

SECTION 09 22 16
NON STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel studs wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Studs, runners and accessories.
 2. Hanger inserts.
 3. Channels (Rolled steel).
 4. Furring channels.
 5. Screws, clips and other fasteners.
- C. Shop Drawings:
1. Typical ceiling suspension system.
 2. Typical metal stud and furring construction system including details around openings and corner details.

1.4 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

- A. In accordance with the requirements of ASTM C754.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-02.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
- A653/A653M-05.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire
- C11-03.....Terminology Relating to Gypsum and Related Building Materials and Systems

- C635-04.....Manufacture, Performance, and Testing of Metal
Suspension System for Acoustical Tile and Lay-in
Panel Ceilings
- C636-04.....Installation of Metal Ceiling Suspension Systems
for Acoustical Tile and Lay-in Panels
- C645-04.....Non-Structural Steel Framing Members
- C754-04.....Installation of Steel Framing Members to Receive
Screw-Attached Gypsum Panel Products
- C841-03.....Installation of Interior Lathing and Furring
- C954-04.....Steel Drill Screws for the Application of Gypsum
Panel Products or Metal Plaster Bases to Steel
Studs from 0.033 in. (0.84 mm) to 0.112 in.
(2.84 mm) in Thickness
- C1002-04.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- E580-02.....Application of Ceiling Suspension Systems for
Acoustical Tile and Lay-in Panels in Areas
Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

- A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes and shown.
1. Use ASTM A525 steel, 0.9 mm (0.0359-inch) thick bare metal (20 gauge).
 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
1. Not less than 0.45 mm (0.0179-inch) thick bare metal.

2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.

- C. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- C. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- D. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- E. Tie Wire and Hanger Wire:
 1. ASTM A641, soft temper, Class 1 coating.
 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- F. Attachments for Wall Furring:
 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- G. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.

- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Openings:
 - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- F. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
 - 1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) max. on center.
 - 2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
 - 3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, urinal screens, wall-hung casework, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 - 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 - 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 - 1. Install only for ceilings to receive screw attached gypsum board.
 - 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.
- C. Installing Ceiling Bracing System:
 - 1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
 - 2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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