

SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air outlets and inlets.

1.2 RELATED WORK

- A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-98.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
 - A167-99.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

- A653-01.....Standard Specification for Steel Sheet,
Zinc-Coated (Galvanized) or Zinc-Iron Alloy
coated (Galvannealed) by the Hot-Dip process
- A1011-02.....Standard Specification for Steel Sheet and Strip
Hot rolled Carbon structural, High-Strength Low-
Alloy and High Strength Low-Alloy with Improved
Formability
- B209-01.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate
- E84-01.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E. National Fire Protection Association (NFPA):
- 90A-99.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 96-01.....Ventilation Control and Fire Protection of
Commercial Cooking Operations
- F. Underwriters Laboratories, Inc. (UL):
- 33-93.....UL Standard for Safety Heat Responsive Links for
Fire Protection Service

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS: REFER TO MECHANICAL DRAWINGS FOR TYPES AND MANUFACTURERS.

- A. Materials:
1. Steel or aluminum. Provide manufacturer's standard gasket.
 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Air Supply Outlets:
1. Ceiling Diffusers: Install manufacturer and model specified on drawings. Must be secure institutional type for psychiatric areas. Diffusers shall have small perforations behind the louvers so they cannot be used as an anchor point. Diffusers must be suitable for installation in ceiling construction shown on the drawings. Finish

color shall match the ceiling it is being installed in, factory baked enamel finish, square or round neck connection.

- a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
- b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
- C. Return and Exhaust Diffuser: Install manufacturer and model specified on drawings. Must be secure institutional type for psychiatric areas. Diffusers shall have small perforations behind the louvers so they cannot be used as an anchor point. Diffusers must be suitable for installation in ceiling construction shown on the drawings. Finish color shall match the ceiling it is being installed in, factory baked enamel finish, square or round neck connection.
 1. Finish: Finish color to match the ceiling it is being installed in, either factory baked enamel finish or primed field painting for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 3. Perforated Face Type: To match supply units.
 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Install in accordance with manufacturer's installation instructions. Install with tamper resistant fasteners.
- B. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction

against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM
GENERATION - - - E N D - - -