

**SECTION 21 05 11**  
**COMMON WORK RESULTS FOR FIRE SUPPRESSION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Excavation and Backfill: Section 31 20 00, EARTH MOVING.
- D. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 07 84 00, FIRESTOPPING.
- F. Section 07 92 00, JOINT SEALANTS.
- G. Section 09 91 00, PAINTING.
- H. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
  - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
  - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  - 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  - 6. Asbestos products or equipment or materials containing asbestos shall not be used.

- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: In GENERAL CONDITIONS.
- D. Supports for sprinkler piping shall be in conformance with NFPA 13.
- E. Supports for standpipe shall be in conformance with NFPA 14.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Equipment and materials identification.
  - 2. Fire-stopping materials.
  - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following.
  - 1. Mechanical equipment rooms.
  - 2. Interstitial space.
  - 3. Hangers, inserts, supports, and bracing.
  - 4. Pipe sleeves.
  - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- D. Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R  
(2002)

E84-2003.....Standard Test Method for Burning Characteristics  
of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building  
Construction and Materials

C. National Fire Protection Association (NFPA):

90A-09.....Installation of Air Conditioning and Ventilating  
Systems

101-09.....Life Safety Code

**PART 2 - PRODUCTS**

**2.1 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

**2.2 EQUIPMENT AND MATERIALS IDENTIFICATION**

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

### **2.3 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

### **2.4 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

### **2.5 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.6 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

## **2.7 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Install gauges, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type

- drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- F. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- G. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 LUBRICATION**

Field check and lubricate equipment requiring lubrication prior to initial operation.

### **3.3 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

### **3.4 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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Commissioning of Fire Suppression Systems

## **SECTION 21 08 00**

### **COMMISSIONING OF FIRE SUPPRESSION SYSTEMS**

#### **PART 1 - GENERAL**

##### **1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

##### **1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

##### **1.3 SUMMARY**

- A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

##### **1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

##### **1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance

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personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Fire Suppression systems will be commissioned:

1. Fire Protection System (Fire pump, jockey pump, fire pump automatic transfer switch/controller, Wet-pipe fire suppression, Dry-pipe fire suppression, Pre-action fire suppression, dry system air compressors and motors, and clean agent fire suppression).

#### **1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3- EXECUTION**

##### **3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader

sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.2 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.4 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

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**SECTION 21 13 13**  
**WET-PIPE SPRINKLER SYSTEMS**

**PART 1 - GENERAL**

**1.1 SCOPE OF WORK**

- A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.
- B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all portions of Building 22H, including the attic space and elevator machine rooms.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 22 11 00, FACILITY WATER DISTRIBUTION.
- C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- D. Section 09 91 00, PAINTING.
- E. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.
- F. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

**1.3 QUALITY ASSURANCE**

- A. Installer Reliability: The installer shall possess a valid State of Maryland fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and

provide index referencing the appropriate specification section.

Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.

3. Manufacturers Data Sheets:

- a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
- b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.

4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.

5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

Submittals shall include, but not be limited to, the following:

- a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
- b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.

- c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
  - d. Certificates shall document all parts of the installation.
  - e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.
- D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
- 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
  - 2. Sprinkler Protection: To determine spacing and sizing, apply the following coverage classifications:
    - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
    - b. Ordinary Hazard Group 1 Occupancies: Mechanical Equipment Rooms, Electric Closets, Elevator Machine Rooms.
    - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, laundry, kitchens, kitchen storage areas, retail stores, storage areas.
    - d. Request clarification from the Government for any hazard classification not identified.
  - 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
  - 4. Water Supply: Base water supply on a flow test of:
    - a. Location Hydrant 52 in front of Building 22H
    - b. Elevation Static Test Gauge 0 m (0 ft)
    - c. Elevation Residual Test Gauge 0 m (0 ft)
    - d. Static pressure: 460 kPa (66 psi)
    - e. Residual pressure: 230 kPa (34 psi)
    - f. Flow: 108 L/s (1425 gpm)
    - g. Date: 05/13/10

5. Zoning:

- a. For each sprinkler zone, provide a control valve, flow switch and a test and drain assembly with pressure gauge.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
  - 13-2010.....Installation of Sprinkler Systems
  - 101-2009.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
  - 170-2009.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
  - Fire Protection Equipment Directory - 2011
- D. Factory Mutual Engineering Corporation (FM):
  - Approval Guide - 2011
- E. International Building Code - 2009 edition
- F. Foundation for Cross-Connection Control and Hydraulic Research-2005

SPEC WRITER NOTE: Specify the latest edition of the UL Fire Protection Equipment Directory.

**PART 2 PRODUCTS**

**2.1 PIPING & FITTINGS**

- A. Sprinkler systems in accordance with NFPA 13.

**2.2 VALVES**

- A. Valves in accordance with NFPA 13.
- B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).
- D. Standpipe Hose Valves: 65 mm (2-1/2 inch) screwed, brass hose angle valve, male hose threads same as local fire protection service, 65 mm (2-1/2 inch) by 40 mm (1-1/2 inch) reducer, and with permanently attached polished brass cap and chain.
- E. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

### **2.3 FIRE DEPARTMENT SIAMESE CONNECTION**

- A. Brass, flush wall type, without sill cock, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Standpipe and Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

### **2.4 SPRINKLERS**

- A. All sprinklers except "institutional" type sprinklers shall be FM approved. "Institutional" type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 39 kPa (85 pounds). Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.
  - 2. Elevator machine rooms: Standard response sprinklers.
  - 3. Elevator pit: sidewall sprinklers.
- B. Temperature Ratings: In accordance with NFPA 13, except as follows:
  - 1. Sprinklers in attics, elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.

### **2.5 SPRINKLER CABINET**

Provide sprinkler cabinet with the required number of sprinklers of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinklers shall be installed in center of tile or center to center.

### **2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS**

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

### **2.7 SWITCHES:**

- A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

## **2.8 GAUGES**

Provide gauges as required by NFPA 13.

## **2.9 PIPE HANGERS AND SUPPORTS**

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

## **2.10 WALL, FLOOR AND CEILING PLATES**

Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.

- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.
- G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- J. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.
- K. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- L. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- M. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.
- N. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- O. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

### 3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/Resident Engineer to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

### 3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

- - - E N D - - -

**SECTION 22 05 11**  
**COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 07 84 00, FIRESTOPPING.
- F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- G. Section 07 92 00, JOINT SEALANTS.
- H. Section 09 91 00, PAINTING.
- I. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- J. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- L. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT .
- M. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
  - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied,

- located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
  5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
  4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COTR at least two weeks prior to commencing installation of any item.
  2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

#### **1.4 SUBMITTALS**

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
  - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
  - 2. Equipment and materials identification.
  - 3. Fire stopping materials.
  - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: In accordance with GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION. Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an

access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Hangers, inserts, supports, and bracing.
3. Pipe sleeves.
4. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

**1.5 DELIVERY, STORAGE AND HANDLING**

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,  
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):  
A36/A36M-2008.....Standard Specification for Carbon Structural  
Steel  
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades R (2002)  
E84-2005.....Standard Test Method for Surface Burning  
Characteristics of Building Materials  
E119-2008a.....Standard Test Methods for Fire Tests of  
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:  
SP-58-02.....Pipe Hangers and Supports-Materials, Design and  
Manufacture  
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and  
Application
- E. National Electrical Manufacturers Association (NEMA):  
MG1-2003, Rev. 1-2007...Motors and Generators

- C. International Code Council, (ICC):  
IBC-06, (R 2007).....International Building Code  
IPC-06, (R 2007).....International Plumbing Code

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.
  4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

### **2.3 SAFETY GUARDS**

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

## **2.4 LIFTING ATTACHMENTS**

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
    - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
    - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
    - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
  4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven

equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.

- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

## **2.6 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate

horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

## **2.7 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
  2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of

control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

## **2.8 FIRE STOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

## **2.9 GALVANIZED REPAIR COMPOUND**

- A. Mil. Spec. DOD-P-21035B, paint.

## **2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- B. For Attachment to Concrete Construction:
  1. Concrete insert: Type 18, MSS SP-58.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- C. For Attachment to Steel Construction: MSS SP-58.
  1. Welded attachment: Type 22.
  2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- D. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING. F. For Attachment to Wood Construction: Wood screws or lag bolts.
- E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide

38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts.

All-thread rods are acceptable.

F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).

2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):

a. Standard clevis hanger: Type 1; provide locknut.

b. Riser clamps: Type 8.

c. Wall brackets: Types 31, 32 or 33.

d. Roller supports: Type 41, 43, 44 and 46.

e. Saddle support: Type 36, 37 or 38.

f. Turnbuckle: Types 13 or 15.

g. U-bolt clamp: Type 24.

h. Copper Tube:

1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic coated riser clamps.

Common Work Results for Plumbing

- 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
  - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
  - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
  - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.
  - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
  - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- H. Pre-insulated Calcium Silicate Shields:
  1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
  2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  3. Shield thickness shall match the pipe insulation.
  4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
    - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.

- b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
- 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

## **2.11 PIPE PENETRATIONS**

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms,

laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.12 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

## **2.13 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead.

A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

#### **2.14 ASBESTOS**

Materials containing asbestos are not permitted.

### **PART 3 - EXECUTION**

#### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
  2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COTR. If the Contractor

- considers it necessary to drill through structural members, this matter shall be referred to COTR for approval.
3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control

devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- P. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COTR for evaluation prior to actual work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

### 3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

### **3.6 PLUMBING SYSTEMS DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building

structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.7 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
  2. The following Material And Equipment shall NOT be painted::
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gages and thermometers.
    - j. Glass.
    - k. Name plates.

3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

### **3.8 IDENTIFICATION SIGNS**

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.9 STARTUP AND TEMPORARY OPERATION**

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.10 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

### **3.11 OPERATION AND MAINTENANCE MANUALS**

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

### **3.12 INSTRUCTIONS TO VA PERSONNEL**

Instructions shall be provided in accordance with Article,  
INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

**SECTION 22 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section describes the general motor requirements for plumbing equipment.

**1.2 RELATED WORK:**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one section of Division 26.
- B. 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection of motors:

**1.3 SUBMITTALS:**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
  - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- C. Manuals:
  - 1. Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, four copies of the following certification shall be submitted to the Resident Engineer:
  - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

**1.4 APPLICABLE PUBLICATIONS:**

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) shall form a part of this

specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

MG 1-07.....Motors and Generators

MG 2-01.....Safety Standard and Guide for Selection,  
Installation and Use of Electric Motors and  
Generators

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

**PART 2 - PRODUCTS**

**2.1 MOTORS:**

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
- c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
- d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
- e. Motors connected to high voltage systems: Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.

C. Number of phases shall be as follows:

- 1. Motors, less than 373 W (1/2 HP): Single phase.
- 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
- 3. Exceptions:
  - a. Hermetically sealed motors.

- b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- F. Motor Enclosures:
  - 1. Shall be the NEMA types shown on the drawings for the motors.
  - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
  - 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
  - 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- G. Electrical Design Requirements
  - 1. Motors shall be continuous duty.
  - 2. The insulation system shall be rated minimum of class B, 130° C (266° F).
  - 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80° C (176° F).
  - 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
  - 5. Motors shall be suitable for full voltage starting, unless otherwise noted.
  - 6. Motors for variable frequency drive applications shall adhere to NEMA standards publication MG 1, Part 30, Application considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable voltage or Adjustable frequency controls, or both, or Part 31, Definite Purpose Inverter Fed Polyphase Motors.
- H. Mechanical Design Requirements

1. Bearings shall be rated for a minimum of 26,280 hours L-10 life at full load direct coupled, except vertical high thrust motors.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30% of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5° C (41° F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.
- I. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- J. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 Watts (1 Horsepower) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts (one horsepower) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

K. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

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Construction Documents  
October 14, 2011  
General Motor Requirements for Plumbing Equipment

### **3.2 FIELD TESTS**

Megger all motors after installation, before start-up. All shall test free from grounds.

- - - E N D - - -

**SECTION 22 05 19**

**METERS AND GAGES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section describes the requirements for water meters and pressure gages.

**1.2 RELATED WORK**

Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Water Meter.
  - 2. Pressure Gages.
  - 3. BACnet communication protocol
  - 4. Product certificates for each type of meter and gauge
- C. Operations and Maintenance manual shall include:
  - 1. System Description
  - 2. Major assembly block diagrams
  - 3. Troubleshooting and preventive maintenance guidelines
  - 4. Spare parts information.
- D. Shop Drawings shall include the following:
  - 1. One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - B40.1-05.....Gauges-Pressure Indicating Dial Type-Elastic
- C. American Water Works Association (AWWA):
  - C700-07 (R 2003).....Standard for Cold Water Meters, Displacement Type, Bronze Main Case

C701-07.....Cold Water Meters-Turbine Type, for Customer  
Service AWWA/ ANSI

C702-01.....Cold water meters - Compound Type

D. International Code Council (ICC):

IPC-06.....(2007 Supplement) International Plumbing Code

### 1.5 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## **PART 2 - PRODUCTS**

### **2.1 DISPLACEMENT WATER METER**

- A. For pipe sizes under 50 mm (2 inches), the water meter shall be displacement type, full size nutating disc, magnetic drive, sealed register, and fully conform to AWWA C700. Peak domestic flow shall be 2.2 L/S (34 gpm). The meter register shall indicate flow in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from -40° C (-40° F) and +70° C (158° F) and operate at a working pressure of 1034 kPa (150-psig).
- C. The meter case, bottom caps, and register box lids shall be constructed from cast bronze.

### **2.2 TURBINE WATER METER**

- A. The water meter shall be Turbine type, Class II, in-line, horizontal axis, and fully conform to AWWA C701. Peak domestic flow shall be 200 gpm. The meter Register shall indicate flow in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from -40° C (-40° F) and +70° C (158° F) and operate at a working pressure of 1034 kPa (150-psig).
- C. The turbine case shall be constructed of bronze.
- D. The register box rings and lid shall be made of cast copper alloy containing not less than 75% copper. Forged or die cast copper alloy containing not less than 75% copper or a suitable synthetic polymer.
- E. The flow measuring turbine shall be made of vulcanized hard rubber or suitable synthetic polymer with specific gravity approximately equal to that of water. The measuring turbine shall have sufficient dimensional stability to retain operating clearances at the full range of working temperatures.
- F. All external case closures, such as rings, clamps, screws, bolts, cap bolts, nuts and washers shall be designed for easy removal following lengthy service.
- G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
- H. The meter shall not register less than 97% and not more than 103% of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 701.

### **2.3 COMPOUND WATER METER.**

- A. The compound water meter shall be a combination of a main line meter of the turbine type and a meter of appropriate size for measuring low rates of flow. The compound meter shall have an automatic valve mechanism for diverting low rates of flow through the bypass meter. Both metering devices shall be provided with registers contained in the same case. The operating characteristics shall fully conform to AWWA C702. Peak domestic flow rate shall be 200\_gpm. The bypass meter flow rate shall be 200\_gpm. Each Register shall indicate in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from - 40° C (-40° F) and +70° C (158° F) and operate at a working pressure of 1034 kPa (150-psig).
- C. The main case shall be made of copper alloy containing no less than 75% copper.
- D. The register box rings and lids shall be made of a cast copper alloy
- E. The measuring chambers shall be made of a copper alloy containing not less than 84% copper.
- F. The measuring turbines shall be made of vulcanized hard rubber with specific gravity approximately equal to that of water. The measuring turbines shall have sufficient dimensional stability to retain operating clearances at working temperatures.
- G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
- H. The meter shall not register less than 97% and not more than 103% of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 702 except in the registration of flows within the changeover period from bypass meter to main meter.

### **2.4 WATER METER STRAINER**

- A. All meters sizes 50 mm or DN50 (2 inches) and above, shall be fitted with a bronze inlet strainer with top access. The strainer shall conform to AWWA 702.

### **2.5 WATER METER PROGRAMMING**

- A. All meters 50 mm or DN50 (2 inches) and above shall be programmable with software supplied by the meter manufacturer.

