Department of Veterans Affairs

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TECHNICAL SPECIFICATIONS

Project No. 541-364
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DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 84 00, FIRESTOPPING.

D. Section 07 92 00, JOINT SEALANTS.

E. Section 09 91 00, PAINTING.

F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations

of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Supports for sprinkler piping shall be in conformance with NFPA 13.

D. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.
2. Fire-stopping materials.
3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide detailed layout drawings of all piping systems. In addition provide details of the following.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2003.....Standard Test Method for Burning Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96.....Installation of Air Conditioning and Ventilating Systems

101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

D. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.2 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.3 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.4 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.5 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the Resident Engineer.

D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.6 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

D. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

E. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

F. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.3 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.4 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 08 00

COMMISSIONING OF FIRE SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Fire Suppression systems will be commissioned:
   1. Fire Protection System (Wet-pipe fire suppression, sprinkler zone valves, tamper and flow switches, and all associated appurtenances).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3- EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COTR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COTR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the VA COTR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

----- END -----

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.

B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all portions of Building that are part of scope of work, including the penthouse, mechanical equipment rooms, sub-basement, and penthouse interstitial space.

C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

C. Section 09 91 00, PAINTING.

D. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

E. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION.

1.3 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of Ohio fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.

C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and

provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:

1. Qualifications:
   a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13.
3. Manufacturers Data Sheets:
   a. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
   a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
   b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
   c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
   d. Certificates shall document all parts of the installation.

e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
   a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
   b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Elevator Shafts, Elevator Machine Rooms, and Repair Shops.
   c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, storage areas, building management storage, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
   d. Request clarification from the Government for any hazard classification not identified.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Zoning:
   a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.
   b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

13-2010.....Installation of Sprinkler Systems

101-2009.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)

170-2009.....Fire Safety Symbols

C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory – 2001

D. Factory Mutual Engineering Corporation (FM):
Approval Guide – 2001

E. Uniform Building Code – 1997

F. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

A. Sprinkler systems in accordance with NFPA 13. Piping shall be black steel, minimum Schedule 40. No copper piping shall be used. No CPVC materials, plain end pipe, and fittings with locking lugs or shear bolts shall be used.

2.2 VALVES

A. Valves in accordance with NFPA 13.

B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

2.3 SPRINKLERS

A. All sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.

1. Elevator shafts and elevator machine rooms: Standard response sprinklers.
2. Elevator pit: sidewall sprinklers.

B. Temperature Ratings: In accordance with NFPA 13, except as follows:

1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.

2.4 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system.

Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.5 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.6 SWITCHES:

A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.7 GAUGES

Provide gauges as required by NFPA 13.

2.8 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.9 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to

be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

G. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

H. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.

I. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).

J. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

K. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

L. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

M. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an

interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/Resident Engineer to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 84 00, FIRESTOPPING.

D. Section 07 92 00, JOINT SEALANTS.

E. Section 09 91 00, PAINTING.

F. Section 23 07 11, HVAC,PLUMBING AND BOILER PLANT INSULATION.

G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

H. Section 26 29 11, MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the Contracting Officers Technical Representative (COTR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COTR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

D. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COTR for resolution. Provide written hard copies or computer files of manufacturer’s installation instructions to the COTR at least two weeks prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the COTR for resolution.
3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

E. Guaranty: GENERAL CONDITIONS.

F. Plumbing Systems: NAPHCC National Standard Plumbing Code.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable "Group" number.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit electric motor data and variable speed drive data with the driven equipment.
2. Equipment and materials identification.
3. Fire-stopping materials.
4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
5. Wall, floor, and ceiling plates.

H. Coordination Drawings: In accordance with GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. Show the access means for all items requiring access for operations and maintenance. Do not install equipment foundations, equipment or piping until layout drawings have been approved. Provide detailed layout drawings of all piping systems. In addition provide details of the following.

1. Hangers, inserts, supports, and bracing.
2. Pipe sleeves.
3. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COTR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-98.....Qualifications Standard for Welding and Brazing Procedures, Welders, Brazers, and Welding and Brazing Operators

C. American Society for Testing and Materials (ASTM):
A36/A36M-2001.....Carbon Structural Steel
A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
E84-2003.....Standard Test Method for Burning Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-93.....Pipe Hangers and Supports-Materials, Design and Manufacture

SP 69-2003.....Pipe Hangers and Supports-Selection and Application

E. National Electrical Manufacturers Association (NEMA):

MG1-2003, Rev. 1-2004...Motors and Generators

F. National Association of Plumbing - Heating - Cooling Contractors (NAPHCC):

1996.....National Standard Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the

result will be a complete and fully operational plant that conforms to contract requirements.

2.3 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Valve Tags and Lists:

1. Plumbing: Provide for all valves (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.5 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe insulation.

2.6 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.7 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the National Uniform Seismic Installation Guidelines (NUSIG), most current edition. Submittals based on either the NUSIG guidelines or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. Support of

suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COTR in all cases.

B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69.

C. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COTR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COTR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.
   2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

E. For Attachment to Wood Construction: Wood screws or lag bolts.

F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41mm by 41mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, AND PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated

calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

1. General Types (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. preinsulate
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   i. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. b. Spring Supports (Expansion and contraction of vertical piping):
      1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
      2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
2. Plumbing Piping (Other Than General Types):
   a. Horizontal piping: Type 1, 5, 7, 9, and 10.
   b. Chrome plated piping: Chrome plated supports.
   c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
   d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

I. Pre-insulated Calcium Silicate Shields:
   1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
   2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
   3. Shield thickness shall match the pipe insulation.
   4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
      a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
      b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
   5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.8 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
B. To prevent accidental liquid spills from passing to a lower level, provide the following:
   1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
   2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
   3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COTR.
D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.9 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the COTR.

D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.10 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.11 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, and equipment, access provisions, and work of all trades. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COTR where working area space is limited.

2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COTR for approval.
3. Do not penetrate membrane waterproofing.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

G. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COTR. Damaged or defective items in the opinion of the COTR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

H. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

I. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COTR. Locate openings that will least effect structural slabs, columns, ribs or

beams. Refer to the COTR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COTR approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

J. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

K. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COTR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COTR.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. Plumbing horizontal and vertical pipe supports, refer to the NAPHCC National Standard Plumbing Code.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces

under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges.Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COTR in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.6 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COTR. Such access shall be provided without additional cost or time to the Government

B. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, controls, electrical, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and

specifications of the other disciplines in the project for additional facilities to be demolished or handled.

C. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the facilities for beneficial use by the Government, equipment, and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
4. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.8 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment,

switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COTR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

A. Provide four bound copies. Deliver to COTR not less than 30 days prior to completion of a phase or final inspection.

B. Include all new and temporary equipment and all elements of each assembly.

C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, other data.

D. Manufacturer’s installation, maintenance, repair, and operation instructions for each device. Include assembly drawings and parts lists. Include operating precautions and reasons for precautions.

E. Lubrication instructions including type and quantity of lubricant.

F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications.

G. Set points of all interlock devices.

H. Trouble-shooting guide for control systems.

I. Operation of the combustion control system.

J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. General-duty valves for domestic water systems.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Valves.
2. Backflow Preventers.
3. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A536-84(R1999) E1.....Ductile Iron Castings

C. National Association of Plumbing - Heating - Cooling Contractors (PHCC):

National Standard Plumbing Code - 1996

D. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-67-02.....Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

E. American Society of Sanitary Engineers (ASSE):

1013-99.....Reduced Pressure Principle Backflow Preventers

1015-99.....Double Check Backflow Prevention Assembly

PART 2 - PRODUCTS

2.1 VALVES

A. Asbestos packing is prohibited.

B. Shut-off:

1. Cold, Hot and Recirculating Hot Water:

a. 3 inches and smaller:

1) Ball, Mss SP-72, SP-110, Type II, Class 125, Style 1, three piece or double union end construction, full ported quarter-turned, full flow, with solder end connections, 2750 kPa (400 psi) WOG, MSS-SP-67.

2. Reagent Grade Water: Shall be ball type of same material as used for pipe.

C. Balancing:

1. Hot Water Recirculating, 50 mm (2 inches) and smaller: Combination type, calibrated, bronze with bronze disc, equipped with readout valves with integral check valve, indexing position pointer and calibrated name plate, internal EPT 0-ring seals and factory molded insulating enclosures.

D. Check:

1. Less than 100 mm (3 inches) and smaller): Bronze body and trim, swing type, MSS-SP-80, 850 kPa (125 pound) WSP.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

B. The regulator shall have a tap for pressure gauge.

C. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).

D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.

E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure

2.3 BACKFLOW PREVENTERS

A. Provide a backflow prevention device at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. Device shall be certified by the American Society of Sanitary Engineers. Listed below is a partial list of connection to the potable water system which shall be protected against backflow or back siphonage.

B. Reduced Pressure Backflow Preventer: ASSE 1013.

1. Sterilizers.

C. Atmospheric Vacuum Breaker: ASSE 1001

1. Hose bibs and sinks w/threaded outlets.
2. Fume hoods.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the PHCC National Standard Plumbing Code and the following:

1. Install valves with stem in horizontal position whenever possible. All valves shall be easily accessible. Install valve in each water connection to fixture.
2. Install union and shut-off valve on pressure piping at connections to equipment.
3. Provide check valves in hot and cold water supply to mop sinks and service sinks.
3. Backflow prevention device shall be installed in an accessible location, 5 (five) feet above finish floor.
4. Provide ceiling markers to indicate locations of all valves.

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SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Plumbing systems will be commissioned:
   1. Medical Gas Systems (Medical air, Medical oxygen, nitrous oxide, Medical Gas Alarm System).
   2. Medical Vacuum Systems (Medical vacuum, Waste Anesthesia Gas Disposal (WAGD) and WAGD vacuum pumps, Medical Gas Alarm System).
   3. Medical Gas Support Systems (Instrument Air and air compressors, nitrogen, carbon dioxide (CO2) and CO2 manifold, Medical Gas Alarm System).
   4. Plumbing Fixtures (Surgeon scrub sinks, foot pedal operators, electric eye faucets).
   5. Emergency Plumbing Fixtures (Showers, eye wash stations, water tempering valves, instruments and gages).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the

Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COTR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COTR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COTR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL

COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Penetrations in rated enclosures: Section 07 84 00, FIRESTOPPING.

B. Preparation and finish painting and identification of piping systems: Section 09 91 00, PAINTING.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Pipe Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Strainers.
3. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

A-A-1427C.....Sodium Hypochlorite Solution

A-A-59617.....Unions, Brass or Bronze Threaded, Pipe Connections and Solder-Joint Tube Connections

C. American National Standards Institute (ANSI):

American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A13.1-96.....Scheme for Identification of Piping Systems

B16.3-98.....Malleable Iron Threaded Fittings ANSI/ASME

B16.4-98.....Cast Iron Threaded Fittings Classes 125 and 250 ANSI/ASME

B16.9-01.....Factory-Made Wrought Steel Buttwelding Fittings ANSI/ASME

B16.11-01.....Forged Steel Fittings, Socket-Welding and Threaded ANSI/ASME

B16.12-98.....Cast Iron Threaded Drainage Fittings ANSI/ASME

B16.15-85(R 1994).....Cast Bronze Threaded Fittings ANSI/ASME

B16.18-01.....Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME

B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings ANSI/ASME Element ANSI/ASME

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings Revision 1989

A53-02.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless

A74-03.....Cast Iron Soil Pipe and Fittings

A183-83(R1998).....Carbon Steel Track Bolts and Nuts

A312-03.....Seamless and Welded Austenitic Stainless Steel Pipe

A536-84(R1999) E1.....Ductile Iron Castings

A733-03.....Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-03.....Solder Metal

B61-02.....Steam or Bronze Castings

B62-02.....Composition Bronze or Ounce Metal Castings

B75-99(Rev A).....Seamless Copper Tube

B88-03.....Seamless Copper Water Tube

B584-00.....Copper Alloy Sand Castings for General Applications Revision A

B687-99.....Brass, Copper, and Chromium-Plated Pipe Nipples

C564-03.....Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-01.....Rubber Products in Automotive Applications

D4101-03b Propylene Plastic Injection and Extrusion Materials

D2447-93.....Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter

D2564-94.....Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

D2665-94 Revision A.....Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

D4101-03b.....Propylene Plastic Injection and Extrusion Materials

E1120.....Standard Specification For Liquid Chlorine

E1229.....Standard Specification For Calcium Hypochlorite

E. American Water Works Association (AWWA):

C110-03/ A21.10-03.....Ductile Iron and Gray Iron Fittings - 75 mm thru 1200 mm (3 inch thru 48 inches) for Water and other liquids AWWA/ ANSI

C151-00/ A21.51-02.....Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids AWWA/ ANSI

C203-02.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied AWWA/ ANSI

C651-99.....Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8-92.....Filler Metals for Brazing

G. National Association of Plumbing - Heating - Cooling Contractors (PHCC):

National Standard Plumbing Code - 1996

H. International Association of Plumbing and Mechanical Officials (IAPMO):

Uniform Plumbing Code - 2000

IS6-93.....Installation Standard

I. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

J. American Society of Sanitary Engineers (ASSE):

1001-02.....Pipe Applied Atmospheric Type Vacuum Breakers

1018-01.....Performance for trap seal primer valve-water supply fed

1020-04.....Vacuum Breakers, Anti-Siphon, Pressure Type

K. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 INTERIOR DOMESTIC WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints.
2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Adapters: Provide adapters for joining screwed pipe to copper tubing.

D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

E. Brazing alloy: AWS A5.8, Classification BCuP.

2.2 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
3. Nipples: ASTM B 687, Chromium-plated.

4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

2.3 TRAP PRIMER WATER PIPING:

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.4 WATERPROOFING

A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.

B. Floors: Provide cast iron stack sleeve with flashing device and a underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.

2.5 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 80 mm (3 inches), brass or bronze.

2.6 DIELECTRIC FITTINGS

Dielectric unions shall not be installed. Where dissimilar metals join, provide brass fitting.

2.7 STERILIZATION CHEMICALS

A. Liquid Chlorine: ASTM E1120.

B. Hypochlorite: ASTM E1229, or Fed. Spec. AA-1427C, grade B.

2.9 WATER HAMMER ARRESTER:

Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N 0-rings pressure packed and lubricated with FDA approved Dow Corning No. 11 silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Provide water hammer arrestors at all solenoid valves, at all groups of two or more flush valves, at all quick opening or closing valves, and at all medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the PHCC National Standard Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per of the National Standard Plumbing Code, Chapter No. 8.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split unplated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Riser Clamps: Malleable iron or steel.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
      10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered

on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

6. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
   a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Piping shall conform to the following:
   1. Domestic Water:
      a. Where possible, grade all lines to facilitate drainage. Provide drain valves at bottom of risers. All unnecessary traps in circulating lines shall be avoided.
      b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections.

B. Potable Water System: Test after installation of piping and equipment, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No

decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.

C. Special Water Systems: Fill system with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use either liquid chlorine or hypochlorite for sterilization.

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SECTION 22 13 00
FACILITY SANITARY SEWERAGE

PART 1 - GENERAL

1.1 DESCRIPTION

Sanitary sewerage systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Penetrations in rated enclosures: Section 07 84 00, FIRESTOPPING.

B. Preparation and finish painting and identification of piping systems: Section 09 91 00, PAINTING.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Pipe Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Cleanouts.
3. All items listed in Part 2 - Products.

C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.1.1M-91.....Floor Drains ANSI/ASME

A13.1-96.....Scheme for Identification of Piping Systems

B16.3-98.....Malleable Iron Threaded Fittings ANSI/ASME

B16.4-98.....Cast Iron Threaded Fittings Classes 125 and 250 ANSI/ASME

B16.12-98.....Cast Iron Threaded Drainage Fittings ANSI/ASME

B16.15-85(R 1994).....Cast Bronze Threaded Fittings ANSI/ASME Element ANSI/ASME

C. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings Revision 1989

A53-02.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless

A74-03.....Cast Iron Soil Pipe and Fittings

A183-83(R1998).....Carbon Steel Track Bolts and Nuts

A536-84(R1999) E1.....Ductile Iron Castings

B32-03.....Solder Metal

B75-99(Rev A).....Seamless Copper Tube

B306-02.....Copper Drainage Tube (DWV)

B584-00.....Copper Alloy Sand Castings for General Applications Revision A

C564-03.....Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-01.....Rubber Products in Automotive Applications

D2564-94.....Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

D2665-94 Revision A.....Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

D. National Association of Plumbing - Heating - Cooling Contractors (PHCC):

National Standard Plumbing Code - 1996

E. Cast Iron Soil Pipe Institute (CISPI):

301-04.....Hubless Cast Iron Soil and Fittings

F. International Association of Plumbing and Mechanical Officials (IAPMO):

Uniform Plumbing Code - 2000

IS6-93.....Installation Standard

G. American Society of Sanitary Engineers (ASSE):

1018-01.....Performance for trap seal primer valve-water supply fed

H. Factory Mutual (FM):

a. Coupling Used in Hubless Cast Iron Systems for Drains, Waste and Vent Systems.

I. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY PIPING

A. Cast Iron Soil Pipe and Fittings: Used for pipe buried in or in contact with earth and for extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls and interior waste and vent piping above grade. Pipe shall be bell and spigot, modified hub, or plain end (no-hub) as required by selected jointing method:

1. Material, (Pipe and Fittings): ASTM A74, C1SP1-301, Service Class.
2. Joints: Provide any one of the following types to suit pipe furnished.
   a. Lead and oakum and caulked by hand.
   b. Double seal, compression-type molded neoprene gasket. Gaskets shall suit class of pipe being jointed.
   c. Mechanical: Heavy-duty coupling band. Sealing clamps shall be torqued to a minimum of 80 in-lbs and have bands of 305 stainless steel with 3/8″ hex head/shoulder screws.
   d. Mechanical Grooved Couplings: Shall consist of ductile iron (ASTM A536, Grade 65-45-12), or malleable iron (ASTM A47, Grade 32510) housings, a pressure responsive elastomeric gasket (ASTM D2000), and steel track head bolts. Shall be for use on pipe and fittings grooved to the manufacturer's specifications. Couplings and fittings to be of the same manufacturer.
   e. Adapters: Where service weight pipe is connected to extra heavy pipe and extra heavy fittings of chair carriers, provide adapters or similar system to make tight, leak proof joints.

B. Copper Tube, (DWV): May be used for piping above ground, except for urinal drains.

1. Tube: ASTM B306.
2. Fittings:
   a. Solder type.
   b. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper conforming to ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting conforming to ASTM B584, CDA 844(81-3-7-9). Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housings, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

3. Joints: ASTM B32, 50/50, special alloy, lead free. Solder using non-corrosive flux.

2.2 EXPOSED WASTE PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: Fed. Spec. WW-P-351, standard weight.
   2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
   3. Nipples: ASTM B 687, Chromium-plated.
   4. Unions: Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms and Mechanical Rooms: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.3 CLEANOUTS

A. Same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Provide a minimum clearance of 600 mm (24 inches) for the rodding.

B. In Floors: Floor cleanouts shall have cast iron body and frame with square adjustable scoriated secured nickel bronze top. Unit shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, provide clamping collars on the cleanouts. Cleanouts shall consist of "Y" fittings and 3 mm (1/8 inch) bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, provide carpet cleanout markers. Provide two way cleanouts where indicated on drawings.

C. Provide cleanouts at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. Extend the cleanouts to the wall access cover. Cleanout shall consist of sanitary tees. Furnish nickel-bronze square frame and stainless steel cover with minimum

opening of 150 by 150 mm (6 by 6 inches) at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed roughing work, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required by the NPHCC National Standard Plumbing Code.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 FLOOR DRAINS

A. ANSI A112.21.1. Provide a caulking flange for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe, and side outlet when shown. Provide membrane clamp and extensions if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, provide a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square.

B. Type C (FD-C): Cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. One hundred fifty millimeter (6 inch) minimum square grate.

C. Type R (FD-R): Floor drain shall comply with ANSI A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 200 mm (8 inches) in diameter or 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces and rim shall have an acid resisting finish.

2.5 TRAPS

Provide on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to.

Slip joints not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.6 TRAP PRIMERS

A. Trap Primer (TP-1): Hydraulic.

1. Fifteen millimeter (1/2 inch) Inlet/ fifteen millimeter (1/2 inch) Outlet fully automatic, all brass trap primer valve, activated by a drop in building water pressure, no adjustment required. Model for one (1) to four (4) traps with distribution unit, may be located anywhere in an active cold water line, as indicated on the drawings or as required by code. ASSE Standard 1018. Omit distribution unit when serving a single trap.

2.7 WATERPROOFING

A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.

B. Floors: Provide cast iron stack sleeve with flashing device and a underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.

C. Walls: See detail shown on drawings.

2.8 DIELECTRIC FITTINGS

Dielectric fittings shall not be installed. Where dissimilar metals join, brass fittings shall be provided.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the PHCC National Standard Plumbing Code and the following:

1. Install branch piping for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.

4. Install valves with stem in horizontal position whenever possible. All valves shall be easily accessible. Install valve in each water connection to fixture.
5. All gravity waste drain lines inside the building with vertical drops over 6 m (20 feet) shall be provided with joint restraint on the vertical drop and horizontal offset or branch below the vertical drop. Joint restraint shall be accomplished by threaded, soldered, lead and oakum or grooved joints or a combination of pipe clamps and tie-rods as detailed in NFPA 24. Vertical joint restraint shall be provided from the fitting at the bottom of the vertical drop through every joint up to the riser clamp at the floor penetration of the floor above. Horizontal joint restraint shall be provided from the same fitting at the bottom of the vertical drop through every joint on the horizontal offset or branch for a minimum of 18 m (60 feet) or to anchoring point from the building structure. Joint restraint below ground shall be accomplished by thrust blocks detailed in NFPA 24.
6. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per of the National Standard Plumbing Code, Chapter No. 8.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split unplated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Riser Clamps: Malleable iron or steel.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.

10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

7. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

8. Penetrations:

a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.

b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	1 : 50 (1/4" to the foot).
80 mm (4 inches) and larger	1 : 100 (1/8" to the foot).

2. Exhaust Vent: Extend separately through roof. Sanitary vents shall not connect to exhaust vents.

3.2 TESTS

A. General: Test system either in its entirety or in sections.

B. Waste Systems: Conduct before trenches are backfilled or fixtures are connected. Conduct water test or air test, as directed.

1. Water Test: If entire system is tested, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Keep water in system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. Air Test: Maintain air pressure of 35 kPa (5 psi) gage for at least 15 minutes without leakage. Use force pump and mercury column gage.
3. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (one inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce (two ounces) of peppermint into each line or stack.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

Storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Penetrations in rated enclosures: Section 07 84 00, FIRESTOPPING.

B. Preparation and finish painting and identification of piping systems: Section 09 91 00, PAINTING.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Pipe Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Roof Drains.
3. Cleanouts.
4. All items listed in Part 2 - Products.

C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

A-A-59617.....Unions, Brass or Bronze Threaded, Pipe Connections and Solder-Joint Tube Connections

C. American National Standards Institute (ANSI):

American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A13.1-96.....Scheme for Identification of Piping Systems

B16.3-98.....Malleable Iron Threaded Fittings ANSI/ASME

B16.9-01.....Factory-Made Wrought Steel Buttwelding Fittings ANSI/ASME

B16.11-01.....Forged Steel Fittings, Socket-Welding and Threaded ANSI/ASME

B16.12-98.....Cast Iron Threaded Drainage Fittings ANSI/ASME

B16.15-85(R 1994).....Cast Bronze Threaded Fittings ANSI/ASME

B16.18-01.....Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME

B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings ANSI/ASME

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings Revision 1989

A53-02.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless

A74-03.....Cast Iron Soil Pipe and Fittings

A183-83(R1998).....Carbon Steel Track Bolts and Nuts

A312-03.....Seamless and Welded Austenitic Stainless Steel Pipe

A536-84(R1999) E1.....Ductile Iron Castings

A733-03.....Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-03.....Solder Metal

B61-02.....Steam or Bronze Castings

B62-02.....Composition Bronze or Ounce Metal Castings

B75-99(Rev A).....Seamless Copper Tube

B88-03.....Seamless Copper Water Tube

B306-02.....Copper Drainage Tube (DWV)

B584-00.....Copper Alloy Sand Castings for General Applications Revision A

B687-99.....Brass, Copper, and Chromium-Plated Pipe Nipples

C564-03.....Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-01.....Rubber Products in Automotive Applications

D4101-03b Propylene Plastic Injection and Extrusion Materials

D2447-93.....Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter

D2564-94.....Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

D2665-94 Revision A.....Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

D4101-03b.....Propylene Plastic Injection and Extrusion Materials

E. American Welding Society (AWS):

A5.8-92.....Filler Metals for Brazing

F. National Association of Plumbing - Heating - Cooling Contractors (PHCC):

National Standard Plumbing Code - 1996

G. Cast Iron Soil Pipe Institute (CISPI):

301-04.....Hubless Cast Iron Soil and Fittings

H. International Association of Plumbing and Mechanical Officials (IAPMO):

Uniform Plumbing Code - 2000

IS6-93.....Installation Standard

I. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

J. Factory Mutual (FM):

a. Coupling Used in Hubless Cast Iron Systems for Drains, Waste and Vent Systems.

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN AND VENT PIPING

A. Cast Iron Soil Pipe and Fittings: Used for pipe buried in or in contact with earth and for extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls and interior waste and vent piping above grade. Pipe shall be bell and spigot for buried pipe, or plain end (no-hub) for interior pipe:

1. Material, (Pipe and Fittings): ASTM A74, C1SP1-301, Service Class.
2. Joints: Provide any one of the following types to suit pipe furnished.
   a. Lead and oakum and caulked by hand.
   b. Double seal, compression-type molded neoprene gasket. Gaskets shall suit class of pipe being jointed.

c. Mechanical: Meet the requirements and criteria for pressure, leak, deflection and shear tests as outlined in Factory Mutual No. 1680 for Class 1 couplings.

1) Heavy duty coupling (husky). Sealing clamps shall be torqued to a minimum 80in-lbf and have 308 stainless steel bands with 3/8 inch hex-head shoulder screws.

d. Adapters: Where service weight pipe is connected to extra heavy pipe and extra heavy fittings of chair carriers, provide adapters or similar system to make tight, leakproof joints.

2.2 CLEANOUTS

A. Same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts for chemical waste drain pipe shall be of same material as the pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Provide a minimum clearance of 600 mm (24 inches) for the rodding.

B. In Floors: Floor cleanouts shall have cast iron body and frame with square adjustable scoriated secured nickel bronze top. Unit shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, provide clamping collars on the cleanouts. Cleanouts shall consist of "Y" fittings and 3 mm (1/8 inch) bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, provide carpet cleanout markers. Provide two way cleanouts where indicated on drawings.

C. Provide cleanouts at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. Extend the cleanouts to the wall access cover. Cleanout shall consist of sanitary tees. Furnish nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed roughing work, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required by the NPHCC National Standard Plumbing Code.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.3 ROOF DRAINS AND CONNECTIONS

A. Roof Drains: Cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, provide a soft copper membrane 300 mm (12 inches) in diameter greater than outside diameter of drain collar. Provide an integral gravel stop for drains installed on roofs having built-up roofing covered with gravel or slag. Provide integral no-hub, soil pipe gasket or threaded outlet connection.

1. Flat Roofs: Beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For insulated roofs, provide a roof drain with an adjustable drainage collar, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
2. Protective Roof Membrane Insulation Assembly: Perforated stainless steel extension filter, non-puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
   a. Non-pedestrian Roofs: Large polypropylene or aluminum locking dome.
   b. Pedestrian Roof: Bronze promenade top 350 mm (14 inches) square, set in square secured frame support collar.

B. Expansion Joints: Heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.

C. Interior Downspouts: Provide an expansion joint, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.

D. Downspout Nozzle: The nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.4 WATERPROOFING

A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.

B. Floors: Provide cast iron stack sleeve with flashing device and a underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the PHCC National Standard Plumbing Code and the following:

1. Install branch piping from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. All gravity waste drain lines inside the building with vertical drops over 6 m (20 feet) shall be provided with joint restraint on the vertical drop and horizontal offset or branch below the vertical drop. Joint restraint shall be accomplished by threaded, soldered, lead and oakum or grooved joints or a combination of pipe clamps and tie-rods as detailed in NFPA 24. Vertical joint restraint shall be provided from the fitting at the bottom of the vertical drop through every joint up to the riser clamp at the floor penetration of the floor above. Horizontal joint restraint shall be provided from the same fitting at the bottom of the vertical drop through every joint on the horizontal offset or branch for a minimum of 18 m (60 feet) or to anchoring point from the building structure. Joint restraint below ground shall be accomplished by thrust blocks detailed in NFPA 24.
6. Pipe Hangers, Supports and Accessories:

a. All piping shall be supported per of the National Standard Plumbing Code, Chapter No. 8.

b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

c. Floor, Wall and Ceiling Plates, Supports, Hangers:

1) Solid or split unplated cast iron.

2) All plates shall be provided with set screws.

3) Pipe Hangers: Height adjustable clevis type.

4) Adjustable Floor Rests and Base Flanges: Steel.

5) Concrete Inserts: "Universal" or continuous slotted type.

6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

7) Riser Clamps: Malleable iron or steel.

8) Rollers: Cast iron.

9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.

10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

7. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

8. Penetrations:

a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke

and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.

b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Piping shall conform to the following:

1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	1 : 50 (1/4" to the foot).
80 mm (4 inches) and larger	1 : 100 (1/8" to the foot).

2. Exhaust Vent: Extend separately through roof. Sanitary vents shall not connect to exhaust vents.

3.2 TESTS

A. General: Test system either in its entirety or in sections.

B. Storm Water Drain: Conduct before trenches are backfilled or fixtures are connected. Conduct water test or air test, as directed.

1. Water Test: If entire system is tested, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Keep water in system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. Air Test: Maintain air pressure of 35 kPa (5 psi) gage for at least 15 minutes without leakage. Use force pump and mercury column gage.

3. Final Tests: Either one of the following tests may be used.

a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with

smoke under pressure of 1.3 kPa (one inch of water) with a smoke machine. Chemical smoke is prohibited.

b. Peppermint Test: Introduce (two ounces) of peppermint into each line or stack.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.

B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use
A112.19.1M-04.....Enameled Cast Iron Plumbing fixtures
A112.19.2M-03(R2008)....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing fixtures (Designed for Residential Use)

C. American Society for Testing and Materials (ASTM):
A276-2003.....Stainless and Heat-Resisting Steel Bars and Shapes

D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-505
Metal Finishes Manual (1988)

E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual Thermostatic, Pressure Balancing and Combination

Pressure Balancing and Thermostatic Control Valves for Individual Fixture Fittings

F. National Sanitation Foundation (NSF)/American National Standards Institute (ANSI):
61-03.....Drinking Water System Components-Health Effects

G. American with Disabilities Act(A.D.A) Section 4-19.4 Exposed Pipes and Surfaces

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):
1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to COTR.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.

B. Flow Control Restrictor:

1. Capable of restricting flow from 95 to 110 mL/s (1.5 to 1.7 gpm) for lavatories; 125 to 140 mL/s (2.0 to 2.2 gpm) for sinks P-507, P-524 and P-528.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 and 550 kPa (25 and 80 psi).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-clearing action, and is capable of easy manual cleaning.

2.5 CARRIERS

A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.

B. ASME/ANSI A112.6.1M, lavatory. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.

C. Where lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 LAVATORIES

A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.

C. (P403) Lavatory (Foot Pedal Control, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 500 by 450 mm (20 by 18 inches)and a 102 mm (4-inch) maximum apron, first quality vitreous china. Centrally located single hole in slab for rigid gooseneck spout. Escutcheons shall be either copper alloy or CRS. Provide valve plate for foot control. Set with rim 864 mm (34 inches) above finished floor.

1. Faucets: Solid cast brass construction, single rigid gooseneck spout with outlet 125 to 200 mm (5 to 8-inches) above slab. Provide laminar flow control device. Wall mounted, mechanical pedal mixing valve with self-closing pedal valve with stops, renewable seats, and supply from valve to spout, indexed lift up pedals having clearances of not more than 13 mm (1/2-inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe. Supply pipe from

valve to faucet shall be manufacturer's option. Exposed brass parts shall be chrome plated with a smooth bright finish.

2. Drain: Cast or wrought brass with flat grid strainer and tailpiece, chrome plated finish.
3. Trap: Cast copper alloy, 40 by 32 mm (1-1/2 by 1-1/4 inch) P-trap. Adjustable with connected elbow and 1.4 mm thick (17-gauge) tubing extension nipple to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.

2.7 SINKS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

B. (P502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 by 711 mm (28 by 28 by 12 inches) with 152 mm (six-inch) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20 684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 20 mm (3/4-inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (three-foot) hose with wall hook. Centerline of rough in is 1220 mm (48 inches) above finished floor.
2. Drain: Eighty millimeter (3-inch) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

C. (P507) Plaster Sink, vitreous china, single compartment with high splash-back and approximately 760 by 560 mm (30 inches by 22 inches) by 241 mm (9-1/2 inch) apron. Support sink with cast aluminum or enameled iron brackets on ASME/ANSI A112.6.1M, Type I, chair carrier. Set sink rim 914mm (36 inches) above finished floor. Faucet holes on 8-inch centers.

1. Faucet: Solid brass construction, swing spout, aerator, soap dish, and lever handles, mounted on sink back. Ceramic disk valve cartridges. Provide laminar control device. (3-inch) blade handles on faucets shall be cast, formed or drop forged copper alloy.

Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.

2. Drain: Open waste strainer with 50 mm (2-inch) outside diameter waste connection and clean out between strainer and plaster trap. Provide 50 mm (2-inch) outside diameter connection to wall with escutcheon.
3. Plaster Trap: Large capacity acid resistant coated interior and exterior fabricated steel solids interceptor for on floor installation. Furnished with a removable acid resistant coated fabricated steel bucket having removable primary (3/8: diameter holes) and secondary (3/32″ diameter holes) flow diffusing/ intercepting brass screens, and complete with a top access gasketed secured cover. Regularly furnished with 2″ low inlet and high outlet.

D. (P519A) Sink (Surgeons Scrub-up, Knee-Operated) Triple unit approximately 96 inches by 28 inches 19 inches deep.

1. Construction: Provide a minimum of 16 gage, Type 302/304 stainless steel, with exposed welds grounded and polished to blend with adjacent surfaces. Sound deadened front and back, front access panel, splash-retarding angle design. Exterior surfaces shall have a uniformed NAAMM Number 4 finish. Mount sink with wall hanger and stainless steel support brackets and ASME/ANSI A112.6.IM, Type III, heavy duty chair carriers and secure fixture with minimum 3/8-inch bracket studs and nuts. Cove corners with 6 mm (1/4-inch) radius. Set sink rim 914 mm (36 inches) above finished floor as shown.
2. Equip each scrub bay with knee operated control to start and stop water flow.
3. Valve: Type T/P combination thermostatic and pressure balancing with chrome plated metal lever type operating handle and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 43 degrees C (110 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 380 mL/s at 310 kPa (6 gpm at 45 psi) pressure drop.
4. Gooseneck Spout: For each scrub bay, provide gooseneck spout with laminar flow device. Spout and trim shall be cast or wrought copper alloy and be chrome plated with smooth bright finish.

5. Grid Drain: Stainless steel stamped drain fitting, 114 mm (4-1/2 inch) top with 80 mm (3-inch) grid and 40 mm (1-1/2 inch) tailpiece.
6. Trap: Cast copper alloy, 40 mm (1-1/2 inch) P-trap, adjustable with connected elbow and nipple to the wall. Exposed metal trap surfaces and connection hardware shall be chrome plated with smooth bright finish.
7. Shelf: Surface mounted of Type 304 stainless steel with exposed surface in satin finish and stainless steel support brackets. Shelf shall be 203 mm (8-inches) wide and length as shown on the drawings.

E. (P519B) Sink (Surgeons Scrub-up, Knee-Operated) Double unit approximately 64 inches by 28 inches 19 inches deep.

1. Construction: Provide a minimum of 16 gage, Type 302/304 stainless steel, with exposed welds grounded and polished to blend with adjacent surfaces. Sound deadened front and back, front access panel, splash-retarding angle design. Exterior surfaces shall have a uniformed NAAMM Number 4 finish. Mount sink with wall hanger and stainless steel support brackets and ASME/ANSI A112.6.IM, Type III, heavy duty chair carriers and secure fixture with minimum 3/8-inch bracket studs and nuts. Cove corners with 6 mm (1/4-inch) radius. Set sink rim 914 mm (36 inches) above finished floor as shown.
2. Equip each scrub bay with knee operated control to start and stop water flow.
3. Valve: Type T/P combination thermostatic and pressure balancing with chrome plated metal lever type operating handle and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 43 degrees C (110 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 380 mL/s at 310 kPa (6 gpm at 45 psi) pressure drop.
4. Gooseneck Spout: For each scrub bay, provide gooseneck spout with laminar flow device. Spout and trim shall be cast or wrought copper alloy and be chrome plated with smooth bright finish.
5. Grid Drain: Stainless steel stamped drain fitting, 114 mm (4-1/2 inch) top with 80 mm (3-inch) grid and 40 mm (1-1/2 inch) tailpiece.
6. Trap: Cast copper alloy, 40 mm (1-1/2 inch) P-trap, adjustable with connected elbow and nipple to the wall. Exposed metal trap surfaces and connection hardware shall be chrome plated with smooth bright finish.

7. Shelf: Surface mounted of Type 304 stainless steel with exposed surface in satin finish and stainless steel support brackets. Shelf shall be 203 mm (8-inches) wide and length as shown on the drawings.

F. (P524) Sink, (CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self rimming, approximately 33 by 19 inches with two compartments inside dimensions approximately 14 by 14 by 10-1/2 inches, minimum 18 gage CRS. Corners and edges shall be well rounded. Fully coated underside.

1. Faucet: Deck mounted, L8 8-inch swing spout, solid brass construction, 4-inch indexed wristblade handles.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy, 40 mm (1/-1/2 inch) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

G. (P528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 21 by 19 inches with single compartment inside dimensions approximately 18 by 14 by 7 ½ inches deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Fully coated underside. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 200 mm (8-inch) reach with spout outlet 150 mm (6-inches above deck and 102 mm (4 inch) wrist blades. Faucet shall be polished chrome plated.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy 40 mm (1-1/2 inch) P-trap with cleanout plug. Provide wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.8 EMERGENCY FIXTURES

A. (P707) Emergency Shower and Eye and Face Wash (Free Standing):

1. Shower Head: Polished chrome plated, 200 mm (8 inches) in diameter, install head 2100 mm (84 inches) above floor. Equip with stay-open ball valve, chrome plated. Operate valve with 600 mm (24-inch) stainless steel pull-rod with triangle handle. Pull-down opens valve; push-up closes valve.
2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 15 mm (1/2-inch) stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 1065 mm (42 inches) above finished floor.

3. Shower head and emergency eye and face wash shall be mounted to stanchion with floor flange through floor waste connection and P-trap. Paint stanchion same color as room interior.

2.9 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. (P801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 20 mm (3/4-inch) hose thread on spout; 20 mm (3/4-inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 460 mm (1-1/2 feet) nor more than 920 mm (3-feet) above grade. On porches and platforms, set approximately 760 mm (2-1/2 feet) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.

PART 3 - EXECUTION

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
C. Toggle Bolts: For hollow masonry units, finished or unfinished.
D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4-inch) diameter bolts, and to extend at least 75 mm (3-inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4-inch) threaded studs, and shall extend at least 35 mm (1-1/4 inches) into wall.
F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
G. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, WAGD producers, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment.

B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.

C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.

D. Electrical power and control wiring for WAGD Producer(s), alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.

E. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.

F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.

B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
D. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC): Alarm interface with ECC.
E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Control wiring.
G. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
H. Section 26 29 11, MOTOR STARTERS: Motor starters.
I. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Healthcare Gases and Vacuum Alarms.
J. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Healthcare Gas Piping and Equipment.

1.3 QUALITY ASSURANCE

A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 “Qualification of Installers” and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:
   1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.

2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner’s use.

D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.

E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.

F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.

G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency’s procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.

H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the construction administrator and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.

I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.

J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (2004 or later) provided on compact disk.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks.
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Alarm controls and panels.
10. Vacuum switches.
11. Vacuum bottle brackets.
12. Vacuum pump systems (Provide certified pump test data at start up):
    a. Pumps: Manufacturer and model.

b. Pump performance curves.
c. Pump operating speed (RPM).
d. Capacity: Free air exhaust from 65 and 80 kPa (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
e. Capacity: Expanded air capacity at 65 and 80 kPa (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
f. Type of bearing in pump.
g. Type of lubrication.
h. Type and adjustment of drive.
i. Electric motors: Manufacturer, frame and type.
j. Speed of motors (RPM).
k. Current characteristics and horsepower of motors.
l. Receiver capacity and rating.
m. Silencers: Manufacturer, type and model.

C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification.

E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing personnel in the operation and maintenance of the vacuum systems, on the dates requested by COTR.

B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

B. American National Standards Institute (ANSI):
A13.1-2007.....Scheme for Identification of Piping Systems
B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
B40.1-(2006)..... Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):
B819-00.....Standard Specification for Seamless Copper Tube for Medical Gas Systems

D. American Society of Mechanical Engineers (ASME):
Section IX-04.....Welding and Brazing Qualifications

E. American Welding Society (AWS):
AWS A5.8/A5.8M-2004.....Brazing Filler Metal
AWS B2.2-91.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)

F. Compressed Gas Association (CGA):
P-9-92.....Inert Gases Argon, Nitrogen and Helium

G. National Electrical Manufacturers Association (NEMA):
ICS-6-(1993, R 2006)....Industrial Controls and Systems Enclosures

H. National Fire Protection Association (NFPA):
70(2007).....National Electric Code
99-2005.....Health Care Facilities with 2005 errata

I. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

J. Manufacturing Standardization Society (MSS):
MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose
MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

1.7 WARRANTY

A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.

B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8. MAINTENANCE SUPPORT

A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall offer factory direct preventative maintenance contract for the owner’s consideration. The WAGD equipment manufacturer shall offer formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.

C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.

D. Galvanized Steel: Galvanized steel shall only be used for the discharge from the vacuum producer. The galvanized steel vacuum discharge pipe and fittings shall comply with the following:
   1. Pipe: The galvanized steel pipe shall comply with ASTM A53, standard weight.
   2. Fittings: The fittings shall comly with the the following
      a. Flexible groove, malleable iron, ASTM A47, or ductile iron, ASTM A536.
      b. Malleable iron screwed, ANSI B16.3.
E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
   1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
   2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
   3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
   4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: Fed. Spec. WW-P-351, standard weight.
   2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).

3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.
   1. Sixty five millimeter or DN65 (2 1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle. 2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3” to 4” inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:
   1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 2750 kPa (400 psi) WOG minimum working pressure.
   2. One hundred millimeter or DN100 (4 inches) and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3 mm (1/8 inch) NPT gauge port shall be

provided for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Waste Anesthesia Gas Disposal (WAGD)	White letters on purple background	PURPLE

2.5 VALVE CABINETS

A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.

B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA COTR.

C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. A cover window shall be provided of

replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gage shall be inside valve box.

D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to-100 kPa (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A 40 mm (1-1/2 inch) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to -100 kPa (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

2.7 STATION INLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each inlet securely to inlet rough-in to prevent floating, and provide each inlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for

appropriate service. Adjustable to compensate for variations in plaster or cover thickness.

2.8 STATION INLET ROUGH-IN

A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.

B. Modular Cover Plate: Die cast plate, two-piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough-in with stainless steel or chromium plated countersunk screws.

C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.

D. Provide permanent, metal or plastic, identification plates securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
WAGD (Waste Gas)	White letters on purple background

2.9 VACUUM SWITCHES

A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.10 VACUUM BOTTLE BRACKET

A. Vacuum bottle bracket shall be single plate of one piece, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly anchored securely. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

2.11 WASTE ANESTHESIA GAS DISPOSAL (WAGD) SYSTEMS

A. Waste Anesthetic Gas Disposal Pumps

1. Provide a complete WAGD source, complying with NFPA 99 5.1.3.7 in all respects, as specified and scheduled on the drawings.
2. All components shall be at least duplexed and valved to permit service to any component without interrupting WAGD supply to the facility during any maintenance operation or any condition of single fault failure.
3. Furnish complete plant consisting of producer and controls capable of providing the scheduled capacity with one producer out of service.
4. System shall be completely factory assembled. Systems requiring site assembly are not acceptable (removal of components for shipping is permitted).
5. Each producer will include inlet and outlet flex connectors supplied by the MGEM.
6. Programmable Logic Controllers (PLC) will be used to implement operating logic. PLC will have integral memory and EPROM backup. PLC shall control the automatic alternation of the producers with provisions for simultaneous operation if required, and automatic activation of reserve unit if required. A lag alarm on control cabinet and contacts for the master alarm will be provided.
7. The complete control system and all electrical components shall be NEMA 12 and UL labeled. The control system shall provide:
   a. Automatic lead/lag sequencing.
   b. Circuit breaker disconnects for each producer with external operators. Units with fuses instead of circuit breakers in motor circuit are not acceptable.
   c. Full voltage motor starters with overload protection.
   d. Redundant 120 volt control circuit transformers.
   e. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.
   f. Control cabinet shall have lighted HOA selector switches
   g. Runtime hour-meter for each producer.
8. Provide non contacting claw style rotary pumps. Internal construction is friction free and rotors are non-contacting. Air end is oil free and requires no sealants. Each pump is air cooled and continuous duty rated. Pump is provided with a single lubricated gearbox requiring lubricant change not more often than 5,000

operating hours. Pump is provided with exhaust silencer. Pumps are equipped with high vacuum shutdown, high temperature shutdown and alarm. Lubricant supplied shall be inert with oxygen. Pump shall be provided with vacuum modulated variable speed drive to control vacuum level at 177 mmHg (7inHg).

9. The complete WAGD system and all electrical components shall be factory pretested prior to shipment.

B. Controls:

1. Automatic: Adjustable, vacuum operated, automatic, electric switch to start and stop motor at receiver vacuum indicated. Provide heavy duty alternator, automatic, operating on a timed basis, to alternate the pumps by time forced alternation.
2. Control panel: Housed in a NEMA ICS-6, Type 12, listed, dust proof enclosure; prewired to include all specified electrical, electronic and electro pneumatic devices. Include wiring diagrams and operating descriptions in the cabinet. Include the following:
   a. Circuit breakers for each control and motor circuit.
   b. Hand off automatic selector switch for each pump.
   c. Hour meter for each pump.
   d. Control circuit transformers.
   e. One magnetic motor starter for each pump.
   f. Provide panel with external visual (lights, red for running, green for off) and audible (horn/buzzer) signals. The signals provided include:
      1) Pump in operation (visual only).
      2) Thermal overload shutdown (visual and audible).
      3) Oil discharge filter differential pressure or back pressure alarm (visual), with contacts for external signal. Wire to master alarm panel.
      4) Cancel button, which will silence an audible alarm, reactivate should a second alarm occur while the horn is silenced, and reset automatically upon correction of the original signal.

C. Receiver Tank: The receiver tank shall be welded galvanized steel, in compliance with ASME Section VIII, 850 kPa (125 psi) working pressure stamped and certified. The receiver tank shall be equipped with vacuum gage and gage glass. The receiver tank shall be of sufficient capacity to ensure practical on/off operation of pumps.

D. Bio-Hazard Safety Statement: "BIOHAZARD CAUTION: Fluid and waste material inside vacuum pipelines and vacuum equipment may be contaminated with blood and other potentially infectious material. Construction and service personnel should use PERSONAL PROTECTIVE EQUIPMENT and practice UNIVERSAL PRECAUTIONS when opening or servicing vacuum systems."

PART 3 - EXECUTION

3.1 INSTALLATION

A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.

B. Contractor shall furnish 4 inch high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases

C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.

E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..

F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..

G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.

H. Piping exposed to physical damage shall be protected.

I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.

J. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.

K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.

L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.

M. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.

N. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.

O. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.

P. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

Q. A vacuum gage 40mm (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.

R. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.

S. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC

T. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

3.2 INSTALLER TESTING

A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;

1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).

4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)
6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
7. That the manufacturer has started up all air compressors, WAGD producers, manifolds, and that they are in operating order.

B. Four originals of the affidavit, shall be distributed; (1) to the engineer, (1) to the owners representative, (1) to the general contractor and (1) to the verifier.

3.3 VERIFIER TESTING

A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:

1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of $1 Million per occurrence, and general aggregate liability in the minimum amount of $1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to

ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.

5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
6. A statement that where and when needed, equipment was re-calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.

18. A statement that all valves and alarms are accurately labeled as to zone of control.
19. Provide four originals of this affidavit, and report, distributed; (1) to the engineer, (1) to the owner's representative, (1) to the general contractor and (1) to the installing contractor.

B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.

C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.

D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.

E. Inlet flow test:
1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 12-inches Hg, and a static vacuum of 15-inches Hg.
3. Vacuum inlets must draw no less than 85 Lpm (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).
4. Anesthesia evacuation (WAGD) inlets must draw no less than 1 L/mm (1.0 scfm) at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).

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SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen, nitrous oxide, nitrogen, medical air, instrument air, and carbon dioxide services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point, carbon monoxide monitors and all necessary parts, accessories, connections and equipment.

B. Carbon Dioxide Systems: Ready for connection to cylinders, but not including cylinders.

C. Healthcare gas system alarm wiring from equipment to alarm panels.

1.2 RELATED WORK

A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.

C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Alarm interface with ECC. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

E. Conduit: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

F. Control wiring: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

G. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.

H. Motor starters: Section 26 29 11, MOTOR STARTERS.

I. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

1.3 QUALITY ASSURANCE

A. Materials and Installation: In accordance with NFPA 99, and as specified.

B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects.

C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and

addresses where the product is installed.

D. Healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Such testing shall be performed by a party other than the installing contractor.

E. Provide names of three projects where testing of medical gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.

F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.

G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.

H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings are to be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the ‘third party testing company’ requirement.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Valves.
3. Inlet and outlet cocks.
4. Valve cabinets.
5. Gages.
6. Station outlets and rough-in assemblies.

7. Alarm controls and panels.
8. Pressure Switches.
9. Manifolds.
10. Instrument air compressor systems (Provide certified compressor test data at start-up.):
    a. Compressors: Manufacturer and model.
    b. Characteristic performance curves.
    c. Compressor operating speed (RPM).
    d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
    e. Type of bearing in compressor.
    f. Type of lubrication.
    g. Type and adjustment of drive.
    h. Electric motors: Manufacturer, frame and type.
    i. Speed of motors (RPM).
    j. Current characteristics and horsepower of motors.
    k. Receiver capacity and rating.
    l. Air silencer: Manufacturer, type and model.
    m. Air filters: Manufacturer, type, model and capacity.
    n. Pressure regulators: Manufacturer and capacity.
    o. Dew point monitor: Manufacturer, type and model.
    p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
    q. Carbon monoxide monitor manufacturer, type and model.
    r. Aftercoolers.

C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification.

1.5 TRAINING

A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COTR.

B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B819-(R2006).....Seamless Copper Tube for Medical Gas Systems

C. American Society of Mechanical Engineers (ASME):
A13.1-07.....Scheme for Identification of Piping Systems
B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
B40.100-98.....Pressure Gauges and Gauge Attachments
Boiler and Pressure Vessel Code -
Section VIII-07.....Pressure Vessels, Division I
Section IX-07.....Welding and Brazing Qualifications

D. American Welding Society (AWS):
AWS A5.8-04.....Brazing Filler Metal
AWS B2.2-91.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)

E. Compressed Gas Association (CGA):
C-9-04.....Standard Color Marking of Compressed Gas Cylinders
G-4.1-04.....Cleaning Equipment for Oxygen Service
G-10.1-04.....Nitrogen, Commodity
P-9-01.....Inert Gases Argon, Nitrogen and Helium
V-1-05.....Standard for Compressed Gas Cylinder Valve Outlet and Inlet Connections

F. National Electrical Manufacturers Association (NEMA):
ICS-6-93(R2006).....Industrial Controls and Systems Enclosures

G. National Fire Protection Association (NFPA):
99-05.....Health Care Facilities

H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

I. Manufacturing Standardization Society (MSS):
MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose
MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends
MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING

A. Copper Tubing: Type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.

C. Screw Joints: Polytetrafluoroethylene (teflon) tape.

D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.

E. Memory metal couplings having temperature and pressure rating not less than that of a brazed joint shall be permitted.

F. Apply piping identification labels shall be done at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED HEALTHCARE GASES PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).

3. Nipples: ASTM B 687, Chromium-plated.
4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

A. Ball: In-line, other than zone valves in cabinets:
1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle and cleaned for oxygen service. An acceptable manufacturer that meets the specification: Jomar model S-100.
2. Eighty to one hundred millimeter (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, and cleaned for oxygen service.

B. Check:
1. Eighty millimeter (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non-shock gas working pressure service to 29 inch Hg, cleaned for oxygen service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, pressure tested, cleaned for oxygen service. Provide 3 mm (1/8 inch) NPT gauge port for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to

system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
NITROUS OXIDE	White letters on blue background	BLUE
NITROGEN	White letters on black background	BLACK
MEDICAL AIR	Black or white letters on yellow background	YELLOW
CARBON DIOXIDE	Black or white letters on gray background	GRAY
INSTRUMENT AIR	Red on white background	RED

2.4 VALVE CABINETS

A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be substantially dust tight. Locate bottom of cabinet approximately 1375 mm (4 foot 6 inches) above floor.

B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."

C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.

D. Cabinets and isolation valves shall be located and piped as shown, and

at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

A. Pressure Gages: Includes gages temporarily supplied for testing purposes.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
2. For all services downstream of main shutoff valve: Manufactured expressly for oxygen use but labeled for appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psi) for air service, and 1-2050 kPa (1-300 psi) for instrument air service.

2.6 STATION OUTLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPUs before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests.

2.7 STATION OUTLET ROUGH-IN

A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.

B. Modular Cover Plate: Die cast plate, two-piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough-in with stainless steel or chromium plated countersunk screws.

C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.

D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background
NITROUS OXIDE	White letters on blue background
NITROGEN	White letters on black background
MEDICAL AIR	Black or white letters on yellow background
CARBON DIOXIDE	White letters on gray background
INSTRUMENT AIR	White letters on red background

2.8 ALARMS

A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system, in conformance with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.

1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.
   a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 170 °C (350 °F), shutting down affected compressor.
   b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.
   c. Lag Compressor in Use: Functions when lag compressor starts.
   d. High Water Level in Receiver. (Liquid ring unit)
   e. High Water Level in Separator (if so required). (Liquid ring unit)
2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.

a. Dew Point Alarm: Functions when pressure dew point rises above 4 °C (39 °F) at 380 kPa (55 psi).

3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm.
   a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 104 °C (220 °F), shutting down affected pump.
   b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
   c. Lag Pump In Use Alarm: Functions when lag pump starts.

C. Master Alarm Functions: Refer to drawings for alarms at the master alarm panels.

D. Area Alarm Functions: Area alarms shall function in compliance with NFPA 99C.

E. Alarm Panels:
1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting services as listed on drawings.
2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely.
3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
   a. Visual signal: When the condition occurs, which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be

canceled until such condition is corrected.

b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.

c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the ECC without interrupting the closed circuit system. Construct of 1.9 mm (14 gage) steel, conforming with NEMA ICS-6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full alarm capability at the ECC. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.

G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility’s Ethernet. Local alarm modules can send information to the master alarm and the data can be down loaded thru the computer which connected to the facility’s Ethernet. Master alarm displays the message, sound its alarm and save the information in an event log. This event log can be downloaded to a computer file for tracking data and troubleshooting.

2.11 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.12 CYLINDER GAS SUPPLY MANIFOLDS

A. Non-ferrous metal manifold and fittings, valves, parts and connections, suitable for a regular working pressure of 25 mPa (3000 psi). Gas cylinders at manifold shall be individually chained to wall or floor with adequate support.

B. Duplex arrangement, each bank having number of cylinder connections as required, high pressure copper cylinder connection pigtails with brazed fittings. Shutting of either bank shall not interrupt supply to system.

C. Provide manifold with two (one for each bank) two-stage pressure regulators with gages and built-in safety valves, manifold header valves and check valves, service line connection valves, relief valves, tank connecting coils and handles, and all required equipment for a complete assembly. Enclose manifold controls in sheet metal cabinet.

D. Switch-over to full reserve bank shall be automatic when one cylinder bank becomes exhausted, with no fluctuation in pressure, and not require resetting of regulators. After replacement of empty tank, resetting of controls shall be automatic or by single lever. Reserve switch-over shall be actuated by pressure switch; alarm shall be part of manifold control.

2.13 INSTRUMENT AIR COMPRESSOR SYSTEM

A. Provide a complete Instrument air source, complying with all relevant requirements of NFPA 99 5.1.3.8 and supplying instrument air continuously for the life of the equipment.

B. All components are valved to permit service to any component without interrupting instrument air supply to the facility.

C. Furnish a complete plant consisting of duplex compressors, receiver, duplex air treatment systems and controls capable of providing scheduled capacity with one compressor out of service.

D. System is single point, allowing for single point connection of outlet, power and drain. Unit shall be constructed to permit disassembly into sections each to fit through a standard 36 inch door frame on a standard pallet jack. Systems shipped in components and requiring site assembly are not acceptable.

E. Compressor shall be oil lubricated, two stage compression capable of continuous output of 200 psig or greater and provided with aftercooler and interstage drain trap to prevent low-usage emulsification of lubricating oil.

F. The control system is NEMA 12 and UL labeled. Provide in the control system:

1. Automatic lead/lag sequencing and alternation (duplex compressor only)
2. Circuit breaker disconnects for each compressor internal to the main control cabinet and protected by the safety interlock of that cabinet.
3. Full voltage motor starter(s) with overload protection.
4. Redundant 24 Volt DC power supplies. Entire control circuit is 24V DC for operator safety.
5. Visual and audible reserve unit alarm with isolated contacts for

remote alarm and cancelable audio.

6. HOA lighted selector switches.
7. HMI display and interface which shall display:
   a. Runtime hour-meters for each compressor.
   b. Visual and audible alarm indication of dew point.
   c. Visual and audible alarm indication for high discharge air temperature shutdown.
   d. Maintenance required.
   e. Compressor settings and operating parameters.
   f. Compressor operating history.
8. If main controls fail or when HOA switches are in Hand mode, system will operate on backup pressure switch.
9. Provide with isolated contacts for remote alarm.

G. Compressor motors shall be a NEMA rated, open drip proof unit with 1.15 service factor suitable for 208 or 230/460 volt.

H. All moving parts (fans, pulleys and belts) shall be fully protected by an OSHA approved enclosure.

I. All support structures shall be minimum of 10 Gauge Steel.

J. The compressor modules and motors shall be fully isolated from the main compressor base by means of a four point, heavy-duty isolation system for a minimum of 95% isolation efficiency. Engineering data shall be provided supporting isolation efficacy and equal weight distribution between supports.

K. Provide redundant instrument air treatment systems including desiccant dryers, filters, and purifiers sized for peak calculated demand. Include dew point monitor. Air treatment shall include:
   1. Desiccant dryers producing a -40°C (-40°F) pressure dew point.
   2. Mounted pre-filter rated for 0.01 micron with automatic drain and element change indicator at the inlet to each dryer.
   3. Final line coalescing filters rated for 0.01 micron with element change indicators, charcoal adsorbers, duplexed final line regulators, duplexed safety relief valves shall be factory mounted and piped at the outlet of each dryer.

L. System piping shall be brazed except where unions are required for service. Vibration flexes shall be all metal. Systems using rubber flex connectors with hose clamps are not acceptable.

M. System shall be provided with zero loss drains for all drain traps to reduce losses natural to the operation of the traps.

N. System piping shall be brazed except where unions are required for service. Vibration flexes shall be all metal. Systems using rubber flex

connectors with hose clamps are not acceptable.

O. Provide corrosion resistant, ASME Coded, National Board Certified, receiver rated for a minimum 250 PSIG design pressure. Include a liquid level glass, safety relief valve, manual drain valve, and a screened automatic solenoid valve. During normal operation the flow of air will travel through the tank to allow water to condense in tank.

P. The complete instrument air package shall be pre-wired, pre-piped and assembled on one common base with single point connections for electrical, discharge air, and condensate drains. All elements shall be factory installed excluding source valve. All piping shall be factory complete including all valves per NFPA 99 Fig. A-5.1.3.5.11.6.

Q. The compressors shall be two stage, air cooled, reciprocating type capable of 200 psig minimum. Each compressor shall have an aftercooler with approach temperature of not greater than 5.6°C (12°F).

R. The complete instrument air system and all electrical components shall be factory pre-tested prior to shipment by the MGEM.

2.14 PRESSURE REGULATORS:

A. For 690 kPa (100 psi) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.

1. For systems 5 L/s (10 scfm) and below: Brass or bronze body and trim, reduced pressure range (170 – 850 kPa 25 – 125 psi) adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than one kPa (psi) for each 10 kPa (psi) variation in inlet pressure.

PART 3 - EXECUTION

3.1 INSTALLATION

A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.

B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.

D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or

forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

E. Spacing of hangers: Current NFPA.

F. Rigidly support valves and other equipment to prevent strain on tube or joints.

G. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.

H. Do not bend tubing. Use fittings.

I. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.

J. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.

K. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.

L. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.

M. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.

2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

N. Provide 40mm (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

O. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

A. Initial Tests: Blow down, and high and low pressure leakage tests as

required by current NFPA with documentation.

B. Laboratory and healthcare testing agency shall perform the following:
   1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
   2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
   3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
   4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
   5. Outlet and inlet flow test:
      a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
      b. Oxygen, nitrous oxide and air outlets must deliver 100 Lpm (3.5 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 350 kPa (50 psi).
      c. Nitrogen outlets must deliver 565 Lpm (20 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 1445 kPa (210 psi).
      d. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 50 psi.
   6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

Dew point, air	2 degrees C (35 degrees F) pressure dew point at 690 kPa (100 psi)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	1000 mg/L (ppm)
Gaseous hydrocarbons as methane, air	5 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:
   a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
   b. Make analysis with instruments designed to measure the specific gas dispensed.
   c. Allowable concentrations are within the following:

Oxygen	99 plus percent oxygen
Nitrous oxide	99 plus percent nitrous oxide
Nitrogen	99 plus percent nitrogen
Medical air	19.5 percent to 23.5 percent oxygen
Carbon Dioxide	99 plus percent carbon dioxide
Instrument air	19.5 percent to 23.5 percent oxygen

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (4 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Building Components for Attachment of Hangers: Section 05 31 00, STEEL DECKING.

D. Section 07 84 00, FIRESTOPPING.

E. Section 07 92 00, JOINT SEALANTS.

F. Section 09 91 00, PAINTING.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

H. Section 23 07 11, HVAC, PLUMBING AND BOILER PLANT INSULATION.

I. Section 23 36 00, AIR TERMINAL UNITS.

J. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

K. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

M. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

N. Section 26 29 11, MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. The mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. The allowable vibration tolerance is specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Equipment specifications require factory balancing of equipment to this tolerance.
2. After air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local, if the local codes are more stringent then those specified. Refer any conflicts to the Contracting Officers Technical Representative (COTR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.

6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

F. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COTR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COTR for resolution. Provide written hard copies or computer files of manufacturer’s installation instructions to the COTR at least two weeks prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to

commencing installation work, refer conflicts between this requirement and contract drawings to the COTR for resolution.

3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Guaranty: GENERAL CONDITIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC," with applicable "Group" number.C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete.

G. Ungrouped submittal items, which may be submitted individually, include, but are not limited to:

1. Pipe, valves and fittings identified as to service application.
2. Strainers.
3. Safety valves and drip pan ells.
4. Temperature control valves, sensors.
5. Steam pressure reducing valves and pilots.
6. Steam traps with orifice sizes and pressure ratings.
7. Thermometers and pressure gauges and accessories.
8. Flexible connectors, hose, braided.

9. Heating and ventilating equipment.
10. Vibration isolators.
11. Supports and braces for pipe.
12. Pressure gauge test kit.
13. Insulation, field-applied.

H. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government’s expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made as provided under Article CHANGES of GENERAL CONDITIONS.

I. Layout Drawings: In accordance with GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. Show the access means for all items requiring access for operations and maintenance. Do not install equipment foundations, equipment or piping until layout drawings have been approved. Provide detailed layout drawings of all piping and duct systems. In addition provide details of the following.

1. Mechanical equipment rooms.
2. Hangers, inserts, supports, and bracing.
3. Pipe sleeves.
4. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

J. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COTR.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.

5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

K. Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

L. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (ARI):
430-99.....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):
B31.1-2001.....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2001.....Drives Using Classical V-Belts and Sheaves
IP-21-88.....Drives Using Double-V (Hexagonal) Belts
IP-22-91.....Drives Using Narrow V-Belts and Sheaves

E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices

F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-98.....Qualifications Standard for Welding and Brazing Procedures, Welders, Brazers, and Welding and Brazing Operators
Section I.....Power Boilers
Code for Pressure Piping:
B31.1-04.....Power Piping, with Amendments

G. American Society for Testing and Materials (ASTM):
A36/A36M-2001.....Carbon Structural Steel
A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2003.....Standard Test Method for Burning Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-93.....Pipe Hangers and Supports-Materials, Design and Manufacture

SP 69-2003.....Pipe Hangers and Supports-Selection and Application

I. National Electrical Manufacturers Association (NEMA):

MG1-2003, Rev. 1-2004...Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning Equipment

54-06.....National Fuel Gas Code

70-05.....National Electrical Code

85-04.....Boiler and Combustion Systems Hazard Code

90A-96.....Installation of Air Conditioning and Ventilating Systems

101-97.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COTR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.
   4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be complete and fully operational per the contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.
5. Minimum Diameter of V-Belt Sheaves (ANSI/RMA recommendations)in millimeters and inches:

Fractional Horsepower		Standard		High Capacity	
Cross Section	Min. od mm (in)	Cross Section	Min. od mm (in)	Cross Section	Min. od mm (in)
2L	20 (0.8)	A	83 (3.25)	3V	67 (2.65)
3L	38 (1.5)	B	146 (5.75)	4V	180 (7.10)
4L	64 (2.5)	C	239 (9.40)	5V	318 (12.50)
5L	89 (3.5)	D	345 (13.60)		
		E	554 (21.80)		

I. Drive Types, Based on ARI 435:

1. Provide fixed-pitch drives for all drives.
2. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where

motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.

B. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).

C. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

D. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower

as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.

E. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-ready” per NEMA Standard, MG1, Part 31.4.4.2.

F. Motor Efficiency and Power Factor: All motors, when specified as “high efficiency” by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as “NEMA premium efficient” and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as “high efficiency” shall comply with EPACT.

G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Coordinate nomenclature, symbols, and equipment numbers with VA facilities personnel. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC: Provide for all valves.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.8 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND PLUMBING INSULATION, for firestop pipe and duct insulation.

2.9 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the National Uniform Seismic Installation Guidelines (NUSIG), most current edition. Submittals based on either the NUSIG guidelines or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. Support of

suspended equipment over 227kg (500 pounds) shall be submitted for approval of the COTR in all cases. See paragraph 2.8.M for lateral force design requirements.

C. Supports For Roof Mounted Items:
   1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
   2. Pipe/duct pedestals: Provide a galvanized unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

D. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

E. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COTR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COTR for each job condition.

F. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.
   2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

G. For Attachment to Wood Construction: Wood screws or lag bolts.

H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

I. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41mm by 41mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

1. General Types (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. preinsulate
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
2. HVAC Piping (Other Than General Types):
   a. Medium and high pressure steam:
      1) Provide eye rod or Type 17 eye nut near the upper attachment.

2) Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.

b. Spring Supports (Expansion and contraction of vertical piping):

1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.

2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

K. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.

a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.

b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.11 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.

3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COTR.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the COTR.

D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and

type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:
   1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COTR where working area space is limited.
   2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COTR for approval.
   3. Do not penetrate membrane waterproofing.
F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
I. Protection and Cleaning:
   1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COTR. Damaged or defective items in the opinion of the COTR, shall be replaced.
   2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
K. Install steam piping expansion joints as per manufacturer’s recommendations.

