

**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the following:
 - 1. Glass.
 - 2. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

- A. Factory glazed by manufacturer in following units:
 - 1. Aluminum Windows: Section 08 51 13, ALUMINUM WINDOWS.

1.3 LABELS:

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC label requirements.
 - 3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
 - a. Tempered glass.

1.4 PERFORMANCE REQUIREMENTS:

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.
- B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses

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listed are minimum. Coordinate thicknesses with framing system manufacturers.

1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
2. Design Wind Pressures: In accordance with ASCE 7.
3. Wind Design Data: In accordance with ASCE 7.
4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch), whichever is less.

B. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 1. Certificate on solar heat gain coefficient when value is specified.
 2. Certificate on "R" value when value is specified.
- C. Manufacturer Warranty.
- D. Manufacturer's Literature and Data:
 1. Glass, each kind required.
 2. Insulating glass units.
 3. Glazing cushion.
 4. Sealing compound.
- E. Samples:
 1. Size: 305 mm by 305 mm (12 inches by 12 inches).
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

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1.6 DELIVERY, STORAGE AND HANDLING:

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

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1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

- A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.
 - 1. Insulating glass units to remain sealed for ten (10) years.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 800.....Test Methods for Sealants
 - 810.1-77.....Expanded Cellular Glazing Tape
- C. American National Standards Institute (ANSI):
 - Z97.1-14.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test
- D. American Society of Civil Engineers (ASCE):
 - 7-10.....Wind Load Provisions
- E. ASTM International (ASTM):
 - C542-05(R2011).....Lock-Strip Gaskets

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C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials

C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants

C864-05(R2011).....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers

C920-14a.....Elastomeric Joint Sealants

C964-07(R2012).....Standard Guide for Lock-Strip Gasket Glazing

C1036-11(R2012).....Flat Glass

C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.

C1172-14.....Laminated Architectural Flat Glass

C1349-10.....Standard Specification for Architectural Flat
Glass Clad Polycarbonate

C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass

D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

E84-14.....Surface Burning Characteristics of Building
Materials

E119-14.....Standard Test Methods for Fire Test of Building
Construction and Material

E1300-12a.....Load Resistance of Glass in Buildings

E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by
Missile(s) and Exposed to Cyclic Pressure
Differentials

E1996-14a.....Standard Specification for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by Windborne
Debris in Hurricanes

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- E2141-12.....Test Methods for Assessing the Durability of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units
- E2190-10.....Insulating Glass Unit
- E2240-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at 90 Degree C (194 Degree F)
of Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units
- E2241-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at Room Temperature of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units
- E2354-10.....Assessing the Durability of Absorptive
Electrochromic Coatings within Sealed
Insulating Glass Units
- E2355-10.....Test Method for Measuring the Visible Light
Transmission Uniformity of an Absorptive
Electrochromic Coating on a Glazing Surface
- F1233-08.....Standard Test Method for Security Glazing
Materials and Systems
- F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201-10.....Safety Standard for Architectural Glazing
Materials
- F. Glass Association of North America (GANA):
- 2010 Edition.....GANA Glazing Manual
- 2008 Edition.....GANA Sealant Manual
- 2009 Edition.....GANA Laminated Glazing Reference Manual
- 2010 Edition.....GANA Protective Glazing Reference Manual
- G. International Code Council (ICC):
- IBC.....International Building Code
- H. Insulating Glass Certification Council (IGCC)
- I. Insulating Glass Manufacturer Alliance (IGMA):
- TB-3001-13.....Guidelines for Sloped Glazing

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- TM-3000.....North American Glazing Guidelines for Sealed
Insulating Glass Units for Commercial and
Residential Use
- J. Intertek Testing Services - Warnock Hersey (ITS-WHI)
- K. National Fire Protection Association (NFPA):
- 80-16.....Fire Doors and Windows
- 252-12.....Fire Tests of Door Assemblies
- 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- L. National Fenestration Rating Council (NFRC)
- M. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- N. Underwriters Laboratories, Inc. (UL):
- 9-08(R2009).....Fire Tests of Window Assemblies
- 263-14.....Fire Tests of Building Construction and
Materials
- 752-11.....Bullet-Resisting Equipment.
- O. Unified Facilities Criteria (UFC):
- 4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for
Buildings
- P. U.S. Veterans Administration:
- Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
- Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
- Architectural Design Manual for VA Facilities (VASDM)
- Q. Environmental Protection Agency (EPA):
- 40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

- A. Provide minimum thickness stated and as additionally required to meet
performance requirements.
1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise
indicated.

B. Obtain glass units from single source from single manufacturer for each glass type.

C. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q4 .

D. Ultra-clear-Low-Iron Float Glass:

1. ASTM C1036, Type I, Class 1, Quality q4 and with visible light transmission of not less than 90 percent.

2.2 COATED GLASS:

A. Reflective-Coated Low-E Coated Tempered Glass:

1. ASTM C1376 and ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating.

2.3 INSULATING GLASS UNITS:

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified in Insulating Glass Schedule.

2.4 GLAZING ACCESSORIES:

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.

B. Setting Blocks: ASTM C864:

1. Silicone type.

2. Channel shape; having 6 mm (1/4 inch) internal depth.

3. Shore A hardness of 80 to 90 Durometer.

4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.

5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.

6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.

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2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: 25 to 76 mm (1 to 3 inches).
4. Shore A hardness of 40 to 50 Durometer.

D. Glazing Tapes:

1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
3. Complying with AAMA 800 for the following types:
 - a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
 - b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

G. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25 or 50 as recommended by manufacturer for application.
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

H. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

I. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.

2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.
- B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL:

- A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Insulating Glass Units:

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1. Glaze in compliance with glass manufacturer's written instructions.
2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
3. Do not use putty or glazing compounds.
4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
5. Install with tape or gunnable sealant in wood sash.

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 152 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line. Sealant type is to be compatible with glazing tape.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 REPLACEMENT AND CLEANING:

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.6 PROTECTION:

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.7 INSULATING GLASS SCHEDULE:

- A. Glass Type IG#: Clear insulating glass.
 - 1. Overall Unit Thickness: 25 mm (1 inch).
 - 2. Minimum Thickness of Each Glass Lite: 6 mm (0.23 inch) .
 - 3. Outdoor Lite: Annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
 - 4. Interspace Content: Air.
 - 5. Indoor Lite: Fully tempered float glass.
 - 6. Visible Light Transmittance: 80 percent minimum.
 - 7. Solar Heat Gain Coefficient: 0.75 maximum.

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