

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. General-duty valves for domestic water systems.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Valves.
2. Backflow Prevention Devices.
3. Pressure Reducing Valves.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A112.1.2-04.....Air Gaps in Plumbing Systems

C. American Society for Testing and Materials (ASTM):

A47-04.....Ferritic Malleable Iron Castings

A126-04.....Gray Iron Castings for Valves, Flanges and Pipe Fittings.

A536-84-04e1.....Ductile Iron Castings

B62-02.....Composition Bronze or Ounce Metal Castings

D. International Code Council

International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings

Industry, Inc. (MSS):

SP-67-02a.....Butterfly Valves

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-80-08.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 VALVES

A. Asbestos packing is prohibited.

B. Shut-off:

1. Domestic Cold, Hot and Recirculating Hot Water:

a. 50 mm (2 inch) and smaller:

- 1) Angle Valve, MSS SP-80, Type 1, Class 125, ASTM B62 bronze body integral seat and screw-in bonnet, bronze disk and stem, CWP Rating 1380 kPa (200 PSIG), loose key, threaded or solder-joint ends, chrome plated.
- 2) Ball, MSS SP-72, SP-110, Type II, Class 125, Style 1, rated for 1035 kPa at 176 Celsius (150 psig at 350 Fahrenheit), two piece, full port, chrome plated brass ball, end entry body style, 15% glass reinforced PTFE seats, PTFE packing and blow-out proof stem, vinyl covered steel handle, with solder-joint end connections or threaded ends with adapters are acceptable, SWP Rating 1035 kPa (150 PSIG), CWP Rating 4140 kPa (600 PSIG).
- 3) Ball, MSS SP-72, SP-110, Type I, Class 150, Style 1, rated for 1035 kPa at 176 Celsius (150 psig at 350 Fahrenheit), three piece, full port, ASTM B 584 Type 316 stainless steel ball and stem, 15% glass reinforced PTFE seats, PTFE packing and blow-out proof stem, vinyl covered steel handle, with solder-joint end connections or threaded ends with adapters are acceptable, SWP Rating 1035 kPa (150 PSIG), CWP Rating 4140 kPa (600 PSIG).

b. Less than 65 mm (2 ½ inch) to 100 mm (4 inches):

- 1) Butterfly, MSSSP-67, Type 1 iron body, ASTM A 126 cast iron or ASTM A 536 ductile iron body, lug type suitable for bidirectional dead-end service at rated pressure without use of downstream flange, aluminum bronze disc, one or two piece 416 stainless steel stem, EPDM seat, wafer design, lever operator, 1375 kPa (200 pound) WOG, Fed. Spec WW-V-1967.

C. Check:

1. Less than 80 mm (3 inches) and smaller): Cast bronze body and trim conforming to ASTM B 62, horizontal swing type, Y-pattern, bronze disk, stainless steel pin, MSS-SP-80, 850 kPa (125 pound) WSP. Class

150 valves meeting the above specification may be used where pressure requires or Class 125 are not available.

D. Globe:

1. 80mm (3 inches) or smaller: MSS-SP-80, Cast bronze bonnet and stem ASTM B62, class 850 kPa (125 pound) WSP, copper-silicon bronze stem. Disk shall be free to swivel on the stem. Composition seating surface disk construction may be substituted for all metal disk construction. Packing shall be a woven non-asbestos material, impregnated with not less than 25 percent, by weight, tetrafluoroethylene resin, malleable iron handle.
2. Larger than 80 mm (3 inches): Similar to above, except with cast iron body and bronze trim.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. Single-seated, for dead end service for 200 to 850 kPa (30 to 125 pounds) range on low pressure side. Composition diaphragm and stainless steel springs, bronze body with threaded connections for sizes 15 to 55 mm (1/2 to 2 inch), cast iron or semi-steel body with brass or bronze trimmings and flanged connections for sizes 15 to 50 mm (2-1/2 to 4 inch).
- B. Operation: Diaphragm and spring to act directly on valve stem. Delivered pressure shall vary not more than one kPa for each 10 kPa (one pound for each 10 pounds) variation on inlet pressure.
- C. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- D. Connections Valves and Strainers: Install shut off valve on each side of reducing valve and full sized bypass with globe valve. Install strainer on inlet side of, and same size as pressure reducing valve. Install pressure gage on low pressure side of line.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Installation shall comply with the ICC International Plumbing Code and the following:
 1. Install valves in accordance with manufacturers installation instructions.
 2. Install valves with stem in horizontal position and in a position to allow full stem movement.

3. Install valves for each fixture or plumbing equipment in a manner to allow fixture or equipment removal without distribution system shut-down.
4. All valves shall be easily accessible. Install valve in each water connection to fixture.
5. After piping systems have been tested and placed into service but before final adjusting and balancing, inspect each valve for leaks; replace if necessary.

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