- B. The software shall have a Microsoft based interface and operate on the latest Windows operating system. The software shall allow the user to configure the meter, troubleshoot the meter, query and display meter parameters, and configure data and stored values.
- C. The meter firmware shall be upgradeable through one of the communication ports without removing the unit from service.
- D. the meter shall include output for analog 4-20 milliamp signals and binary output.
- E. The meter shall have two dry contact relays outputs for alarm or control functions.

## **2.6 WATER METER COMMUNICATION PROTOCOL**

- A. The meter shall use a native BACnet Ethernet communication protocol supporting HTTP . The communications shall be protected against surges induced on its communications channels.

## **2.7 PRESSURE GAGES FOR WATER AND SEWAGE USAGE**

- A. ANSI B40.1 all metal case 114 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1375 kPa (0 to 200 psi) gauge.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psi.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:

1. Building water service entrance into building
  2. Inlet and outlet of each pressure reducing valve
  3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70 (National Electric Code), and to the requirements specified herein. New materials shall be provided.
- F. Each water meter shall communicate with the building energy management and control system and report daily water consumption and peak daily flow rate.

### **3.2 FIELD QUALITY CONTROL**

- A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

### **3.3 TRAINING**

- A. A training course shall be provided to the medical center on meter configuration and maintenance. Training manuals shall be supplied for all attendee with four additional copies supplied. The training course shall cover meter configuration, troubleshooting, and diagnostic procedures.

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**SECTION 22 05 23**

**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
  2. Backflow Preventers.
  3. Pressure Reducing Valves.
  4. Backwater Valves5. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)  
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)  
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves  
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent  
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)  
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):  
SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and UnionsSP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded  
Ends.  
SP-72-99.....Ball Valves With Flanged or Butt Welding For  
General Purpose  
SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.  
SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

#### **PART 2 - PRODUCTS**

##### **2.1 VALVES**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
  - 1. Cold, Hot and Re-circulating Hot Water:
    - a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
    - b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.
    - c. 100 mm (DN100) (4 inches) and larger:
      - 1) Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS-SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A 126, grey iron with bolted bonnet, flanged ends, bronze trim, and solid wedge disc. The gate valve shall be gear operated for sizes under 200 mms or DN200 (8 inches) and crank operated for sizes 200 mms or DN200 (8 inches) and above
      - 2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with

ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

- 3) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be polyamide coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated
2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

C. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).

D. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with

bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

2. Larger than 100 mm or DN100 (4 inches and larger):
  - a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.
  - b. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

E. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPTFE or TFE disc, malleable iron hand wheel.
2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

**2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS**

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1378-kPa (200-psig). The valve shall have a large Hycar diaphragm for sensitive response.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).
- C. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- D. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

### **2.3 BACKWATER VALVE**

- A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

### **2.4 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
  - 1. Deionizers.
  - 2. Sterilizers.
  - 3. Stills.
  - 4. Dialysis, Deionized or Reverse Osmosis Water Systems.

5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
6. Water service entrance from loop system.
7. Dental Equipment
8. Power washer
9. Atmospheric Vacuum Breaker: ASSE 1001
  - a. Hose bibs and sinks w/threaded outlets.
  - b. Disposers.
  - c. Showers (telephone type).
  - d. Hydrotherapy units.
  - e. Autopsy, on each hot and cold water outlet at each table or sink.
  - f. All kitchen equipment, if not protected by air gap.
  - g. Ventilating hoods with wash down system.
  - h. Film processor.
  - i. Detergent system
  - j. Dental equipment
  - k. Fume hoods
  - l. Glassware washers
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM

A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.

## **2.5 CHAINWHEELS**

- A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:
  - 1. Brackets: type, number, size, and fasteners required to mount actuator on valve.
  - 2. Attachment: For connection to ball valve stem.
  - 3. Sprocket rim with chain guides: bronze of type and size required for valve with zinc coating.
  - 4. Chain: hot dipped galvanized steel of size required to fit sprocket rim.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for [ball] [butterfly] [gate] and [globe] valves NPS 100 mm or DN100 (4 inches) and larger and more than [2400 mm (12 feet) above floor. Chains shall be extended to 1500 mm 3600 mm (60 inches) above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.

### **3.3 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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**SECTION 22 08 00**

**COMMISSIONING OF PLUMBING SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

**1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

**1.3 SUMMARY**

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

**1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

**1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Plumbing systems will be commissioned:

1. Domestic Hot Water Systems (Domestic water heaters, steam-to-hot water converters, hot water circulating pumps and motors, controls)

#### **1.6 SUBMITTALS**

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 PRE-FUNCTIONAL CHECKLISTS**

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING

REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.2 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.4 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----



**SECTION 22 11 00**  
**FACILITY WATER DISTRIBUTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Penetrations in rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Preparation and finish painting and identification of piping systems: Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Pipe Insulation: Section 23 07 11, HVAC AND PLUMBING INSULATION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Strainers.
  - 3. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - A-A-1427C.....Sodium Hypochlorite Solution
  - A-A-59617.....Unions, Brass or Bronze Threaded, Pipe  
Connections and Solder-Joint Tube Connections
- C. American National Standards Institute (ANSI):
  - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A13.1-96.....Scheme for Identification of Piping Systems
  - B16.3-98.....Malleable Iron Threaded Fittings ANSI/ASME
  - B16.4-98.....Cast Iron Threaded Fittings Classes 125 and 250  
ANSI/ASME
  - B16.9-01.....Factory-Made Wrought Steel Buttwelding Fittings  
ANSI/ASME

- B16.11-01.....Forged Steel Fittings, Socket-Welding and  
Threaded ANSI/ASME
- B16.12-98.....Cast Iron Threaded Drainage Fittings ANSI/ASME
- B16.15-85(R 1994).....Cast Bronze Threaded Fittings ANSI/ASME
- B16.18-01.....Cast Copper Alloy Solder-Joint Pressure  
Fittings ANSI/ASME
- B16.22-01.....Wrought Copper and Copper Alloy Solder Joint  
Pressure Fittings ANSI/ASME  
Element ANSI/ASME
- D. American Society for Testing and Materials (ASTM):
- A47-99.....Ferritic Malleable Iron Castings Revision 1989
- A53-02.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated  
Welded and Seamless
- A74-03.....Cast Iron Soil Pipe and Fittings
- A183-83(R1998).....Carbon Steel Track Bolts and Nuts
- A312-03.....Seamless and Welded Austenitic Stainless Steel  
Pipe
- A536-84(R1999) E1.....Ductile Iron Castings
- A733-03.....Welded and Seamless Carbon Steel and Austenitic  
Stainless Steel Pipe Nipples
- B32-03.....Solder Metal
- B61-02.....Steam or Bronze Castings
- B62-02.....Composition Bronze or Ounce Metal Castings
- B75-99(Rev A).....Seamless Copper Tube
- B88-03.....Seamless Copper Water Tube
- B584-00.....Copper Alloy Sand Castings for General  
Applications Revision A
- B687-99.....Brass, Copper, and Chromium-Plated Pipe Nipples
- C564-03.....Rubber Gaskets for Cast Iron Soil Pipe and  
Fittings
- D2000-01.....Rubber Products in Automotive Applications
- D4101-03b Propylene Plastic Injection and Extrusion  
Materials
- D2447-93.....Polyethylene (PE) Plastic Pipe, Schedule 40 and  
80, Based on Outside Diameter
- D2564-94.....Solvent Cements for Poly (Vinyl Chloride) (PVC)  
Plastic Pipe and Fittings

- D2665-94 Revision A.....Poly (Vinyl Chloride) (PVC) Plastic Drain,  
Waste, and Vent Pipe and Fittings
- D4101-03b.....Propylene Plastic Injection and Extrusion  
Materials
- E1120.....Standard Specification For Liquid Chlorine
- E1229.....Standard Specification For Calcium Hypochlorite
- E. American Water Works Association (AWWA):
- C110-03/ A21.10-03.....Ductile Iron and Gray Iron Fittings - 75 mm  
thru 1200 mm (3 inch thru 48 inches) for Water  
and other liquids AWWA/ ANSI
- C151-00/ A21.51-02.....Ductile-Iron Pipe, Centrifugally Cast in Metal  
Molds or Sand-Lined Molds, for Water or Other  
Liquids AWWA/ ANSI
- C203-02.....Coal-Tar Protective Coatings and Linings for  
Steel Water Pipelines - Enamel and Tape - Hot  
Applied AWWA/ ANSI
- C651-99.....Disinfecting Water Mains
- F. American Welding Society (AWS):
- A5.8-92.....Filler Metals for Brazing
- G. National Association of Plumbing - Heating - Cooling Contractors  
(PHCC):
- National Standard Plumbing Code - 1996
- H. International Association of Plumbing and Mechanical Officials (IAPMO):
- Uniform Plumbing Code - 2000
- IS6-93.....Installation Standard
- I. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):
- SP-72-99.....Ball Valves With Flanged or Butt Welding For  
General Purpose
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends
- J. American Society of Sanitary Engineers (ASSE):
- 1001-02.....Pipe Applied Atmospheric Type Vacuum Breakers
- 1018-01.....Performance for trap seal primer valve-water  
supply fed
- 1020-04.....Vacuum Breakers, Anti-Siphon, Pressure Type
- K. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

## **PART 2 - PRODUCTS**

### **2.1 WATER SERVICE CONNECTIONS TO BUILDINGS**

- A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building and underground inside building, material selected shall be the same for the size specified.
- B. Seventy five millimeters (3 inch) Diameter and Over: Ductile iron, AWWA C151, 850 kPa (125 pounds) water steam pressure (WSP), exterior bituminous coating, cement lined. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psi) working pressure conforming to ANSI/AWWA A21.53/C153, capable of deflecting a minimum of 30 degrees and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory holiday tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA A21.11/C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene.

### **2.2 INTERIOR DOMESTIC WATER PIPING**

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.
- B. Fittings for Copper Tube:
  - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints.

2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or Malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining screwed pipe to copper tubing.

E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8, Classification BCuP.

**2.3 EXPOSED WATER PIPING**

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  1. Pipe: Fed. Spec. WW-P-351, standard weight.
  2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
  3. Nipples: ASTM B 687, Chromium-plated.

4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish.

Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

#### **2.4 TRAP PRIMER WATER PIPING:**

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

#### **2.5 WATERPROOFING**

A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.

B. Floors: Provide cast iron stack sleeve with flashing device and a underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.

C. Walls: See detail shown on drawings.

#### **2.6 STRAINERS**

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

#### **2.7 DIELECTRIC FITTINGS**

Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

#### **2.8 STERILIZATION CHEMICALS**

A. Liquid Chlorine: ASTM E1120.

B. Hypochlorite: ASTM E1229, or Fed. Spec. AA-1427C, grade B.

#### **2.9 WATER HAMMER ARRESTER:**

Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved Dow Corning No. 11 silicone compound. All units shall be designed in accordance with ASSE

1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Unit shall be as manufactured by Precision Plumbing Products Inc., Watts or Sioux Chief. Provide water hammer arrestors at all solenoid valves, at all groups of two or more flush valves, at all quick opening or closing valves, and at all medical washing equipment.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. General: Comply with the PHCC National Standard Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
  2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
  3. All pipe runs shall be laid out to avoid interference with other work.
  4. Install union and shut-off valve on pressure piping at connections to equipment.
  5. Pipe Hangers, Supports and Accessories:
    - a. All piping shall be supported per of the National Standard Plumbing Code, Chapter No. 8.
    - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
    - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      - 1) Solid or split unplated cast iron.
      - 2) All plates shall be provided with set screws.
      - 3) Pipe Hangers: Height adjustable clevis type.
      - 4) Adjustable Floor Rests and Base Flanges: Steel.
      - 5) Concrete Inserts: "Universal" or continuous slotted type.
      - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

- 7) Riser Clamps: Malleable iron or steel.
  - 8) Rollers: Cast iron.
  - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
  - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
  - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
6. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
  - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- B. Piping shall conform to the following:
1. Domestic Water:
- a. Where possible, grade all lines to facilitate drainage. Provide drain valves at bottom of risers. All unnecessary traps in circulating lines shall be avoided.
  - b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

### 3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

### 3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use either liquid chlorine or hypochlorite for sterilization.

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**SECTION 22 11 23**  
**DOMESTIC WATER PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hot water circulating pump and hot water recirculation pump

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Domestic Water Pressure Booster System:
  - 1. Components shall be furnished by a single manufacturer and the system shall be the standard cataloged product of the manufacturer.
  - 2. Shop Test: Water booster unit and its component parts shall undergo a thorough electric and hydraulic operating test prior to shipment. Tests shall include a system operating flow test from zero to 100 percent of design flow rate under specified suction and system pressure conditions. Certified performance curves shall be furnished.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pump:
    - a. Manufacturer and model.
    - b. Operating speed.
    - c. Capacity.
    - d. Characteristic performance curves.
  - 2. Motor:
    - a. Manufacturer, frame and type.
    - b. Speed.
    - c. Current Characteristics.
    - d. Efficiency.
- C. Certificate of shop test for domestic water booster system. Provide certified performance curves.
- D. Certified copies of all the factory and construction site test data sheets and reports.

- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
  - ICS6-93 (R2006 ).....Industrial Control and Systems Enclosures
  - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. American Society of Mechanical Engineers (ASME):
  - Boiler and Pressure Vessel Code: 2010
  - Section VIII.....Pressure Vessels, Division I and II
- D. Underwriters' Laboratories, Inc. (UL):
  - 508-99 (R2008)..... Standards for Industrial Control Equipment

### **PART 2 - PRODUCTS**

#### **2.1 CIRCULATING PUMP**

- A. Centrifugal, single or multi stage, constructed to prevent contact of water with metal other than nonferrous. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for 65 degrees C (150 degrees F) water service.
- B. Mounting shall be either of the following:
  - 1. In-line mounted.
  - 2. Floor mounted set on common bed plate with drip lip.
- C. Casings: Epoxy coated cast iron, bronze, stainless steel, vertically or horizontally split.
- D. Impeller: High grade, cast brass or bronze, accurately machined and properly balanced.
- E. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA 250-Type 4. Size the motor capacity to operate the pump without overloading. In-line pump motors shall not exceed 1800 rpm and shall be provided with spring

mountings or equal devices to assure quiet operation. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.

- F. Pump shall operate continuously with "on-off" switch for shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump without draining the system.
- G. A check valve shall be installed in the pump discharge piping immediately downstream of the pump

## **2.2 INLINE HOT WATER RECIRCULATING PUMP**

- A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 862 kPa (125 psi).
- B. Bronze body construction capable of pumping 36\_GPM @ 12 Feet of head) when drive by 0.066 HP single phase, 115 VAC motor. Pump shall be non-overloading at any point on the pump curve.
- C. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

## **PART 3 - EXECUTION**

### **3.1 STARTUP AND TESTING**

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

### **3.2 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

VA Project 512-523  
Renovate Building 22H for SARRTP

11-10  
Construction Documents  
October 14, 2011  
Domestic Water Pumps

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**SECTION 22 13 00**  
**FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Floor Drains.
  - 3. Cleanouts.
  - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
  - A13.1-07.....Scheme for Identification of Piping Systems
  - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.

B16.4-06.....Standard for Grey Iron Threaded Fittings  
Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings

B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and  
250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,  
Aluminum Coated, by the Hot Dip Process

A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated, Welded and  
Seamless

A74-06.....Standard Specification for Cast Iron Soil Pipe  
and Fittings

A183-03.....Standard Specification for Carbon Steel Track  
Bolts and Nuts

A536-84(R 2004).....Standard Specification for Ductile Iron  
Castings

B32-08.....Standard Specification for Solder Metal

B75-02.....Standard Specification for Seamless Copper Tube

B306-02.....*Standard Specification for Copper Drainage Tube*  
(DWV)

B584-06a.....Standard Specification for Copper Alloy Sand  
Castings for General Applications

C564-03a.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber  
Products in Automotive Applications

D2564-04E1.....Standard Specification for Solvent Cements for  
Poly (Vinyl Chloride) (PVC) Plastic Pipe and  
Fittings

D2665-08.....*Standard Specification for Poly (Vinyl*  
*Chloride) (PVC) Plastic Drain, Waste, and Vent*  
*Pipe and Fittings*

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for  
Sanitary and Storm Drain, Waste, and Vent  
Piping Applications

310-04.....Coupling for Use in Connection with Hubless  
Cast Iron Soil Pipe and Fittings for Sanitary  
and Storm Drain, Waste, and Vent Piping  
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water  
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

**PART 2 - PRODUCTS**

**2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
  - a. pipe buried in or in contact with earth
  - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
  - c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.