L. Work in Existing Building:
   1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
   2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
   3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COTR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COTR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COTR approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

M. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

N. Inaccessible Equipment:
   1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
   2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COTR for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.3 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COTR.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.4 HVAC DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COTR. Such access shall be provided without additional cost or time to the Government.

B. Completely remove all piping, concrete pads, isolation pads, wiring, conduit, controls, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

C. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.5 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:

a. Condensate -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.

7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.6 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.7 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.8 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COTR in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.9 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL

REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COTR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

A. Provide four bound copies. Deliver to COTR not less than 30 days prior to completion of a phase or final inspection.

B. Include all new and temporary equipment and all elements of each assembly.

C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, other data.

D. Manufacturer’s installation, maintenance, repair, and operation instructions for each device. Include assembly drawings and parts lists. Include operating precautions and reasons for precautions.

E. Lubrication instructions including type and quantity of lubricant.

F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications.

G. Set points of all interlock devices.

H. Trouble-shooting guide for control systems.

I. Operation of the combustion control system.

J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one Section of Division 26.

B. Section 26 29 11, MOTOR STARTERS: Starters, control and protection for motors.

C. Other sections specifying motor driven equipment in Division 23.

1.3 SUBMITTALS:

A. In accordance with Section, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, horsepower, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COTR:

1. Certification that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.4 APPLICABLE PUBLICATIONS:

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

MG 1-98.....Motors and Generators

MG 2-01.....Safety Standard and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):
70-02.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. Voltage ratings shall be as follows:
1. Single phase:
a. Motors connected to 120-volt systems: 115 volts.
b. Motors connected to 208-volt systems: 200 volts.
c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
2. Three phase:
a. Motors connected to 208-volt systems: 200 volts.
b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
e. Motors connected to high voltage systems: Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.

C. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
a. Hermetically sealed motors.
b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

F. Motor Enclosures:
1. Shall be the NEMA types shown on the drawings for the motors.

2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

G. Additional requirements for specific motors, as indicated in other sections, shall also apply.

H. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				**Minimum Efficiencies Totally Enclosed Fan-Cooled**			
Rating kW (HP)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (HP)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

I. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

J. All motors shall be premium efficiency type.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.

C. Section 23 31 00, HVAC DUCTS AND CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

D. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: requirements for sound and vibration tests.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Corridors	40
Lobbies, Waiting Areas	40
Locker Rooms	50
Offices, large open (3 or more occupants)	40
Offices, small private (2 or fewer occupants)	35
Operating Rooms	40
Patient Rooms	35
Cardiology	25
SPD	35
Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Vibration isolators:
      a. Floor mountings
      b. Hangers
      c. Thrust restraints
   2. Bases.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009.....Fundamentals Handbook, Chapter 8, Sound and Vibration

C. American Society for Testing and Materials (ASTM):
A123/A123M-02.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-04.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05.....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):
SP-58-02.....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolators, including springs, exposed to weather shall be hot dip galvanized after fabrication. Hot-dip zinc coating shall not be less than 609 grams per square meter (two ounces per square foot) by weight complying with ASTM A123.In addition provide limit stops to resist wind velocity.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be felt, cork, neoprene waffle, neoprene and cork sandwich, neoprene and fiberglass, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.

3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

C. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.3 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in

place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.4 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as

the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.

D. Adjust active height of spring isolators.

E. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
COMPRESSORS AND VACUUM PUMPS															
UP THROUGH 1-1/2 HP	---	D,L, W	---	----	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	---	---	S	1.7	---	S	2.5	---	S	2.5	---	S	2.5
750 RPM & OVER	---	D	---	---	S	1.0	---	S	1.7	---	S	2.5	---	S	2.5
ROOF VENTILATORS															
ABOVE OCCUPIED AREAS:															
5 HP & OVER	---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL BLOWERS															
UP TO 50 HP:															
UP TO 200 RPM	B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM	B	N	0.3	B	S	1.7	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM	B	N	0.3	B	S	1.7	B	S	1.7	B	S	2.5	B	S	3.5
501 RPM & OVER	B	N	0.3	B	S	1.0	B	S	1.0	B	S	1.7	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
AIR HANDLING UNITS															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.7	---	H, THR	1.7	---	H, THR	1.7	---	H, THR	1.7
501 RPM & OVER	---	---	---	---	H, THR	1.0	---	H, THR	1.0	---	H,THR	1.7	---	H,THR	1.7
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.7	R	S, THR	1.7	R	S, THR	1.7	R	S, THR	1.7
501 RPM & OVER	---	D	---	---	S, THR	1.0	---	S, THR	1.0	R	S, THR	1.7	R	S, THR	1.7

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.

B. Definitions:
   1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. Hydronic Systems: Includes chilled water and heating hot water systems.
   6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General Mechanical Requirements.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.

C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

D. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.

E. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.

F. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC): Controls and Instrumentation Settings.

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.

2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COTR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency’s review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COTR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB

specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COTR. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing.

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 90 percent of final values for pre-filters and after-filters.

a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus l0 percent.
b. Air terminal units (maximum values): Minus 2 percent to plus l0 percent.
c. Exhaust hoods/cabinets: 0 percent to plus l0 percent.
d. Minimum outside air: 0 percent to plus 10 percent.
e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 2 percent to plus l0 percent except if the air to a space is 100 CFM or less the tolerance would be 0 to plus 5 percent.
f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
g. Chilled water coils: 0 percent to plus 5 percent.

3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COTR for one air distribution system (including all fans, three terminal units, three rooms) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
C. For use by the COTR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
D. Submit Following for Review and Approval:
   1. Design Review Report within 90 days after the system layout on air and water side is completed by the Contractor.
   2. Systems inspection report on equipment and installation for conformance with design.
   3. Duct Air Leakage Test Report.
   4. Systems Readiness Report.

5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

2003.....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

1st Edition 1994 .....Procedural Standards for the Measurement and Assessment of Sound and Vibration

2nd Edition 1999 .....Procedural Standards for Building Systems Commissioning

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition 2002 .....HVAC SYSTEMS-Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION. Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

See paragraphs "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS AND CASINGS for TAB agency’s role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. Inspect each System to ensure that it is complete including installation and operation of controls.

B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COTR.

3.6 TAB REPORTS

A. Submit an intermediate report for 25 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the COTR if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval.

D. Do not proceed with the remaining systems until intermediate report is approved by the COTR.

3.7 TAB PROCEDURES

A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.

D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and cabinets.

1. Artificially load air filters by partial blanking to produce air pressure drop of at least 90 percent of the design final pressure drop.

2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
   a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).
   b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode.
5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps, convertors, and coils:
1. Coordinate existing seventh floor water chillers flow balancing with COTR.
2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
3. Primary (variable volume) systems: Coordinate TAB with Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC). Balance systems at design water flow and then verify that variable flow controls function properly.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND

EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the COTR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COTR.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
   1. Take readings in rooms, approximately fifteen (15) percent of all rooms. The COTR may designate the specific rooms to be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT:
      a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
      b. Measure octave band sound pressure levels with specified equipment "off."
      c. Measure octave band sound pressure levels with specified equipment "on."
      d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.

2. When sound power levels are specified:

a. Perform steps 1.a. thru 1.d., as above.

b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.

c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.

3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COTR and the necessary sound tests shall be repeated.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COTR.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

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SECTION 23 07 11
HVAC, PLUMBING, AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.
   2. Plumbing piping and equipment.
   3. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping after asbestos abatement.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C(300-700 degrees F) and piping media and equipment 32 to 230 degrees C(90 to 450 degrees F)
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.

a. Flat surface: Watt per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. HPS: High pressure steam (415 kPa [60 psig] and above).
13. HPR: High pressure steam condensate return.
14. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
15. MPR: Medium pressure steam condensate return.
16. LPS: Low pressure steam (103 kPa [15 psig] and below).
17. LPR: Low pressure steam condensate gravity return.
18. PC: Pumped condensate.
19. HHWS: Hot water heating supply.
20. HHWR: Hot water heating return.
21. GH: Hot glycol-water heating supply.
22. GHR: Hot glycol-water heating return.
23. FWPD: Feedwater pump discharge.
24. FWPS: Feedwater pump suction.
25. CTPD: Condensate transfer pump discharge.
26. CTPS: Condensate transfer pump suction.
27. VR: Vacuum condensate return.
28. CPD: Condensate pump discharge.
29. R: Pump recirculation.
30. FOS: Fuel oil supply.
31. FOR: Fuel oil return.
32. CW: Cold water.
33. SW: Soft water.
34. HW: Hot water.
35. CHWS: Chilled water supply.
36. CHWR: Chilled water return.
37. GC: Chilled glycol-water supply.
38. GCR: Chilled glycol-water return.
39. RS: Refrigerant suction.
40. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

41. PCWS: Process chilled water supply.
42. PCWR: Process chilled water return.
43. CD: Cooling coil condensate.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Piping and equipment.

E. Section 23 21 13, HYDRONIC PIPING: Chilled water piping.

F. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.1.3 Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with

UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.5 Loudspeakers and recessed lighting fixtures, including their assemblies and accessories, shall be permitted in the ceiling cavity plenum where listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a peak heat release rate of 100 kW or less when tested in accordance with UL 2043, Standard for Safety Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or

label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-04.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-97.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-00.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-04.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-05.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-06.....Standard Specification for Mineral Fiber pipe Insulation

C552-03.....Standard Specification for Cellular Glass Thermal Insulation

C553-02.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-90.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-04.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-06.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-06.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-05a.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-04.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-02.....Installation of Air Conditioning and Ventilating Systems

96-04.....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-06.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03

G. Manufacturer’s Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER

A. ASTM C612 (Board, Block), Class 1 or 2, k = 0.037 Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).

B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m^3 (2 pcf), k = 0.04 (0.27), for use at temperatures up to 204 degrees C (400 degrees F)

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) for use at temperatures 230 degrees C (450 degrees F).

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15), for temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service jacket with polyvinyl chloride premolded fitting covering.

B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15), for temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, vapor retarder and all service jacket.

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C177, C518, density 120 kg/m^3 (7.5 pcf) nominal, k = 0.033 (0.29) at 0 degrees C (75 degrees F).

B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19), for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride premolded fitting covers.

B. Equipment and duct insulation, ASTM C 591,type IV, K=0.027(0.19), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m^3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.7 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance $\underline{=}$ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK)

or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.8 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

C. Boiler Plant Pipe supports: MSS SP58, Type 39. Apply at all pipe support points, except where MSS SP58, Type 3 pipe clamps provided as part of the support system.

2.9 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or stainless steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COTR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Where removal of insulation of piping, ductwork and equipment is required.

D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

I. HVAC work not to be insulated:

1. Exhaust (dry) air ducts and plenums, and ventilation exhaust air shafts.
2. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

J. Plumbing work not to be insulated:

1. Piping and valves of fire protection system.

2. Chromium plated brass piping.
3. Water piping in contact with earth.
4. Piping in pipe basement serving wall hydrants.

K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

M. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe or duct chase walls and floors
   c. Smoke partitions
   d. Fire partitions

N. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

O. Provide metal jackets over insulation as follows:
a. All piping and ducts exposed to outdoor weather.
b. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
c. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
   a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and final filter housing.
   b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct.
   c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Reheat coil casing.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork and outside air (OA) ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork and outside air ductwork above ceilings: 50 mm (2 inch) thick insulation faced with FSK.
4. Concealed return air duct above ceilings: 40 mm (1-1/2 inch) thick, insulation faced with FSK.
5. Return air duct in interstitial spaces: 40 mm (1-1/2 inch thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

Nominal Thickness of Molded Mineral Fiber Insulation				
Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4-3)	100-150 (4-6)	200 (8) and above
a. 122-177 degrees C (251-350 F) (HPS, MPS)	50 (2.0)	65 (2.5)	90 (3.5)	90 (3.5)
b. 100-121 degrees C HPR, MPR (212-250 degrees F) (Vent piping from PRV safety valves)	25 (1.0)	50 (2.0)	50 (2.0)	50 (2.0)
c. 38-99 degrees C (100-211 degrees F) (LPR, HHWS, HHWR, glycol water)	25 (1.0)	40 (1.5)	50 (2.0)	50 (2.0)
1. Runouts to reheat coils and air terminal unit reheat coils	15 (0.5)	-	-	-
d. Domestic hot water supply and return	15 (0.5)	20(0.75)	25 (1.0)	40 (1.5)

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together.
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in table below, for piping above ground:

Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
1. 100-121 degrees C (212-250 degrees F), LPS	15 (0.5)	25 (1)	25 (1)	--	--
2. 38-99 degrees C (100-211 degrees F), LPR, HHWS, HHWR, and glycol water.	15 (0.5)	20 (0.75)	25 (1)	--	--
a. Run outs to reheat coils.	15 (0.5)	--	--	--	--
3. 10 degrees C (50 degrees F) and less, RS for DX refrigerants.	15 (0.5)	20 (0.75)	--	--	--
4. Domestic hot water supply and return.	15 (0.5)	15 (0.5)	20 (0.75)	20 (0.75)	--

8. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.
   a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
   b. Plumbing piping as follows:

1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
2) Waste piping from electric water coolers and icemakers to drainage system.
3) Waste piping located above basement floor from ice making equipment and air handling units, from fixture (including trap) to main vertical waste pipe.
4) Cold water piping.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water piping.

Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1-1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
1. 4-16 degrees C (40-60 degrees F) (CHWS, CHWR, PCWS, PCWR)	40 (1.5)	50 (2.0)	50 (2.0)	65 (2.5)

F. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 6)	Over 200 (6)
93-260 degrees C(200-500 degrees F)(HPS, HPR)	67 (2-1/2)	75(3)	100(4)	100(4)

2. ETO Exhaust (High Temperature): Type II, class D, 65 mm (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.

- - - E N D - - -

SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following HVAC systems will be commissioned:

1. Existing Air Handling System AHU-S-2-3 (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
2. Existing Heating Hot Water System (Convertors, controls, instrumentation and gages, heating water pumps and motors, Variable Speed Drives).
3. Surgery Chilled Water System (Chilled water pumps and motors, Variable Speed Drives, chiller motor/compressor, controls, instrumentation and safeties, isolation valves, blending valves, side stream water cleaners/scrubbers/filters).
4. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
5. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).
6. Laboratory Exhaust Systems (Fume hoods, pressure controls, system alarms, fans, motors, and Variable Speed Drives).
7. Existing Surgery Air Handling System AHU-S-2-2 (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, filter performance, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
8. SPD Air Handling System AHU-S-1-1 (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, energy recovery coils and valves, filters, filter performance, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
9. Computer Room Air Conditioning Systems (CRAC units – including fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, humidifiers, compressors and liquid-cooled condensers, filters, safeties, controls, gages,

vibration isolation, condensate pumps, water/leak detection system and alarms, and shunt trip shut down).

10. Room Pressurization Equipment (Pressure sensors, terminal units/dampers, and controls and alarms).
11. Venturi Valve Systems (Supply and Return venture valves, pressure, temperature, humidity devices, terminal reheat coils, terminal HEPA filters).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COTR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

A. Training of the VA’s operation and maintenance personnel is required in cooperation with the COTR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COTR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
CONTROLS AND INSTRUMENTATION (DDC)

PART 1 – GENERAL

1.1 DESCRIPTION

A. The control system(s) shall be as indicated on the project documents, point list, drawings and described in these specifications. This scope of work shall include a complete and working system including all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

B. Temperature controls shall be Andover. All controls work shall interface with existing Andover building control system.

C. Engineering Control Center (ECC) shall include:
   1. Operator Workstation Web-Browser User Interface (UI).
   2. Ethernet, IP Supervisory Network.
   3. Graphic Operational Interface.
   4. Software Configuration Tools (SCT).
   5. Scheduling and Alarm Management software.
   6. Local ACC-LON or Infinet-2 networks.
   7. Network Area Controllers (NAC).
   8. Unitary Control Units (UCU).
   9. Connected I/O devices.
   10. Third party system Data Integration.

D. The Controls Contractor’s work shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required by the Contract for the complete and fully functional Controls Systems.

E. Following control devices and systems shall be used to provide the functional requirements of HVAC equipment and systems.
   1. Direct Digital Control (DDC) of HVAC equipment and systems.
   2. Terminal units and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents.

F. Base bid includes the tying into ECC and the installation of new DDC controls as indicated on the temperature control diagrams and the I/O Points List.

G. Connect the new work to the new ECC system operator workstation located in the new mechanical room. System shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.

H. The control subcontractor shall supply as required, the necessary equipment to interface between any existing and new system Network Area Controllers (NAC) as part of this contract. Number of area controllers required is dependent on the type and quantity of devices, hardware and software points provided. Network area controllers are same as remote controller units (RCU).

I. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. Temperature Controls contractor shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.

J. The Top End of the NAC shall communicate using American Society of Heating and Refrigerating Engineers/American National Standards Institute (ASHRAE/ANSI) Standard 135(BACnet) protocol. The NAC shall reside on the IP Ethernet (ISO 8802-3) local area network, and provide information via standard object types and application services. The Bottom End of the NAC, the unit level controllers and all other field devices shall reside on the ACC-LON or Infinet-2 networks, and provide data using standard network variable types and configuration properties.

K. The intent of this specification is to provide a peer-to peer networked, distributed control system.

L. The control system shall accommodate simultaneously multiple user operation and the access to the system should be limited only by operator password.

1.2 RELATED WORK

A. Section 28 31 00, FIRE DETECTION AND ALARM.
B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Section 23 21 13, HYDRONIC PIPING.
D. Section 23 36 00, AIR TERMINAL UNITS.
E. Section 23 31 00, HVAC DUCTS AND CASINGS.
F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
I. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
J. Section 26 27 26, WIRING DEVICES.

1.3 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
B. ACU: Auxiliary Control Unit (ACU) used for controls of air handling units, reports to RCU.
C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
D. BACnet: Building Automation Control Network Protocol, ASHRAE Standard 135.
E. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
F. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
G. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
H. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
I. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls. In this specification, there are three types of control units are used; Unitary

Control Unit (UCU), Auxiliary Control Unit (ACU), and Remote Control Unit (RCU).

J. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

K. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

L. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

M. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

N. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

O. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

P. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

Q. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

R. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

S. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

T. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

U. FTT-10A: Echelon Transmitter-Free Topology Transceiver.

V. GIF: Abbreviation of Graphic interchange format.

W. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

X. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

Y. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

Z. I/P: Internet Protocol-global network, connecting workstations and other host computers, servers etc. to share the information.

AA. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

BB. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

CC. LonMark: An association comprising of suppliers and installers of LonTalk products. The Association provides guidelines for the implementation of the LonTalk protocol to ensure interoperability through Standard implementation.

DD. LonTalk: An open standard protocol developed by the Echelon Corporation that uses a “Neuron Chip” for communication.

EE. LonWorks: Network technology developed by the Echelon Corporation.

FF. Network: A set of computers or other digital devices communicating with each other over a medium such as wire, coax, fiber optics cable etc.

GG. Network Area Controller: Digital controller, supports a family of auxiliary control units and unitary control units, and communicates with peer-to-peer network for transmission of global data.

HH. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

II. MS/TP: Master-slave/token-passing.

JJ. Operating system (OS): Software, which controls the execution of computer application programs.

KK. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

LL. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

MM. Peer-to-Peer: A networking architecture that treats all network stations as equal partners.

NN. PICS: Protocol Implementation Conformance Statement.

OO. UCU: Unitary Control Unit, digital controller, dedicated to a specific piece of equipment, such as VAV boxes, chillers, fan coil units, heat exchangers etc.

1.4 QUALITY ASSURANCE

A. Criteria:

1. The core control system equipment shall be compatible with the existing control system (existing control system by Andover Continuum by Schneider Electric). Compatibility includes communication between existing and new controls and visibility and/or control of all new and existing points.
2. The Controls and Instrumentation System Contractor shall be a primary equipment manufacturer’s partner that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope and complexity to the EEC specified in this Contract. Distributors and wholesalers will not be acceptable.
3. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegates the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
4. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
5. The controls subcontractor shall provide a list of no less than ten similar projects, which have building control systems as specified in

this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.

6. The controls subcontractor shall have (minimum of three years) experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
7. The controls subcontractor shall have in-place facility within 70 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
8. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:
1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Class A or CFR 47 Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.
3. Peer-to-peer controllers, unitary controllers shall confirm to the requirements of UL/CUL 916, FCC CFR 47 Part 15, ICES-003, EN55022, AS/NZS 3548, Class A, CE.

1.5 PERFORMANCE

A. The system shall conform to the following:
1. Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (~~20~~ 75) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within (10) seconds. Data refresh shall be automatic, without operator intervention.

3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be (10) seconds. Analog objects shall start to adjust within (3) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior (10) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every five (5) seconds. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
8. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within (5) seconds of each other.
9. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values reported by the specified system:

Measured Variable	**Reported Accuracy**
Space temperature	±0.5 degrees C (±1 degrees F)
Ducted air temperature	±1.0 degrees C [±2 degrees F]
Outdoor air temperature	±1.0 degrees C [±2 degrees F]
Water temperature	±0.5 degrees C [±1 degrees F]
Relative humidity	±2 percent RH
Water flow	±5 percent of full scale
Air flow (terminal)	±10 percent of reading
Air flow (measuring stations)	±5 percent of reading
Air pressure (ducts)	±25 Pa [±0.1 "W.G.]
Air pressure (space)	±3 Pa [±0.001 "W.G.]
Water pressure	±2 percent of full scale *Note 1
Electrical Power	5 percent of reading

Note 1: for both absolute and differential pressure

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in GENERAL CONDITIONS.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to monitor and control the facility’s building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.

B. Manufacturer’s literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Installation instructions for smoke dampers and combination smoke/fire dampers, if furnished.

5. Catalog cut sheets of all equipment used. This includes, but is not limited to DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

E. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
   b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
   c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
   d. Complete troubleshooting procedures and guidelines for all systems.
   e. Complete operating instructions for all systems.

f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.

g. Licenses, guaranty, and other pertaining documents for all equipment and systems.

h. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.

F. Submit Performance Report to COTR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 24 hours (in 4 hour increments), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.

2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor’s installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 48 hours of instructions to the VA facilities personnel.

3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent non-condensing.

B. The CUs and associated equipment used in controlled environment shall be mounted in NEMA 1 enclosures for operation at 0 to 49 degrees C (32 to

120 degrees F) at a relative humidity of 10 to 95 percent non-condensing.

C. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at –40 to 65 degrees C (-40 to 150 degrees F).

D. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

E. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
135-01.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):
B32-02.....Specification for Solder Metal
B88-02.....Specifications for Seamless Copper Tube
B88M-99.....Specification for Seamless Copper Tube (Metric)
B280-02.....Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Specification for Polyethylene Tube

E. Federal Communication Commission (FCC):
Rules and Regulations Volume II-July, Part A Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):
802.3-03.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD)

G. Instrument Society of America (ISA):
S7.0.01-00.....Quality Standard for Instrument Air

H. National Fire Protection Association (NFPA):
70-05.....National Electric Code

90A-03.....Standard for Installation of Air-Conditioning and Ventilation Systems

I. Underwriter Laboratories Inc (UL):

94-01.....Test for Flammability of Parts and Devices and Appliances

294-01.....Access Control System Units

486A-01.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486B-01.....Wire Connectors for use with Aluminum Conductors

555S-03.....Leakage Ratings for Dampers for Use in Smoke Control Systems

916-02.....Energy Management

1076-99.....Proprietary Burglar Alarm Units and Systems

PART 2 – PRODUCTS

2.1 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls System shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The Operator Workstations, Servers and principal network computer equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
4. The networks shall, at minimum, comprise, as necessary, the following:
   a. Operator Workstations – fixed and portable as required by the Specifications.
   b. Network computer processing, data storage and communication equipment including Servers and digital data processors.
   c. Routers, bridges, switches, hubs, modems, interfaces and the like communication equipment.
   d. Active processing network area controllers connected to programmable field panels and controllers together with their power supplies and associated equipment.
   e. Addressable elements, sensors, transducers and end devices.
   f. Third-party equipment interfaces as required by the Contract Documents.

g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls System Application network shall utilize an open architecture capable of each and all of the following:
   a. Utilizing standard Ethernet communications and operate at a minimum speed of 10/100 Mbps.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and to comply with the applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the owner.
4. The Controls Contractor shall provide all IT interfacing equipment and cabling to a detail coordinated with the Owner.

D. Third Party Interfaces:

1. The Controls Systems shall include necessary hardware, equipment and software to allow data communications between the Controls Systems and building systems supplied by other trades.
2. The other manufacturers and contractors supplying other associated systems and equipment will provide their necessary hardware, software and start-up at their cost and will cooperate fully with the Controls Contractor in a timely manner and at their cost to ensure complete functional integration.

E. Servers

1. Utilize new Controls System Application Server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Access to all information on the Controls Systems Server(s) shall be through the same browser Operator Interface functionality used to access individual nodes. When logged onto a Server the Operator will be able to also interact with any other NAC on the Controls As required for the functional operation of the Controls Systems, the Controls Contractor shall provide all necessary digital processor programmable Server(s). These Server(s) shall be utilized for Controls Systems Application configuration, for archiving, reporting and trending of data, for Operator transaction archiving and reporting, for network information management, for alarm

annunciation, for Operator Interface tasks, for Controls Application management and the like. These Server(s) shall utilize IT industry standard data base platforms such as Microsoft Windows 2000 Server or Windows Server 2003, with Microsoft SQL Server 2000.

2.2 DIRECT DIGITAL CONTROLLERS

A. (NAC) Network Area Controllers shall be stand-alone, multi-tasking, multi-user, real-time digital processor complete with all hardware, software, and communications interfaces, power supplies. The Controls System shall be designed and implemented entirely for use and operation on the Internet. NACs shall have access to data within the industry standard IT network to the Data Server and other NACs as needed to accomplish required global control strategies.

1. NACs shall provide both standalone and networked direct digital control of mechanical and electrical building system controllers as required by the Specifications. The primary NAC shall support a minimum of [5,000] field points together with all associated features, sequences, schedules, applications required for a fully functional distributed processing operation.
2. NACs shall monitor and report communication status to the Controls Systems Application. The Controls Systems shall provide a system advisory upon communication failure and restoration.
3. All NACs on the network shall be equipped with all software functionality necessary to operate the complete user interface, including graphics, via a Browser connected to the Node on the network or directly via a local port on the NAC.
4. All NAC shall be provided with face mounted LED type annunciation to continually display its operational mode, power and communications.
5. The controllers shall reside on the Ethernet local area network and provide Read (Initiate) and Write (Execute) services as defined in Clauses 15.5 and 15.8. Objects supported shall include: Analog input, analog output, analog value, binary input, binary output, binary value, and device.
6. Each NAC shall be provided with the necessary un-interruptible power facilities to ensure its continued normal operation during periods of line power outages of, at minimum, 1-minute duration. Normal functionality shall include all normal software processing, communication with powered field devices and network communications with other powered Controls Systems NAC, Data Servers and OWS. Each NAC shall report its communication status to the Application. The Application shall provide a system advisory upon communication failure and restoration. Each NAC shall retain program, control

algorithms, and set point information in non-volatile memory in the event of a power failure, and shall return to normal operation upon restoration of power.

7. All NACs shall have sufficient memory to support its operating system, database, and program requirements, including the following:
   a. Device and network management.
   b. Data sharing.
   c. Alarm and event management including custom alarm messages for each level alarm for the points noted in the I/O Schedule.
   d. Energy management.
   e. Historical trend data for points specified.
   f. Maintenance report.
   g. Scheduling.
   h. Dial up and network communications.
   i. Manual override monitoring.
8. Each NAC shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of secondary system controllers, point capacity and programming functions.
9. Each NAC shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
10. Each NAC shall monitor the status of all overrides and inform the operator that automatic control has inhibited, and allow the operator to manually override automatic or centrally executed command.
11. Provide the capability to generate and modify the Controls Systems Application software-based sequences, database elements, associated operational definition information and user-required revisions to same at any designated Workstation together with the means to download same to the associated System Controllers.
12. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.

B. Auxiliary Control Units (ACUs) shall be stand-alone, multi-tasking, multi-user, real time digital processor complete with all hardware, software and communication interfaces, power supplies, and input/output modular devices.
   1. ACUs shall either reside on the ACC-LON or Infinet-2 networks.

2. All ACUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
3. Each ACU shall have sufficient memory to support its operating system, database including the following:
   a. Data sharing.
   b. Device and network management.
   c. Alarm and event management.
   d. Scheduling.
   e. Energy Management.
4. Each ACU shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of I/O functions. The type of spares shall be in the same proportion as the implemented functions on the controller, but in no case there shall be less than one point of each implemented I/O type.
5. Each ACU shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
6. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.

C. Unitary Control Units (UCUs) shall be capable of stand-alone, microprocessor-based and shall continue to provide control functions.
1. Unitary Control Units shall either reside on the ACC-LON or Infinet-2 networks.
2. Each UCU shall have sufficient memory to support its own operating system, including data sharing.
3. All UCUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
4. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.

D. Provide I/O module that connects sensors and actuators onto the field bus network for use by the direct digital controllers. I/O devices shall support the communication technology specified for each controller.
1. Analog input shall allow the monitoring of low voltage (0-5 VDC, 0-10 VDC), current (4-20 ma), or resistance signals (thermistor, 0-10,000

Ohm) Analog input shall be compatible with, and field configurable to commonly available sensing devices. Analog output shall provide a modulating signal for these control devices.

2. Binary inputs shall allow the monitoring of on/off signals from remote devices. Binary inputs shall provide a wetting current of at least 12 milliamps to be compatible with commonly available control devices. Binary outputs shall provide on/off operation, or a pulsed low voltage signal for pulse width modulation control. Outputs shall be selectable for either normally open or normally closed operation.
3. Binary outputs on remote and auxiliary controllers shall have 3-position (on/off/auto) override switches and status lights. Analog outputs on remote and auxiliary controllers shall have status lights and a 3-position (on/off/auto) switch and manually adjustable potentiometer for manual override.
4. Each output point shall be provided with a light emitting diode (LED) to indicate status of outputs.

E. Communication Ports:
1. NACs controllers in the DDC systems shall be connected in a system local area network using IP/Ethernet protocol.
2. The control supplier shall provide connectors, repeaters, hubs, and routers necessary for inter-network communication.
3. Minimum baud rate between the peer-to-peer controllers in the system LAN shall be maintained at the rate of 10/100 Mbps. Minimum baud for the low level controllers between UCUs and ACUs, ACUs and NAC’s shall be maintained at the rate of 19,200 Kbps.
4. Database, such as points; status information, reports, system software, custom programs of any one controller shall be readable by any other controller on the network.

F. Electric Outlet: Provide a single phase, 120 VAC electrical receptacles inside or within 2 meters (6 feet) of the NAC and ACU enclosures for use with test equipment.

G. Spare Equipment:
1. Provide spare digital controller (CU) boards and spare I/O boards as required. It shall be possible for trained hospital personnel to replace CU boards and load software via the ECC.
2. Provide a minimum of one spare digital controller board of each type and associated parts including batteries to make at least one complete set of DDC control equipment spares.
3. If I/O boards are separate from the CU boards, provide two spare I/O boards for each spare CU board provided above.

2.3 DIRECT DIGITAL CONTROLLER SOFTWARE

A. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under Microsoft Windows 2000 or Windows XP.

B. All points shall be identified by up to 96-character point name and ~~16~~ 32-character point descriptor. The same names shall be used at the operator workstation.

C. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.

D. All CU’s shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC workstation. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.

E. All DDC control loops shall be able to utilize any of the following control modes:
   1. Two position (on-off, slow-fast) control.
   2. Proportional control.
   3. Proportional plus integral (PI) control.
   4. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
   5. Automatic tuning of control loops.

F. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of 1,024 levels of security for operator access shall be provided. System shall be capable of unlimited passwords/users.

G. Application Software: The CUs shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the operator workstation or via a

portable workstation, when it is necessary, to access directly the programmable unit. System shall have a non-compile program editor.

1. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature falls below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any to time.
2. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
3. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall operate on both outside weather conditions as well as inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. Space temperature input is to be the highest value of zones served in the cooling mode and the lowest of zones served in the heating mode. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via operator’s workstation.
4. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
   a. Time, day.
   b. Commands such as on, off, auto.
   c. Time delays between successive commands.

d. Manual overriding of each schedule.

e. Allow operator intervention.

5. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the appropriate workstations based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

6. Remote Communications: The system shall have the ability to dial out in the event of an alarm to workstations and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

7. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.4 SENSORS (AIR, WATER AND STEAM)

A. Temperature and Humidity Sensors:

1. Electronic Sensors: Provide all remote sensors as required for the systems. All sensors shall be vibration and corrosion resistant for wall, immersion, and/or duct mounting.

a. Temperature Sensors: Thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.

1) Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.

2) Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.

3) Space sensors shall be equipped with set-point adjustment, override switch, display, and/or communication port as shown on the drawings. Locking cover where required.
4) Outdoor air temperature sensors shall have watertight inlet fittings and shielded from direct sunlight.
5) Room security sensors shall have stainless steel cover plate with insulated back and security screws.
6) Wire: Twisted, non-shielded pair cable.
7) Output Signal: 10,000 Ohms.

b. Humidity Sensors: Bulk polymer sensing element type.
1) Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability. Sensors shall be capable of being calibrated in the field.
2) Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
3) 4-20 ma, 0-5 VDC or 0-10 VDC continuous output signal.

c. Static Pressure Sensors: Non-directional, temperature compensated.
1) 4-20 ma, 0-5 VDC or 0-10 VDC output signal.
2) 0 to 5 inches wg for duct static pressure range.
3) -0.25 to 0.25 inch wg for Building static pressure range.

B. Water Flow Sensors:
1. Sensor shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
2. Performance characteristics:
a. Ambient conditions: -40 to 60 degrees C (-40 to 140 degrees F), 5 to 100 percent humidity.
b. Operating conditions: 850 kPa (125 psig), 0 to 120 degrees C (30 to 250 degrees F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
c. Nominal range (turn down ratio): 10 to 1.

d. Overall accuracy plus or minus one percent of reading.

e. Repeatability: plus or minus 0.25 percent of reading.

f. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.

g. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).

h. Ambient temperature effects, less than 0.005 percent calibrated span per degree C (degree F) temperature change.

i) RFI effect - flow meter shall not be affected by RFI.

j) Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

C. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.

a. Ambient conditions, -40 to 80 degrees C (-40 to 175 degrees F).

b. Process conditions, 900 kPa (125 psig) saturated steam.

c. Turn down ratio, 20 to 1.

d. Accuracy, plus or minus 1.0 percent of span.

e. Repeatability, plus or minus 0.1 percent.

f. Output signal, 4-20 ma, 0-5 VDC or 0-10 VDC.

g. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.

1) Ambient conditions, -20 to 50 degrees C (0-120 degrees F), 0 95 percent non-condensing RH.

2) Power supply, 24 VAC/VDC.

3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

h. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

D. Flow switches:

1. Shall be either paddle or differential pressure type.

a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

E. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.5 ENGINEERING CONTROL CENTER (ECC)—OPERATOR'S WORKSTATION

A. Operator workstation(s) shall utilize standard Microsoft 2000 or Windows XP software and be able to access data from all the digital controllers distributed throughout the control systems via Andover Continuum Cyberstation. These workstations shall reside on the same high-speed network as the Network Area Controllers with the ability to remote dial or internet access to the system.

B. Operator workstation(s) shall qualify as a native BACnet Operator Workstation (B-OWS), per ASHRAE BACnet Standard.

2.6 CONTROL CABLES

As specified in Division 26.

2.7 THERMOSTATS AND HUMIDISTATS

A. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

B. Freeze stats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element.

2.8 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted

dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

D. Smoke Dampers and Combination Fire/Smoke Dampers: These dampers shall be classified as a Class II/III leakage rated damper for use in smoke control systems under the latest version of UL 555S, and shall bear a UL Label attesting to same. Smoke dampers shall be suitable for 120 degrees C (250 degrees F).

E. Operators shall be electric as required for proper operation.

1. Dampers that require manual reset or link replacement after actuation shall not be acceptable. See drawings for required control operation.
2. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
3. Maximum air velocity and pressure drop through free area the dampers:
   a. Smoke damper in air handling unit; 210 meter per minute (700 fpm).
   b. Duct mounted damper; 600 meter per minute (2000 fpm).
   c. Maximum static pressure loss, 50 Pascal (0.20 inches water gage).

F. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
5. Flow characteristics:
   a. Three way valves shall have a linear relation or equal percentage relation of flow versus value position.

b. Two-way valves position versus flow relation shall be linear for steam and equal percentage for water flow control.

6. Maximum pressure drop:

a. Two position steam control: 20 percent of inlet gauge pressure.

b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).

c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.

d. Two position water valves shall be line size.

G. Damper and Valve Operators and Relays:

1. Electric damper operator shall provide full modulating control of dampers. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design.

2.9 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controller (CUs) with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be true analog output signals to DDC positioners or variable frequency drives. Pulse width modulation outputs are not acceptable. The CUs shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station –Electronic Type:

1. Airflow measuring stations shall measure airflow by the pitot tube traverse method. Each unit shall consist of the following:

a. Air Volume Transducer: with square root extractor, scaling multiplier, and output filter.

1) Provide individual airflow transducers selected for the required design airflow rate of the primary element served. Each transducer shall be selected for its respective duty. Supply and Return Airflow Transducers shall provide analog output signal linear to air volume that are factory set for a full scale value equal to 110% of the maximum design capacity of the airflow measuring element served for variable air volume applications, or 200% of the design operating value for constant volume applications.

2) The transducer(s) shall be solid state electronic type, with infinite output resolution, capable of performing dedicated air volume measurement. Microprocessor based transducers with time sharing of multiple square root extractors and/or controllers are not acceptable.

3) Each transducer's output shall not be affected by direction of mounting (attitude) or external vibrations, and shall be furnished with a factory calibrated span that matches the application.

4) Transducer performance shall be equal to or better than the following:

Accuracy: 0.5% F.S. (Terminal Point) 0.35%/ F.S. (BFSL)

Temperature Effects: <0.03% F.S./°F

Over-pressure: 5 PSIG Proof / 10 PSIG Burst

Response: <0.25 seconds for full span input

Noise Filtration: Low Pass Filter, factory set @ 3.2Hz

b. Insertion Type Airflow Sensing Element: Multiple elements shall be manifolded together, external to the ductwork.

1) Provide where indicated and/or scheduled airflow traverse elements capable of continuously monitoring the duct air volumes they serve.

2) Each element shall be designed and built to comply with, and provide results in accordance with, accepted practice for duct system traversing as defined in the ASHRAE Handbook of Fundamentals, AMCA publication #203, as well as the Industrial Ventilation Handbook. The number of sensing ports on each element, and the quantity of elements utilized at each installation, shall comply with ASHRAE Standard #111 for equal area duct traversing.

3) Each element shall be of a dual integral chambered design. Each airflow measuring element shall contain multiple total and static pressure sensing ports placed along the leading edge of the cylinder. The static pressure chamber shall incorporate dual offset static taps on opposing sides of the averaging chamber, so as to be insensitive to flow angle variations of as much as ±20 degrees in the approaching airstream.

4) The airflow traverse elements shall be capable of producing steady, non-pulsating signals of true total and static pressure, with an accuracy of 2% of actual flow for operating velocities as low as 100 feet per minute (fpm). Signal amplifying sensors requiring flow correction (K factors) for field calibration are not acceptable.

5) The airflow traverse elements shall not induce a measurable pressure drop, greater than 0.18 inch at 4,000 fpm. The units shall have a self-generated sound rating of less than NC40 and the sound level within the duct shall not be amplified, nor shall additional sound be generated.

6) Where primary flow elements are located outside of the manufacturer's published installation guidelines the manufacturer shall be consulted, and approve of any special configurations, such as air equalizers and/or additional and strategically placed measuring points, as may be required.

2. Each station shall contain noncombustible sensors, which shall be incapable of producing toxic gases or fumes in the event of elevated duct temperatures.

3. Each air flow measuring station shall be installed to meet at least the manufacturer’s minimum installation conditions and shall not amplify the sound level within the duct.
4. Differential pressure transducers shall measure and transmit pressure signals to the direct digital controller CU.
5. Electronics Panel:
   a. Electronics panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
   b. Electronic panel shall be A/C powered 120 VAC 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems.
6. Flow sensors and its electronics shall be installed as per manufacturer’s instructions. The number of sensors shall be such that accuracy of the total flow rate shall no way be different than what is specified in Article 1.5 above.
   a. Static/Total Pressure Sensors: A network of total and static pressure sensors shall be positioned on the equal traverse principle, with a maximum of 0.02 square meters (36 square inches) per total pressure sensor and 0.10 square meter (144 square inches) per static pressure sensor on units. Interconnecting sensor manifolds shall average and relate each type of sensor measurement into one total pressure and one static pressure metering port. The manifold mounting hardware shall not penetrate the manifold tubes and shall be so constructed as to eliminate any possible violation of the integrity of the total or static pressure measurements. The meter tubing for the averaged total static pressure shall not be exposed to internal duct conditions.
   b. Static Pressure Control: Systems shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure.
      1) Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

2) For systems with multiple major trunk supply duct, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the CU.
3) The CU shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4) In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions.

C. Constant Volume Control: Systems shall consist of a differential pressure transmitter along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its primary total pressure and static pressure signal from the flow measuring station and shall have a span not exceeding three times this differential pressure at the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

D. Airflow Synchronization:

1. Systems shall consist of a differential pressure transmitter for each supply and return ducts, the CU and such relays, as required, to provide a complete functional system that will maintain a constant difference between supply and return air to meet the accuracy specified below. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representative of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COTR for resolution before proceeding for installation.
2. Work Coordination: GENERAL CONDITIONS.
3. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
4. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
5. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
6. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
7. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
8. Install equipment level and plumb.

B. Electrical Wiring Installation:

1. Install conduits and wiring in accordance with Specification Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
2. Install signal and communication cables in accordance with Specification Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings. All wiring shall be installed in conduits.
4. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
   b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as

applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.

c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

5. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.

6. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.

7. Grounding: ground electrical systems per manufacturer’s written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:

a. Install all sensors and instrumentation according to manufacturer’s written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

b. Calibrate sensors to accuracy specified, if not factory calibrated.

c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.

e. Mount sensors rigidly and adequately for the environment within which the sensor operates.

f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.

g. All pipe mounted temperature sensors shall be installed in wells.

h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.

i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from

external sources to the site from lightning and static electricity.

2. Pressure Sensors:
   a. Install duct static pressure sensor tips facing directly downstream of airflow.
   b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
   c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer’s written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
   c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
   a. Install flow switch according to manufacturer’s written instructions.
   b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
   c. Assure correct flow direction and alignment.
   d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of Network:
1. Ethernet:
   a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
   b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 10 Base 2 (ThinNet RG-58 A/U Coaxial cabling with BNC connectors), 10 Base T (Twisted-Pair RJ-45 terminated UTP cabling).
2. Third Party Interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of Digital Controllers and Programming:

1. Provide a separate digital controller for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each air handling unit, fan, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

F. Field Test and Inspection:

1. General:
   a. Engage a factory-authorized representative and furnish personnel, instrumentation, and equipment necessary to perform complete testing of the installed HVAC systems, including piping and electrical connections. Field test will demonstrate proper calibration of input and output devices, and the operation of specific equipment.
   b. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment, and retest.
   c. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   d. Contractor shall schedule the performance verification test with the COTR.
   e. During and after completion of the field tests, contractor shall determine causes, calibrate, repair, or replace equipment that fails to meet contract requirements, and subsequently deliver a written report to the VA.
2. Field Performance Tests:
   a. Perform tests in accordance with Articles-Quality Assurance and Performance.
   b. Test and adjust controls and safeties.
   c. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.

d. Demonstrate the software ability to edit the control program off-line.
e. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms receive at the assigned location, including operator workstations.
f. Demonstrate ability of software program that it functions for the intended applications-trend reports, change in status etc.
g. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
h. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
i. Demonstrate to the VA graphed trends of control loops to demonstrate that the control loop is stable and the set points are maintained.
j. Control loop shall respond to set points and stabilize in one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

3. Performance Verification Test:

The contractor shall verify the performance of the control systems by running a continuous test, after the system has been completely tested and debugged, for 80 hours and submit the report to the VA.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:
   1. Chilled water, heating hot water, glycol water, and drain piping.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping insulation.
D. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
E. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC): Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.
B. Submit prior to welding of steel piping a certificate of Welder’s certification. The certificate shall be current and not more than one year old.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
   1. Pipe and equipment supports.
   2. Pipe and tubing, with specification, class or type, and schedule.
   3. Pipe fittings, including miscellaneous adapters and special fittings.
   4. Flanges, gaskets and bolting.
   5. Valves of all types.
   6. Strainers.
   7. Flexible connectors for water service.
   8. Pipe alignment guides.
   9. Expansion joints.

10. Expansion compensators.
11. All specified hydronic system components.
12. Water flow measuring devices.
13. Gages.
14. Thermometers and test wells.

C. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.

D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.
3. One complete set of drawings in electronic format (Autocad, pdf, or other approved format).

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B1.20.1-83.....Pipe Threads, General Purpose (Inch)
B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
B16.3-98.....Malleable Iron Threaded Fittings
B16.4-98.....Gray Iron Threaded Fittings
B16.5-03.....Pipe Flanges and Flanged Fittings
B16.9-03.....Factory-Made Wrought Buttwelding Fittings
B16.11-05.....Forged Fittings, Socket-Welding and Threaded
B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
B16.22-01.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-02.....Cast Copper Alloy Solder Joint Drainage Fittings

B16.24-01.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500

B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300

B16.42-98.....Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300

B31.1-01.....Power Piping

B31.9-04.....Building Services Piping

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc. (ANSI):

B16.1 00.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125 and 250

B16.3 00.....Malleable Iron Threaded Fittings Classes 150 and 300

B16.5 03.....Pipe Flanges and Flanged Fittings NPS ½ through NPS 24

B16.9 03.....Factory Made Wrought Butt Welding Fittings

B16.11 01.....Forged Fittings, Socket Welding and Threaded

B16.14 91.....Ferrous Pipe Plugs, Bushings and Locknuts with Pipe Threads

B16.18-01.....Cast Copper Alloy Solder joint Pressure fittings

B16.22 00.....Wrought Copper and Bronze Solder Joint Pressure Fittings

B16.24 01.....Cast Copper Alloy Pipe Fittings and Flanged Fittings: Class 150, 300, 400, 600, 900, 1500 and 2500

B31.1 01.....Power Piping

D. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-06.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-06.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A181/A181M-01.....Standard Specification for Carbon Steel Forgings, for General-Purpose Piping

A183-03 ..... Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-04 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A234/A234M 04 ..... Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-04 ..... Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) ..... Standard Specification for Ductile Iron Castings

A 615/A 615M-04 ..... Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-04 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process

B32-04 ..... Standard Specification for Solder Metal

B61-02 ..... Standard Specification for Steam or Valve Bronze Castings

B62-02 ..... Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03 ..... Standard Specification for Seamless Copper Water Tube

B209 04 ..... Aluminum and Aluminum Alloy Sheet and Plate

C177 97 ..... Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-03 ..... Precast Reinforced Concrete Manhole Sections

C533 03 ..... Calcium Silicate Block and Pipe Thermal Insulation

C552 03 ..... Cellular Glass Thermal Insulation

D 3350-02 ..... Polyethylene Plastics Pipe and Fittings Materials

C591-01 ..... Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

D1784 03 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D1785 03 ..... Poly (Vinyl Chloride0 (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2241 04 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

D2464 99 ..... Threaded Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80.

D3139 98 ..... Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals

F439-06 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441/F441M-02 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

F477-02 ..... Elastomeric Seals Gaskets) for Joining Plastic Pipe

E. American Water Works Association (AWWA):

C110/03.....Ductile Iron and Grey Iron Fittings for Water

C203 00.....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied

F. American Welding Society (AWS):

A5.8/A5.8M-04.....Specification for Filler Metals for Brazing and Braze Welding

B2.1-02.....Standard Welding Procedure Specification

G. Copper Development Association, Inc. (CDA):

CDA A4015-95.....Copper Tube Handbook

H. Expansion Joint Manufacturer’s Association, Inc. (EJMA):

EMJA-2003.....Expansion Joint Manufacturer’s Association Standards, Eighth Edition

I. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-02a.....Butterfly Valves

SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-05.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-78-05.....Cast Iron Plug Valves, Flanged and Threaded Ends

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves

SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

J. National Sanitation Foundation (NSF):

14 03.....Plastic Piping System Components and Related Materials

K. Tubular Exchanger Manufacturers Association: TEMA 8th Edition, 2000

L. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

HVAC Duct Construction Standards, 2nd Edition 1997

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water (above ground), Heating Hot Water and Glycol Water:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 80 flame retardant polypropylene plastic.
2. From other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.

D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
   a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
      1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
   b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

B. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Solder Joint:

1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a

height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 99 degrees C (210 degrees F).

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer. Provide gate and globe valves with packing that can be replaced with the valve under full working pressure.

C. Provide chain operators for valves 100 mm (4 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Gate Valves:

1. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
2. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
   a. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe, Angle and Swing Check Valves:

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe and angle valves shall be union bonnet with metal plug type disc.

2. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves and MSS-SP-71 for check valves.

F. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

1. Body: Cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
2. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Butterfly Valves: May be used in lieu of gate valves in water service except for direct buried pipe. Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation.

1. MSS-SP 67, flange lug type (for end of line service) or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F).
   a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
   b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
   c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
      1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
      2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

H. Ball Valves: Brass or bronze body with chrome-plated ball with full port and Teflon seat at 4140 kPa (600 psig)working pressure rating.

Screwed or solder connections. Provide stem extension to allow operation without interfering with pipe insulation.

I. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size and be one of the following types.
   1. Butterfly valve as specified herein with memory stop.
   2. Eccentric plug valve: Iron body, bronze or nickel-plated iron plug, bronze bearings, adjustable memory stop, operating lever, rated 861 kPa (125 psig) and 121 degrees C (250 degrees F).

J. Circuit Setter Valve: A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

K. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
   1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
   2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
   3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
   4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.8 WATER FLOW MEASURING DEVICES

A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.

B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.

D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.

E. Flow Measurement/Balance Valves: A system comprised of two valves of bronze and stainless steel metallurgy designed for 1205 kPa (175 psig) pressure at 121 degrees C (250 degrees F), with thermal insulation sleeve.

1. Measurement and shut-off valve: An on/off ball valve with integral high regain venturi and dual quick connect valves with integral check valves and color coded safety caps for pressure/temperature readout.
2. A butterfly balancing valve as specified herein, with memory stop and quick connect valve for pressure/temperature readout.

F. Insertion Turbine Type Sensor: Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

G. Flow Measuring Device Identification:

1. Metal tag attached by chain to the device.
2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.9 STRAINERS

A. Basket or Y Type. Tee type is acceptable for water service.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations.
2. 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
3. All strainers shall be provided with a valved blowdown.

2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
   a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
   b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.11 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

C. Bellows - Internally Pressurized Type:

1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
2. Internal stainless steel sleeve entire length of bellows.
3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

D. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.

2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

E. Expansion Compensators:
1. Corrugated bellows, externally pressurized, stainless steel or bronze.
2. Internal guides and anti-torque devices.
3. Threaded ends.
4. External shroud.
5. Conform to standards of EJMA.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

G. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.12 HYDRONIC SYSTEM COMPONENTS

A. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.

B. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

C. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

D. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve,

valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Pipe air outlet to drain.

2.13 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.14 GAGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.

C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.15 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pressure and Temperature Test Port Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the COTR:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.16 THERMOMETERS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges may be slightly greater than shown to meet manufacturer's standard. Required ranges in degrees C (F):

Chilled Water 0 to 38 degrees C (32-100 degrees F)	Hot Water -1 to 116 degrees C (30 to 240 degrees F).

2.17 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.18 VACUUM AND AIR RELIEF VALVES

Vacuum and air relief valves shall be iron body with bronze trim, and stainless steel floats.

2.19 REINFORCING STEEL

Reinforcing steel shall be deformed bars, ASTM 615, Grade 40, unless otherwise noted.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, coils, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between

adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Provide manual air vent at all piping system high points and drain valves at all low points.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
   1. Water treatment pot feeders.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality

Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

D. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COTR. Tests may be either of those below, or a combination, as approved by the COTR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate

equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COTR.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently

operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.

B. Close and fill system as soon as possible after final flushing to minimize corrosion.

C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

D. Utilize this activity, by arrangement with the COTR, for instructing VA operating personnel.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

C. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.

D. Temperature and pressure sensors and valve operators: Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

1.3 QUALITY ASSURANCE

Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Flexible connectors.
8. Pipe alignment guides.
9. Expansion joints.
10. Expansion compensators.
11. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
12. All specified steam system components.
14. Gages.
15. Thermometers and test wells.

C. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
   1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
   2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Institute Standard (ANSI):
   B1.20.1-01.....Pipe Threads, General Purpose (Inch)

C. American Society of Mechanical Engineers (ASME):
   B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
   B16.3-98.....Malleable Iron Threaded Fittings
   B16.4-98.....Gray Iron Threaded Fittings
   B16.9-01.....Factory-Made Wrought Buttwelding Fittings
   B16.11-02.....Forged Fittings, Socket-Welding and Threaded
   B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
   B16.22-98.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
   B16.23-92.....Cast Copper Alloy Solder Joint Drainage Fittings
   B16.24-01.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500
   B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300
   B31.1-01.....Power Piping
   B31.9-96.....Building Services Piping
   B40.100-98.....Pressure Gauges and Gauge Attachments
   Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):
   A47-99.....Ferritic Malleable Iron Castings
   A53-01.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
   A106-99.....Seamless Carbon Steel Pipe for High-Temperature Service

A126-01.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A181-01.....Carbon Steel Forgings, for General-Purpose Piping
A183-98 ..... Carbon Steel Track Bolts and Nuts
A216-98 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength
A307-00 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A516-01 ..... Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service
A536-99 ..... Standard Specification for Ductile Iron Castings
B32-00 ..... Solder Metal
B61-93 ..... Steam or Valve Bronze Castings
B62-93 ..... Composition Bronze or Ounce Metal Castings
B88-99 ..... Seamless Copper Water Tube
F439-01 ..... Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441-99 ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

E. American Welding Society (AWS):
A5.8-92.....Filler Metals for Brazing and Braze Welding
B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
SP-67-95.....Butterfly Valves
SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends
SP-71-97.....Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends for General Service
SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends
SP-80-97.....Bronze Gate, Globe, Angle and Check Valves
SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

G. Military Specifications (Mil. Spec.):
MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate Piping:

1. Steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

2.3 FITTINGS FOR STEEL PIPE

A. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Mechanical couplings and fittings are optional for water piping only.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
   a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
   c. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

B. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings are not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.

5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and thredolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Solder Joint:

1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer. Provide gate and globe valves with packing that can be replaced with the valve under full working pressure.

C. Provide chain operators for valves 100 mm (4 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Gate Valves:

1. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.

2. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.

a. High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome

stainless steel solid disc and seats. Provide factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.

b. All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe, Angle and Swing Check Valves:

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe and angle valves shall be union bonnet with metal plug type disc.
2. 65 mm (2 1/2 inches) and larger:
   a. Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
   b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves and MSS-SP-71 for check valves.

F. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

1. Body: Cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
2. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Butterfly Valves: May be used in lieu of gate valves in water service except for direct buried pipe. Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation.

1. MSS-SP 67, flange lug type (for end of line service) or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F).
   a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
   b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
   1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
   2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

2.8 STRAINERS

A. Basket or Y Type. Tee type is acceptable for water service.
B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
   1. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
   2. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
   3. Mechanical coupled pipe: Grooved end, ductile iron.
C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
   1. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
   2. 50 mm (2 inches) and smaller: Cast iron or bronze.
D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
   1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
   2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
B. Minimum Service Requirements:
   1. Pressure Containment:
      a. Steam Service 35-200 kPa (5-30 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
      b. Steam Service 214-850 kPa (31-125 psig): Rated 1025 kPa (150 psig) at 186 degrees C (366 degrees F).
      c. Steam Service 869-1025 kPa (126-150 psig): Rated 1375 kPa (200 psig) at 194 degrees C (382 degrees F).

d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (310 degrees F).

2. Number of Full Reverse Cycles without failure: Minimum 1000.
3. Movement: As shown on drawings plus recommended safety factor of manufacturer.

C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

D. Bellows - Internally Pressurized Type:
1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
2. Internal stainless steel sleeve entire length of bellows.
3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

E. Bellows - Externally Pressurized Type:
1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

G. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.10 FLEXIBLE BALL JOINTS

A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of

1720 kPa (250 psig) and a temperature of 232 degrees C (450 degrees F). Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 6 mm (1/4 inch) to 150 mm (6 inch) inclusive, and 15 degrees for sizes 65 mm (2-1/2 inches) to 750 mm (30 inches). Joints through 350 mm (14 inches) shall have forged pressure retaining members; while size 400 mm (16 inches) through 760 mm (30 inches) shall be of one piece construction.

B. Material:
   1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.
   2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 10 degrees C (50 degrees F) to plus 274 degrees C (525 degrees F).

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:
   1. Low pressure leakage test: 41 kPa (6psig) saturated steam for 60 days.
   2. Flex cycling: 800 Flex cycles at 3445 kPa (500 psig) saturated steam.
   3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
   4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
   5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 1.3 mm to 2.5 mm (0.05 inch to 0.1 inch) double amplitude on a single ball joint and 3 ball joint off set.

2.11 STEAM SYSTEM COMPONENTS

A. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.

B. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

C. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.

1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
   a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
   b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be rated for the pressure upstream of the PRV supplying the system.
3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
4. Valves and seats: Suitable hardened corrosion resistant alloy.
5. Mechanism: Brass, stainless steel or corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

D. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

2.12 GAGES, PRESSURE AND COMPOUND

A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam to 103 kPa(15	0 to 207 kPa (30 psig).

psig)	
Medium pressure steam nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).

2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pressure and Temperature Test Port: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the COTR:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.14 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

J. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

D. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 STEAM TRAP PIPING

Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.5 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COTR. Tests may be either of those below, or a combination, as approved by the COTR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.7 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.

B. Close and fill system as soon as possible after final flushing to minimize corrosion.

C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

D. Utilize this activity, by arrangement with the COTR, for instructing VA operating personnel.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
   1. Cleaning compounds.
   2. Chemical treatment for closed loop heat transfer systems.

1.2 RELATED WORK

A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.

B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data including:
   1. Cleaning compounds and recommended procedures for their use.
   2. Chemical treatment for closed systems, including installation and operating instructions.

C. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

D. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-05.....National Electric Code (NEC)

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.

B. All chemicals to be acceptable for discharge to sanitary sewer.

C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.

B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.

C. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.

D. Do not valve in or operate system pumps until after system has been cleaned.

E. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.

F. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

G. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.

H. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:
   1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
   2. Exhaust duct for fume hoods and “wet exhaust” ducts.

B. Definitions:
   1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
   2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
   3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.

B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

D. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

E. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION

F. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.

G. Duct Mounted Coils: Section 23 82 16, AIR COILS.

H. Fans: Section 23 34 00, HVAC FANS.

I. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.

J. Duct Mounted Instrumentation: Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

K. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

L. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Rectangular ducts:
   a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
   b. Sealants and gaskets.
   c. Access doors.
2. Round and flat oval duct construction details:
   a. Manufacturer's details for duct fittings.
   b. Sealants and gaskets.
   c. Access sections.
   d. Installation instructions.
3. Volume dampers, back draft dampers.
4. Upper hanger attachments.
5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Sound attenuators, including pressure drop and acoustic performance.
7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
10. Details and design analysis of alternate or optional duct systems.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2nd Edition – 2005.....HVAC Duct Construction Standards, Metal and Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition – 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06 .....Standard for Fire Dampers

555S-06 .....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

D. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

<u>AHU-S-2-1, AHU-S-2-3, and AHU-S-1-1 Systems:</u>

Supply Ductwork downstream of VAV Box Air Terminal Units: 3-inch WG

Supply Ductwork upstream of VAV Box Air Terminal Units: 6-inch WG

All Return Ductwork: 4-inch WG

<u>AHU-S-2-2 System (Surgery Suite):</u>

Supply Ductwork downstream of HEPA final filter sections: 3-inch WG

Supply Ductwork upstream (including final filter section): 6-inch WG

All Return Ductwork: 4-inch WG

<u>All Other Ductwork Systems:</u>

Supply, Processing, and Distr. (SPD) Dept Ductwork Systems: 3-inch WG

All Exhaust Ductwork Systems: 3-inch WG

C. Seal Class: All ductwork shall receive Class A Seal.

D. Operating Room Supply Air: All supply air ductwork on the downstream side of the terminal final HEPA filter serving an operating room shall be fabricated from welded stainless steel, including all components of the air distribution system up to and including the supply air outlets. Supply ductwork system shall meet pressure classification and duct seal class as listed in this specification.
If BID ITEM 3, (Alternate Deduct No. 2) is accepted the following italicized paragraph replaces paragraph 233100, 2.2D: All supply air ductwork on the downstream side of the terminal final HEPA filter serving an operating room shall be fabricated from stainless steel, including all components of the air distribution system up to and including the supply air outlets. Supply ductwork system shall meet pressure classification and duct seal class as listed in this specification.

E. Wet Air Exhaust Ducts (i.e. ETO) and Accessories: Ducts for SPD exhaust systems shall be 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.

F. Fume Hood Exhaust and Associated Ductwork: 1.3 mm (18 gage) all welded Stainless steel.

G. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
   1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
   2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
   3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.

a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.

b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.

4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COTR.

H. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown.

I. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

J. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream and downstream, in the following locations:

1. Each duct mounted coil and humidifier.
2. Each fire damper (for link service), smoke damper and automatic control damper.
3. Each duct mounted smoke detector.
4. Each turning vane.
5. For cleaning duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.

1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.

C. Minimum requirements for fire dampers:

1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.

C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

A. Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FLEXIBLE AIR DUCT

A. General: Flexible air duct shall not be used on duct systems connected to Surgery Suite Air Handling Unit (AHU-S-2-2).

B. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible ducts shall not be located above inaccessible ceilings. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

C. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

D. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

E. Application Criteria:
   1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
   2. Maximum working velocity: 1200 m/min (4000 feet per minute).
   3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

F. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.8 FLEXIBLE DUCT CONNECTIONS

A. Where duct connections are made to fans and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene

coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.9 SOUND ATTENUATING UNITS

A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.

C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.

D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.

E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.10 PREFABRICATED ROOF CURBS

A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.11 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

2.12 DUCT MOUNTED THERMOMETER (AIR)

A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.

B. Thermometer Supports:

1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

A. Refer to Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

2.14 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.15 AIR FLOW CONTROL VALVES (AFCV)

A. Refer to Section 23 36 00, AIR TERMINAL UNITS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions

with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.

2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COTR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COTR.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COTR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COTR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COTR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COTR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Fans for heating, ventilating and air conditioning.

B. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

G. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

H. Section 23 82 16, AIR COILS.

I. Section 26 29 11, MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fans and power ventilators shall be listed in the current edition of AMCA 26l, and shall bear the AMCA performance seal.

C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

D. Fans and power ventilators shall comply with the following standards:

   l. Testing and Rating: AMCA 2l0.

   2. Sound Rating: AMCA 300.

E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Performance Criteria:

   l. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.

   2. Select the fan operating point as follows:

      a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

      b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:
   1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
   2. Fans for fume hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:
   l. Fan sections, motors and drives.
   2. Centrifugal fans, motors, drives, accessories and coatings.
      a. Utility fans and vent sets.
   3. Prefabricated roof curbs.
   4. Power roof and wall ventilators.
   5. Propeller fans.
   6. High plume laboratory exhaust fans.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

E. Roof curbs.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

I. For high plume fans, provide nozzle velocity of exhaust fan, total exhaust flow, and discharge plume height at specified wind velocity.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):
99-86.....Standards Handbook
2l0-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating
26l-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually
300-08.....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):
B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

D. National Fire Protection Association (NFPA):
NFPA 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Underwriters Laboratories, Inc. (UL):
181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.

B. Fan arrangement, unless noted or approved otherwise:
l. DWDl fans: Arrangement 3.
2. SWSl fans: Arrangement l, 3, 9 or l0.

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

l. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.

2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.

3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.

4. Bearings: Heavy duty ball or roller type sized to produce a Bl0 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.

5. Belts: Oil resistant, non-sparking and non-static.

6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.

7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.

8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.

9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.

D. Utility Fans, Vent Sets and Small Capacity Fans: Class l design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (l2 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (l2 inches) and housings may be cast iron.

E. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as

indicated. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

2.2 POWER ROOF VENTILATOR

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.

C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. Provide electric motor operated damper where indicated.

D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.

2.3 PROPELLER FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Belt-driven or direct-driven fans as indicated on drawings.

C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.

D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Motor shall be totally enclosed type.

E. Wall Shutter: Fan manufacturer's standard, steel frame, aluminum blades, heavy duty stall type electric damper motor, spring closed.

F. Wire Safety Guards: Provide on exposed inlet and outlet.

2.4 HIGH PLUME LABORATORY EXHAUST FANS (FE-1)

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Each fan shall be vibration tested before shipping, as an assembly, in accordance with AMCA 204-05. Each assembled fan shall be test run at the factory at the specified fan RPM and vibration signatures shall be taken on each bearing in three planes - horizontal, vertical, and axial. The maximum allowable fan vibration shall be less than 0.15 in./sec peak

velocity; filter-in reading as measured at the fan RPM. This report shall be provided at no charge to the customer upon request.

C. Belt-driven fans.

D. Each fan shall be equipped with lifting lugs.

E. Fasteners to be stainless steel.

F. Fan assembly shall be designed for a minimum of 125 MPH wind loading, without the use of guy wires.

G. All fan and system components (fan, nozzle, wind band, plenum) shall be corrosion resistant coated with a two part electrostatically applied and baked, sustainable, corrosion resistant coating system. Standard finish color to be gray. All parts shall be cleaned and chemically prepared for coating using a multi-stage wash system which includes acid pickling that removes oxide, increases surface area, and improves coating bond to the substrate. The first powder coat applied over the prepared surface shall be a zinc rich epoxy primer (no less than 70% zinc) and heated to a gelatinous consistency (partial cure) at which the second powder coat of polyester resin shall be electrostatically applied and simultaneously be cured at a uniform temperature of 400°F. The coating system shall not be less than a total thickness of 6 mils, is not affected by the UV component of sunlight (does not chalk), and has superior corrosion resistance to acid, alkali, and solvents. Coating system shall exceed 4000 hour ASTM B117 Salt Spray Resistance. Note that 10-20 mil thick wet coating systems pollute the environment (air and water), and that these manually applied coatings are not uniform over the impeller surface and can cause fan imbalance and vibration.

H. Fan housing to be aerodynamically designed with high-efficiency inlet, engineered to reduce incoming air turbulence. Fan housing shall be welded steel with a minimum of 4 mils of polyester Resin. No uncoated metal fan parts shall be acceptable. Fan housings that are fabricated of polypropylene or fiberglass that have lower mechanical properties than steel, have rough interior surfaces in which corrosive, hazardous compounds can collect, and / or which chalk and structurally degrade due to the UV component of the sunlight shall not be acceptable. A high velocity conical discharge nozzle shall be supplied by the fan manufacturer and be designed to efficiently handle an outlet velocity of up to 6000 FPM. Discharge stack caps or hinged covers, impeding exhaust flow shall not be permitted. Provide housing drain for removal of rain and condensation. A bolted and gasketed access door shall be supplied in the fan housing allowing for impeller inspection or removal of

impeller, shaft and bearings without removal of the fan housing. Standard finish color to be gray.

I. Fan impeller shall be centrifugal, backward inclined, with non-stall characteristics. The impeller shall be electronically balanced both statically and dynamically per AMCA Standard 204. Fan impeller shall be manufactured of aluminum (AMCA type B spark resistant), fully welded and meet specification for corrosion resistant coating.

