

SECTION 06 40 23

INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Interior standing and running trim.
- 2. Plastic-laminate cabinets.
- 3. Cabinet hardware and accessories.
- 4. Solid-surfacing-material countertops.
- 5. Shop finishing of interior woodwork.
- 6. Reception area
- 7. Quartz stone sills.

- B. Related Sections include the following:

- 1. Division 06 Section "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing woodwork and concealed within other construction before woodwork installation.

1.3 DEFINITIONS

- A. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items unless concealed within other construction before woodwork installation.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated, including cabinet hardware and accessories handrail brackets and finishing materials and processes.

- 1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements.

- B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.

- 1. Show details to scale.
- 2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
- 3. Show locations and sizes of cutouts and holes for plumbing fixtures

faucets and other items installed in architectural woodwork.

C. Samples for Initial Selection:

1. Shop-applied opaque finishes.
2. Plastic laminates.
3. Solid-surfacing materials.

D. Samples for Verification:

1. Lumber and panel products with shop-applied opaque finish, 50 sq. in. for lumber and 8 by 10 inches for panels, for each finish system and color, with 1/2 of exposed surface finished.
2. Plastic laminates, 8 by 10 inches, for each type, color, pattern, and surface finish, with 1 sample applied to core material and specified edge material applied to 1 edge.
3. Thermoset decorative-panels, 8 by 10 inches, for each type, color, pattern, and surface finish, with edge banding on 1 edge.
4. Solid-surfacing materials, 6 inches square.
5. Corner pieces as follows:
 - a. Cabinet-front frame joints between stiles and rails, as well as exposed end pieces, 18 inches high by 18 inches wide by 6 inches deep.
 - b. Miter joints for standing trim.
6. Exposed cabinet hardware and accessories, one unit for each type [and finish].

E. Product Certificates: For each type of product, signed by product manufacturer.

F. Woodwork Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

G. Qualification Data: For Installer and fabricator.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance. [Shop is a certified participant in AWI's Quality Certification Program.]
- B. Installer Qualifications: Fabricator of products Certified participant in AWI's Quality Certification Program.
- C. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production of interior architectural woodwork with sequence-matched wood veneers [and wood doors with face veneers that are sequence matched with woodwork] [and transparent-finished wood doors that are required to be of same species as woodwork].
- D. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.
 1. Provide AWI Quality Certification Program labels and certificates

indicating that woodwork including installation, complies with requirements of grades specified.

- E. Fire-Test-Response Characteristics: Where fire-retardant materials or products are indicated, provide materials and products with specified fire-test-response characteristics as determined by testing identical products per test method indicated by UL, ITS, or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify with appropriate markings of applicable testing and inspecting agency in the form of separable paper label or, where required by authorities having jurisdiction, imprint on surfaces of materials that will be concealed from view after installation.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.
- B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed, and indicate measurements on Shop Drawings.
 - 2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating woodwork without field measurements. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.8 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.
- B. Hardware Coordination: Distribute copies of approved hardware schedule specified in Division 08 Section "Door Hardware (Scheduled by Describing Products)" to fabricator of architectural woodwork; coordinate Shop Drawings and fabrication with hardware requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. General: Provide materials that comply with requirements of [AWI's] quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.
- B. Wood Species for Opaque Finish: Any closed-grain hardwood Eastern white pine, sugar pine, or western white pine.
- C. Wood Products: Comply with the following:
 - 1. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.
 - 2. Softwood Plywood: DOC PS 1[, Medium Density Overlay].
 - 3. Interior Standing and Running Trim.
 - 4. Manufacturer: Subject to compliance with requirements, provide high-pressure decorative laminates by one of the following:
 - a. Formica Corporation.
 - b. Lamin-Art, Inc.
 - c. Nevamar Company, LLC; Decorative Products Div.
 - d. Panolam Industries International Incorporated.
 - e. Wilsonart International; Div. of Premark International, Inc.
 - f. ARPA Industriale.
- A. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.
 - 5. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. E. I. du Pont de Nemours and Company.
 - b. Formica Corporation.
 - c. Meganite Inc.; a division of the Pyrochem Group.
 - 6. Type: Standard type , unless Special Purpose type is indicated.
 - 7. Colors and Patterns: As called for in SECTION 090600 SCHEDULE FOR FINISHES.

2.2 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Where fire-retardant-treated materials are indicated, use materials complying with requirements in this Article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified.
 - 1. Do not use treated materials that do not comply with requirements of referenced woodworking standard or that are warped, discolored, or otherwise defective.
 - 2. Use fire-retardant-treatment formulations that do not bleed through or otherwise adversely affect finishes. Do not use colorants to distinguish treated materials from untreated materials.
 - 3. Identify fire-retardant-treated materials with appropriate

classification marking of UL, U.S. Testing, Timber Products Inspection, or another testing and inspecting agency acceptable to authorities having jurisdiction.

- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Comply with performance requirements of AWPA C20 (lumber) and AWPA C27 (plywood). Use the following treatment type:

1. Interior Type A: Low-hygroscopic formulation.
2. Mill lumber before treatment and implement special procedures during treatment and drying processes that prevent lumber from warping and developing discolorations from drying sticks or other causes, marring, and other defects affecting appearance of treated woodwork.
3. Kiln-dry materials before and after treatment to levels required for untreated materials.

2.3 CABINET HARDWARE AND ACCESSORIES

- A. General: Provide cabinet hardware and accessory materials associated with architectural cabinets, except for items specified in Division 08 Section "Door Hardware (Scheduled by Describing Products)."
- B. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, [135] degrees of opening, self-closing. Hinges shall be cam adjustable for alignment.
- C. Wire Pulls: Back mounted, solid metal, 4 inches long, 5/16 inch in diameter.
- D. Catches: Push-in magnetic catches, BHMA A156.9, B03131.
- E. Drawer Slides: BHMA A156.9, B05091.
1. Heavy Duty (Grade 1HD-100 and Grade 1HD-200): Side mounted; full-overtravel-extension type; zinc-plated steel ball-bearing slides.
 2. Keyboard Slides: Grade 1HD-100; for computer keyboard shelves.
- F. Door Locks: BHMA A156.11, E07121.
- G. Drawer Locks: BHMA A156.11, E07041.
- H. Grommets for Cable Passage through Countertops: 2-inch OD, color selected by architect, molded-plastic grommets and matching plastic caps with slot for wire passage.
1. Product: Subject to compliance with requirements, provide "[SG] series" by Doug Mockett & Company, Inc.
- I. Product: Subject to compliance with requirements, provide "Model CP-1" by Doug Mockett & Company, Inc.
- J. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with BHMA A156.18 for BHMA finish number indicated.
1. Satin Stainless Steel: BHMA 630.
- K. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in BHMA A156.9.

2.4 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln dried to less than 15 percent moisture content.

- B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.
- C. Adhesives, General: Do not use adhesives that contain urea formaldehyde.
- D. VOC Limits for Installation Adhesives and Glues: Use installation adhesives that comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - 1. Wood Glues: 30 g/L.
 - 2. Contact Adhesive: 250 g/L.
- E. Adhesive for Bonding Plastic Laminate: Unpigmented contact cement.
 - 1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.5 FABRICATION, GENERAL

- A. Interior Woodwork Grade: Unless otherwise indicated, provide Premium grade interior woodwork complying with referenced quality standard.
- B. Wood Moisture Content: Comply with requirements of referenced quality standard for wood moisture content in relation to ambient relative humidity during fabrication and in installation areas.
- C. Sand fire-retardant-treated wood lightly to remove raised grain on exposed surfaces before fabrication.
- D. Fabricate woodwork to dimensions, profiles, and details indicated. Ease edges to radius indicated for the following:
 - 1. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members 3/4 Inch Thick or Less: 1/16 inch.
 - 2. Edges of Rails and Similar Members More Than 3/4 Inch Thick: 1/8 inch.
 - 3. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members and Rails: 1/16 inch.
- E. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify Architect seven days in advance of the dates and times woodwork fabrication will be complete.
 - 2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.
- F. Shop-cut openings to maximum extent possible to receive hardware, appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce

accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

1. Seal edges of openings in countertops with a coat of varnish.

G. Install glass to comply with applicable requirements in Division 08 Section "Glazing" and in GANA's "Glazing Manual." For glass in wood frames, secure glass with removable stops.

2.6 INTERIOR STANDING AND RUNNING TRIM FOR OPAQUE FINISH

A. Grade: Custom.

B. Wood Species: Any closed-grain hardwood Eastern white pine, sugar pine, or western white pine.

C. Backout or groove backs of flat trim members and kerf backs of other wide, flat members, except for members with ends exposed in finished work.

D. Assemble moldings in plant to maximum extent possible. Miter corners in plant and prepare for field assembly with bolted fittings designed to pull connections together.

2.7 PLASTIC-LAMINATE CABINETS

A. Grade: Premium.

B. AWI Type of Cabinet Construction: Flush overlay.

C. Reveal Dimension: 1/2 inch.

D. Laminate Cladding for Exposed Surfaces: High-pressure decorative laminate complying with the following requirements:

1. Horizontal Surfaces Other Than Tops: Grade HGS.

2. Vertical Surfaces: Grade HGS.

3. Edges: Grade HGS.

E. Materials for Semiexposed Surfaces:

1. Surfaces Other Than Drawer Bodies: High-pressure decorative laminate, Grade VGS.

a. Edges of Plastic-Laminate Shelves: Grade HGS.

b. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, Grade VGS.