2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60°C (140°F).
2. PVC piping and fittings shall NOT be used for the following applications:
  - a. Waste collected from steam condensate drains
  - b. spaces such as mechanical equipment rooms, kitchens, SPD, and sterilizer areas.
  - b. Vertical waste and soil stacks serving more than two floors
  - c. Exposed in mechanical equipment rooms.
  - d. Exposed inside of ceiling return plenums
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings:
  - a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

**2.2 EXPOSED WASTE PIPING**

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
  2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
  3. Nipples shall conform to ASTM B 687, Chromium-plated.

4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

### **2.3 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
  3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## 2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule.

Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

## **2.5 FLOOR DRAINS**

- A. Type B (FD-B) floor drain shall comply with ANSI A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom. The grate shall be 175 mm (7 inches) minimum.
- B. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.

## **2.6 TRAPS**

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## **2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS**

- A. Trap Primer: The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.
  - 1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)
  - 2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
  - 3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
  - 4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
  - 5. The manifold shall be omitted when serving only one trap.

## **2.9 WATERPROOFING**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing

device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

### **PART 3 - EXECUTION**

#### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- H. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and shortsweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to

grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

### 3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

### 3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### 3.3 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
  - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
  - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
  - 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
  - 1. Solid or split unplated cast iron.

2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  7. Riser clamps shall be malleable iron or steel.
  8. Rollers shall be cast iron.
  9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
  2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4	1%

inches) and larger	
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2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

### 3.4 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
  3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
  4. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
    - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

**SECTION 22 14 00**  
**FACILITY STORM DRAINAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC AND PLUMBING: Pipe Insulation.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Roof Drains.
  - 3. Cleanouts.
  - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.21.2m-83.....Roof Drains
  - A13.1-07.....Scheme for Identification of Piping Systems
  - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300. B16.9-07 Factory-Made Wrought Steel Butt welding Fittings

- B16.11-05.....Forged Steel Fittings, Socket-Welding and  
Threaded B16.12-98 (R 2006) Cast Iron  
Threaded Drainage Fittings
- B16.15-06).....Cast Bronze Threaded Fittings, Class 125 and  
250
- B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure  
Fittings
- B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint  
Pressure Fittings
- D. American Society for Testing and Materials (ASTM):
- A47-99 (R 2004).....Standard Specification for Steel Sheet,  
Aluminum Coated, by the Hot-Dip Process
- A53-07.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated Welded and Seamless
- A74-06.....Standard Specification for Cast Iron Soil Pipe  
and Fittings
- A183-03).....Standard Specification for Carbon Steel Track  
Bolts and Nuts
- A312-03.....Standard Specification for Seamless and Welded  
Austenitic Stainless Steel Pipe
- A536-84(R 2004).....Standard Specification for Ductile Iron  
Castings
- A733-03.....Standard Specification for Welded and Seamless  
Carbon Steel and Austenitic Stainless Steel  
Pipe Nipples
- B32-04.....Standard Specification for Solder Metal
- B61-08.....Standard Specification for Steam or Bronze  
Castings
- B62-02.....Standard Specification for Composition Bronze  
or Ounce Metal Castings
- B75-02.....Standard Specification for Seamless Copper Tube
- B88-03.....Standard Specification for Seamless Copper  
Water Tube
- B306-02.....Standard Specification for Copper Drainage Tube  
(DWV)
- B584-08.....Standard Specification for Copper Alloy Sand  
Castings for General Applications

- B687-99.....Standard Specification for Brass, Copper, and  
Chromium-Plated Pipe Nipples
- C564-06a.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings
- D2000-08.....Standard Classification System for Rubber  
Products in Automotive Applications
- D4101-07.....Standard Specification for Propylene Plastic  
Injection and Extrusion Materials
- D2447-03.....Standard Specification for Polyethylene (PE)  
Plastic Pipe, Schedule 40 and 80, Based on  
Outside Diameter
- D2564-04e1.....Standard Specification for Solvent Cements for  
Poly (Vinyl Chloride) (PVC) Plastic Pipe and  
Fittings
- D2665-07.....Standard Specification for Poly (Vinyl  
Chloride) (PVC) Plastic Drain, Waste, and Vent  
Pipe and Fittings
- E. American Welding Society (AWS):
- A5.8-04.....Specification for Filler Metals for Brazing and  
Braze Welding
- F. International Code Council (ICC):
- IPC-06.....International Plumbing Code
- G. Cast Iron Soil Pipe Institute (CISPI):
- 301-05.....Hubless Cast Iron Soil and Fittings for  
Sanitary and Storm Drain, Waste, and Vent  
Piping Applications
- 310-04.....Couplings for Use in Connection with Hubless  
Cast Iron Soil and Fittings for Sanitary and  
Storm Drain, Waste, and Vent Piping  
Applications
- H. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):
- SP-72-99.....Standard for Ball Valves with Flanged or Butt  
Welding For General Purpose
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends

## **PART 2 - PRODUCTS**

### **2.1 STORM WATER DRAIN PIPING**

#### **A. Cast Iron Storm Pipe and Fittings:**

1. Cast iron storm pipe and fittings shall be used for the following applications:
  - a. Pipe buried in or in contact with earth.
  - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
  - c. Interior storm piping above grade.
  - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.

#### **B. Copper Tube, (DWV): May be used for piping above ground.**

1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

#### **C. Polyvinyl Chloride (PVC)**

1. Polyvinyl chloride storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.
2. Polyvinyl chloride storm sewer pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D1785 and D 2665, Sewer and Drain Series, with ends for solvent cemented joints.

3. Polyvinyl chloride joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

D. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

## **2.2 SPECIALTY PIPE FITTINGS**

A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## **2.3 CLEANOUTS**

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum

clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.

- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

#### **2.4 ROOF DRAINS AND CONNECTIONS**

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag.

Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
2. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
  - a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
  - b. Pedestrian Roof: The roof drain shall have a bronze promenade top 350 mm (14 inches) square, set in square secured frame support collar.
3. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
4. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

## **2.5 WATERPROOFING**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the

top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

### **PART 3 - EXECUTION**

#### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep  $\frac{1}{4}$  bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and  $\frac{1}{8}$  bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665.  
Underground PVC piping shall be installed according to ASTM D2321.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

**3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:**

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
  - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
  - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
  - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
  - 1. Solid or split unplated cast iron.
  - 2. All plates shall be provided with set screws.
  - 3. Height adjustable clevis type pipe hangers.
  - 4. Adjustable Floor Rests and Base Flanges shall be steel.
  - 5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

6. Riser Clamps shall be malleable iron or steel.
  7. Roller shall be cast iron.
  8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
  2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

### 3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  - 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
  - 3. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
    - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

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**SECTION 22 35 00**  
**DOMESTIC WATER HEAT EXCHANGERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.

**1.2 RELATED WORK:**

- A. Section 09 91 00, PAINTING: Preparation and finish painting.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Heater Insulation.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING, 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING, and 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.

**1.3 SUBMITTALS:**

- A. Submit manufacturer's literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:
  - 1. Heat Exchangers.
  - 2. Pressure and Temperature Relief Valves.
  - 3. Steam Control Valves.
  - 4. Thermometers.
  - 5. Pressure Gages.
  - 6. Vacuum Breakers.
- B. Equipment components in contact with potable water shall meet NSF compliance requirements in document NSF 61, "Drinking Water System Components - Health Effects.
- C. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.

**1.4. APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):

- Z21.22-00/4.4A-00.....Relief Valves for Hot Water Supply systems
- C. American Society of Mechanical Engineers (ASME):
- B1.20.1-01.....Pipe Threads, General Purpose
- B16.5-03.....Pipe Flanges and Flanged Fittings, NPS ½  
through NPS 24
- B16.24-06.....Cast Copper Alloy Pipe Flanges, Class 150,  
300, 600, 900, 1500, 2500
- PTC 25.3-02.....Pressure Relief Devices
- Section IV-07.....Heating Boilers
- Section VIII-07.....Pressure Vessels Division 1

### 1.5 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks

shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## **PART 2 - PRODUCTS**

### **2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS:**

- A. The shell and tube heat exchangers shall be semi-instantaneous type, vertical OR horizontal with water in the shell and steam in the tubes. The shell and tube heat exchanger shall be a packaged assembly of tank, heat exchanger coils, controls, and specialties constructed of ASME code copper lined, carbon steel shell with 1035 kPa (150 psig) minimum working pressure.
- B. The stand shall be factory fabricated for floor mounting.
- C. The tappings shall be factory fabricated of materials compatible with heat exchanger shell. For sizes 50 millimeter or DN50 (NPS 2) and smaller, the tappings shall be threaded ends fabricated in accordance to ASME B1.20.1. For sizes 65 millimeters or DN65 (NPS 2-1/2) and larger, the tappings shall be flanged according to ASME B16.5 for steel and stainless steel flanges and ASME 16.24 for copper and copper alloy flanges.
- D. Shell insulation shall comply with ASHRAE 890.1 and suitable for operating temperature. The entire shell and nozzles shall be completely surrounded except connections and controls.
- E. The heat exchanger coils shall be constructed from copper and fabricated in a helix wound for steam heating medium. The pressure rating shall be equal to or greater than the steam supply pressure plus 50%.
- F. The temperature controls shall be based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 2 degrees C (4 degrees F) of setting.
- G. Safety control shall be automatic, high temperature limit shutoff device.
- H. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves. One or more relief valves with total relieving capacity at least as great as heat input shall be included. The pressure setting shall be less than the working pressure rating of the heat exchanger minus 10 percent.

J. Controls:

1. Steam control valve shall regulate the control of steam flow to the heating coil to control water temperature and shall be electronic operated. The outlet water temperature shall not vary more than  $\pm 1$  degrees C ( $\pm 2.5$  degrees F).
2. A drip trap, steam condensate trap (if required), Y strainer, vacuum breaker, and pressure gage shall be factory sized and piped with steam control valve.
3. A normally closed solenoid Valve shall be rated at 5 amps, 120-volt solenoid valve shall close the steam supply to the heating coil, should the water temperature in the tank reach the high set point.

**2.3 THERMOMETERS:**

- A. Thermometers shall be rigid stem or remote sensing, dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, mercury, vapor, BI-metal or gas actuated, with circular dial 90 mm (3 1/2 inches) in diameter graduated from 4 to 100°C (40 to 210°F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 65 mm (2 1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 20 mm (3/4 inch) pipe threads. Thermometers may be consoles mounted with sensor installed in separate thermometer well.

**2.4 SAFETY VALVES FOR SHELL AND STEAM HEATERS:**

- A. Separate temperature relief valve and pressure relief valve or combination pressure/temperature relief valves shall be provided on each water heater. The safety valve discharge shall be routed to nearest floor drain.
- B. Temperature Relief Valves shall be constructed from all brass or bronze material. The temperature relief valves shall be automatic, self-closing reseating type valve, equipped with a noncorrosive metal thermostat with bulb extending into tank that can be manually displaced from its seat for test purposes. The temperature relief valve shall be tested and approved as to its BTU capacity by ASME or an independent laboratory satisfactory to the Contracting Officer. In no case shall total rated BTU relieving capacity of temperature relief valve, or

valves, be less than BTU input into water heater. Temperature relief valve shall be completely open before temperature reaches 98°C (210°F) and shall close when temperature goes below 93°C (200°F).

- C. Pressure relief valves shall conform to requirements of ASME, Section IV. BTU relieving capacity of pressure relief valve, or valves, shall be not less than BTU input of the water heater. The pressure relief shall be set at 690 kPa (100 psig) pressure.
- D. A double solenoid safety system shall be provided for each shell and steam coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid steam safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 60°C (140°F).

## **2.5 DOMESTIC HOT WATER COMPRESSION TANKS**

- A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air pre-charge shall be set to minimum system operating pressure at tank.
- B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.
- C. The interior finish shall comply with NSF 61 barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.
- D. The air charging valve shall be factory installed.

## **2.6 HEAT TRAPS**

- A. Heat traps shall be installed in accordance with ASHRAE 90.1, latest edition.

## **2.7 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES**

- A. The combination temperature and pressure relief valves shall be ASME rated and stamped and include a relieving capacity at least as great as the heat input and include a pressure setting less than the water heater's working pressure rating.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION:**

- A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
- B. The water heaters shall be installed level and plumb.

- C. Water heaters shall be installed and connected in accordance with manufacturer's written instructions.
- D. All pressure and temperature relief valves discharge shall be pipe to nearby floor drains.
- E. Thermometers shall be installed on water heater inlet and outlet piping.
- F. The control thermostats shall be set for a maximum setting of 54°C (130°F).

**3.2 LEAKAGE TEST:**

- A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1375 kPa (200 psi) for water heaters rated at less than 1103 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1103 kPa (160 psig) or over. Any failed test shall be corrected and the water heater shall be retested at no additional cost to the VA.

**3.3 PERFORMANCE TEST:**

- A. Ensure that all of the remote water outlets will have a minimum of 49°C (120°F) and a maximum of 54°C (130°F) water flow at all times. If necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

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SECTION 22 40 00  
Plumbing Fixtures

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

**1.2 RELATED WORK**

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
The American Society of Mechanical Engineers (ASME):  
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor  
Plumbing Fixtures for Public Use  
A112.19.1M-08 .....Enameled Cast Iron Plumbing Fixtures  
A112.19.2M-03.....Vitreous China Plumbing Fixtures  
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for  
Residential Use)
- C. American Society for Testing and Materials (ASTM):  
A276-2010 .....Stainless and Heat-Resisting Steel Bars and  
Shapes  
WW-P-541-E/GEN .....Plumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM  
AMP 500-505  
Metal Finishes Manual (1988)

- E. American Society of Sanitary Engineers (ASSE):  
1016-05.....Performance Requirements for Individual  
Thermostatic, Pressure Balancing and Combination  
Pressure Balancing and Thermostatic Control  
Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards  
Institute (ANSI):  
61-2009 .....Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and  
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe  
Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

## **PART 2 - PRODUCTS**

### **2.1 STAINLESS STEEL**

- A. Corrosion-resistant Steel (CRS):
  - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
  - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

### **2.2 STOPS**

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

### **2.3 ESCUTCHEONS**

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

### **2.4 LAMINAR FLOW CONTROL DEVICE**

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
  - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
  - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
  - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

### **2.5 CARRIERS**

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction steel plate as detailed on drawing. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

### **2.6 WATER CLOSETS**

- A. (P-102) Water Closet (Floor Mounted With Bedpan Washer ASME/ANSI A112.19.2M, Figure 6) wall outlet, with bed pan lugs - bedpan washer, flush valve operated, 6 L (1.6 gallons) per flush. Top of rim shall be 457 mm (18 inches) above finished floor. Provide standoff bracket

support between studs for bedpan washer at height as recommended by manufacturer.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor Flange fittings - cast iron; gaskets - wax; bolts with chromium plated cap nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, battery powered active infra-red sensor for automatic operation with courtesy flush button for flush with maximum 10 percent variance, offset top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, sweat solder adapter with cover tube and cast set screw wall flange, and high back pressure vacuum breaker. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi-red brass. Set centerline of inlet 673 mm (26 1/2 inches) above rim. Seat bumpers shall be set in wall behind fixture at proper contact height.

## **2.7 LAVATORIES**

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.
  1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, remote mounted transformer solid brass hot-cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.