J. For constant volume systems, the fan shall be connected directly to the exhaust duct without the need of a bypass air plenum. For variable volume systems, a bypass air plenum shall be provided as shown on drawings. The plenum shall be equipped with a bypass air damper and intake air hood with bird screen for introducing outside air at roof level upstream of the fan. The plenum shall be constructed of fully welded steel, meet specification for corrosion resistant coating, and mount on roof curb as shown on the project drawings. Plenums that are fabricated of plastics or resins that are combustible and have mechanical properties less than steel shall not be acceptable. The bypass air plenum shall be mounted on factory fabricated roof curb provided by the fan manufacturer, as shown on the project drawings. Fan designs that use inlet flexible connectors that can leak causing loss of lab exhaust shall not be accepted. Bypass air dampers shall be opposed-blade design, and coated with a minimum of 4 mils of polyester resin, electrostatically applied and baked. A fan isolation damper, either gravity back draft or two position actuated, fabricated of steel or aluminum and coated with minimum 4 mils of polyester resin, electrostatically applied and baked, shall be provided as shown on the project documents. Blower/Plenum vibration isolation shall be limited to neoprene vibration pads.

K. Exhaust system manufacturer shall supply a structural support curb for the plenum, of specified height. Curb shall be fabricated of a minimum of 12 gauge corrosion resistant coated steel and structurally reinforced. Curbs shall be insulated. When properly anchored to the roof structure, the standard curb/plenum/blower assembly shall withstand wind loads of up to 125 mph without additional structural support.

L. Motors to be premium efficiency, standard NEMA frame, TEFC with a 1.15 service factor. A factory mounted NEMA 3R disconnect switch shall be provided for each fan. Motor maintenance shall be accomplished without fan impeller removal or requiring maintenance personnel to access the contaminated exhaust components. Drive belts and sheaves shall be sized for 200% of the motor horsepower, and shall be readily and easily

accessible for service, if required. Drive shall consist of a minimum of two belts under all circumstances. Shaft to be polished and ground steel. Fan shaft bearings shall be Air Handling Quality, ball or roller pillow block type and be sized for an L-10 life of no less than 100,000 hours. Bearings shall be fixed to the fan shaft using concentric mounting locking collars, which reduce vibration, increase service life, and improve serviceability. Bearings that use set screws shall not be allowed. All shaft bearings shall have extended lube lines with zerk fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's instructions.
B. Align fan and motor sheaves to allow belts to run true and straight.
C. Bolt equipment to curbs with galvanized lag bolts.
D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
B. Check vibration and correct as necessary for air balance work.
C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control (venturi) valves.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.

C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.

D. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC): Valve operators.

E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

F. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air Terminal Units: Submit test data.
2. Air flow control valves.

C. Samples: Provide one typical air terminal unit and air flow control valve for approval by the COTR. These units will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.

D. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98 incorporated into standard posted 15th December 2002

C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

D. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air Connectors

E. American Society for Testing and Materials (ASTM):
C 665-06.....Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS.

PART 2 - PRODUCTS

2.1 GENERAL

A. Coils:
1. Provide copper fins and copper coils for all hot water reheat coils.

B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.

C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.

E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (VAV BOXES)

A. General: Air Terminal Units (VAV boxes) shall not be used in Surgery Suite Air Handling Unit System (AHU-S-2-2).

B. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC). All air terminal units shall be brand new products of the same manufacturer.

C. Sound Power Levels: Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTMC 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the

rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.

3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
4. Octopus connector: Octopus connectors are not permitted.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC) for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

2.3 AIR FLOW CONTROL VALVE (VENTURI)

A. Airflow control device shall be a venturi valve type air flow control valve.

B. The airflow control system shall be furnished and installed to control the airflow into and out of critical spaces and non-critical spaces in healthcare facilities. The airflow control system shall vary the amount of make-up/supply air into the room to operate the spaces at the lowest possible airflow rates necessary to maintain temperature control, achieve minimum ventilation rates and maintain room pressurization in relation to adjacent spaces (positive or negative). The airflow control system shall be capable of operating as a standalone system or as a system integrated with the Building Management System (BMS). A locally mounted user interface terminal shall be available to allow room-level control variables to be displayed, and where appropriate, edited to adjust control operation.

C. The airflow system provider shall be an entity that designs, develops, manufactures and sells products and services to control the environment

and airflow of critical and non critical spaces using a Quality Management System registered to ISO 9001:2000.

D. The airflow control system shall maintain specific airflow (±5% of signal within one second of a change in duct static pressure) regardless of the magnitude of the pressure change, airflow change or quantity of airflow control devices on either the supply air or return/exhaust air manifold (within 0.6 to 3.0" wc).

E. The airflow control system shall use volumetric offset control to maintain room pressurization. The system shall maintain proper room pressurization polarity (negative or positive) regardless of any change in room/system conditions, such as rapid changes in duct static pressure.

F. In the event of a power failure, airflow control devices shall fail to the last position and continue to maintain flow control within ±5% of signal within one second of a change in duct static pressure.

G. The valve assembly manufacturer’s Quality Management System shall be registered to ISO 9001:2000.

H. The airflow control device shall be pressure independent over its specified differential static pressure operating range. An integral pressure-independent assembly shall respond and maintain specific airflow within one second of a change in duct static pressure regardless of the magnitude of pressure (from 0.6 in wc to 3.0 in wc) (74.7 Pa to 747 Pa) and/or flow change or quantity of airflow controllers on a manifolded system.

I. The airflow control device shall maintain accuracy within ±5% of signal over an airflow turndown range of no less than 16 to 1.

J. No minimum entrance or exit straight length of duct shall be required to ensure accuracy and/or pressure independence.

K. The airflow control device shall be constructed as type Class A. The airflow control device for non-corrosive airstreams, such as supply and general exhaust, shall be constructed of 16-gauge aluminum. The device's shaft and shaft support brackets shall be made of 316 stainless steel. The pivot arm and internal mounting link shall be made of aluminum. The pressure-independent springs shall be a spring-grade stainless steel. All shaft-bearing surfaces shall be made of a Teflon, polyester or PPS (polyphenylene sulfide) composite.

L. A low-speed electric actuator shall be used to modulate the airflow over the range of the specific valve size. The maximum time to modulate from minimum to maximum flow shall be less than 90 seconds. A UL or CSA listed electronic actuator shall be factory mounted to the valve. The actuator shall have sufficient torque to modulate the airflow against the maximum duct static pressure (within product specifications). Loss of main power shall cause the valve to maintain its last airflow position. This position shall be maintained until power is restored.

M. The shutoff airflow control device shall have shutoff and casing leakage of no more than:

Static Pressure Across Valve in Shutoff	**Airflow**	**Shutoff Leakage**	**Casing Leakage**
5.0 in wc	Shutoff devices up to 850 CFM (472 l/s)	6 CFM	0.12 CFM/ ft^2
	Shutoff devices up to 1,300 CFM (708 l/s)	6 CFM	0.12 CFM/ ft^2
	Low leakage shutoff devices up to 850 CFM (472 l/s)	0.005 CFM	0.010 CFM/ ft^2
	Low leakage shutoff devices up to 1,300 CFM (708 l/s)	0.010 CFM	0.010 CFM/ ft^2

N. Each airflow control device shall be factory characterized using NIST-traceable air stations and instrumentation having a combined error no greater than ±1% of signal over the entire range of measurement. Electronic airflow control devices shall be characterized to ±5% of signal at a minimum of 48 different airflows across the full operating range of the device. All flow data for any given device shall be stored at the factory and be available on presentation of a serial number within 24 hours. Flow data for all valves shall be stored at a location away from the factory for disaster recovery purposes.

O. Each airflow control device shall be marked with the room number, tag number, serial number, and model number. All information shall be stored by the manufacturer for use with as-built documentation.

P. One controller shall be supplied for both the supply airflow control device and the corresponding return/exhaust air control device. The controller shall be a microprocessor-based design and use closed-loop control to linearly regulate airflow based on a digital control signal.

The device shall generate a digital feedback signal that represents its airflow.

Q. In flow tracking applications where an return/exhaust device is tracking a supply device, flow data for each device shall be downloaded to the controller.

R. The airflow control device shall store its control algorithms in non-volatile, rewritable memory. The device shall be able to stand alone or to be networked with other room-level digital airflow control devices through the building controls system.

S. Room-level flow tracking control functions shall be embedded in and executed by one controller mounted on one of the airflow devices.

T. The room-level control network shall communicate by using the LonTalk protocol. The controller must be a LonMark® certified device utilizing the Space Comfort Controller, Variable Air Volume (SCC-VAV Object type 8502) profile.

U. The airflow control device shall use 24 Vac power +/- 15%, the industry standard.

V. The airflow control device shall be able to connect to a notebook PC commissioning tool. Every node on the network shall be accessible from any point in the system.

W. The airflow control device shall have integral input/output for the following functions: temperature control, humidity control, occupancy control, emergency control, shut-off control, and non-network sensor switches and control devices. At a minimum, the airflow controller shall have:

1. Five universal inputs capable of accepting 0 to 10 Vdc, 4 to 20 mA, 0 to 65 K ohms, or Type 2 or Type 3, 10 K ohm @ 25 degree C, thermistor temperature sensors available for space temperature, set point lever adjust and discharge air temperature, humidity and pressure monitoring.
2. One digital input capable of accepting a dry contact or logic level signal input which may be used for occupancy override via a local room-level sensor.
3. All inputs shall have an accuracy of +/- 1% F.S.
4. Two analog outputs capable of developing either a 0 to 10 Vdc or 4 to 20 mA linear control signal to be available for duct reheat and ancillary room heat.

5. One floating point output available for proportional reheat coil control valve operation. This output shall have a rating of 6 VA Max at 24 VAC.
6. One Form C (SPDT) relay output capable of driving up to 1 A @ 24 Vac/Vdc to be available for local audio/visual alarms.
7. All outputs shall have the following accuracies:
   a. 0 to 10 Vdc- +/- 1% F.S. into 10 K ohms minimum
   b. 4 to 20 mA- +/- 1% F.S. into 500 ohms, +0 ohms/ -50 ohms

X. The airflow control device shall meet the following agency compliance requirements- FCC Part 15 Subpart J Class A, CE and CSA.

Y. Control functions shall include room volumetric offset directional airflow control and temperature control, as well as respond to occupancy and emergency control commands.

Z. Pressurization Control: The airflow control system shall control supply and return/exhaust airflow devices in order to maintain a volumetric offset (either positive or negative). Offset shall be maintained regardless of any change in flow or static pressure. The offset represents the air volume that enters or exits the room from the corridor or adjacent spaces. The pressurization control algorithm shall sum the flow values of all supply and return/exhaust airflow devices and command appropriate controlled devices to new set points to maintain the desired offset. This offset shall be adjustable from the BMS or locally through commissioning software installed on a laptop computer. The pressurization control algorithm shall consider networked and non-networked airflow control devices that consist of:

1. A minimum of two networked flow variables.
2. One non-networked device providing linear analog flow signal inputs to the main controller.
3. Any number of constant volume devices where the total of the supply and return/exhaust devices may be included in the pressurization control algorithm.

The pressurization control algorithm shall be able to regulate the distribution of total supply flow across multiple supply airflow control devices in order to optimize air distribution in the space.

AA. Temperature Control: The airflow control system shall regulate the space temperature through a combination of volumetric thermal override and control of reheat coils and/or auxiliary temperature control

devices. The airflow control system shall support up to three separate temperature zones for each pressurization zone. The controller shall calculate separate cooling and heating set points based on a single writable set point from the BMS, with the option of a local offset adjustment. Temperature control shall be implemented through the use of independent primary cooling and heating control functions, as well as an auxiliary temperature control function, which may be used for either supplemental cooling or heating. Cooling shall be provided as a function of thermal override of conditioned air with the supply and return/exhaust airflow devices responding simultaneously to maintain the desired offset. Heating shall be provided through modulating control of a properly sized control valve connected to the selected reheat coil. Zero dead band control shall be available as a standard function. The bandwidth and transition time delay between heating and cooling modes shall be user adjustable.

BB. Humidity Control: The airflow control system shall have an embedded humidity control function, which allows the monitoring of the relative humidity level in the pressurized zone. Using peer-to-peer control, the airflow devices shall have the ability to monitor the relative humidity level of the space and, based on a BMS writeable set point, develop a control signal to drive one or the other humidification or dehumidification control circuits. The humidity control loop(s) shall share a common set point, with a configurable deadband adjustment to prevent the humidification and dehumidification control functions to operate at the same time.

CC. Occupancy Control: The airflow control system shall change the minimum ventilation and/or temperature control set points, based on the occupied state, to reduce energy consumption when the space is not occupied. Three occupancy modes shall be available: occupied, standby and unoccupied. The occupancy state may be set by either the BMS as a scheduled event or through a local occupancy sensor or switch. The airflow control system shall support a local occupancy override button that allows a user to override the occupancy mode and set the space to occupied for a predetermined interval. The override interval shall be configurable from one to 1440 minutes. The local occupancy sensor/switch or bypass button shall be given priority over a BMS command.

DD. Emergency Mode Control: The airflow control system shall provide a means of overriding temperature and pressurization control in response to a command indicating an emergency condition exists, and airflow control devices are to be driven to a specific flow set point. The system shall support up to nine emergency control modes. The emergency control modes may be initiated either by a local contact input or BMS command. The modes shall be as follows:

Emergency Mode 1 (configurable), Emergency Mode 2 (configurable), Emergency Mode 3 (configurable), Emergency Mode 4 (configurable), Emergency Mode 5 (pressurize), Emergency Mode 6 (depressurize), Emergency Mode 7 (purge), Emergency Mode 8 (shut down) and Emergency Mode 9 (fire).

Once an emergency mode is invoked, pressurization and temperature control are overridden for the period that the mode is active. Emergency modes shall have a priority scheme allowing a more critical mode to override a previously set condition.

EE. Local Alarm Control: The airflow control system shall sum selective alarm activity at the room-level network and generate a local alarm signal. The local alarm signal may be directed to any available output, as well as to the BMS. The alarm mask may be configured differently for each room-level system.

FF. Indoor Air Quality Control: The airflow control system shall provide a means of dynamically controlling the air change rate (ACH) to the space, based on the input from an air quality monitoring system or total volatile organic compound (TVOC) sensor. A minimum and maximum ACH shall be programmed into the controller. Proper offset and directional airflow must be maintained at all times.

GG. Adaptive Flow Offset Control: The airflow control system shall provide a means of maintaining the fixed volumetric offset as the supply and return/exhaust venturi valves increase or decrease flow to meet temperature, occupancy, or ACH demands.

HH. Pandemic Mode: The airflow control system shall provide a means of receiving a local or network command and changing the pressurization of the space from neutral to negative or positive, increasing the ACH setpoint, and changing from re-circulated return to 100% outside exhaust.

II. Advanced Pressure Monitor (Sensor, Transmitter, Display): Provide pressure-to-current transmitters with the following minimum specifications:
   1. Color, touch-screen display
   2. Resistant to spray washdown (IP-54 rated)
   3. Multi-function input signal of 0-10VAC, 0-5VAC or 4-20 mA
   4. Standard accuracy RSS of at least +/-0.5% full scale (non-linearity, hysteresis and non-repeatability)
   5. Optional high accuracy RSS of at least +/-0.25% full scale (non-linearity, hysteresis and non-repeatability)
   6. Integral zero and span adjustment
   7. Temperature effect on zero/span shift ±0.03 % FS/°F
   8. Pressure ranges, selected by engineer shall be up to (-1.0" to +1.0")
   9. Temperature Range: 32 to 120 deg. F
   10. Programmable visual alarm and adjustable audible alarm
   11. Alarm contact output, SPDT, contact rating of 2.0A @ 30VAC/VAC, 0.6A @ 125VAC

JJ. Room Air Pressure Sensor Plate:
   1. Provide shielded static air probes for sensing room pressure levels. Probes shall be flush-mounted in a standard 2" x 4" electrical box.
   2. The pressure-sensing tubing shall be connected to the top of the probe with quarter-inch tubing. Tubing shall also be extended from the pressure sensor to a stable common pressure reference port.
   3. The exact placement of the sensor plates and means of establishing a stable common reference pressure shall be determined by the engineer.

KK. Door Switches:
   1. Door status switches with SPDT form C contacts with the following ratings shall be provided:
      a. The maximum switching voltage is 30 volts at 0.1 A.
      b. The maximum switching current is 0.25 A at 12 V.
   2. Door switches shall be installed and mounted per the manufacturer’s recommendation.

LL. LON Interface: The airflow control system network shall be LonMark certified and capable of interfacing digitally with the BMS. All data shall be available to any LON-based BMS system.

MM. BACnet Interface: The airflow control system network shall interface digitally with the BMS. The required software drivers shall be developed and housed in a dedicated interface device furnished by the airflow control system supplier.

1. All room-level points shall be available to the BMS for monitoring or trending. The Micro/Macroserver shall maintain a cache of all points to be monitored by the BMS. The room-level airflow control devices shall update this cache continuously.
2. The building-level network shall be a high-speed LonTalk (1.25 Mbps) communications protocol and support up to 100 subnets or pressurization zones (6000 data points).

NN. The following points shall be available for integration with the BMS at a minimum:

Description
Space temperature sensor input
Occupied temperature set point input
Occupancy override input
Occupancy sensor input
Application mode command input
Unoccupied cooling temperature set point
Unoccupied heating temperature set point
Auxiliary temperature set point input
Local temperature set point lever enable/scaling input
Space relative humidity sensor input
Space relative humidity set point input
Effective space temperature output
Unit HVAC status output
Effective space temperature set point output
Effective occupancy mode status output
Discharge air temperature output
Terminal load output
Auxiliary temperature control loop command output
Effective space relative humidity output
Effective space relative humidity set point output
Space humidity control command output
BMS zone flow offset set point input
BMS minimum supply flow set point input

BMS HVAC flow override command input
BMS HVAC emergency override input
IAQ command input
Additional flow #1 input
Additional flow #2 input
Zone total supply flow output
Zone total exhaust flow output
Zone volumetric offset feedback output
Effective zone volumetric offset set point output
Supply valve flow feedback output
Exhaust valve flow feedback output
Effective supply valve flow set point output
Effective exhaust valve flow set point output
Space relative pressure output
BMS AO port 1 override input
BMS AO port 2 override input
BMS DO port override input
BMS floating point drive override input
Current alarm status of all alarm bits output
Universal input port 1 feedback output
Universal input port 2 feedback output
Universal input port 3 feedback output
Universal input port 4 feedback output
Universal input port 5 feedback output
Digital input port feedback output

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer’s diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls.

E. The contractor shall install any routers and repeaters in an accessible location in or around the designated critical or non-critical room.

F. The contractor shall connect all airflow control valve linkages.

3.2 OPERATIONAL TEST

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. System start-up shall be provided by a factory-authorized representative of the airflow control venturi valve system manufacturer. Start-up shall also provide electronic verification of airflow, supply, make-up, general exhaust, system programming and integration to BMS (when applicable).

C. The airflow control venturi valve system supplier shall furnish a minimum of eight hours of owner training by factory trained and certified personnel. The training will provide an overview of the job specific airflow control components, general procedures for verifying airflows of air valves and general troubleshooting procedures.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air outlets and inlets, including the following:

1.2 RELATED WORK

A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-98.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A653-01.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-02.....Standard Specification for Steel Sheet and Strip Hot rolled Carbon structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Formability

B209-01.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E84-01.....Standard Test Method for Surface Burning Characteristics of Building Materials

E. National Fire Protection Association (NFPA):

90A-99.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-01.....Ventilation Control and Fire Protection of Commercial Cooking Operations

F. Underwriters Laboratories, Inc. (UL):

33-93.....UL Standard for Safety Heat Responsive Links for Fire Protection Service

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Refer to Schedule. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. (S1) Ceiling diffuser of sizes and mounting types as designated by the plans and schedules. Diffusers shall consist of a precision formed back cone of one piece seamless construction which incorporates a round inlet collar of sufficient length for connecting rigid or flexible duct. An inner plaque assembly shall be

incorporated that drops no more than ¼″ below the ceiling plane to assure proper air distribution performance. The inner plaque assembly shall be completely removable from the diffuser face to allow full access to any dampers or other ductwork components located near diffuser neck.

2. (S2) For low temperature air application. Ceiling diffuser of sizes and mounting types as designated by the plans and schedules. Diffusers shall consist of a precision formed aerodynamic shaped back cone of one piece seamless construction which incorporates a round inlet collar of sufficient length for connecting rigid duct. An inner plaque assembly shall be incorporated that drops no more than 1/4″ below the ceiling plane to assure proper air distribution. The inner plaque assembly shall be completely removable from the diffuser face. The diffuser induction chamber shall project the supply air through multiple tapered discharge slots. The induction chamber shall be all metal of the same material as the diffuser assembly. Unit shall incorporate the following construction features to prevent formation of condensation:
   - Diffuser back pan shall be factory insulated with ¾″ dual density insulation foil facing which meets the requirements of NFPA 90A and UL181. All seams and joints shall be sealed with coated cloth tape.
   - The induction chamber shall be internally lined with ½″ foil face insulation which meets the requirements of NFPA 90A and UL181.
   - The upstream side of the inner plaque assembly shall be thermally lined with polyurethane foam insulation.

   The unit shall be designed and verified by test to prevent condensation from forming on the surface of the unit at 40 deg. F supply temperature and ceiling plenum conditions of 80 deg. F at 60% relative humidity. Provide diffuser induction chamber with airtight sealed field joints.
3. (S3) Supply grille of the sizes and mounting types indicated on the plans and schedules. Grilles shall be double deflection type with two sets of fully adjustable deflection blades spaced ¾″ on center. The front set shall run parallel to the long dimension.
4. (S4, S5, S6, S7, S8) Stainless steel laminar flow diffuser of the sizes and capacities as indicated on the drawings and schedules. All fasteners and hardware components shall be made of stainless steel for enhanced corrosion resistance. The perforated face and the diffuser back pan shall be 0.037″ stainless steel. The back pan

shall be constructed with continuous welded internal corner seals. The perforated face plate shall be installed in a formed stainless steel mounting frame with mitered welded Dutchmen corners. Air shall be admitted to the primary plenum through an inlet collar and round balancing damper (see schedule). The dual chamber plenum shall incorporate equalization baffles to provide laminar type air flow performance with uniform face velocity. The sub chamber shall be attached to the perforated face plate and the entire face assembly shall open easily with stainless steel quarter-turn quick-release fasteners and safety cables for balancing damper adjustment and cleaning. Optional damper shall be stainless-steel butterfly-type with an active center section for an even air distribution at part damper position. Other types of dampers shall not be acceptable.
Bid Deduct Alternate No. 2: As part of bid deduct alternate no. 2, supply diffusers ‘S4’, ‘S5’, ‘S6’, ‘S7’, and ‘S8’ shall be fabricated of stainless steel with mechanical joints.

5. (S9) Supply air distribution system for operating rooms of the sizes and capacities as indicated on the plans and schedules. Each operating room air system shall consist of slot diffusers which shall provide a sterile supply air curtain over the operating table area. The slot diffusers shall create an air curtain by discharging the supply air at an angle of approximately 15 degrees from vertical; this shall maintain a barrier between the clean zone around the operating table and the surrounding operating room. The slot diffuser shall be of stainless steel construction. The slot diffuser shall consist of a 0.037” 304 stainless steel plenum with continuous welded joints and chamfered corners to facilitate cleaning; factory insulated. The diffuser face shall be stainless steel construction with two slots and fixed pattern deflectors. Plenums shall have stainless steel inlet collars complete with removable dampers from plenum face. The removable dampers shall be opposed blade type, constructed of stainless steel. Damper shall be adjusted without removing face of diffuser. The diffuser face shall be attached by stainless steel 90 deg. quick-release fasteners and safety cable to open easily.
Bid Deduct Alternate No. 2: As part of bid deduct alternate no. 2, supply diffuser ‘S9’ shall be fabricated of stainless steel with mechanical joints.

D. Return and Exhaust Registers and Grilles:

1. (R1, R2, E1, E2, T1) Perforated face return/exhaust air grilles of sizes and mounting styles as shown on plans and schedules. The outlet shall have square or round necks as indicated on the drawings or schedules. Back pan shall be snap-in assembly with extruded aluminum borders. Framed perforated face panel sub-assembly shall have spring clip latch arrangement to permit an easy removal and access. Face panel when installed shall be flush with the border frame. Back pan shall be painted black.
2. (R3) Return grille of sizes and mounting types indicated on plans and schedules. Grilles shall be 45 degree deflection fixed louver type with blades spaced ¾″ on center. The blades shall run parallel to the long dimension of the grille.
3. (R4, R5, R6, R7) Stainless steel return registers of the sizes and capacities indicated on the drawings and schedules. Registers shall be 45 degree deflection fixed louver type with blades spaced ¾″ on center. The blades shall run horizontal. The integral volume control damper shall be opposed blade type and shall be constructed of stainless steel. The damper shall be operable from the register face. The register shall be attached to the mounting frame by stainless steel 90 degree quick-release fasteners.
4. (E3) Filter exhaust grilles of sizes and mounting types indicated on plans and schedules. Grilles shall be 45 degree deflection fixed louver type with blades spaced ¾″ on center. The blades shall run parallel to the long dimension of the grille. The border shall be mounted to the filter frame with 1/4-turn quick release fasteners and a hinge mechanism. The mounting frame shall accept a standard 1″ filter media.
5. (E4) Exhaust grilles of the sizes and mounting types indicated on the plans and schedules. Grilles shall be 45 degree deflection fixed louver type with blades spaced ¾″ on center. The blades shall run parallel to the long dimension of the grille.
6. (E5) Exhaust grilles of the sizes and mounting types indicated on the plans and schedules. Grilles shall be 0-degree deflection fixed louver type with blades spaced ½″ on center. The outlet shall have heavy extruded aluminum border and blades held in place with aluminum mandrel tubes not to exceed 12″ on center. Blades shall run parallel to the short dimension of the grille.

2.3 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird

screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the opening.
2. Louvered Exhaust Hoods: Gravity ventilator shall be a low silhouette louvered penthouse unit for relief applications. Unit shall feature a stormproof aluminum louver with mitered corners. The louver design shall incorporate a low pressure drop while maintaining a low hood height. The unit shall be all-aluminum construction with removable cover. Cover must be lined with fiberglass insulation to prevent condensation. Louvers on the unit are to be mounted a minimum of 4 in from the roof opening to provide increased weather protection. Include bird screens and factory roof curbs. Each unit should be factory made into four side sections and one cover. Cover may require two or more pieces. A factory assembled side consists of the curb cap, vertical supports, and the quantity of louvers required for the specified height. The sides shall be joined at the four corners by sheet metal screws in each louver. These fasteners should be countersunk so as not to disturb the attractive appearance of the mitered corner. The cover shall be securely fastened to the unit by stainless steel sheet metal screws. The interior vertical edge of the curb cap should form the throat and weather shield. Each corner is also shielded to prevent leakage. Additional vertical supports shall be provided for added strength whenever a side section exceeds 44 inches in throat length.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Provide roof curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COTR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air filters for heating, ventilating and air conditioning.

B. Definitions: Refer to ASHRAE Standard 52.1 for definitions of face velocity, net effective filtering area, media velocity, resistance pressure drop), atmospheric dust spot efficiency and dust-holding capacity. ASHRAE Standard 52.1 measures arrestance, dust spot efficiency and dust holding capacity of filters.

C. Refer to ASHRAE Standard 52.2 for definitions of MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency) and particle size ranges for each MERV number. ASHRAE Standard 52.2 measures particle size efficiency (PSE).

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY ASSURANCE

A. Air Filter Performance Report for Extended Surface Filters:

1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standards 52.1 and 52.2 for type filter under test and acceptable to the COTR, indicating that filters comply with the requirements of this specification. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

2. Government Option: The Government at its option may take one of the filters for each different type submitted and run an independent test to determine if the filter meets the requirements of this specification. When the filter meets the requirements, the Government will pay for the test. When the filter does not meet the specification requirements, the manufacturer will be required to pay for the test and replace the filters with filters that will perform as required by the specifications.

3. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE

Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.

B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

C. Comply with UL Standard 586 for flame test.

D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification, and file number.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Extended surface filters.
2. Holding frames. Identify locations.
3. Side access housings. Identify locations, verify insulated doors.
4. HEPA filters.
5. Magnehelic gages.

C. Air Filter performance reports.

D. Suppliers warranty.

E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

52.1-92R.....Gravimetric and Dust-Spot procedures for Testing Air Cleaning Devices Used in General Ventilation for Removing Particulate Matter

52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

C. American Society of Mechanical Engineers (ASME):
NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications

D. Underwriters Laboratories, Inc. (UL):
586;Amendment 20 March 2000 High-Efficiency, Particulate, Air Filter Units
900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of spare filters to the COTR.

B. The COTR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the dust-load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL approved Class 1 or Class 2 conforming to UL Standard 900.

C. Filter Grades, Percent, Average ASHRAE Efficiency and Controlled Containment:

Table 2.2C

Filter Grades				
MERV Value ASHRAE 52.2	Application	Dust-Spot Efficiency ASHRAE 52.1	Particle Size	Thickness /Type
7	Pre-Filter	25 to 30%	3 to 10 Microns	50 mm (2-inch) Throwaway
8	Pre-Filter	30 to 35%	3 to 10 Microns	50 mm (2-inch) Throwaway
11	After-Filter	60 to 65%	1 to 3 Microns	150 mm (6-inch) Rigid Cartridge

13	After-Filter	80 to 90%	0.3 to 1 Micron	300 mm (12-inch) Rigid Cartridge
14	After-Filter	90 to 95%	0.3 to 1 Micron	300 mm (12-inch) Rigid Cartridge
17	Final-Filter	99.97%	0.3 Microns	HEPA – IEST A

D. Filter Media:
   1. MERV 11, 13, and 14 Supported (Rigid Pleated) Type: Media shall be composed of high density glass fibers or other suitable fibers. Fastening methods used to maintain pleat shape, (metal backing or aluminum separators) shall be sealed in a proper enclosing frame to insure no air leakage for life of filter. Staples and stays are prohibited.
   2. MERV 7 and 8 (Pleated) Type: Media shall be composed of synthetic/natural fibers. Media shall maintain uniform pleat shape and stability for proper air flow and maximum dust loading. The media frame shall be constructed of aluminized steel. Bond the pleated media pack on all four edges to insure no air leakage for the life of the filter. Staples and stays are prohibited.

E. Filter Efficiency and Arrestance: Efficiency and arrestance of filters shall be determined in accordance with ASHRAE Standard 52.1, and MERV value in accordance with ASHRAE Standard 52.2.

F. Maximum initial resistance, recommended change over pressure drop, and maximum recommended final resistance, PA (inches of water), for each filter cartridge when operated at 150 m/min (500 feet per minute) face velocity shall be as specified in Table 2.2.F:

Table 2.2.F

Filter Initial and Final Resistance			
	Initial Resistance	Maximum Recommended Change Over Pressure Drop	Maximum Final Resistance
MERV 7 (2-inch deep)	78 (0.31)	156 (0.62)	250 (1.00)
MERV 8 (2-inch deep)	95 (0.38)	190 (0.76)	250 (1.00)
MERV 11 (12-inch deep)	60 (0.24)	120 (0.48)	375 (1.50)
MERV 13 (12-inch deep)	125 (0.50)	250 (1.00)	375 (1.50)
MERV 14 (12-inch deep)	170 (0.68)	340 (1.36)	375 (1.50)

G. Side Servicing Housings:
   1. Minimum 1.6 mm (l6 Gauge) galvanized steel, or aluminum, completely factory assembled with upstream and downstream flanges for connection into the duct system. Furnish housing length sufficient to provide for fully extended operating filter elements.
   2. Access doors: Double wall insulated, located on one side of the housing; with continuous gasketing on the perimeter and positive locking devices. Provide access doors on both sides only when required as shown on drawings. Design doors to withstand a minimum positive/negative 6-inch WG static pressure. Furnish access doors that are the full size of the housing.
   3. Filter slide channels: Channels shall incorporate a positive-sealing gasket material to seal the top and bottom of the filter cartridge frames to prevent bypass. Provide factory installed gasketing to prevent leakage between cartridges, and between cartridges and doors.

H. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.3 HEPA FILTERS (MERV 17)

A. High Efficiency Particulate Air (HEPA) filters shall be individually tested and certified to be 99.97 percent minimum efficient meeting minimum MERV value of 17 when handling 0.3 micron or smaller particles in accordance with DOP test method. Filters shall be factory scanned. The DOP efficiency along with filter serial number and name of manufacturer shall be marked on the filter. HEPA filter shall have a maximum initial filter resistance of 250 Pa (1 inch W.G.) and a maximum recommended final resistance of 500 Pa (2 inch WG) with operate when operating at 125 m/s (250 ft/min) face velocity. The Maximum recommended change over pressure drop shall be no greater than twice the actual initial pressure drop.

B. Filter media: Factory constructed by pleating a continuous sheet of media into closely spaced pleats with kraft or aluminum separators. Sealer shall be self-extinguishing.

C. Enclosing frame shall be 16 gauge galvanized steel.

D. HEPA Filter 2 stage side access housing. Provide to accept 12-inch thick filter and 2-inch thick pre-filter. Refer to Section 2.2.H.

2.4 CARBON FILTERS

A. Factory fabricated activated Carbon filters for odor control with multiple cells of porous activated carbon media.

B. Media impregnated with a high density of granular 60 percent minimum activity.

C. Frame constructed of high strength, moisture resistant and constructed to prevent air leakage and spilling of media.

D. Initial resistance of 2.50 m/s (500 FPM) air velocity not to exceed 180 Pa (0.76 inch WG) with rated average arrestance of 80 percent.

E. Filter performance data shall conform to ASHRAE Standard 52.1 and pads classified as Class 2 as per testing performed according to UL Standard 900.

F. Provide side service housing containing pre-filters, carbon filters and after-filters (outside) rated to 1495 Pa (6.0 inch WG).

G. Nominal Dimensions: 305 mm or 610 mm (12 inches or 24 inches) high by 610 mm (24 inches) wide. 1 m (3’-4”) (maximum) depth.

2.5 INSTRUMENTATION

A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter where the range shall be zero to 750 Pa (zero to three inch water gage). Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 CONTROLS AND INSTRUMENTATION (DDC).

C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.

D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Install or deliver replacement filter units as directed by the COTR.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air handling unit AHU-S-1-1 shall be provided as part of the base bid.

B. Bid Deduct Alternate No. 1: As part of bid deduct alternate no. 1, delete new AHU-S-1-1 and all work associated with the installation and start-up of AHU-S-1-1 (i.e. concrete pad, piping, ductwork associated with AHU-S-1-1, temperature controls, power, etc.).

C. Air handling units including integral components specified herein.

D. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

D. Piping and valves: Section 23 21 13, HYDRONIC PIPING.

E. Piping and valves: Section 23 21 13, STEAM AND CONDENSATE HEATING PIPING.

F. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.

G. Return and exhaust fans: Section 23 34 00, HVAC FANS.

H. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.

I. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.

J. HVAC controls: Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC).

K. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

L. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

M. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Air Handling Units Certification: Certify air-handling units in accordance with ARI 430.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: ARI 430, ARI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan schedule indicates design CFM – Design Cubic Feet per Minute – followed by L/s – Liters per Second in brackets. The Fan motor BHP (KW) at the operating point on the fan curves shall be increased by 10% (safety factor) to cover the drive losses and field conditions. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.

2. Operating Limits: AMCA 99.

E. Units shall be constructed by a manufacturer who has been manufacturing air handling units for at least five (5) years.

F. Unit shall be UL listed.

G. Unit sound performance data shall be provided using AHRI Standard 260 test methods and reported as sound power.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, sound attenuators, outside air dampers, filter housings, blender sections, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil, etc).

2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer

selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.

3. Submit sound power levels in each octave band for fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site.

4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
430-09.....Central Station Air Handling Units

C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating

D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities

E. American Society for Testing and Materials (ASTM):
ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. Unit Construction:

1. All unit panels shall be 2-inch solid, double-wall construction to facilitate cleaning of unit interior. Unit panels shall be provided

with a mid-span, no-through-metal, internal thermal break. Casing thermal performance shall be such that under 55 degrees F supply air temperature and design conditions on exterior of the unit of 81 degrees F dry bulb and 73 degrees F wet bulb, condensation shall not form on the casing exterior.

2. All exterior and interior panels shall be galvanized steel.
3. The casing shall not exceed 0.0042 inch deflection per inch of panel span at 1.5 times design static pressure up to a maximum of 8 inches w.g. in all positive pressure sections and -8 inches w.g. in all negative pressure sections.
4. The unit floor shall be of sufficient strength to support a 250-lb load during maintenance activities and shall deflect no more than 0.0042 inch per inch of panel span.
5. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad.

C. Insulation:

1. Panel insulation shall provide a minimum thermal resistance of R-13 throughout the entire unit. Insulation shall completely fill the panel cavities in all directions so that no voids exist and settling of insulation is prevented. Panel insulation shall comply with NFPA 90A.

D. Drain Pan:

1. All cooling coil sections shall be provided with an insulated, double-wall, stainless steel drain pan. To address indoor air quality, the drain pan shall be designed in accordance with ASHRAE 62.1 being of sufficient size to collect all condensation produced from the coil and sloped in two planes promoting positive drainage to eliminate stagnant water conditions. The outlet shall be located at the lowest point of the pan and shall be of sufficient diameter to preclude drain pan overflow under any normally expected operating condition. All drain pan threaded connections shall be visible external to the unit. Drain connections shall be of the same material as the primary drain pan and shall extend a minimum of 2-1/2 inches beyond the base to ensure adequate room for field piping of condensate drain traps. Coil support members inside the drain pan shall be of the same material as the drain pan and coil casing.

E. Access Door:

1. Access doors shall be 2-inch double-wall construction. Interior and exterior door panels shall be of the same construction as the interior and exterior wall panels. All doors downstream of the cooling coils shall be provided with a thermal break leakage. Surface-mounted handles shall be provided to allow quick access to the interior of the functional section and to prevent through-cabinet penetrations that could likely weaken the casing leakage and thermal performance. Handle hardware shall be designed to prevent unintended closure. Access doors shall be hinged and removable for quick, easy access. Hinges shall be interchangeable with the door handle hardware to allow for alternating door swing in the field to minimize access interference due to unforeseen job site obstructions. Door handle hardware shall be adjustable and visually indicate locking position of door latch external to the section.
2. All door shall be a minimum of 60 inches high when sufficient height is available, or the maximum height allowed by the unit height.
3. Door handles shall be provided for each latching point of the door necessary to maintain the specified air leakage integrity of the unit.
4. All doors shall be provided with a shatterproof window for viewing, capable of withstanding unit operating pressures.

F. Dampers:

1. Dampers shall modulate the volume of outdoor air. The dampers shall be of double-skin airfoil design with metal, compressible jamb seals and extruded-vinyl blade-edge seals on all blades. The blades shall

rotate on stainless-steel sleeve bearings. The dampers shall be rated for a maximum leakage rate of 4 cfm/sq.ft. at one-inch w.g. complying with ASHRAE 90.1 maximum damper leakage. All leakage testing and pressure ratings shall be based on AMCA Standard 500-D. Dampers shall be arranged in a parallel or opposed-blade configuration.

G. Filters:

1. Provide all prefilters, carbon filters, and final filters of number, size and capacity as required for air handling system indicated on drawings and as defined in Section 23 40 00, HVAC AIR CLEANING DEVICES.
2. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters, after-filters, etc. as shown on drawings) required for AHU testing.
3. Factory-fabricated filter sections shall be of the same construction and finish as the AHU casing including filter racks. and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

H. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water exhaust heat recovery coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Provide copper tubes and fins for all coils.

1. Water Coils (including Glycol-Water).
2. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the AHU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, INSTRUMENTATION AND CONTROLS (DDC).

I. Fans:

1. Provide two parallel, direct-drive plenum fans as required for stable operation and optimum energy efficiency. The fans shall be single-width, single-inlet, multi-type direct-drive type.

2. Motors shall be mounted integral to the isolated fan assembly and furnished by the unit manufacturer. The motors shall meet or exceed all NEMA Standards Publication MG 1 requirements and comply with NEMA Premium efficiency levels. The motors shall be T-frame, squirrel cage with size, type, and electrical characteristics as shown on the schedules.
3. The fan and motor assembly shall be internally isolated from the unit casing with 2-inch deflection spring isolators, furnished and installed by the unit manufacturer. The isolation system shall be designed to resist loads produced by external force and conform to the current IBC seismic requirements.

J. Humidifier: Provide humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Humidifier shall be provided with a humidifier panel designed for building steam. Humidifier panel shall include stainless steel construction of all wetted parts including the header/separator and multiple tube dispersion assembly. Tube-to-header joints shall consist of welded stainless steel. Humidifier shall provide uniform steam discharge. Humidifiers shall be provided with a steam separator, control valve, inverted bucket trap, wye strainer, and two float and thermostatic steam traps shipped loose for field installation. All pipe connections shall be made from one side of the air handling unit.

K. Discharge Plenum Section: Plenums shall be provided to efficiently turn air and provide sound attenuation. Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

L. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.

3. Provide a convenience duplex weatherproof receptacle next to the light switch.
4. Disconnect switch and power wiring: Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install air handling unit in conformance with ARI 435.

B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.

C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

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SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies rooftop air conditioners.

B. Definitions:

1. Energy Efficiency Ratio (EER): (Btu hour/Watt) is equal to the measured cooling capacity of the unit by its electrical input.
2. Unitary (ARI): A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.

C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Requirements for piping insulation.

D. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for air filtration.

E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

B. Manufacturer’s literature and data:

1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:

a. Unitary rooftop air conditioners.

2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.

C. Certification: Submit proof of specified ARI Certification.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).

E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to COTR three weeks prior to final inspection.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):
A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air (3000-300,000 Btu)

C. Military Specifications (Mil. Specs.):
MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces

D. Air-Conditioning and Refrigeration Institute (ARI):
210/240-06.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment
270-95.....Sound Rating of Outdoor Unitary Equipment
310/380-04.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)
340/360-04.....Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment
520-04.....Positive Displacement Condensing Units

E. Air Movement and Control Association (AMCA):
210-99.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)
410-96.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

F. American National Standards Institute (ANSI):
S12.51-02.....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure -

Precision Method for Reverberation Rooms (same as ISO 3741:1999)

G. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
2008 Handbook.....HVAC Systems and Equipment
15-04.....Safety Standard for Refrigeration Systems (ANSI)

H. American Society of Testing and Materials (ASTM):
B117-03.....Standard Practice for Operating Salt Spray (Fog) Apparatus

I. National Electrical Manufacturer's Association (NEMA):
MG 1-06.....Motors and Generators (ANSI)
ICS 1-00 (R2005).....Industrial Controls and Systems: General Requirements

J. National Fire Protection Association (NFPA) Publications:
90A-02.....Standard for the Installation of Air-Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 ROOFTOP AIR CONDITIONERS

A. Casing: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed. Exterior casing of 2.0 mm (0.079 inch) thick galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs. Galvanized inner casing of 0.7 mm (0.028 inch) thick. Casing insulation and adhesive shall comply with NFPA 90A and comply with ASTM C 1071, Type I and shall be 13 mm (1/2 inch) thick. Space between double wall panels filled with foam insulation and sealed moisture tight. Removable cam latched access panel to allow access to internal parts.

B. Condensate Drain Pans: Formed sections of stainless-steel sheet, a minimum of 50 mm (2 inches) deep, and complying with ASHRAE 62.1-2004. Drain connections shall be threaded nipple on both sides of drain pan.

C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

D. Supply-Air Fan: Belt-driven, double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the casing. Fan wheel shall be aluminum or painted-steel and fan scroll shall be galvanized- or painted-steel.

E. Condenser-Coil Fan: Propeller, mounted on shaft of permanently lubricated motor.

F. Fan Motor: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.

G. Supply-Air Refrigerant Coil: Copper-plate fins and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan. Coil split shall be interlaced.

H. Condensate Drain Pan: Stainless steel formed with pitch and drain connections complying with ASHRAE 62.1-2004.

I. Outdoor-Air Refrigerant Coil: Copper-plate fins and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor. Polymer strip shall prevent copper coil from contacting steel coil frame or condensate pan.

J. Electric-Resistance Heating Coil: Resistance wire of 80 percent nickel and 20 percent chromium, supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame.

1. Terminals: Stainless-steel machine-staked terminals secured with stainless-steel hardware.
2. Overtemperature Protection: Disk-type, automatically reset, thermal-cutout, safety device; serviceable through terminal box.
3. Overcurrent Protection: Manual-reset thermal cutouts, factory wired in each heater stage.
4. Control Panel: Unit mounted with disconnecting means and overcurrent protection and shall include contactors.
5. Step Controller: Have pilot lights and override toggle switch for each step.
6. SCR Controller: Have pilot lights operate on load ratio, a minimum of five steps.
7. Time-delay relay.
8. Airflow proving switch.

K. Refrigerant Circuit Components:

1 Number of Independent Refrigerant Circuits: Two.
2. Compressor: Hermetic, scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater.

L. Refrigerant: R-410A unless otherwise indicated.

M. Refrigeration Specialties:

1. Expansion valve with replaceable thermostatic element.
2. Refrigerant filter/dryer.
3. Manual-reset high-pressure safety switch.
4. Automatic-reset low-pressure safety switch.
5. Minimum off-time relay.
6. Automatic-reset compressor motor thermal overload.
7. Brass service valves installed in compressor suction and liquid lines.
8. Low-ambient kit high-pressure sensor.
9. Hot-gas reheat solenoid valve with a replaceable magnetic coil.

N. Air Filtration: Minimum arrestance according to ASHRAE 52.1, and MERV rating according to ASHRAE 52.2.
1. Pleated: Minimum [90] percent arrestance, and MERV [7].

O. Outdoor- and Return-Air Mixing Dampers: Parallel- or opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.

P. Damper Motor: Modulating with adjustable minimum position.

Q. Relief-Air Damper: Gravity actuated or motorized, complying with ASHRAE/IESNA 90.1-2004, and having bird screen and hood.

R. Electrical Power Connection: A single connection of power to unit with control-circuit transformer with built-in overcurrent protection.

S. Controls:
1. Basic Unit Controls:
a. Control-voltage transformer.
b. Wall-mounted thermostat or sensor with heat-cool-off switch.
c. Fan on-auto switch.
d. Fan-speed switch.
e. Automatic changeover.
f. Adjustable deadband.
g. Exposed set point.
h. Exposed indication.
i. Degree F indication.
j. Unoccupied-period-override push button.
k. Data entry and access port to input temperature and humidity set points, occupied and unoccupied periods, and output room temperature and humidity, supply-air temperature, operating mode, and status.

l. DDC controller or programmable timer and interface with HVAC instrumentation and control system and to digital display outdoor-air temperature, supply-air temperature, return-air temperature, economizer damper position, indoor-air quality, and control parameters.

2. DDC controller shall have volatile-memory backup.
3. Safety Control Operation:
   a. Smoke Detectors: Stop fan and close outdoor-air damper if smoke is detected and with additional contacts for alarm interface to fire alarm control panel.
   b. Fire Stats: Stop fan and close outdoor-air damper if air greater than 54 deg C (130 deg F)] enters unit and with additional contacts for alarm interface to fire alarm control panel.
   c. Fire Alarm Control Panel Interface: Control interface to coordinate with operating sequence described in Section 28 31 00, FIRE DETECTION AND ALARM.
   d. Low-Discharge Temperature: Stop fan and close outdoor-air damper if supply air temperature is less than 4 deg C (40 deg F)].
   e. Defrost Control for Condenser Coil: Pressure differential switch to initiate defrost sequence.
4. Supply Fan Operation: Continuous.
5. Refrigerant Circuit Operation:
   a. Cycle or stage compressors, and operate hot-gas bypass to match compressor output to cooling load to maintain room temperature. Cycle condenser fans to maintain maximum hot-gas pressure. Operate low-ambient control kit to maintain minimum hot-gas pressure.
6. Electric-Resistance Heating-Coil Operation:
   a. Cycle coil to maintain room temperature.
7. Economizer Outdoor-Air Damper Operation:
   a. Open to 10 percent fixed minimum intake, and maximum 100 percent of the fan capacity to comply with ASHRAE Cycle II. Controller shall permit air-side economizer operation when outdoor air is less than 15 deg C (60 deg F). Use mixed-air and outdoor-air temperature to adjust mixing dampers. During economizer cycle operation, lock out cooling.
8. Interface Requirements for HVAC Instrumentation and Control System:
   a. Interface relay for scheduled operation.
   b. Interface relay to provide indication of fault at the central workstation and diagnostic code storage.

c. Compatible with BACnet for central HVAC control workstation for adjusting set points, monitoring supply fan start, stop, and operation, inquiring data to include outdoor-air damper position, supply- and room-air temperature and humidity, monitoring constant and variable motor loads, monitoring variable-frequency drive operation, monitoring cooling load, monitoring economizer cycles and monitoring air-distribution static pressure and ventilation air volume.

T. Accessories:

1. Filter differential pressure switch with sensor tubing on both sides of filter. Set for final filter pressure loss.
2. Coil guards of painted, galvanized-steel wire.

U. Roof curbs: Vibration isolators and wind restraints shall be as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Manufacturer's standard curbs constructed of galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.

1. Curb Insulation and Adhesive: Factory applied and complying with NFPA 90A and ASTM C 1071, Type I or II. Thickness shall be (50 mm (2 inches). Insulation shall be applied with adhesive and mechanical fasteners to the internal surface of curb. Liner adhesive shall comply with ASTM C 916, Type I. Liner shall be fastened with mechanical fasteners of galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied without causing leakage in cabinet. Liner materials shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity. Liner adhesive shall comply with ASTM C 916, Type I.
2. Curb Height: 355 mm (14 inches).

PART 3 EXECUTION

3.1 INSTALLATION

A. Roof Curb: Install on roof structure, level and secure, according to ARI Guideline B. Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Section 07 72 00. Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.

B. Rooftop Unit Support: Install unit level on structural curbs. Coordinate penetrations and flashing with construction. Secure rooftop units to structural support with anchor bolts.

C. Install wind restraints according to manufacturer's written instructions.

D. Install units level and plumb maintaining manufacturer’s recommended clearances and tolerances.

E. Install roof-mounting compressor-condenser components on equipment supports specified in Section 07 72 00. Anchor units to supports with removable, cadmium-plated fasteners.

F. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.

B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.

C. Install piping adjacent to units to allow service and maintenance.

D. Install ducts to termination at top of roof curb. Cut roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.

E. Connect supply ducts to units with flexible duct connectors specified in Section 23 31 00, HVAC DUCTS AND CASINGS.

F. Install return-air duct continuously through roof structure.

G. Install ducts to the units with flexible duct connections.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 23 81 23
COMPUTER-ROOM AIR-CONDITIONERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies process cooling systems air conditioning unit.

B. Definitions:

1. Energy Efficiency Ratio (EER): A ratio calculated by dividing the cooling capacity in Btuh by the power input in watts at any given set of rating conditions, expressed in Watts (Btu/h) per watt.
2. Unitary (ARI): Consists of one or more factory-made assemblies, which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Requirements for vibration isolators and room noise level.

D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Requirements and for ducts and piping insulation.

E. Section 23 21 13, HYDRONIC PIPING: Requirements for condensate piping and fittings.

F. Section 23 31 00, HVAC DUCTS AND CASINGS: Requirements for sheet metal ducts and fittings.

G. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters including efficiency.

H. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC): Requirements for controls and instrumentation.

I. Section 23 05 93: TESTING, ADJUSTING, AND BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.

1.3 QUALITY ASSURANCE

Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data, rated capacities operating characteristics, required specialties and accessories.

1. Indoor Air Conditioning Unit

C. Submit detailed equipment assemblies with dimensions, operating weights, required clearances.

D. Submit wiring diagrams for power, alarm and controls.

E. Certification: Submit, simultaneously with shop drawings, a proof of certification:

1. That computer room air-conditioning units have been certified by ARI.

F. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER) and coefficient of performance (COP).

1.5 GUARANTEE

The unit shall be guaranteed against all mechanical defects in material, arts or workmanship and shall be repaired or replaced at the Contractor's expense within the period of one year from owner acceptance. Contractor shall adhere to a four hour service response time to troubles during the guarantee period.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed Spec):

00-A-374C-95.....Air-Conditioners with Remote Condensing Units or Remote Air-cooled and Water-Cooled Condenser Units, Unitary

TT-C-490D-94.....Cleaning Methods for Ferrous Surfaces and Pretreatments for Organic Coatings

C. Air-Conditioning and Refrigeration Institute (ARI) Standards:

210/240-06.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils

460-2005.....Remote Mechanical-Draft Air-Cooled Refrigerant Condensers

520-04.....Positive Displacement Condensing Units

ARI-DCPP.....Directory of Certified Product Performance - Applied Directory of Certified Products

D. Air Movement and Control Association (AMCA):

210-99.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)

410-96.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

E. American Society of Heating, Refrigerating, and Air-Conditioning Engineers Inc. (ASHRAE):
15-04.....Safety Standard for Refrigeration Systems (ANSI)
90.1-04.....Energy Standard for Buildings except Low-Rise Residential Buildings (ANSI Approved; IESNA Co-sponsored)
2008 Handbook.....HVAC Systems and Equipment
2010 Handbook.....Refrigeration
52.1-92.....Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices used in General Ventilation for Removing Particulate Matter

F. American Society of Testing and Materials (ASTM):
B117-03.....Standard Practice for Operating Salt Spray (Fog) Apparatus

G. National Electrical Manufacturer's Association (NEMA):
MG 1-06.....Motors and Generators (ANSI)

H. National Fire Protection Association (NFPA) Publications:
70-05.....National Electrical Code
90A-02.....Standard for the Installation of Air-Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 CEILING-MOUNTED UNITS

A. Description: Factory assembled, prewired, and prepiped; consisting of cabinet, fan, filters, and controls; for horizontal ceiling mounting to fit T-bar ceiling.

B. Cabinet: Galvanized steel with baked-enamel finish, insulated with 13-mm (1/2-inch) thick duct liner.

C. Integral factory-supplied supply and return grille.

D. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

E. Supply-Air Fan: Forward curved, centrifugal.

F. Hydronic Cooling Coil: Seamless copper tubes expanded into aluminum fins with control valve.
1. Cooling Medium: Process Chilled Water.
2. Mount coil assembly over stainless-steel drain pan complying with ASHRAE 62.1-2004 and having a condensate pump unit with integral float switch, pump-motor assembly, and condensate reservoir.

G. Electric-Resistance Heating Coil: Finned-tube electric elements with contactor, dehumidification relay, and high-temperature-limit switches.

H. Filter: 25-mm (1 inch) thick, disposable, glass-fiber media.
1. Arrestance: 90 percent according to ASHRAE 52.1.

2. MERV Rating: 7 according to ASHRAE 52.2 .

I. Electrode Steam Humidifier: Self-contained, microprocessor-controlled unit with disposable, polypropylene-plastic cylinders, and having field-adjustable steel electrodes and stainless-steel steam dispersion tube.

J. Plumbing Components and Valve Bodies: Water fill with air gap and solenoid valve incorporating built-in strainer, pressure-reducing and flow-regulating orifice, and drain with integral air gap.

K. Control: Fully modulating to provide gradual 0 to 100 percent capacity with field-adjustable maximum capacity; with high-water probe.

L. Drain Cycle: Field-adjustable drain duration and drain interval.

M. Disconnect Switch: Nonautomatic, molded-case circuit breaker with handle accessible when panel is closed and capable of preventing access until switched to off position.

N. Control System: Unit-mounted panel with main fan contactor, compressor contactor, compressor start capacitor, control transformer with circuit breaker, solid-state temperature and humidity control modules, time-delay relay, heating contactor, and high-temperature thermostat. Wall-mounted control panel shall be solid-state, with start-stop switch and adjustable temperature set point.

2.2 FAN MOTORS

A. Default motor characteristics are specified in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

B. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

C. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

D. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

2.3 SPECIAL TOOLS

If any part of equipment furnished under these specifications requires a special tool for assembly, adjustment, setting, or maintenance and the tool is not readily available from the commercial tool market, furnish the necessary tools with equipment as a standard accessory

PART 3 - EXECUTION

3.1 INSTALLATION

A. Field Piping: Process Chilled Water Piping and Condensate Piping, as specified in specification Section 23 21 13, HYDRONIC PIPING.

B. Electrical System Connections and Equipment Ground: As specified in Division 26 Sections.

3.2 CONNECTIONS

A. Coordinate piping installations and specialty arrangements with schematics on Drawings and with requirements specified in piping systems. If Drawings are explicit enough, these requirements may be reduced or omitted.

B. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

C. Install piping adjacent to machine to allow service and maintenance.

D. Water and Drainage Connections: Comply with applicable requirements in Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING and Section 22 11 00, FACILITY WATER DISTRIBUTION. Provide adequate connections for water-cooled units, condensate drain, and humidifier flushing system.

3.3 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Inspect for and remove shipping bolts, blocks, and tie-down straps.
2. After installing computer-room air conditioners and after electrical circuitry has been energized, test for compliance with requirements.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. After startup service and performance test, change filters and flush humidifier.

3.3 INSTRUCTIONS

Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of computer room air conditioning equipment.

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SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Unit heaters, cabinet unit heaters, and fan coil units.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.

C. Section 23 21 13, HYDRONIC PIPING: Heating hot water piping.

D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.

E. Section 23 09 23, CONTROLS AND INSTRUMENTATION (DDC): Valve operators.

F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Unit heaters.

D. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (ARI):

440-05.....Room Fan Coils

C. National Fire Protection Association (NFPA):

90A-02.....Standard for the Installation of Air Conditioning and Ventilating Systems

70-05.....National Electrical Code

D. Underwriters Laboratories, Inc. (UL):

181-05.....Standard for Factory-Made Air Ducts and Air Connectors

1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 UNIT HEATERS

A. General: Horizontal type for hot water heating medium, as indicated.

B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.

C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.

D. Discharge Air Control:

1. Horizontal discharge: Horizontal, adjustable louvers.

E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing.

2.2 ROOM FAN-COIL UNITS

A. Capacity Certification: ARI 440.

B. Safety Compliance: NEC compliant and UL listed.

C. Noise Levels: Operating at full cooling capacity, sound power level shall not exceed by more than 5 dB the numerical value of sound pressure levels associated with noise criteria specified in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

D. Chassis: Galvanized steel, acoustically and thermally insulated to attenuate noise and prevent condensation.

E. Cabinet Type: Not lighter than 1.3 mm (l8 gage) steel, reinforced and braced. Arrange components and provide adequate space for installation of piping package and control valves. Finish shall be factory-baked enamel in manufacturer's standard color.

1. Horizontal Unit: Hinged bottom access panel with cam-lock fasteners. Provide stamped integral discharged grilles in front of cabinet.

F. Fans: Centrifugal, direct drive, galvanized steel or polyester resin.
   l. Motors: 3-speed permanent split capacitor type with integral thermal overload protection, for operation at not more than l200 RPM.

G. Cooling Coils:
   1. Hydronic: Copper tubes, 10 mm (three-eighths inch) minimum inside diameter, not less than 4.3 mm (0.0l7 inch) thick with copper or aluminum fins. Coils shall be pressure tested for bursting and strength in accordance with Underwriters Laboratories, Inc., requirements for pressure tested coils, and shall be designed to provide adequate heat transfer capacity. Provide manual air vent at high point of each coil and drain at each low point.

H. Piping Package: Furnished with unit by the manufacturer to fit control valves provided by the controls supplier. Submit manufacturer's detailed drawings of the piping in the end compartments for approval prior to fabrication of the piping packages. Provide ball stop valves on the supply and return pipes and balancing fittings on the return pipes.

I. Drain pans: Furnish galvanized steel with solderless drain connections and molded polystyrene foam insulating liner:
   1. Auxiliary drain pan: Located under control valve and piping to prevent dripping.

J. Air Filter: Manufacturer's standard throwaway type, not less than one inch thick, supported to be concealed from sight and be tight fitting to prevent air by-pass. Filters shall have slide out frames and be easily replaced without removing enclosure or any part thereof.

K. Control valves and unit mounted return air thermostats are to be field installed.

2.3 CABINET UNIT HEATERS

A. General: Vertical type for hot water heating medium, as indicated.

B. Cabinet: Not less than 1.3 mm (l8 gage) steel with front panel for vertical units and hinged front panel for horizontal units. Finish on exposed cabinet shall be factory-baked enamel in manufacturer's standard color as selected by the Architect. Provide 76 mm (3-inch) high sub-base for vertical floor mounted units.

C. Fan: Centrifugal blower, direct driven by a single phase, two-speed, electric motor with inherent overload protection. Provide resilient motor/fan mount.

D. Filter: Manufacturer's standard, one inch thick, throwaway type.

E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing.

F. Factory Mounted Controls: Manual fan starter and three-position (low, high and off) fan speed switch.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer’s diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating coils for duct applications.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Unless specifically exempted by these specifications, heating coils shall be tested, rated, and certified in accordance with ARI Standard 4l0 and shall bear the ARI certification label.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data for Heating Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.

C. Provide installation, operating and maintenance instructions.

D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (ARI):
Directory of Certified Applied Air Conditioning Products
ARI 4l0-02.....Forced-Circulation Air-Cooling Air-Heating Coils.

C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Seamless Copper Tube (Metric)

D. National Fire Protection Association (NFPA):
70-05.....National Electric Code

E. National Electric Manufacturers Association (NEMA):
250-03.....Enclosures for Electrical Equipment (1,000 Volts Maximum)

F. Underwriters Laboratories, Inc. (UL):
1996-01.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 DUCT-MOUNTED REHEAT COILS

A. Conform to ASTM B75 and ARI 410.

B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

C. Fins: 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

D. Headers: Copper.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 1.6 mm (l6 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

G. Pressures kPa (PSIG):

Pressure	Water Coil
Test	2070 (300)
Working	1380 (200)

H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.

B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility’s system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility’s system, and obtain utility approval for sizes and settings of these devices.

D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as

NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
   a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
   c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but

not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.

1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
3. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical

components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.

2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COTR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COTR.

D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces shall not be less than specified in the NEC for all voltages specified.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and

maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm^2), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".

2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.

g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
h. Performance data.
i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
2. Each type of conduit coupling, bushing and termination fitting.
3. Conduit hangers, clamps and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COTR at least 30 days prior to the planned training.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
   a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):
WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

E. Underwriters Laboratories, Inc. (UL):
44-05.....Thermoset-Insulated Wires and Cables
83-08.....Thermoplastic-Insulated Wires and Cables
467-071.....Electrical Grounding and Bonding Equipment
486A-486B-03.....Wire Connectors
486C-04.....Splicing Wire Connectors
486D-05.....Sealed Wire Connector Systems
486E-94.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
514B-04.....Conduit, Tubing, and Cable Fittings
1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.

B. Single Conductor:
1. Shall be annealed copper.
2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.

C. Insulation:
1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
2. Direct burial: UF or USE shall be in accordance with NEMA WC-70 and UL 493.

D. Color Code:
1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

a. Lighting circuit “switch legs” and 3-way switch “traveling wires” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COTR.

2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified above.
   c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

A. In accordance with UL 486A, C, D, E, and NEC.

B. Aboveground Circuits (No. 10 AWG and smaller):
   1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
   2. The integral insulator shall have a skirt to completely cover the stripped wires.
   3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.

C. Aboveground Circuits (No. 8 AWG and larger):
   1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
   2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
   3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
   4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.
D. Underground Branch Circuits and Feeders:
   1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

A. Install in accordance with the NEC, and as specified.
B. Install all wiring in raceway systems.
C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
F. For panelboards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.

G. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

H. Wire Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
2. Use nonmetallic ropes for pulling feeders.
3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
4. All cables in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer’s recommended maximum pulling tensions and sidewall pressure values.

I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 INSTALLATION IN MANHOLES

A. Install and support cables in manholes on the steel racks with porcelain or equivalent insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 SPLICE INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure.

B. Tighten electrical connectors and terminals according to manufacturer's published torque values.

C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 FEEDER IDENTIFICATION

A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 DIRECT BURIAL CABLE INSTALLATION

A. Tops of the cables:

1. Below the finished grade: Minimum 24 in [600 mm] unless greater depth is shown.
2. Below road and other pavement surfaces: In conduit as specified, minimum 30 in [750 mm] unless greater depth is shown.
3. Do not install cables under railroad tracks.

B. Under road and paved surfaces: Install cables in concrete-encased galvanized steel rigid conduits. Size as shown on plans, but not less than 2 in [50 mm] trade size with bushings at each end of each conduit run. Provide size/quantity of conduits required to accommodate cables plus one spare.

C. Work with extreme care near existing ducts, conduits, cables, and other utilities to prevent any damage.

D. Cut the trenches neatly and uniformly:

1. Excavating and backfilling is specified in Section 31 20 00, EARTH MOVING.
2. Place a 3 in [75 mm] layer of sand in the trenches before installing the cables.
3. Place a 3 in [75 mm] layer of sand over the installed cables.

4. Install continuous horizontal, 1 in x 8 in [25 mm x 200 mm] preservative impregnated wood planking 3 in [75 mm] above the cables before backfilling.

E. Provide horizontal slack in the cables for contraction during cold weather.

F. Install the cables in continuous lengths. Splices within cable runs shall not be accepted.

G. Connections and terminations shall be listed submersible-type designed for the cables being installed.

H. Warning tape shall be continuously placed 12 in [300 mm] above the buried cables.

3.9 ACCEPTANCE CHECKS AND TESTS

A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.

B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.

C. Perform phase rotation test on all three-phase circuits.

D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.

B. “Grounding electrode system” refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

C. Section 26 24 16, PANELBOARDS: Low voltage panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.

2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

2.3 CONCRETE ENCASED ELECTRODE

Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 MEDIUM VOLTAGE SPLICES AND TERMINATIONS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.5 GROUND CONNECTIONS

A. Below Grade: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 GROUNDING BUS

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as

shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

D. Special Grounding: For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
2. Provide a supplemental ground electrode and bond to the grounding electrode system.

C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.

D. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers and Panelboards, Engine-Generators, and Automatic Transfer Switches:
   1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
   2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
   3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
   4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.

E. Transformers:
   1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
   2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.4 RACEWAY

A. Conduit Systems:
   1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
   2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
   3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
   4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm^2] bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG [16 mm^2] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
3. Use insulated No. 6 AWG [16 mm^2] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG [16 mm^2] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Raised Floors: Provide bonding of all raised floor components.

I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards

serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG [16 mm²]. These conductors shall be installed in rigid metal conduit.

3.5 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.6 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping at the outlets directly to the room or patient ground bus.

3.7 LIGHTNING PROTECTION SYSTEM

Bond the lightning protection system to the electrical grounding electrode system.

3.8 ELECTRICAL ROOM GROUNDING

Building Earth Ground Busbars: Provide ground busbar and mounting hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

3.9 EXTERIOR LIGHT POLES

Provide 20 ft [6.1 M] of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.10 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined

resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The contractor shall notify the COTR 24 hours before the connections are ready for inspection.

3.11 GROUND ROD INSTALLATION

A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.

B. For indoor installations, leave 4 in [100 mm] of rod exposed.

C. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

D. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

B. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

C. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
   a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
   b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):
C80.1-05.....Electrical Rigid Steel Conduit
C80.3-05.....Steel Electrical Metal Tubing
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
1-05.....Flexible Metal Conduit
5-04.....Surface Metal Raceway and Fittings
6-07.....Electrical Rigid Metal Conduit - Steel
50-95.....Enclosures for Electrical Equipment
360-093.....Liquid-Tight Flexible Steel Conduit
467-07.....Grounding and Bonding Equipment
514A-04.....Metallic Outlet Boxes
514B-04.....Conduit, Tubing, and Cable Fittings
514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):
TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 0.75 in [19 mm] unless otherwise shown. Where permitted by the NEC, 0.75 in [19 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
   1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
   2. Rigid aluminum: Shall conform to UL 6A and ANSI C80.5.
   3. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
   4. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
   5. Flexible galvanized steel conduit: Shall conform to UL 1.
   6. Liquid-tight flexible metal conduit: Shall conform to UL 360.
   7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
   8. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:
   1. Rigid steel and IMC conduit fittings:
      a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
      b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
      c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
      d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
      e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
      f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank

cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid aluminum conduit fittings:
   a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
   b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
   c. Set screw fittings: Not permitted for use with aluminum conduit.
3. Electrical metallic tubing fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
   d. Indent-type connectors or couplings are prohibited.
   e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp-type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:
   Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.

8. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COTR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.

B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.

10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
   a. Where shown on the structural drawings.
   b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
   a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.

5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, rigid aluminum, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits indiscriminately in the system is prohibited.
C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, rigid aluminum, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 HAZARDOUS LOCATIONS

A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.

B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

A. Unless otherwise shown, use conduits of rigid steel or IMC.

B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.

C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
   b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
   c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

E. Hollow Masonry: Toggle bolts.

F. Bolts supported only by plaster or gypsum wallboard are not acceptable.

G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush-mounted.

2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 36
WIREWAYS FOR RADIOLOGY EQUIPMENT

PART 1- GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of wireway systems for the radiology equipment.

B. Radiology equipment and high voltage cables will be furnished by the Government.

1.2 RELATED WORK

A. Section 13 49 00, RADIATION PROTECTION: Requirements for lead radiation shielding.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with the drawings and specifications.
2. Show size and location of wireway components, feeders, panels and pullboxes, ductwork, and equipment provided by other trades, and radiology equipment items. Carefully coordinate with manufacturer’s shop drawings. Shop drawing approval is required by the radiology equipment manufacturer’s technical representative prior to fabrication and installation of the wireway.

C. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

3. Certification by the contractor that the radiology equipment manufacturer's representative has approved the complete wireway installation.

1.5 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)
99-2005.....Health Care Facilities

B. Underwriters Laboratories, Inc. (UL):
884-2005 .....Underfloor Raceways and Fittings

PART 2 - PRODUCTS

2.1 WIREWAY

A. General
1. Factory fabricate, assemble, and fit.
2. Material shall be steel.
3. Size shall be 12 in [305 mm] x 3.5 in [90 mm].
4. Coordinate dimensions of the straight lengths, elbows, junction boxes, and other components.
5. Hot-dipped galvanized steel connections joiner plates on floor and ceiling cable wireway.
6. Wireway bushings:
   a. Cast aluminum.
   b. Install when the radiology equipment is installed.
   c. Split ring-type bushed nipples for the high voltage cables.
   d. Smooth edges of the openings in the wireways for the bushings.
7. Provide chase nipples, dividers, elbows, tees, conduit entry fittings, and other accessories, fittings, and components, as required for a complete installation.
8. Protect cables at their egress from the wireways by mechanically securing them with fittings to the wireways.
9. Provide 45 degrees sweep e1bow at every 90 degrees change in direction. Elbows shall have partitions.
10. Where gasketed openings are required in floor wall or ceiling wireways, provide split covers with fastening devices on both sides of the cover.

2.2 FLOOR WIREWAY

A. Wireways recessed in the floors or surface-mounted on the floors shall be watertight in accordance with UL 884.

B. Sides and bottoms, 0.0747 in [2 mm] minimum thickness.

C. Covers, 0.25 in [6 mm] minimum thickness. Covers shall be bare, carpet-insert, or tile-insert to match the floor covering.

D. Wireway covers shall be fully gasketed with screw fasteners.

2.3 WALL WIREWAY

A. Wall wireway shall be recessed in the walls or surface-mounted on the walls, as required.

B. Provide flange-mounted covers with screw fasteners for flush-mounted installation.

C. Provide surface-mounted covers with screw fasteners for surface-mounted installations.

D. Sides, bottoms, and covers for renovations shall be 0.747 in [2 mm] minimum thickness.

2.4 CEILING WIREWAY

Provide wireway with support rods to permit inspection of cables above ceiling.

PART 3 - EXECUTION

3.1 SYSTEM INSTALLATION

A. Provide the wireways, barriers, boxes, and other equipment for the radiology equipment and the final connections to the equipment in accordance with the details shown on the drawings, and as required by the NEC, NFPA 99, and the manufacturer’s shop drawings. The radiology equipment and the high voltage cables will be furnished by the Government. The Government will furnish the services of a manufacturer's representative to technically supervise the installation, connection, adjustment, and testing of the equipment.

B. Coordinate the wireway systems with the floor, wall, and ceiling structural supports for the radiology equipment, the locations of the radiology equipment and its auxiliaries, and with the lead shielding in the walls, floors and ceilings.

1. Prior to fabrication of the raceway systems, obtain detailed layout information from the COTR for the radiology equipment and high-voltage cables.

2. Install wireway with a minimum of bends in the shortest practical distance considering equipment and building layout. Individual wireway runs shall not exceed the radiology equipment manufacturer's specified maximum distances.
3. Wireways, boxes, and devices recessed into or penetrating through lead-shielded walls, floors, and ceilings:
   a. Line or clad surfaces of the boxes and devices with the equivalent thickness of lead shielding shown for the room, except the removable cover.
   b. Line or clad wireway surfaces with the equivalent thickness of lead shielding shown for the room.
   c. Overlap the lead shielding on boxes, devices, and wireways with the lead shielding for walls, floors, and ceilings by not less than 1 in [25 mm].
   d. Arrange the installations such that radiation within the rooms will not penetrate the wireway paths through the lead-shielded walls, floors, and ceilings.

C. Equipment Grounding Conductors:
1. Install a continuous equipment grounding conductor in each wireway, from the source electrical equipment to the load served. The conductor shall be copper, sized as shown, and shall have green insulation. The conductor size shall at a minimum be equal to the size of the largest current-carrying conductor present at that point.
2. Bond all of the equipment grounding conductors in each enclosure.
3. Trough-type wireway sections shall be made electrically continuous by short bonding jumpers between adjacent sections. Jumpers shall be exothermically bonded to each raceway section. Jumpers shall be sized per radiology equipment manufacturer's requirements.
4. Provide not less than one 10 ft [3 M] equipment grounding conductor pigtail at each box or junction point where an item of equipment is connected.

D. Where conductors of different types share a common wireway component, install protective barriers between the high-voltage power cables, the low-voltage power conductors, and medical systems conductors.

E. Install cables and conductors as required for the radiology equipment. Provide 10 ft [3 M] pigtails on the wires at all connection points to radiology equipment. Wiring shall be tagged and identified at each end.

F. Fit and preserve fill-in pieces of floor covering for the wireways. Install the fill-in pieces after the cables and conductors have been installed in the wireways.

G. In existing facilities where it is not feasible to provide radiology wireways as specified above:

1. Install point-to-point conduit and conductor systems for the radiology equipment.
2. Run the wireways for the high voltage cables in the shortest practicable manner as approved by the COTR and the equipment manufacturer.
3. Line holes in the floors, walls, and ceilings for conduit penetrations with equivalent thickness of curved or offset lead sleeves, caulked and flanged for adequate shielding, such that x-rays will not penetrate the floors, walls and ceilings.

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SECTION 26 05 71
ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements of the Electrical System Protective Device Study (herein, “the study”).

B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.

C. The study shall present an organized time-current analysis of each protective device in series from **all new panelboards** back to the utility and the on-site generator sources. The study shall reflect the operation of each device during normal and abnormal current conditions.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low voltage switchgear.

C. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

D. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The protective device study shall be prepared by the equipment manufacturer's qualified engineers or an approved consultant. The contractor is responsible for providing all pertinent information required by the preparers to complete the study.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.

C. Complete short-circuit and coordination study as described in paragraph 1.6.

D. Protective equipment shop drawings shall be submitted simultaneously with or after the protective device study. Protective equipment shop drawings will not be accepted prior to protective device study.

E. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:
Certification by the contractor that the protective devices have been adjusted and set in accordance with the approved protective device study.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):
242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
399-97.....Recommended Practice for Power Systems Analysis
1584a-04.....Guide for Performing Arc-Flash Hazard Calculations

1.6 REQUIREMENTS

A. The complete study shall include a system one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.

B. One Line Diagram:
1. On the one line diagram, show all electrical equipment and wiring to be protected by the overcurrent devices installed under this project.
2. On the one line diagram, also show the following specific information:
a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
b. Breaker and fuse ratings.
c. Generator kW and Transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
d. Voltage at each bus.
e. Identification of each bus, matching the identification on the construction drawings.
f. Conduit, cable, and busway material and sizes, length, and X/R ratios.

C. Short-Circuit Study:
1. Systematically calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate the motor contribution in determining the momentary and interrupting ratings of the protective devices.

2. The study shall be calculated by means of a computer program. Pertinent data and the rationale employed in developing the calculations shall be incorporated in the introductory remarks of the study.
3. Present the data conclusions of the short-circuit study in a table format. Include the following:
   a. Device identification.
   b. Operating voltage.
   c. Protective device.
   d. Device rating.
   e. Calculated short-circuit current.

D. Coordination Curves:
1. Prepare the coordination curves to determine the required settings of protective devices to ensure selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between series devices, including the utility company upstream device. Plot the specific time-current characteristics of each protective device in such a manner that all upstream devices are clearly depicted on one sheet.
2. The following specific information shall also be shown on the coordination curves:
   a. Device identification.
   b. Voltage and current ratio for curves.
   c. 3-phase and 1-phase ANSI damage points for each transformer.
   d. No-damage, melting, and clearing curves for fuses.
   e. Cable damage curves.
   f. Transformer in-rush points.
   g. Maximum short-circuit cutoff point.
3. Develop a table to summarize the settings selected for the protective devices. Include the following in the table:
   a. Device identification.
   b. Relay CT ratios, tap, time dial, and instantaneous pickup.
   c. Circuit breaker sensor rating, long-time, short-time, and instantaneous settings, and time bands.
   d. Fuse rating and type.
   e. Ground fault pickup and time delay.

1.7 ANALYSIS

A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose approaches to effectively protect the underrated equipment. Provide minor

modifications to conform with the study (examples of minor modifications are trip sizes within the same frame, the time-current curve characteristics of induction relays, CT ranges, etc.).

B. After developing the coordination curves, highlight areas lacking coordination. Present a technical evaluation with a discussion of the logical compromises for best coordination.

1.8 ADJUSTMENTS, SETTINGS AND MODIFICATIONS

A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.

B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

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SECTION 26 08 00
COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 26.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the electrical systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Electrical systems will be commissioned:

1. Normal Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
2. Life Safety Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
3. Critical Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
4. Essential Equipment Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
5. Lighting Controls (Control system hardware and software, scene settings, zone settings, occupancy sensor interface, and unoccupied cycle control).
6. Uninterruptible Power Supply Systems and UPS Power Distribution Systems (Battery chargers, static and dynamic power generators – i.e. inverters, MG sets, metering and controls, system power displays, and distribution panel circuit breakers).
7. Isolated Power Systems (Line Isolation Monitors, leakage current, alarms).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the COTR prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems

are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COTR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were

performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

A. Training of the VA's operation and maintenance personnel is required in cooperation with the COTR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COTR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

----- END -----

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 24 16, PANELBOARDS: panelboard enclosure and interior bussing used for lighting control panels.

E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product Data: For each type of lighting control, submit the following information.

1. Manufacturer’s catalog data.
2. Wiring schematic and connection diagram.
3. Installation details.

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COTR.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the COTR:

a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Green Seal (GS):
GC-12.....Occupancy Sensors

C. Illuminating Engineering Society of North America (IESNA):
IESNA LM-48.....Guide for Calibration of Photoelectric Control Devices

D. National Electrical Manufacturer's Association (NEMA)
C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing
ICS-1.....Standard for Industrial Control and Systems General Requirements
ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
ICS-6.....Standard for Industrial Controls and Systems Enclosures

E. Underwriters Laboratories, Inc. (UL):
20.....Standard for General-Use Snap Switches
773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
773A .....Nonindustrial Photoelectric Switches for Lighting Control
98.....Enclosed and Dead-Front Switches
917.....Clock Operated Switches

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

A. Electronic, solid-state programmable units with alphanumeric display; complying with UL 917.
1. Contact Configuration: SPST.
2. Contact Rating: 30-A inductive or resistive, 240-V ac; 20-A ballast load, 120/240-V ac.

3. Astronomical Clock: Capable of switching a load on at sunset and off at sunrise, and automatically changing the settings each day in accordance with seasonal changes of sunset and sunrise. Additionally, it shall be programmable to a fixed on/off weekly schedule.
4. Battery Backup: For schedules and time clock.

2.2 ELECTROMECHANICAL-DIAL TIME SWITCHES

A. Electromechanical-dial time switches; complying with UL 917.
1. Contact Configuration: SPST.
2. Contact Rating: 30-A inductive or resistive, 240-V ac; 20-A ballast load, 120/240-V ac.
3. Wound-spring reserve carryover mechanism to keep time during power failures.

2.3 OUTDOOR PHOTOELECTRIC SWITCHES

A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
1. Light-Level Monitoring Range: 1.5 to 10 fc [16.14 to 108 lx], with adjustable turn-on and turn-off levels.
2. Time Delay: 15-second minimum.
3. Surge Protection: Metal-oxide varistor.
4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.4 TIMER SWITCHES

A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.
1. Compatibility: Compatible with all ballasts.
2. Warning: Audible warning to sound during the last minute of “on” operation.
3. Time-out: Adjustable from 5 minutes to 12 hours.
4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.5 CEILING-MOUNTED PHOTOELECTRIC SWITCHES

A. Solid-state, light-level sensor unit, with separate relay unit.
1. Sensor Output: Contacts rated to operate the associated relay. Sensor shall be powered from the relay unit.
2. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
3. Monitoring Range: 10 to 200 fc [108 to 2152 lx], with an adjustment for turn-on and turn-off levels.

4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
5. Indicator: Two LEDs to indicate the beginning of on-off cycles.

2.6 INDOOR OCCUPANCY SENSORS

A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
   1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
   2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
   3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
   4. Mounting:
      a. Sensor: Suitable for mounting in any position on a standard outlet box.
      b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
   5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
   6. Bypass Switch: Override the on function in case of sensor failure.
   7. Manual/automatic selector switch.
   8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc [21.5 to 2152 lx]; keep lighting off when selected lighting level is present.
   9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
   1. Sensitivity Adjustment: Separate for each sensing technology.
   2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].
   3. Detection Coverage: as scheduled on drawings.

C. PIR Type: Ceiling mounting; PIR detection.
   1. Sensitivity Adjustment.

2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].
3. Detection Coverage: 180 degree angle.

2.9 LIGHTING CONTROL PANEL – RELAY TYPE

A. Controller: Comply with UL 508; programmable, solid-state, astronomic 365-day control unit with non-volatile memory, mounted in preassembled relay panel with low-voltage-controlled, latching-type, single-pole lighting circuit relays. Controller shall be capable of receiving inputs from sensors and other sources, and capable of timed overrides and/or blink-warning on a per-circuit basis. Controller communication protocol shall be compatible with the building automation system specified in SECTION 23 09 23 CONTROLS AND INSTRUMENTATION (DDC). Where indicated, a limited number of digital or analog, low-voltage control-circuit outputs shall be supported by control unit and circuit boards associated with relays.
B. Cabinet: Steel with hinged, locking door. Barriers separate low-voltage and line-voltage components.
C. Directory: Identifies each relay as to load controlled.
D. Control Power Supply: Transformer and full-wave rectifier with filtered dc output.
E. Single-Pole Relays: Mechanically held unless otherwise indicated; split-coil, momentary-pulsed type, rated 20 A, 125-V ac for tungsten filaments and 20 A, 277-V ac for ballasts, 50,000 cycles at rated capacity.
F. Program control panel defaults so that timer contacts will be open between the hours 8pm and 7am. Low-voltage corridor switches will override timer for 30 minutes.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle photocell turn-on.
C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer’s recommendations.

D. Set occupancy sensor "on" duration to 15 minutes.

E. Locate light level sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the scheduled light level at the typical work plane for that area.

F. Label time switches and contactors with a unique designation.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations.

B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.

D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

E. Program lighting control panels per schedule on drawings.

F. Upon completion of the installation, the system shall be commissioned by the manufacturer’s factory-authorized technician who will verify all adjustments and sensor placements.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

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SECTION 26 20 11
ISOLATED POWER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of isolated power systems.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information shall be clearly presented to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, weights, mounting details, front view, side view, equipment and device arrangement, branch circuit overcurrent protection, wiring diagrams, materials, and connection diagrams.

C. Manuals: Two weeks prior to the final inspection, submit four copies of the following to the COTR:

1. Complete maintenance, operating and testing manuals, including wiring diagrams, technical data sheets, and information for ordering replaceable parts:
   a. Include complete "As Installed" diagrams that indicate all items of equipment and their interconnecting wiring.

b. Include complete diagrams of the internal wiring for each of the items of equipment, including "As Installed" revisions of the diagrams.

c. The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following to the COTR:

1. Certification by the manufacturer that the equipment conforms to the requirements of the drawings and specifications.
2. Certification by the isolated electrical power system equipment manufacturer that the isolating transformers have been tested and conform to the leakage current and sound level requirements specified.
3. Certification by the contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)
99-05.....Health Care Facilities

C. Underwriters Laboratories, Inc. (UL):
6-07.....Electrical Rigid Metal Conduit-Steel
50-95.....Enclosures for Electrical Equipment
797-07.....Electrical Metallic Tubing-Steel
1022-98.....Line Isolation Monitors
1047-03.....Isolated Power Systems Equipment

PART 2 - PRODUCTS

2.1 EQUIPMENT

A. Isolated power systems shall be complete as shown on the drawings and include unitized isolated power units (IPUs), their associated remote outlets, power receptacles, grounding receptacles, equipotential ground bus modules with power and grounding receptacles, line isolation monitors, and related circuitry.

B. The isolated power systems shall be in accordance with NFPA 99 and UL 50, 1022, and 1047.

C. Incorporate the IPUs in factory-assembled units as shown on the detail drawings. House the isolation transformer, line isolation monitor, and circuit breaker panel board in each IPU unit.

D. Line isolation monitors shall be in accordance with the following:
   1. Article, "Line Isolation Monitor," in NFPA 99.
   2. Dynamic-type, capable of detecting any combination of resistive and/or capacitive faults, including balanced, unbalanced, and hybrid faults.
   3. Incorporate in each line isolation monitor, or on the front trim of the panel, a hazard meter or digital display, indicator lights, a buzzer with a local momentary-contact silencing switch or push-button, a test switch, and provisions for transmitting the alarm signals to a remote location. The hazard meter and indicator lights shall be conspicuously visible on the exterior face of the IPU. Transmission of the alarm signals to remote locations up to several hundred feet from the monitor shall not unduly increase the leakage current for the system.

E. Isolating transformers shall be in accordance with the following:
   1. Single phase with primary and secondary voltages as indicated on the drawings. These ratings are for continuous duty without the use of cooling fans.
   2. Self-cooled by natural convection, dry, isolating windings, conventional (stacked design) type, with an electrostatic shield grounded between the primary and secondary windings, in accordance with NFPA 99.
   3. Maximum temperature rises of materials and components shall not exceed the values listed in Table 29.1 of UL 1047.
   4. Cores shall be grain-oriented silicon steel.
   5. Leakage current between each winding and ground shall be in compliance with UL 1047, Table 30.1, and Table 30.2.
   6. Sound levels shall not exceed the following in accordance with NEMA Standards:
      a. 5 kVA transformers or fewer: 28 dB.
      b. 7.5 kVA transformers: 32 dB.
      c. Larger transformers: 35 dB.
   7. Temperature rise shall be limited 176 ˚ F [80˚ C]above ambient temperature.
   8. Each nameplate shall include the wiring diagram, leakage current, and sound level.

9. Install the transformers with adequate provisions for removal of the heat they produce.
10. Install the transformers so the sound levels shall not exceed the factory test sound levels for the same transformers.

F. Circuit breaker panels shall be in accordance with the following:
1. Circuit breaker-equipped, dead-front, with protection for the breaker handles.
2. Bus bars:
   a. Shall be copper with silver-plated joints.
   b. Panel to include ground bus.
3. Only the handles of the breakers shall be accessible.
4. Molded Case Circuit Breakers:
   a. Dimensions of the breakers shall be small enough so all of the components can be satisfactorily incorporated within the cabinets.
   b. A rugged, integral housing of molded insulating material.
   c. Silver alloy contacts.
   d. Arc quenchers and phase barriers for each pole.
   e. Quick-make, quick-break, operating mechanisms.
   f. A trip element for each pole, a common trip bar for all poles, and molded insulating material handle.
   g. Electrically and mechanically trip-free.
   h. Indicating operating handle showing the ON, TRIPPED, and OFF positions.
5. Print the circuit information on the directory cards, insert them into metal holders with non-flammable transparent covers, and mount the holders on the inside of the cabinet covers. Adequately identify each circuit.

G. Power Receptacles:
1. UL-listed.
2. Non-hazardous areas; hospital grade, NEMA 5-20R unless otherwise indicated.

H. Remote Ground Indicator Panel shall be in accordance with the following:
1. Monitor all of the isolated type electrical power systems as shown on the drawings.
2. Include a set of red and green indicator lights and a buzzer with a local, momentary-contact silencing switch or push-button for each of the isolated-type electrical power systems monitored by the panel. All of the items shall operate in the same manner as the corresponding items at the line isolation monitor for the same isolated type electrical power system.

3. Stainless steel or anodized aluminum faceplates.

I. Clearly identify individual devices on the faceplates of all equipment. Method of identification shall be permanent such the labels will not be effected by the use of hospital-type cleaning materials.

J. All equipment shall be flush-mounted as shown on the drawings.

K. Use stainless steel for exposed faceplate surfaces of isolated power systems equipment in operating rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with manufacturer’s recommendations, NFPA, NEC, and as shown on the drawings.

B. Branch circuits that are energized by the isolated type electrical power system shall conform to the following requirements:

1. Article "Impedance of Isolated Wiring," in NFPA 99.
2. Shall not be grounded, but rather protected by circuit breakers with one pole for each conductor in the circuit.
3. Applicable paragraphs in specification Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
4. Branch circuits shall be as short as practicable to minimize the leakage currents.
5. Connect all of the receptacles for each of the systems such that identical poles in all of the receptacles are connected to the same terminal of the isolating transformer.
6. Install the branch circuit wiring in rigid steel conduit or electrical metallic tubing. Do not use wire lubricating compound on branch circuits connected to the isolated power system.

3.2 FIELD TESTING

A. Once the equipment and all of the interconnecting circuits have been completely installed prior to the final inspection, provide testing equipment and perform the following tests, in the presence of the COTR, to indicate that the systems operate properly in every respect.

1. Test to verify that all of the wiring is properly connected and clear of ground faults, shorts, and open circuit defects.
2. Test to verify that all of the equipment is operating properly.
3. Tests:
   a. Make a calibration test on each of the micro-ammeters. The tests shall be accurate within 3%.
   b. With all of the circuit breakers closed and without any equipment plugged into the receptacles, read and record the inherent total leakage current indicated by the micro-ammeter. The leakage

currents shall be small enough to indicate that all of the equipment and circuit installations are satisfactory for proper operation of the equipment. Submit four copies of the certified data sheets of the test.

c. With an electrical test, demonstrate that identical poles of all of the power receptacles for each of the isolated-type electrical power systems are connected to the same terminal of the isolating transformer.

d. With an electrical test, demonstrate that either terminal of each of the isolating transformers, when shorted to ground in one of the power receptacles, will actuate the ground alarm without causing the circuit breaker to trip.

e. Connect not fewer than eight pieces of equipment successively to the power receptacles for each of the isolated-type electrical power systems. As each item is connected, read and record the total leakage current indicated by the micro-ammeter. Each of the readings should be larger than the preceding reading.

f. In addition, perform all manufacturer's recommended test procedures of the Isolated Power System to supplement the above tests.

g. Furnish a portable, precision laboratory quality test box suitable for making the above tests that includes a multi-position rotary switch with appropriate resistors and a cord with a plug. Test box shall be transferred to the COTR upon satisfactory completion of all tests.

4. When any defects are detected, make repairs or install replacement components and repeat the tests as requested by the COTR.

B. At the final inspection, demonstrate that the isolated electrical power systems operate properly in the presence of the COTR.

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SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 – GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of dry-type general-purpose transformers.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings, impedance, dimensions, weight, mounting details, decibel rating, terminations, temperature rise, no load and full load losses, and connection diagrams.
3. Complete nameplate data, including manufacturer’s name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
2. If changes have been made to the maintenance and operating manuals originally submitted, then submit four copies of the updated maintenance and operating manuals to the COTR two weeks prior to final inspection.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following to the COTR:
   1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   2. Certification by the contractor that the equipment has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Fire Protection Association (NFPA):
   70-08.....National Electrical Code (NEC)

C. National Electrical Manufacturers Association (NEMA):
   ST20-92.....Dry-Type Transformers for General Applications
   TP1-02.....Guide for Determining Energy Efficiency for Distribution Transformers
   TR1-00.....Transformers, Regulators, and Reactors

PART 2 - PRODUCTS

2.1 GENERAL PURPOSE DRY-TYPE TRANSFORMERS

A. Unless otherwise specified, dry-type transformers shall be in accordance with NEMA, NEC, and as shown on the drawings. Transformers shall be UL-listed and labeled.

B. Dry-type transformers shall have the following features:
   1. Transformers shall be self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted.
   2. Rating and winding connections shall be as shown on the drawings.
   3. Transformers shall have copper windings.
   4. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
   5. Insulation systems:
      a. Transformers 30 kVA and larger: UL rated 220° C system with an average maximum rise by resistance of 150 ° C in a maximum ambient of 40 ° C.
      b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 ° C system with an average maximum rise by resistance of 115 ° C in a maximum ambient of 40 ° C.
   6. Core and coil assemblies:
      a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
      b. Cores shall be grain-oriented, non-aging, and silicon steel.

c. Coils shall be continuous windings without splices except for taps.
d. Coil loss and core loss shall be minimized for efficient operation.
e. Primary and secondary tap connections shall be brazed or pressure type.
f. Coil windings shall have end filters or tie-downs for maximum strength.

7. Certified sound levels determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Level Rating
0 - 9 KVA	40 dB
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB
151 - 300 KVA	55 dB
301 - 500 KVA	60 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
    a. Comprised of not less than code gauge steel.
    b. Outdoor enclosures shall be NEMA 3R.
    c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
    d. Ventilation openings shall prevent accidental access to live components.
    e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated on it.

13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the minimum energy efficiency values per NEMA TP1 as listed below:

kVA Rating	Output efficiency (%)
15	97
30	97.5
45	97.7
75	98
112.5	98.2
150	98.3
225	98.5
300	98.6
500	98.7
750	98.8

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
B. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 6 in [150 mm].
C. Install transformers on vibration pads designed to suppress transformer noise and vibrations.
D. Use flexible metal conduit to enclose the conductors from the transformer to the raceway systems.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform tests in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections.

1. Compare equipment nameplate data with specifications and approved shop drawings.
2. Inspect physical and mechanical condition.
3. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.

4. Perform specific inspections and mechanical tests as recommended by manufacturer.
5. Verify correct equipment grounding.
6. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Identification and painting of panelboards.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.

C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer’s name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated

maintenance and operating manuals to the COTR two weeks prior to final inspection.

D. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:
   1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):
   PB-1-06.....Panelboards
   250-08.....Enclosures for Electrical Equipment (1000V Maximum)

C. National Fire Protection Association (NFPA):
   70-2005 .....National Electrical Code (NEC)
   70E-2004.....Standard for Electrical Life Safety in the Workplace

D. Underwriters Laboratories, Inc. (UL):
   50-95.....Enclosures for Electrical Equipment
   67-09.....Panelboards
   489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 PANELBOARDS

A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.

B. Panelboards shall be standard manufactured products.

C. All panelboards shall be hinged “door in door” type with:
   1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.

2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
3. Push inner and outer doors shall open left to right.

D. All panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories. Include one-piece removable, inner dead front cover, independent of the panelboard cover.

E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.

F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:

1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
2. Bus bar connections to the branch circuit breakers shall be the “distributed phase” or “phase sequence” type.
3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
4. Neutral bus shall be 200%rated, mounted on insulated supports.
5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 22,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
8. Protective devices shall be designed so that they can easily be replaced.
9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.
10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second

section. Panelboard sections with tapped bus or crossover bus are not acceptable.

11. Series-rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

Cabinets:

1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.

B. Circuit breakers in panelboards shall be bolt-on type.

C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
   1. 120/208 V Panelboard: 22,000 A symmetrical.
   2. 120/240 V Panelboard: 22,000 A symmetrical.
   3. 277/480 V Panelboard: 14,000 A symmetrical.

D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher.

E. Breaker features shall be as follows:
   1. A rugged, integral housing of molded insulating material.
   2. Silver alloy contacts.
   3. Arc quenchers and phase barriers for each pole.
   4. Quick-make, quick-break, operating mechanisms.
   5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
   6. Electrically and mechanically trip free.
   7. An operating handle which indicates ON, TRIPPED, and OFF positions.
   8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.

9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.5 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS

A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.

B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. Install a printed schedule of circuits in each panelboard after approval by the COTR. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.

D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.

E. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage and required area clearances.
   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
   f. Clean panelboard.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.

C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.

C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the COTR: Technical data sheets and information for ordering replacement units.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):
70.....National Electrical Code (NEC)

C. National Electrical Manufacturers Association (NEMA):
WD 1.....General Color Requirements for Wiring Devices
WD 6 .....Wiring Devices – Dimensional Requirements

D. Underwriter's Laboratories, Inc. (UL):
5.....Surface Metal Raceways and Fittings
20.....General-Use Snap Switches
231.....Power Outlets
467.....Grounding and Bonding Equipment
498.....Attachment Plugs and Receptacles
943.....Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
   1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
   2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.

B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
   1. Bodies shall be ivory in color.
   2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
   3. Duplex Receptacles on Emergency Circuit:
      a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
   4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
      a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage

current above five milliamperes (+ or – 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.

5. Safety Type Duplex Receptacles:
   a. Bodies shall be gray in color.
      1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
      2) Screws exposed while the wall plates are in place shall be the tamperproof type.

C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.

D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.
   1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
   2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."

2.2 TOGGLE SWITCHES

A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
   1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.

3. Ratings:
   a. 120 volt circuits: 20 amperes at 120-277 volts AC.
   b. 277 volt circuits: 20 amperes at 120-277 volts AC.

2.3 MANUAL DIMMING CONTROL

A. Slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be type 302 stainless steel.

B. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.

B. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

D. In psychiatric areas, wall plates shall be 302 stainless steel, have tamperproof screws and beveled edges.

E. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.

F. Duplex Receptacles on Emergency Circuit:
   1. Bodies shall be red in color.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.

B. Shall have the following features:
   1. Enclosures:
      a. Thickness of steel shall be not less than 0.040 inch [1mm] steel for base and cover. Nominal dimension shall be 1-1/2 by 2-3/4 inches [40 by 70mm] with inside cross sectional area not less than 3.5 square inches [2250 square mm]. The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.
   2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.

3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 24 inches [600mm] on centers.
4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.
5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.
6. Bond the strips to the conduit systems for their branch supply circuits.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.
B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.

I. Install convenience receptacles 18 inches [450mm] above floor, and 9 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.

L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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SECTION 26 29 11
MOTOR STARTERS

PART 1 - GENERAL

1.1 DESCRIPTION

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 RELATED WORK

A. Other sections which specify motor driven equipment, except elevator motor controllers.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.

C. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.

c. Elementary schematic diagrams shall be provided for clarity of operation.

2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:

1. Certification that the equipment has been properly installed, adjusted, and tested.
2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the Resident Engineer prior to shipping the controller(s) to the job site.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):

519.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems

C37.90.1.....Standard Surge Withstand Capability (SWC) Tests for Protective Relays and Relay Systems

C. National Electrical Manufacturers Association (NEMA):

ICS 1.....Industrial Control and Systems General Requirements

ICS 1.1.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control

ICS 2.....Industrial Control and Systems, Controllers, Contactors and Overload Relays Rated 600 Volts DC

ICS 6.....Industrial Control and Systems Enclosures

ICS 7.....Industrial Control and Systems Adjustable-Speed Drives

ICS 7.1.....Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MOTOR STARTERS, GENERAL

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.
2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.
3. Motor control circuits:
   a. Shall operate at not more than 120 volts.
   b. Shall be grounded except as follows:
      1) Where isolated control circuits are shown.
      2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
   c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.
   d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
4. Overload current protective devices:
   a. Overload relay (solid state type).
   b. One for each pole.
   c. Manual reset on the door of each motor controller enclosure.
   d. Correctly sized for the associated motor's rated full load current.
   e. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.
   f. Deliver four copies of a summarized list to the Resident Engineer, which indicates and adequately identifies every motor controller installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.
5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.

6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. Enclosures:
   a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
   b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
   c. Enclosures shall be primed and finish coated at the factory with the manufacturer’s prime coat and standard finish.

C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
D. For motor controllers being installed in existing motor control centers or panelboards, coordinate with the existing centers or panelboards.
E. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
F. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

2.2 MANUAL MOTOR STARTERS

A. Shall be in accordance with applicable requirements of 2.1 above.
B. Manual motor starters.
   1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
   2. Units shall include overload and low voltage protection, red pilot light, NO and NC auxiliary contact and toggle operator.
C. Fractional horsepower manual motor starters.
   1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.

2. Units shall include thermal overload protection, red pilot light and toggle operator.

D. Motor starting switches.

1. Switches shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload protection, red pilot light, NO and NC auxiliary contact and toggle operator.

2.3 MAGNETIC MOTOR STARTERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.

C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.

D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.

E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.

B. Shall be installed as shown for motors on the contract drawings.

C. Shall have closed circuit transition for the types which can incorporate such transition.

D. Shall limit inrush currents to not more than 70 percent of the locked rotor currents.

E. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.

2.5 MEDIUM VOLTAGE MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.

B. Shall have the following additional features:

1. Metal enclosed, free-standing, air break, reduced voltage, primary reactor, drawout type combined with fused disconnect switch.
2. Shall include the following components:
   a. Three pole, air break, drawout type, start contactor.
   b. Three pole, air break, drawout type, run contactor. Primary reactor with taps for 50, 65 and 80 percent of line voltage.

c. Definite time transfer relay.
d. Three current limiting, power type fuses.
e. Control power transformer, protected with current limiting fuses.
f. Three current transformers and over current protective devices.
g. Zero-sequence current transformers and associated devices for ground fault protection.
h. Under voltage protection.
i. Protection against single phasing.
j. Stator thermal protection.
k. Indicating type ammeter and selector switch.
l. Red and green indicating lights.

3. A separate enclosure for each motor controller.
4. Shall be isolated by an externally operated mechanism. The secondary of the control power transformer shall also be opened by that device.
5. Suitable and adequate compartments and barriers for medium voltage components. Isolate the power bus from the normally accessible compartments.
6. Medium voltage line receptacles shall be shuttered automatically when conductors are in the disconnected position and the disconnection shall be clearly indicated.
7. Interlocks shall include prevention of the following:
   a. Inadvertent operation of the isolating mechanism under load.
   b. Opening of the medium voltage compartment before the controller is isolated.
   c. Closing of the line contactor while the door is open.
8. Current and potential transformers for operating remote recording watt-hour and demand meters and the indicating meters at the motor controller.
9. Lock-open padlocking provisions.
10. Furnish accessories as recommended by the manufacturer of the motor controllers to facilitate convenient operation and maintenance of the controllers.

C. Interrupting ratings shall be not less than the maximum short circuit currents available where the controllers are being installed or as indicated on the drawings.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.
B. Shall be solid state, micro processor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated

speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.

C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

D. Operating and Design Conditions:

Elevation:	650 feet AMSL
Temperatures:	Maximum +90°F Minimum -10°F
Relative Humidity:	95%
Drive Location:	Air conditioned Building

E. Controllers shall have the following features:

1. Isolated power for control circuits.
2. Manually re-settable motor overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
5. Provide 4 to 20 ma current follower circuitry for interface with mechanical sensor devices.
6. Automatic frequency adjustment from 20 Hz to 60 Hz.
7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
   a. Incorrect phase sequence.
   b. Single phasing.
   c. Over voltage in excess of 10 percent.
   d. Under voltage in excess of 10 percent.
   e. Running over current above 110 percent (shall not automatically reset for this condition.)

f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
g. Surge voltage in excess of 1000 volts.
h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)

9. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
11. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.

F. Minimum efficiency shall be 95 percent at 100 percent speed and 85percent at 50 percent speed.
G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.
H. Controllers shall include a door interlocked fused safety disconnect switch or door interlocked circuit breaker switch which will disconnect all input power.
I. Controller shall include a 3% line reactor, and RFI/EMI filter.
J. The following accessories are to be door mounted:
1. AC Power on light.
2. Ammeter (RMS motor current).
3. HAND-OFF-AUTOMATIC switch.
4. Manual speed control in HAND mode.
5. System protection lights indicating that the system has shutdown and will not automatically restart.
6. System protection light indicating that the system has shutdown but will restart when conditions return to normal.
7. Manual variable speed controller by-pass switch.
8. Diagnostic shutdown indicator lights for each shutdown condition.
9. Provide two N.O. and two N.C. dry contacts rated 120 volts, 10 amperes, 60 HZ for remote indication of the following:
a. System shutdown with auto restart.
b. System shutdown without auto restart.

c. System running.

10. Incorporate into each control circuit a 120-volt, time delay relay (ON delay), adjustable from 0.3-10 minutes, with transient protection. Provide transformer/s for the control circuit/s.
11. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller. Controllers shall be protected to comply with IEEE C37.90.1 and UL-508. Line noise and harmonic voltage distortion shall not exceed the values allowed by IEEE 519.

K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.

L. Network Communications Ports: Ethernet and RS-422.

M. Embedded BAS Protocols for Network Communications: As specified in Division 22.

N. Bypass Operation: Manually transfers motor between power converter output and bypass circuit, manually, automatically, or both. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

O. Bypass Controller: Provide contactor-style bypass, arranged to isolate the power converter input and output and permit safe testing of the power converter, both energized and de-energized, while motor is operating in bypass mode. Motor overload protection shall be provided.

1. Bypass Contactor: Load-break NEMA-rated contactor.
2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.

2.7 MOTOR CONTROL STATIONS

A. Shall have the following features:

1. Designed for suitably fulfilling the specific control functions for which each station is being installed.
2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to insure safety for people and equipment.

3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
   a. Red while the motor is running.
   b. Green while the motor is stopped.
4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.
5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.

B. Components of Motor Control Circuits:
1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
2. Use of locking type STOP pushbuttons or switches, which cause motors to restart automatically when the pushbuttons or switches are released, will not be permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor control equipment in accordance with manufacturer’s recommendations, the NEC, NEMA and as shown on the drawings.
B. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
C. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
D. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
E. Install manual motor starters in flush enclosures in finished areas.
F. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

3.2 ADJUSTING

A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.

B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.

C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.

D. Set the taps on reduced-voltage autotransformer controllers at 50 percent.

E. In reduced-voltage solid-state controllers, set field-adjustable switches and program microprocessors for required start and stop sequences.

3.3 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Inspect contactors.
   d. Clean motor starters and variable speed motor controllers.
   e. Verify overload element ratings are correct for their applications.
   f. If motor-running protection is provided by fuses, verify correct fuse rating.
   g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer’s published data.
2. Variable speed motor controllers:
   a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.
   b. Test all control and safety features of the variable frequency drive.

3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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SECTION 26 29 21
DISCONNECT SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

E. Section 26 29 11, MOTOR STARTERS: Motor rated toggle switches.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.

C. Manuals:

1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the COTR two weeks prior to final inspection.
2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
3. Wiring diagrams shall indicate internal wiring and any interlocking.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
   1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):
   FU l-07.....Low Voltage Cartridge Fuses
   KS l-06.....Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)

C. National Fire Protection Association (NFPA):
   70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
   98-04.....Enclosed and Dead-Front Switches
   248-00.....Low Voltage Fuses
   977-94.....Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

A. In accordance with UL 98, NEMA KS1, and NEC.

B. Shall have NEMA classification General Duty (GD) for 240 V switches and NEMA classification Heavy Duty (HD) for 480 V switches.

C. Shall be HP rated.

D. Shall have the following features:
   1. Switch mechanism shall be the quick-make, quick-break type.
   2. Copper blades, visible in the OFF position.
   3. An arc chute for each pole.
   4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
   5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
   6. Fuse holders for the sizes and types of fuses specified.
   7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
   8. Ground lugs for each ground conductor.
   9. Enclosures:
      a. Shall be the NEMA types shown on the drawings for the switches.

b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.

c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

2.3 LOW VOLTAGE FUSIBLE SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, except for the minimum duty rating which shall be NEMA classification Heavy Duty (HD). These switches shall also be HP rated.

2.4 MOTOR RATED TOGGLE SWITCHES

Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2.5 LOW VOLTAGE CARTRIDGE FUSES

A. In accordance with NEMA FU1.
B. Service Entrance: Class RK1, time delay.
C. Feeders: Class RK1, time delay.
D. Motor Branch Circuits: Class RK1, time delay.
E. Other Branch Circuits: Class RK1, time delay.
F. Control Circuits: Class CC, fast acting time delay.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the COTR.

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SECTION 26 41 00
FACILITY LIGHTNING PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing and installation of a complete master labeled lightning protection system, complying with NFPA 780, UL 96 and UL 96A.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL: penetrations through the roof.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Isometric and plan views showing layout and connections to the required metal surfaces.
2. Show the methods of mounting the system to the adjacent construction.

C. Qualifications: Submit proof that the installer of the lightning protection system is a certified Lighting Protection Institute (LPI) installer, and has had suitable and adequate experience installing other lightning protection systems, and is capable of installing the system as recommended by the manufacturer of the equipment.

D. Certification: Two weeks prior to final inspection, submit four copies of the following certifications to the COTR:

1. Certification that the lightning protection system has been properly installed and tested.
2. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

780.....Standard for the Installation of Lightning Protection Systems

C. Underwriters Laboratories, Inc. (UL):

96.....Lightning Protection Components

96A.....Installation Requirements for Lightning Protection Systems

UL 467 .....Standard for Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 MATERIALS

A. Attach master labels to each item by its manufacturer as evidence that the materials have been manufactured in conformance with the UL Standards for master label lightning protection materials.

B. In additional to conformance to UL 96, the component material requirements are as follows:

1. Conductors: Electrical grade copper. Conductors shall be in accordance with NFPA 780 and UL 96 for Class I, Class II, or Class II modified materials as applicable.
2. Air terminals: Solid copper, 18 inches long, not less than 3/8 inch [9mm] diameter, with sharp nickel-plated points.
3. Ground rods: Copper clad steel, not less than 1/2 inch [13mm] diameter by 8 feet [2400mm] long. Rods made of copper-clad steel shall conform to UL 467 and galvanized ferrous rods shall conform to IEEE C135.30. Ground rods of copper-clad steel, steel, stainless steel, galvanized ferrous, and solid copper shall not be mixed on the project.
4. Ground plates: Solid copper, not less than 1/16 inch [2mm] thick.
5. Tubing: Stiff copper or brass.

C. Anchors and fasteners: Bolt type which are most suitable for the specific anchor and fastener installations. Clamp-type connectors for splicing conductors shall conform to UL 96, class as applicable, and, Class 2, style and size as required for the installation. Clamp-type connectors shall only be used for the connection of the roof conductor to the air terminal and to the guttering. All other connections, bonds, and splices shall be done by exothermic welds or by high compression

fittings. The exothermic welds and high compression fittings shall be listed for the purpose. The high compression fittings shall be the type which require a hydraulically operated mechanism to apply a minimum of 10,000 psi.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be coordinated with the roofing manufacturer and installer.

B. Install the conductors as inconspicuously as practical and with the proper bends.

C. Install the vertical conductors within the concealed cavity of exterior walls. Run the conductors to the exterior at elevations below the finished grade and make the ground connections to the earth outside of the building or stack perimeter.

D. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.

E. Use the exothermic welding type connections that form solid metal joints in the main vertical and horizontal conductors, and for connections that are not exposed in the finish work.

F. Protect copper conductors with stiff copper or brass tubing, which enclose the conductors from the top to the bottom of the tubing, between one foot [300mm] below and seven feet [2100mm] above the finished grade. The conductor shall be bonded to the top and bottom of the tubing.

G. Sheath copper conductors, which pass over cast stone, cut stone, architectural concrete and masonry surfaces, with not less than a 1/16 inch [2mm] thickness of lead to prevent staining of the exterior finish surfaces.

H. For the earth connections, install ground rods and ground plates, and the conductor connections to them and the main water pipes in the presence of the COTR. For the conductors located outside of the building or stack, install the conductors not less than two feet [600mm] below the finished grade.

I. For structural steel buildings, connect the steel framework of the buildings to the main water pipe near the water system entrance to the building.

J. Connect lightning protection cables to all metallic projections, equipment, and components above the roof as indicated on the drawings.

K. Connect exterior metal surfaces, located within three feet [900mm] of the lightning protection system conductors, to the lightning protection system conductors to prevent flashovers.

L. Maintain horizontal or downward coursing of main conductor and insure that all bends have at least an 8-inch radius and do not exceed 90 degrees.

M. Conductors shall be rigidly fastened every three feet [900mm] along the roof and down to the building to ground.

N. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure. Install air terminal bases, cable holders and other roof-system supporting means without piercing roof metal.

O. Use clamp supports to secure supporting means to roof standing seams only.

P. Use through-roof connectors for down-conductor attachment to roof system. Provide flashing in accordance with Section 07 60 00, FLASHING AND SHEET METAL.

Q. Down-conductors coursed on or in reinforced concrete columns or on structural steel columns shall be connected to the reinforcing steel or the structural steel member at its upper and lower extremities. In the case of long vertical members an additional connection shall be made at intervals not exceeding 100 feet [30m].

R. A counterpoise, where shown, shall be of No. 1/0 copper cable or equivalent material having suitable resistance to corrosion and shall be laid around the perimeter of the structure in a trench not less than 2 feet [600mm] deep at a distance not less than 3 feet [900mm] nor more than 8 feet [2.5m] from the nearest point of the structure.

S. On construction utilizing post tensioning systems to secure precast concrete sections, the post tension rods shall not be used as a path for lightning to ground. Down conductors shall be provided on structures using post tensioning systems. Down conductors shall have sufficient separation from post tension rods to prevent side-flashing. Post tension rods shall be bonded to the lightning protection and grounding systems only at the base of the structure; this bonding shall be performed in strict accordance with the recommendations of the post tension rod manufacturer, and shall be done by, or in the presence of, a representative of the manufacturer.

T. Grounding: Test the ground resistance to earth by standard methods and conform to the ground resistance requirements specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

U. Where shown, use the structural steel framework or reinforcing steel as the main conductor:

1. Weld or bond the non-electrically-continuous sections together and make them electrically continuous.
2. Verify the electrical continuity by measuring the ground resistances to earth at the ground level, at the top of the building or stack, and at intermediate points with a sensitive ohmmeter. Compare the resistance readings.
3. Connect the air terminals together with an exterior conductor connected to the structural steel framework at not more than 60 foot [18m] intervals.
4. Install ground connections to earth at not more than 60 foot [18m] intervals around the perimeter of the building.
5. Weld or braze bonding plates, not less than 8 inches [200mm] square, to cleaned sections of the steel and connect the conductors to the plates.
6. Do not pierce the structural steel in any manner. Connections to the structural steel shall conform to UL Publication No. 96A.

V. When the lightning protection systems have been installed, have the systems inspected by a UL representative. Obtain and install a UL numbered master label for each of the lightning protection systems at the location directed by the UL representative and the COTR.

W. Where the drawings show the new lightning protection system connected to an existing lightning protection system without a UL master label, the new portion of the lightning system still requires inspection and labels as specified above for new work.

X. Metal fences that are electrically continuous with metal posts extending at least 2 feet [600mm] into the ground require no additional grounding. Other fences shall be grounded on each side of every gate. Fences shall be grounded by means of ground rods every 1000 to 1500 feet [300 to 450m] of length when fences are located in isolated places, and every 500 to 750 feet [150 to 225m] when in proximity (100 feet [30m] or less) to public roads, highways, and buildings.

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SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of the interior lighting systems.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.

1. Material and construction details include information on housing, optics system and lens/diffuser.
2. Physical dimensions and description.
3. Wiring schematic and connection diagram.
4. Installation details.
5. Energy efficiency data.
6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).
8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COTR.

D. Certifications:
1. Two weeks prior to final inspection, submit four copies of the following certifications to the COTR:
a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):
C62.41-91.....Guide on the Surge Environment in Low Voltage (1000V and less) AC Power Circuits

C. National Fire Protection Association (NFPA):
70.....National Electrical Code (NEC)
101.....Life Safety Code

D. National Electrical Manufacturer's Association (NEMA):
C82.1-97.....Ballasts for Fluorescent Lamps - Specifications
C82.2-02.....Method of Measurement of Fluorescent Lamp Ballasts
C82.4-02.....Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps
C82.11-02.....High Frequency Fluorescent Lamp Ballasts

E. Underwriters Laboratories, Inc. (UL):
496-96.....Edison-Base Lampholders
542-99.....Lampholders, Starters, and Starter Holders for Fluorescent Lamps
844-95.....Electric Lighting Fixtures for Use in Hazardous (Classified) Locations
924-95.....Emergency Lighting and Power Equipment
935-01.....Fluorescent-Lamp Ballasts
1029-94.....High-Intensity-Discharge Lamp Ballasts
1029A-06.....Ignitors and Related Auxiliaries for HID Lamp Ballasts
1598-00.....Luminaires

1574-04.....Standard for Track Lighting Systems

2108-04.....Standard for Low-Voltage Lighting Systems

8750-08.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

F. Federal Communications Commission (FCC):
Code of Federal Regulations (CFR), Title 47, Part 18

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES (LUMINAIRES)

A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.

B. Sheet Metal:
1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.

C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.

D. Lamp Sockets:
1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.

E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

G. Metal Finishes:
   1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
   2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
   3. Exterior finishes shall be as shown on the drawings.

H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

I. Light Transmitting Components for Fluorescent Fixtures:
   1. Shall be 100 percent virgin acrylic.
   2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
   3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.

J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.

K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2 BALLASTS

A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V) electronic programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
   1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
   2. Automatic lamp starting after lamp replacement.

3. Sound Rating: Class A.
4. Total Harmonic Distortion Rating: 10 percent or less.
5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. Ballast Factor: 0.87 or higher unless otherwise indicated.
9. Power Factor: 0.98 or higher.
10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
13. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.

B. Linear T8 Fluorescent Lamp Ballasts (allowed for Surgery Suites, Critical Care Units and Animal Labs): 277V electronic instant start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output; including the following features:
1. Automatic lamp starting after lamp replacement.
2. Sound Rating: Class A.
3. Total Harmonic Distortion Rating: 20 percent or less.
4. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
5. Operating Frequency: 60 Hz.
6. Lamp Current Crest Factor: 1.7 or less.
7. Ballast Factor: 0.85 or higher unless otherwise indicated.

8. Power Factor: 0.90 or higher.
9. Interference: Comply with MIL-STD 461F for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
11. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
12. IP 65 Rated.

C. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V), electronic programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit.
2. Automatic lamp starting after lamp replacement.
3. Sound Rating: Class A.
4. Total Harmonic Distortion Rating: 10 percent or less.
5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. Ballast Factor: 0.95 or higher unless otherwise indicated.
9. Power Factor: 0.98 or higher.
10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
11. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.

D. Ballasts for high intensity discharge fixtures: Multi-tap voltage (120-480v) electromagnetic ballast for high intensity discharge lamps. Comply with ANSI C82.4 and UL 1029. Include the following features unless otherwise indicated:
   1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
   2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
   3. Rated Ambient Operating Temperature: 104 deg F (40 deg C).
   4. Open-circuit operation that will not reduce average life.
   5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.

E. Electronic ballast for high intensity discharge metal-halide lamps shall include the following features unless otherwise indicated:
   1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
   2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
   3. Lamp end-of-life detection and shutdown circuit.
   4. Sound Rating: Class A.
   5. Total Harmonic Distortion Rating: 20 percent or less.
   6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
   7. Lamp Current Crest Factor: 1.5 or less.
   8. Power Factor: 0.90 or higher.
   9. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
   10. Protection: Class P thermal cut.

2.3 FLUORESCENT EMERGENCY BALLAST

A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
   1. Emergency Connection: Operate two fluorescent lamp continuously at an output of at least 2800 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
   2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.

a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

3. Battery: Sealed, maintenance-free, nickel-cadmium type.
4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.4 EMERGENCY LIGHTING UNIT

A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch. Comply with UL 924.
1. Enclosure: Shall be cast aluminum, which will protect components from dust, moisture, and oxidizing fumes from the battery. Enclosure shall be suitable for the environmental conditions in which installed.
2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.
3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 9 watts at the specified DC voltage.
4. Battery: Shall be maintenance-free nickel-calcium. Minimum normal life shall be 10 years.
5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.
6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.5 LAMPS

A. Linear and U-shaped T5 and T8 Fluorescent Lamps:
1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. Except as indicated below, lamps shall be low-mercury energy saving type, have a 4100°K color temperature, a Color Rendering Index (CRI) of 85 or greater, average rated life of 30,000 hours, and be suitable

for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.

a. Over the beds in Intensive Care, Coronary Care, Recovery, Life Support, and Observation and Treatment areas; Electromyographic, Surgery use color corrected lamps having a CRI of 85 or greater and a correlated color temperature between 5000 and 6000°K.

b. Other areas as indicated on the drawings.

B. Compact Fluorescent Lamps:

1. T4, CRI 80 (minimum), color temperature 4100 K, and suitable for use with dimming ballasts, unless otherwise indicated.

C. Long Twin-Tube Fluorescent Lamps:

1. T5, CRI 80 (minimum), color temperature 4100°K, 20,000 hours average rated life.

D. High Intensity Discharge Lamps:

1. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900°K, and average rated life of 24,000 hours, minimum.
2. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000°K.
3. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), and color temperature 4000°K.

2.6 EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.

B. Housing and Canopy:

1. Shall be made of die-cast aluminum.
2. Optional steel housing shall be a minimum 20 gauge thick or equivalent strength aluminum.
3. Steel housing shall have baked enamel over corrosion resistant, matte black or ivory white primer.

C. Door frame shall be cast or extruded aluminum, and hinged with latch.

D. Finish shall be satin or fine-grain brushed aluminum.

E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Maximum fixture wattage shall be 1 watt or less.
2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps

shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.

3. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
4. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltages: Refer to Lighting Fixture Schedule.

2.7 L.E.D. LIGHT FIXTURES

A. L.E.D. fixtures shall be furnished with multi-voltage (120 – 277V), 60Hz light engine accessible from below ceiling. All electronic ballasts shall meet the following requirements:

1. Input current Total Harmonic Distortion (THD) shall not exceed 20%.
2. Power Factor greater than or equal to 0.90.
3. CRI greater than or equal to 80.
4. Color temperature of 3500K unless otherwise noted.
5. Efficacy greater than 40 lumens per Watt.
6. Expected lamp life of 50,000 hours with 70% of initial lumens in ambient temperatures up to 45°C.
7. Beam angle of 60 degrees unless otherwise noted.
8. Die cast aluminum heat sink conducts heat away from light engine.
9. Standard 0-10VDC dimming control from 100% to 20% with compatible ELV Dimmer.
10. Designated fixtures with architectural dimming shall utilize compatible L.E.D. driver controlled with standard 3-wire line-voltage phase-control technology and compatible 3-wire dimmer. Continuous, flicker-free dimming from 100% - 1%.
11. Provide fusing for all L.E.D. drivers.
12. A 3 year guarantee against defects in material or workmanship including a service program providing for payment of authorized labor charges incurred in replacement of faulty drivers and lamps.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.

B. Align, mount and level the lighting fixtures uniformly.

C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.

D. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
4. Hardware for recessed fluorescent fixtures:
   a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
   b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
   a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
   b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.

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SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.

B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:

1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number.

Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.

3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation and maintenance instructions.
   e. Safety precautions.
   f. Diagrams and illustrations.
   g. Testing methods.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
   1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
   2. Each type of conduit and pathway coupling, bushing and termination fitting.
   3. Raceway and pathway hangers, clamps and supports.
   4. Duct sealing compound.

I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COTR at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.

B. “Grounding electrode system” refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.

B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.

C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of above ground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation is in accordance with the drawings and specifications.
2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):
B1-2001.....Standard Specification for Hard-Drawn Copper Wire
B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C. National Fire Protection Association (NFPA):
70-2005.....National Electrical Code (NEC)

D. Telecommunications Industry Association, (TIA)
J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications

E. Underwriters Laboratories, Inc. (UL):
44-2005 .....Thermoset-Insulated Wires and Cables
83-2003 .....Thermoplastic-Insulated Wires and Cables
467-2004 .....Grounding and Bonding Equipment
486A-486B-2003 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 TELECOMMUNICATION SYSTEM GROUND BUSBARS

A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:

1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.5 GROUND CONNECTIONS

A. Below Grade: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

A. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 SECONDARY EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.

2. Provide a supplemental ground electrode and bond to the grounding electrode system.

C. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.

D. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

E. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

F. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

G. Raised Floors: Provide bonding of all raised floor components.

3.4 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.6 TELECOMMUNICATIONS SYSTEM

A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.

B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.

C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.

D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.

E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer’s recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the COTR prior to backfilling any ground connections.

F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.

G. Bonding Jumpers:

1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm^2 (6 AWG) insulated copper wire.
2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
3. Use compression connectors of proper size for conductors specified. Use connector manufacturer’s compression tool.

H. Bonding Jumper Fasteners:

1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type

conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.

2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.7 COMMUNICATION ROOM GROUNDING

A. Telecommunications Ground Busbars:
1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:
1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.

C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.

3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.

D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.

E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.8 COMMUNICATIONS CABLE GROUNDING

A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.

1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.9 COMMUNICATIONS CABLE TRAY SYSTEMS:

A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:

1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by

testing across one slice plate connection in the presence of the Contractor.

2. Install a 16 mm² (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
3. When cable tray terminations to cable rack, install 16 mm² (6 AWG) bonding jumper between cable tray and cable rank pan.

3.10 COMMUNCIATIONS RACEWAY GROUNDING

A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.

B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.

C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.11 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The Contractor shall notify the COTR 24 hours before the connections are ready for inspection.

3.12 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

B. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.

C. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.

D. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

A. Shop Drawings:

1. Size and location of panels and pull boxes
2. Layout of required conduit penetrations through structural elements.
3. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):

1-03.....Flexible Metal Conduit

5-01.....Surface Metal Raceway and Fittings

6-03.....Rigid Metal Conduit

50-03.....Enclosures for Electrical Equipment

360-03.....Liquid-Tight Flexible Steel Conduit

467-01.....Grounding and Bonding Equipment

514A-01.....Metallic Outlet Boxes

514B-02.....Fittings for Cable and Conduit

514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-02.....Schedule 40 and 80 Rigid PVC Conduit

651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-03.....Electrical Metallic Tubing

1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 19 mm (3/4 inch) unless otherwise shown. Where permitted by the NEC, 19 mm (3/4 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.

7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid aluminum conduit fittings:
   a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
   b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
   c. Set screw fittings: Not permitted for use with aluminum conduit.
3. Electrical metallic tubing fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.

c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
d. Indent type connectors or couplings are prohibited.
e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

4. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:
   a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
   b. As recommended by the conduit manufacturer.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer.
8. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with “CAUTION BURIED COMMUNICATIONS CABLE BELOW”.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:
   1. In complete runs before pulling in cables or wires.
   2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
   3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
   4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
   5. Mechanically continuous.
   6. Independently support conduit at 8’0” on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
   7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
   8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
   9. Conduit installations under fume and vent hoods are prohibited.
   10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
   11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
   12. Do not use aluminum conduits in wet locations.
   13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:
   1. Make bends with standard conduit bending machines.
   2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
   3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
   1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
   2. Align and run conduit in direct lines.
   3. Install conduit through concrete beams only when the following occurs:
      a. Where shown on the structural drawings.
      b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
   4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
      a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
      b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
      c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
   5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:
   1. Conduit for conductors above 600 volts:
      a. Rigid steel or rigid aluminum.
      b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
   2. Conduit for conductors 600 volts and below:
      a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
   3. Align and run conduit parallel or perpendicular to the building lines.
   4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.

5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.

B. Conduit for conductors above 600 volts:
   1. Rigid steel or rigid aluminum.
   2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.

C. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.

D. Align and run conduit parallel or perpendicular to the building lines.

E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.

F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.

G. Surface metal raceways: Use only where shown.

H. Painting:
   1. Paint exposed conduit as specified in Section09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.

2. Existing Construction:

a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.

b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).

c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush mounted.

2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.11 COMMUNICATION SYSTEM CONDUIT

A. Install the communication raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Were drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 27 08 00
COMMISSIONING OF COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 27.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the communications systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Communications systems will be commissioned:

1. Facility Telecommunications and Data Distribution Systems.

2. Nurse Call / Code Blue systems (Local stations, system hardware and software, reset functions, response time per activation, and notification signals.
3. Public Address and Mass Notification Systems (Amplifiers and head-end hardware, speaker volume, and background noise – i.e. hiss or similar interference).
4. Healthcare Intercommunications and Program Systems (Local stations, system hardware and software, and notification signals).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the COTR prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader

sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 27 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COTR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COTR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COTR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 27 Sections for additional Contractor training requirements.

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SECTION 27 10 00
STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.

1.2 RELATED WORK

A. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONTROL WIRING

A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.

B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.

C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

B. Shall not be used on wire for isolated type electrical power systems.

2.4 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.

E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Install all wiring in raceway systems.

B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

C. Wire Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
2. Use ropes made of nonmetallic material for pulling feeders.
3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
4. Pull in multiple cables together in a single conduit.

3.2 INSTALLATION IN MANHOLES

A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.4 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

- - - E N D - - -

SECTION 27 11 00
COMMUNICATIONS EQUIPMENT ROOM FITTINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic , and analog radio frequency (RF) systems coaxial distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Voice and Digital and Analog Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care

Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Project Manager (PM) and/or if delegated, COTR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COTR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 6 Certified Telecommunication Service:
   a. Provide the following interchange (or interface) capabilities:
      1) Basic Rate (BRI).
      2) Primary Rate (PRI).
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 dB.
      5) System data error: 10 to the -10 Bps, minimum.
      6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Trunk to station: 1.5 dB, maximum.
         b) Station to station: 3.0 dB, maximum.
         c) Internal switch crosstalk: -60 dB when a signal of $\pm$ 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.

d) Idle channel noise: 25 dBm “C” or 3.0 dBm “O” above reference (terminated) ground noise, whichever is greater.

e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

3) Fiber optic:

a) Isolation (outlet-outlet): 36 dB.

b) Signal Level: 0 dBmV ± 0.1 dBmV.

c) System speed: 540 mBps, minimum.

d) System data error: 10 to the -6 bps, minimum.

4) Analog RF Service:

a) Broadcast or “off air” RF (or television) analog service is considered to be at RF (below 900 mHz in frequency bandwidth). Usually a RF television circuits require a single coaxial cable plant from the headend to each TC location.

b) Isolation (outlet-outlet): 14 dB.

c) Impedance: 75 Ohms, Unbalanced (UNBAL).

d) Signal Level: 10 dBmV ± 5.0 dBmV.

e) Bandwidth: 6.0 mHz per channel, fully loaded.

5) Closed Circuit Analog Video Service: Analog video service is considered to be at baseband (below 100 mHz in frequency bandwidth). An analog video circuit requires a separate analog video from the audio connector. The following minimum operating parameters shall be capable over each installed analog video circuit:

Impedance	75 Ohm, unbalanced
Output Level	1.0 V peak to peak (P-P), for 87.5% depth of Modulation (Mod)
Diff Gain	±1 dB at 87.5% Mod
Diff Phase	±1.5 at 87.5% Mod
Signal to Noise (S/N) ratio	44 dB, minimum
Hum Modulation	-55 dB
Return Loss	-14 dB (or 1.5 Voltage Standing Wave Ratio [VSWR]), maximum
Isolation (outlet-outlet)	24 DB, MINIMUM
Bandwidth	6.0 mHz per channel, fully loaded, minimum

6) Closed Circuit Analog Audio Service: Analog audio service is considered to be at baseband (below 10 mHz in frequency bandwidth). Usually an analog audio circuit requires separate audio connectors and video connectors even though both are considered baseband signals. However, since each TCO has multiple 600 (or 120) Ohm BAL line pairs, the analog audio circuit may be designated to one of the provided pairs of UTP or STP for each TCO and as shown on the drawings, in lieu of providing a separate baseband audio run to the TCO. The following minimum operating parameters shall be capable over each installed analog audio circuit:

Impedance	600 Ohm, BAL
Input Level	59 mV Root Mean Squared (RMS), minimum
Output Level	0 dBm

S/N ratio	55 dB, minimum
Hum Modulation	-50 dB, minimum
Return Loss	-14 dB (or 1.5 VSWR), maximum
Isolation (outlet-outlet)	24 DB, MINIMUM
Frequency Bandwidth	100 Hz - 10K Hz, minimum

1.2 RELATED WORK

A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Specification Section 27 10 00, STRUCTURED CABLING.

E. Specification Section 26 27 26, WIRING DEVICES.

F. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

G. Specification Section 26 41 00, FACILITY LIGHTNING PROTECTION.

H. Specification Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION.

J. Specification Section 27 51 16, PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS.

K. Specification Section 27 41 31, MASTER ANTENNA TV EQUIPMENT AND SYSTEMS.

L. H-088-C3, VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system’s submittal is technically approved by VA, shall be enforced.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment

77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

E. Lucent Technologies: Document 900-200-318 “Outside Plant Engineering Handbook”.

F. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).

G. Federal Information Processing Standards (FIPS) Publications.

H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

I. United States Air Force: Technical Order 33K-l-lOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.

K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor’s Technical Submittal.

D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM’s direction, and support the System design, the OEM’s quality control and validity of the OEM’s warranty.

E. The Contractor’s Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COTR shall retain one copy for review and approval.
   1. If the submittal is approved the COTR shall retain one copy for Official Records and return three (3) copies to the Contractor.
   2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COTR shall retain one copy for Official Records.

B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:
   1. Floor loading for batteries and cabinets.
   2. Minimum floor space and ceiling heights.
   3. Minimum size of doors for equipment passage.
   4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
   5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
   6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
   7. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this FACILITY.
   8. Conduit size requirement (between main TC, computer, and console rooms).
   9. Main trunk line and riser pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
   1. Title page to include:
      a. VA Medical Center.
      b. Contractor’s name, address, and telephone (including FAX) numbers.

c. Date of Submittal.

d. VA Project No.

2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:

   a. Installation Location and Name.

   b. Owner’s or User’s name, address, and telephone (including FAX) numbers.

   c. Date of Project Start and Date of Final Acceptance by Owner.

   d. System Project Number.

   e. Brief (three paragraphs minimum) description of each system’s function, operation, and installation.

3. Narrative Description of the system.

4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required.

QUANTITY	UNIT
Refer to Drawings	Cabinet Assembly(s)
Refer to Drawings	Environmental Cabinet
Refer to Drawings	Distribution/Interface Cabinet
Refer to Drawings	Equipment (Radio Relay) Rack
Refer to Drawings	Cross Connection (CCS) Systems
Refer to Drawings	Audio Alarm Panel
Refer to Drawings	TROUBLE ANNUNCIATOR PANEL
Refer to Drawings	Lightning Protection System
Refer to Drawings	Wire Management System/Equipment
Refer to Drawings	Telecommunications Outlets (TCO)
Refer to Drawings	Distribution Cables
Refer to Drawings	TCO Connection Cables
Refer to Drawings	System Connectors
Refer to Drawings	Terminators
Refer to Drawings	Distribution Frames
Refer to Drawings	Telecommunications Closets (TC)
Refer to Drawings	Environmental Requirements
1 ea.	Installation Kit
Refer to Drawings	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each MTC, IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin, fiberoptic, and coaxial cable jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   a. Spectrum Analyzer.
   b. Signal Level Meter.
   c. Volt-Ohm Meter.
   d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
   e. Bit Error Test Set (BERT).
   f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
   g. Video Waveform Monitor.
   h. Video Vector Scope.

i. Color Video Monitor with audio capability.

j. 100 mHz Oscilloscope with video adapters

E. Samples: A sample of each of the following items shall be furnished to the COTR for approval prior to installation.

1. TCO Wall Outlet Box 4" x 4"x 2.5" with:

a. One each telephone (or voice) RJ45 jack installed.

b. Two each multi pin data RJ45 jacks installed.

c. Cover Plate installed.

d. Fiber optic ST jack(s) installed.

e. RF (F)/video (BNC)/audio (XL)jack(s) installed.

