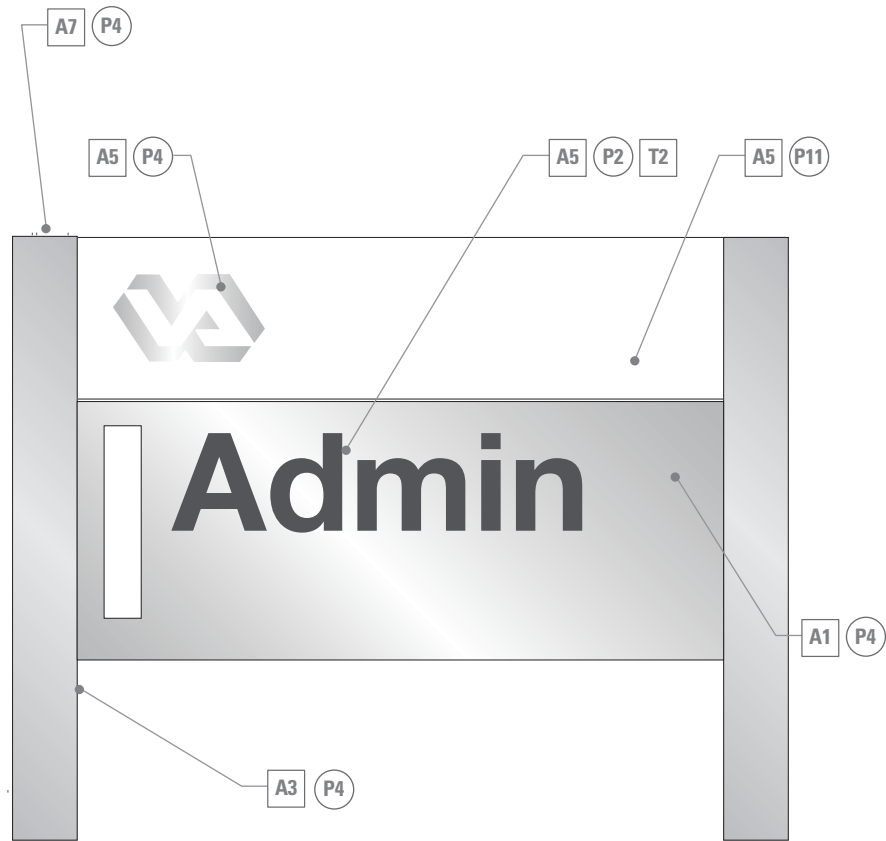




Sign Company



Post and Panel Sample Sample
(Qty: 1)

Exterior Samples:

1. Assembled Sign Sample/Section of Post & Panel Sign Including 30”h x 4”w x 4”d extruded aluminum post with (1) Sign Bar with Intaglio Copy and “Color Bar” (rectangular element). Include “puck” decorative element. Refer to Drawer G00.4 / Item 3
2. Paint Samples on 4” x 6” 1/16” thick aluminum panels. 10 colors / 2 each. Refer to Drawing G00.4

A. Non-Illuminated Sign Panel system

1. Removable/Changeable Panels: Extruded and Sheet aluminum.
2. 1-1/6” thick assembled panel from .060” thick Alloy 5052 aluminum sheet, Alloy 6063-T6 extruded aluminum channel, .049” thick closed cell polyurethane Very High Bond tape with 100% acrylic adhesive.
3. Panels interlock to Post thru fitting into the 1/16” wide x 1” deep pocket, and retained with hidden stainless steel rolled pins.
4. Panel Finish: Zinc Chromate Primer top coated with Acrylic Polyurethane
5. Graphics: Surface painted with Acrylic Polyurethane, masked with vinyl images generated and cut with a computer driven razor knife.
6. Post: Extruded Aluminum
7. Post Size / Shape: 4” x 4” Square x .090” thick wall with 1-1/16” wide by 1” deep extruded pocket.
8. Caps: 3/16” thick Alloy 5052 Aluminum Caps with tamper resistant stainless steel fasteners.
9. Filler extrusion in the 1-1/16” extruded pocket below message panels/bars.
10. Post Finish: Painted all surfaces and tamperproof top caps.
11. Removable/Changeable panels with concealed fasteners.
12. Not allowed: Routed aluminum or similar panels, translucent Lexan faces