2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
  3. Stops: Angle type. See paragraph 2.2.Stops
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
  5. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- D. (P-420) Lavatory (Sensor Control, Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. Support countertop with ASME/ANSI A112.19.1M, Type 1, chair carrier with exposed arms.
1. Faucet: Brass, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, remote mounted transformer solid brass hot/cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
  2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated. Set trap parallel to wall.
  3. Stops: Angle type. See paragraph 2.2.Stops
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
  5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

## **2.8 SINKS AND LAUNDRY TUBS**

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and

white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

C.(P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and 102 mm (4 inches) wrist blades spray. Faucet shall be polished chrome plated.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

## **2.9 DISPENSER, DRINKING WATER**

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, 5 ml/s (5 gph) minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS,

satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Set bubbler 914 mm (36 inches) above finished floor. Unit shall be push bar operated with front and side bar and automatic stream regulator. All trim polished chrome plated.

## **2.10 SHOWER BATH FIXTURE**

- A. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):
1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
  2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 160 ml/s (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
  3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.

## **2.11 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES**

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches

and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.

- B. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 51 mm (2 inches) drain connection, 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve, 51 mm (2 inches) cast brass P-trap, duplex electric grounding receptacle and dryer outlet. Size 229 mm by 375 mm (9 inches by 14 3/4 inches) rough wall opening 203 mm by 330 mm by 92 mm (8 inches by 13 inches by 3 5/8 inches). Centerline of box shall be 1118 mm (44 inches) above finished floor.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

#### **3.2 CLEANING**

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

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- - - E N D - - -



**SECTION 23 05 11**  
**COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. RE: Resident Engineer
  - 4. COTR: Contracting Officer's Technical Representative.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout
- D. Section 07 84 00, FIRESTOPPING
- E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- F. Section 07 92 00, JOINT SEALANTS
- G. Section 09 91 00, PAINTING
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- K. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- M. Section 23 21 13, HYDRONIC PIPING
- N. Section 23 21 23, HYDRONIC PUMPS
- O. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- P. Section 23 22 23, STEAM CONDENSATE PUMPS
- Q. Section 23 25 00, HVAC WATER TREATMENT
- R. Section 23 31 00, HVAC DUCTS and CASINGS
- S. Section 23 34 00, HVAC FANS
- T. Section 23 36 00, AIR TERMINAL UNITS
- U. Section 23 37 00, AIR OUTLETS and INLETS

- V. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT
- W. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
- X. Section 23 82 00, CONVECTION HEATING and COOLING UNITS
- Y. Section 23 82 16, AIR COILS
- Z. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- AA. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

### 1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
  - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
  - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
  - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

3. Conform to codes and standards as required by the specifications.  
Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the

recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.

2. Provide complete layout drawings required by Paragraph, SUBMITTALS.

Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.

F. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items

- requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
  4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - c. Hangers, inserts, supports, and bracing.
    - d. Pipe sleeves.
    - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
  2. Submit electric motor data and variable speed drive data with the driven equipment.
  3. Equipment and materials identification.
  4. Fire-stopping materials.
  5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  6. Wall, floor, and ceiling plates.
- J. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):  
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2007.....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):

IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves

IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts

IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves

E. Air Movement and Control Association (AMCA):

410-96.....Recommended Safety Practices for Air Moving  
Devices

F. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

Section I-2007.....Power Boilers

Section IX-2007.....Welding and Brazing Qualifications

Code for Pressure Piping:

B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural  
Steel

A575-96(2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades

E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials

E119-09c.....Standard Test Methods for Fire Tests of Building  
Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture, Selection, Application, and  
Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application

SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning  
Equipment

## 1.6 DELIVERY, STORAGE AND HANDLING

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.

- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
  - C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.
  - D. Phasing of Work: Comply with all requirements shown on drawings or specified.
  - E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
  - F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
  - G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.
- PART 2 - PRODUCTS

## **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.

3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

## **2.3 BELT DRIVES**

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  1. Material: Pressed steel, or close grained cast iron.
  2. Bore: Fixed or bushing type for securing to shaft with keys.
  3. Balanced: Statically and dynamically.
  4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
  - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
  - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

#### **2.5 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

#### **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11,

LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
  - 1. Suitable for variable torque load.
  - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid

black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
  - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum

- height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Attachment to Wood Construction: Wood screws or lag bolts.
- H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch)

galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.
  - e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
  - a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
  - c. Piping with Vertical Expansion and Contraction:

- 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
  - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
  4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- K. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
  2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  3. Shield thickness shall match the pipe insulation.
  4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
    - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
    - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
  5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

## **2.12 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.13 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

#### **2.14 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

#### **2.15 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

#### **2.16 ASBESTOS**

Materials containing asbestos are not permitted.

### **PART 3 - EXECUTION**

#### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
  - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Contracting Officer's Technical

- Representative. Damaged or defective items in the opinion of the Contracting Officer's Technical Representative, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- N. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.
- O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- P. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

#### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

**3.5 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Contracting Officer's Technical Representative. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this

plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.6 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.

- c. Regulators.
  - d. Pressure reducing valves.
  - e. Control valves and thermostatic elements.
  - f. Lubrication devices and grease fittings.
  - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
  - h. Valve stems and rotating shafts.
  - i. Pressure gauges and thermometers.
  - j. Glass.
  - k. Name plates.
- 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  - 6. Paint shall withstand the following temperatures without peeling or discoloration:
    - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
    - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
  - 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.10 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.11 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

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**3.12 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00,  
GENERAL REQUIREMENTS.

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**SECTION 23 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

**1.2 RELATED WORK:**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 21 23, HYDRONIC PUMPS.
- E. Section 23 22 23, STEAM CONDENSATE PUMPS.
- F. Section 23 34 00, HVAC FANS.
- G. Section 23 36 00, AIR TERMINAL UNITS.
- H. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.
- I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Section 23 82 00, CONVECTION HEATING and COOLING UNITS.

**1.3 SUBMITTALS:**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with drawings and specifications.
  - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
  - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):  
MG 1-2006 Rev. 1 2009 ..Motors and Generators  
MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):  
70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):  
112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):  
90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

**PART 2 - PRODUCTS**

**2.1 MOTORS:**

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
  1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications

with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.

D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

E. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
- c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
- d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
- e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.

F. Number of phases shall be as follows:

1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
  - a. Hermetically sealed motors.
  - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.

2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.

Enclosure requirements for certain conditions are as follows:

a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.

b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.

c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.

3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.

2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.

3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.

b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.

c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on

General Motor Requirements for HVAC and Steam Generation Equipment

pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%

General Motor Requirements for HVAC and Steam Generation Equipment

93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

- M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

**PART 3 - EXECUTION**

**3.1 INSTALLATION:**

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

**3.2 FIELD TESTS**

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

**3.3 STARTUP AND TESTING**

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

**3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

- - - E N D - - -

**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.
- D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.
- E. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- F. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- G. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- H. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.
- I. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40

Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Laundries	50
Lobbies, Waiting Areas	40
Offices, Large Open	40
Offices, Small Private	35
Patient Rooms	35
Recreation Rooms	40-45
Treatment Rooms	35

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
  3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
  4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

**1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Vibration isolators:
    - a. Floor mountings
    - b. Hangers
    - c. Snubbers
    - d. Thrust restraints
  - 2. Bases.
  - 3. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
  - 2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
  - A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
  - A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
  - D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
  - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
  - 29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
  - ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for  
Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL REQUIREMENTS**

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

### **2.2 VIBRATION ISOLATORS**

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.

3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
  4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
  3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed  $\frac{1}{4}$ ' clear of bottom of

hanger housing in operation to prevent spring from excessive upward travel

- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

## 2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type

weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## **2.5 SOUND ATTENUATING UNITS**

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

## **2.6 ACOUSTICAL ENCLOSURES IN MECHANICAL ROOMS**

Provide where shown on the drawings. Enclosures shall be removable and sectional, of a size and weight that sections can be readily handled with typical lifting and moving equipment available in the equipment room. Enclosures must contain access openings, observation ports, lights, and ventilation where required for normal operation, observation and servicing.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. Vibration Isolation:**

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

#### **B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust,**

repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

### 3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -

**SELECTION GUIDE FOR VIBRATION ISOLATORS**

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>REFRIGERATION MACHINES</b>															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
<b>COMPRESSORS AND VACUUM PUMPS</b>															
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
<b>PUMPS</b>															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
<b>ROOF FANS</b>																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
<b>CENTRIFUGAL FANS</b>																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.



**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, condenser water, heating hot water and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.

- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.
- D. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- E. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- G. Section 23 34 00 HVAC FANS
- H. Section 23 21 23 HYDRONIC PUMPS
- I. Section 23 73 00 INDOOR CENTRAL-STATION AIR-HANDLING UNITS

### **1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Qualifications:
  - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
  - 3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB

Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing.
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.

2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 90 percent of final values for pre-filters and after-filters.
  - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
  - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
  - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
  - d. Minimum outside air: 0 percent to plus 10 percent.
  - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 2 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be 0 to plus 5 percent.
  - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
  - g. Chilled water and condenser water pumps: 0 percent to plus 5 percent.
  - h. Chilled water coils: 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Design Review Report and within 60 days for design-build projects after the system layout on air and water side is completed by the Contractor.
  - 2. Systems inspection report on equipment and installation for conformance with design.
  - 3. Duct Air Leakage Test Report.
  - 4. Systems Readiness Report.
  - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
  - 2003.....HVAC Applications ASHRAE Handbook, Chapter 37,  
Testing, Adjusting, and Balancing and Chapter  
47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
  - 2002.....AABC National Standards for Total System  
Balance
- D. National Environmental Balancing Bureau (NEBB):
  - 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting,  
Balancing of Environmental Systems
  - 1<sup>st</sup> Edition 1994 .....Procedural Standards for the Measurement and  
Assessment of Sound and Vibration
  - 2<sup>nd</sup> Edition 1999 .....Procedural Standards for Building Systems  
Commissioning

E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):

3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS-Testing, Adjusting and Balancing

## **PART 2 - PRODUCTS**

### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

### **2.2 INSULATION REPAIR MATERIAL**

See Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

Provide for repair of insulation removed or damaged for TAB work.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 DUCT AIR LEAKAGE TEST REPORT**

See paragraphs "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS AND CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### **3.5 SYSTEM READINESS REPORT**

- A. Inspect each System to ensure that it is complete including installation and operation of controls.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and cabinets.

1. Artificially load air filters by partial blanking to produce air pressure drop of at least 90 percent of the design final pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
  - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
  - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode.
5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:

1. Coordinate water chiller flow balancing
2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function properly.

4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

### **3.8 VIBRATION TESTING**

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

### **3.9 SOUND TESTING**

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  1. Take readings in rooms, approximately fifteen (15) percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
  1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT:

- a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
    - a. Perform steps 1.a. thru 1.d., as above.
    - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
    - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 13 meters (40 feet) for sound level location.
  3. Where sound pressure levels are specified in terms of dB(A, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Contracting Officer's Technical Representative and the necessary sound tests shall be repeated.

### **3.10 MARKING OF SETTINGS**

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

### **3.11 IDENTIFICATION OF TEST PORTS**

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

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**SECTION 23 07 11**  
**HVAC, PLUMBING, AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
  - 2. Plumbing piping and equipment.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, Boiler Plant and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C (300-700 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F)
  - 8. Density: kg/m<sup>3</sup> - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).

- b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
- 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
- 12. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
- 13. MPR: Medium pressure steam condensate return.
- 14. LPS: Low pressure steam (103 kPa [15 psig] and below).
- 15. LPR: Low pressure steam condensate gravity return.
- 16. PC: Pumped condensate.
- 17. HWH: Hot water heating supply.
- 18. HWHR: Hot water heating return.
- 19. GH: Hot glycol-water heating supply.
- 20. GHR: Hot glycol-water heating return.
- 21. CPD: Condensate pump discharge.
- 22. R: Pump recirculation.
- 23. CW: Cold water.
- 24. HW: Hot water.
- 25. CH: Chilled water supply.
- 26. CHR: Chilled water return.
- 27. GC: Chilled glycol-water supply.
- 28. GCR: Chilled glycol-water return.
- 29. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING
- D. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- E. Section 23 21 13, HYDRONIC PIPING
- F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Piping and equipment.

G. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

### 1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.1.3** Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

**4.3.3.3** Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5\* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.5 Loudspeakers and recessed lighting fixtures, including their assemblies and accessories, shall be permitted in the ceiling cavity plenum where listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a peak heat release rate of 100 kW or less when tested in accordance with UL 2043, Standard for Safety Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

- b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
  - c. Insulation accessory materials: Each type used.
  - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
  - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
- 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
  - 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
  - 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
  - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
  - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
  - MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread,  
Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99.....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet, and Strip

B209-04.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

C411-97.....Standard test method for Hot-Surface  
Performance of High-Temperature Thermal  
Insulation

C449-00.....Standard Specification for Mineral Fiber  
Hydraulic-Setting Thermal Insulating and  
Finishing Cement

C533-04.....Standard Specification for Calcium Silicate  
Block and Pipe Thermal Insulation

C534-05.....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form

C547-06.....Standard Specification for Mineral Fiber pipe  
Insulation

C552-03.....Standard Specification for Cellular Glass  
Thermal Insulation

C553-02.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications

C585-90.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)

C612-04.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation

C1136-06.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation

- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-06.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-05a.....Standard Test Method for Fire Tests of Building Construction and Materials
- E136-04.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-02.....Installation of Air Conditioning and Ventilating Systems
- 96-04.....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
- 101-06.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
- SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER**

- A. ASTM C612 (Board, Block), Class 1 or 2,  $k = 0.037$  Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density  $16 \text{ kg/m}^3$  (1 pcf),  $k = 0.045$  (0.31) for use at temperatures up to 204 degrees C (400 degrees F)

- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1,  $k = 0.037$  (0.26) for use at temperatures 230 degrees C (450 degrees F).

## **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

## **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1,  $k = 0.021$  (0.15), for temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1,  $k = 0.021$  (0.15), for temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, vapor retarder and all service jacket.

## **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal,  $k = 0.033$  (0.29) at 0 degrees C (75 degrees F).
- B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

## **2.5 POLYISOCYANURATE CLOSED-CELL RIGID**

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV,  $K=0.027$  (0.19), for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV,  $K=0.027$  (0.19), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

## **2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

- A. ASTM C177, C518,  $k = 0.039$  Watt per meter, per degree C (0.27), at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## **2.7 CALCIUM SILICATE**

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m <sup>3</sup> (lb/ ft <sup>3</sup> )	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft <sup>2</sup> degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

## 2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with

integral vapor retarder where required or specified. Weather proof if utilized for outside service.

- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

## 2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).
- C. Boiler Plant Pipe supports: MSS SP58, Type 39. Apply at all pipe support points, except where MSS SP58, Type 3 pipe clamps provided as part of the support system.

#### **2.10 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

#### **2.11 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or stainless steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

#### **2.12 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

### **2.13 FIRESTOPPING MATERIAL**

Other than pipe and duct insulation, refer to Section 07 84 00  
FIRESTOPPING.

### **2.14 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees

C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
  - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Plumbing work not to be insulated:
  - 1. Piping and valves of fire protection system.
  - 2. Chromium plated brass piping.

3. Water piping in contact with earth.
  4. Piping in pipe basement serving wall hydrants.
  5. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
  6. Distilled water piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
  2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe or duct chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions
- M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- N. Provide metal jackets over insulation as follows:
- a. All piping and ducts exposed to outdoor weather.
  - b. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets

- may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
- c. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### **3.2 INSULATION INSTALLATION**

#### **A. Mineral Fiber Board:**

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
  - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:

- a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct air handling units
- b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums
- c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
4. Supply air duct in the warehouse and in the laundry: 25 mm (one inch) thick insulation faced with ASJ.
5. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Chilled water pumps, water filter, chemical feeder pot or tank.
  - b. Pneumatic, cold storage water and surge tanks.
6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Convertors, air separators, steam condensate pump receivers.
  - b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
  - c. Domestic water heaters and hot water storage tanks (not factory insulated).
  - d. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
7. Laundry: Hot exhaust ducts from dryers and from ironers, where duct is exposed in the laundry.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate

trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

3. Concealed supply air ductwork.
  - a. Above ceilings at a roof level: 50 mm (2 inch) thick insulation faced with FSK.
  - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK. Concealed return air ductwork in other locations need not be insulated.
5. Return air duct in interstitial spaces: 40 mm (1-1/2 inch thick insulation faced with FSK.
6. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
7. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
  - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
  - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

- c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

SPEC WRITER NOTE: Insulate vent piping for PRV safety valves, receivers and flash tanks where protection to personnel is required.

