

**SECTION 05 31 00  
STEEL ROOF DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of steel decking as shown and specified.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".
- E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

**1.5 QUALITY ASSURANCE:**

- A. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural Steel
  - A611-97.....Standard Specification for Structural Steel (SS), Sheet, Carbon, Cold-Rolled
  - A653/A653M-08.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
  - C423-08.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
  - A992/A992M-02.....Standard Specification for Structural Steel Shapes
- C. American Institute of Steel Construction (AISC):
- 1. Specification for Structural Steel Buildings - (Thirteenth Edition, 2005)
- D. American Iron and Steel Institute (AISI):
- 1. Specification and Commentary for the Design of Cold-Formed Steel Structural Members
- E. American Welding Society (AWS):
- D1.3-08.....Structural Welding Code - Sheet Steel
- F. Factory Mutual (FM Global):
- 1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
  - 2. Factory Mutual Research Approval Guide (2002)
- G. Military Specifications (Mil. Spec.)
- MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. Steel Decking: ASTM A653, Structural Quality having a minimum yield strength of 33 ksi, unless noted otherwise.
- B. Galvanizing: ASTM A653, G60.
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- D. Miscellaneous Steel Shapes: ASTM A36 and ASTM A992.
- E. Welding Electrode: E70XX.
- F. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck.

### **2.2 REQUIREMENTS:**

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.
- B. Steel Deck: Fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.
  - 1. Profile and gauge to match existing deck.
  - 2. Finish: match existing deck.
- C. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

## **PART 3 - EXECUTION**

### **3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.

D. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.

E. Fastening Deck Units:

1. Fasten deck as indicated on design drawings.

F. Cutting and Fitting:

1. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.

2. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

### **3.2 WELDING:**

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

### **3.3 FIELD REPAIR:**

A. Areas scarred during erection.

B. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint

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