2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.

3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.

4. Fiber optic CCS patch panel or breakout box with cable management equipment and “ST” connectors installed.

5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

7. 610 mm (2 ft.) section of each analog RF, video coaxial and audio cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

F. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.

2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.

3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the RE. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the RE. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility’s current operating version of Computer Aided Drafting (AutoCAD) system. The COTR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:

1. The required EPBX connections (each CSU shall be compatible with) shall be compatible with the following:
   a. Initially connect:

EQUIPPED ITEM	CAPACITY	WIREDCAPACITY
Main Station Lines		
Single Line		
Multi Line (Equipped for direct input dial [DID])		

Central Office (CO) Trunks		
TWO WAY		
DID		
Two-way DRTL		
Foreign Exchange (FX)		
Conference		
Radio Paging Access		
Audio Paging Access		
Off-Premise Extensions		
CO Trunk By-pass		
CRT w/keyboard		
Printers		
Attendant Consoles		
T-1 Access/Equipment		
Maintenance console		

b. Projected Maximum Growth: The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.1.a. as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system’s capability:

EQUIPPED ITEM	CAPACITY	WIRED CAPACITY
Servers		
PC’s		
Projected Maximum Growth		

The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.2.a. as a part of the technical submittal.

2. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor’s responsibility to provide the Systems entire cable requirements and

engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable

INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

c. Analog RF Cabling Requirements/Column Explanation:

Column	Explanation
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO FLOOR TC	Identifies building, by number or location, to which cabling is installed
NUMBER OF STRANDS	Identifies the number of strands in each run of RF cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

d. Analog Video Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies building, by number or location, from which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO BUILDING IMC	Identifies building, by number or location, to which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, to which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

3. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the

total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, and analog RF service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:

   a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.

   b. Be a voice and data cable distribution system that is based on a physical “Star” or “Bus” Topology. An Analog RF coaxial cable distribution system shall be provided in a “home run” configuration from each associated riser TC to identified locations and as shown on the drawings.

   c. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including the telephone system, audio paging, Industry Standard “T” and/or “DS” carrier services and external protocol converters. Additionally, connections to “T” and/or “DS” access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications shall be included in the System design. Provide T-1 access/equipment (or CSU), as required for use, in FTS and other trunk applications by system design if this equipment is not provided by the existing telephone system and/or will be deactivated by the installation

of the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the System's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that service when required.

d. Where the System connects to an existing or future telephone system, refer to specification 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION for specific telephone equipment and system operational performance standards.

2. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital and analog RF telecommunications cabling system: "Main" (MTC), "intermediate" (IMTC), and "riser" (RTC) TC's; "vertical" (or "riser") trunk cabling system; vertical cross-connection (VCC) cabling systems, and TCO's with a minimum of three (3) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.

a. Telecommunication Closet (TC):

1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. However, in large building(s), where the horizontal distance to the farthest voice and digital work area may exceed 90 Meters (M) (or 295 feet [ft]), additional TC's shall be provided as described herein. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.

2) Additionally, the TC's may house fire alarm, nurses call, code one (or blue), video, public address, radio entertainment, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting

used, all vertical copper and fiber optic and analog RF coaxial cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.

a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with “U” grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.

b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 week per year to prevent failure of electronic components and for mission critical functional applications. The COTR and/or Facility Chief Engineering Officer are responsible for informing the Contractor regarding the minimum climate control requirements. In identified hostile TC locations where it has been determined (by the COTR or Facility Chief Engineer) that proper TC climate or external signal radiation cannot be properly maintained or controlled, the Contractor may, at his/her option, provide a minimum of two individual and properly sized self contained climate controlled equipment cabinet enclosures; one designated for voice, and one designated for data, and one additional cabinet designated for analog RF service, in each TC location identified on the drawings, in lieu of providing additional required TC air handling capability.

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 6 Certified Telecommunication Service:
   a. Provide the following interchange (or interface) capabilities:
      1) Basic Rate (BRI).
      2) Primary Rate (PRI).
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 Db.
      5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Trunk to station: 1.5 dB, maximum.
         b) Station to station: 3.0 dB, maximum.
         c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
         d) Idle channel noise: 25 dBm “C” or 3.0 dBm “O” above reference (terminated) ground noise, whichever is greater.
         e) Traffic Grade of Service for Voice and Data:
            (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
            (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.
   b. Telecommunications Outlet (TCO):
      1) Voice:
         a) Isolation (outlet-outlet): 24 dB.
         b) Impedance: 600 Ohms, balanced (BAL).
         c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

3) Fiber optic:

a) Isolation (outlet-outlet): 36 dB.

b) Signal Level: 0 dBmV ± 0.1 dBmV.

c) System speed: 540 mBps, minimum.

d) System data error: 10 to the -6 BPS, minimum.

4) Analog RF Service: Broadcast or “off air” RF (or television) analog service is considered to be at RF (below 900 mHz in frequency bandwidth). Usually a RF television circuits require a single coaxial cable plant from the headend to each TC location.

a) Isolation (outlet-outlet): 14 dB.

b) Impedance: 75 Ohms, Unbalanced (UNBAL).

c) Signal Level: 10 dBmV ± 5.0 dBmV.

d) Bandwidth: 6.0 mHz per channel, fully loaded

5) Closed Circuit Analog Video Service: Analog video service is considered to be at baseband (below 100 mHz in frequency bandwidth). An analog video circuit requires a separate analog video from the audio connector. The following minimum operating parameters shall be capable over each installed analog video circuit:

a) Impedance: 75 Ohm, unbalanced.

b) Output Level: 1.0 V peak to peak (P-P), for 87.5% depth of Modulation (Mod).

c) Diff Gain: ±1 dB at 87.5% Mod.

d) Diff Phase: ±1.5 at 87.5% Mod.

e) Signal to Noise (S/N) ratio: 44 dB, minimum.

f) Hum Modulation: -55 dB.

g) Return Loss: -14 dB (or 1.5 Voltage Standing Wave Ratio [VSWR]), maximum.

h) Isolation (outlet-outlet): 24 dB, minimum.

i) Bandwidth: 6.0 mHz per channel, fully loaded, minimum.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
   a. Maintains a stock of replacement parts for the item submitted.
   b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
   c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
3. The Contractor shall provide written verification, in writing to the COTR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone and PA systems with the System.
5. The telephone equipment and PA interface equipment shall be the interface points for connection of the PA interface cabling from the telephone switch via the system telephone interface unit.
6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.

7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
8. All interconnecting twisted pair, fiber-optic or coaxial cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM’s instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic, or coaxial cable unterminated, unconnected, loose or unsecured.
9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.
10. Connect the System’s primary input AC power to the Facility’ Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COTR regarding a suitable circuit location prior to bidding.
11. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control

console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

D. Equipment Functional Characteristics:

FUNCTIONS	**CHARACTERISTICS**
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ ±2.0 HZ
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COTR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 EQUIPMENT ITEMS

A. Cabinet with Internal Equipment Mounting Rack:

1. The provided equipment cabinet shall be lockable, fabricated of heavy 16 gauge (ga) steel, and have fully adjustable internal equipment mounting racks or rails that allows front panel equipment mounting and access. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief. It shall be floor or wall mounted with knock-out holes for cable entrance and conduit connection, contain ventilation ports and a quiet fan with non disposable air filter for equipment cooling. Two keys shall be provided to the COTR for each lock when the VA accepts the System.
2. A minimum of one cabinet shall be provided with blank rack space, for additional equipment. Blank panels shall be installed to cover any open or unused rack space. In addition, provide two 120 VAC power strips connected to surge protectors, a ventilation fan with non-disposable air filter, and a conduit or cable duct interfaced to adjacent cabinet(s), as part of this cabinet.
3. Blank panels shall be color matched to the cabinet, 3.175 mm (1/8in.) aluminum with vertical dimensions in increments of one rack unit 45 mm (or 1.75in.) with mounting holes spaced to correspond to EIA 480 mm (or 19in.) rack dimensions. Single standard size blank panels shall be used to fill unused panel or rack spaces in lieu of numerous 45 mm (1.75in.) types. One blank 45 mm (1.75in.) high blank panel shall be installed between each item of equipment.
4. Technical Characteristics:

Overall Height	2180 mm (85 7/8in.), maximum
Overall Depth	650 mm (25 1/2in.), maximum
Overall Width	535 mm (21 1/16in.), maximum
Front Panel Opening Width	480 mm (19in.), EIA horizontal
Hole Spacing	per EIA and Industry Standards

5. Internal Cabinet Components (minimum required):
   a. AC power outlet strip(s):
      1) Power outlet strip(s) shall be provided as directed by the COTR or the IRM. The additional equipment cabinet with no

installed items in the cabinet, shall contain strip(s) with a minimum of 12 ea. AC power outlets. Each strip shall be mounted inside and at the rear of the cabinet. It shall contain “U” grounded AC outlets for distributing AC power to the installed electronic equipment. The strip shall be self-contained in a metal enclosure and may be provided with a 2 M (6 ft.) long (maximum) connecting cord with three prong plug.

2) Technical Characteristics:

a) Power capacity20 Ampere (AMP), 120 VAC continuous duty.

b) Wire gauge: Three conductor, #12 AWG copper.

b. Cabinet AC Power Line Surge Protector and Filter:

1) Each cabinet shall be equipped with a AC Surge Protector and Filter. The Protector and Filter shall be housed in one single enclosure. The Protector and Filter shall perform instantaneous regulation of the AC input voltage and isolate and filter any noise present on the AC input line. The unit shall be equipped with AC voltage and current surge protectors to prevent damage to the electronic equipment from power line induced voltage spikes, surges, lightning, etc. It shall be cabinet mounted and the cabinet AC power strip (maximum of two strips) may be connected to it as long as the system design is met.

2) Technical Characteristics:

Input Voltage range	120 VAC ± 15%
Power capacity	20 AMP, 120 VAC
Voltage output regulation	±3.0%
Circuit breaker	15 AMP, may be self contain
Noise filtering	Greater than -45 dB
AC outlets	Four duplex grounded types, minimum
Response time	5.0 ns
Surge suppression	10,000 AMPS
Noise suppression	
Common	-40 dB
Differential	-45 dB

3) Specific requirements for current and surge protection shall include:

a) Voltage protection threshold, line to neutral, starts at no more than 220 Volts peak. The transient voltage shall not exceed 300 volts peak. The Contractor shall furnish documentation on peak clamping voltage as a function of transient AMP.

b) Peak power dissipation minimum 35 Joules per phase, as measured for l.0 mS at sub branch panels, l00 Joules per phase at branch panels and 300 Joules per phase at service entrance panels. The Contractor shall furnish an explanation of how the ratings were measured or empirically derived.

c) Surge protector must not short circuit the AC power line at any time.

(1) The primary surge protection components must be silicon semiconductors. Secondary stages, if used, may include other types of devices.

(2) Surge protectors shall incorporate a visual device which indicates whether the surge suppression component(s) is (are) functioning.

(3) Surge protection devices shall be UL listed.

(4) Voltage and current surge protectors shall be provided on all ancillary equipment provided by the Contractor.

d) Power dissipation 12,000 Watts (W) for l.0 mS (or l2 Joules).

e) Voltage protection threshold starts at not more than 100 VAC.

C. Distribution or System Interface Cabinet:

1. The cabinet shall be constructed of heavy 16 gauge cold rolled steel, have top and side panels and hinged front and rear (front door only if wall mounted) doors. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or the COTR contain integral and adjustable predrilled rack mounting rails or frame that allows front panel equipment mounting and access. When all equipment, doors and panels are installed, snap-in-place chrome trim

strip covers are required to be installed that will cover all front panel screw fasteners. It shall be equipped the same as the equipment cabinet.

2. Technical Characteristics:

Overall height	2180 mm (85 7/8in.), maximum
Overall depth	650 mm (25 1/2in.), maximum
Overall width	535 mm (21 1/16in.), maximum
Equipment vertical mounting space	1960 mm (77 1/8in.), maximum
Front panel horizontal	484 mm (19 1/16in.), maximum width

D. Stand Alone Equipment (or sometimes called Radio Relay) Rack:

1. The rack shall be constructed of heavy 16 gauge cold rolled steel and have fully adjustable equipment front mounting rails that allows front panel equipment mounting and access. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or the COTR. It shall be floor or wall mounted or mounted on casters as directed by the RE.

2. Technical Characteristics:

Overall Height	2180 mm (85 7/8in.), maximum
Overall Depth	650 mm (25 1/2in.), maximum
Overall Width	535 mm (21 1/16in.), maximum
Front Panel Opening	480 mm (19in.), EIA horizontal width
Hole Spacing	per EIA and Industry Standards

E. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:

1. The connector panel(s) shall be made of flat smooth 3.175 mm (1/8 in.) thick solid aluminum, custom designed, fitted and installed in the cabinet. Bulkhead equipment connectors shall be mounted on the panel to enable all cabinet equipment’s signal, control, and coaxial cables to be connected through the panel. Each panel shall be color matched to the cabinet installed.

   a. Voice (or Telephone):

      1) The CSS for voice or telephone service shall be Industry Standard type 110 (minimum) punch blocks for voice or

telephone, and control wiring in lieu of patch panels, each being certified for category six service. IDC punch blocks (with internal RJ45 jacks) are acceptable for use in all CCS and shall be specifically designed for category six telecommunications service and the size and type of UTP cable used as described herein. As a minimum, punch block strips shall be secured to an OEM designed physical anchoring unit on a wall location in the MTC, IMTC, RTC, and TC. However, console, cabinet, rail, panel, etc. mounting is allowed at the OEM recommendation and as approved by the RE. Punch blocks shall not be used for Class II or 120 VAC power wiring.

2) Technical Characteristics:

Number of horizontal rows	100, MINIMUM
Number of terminals per row	4, minimum
Terminal protector	required for each used or unused terminal
Insulation splicing	required between each row of terminals

b. Digital or High Speed Data:

1) The CSS for digital or high-speed data service shall be a patch panel with modular female RJ45 jacks installed in rows. Patch panels and RJ45 jacks shall be specifically designed for category six telecommunications service and the size and type of UTP or STP cable used. Each panel shall be 480 mm (19in.) horizontal EIA rack mountable dimensions with EIA standard spaced vertical mounting holes.

2) Technical Characteristics:

Number of horizontal rows	2, minimum
Number of jacks per row	24, MINIMUM
Type of jacks	RJ45
Terminal protector	required for each used or unused jack
Insulation	required between each row of jacks

c. Fiber optic:

1) Product reference of a Government Approved (US State Department) type is Telewire, PUP-17 with pre-punched chassis mounting holes arranged in two horizontal rows. This panel may be used for fiber optic, audio, control cable, and Class II Low Voltage Wiring installations when provided with the proper connectors. This panel is not allowed to be used for 120 VAC power connections.

2) Technical Characteristics:

Height	Two rack units (RUs), 88 mm (3.5in.) minimum
Width	484 mm (19 1/16in.), EIA minimum
Number of connections	12 pairs, minimum
Connectors	
Audio Service	Use RCA 6.35 mm (1/4in.) Phono, XL or Barrier Strips, surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained and COTR approved)
Control Signal Service	Barrier strips surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained and COTR approved)
Low voltage power (class II)	Barrier strips with spade lugs and clear full length plastic cover, surfaced mounted
Fiber optic	“ST” Stainless steel, female

d. Mounting Strips and Blocks:

1) Barrier Strips: Barrier strips are approved for AC power, data, voice, and control cable or wires. Barrier strips shall accommodate the size and type of audio spade (or fork type) lugs used with insulating and separating strips between the terminals for securing separate wires in a neat and orderly fashion. Each cable or wire end shall be provided with an audio spade lug, which is connected to an individual screw

terminal on the barrier strip. The barrier strips shall be surface secured to a console, cabinet, rail, panel, etc. 120 VAC power wires shall not be connected to signal barrier strips.

2) Technical Characteristics:

Terminal size	6-32, minimum
Terminal Count	ANY COMBINATION
Wire size	20 AWG, minimum
Voltage handling	100 V, minimum
Protective connector cover	Required for Class II and 120 VAC power connections

2. Solderless Connectors: The connectors (or fork connectors) shall be crimp-on insulated lug to fit a 6-32 minimum screw terminal. The fork connector shall be installed using a standard lug-crimping tool.
3. Punch Blocks: As a minimum, Industry Standard 110 type punch blocks are approved for data, voice, and control wiring. Punch blocks shall be specifically designed for the size and type of wire used. Punch block strips shall be secured to a console, cabinet, rail, panel, etc. Punch blocks shall not be used for Class II or 120 VAC power wiring.
4. Wire Wrap Strips: Industry Standard wire wrap strips (16.5 mm (0.065in.) wire wrap minimum) are approved for data, voice and control wiring. Wire wrap strips shall be secured to a cabinet, rail, panel, etc. Wire wrap strips shall not be used for Class II or 120 VAC power wiring.

F. Wire Management System and Equipment:

1. Wire Management System: The system(s) shall be provided as the management center of the respective cable system, CCS, and TC it is incorporated. It shall perform as a platform to house peripheral equipment in a standard relay rack or equipment cabinet. It shall be arranged in a manner as to provide convenient access to all installed management and other equipment. All cables and connections shall be at the rear of each system interface to IDC and/or patch panels, punch blocks, wire wrap strips, and/or barrier strip.

2. Wire Management Equipment: The wire management equipment shall be the focal point of each wire management system. It shall provide an orderly interface between outside and inside wires and cables (where used), distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide a uniform connection media for all system fire retardant wires and cables and other subsystems. It shall be fully compatible and interface to each cable tray, duct, wireway, or conduit used in the system. All interconnection or distribution wires and cables shall enter the system at the top (or from a wireway in the floor) via a overhead protection system and be uniformly routed down either side (or both at the same time) of the frames side protection system then laterally via a anchoring or routing shelf for termination on the rear of each respective terminating assembly. Each system shall be custom configured to meet the System design and user needs.

2.3 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

A. Floor loading for batteries and cabinets.
B. Minimum floor space and ceiling heights.
C. Minimum size of doors for equipment passage.
D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
H. Conduit size requirement (between equipment room and console room).

2.4 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties,

solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COTR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:
   1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   2. This includes, but is not limited to:
      a. Coaxial Cable Shields.
      b. Control Cable Shields.
      c. Data Cable Shields.
      d. Equipment Racks.
      e. Equipment Cabinets.
      f. Conduits.
      g. Duct.
      h. Cable Trays.
      i. Power Panels.
      j. Connector Panels.
      k. Grounding Blocks.
B. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
C. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
D. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

E. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

F. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COTR may inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.

B. System Installation:

1. After the contract’s been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COTR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC’s, and pads for minimizing interference and

for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data, and lightwave signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.

4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical copper and fiber optic, and coaxial cables shall be terminated so any future changes only requires modifications of the existing EPBX or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair, coaxial, and lightwave cables carrying telephone and data, and analog signals in telephone and data, and analog video, and lightwave systems.
9. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
10. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Conduit and Signal Ducts:

1. Conduit:
   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors,

interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).

b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the COTR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.

c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”innerduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it’s installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

g. Ensure that Critical Care Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the RE.
b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.
c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COTR shall approve width and height dimensions.

D. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.
1. Wires:
a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.
2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap, etc.
3. Line or Microphone Audio: Each connector shall be installed according to the cable or connector OEM's instructions and use the OEM's approved installation tool. Install the connector's to provide and maintain the following audio signal polarity:
a. XLR type connectors Signal or positive conductor is pin 3; common or neutral conductor is pin 2; ground conductor is pin 1.

b. Two and 3 conductor 1/4" Signal or positive conductor is tip; neutral or 1/8" phono plugs conductor is ring and ground or shield and jacks conductor is sleeve.

c. RCA Phono Plugs the Signal or positive conductor is tip; and Jacks neutral or shield conductor is sleeve.

4. Speaker Line Audio:

a. Each connector shall be installed according to the cable, transformer or speaker OEM instructions and using the OEM's approved installation tool. The Contractor shall ensure each speaker is properly phased and connected in the same manner throughout the System using two conductor type wires.

b. One of the conductors shall be color coded to aid in establishing speaker signal polarity. Each speaker line shall be permanently soldered or audio spade lug connected to each appropriate speaker or line matching transformer connection terminal. Speaker line connection to each audio amplifier shall use audio spade lugs, as described herein.

E. AC Power: AC power wiring shall be run separately from signal cable.

F. Grounding:

1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.

a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.

b. Gas protection devices shall be provided on all circuits and cable pairs serving building distribution frames located in buildings other than the building in which the project area is located or in any area served by an unprotected distribution system (manhole, aerial, etc.). The Contractor shall install the gas protection devices at the nearest point of entrance in buildings where protection is required and on the same circuits on the MDF in the telephone switch room.

c. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.

d. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.

G. Equipment Assembly:

1. Cabinets:

a. Each enclosure shall be: floor or wall mounted with standard knockout holes for conduit connections or cable entrance; provide for ventilation of the equipment; have front and rear locking doors (except wall mounted cabinets that require only a front locking door); power outlet strip(s), and connector or patch panel(s).

b. Rack (including freestanding radio relay) mounted equipment shall be installed in the enclosure’s equipment adjustable mounting racks with equipment normally requiring adjustment or observation

mounted so operational adjustment(s) can be conveniently made. Heavy equipment shall be mounted with rack slides or rails allowing servicing from the front of the enclosure. Heavy equipment shall not depend only upon front panel mounting screws for support. Equipment shall be provided with sufficient cable slack to permit servicing by removal of the installed equipment from the front of the enclosure. A color matched blank panel (spacer) of 44 mm (1.75 in.) high, shall be installed between each piece of equipment (active or passive) to insure adequate air circulation. The enclosure shall be designed for efficient equipment cooling and air ventilation. Each console or cabinet shall be equipped with a quiet fan and nondisposable air filter.

c. Enclosures and racks shall be installed plumb and square. Each shall be permanently attached to the building structure and held firmly in place. Fifteen inches of front vertical space opening shall be provided for additional equipment.

d. Signal connector, patch, and bulkhead panels (i.e.: audio, data, control, analog video, etc.) shall be connected so that outputs from each source, device or system component shall enter the panel at the top row of jacks, beginning left to right as viewed from the front, which will be called "inputs". Each connection to a load, device or system component shall exit the panel at the bottom row of jacks, beginning left to right as viewed from the front, which will be called "outputs".

1) Equipment located indoors shall be installed in metal racks or enclosures with hinged doors to allow access for maintenance without causing interference to other nearby equipment.

2) Cables shall enter the equipment racks or enclosures in such a manner that allows all doors or access panels to open and close without disturbing or damaging the cables.

3) All distribution hardware shall be securely mounted in a manner that allows access to the connections for testing and provides sufficient room for the doors or access panels to open and close without disturbing the cables.

H. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams”.
2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the “Record Wiring Diagrams”.

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COTR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.

4. Results of the interim inspection shall be provided to the COTR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the system installation.
5. The COTR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
   a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
   b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
      1) Local Telephone Company Interfaces or Inputs.
      2) EPBX interfaces or inputs and outputs.
      3) MDF interfaces or inputs and outputs.
      4) EPBX output S/NR for each telephone and data channel.
      5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System

is ready for the formal acceptance test shall be submitted to the RE.

C. Acceptance Test:

1. After the System has been pretested and the Contractor has submitted the pretest results and certification to the COTR then the Contractor shall schedule an acceptance test date and give the COTR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:

1. Test the UTP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP copper cabling system(s) and the multimode and single

mode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.
2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

B. Before the System can be accepted by the VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

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SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic , and analog radio frequency (RF) systems coaxial distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Voice and Digital and Analog Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care

Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Project Manager (PM) and/or if delegated, COTR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COTR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 6 Certified Telecommunication Service:
   a. Provide the following interchange (or interface) capabilities:
      1) Basic Rate (BRI).
      2) Primary Rate (PRI).
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 dB.
      5) System data error: 10 to the -10 Bps, minimum.
      6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Trunk to station: 1.5 dB, maximum.
         b) Station to station: 3.0 dB, maximum.
         c) Internal switch crosstalk: -60 dB when a signal of $\pm$ 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.

d) Idle channel noise: 25 dBm “C” or 3.0 dBm “O” above reference (terminated) ground noise, whichever is greater.

e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

3) Fiber optic:

a) Isolation (outlet-outlet): 36 dB.

b) Signal Level: 0 dBmV ± 0.1 dBmV.

c) System speed: 540 mBps, minimum.

d) System data error: 10 to the -6 bps, minimum.

4) Analog RF Service:

a) Broadcast or “off air” RF (or television) analog service is considered to be at RF (below 900 mHz in frequency bandwidth). Usually a RF television circuits require a single coaxial cable plant from the headend to each TC location.

b) Isolation (outlet-outlet): 14 dB.

c) Impedance: 75 Ohms, Unbalanced (UNBAL).

d) Signal Level: 10 dBmV ± 5.0 dBmV.

e) Bandwidth: 6.0 mHz per channel, fully loaded.

5) Closed Circuit Analog Video Service: Analog video service is considered to be at baseband (below 100 mHz in frequency bandwidth). An analog video circuit requires a separate analog video from the audio connector. The following minimum operating parameters shall be capable over each installed analog video circuit:

Impedance	75 Ohm, unbalanced
Output Level	1.0 V peak to peak (P-P), for 87.5% depth of Modulation (Mod)
Diff Gain	±1 dB at 87.5% Mod
Diff Phase	±1.5 at 87.5% Mod
Signal to Noise (S/N) ratio	44 dB, minimum
Hum Modulation	-55 dB
Return Loss	-14 dB (or 1.5 Voltage Standing Wave Ratio [VSWR]), maximum
Isolation (outlet-outlet)	24 DB, MINIMUM
Bandwidth	6.0 mHz per channel, fully loaded, minimum

1.2 RELATED WORK

A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Specification Section 27 10 00, STRUCTURED CABLING.

E. Specification Section 26 27 26, WIRING DEVICES.

F. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

G. Specification Section 26 41 00, FACILITY LIGHTNING PROTECTION.

H. Specification Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION.

I. Specification Section 27 51 16, PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS.

J. Specification Section 27 41 31, MASTER ANTENNA TV EQUIPMENT AND SYSTEMS.

K. H-088-C3 VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS

607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

E. Lucent Technologies: Document 900-200-318 “Outside Plant Engineering Handbook”.

F. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).

G. Federal Information Processing Standards (FIPS) Publications.

H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

I. United States Air Force: Technical Order 33K-l-lOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.

K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor’s Technical Submittal.

D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and support the System design, the OEM's quality control and validity of the OEM's warranty.

E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COTR shall retain one copy for review and approval.

1. If the submittal is approved the COTR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COTR shall retain one copy for Official Records.

B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
7. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this FACILITY.

8. Conduit size requirement (between main TC, computer, and console rooms).
9. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:

1. Title page to include:
   a. VA Medical Center.
   b. Contractor’s name, address, and telephone (including FAX) numbers.
   c. Date of Submittal.
   d. VA Project No.
2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
   a. Installation Location and Name.
   b. Owner’s or User’s name, address, and telephone (including FAX) numbers.
   c. Date of Project Start and Date of Final Acceptance by Owner.
   d. System Project Number.
   e. Brief (three paragraphs minimum) description of each system’s function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. The following is the minimum equipment required by the system:

QUANTITY	UNIT
Refer to Drawings	Cabinet Assembly(s)
Refer to Drawings	Environmental Cabinet
Refer to Drawings	Distribution/Interface Cabinet
Refer to Drawings	Equipment (Radio Relay) Rack
Refer to Drawings	Cross Connection (CCS) Systems
Refer to Drawings	Audio Alarm Panel
Refer to Drawings	TROUBLE ANNUNCIATOR PANEL
Refer to Drawings	Lightning Protection System
Refer to Drawings	Wire Management System/Equipment

Refer to Drawings	Telecommunications Outlets (TCO)
Refer to Drawings	Distribution Cables
Refer to Drawings	TCO Connection Cables
Refer to Drawings	System Connectors
Refer to Drawings	Terminators
Refer to Drawings	Distribution Frames
Refer to Drawings	Telecommunications Closets (TC)
Refer to Drawings	Environmental Requirements
1 ea.	Installation Kit
Refer to Drawings	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each MTC, IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin, fiberoptic, and coaxial cable jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

a. Spectrum Analyzer.
b. Signal Level Meter.
c. Volt-Ohm Meter.
d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
e. Bit Error Test Set (BERT).
f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
g. Video Waveform Monitor.
h. Video Vector Scope.
i. Color Video Monitor with audio capability.
j. 100 mHz Oscilloscope with video adapters.

E. Samples: A sample of each of the following items shall be furnished to the COTR for approval prior to installation.
1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
a. One each telephone (or voice) rj45 jack installed.
b. Two each multi pin data rj45 jacks installed.
c. Cover Plate installed.
d. Fiber optic ST jack(s) installed.
2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
4. Fiber optic CCS patch panel or breakout box with cable management equipment and “ST” connectors installed.
5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
7. 610 mm (2 ft.) section of each analog RF, video coaxial and audio cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

F. Certifications:
1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of

the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.

2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the RE. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the RE. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility’s current operating version of Computer Aided Drafting (AutoCAD) system. The COTR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:

1. The required EPBX connections (each CSU shall be compatible with) shall be compatible with the following:
   a. Initially connect:

EQUIPPED ITEM	CAPACITY	WIREDCAPACITY
Main Station Lines		
Single Line		
Multi Line (Equipped for direct input dial [DID])		
Central Office (CO) Trunks		
TWO WAY		
DID		
Two-way DRTL		
Foreign Exchange (FX)		
Conference		
Radio Paging Access		
Audio Paging Access		
Off-Premise Extensions		
CO Trunk By-pass		
CRT w/keyboard		
Printers		
Attendant Consoles		
T-1 Access/Equipment		
Maintenance console		

   b. Projected Maximum Growth: The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.1.a. as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system’s capability:

EQUIPPED ITEM	CAPACITY	WIRED CAPACITY
Servers		
PC’s		
Projected Maximum Growth		

The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.2.a. as a part of the technical submittal.

2. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or

	intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

3. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, and analog RF service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:

   a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.

b. Be a voice and data cable distribution system that is based on a physical “Star” or “Bus” Topology. An Analog RF coaxial cable distribution system shall be provided in a “home run” configuration from each associated riser TC to identified locations and as shown on the drawings.

c. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including the telephone system, audio paging, Industry Standard “T” and/or “DS” carrier services and external protocol converters. Additionally, connections to “T” and/or “DS” access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications shall be included in the System design. Provide T-1 access/equipment (or CSU), as required for use, in FTS and other trunk applications by system design if this equipment is not provided by the existing telephone system and/or will be deactivated by the installation of the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the System’s emergency battery power supply. The System shall be fully capable of operating in the Industry Standard “DS” protocol and provide that service when required.

d. Where the System connects to an existing or future telephone system, refer to specification Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION for specific telephone equipment and system operational performance standards.

2. Cable Systems - Twisted Pair and Fiber optic, and Analog RF Coaxial:

a. General:

1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the COTR and the Contractor prior to the start of installation.

2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits,

wireways, etc.) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource Management's (IRM) instructions, as approved in writing by the PM and/or RE.

3) The System cables shall be fully protected by cable duct, trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.

4) Cable provided in the system (i.e. backbone, outside plant, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.

5) Some areas of this Facility may be considered "plenum". All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VA's cable and wire requirements with the COTR and the IRM prior to installation to confirm the type of environment present at each location.

6) The Contractor shall provide outside and inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The

Contractor shall fully coordinate and obtain approval of the design with the OEM, COTR and the IRM prior to installation.

7) All metallic cable sheaths, etc. shall be grounded by the Contractor (i.e.: risers, underground, station wiring, etc.) as described herein.

8) If temporary cable and wire pairs are used, they shall be installed so as to not present a pedestrian safety hazard and the Contractor shall be responsible for all work associated with the temporary installation and for their removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the COTR and the IRM prior to installation.

9) Conductors shall be cabled to provide protection against induction in voice and data, and analog RF circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.

10) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.

11) The System’s cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the COTR before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10-6 at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the COTR or Contractor and thereafter maintained in the Facility’s Telephone Switch

Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

12) The Contractor shall coordinate with the LEC to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. The Contractor shall coordinate with the COTR and the LEC to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.

13) The Contractor shall coordinate with the COTR and the to install the computer interface cable to the Facility Telephone Switch Room from the Facility's Computer Room for all data, DHCP, FTS, ATM, Frame Relay, and telephone circuits and as shown on the drawings.

14) The Contractor shall coordinate with the COTR and the IRM to provide all cable pairs/circuits from the Facility Telephone Switch Room and establish circuits throughout the Facility for all voice, data, computer alarm (except fire alarm), private maintenance line, Radio Paging, PA, LAN, DHCP, and any low voltage circuits as described herein.

15) The Contractor shall provide proper test equipment to guarantee that cable pairs and analog RF coaxial cable meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

16) The Contractor shall coordinate with the Facility Chief of Medical Media Production Service (MMPS) to install baseband analog RF, video, and audio interface cables and circuits from each TC to designated TCO locations and as shown on the drawings. The Contractor shall work with the Facility Chief of MMPS to establish circuits throughout the Facility and shall provide proper test equipment to guarantee that analog RF, video, and audio cables meet each OEM's standard transmission requirements, and guarantee the cables will carry analog video and audio transmissions at the required speeds, frequencies, and fully loaded bandwidth.

b. Telecommunications Closets (TC): In TC's that are served with both a UTP backbone cable and a fiber optic backbone cable, the UTP cable shall be terminated on separate RJ-45, 8-pin connectors with 110A or equivalent type punch down blocks located on the back or front of a 48-port modular patch panel dedicated to data applications. Only the UTP backbone cable pairs, identified as being connected to the fiber optic backbone, shall be extended to the fiber optic interface device. All connecting cables required to extend these cables (i.e. patch cords, twenty-five pair connectors, etc.), to the fiber optic interface device, in the TC's shall also be provided by the Contractor to insure a complete and operational fiber optic distribution system:

1) In TC's, which are only served by a UTP backbone cable, the cable shall be terminated on separate modular connecting devices (110A or equivalent) that are dedicated to data applications. In order to provide full service to all data cable pairs as identified in each TC/cabinet including spare capacity noted herein, the size of all vertical (riser) cables and/or outside cables serving these TC's shall be increased as required.

c. Backbone and Trunk Cables:

1) The Contractor shall identify, in the technical submittal, the voice and data (analog RF coaxial cable shall not be provided in main trunk or backbone lines) connecting arrangements required by the LEC for interconnection of the System to the commercial telephone and FTS networks. The Contractor shall provide all required voice and data connecting arrangements.

2) The Contractor shall be responsible for compatibility of the proposed TCs (to be compliant with the EPBX and CSU equipment) numbering scheme with the numbering plan for the FTS, DID, local stations, and the North American Numbering Plan. The Contractor shall consult with the VA and the LEC regarding the FTS and North American Numbering plan to be implemented for the Facility to ensure system compatibility.

3) All submitted equipment shall meet or exceed standards, rules, and regulations of the Federal Communications Commission (FCC) and shall be capable of operating without outboard or "extra"

devices. The Contractor shall identify the FCC registration number of the System equipment, EPBX, and proposed CSU (if known) in the technical submittal.

4) A minimum of one (1) 400 shielded twisted pair (STP) cable shall be installed from the Telephone Switch Room cross connecting system (CCS) to the Main Computer Room MDF. This cable shall support the transmission of data information over twisted pair cable. The cable shall be tested and terminated on a Contractor provided cable management frame, RJ-45 modular jacks with eight (8) pin connectors, and 48 port modular patch panels located in the Main Computer Room and Telephone Switch Room. The cable shall be labeled, terminated, and separated from the other cables on the MDF and Telephone Switch Room CCS. This requirement shall be fully coordinated and approved by the Facility Chief, IRM and the COTR prior to installation. The cabling requirements of this paragraph are in addition to the requirements specified in the System Design Plan identified herein.

d. Riser Cable:

1) All communication riser cables shall be listed as being suitable for the purpose and marked accordingly per Articles 517, 700, and 800 of the NEC.

2) All voice and data communication (analog RF coaxial cable is not to be provided in riser systems) riser cables shall be STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors. They shall be enclosed with a thermoplastic outer jacket.

3) The Contractor shall provide and install inside riser cables to insure full service to all voice cable pairs identified in each TC terminating enclosure plus not less than 50% additional spare capacity.

4) The complete riser cabling system shall be labeled and tested as described herein.

e. Horizontal and Station Cable:

1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top TCO jack to the TC and shall be of a type designed to support Category 6 communications (250 mega-Hertz

[mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.

2) A Four (4) UTP 24 AWG (in thermoplastic jacket unless otherwise specified by RE) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 6 communications (250 mHz or above).

f. Telecommunication Outlets (TCO), Jacks: All TCO’s shall have a minimum of three (3) RJ-45 type jacks. The top jack shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only. The bottom two jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data.

g. Patient Bedside Prefabricated Units (PBPU): Where PBPU’s exist in the Facility, the Contractor shall identify the single gang "box" location on the PBPU designated for installation of the telephone jack. This location shall here-in-after be identified as the PBTCO. The Contractor shall be responsible for obtaining written approval and specific instructions from the PBPU OEM regarding the necessary disassembly and reassembly of each PBPU to the extent necessary to pull wire from above the ceiling junction box to the PBPU box reserved for the PBTCO. A Contractor provided stainless steel cover plate approved for use by the PBPU OEM and Facility IRM Chief shall finish out the jack installation. Under no circumstances shall the Contractor proceed with the PBPU installations without the written approval of the PBPU OEM and the specific instructions regarding the attachment to or modifying of the PBPU. The COTR shall be available to assist the Contractor in obtaining these approvals and instructions in a timely manner as related to the project’s time constraints. It is the responsibility of the Contractor to maintain the UL integrity of each PBPU. If the Contractor violates that integrity, it shall be the responsibility of the Contractor to obtain on site UL re-

certification of the violated PBPU at the direction of the COTR and at the Contractor's expense.

h. Fiber Optics:

1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This fiber optic cable shall be a 62.5/125 micron multi-mode, containing a minimum of 18 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000 Meters (M), or 6,560 feet (ft.) in a single run. Loose tube cable, which separates the individual fibers from the environment, shall be installed for all outdoor runs or for any area which includes an outdoor run. Tight buffered fiber cable shall be used for indoor runs. The multimode fibers shall be terminated and secured at both ends in "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

2) In addition, a 12 strand (minimum), 8.3 mm single mode fiber optic cable shall be provided. Single mode fibers shall be terminated and secured at both ends with "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel. The panel shall be provided with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

3) The fiber optic backbone shall use a conventional hierarchical "star" design where each TC is wired to the primary hub (main cross-connect system) or a secondary hub (intermediate cross-connect system) and then to the primary hub. There shall be no more than two hierarchical levels of cross-connects in the backbone wiring. Each primary hub shall be connected and terminated to a CCS in the Telephone Switch Room. Additionally, a parallel separate fiber optic interconnection shall be provided between the Telephone Switch Room CCS and the MDF in the Main Computer Room.

4) In the TC's, Telephone Switch Room, and Main Computer Room, all fiber optic cables shall be installed in a CCS and/or MDF rack mounted fiber optic cable distribution component/splice case (Contractor provided and installed rack), patch, or breakout panel in accordance with industry standards. Female "ST" connectors shall be provided and installed on the appropriate panel for termination of each strand.
5) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the COTR for review and approval.

3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital and analog RF telecommunications cabling system: "Main" (MTC), "intermediate" (IMTC), and "riser" (RTC) TC's; "backbone" cabling (BC) system; "vertical" (or "riser") trunk cabling system; "horizontal" (or "lateral") sub-trunk cabling system, vertical and horizontal cross-connection (VCC and HCC respectively) cabling systems, and TCO's with a minimum of three (3) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.
   a. Telecommunication Closet (TC):
      1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. However, in large building(s), where the horizontal distance to the farthest voice and digital work area may exceed 90 Meters (M) (or 295 feet [ft]), additional TC's shall be provided as described herein. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various

telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.

2) Additionally, the TC's may house fire alarm, nurses call, code one (or blue), video, public address, radio entertainment, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all backbone, vertical, and horizontal copper and fiber optic and analog RF coaxial cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.

a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with "U" grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.

b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 week per year to prevent failure of electronic components and for mission critical functional applications. The COTR and/or Facility Chief Engineering Officer are responsible for informing the Contractor regarding the minimum climate control requirements.

b. Cross-connect Systems (CCS):

1) The CCS shall be selected based on the following criteria: requires the use of a single tool, has the fewest amount of parts, and requires the least amount of assembly or projected trouble shooting time during the life of the system.

2) The CCS system used at the MTC, each IMTC, and each TC shall force cross-connect cable slack management through adherence to the OEM's installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.
3) Copper Cables: The MTC, each IMTC, and TC shall contain a copper CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth. Additionally, each CCS must provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.
4) Fiber Optic Cables:
   a) The MTC and each TC shall contain a fiber CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.
   b) Each fiber CCS must provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.
   c) If it is determined that a fiber optic distribution system is not necessary for the immediate system needs. Each TC shall be provided with fiber optic cable(s) that contain a minimum of 12 strands "dark" multimode fiber and 12 strands "dark" single mode fiber, each fiber properly terminated on its respective female stainless steel connector mounted in an appropriate fiber termination enclosure provided in each TC.
5) The Contractor shall not "cross-connect" the copper or fiber optic cabling systems and subsystems even though appropriate "patch" cords are to be provided for each "patch", "punch", or "breakout" panel. In addition, the Contractor shall not provide active electronic distribution or interface equipment as a part of the System.

6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems must comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.
   a) If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC's in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 – EXECUTION for specific grounding instructions.
   b) Each copper UTP or STP cable that enters a TC from the outside of a building (regardless if the cable is installed underground or aerial) shall be provided with a surge protector and grounded an to earth ground at each cable's entry point in and out of the MTC and each IMTC.

c. Main Cross-connection Subsystem (MCCS): The MCCS shall be located in the MTC and it shall be the common point of appearance for inter and intra-building copper and fiber optic "backbone" system cables, and connections to the telephone and data cable systems. The MTC usually houses telephone EPBX, public address, radio paging interface, routers, and main hierarchical data LAN concentrating equipment. Additionally, it shall provide a single administration and management point for the entire System.

d. Voice (or Telephone) Cable Cross-Connection Subsystem:
   1) Due to the usually high number of copper cable termination's required at the MCCS, Insulation Displacement Connection (IDC) hardware shall be used. Termination options shall include the following for a Category 6 Cabling System: IDC termination of cross-connection wire(s), IDC patch cord connector to IDC patch cord connector, and hybrid modular cord to IDC patch cord connector shall be the minimum provided.

2) Additionally, due to the large or many MCCS (at initial installation and over the life of the System) copper termination points, the CCS that makes the best use of real estate while still following the OEM design and installation guidelines, and meeting the specifications described herein, shall be provided.
3) For ease of maintenance purposes, all terminations shall be accessible without the need for disassembly of the IDC wafer. IDC wafers shall be removable from their mounts to facilitate testing on either side of the connector. Designation strips or labels shall be removable to allow for inspection of the terminations. The maximum number of terminations on a wall or on a rack frame or panel shall comply with the OEM recommendations and guidelines, and as described herein. A cable management system shall be provided as a part of the IDC.
4) IDC connectors shall be capable of supporting cable re-terminations without damaging the connector and shall support a minimum of 200 (telephone equipment standard compliant) IDC insertions or withdrawals on either side of the connector panel.
5) A non-impact termination method using a full-cycle terminating tool having both a tactile and an audible feedback to indicate proper termination is required. For personnel safety and ease of use in day to day administration, high impact installation tools shall not be used.
6) All system “inputs” from the EPBX, FTS, Local Telephone System, or diverse routed voice distribution systems shall appear on the “left” side of the IDC (110A blocks with RJ45 connections are acceptable alternates to the IDC) of the MCCS.
7) All system “outputs” from the MCCS to the voice backbone cable distribution system shall appear on the “right” side of the same IDC (or 110A blocks) of the MCCS.
8) The splitting of pairs within cables between different jacks or connections shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating

resistors shall be provided externally to the patch panel connector or jack.

9) UTP or STP cross connecting wires shall be provided for each “pair” of connection terminals plus an additional 50% spare.

e. Data Cross-Connection Subsystems:

1) The MCCS shall be a Main Distribution Terminating (MDT) data unit and shall be provided in the MTC. The MDT shall consist of a “patch” panel(s) provided with modular RJ45 female connectors for cross-connection of all copper data cable terminations. The panels shall provide for system grounding (where no dielectric cables are used) and be provided with a cable management system.

2) Each panel shall conform to EIA dimensions and be suitable for mounting in standard equipment racks, have the RJ45 jacks aligned in two horizontal rows (up to a maximum of 48 jacks per panel), and shall not exceed the OEM’s recommendations. Each RJ45 jack shall be of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging the jack. It is not necessary to provide a jack for unused positions that are not part of the 50% expansion requirement.

a) All data system inputs from the server(s), data LAN, bridge, or interface distribution systems shall appear on the “top” row of jacks of the appropriate patch panel.

b) All System outputs or backbone cable connections shall appear on the “bottom” row of jacks of the same patch panel.

c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

3) A patch cord shall be provided for each system “pair” of connection jacks. Each patch cord shall have modular RJ45 connectors provided on each end to match the panel’s modular RJ45 female jack’s being provided.

f. Fiber optic Cross-Connection Subsystems: The MTC shall be provided with a separate fiber MCCS. Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or “breakout enclosure” that accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated for educational analog video applications. A cable management system shall be provided for each panel.

1) The panel(s) shall contain a minimum of 24 female “ST” connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM’s maximum standard panel size for this type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.

2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).

3) The patch panel with the highest OEM approved density of fiber “ST” termination’s (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper “ST” connectors installed on each end shall be provided for each pair of fiber optic cable “ST” connectors.

   a) All System “inputs” from interface equipment or distribution systems shall appear on the “top” row of connectors of the appropriate patch panel.

   b) All System “outputs” or backbone cable connections shall appear on the “bottom” row of connectors of the same patch panel.

4) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be terminated with the appropriate connector, and tested to ensure compliance to OEM and specifications outlines herein. Where a local fiber optic system connector standard, Industry Standard fiber optic “ST”

female connector terminated with a fiber optic cable, shall be used. But, if the fiber optic cable is not used (or “dark”), a “ST” male terminating “cap” shall be provided for each unused “ST” female connector.

g. Intermediate Cross-connection Subsystems (IMCCS): The MTC and each IMTC shall be provided with an IMCCS that shall be the connection point between the MCCS system and the distribution backbone cable and the IMCCS, that is located in one or more buildings on a campus, where each IMCCS is placed by system design. For a technical explanation of internal equipment and system requirements, refer to the above MTC and MCCS paragraphs.

h. Distribution Cable Systems / Backbone Cable System (Common to Inter-buildings): The backbone cable system extends from the MCCS to each IMCCS to establish service between buildings on a campus. The media (copper and fiber optic) used in the BC system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic backbone system shall be provided as a part of the BC distribution system.

1) All outside cable shall be minimum of STP or UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flexgel - waterproof Rural Electric Association (REA) LISTED PE 39 CODE) between the outer armor or jacket and inner conductors protective lining.

2) The copper cable system shall be configured as a “Star” Topology with separate dedicated cables between the MCCS and each IMCCS.

3) UTP and STP copper cables shall consist of thermoplastic insulated conductors formed into binder groups. The groups are to be identified by distinctly colored binders and assembled to form a single compact core covered by a protective sheath. Each cable shall be rated for Category 6 Telecommunications System Service. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.

4) Where the distance limitations of UTP or STP may be exceeded, multimode (or single mode) fiber optic cable(s) shall be used to augment the voice and/or data backbone cable system(s). The

total loss of each fiber shall not exceed 12 decibel (dB) at 850 nano-Meter (nM), 11 dB at 1,300 nM, or 10 dB at 1,500 nM.

5) All voice system “inputs” from the MCCS via the BC distribution system shall appear on the “left” side of IDC (minimum 110 blocks) punch terminals of the IMCCS.
6) All voice system “outputs” or trunk line connections shall appear on the “right” side of the same IDC (minimum 110 blocks) of the IMCCS.
7) All data system “inputs” from the MCCS via the BC distribution system shall appear on the “top” row of jacks of the appropriate patch panel of the IMCCS.
8) All data system “outputs” or trunk line connections shall appear on the “bottom” row of jacks in the same patch panel of the IMCCS.
9) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
10) A patch cord shall be provided for each system “pair” of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel’s modular female jack.
11) The fiber optic BC system shall be configured as a “Buss” Topology with separate dedicated fibers between the MCCS and each IMCCS. The System shall be sized to meet the system requirements plus an expansion capability of 50%. Fiber optic cable(s) having a minimum of 12 strands multimode fiber and 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
12) All BC shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connect terminals and patch panels.

i. Distribution (Common to Intra-Building) Cabling Systems: The intra-building trunk cabling system provides for connection between the IMCCS and each Riser TC’s provided vertical cross-connecting system (VCCS) within a building. The media (copper,

fiber optic , and RF coaxial) used in the intra-building backbone cabling system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic , and analog RF coaxial trunk system shall be provided as a part of the System.

1) Category 6 UTP or STP multi-pair trunk cable(s) shall be used in the voice and data trunk-line-cabling systems. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
2) Where the distance limitations of UTP and/or STP will be exceeded, multimode (or single mode) fiber optic cable shall be used in the voice and/or trunk cabling systems. The total loss of the fiber trunks shall not exceed 12 dB at 850 nM , 11 dB at 1,300 nM, or 10 dB at 1,500 nM.
   a) All voice system “outputs” from the IMCCS to the trunk-line distribution system shall appear on the “right” side of IDC (minimum 110A blocks) punch terminals of the IMCCS.
   b) All data system “outputs” from the IMCCS to the trunk-line distribution system shall appear on the “bottom” row of jacks of the same IDC (minimum 110A blocks) of the IMCCS.
   c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
   d) A patch cord shall be provided for each system “pair” of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel’s modular female jack.
3) The fiber optic trunk line system shall be configured as a “Buss” Topology with separate dedicated fibers between the IMCCS and each RCS. The System shall be sized to meet the System requirements with a expansion capability of 50% provided. Separate individual fiber optic cable(s) with a minimum of 18 strands multimode fiber and/or 12 strands single

mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.

4) All trunk lines shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connects and patch panels.
   a) All System outputs from the IMCCS to the trunk-line distribution system shall appear on the “bottom” row of “ST” connectors in the appropriate patch panel.
   b) A patch cord shall be provided for each system “pair” of connection “ST” connectors. As a minimum, each patch cord shall have “ST” male connectors provided on each end to match the panel’s female “ST” connector provided.
5) An analog RF coaxial cable trunk system shall be provided. A minimum of two coaxial cables shall be provided between the IMCCS and each Riser VCCS to comprise an individual circuit as designated and as shown on the drawings. Additional analog RF coaxial cables shall be provided as system design dictates and as shown on the drawings.
6) The analog RF coaxial trunk-line systems shall be connected between each IMCCS “bottom” row of “F” connectors and shall terminate on the VCCS “top” row of “F” connectors on an appropriate patch panel. A minimum of six coaxial cables shall be provided in the riser trunk-line system.

j. VCCS and Horizontal Cross-connecting (HCCS) Systems: Each TC shall be provided with a separate VCCS and HCCS located within the TC. The VCCS and HCCS shall interconnect and interface the riser (vertical) trunk line cables with the horizontal (or station) sub-trunk line cables. The media (copper, fiber optic and analog RF coaxial) used in the CCS system shall be designed according to the System requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic and RF coaxial CCS system shall be provided as a part of the System.
   1) The UTP, STP, and fiber optic and RF coaxial trunk-line cabling systems are that connected between the trunk-lines and Riser VCCS, shall be terminated:

a) On the “left” or “top” IDC (or 110A blocks) for each UTP or STP voice cable.
b) On the “top” row of RJ45 jacks on the appropriate patch panel for each UTP or STP data cable.
c) On the “top” row of “ST” connectors on the appropriate patch panel for each fiber and “F” connectors for each analog RF coaxial cable.

2) The UTP, STP, and fiber optic and analog RF coaxial sub-trunk (lateral) floor distribution cabling systems that are connected between each RTC and each TCO or secondary system distribution or connection point, shall terminate on an appropriate HCCS, at the:
   a) On the “right” IDC (or 110A block) used as the VCCS input for each UTP or STP voice cable.
   b) On the “bottom row of RJ45 jacks on the appropriate patch panel used as the VCCS input for each UTP or STP data cable.
   c) On the “bottom” row of “ST” connectors on the appropriate patch panel used as the VCCS input for each fiber and “F” connectors for each analog RF coaxial cable.
   d) The technical requirements of the VCCS and HCCS “patch”, “terminating”, or “breakout” panels and cable management assemblies for voice, data and fiber optic (and RF coaxial) cables shall be as described in the above MCCS, IMCCS, and TC technical paragraphs.
3) The Contractor shall not “cross-connect” the VCCS or HCCS cabling systems even though appropriate patch cords are provided for each “patch”, “punch”, or “breakout” panel. Also, the Contractor shall not provide active interface or distribution electronic equipment as a part of the System.
4) The analog RF coaxial cabling systems shall be connected between each IMCS and RTC shall terminate on the VCCS on the “top” row of “F” connectors on an appropriate patch panel. Additionally, each horizontal distribution analog RF coaxial cable shall terminate on the HCCS on the “bottom” row of “F” connectors of the same panel.

5) The analog RF terminating panel(s) shall be the “patch” type. Each panel shall be the 19” EIA rack dimensions and provided with a minimum of 12 double female “F” connector rows. Each patch panel shall be provided with the expansion capability of a maximum of 24 double row “F” slots that can be field activated.
6) Each analog RF “patch” panel shall be provided inside a lockable cabinet or enclosure. Stacking of the “patch” panels is permitted as long as installation guidelines are met.

k. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data HCCS, in a “Star” Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.
1) Horizontal cables shall consist of insulated, UTP or STP conductors that are rated for Category 6 telecommunications service for voice and data systems.
2) The number of UTP or STP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
a) A minimum of four pairs for voice shall be connected to the “right” side of the IDC (or 110A block) that the VCCS “input” connections appear in the RTC.
b) A minimum of two separate sets of four pairs each for data shall be connected to the “bottom” row of RJ45 jacks that the VCCS “input” connections appear in the RTC.
3) The horizontal cable length to the farthest system outlet shall be limited to a maximum of 90M (or 295 ft). These maximum lengths must be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
4) The splitting of pairs within a cable between different jacks shall not be permitted.
5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This

requirement will insure adequate protection for Electro-Magnetic Interference (EMI) sources.

6) A system design where “looping” the HC distribution cables from room to room shall not be permitted.

7) The number of fiber optic cables dedicated from the “bottom” row of “ST” connectors of the appropriate patch panel that the VCCS “input” connections were made, to each floor shall be sufficient to accommodate all the horizontal TCO’s served by the distribution cable system in a “home run” configuration minimum of two cables (one multimode and one single mode) per each TCO and as shown on the drawings.

l. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system, and one each fiber optic single mode and multimode cables and shall process and distribute them to the designated TCO’s and as shown on the drawings. At a minimum, one TCO shall be provided on each room wall, associated with an active 120 VAC shall be provided and as shown on the drawings. The only exception to the general rule, of one outlet per wall, shall be those “special” locations (e.g., surgical suites, radiology MRI rooms, labs, patient bed rooms, warehouse, loading docks, storage rooms, etc.) where there is usually only one TCO provided as designated on the drawings.

1) Each TCO shall consist of four multipin modular RJ45 jacks, two designated for telephone and two for data service. Each TCO with appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.

2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate “right side as you look at it” telephone HC distribution system HCCS “punch down” 110A block or approved IDC terminating device in each associated RTC. The modular RJ45 jack shall be able to accept and operate with smaller modular RJ11 plugs while providing proper connection and not damaging the modular jack. he OEM shall warrant all

modular RJ45/11 jacks in such a manner to be usable for modular RJ11 plugs.

3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS “patch panel” in each associated RTC. The Contractor is not to “cross-connect” VCCS and HCCS data distribution cables or provides active electronic data distribution equipment as a part of the System.

4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.

5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.

6) The multipin RJ45 jack shall be modular in construction that will accept and operate with a modular UTP and STP RJ45 connector and its pin assignments.

7) The Contractor shall connect each fiber optic TCO “ST” connector to a separate fiber optic “bottom” row “ST” connector HCCS “patch panel” or “breakout” terminating device in each associated TC. The Contractor is not to “interconnect” VCCS and HCCS fiber optic distributions cables or provide active fiber optic electronic distribution equipment as a part of the system.

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:

a. Provide the following interchange (or interface) capabilities:

1) Basic Rate (BRI).

2) Primary Rate (PRI).

2. At a minimum the System shall support the following operating parameters:

a. EPBX connection:

1) System speed: 1.0 gBps per second, minimum.

2) Impedance: 600 Ohms.

3) Cross Modulation: -60 deci-Bel (dB).

4) Hum Modulation: -55 Db.

5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.

a) Trunk to station: 1.5 dB, maximum.

b) Station to station: 3.0 dB, maximum.

c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.

d) Idle channel noise: 25 dBm “C” or 3.0 dBm “O” above reference (terminated) ground noise, whichever is greater.

e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

3) Fiber optic:

a) Isolation (outlet-outlet): 36 dB.

b) Signal Level: 0 dBmV ± 0.1 dBmV.

c) System speed: 540 mBps, minimum.

d) System data error: 10 to the -6 BPS, minimum.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
   a. Maintains a stock of replacement parts for the item submitted.
   b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
   c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
3. The Contractor shall provide written verification, in writing to the COTR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone and PA systems with the System.
5. The telephone equipment and PA interface equipment shall be the interface points for connection of the PA interface cabling from the telephone switch via the system telephone interface unit.
6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.

7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
8. All interconnecting twisted pair, fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM’s instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic cable unterminated, unconnected, loose or unsecured.
9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.
10. Connect the System’s primary input AC power to the Facility’ Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COTR regarding a suitable circuit location prior to bidding.
11. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control

console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

Underground warning tape shall be standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters imprinted with “CAUTION BURIED ELECTRIC LINE BELOW”, orange with black letters imprinted with “CAUTION BURIED TELEPHONE LINE BELOW” or orange with black letters imprinted with “CAUTION BURIED FIBER OPTIC LINE BELOW”, as applicable.

D. Equipment Functional Characteristics:

FUNCTIONS	**CHARACTERISTICS**
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ ±2.0 HZ
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COTR approved system equipment necessary to be replaced) was technically reviewed and

approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.

4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of two telephone multipin jack and two data multipin jacks mounted in a steel outlet box. A separate 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled stainless steel faceplate will be used. A second 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled faceplate shall be provided as required adjacent to the first box to ensure system connections and expandability requirements are met.
2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types.
3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.
4. Interface of the data multipin jacks to appropriate patch panels (or approved “punch down” blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.
5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi- pin jacks and the outlet box provided (100mm (4in.) x 100mm (4in.) for single and 100mm (4in.) x 200mm (8in.) for dual outlet box applications). For PBPU installations, the cover plate shall be stainless steel.

B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The

Contractor shall turn over all sweep tags to the COTR or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the COTR and receive approval before installation. Cables installed in any outside location (i.e. above ground, under ground in conduit, ducts, pathways, etc.) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.

1. Remote Control:
   a. The remote control cable shall be multi-conductor with stranded (solid is permissible) conductors. The cable shall be able to handle the power and voltage necessary to control specified system equipment from a remote location. The cable shall be UL listed and pass the FR-1 vertical flame test, at a minimum. Each conductor shall be color-coded. Combined multi-conductor and coaxial cables are acceptable for this installation, as long as all system performance standards are met.
   b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Connectors	As required by system design
Size	18 AWG, minimum, Outside 20 AWG, minimum, Inside
Color coding	Required, EIA industry standard
Bend radius	10X the cable outside diameter
Impedance	As required
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0

31.0	36.0
50.0	52.0

2. Telephone:
   a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.
   b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category six
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms ± 15%, BAL
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

3. Data Multi-Conductor:
   a. The cable shall be multi-conductor, shielded or unshielded cable with stranded conductors. The cable shall be able to handle the

power and voltage used over the distance required. It shall meet Category Six service at a minimum.

b. Technical Characteristics:

Wire size	22 AWG, minimum
Working shield	350 V
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	100 mHz, minimum
DC RESISTANCE	10.0 Ohms/100M, maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

4. Fiber Optic:

a. Multimode Fiber:

1) The general purpose multimode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.

2) Technical Characteristics:

Bend radius	6.0", minimum

	Outer jacket, As required
FIBER DIAMETER	62.5 MICRONS
Cladding	125 microns
Attenuation	
850 nM	4.0 dB per kM, maximum
1,300 nM	2.0 dB per kM, maximum
Bandwidth	
850 nM	160 mHz, minimum
1,300 nM	500 mHz, minimum
Connectors	Stainless steel

b. Single mode Fiber:
   1) The general purpose single mode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
   2) Technical Characteristics:

Bend radius	100 mm (4 in.) minimum
Outer jacket	PVC
Fiber diameter	8.7 microns
Cladding	125 microns
Attenuation at 850 nM	1.0 dBm per km
Connectors	Stainless Steel

5. AC Power Cable: AC power cable(s) shall be 3-conductor, no. 12 AWG minimum, and rated for 13A-125V and 1,625W. Master AC power, installation specification and requirements, are given in the NEC and herein.
6. Public Address and/or General Purpose Audio:
   a. The audio cable shall be two-conductor, STP cable with stranded conductors. The cable shall be able to handle the power used for the load impedance over the distance required, with not more than 5% power loss. This cable is to be provided in local PA areas only and is not to be used as a part of the telephone system.
   b. Technical Characteristics:

Impedance	70.7VRMS audio signal
Wire size	20 AWG, minimum
Working shield	350 V
Color coding	Required, EIA audio industry standard
Connectors	As required
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	20 mHz, minimum
DC resistance	10.0 Ohms/100M (330 ft.), maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0

C. Outlet Connection Cables:

1. Telephone:

a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.

b. Technical Characteristics:

Length	1.8M (6ft.), minimum
Cable	Voice Grade
Connector	RJ-11/45 compatible male on each end
Size	24 AWG, minimum

Color coding	Required, telephone industry standard

2. Data:
   a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.
   b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Data grade Category Six
Connector	RJ-45 male on each end
Color coding	Required, data industry standard
Size	24 AWG, minimum

D. System Connectors:
   1. Solderless (Forked Connector):
      a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector barrel shall be insulated and color-coded.
      b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V

   2. Multipin:
      a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.
      b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V

Number of pins	As requires, usually 25 pairs minimum

3. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. he connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.
   a. Technical Characteristics:

Type	Number of Pins
RJ-11/45	Compatible with RJ45
RJ-45	Eight
Dielectric	Surge
Voltage	1,000V RMS, 60 Hz @ one minute, minimum
Current	2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds
Leakage	100 μA, maximum
Connectability	
Initial contact resistance	20 mili-Ohms, maximum
Insulation displacement	10 mili-Ohms, maximum
Interface	Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks.
Durability	200 insertions/withdrawals, minimum

4. Fiber Optic: The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the system. The connector shall be compatible with UTP and STP cables.

E. Terminators:
   1. Coaxial:
      a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that

has low VSWR when installed and the proper impedance to terminate the required system unit or coaxial cable.

b. Technical Characteristics:

Frequency	0-1 GHz
Power blocking	As required
Return loss	25 dB
Connectors	“F”, "BNC", minimum
Impedance	50 or 75 Ohms, UNBAL

2. Audio:

a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on audio spade lug, twin plug, XL types that has low VSWR when installed and the proper impedance to terminate the required system unit or coaxial cable.

b. Technical Characteristics:

Frequency	20-20 kHz, minimum
Power blocking	As required
Return loss	15 dB
Connectors	"Audio spade lug", “1/4”, “1/8”, "XL"
Impedance	
Bal	100 Ohms, minimum
Unbal	75 Ohm, minimum

3. Fiber Optic:

a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or fiber optic cable.

b. Technical Characteristics:

Frequency	Lightwave
Power blocking	As required
Return loss	25 dB

Connectors	"ST", minimum
Construction	Stainless steel
Impedance	As required

F. Distribution Frames:

1. A new stand-alone (i.e., self supporting, free standing) MDF shall be provided to interconnect the EPBX and computer room. The MDF shall be modular and equipped with modular terminating mini blocks (i.e. Ericsson, 3M, etc.), and patch panels that are as small as possible and provide all the requirements of this specifications as described herein.
2. All cable distribution closets and MDFs shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The MDF/telephone closet riser cable shall be sized to satisfy all voice requirements plus not less than 50% spare (growth) capacity in each telephone closet which includes a fiber optic backbone. The MDF/telephone closet riser cable shall be sized to satisfy all voice and data requirements plus not less than 50% spare (growth) capacity in each telephone closet which does not include a fiber optic backbone.
3. The MDF and all intermediate distribution frames shall be connected to the EPBX system ground.
4. Technical Characteristics:

Telephone	
IDC type unit	As described in Part 2
Contact wires	50 micron of Gold over Nickel
Contact pressure	100 Grams, MIN
110A Punch blocks	Acceptable alternate to IDC
Data	110A blocks as described in Part 2
Fiber optic	Patch panel as described in Part 2
Analog Video	Patch panel as described in Part 2

2.3 TELECOMMUNCATIONS CLOSET REQUIREMENTS

Refer to VA Handbook H-088C3, Telephone System Requirements, for specific TC guidelines for size, power input, security, and backboard mounting

requirements. It is the Contractors responsibility to ensure TC compliance with the System Requirements.

2.4 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

A. Floor loading for batteries and cabinets.
B. Minimum floor space and ceiling heights.
C. Minimum size of doors for equipment passage.
D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
H. Conduit size requirement (between equipment room and console room).

2.5 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COTR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:

1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
2. This includes, but is not limited to:
   a. Coaxial Cable Shields.
   b. Control Cable Shields.
   c. Data Cable Shields.
   d. Equipment Racks.
   e. Equipment Cabinets.
   f. Conduits.
   g. Duct.
   h. Cable Trays.
   i. Power Panels.
   j. Connector Panels.
   k. Grounding Blocks.

B. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.

C. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

D. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

E. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

F. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment,

maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COTR may inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.

B. System Installation:

1. After the contract’s been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COTR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC’s, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data , and lightwave, and analog signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.
4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation,

impedance match, and signal level balance at each telephone/data outlet.

5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical and horizontal copper and fiber optic , and coaxial cables shall be terminated so any future changes only requires modifications of the existing EPBX or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair, and coaxial, and lightwave cables carrying telephone and data, and analog signals in telephone and data, and analog video, and lightwave systems.
9. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
10. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Conduit and Signal Ducts:

1. Conduit:
   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).
   b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the COTR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.

c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”innerduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it’s installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

g. Ensure that Critical Care Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the RE.

b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication

circuits and/or systems. The COTR shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:

1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.
   a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
   b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard “ST” type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
   c. Coaxial cables that are spare, unused or dark shall be provided with the cable OEM specified type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
   d. All cable junctions and taps shall be accessible. Provide an 8” X 8” X 4” (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.
2. Routing and Interconnection:
   a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.

b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.

c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.

d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control, etc.). DC, control and signal cables may be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.

e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that will not damage or distort the wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).

f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.

g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable

jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit, etc., with plastic or nylon grommeting.

h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.

i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.

j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.

k. Completely test all of the cables after installation and replace any defective cables.

l. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.

m. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.

   1) Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.

2) Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
3) Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
4) Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the COTR, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.

n. Wires or cables installed in underground conduit, duct, etc.
1) Wires or cables installed in underground installations shall be waterproofed by the inclusion of a water protective barrier (i.e. gel, magma, etc.) or flooding compound between the outside jacket and first shield. Each underground connection shall be accessible in a manhole, recessed ground level junction box, above ground pedestal, etc., and shall be provided with appropriate waterproof connectors to match the cable being installed. Once the System has been tested and found to meet the System performance standards and accepted by VA, the Contractor shall provide waterproof shrink tubing or approved mastic to fully encompass each wire or cable connection and overlay at least 150 mm (6 inches) above each wire or cable jacket trim point.
2) It is not acceptable to connect waterproofed cable directly to an inside CCS punch block or directly to an equipment connection port. When an under ground cable enters a building, it shall be routed directly to the closest TC that has been designated as the building’s IMTC. The Contractor shall provide a “transition” splice in this TC where the “water proofed” cable enters on one side and “dry” cable exits on the other side. The “transition” splice shall be fully waterproof

and be capable of reentry for system servicing. Additionally, the transition splice shall not allow the waterproofing compound to migrate from the water proof cable to the dry cable.

3) Warning tape shall be continuously placed 300 mm (12 inches) above buried conduit, cable, etc.

E. Outlet Boxes, Back Boxes, and Faceplates:

1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cycolac plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.

F. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.

1. Wires:
   a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
   b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.
2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap, etc.

3. Line or Microphone Audio: Each connector shall be installed according to the cable or connector OEM's instructions and use the OEM's approved installation tool. Install the connector's to provide and maintain the following audio signal polarity:
   a. XLR type connectors Signal or positive conductor is pin 3; common or neutral conductor is pin 2; ground conductor is pin 1.
   b. Two and 3 conductor 1/4" Signal or positive conductor is tip; neutral or 1/8" phono plugs conductor is ring and ground or shield and jacks conductor is sleeve.
4. Speaker Line Audio:
   a. Each connector shall be installed according to the cable, transformer or speaker OEM instructions and using the OEM's approved installation tool. The Contractor shall ensure each speaker is properly phased and connected in the same manner throughout the System using two conductor type wires.
   b. One of the conductors shall be color coded to aid in establishing speaker signal polarity. Each speaker line shall be permanently soldered or audio spade lug connected to each appropriate speaker or line matching transformer connection terminal. Speaker line connection to each audio amplifier shall use audio spade lugs, as described herein.

G. AC Power: AC power wiring shall be run separately from signal cable.

H. Grounding:
1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.
   a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
   b. Gas protection devices shall be provided on all circuits and cable pairs serving building distribution frames located in buildings other than the building in which the project area is located or in any area served by an unprotected distribution system (manhole, aerial, etc.). The Contractor shall install the gas protection devices at the nearest point of entrance in

buildings where protection is required and on the same circuits on the MDF in the telephone switch room.

c. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.

d. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.

3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.

4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.

I. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A.

Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams”.

2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the “Record Wiring Diagrams”.

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COTR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COTR and PM. If major or multiple deficiencies are discovered, a second

interim inspection may be required before permitting the Contractor to continue with the system installation.

5. The COTR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
   a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
   b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
      1) Local Telephone Company Interfaces or Inputs.
      2) EPBX interfaces or inputs and outputs.
      3) MDF interfaces or inputs and outputs.
      4) EPBX output S/NR for each telephone and data channel.
      5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the RE.

C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the COTR, then the Contractor shall schedule an acceptance test date and give the COTR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:

1. Test the UTP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP copper cabling system(s) and the multimode and single mode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.
2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

B. Before the System can be accepted by the VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

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SECTION 27 31 31
VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating extension of an existing operating Telephone System, and associated equipment (here-in-after referred to as **"the System"**) and associated equipment to be installed in the VA Medical Center, here-in-after referred to as "the Facility". The System shall include, but not be limited to, equipment cabinets, interface enclosures, and relay racks, stand-by battery(s), necessary combiners, traps, and filters; distribution nodes and/or amplifiers; telephone instruments; auxiliary systems; and necessary passive devices such as: protectors, isolators, splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, cable management items, voice and digital cable distribution system, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic, and analog Radio Frequency (RF) coaxial distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and operating defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Telephone System is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, if the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on

Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Project Manager (PM) and/or if delegated, Contracting Officer-Technical Representative (COTR) are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COTR before proceeding with the change.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
C. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
D. Section 27 10 00, STRUCTURED CABLING.
E. Section 26 27 26, WIRING DEVICES.
F. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
G. Section 26 41 00, FACILITY LIGHTNING PROTECTION.
H. Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
I. H-088C3: VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS
J. Section 27 51 16, PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given, the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system’s submittal is technically approved by VA, shall be enforced.
B. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals - Volumes One and Two.
C. National and/or Government Life Safety Code(s): The more stringent of each listed code.

D. National Fire Protection Association (NFPA):

No. 70	National Electrical Code (NEC)
No. 75	Protection of Electronic Computer/Data Processing Systems
No. 77	Recommended Practice on Static Electricity
No. 99	Standard for Health Care Facilities
No. 101	Life Safety Code
No. 1221	Emergency Services Communication Systems

E. Underwriter’s Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	Installation Requirements for Lightning Protection Systems
467	Grounding and Bonding Equipment
497/497A/497B	Protectors for Paired Conductors/ Communications Circuits/Data Communications and Fire Alarm Circuits
884	Underfloor Raceways and Fittings

F. ANSI/EIA/TIA PUBLICATIONS:

568B	Commercial Building Telecommunications
569B	COMMERCIAL BUILDING STANDARD FOR TELECOMMUNICATIONS PATHWAYS AND SPACES
598C	Optical Fiber Cable Color Coding
606A	Administration Standard for the Telecommunications Infrastructure of Commercial Buildings
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

G. Lucent Technologies: Document 900-200-318 “Outside Plant Engineering Handbook”.

H. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).

I. Federal Information Processing Standards (FIPS) Publications.

J. Federal Communications Commission (FCC) Publication: Standards for telephone equipment and systems.

K. United States Air Force: Technical Order 33K-l-lOO - Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

1.4 QUALITY ASSURANCE

A. The authorized representative of the System's OEM shall be responsible for the design, satisfactory total operation of the System, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regard to coordinating, engineering, testing, certifying, supervising, training, and documentation. Each of these installations shall have been in successful operation for a minimum of three years after final acceptance by the user. These installations shall be provided as a part of the submittal identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design installation, certification, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as a part of the Contractor's Technical Submittal.

D. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR <u>before</u> being allowed to commence work on the System.

1.5 SUBMITTALS

A. On-Site Survey: The Contractor shall provide an on-site telephone equipment location, cable pathway, TC, TCO, and interconnection survey

with the submittal that is accomplished no later than 18 months prior to the expected completion of the facility.

1. The survey will be accomplished by a physical walk through of the facility and existing locations with the contract drawings (including all approved changes) and existing survey performed by the IRM department. Differences in locations between the two surveys shall be clearly identified and shall be provided to the COTR in writing within 30 days of the completion of the survey.

B. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COTR shall retain one copy for review and approval.

1. If the submittal is approved the COTR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached indicating the areas where the submittal deviated from the System Specifications. The COTR shall retain one copy for Official Records.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:

1. Title page to include:
   a. VA Medical Center.
   b. Contractor’s name, address, and telephone (including fax) numbers.
   c. Date of Submittal.
   d. VA Project No.
2. List containing a minimum of three (3) locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
   a. Installation Location and Name.
   b. Owner’s or user’s name, address, and telephone numbers (including fax).
   c. Date of Project Start and Date of Final Acceptance by Owner.
   d. System Project Number.
   e. Brief (three paragraphs minimum) description of each system’s function, operation, and installation.
3. Narrative: Description of the System as it is expected to be installed.

4. A list of equipment to be furnished. The quantity, make and mode number of each item is required.

The following is the minimum equipment required by the System:

QUANTITY	**UNIT**
As required	CSU
As required	Back-up Battery Power Supply
As required	AC Power Supply
As required	Equipment Cabinet(s)
As required	Environmental Cabinet
1 ea.	Lightning Protection System
As required	Distribution/Interface Cabinets
As required	Stand Alone Relay Rack
As required	CCS
As required	Audio Alarm Panel
As required	Trouble Annunciator Panel
As required	Wire Management System/Equipment
As required	Telephone Instruments
As required	Cable Distribution System
As required	System Conduits, Cable Duct, and/or Cable Tray
1 ea.	Installation Kit
1 ea.	Separate Spare Part List
As required	Telephone Paging Adapter (one each required for PA, Radio Paging and sub-systems)
As required	Time Out Device (one each required for PA, Radio, and Dial Dictation sub-system)

5. Interface cabinet and each distribution cabinet layout drawing, as each is to be installed.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the CSU output, each input and output distribution point, proposed telephone outlet values, and signal level at each telephone outlet multipin jack.
8. List of test equipment as per paragraph 1.5.E below.

9. A letter certifying that the Contractor understands the requirements of the Samples paragraph 1.5.F below.
10. A letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Environmental Requirements: Technical submittals shall confirm the environmental specifications for TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required to prevent equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
7. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

E. Test Equipment List. The Contractor is responsible for furnishing all test equipment required to test the System in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of an accuracy better than the parameters to be tested. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 3 months prior to the test. As part of the proposal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

1. Spectrum Analyzer.
2. Signal Level Meter.
3. Volt-Ohm Meter.
4. Time Domain Reflectomoter (TDR) with strip chart recorder.
5. Bit Error Test Set (BERT).

F. Samples. A sample of each of the following items shall be furnished to the COTR for approval prior to installation. The samples may be returned to the Contractor at the discretion of the RE.
   1. TCO Wall Outlet Box 100 mm x 100 mm x 63 mm (4" x 4"x 2.5") with:
      a. One each telephone (or voice) RJ45 jack installed.
      b. Two each multi pin data RJ45 jacks installed.
      c. Cover Plate installed.
      d. Fiber-optic ST jack(s) installed.
   2. Data CCS patch panel, punch block or connection device with RJ 45 connectors installed.
   3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
   4. Fiber optic CCS patch panel or breakout box with cable management equipment and “ST” connectors installed.
   5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, and connectors installed.
   6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, and connectors installed.

G. Certifications:
   1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
   2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Local (whichever is the more stringent) Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
   3. Preacceptance Certification: This certification shall be made in accordance with the test procedure paragraph 3.2.B.

H. Equipment Manuals: Ten (10) working days prior to the scheduled acceptance test, the Contractor shall deliver four (4) complete sets of

commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the RE. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams and parts list.

I. As-Installed Equipment and Wiring Diagrams. Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the RE. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, equipment and room/area locations. The drawings shall show the signal levels of the telephone aural carriers of each telephone channel at the input and output of all electronic equipment, beginning and end of each distribution line, and the telephone outlets. The record wiring diagrams shall be provided in hard copy and two compact disk copies properly formatted to match the Facilities current operating version of Computer Aided Drafting (AUTO CAD) system. The COTR shall verify and inform the Contractor of the current version of AutoCAD being used by the Facility. The COTR shall submit one hard copy of each as-installed drawing to TSSO-005N2 for review 15 working days prior to the scheduled acceptance test.

J. Ten (10) days prior to the start of the intermediate test, provide a typewritten detailed description of the System testing plan that meets this specification’s performance standards as indicated in paragraph 2.1.C including illustrations and utilizes test equipment specified in paragraph 1.5.C. The test plan will need to be evaluated and approved by the COTR before intermediate testing begins.

K. Provide two copies of an OEM developed training video tape presentation (reference paragraph 3.3.B) for evaluation and approval by the RE.

L. Provide a typewritten document that details the complete record program in memory for all associated station assignments.

M. Needs Analysis (required for extension of existing system): The Contractor shall conduct a needs analysis of the existing Facility with representative’s from the IRM and various departments to determine the System’s requirements. The analysis shall depict System features and capacities, in addition to specific site requirements. The analysis shall be typewritten and contain the following information as a minimum:

1. The CSU shall be compatible with the existing or projected EPBX and will:
   a. Initially provide:

EQUIPPED ITEM	**CAPACITY**	**WIRED CAPACITY**
Main Station Lines:		
a) Single Line		
b) Multi Line (Equipped for DID)		
Two-way DRTL		
Foreign Exchange (FX)		
WATS		
Conference		
Dial Dictation Access		
RADIO PAGING ACCESS		
AUDIO PAGING ACCESS		
Off-Premise Extensions		
CO Trunk By-Pass		
CO Trunk By-Pass		
CRT w/keyboard		
Printers		
Operator Consoles		
T-1 Access Equipment		
Maintenance Console		

   b. Projected Maximum Growth. The Contractor shall identify the projected maximum growth for each item identified in Paragraph 1.5.C.4. as a part of the needs analysis. For this purpose, the following definitions are provided to detail the System’s capability:
      1) All software and hardware required to completely equip the CSU with all items listed under equipped capacity, shall be provided and installed by the contractor 30 days prior to system cut-over.
      2) “Wired Capacity" is to include all wiring and equipment listed under wired capacity, with the exception of line, data, and

trunk cards, and shall be provided, installed, and tested 30 days prior to system cut-over.

3) The System shall be capable of expansion to the projected maximum growth through the use of printed circuit boards and/or modular cabinets which do not require extensive re-wiring and reprogramming.

2. Cable Distribution System: A design plan for twisted pair and fiber-optic distribution cable plant requirements is not included in this document. See Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, for specific cable distribution system requirements. However, the Contractor is required to formulate a projected cable count that shall coincide with the Maximum Growth items described herein. It is the Contractors responsibility to provide the systems CCS, cable distribution, and TCO requirements in order to develop a copper and fiber-optic distribution requirements plan using the following paragraphs as an example:

a. Twisted Pair Requirements/Column Explanation:

Column	Explanation
From Building	Identifies the building by number or title
Floor	IDENTIFIES THE FLOOR BY NUMBER (I.E. 1ST, 2ND, ETC.)
Room Number	Identifies the room, by number, from which cabling shall be installed
Number of Cable Pair	Identifies the number of cable pair required to be terminated on the floor designated or the number of cable pair (VA Owned) to be retained
Building	Identifies the building by number or title
Room	Identifies room number

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
From Building	Identifies building, by number or location, from which cabling is installed
Room Number	Identifies the room, by number, from

	which cabling shall be installed
To Building	IDENTIFIES BUILDING, BY NUMBER OR LOCATION, TO WHICH CABLING IS INSTALLED
Room Number	Identifies the room, by number, to which cabling shall be installed
Number of Strands	Identifies the number of strands in each run of fiber optic cable
Installed Method	Identifies the method of installation in accordance with requirements as designated herein
Notes	Identifies a note number for a special feature or equipment
Building	Identifies the building by number or title

3. Telephone Instruments (or Stations). The Contractor shall clearly and fully indicate this category for each telephone instrument and compare the total count to the locations identified above and indicated the projected EPBX port count requirements as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares:

Column	**Explanation**
MSL	Number of Main Station Lines (MSL) to be associated with the instrument.
Instrument and Outlets. All equipment to be installed are assigned the following codes:	
DS	Desk type - single line
WS	Wall type - single line
DM	Desk type - multi-line
WM	Wall type - multi-line
Jack	The type of jack shall be the type identified (i.e. wall, single, dual, triplex, etc.).
Notes	Identifies a note number which spells out a requirement for a special feature or function associated with the circuits and equipment on that particular line of the station.
SVC	Identifies the using SERVICE.
Position	Identifies primary user of the instrument by position description or function.

4. Telecommunication Outlets (TCO). The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified and as shown on the drawings as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall extend the following minimum services generated by the existing telephone system. If these services are not generated by an operating existing telephone system, the System shall be fully compatible and capable of providing them in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility service. The System shall be capacity sized so that loss of connectivity to an external telephone system(s) shall not affect the Facilities operation in specific designated emergency operating locations and instruments. The System shall:
   a. Inter-operate, connect, and function fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), at a minimum.
   b. Inter operate with current identified voice mail and automatic attendant functions, and are required as specified herein. A universal night answering function from a Facility designated remote locations shall be provided if not currently in operation and/or will not be deviated as a result of the system installation.
   c. Be a voice and data cable distribution system that is based on a physical “Star” and/or “Bus” Topology.
   d. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including radio paging, audio paging, Federal Information Processing Standards [FIPPS] publications), Industry Standard “T” and/or “DS” carrier protocols and external protocol converters. Additionally, connections to “T” and/or “DS” access/equipment or Customer

Service Units (CSU) that are used in FTS and other trunk applications, shall be included in the System design. Additionally T-1 access/equipment (or CSU) shall be used in FTS and other trunk applications as required by system design if these functions are not provided by the existing telephone system and/or will be deactivated by the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the system’s emergency battery power supply. The System shall be fully capable of operating in the Industry Standard “DS” protocol and provide that service when required.

e. Contain attendant and operator consoles, video monitors with keyboards, and printers to provide employee directory access from the Traffic Management System (TMS), as required by system design if not provided by the existing telephone system and/or will be deactivated by the System installation. All additional console positions, video monitors, and keyboards shall have identical capabilities. The System shall accept a mixture of trunk types at each attendant console and extend calls received via these trunks to station users.

f. Be capable of interfacing and operating with Direct-Incoming-dial (DID) service to stations as identified herein. Assignment to DID shall not affect intra-Facility operation. A DID trunk group, which will operate as a separate trunk group from other Central Office (CO) trunks shall be provided as described herein.

g. Contain the designated number of telephone instruments, where each instrument (also referred to as “station”) shall have the ability to direct dial other Facility telephone stations, the public telephone network, tie-lines, and FTS telephone numbers without attendant assistance. Each station shall be dual tone multi-frequency (DTMF) for intra-Facility and external-Facility calling. The term DTMF, as used herein, shall be defined as “a dialing operation (e.g., push-button, digit dialing, or tone dialing, other than rotary/pulse dialing).

   1) Standard digital telephone instruments shall be provided at the designated TCO(s) and as shown on the drawings.

2) "Special hands free" digital telephone instruments shall be provided at designated TCO(s) and as shown on the drawings.

h. Receive the specified telephone signals acquired from the LEC and FTS contracted carrier, shall process and distribute them to the designated telephone stations as determined by Class-of-Service and indicated on the drawings.

i. At a minimum, one TCO(s) shall be provided on each room wall and on either side of each door opening, and shall be supplied with an associated (within 305 mm (one foot)) or attached active duplex 120 Volts Alternating Current (VAC) outlet (using a quad receptacle box for the TCO and a separate duplex receptacle box for the AC outlet) and as shown on the drawings (The only exception to this general one outlet per wall rule are specifically identified “special” locations (e.g., surgical suites, radiology, MRI rooms, labs, patient rooms, warehouse, loading docks, storage rooms, etc.) where usually only two active TCOs are designated and as shown on the drawings).

1) The Contractor shall provide the TCOs that consist of one telephone multipin and two data multipin jacks each meeting Category 5 Level of service. The telephone multipin jack shall be interfaced and connected to the System via a terminal punch block in each associated TC.

2) The telephone system Contractor shall connect each data multipin jack to a separate data system approved terminating patch panel device in each associated TC. The telephone system Contractor is not to install active data distribution equipment to the System or cross connect the data systems.

3) The construction of distribution TCOs is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

4) The appropriate distribution cable termination methods are found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

5) The appropriate distribution TC construction is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

j. Be able to accomplish adjacent channel operation of the existing telephone system's local, long distance, and FTS telephone signals. The System equipment shall be installed and interfaced according to the OEM's schematic diagram for adjacent telephone channel operation. The System shall be provided with testing capability in each equipment rack and test ports that provides access for each telephone channel without the need to disconnect distribution cables or equipment. Each telephone channel shall be processed as a single channel. A means of monitoring the complete system along with appropriate printout and computer disk archiving of each processed and distributed channel.

k. The System shall be designed to minimize cross talk, background processor noise, inter-modulation, and other signal interference. The equipment shall be installed and interfaced according to the OEM schematic diagram for adjacent audio channel operation. Each audio input channel shall be processed as a single separate channel and combined into one output channel. Additionally, if not provided in the existing telephone system or will be deactivated by the System installation, an audio, and visual monitoring panel shall be provided in the telephone switch room to test each converted audio input and distribution channel transmitted and received signal functions as described herein. The System shall continuously electronically or electrically supervise the EPBX's Alternating Current (AC) power input, stand by batteries and charger, and internal Direct Current (DC) power supply primary Voltages and/or Currents; each remote control unit, audio interface unit, from the telephone switch room. A trouble panel shall be provided in the telephone switch room and at the telephone operator room, Security Service Control Console to check the supervisory signals, signal level, audio sound and visual level, and alert personnel to problems as described herein.

2. Refer to Section 1.5 for initial voice sizing requirements.
3. The System shall be capable of interfacing with the existing or future planned EPBX.
4. A system design where "looping" the distribution cables from room to room shall not be permitted. See Specification Section 27 15 00,

COMMUNICATIONS HORIZONTAL CABLING, for cable distribution TC and TCO requirements.

5. Point of Telephone System Interface:
   a. The telephone signals shall be acquired at the existing telephone EPBX equipment cabinet or as designated in the telephone switch room TC. The Contractor is not responsible for the condition of the telephone signals of the existing telephone system. If the telephone signals at the interface point do not meet the minimum signal level and quality as stated herein, the Contractor shall notify the RE, in writing, detailing the nature of the deficiencies, and the expected effect on the telephone signals in the new extension system. The COTR will coordinate with the Facility Engineering Officer so the necessary repairs for the identified deficiencies can be accomplished.

B. General:
   1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
      a. Maintains a factory production line for the item submitted.
      b. Maintains a stock of replacement parts for the item submitted.
      c. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
      d. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least one year prior to the Invitation for Bid.
   2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item for which there is a specification contained herein, the item shall meet or exceed the specification for that item of equipment.
   3. The Contractor shall produce verification, in writing to the COTR at time of installation, that the type of wire/cable actually being provided is recommended and approved by the OEM and will provide a

total system free of undesirable effects. The Contractor is responsible for providing the correct protection cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.

4. The Telephone Contractor is responsible for interfacing the telephone and PA systems with the System. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method, requires not only a physical and mechanical connection; but, includes matching of signal, voltage, and processing levels, with regard to signal quality and impedance. Each interface point must adhere to all standards described herein for full separation of the Critical Care, Life Safety, and Emergency systems.
5. The telephone equipment and PA interface equipment shall be the interface points for connection of the PA interface cabling from the telephone switch via the System telephone interface unit. The telephone interface unit and PA interface unit shall be provided by the Telephone Contractor.
6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the FCC standards for telephone equipment, systems, and service.
7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
8. All interconnecting twisted pair, fiber optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM’s instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber optic cable unterminated, unconnected, loose or unsecured.
9. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Program memory shall be non-volatile or protected from erasure from power outages for a minimum of two hours.
10. The System shall provide the continuous electrical supervision of each telephone switch cabinet mounted equipment, interconnecting cabling, distribution cable plant, and back up battery and charger

to determine change of status and to assist in trouble shooting System faults.

11. All distribution Voltages, except for the primary AC power to the power supply circuits, shall not exceed 30V AC Root Mean Squared (RMS) or 42V direct current (DC).
12. Color code all distribution wiring to conform to the Telephone Industry standard, ANSI/EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record wiring diagrams, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
13. Connect the System’s primary input AC power to the Facility’ Critical Branch of the Emergency AC Power Distribution System as shown on the Drawings or if not shown on the drawings consult with the COTR regarding a suitable circuit location, prior to bidding.
14. Verify existing UPS system will support the extensions additional load. If adequate capacity is not present, provide the additional equipment required to support the normal operation and functions of the System including the extension (as if there was no AC power failure) in the event of an AC power failure for a minimum of four hours.
15. All equipment shall function and operate normally from the furnished power source, and also, during input power fluctuations or loss of power for a minimum of four hours.
16. Plug-in connectors shall be provided to connect all equipment, with the exception of interface points. Baseband cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
17. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic that

matches the equipment item where it is installed. All faceplates shall be constructed of the same material throughout the Facility.

18. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low voltage circuits.

C. Equipment Functional Characteristics:

FUNCTIONS	CHARACTERISTICS
Input Voltage	105 to 130 VAC
Power Line Frequency	60 Hz ±2.0 Hz
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

2.2 EQUIPMENT SPECIFICATIONS

A. Customer Service Unit (CSU) Equipment:

1. The CSU shall be fully self contained, electronic, digital in operation, fully compatible with the existing telephone equipment, EPBX, and perform, as a minimum, the following functions:
   a. Intra-Facility: station-to-station four digit direct dialing, including those telephone instruments equipped with the DID features.
   b. Direct-output-dial (DOD): from any unrestricted telephone instrument to any CO trunk or FTS access lines by dialing a pre-designated access code. Also, DOD from any station to tie-lines by dialing a pre-designated access code.
   c. Incoming calls from FTS: access lines and tie-lines shall have the ability to direct dial all stations without attendant assistance.
   d. Restricted telephone instruments: shall have access to outside lines through the operators’ console.
   e. Unrestricted telephone instruments: shall have access to all features, functions, CO trunks, FTS access lines, tie-lines, toll free 800 numbers, and long distance directory assistance.
   f. Class-of-service (COS): restrictions provided by the existing telephone system shall be provided. These restrictions are to be

applied individually or in combination as dictated by individual telephone number service requirements. Technical submittals shall describe the number and type of COS restrictions available.

g. Provide all station users with the feature package provided by the existing telephone system or at a minimum, those listed below. The ability to restrict any of these features on a station by station basis shall be provided:
   1) Line Hunt Capability
   2) Consultation Hold
   3) Shall Transfer
   4) Call Pick-Up
   5) Call Forwarding
   6) Call Queuing
   7) Call back/Ring back
   8) Music on Hold
   9) Conferencing
   10) Automatic Number Identification
   11) Station to Station Call Waiting
   12) Station and System Speed Dialing
   13) Call Park
   14) Universal Night Answer Service
   15) Line Load Control
   16) Dual Common Controls
   17) Line Lock Out
   18) Supervisory Signaling and Ringing

h. Fusing:
   1) The CSU shall be equipped with fuses to protect the total telephone system and individual segments of the CSU so that a problem in one segment may be isolated without damaging the total CSU.
   2) Fuses shall be of the alarm indicating type and their rating designated by numerical or color code on fuse panels that are easily visible.

i. Equipment Power Supply:
   1) The CSU shall be equipped with a complete on-line power supply. The System shall consist of AC surge protection, dual load-sharing rectifiers/chargers, batteries, and inverter.

2) The power supply shall have a capacity sufficient to support the CSU including it's projected maximum growth and as required in this specification for interfaced equipment.
3) The UPS w/Battery Back-up or the reserve battery power supply shall have sufficient capacity to supply the CSU for four (4) hours including projected maximum growth and interfaced equipment. The battery power supply shall consist of not less than 24 sealed (dry cells are not acceptable), maintenance-free cells.
4) The system shall be capable of adjustable voltage for float or equalizing batteries. A full redundant system (not including batteries and inverter) shall be provided. Each rectifier or charger shall have the capacity to support the combined load requirements of the existing EPBX as configured including maximum growth and interfaced equipment.
5) The Contractor shall coordinate with the local Facility Telephone Contractor, coordinated through the COTR and Facility Contracting Officer, to determine CO trunk, FTS access line, and other required interface unit power requirements and provide power to the GFE telephone company or Facility furnished and installed interface units so they will continue to function in event of a commercial AC power failure.

j. Alarms and Trouble Indicators:
1) The Contractor shall provide visual and audible alarms, equipped with cut-off switches, indicating AC power failure, rectifier failure, major and minor alarms, and temperature/humidity alarms. The Contractor shall be responsible for providing the required sensors for environmental alarms. These alarms shall be remoted to the existing telephone system and one other location to be as specified herein. These alarms shall be separate and in addition to the major and minor alarm functions.
2) The alarm panel(s) shall contain small red indicator lamps for each alarm with cut-off switches or one switch for all alarms and a distinctive audible alarm(s) that can be heard over the ambient noise in its respective location. If one cutoff switch

is provided for all audible alarms, it shall restore the alarms to the ready status condition for the audible registration of additional alarms.

a) The technical submittal shall describe any other CSU alarms that are remoted.

b) The technical submittal shall describe CSU alarms/indicators of malfunction(s) that are located on the equipment.

k. The CSU shall provide four-digit intra-station dialing.

1) Due to the varied trunk group requirements and possible future trunk group requirements, e.g. audio paging, alternate access codes may be proposed. Grouping of like type trunk group/features, e.g. 5-2 radio paging, 5-3 audio paging is acceptable.

2) The CSU shall provide emergency numbers accessible by all station users. The numbers shall appear on the console or a multi-line instrument and at least one other designated location. There shall be a distinctive audible and visual signal associated with the emergency number to ensure immediate response to calls. The console or multi-line instrument shall have the capability of priority answering the emergency number and extending the call as the situation dictates. A modified trunk circuit may be used for this purpose.

l. The CSU equipment shall have such sensitivity as required to provide satisfactory service up to 3,000 feet for all voice locations.

m. The Contractor shall provide a complete set of EPBX electronic modules and/or cards to be used as on-hand operational emergency spare equipment. One each of T-1, DS-**, interface cards etc. is the minimum required or a compliment as directed by the OEM. Additionally, the Contractor shall confer with the COTR to determine other spare items that may be required to equip the system with a fully emergency repair capability completely adhering to the System Guaranty Requirements as described herein.

2. The installed CSU shall be as a minimum, compatible with the existing EBPX or equipped with the following features at a minimum:

a. AC to DC power supplies.
b. Emergency battery power supply.
c. DC to AC inverter power supply (shall be connected to the CSU emergency battery power supply).
d. Dual common controls.
e. Redundant signaling supply units, or equivalent.
f. Cable distribution frame.
g. Cable distribution system.
h. Programmable Emergency Telephone Number(s).
i. An on-site automatic program loading device (tape drives are not acceptable) to reload system memory in case of power or system failure (shall be connected to the CSU emergency battery power supply).
j. An on-site maintenance administration terminal (MAT) with CRT/keyboard and printer (shall be connected to the CSU emergency battery power supply).
k. An automatic central office trunk connection to pre-determined stations for emergency trunk by-pass/cut-through service. Immediately upon failure of the GFE EPBX, these stations shall have the ability to process calls. If required, each of these stations shall be equipped with automatic ground start for outgoing calls. Single line instruments, if required, shall be provided by the contractor.

3. Voice Mail:
   a. The system shall allow a predetermined number of users to send complete and confidential messages in the users own voice and receive complete and confidential messages in the sender’s own voice. The system shall provide 24 hours per day, 7 days per week access. The system shall be integrated into the operation of the existing telephone system and be compatible with the local telephone company central office.
   b. The system shall provide capacity for the following number of ports:

	Equipped Capacity	Wired Capacity
Automated Attendant	12	20

Voice Mail	12	20

c. The voice mail system shall initially provide for 500 mailboxes and 40 hours of storage with growth to 60 hours of storage.

d. Voice Mail Features. The system shall have the following features:

1) Access to the system and its features from any instrument anywhere that provides DTMF signaling.

2) The ability of those leaving a message to review the message and/or edit the message that is being placed in the mailbox.

3) Privacy/Security through the use of a "password".

4) The ability to send messages to users on the voice mail system in the following manner:

a) To any user on the same voice mail system.

b) To more than one user on the same voice mail system - an ad hoc distribution list determined by the sender at the time of message transmission.

c) To a predetermined distribution list.

d) Broadcast to all users on the same voice mail system.

5) Verification, with Receipt: The ability of a user to request and receive verification of when a message is actually played through the use of a touch-tone command. The system shall indicate the time and date of when a message is played and place that information in the sender's mailbox.

6) Envelope Information: The ability of a user to request and receive time and date information of when specific messages were left in the user's mailbox.

7) Connection to the voice mail system shall be through an extension number of the existing telephone system EPBX or a seven/ten digit telephone number from the LEC.

8) Message "PROMPTS" shall be provided for every transaction. Messages shall be provided for "GREETINGS" and "INSTRUCTIONS FOR RECORDING OR EDITING A MESSAGE".

9) A message waiting tone, lamp, and/or display shall notify the user that messages are in the user's mailbox.

10) A message shall notify the user, upon accessing the system, of how many messages are in the user mailbox.

11) The user, upon accessing the system, shall have the following response alternatives:
    a) Respond or send a reply to another user on the same voice mail system.
    b) Route the message to another user on the same voice mail system.
    c) Delete the message.
    d) Save the message.
12) A "Default Path" shall be provided to allow those callers who do not have touch-tone capability or who need to talk to someone to be routed to an operator or some other predetermined answering position.
13) The system shall the ability to fast forward or rewind-recorded messages while being reviewed by the user.
14) The system shall present messages to the user on a "FIFO" basis.
15) User Administration: The system shall provide, as a minimum, management information and statistics in the following categories:
16) Port Usage: Traffic statistics on each of the different access paths into the system.
17) Usage of Storage Capacity - Remaining storage capacity at any one time and during peak periods.
18) Mailbox Usage: Connect time and number of new or saved messages.
19) The user administration terminal shall allow for "Class of Service Controls" in the following areas and for the following parameters:
    a) Initial Authorization:
        (1) Ability to enable a mailbox.
        (2) Record the "OWNER'S" name.
        (3) Set initial PASS NUMBER.
    b) Usage Control:
        (1) Length of personal greeting.
        (2) Length of messages received.
        (3) Number of messages.
        (4) Message retention time.

c) Feature Authorizations - Allowed or Not:

(1) Group List Creation.

(2) Group List Usage.

(3) Broadcast Messages.

B. Voice Traffic Management System (TMS):

1. A complete and self-contained on-site TMS shall be provided that is fully compatible with and compliments the existing telephone system.

2. As a minimum, the following functions shall be provided:

a. A 300 characters per second (CPS) letter quality printer, shall be provided. The CSU and/or the maintenance administration terminal may generate some of the reports.

b. The TMS shall be connected to the CSU emergency battery power supply.

c. All screen menus shall be standard with access to each category of reports to be provided.

d. Traffic Accounting and Management Call Detail Recording (CDR) Package shall be provided for all voice circuits. The TMS shall:

1) Include all necessary hardware, software, and interconnections to the CSU.

2) Contain a database that shall be stored on non-volatile media. Tape drives are not acceptable.

3) Contain line numbers, physical locations of equipment by building and room number, the department to which a line is assigned, the name of the person(s) assigned to a particular number, the type of equipment, and any comments regarding CSU features.

4) Support additional I/O ports for video monitors or other terminals, which will allow a passive display of the data base(s) by, authorized medical center personnel other than those individuals responsible for data input and conducting studies.

5) Exhibit a method of security that shall be provided by User ID and password to protect the data base(s).

6) Perform separate voice line reports, on demand and predetermined schedule, for automatic printing. As a minimum, the following reports are required:

a) Originating trunk traffic by trunk group expressed in CCS.

b) Terminating trunk traffic by trunk group expressed in CCS.
c) All trunk busy, by trunk group, expressed as blocked call count.
d) All equipment busy, i.e., no dial tone and failure to complete cross office call because of all equipment busy, expressed in blocked call count.
e) List of all equipment alarms, error tables, trouble logs, history files, V & H coordinates etc.

7) Perform the following console measurements for each console:
a) Incoming calls.
b) Calls answered.

8) Contain remote video monitors that shall be provided in the immediate vicinity of the telephone operators for use as an on-line directory lookup system of Facility personnel. The Contractor provided monitors shall be compatible with the proposed TMS hardware and software.

9) Produce reports that shall be in English notation and will not require interpretation of abbreviations or codes by the user.

10) Contain sufficient storage on disk shall be provided to prevent a purge of stored data. Call record and facility usage data shall be maintained in the database for a minimum of 30 days. Storage must be capable of accommodating a minimum of 5,000 calls per day.

e. Samples of all reports generated by the TMS are to be submitted with the technical submittal for evaluation of formats and compliance with information field content.

f. Detailed description of the method to be used to measure traffic data shall be included in the technical submittal.

g. Normal system traffic data shall be furnished to the appropriate Facility staff within seven days of a Facility request. A complete and comprehensive traffic study, to include the required traffic data with the Contractor's comments and recommendations, will be prepared and submitted to the appropriate Facility staff quarterly. These studies shall be provided at no additional cost to the VA.

h. Automatic directory service shall generate a telephone directory that includes, name, title, organization, location, extension,

and class-of-service. The contractor shall be responsible for loading and maintaining the directory.

i. A Cable plant management function shall be provided with the following requirements, at a minimum:

1) A list of off-premise cable by circuit number, numbers of pairs for each circuit, and circuit definition.

2) Provide a complete cable plant distribution record to identify the location (cable pair) on the MDF, the riser, the size cable, cable pair in-use (main cable feeder and station cable), building and room number of the termination, and the type equipment terminated.

3) Automatically provide when the service order is entered, the cable number and pair assignments.

j. Equipment inventory list shall be provided containing the following minimum requirements:

1) CSU cabinets, cards (active and spares), batteries, current and surge protectors, rectifiers, all peripheral equipment, i.e. radio page, audio page, etc.

2) Quantity of single and multi-line telephones, speakerphones, dial intercom units, speakers, gongs, loud horns, bells, chimes, recorders, etc.

3) A list of equipment as being used or spare; ordered or received; installed date, warranty date, cost, location, serial number, etc.

C. Equipment Cabinet with Internal Mounting Rack:

1. The equipment cabinet shall be lockable, heavy gauge steel with baked on paint finish. It shall be floor or wall mounted with knock-out holes for cable entrance and conduit connection, provided with ventilation ports and quiet fan with non disposable air filter for equipment cooling. Two keys shall be provided for each lock to the COTR when the System is accepted.

2. A minimum of one cabinet shall be provided with blank rack space, for additional equipment. Blank panels shall be installed to cover any open or unused rack space. Two 120 VAC power strips connected to surge protectors, cooling fan with non-disposable air filter, and conduit or cable duct interface to adjacent cabinet(s) shall be a part of this cabinet.

3. Blank panels shall be color matched to the cabinet, 3.175 mm (1/8”) aluminum with vertical dimensions in increments of 44 mm (1.75”) with mounting holes spaced to correspond to Electronic Industry Association (EIA) 480 mm (19”) dimensions. Single standard size blank panels shall be used to fill unused panel or rack spaces in lieu of numerous 44 mm (1.75”) types. One blank 44 mm (1.75”) high blank panel shall be installed between each item of equipment.
4. AC Power Outlet Strip(s):
   a. A strip shall be provided with an outlet for each item of equipment and a minimum of four spare AC power outlets. Each strip shall be mounted inside and at the rear of each equipment cabinet. It shall contain “U” ground AC outlets for distributing AC power to the installed electronic equipment. The strip shall be self-contained in a metal enclosure with a maximum of 1.8 M (6-foot) connecting wire with three-prong plug.
   b. Technical Characteristics:

Power capacity	20 Ampere (AMP), 120 VAC continuous duty
Wire gauge	Three conductor, #12 AWG copper

5. Cabinet AC Power Line Surge Protector and Filter:
   a. Each cabinet containing active electronic equipment shall be equipped with a AC Surge Protector and Filter. The Protector and Filter shall be housed in one single enclosure. The Protector and Filter shall provide instantaneous regulation of the AC input voltage and isolate and filter any noise present on the AC input line. It shall be cabinet mounted and the cabinet AC power strip (two strips maximum) may be connected to it.
   b. Technical Characteristics:

Input Voltage range	120 VAC + 15%
Power capacity	20 AMP, 120 VAC
Voltage output regulation	+3.0%
Circuit breaker	15 AMP, may be self contain
Noise filtering	Greater than 45 dB
AC outlets	Four duplex grounded types, minimum

Response time	5 Nano Seconds
Surge suppression	10,000 AMPS
Noise suppression	
Common	-40 dB
Differential	-45 dB

6. Main AC Input Line:
   a. The CSU shall be equipped with AC voltage and current surge protectors to prevent damage to the CSU and rectifiers from power line induced voltage spikes, surges, lightning, etc.
   b. Specific requirements for current and surge protection shall include:
      1) Five nanosecond (ns) response time to the transient.
      2) Voltage protection threshold, line to neutral, starts at no more than 220 volts peak. The transient voltage shall not exceed 300 volts peak. Vendor shall furnish documentation on peak clamping voltage as a function of transient AMP.
      3) Peak power dissipation is 35 joules per phase (minimum), as measured for l millisecond at sub branch panels, l00 joules per phase at branch panels and 300 joules per phase at service entrance panels. Vendor shall furnish an explanation of how the ratings were measured or empirically derived.
      4) Surge protector must not short circuit the AC power line at any time:
         a) The primary surge protection components must be silicon semiconductors. Secondary stages, if used, may include other types of devices.
         b) Surge protectors shall incorporate a visual device which indicates whether the surge suppression component(s) is (are) functioning.
         c) Surge protection devices shall be UL listed.
         d) Voltage and current surge protectors shall be provided on all ancillary equipment provided by the Contractor, not powered from the CSU primary power supply and emergency battery, e.g., electronic telephones, service units, custom telephones, speaker phones, modems, data terminal interface, etc.

e) Power dissipation 12,000 Watts (W) for l millisecond (l2 Joules).

f) Voltage protection threshold starts at not more than 110 VAC.

g) Surge protectors must not short-circuit the A/C line at any time.

h) Surge protectors shall be wholly self contained, plug in type for 110/120 VAC, 15 AMP, duplex receptacle.

7. Technical Characteristics:

Environmental control	Automatic, heating and/or cooling, as required
Temperature conditions (rated at 1,300 W of install equipment heat generation):	
Internal Range	Maintains 80° to 105° of internal heat conditions, maximum
External Range	100° ± 25°, maximum
Forced air unit	Required with non disposable air filter unobstructed and uninterruptible
Air conditioning	As required, fully internal mounted
Heater	As required, fully internal mounted
Uninterruptible power supply	As required, fully internal mounted
Front door	Full length, see through, EMI resistant, and lockable
Rear door	Full length, non-see through, EMI resistant, and lockable
Conduit wiring entrance	Top and/or bottom, fully sealed
Input power	2 ea. minimum 120 VAC @ 20A, maximum, independent circuit, conduit for fixed or armored cable for moveable installations
Dimensions:	
Height	1980 mm (78”), maximum
Width	635 mm (25”), maximum
Depth	965 mm (38”), maximum
Front panel opening	480 mm (19”), w/ EIA mounting hole spacing

D. Distribution or System Interface Cabinet:

1. The cabinet shall be constructed of heavy 16 gauge cold rolled steel, have top and side panels and hinged front and rear (front door only if wall mounted) doors. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or the RE, contain integral and adjustable predrilled rack mounting rails or frame that allows front panel equipment mounting and access. When all equipment, doors and panels are installed, snap-in-place chrome trim strip covers are required to be installed that will cover all front panel screw fasteners. It shall be equipped in the same manner as the equipment cabinet.
2. Technical Characteristics:

Overall height	2180 mm (85 7/8"), maximum
Overall depth	650 mm (25 1/2"), maximum
Overall width	535 mm (21 1/16"), maximum
Equipment vertical	1960 mm (77 1/8”), maximum
mounting space	
Front panel horizontal	484 mm (19 1/16”), maximum,
width	

E. Stand Alone Equipment (Or Sometimes Called Radio Relay) Rack:
1. The rack shall be constructed of heavy 16 gauge cold rolled steel and have fully adjustable equipment front mounting rails that allows front panel equipment mounting and access. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or the RE. It shall be floor or wall mounted or mounted on casters as directed by the RE.
2. Technical Characteristics:

Overall Height	2180 mm (85 7/8"), maximum
Overall Depth	650 mm (25 1/2"), maximum
Overall Width	535 mm (21 1/16"), maximum
Front Panel Opening	480 mm (19"), EIA horizontal width
Hole Spacing	per EIA

F. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:

1. The connector panel(s) shall be made of flat smooth 3.175 mm (1/8 inch) thick solid aluminum, custom designed, fitted and installed in the cabinet. Bulkhead equipment connectors shall be mounted on the panel to enable all cabinet equipment's signal, control, and coaxial cables to be connected through the panel. Each panel shall be color matched to the cabinet installed.

a. Voice (or Telephone):

1) The CSS for voice or telephone service shall be Industry Standard 110 type punch blocks. This represents the minimum requirement for voice or telephone, and control wiring in lieu of patch panels, each being certified for category six service. IDC punch blocks (with internal RJ45 jacks) are acceptable for use in all CCS and shall be specifically designed for category six telecommunications service and the size and type of UTP cable used as described herein. As a minimum, punch block strips shall be secured to an OEM designed physical anchoring unit located on a wall in the MTC, IMTC, and TC. However, console, cabinet, rail, panel, etc. mounting is allowed at the OEM's recommendation and as approved by the RE. Punch blocks shall not be used for Class II or 120 VAC power wiring.

2) Technical Characteristics:

Number of horizontal rows	100, minimum
Number of terminals per row	4, minimum
Terminal protector	required for each used or unused terminal
INSULATION SPLICING	required between each row of terminals

b. Fiberoptic:

1) Product reference of a Government Approved (US State Department) type is Telewire, PUP-17 with prepunched chassis mounting holes arranged in two horizontal rows. This panel may be used for fiber optic, audio, control cable, and Class II

Low Voltage Wiring installations when provided with the proper connectors. This panel is not allowed to be used for 120 VAC power connections.

2) Technical Characteristics:

Size:	
Height	Two RUs, 89 mm (3.5”) minimum
Width	484 mm (19 1/16”), EIA minimum
Number of connections	12 pairs, minimum
Connectors:	
Audio Service	Use RCA 6.35 mm (1/4") Phono, XL or Barrier Strips, surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained)
Control Signal Service	Barrier strips surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained)
Low voltage power (class II)	Barrier strips with spade lugs and clear full length plastic cover, surfaced mounted
FIBER OPTIC	“ST” STAINLESS STEEL, FEMALE

c. Mounting Strips and Blocks:

1) Barrier Strips:

a) Barrier strips are approved for AC power, data, voice, and control cable or wires. Barrier strips shall accommodate the size and type of audio spade (or fork type) lugs used with insulating and separating strips between the terminals for securing separate wires in a neat and orderly fashion. Each cable or wire end shall be provided with an audio spade lug, which is connected to an individual screw terminal on the barrier strip. The barrier strips shall be surface secured to a console, cabinet, rail, panel, etc. 120 VAC power wires shall not be connected to signal barrier strips.

b) Technical Characteristics:

Terminal size	6-32, minimum
Terminal Count	Any combination
Wire size	20 AWG, minimum
Voltage handling	100 V, minimum
Protective connector cover	Required for Class II and 120 VAC power connections

2) Solderless Connectors: The connectors (or fork connectors) shall be crimp-on insulated lug to fit a 6-32 minimum screw terminal. The fork connector shall be installed using a standard lug-crimping tool.
3) Punch Blocks: Industry Standard 110 type punch blocks are approved for data, voice, and control wiring at a minimum. Punch blocks shall be specifically designed for the size and type of wire used. Punch block strips shall be secured to a console, cabinet, rail, panel, etc. Punch blocks shall not be used for Class II or 120 VAC power wiring.
4) Wire Wrap Strips: Wire wrap strips (minimum of 1.65 mm (0.065") wire wrap) are approved for voice and control wiring and shall meet Industry Standards. Wire wrap strips shall be secured to a cabinet, rail, panel, etc. Wire wrap strips shall not be used for Class II or 120VAC power wiring.

G. Wire Management System and Equipment:
1. Wire Management System: The system(s) shall be provided as the management center of the respective cable system, CCS, and TC it is incorporated. It shall perform as a platform to house peripheral equipment in a standard relay rack or equipment cabinet. It shall be arrange in a manner as to provide convenient access to all install management and other equipment. All cables and connections shall be at the rear of each system interface to IDC and/or patch panels, punch blocks, wire wrap strips, and/or barrier strip.
2. Wire Management Equipment: The wire management equipment shall be the focal point of each wire management system. It shall provide an orderly interface between outside and inside wires and cables (where used), distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide a uniform connection media for all system fire retardant

wires and cables and other subsystems. It shall be fully compatible and interface to each cable tray, duct, wireway, or conduit used in the system. All interconnection or distribution wires and cables shall enter the system at the top (or from a wireway in the floor) via a overhead protection system and be uniformly routed down either side (or both at the same time) of the frame in side protection system then laterally via a anchoring or routing shelf for termination on the rear of each respective terminating assembly. Each system shall be custom configured to meet the system design and user needs.

H. Telephone Instruments:

1. Telephone instruments (or station equipment) that are initially installed shall be configured as indicated herein. Final location of some station equipment shall be coordinated with designated VA official prior to installation.
2. All telephone instruments shall be equipped with the inductive capability to radiate a magnetic field required to activate the hearing aid telecoil and to provide personnel, who use hearing aids, access to all telephones within the Facility.
3. Station equipment shall consist of standard single line instruments, patient bedside instruments, and multi-line digital electronic telephone instruments with digital display, of the latest state-of-the-art design.
4. All telephone instruments except patient bedside phones, shall be equipped with a flash button (or equivalent feature button) with pre-determined timing feature to initiate consultation hold and other features normally initiated by operation of the hook-switch. Flash button shall be distinct from the hook-switch.
5. All telephone instruments, except patient bedside phones, shall be equipped with a laminated faceplate listing the most common user features and their appropriate access codes. The faceplates may be an integral part of the instrument housing or may be an adhesive backed decal that shall be applied over the tone pad area of the housing at the time of telephone set installation.
6. Station instruments shall be feature compatible and have transmission characteristics which are compatible with the proposed system.

7. Telephone instrument signaling shall be by means of standard adjustable, buzzers, chimes, or electronic tone, unless otherwise specified:
   a. Single Line:
      1) Single line instruments may be electronic or 2500-type analog phones.
      2) Single line instruments used must be capable of supporting bridged cabling to allow a single phone number on multiple instruments without using multiple switch ports.
      3) Single line instruments must be capable of supporting auxiliary equipment, such as amplified handsets; external chimes, light, or bells; and other similar equipment without using multiple switch ports.
   b. Multi-Line, Digital and Electronic:
      1) The instruments shall be equipped with a digital read-out display and shall have no less than 14 programmable (lines or features) buttons.
      2) The instruments shall employ only one adjustable ringer, bell, buzzer, chime or electronic tone to announce calls. The signaling device shall detect an incoming call to the multi-button instrument and provide an audible signal only on designated lines.
      3) Each instrument shall be equipped with lights to identify the called line and remain illuminated for the duration of the call.
      4) Telephone intercom systems shall normally be associated with these instruments.
      5) The equipment associated with intercom systems may require special features such as built in microphone and speaker. Telephone Intercom Systems shall be required to provide secretaries with a means of announcing calls to offices with extensions or pickups on the system. The provision of intercom systems shall be identified during the data base survey required as described herein. Any required intercom systems shall be provided and installed by the contractor.
      6) This equipment must be capable of supporting auxiliary equipment, such as amplified handsets; external chimes, light,

or bells; and other similar equipment. The use of analog switch ports to provide ringing voltage, if required, is acceptable and these switch ports shall be included in the Equipped Capacity as described herein.

7) Hot Line Telephones shall be provided between two identified points and as shown on the drawings. These hot lines shall be equipped with two-way automatic ring and cut-off controlled by the telephone hook-switch, i.e. when near-end hand set is removed from the hook switch, the far-end telephone shall ring until the hand set is removed from the hook-switch.

8) Hands Free telephone stations shall be required. In this configuration, a speaker shall be used as both transmitter and receiver to answer or initiate a call. These facilities will normally be used as a hot line between two points. Requirements for hands-free operated facilities shall be identified on the drawings.

c. Patient Bedside:

1) Patient bedside instruments shall be maintenance free, sanitized packet, and capable of supporting tabletop, side-rail, top bed-rail, or wall mounting. Each phone should have a self-contained line cord of not less than 4.5 M (15 feet).

2) At the discretion of the facility, patient bedside instruments may be discarded, cleaned for reuse, or given to the patient, as appropriate. The anticipated cost per instrument should not exceed $10.00.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

The System shall be provided with a complete cable backbone and building distribution system consisting of copper, fiberoptic, and other specified cable and connectors, signal closets, cross connection or terminating systems, telecommunication outlets and interface points as identified in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING and with technical instructions and approval from the RE.

2.4 INSTALLATION KIT

The kit provided shall include, at a minimum, all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder,

hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. The Contractor shall turn over all unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware to the RE. At a minimum, the following installation sub-kits are required:

A. System Grounding:
   1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   2. This includes, but is not limited to:
      a. Coaxial Cable Shields
      b. Control Cable Shields.
      c. Data Cable Shields.
      d. Equipment Racks.
      e. Equipment Cabinets.
      f. Conduits.
      g. Cable Duct.
      h. Cable Trays.
      i. Power Panels.
      j. Connector Panels.
      k. Grounding Blocks.

B. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

C. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

D. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to

interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

E. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, Record Wiring Diagrams, and this document.

F. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment model and serial identification numbers. The COTR may inventory the EPBX and related equipment.
2. Storage and Handling: Store and protect equipment in a manner that will preclude damage as directed by the RE.

B. System Installation:

1. After award of contract, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the system without written approval from the COTR and PM.
2. The Contractor shall install all equipment and systems in a manner, which complies with, accepted industry standards of good practice, the requirements of this specification and in a manner that does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, telephone outlets, and pads for minimizing interference and for balancing the amplifiers and distribution system(s). Items used for balancing and minimizing interference shall be able to pass telephone channels in the frequency bands

selected, in the directions specified, with low loss, and high isolation and with minimum delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of paragraph 2.1.C and the System performance standards.

4. All passive equipment shall be connected according to the OEM's specifications to insure correct termination, isolation, impedance match and signal level balance at each telephone outlet.
5. Where telephone/data outlets are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical and horizontal copper and fiber optic lines shall be terminated so shall require modifications of the System CSU or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair cables carrying digital signals in telephone systems.
9. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
10. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Equipment Assembly:

1. Cabinets:
   a. Each enclosure shall be: Floor or wall mounted with standard knockout holes for conduit connection or cable entrance; provide for ventilation of the equipment; have front and rear locking doors (except, wall mounted cabinets that require only a front locking door); power outlet strip(s), connector, and patch panel(s).
   b. Each enclosure shall be equipped with a quiet fan and nondisposable air filter.
   c. Enclosures and stand alone racks shall be installed plumb and square. Each shall be permanently attached to the building structure and be held firmly in place and approved by the RE.

d. Rack mounted equipment shall be installed in the enclosure's equipment adjustable mounting racks with equipment normally requiring adjustment or observation mounted so operational adjustment(s) can be conveniently made. Heavy equipment shall be mounted with rack slides or rails allowing servicing from the front of the enclosure. Heavy equipment shall not depend only upon front panel mounting screws for support. Equipment shall be provided with sufficient cable slack to permit servicing by removal of the installed equipment from the front of the enclosure. A color matched blank panel (spacer) of 44 mm (1.75 inches) high, shall be installed between each piece of equipment (active or passive) to insure adequate air circulation. The enclosure shall be designed for efficient equipment cooling and air ventilation.

e. Provide 380 mm (15 inches) of front vertical space opening for additional equipment. Install color matched blank panels to cover any unused enclosure openings.

f. Signal connector, patch, and connector panels (i.e. PA, telephone, control, RF, TV, etc.) shall be connected so that outputs from each source, device or system component shall enter the panel at the top row of jacks, beginning left to right as viewed from the front. These will be called "inputs". Each connection to a load, device or system component shall exit the panel at the bottom row of jacks, beginning left to right as viewed from the front. These will be called "outputs".

1) Equipment located indoors shall be installed in metal racks or enclosures with hinged doors and be accessible for maintenance without interference to other nearby equipment.

2) Cables shall enter the equipment racks or enclosures in such a manner that allows all doors or access panels to open and close without disturbing or damaging the cables.

3) All distribution hardware shall be securely mounted in a manner that allows access to the connections for testing and provides sufficient room for the doors or access panels to open and close without disturbing the cables.

2. Installation of the CSU:

a. General:

1) The CSU installation shall comply with all laws and codes applying to interconnected telephone installations.
2) In the absence of specifications regarding installation details, standard industry practices shall prevail and first quality material and workmanship shall be provided.
3) All material, installed by the Contractor, shall be new and thoroughly tested. All installation shall be carried out in a professional manner.
4) Installation of all equipment shall be fully coordinated with the COTR and Facility staffs. No area shall be left without minimal telephone service as described herein.
5) The Contractor shall provide an outlet with triplex modular jack with stainless steel cover plate for each telephone outlet as shown and verified on the drawings. The Contractor shall provide the appropriate modular jack (single or triplex) with appropriate cover plate for each 'outlet' location identified on the drawings.
6) The Contractor shall install all patient and wall telephone instruments on a single modular jack designed for wall telephone instruments and patient wall or PBPU installations.
7) All permanent telephone cable and wire shall be installed in conduit or an enclosed duct system or be of the type approved for installation, as determined by VA requirements, without conduit or enclosed duct system. Cable and wire not installed in conduit or an enclosed duct system must be installed in cable tray or mechanically supported and separated from other signal cable systems as described herein.
8) Where cable and wire penetrate through fire/smoke partitions, firewalls, or floors, the Contractor shall provide fire/smoke stopping around the outside of any installed conduit/cable tray. The Contractor shall provide and install fire stopping material, type approved by the RE, inside the provided conduit/cable tray after installation is complete.

b. The Contractor Shall:
1) Install the equipment in accordance with the specifications for the CSU as specified and recommended by the OEM.

2) Provide a full time on-site Project Manager effective with VA issuance of the notice to proceed. The Project Manager shall be responsible for fully coordinating and supervising all contractor/sub-contractor personnel in all phases of the installation, training, inspection, cutover, and final acceptance of the System. The Project Manager shall be provided a complete copy of these specifications to include all amendments prior to the start of installation of the telephone system.
3) Coordinate and conduct the CSU data base survey with the COTR and a member of the IRM staff. The Contractor is responsible for identifying all programming of features, classes of service, and equipment to be installed by types and physical locations as specified in this document and all attachments thereto. After the survey is completed, a complete list of equipment shall be provided to the COTR and the IRM for approval prior to the start of installation.
4) Be responsible for the removal and replacement of damaged ceiling tiles during installation and maintenance service of the cable and wire distribution system. The Contractor shall be responsible for restoring to original condition any immediate (approximately one meter (three feet) in diameter) areas that were damaged during the installation and maintenance of the systems.
5) Run all cross connects to established circuits during installation and maintenance service for the contract life.
6) Remove, on a daily basis, all debris and scrap generated in the conduct of work.
7) Provide the RE, for review, coordination and approval, a Proof of Performance Test Plan 90 days prior to activation of the CSU. The plan shall be used for testing and acceptance of the System. It shall include sufficient tests to demonstrate the systems capabilities of providing the services outlined in this document. Test equipment required for demonstration shall be Contractor provided and approved by the RE. A list of test equipment required shall be included with the acceptance test

plan. Test equipment shall have under gone calibration certification within six months prior to system activation.

8) Provide Contractor personnel (switch technicians, installers, trainers, and the project manager) on premise for seven consecutive days after cut-over to clear any malfunctions which may develop, to assign/reassign any software features/COS, and conduct any additional training as required.
9) Ensure that the project manager and sufficient skilled personnel remain on premise until all items on the punch list, developed during inspection, cut-over, and acceptance testing of the System are completed, inspected, and accepted by the RE.
10) Be responsible for any and all coordination with the LEC relative to interface with the commercial telephone system. The contractor shall also be responsible for the removal of all voice and/or data equipment and cabling abandoned by the LEC, VA, or other organizations and not retained for exclusive use by VA as a result of this installation.
11) Connect all telephone equipment located in the equipment room to the common signal ground buss that is provided. The common signal ground buss shall be located in all telephone closets and the CSU switch room.
12) Provide system ground between CSU and all interfaced systems such as existing telephone system, PA system equipment chassis, radio paging equipment chassis, etc.
13) Ensure that other dedicated telecommunications systems applications within the Facility (i.e., pay stations, electro-writing equipment, facsimile etc.) that require space within switch room/telephone closets, conduits, and cable pair are accommodated. Coordination between applicable parties will be necessary to ensure accommodation of these systems. It shall be the responsibility of the bidders to determine the requirements and include them in their proposal.
14) All portions of the System installation shall conform to local building and fire codes.
15) The Contractor shall not use gasoline, benzene, alcohol, naphtha, carbon tetrachloride, or turpentine for cleaning any

part of the equipment. Flammable materials shall be kept in suitable places outside the building. OSHA safety standards and local Facility safety standards shall prevail.

D. Conduit, Cables and Wiring, Cable Tray, Raceways, Signal Ducts, Etc.:

1. The Contractor shall employ the latest installation practices and materials.
2. All cables shall be installed in conduit and/or signal ducts. Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
3. Ensure that Telephone and PA Systems (as identified by NEC Section 517) are completely separated and protected from all systems.
4. All cable junctions and taps shall be accessible. Do not install multi-taps or other distribution equipment items inside cable ducts or raceways. As a minimum, use a 200 mm x 200 mm x 100 mm (8” X 8” X 4”) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.
5. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
6. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record wiring diagrams.
7. Cable shall be grouped and shall not change position throughout the cable run.
8. Completely test all of the cables after installation and replace any defective cables.

3.2 TESTS

If this Section is being used in conjunction with Specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT or Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, the following testing guidelines are in addition to the requirements outlined in these documents. If this document is being used as a “Stand Alone” cable plant installation, the following testing guidelines shall be the standard of measure for the respective system.

A. Interim Inspection:

1. The interim inspection will be conducted in the presence of a Government Representative designated as the VA Contract Coordinator prior to the proof of performance testing. This inspection shall verify that the equipment provided adheres to the installation requirements of this document.
2. The Contractor shall have 50% of the telephone extension system equipment installed to include, but not be limited to: CSU, interface, origination and junction enclosures powered with the permanent AC wiring, outlets, conduit and cables, before the interim inspection can take place.
3. The Contractor shall notify the RE, in writing, of the estimated date the Contractor expects to be ready for in the interim inspection, at least 7 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COTR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor the Contractor to continue with the System installation.
5. The COTR in conjunction with PE shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the systems record wiring diagrams documentation.

B. Pretesting: Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.

C. Pretesting Procedure: During the System pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the System performance requirements of this document. The Contractor shall measure and record the aural carrier levels of each system telephone, at each of the following points in the system:
   1. Local Telephone System Inputs.
   2. CSU inputs and outputs.

3. MDU, BIU, amplifiers, channel processor and converter inputs and outputs.
4. CSU output S/NR for each telephone channel.
5. Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
6. A copy of the recorded system pretest measurements shall be submitted, along with the pretest certification, to the RE.

D. Pretesting Certification. After pretesting the System, the Contractor shall notify the RE, in writing, that the System is ready for proof of performance testing, and that it meets all requirements stated in this document. The Contractor shall accomplish submission of this notification of system readiness, no later than 20 working days prior to the beginning of the scheduled Government proof of performance test. Failure of the Contractor to comply with these pretest requirements, shall be grounds for canceling the scheduled test.

E. Acceptance Test:

1. After the System has been pretested and the Contractor has submitted the pretest results and certification to the RE, the Contractor shall schedule an acceptance test date and give the COTR 20 days advance written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a “go-no-go” basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed system complies with the operational and technical requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System the precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance

test of the System. Repeated failures that result in a cumulative time of eight (8) hours to effect repairs, shall cause the entire System to be declared unacceptable. Re-testing of the entire System shall be rescheduled at the convenience of the Government.

F. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
   a. The Government Representative will tour all major areas where the System is and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
   b. The System diagrams, record drawings, equipment manuals, Auto CAD disks, interim inspection and pretest results shall be formally inventoried and reviewed.
   c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.
2. Operational Test: After the Physical and Mechanical Inspection, the Contractor shall perform an operational test to verify that all equipment is properly connected, interfaced and is functionally operational to meet the requirements of this specification. If any sub-system is not functionally ready, that sub-system shall be declared unacceptable and all testing shall be terminated. At this point, the Contractor shall be permitted one hour to correct the deficiencies. It may be mutually agreed upon, at this time, to wait one hour or to commence testing of the next sub-system.
3. Performance Test: After the functional test, each sub-system shall be checked to verify that all performance requirements and standards are met. The performance requirements shall be verified using the necessary test equipment. A spectrum analyzer, signal level meter and BERT shall be used to verify there are no visible signal distortions, such as inter-modulation, beats, etc. appearing on any received or generated telephone channel.
4. Total System Test:
   a. The testing shall proceed until the system and subsystems are functionally tested and accepted. The total system tests shall

verify that the requirements have been met for all system signals as described herein.

1) Existing Telephone System Point of Demarcation: The system output(s) shall be checked to verify that all performance requirements are met.
2) CSU: This test shall be conducted within 30 days following successful pre-testing of the CSU. In addition to compliance with the technical characteristics and quantities of equipment specified herein, the Final Acceptance Test shall contain the provision that 30 continuous days uninterrupted telephone service, must be completed prior to the Contractor being deemed to be in compliance with the contract.

b. For the purpose of final acceptance, the telephone service shall be considered interrupted when the failure of any Contractor provided telephone equipment including batteries, results in an interruption of service. This includes a failure of more than 20% of any trunk group, 15% of any number group (15 or more stations), operator console, or telephone service to any area determined to be critical by the Facility Director. Response time to restore service shall have no bearing upon the term "interrupted service".

c. To facilitate the CSU Acceptance Test and to allow familiarization and training of Facility employees, the Contractor shall activate the CSU, including the operator consoles, stations and equipment a minimum of 30 days prior to the acceptance test date. All installed equipment and circuits shall be fully tested prior to the acceptance by VA. During this "burn-in" period, the Contractor shall de-bug the CSU. The Contractor shall make the CSU available for in-house communications and demonstrate to the Facility staff the required features. The Facility Director and Contractor will make designated trunks and tie-line circuits available to the CSU during this "burn-in" period for testing.

d. At the conclusion of the Acceptance Test, the PM, the COTR and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages, if any. When the test show the System performs in accordance with the

specifications, the 30 days of uninterrupted service provision shall begin. This provision must be successfully met for contract compliance. If any retests are needed to reach agreement on the results of the tests or to establish compliance with these specifications such retesting will be done at the Contractor's expense.

5. Individual Item Test: The Government Representative may select individual items of equipment for detailed proof-of-performance testing. That item shall meet or exceed the minimum requirements of the specification.
6. Distribution System:
   a. To ensure that the System meets all performance requirements, a minimum of 75% of the System outlets shall be checked. Additionally, each distribution system interface, junction and connection point or location will be checked. Each distribution active and passive item of equipment, signal input(s) and output(s) will be tested.
   b. For specific distribution testing instructions refer to Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, and the COTR for technical assistance.

3.3 TRAINING

A. Furnish the services of an OEM trained and certified engineer or technician for a total of two eight hour classes to instruct designated Facility maintenance personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment. Training shall be accomplished before the VA can accept the System. Additionally, training will be scheduled at the convenience of the Facility’s, Chief Engineering Service.

B. Also, furnish the services of an OEM trained and certified engineer or technician, familiar with the functions and operation of the system and equipment, for two eight hour periods to train designated Facility IRM personnel. Instructions shall be provided for staff personnel in each area where the System is installed under this contract. When multiple areas are involved, classes will be grouped. Periods of training shall be coordinated with the COTR or the Facility Contracting Officer. The COTR or the Facility Contracting Officer shall coordinate with the Facility to ensure all shifts receive the required training. Each

session shall include instructions utilizing “hands-on” operation and functions of the System.

3.4 SYSTEM GUARANTEE

A. Contractor’s Responsibility: The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by VA. The Contractor shall provide OEM’s equipment warranty documents, to the COTR and Facility Contracting Officer, certifying that all equipment installed under this document conforms to its published specifications.

- - E N D - -

SECTION 27 41 31
MASTER ANTENNA TELEVISION EQUIPMENT AND SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

A. Work covered by this document includes design, engineering, labor, material, products, guarantee, training and services for, and incidental to the complete installation of new and fully operating NFPA listed Master Antenna Television (TV) equipment and systems as detailed herein.

B. Work shall be complete, complete, labeled, VA Central Office (VACO) tested and certified and ready for operation

1.2 RELATED SECTIONS

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 Volts and Below).

C. Section 26 41 00, FACILITY LIGHTNING PROTECTION.

D. Section 27 10 00, STRUCTURED CABLING.

E. Section 27 05 11, REQUIREMENTS FOR COMMUNCATIONS INSTALLATIONS.

F. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNCATIONS SYSTEMS.

G. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

H. Section 27 10 00, STRUCTURED CABLING.

I. Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

1.3 DEFINITIONS

A. Provide: Design, engineer, furnish, install, connect complete, test, certify and guarantee.

B. Work: Materials furnished and completely installed.

C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.

D. Headquarters Technical Review, for National/VA communications and security, codes, frequency licensing, standards, guidelines compliance:

Office of Telecommunications
Special Communications Team (005OP2B)

1335 East West Highway – 3rd Floor
Silver Spring, Maryland 20910
(O) 301-734-0350, (F) 301-734-0360

1.4 REFERENCES

A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:

1. United States Federal Law/Codes:

a. Departments of:

1) CFR, Title 15 – Department of Commerce, Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:

a) Chapter II, National Institute of Standards Technology (NIST – formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops – Federal Information Processing Standards Publication (FIPS) 140-2—Security Requirements for Cryptographic Modules.

b) Chapter XXIII, National Telecommunications and Information Administration (NTIA – aka ‘Red Book’) Chapter 7.8/9 Federal communications Commission (FCC) Title 47 (CFR), Part 15, Radio Frequency Restriction of Use and Compliance in “Safety of Life” Functions and Locations.

2) CFR, Title 29, Department of Labor, Chapter XVII - Occupational Safety and Health Administration (OSHA), Part 1910 – Occupational Safety and Health Standard:

a) Subpart 7 - Definition and requirements for a National Recognized Testing Laboratory (NRTL – 15 Laboratory’s, for complete list, contact http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html)

(1) Underwriter’s Laboratories (UL):

65	Standard for Wired Cabinets.
468	Standard for Grounding and Bonding

	Equipment.
1449	Standard for Transient Voltage Surge Suppressors.
1069	Hospital Signaling and Nurse Call Equipment.
60950-1/2	Information Technology Equipment – Safety.

(2) Canadian Standards Association (CSA): same tests as for UL.

(3) Communications Certifications Laboratory (CCL): same tests as for UL.

(4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.

b) Subpart 35, Compliance with NFPA 101 – Life Safety Code.

c) Subpart 36, Design and construction requirements for exit routes.

d) Subpart 268, Telecommunications.

e) Subpart 305, Wiring methods, components, and equipment for general use.

3) Public Law No. 100-527, Department of Veterans Affairs:

a) Office of Telecommunications: Handbook 6100 – Telecommunications.

b) Office of Cyber and Information Security (OCIS):

(1) Handbook 6500 - Information Security Program.

(2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.

c) Spectrum Management FCC and NTIA Radio Frequency Compliance and Licensing Program.

d) Office of Cyber and Information Security (OCIS):

(1) Handbook 6500 - Information Security Program.

(2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.

4) Title 42, CFC, Department of Health, Chapter IV Health and Human Services, Subpart 1395(a)(b) Joint Commission on Accreditation of Healthcare Organizations (JCAHO) “a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:”

All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.

5) CFR, Title 47 - Telecommunications, in addition to FCC: Part 15 – Restrictions of use for Part 15 listed Radio Equipment in Safety of Life/Emergency Functions/Equipment/Locations (also see CFR, Title 15 – Department of Commerce, Chapter XXIII – NTIA):

Part 73	Radio Broadcast Service,
Part 90	Rules and Regulations, Appendix C.
Form 854	Antenna Structure Registration.

6) Public Law 89-670, Department of Transportation, CFR-49, Part 1, Subpart C – Federal Aviation Administration (FAA):
   a) Standards AC 110/460-ID and AC 707/460-2E – Advisory Circulars for Constructions of Antenna Towers.
   b) Forms 7450 and 7460-2 – Antenna Construction Registration.

2. National Codes:
   a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.
   b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):

568-B	Commercial Building Telecommunications Wiring Standards:
569	Commercial Building Standard for Telecommunications Pathways and Spaces.
606	Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
607	Commercial Building Grounding and Bonding Requirements for Telecommunications.
REC 127-49	Power Supplies.
RS 27	Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.

c. Institute of Electrical and Electronics Engineers (IEEE):

SO/TR 21730:2007	Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
0739-5175/08/$25.00©2008IEEE	Medical Grade – Mission Critical – Wireless Networks.
C62.41	Surge Voltages in Low-Voltage AC Power Circuits.

d. American Society of Mechanical Engineers (ASME):
   1) Standard 17.4, Guide for Emergency Personnel.
   2) Standard 17.5, Elevator and Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room/Mechanical Penthouse).

e. NFPA:

70	National Electrical Code (current date of issue) – Articles 517, 645 and 800.
75	Standard for Protection of Electronic Computer Data- Processing Equipment.
77	Recommended Practice on Static Electricity.
99	Healthcare Facilities.
101	Life Safety Code.

3. State Hospital Code(s).
4. Local Codes.

1.5 QUALIFICATIONS

A. The OEM shall have had experience with three or more installations of systems of comparable size and complexity about type and design as specified herein. Each of these installations shall have performed satisfactorily for at least 1 year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.

B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of 3 years. The Contractor shall be authorized by the OEM to pass thru the OEM's warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the system. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.

C. The Contractor's Communications Technicians assigned to the system shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the system. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR before being allowed to commence work on the system.

D. Applicable national, state and local licenses.

E. Certificate of successful completion of OEM's installation/training school for installing technicians of the equipment being proposed.

1.6 CODES AND PERMITS

A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.

B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.

1.7 SCHEDULING

A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.

B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to

missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.

B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.

C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and through equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-005OP3B – herein after referred to as [005OP3B]) will not review any submittal that does not have this list.

D. Provide 4 copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C and D, at a minimum for compliance review as described herein where each responsible individual(s) should respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).

E. Head End and each interface distribution cabinet layout drawing, as they are to be installed.

F. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.

G. Engineering drawings of the system, showing calculated signal levels at the Head End input and output, each input and output distribution point, and signal level at each telecommunications outlet.

H. Antenna Signal Survey:

1. The Contractor shall submit a computerized signal survey for the system radiated and receive RF signals. The survey(s) shall be made by a recognized industry source that is derived mathematically from fixed information and projects an approximation of the signal levels that can be expected at the actual site using a given antenna.
2. The signal survey can usually be obtained from the OEM for the radio equipment at no charge. An on-site survey, using actual transmitting

and receiving equipment of the type the Contractor has specified, is an acceptable alternate.

3. The approximate longitude and latitude of the Facility along with the elevation above mean sea level can be obtained from the COTR.
4. The Contractor shall record all findings on a geographic map with the Facility residing in its center and shall outline all coverage locations, radiating in a 360-degree pattern. The primary, secondary, marginal and out of range areas operation shall be depicted by different colors for each frequency of operation.

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

A. Throughout progress of the work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.

B. The floor plans shall be marked in pen to include the following:
   1. All device locations with labels.
   2. Conduit locations.
   3. Head-end equipment and specific location.
   4. Wiring diagram.
   5. Labeling and administration documentation.
   6. Warranty certificate.
   7. System test results.

1.10 WARRANTIES AND GUARANTEE

A. The Contractor shall warrant the installation be free from defect in material and workmanship for a period of 1 year from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within eight (8) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.

B. Refer to Part 4 for applicable System Guarantee requirements.

1.11 USE OF THE SITE

A. Use of the site shall be at the GC’s direction.

B. Coordinate with the GC for lay-down areas for product storage and administration areas.

C. Coordinate work with the GC and their sub-contractors.

D. Access to buildings wherein the work is performed shall be directed by the GC.

1.12 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.

B. Store products in original containers.

C. Coordinate with the GC for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.

D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSEOUT

A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.

B. Before the project closeout date, the Contractor shall submit:

1. Warranty certificate.
2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
3. Project record documents.
4. Instruction manuals and software that is a part of the system.

C. Contractor shall submit written notice that:

1. Contract Documents have been reviewed.
2. Project has been inspected for compliance with contract.
3. Work has been completed in accordance with the contract

PART 2 – PRODUCTS AND FUNCTIONAL REQUIREMENTS

2.1 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

A. Furnish and install a complete and fully operational master antenna TV signal distribution system. Include all amplifiers, power supplies, cables, outlets, attenuators, antennas, and all other parts necessary for the reception and distribution of the off-the-air TV signals.

B. Coordinate features and select components to form an integrated system. Match components and interconnections for optimum performance of specified functions.

C. Expansion Capability: Increase number of stations in the future by 25 percent above those indicated without adding any internal or external components or main trunk cable conductors.

D. Distribute cable channels to all TV outlets to permit simple connection of EIA standard high definition television (HDTV) receivers.

E. Deliver at all outlets all HDTV monochrome and color television signals without introducing noticeable effect on picture and color fidelity or sound. System picture fidelity shall be equal to that received from the cable company and other modulated channels.

F. Provide reception quality at each outlet equal to or better than that received in the area with individual antennas. Deliver at all television outlets a minimum +6.0 dBmv (2,000 microvolts across 75 Ohms) and maximum of +20 dBmv (20,000 microvolts) for each channel at each outlet.

G. Equipment: Modular type using solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied at 110 to 130 V, 60 Hz.

H. Meet all FCC requirements regarding low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from the building structure.

I. Weather-Resistant Equipment: Listed and labeled by an OSHA certified National Recognized Testing Laboratory (NRTL – i.e. UL) for duty outdoors or in damp locations.

2.2 SYSTEM DESCRIPTION

A. The Contractor is responsible for interfacing the telephone and Nurse Call systems with the system.

B. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The interface point must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.

C. It is not acceptable to utilize the telephone cable system for the control of MATV signals and equipment. The System Contractor shall connect the system ensuring that all NFPA and Underwriters Laboratory, Inc. (UL) Critical Care and Life Safety Circuit and system separation guidelines are satisfied. The System Contractor is not allowed to make any connections to the Telephone System. The Owner shall arrange for

the interconnection between the MATV, and Nurses Call Systems with the appropriate responsible parties.

D. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications and be provided with screw type audio connectors.

E. All trunk, branch, and interconnecting cables and unused equipment ports or taps shall be terminated with proper terminating resistors designed for RF, audio and digital cable systems without adapters.

F. The system shall utilize microprocessor components for all signaling and programming circuits and functions. System program memory shall be non-volatile or protected from erasure from power outages for a minimum of 30 minutes.

G. Provide a backup battery or a UPS for the system (including each distribution cabinet/point) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.

H. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and RF transmission line interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the system OEM. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.

I. All equipment faceplates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.

J. Noise filters and surge protectors shall be provided for each equipment interface cabinet, Head End cabinet, control console and local and remote ampler locations to insure protection from input primary AC power surges and to insure noise glitches are not induced into low voltage data circuits.

K. Audio Level Processing: The use of telephone cable to distribute MATV signals, carrying system or sub-system AC or DC voltage is not

acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at TV/speaker identified on the contract drawings.

L. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

2.3 MANUFACTURERS

A. The products specified shall be new, FCC and UL Listed, and produced by OEM manufacturer of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
   1. Maintains a stock of replacement parts for the item submitted,
   2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
   3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.

B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.

C. The equipment items are the salient requirements of VA to provide an acceptable system described herein.

2.4 PRODUCTS

A. The system distribution amplifier shall have a frequency range of 49-1,000 MHz and shall accommodate a minimum of 35 HDTV channels of programming. Gain of the preamplifier shall be 32dB, with an output level of 48dBmV for each HDTV channel processed. The preamplifier shall utilize a hybrid push-pull amplifier module. The preamplifier shall provide gain and slope control ranges of 8dB and 9dB, respectively.

B. Provide one 8-port passive combiner for the combining of all RF signals into one main trunk run for distribution to all building locations. Bandwidth of combiners shall be 0 to 1,000MHz.

C. Provide riser rated coaxial cable with a nominal characteristic impedance of 75 Ohms throughout the entire frequency spectrum utilized in this system. Each reel of cable shall be sweep-tested and return-loss tested over the entire frequency range from 50MHz to 750MHz by the manufacturer. Provide RG-6, RG-11 or appropriate minimum .500” Hardline Coaxial cable as required to achieve the specified signal level. However, all runs over 150’ in length shall be RG-11 or .500”.

D. Line Splitters:

1. Provide low-radiation line splitters with a flat frequency response from 50MHz to 1,000MHhz. Provide units of a hybrid design with a 75-ohm match on input and outputs and a VSWR no greater than 1.4:1.
2. Two way line splitters shall have a signal loss of not more than 3.5dB at each output.
3. Four way line splitters shall have a signal loss of not more than 7.2dB at each output.
4. All unused splitter outputs shall be terminated with 75-Ohm terminations.

E. HDTV Outlets:

1. Provide outlets at each location shown on the plans. Mount in electrical contractor provided 4" square, 2" deep minimum flush electrical boxes as indicated on plans.
2. Provisions shall be incorporated in the network to prevent 60 Hz AC or DC feedback into the distribution lines.
3. Outlets shall be designed to cover a frequency range of 10MHz to 1,000MHz. Insertion loss shall not exceed 1.0 db at any frequency within the designated frequency range for a 17dB isolation network. Outlets shall be back-matched from 10 to 1,000MHz. Outlets shall have one F-type connector on the front and two F-type connectors on the rear.
4. The minimum isolation value between any two outlets shall be 24 db.

F. Television Receivers shall be provided separately by the Owner.

G. Distribution Devices:

1. Distribution Amplifier:

a. Description: Broadband CATV quality HDTV distribution amplifier.

b. Specifications:

Frequency Range: 49MHz to 1,000MHz.	Channel Loading: 150.
Flatness: +/-.75dB.	Gain: 32dB.
Output Level: +40dBmV.	Gain Control Range: 10dB.
Slope Control Range: 8dB.	Plug in equalizers as needed.
Attenuator options as needed.	

2. Splitters:
   a. Description: RF signal splitter.
   b. Specifications:

Frequency Range: 5MHz to 1,000MHz.	Outputs: 2, 3, 4 and 8.
Splitter Loss: less than 12 dB.	RFI Shielding: 120dB.

3. Taps:
   a. Description: Directional Coupler Type Taps.
   b. For use in Telecomm closets or accessible cable trays.
   c. Specifications:
      1. Frequency Range: 5MHz to 1,000MHz.
      2. Outputs: 2, 4 and 8.
      3. Isolation Tap Value: Varies.
4. Wallplate Bulkhead Connector and Terminators:
   a. Description: Wall plates for termination of CATV signals at television sets.
      1. Impedance: 75 Ohms.
      2. Frequency Band: SUB/VHF/CATV/UHF.
5. “F” Connectors:
   a. Coaxial cable connectors and connector inserts shall be designed to provide maximum performance with the cable to be used. Coaxial cables shall be connectorized with the Head End quality 360 degree F or BNC connectors as applicable, meeting or exceeding standard industry and the cable manufacture's specifications. All drop F-connectors shall be hex type crimp or a “Snap and Seal” type connector. Housing to housing (KS to KS) type or 90-degree type connectors shall be used where specified by the OEM.

6. Terminator:
   a. Description: 75-Ohm terminator.
   b. Specifications:

DC blocking.	Bandwidth: 50MHz-890MHz.
Return Loss: greater than 16dB.	Impedance: 75 Ohm.

7. Trunk Cable:
   a. Description: .500 inch, Semi-Rigid Coax, Riser Rated.
   b. Specifications:
      1. Maximum Attenuation:

2.92 dB/100ft at 700 MHz.	3.78 dB/100ft at 1000 MHz.
Impedance: 75 Ohm	

8. RG6 Cable:
   a. Description: CATV RG6 double shielded cable CM Rated
   b. Specifications:
      1. Attenuation:

1.48 dB/100ft at 50 MHz.	7.45 dB/100ft at 1000 MHz.
Impedance: 75 Ohm	

9. RG11 Cable:
   a. Description: CATV RG11 cable CM Rated
   b. Specifications:
      1. Attenuation:

0.90 dB/100ft at 50 MHz.	5.04 dB/100ft at 1000 MHz.
Impedance: 75 Ohm	

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.

B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.

C. Contact the Office of Telecommunications, Special Communications Team (005OP3B) at (301) 734-0350 to have a VA Certified Telecommunications COTR assigned to the project for telecommunications review, equipment and system approval and co-ordination with VA's Spectrum Management and OCIS Teams.

3.2 COORDINATION WITH OTHER TRADES

A. Coordinate with the cabling contractor the location of the faceplate and the faceplate opening for the MATV backbox.

B. Coordinate with the cabling contractor the location of MATV equipment in the Telecommunications Closets.

C. Before beginning work, verify the location, quantity, size and access for the following:

Isolated ground AC power circuits provided for systems.

Primary, emergency and extra auxiliary AC power generator requirements.

Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.

System components installed by others.

Overhead supports and rigging hardware installed by others.

D. Immediately notify the Owner, General Contractor and Consultant in writing of any discrepancies.

3.3 NEEDS ASSESSMENT

Provide a one-on-one meeting with the particular nursing manager of each unit affected by the installation of the new HDTV MATV system. Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

A. General:

1. Execute work in accordance with National, State and local codes, regulations and ordinances.

2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc:
   a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
   b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
   c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
   d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12 inches in any direction:
   a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
   b. Speaker back boxes shall be completely filled with fiberglass insulation.
   c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.
6. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and 005OP3B.
7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommeted holes in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.

B. Equipment Racks:

1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
2. Provide security covers for all devices not requiring routine operator control.
3. Provide vent panels and cooling fans as required for the operation of equipment within the OEM' specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer’s recommendations regarding ventilation space between amplifiers.
4. Provide insulated connections of the electrical raceway to equipment racks.
5. Provide continuous raceway and conduit with no more than 40 percent fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.

C. Wiring Practice - in addition to the mandatory infrastructure requirements outlined in VA Construction Specification, Section 27 10 00, STRUCTURED COMMUNICATIONS CABLING SYSTEM, the following additional practices shall be adhered to:

1. Comply with requirements for raceways and boxes specified in Division 26, Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
3. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications, which share the same enclosure, shall be mechanically partitioned and separated by at least 4 inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
4. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.

5. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
6. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
7. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
8. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
9. Do not use tape-based or glue-based cable anchors.
10. Ground shields and drain wires as indicated by the drawings.
11. Field wiring entering equipment racks shall be terminated as follows:
    a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
    b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see “Products”). Provide 15 percent spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
    c. If specified terminal blocks are not designed for rack mounting, utilize 3/4 inch plywood or 1/8 inch thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
    d. Employ permanent strain relief for any cable with an outside diameter of 1 inch or greater.
12. Use only balanced audio circuits unless noted otherwise
13. Make all connections as follows:
    a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
    b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
    c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.

d. Wire nuts, electrical tape or “Scotch Lock” connections are not acceptable for any application.

D. Cable Installation - In addition to the mandatory infrastructure requirements outlined in VA Construction Specification, Section 27 10 00, STRUCTURED CABLING the following additional practices shall be adhered to:

1. Support cable on maximum 4’-0” centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
2. Run cables parallel to walls.
3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.
4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2’-0” clearance from all shielded electrical apparatus.
5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
6. Ends of cables shall be properly terminated on both ends per industry and OEM’s recommendations.
7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
8. Cover the end of the overall jacket with a 1 inch (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2 inches (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2 inches (minimum) past the Heatshrink and serve as indicated below.
9. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing 1/4 inch past the end of unused wires, fold back over jacket and secure with cable tie.

10. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.
11. Terminate conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
12. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
13. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
14. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
15. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.

E. Labeling:

1. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
2. Engrave and paint fill all receptacle panels using 1/8 inch (minimum) high lettering and contrasting paint.
3. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8 inch (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
4. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
5. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.
6. Contractor’s name shall appear no more than once on each continuous set of racks. The Contractor’s name shall not appear on wall plates or portable equipment.
7. Ensure each OEM supplied equipment has permanently attached/marked the appropriate UL Labels/Marks for the service the equipment is performed. Equipment installed not bearing these UL marks will not

be allowed to be part of the system. The Contractor shall bear all costs required to provide replacement equipment with approved UL marks.

3.5 PROTECTION OF NETWORK DEVICES

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician encounter high voltage.

3.6 CUTTING AND PATCHING

A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.

B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.

C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.

D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor, the Contractor’s consent to cutting or otherwise altering the work.

E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location of such coring shall be clearly identified in the field and the location shall be approved by the Project Manager prior to commencement of coring work.

3.7 FIREPROOFING

A. Where MATV cables penetrate fire rated walls, floors and ceilings, fireproof the opening.

B. Provide conduit sleeves (separate from other systems) for cables that penetrate fire rated walls. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.

C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.

3.8 GROUNDING

A. Ground cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk, and other impairments.

B. Signal Ground Terminal: Locate at main equipment cabinet. Isolate from power system and equipment grounding.

C. Install grounding electrodes as specified in Division 26, Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

D. Do not use “3rd or 4th” wire internal electrical system conductors for ground.

E. Do not connect system ground to the building’s external lightning protection system.

F. Do not “mix grounds” of different systems.

PART 4 - TESTING/GUARANTEE/TRAINING

4.1 SYSTEM CLASSIFICATION

The HDTV MATV System is FCC and NFPA listed. Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and Warranted by the OEM.

4.2 PROOF OF PERFORMANCE TESTING

A. Pretesting:

1. Upon completing installation of the system, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
   a. During the system pretest the Contractor shall verify (utilizing approved test equipment) that the system is fully operational and meets all the system performance requirements of this standard.
   b. The Contractor shall pretest and verify that all system functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses,

glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:

1) Antennas.
2) Lightning Grounds.
3) Head End.
4) Local and Remote Control Units/Enunciation Panels.
5) All Networked locations.
6) System interface locations (i.e.PA, Auditorium Audio, etc.).
7) System trouble reporting.
8) UPS operation.
9) Primary and Emergency AC Power Requirements
10) Extra Auxiliary Generator Requirements.

3. The Contractor shall provide 4 copies of the recorded system pretest measurements and the written certification that the system is ready for the formal acceptance test shall be submitted to the COTR.

B. Acceptance Test:

1. After the system has been pre-tested and the Contractor has submitted the pretest results and certification to the COTR, then the Contractor shall schedule an acceptance test date and give the COTR 30 days written notice prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative and an OEM certified representative. The system shall be tested utilizing the approved test equipment to certify proof of performance and FCC compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed system does comply with all requirements of this specification under operating conditions. The system shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the system that precludes completion of system testing, and which cannot be repaired in 4 hours, shall be cause for terminating the acceptance test of the system. Repeated

failures that result in a cumulative time of 8 hours to affect repairs shall cause the entire system to be declared unacceptable. Retesting of the entire system shall be rescheduled at the convenience of the Government.

C. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:

   a. The VACO Government Representative will tour all major areas where the system is and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.

   b. The system diagrams, record drawings, equipment manuals, Telecommunications Infrastructure Plant (TIP) Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.

   c. Failure of the system to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test:

   a. After the Physical and Mechanical Inspection, the antennas, head end terminating and control equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter shall be utilized to accomplish this requirement.

   b. Following the Antennas and Head End equipment test, the local and remote control unit be connected to the Head End equipment’s output test tap to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.

   c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last leg to verify that the HDTV MATV video, audio and control signals meets all system performance standards.

   d. Each HDTV MATV outlet shall be functionally tested at the same time utilizing the Contractor’s approved hospital grade TV receiver and Spectrum Analyzer.

e. The red system and volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the red system (if installed).

f. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system.

g. Individual Item Test: The VACO Government Representative will select individual items of equipment for detailed proof of performance testing until 100 percent of the system has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:

a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the COTR. Any retesting to comply with these specifications will be done at the Contractor's expense.

b. If the system is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.

D. Acceptable Test Equipment:

1. The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

a. Spectrum Analyzer.

b. Signal Level Meter.

c. Volt-Ohm Meter.

d. Sound Pressure Level (SPL) Meter.

e. Oscilloscope.

f. Pillow Speaker Test Set (Pillow Speaker with appropriate load and cross connections in lieu of the set is acceptable).

4.3 TRAINING

A. Provide thorough training of the owner’s engineering and maintenance staff.

B. Provide the following minimum training times and durations:

1. 8 hours prior to opening for supervisors and system administrators.

- - - E N D - - -

SECTION 27 51 16
PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system guarantee, training and services for, and incidental to, the complete installation of new and fully operating National Fire Protection Association (NFPA) – Life Safety Code 101.3-2 (a) Labeled and (b) Listed Emergency Service Public Address System (PAS) and associated equipment (here-in-after referred to as the System) in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting PAS communications signals generated local and remotely as detailed herein.

B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL – i.e. Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 005OP3B) tested, certified and ready for operation.

C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

D. The term “provide”, as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project’s Contract Drawings outlined and/or cited herein; THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE. *HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS,* SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES. The Local Fire Marshall and/or VA Public Safety Officer are the only authorities that may modify this document’s EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VA’s PM, COTR and TVE-005OP3B. *The VA PM is the only approving authority* for other amendments to this document that may be granted, on a case by case basis, in writhing with technical

concurrencies by VA's RE, TVE-005OP3B and identified Facility Project Personnel.

F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure ***that all*** management, sales, engineering and installation personnel have read and understand the requirements of this specification ***before*** the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement attesting this requirement as a part of the technical submittal that includes each name and certification, including the OEMs.

1.2 RELATED SECTIONS

A. 01 33 23 – SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. 07 84 00 – FIRESTOPPING.

C. 26 05 21 – LOW – VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

D. 26 41 00 – FACILITY LIGHTNING PROTECTION.

E. 27 05 11 – REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

F. 27 05 26 – GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

G. 27 05 33 – RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

H. 27 10 00 – STRUCTURED CABLING.

I. 27 11 00 – COMMUNICATIONS EQUIPMENT ROOM FITTINGS.

J. 27 15 00 – COMMUNICATIONS HORIZONTAL CABLING.

K. 27 31 31 – VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT AND SYSTEM - EXTENSION.

1.3 DEFINITIONS

A. Provide: Design, engineer, furnish, install, connect complete, test, certify and guarantee.

B. Work: Materials furnished and completely installed.

C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.

D. Headquarters Technical Review, for National and VA communications and security, codes, frequency licensing, standards, guidelines compliance:

Office of Telecommunications

Special Communications Team (005OP2B)
1335 East West Highway – 3rd Floor
Silver Spring, Maryland 20910
(O) 301-734-0350, (F) 301-734-0360

1.4 REFERENCES

A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:

1. United States Federal Law:

a. Departments of:

1) Commerce, Consolidated Federal Regulations (CFR), Title 15 – Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:

a) Chapter II, National Institute of Standards Technology (NIST – formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops – Federal Information Processing Standards Publication (FIPS) 140-2—Security Requirements for Cryptographic Modules.

b) Chapter XXIII, National Telecommunications and Information Administration (NTIA – aka ‘Red Book’) Chapter 7.8 / 9; CFR, Title 47 Federal communications Commission (FCC) Part 15, Radio Frequency Restriction of Use and Compliance in “Safety of Life” Functions & Locations

2) FCC - Communications Act of 1934, as amended, CFR, Title 47 – Telecommunications, in addition to Part 15 – Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/ Locations (also see CFR, Title 15 – Department of Commerce, Chapter XXIII – NTIA):

a) Part 15 – Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/Locations.

b) Part 58 – Television Broadcast Service.

c) Part 90 – Rules and Regulations, Appendix C.
d) Form 854 – Antenna Structure Registration.

3) Health, (Public Law 96-88), CFR, Title 42, Chapter IV Health & Human Services, CFR, Title 46, Subpart 1395(a)(b) JCAHO "a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:"
   a) All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.

4) Labor, CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standard:
   a) Subpart 7 - Definition and requirements (for a NRTL – 15 Labatory's, for complete list, contact (**http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html**):
      1) UL:
         a) 44-02 – Standard for Thermoset-Insulated Wires and Cables.
         b) 65 – Standard for Wired Cabinets.
         c) 83-03 – Standard for Thermoplastic-Insulated Wires and Cables.
         d) 467-01 – Standard for Electrical Grounding and Bonding Equipment
         e) 468 – Standard for Grounding and Bonding Equipment.
         f) 486A-01 – Standard for Wire Connectors and Soldering Lugs for Use with Copper Conductors
         g) 486C-02 – Standard for Splicing Wire Connectors.
         h) 486D-02 – Standard for Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations.
         i) 486E-00 – Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors.
         j) 493-01 – Standard for Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable.
         k) 514B-02 – Standard for Fittings for Cable and Conduit.

l) 1069 – Hospital Signaling and Nurse Call Equipment.
m) 1333 – Vertical (Riser) Fire Rating.
n) 1449 – Standard for Transient Voltage Surge Suppressors.
o) 1479-03 – Standard for Fire Tests of Through-Penetration Fire Stops.
p) 1863 – Standard for Safety, Communications Circuits Accessories.
q) 2024 – Standard for Optical Fiber Raceways.
r) 60950-1/2 – Information Technology Equipment – Safety.

2) Canadian Standards Association (CSA): same tests as for UL.
3) Communications Certifications Labatory (CCL): same tests as for UL.
4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Labatory [ETL]): same tests as for UL.

b) Subpart 35 – Compliance with NFPA 101 – Life Safety Code.
c) Subpart 36 - Design and construction requirements for exit routes.
d) Subpart 268 - Telecommunications.
e) Subpart 305 - Wiring methods, components, and equipment for general use.

5) Department of Transportation, CFR, Title 49 (Public Law 89-670), Part 1, Subpart C – Federal Aviation Administration (FAA):
a) Standards AC 110/460-ID & AC 707 / 460-2E – Advisory Circulars for Construction of Antenna Towers.
b) Forms 7450 and 7460-2 – Antenna Construction Registration.

6) Veterans Affairs (Public Law No. 100-527), CFR, Title 38, Volumes I & II:
a) Office of Telecommunications:
1) Handbook 6100 – Telecommunications.
a) Spectrum Management FCC & NTIA Radio Frequency Compliance and Licensing Program.
b) Special Communications Proof of Performance Testing,

VACO Compliance and Life Safety Certification(s).

b) Office of Cyber and Information Security (OCIS):
   1) Handbook 6500 - Information Security Program.
   2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.

c) VA's National Center for Patient Safety – Veterans Health Administration Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.

d) VA's Center for Engineering Occupational Safety and Health, concurrence with warning identified in VA Directive 7700.

e) Office of Construction and Facilities Management (CFM):
   1) Master Construction Specifications (PG-18-1).
   2) Standard Detail and CAD Standards (PG-18-4).
   3) Equipment Guide List (PG-18-5.
   4) Electrical Design Manual for VA Facilities (PG 18-10), Articles 7 & 8.
   5) Minimum Requirements of A/E Submissions (PG 18-15):
      a) Volume B, Major New Facilities, Major Additions; and Major Renovations, Article VI, Paragraph B.
      b) Volume C - Minor and NRM Projects, Article III, Paragraph S.
      c) Volume E - Request for Proposals Design/Build Projects, Article II, Paragraph F.
   6) Mission Critical Facilities Design Manual (Final Draft – 2007).
   7) Life Safety Protected Design Manual (Final Draft – 2007).
   8) Solicitation for Offerors (SFO) for Lease Based Clinics – (05-2009).

b. Federal Specifications (Fed. Specs.):
   1) A-A-59544-00 - Cable and Wire, Electrical (Power, Fixed Installation).

2. United States National Codes:
   a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.

b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):
   1) 568-B - Commercial Building Telecommunications Wiring Standards:
      a) B-1 – General Requirements.
      b) B-2 – Balanced twisted-pair cable systems.
      c) B-3 - Fiber optic cable systems.
   2) 569 - Commercial Building Standard for Telecommunications Pathways and Spaces.
   3) 606 – Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
   4) 607 – Commercial Building Grounding and Bonding Requirements for Telecommunications.
   5) REC 127-49 – Power Supplies.
   6) RS 160-51 – Sound systems.
   7) RS 270 – Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.
   8) SE 101-A49 – Amplifier for Sound Equipment
   9) SE 103-49 – Speakers for Sound Equipment
c. American Society of Mechanical Engineers (ASME):
   1) Standard 17.4 – Guide for Emergency Personnel.
   2) Standard 17.5 – Elevator & Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room / Mechanical Penthouse).
d. American Society of Testing Material (ASTM):
   1) D2301-04 - Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape.
e. Building Industries Communications Services Installation (BICSI):
   1) All standards for smart building wiring, connections and devices for commercial and medical facilities.
   2) Structured Building Cable Topologies.
   3) In consort with ANSI/EIA/TIA.
f. Institute of Electrical and Electronics Engineers (IEEE):
   1) SO/TR 21730:2007 - Use of mobile wireless communication and computing technology in healthcare facilities -

Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.

2) 0739-5175/08/©2008 IEEE – Medical Grade – Mission Critical – Wireless Networks.

3) C62.41 – Surge Voltages in Low-Voltage AC Power Circuits.

g. NFPA:

1) 70 - National Electrical Code (current date of issue) – Articles 517, 645 & 800.

2) 75 - Standard for Protection of Electronic Computer Data-Processing Equipment.

3) 77 – Recommended Practice on Static Electricity.

4) 99 - Healthcare Facilities.

5) 101 - Life Safety Code.

6) 1600 – Disaster Management, Chapter 5.9 – Communications and Warning

3. State Hospital Code(s).

4. Local Town, City and/or County Codes.

5. Accreditation Organization(s):

a. Joint Commission on Accreditation of Hospitals Organization (JCAHO) – Section VI, Part 3a – Operating Features.

1.5 QUALIFICATIONS

A. The OEM shall have had experience with three (3) or more installations of systems of comparable size and complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.

B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The Contractor shall be authorized by the OEM to pass thru the OEM’s warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with

the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.

C. The Contractor's Communications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COTR before being allowed to commence work on the System.

D. The Contractor shall display all applicable national, state and local licenses.

E. The Contractor shall submit copy (s) of Certificate of successful completion of OEM's installation/training school for installing technicians of the System's PA equipment being proposed.

1.6 CODES AND PERMITS

A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.

B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.

C. The Contractor shall display all applicable national, state and local licenses and permits.

1.7 SCHEDULING

A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.

B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

(Note: The Contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VA will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.

B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.

C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and through equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-005OP3B) will not review any submittal that does not have this list.

D. Provide four (4) copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).

E. Provide interconnection methods, conduit (where not already installed), junction boxes (J-Boxes), cable, interface fixtures and equipment lists for the: ENR(s) (aka DMARC), TER, TCR, MCR, MCOR, PCR, ECR, Stacked Telecommunications Rooms (STR), Nurses Stations (NS), Head End Room (HER), Head End Cabinet (HEC), Head End Interface Cabinet (HEIC) and approved TCO locations Telecommunications Infrastructure Plant (TIP) interface distribution layout drawing, as they are to be installed and

interconnected to teach other (REFER TO APPENDIX B – SUGGESTED TELECOMMUNICATIONS ONE LINE TOPOLOGY pull-out drawing).

F. Head-end and each interface distribution cabinet layout drawing, as they are expected to be installed.

G. Equipment OEM technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.

H. Engineering drawings of the System, showing calculated of expected signal levels at the head-end input and output, each input and output distribution point, and signal level at each telecommunications outlet.

I. Surveys Required as a Part of The Technical Submittal:

1. The Contractor shall provide the following System survey(s) that depict various system features and capacities required *in addition to* the on-site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal Survey requirements), as a minimum:

a. PA Cable System Design Plan:

1) An OEM and contractor designed functioning PA System cable plan to populate the entire TIP empty conduit/pathway distribution systems provided as a part of Specification 27 11 00 shall be provided as a part of the technical proposal. A specific functioning PA: cable, interfaces, J-boxes and back boxes shall coincide with the total growth items as described herein. It is the Contractor’s responsibility to provide the Systems’ entire PA cable and accessory requirements and engineer a functioning PA distribution system and equipment requirement plan of the following paragraph(s), at a minimum:

2) The required PA Equipment Locations:

EQUIPPED ITEM	**CAPACITY**	**GROWTH**
Master Control Stations		
Telephone Operators Room		
Police Control Room		
Other		
Zone Amplifiers		
All Call (complete Zone 1)		

Corridors (Zone 2)		
Offices (Zone 3)		
Supervisory Panel(s)		
Trouble Panel(s)		
Locations		
Speakers		
Overhead		
Locations		
Other		
Other		
Power Supply(s)		
Location		
Other		
UPS(s)		
Location		
Other		
Radio Paging Access **(when pre-approved by TVE-005OP3B)**		
Wireless Access **(when pre-approved by TVE-005OP3B)**		
Maintenance/Programming Console		
Location(s)		
Other		

3) The required PA Cable Plant/Connections:

The Contractor shall clearly and fully indicate this category for each item identified herein as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system's capability:

EQUIPPED ITEM	**CAPACITY**	**GROWTH**
Central Control Cabinet/Equipment		
Location		
Power Supply(s)		

UPS(s)		
Essential Electrical Power Panel(s)		
Other		
Cable Plant		
Supply to Locations Identified herein		
Speaker Locations		
Remote Locations		
Telephone Operator Room		
Police Control Room		
Other		
Maintenance/Program Console		
Location(s)		
Other		
LAN (Local Facility) Access/Equipment/Location **(when pre-approved by TVE-005OP3B)**		
Wireless Access/Equipment/Location **(when pre-approved by TVE-005OP3B)**		
Other		

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.

B. The floor plans shall be marked in pen to include the following:

1. All device locations with UL labels affixed.
2. Conduit locations.
3. Head-end equipment and specific location.
4. Each interface and equipment specific location.
5. Facility Entrance (aka DEMARC) Room(s) interface equipment and location(s).
6. Telephone Equipment Room (TER) interface equipment and specific location.
7. Main Computer Room (MCR) interface equipment and specific location.
8. Police Control Room (PCR) interface equipment and specific location.

9. Engineering Control Room (ECR) interface equipment and specific location
10. Telecommunication Outlet (s –TCO) equipment and specific location
11. TIP Wiring diagram(s).
12. Warranty certificate.
13. System test results.
14. System Completion Document(s) or MOU.

1.10 WARRANTIES / GUARANTY

A. The Contractor shall warrant the installation to be free from defect in material and workmanship for a period of one (1) year from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.

B. The Contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

A. Use of the site shall be at the GC’s direction.

B. Coordinate with the GC for lay-down areas for product storage and administration areas.

C. Coordinate work with the GC and their sub-contractors.

D. Access to buildings wherein the work is performed shall be directed by the GC.

1.12 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.

B. Store products in original containers.

C. Coordinate with the GC for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.

D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment,

machinery and surplus materials from the project site and thoroughly clean your work area.

B. Before the project closeout date, the Contractor shall submit:
   1. Warranty certificate.
   2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
   3. Project record documents.
   4. Instruction manuals and software that is a part of the system.

C. Contractor shall submit written notice that:
   1. Contract Documents have been reviewed.
   2. Project has been inspected for compliance with contract.
   3. Work has been completed in accordance with the contract.

PART 2 – PRODUCTS / FUNCTIONAL REQUIREMENTS

2.0 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

A. Furnish and install a complete and fully functional and operable PA System for each location shown on the contract drawings and TCOs **WHOSE EMPTY CONDUIT SYSTEM WAS PROVIDED AS A PART OF SPECIFICATION 27 11 00**.

B. Refer to drawings for the specific location of the PA Central Control Cabinet.

C. Coordinate features and select interface components to form an integrated PA system. Match components and interconnections between the systems for optimum performance of specified functions.

D. Expansion Capability: The PA equipment interfaces and cables shall be able to increase number of enunciation points in the future by a minimum of 50 percent (%) above those indicated without adding any internal or external components or main trunk cable conductors.

E. Equipment: Active electronic type shall use solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied between 110 to 130 VAC, 60 Hz.

F. Meet all FCC requirements regarding low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from within and outside the building structure.

G. Weather/Water Proof Equipment: Listed and labeled by an OSHA certified National Recognized Testing Laboratory (NRTL – i.e. UL) for duty outdoors or in damp locations.

H. Deliver a fully functioning and operable PA in the specific locations shown on the drawings.

2.1 SYSTEM DESCRIPTION

A. Furnish and install a complete and fully functional and operable HF Radio System. Provide additional require conduit(s) according to Specification 27 11 00.

B. The Contractor is responsible for interfacing the MATV systems with the System and shall be the interface points for connection of the radio interface cabling from the interface unit(s). The interface unit(s) shall be provided by the Contractor.

C. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The total PA system shall be configured and installed so that the combination of equipment actually employed does not produce any undesirable visual or aural effects such as signal distortions, noise pulses, glitches, hum, transients, images, etc. The interface points must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.

D. It is not acceptable to utilize the telephone cable system for the control of radio signals and equipment. The System Contractor shall connect the Telephone System Remote Control System to the Radio System Paging Control Unit ensuring that all NFPA and UL Critical Care and Life Safety Circuit and System separation guidelines are satisfied. The System Contractor is not allowed to make any connections to the Telephone System. The Owner shall arrange for the interconnection between the PA and Telephone Systems with the appropriate responsible parties.

E. System hardware shall consist of a ***standalone (separate)*** PA communications network comprised of amplifiers, mixers, speakers, volume controls, test sets, telephone private branch exchange (PBX) interface equipment, equipment cabinets/racks, wiring and other options such as, sub zoning in addition to “all call” functions, computer interfaces, printer interfaces and wireless network interfaces, (**when specifically approved by 005OP3B and VA Headquarters Spectrum**

Management 005OP2B – herein after referred to as 005OP2B) as shown on drawings. All necessary equipment required to meet the intent of these specifications, whether or not enumerated within these specifications, shall be supplied and installed to provide a complete and operating nurse/patient communications network.

F. Systems firmware shall be the product of a reputable firmware OEM of record with a proven history of product reliability and sole control over all source code. Manufacturer shall provide, free of charge, product firmware/software upgrades for a period of two (2) years from date of acceptance by VA for any product feature enhancements. System configuration programming changes shall not require any exchange of parts and shall be capable of being executed remotely via a modem connection (when specifically approved first by 005OP3B).

G. The PA Head End Equipment shall be located in the Third Floor Penthouse Telecommunications **Room**. The PA shall cover the second floor (for this project) and the first floor under a separate contract. The PA shall provide zoned, one-way voice paging through distributed, ceiling mounted loudspeakers. Voice input into the PA shall be by zone using the telephone system.

H. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Self contained or on board system program memory shall be non-volatile and protected from erasure from power outages for a minimum of 24 hours.

I. Provide a backup battery or a UPS for the System (including each distribution cabinet/point, CRT, LCD and Monitor) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of two (2) Hours.

J. The System is defined as Emergency Service and the Code Blue functions is defined as Life Safety/Support by NFPA (re Part 1.1.A) and so evaluated by JCAHCO. **Therefore, the system shall have a minimum of two (2) additional remote enunciation points in order to satisfy NFPA's Life Safety Code 101 where each enunciation point shall fully function independent of the Facility's PBX.**

1. These two (2) additional remote locations shall be fully manned:
   a. 24/7/365 for certified Hospital.

b. As long as other identified VA Medical / Servicing Facilities are open for servicing patients.

c. The minimum remote enunciation locations shall be:

1) The Telephone / PBX Operator Room.

2) The Police Control / Operations Room.

3) Other location(s) that is specifically approved by VA Headquarters TVE - 005OP3B DURING THE PROJECT DEVELOPMENT STAGES AND PRIOR TO EQUIPMENT PURCHASE.

d. One (1) global (aka “all call”) hard wired zone shall be provided that connects to every system speaker.

e. There shall be **5** hard-wired sub-zones designated as follows:

1) Department A.

2) Department B.

3) Department C.

4) Department D.

5) Department E.

6) Each zone shall be capable of being programmed.

7) The System shall have a minimum of three (3), unused zones.

2. The System shall allow voice pages to be made within a single zone, across programmed multiple zones or a global page (all zones) by using preset codes entered into the keypad of any telephone instrument attached to the PBX.

K. The System shall interface with the Facility’s existing PAS so that a global page (aka “all call” page) is communicated to the existing PAS and the new System of this project. Arrangements for interconnection of the System and the telephone system(s) shall be coordinated with the owner and the PBX provider.

L. The system shall be designed to provide continuous electrical supervision of the complete and entire system (i.e. light bulbs, wires, contact switch connections, master control stations, wall stations, circuit boards, data, audio, and communication busses, main and UPS power, etc.). All alarm initiating and signaling circuits shall be supervised for open circuits, short circuits, and system grounds. Main and UPS power circuits shall be supervised for a change in state (i.e. primary to backup, low battery, UPS on line, etc.). When an open, short or ground occurs in any system circuit, an audible and visual fault

alarm signal shall be initiated at the main supervisory panel, nurse control station and all remote amplifier locations.

M. When the System is approved to connect to a separate communications system (i.e. LAN, WAN, Telephone, Nurse Call, radio raging, wireless systems, etc) the connection point shall be at one location and shall meet the following minimum requirements for each hard wired connection (note each wireless system connection MUST BE APPROVED PRIOR TO CONTRACT BID BY VA HEADQUARTERS 005OP3B AND 005OP2B):
   1. UL 60950-1/2.
   2. FIPS 142.
   3. FCC Part 15 Listed Radio Equipment is not allowed.

N. All passive distribution equipment shall meet or exceed -80 dB radiation shielding (aka RFI) shielding specifications and be provided with screw type audio connectors.

O. All equipment face plates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.

P. All trunk, branch, and interconnecting cables and unused equipment ports or taps shall be terminated with proper terminating resistors designed for RF, audio and digital cable systems without adapters.

Q. Noise filters and surge protectors shall be provided for each equipment interface cabinet, head-end cabinet, control console and local and remote amplifier locations to insure protection from input primary AC power surges and to insure noise glitches are not induced into low voltage data circuits.

R. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and RF transmission line interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the system OEM. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.

S. Audio Level Processing: The control equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each sub-zone in the system and distribute them into the System's RF interfacing distribution trunks and amplification circuits. It is acceptable to use identified Telephone System cable pairs designated for Two-Way Radio interface and control use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor. The use of telephone cable to distribute RF signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at each speaker identified on the contract drawings. The Contractor shall provide: a spare set of telephone paging modules as recommended by the OEM (as a minimum provide one spare module for each installed module); one spare audio power amplifier, one spare audio mixer, one spare audio volume limiter and/or compressor, and one spare audio automatic gain adjusting device, and minimum RF equipment recommended by the OEM.

T. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

2.2 SYSTEM PRFORMANCE:

A. At a minimum, each distribution, interconnection, interface, terminating point and TCO shall be capable of supporting the Facility's PA system voice and data service as follows:

1. Shall be compliant with and not degrade the operating parameters of the Public Switched Telephone Network (PSTN) and the Federal Telecommunications System (FTS) at each PSTN and FTS interface, interconnection and terminating locations in the TERs.
2. Audio Input: The signal level of each audio input channel at each input point shall be a MINIMUM of zero decibels measured (dBm), +0.10 dBm across 150 Ohms, balanced.
3. Audio Output: The audio signal level at each speaker shall be a MINIMUM of +0.25 Watt (W) and a maximum of +20 W, 600 Ohms balanced

impedance, on a 70.7 V audio distribution line Contractor to determine and set each speaker's proper audio signal level (top) based on speaker location and the ambient noise level in speaker coverage area.

4. The system shall meet the following MINIMUM parameters at each speaker:
   a. Cross Modulation: -46 dB
   b. Hum Modulation: -55 dB
   c. Isolation (outlet-outlet): 24 dB
   d. Impedance:
      1) Distribution: 600 Ohm balanced @ 70.7 V audio line level.
      2) Speaker: Selectable, as required.
   e. Audio Gain: 10 dB minimum @ mid-range measured with a sound pressure level meter (SPL)
   f. Signal to noise (S/N) ratio: 35 dB, minimum

B. Audio Level Processing: The head-end equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each zone or sub-zone in the system and distribute them into the system's distribution trunks. It is acceptable to use identified telephone system cable pairs designated for PA use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor.
   1. THE USE OF TELEPHONE CABLE TO DISTRIBUTE PA SIGNALS CARRYING AC OR DC VOLTAGE IS NOT ACCEPTABLE AND WILL NOT BE APPROVED.
   2. Additionally, each remote location shall be provided with the equipment required to ensure the system supervision and designed audio channel capacity at each speaker identified on the contract drawings.

2.3 MANUFACTURERS

A. The products specified shall be new, FCC and UL Listed, labeled and produced by OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
   1. Maintains a stock of replacement parts for the item submitted,

2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid (IFB).

B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.

C. Equipment Standards and Testing:
1. The System has been defined herein as connected to systems identified as an Emergency performing Public Safety Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Public and Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory (NRTL) where such standards have been established for the supplies, materials or equipment.
3. The provided equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COTR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards. The placement of the UL Seal

shall be a permanent part of the electronic equipment that is not capable of being transportable from one equipment item to another.

2.4 PRODUCTS

A. General.

1. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. The equipment quantities provided herein shall be as indicated on the drawings with the exception of the indicated spare equipment.
2. Each cabinet shall be provided with internal and external items to maintain a neat and orderly system of equipment, wire, cable and conduit connections and routing.
3. Contractor Furnished Equipment List (CFEs):
   a. The Contractor is required to provide a list of the CFE equipment to be furnished. The quantity, make and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system as described herein and with the OEM's concurrence applied to the list(s), in writing.
   b. The following equipment items are the minimum requirements of VA to provide an acceptable system described herein:

Item	Quantity	Unit
1.	As required	Interface Panel(s)
1.a	As required	Electrical Supervision Trouble Enunciator
1.a.1.	As required	Equipment Back Box(s)
1.a.2.	As required	Telephone Access Equipment
1.a.3.	As required	Radio Paging Access Equipment
1.a.3.a.	As required	Radio Pager Equipment
1.a.4.	As required	Wireless Access Equipment
1.a.5.	As required	Personal Communicator Equipment
2.	As required	Lightning Arrestor
3.	As required	Head End Equipment Locations
3.a	As required	Cabinet(s)
3.a.1.	As required	AC Power Conditioner & Filter
3.a.2.	As required	AC Power Strip
3.a.3.	As required	UPS
3.a.3.a	As required	Main Power Amplifiers
3.a.3.b	As required	Remote Power Amplifiers
3.a.3.c	As required	Distributed Amplifiers (When Approved)
3.a.4.	As required	Interconnecting wire Cable(s)
3.a.4.a	As required	Wire Cable Connector(s)

3.a.4.b	As required	Wire Cable Terminator(s)
3.a.4.c	As required	Wire Management System
3.b.	As required	Head End Function(s)
4.	As required	Distribution System(s)
4.a	As required	Equipment Back Box(s)
4.a.1.	As required	Speakers
4.a.1.a	As required	Overhead
4.a.1.b	As required	Horn
4.a.1.c	As required	Outside
4.a.1.d	As required	Speaker w/ Microphone
5.	2 (MIN)	Remote Station(s)
5.a.	As required	Spare Items

B. ENT (aka DEMARC) Room(s):
Refer to CFM Physical Security Manual (07-2007) for VA Facilities, Chapters 9.3 & 1) and PG 18-10, EDM, Chapters 7- Table 7-1, 8 & Appendix B, Telecommunications One Line Topology for specific Room and TIP Connection Requirements.

C. TER, TCR, TR, SCC, PCR, STR, HER Rooms and Equipment:
Refer to CFM Physical Security Manual (07-2007) for VA Facilities, Chapters 9.3 & 1) and PG 18-10, EDM, Chapters 7- Table 7-1, 8 & Appendix B, Telecommunications One Line Topology for specific Room and TIP Connection Requirements.

1. Interface Equipment:

a. TER:

1) Paging adaptor:

a) The Contractor shall coordinate the installation of the paging adapter(s) designed for use with the Facility’s telephone system with the Facility Telephone Contractor or local telephone company.

b) The Contractor shall provide and install a paging adapter(s) for each zone and sub zone. The paging adapter(s) shall be accessible by dialing a telephone number provided by the Facility’s Telephone Contractor. The Paging Adapter shall:

1) Monitor each audio input and output on the unit.

2) Be provided with an electrical supervision panel to provide both audio and visual trouble alarms.

3) Be provided as part of the head end equipment and shall

be located in the Telephone Switch Room

4) Be provided with Executive (aka emergency) Paging Override of all routine paging calls in progress or being accessed to allow system “all call” (aka global) and radio paging calls designated as (Code One Blue) functions.

5) Be capable of internal time out capability.

6) Function completely with the interface module.

7) Provide one spare adapter.

c) Time Out Device: A time out device/capability shall be provided to prevent system “hang-up” due to an off-hook telephone. The device shall be able to be preset from 30 seconds to two (2) minutes. Its function shall not interfere with or override the required “all call” (aka global) operational capability.

1) Central Processor Module:

2) Controls system operations and holds all programmed parameters.

3) Data link connection to additional CPU modules.

d) Power Module: Provides 12V DC @ 800mA to Central Processor Module.

e) Minimum three (3) Zone Module:

1) Provides a minimum of three (3) paging zone outputs at 70V audio sound level.

2) Background Music inhibit switch for each zone.

2) Audio Monitor Panel:

a) The panel shall be EIA/TIA standard for 483 mm (19”) cabinet mounting.

b) It shall be provided in the upper portion of the head-end equipment cabinet.

c) Provide one (1) spare panel.

3) Trouble Annunciator Panel:

a) A trouble annunciator panel shall be provided in the head-end cabinet, and at locations as designated on the contract drawings. The panel(s) shall be compatible with or generate electrical and/or electronic supervising signals

to continuously monitor the operating condition for the System head-end audio power amplifier(s), remote power amplifier(s), microphone consoles and interconnecting trunks. The panels shall generate an audible and visual signal when the System's supervising system detects an amplifier or trunk-line is malfunctioning.

b) Provide one (1) spare panel.

4) Head-End Equipment

a) Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Head-end components may be rack mounted or wall mounted in a metal enclosure.

b) Provide the head end equipment in the closed telecommunications closet where the PA system is installed to include the minimum equipment listed herein.

c) Provide minimum of 30 minute battery back-up to system components.

5) Equipment Cabinet: Comply with TIA/EIA-310-D. Lockable, ventilated metal cabinet houses terminal strips, power supplies, amplifiers, system volume control, and other switching and control devices required for conversation channels and control functions

a) Vertical Equipment Rack, Wall Mounted (to be included inside of the Equipment Cabinet):

b) 74" (48RU) rack space, Welded Steel construction, Minimum 20" usable depth, Adjustable front mounting rails.

1) Install the following products in rack provided by same manufacturer or as specified:

2) Security screws w/ nylon isolation bushings.

3) Textured blank panels.

4) Custom mounts for components without rack mount kits.

5) Security covers.

6) Copper Bus Bar.

7) Power Sequencer rack mounted power conditioner and (provide as needed) delayed sequencer(s) with two (2)

inswitched outlets each and contact closure control inputs.

8) Rack mounting: Provide rack mount kit.

6) Amplifier Equipment:

a) Paging (aka zone):

1) Inputs for 600-ohm balanced telephone line, LO-Z balanced microphone, and background music.

2) Input Sensitivity: Compatible with master stations and central equipment so amplifier delivers full rated output with sound-pressure level of less than 10 dynes/sq. cm impinging on master stations speaker microphones, or handset transmitters

3) Automatic Level Control (ALC) for pages, adjustable adjustable background music muting level during page, wall or rack mountable.

4) 16-ohm, 25V, 25V center tapped (CT), and 70V outputs. Amplifier quantity and size (output power) as needed. Continuous amplifier power rating shall exceed loudspeaker load on amplifier by at least 25%.

5) Output Power: 70-V balanced line. 80 percent of the sum of wattage settings of connected for each station and speaker connected in all-call mode of operation, plus an allowance for future stations.

6) Total Harmonic Distortion: Less than 5 percent at rated output power with load equivalent to quantity of stations connected in all-call mode of operation.

7) Minimum Signal-to-Noise Ratio: 45 dB, at rated output.

8) Frequency Response: Within plus or minus 3 dB from 70 to 12,000 Hz.

b) Output Regulation: Maintains output level within 2 dB from full to no load.

c) Amplifier Protection: Prevents damage from shorted or open output.

d) Be provided with electronic supervision function(s).

e) Provide one spare amplifier.

b. TCR:

1) Microphone Paging Console:
   a) A console shall be provided in the TCR and PCR's as shown on the drawings.
   b) The console shall contain visual enunciators for each connection to the telephone system's Public Address Paging Adapter. The visual enunciators shall display all the System connections to the telephone system being used.
   c) The console shall be fully independent of the Facility's telephone system so if the telephone system has a catastrophic failure (aka partial, multiple or total system failure) the microphone console will function normally as if the Facility's telephone system was operating normally. The restoration of the Facility's telephone system shall not affect the System.
   d) Each microphone console shall:
      1) Be Mounted: Flush unless otherwise indicated, and suitable for mounting conditions indicated.
      2) Have a Faceplate: Stainless steel or anodized aluminum with tamperproof mounting screws.
      3) Have a system interface Back Box: Minimum Two-gang galvanized steel with 2-1/2 inch minimum depth.
      4) Have an Internal Speaker: 3 inches, 2.3 oz. minimum; permanent magnet.
      5) Have a Call Switch: Mount on faceplate. Permits calls to The system.
      6) When approved - in lieu of a standalone microphone, provide a Handset with Hook Switch: Have a Handset with Hook Switch: Telephone type with 24-inch-long, permanently coiled cord. Arrange to disconnect speaker when handset is lifted.
      7) Be provided with an electrical supervision panel to provide both audio and visual trouble alarms to the Nurse Call /Code Blue electrical supervision system.
      8) Be capable of internal time out capability.
      9) Be completely compatible with the Telephone Interface unit(s)

2) Electrical Supervision Trouble Annunciator Panel:
   a) The Electrical Supervision Trouble Annunciation Panel shall be located in the TCR and PCR's and SCC.
   b) The panel(s) shall be compatible with the generated electrical and/or electronic supervising signals to continuously monitor the operating condition for the PA system head-end processing equipment, local/remote control consoles, audio power amplifier(s), UPS, power supplies, dome lights and interconnecting trunks. The panels shall generate an audible and visual signal when the System's supervising system detects a system trouble or trunk-line is malfunctioning.
   c) TRs: Locate the PA floor distribution equipment within each TR as required by system design and OEM direction. Provide secured and lockable cabinet/rack(s) as required.
      1) General Equipment: Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Equipment components may be rack mounted or wall mounted in a metal enclosure.
2) Amplifiers:
   a) Paging Amplifier Equipment:
   b) Refer to the Amplifier characteristics described herein Paragraph 2.4.G.f.
   c) Provide one (1) spare amplifier in addition to the spare Head End Amplifier.
3) Distributed Amplifier:
   a) Provide the type and number of the amplifier(S) required to meet the system design. Provide this unit as complete and separate technical submittal during the IFB review portion of the project.
   b) Provide one spare amplifier for each 20% (or portion thereof) of amplifiers used in the system.
4) Provide the equipment in the nearest TER where the System is installed to include the minimum equipment listed herein.

5) Provide minimum of 30 minute battery (UPS) back-up to system components.
6) Equipment Cabinet: Comply with cabinet requirements as aforementioned.
7) Trouble Annunciator Panel: Comply with the panel characteristics identified herein.

d. SCC, PCR, STR, HER: Refer to PG-18-10, Article 7 for specific required equipment and use minimum aforementioned specifications for population.

D. TIP DISTRIBUTION SYSTEM:

1. System Speakers:

a. Ceiling Cone-Type:

1) Minimum Axial Sensitivity: 91 dB at one meter, with 1-W input.
2) Frequency Response: Within plus or minus 3 dB from 70 to 15,000 Hz.
3) Minimum Dispersion Angle: 100 degrees.
4) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
5) Enclosures: Steel housings or back boxes, acoustically dampened, with front face of at least 0.0478-inch steel and whole assembly rust proofed and factory primed; complete with mounting assembly and suitable for surface ceiling, flush ceiling, pendant or wall mounting; with relief of back pressure.
6) Baffle: For flush speakers, minimum thickness of 0.032-inch aluminum with textured white finish. Completely fill the baffle with fiberglass.
7) Vandal-Proof, High-Strength Baffle: For flush-mounted speakers, self-aging cast aluminum with tensile strength of 44,000 psi, 0.025-inch minimum thickness; countersunk heat-treated alloy mounting screws; and textured white epoxy finish.
8) Size: 8 inches with 1-inch voice coil and minimum 5-oz. ceramic magnet.

9) Have a minimum of two (2) safety wires installed to a solid surface or use a flexible conduit from ceiling / wall back box to the speaker back box.
10) The speakers and mounting shall be self contained and wall mounted with flush back box at a minimum of 10 meter intervals and shall match (or contrast with, at the direction of the RE) the color of the adjacent surfaces.
11) Provide one spare speaker, mount, and back box for each 50 speakers or portion thereof.

b. Wall Mounted Horn-Type:
1) Each horn speaker shall be provided with a means of adjusting the output level over the rated horn speaker range to an appropriate audio level in the area installed.
2) Provide horn speakers in equipment rooms, mechanical room, supply warehouse areas, loading dock, entrance and exit areas, and at other areas as indicated on the drawings.
3) Speakers shall be all-metal, weatherproof construction; complete with universal mounting brackets.
4) Frequency Response: Within plus or minus 3 dB from 275 to 14,000 Hz.
5) Minimum Power Rating of Driver: 15 W, continuous.
6) Minimum Dispersion Angle: 110 degrees.
7) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
8) Provide one spare speaker, mount, and back box for each 20 speakers or portion thereof.

c. System Cables: In addition to the TIP provided under Specification Section 27 15 00 – TIP Horizontal and Vertical Communications Cabling, provide the following additional TIP installation and testing requirements, provide the following minimum System TIP cables & interconnections:
1) Line Level Audio and Microphone Cable:
a) Line level audio and microphone cable for inside racks and conduit.

b) Shielded, twisted pair Minimum 22 American Wire Gauge (AWG), stranded conductors and 24 AWG drain wire with overall jacket.

2) Speaker Level (Audio 70.7Volt [V]) Cable, Riser Rated:
   a) For use with 70.7 V audio speaker circuits.
   b) 18 AWG stranded pair, minimum.
   c) UL-1333 listed.
3) Speaker Level Audio Cable, Plenum Rated (70.7V):
   a) For use with 70.7 V audio speaker circuits.
   b) 18 AWG stranded pair, minimum.
4) All cabling shall be riser **plenum** rated.
5) Provide one (1) spare 1,000 foot roll of approved System (not microphone) cable only.

2. Raceways, Back Boxes and conduit:
   a. Raceways:
      1) In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 – TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
      2) Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to “mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface “drop” type conduit cable feeds.
      3) Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.
      4) Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.
      5) Flexible metal conduit is prohibited unless specifically approved by 005OP3B.
   b. System Conduit:

1) The PA system is NFPA listed as Emergency / Public Safety Communication System which requires the entire system to be installed in a separate conduit system.
2) The use of centralized mechanically partitioned wireways may be used to augment main distribution conduit on a case by case basis when specifically approved by VA Headquarters (005OP3B).
3) Conduit Sleeves:
   a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings, and has instructed the electrician to provide the sleeves as shown on the drawings.
   b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.

3. Device Back Boxes:
   a. Furnish to the electrical contractor all back boxes required for the PA system devices.
   b. The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.
4. Telecommunication Outlets (TCO): Populate each TCO that is required to perform system operations in the locations that were provided and cabled as a part of Specifications Sections 27 11 00 and 27 15 00. Provide additional TCO equipment, interfaces and connections as required by System design. Provide secured pathway(s) and TCOs as required.
5. UPS:
   a. Provide a backup battery or a UPS for the System to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of four (4)hours.

b. As an alternate solution, the telephone system UPS may be utilized to meet this requirement at the head-end location, as long as this function is specifically approved by the Telephone Contractor and theCOTR.

c. The PA Contractor shall not make any attachments or connection to the telephone system until specifically directed to do so, in writing, by theCOTR.

d. Provide UPS for all active system components including but not limited to:

1) System Amplifiers.

2) Microphone Consoles.

3) Telephone Interface Units.

4) TER, TR & Head-end Equipment Rack(s).

E. Patient Bedside Prefabricated Units (PBPU):

1. Where PBPU's exist in the Facility; the Contractor shall identify the "gang box" location on the PBPU designated for installation of the telephone jack. This location shall here-in-after be identified as the unit's TCO. The Contractor shall be responsible for obtaining written approval and specific instructions from the PBPU OEM regarding the necessary disassembly and reassembly of each PBPU to the extent necessary to pull wire from above the TIP ceiling junction box to the PBPU's reserved gang box for the unit's TCO. A Contractor provided stainless steel cover plate approved for use by the PBPU OEM and Facility IRM Chief shall finish out the jack installation.

2. Under no circumstances shall the Contractor proceed with the PBPU installations without the written approval of the PBPU OEM and the specific instructions regarding the attachment to or modifying of the PBPU. The COTR shall be available to assist the Contractor in obtaining approvals and instructions in a timely manner as related to the project's time constraints.

3. It is the responsibility of the Contractor to maintain the UL integrity of each PBPU. If the Contractor violates that integrity, it shall be the responsibility of the Contractor to obtain on site UL re-certification of the violated PBPU at the direction of the COTR and at the Contractor's expense.

F. Installation Kit:

1. General: The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COTR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:
2. System Grounding:
   a. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   b. This includes, but is not limited to:
      1) Coaxial Cable Shields.
      2) Control Cable Shields.
      3) Data Cable Shields.
      4) Equipment Racks.
      5) Equipment Cabinets.
      6) Conduits.
      7) Duct.
      8) Cable Trays.
      9) Power Panels.
      10) Connector Panels.
      11) Grounding Blocks.
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire

wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.

B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.

C. Contact the Office of Telecommunications, Special Communications Team (005OP3B) at (301) 734-0350 to have a VA Certified Telecommunications COTR assigned to the project for telecommunications review, equipment and system approval and co-ordination with VA’s Spectrum Management and OCIS Teams.

3.2 COORDINATION WITH OTHER TRADES

A. Coordinate with the cabling contractor the location of the PA system faceplate and the faceplate opening for the PA system back boxes.

B. Coordinate with the cabling contractor the location of TIP equipment in the **TER, TCR, PA, PCR, SCC, ECR, STRs, NSs, HER and TCOs in order to connect to the TIP cable network that was installed as a part of Section Specification 27 11 00. Contact the COTR immediately, in writing, if additional location(s) are discovered to be activated that was not previously provided.**

C. Before beginning work, verify the location, quantity, size and access for the following:

1. Isolated ground AC power circuits provided for systems.
2. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
3. System components installed by others.
4. Overhead supports and rigging hardware installed by others.

D. Immediately notify the Owner, GC and Consultant(s) in writing of any discrepancies

3.3 NEEDS ASSESSMENT

Provide a one-on-one meeting with the particular manager of each unit affected by the installation of the new PA system. Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

A. General

1. Execute work in accordance with National, State and local codes, regulations and ordinances.
2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.

3. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc.
   a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
   b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
   c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
   d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12″ in any direction.
   a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
   b. Speaker back boxes shall be completely filled with fiberglass insulation.
   c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.
6. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and 005OP3B.
7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommeted holes in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the

requirements of FCC standards for telephone and data equipment, systems, and service.

9. Color code all distribution wiring to conform to the PA Industry Standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
10. Connect the System’s primary input AC power to the Facility’ Critical Branch of the Emergency AC power distribution system as shown on the plans.
11. Product Delivery, Storage and Handling:
    a. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COTR may inventory the cable, patch panels, and related equipment.
    b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by theCOTR.
12. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
13. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.

B. Equipment Racks:
1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
2. Provide security covers for all devices not requiring routine operator control.
3. Provide vent panels and cooling fans as required for the operation of equipment within the OEM' specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer’s recommendations regarding ventilation space between amplifiers.
4. Provide insulated connections of the electrical raceway to equipment racks.

5. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.
6. Ensure a minimum of 36 inches around each cabinet and/or rack to comply with OSHA Safety Standards. Cabinets and/or Racks installed side by side – the 36” rule applies to around the entire assembly

C. Distribution Frames.
1. A new stand-alone (i.e., self supporting, free standing) PA rack/frame may be provided in each TR to interconnect the PA, TER, TCR, PCR, SCC, STRs & ECRs. Rack/frames shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The PA riser cable shall be sized to satisfy all voice/digital requirements plus not less than 50% spare (growth) capacity in each TR which includes a fiber optic backbone.
2. The frames/racks shall be connected to the TER/MCR system ground.