Nominal Thickness of Molded Mineral Fiber Insulation				
Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4- 3)	100-150 (4-6)	200 (8) and above
a. 122-177 degrees C (251-350 F) (HPS, MPS,)	50 (2.0)	65 (2.5)	90 (3.5)	90 (3.5)
b. 100-121 degrees C HPR, MPR (212-250 degrees F) (Vent piping from PRV safety valves, condensate receivers, and flash tanks)	25 (1.0)	50 (2.0)	50 (2.0)	50 (2.0)
c. 38-99 degrees C (100- 211 degrees F) (LPR, PC, HWH, HWHR, GH, GHR)	25 (1.0)	40 (1.5)	50 (2.0)	50 (2.0)
1. Runouts to fan coil units	15 (0.5)	-	-	-
2. Runouts to reheat coils air terminal unit reheat coils	15 (0.5)	-	-	-

Nominal Thickness of Molded Mineral Fiber Insulation				
Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4- 3)	100-150 (4-6)	200 (8) and above
d. Domestic hot water supply and return	15 (0.5)	20 (0.75)	25 (1.0)	40 (1.5)

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in table below, for piping above ground:

Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
1. 100-121 degrees C (212-250 degrees F), LPS, Vent piping from receivers and flash tanks.	15 (0.5)	25 (1)	25 (1)	--	--
2. 38-99 degrees C (100- 211 degrees F), LPR, PC, HWH, HWHR, GH and GHR.	15 (0.5)	20 (0.75)	25 (1)	--	--
a. reheat coils .	15 (0.5)	--	--	--	--
3. 4-16 degrees C (40-60 degrees F), CH, CHR, GC, and GCR.	20 (0.75)	20 (0.75)	25 (1)	40 (1.5)	50 (2.0)

<b>Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation</b>					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
4. 10 degrees C (50 degrees F) and less, RS for DX refrigerants.	15 (0.5)	20 (0.75)	--	--	--
5. Domestic hot water supply and return.	15 (0.5)	15 (0.5)	20 (0.75)	20 (0.75)	--

8. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.

a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

b. Plumbing piping as follows:

- 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
- 2) Waste piping from electric water coolers and icemakers to drainage system.
- 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from fixture (including trap) to main vertical waste pipe.
- 4) MRI quench vent piping.
- 5) Bedpan sanitizer atmospheric vent
- 6) Reagent grade water piping.

7) Cold water piping.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water and refrigerant piping.

Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
1. 4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	50 (2.0)	80 (3.0)	80 (3.0)	100 (4.0)
2. 4-16 degrees C (40-60 degrees F) (CH and CHR outside chiller room)	40 (1.5)	50 (2.0)	50 (2.0)	65 (2.5)

2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
  - a. 75 mm (3 inches) thick for hot water piping.
  - b. As tabulated above for chilled water piping.
  - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
  - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
  - e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:
    - 1) Insulation in place before coating.
    - 2) After coating.
  - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.

F. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for piping, equipment and ductwork for temperature up to 149 degree

- C (300 degree F) provided insulation thickness requirement does not exceed 38 mm (1.5 inches).
2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
  3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
  4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
  5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
  6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
  7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape.
  8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
  9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.

10. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
11. Minimum thickness in millimeter (inches) specified in table below, for piping:

Nominal Thickness of Polyisocyanurate Rigid Insulation				
Nominal Pipe Size millimeters(inches):	25(1) & below	32-75 (1 1/4- 3)	100-150 (4-6)	200-300 (8-12)
1. 122-149 degree C(251-300 degree F) (HPS, MPS)	40 (1.5)	--	--	--
2. 100-121 degrees C (211-250 degrees F), HPR, MPR, LPS, Vent piping from receivers and flash tanks	20 (0.75)	40(1.5)	40(1.5)	40(1.50)
3. 38-99 degrees C (100-211 degrees F), LPR, PC, HWH, HWHR, GH and GHR a. reheat coils	20 (0.75)  20 (0.75)	25(1.0)  --	40(1.5)  --	40(1.50)  --
4. 4-16 degrees C (40-60 degrees F), CH, CHR, GC and GCR for relative humidity up to 80 percent or underground location	25 (1.00)	25 (1.0)	40 (1.50)	40(1.5)
5. 4-16 degrees C(40-60 degrees F) CH, CHR, GC and GCR for relative humidity 80 to 90 percent or higher	40 (1.50)	40 (1.5)	40 (1.5)	40 (1.5)

Nominal Thickness of Polyisocyanurate Rigid Insulation				
6. 10 degrees C (50 degrees F) and less, RS for DX refrigerants	20 (0.75)	25 (1.0)	--	--
7. Domestic hot water supply and return	15 (0.5)	20 (0.74)	25 (1.0)	25(1.0)

12. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.
  - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
  - b. Plumbing piping as follows:
    - 1) Body of roof and overflow drains and horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
    - 2) Waste piping from electric water coolers to drainage system.
    - 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from fixture (including trap) to main vertical waste pipe.
    - 4) MRI quench vent piping.
    - 5) Bedpan sanitizer atmospheric vent.
    - 6) Reagent grade water piping.
    - 7) Cold Water Piping.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
  - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive.

Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape. 3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in table below for piping above ground:

Nominal Thickness of Flexible Elastomeric Cellular Insulation				
Nominal Pipe Size millimeters (inches)	25 (1) & below	32-75 (1 1/4- 3)	100-150 (4-6)	200 (8)
1. 38-93 degrees C (100-200 degrees F) (HWH, HWHR, GH, GHR)	25 (1.0)	40 (1.5)	-	-
a. Runouts to reheat coils air terminal unit reheat coils	20 (0.75)	40 (1.5)	-	-
2. 4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR)	25 (1.0)	40 (1.5)	-	-
a. Runouts to cooling coil condensate piping	20 (0.75)	40 (1.5)	-	-
b. RS for DX refrigeration	25 (1.0)	40 (1.5)	-	-
3. Domestic hot water supply and return	15 (0.50)	20 (0.75)	25 (1.0)	40 (1.50)

5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
- a. Chilled water pumps
  - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
  - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.

- d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
- H. Calcium Silicate:
1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 6)	Over 200 (6)
93-260 degrees C(200- 500 degrees F)(HPS, HPR)	67 (2-1/2)	75(3)	100(4)	100(4)

2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, 65 mm (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire or 0.38 x 12 mm 0.015 x 1/2 IN wide galvanized bands on 300 mm 12 IN maximum centers. Anchor wire and bands to welded pins, clips or angles. Apply 25 mm 1 IN hex galvanized wire over insulation. Fill voids with 6 mm 1/4 IN insulating cement.
3. ETO Exhaust (High Temperature): Type II, class D, 65 mm (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.

### **3.3 APPLICATION -BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:**

- A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);
1. Application; Steam service 110 kpa (16 psig nominal) and higher, high pressure condensate to trap assembly, boiler bottom blowoff from boiler to blowoff valve closest to boiler.
  2. Insulation and Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feedwater heater mezzanine floor or access

platform and any floors or platforms on which tanks or pumps are located.

- b. Mineral fiber for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
  - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.
3. Thickness:

Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	50 (2)
32 to 80 (1 1/4 to 3)	63 (2-1/2)
100 (4) and above	88 (3-1/2)

- B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):
- 1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping, boiler feedwater from feedwater heater to boiler feed pump recirculation, feedwater heater overflow, heated oil from oil heater to burners.
  - 2. Insulation and Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (0 to 6 feet) above boiler room floor, feedwater heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.
    - b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
    - c. ASJ with PVC premolded fitting coverings.
    - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
  - 3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	25 (1)
32 to 80 (1-1/4 to 3)	50 (2)
100 (4) and above	50 (2)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (10 and below)	19 (0.75)
32 to 80 (1-1/4 to 30)	25 (1)
100 (4) and above	25 (1)

C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):

1. Application: Pumped condensate, vacuum heating return, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, heated oil system to heaters and returns from burners, condensate return from convertors and heated water storage tanks.
2. Insulation Jacket:
  - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
  - b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	25 (1)
32 to 80 (1-1/4 to 3)	38 (1-1/2)
100 (40 and above)	50 (2)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	19 (0.75)
32 to 80 (1-1/4 to 3)	19 (0.75)
100 (4) and above	25 (1)

D. Protective insulation to prevent personnel injury:

1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blowoff, feedwater and boiler water sample, blowoff tank vent, flash tank vents and condensater tank vent, shot-type chemical feed, fire tube boiler bottom blowoff after valves, valve by-passes.
2. Insulation thickness: 25 mm (1 inch).
3. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of floor. Use PVC premolded fitting coverings when all service jacket is utilized.

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On calcium silicate, mineral fiber and rigid closed-cell phenolic foam systems, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface

- with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
  8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
  9. Insulate valve bonnet upto valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
  10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.
  11. Do not insulate basket removal flanges on strainers.

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## **SECTION 23 08 00**

### **COMMISSIONING OF HVAC SYSTEMS**

#### **PART 1 - GENERAL**

##### **1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

##### **1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

##### **1.3 SUMMARY**

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

##### **1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

##### **1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance

personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following HVAC systems will be commissioned:

1. Air Handling Systems (including terminal units and energy recovery units)
2. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
3. Dehumidification Systems (Energy recovery devices - such as enthalpy wheels, fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties, controls, gages, and vibration isolation).
4. Condensate Return Systems (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, deaerators, boiler feed pumps and motors, safeties).
5. Chilled Water Systems (Chilled water pumps and motors, instrumentation and safeties, isolation valves, blending valves).
6. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
7. Steam System (Piping Valves, controls, gages and instrumentation, safety relief valves).
8. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).

**1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

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- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

**3.2 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.4 TRAINING OF VA PERSONNEL**

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be Andover Continuum. The direct digital control (DDC) system shall be Andover Continuum and shall consist of PC-based workstations and microcomputer controllers of modular design providing distributed processing capability, and allowing future expansion of both input/output points and processing/control functions. This project the system shall consist of the following components:

**Operator Workstation(s).**

The DDC Contractor shall furnish (1) Operator Workstation Computer as described in Part 2 of the specification. This workstation must be running the standard workstation software developed and tested by the manufacturer of the network controllers and the standalone controllers. No third party front-end workstation software will be acceptable.

**Ethernet-based Network Controller(s).**

The BAS Contractor shall furnish Ethernet-based network controllers as described in Part 2 of the specification. These controllers will connect directly to the Operator Workstation over Ethernet, provide communication to the Standalone Digital Control Units and/or other

Input/Output Modules and serve as a gateway to equipment furnished by others (if applicable).

Standalone Digital Control Units (SDCUs).

Provide the necessary quantity and types of SDCUs to meet the requirements of the project for mechanical equipment control including air handlers, central plant control, and terminal unit control. Each SDCU will operate completely standalone, containing all of the I/O and programs to control its associated equipment.

3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
  4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
  5. The control system shall accommodate 1 Engineering Control Center and will be provided with remote access.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:

1. Control valves.
  2. Flow switches.
  3. Flow meters.
  4. Sensor wells and sockets in piping.
  5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Refrigerant leak detection system.
  2. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
  2. Terminal units' velocity sensors
  3. Condenser water quality systems: condenser water high- and low-parts hydrogen (pH) alarms.
  4. Unitary HVAC equipment packaged pumping stations, air handling unit ) controls. These include:
    - a. Discharge temperature control.
    - b. /Economizer control.
    - c. Flowrate control.
    - d. Setpoint reset.
    - e. /Time of day indexing.
    - f. Status alarm.

5. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.

6. The following systems have limited control (as individually noted below) from the ECC:

- g. Emergency generators: status alarms.
- h. Domestic water heating systems: low temperature, high temperature and status alarms.
- i. Building lighting systems: on/off and scene control.
- j. Stormwater removal pumps: status alarm.
- k. Sanitary sewage pumps: status alarm

E. Responsibility Table (not all items listed are applicable to this project)

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

F. Provide a new Andover Continuum ECC, communications network and controllers. The new system shall be fully compatible with the existing system. No third party integration or non-Andover Continuum front end workstations will be acceptable. The workstation shall be native BACnet, ANSI/ASHRAE Standard 135 compliant.

a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

b. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new

and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

G Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
2. Vestibule heater
3. Exterior stair heater
4. Attic heating and ventilation
5. Mechanical or electrical room heating and ventilation.

H The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

## **1.2 RELATED WORK**

- A. Section 21 05 11, Common Work Results for Fire Suppression.
- B. Section 22 35 00, Domestic Water Heat Exchangers.
- C. Section 23 21 13, Hydronic Piping.
- D. Section 23 22 13, Steam and Condensate Heating Piping.
- E. Section 23 31 00, HVAC Ducts and Casings.
- F. Section 23 36 00, Air Terminal Units.
- G. Section 23 73 00, Indoor Central-Station Air-Handling Units.
- H. Section 26 05 11, Requirements for Electrical Installations.
- I. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- J. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- K. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- L. Section 26 09 23, Lighting Controls.
- M. Section 26 27 26, Wiring Devices.
- N. Section 26 29 11, Motor Starters.

O. Section 28 31 00, Fire Detection and Alarm.

## **1.2 DEFINITION**

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

#### **1.4 QUALITY ASSURANCE**

##### **A. Criteria:**

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system.

The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.

2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.

2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

#### **1.5 PERFORMANCE**

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request. Graphics built for this system shall be consistent with the current site standard.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ( $\pm 1^{\circ}\text{F}$ )
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [ $\pm 2^{\circ}\text{F}$ ]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [ $\pm 3^{\circ}\text{F}$ ]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Carbon Monoxide (CO)	$\pm 5\%$ of reading
Carbon Dioxide (CO <sub>2</sub> )	$\pm 50$ ppm
Air pressure (ducts)	$\pm 25$ Pa [ $\pm 0.1$ "w.c.]
Air pressure (space)	$\pm 0.3$ Pa [ $\pm 0.001$ "w.c.]
Water pressure	$\pm 2\%$ of full scale *Note 1
Electrical Power	$\pm 0.5\%$ of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	$\pm 50$ Pa ( $\pm 0.2$ in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	$\pm 3$ Pa ( $\pm 0.01$ in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	$\pm 10\%$ of full scale	
Space Temperature	$\pm 1.0^{\circ}\text{C}$ ( $\pm 2.0^{\circ}\text{F}$ )	
Duct Temperature	$\pm 1.5^{\circ}\text{C}$ ( $\pm 3^{\circ}\text{F}$ )	
Humidity	$\pm 5\%$ RH	
Fluid Pressure	$\pm 10$ kPa ( $\pm 1.5$ psi)	0-1 MPa (1-150 psi)
Fluid Pressure	$\pm 250$ Pa ( $\pm 1.0$ in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

## **1.6 WARRANTY**

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

## **1.7 SUBMITTALS**

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
  - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
  - 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.

3. Control dampers and control valves schedule, including the size and pressure drop.
4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
11. Riser diagrams of wiring between central control unit and all control panels.
12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.

13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
  14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
  3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
  2. Include the following documentation:
    - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
    - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
    - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
    - d. Complete troubleshooting procedures and guidelines for all systems.
    - e. Complete operating instructions for all systems.

- f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
  - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
  - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

#### **1.8 INSTRUCTIONS**

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
- 1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
  - 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 16 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
  - 3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.