2. Drawer Sides and Backs: Thermoset decorative panels.

3. Drawer Bottoms: Thermoset decorative panels.

F. Concealed Backs of Panels with Exposed Plastic Laminate Surfaces: High-pressure decorative laminate, Grade BKL.

G. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:

1. As indicated by laminate manufacturer's designations.

2. As selected by Architect from laminate manufacturer's full range in the following categories:

- a. Solid colors, gloss and matte finish.
 - b. Solid colors with core same color as surface, gloss and matte finish.
 - c. Wood grains, gloss and matte finish.
 - d. Patterns, gloss and matte finish.
- H. Provide dust panels of 1/4-inch plywood or tempered hardboard above compartments and drawers, unless located directly under tops.
- 2.8 SOLID-SURFACING-MATERIAL COUNTERTOPS
- A. Grade: Premium.
 - B. Solid-Surfacing-Material Thickness: 1/2 inch.
 - C. Colors, Patterns, and Finishes: Provide materials and products that result in colors of solid-surfacing material complying with the following requirements:
 - 1. As selected in Section 090600 SCHEDULE FOR FINISHES.
 - D. Core Material at Nursing Station: Medium-density fiberboard made with exterior glue.
 - E. Fabricate tops in one piece, unless otherwise indicated. Comply with solid-surfacing-material manufacturer's written recommendations for adhesives, sealers, fabrication, and finishing.
 - 1. Fabricate tops with shop-applied edges of materials and configuration indicated.
 - 2. Fabricate tops with loose backsplashes for field application.
 - F. Drill holes in countertops for plumbing fittings and grommets in shop.
- 2.9 WALL PROJECTION MOULDING
- 2.10 Wall projection moulding products as selected or equal in SECTION 090600 SCHEDULE FOR FINISHES
- 1. Flush mount section wall fasteners and finishes.
 - 2. Mud in finish wall as shown on drawings and per manufacturer recommendations.
- 2.11 SHOP FINISHING
- A. Grade: Provide finishes of same grades as items to be finished.
 - B. General: Finish architectural woodwork at fabrication shop as specified in this Section. Defer only final touchup, cleaning, and polishing until after installation.
 - C. Preparation for Finishing: Comply with referenced quality standard for sanding, filling countersunk fasteners, sealing concealed surfaces, and similar preparations for finishing architectural woodwork, as applicable to each unit of work.
 - 1. Backpriming: Apply one coat of sealer or primer, compatible with finish coats, to concealed surfaces of woodwork. Apply two coats to back of paneling and to end-grain surfaces. Concealed surfaces of plastic-laminate-clad woodwork do not require backpriming when surfaced

with plastic laminate, backing paper, or thermoset decorative panels.

D. Opaque Finish:

1. Grade: Premium.
2. AWI Finish System: Catalyzed vinyl.
3. AWI Finish System: Catalyzed polyurethane.
4. Color: As selected by Architect shown in Section SCHEDULE FOR FINISHES 090600.
5. AWI Finish System: Catalyzed polyurethane.
6. Sheen: Semigloss, 46-60 gloss units measured on 60-degree gloss meter per ASTM D 523.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.
- B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

3.2 INSTALLATION

- A. Grade: Install woodwork to comply with requirements for the same grade specified in Part 2 for fabrication of type of woodwork involved.
- B. Assemble woodwork and complete fabrication at Project site to comply with requirements for fabrication in Part 2, to extent that it was not completed in the shop.
- C. Install woodwork level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8 inch in 96 inches.
- D. Scribe and cut woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- E. Fire-Retardant-Treated Wood: Handle, store, and install fire-retardant-treated wood to comply with chemical treatment manufacturer's written instructions, including those for adhesives used to install woodwork.
- F. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails [or finishing screws] for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.
- G. Standing and Running Trim: Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible. Do not use pieces less than 96 inches long, except where shorter single-length pieces are necessary. Scarf running joints and stagger in adjacent and related members.
 1. Fill gaps, if any, between top of base and wall with plastic wood filler,

sand smooth, and finish same as wood base if finished.

2. Install wall railings on indicated metal brackets securely fastened to wall framing.
 3. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches.
- H. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
1. Install cabinets with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
 2. Maintain veneer sequence matching of cabinets with transparent finish.
 3. Fasten wall cabinets through back, near top and bottom, at ends and not more than 16 inches o.c. with toggle bolts through metal backing or metal framing behind wall finish.
- I. Countertops: Anchor securely by screwing through corner blocks of base cabinets or other supports into underside of countertop.
1. Align adjacent solid-surfacing-material countertops and form seams to comply with manufacturer's written recommendations using adhesive in color to match countertop. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
 2. Install countertops with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
 3. Secure backsplashes to tops with concealed metal brackets at 16 inches o.c. and to walls with adhesive.
 4. Calk space between backsplash and wall and counter top and wall with sealant specified in Division 07 Section "Joint Sealants."
- J. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.
- K. Refer to Division 09 Sections for final finishing of installed architectural woodwork [not indicated to be shop finished].
- 3.3 ADJUSTING AND CLEANING
- A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.
 - B. Clean, lubricate, and adjust hardware.
 - C. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

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