

SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99 Standards Handbook, 99-0066-01 Definitions.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fans and power ventilators shall bear the AMCA performance seal.
- C. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210-08.
 - 2. Reverberant Room Method for Sound Testing of Fans: AMCA 300-08.
- D. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Performance Criteria:
 - 1. Provide fans and motors capable of stable operation at design conditions and at 110 percent pressure.
 - 2. Lower than design pressure drop of approved individual components may allow use of a smaller fan motor and still provide the safety factor. When submitted as a deviation a smaller motor may be approved in the interest of energy conservation. The contractor shall be responsible for making necessary changes to the electrical system.
 - 3. Select fan operating point as follows:
 - a. Forward curved and axial fans: Right hand side of peak pressure point.
 - b. Airfoil, backward inclined or tubular: Near the peak of static efficiency.
- F. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- G. Corrosion Protection:

1. All steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog and ASTM B117 salt spray.
2. If flammable gas, vapor or combustible dust is present the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- F. Certified fan performance curves for each fan showing cubic meters per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation and at 110 percent of design static pressure.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99.....Standards Handbook
 - 210-07.....Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating
 - 300-08.....Reverberant Room Method for Sound Testing of Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
- E. Underwriters Laboratories, Inc. (UL):
 - UL 181.....Factory-Made Air Ducts and Air Connectors

PART 2 - PRODUCTS

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
 - 1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5mm (1/2") wire mesh screens for fan inlets without duct connections.
 - 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 - 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 - 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 40,000 hours, and an average fatigue life of 200,000 hours.
 - 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 - 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15 HP, fixed pitch for use with motors larger than 15 HP. Select pulleys, so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 - 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for specifications. Provide protective sheet metal enclosure for fans located outdoors.
- C. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and C, provide inlet and outlet flanges, bolted access door and arrangement 1, 4 or 9 supports as required.
- D. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify proper operation of motor, drive system and fan wheel.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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