4. Training shall be given by direct employees of the controls system subcontractor.

#### **1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- C. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

#### **1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
Standard 135-08.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):  
B16.18-05.....Cast Copper Alloy Solder Joint Pressure Fittings.  
B16.22-05.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):  
B32-04.....Standard Specification for Solder Metal  
B88-03.....Standard Specifications for Seamless Copper Water Tube  
B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)  
B280-03.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service  
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):  
Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):  
802.3-05.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific

Requirements-Part 3: Carrier Sense Multiple  
Access with Collision Detection (CSMA/CD)  
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-08.....National Electric Code  
90A-09.....Standard for Installation of Air-Conditioning  
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-06.....Tests for Flammability of Plastic Materials for  
Parts and Devices and Appliances  
294-05.....Access Control System Units  
486A/486B-04-.....Wire Connectors  
555S-06.....Standard for Smoke Dampers  
916-07.....Energy Management Equipment  
1076-05.....Proprietary Burglar Alarm Units and Systems

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract. Provide a complete system of direct digital temperature, building automation and automatic temperature control of the electronic type as manufactured by Andover. The system shall be complete in all respects including all labor, materials, equipment, and service necessary, and shall be installed by personnel regularly employed by the manufacturer's representative.

**2.2 CONTROLS SYSTEM ARCHITECTURE**

A. General

The DDC system shall consist of Network Control Units (NCUs), a family of Standalone Digital Control Units (SDCUs), Input/Output Unit Modules (IOU Modules), Operator Workstations (OWs), and one File Server to support system configurations where more than one operator workstation is required. The DDC system shall provide control, alarm detection, scheduling, reporting and information management for the entire facility, and Wide Area Network (WAN) if applicable, from a single ODBC-compliant database.

The existing Andover system is comprised of proprietary Infinet RS-485

controllers.

#### B. Level 1 Network Description

Level 1, the main backbone of the system, shall be an Ethernet LAN/WAN. Network Control Units, Operator Workstations, and the Central File Server shall connect directly to this network without the need for Gateway devices.

#### C. Level 2 Network Description

Level 2 of the system shall consist of one or more field buses managed by the Network Control Units. The Level 2 field buses may consist of one or both of the following types:

1. An RS485, token passing bus that supports up to 127 Standalone Digital Control Units (SDCUs) for operation of HVAC equipment and lighting, or
2. An RS485 field bus that supports up to 32 devices from a family of plugin, IOU modules.

These IOU modules may be mounted within the NCU enclosure or remotely mounted via a single, twisted, shielded pair of wires.

#### C. DDC System

The system shall be capable of being segmented, through software, into multiple local area networks (LANs) distributed over a wide area network (WAN), sharing a single file server. This enables workstations to manage a single LAN (or building), and/or the entire system with all devices being assured of being updated by and sharing the most current database. In the case of a single workstation system, the workstation shall contain the entire database - with no need for a separate file server.

#### D. Standard Network Support

All NCUs, Workstation(s) and File Server shall be capable of residing directly on the owner's Ethernet TCP/IP LAN/WAN with no

required gateways. Furthermore, the NCU's, Workstation(s) and File Server shall be capable of using standard, commercially available, off-the-shelf Ethernet infrastructure components such as routers, switches and hubs. With this design the owner may utilize the investment of an existing or new enterprise network or structured cabling system. This also allows the option of the maintenance of the LAN/WAN to be performed by the owner's Information Systems Department as all devices utilize standard TCP/IP components.

#### E. System Expansion

The DDC system shall be scalable and expandable at all levels of the system using the same software interface, and the same Level 1 and Level 2 controllers. Systems that require replacement of either the workstation software or field controllers in order to expand the system shall not be acceptable.

The DDC system shall be expandable to include Security and Access Control functions at any time in the future with no additional workstations, front-end software or Level 1 controllers required. Standalone Digital Control Units or IOU modules shall be able to be added to the existing Level 1 controller's field bus(es), to perform security and card access applications. In this way, an owner's existing investment in wiring infrastructure may be leveraged and the cost and inconvenience of adding new field bus wiring will be minimized.

#### F. Support For Open Systems Protocols

The BAS design must include solutions for the integration of the following "open systems" protocols: BACnet, LonTalk, and digital data communication to third party microprocessors such as chiller controllers, fire panels and variable frequency drives (VFDs). The system shall also provide the ability to program custom ASCII communication drivers, that will reside in the NCU, for communication to third party systems and devices. These drivers will provide real time monitoring and control of the third party systems.

## **2.3 Network Control Units (NCUs) and Communication**

### **A. General**

Network Control Units shall be microprocessor based, multi-tasking, multi-user, and employ a real time operating system. Each NCU control panel shall consist of modular hardware including power supply, CPU board, and input/output modules. A sufficient number of NCUs shall be supplied to fully meet the requirements of this specification and the attached point list. NCUs for telephone dialup sites shall be of the same design as the Ethernet control units but without the plug-in Ethernet network interface card (NIC), i.e., NCUs, which include a NIC, shall be interchangeable whether used on a LAN/WAN or a dialup site.

### **B. Webserver Functionality**

All NCUs on the Ethernet TCP/IP LAN/WAN shall be capable, out-of-the box, to be set up as a Web Server. The NCU shall have the ability to store HTML code and "serve" pages to a web browser. This provides the ability for any computing device utilizing a TCP/IP Ethernet connection and capable of running a standard Internet browser (Microsoft Internet Explorer, Firefox, Google Chrome, etc.) to access real-time data from the entire BAS via any NCUs. Graphics and text-based web pages shall be constructed using standard HTML code. The interface shall allow the user to choose any of the standard text or graphics-based HTML editors for page creation. It shall also allow the operator to generate custom graphical pages and forms. The WEB server interface shall be capable of password security, including validation of the requesting PC's IP address. The WEB server interface shall allow the sharing of data or information between any controller, or process or network interface (BACnet, LonTalk and TCP/IP) that the BMS has knowledge of, regardless of where the point is connected on the BAS network or where it is acquired from. The BAS network controller must act directly as the WEB server. It must directly generate the HTML code to the requesting user (i.e. WEB browser), eliminating the need for and

reliance on any PC-based WEB server hardware or software. To simplify graphic image space allocation, HTML graphic images, if desired, shall be stored on any shared network device. The BAS WEB server shall have the ability to acquire any necessary graphics using standard pathing syntax within the HTML code mounted within the BAS WEB server. External WEB server hardware and software are not acceptable.

#### C. Hardware Specifications

Memory: A minimum of 4MB of RAM shall be provided for NCUs with expansion up to 8MB. The 8MB versions shall include a floating-point math co-processor.

Communication Ports: Each NCU shall provide communication to both the Workstation(s) and the field buses. In addition, each NCU must have at least 3 other communications ports that support a telephone modem, portable service tool, serial printer and connection to third party controllers such as a chiller control panel. On a LAN/WAN system the NCU shall be provided with a 10Mbps plug-in Ethernet TCP/IP network interface card (NIC).

Input/Output (I/O): Each NCU shall support the addition of the following types of inputs and outputs:

Digital Inputs for status/alarm contacts

Counter Inputs for summing pulses from meters.

Thermistor inputs for measuring temperatures in space, ducts and thermowells.

Analog inputs for pressure, humidity, flow and position measurements.

Digital Outputs for on/off equipment control.

Analog Outputs for valve and damper position control, and capacity control of primary equipment.

#### D. Modular Expandability:

The system shall employ a modular I/O design to allow easy expansion. Input and output capacity is to be provided through plug-

in modules of various types or DIN-mountable IOU modules. It shall be possible to combine I/O modules as desired to meet the I/O requirements for individual control applications.

E. Hardware Override Switches:

All digital output units shall include three position manual override switches to allow selection of the ON, OFF, or AUTO output state. These switches shall be built into the unit and shall provide feedback to the controller so that the position of the override switch can be obtained through software. In addition each analog output shall be equipped with an override potentiometer to allow manual adjustment of the analog output signal over its full range, when the 3 position manual override switch is placed in the ON position.

F. Local Status Indicator Lamps:

Provide as a minimum LED indication of CPU status, Ethernet LAN status, and field bus status. For each output, provide LED indication of the value of the output (On/Off). For each output module provide an LED which gives a visual indication of whether any outputs on the module are manually overridden

G. Real Time Clock (RTC):

Each NCU shall include a battery-backed, real time clock, accurate to 10 seconds per day. The RTC shall provide the following: time of day, day, month, year, and day of week. In normal operation the system clock will be based on the frequency of the AC power. The system shall automatically correct for daylight savings time and leap years and be Year 2000 compliant.

E. Power Supply:

The power supply for the NCUs shall be auto sensing, 120-220VAC, 60/50 Hz power, with a tolerance of +/- 20%. Line voltage below the

operating range of the system shall be considered outages. The controller shall contain over voltage surge protection, and require no additional AC power signal conditioning.

Optionally, if indicated on the drawings, the power supply shall accept an input voltage of (-48 VDC).

F. Automatic Restart After Power Failure:

Upon restoration of power after an outage, the ECU shall automatically and without human intervention: update all monitored functions; resume operation based on current, synchronized time and status, and implement special start-up strategies as required.

H. Software Specifications

General.

The NCU shall contain flash ROM as the resident operating system. Application software will be RAM resident. Application software will only be limited by the amount of RAM memory. There will be no restrictions placed on the type of application programs in the system. Each NCU shall be capable of parallel processing, executing all control programs simultaneously. Any program may affect the operation of any other program. Each program shall have the full access of all I/O facilities of the processor. This execution of control function shall not be interrupted due to normal user communications including interrogation, program entry, printout of the program for storage, etc.

User Programming Language:

The application software shall be user programmable. This includes all strategies, sequences of operation, control algorithms, parameters, and setpoints. The source program shall be English language-based and programmable by the user. The language shall be structured to allow for the easy configuration of control programs, schedules, alarms, reports, telecommunications, local displays,

mathematical calculations, passwords, and histories. The language shall be self documenting. Users shall be able to place comments anywhere in the body of a program. Program listings shall be configurable by the user in logical groupings.

Control Software: The NCU shall have the ability to perform the following pre-tested control algorithms:

Proportional, Integral plus Derivative Control (PID)  
Self Tuning PID  
Two Position Control  
Digital Filter  
Ratio Calculator  
Equipment Cycling Protection

4. Mathematical Functions: Each controller shall be capable of performing basic mathematical functions (+, -, \*, /), squares, square roots, exponential, logarithms, Boolean logic statements, or combinations of both. The controllers shall be capable of performing complex logical statements including operators such as >, <, =, and, or, exclusive or, etc. These must be able to be used in the same equations with the mathematical operators and nested up to five parentheses deep.

5. Energy Management Applications: NCUs shall have the ability to perform any or all of the following energy management routines:

- Time of Day Scheduling
- Calendar Based Scheduling
- Holiday Scheduling
- Temporary Schedule Overrides
- Optimal Start
- Optimal Stop
- Night Setback Control
- Enthalpy Switchover (Economizer)
- Peak Demand Limiting
- Temperature Compensated Duty Cycling
- CFM Tracking

- Heating/Cooling Interlock
- Hot/Cold Deck Reset
- Free Cooling
- Hot Water Reset
- Chilled Water Reset
- Condenser Water Reset
- Chiller Sequencing

#### 2.4 History Logging:

Each controller shall be capable of logging any system variable over user defined time intervals ranging from 1 second to 1440 minutes. Any system variables (inputs, outputs, math calculations, flags, etc.) can be logged in history. A maximum of 32767 values can be stored in each log. Each log can record either the instantaneous, average, minimum or maximum value of the point. Logs can be automatic or manual. Logged data shall be downloadable to the Operator Workstation for long term archiving based upon user-defined time intervals, or manual command.

#### 2.5 Alarm Management:

For each system point, alarms can be created based on high/low limits or conditional expressions. All alarms will be tested each scan of the NCU and can result in the display of one or more alarm messages or reports. Up to 8 alarms can be configured for each point in the controller. Messages and reports can be sent to a local terminal, to the front-end workstation(s), or via modem to a remote-computing device. Alarms will be generated based on their priority. A minimum of 255 priority levels shall be provided.

If communication with the Operator Workstation is temporarily interrupted, the alarm will be buffered in the NCU. When communications return, the alarm will be transmitted to the Operator Workstation if the point is still in the alarm condition.

#### 2.6 Reporting.

The NCU shall be able to generate user-definable reports to a locally connected printer or terminal. The reports shall contain any combination of text and system variables. Report templates shall be able to be created by users in a word processing environment. Reports can be displayed based on any logical condition or through a user command.  
ECC.

## **2.7 SENSORS (AIR, WATER AND STEAM)**

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
  - 1. Temperature Sensors: thermistor type for terminal units and all temperature devices shall use precision 10K type 3 thermistors accurate to +/- degree F over a range of -30 to 320 degrees F. Space temperature sensors shall be accurate to +/- .5 degrees F over a range of 40 to 100 degrees F.
    - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
    - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
    - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
      - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
      - 2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a

communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel coverplate with an insulated back and security screws.

- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- f. Wire: Twisted, shielded-pair cable.
- g. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
  - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
  - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
  - c. 0-10 VDC output signal continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
  - 1. 0-10 VDC output signal output signal.
  - 2. 0 to 5 inches wg for duct static pressure range.
  - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
  - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
    - a. Pipe size: 3 to 24 inches.
    - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
    - c. Mounting connection: 2 inch 150 PSI flange.
    - d. Sensor assembly: Design for expected water flow and pipe size.
    - e. Seal: Teflon (PTFE).
  - 2. Controller:
    - a. Integral to unit.
    - b. Locally display flow rate and total.
    - c. Output flow signal to BMCS: Digital pulse type.
  - 3. Performance:
    - a. Turndown: 20:1

- b. Response time: Adjustable from 1 to 100 seconds.
- c. Power: 24 volt DC
- 4. Install flow meters according to manufacturer's recommendations.  
Where recommended by manufacturer because of mounting conditions, provide flow rectifier.
- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
- 1. Performance characteristics:
  - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
  - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
  - c. Nominal range (turn down ratio): 10 to 1.
  - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
  - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
  - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
  - g. RFI effect - flow meter shall not be affected by RFI.
  - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
  - a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
  - b. Process conditions, 900 kPa (125 psig) saturated steam.
  - c. Turn down ratio, 20 to 1.
  - d. Output signal, 4-20 ma DC.
  - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
    - 1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
    - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
    - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
  - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

G. Flow switches:

1. Shall be either paddle or differential pressure type.
  - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
  - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

## 2.8 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns,

- noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
  3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
  4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
  5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
  6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket.
1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with

the specified fiber. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

## **2.9 THERMOSTATS AND HUMIDISTATS**

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:
1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
    - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
    - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
    - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
    - d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

## **2.10 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
  - 1. Leakage: Maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
  - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
  - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
  - 4. Bearing shall be nylon, bronze sleeve or ball type.
  - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
  - 6. Maximum air velocity and pressure drop through free area the dampers:
    - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
    - b. Duct mounted damper: 600 meter per minute (2000 fpm).
    - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
  - 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).

2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
  4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
  5. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  6. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
    - a. Minimum valve closeoff pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.

3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
  - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
4. See drawings for required control operation.

#### **2.11 AIR FLOW CONTROL**

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- A. Air Flow Measuring Station -- Electronic Thermal Type:
  1. Air Flow Sensor Probe:
    - a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted

from the outside of the ducts to make up the complete electronic velocity array.

- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
2. Air Flow Sensor Grid Array:
- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
  - b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
  - c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
  - b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
  - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F / . The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for

temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.

d. Electronics Panel shall have the following:

- 1) Minimum of 12-bit A/D conversion.
- 2) Field adjustable digital primary output offset and gain.
- 3) Airflow analog output scaling of 100 to 10,000 FPM.
- 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
- 5) Analog output resolution (full scale output) of 0.025%.

e. All readings shall be in S.I. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

a. Complete installation shall not exhibit more than  $\pm 2.0\%$  error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within  $\pm 0.25\%$ .

D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
  3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
  4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.
- F. Airflow Synchronization:
1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.

