

**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. N/A
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
  - 1. Shop Drawings:
    - a. Size and location of main feeders.
    - b. Size and location of panels and pull-boxes.
    - c. Layout of required conduit penetrations through structural elements.
    - d. Submit the following data for approval:
      - 1) Raceway types and sizes.
      - 2) Conduit bodies, connectors and fittings.
      - 3) Junction and pull boxes, types and sizes.
  - 2. Certifications: Two weeks prior to final inspection, submit the following:

- a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Iron and Steel Institute (AISI):
  - S100-12.....North American Specification for the Design of Cold-Formed Steel Structural Members
- C. National Electrical Manufacturers Association (NEMA):
  - C80.1-15.....Electrical Rigid Steel Conduit
  - C80.3-15.....Steel Electrical Metal Tubing
  - C80.6-05.....Electrical Intermediate Metal Conduit
  - FB1-14.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
  - FB2.10-13.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)
  - FB2.20-14.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable
  - TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
  - TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
- D. National Fire Protection Association (NFPA):
  - 70-17.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
  - 1-05.....Flexible Metal Conduit

5-16.....	Surface Metal Raceway and Fittings
6-07.....	Electrical Rigid Metal Conduit - Steel
50-15.....	Enclosures for Electrical Equipment
360-13.....	Liquid-Tight Flexible Steel Conduit
467-13.....	Grounding and Bonding Equipment
514A-13.....	Metallic Outlet Boxes
514B-12.....	Conduit, Tubing, and Cable Fittings
514C-14.....	Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-11.....	Schedule 40 and 80 Rigid PVC Conduit and Fittings
651A-11.....	Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....	Electrical Metallic Tubing
1242-14.....	Electrical Intermediate Metal Conduit - Steel

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown.
- B. Conduit:
  - 1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
  - 2. Rigid Steel Conduit (RMC):
  - 3. Rigid aluminum: Shall conform to UL 6A and NEMA C80.5.
  - 4. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and NEMA C80.6.
  - 5. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
  - 6. Flexible Metal Conduit: Shall conform to UL 1.
  - 7. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
  - 8. N/A
  - 9. Surface Metal Raceway: Shall conform to UL 5.
- C. Conduit Fittings:
  - 1. Rigid Steel and Intermediate Metallic Conduit Fittings:
    - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.

- b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
  - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
  - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - e. N/A
  - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid Aluminum Conduit Fittings:
- a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
  - b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
  - c. Set Screw Fittings: Not permitted for use with aluminum conduit.
3. Electrical Metallic Tubing Fittings:
- a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats. Setscrew Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding for conduit above 2.5" only.
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible Metal Conduit Fittings:

- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
- 5. Liquid-tight Flexible Metal Conduit Fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 6. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
- 7. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 8. Expansion and Deflection Couplings:
  - a. Conform to UL 467 and UL 514B.
  - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
  - 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

- E. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight.

#### **3.2 INSTALLATION, GENERAL**

- A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
  1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
  2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
  3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
  4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  5. Cut conduits square, ream, remove burrs, and draw up tight.
  6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
  7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
  8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.

9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
10. Conduit installations under fume and vent hoods are prohibited.
11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

### 3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

### 3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.

SPEC WRITER NOTE: Edit paragraph below if required by project.

- B. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, rigid or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.
- H. Painting:
1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.

2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

### **3.5 DIRECT BURIAL INSTALLATION**

### **3.6 HAZARDOUS LOCATIONS**

### **3.7 WET OR DAMP LOCATIONS**

### **3.8 MOTORS AND VIBRATING EQUIPMENT**

### **3.9 EXPANSION JOINTS**

### **3.10 CONDUIT SUPPORTS**

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
    - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
    - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.



- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.11 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush-mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

- I. On all branch circuit junction box covers, identify the circuits with black marker.

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