D. Wiring Practice - in addition to the MANDATORY infrastructure requirements outlined in VA Construction Specifications 27 10 00 – TIP Structured Communications Cabling, 27 11 00 – TIP Communications Rooms Fittings and 27 15 00 – TIP Horizontal and Vertical Communicators Cabling, the following additional practices shall be adhered too:
1. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
3. Wiring shall be classified according to the following low voltage signal types:
   a. Balanced microphone level audio (below -20dBm) or Balanced line level audio (-20dBm to +30dBm)
   b. 70V audio speaker level audio.
   c. Low voltage DC control or power (less than 48VDC)
4. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications which share the same enclosure shall be

mechanically partitioned and separated by at least four (4) inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.

5. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
6. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
7. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
8. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
9. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
10. Do not use tape-based or glue-based cable anchors.
11. Ground shields and drain wires to the Facility’s signal ground system as indicated by the drawings.
12. Field wiring entering equipment racks shall be terminated as follows:
    a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
    b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see “Products.”) Provide 15% spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
    c. If specified terminal blocks are not designed for rack mounting, utilize ¾″ plywood or 1/8″ thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
    d. Employ permanent strain relief for any cable with an outside diameter of 1″ or greater.
13. Use only balanced audio circuits unless noted otherwise
14. Make all connections as follows:

a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
d. Wire nuts, electrical tape or “Scotch Lock” connections are not acceptable for any application.

15. Make all connections as follows:
    a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
    b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
    c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
    d. Wire nuts, electrical tape or “Scotch Lock” connections are not acceptable for any application.
16. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
17. Wires or cables **previously approved** to be installed outside of conduit, cable trays, wireways, cable duct, etc:
    a. Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
    b. Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
    c. Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage

tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.

d. Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the RE, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.

e. Completely test all of the cables after installation and replace any defective cables.

f. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.

E. Cable Installation - In addition to the ***MANDATORY*** infrastructure requirements outlined in VA Construction Specifications 27 10 00 – Structured TIP Communications Cabling, 27 11 00 – TIP Communications Rooms and Fittings and 27 15 00 – TIP Communications Horizontal and Vertical Cabling and the following additional practices shall be adhered too:

1. Support cable on maximum 2’-0” centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
2. Run cables parallel to walls.
3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.

4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2’-0” clearance from all shielded electrical apparatus.
5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
6. Ends of cables shall be properly terminated on both ends per industry and OEM’s recommendations.
7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
8. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
9. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
10. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
11. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
12. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.
13. Separation of Wires: (REFER TO RACEWAY INSTALLATION) Separate speaker-microphone, line-level, speaker-level, and power wiring runs. Install in separate raceways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker microphones and adjacent parallel power and telephone wiring. Separate other intercommunication equipment conductors as recommended by equipment manufacturer.
14. Serve all cables as follows:

a. Cover the end of the overall jacket with a 1″ (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2″ (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2″ (minimum) past the Heatshrink and serve as indicated below.
b. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing ¼″ past the end of unused wires, fold back over jacket and secure with cable tie.
c. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.

F. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for PA circuits shall be stenciled using laser printers.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams.”
2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or Bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
   a. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
   b. Engrave and paint fill all receptacle panels using 1/8″ (minimum) high lettering and contrasting paint.
   c. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8″ (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label TCOs and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the “Record Wiring Diagrams.”

5. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
6. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.
7. Contractor’s name shall appear no more than once on each continuous set of racks. The Contractor’s name shall not appear on wall plates or portable equipment.
8. Ensure each OEM supplied item of equipment has appropriate UL Labels / Marks for the service the equipment is performed permanently attached / marked. SYSTEM EQUIPMENT INSTALLED NOT BEARING THESE UL MARKS WILL NOT BE ALLOWED TO BE A PART OF THE SYSTEM. THE CONTRACTOR SHALL BEAR ALL COSTS REQUIRED TO PROVIDE REPLACEMENT EQUIPMENT WITH APPROVED UL MARKS.

G. Conduit and Signal Ducts: When the Contractor and/or OEM determines additional system conduits and/or signal ducts are required in order to meet the system minimum performance standards outlined herein, the contractor shall provide these items as follows:

1. Conduit:
   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weather heads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed.
   b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow PA cables to be installed in partitioned cable tray with voice cables may be granted in writing by the COTR if requested). Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles

517 for Critical Care and 800 for Communications systems, at a minimum.

c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”interduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it’s installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit fill (including GFE approved to be used in the system) shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. Ensure that Critical Care PA Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

a. The Contractor shall use GFE signal duct, cable duct, and/or cable tray, when identified and approved by theCOTR.

b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COTR shall approve width and height dimensions.

d. All cable junctions and taps shall be accessible. Provide an 8″ X 8″ X 4″ (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible

3.5 PROTECTION OF NETWORK DEVICES

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

3.6 CUTTING, CLEANING AND PATCHING

A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.

B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.

C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.

D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor’s consent to cutting or otherwise altering the Work.

E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location of such coring shall be clearly identified in the field and the location shall be approved by the Project Manager prior to commencement of coring work.

3.7 FIREPROOFING

A. Where PA wires, cables and conduit penetrate fire rated walls, floors and ceilings, fireproof the opening.

B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls and Telecommunications Rooms floors and ceilings. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.

C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.

D. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.

E. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.

F. Secure the tape in place by a random wrap of glass cloth tape.

3.8 GROUNDING

A. Ground PA cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk, and other impairments as specified in CFM Division 27, Section 27 05 26 – Grounding and Bonding for Communications Systems.

B. Facility Signal Ground Terminal: Locate at main room or area signal ground within the room (i.e. head end and telecommunications rooms) or area(s) and indicate each signal ground location on the drawings.

C. Extend the signal ground to inside each equipment cabinet and/or rack. Ensure each cabinet and/or rack installed item of equipment is connected to the extended signal ground. Isolate the signal ground from power and major equipment grounding systems.

D. When required, install grounding electrodes as specified in CFM Division 26, Section 26 05 26 –Grounding and Bonding for Electrical Systems.

E. Do not use "3rd or 4th" wire internal electrical system conductors for communications signal ground.

F. Do not connect the signal ground to the building's external lightning protection system.

G. Do Not "mix grounds" of different systems.

H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

PART 4 – TESTING / GUARANTY / TRAINING

4.0 SYSTEM LISTING

The PA System is NFPA listed as an "Emergency / Public Safety" Communications system. Where Code Blue signals are transmitted, that listing is elevated to "Life Support/Safety." Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and OEM.

4.1 PROOF OF PERFORMANCE TESTING

A. Intermediate Testing:

1. After completion of 25 – 30% the installation of a head end cabinet(s) and equipment, one microphone console, local and remote enunciation stations, two (2) zones, two (2) sub zones prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item of installed equipment shall be checked to ensure appropriate UL Listing and Certification Labels are affixed as required by NFPA -Life Safety Code 101-3.2 (a) & (b) and JCHCO evaluation guidelines, and proper installation practices are followed. The intermediate test shall include a full operational test.

2. All inspections and tests shall be conducted by an OEM-certified contractor representative and witnessed by TVE-005OP3B if there is no local Government Representative that processes OEM and VA approved Credentials to inspect and certify the system. The results of the inspection will be officially recorded by the Government Representative and maintained on file by the RE, until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the

65 - 75% of the system construction phase, at the direction of theCOTR.

B. Pretesting:

1. Upon completing installation of the PA System, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
   a. During the System Pretest the Contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.
   b. The Contractor shall pretest and verify that all PA System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:
      1) Central Control Cabinets.
      2) Local Control Stations.
      3) Zone Equipment/Systems.
      4) Sub-Zone Equipment/Systems.
      5) Remote Control Panels.
         a.)TCR.
         b.)PCR/SCC.
      6) All Networked locations.
      7) System interface locations (i.e. TELCO, two way radio, etc.).
      8) System trouble reporting.
      9) System Electrical Supervision.
      10)UPS operation.
      11)STRs.
      12)NSs
      13)TCOs.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to theCOTR.

C. Acceptance Test:

1. After the PA System has been pretested and the Contractor has submitted the pretest results and certification to the RE, then the Contractor shall schedule an acceptance test date and give the COTR 30 day’s written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of TVE 005OP3B and an OEM certified representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Emergency / Public Safety compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.
3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.

D. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
   a. The TVE 005OP3B Representative will tour all areas where the PA system and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.

b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.
c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test:
   a. After the Physical and Mechanical Inspection, the system head end equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.
   b. Following the head end equipment test, each speaker (or on board speaker) shall be inspected to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
   c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last speaker in each leg to verify the PA distribution system meets all system performance standards.
   d. If the RED system is a part of the system, each volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the RED system (if installed).
   e. Additionally, each installed head end equipment, microphone console; amplifier, mixer, distributed speaker/amplifier, monitor speaker, telephone interface, power supply and remote amplifiers shall be checked insuring they meet the requirements of this specification.
   f. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: “all call,” three sub-zoned, minimum of 15 minutes of UPS operation, electrical supervision, trouble panel, corridor speakers and audio paging.
   g. Individual Item Test: The TVE 005OP3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to

meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:
   a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with theCOTR. Any retesting to comply with these specifications will be done at the Contractor's expense.
   b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.

E. Acceptable Test Equipment: The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   1. Spectrum Analyzer.
   2. Signal Level Meter.
   3. Volt-Ohm Meter.
   4. Sound Pressure Level (SPL) Meter.
   5. Oscilloscope.
   6. Random Noise Generator.
   7. Audio Amplifier with External Speaker.

4.2 TRAINING

A. Provide thorough training of all biomed engineering and electronic technical staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized training utilizing in-service training unit, prior to cut over of the new system.

B. Provide the following minimum training times and durations:

1. **24** hours prior to opening for BME / Electronic Staff (in 8-hour increments) – split evenly over 2 weeks and day and night shifts. Coordinate schedule with Owner.
2. 16 hours during the opening week for Telephone Staff – both day and night shifts.
3. **12** hours for supervisors and system administrators.

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SECTION 28 05 11
REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Requirements for Electronic Safety and Security Installations, applies to all sections of Division 28.

B. Furnish and install electronic safety and security cabling, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of, cable and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:

1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and conduit with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number.

Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.

3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation and maintenance instructions.
   e. Safety precautions.
   f. Diagrams and illustrations.
   g. Testing methods.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
   1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
   2. Each type of conduit and pathway coupling, bushing and termination fitting.
   3. Conduit hangers, clamps and supports.
   4. Duct sealing compound.

I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COTR at least 30 days prior to the planned training.

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SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of the conductors and cables for electronic safety and security.

1.2 RELATED WORK

A. Excavation and backfill for cables that are installed in conduit: Section 31 20 11, EARTH MOVING (SHORT FORM).

B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

C. General electrical requirements that are common to more than one section in Division 28: Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.

D. Conduits for cables and wiring: Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY.

1.3 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONTROL WIRING

A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.

B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.

C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

B. Shall not be used on wire for isolated type electrical power systems.

2.4 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.

E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Splice cables and wires only in outlet boxes, junction boxes, or pull boxes.

B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

C. Wire Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
2. Use ropes made of nonmetallic material for pulling feeders.
3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
4. Pull in multiple cables together in a single conduit.

3.2 INSTALLATION IN MANHOLES

A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

B. Fireproofing:

1. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
2. Use tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
3. Secure the tape in place by a random wrap of glass cloth tape.

3.3 SPLICE INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.5 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies general grounding and bonding requirements of electronic safety and security installations for equipment operations.

B. “Grounding electrode system” refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 28.

B. Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY: Low Voltage power and lighting wiring.

C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

1.3 SUBMITTALS

A. Submit in accordance with Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation is in accordance with the drawings and specifications.
2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):
B1-2001.....Standard Specification for Hard-Drawn Copper Wire
B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C. National Fire Protection Association (NFPA):
70-2005.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
44-2005 .....Thermoset-Insulated Wires and Cables
83-2003 .....Thermoplastic-Insulated Wires and Cables
467-2004 .....Grounding and Bonding Equipment
486A-486B-2003 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 GROUND CONNECTIONS

A. Below Grade: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.6 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.7 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

2.8 COMPUTER ROOM GROUND

Provide 50mm2 (1/0 AWG) bare copper grounding conductors bolted at mesh intersections to form an equipotential grounding grid. The equipotential grounding grid shall form a 600mm (24 inch) mesh pattern. The grid shall be bonded to each of the access floor pedestals.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.

2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.5 COMPUTER ROOM GROUNDING

A. Conduit: Ground and bond metallic conduit systems as follows:
1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using 16 mm^2(6AWG)bonding jumpers.
2. Bond at all intermediate metallic enclosures and across all joints using 16 mm^2 (6 AWG) bonding jumpers.
3. Bond every metallic conduit that penetrates the plan of the raised floor to the raised floor stringer system as follows:
   a. Unpainted Supports Attached to Raised Floor System: When conduit/strut clamps are used to attach conduit to Unistrut, no additional bonding is required.
   b. Unpainted Supports Not Attached to Raised Floor System: When conduit/strut clamps are used to attach conduit to Unistrut, use

16 mm² (6 AWG) bonding jumpers to connect Unistrut to the raised floor system.

c. Painted Supports: Use 16 mm² (6 AWG) bonding jumpers to connect conduit to the stringer system. Mount a push-type conduit fastener onto every metallic conduit. Place fasteners no higher or lower than 75 mm (3 inches) from the raised floor stringer.

B. Equipotential Grounding Grid:

1. Install a bolted stringer system to serve as the computer room equipotential grounding grid.
2. If a bolted stringer system is not provided, install equipotential grounding grid in a 600 mm square grid consisting of 50 mm² (1/0 AWG) bare copper conductor welded at the intersection of each grid.
3. Attach the equipotential ground grid to the room signal ground bus using a 50 mm² (1/0 AWG) bare copper grounding conductor.

3.6 WIREWAY GROUNDING

A. Ground and Bond Metallic Wireway Systems as follows:

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

3.7 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground

resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The Contractor shall notify the COTR 24 hours before the connections are ready for inspection.

3.8 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

3.9 GROUNDING FOR RF/EMI CONTROL

A. Install bonding jumpers to bond all conduit, cable trays, sleeves and equipment for low voltage signaling and data communications circuits. Bonding jumpers shall consist of 100 mm (4 inches) wide copper strip or two 6 mm^2 (10 AWG) copper conductors spaced minimum 100 mm (4 inches) apart. Use 16 mm^2 (6 AWG) copper where exposed and subject to damage.

B. Comply with the following when shielded cable is used for data circuits.

1. Shields shall be continuous throughout each circuit.
2. Connect shield drain wires together at each circuit connection point and insulate from ground. Do not ground the shield.
3. Do not connect shields from different circuits together.

4. Shield shall be connected at one end only. Connect shield to signal reference at the origin of the circuit. Consult with equipment manufacturer to determine signal reference.

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SECTION 28 05 33
RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.

B. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

C. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.

D. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.

E. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.

F. General electrical requirements and items that is common to more than one section of Division 28: Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.

G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

A. Shop Drawings:

1. Size and location of main feeders;
2. Size and location of panels and pull boxes
3. Layout of required conduit penetrations through structural elements.
4. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-05.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):
1-03.....Flexible Metal Conduit
5-01.....Surface Metal Raceway and Fittings
6-03.....Rigid Metal Conduit
50-03.....Enclosures for Electrical Equipment
360-03.....Liquid-Tight Flexible Steel Conduit
467-01.....Grounding and Bonding Equipment
514A-01.....Metallic Outlet Boxes
514B-02.....Fittings for Cable and Conduit
514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-02.....Schedule 40 and 80 Rigid PVC Conduit
651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-03.....Electrical Metallic Tubing
1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid aluminum conduit fittings:
   a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
   b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
   c. Set screw fittings: Not permitted for use with aluminum conduit.

3. Electrical metallic tubing fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
   d. Indent type connectors or couplings are prohibited.
   e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:
   a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
   b. As recommended by the conduit manufacturer.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer.
8. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam

sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:
   1. In complete runs before pulling in cables or wires.
   2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
   3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
   4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
   5. Mechanically continuous.
   6. Independently support conduit at 8’0” on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
   7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
   8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
   9. Conduit installations under fume and vent hoods are prohibited.
   10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
   11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
   12. Do not use aluminum conduits in wet locations.
   13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:
   1. Make bends with standard conduit bending machines.
   2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
   3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red “top-coated” conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, Fire Detection and Alarm.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.
   b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
   a. Rigid steel or rigid aluminum.
   b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:

a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.

3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for conductors above 600 volts:
   1. Rigid steel or rigid aluminum.
   2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
C. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
   1. Paint exposed conduit as specified in Section09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch)

vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
   b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
   c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for

cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes.)

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

A. Install the electronic safety and security raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Were drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to

prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
¾	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 28 08 00

COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 28.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the electronic safety and security systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Electronic Safety and Security systems will be commissioned:

1. Fire Detection and Alarm (Master panel and software, addressable units – i.e. pull stations, flow detectors, hear detectors, etc., controls and alarm functions, horns/bells/door releases and other output devices, and fire command center functions – stairwell communications, stairwell pressurization fan start, mechanical systems shutdowns).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the COTR prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader

sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COTR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

A. Training of the VA’s operation and maintenance personnel is required in cooperation with the COTR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COTR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

----- END -----

SECTION 28 26 00
ELECTRONIC PERSONAL PROTECTION SYSTEM (EPPS)

PART 1 - GENERAL

1.1 DESCRIPTION

Provide and install complete Duress-Panic Alarms, Emergency Phones/ Call-Boxes, and Intercom Systems, hereafter referred to as EPPS System.

1.2 RELATED WORK

A. For firestopping application and use, Section 07 84 00, FIRESTOPPING.

B. For connections, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

C. For infrastructure, Section 26 05 36, WIREWAYS FOR RADIOLOGY EQUIPMENT.

D. For other communication systems, Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

E. For grounding of equipment, Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

F. For infrastructure, Section 26 05 33, RACEWAY AND BOXES FOR ELCTRICAL SYSTEMS.

G. For cabling requirements, Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

H. For routing requirements, Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION.

I. For Warranty of Construction see GENERAL CONDITIONS.

J. For General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

A. The Contractor shall be responsible for providing, installing, and the operation of the EPPS System as shown. The Contractor shall also provide certification as required.

B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.

C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.

1.4 SUBMITTALS

A. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWING, PRODUCT DATA, AND SAMPLES, and Section 02 41 00, DEMOLITION.

B. Provide certificates of compliance with Section 1.3, Quality Assurance.

C. Provide a pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220 x 1220 millimeters); drawing submittals shall be per the established project schedule.

D. Pre-installation design and as-built packages shall include, but not be limited to:

1. Index Sheet that shall:
   a. Define each page of the design package to include facility name, building name, floor, and sheet number.
   b. Provide a list of all security abbreviations and symbols.
   c. Reference all general notes that are utilized within the design package.
   d. Specification and scope of work pages for all security systems that are applicable to the design package that will:
      1) Outline all general and job specific work required within the design package.
      2) Provide a device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
   a. Include a title block as defined above.
   b. Define the drawings scale in both standard and metric measurements.
   c. Provide device identification and location.
   d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
   e. Identify all pull box and conduit locations, sizes, and fill capacities.
   f. Address all general and drawing specific notes for a particular drawing sheet.
3. A riser drawing for each applicable security subsystem shall:

a. Indicate the sequence of operation.
b. Relationship of integrated components on one diagram.
c. Include the number, size, identification, and maximum lengths of interconnecting wires.
d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer's name and part number for the wire/cable being installed.

4. A system drawing for each applicable security system shall:
   a. Identify how all equipment within the system, from main panel to device, shall be laid out and connected.
   b. Provide full detail of all system components wiring from point-to-point.
   c. Identify wire types utilized for connection, interconnection with associate security subsystems.
   d. Show device locations that correspond to the floor plans.
   e. All general and drawing specific notes shall be included with the system drawings.
5. A schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
   a. Device ID.
   b. Device Location (e.g. site, building, floor, room number, location, and description).
   c. Mounting type (e.g. flush, wall, surface, etc.).
   d. Power supply or circuit breaker and power panel number.
6. Detail and elevation drawings for all devices that define how they were installed and mounted.

E. Pre-installation design packages shall be reviewed by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
   1. 35 percent
   2. 65 percent
   3. 90 percent

4. 100 percent

F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.

G. Submit manufacture's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

1.5 PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):
ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems

C. Department of Justice American Disability Act (ADA)
28 CFR Part 36.....ADA Standards for Accessible Design

D. National Fire Protection Association (NFPA):
70-05.....National Electrical Code

E. National Electrical Manufactures Association (NEMA)
250-03.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. Underwriters Laboratories, Inc. (UL):
305-00.....Standard for Panic Hardware
444-02.....Communications Cables
636-95.....Standard for Holdup Alarm Units and Systems

G. Uniform Federal Accessibility Standards (UFAS), 1984

1.6 WARRANTY OF CONSTRUCTION.

Warrant EPPS System work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. General:

1. All equipment shall be rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.
2. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 hertz (Hz) or 60 Hz Alternating Current (AC) power system unless documented otherwise in subsequent sections listed within this spec. All equipment shall have a battery back-up source of power that will provide 12 hours (hrs.) of run time in the event of a loss of primary power to the security systems until a backup generator comes on-line.
3. The EPPS systems shall be designed, installed, and programmed in a manner that will allow for easy of operation, programming, servicing, maintenance, testing, and upgrading of the system.
4. All EPPS components located in designated “HAZARDOUS ENVIRONMENT” areas where fire or explosion could occur due to the presence of natural gases or vapors, flammable liquids, combustible residue, or ignitable fibers or debris, shall be rated Class II, Division I, Group F, and installed in accordance with National Fire Protection Association (NFPA) 70, National Electrical Code Chapter 5.
5. The Contractor shall provide the Contracting Officer with written verification, that the type of wire/cable being provided is recommended and approved by the OEM. Cabling shall meet the interconnecting wiring requirements of NFPA 70, National Electrical Code. The Contractor is responsible for providing the correct protection cable duct and/or conduit and wiring.
6. When interfacing with other communications or security subsystems the Contractor shall utilize interfacing methods that are approved by the Contracting Officer. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection; but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The interface point must adhere to all standards described herein.
7. Systems shall be scaleable, not vendor specific, and allow expansion as required.
8. Wireless systems shall use ultrasonic, infrared and radio frequency waves to link distributed transmitters and receivers. Specific

characteristics of particular facility will determine best application. Contractor is responsible for determining best system using prediction program to determine where readable signals can be obtained and identify “dead spots”.

9. All hardwired alarms, switches, and junction boxes shall be protected from tampering and include line supervision.
10. The installation and placement of intercom units and emergency-call boxes in strategic locations shall also require that signage be posted near these devices. The signage shall communicate the location of the device and its unique identification number, and brief instruction on how to access/use the device. The signage may appear on the device, on a pole or wall near the device location and shall be printed in a manner that is easily read during daylight and hours of darkness.

2.2 EQUIPMENT ITEMS

A. All systems shall be designed to provide continuous electrical supervision of the complete and entire system.

B. Noise filters and surge protectors shall be provided for all intercommunications equipment to ensure protection from primary AC power surges and to ensure noise interference is not induced into low voltage data circuits.

C. All alarm and initiating and signaling circuits shall be supervised for open circuits, short circuits, and system grounds. Main and Uninterrupted Power Supply (UPS) power circuits shall be supervised for any change in operating conditions (e.g. low battery, primary to back up battery, and UPS online). When an open, short or ground occurs in any system circuit, an audible and visual fault alarm signal shall be initiated at the master control station and all remote locations.

D. Control Unit: Shall consist of the components to constantly monitor and verify alarm activation; identify zone of activation and location of activation.

E. Audible Signal Device for Duress-Panic: Provides alarm activation and audible sound for alarms, as well as supervisory and trouble signals that shall be distinctive.

F. Assessment: This capability shall consist of electronic devices required to visually and audibly verify the validity of alarms.

Assessment also includes providing indication of tampering, fail-safe, low battery, and power losses.

G. Alarm Monitoring and Reporting: Shall annunciate information to at least two (2) separate locations. The alarms shall maintain the capability to respond with local and remote visible and audible signals upon activation of an alarm. The alarms shall have the capability of operating in a silent mode, alerting personnel monitoring the system that the device has been activated.

H. The intercom and emergency call-box systems shall be provided with normally acceptable speech intelligibility, defined as a score of at least 70% in accordance with ANSI S3.2

I. Master Stations for Emergency Call Box and Security Intercoms:

1. All master stations shall have a "call-in" switch to provide an audible and visual indication of incoming calls from remote stations. Individual visual indication shall identify the calling station and status, and remain actuated until a call is answered by a master station.
2. Master stations shall be equipped with a handset with a switch for private conversations.
3. Intercom master stations shall also have an all-call feature, and have the ability to receive video from a video intercom unit.
4. Master stations shall have the capability to selectively communicate with any remote station by actuating assigned station number on a keypad or select button for that station.
5. Master stations may be standalone or can be integrated with the Access Control System and Database Management. The Contractor will be responsible for the integration of the Master station with the Access Control System and Database Management.

J. Duress-Panic Alarms:

1. Housing shall be a rugged corrosion-resistant housing of stainless steel or Acrylonitrile Butadiene Styrene (ABS) molded plastic or similar material that is weather and dust proof.
2. Actuating device shall include a minimum of a plunger button whose head is recessed from the face/front edge of the housing and be designed to avoid accidental activation using switch guard or multiple buttons (i.e., requires pressing two (2) buttons simultaneously)

3. Wireless stationary devices will meet the same specifications as Personal Duress/Panic Alarms.
4. Alarm switch/button shall lock-in upon activation until manually reset with key or manufacture provided device.
5. The switch shall be a positive-acting, double-pole, and double-throw switch.
6. Duress/Panic alarms shall meet UL 305 Standard for Panic Alarms. To reduce the possibility of false alarms and ensure installation functionality UL 636 Standard for Holdup Alarms standards shall be met.
7. Alarms used for concealed application requires silent alarm notification to a monitoring station. They shall annunciate at the Access Control System and Database Management, monitored by a central station or direct connect to local police, depending on local ordinance requirements.
8. Shall be capable of being mounted for hand or foot use in a manner that is unable to be viewed by the public. Larger systems use a computer that intercepts and processes alarms and displays them on a monitor. The central computer can make an announcement over facility hand held radios, pagers or telephones, or at the Access Control System and Database Management so that the other security personnel can be immediately notified. These systems shall be hardwired.
9. Components:
   a. Transmitter
   b. Locator subsystem
   c. Receiver
   d. Software
10. Wiring will be four (4) conductor #18 American Wire Gauge (AWG).
11. Duress-Panic Alarm Technical Characteristics:

Temperature Range	0° to 110°F (-17.8°C to 43.3°C)
Nominal Voltage	12 V DC @ 6 mA
Current	Max 8 mA
Operational Voltage	7 V DC to 15 V DC
Operational life	Rated for 0,000 activations
Battery Activations	500
Actuator	Dual button plunger with activation lock

LED	Bi-color - on and activated

K. Personal Duress-Panic Alarm:

1. These systems are wireless only and can be worn as a belt clip, with a neck lanyard or with a wrist band. These alarms can be either active (manually operated) or passive mode (if detached from body, or body position changes to a prone position) alarm activates. They also provide identification of individual and location.
2. Components:
   a. Transmitter
   b. Repeaters (for wireless and increase distance)
   c. Locator subsystem
   d. Receiver
   e. Software
3. Wireless transmitters shall send a periodic check in signal to the main computer or processor. If the signal is not received according to a definable time window, a supervisory alert will be generated. Wireless devices shall report a low battery condition well in advance to the failure of the battery.
4. Shall consist of a compact lightweight transmitter enclosed in a durable fire-retardant ABS plastic case that can be easily worn.
5. Transmitters may use ultrasonic, radio frequency (RF), or infrared (IR) to transmit signals. Each has advantages and disadvantages. Selection of system shall be dependent on defined usage and range of communications required.
6. Sensors shall be adjustable to activate automatically when mounted on a belt and the user is in a horizontal position for longer than one (1) to fifteen (15) minutes. Adjustment capability shall not be accessible to personnel wearing the panic alarm device.
7. Radio frequencies for transmitter will comply with Federal Communication Commission (FCC) regulations.
8. Radio frequency transmitters will use frequency modulation signal hopping.
9. Personal Duress-Panic Alarm Technical Characteristics:

Temperature Range	0° to 110°F (-17.8°C to 43.3°C)
Nominal Voltage	12 V DC @ 6 mA

Current	Max 8 mA
Operational Voltage	7 V DC to 15 V DC
Battery Life	Regular battery 60 hour duration or Nickel-Metal Hydride (NiMH) rechargeable 12 hrs. 20 hr. per charge
Battery Lifespan	500 activations
Actuator	Plunger with activation lock
LED	Bi-color - on and activated
Passive Activation	Adjustable Prone position 1-15 minutes

L. Emergency Call Box Enclosures:

1. Consist of remote call stations, master station and a telephone Private Branch Exchange (PBX). They shall have two-way voice communications. Calls are directed to a pre-programmed extension. These systems are effective for a multi-facility environment or stand-alone facility with a parking structure or large parking lot. In addition, they may contain built-in CCTV system capabilities or can be integrated to work with standalone CCTV systems.
2. Emergency Call Boxes will be housed in an National Electric Manufactures Association (NEMA) 250 Enclosures for Electrical Equipment compliant enclosures. Call-box enclosure shall include blue light/or similar strobe mounted behind or on top of the call box: A blue light or color lit strobe shall be activated (e.g. to inform others visually that assistance is required) when the emergency switch/button/phone is pressed/taken off-hook and shall flash for the duration of a call.
3. The faceplate shall be constantly lit by ultra bright LEDs.
4. Enclosure and bracket system shall be designed to resist extreme weather conditions and constructed of weather resistant stainless steel.
5. Emergency Call Box Enclosure Technical Characteristics:

Construction	Minimum 11 gauge stainless steel Impact resistant polycarbonate window for lights

Mounting	Wall, pole or kiosk
Power	120 VAC: 44 Watts Maximum or 24 VDC: 18 Watts Maximum
Lighting	Strobe: 1.5 million candlepower 70 flashes per minute. Blue Light: 7 watt high efficiency 10,000 hour compact fluorescent. Faceplate Light: Ultra bright LEDs 100,000 hour lifetime.

M. Emergency Call Boxes:

1. Emergency Call Box shall be indoor/outdoor-rated, Uniform Federal Accessibility Standards (UFAS) and Americans with Disability Act (ADA) compliant, and provide hands-free usage. Phone shall also include cast metal raised letter and Braille signage for UFAS/ADA compliance.
2. Emergency Call Box shall include built-in auto-dialer that dials two (2) numbers: if first number doesn't answer, automatically dials a second number.
3. The System shall include auto-answer to allow for monitoring and initiating calls with an Emergency Phone.
4. Emergency Call Box shall use flush mount enclosure (FME,) shall include two (2) piece housing construction with full front lip to allow tight gasket seal between the speakerphone and enclosure. Screws shall be tamper free.
5. When activated the Emergency Call Box shall automatically place a call to the pre-programmed number(s). If the number is busy it should automatically call a second number.
6. The electronics enclosure shall be capable of using interchangeable faceplates: a single-button faceplate, a two-button faceplate, or a two-button faceplate with keypad.
7. The system shall use a “plain old telephone service” (POTS) line or analog PBX and shall be capable of integration with existing CCTV and Access Control System and Database Management via software at the SMS head-end.
8. Depending on distance and existing phone line capabilities, RF or use of wireless phone connections may be considered. The Contractor and Contracting Officer shall select appropriate system based on

facility telecommunication system capabilities and desired system requirements.

9. Monitoring/Diagnostic capability at control and monitoring stations shall include the capability to automatically poll each Emergency Call Box, report incoming calls, identify location, and keep permanent records of all events with the use of a Windows based compatible software package and shall also meet the requirements of the Security Management System (SMS).
10. If speaker/handset stations are used, lifting the handset shall automatically cut out the loudspeaker in the station and all conversation shall be carried through the handset. Where noise does not exceed 55 dB, hands-free operations may be performed from distances up to 20 feet (ft.) (6.096 m). In higher noise environments only a talk-listen switch shall be utilized.
11. If system is a hardware type master station it shall be capable of:
    a. LED display of identification code for emergency phones;
    b. Indicate whether call was initiated by pushing button or by an auxiliary device;
    c. Include RJ11 ports for connection to telephone line and standard telephone; and
    d. Powered by 9 VDC, 500mA power supply that connects to 120 volt alternating current (VAC).
12. System shall include auto-answer to allow security to monitor and initiate calls with Emergency Call Box.
13. Contractor shall provide the capability to connect up to 8 phones on one (1) phone line while retaining ability to call each phone individually and without affecting performance. System shall also be able to create a closed system without need for any phone lines.
14. The System shall include the capability to record a message identifying the location of the caller.
15. It shall remotely be able to adjust speakerphone & microphone sensitivity.
16. Emergency Call Box Technical Characteristics:

Construction	12 gauge (2.8mm) #4 brushed stainless steel face plate
Operating Temperature	-4°F to +149°F (-20°C to +65°C)

Communication	2-way hands-free communication
Digital Capacity	Up to 18 digits, including pauses, for each of two (2) phone numbers
Dialing Speed	Minimum 10 tones per second
Power Source	Phone line powered (requires 20mA at 24 v off-hook)
Connection	Parallel tip and ring connected to RJ11 connector for quick installation
Memory	Erasable Programmable Read-only Memory (EPROM)
Circuit Protection	Lightening suppressed and full wave polarity guarded
Programming	Non-volatile EEPROM programming can be done from any telephone. No battery back-up needed
Wiring Requirements	1 twisted-shielded pair (gauge depends on distance)
Camera	Option for pin-hole color camera or Integration with existing CCTV
LED	Call confirmation
Activation	Sound or 1.5 in. minimum piezoelectric button
Labeling	“Push for Help” or “Emergency”

N. Strobes and Beacon:

1. Used for visual recognition of device activation once an emergency phone or intercom is activated. They provide unit identification and quick location of the caller.
2. Strobes and Beacons Technical Characteristics:

STROBE	
Input Voltage	10.5 - 28 VDC or VAC
Input Current	Average 1 amp
Input Current	Peak 3 amp
Intensity	1,000,000 candlepower
Control Circuit Output	2 mA max
Flash Rate	60 - 75 times per minute
BEACON	

Input Voltage	10.5 - 28 VAC or VDC
Input Current	@24.0 : 427 MA

O. Security Intercoms:

1. Shall be utilized to assist in controlling entry to a site, parking lot, facility, main and alternate entries, loading dock areas. They are also used for emergencies. These systems shall have both two-way voice communications and video (CCTV) capabilities built in. Intercoms may also have key-pads that allow for specific call connections or may provide a directory. These systems consist of both remote and master stations. Intercom shall be externally powered for distances over 1,500 feet (457.2 meters) (m) from the master control unit.
2. The Intercom shall be programmable from a remote location and have a three number dialing capability per activation button, or include a keypad for dialing authorized and published extensions.
3. The Intercom shall have an internally mounted electronics enclosure and auxiliary power.
4. The Contractor shall be responsible for integration of intercom with auxiliary output to electronic or magnetic door releases, as well as CCTV, as required.
5. Security Intercom Technical Characteristics:

Construction	12 gauge (2.8mm) #4 brushed stainless steel face plate
Operating Temperature	-4°F to +149°F (-20°C to +65°C)
Communication	2-way hands-free communication
Digital Capacity	Up to 18 digits, including pauses, for each of two (2) phone numbers
Dialing Speed	Minimum 10 tones per second
Power Source	Phone line powered or PBX
Connection	Parallel tip and ring connected to RJ11 connector for quick installation
Memory	EPROM
Circuit Protection	Lightening suppressed and full wave polarity guarded
Programming	Non-volatile EEPROM programming can be done from any telephone.

	No battery back-up needed
Wiring Requirements	1 twisted-shielded pair (gauge depends on distance)
Camera	Option for pin-hole color camera or Integration with existing CCTV
LED	Call confirmation
Activation	1.5 in. (38.1mm) minimum piezoelectric button
Labeling	“Information” or “Help”

2.3 INSTALLATION KIT

A. General: A kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, barrier strips, wiring blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, etc., required to accomplish a neat and secure installation. Unfinished or unlabeled wire connections will not be allowed. Contractor shall turn over to the Contracting Officer all unused and partially opened installation kit boxes, coaxial cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, and physical installation hardware. This is an acceptable alternate to the individual spare equipment requirement as long as the minimum spare items are provided in this count. The following installation sub-kits are required as a minimum:

B. System Grounding:

1. The grounding kit shall include all cable in accordance with UL 444 Communications Cables, and installation hardware required. All grounding will be according to the NEC.
2. This includes, but is not limited to:
   a. Coaxial Cable Shields
   b. Control Cable Shields
   c. Data Cable Shields
   d. Conduits
   e. Cable Duct
   f. Cable Trays
   g. Power Panels
   h. Connector Panels

C. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.

D. Wire And Cable: The wire and cable kit shall include all connectors and terminals, barrier straps, wiring blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

E. Equipment Interface: The equipment interface kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface Systems and Subsystems according to the OEM requirements and this specification.

F. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to label each subsystem according to the OEM requirements, as-installed drawings, and this specification.

G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. System installation shall be installed in accordance with NFPA 731 Standards for the Installation of Electric Premises Security Systems and appropriate installation manual for each type of subsystem designed, engineered, and installed.

B. The location and type of duress, intercom, or call-box to be installed will be in accordance with physical security requirements unique to each VA facility.

C. For EPPS systems (i.e. use current panic/duress and emergency call boxes) that can operate through existing VA facility telephone system lines, software programming and hardware.

D. Concealed duress/panic devices shall be mounted in such a way that their location is only known by the person having knowledge of the activating device location. No wiring shall be exposed to identify the location of the activation device.

E. Floor mounted duress alarms shall be attached to millwork on floor. When mounted under millwork, wiring shall be routed in millwork to conduit system via flexible conduit.

F. Hard-wired switches shall be wired to individual alarm points within the Advanced Processing Controller (APC).

G. Wall and post mounted stations shall be mounted to meet UFAS/ADA requirements and use tamper proof bolts and screws. Testing will be finished before installation of fasteners.

H. Cleaning: Subsequent to installation, clean each system component of dust, dirt, grease, or oil incurred during installation in accordance to manufacture instructions.

I. Provisions shall be made for systems in high-noise areas or areas with electrical interference environments.

J. Adjustment/Alignment/Synchronization: Contractor shall prepare for system activation by following manufacturer’s recommended procedures for adjustment, alignment, or programming. Prepare each component in accordance with appropriate provisions of the component’s installation, operations, and maintenance instructions.

3.2 TESTS AND TRAINING

All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

-----END----

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified.

B. Fire alarm systems shall comply with requirements of NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officer or his authorized representative. Installers shall have a minimum of two years experience installing fire alarm systems.

C. Fire alarm signals:

1. The Second Floor Surgery Department shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
2. The Second Floor Surgery Department shall have a “defend in place” fire alarm signal in accordance with ASA S3.41 to notify all occupants in the respective department/building to relocate to a safe location.

D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the Security Dispatch Fire and Command Center.

1.2 SCOPE

A. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduits not reused shall be removed.

B. A new fire alarm system shall be designed and installed in accordance with the specifications and drawings. Provide new **Notifier** devices and components compatible with the existing **Notifier 3030** system. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

C. Existing fire alarm bells, chimes, door holders, 120VAC duct smoke detectors, valve tamper switches and waterflow/pressure switches may be reused only as specifically indicated on the drawings and provided the equipment:
   1. Meets this specification section
   2. Is UL listed or FM approved
   3. Is compatible with new equipment being installed
   4. Is verified as operable through contractor testing and inspection
   5. Is warranted as new by the contractor.

D. Existing 120 VAC duct smoke detectors, waterflow/pressure switches, and valve tamper switches reused by the Contractor shall be equipped with an addressable interface device compatible with the new equipment being installed.

E. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.

F. Basic Performance:
   1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
   2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed five (5) seconds.
   3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
   4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
   5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet of floor space or 3 floors whichever is less.
   6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS: Restoration of existing surfaces.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Procedures for submittals.

C. Section 07 84 00, FIRESTOPPING: Fire proofing wall penetrations.

D. Section 08 71 00, DOOR HARDWARE: Combination Closer-Holders.

E. Section 09 91 00, PAINTING: Painting for equipment and existing surfaces.

F. Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS: Sprinkler systems.

G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements for items which are common to other Division 26 sections.

H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and boxes for cables/wiring.

I. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW: Cables/wiring.

1.4 SUBMITTALS

A. General: Submit 4 copies and 1 reproducible in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 2011 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer’s Technical Representative (COTR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.

3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR one (1) set of reproducible, as-built drawings, two blueline copies and one (1) set of the as-built drawing computer files (using AutoCAD Release 2011 or later). As-built drawings (floor plans) shall show all new and existing conduit used for the fire alarm system.

C. Manuals:
1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
   c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
   d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
   e. Complete listing of all digitized voice messages.

f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
g. Include information indicating who will provide emergency service and perform post contract maintenance.
h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manual to the COTR.
   a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
   b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
   c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
   d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
   e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:
   1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of

contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.

2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one (1) year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC).
72-2010.....National Fire Alarm Code.
90A-2009.....Installation of Air Conditioning and Ventilating Systems.
101-2009.....Life Safety Code

C. Underwriters Laboratories, Inc. (UL):
2000-2000.....Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2005 Edition

E. American National Standards Institute (ANSI):
S3.41-1996.....Audible Emergency Evacuation Signal

F. International Code Council, International Building Code (IBC) 2003 Edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. Existing equipment may be reused only where indicated on the drawings.

B. Except as indicated in paragraph A above, all equipment and components shall be new and the manufacturer's current model. All equipment shall

be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturer's requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS and as follows:
   1. All new and reused conduit shall be installed in accordance with NFPA 70.
   2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
   3. All new conduit shall be 19 mm (3/4 inch) minimum.

B. Wire:
   1. All existing wiring shall be removed and new wiring installed in a conduit or raceway.
   2. Wiring shall be in accordance with NEC article 760, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
   3. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
   4. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
   5. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:
   1. Shall be galvanized steel in accordance with UL requirements.
   2. All new and reused boxes shall be sized and installed in accordance with NFPA 70.

3. New and existing covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 19 mm (3/4 inch) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

A. General:
1. Extend the system from the existing **Notifier 3030** main fire alarm control unit as indicated on the drawings to operate as a supervised zoned fire alarm system.
2. All circuits shall be monitored for integrity.
3. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
4. Transmit digital alarm information to the main fire alarm control unit.

B. Power Supply:
1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

C. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised

against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

D. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

E. Trouble signals:
   1. Arrange the trouble signals for automatic reset (non-latching).
   2. System trouble switch off and on lamps shall be visible through the control unit door.

F. Remote Transmissions:
   1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
   2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.

G. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit

2.4 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):
   1. Shall be a supervised, LCD display containing a minimum of two lines of 40 characters for alarm annunciation in clear English text.
   2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
   3. The initial alarm received shall be indicated as such.
   4. A selector switch shall be provided for viewing subsequent alarm messages.
   5. The display shall be UL listed for fire alarm application.

6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COTR.

2.5 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout Second Floor of the Surgery Building.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message Surgery Building.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting two different messages simultaneously.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.

2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50% spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):
1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COTR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted three times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.
8. The DVM memory shall have a minimum 50% spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:
1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50% spare output capacity shall be available for each amplifier.

F. Tone Generator(s):
1. Tone Generator(s) shall be capable of providing a distinctive three-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.6 ALARM NOTIFICATION APPLIANCES

A. Bells:
   1. Shall be electric, single-stroke or vibrating, heavy-duty, under-dome, solenoid type.
   2. Unless otherwise shown on the drawings, shall be 150 mm (6 inches) diameter and have a minimum nominal rating of 80 dBA at 3000 mm (10 feet).
   3. Mount on removable adapter plates on outlet boxes.
   4. Bells located outdoors shall be weatherproof type with metal housing and protective grille.
   5. Each bell circuit shall have a minimum of twenty percent spare capacity.

B. Speakers:
   1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the one-half watt tap. Speakers shall provide a minimum sound output of 80 dBA at ten feet with the one-half watt tap.
   2. Frequency response shall be a minimum of 400 HZ to 4000 HZ.
   3. 100 mm (4 inches) or 200 mm (8 inches) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

C. Strobes:
   1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
   2. Backplate shall be red with 13 mm (1/2 inch) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
   3. Each strobe circuit shall have a minimum of twenty (20) percent spare capacity.
   4. Strobes may be combined with the audible notification appliances specified herein.

D. Fire Alarm Horns:
   1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
   2. Shall be a minimum nominal rating of 80 dBA at ten feet.
   3. Mount on removable adapter plates on conduit boxes.
   4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.

5. Each horn circuit shall have a minimum of twenty (20) percent spare capacity.

2.7 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE".
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2500 square feet.
3. Ordinary temperature (135 degrees F) heat detectors shall be utilized in elevator shafts and elevator mechanical rooms. Intermediate temperature rated (200 degrees F) heat detectors shall be utilized in all other areas.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. “Heat Detector - Elevator SE-3”) for each elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.8 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 19 mm (3/4 inch) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.9 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.
B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.10 SMOKE BARRIER DOOR CONTROL

A. Electromagnetic Door Holders:
   1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.

2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.

B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.

C. Door holder control circuits shall be electrically supervised.

D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.11 UTILITY LOCKS AND KEYS:

A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.

C. All keys shall be delivered to the COTR.

2.12 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 1
2. Fire alarm strobes - 4
3. Fire alarm speakers - 4
4. Smoke detectors - 5
5. Duct smoke detectors with all appurtenances - 1
6. Monitor modules - 2
7. Control modules - 2
8. Fire alarm SLC cable (same as installed) - 152 m (500 feet)

B. Spare and replacement parts shall be in original packaging and submitted to the COTR.

C. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.13 INSTRUCTION CHART:

Provide a typeset printed or typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide

an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS , Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.

B. All new conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas. All existing accessible fire alarm conduit not reused shall be removed.

C. All new or reused exposed conduit shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.

E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations to be approved by the COTR.

F. Speakers shall be wall mounted and semi-recessed in finished areas. Speakers may be surface mounted in unfinished areas.

G. Strobes shall be flush wall mounted 2,000 mm (80 inches) above the floor or 150 mm (6 inches) below ceiling, whichever is lower. Locate and mount to maintain a minimum 900 mm (36 inches) clearance from side obstructions.

H. Manual pull stations shall be installed not less than 1050 mm (42 inches) or more than 1200 mm (48 inches) from finished floor to bottom of device and within 1500 mm (60 inches) of a stairway or an exit door.

I. Where possible, locate water flow and pressure switches a minimum of 300 mm (12 inches) from a fitting that changes the direction of the flow and a minimum of 900 mm (36 inches) from a valve.

J. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem has moved no more than one-fifth of the distance from its normal position.

K. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in the Surgery Building. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Surgery Building.
3. Release only the magnetic door holders in the smoke zone on the floor from which alarm was initiated after the alert signal.
4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
5. Unlock the electrically locked exit doors within the zone of alarm.

B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.

C. Smoke detectors in the primary elevator lobbies or elevator machine room of Buildings indicate the buildings where there is Phase I elevator recall shall, in addition to the above functions, return all elevators in the bank to the secondary floor.

D. Smoke detectors in the remaining elevator lobbies or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.

E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke

zone. Operation of a smoke detector at a shutter used for automatic closing shall also release only the shutters in that smoke zone.

F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

G. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance

will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
   1. Six one-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, two sessions at the completion of installation and two sessions 3 months after the completion of installation.
   2. Four two-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and two sessions 3 months after the completion of installation.
   3. Three eight-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one eight-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 SMOKE ZONE DESCRIPTIONS:

A. “Smoke Zone 1-5” (First Floor)

B. “Smoke Zone 1-6” (First Floor)

C. “Smoke Zone 1-7” (First Floor)

D. “Smoke Zone 2-9” (Second Floor)

E. New Second Floor Smoke Zone (Name to be determined)

4.2 DIGITIZED VOICE MESSAGES:

A. Digitized voice messages shall be provided for each smoke zone of the Surgery Building. The messages shall be arranged with a 3 second alert tone, a "Code Red" message and a description of the fire alarm area (building number, floor, level and smoke zone). A sample of such a message is as follows:

Alert Tone

Code Red

Building One, Second Floor, East Wing

Code Red

Building One, Second Floor, East Wing

Code Red

Building One, Second Floor, East Wing

4.3 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the floor in alarm, the floor above and the floor below in the Surgery building.

- - - END - - -

SECTION 31 20 11
EARTH MOVING (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer and seed.

1.2 DEFINITIONS:

A. Unsuitable Materials:
   1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 3 inches; organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
   2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
   3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Resident Engineer's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in AASHTO T99 and accordance with ODOT CMS Item 204.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items

including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Rock Excavation:
   1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
   2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 1 cubic yard capacity, properly used, having adequate power and in good running condition.
   3. Boulders or other detached stones each having a volume of 1/2 cubic yard or more.

1.5 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
   1. 12 inches outside of the perimeter of formed footings.
   2. 24 inches outside the face of concrete work for which forms are required, except for footings.
   3. 6 inches below the bottom of pipe and not more than the pipe diameter plus 24 inches in width for pipe trenches.
   4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).

B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.6 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Rock Excavation Report:
   1. Certification of rock quantities excavated.
   2. Excavation method.
   3. Labor.
   4. Equipment.
   5. Land Surveyor's or Civil Engineer's name and official registration stamp.

6. Plot plan showing elevations.

C. Furnish to Resident Engineer, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Nursery and Landscape Association (ANLA):
2004.....American Standard for Nursery Stock

C. American Association of State Highway and Transportation Officials (AASHTO):
T99-01 (R2004).....Moisture-Density Relations of Soils Using a 5.5 lb Rammer and a 12 inch Drop

D. American Society for Testing and Materials (ASTM):
D1557-02.....Laboratory Compaction Characteristics of Soil Using Modified Effort

E. Construction and Materials Specifications, State of Ohio Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Fills: Materials approved from on site and off site sources having a minimum dry density of 110 pcf, a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30 and in accordance with ODOT CMS Item 203.

B. Granular Fill:
1. Under concrete pavements and sidewalks, crushed limestone in accordance with ODOT CMS Item 304.

C. Fertilizer: Shall be delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents and meet the requirements of ODOT CMS Item 659.04

D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents and shall meet the requirements of ODOT CMS Item 659 – Class 1 Mix Type.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the

Medical Center. All work and materials to be in accordance with ODOT CMS Item 201.

B. Grubbing: Remove stumps and roots 3 inches and larger diameter. Undisturbed sound stumps, roots up to 3 inches diameter, and nonperishable solid objects which will be a minimum of 3 feet below subgrade or finished embankment may be left. All work and materials to be in accordance with ODOT CMS Item 201.

C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 15 feet of new construction and 7’-6” of utility lines if such removal is approved in advance by the Resident Engineer. Remove materials from the Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs, that are to remain, than the farthest extension of their limbs.

D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be removed and disposed of off-site.

1. Concrete Slabs and Paving: Saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 12 inches on each side of widest part of trench excavation and insure final cut lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations.

3.2 EXCAVATION:

A. Shoring, Sheeting and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving,

structures, and utilities, in compliance with OSHA requirements and ODOT CMS Item 203.

1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.

B. Excavation Drainage: Operate pumping equipment and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped aggregate material (ODOT CMS Item 304). When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted aggregate material (ODOT CMS Item 304), the Resident Engineer should be contacted to consider the use of flowable fill.

C. Blasting: Blasting shall not be permitted.

D. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft material to solid bottom.
4. Fill excess cut under footings or foundations with 3000 psi concrete, poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
   a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.

b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.

c. Support piping on a bed of #57 limestone unless a mechanical support is shown.

d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Resident Engineer.

2. Sanitary and storm sewer trenches:

a. Trench width below a point 6 inches above top of the pipe shall be 24 inches for up to and including 12 inches diameter and four-thirds diameter of pipe plus 8 inches for pipe larger than l2 inches. Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.

b. The bottom quadrant of the pipe shall be bedded on granular fill (#57 linmestone).

1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 12 inches above top of pipe shall be clean earth placed and tamped by hand.

2) Granular Fill: Depth of fill shall be a minimum of 3 inches plus one-sixth of pipe diameter below the pipe of 12 inches above top of pipe. Place and tamp fill material by hand.

c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.

d. Use granular fill for bedding where rock or rocky materials are excavated.

F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials, that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. All work and materials shall be in accordance with ODOT CMS Item 203. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on yardage in cut section only.

G. Finished elevation of subgrade shall be as follows:

1. Pavement Areas - bottom of the pavement or base course as applicable.

2. Planting and Lawn Areas - 4 inches below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck, in accordance with ODOT CMS Item 204. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by Resident Engineer.

B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified, all work and materials shall be in accordance with ODOT CMS Item 204.

C. Placing: Place material in horizontal layers not exceeding 8 inches in loose depth and then compacted, in accordance with ODOT CMS Item 203. Do not place material on surfaces that are muddy, frozen, or contain frost.

D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 10 feet of new or existing building walls without the prior approval of the Resident Engineer. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 98 percent of the maximum density determined in accordance with the following test method - AASHTO T99. All work and materials to be in accordance with ODOT CMS Item 204.

3.4 GRADING:

A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.

C. Slope backfill outside the building away from the building walls for a minimum distance of 10 feet at a minimum five percent (5%) slope.

D. The finished grade shall 6 inches below bottom line of windows or other building wall openings unless greater depth is shown.

E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 6 inches, unless otherwise indicated.

F. Finish subgrade in a condition acceptable to the Resident Engineer at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.

G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 0.25 inches of indicated grades.

3.5 LAWN AREAS:

A. General: Harrow and till to a depth of 4 inches, new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by Resident Engineer before seeding or sodding operation begins.

B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 4 inches. Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 3 inches of topsoil (ODOT CMS 653) over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

C. Fertilizing: Incorporate fertilizer into the soil to a depth of 4 inches at a rate of 25 pounds per 1000 square feet, and/or in accordance with ODOT CMS 659.

D. Seeding: Seed at a rate as indicated in ODOT CMS Item 659 Class 1 Type Mix and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll

seeded area immediately with a roller not to exceed 150 pounds per foot of roller width.

E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 150 pounds per foot of the roller width to improve contact of sod with the soil.

F. Watering: The Resident Engineer is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. Resident Engineer will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.

1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off the Medical Center property.

B. Place excess excavated materials suitable for fill and/or backfill on site where directed.

C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.

D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 6 mil polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

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SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:

B. Combination curb and gutter.

C. Pedestrian Pavement: Walks, crossings, wheelchair curb ramps.

D. Vehicular Pavement: Driveways.

1.2 RELATED WORK

A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Subgrade Preparation: Section 31 20 00, EARTH MOVING.

C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain and reimburse a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the Resident Engineer, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture.

1.6 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.

1. Expansion joint filler
2. Hot poured sealing compound
3. Reinforcement

4. Curing materials
5. Certificates-Concrete Protective Coating.

C. Data and Test Reports: Select subbase material.
1. Job-mix formula.
2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Association of State Highway and Transportation Officials (AASHTO):

M031MM031-07-UL.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement (ASTM A615/A615M-09)

M055MM055-09-UL.....Steel Welded Wire Reinforcement, Plain, for Concrete (ASTM A185)

M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)

M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)

M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)

M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats

M213-01-UL.....Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Type) (ASTM D1751)

M233-86-UL.....Boiled Linseed Oil Mixer for Treatment of Portland Cement Concrete

T099-09-UL.....Moisture-Density Relations of Soils Using a 2.5 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop

T180-09-UL.....Moisture-Density Relations of Soils Using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

C. American Society for Testing and Materials (ASTM):

C94/C94M-09.....Ready-Mixed Concrete

C143/C143M-09.....Slump of Hydraulic Cement Concrete

D. Ohio Department of Transportation (ODOT) Construction and Material Specifications (CMS).

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete and associated work shall conform to ODOT CMS Item 452, Class C concrete requirements. Where discrepancies occur, the stricter requirement shall govern, unless agreed upon in writing by the Resident Engineer.

2.2 REINFORCEMENT

A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

B. Welded wire-fabric shall conform to AASHTO M55.

C. Dowels shall be plain steel bars conforming to AASHTO M31. Tie bars shall be deformed steel bars conforming to AASHTO M31.

2.3 SUBBASE (ODOT CMS ITEM 304)

A. Pavement subbase material shall consist of select granular material composed of crushed carbonate stone conforming to ODOT CMS Item 304.

B. Pedestrian pavement subbase material shall consist of select granular material composed of crushed carbonate stone screenings conforming to ODOT CMS Item 304

C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.

B. Do not use forms if they vary from a straight line more than 1/8 inch in any ten foot long section, in either a horizontal or vertical direction.

C. Wood forms should be at least 2 inches thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

A. Concrete curing materials shall conform to one of the following:

1. Burlap conforming to AASHTO M182 having a weight of seven ounces or more per square yard when dry.
2. Impervious Sheeting conforming to AASHTO M171.
3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 2 and shall be free of paraffin or petroleum.

B. Concrete Protection Material-Linseed oil mixture shall conform to AASHTO M233.

2.6 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

A. Prepare, construct, and finish the subgrade as specified in Section 31 20 11, EARTH MOVING.

B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.

B. Placing:

1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8 inches, and that when compacted, will produce a layer of the designated thickness.
2. When the designated compacted thickness exceeds 6 inches, place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
4. If the elevation of the top layer is 1/2 inch or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches in compacted thickness.

C. Compaction:

1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:
Test the completed subbase for grade and cross section with a straight edge.
1. The surface of each layer shall not show any deviations in excess of 3/8 inch.
2. The completed thickness shall be within 1/2 inch of the thickness as shown.

E. Protection:
1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

3.3 SETTING FORMS

A. Base Support:
1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:
1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch when checked with a straightedge and shall not deviate from true line by more than 1/4 inch at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.

C. The Contractor’s Registered Professional Land Surveyor, shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.
1. Make necessary corrections to forms immediately before placing concrete.

2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.4 EQUIPMENT

A. The Resident Engineer shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.

B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.

B. Before the concrete is placed, the Resident Engineer shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.6 PLACING CONCRETE - GENERAL

A. Obtain approval of the Resident Engineer before placing concrete.

B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the Resident Engineer before placing concrete.

C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.

D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.

E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.

G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.7 PLACING CONCRETE FOR CURB AND GUTTER AND PEDESTRIAN PAVEMENT

A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.

B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.

C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.

D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.

E. Finish the surface to grade with a wood or metal float.

F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

A. Deposit concrete into the forms as close as possible to its final position.

B. Place concrete rapidly and continuously between construction joints.

C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.

D. Finish the surface to the elevation and crown as shown.

E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the Resident Engineer.

3.9 CONCRETE FINISHING - GENERAL

A. The sequence of operations, unless otherwise indicated, shall be as follows:

1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB AND GUTTER

A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch or as otherwise detailed.

B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.

C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.

D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.

E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch for gutter and 1/4 inch for top and face of curb, when tested with a 10 foot straightedge.

F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

G. Correct any depressions which will not drain.

H. Visible surfaces and edges of finished combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

A. Walks, Wheelchair Curb Ramps:

1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
2. Brooming shall be transverse to the line of traffic.
3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch in depth.
5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch when tested with a 10 foot straightedge.
6. The thickness of the pavement shall not vary more than 1/4 inch.
7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet long and 6 inches wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.

B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet in length, and straightedges, 10 feet

in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.

C. Test the surface for trueness with a 10 foot straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.

D. The finished surface of the pavement shall not vary more than 1/4 inch in both longitudinal and transverse directions when tested with a 10 foot straightedge.

E. The thickness of the pavement shall not vary more than 1/4 inch.

F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

G. The finish surfaces of new and existing abutting pavements shall coincide at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

A. N/A

3.14 JOINTS - GENERAL

A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.

B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.

B. Construct joints in curbs and gutters by inserting 1/8 inch steel plates conforming to the cross sections of the curb and gutter.

C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.

D. Finish edges of all joints with an edging tool having the radius as shown

E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.

B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.

C. Anchor with approved devices to prevent displacing during placing and finishing operations.

D. Round the edges of joints with an edging tool.

E. Form expansion joints as follows:

1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
2. Using joint filler of the type, thickness, and width as shown.
3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown.

B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.

C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.

D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.18 FORM REMOVAL

A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.

B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.19 CURING OF CONCRETE

A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection

of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the Resident Engineer.

B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 6 inches.

C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches. Securely anchor sheeting.

D. Liquid Membrane Curing:

1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon) for both coats.
2. Do not allow the concrete to dry before the application of the membrane.
3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.20 CLEANING

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.
3. After removal of all foreign matter from the joints, seal joints as herein specified.
4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.21 PROTECTIVE COATING

Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against the items constructed under this section to protect the concrete against the action of deicing materials.

a. Application: Complete backfilling and curing operation prior to applying protective coating. Concrete shall be surface dry and thoroughly clean before each application. Give the concrete surface at least two applications. Coverage shall not be more than 50 square yards per gallon for first application, and not more than 70 square yards per gallon for the second application, except when the number of applications and coverage for each application for commercially prepared mixture shall be in accordance with the manufacturer's instructions. Protect coated surfaces from vehicular and pedestrian traffic until dry.

b. Precautions: Do not heat protective coating, and do not expose the protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 °C (50 °F).

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the Resident Engineer, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the Resident Engineer.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Site.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The Resident Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor’s Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Data and Test Reports:

1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to Ohio Department of Transportation requirements.

2. Asphalt cement certificate of conformance to Ohio Department of Transportation requirements.
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.

D. One copy of State Highway Department Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the Ohio Department of Transportation (ODOT) Construction and Material Specifications (CMS), latest version. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Resident Engineer or VA Contracting Officer.

2.2 AGGREGATES

A. Provide aggregates consisting of crushed carbonate stone.

B. Subbase aggregate (where required) shall conform to ODOT CMS Item 304.

C. Base aggregate gradation shall conform to ODOT CMS Item 304.

D. Aggregates for asphaltic concrete wearing course shall conform to ODOT CMS Item 448, Type 1, PG64-22.

E. Aggregates for asphaltic concrete intermediate course shall conform to ODOT CMS Item 448, Type 2, PG64-22.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.

B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of ODOT CMS Item 448.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

A. Provide hot plant-mixed asphaltic concrete paving materials.
   1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
   2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

A. N/A

3.4 BASE COURSES

A. N/A

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING (ODOT CMS ITEM 448)

A. Remove all loose materials from the concrete base.
B. Apply the specified prime coat, and tack coat where required, and allow drying in accordance with the manufacturer’s recommendations as approved by the Architect or Engineer.
C. Receipt of asphaltic concrete materials:
   1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 280 degrees F.
   2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 50 degrees F, not during fog, rain, or other unsuitable conditions.
D. Spreading:
   1. Spread material in a manner that requires the least handling.
   2. Where thickness of finished paving will be 3" or less, spread in one layer.
E. Rolling:
   1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown own the drawings.
   2. Roll in at least two directions until no roller marks are visible.
   3. Finished paving smoothness tolerance:
      a. No depressions which will retain standing water.
      b. No deviation greater than 1/8" in six feet.

3.6 APPLICATION OF SEAL COAT

A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

B. Apply one coat of the specified sealer.

C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 31 20
ORNAMENTAL STEEL FENCING

PART 1 – GENERAL

1.1 DESCRIPTION

A. This work consists of all labor, materials, and equipment necessary for furnishing and installing ornamental steel gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

A. Concrete footings for support of fence posts: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 MANUFACTURER'S QUALIFICATIONS

A. Fence, gates, and accessories shall be products of manufacturers' regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
   1. Manufacturer's Literature and Data: Ornamental steel fencing, gates and all accessories.

B. Shop Drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM) Publications:

ASTM A36 - Structural Steel

ASTM A121 - Zinc-Coated (Galvanized) Steel Barbed Wire

ASTM A123 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

ASTM A500 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

ASTM B117 - Standard Practice for Operating Salt Spray (Fog) Apparatus

ASTM D822 - Tests on Paint and Related Coatings Using Filtered Open-Flame Carbon-Arc Exposure Apparatus

ASTM D1794 - Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)

ASTM D3363 - Test Method for Film Hardness by Pencil Test

1.6 SUBMITTALS

A. Product data for components and accessories.

B. Shop drawings showing layout, dimensions, spacing of components, [interface with electric gate operator,] and anchorage and installation details.

C. Sample: 8 by 10 inches minimum size sample of fence panel illustrating design, fabrication workmanship, and selected color coating.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Steel bar stock: ASTM A36.

B. Steel tubing: ASTM A500, Grade B.

C. Grout: Non-shrink type, pre-mixed compound consisting of non-metallic aggregate, cement, and water reducing and plasticizing additives.

2.2 FENCE SYSTEM

A. Type: Ornamental steel fencing system consisting of modular open grille fencing panels fabricated by welding flat steel bars and rods, supported by steel posts and gates and gate hardware.

B. Fence panels: Fabricated from galvanized steel rods, flat bars, welded to form an open grille pattern.

1. Vertical main bars: 1 by 1/8 inch flat bars spaced at 2-7/16 inches.

2. Horizontal cross rods: 3/16 inch diameter rods spaced at 2-19/32 inches.

3. Top and bottom perimeter bars: 1 by 1/8 inch flat bars.

4. Panel height: 96 inches.

5. Panel width: 78-7/16.

2.3 GATES

A. Provide gates of type and size indicated on Drawings. Equip gates with manufacturer's standard hardware as required for complete functional operation.

B. Type: Hinged swinging double gate.

1. Construction: Welded frame fabricated from 2 inch by 2 inch steel tubing with open grille steel panels to match fencing material.

2. Nominal size: 96 inches wide by 96 inches high.

3. Hardware:

   a. Hinges: Size and type as determined by manufacturer. Provide 2 hinges for each leaf up to 6 feet high and 1 additional hinge for each additional 24 inches in height or fraction thereof.

   b. Latch: 3/4 inch diameter slide bolt to accommodate padlock.

   c. For double gates provide 5/8 inch diameter center cane bolt assembly and strike.

2.4 FACTORY FINISH

A. Steel fence panels and posts shall be hot-dip galvanized to 1.25 ounces per square foot minimum zinc coating in accordance with ASTM A123.

B. Polyester powder coating: Electrostatically applied colored polyester powder coating heat cured to chemically bond finish to metal substrate.

   1. Minimum hardness measured in accordance with ASTM D3363: 2H.

   2. Direct impact resistance tested in accordance with ASTM D2794: Withstand 160 inch-pounds.

   3. Salt spray resistance tested in accordance with ASTM B117: No undercutting, rusting, or blistering after 500 hours in 5 percent salt spray at 95 degrees F and 95 percent relative humidity and after 1000 hours less than 3/16 inch undercutting.

   4. Weatherability tested in accordance with ASTM D822: No film failure and 88 percent gloss retention after 1 year exposure in South Florida with test panels tilted at 45 degrees.

C. Color: Manufacturer’s standard black color.

PART 3 - EXECUTION

3.5 PREPARATION

A. Prior to fabrication, field verify required dimensions.

B. Cast concrete footings in accordance with Section 03 30 00 - Cast-in-Place Concrete as detailed on Drawings and approved shop drawings.

   1. Minimum footing diameter:

a. Terminal and gate posts: 12 inches.

2. Allow 36 inches minimum embedment of posts.

3. Allow 6 inches minimum concrete beneath post bottom.

3.6 INSTALLATION

A. Install fencing in accordance with manufacturer's installation instructions and approved shop drawings.

B. Install fence posts plumb and level cast by embedding post directly in concrete footing. Temporarily brace fence posts with 2 by 4 wood supports until concrete is set.

C. Do not installed bent, bowed, or otherwise damaged panels. Remove damaged components from site and replace.

D. Secure fence panels with stainless steel anti-intruder bolts to fence posts after posts have been set in footings.

E. Gates:

1. Install gates and adjust hardware for smooth operation.

2. Provide concrete center foundation depth and drop rod retainers at center of double swinging gate openings.

3. After installation, test gate. Open and close a minimum of five times. Correct deficiencies and adjust.

F. Touch-up damaged finish with paint supplied by manufacturer and matching original coating.

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