2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

## **2.12 Standalone Digital Control Units (SDCUs)**

### **A. General:**

Standalone Digital Control Units shall provide control of HVAC and lighting. Each controller shall have its own control programs and will continue to operate in the event of a failure or communication loss to its associated NCU. Building Automation System - Architect and Engineer Guide Specification Division 23-09-23

### **B. Memory:**

Control programs shall be stored in battery backed-up RAM and EPROM. Each controller shall have a minimum of 32K bytes of user RAM memory and 128K bytes of EPROM.

### **C. Communication Ports:**

SDCUs shall provide a communication port to the field bus. In addition, a port shall be provided for connection of a portable service tool to support local commissioning and parameter changes with or without the NCU online. It shall be possible from a service port on any SDCU to view, enable/disable, and modify values of any point or program on any controller on the local field bus, any NCU or any SDCU on a different field bus.

### **D. Input/Output:**

Each SDCU shall support the addition of the following types of inputs and outputs:

- Digital Inputs for status/alarm contacts
- Counter Inputs for summing pulses from meters.

- Thermistor Inputs for measuring temperatures in space, ducts and thermowells.
- Analog inputs for pressure, humidity, flow and position measurements.
- Digital Outputs for on/off equipment control.
- Analog Outputs for valve and damper position control, and capacity control of primary equipment.

E. Expandability:

Input and output capacity shall be expandable through the use of plug-in modules. A minimum of two modules shall be added to the base SDCU before additional power is required.

F. Networking:

Each SDCU will be able to exchange information on a peer to peer basis with other Standalone Digital Control Units during each field bus scan. Each SDCU shall be capable of storing and referencing global variables (on the LAN) with or without any workstations online. Each SDCU shall be able to have its program viewed and/or enabled/disabled either locally through a portable service tool or through a workstation connected to an NCU.

G. Indicator Lamps:

SDCUs will have as a minimum, LED indication of CPU status, and field bus status.

H. Real Time Clock (RTC):

An SDCU shall have a real time clock in either hardware or software. The accuracy shall be within 10 seconds per day. The RTC shall provide the following information: time of day, day, month, year, and day of week. Each SDCU shall receive a signal, every hour, over the network from the NCU which synchronizes all SDCU real time clocks.

I. Automatic Restart After Power Failure:

Upon restoration of power, the SDCU shall automatically and without human intervention, update all monitored functions, resume operation based on current, synchronized time and status, and implement special start-up strategies as required.

J. Battery Back Up:

Each SDCU shall have at least 3 years of battery back up to maintain all volatile memory.

K. Alarm Management:

For each system point, alarms can be created based on high/low limits or conditional expressions. All alarms will be tested each scan of the SDCU and can result in the display of one or more alarm messages or reports. Up to 8 alarms can be configured for each point in the controller enabling the escalation of the alarm priority (urgency) based upon which alarm(s) is/are triggered. Alarm messages can be sent to a local terminal or modem connected to an NCU or to the Operator's Workstation(s). Alarms will be generated based on their priority. A minimum of 255 priority levels shall be provided.

If communication with the NCU is temporarily interrupted, the alarm will be buffered in the SDCU. When communications return, the alarm will be transmitted to the NCU if the point is still in the alarm condition.

L. Air Handler Controllers (To be used on units with less than 40 points)

AHU Controllers shall be capable of meeting the requirements of the sequence of operation found in the Execution portion of this specification and for future expansion.

AHU Controllers shall support all the necessary point inputs and outputs as required by the sequence and operate in a standalone fashion. AHU Controllers shall be fully user programmable to allow for modification of

the application software. An LCD display shall be optionally available for readout of point values and to allow operators to change setpoints and system parameters. A manual override switch shall be provided for all digital and analog outputs on the AHU Controller. The position of the switch shall be monitored in software and available for operator displays and alarm notification.

#### M. VAV Terminal Unit Controllers

VAV Terminal Unit Controllers shall support, but not be limited to the control of the following configurations of VAV boxes to address current requirements as described in the Execution portion of this specification, and for future expansion:

- Single Duct Cooling Only
- Single Duct Cooling with Reheat (Electric or Hot Water)
- Fan Powered (Parallel or Series)
- Dual Duct (Constant or Variable Volume)
- Supply/Exhaust

VAV Controllers for single duct applications will come equipped with a built-in actuator for modulation of the air damper. The actuator shall have a minimum torque rating of 35 in.-lb., and contain an override mechanism for manual positioning of the damper during startup and service. VAV Controllers shall contain an integral velocity sensor accurate to +/- 5% of the full range of the box's CFM rating.

Each controller shall perform the sequence of operation described in Part 3 of this specification, and have the capability for time of day scheduling, occupancy mode control, after hours operation, lighting control, alarming, and trending. VAV Controllers shall be able to communicate with any other Standalone Digital Control Unit on the same field bus with or without communication to the NCU managing the field bus. Systems that fail to provide this (true peer-to-peer) capability will be limited to a maximum of 32 VAV controllers per field bus.

#### N. Unitary Controllers

Unitary Controllers shall support, but not be limited to, the control of the following systems as described in the Execution portion of this specification, and for future expansion:

- Unit Ventilators
- Heat Pumps (Air to Air, Water to Water)
- Packaged Rooftops
- Fan Coils (2 or 4 Pipe)

The I/O of each Unitary Controller shall contain the sufficient quantity and types as required to meet the sequence of operation found in the Execution portion of this specification. In addition, each controller shall have the capability for time of day scheduling, occupancy mode control, after hour operation, lighting control, alarming, and trending.

#### O. Display Controllers

Display controllers are standalone, touch screen based operator interfaces. The controller shall be designed for flush mounting in a finished space, with a minimum display size of 9 x 9 inches. Software shall be user programmable allowing for custom graphical images that simulate floor plans, menus, equipment schematics along with associated real time point values coming from any NCU on the network.

The touch screen display shall contain a minimum of 64 possible touch cells that permit user interaction for changing screens, modifying setpoints or operating equipment.

Systems that do not offer a display controller as specified must provide a panel mounted computer with touch screen capability as an alternative.

### **2.13 Operator Workstation Requirements**

#### A. General.

The BAS workstation software shall be configurable as either a single workstation system (with a local database) or multi-workstation system where the database is located on a central file server. The client software on multi-workstation system shall access the file server

database program via an Ethernet TCP/IP network running at either 10MBPS or 100MBPS.

All Workstations shall be Pentium II based personal computers operating under the Microsoft NT operating system. The application software shall be capable of communication to all Network Control Units and Standalone Digital Control Units, feature high-resolution color graphics, alarming, reporting, and be user configurable for all data collection and data presentation functions.

For multi-workstation systems, a minimum of 256 workstations shall be allowed on the Ethernet network along with the central file server. In this client/server configuration, any changes or additions made from one workstation will automatically appear on all other workstations without the requirement for manual copying of files. Multiworkstation systems with no central database will not be acceptable. Multi-workstation systems with distributed/tiered file servers and a central (master) database will be acceptable.

B. Workstation Requirements (Single workstation or multi-workstation configuration).

1. The workstation shall consist of the following:
  - 2 GHz Pentium 4 processor with 512MB of RAM
  - Microsoft Windows 2000 Professional or XP Professional operating system
  - Serial port, parallel port
  - 10/100MBPS Ethernet NIC
  - 80 GB hard disk
  - CD-ROM drive
  - High resolution (minimum 1024 x 768), 17" flat panel display
  - Mouse
  - Full function keyboard
  - Audio sound card and speakers
  - License agreement for all applicable software.
  - File Server Hardware Requirements (if file server is shown on the drawings).
2. The file server computer shall contain of the following:

- 2 GHz Pentium 4 processor with 1GB of RAM
- Building Automation System - Architect and Engineer Guide Specification
- Division 23-09-23
- Microsoft Windows 2000 Server operating system
- 10/100MBPS Ethernet NIC
- 80 GB hard disk
- CD-ROM drive
- High resolution (minimum 1024 x 768), 17" flat panel display
- Mouse
- Full function keyboard
- License agreement for all applicable software.

#### C. General Description

The software architecture must be object-oriented in design, a true 32-bit application suite utilizing Microsoft's OLE, COM, DCOM and ODBC technologies. These technologies make it easy to fully utilize the power of the operating system to share, among applications (and therefore to the users of those applications), the wealth of data available from the BAS. The workstation functions shall include monitoring and programming of all DDC controllers. Monitoring consists of alarming, reporting, graphic displays, long term data storage, automatic data collection, and operator-initiated control actions such as schedule and setpoint adjustments. Programming of controllers shall be capable of being done either off-line or online from any operator workstation. All information will be available in graphic or text displays. Graphic displays will feature animation effects to enhance the presentation of the data, to alert operators of problems, and to facilitate location of information throughout the DDC system. All operator functions shall be selectable through a mouse.

#### D. System Database

The files server database engine must be Microsoft SQL Server, or another ODBC-compliant, relational database program. This ODBC (Open Database Connectivity)-compliant database engine allows for an owner to utilize

"their" choice of database and due to it's "open" architecture, allows an owner to write custom applications and/or reports which communicate directly with the database avoiding data transfer routines to update other applications. The system database shall contain all point configurations and programs in each of the controllers that have been assigned to the network. In addition, the database will contain all workstation files including color graphic, alarm reports, text reports, historical data logs, schedules, and polling records.

#### E. User Interface

The BAS workstation software shall allow the creation of a custom, browser-style interface linked to the user that has logged into the workstation software. This interface shall support the creation of "hot-spots" that the user may link to view/edit any object in the system or run any object editor or configuration tool contained in the software. Furthermore, this interface must be able to be configured to become a user's "PC Desktop" - with all the links that a user needs to run other applications. This, along with the Windows 2000 user security capabilities, will enable a system administrator to setup workstation accounts that not only limit the capabilities of the user within the BAS software but may also limit what a user can do on the PC and/or LAN/WAN. This might be used to ensure, for example, that the user of an alarm monitoring workstation is unable to shutdown the active alarm viewer and/or unable to load software onto the PC.

#### F. User Security

The software shall be designed so that each user of the software can have a unique username and password. This username/password combination shall be linked to a set of capabilities within the software, set by and editable only by, a system administrator. The sets of capabilities shall range from View only, Acknowledge alarms, Enable/disable and change values, Program, and Administer. The system shall allow the above capabilities to be applied independently to each and every class of object in the system. The system must allow a minimum of 256 users to be configured per workstation. There shall be an inactivity timer adjustable

in software that automatically logs off the current operator after the timer has expired.

#### G. Configuration Interface

The workstation software shall use a familiar Windows Explorer-style interface for an operator or programmer to view and/or edit any object (controller, point, alarm, report, schedule, etc.) in the entire system. In addition, this interface shall present a "network map" of all controllers and their associated points, programs, graphics, alarms, and reports in an easy to understand structure. All object names shall be alphanumeric and use Windows long filename conventions. Object names shall not be required to be unique throughout the system. This allows consistency in point naming. For example, each VAV controller can have an input called Space Temperature and a setpoint called CFM Setpoint. The VAV controller name shall be unique such as VAV for LAB101. Systems requiring unique object names throughout the system will not be acceptable. The configuration interface shall also include support for template objects. These template objects shall be used as building blocks for the creation of the BAS database. The types of template objects supported shall include all data point types (input, output, string variables, setpoints, etc.), alarm algorithms, alarm notification objects, reports, graphics displays, schedules, and programs of template object types shall be able to be set up as template subsystems and systems. The template system shall prompt for data entry if necessary. The template system shall maintain a link to all "child" objects created by each template. If a user wishes to make a change to a template object, the software shall ask the user if he/she wants to update all of child objects with the change. This template system shall facilitate configuration and programming consistency and afford the user a fast and simple method to make global changes to the BAS.

#### H. Color Graphic Displays

The system shall allow for the creation of user defined, color graphic displays for the viewing of mechanical and electrical systems, or building schematics. These graphics shall contain point information from

the database including any attributes associated with the point (engineering units, etc.). In addition operators shall be able to command equipment or change setpoints from a graphic through the use of the mouse. Requirements of the color graphic subsystem include:

- SVGA, bit-mapped displays. The user shall have the ability to import AutoCAD generated picture files as background displays.
- A built-in library of animated objects such as dampers, fans, pumps, buttons, knobs, gauges, and graphs which can be "dropped" on a graphic through the use of a software configuration "wizard". These objects shall enable operators to interact with the graphic displays in a manner that mimics their mechanical equivalents found on field installed control panels. Using the mouse, operators shall be able to adjust setpoints, start or stop equipment, modify PID loop parameters, or change schedules.
- Status changes or alarm conditions must be able to be highlighted by objects changing screen location, size, color, text, blinking or changing from one display to another.
- Graphic panel objects shall be able to be configured with multiple "tabbed" pages allowing an operator to quickly view individual graphics of equipment, which make up a subsystem or system.
- Ability to link graphic displays through user defined objects, alarm testing, or the result of a mathematical expression. Operators must be able to change from one graphic to another by selecting an object with a mouse - no menus will be required.

#### I. Alarm Management

The software shall be capable of accepting alarms directly from controllers, or generating alarms based on evaluation of data in controllers and comparing to limits or conditional equations configured through the software. Any alarm (regardless of its origination) will be integrated into the overall alarm management system and will appear in all standard alarm reports, be available for operator acknowledgment, and have the option for displaying graphics, or reports.

Alarm management features shall include:

- A minimum of 255 alarm notification levels. Each notification level will establish a unique set of parameters for controlling alarm display, acknowledgment, keyboard annunciation, alarm printout and record keeping.
- Automatic logging in the database of the alarm message, point name, point value, connected controller, timestamp, username and time of acknowledgement, username and time of alarm silence (soft acknowledgement)
- Automatic printing of the alarm information or alarm report to an alarm printer or report printer.
- Playing an audible beep or audio (wav) file on alarm initiation or return to normal.
- Sending an email or alphanumeric page to anyone listed in a workstation's email account address list on either the initial occurrence of an alarm and/or if the alarm is repeated because an operator has not acknowledged the alarm within a user-configurable timeframe. The ability to utilize email and alphanumeric paging of alarms shall be a standard feature of the software integrated with the operating system's mail application interface (MAPI). No special software interfaces shall be required.
- Individual alarms shall be able to be re-routed to a workstation or workstations at user-specified times and dates. For example, a critical high temp alarm can be configured to be routed to a Facilities Dept. workstation during normal working hours (7am-6pm, Mon-Fri) and to a Central Alarming workstation at all other times.
- An active alarm viewer shall be included which can be customized for each user or user type to hide or display any alarm attributes.
- The font type and color, and background color for each alarm notification level as seen in the active alarm viewer shall be customizable to allow easy identification of certain alarm types or alarm states.
- The active alarm viewer can be configured such that an operator must type in text in an alarm entry and/or pick from a drop-down list of user actions for certain alarms. This ensures accountability (audit trail) for the response to critical alarms.

#### J. Custom Report Generation

The software will contain a built-in custom report generator, featuring word processing tools for the creation of custom reports. These custom reports shall be able to be set up to automatically run or be generated on demand. Each workstation shall be able to associate reports with any word processing or spreadsheet program loaded on the machine. When the report is displayed, it will automatically spawn the associated report editor such as MS Word. Reports can be of any length and contain any point attributes from any controller on the network.

- The report generator will have access to the user programming language in order to perform mathematical calculations inside the body of the report, control the display output of the report, or prompt the user for additional information needed by the report.
- It shall be possible to run other executable programs whenever a report is initiated.
- Report Generator activity can be tied to the alarm management system, so that any of the configured reports can be displayed in response to an alarm condition.
- Standard reports shall include:
  - Points in each controller.
  - Points in alarm
  - Disabled points
  - Overridden points
  - Operator activity report
  - Alarm history log.
  - Program listing by controller with status.
  - Network status of each controller

#### K. Spreadsheet-style reports

The software shall allow the simple configuration of row/column (spreadsheet style) reports on any class of object in the system. These reports shall be user configurable and shall be able to extract live (controller) data and/or data from the database. The user shall be able

to set up each report to display in any text font, color and background color. In addition the report shall be able to be configured to filter data, sort data and highlight data which meets user-defined criteria.

