

**SECTION 10 20 00
LOUVERS AND WALL VENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

- A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Color of finish: Section 09 05 00, INTERIOR/EXTERIOR FINISHES, MATERIALS, AND FINISH SCHEDULES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
Approved Product List - February 2002
- C. American Society for Testing and Materials (ASTM):
A167-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel Steel Plate, Sheet, and Strip
A1008-05.....Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
B209/B209M-04.....Aluminum and Aluminum Alloy, Sheet and Plate
B221/B221M-05.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (1988 Edition)
AMP 500.....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):
90A-02.....Installation of Air Conditioning and Ventilating Systems

- G. American Architectural Manufacturers Association (AAMA):
605-98.....High Performance Organic Coatings on
Architectural Extrusions and Panels
- H. Air Movement and Control Association, Inc. (AMCA):
500-L-99.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Carbon Steel: ASTM A366.
- C. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
 - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

- A. General:
 - 1. Provide fixed type louvers of size and design shown.
 - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
 - 3. Furnish louvers with sill extension or separate sill as shown.
 - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
 - 1. See mechanical schedules for weather louvers minimum percent free area free area velocity at a pressure drop.
 - 2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:
 - 1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be standard type and have reinforcing bosses.

2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.
 - a. Blades: Attach blades to frame with aluminum pivot pins through nylon bearings. Fasten each blade to stainless steel operation arms that are connected to minimum 3 mm (1/8-inch) thick stainless steel operating bar arranged for simultaneous operation of blades.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum 1.5 mm (0.059-inch) thick stainless steel designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire 1.3 mm (0.05-inch) diameter stainless steel wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 INTERIOR DOOR LOUVERS

- A. Fabricate louvers for interior doors and partitions of 1.2 mm (0.0478-inch) thick steel 1.6 mm (0.063-inch) thick extruded aluminum.
- B. Make louvers sight-proof type with stationary blades

2.6 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.

- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.7 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, Fed. Spec. QQ-A-200/9. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide 0.8 m (0.032-inch) thick aluminum sleeves where shown.

2.8 FINISH

- A. In accordance with NAAMM Metal Finishes Manual:
- B. Aluminum Louvers Air Intake Vents Wire Guards:
 - 1. Organic Finish: AAMA 605.2 (Fluorocarbon coating).
- C. Aluminum Wall Vents: Sand blasted satin finish.
- D. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- E. Sheet Steel: Baked-on or oven dried shop prime coat.
 - 1. Paint interior surfaces of lightproof louvers with two additional finish shop coats of baked-on flat black enamel.
 - 2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
- F. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.9 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.

- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on colored anodized organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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