

SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for flashing and insulated expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Sealant compound and installation: Section 07 92 00, JOINT SEALANTS.
- B. Color of factory coated metal and anodized aluminum: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Integral flashing component of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, and Division 22, PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - Flashings
 - Gutter and Conductors
 - Expansion joints
- C. Manufacturer's Literature and Data:
 - Plumbing vent flashing
 - Thru wall flashing
- D. Certificates: Stating that aluminum has been given specified finish. Coating formulators approvals as specified.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below for a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R 2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B32-04.....Solder Metal
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-03.....Copper Sheet and Strip for Building Construction
 - D173-03.....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

- D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- C. American National Standards Institute/Single Ply Roofing Institute
(ANSI/SPRI):
- ES-1-2003.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual (2003 Edition).
- E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505-88.....Metal Finishes Manual
- F. American Architectural Manufacturers Association (AAMA):
605-98.....Voluntary Specification for High Performance
Organic Coatings on Architectural Extrusions
Panels
- G. Federal Specification (Fed. Spec):
- A-A-1925A.....Shield, Expansion; (Nail Anchors)
- UU-B-790A.....Building Paper, Vegetable Fiber
- H. International Building Code (IBC):
2007 Edition

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Solder: ASTM B32; flux type and alloy composition as required for use
with metals to be soldered.
- B. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less
than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2
kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of
coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed
fabric surface shall be crimped.
- D. Bituminous Paint: ASTM D1187, Type I.
- E. Fasteners:
1. Use stainless steel for stainless steel and aluminum alloy. 2.
Rivets: Not less than 3 mm (1/8 inch) diameter.
 3. Expansion Shields: Fed Spec A-A-1925A.

F. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

G. Roof Cement: ASTM D4586.

2.2 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Stainless steel: 0.25 mm (0.010 inch) thick.

C. Thickness of aluminum is (0.050 inch thick).

2.3 FABRICATION, GENERAL

A. Jointing:

1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.

2. Jointing of stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.

3. Joints shall conform to following requirements:

a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.

b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.

c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.

4. Flat and lap joints shall be made in direction of flow.

5. Edges of bituminous coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.

6. Soldering:

a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of stainless steel.

b. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.

c. Completely remove acid and flux after soldering is completed.

B. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.

2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.4 FINISH

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 - 1. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.

2.5 THROUGH-WALL FLASHINGS

- A. Window Sill Flashing and Lintel Flashing:
 - 1. Use bituminous coated copper.
 - 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 - 3. Turn up back edge as shown.
 - 4. Form exposed portion with drip as specified or receiver.
- B. Door Sill Flashing:
 - 1. Where concealed, use 0.5 mm (0.018 inch) thick stainless steel.
 - 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use 0.6 mm (0.024 inch) stainless steel.
 - 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.6 BASE FLASHING

- A. Pipe Flashing: (Other than engine exhaust or flue stack)
 - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

B. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use (0.013 inch) thick stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered

- position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
 10. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
 11. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
 12. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
 13. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
 14. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
 15. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.

3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
 4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
 5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
 6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
 7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
 8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
 11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
 13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
 14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.

3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

C. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

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