#### L. HTML Reporting

The above spreadsheet-style reports shall be able to be run to an HTML template file. This feature will create an HTML "results" file in the directory of the HTML template. This directory can be shared with other computer users, which will allow those users with access to the directory to "point" their web browser at the file and view the report.

#### M. Scheduling

It shall be possible to configure and download from the workstation schedules for any of the controllers on the network.

- Time of day schedules shall be in a calendar style and shall be programmable for a minimum of one year in advance. Each standard day of the week and user-defined day types shall be able to be associated with a color so that when the schedule is viewed it is very easy, at-a-glance, to determine the schedule for a particular day even from the yearly view. To change the schedule for a particular day, a user shall simply click on the day and then click on the day type.
- Each schedule will appear on the screen viewable as the entire year, monthly, week and day. A simple mouse click shall allow switching between views. It shall also be possible to scroll from one month to the next and view or alter any of the schedule times.
- Schedules will be assigned to specific controllers and stored in their local RAM memory. Any changes made at the workstation will be automatically updated to the corresponding schedule in the controller.

#### N. Programmer's Environment

The programmer's environment will include access to a superset of the same programming language supported in the controllers. Here the programmer will be able to configure application software off-line (if desired) for custom program development, write global control programs, system reports, wide area networking data collection routines, and custom alarm management software. On the same screen as the program editor, the programming environment shall include dockable debug and watch bars for program debugging and viewing updated values and point attributes during programming. In addition a wizard tool shall be available for loading programs from a library file in the program editor.

#### O. Saving/Reloading

The workstation software shall have an application to save and restore field controller memory files. This application shall not be limited to saving and reloading an entire controller - it must also be able to save/reload individual objects in the controller. This allows off-line debugging of control programs, for example, and then reloading of just the modified information.

#### P. Data Logging

The workstation software shall have the capability to easily configure groups of data points with trend logs and display the trend log data. A group of data points shall be created by drag-and-drop method of the points into a folder. The trend log data shall be displayed through a simply menu selection. This data shall be able to be saved to file and/or printed.

#### Q. Audit Trail

The workstation software shall automatically log and timestamp every operation that a user performs at a workstation, from logging on and off a workstation to changing a point value, modifying a program, enabling/disabling an object, viewing a graphic display, running a report, modifying a schedule, etc.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. General:**

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Work Coordination: GENERAL CONDITIONS.
3. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
4. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
5. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
6. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
7. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
8. Install equipment level and plum.

#### **A. Electrical Wiring Installation:**

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation,

- miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
  5. Install all system components in accordance with local Building Code and National Electric Code.
    - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
    - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
    - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
    - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
  6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
  7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
  8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
    - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

- b. Calibrate sensors to accuracy specified, if not factory calibrated.
  - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
  - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
  - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
  - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
  - g. All pipe mounted temperature sensors shall be installed in wells.
  - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
  - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
  - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
  - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
  - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.

- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
- 4. Flow Switches:
  - a. Install flow switch according to manufacturer's written instructions.
  - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
  - c. Assure correct flow direction and alignment.
  - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
  - 1. Ethernet:
    - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
    - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
  - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
  - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
  - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
  - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.

4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

### **3.2 SYSTEM VALIDATION AND DEMONSTRATION**

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
  1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
  2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.
- C. Demonstration
  1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper

commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.

2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
  - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
  - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
  - c. Demonstrate the software ability to edit the control program off-line.
  - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
  - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
  - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
  - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
  - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
  - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

----- END -----



**SECTION 23 21 13**  
**HYDRONIC PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, condenser water, heating hot water and drain piping.
  - 2. Extension of domestic water make-up piping.
  - 3. Glycol-water piping.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION:  
General mechanical requirements and items, which are common to more than one section of Division 23.
- I. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- J. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- K. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- L. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS: VAV and CV units, fan coil units, and radiant ceiling panels.
- M. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
- D. Mechanical pressed fittings shall be installed by factory trained workers.

E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.

1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Grooved joint couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. Pipe alignment guides.
10. Expansion joints.
11. Expansion compensators.
12. All specified hydronic system components.
13. Water flow measuring devices.
14. Gages.
15. Thermometers and test wells.
16. Electric heat tracing systems.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

1. Heat Exchangers (Water to Water)
2. Air separators.
3. Expansion tanks.

D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.
3. One complete set of drawings in electronic Autocad and pdf format.

#### 1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-06.....Gray Iron Threaded Fittings B16.18-01 Cast  
Copper Alloy Solder joint Pressure fittings

B16.23-02.....Cast Copper Alloy Solder joint Drainage  
fittings

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and  
300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and  
250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½  
through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure  
Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure  
Fittings.

B16.24-06.....	Cast Copper Alloy Pipe Flanges and Flanged Fittings
B16.39-06.....	Malleable Iron Threaded Pipe Unions
B16.42-06.....	Ductile Iron Pipe Flanges and Flanged Fittings
B31.1-08.....	Power Piping
E. American Society for Testing and Materials (ASTM):	
A47/A47M-99 (2004).....	Ferritic Malleable Iron Castings
A53/A53M-07.....	Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A106/A106M-08.....	Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
A126-04.....	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A183-03 .....	Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-08 .....	Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M-07 .....	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-07 .....	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004) .....	Standard Specification for Ductile Iron Castings
A615/A615M-08 .....	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-08 .....	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-08 .....	Standard Specification for Solder Metal
B62-02 .....	Standard Specification for Composition Bronze or Ounce Metal Castings
B88-03 .....	Standard Specification for Seamless Copper Water Tube
B209-07 .....	Aluminum and Aluminum Alloy Sheet and Plate

- C177-04 ..... Standard Test Method for Steady State Heat Flux  
Measurements and Thermal Transmission Properties  
by Means of the Guarded Hot Plate Apparatus
- C478-09 ..... Precast Reinforced Concrete Manhole Sections
- C533-07 ..... Calcium Silicate Block and Pipe Thermal  
Insulation
- C552-07 ..... Cellular Glass Thermal Insulation
- D3350-08 ..... Polyethylene Plastics Pipe and Fittings  
Materials
- C591-08 ..... Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation
- D1784-08 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compound
- D1785-06 ..... Poly (Vinyl Chloride) (PVC) Plastic Pipe,  
Schedules 40, 80 and 120
- D2241-05 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe  
(SDR Series)
- F439-06 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,  
Schedule 80
- F441/F441M-02 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80
- F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic  
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for  
Steel Water Pipe Lines Enamel and Tape Hot  
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook

- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
  - EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
  - SP-67-02a.....Butterfly Valves
  - SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
  - SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
  - SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
  - SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends
  - SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends
  - SP-125-00.....Gray Iron and Ductile Iron In-line, Spring  
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):
  - 14-06.....Plastic Piping System Components and Related  
Materials
  - 50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs  
and other Recreational Water Facilities -  
Evaluation criteria for materials, components,  
products, equipment and systems for use at  
recreational water facilities
  - 61-2008.....Drinking Water System Components - Health  
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

## **1.6 SPARE PARTS**

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **2.2 PIPE AND TUBING**

- A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water and Vent Piping:
  - 1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
  - 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
  - 1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
  - 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.
- D. Chemical Feed Piping for Condenser Water Treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F441.
- E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **2.3 FITTINGS FOR STEEL PIPE**

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
  - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
  - 2. Forged steel, socket welding or threaded: ASME B16.11.
  - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
  - 4. Unions: ASME B16.39.
  - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
  - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  - 2. Welding flanges and bolting: ASME B16.5:
    - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).

- 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
- b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
  1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
  2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
  3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

## **2.4 FITTINGS FOR COPPER TUBING**

- A. Joints:
1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
  2. Contractor's Option: Mechanical press sealed fittings, double pressed type, NSF 50/61 approved, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements for up to 65 mm (2-1/2 inch) and below are optional for above ground water piping only.
  3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and

complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## **2.5 FITTINGS FOR PLASTIC PIPING**

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.
- C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

## **2.6 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

## **2.7 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## **2.8 VALVES**

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
  - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

- a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
- b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
- c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
  - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
  - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
  - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
    - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
    - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves

1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
  - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
- 2. Angle Valves:
  - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
  - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.
- F. Check Valves
  - 1. Swing Check Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
    - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
  - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
    - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
    - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
  - 1. Ball or Globe style valve.
  - 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
  - 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

## **2.9 WATER FLOW MEASURING DEVICES**

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
  1. Metal tag attached by chain to the device.
  2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

G. Portable Water Flow Indicating Meters:

1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
2. Bleed and equalizing valves.
3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
5. Provide one portable meter for each range of differential pressure required for the installed flow devices.

H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

**2.10 STRAINERS**

A. Y Type.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

**2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE**

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
  - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).

- b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
- 3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:  
See other fittings specified under Part 2, PRODUCTS.

## **2.12 EXPANSION JOINTS**

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type: for 2" and over
  - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
  - 2. Internal stainless steel sleeve entire length of bellows.
  - 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
  - 4. Welded ends.
  - 5. Design shall conform to standards of EJMA and ASME B31.1.
  - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
  - 7. Integral external cover.
- D. Bellows - Externally Pressurized Type: for 2" and over
  - 1. Multiple corrugations of Type 304 stainless steel.
  - 2. Internal and external guide integral with joint.
  - 3. Design for external pressurization of bellows to eliminate squirm.
  - 4. Welded ends.
  - 5. Conform to the standards of EJMA and ASME B31.1.
  - 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
  - 7. Integral external cover and internal sleeve.
- E. Expansion Compensators: for 2" and under
  - 1. Corrugated bellows, externally pressurized, stainless steel or bronze.

2. Internal guides and anti-torque devices.
  3. Threaded ends.
  4. External shroud.
  5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).
- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

## **2.13 HYDRONIC SYSTEM COMPONENTS**

- A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
  2. Tube fouling factor: TEMA Standards, but not less than 0.001.
  3. Materials:
    - a. Shell: Steel.
    - b. Tube sheet and tube supports: Steel or brass.
    - c. Tubes: 20 mm (3/4 inch) OD copper.
    - d. Head or bonnet: Cast iron or steel.
  4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.

B. Plate and Frame Heat Exchanger:

1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
2. Corrugated channel plates shall be type 316 or 304 stainless steel.
3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.
4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
6. Piping connections 2" and smaller to be carbon steel NPT tappings. Piping connections 4" and larger to be studed port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.
9. Performance: As scheduled on drawings.

C. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame. Refer to Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, for additional requirements

D. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation. Locate upstream of the system pump and downstream of the heat source if present.

E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5

mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

- F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
1. Horizontal tank: Provide cradle supports and following accessories:
    - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
    - b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
  2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

- I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

#### **2.14 WATER FILTERS AND POT CHEMICAL FEEDERS**

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

#### **2.15 GAGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
  - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

#### **2.16 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
  - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.

3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

#### **2.17 THERMOMETERS**

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
  - 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
  - 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

#### **2.18 FIRESTOPPING MATERIAL**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at

height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

- L. Where copper piping is connected to steel piping, provide dielectric connections.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

### **3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)**

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

### **345 LEAK TESTING ABOVEGROUND PIPING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contracting Officer's Technical Representative. Tests may be either of those below, or a combination, as approved by the Contracting Officer's Technical Representative.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

### **3.5 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
  - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
  - 2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe

joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.

3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

### **3.6 WATER TREATMENT**

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the Contracting Officer's Technical Representative, for instructing VA operating personnel.

### **3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**RORSECTION 23 21 23**  
**HYDRONIC PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 21 13, HYDRONIC PIPING.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
  - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  - 3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
  - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
  - 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.

6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
  7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
  8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
  3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or  
Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,  
General Requirements.

**1.6 DEFINITIONS**

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid  
pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times  
the head at the best efficiency point.

**1.7 SPARE MATERIALS**

A. Furnish one spare seal and casing gasket for each pump to the  
Contracting Officer's Technical Representative.

**PART 2 - PRODUCTS**

**2.1 CENTRIFUGAL PUMPS, BRONZE FITTED**

A. General:

1. Provide pumps that will operate continuously without overheating  
bearings or motors at every condition of operation on the pump curve,  
or produce noise audible outside the room or space in which  
installed.
2. Provide pumps of size, type and capacity as indicated, complete with  
electric motor and drive assembly, unless otherwise indicated.  
Design pump casings for the indicated working pressure and factory  
test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer,  
with pump parts of the same size and type interchangeable.
4. General Construction Requirements
  - a. Balance: Rotating parts, statically and dynamically.
  - b. Construction: To permit servicing without breaking piping or  
motor connections.
  - c. Pump Motors: Provide high efficiency motors, inverter duty for  
variable speed service. Refer to Section 23 05 12, GENERAL MOTOR  
REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall  
be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
  - d. Heating pumps shall be suitable for handling water to 225°F.
  - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA  
requirements.

- f. Pump Connections: Flanged.
- g. Pump shall be factory tested.
- h. Performance: As scheduled on the Contract Drawings.
- 5. Variable Speed Pumps:
  - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
  - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
  - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
  - 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
  - 2. Casing Wear Rings: Bronze.
  - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
  - 4. Casing Vent: Manual brass cock at high point.
  - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
  - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
  - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
  - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
  - 9. Shaft Sleeve: Bronze or stainless steel.
  - 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
  - 11. Base Mounted Pumps:
    - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
    - b. Impeller Wear Rings: Bronze.
    - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
    - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type. Provide lip seal and slinger outboard of each bearing.
    - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
  - 12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with

blow down valve). Contractor option: Provide suction diffuser as follows:

- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

#### **3.2 START-UP**

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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**SECTION 23 22 13**  
**STEAM AND CONDENSATE HEATING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Steam, condensate and vent piping inside buildings. Boiler plant and outside steam distribution piping is covered in specification Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

**1.2 RELATED WORK**

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.
- C. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- D. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.
- E. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.
- F. Heating and cooling radiant panels: Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
- G. Heating coils: Section 23 82 16, AIR COILS.
- H. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Valves of all types.
  - 6. Strainers.
  - 7. Pipe alignment guides.

8. Expansion joints.
  9. Expansion compensators.
  10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
  11. All specified steam system components.
  12. Gages.
  13. Thermometers and test wells.
  14. Electric heat tracing systems.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Steam-to-Hot Water).
  2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
  2. One set of reproducible drawings.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
- B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
- B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
- B16.3-2006.....Malleable Iron Threaded Fittings
- B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
- B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
- B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with  
Pipe Threads
- B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
- B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings

- B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, Class 150, 300, 400, 600, 900, 1500  
and 2500
- B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes  
150, 250, and 300
- B31.1-2007.....Power Piping
- B31.9-2008.....Building Services Piping
- B40.100-2005.....Pressure Gauges and Gauge Attachments
- Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,  
Division 1
- D. American Society for Testing and Materials (ASTM):
- A47-99.....Ferritic Malleable Iron Castings
- A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,  
Welded and Seamless
- A106-2008.....Seamless Carbon Steel Pipe for High-Temperature  
Service
- A126-2004.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A181-2006.....Carbon Steel Forgings, for General-Purpose  
Piping
- A183-2003 ..... Carbon Steel Track Bolts and Nuts
- A216-2008 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service
- A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-  
Intermediate-Tensile Strength
- A307-2007 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
- A516-2006 ..... Pressure Vessel Plates, Carbon Steel, for  
Moderate-and- Lower Temperature Service
- A536-84(2004)e1 ..... Standard Specification for Ductile Iron Castings
- B32-2008 ..... Solder Metal
- B61-2008 ..... Steam or Valve Bronze Castings
- B62-2009 ..... Composition Bronze or Ounce Metal Castings
- B88-2003 ..... Seamless Copper Water Tube
- F439-06 ..... Socket-Type Chlorinated Poly (Vinyl Chloride)  
(CPVC) Plastic Pipe Fittings, Schedule 80
- F441-02(2008) ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic  
Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding

B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-95.....Butterfly Valves

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends

SP-71-97.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends  
for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard  
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

**PART 2 - PRODUCTS**

**2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**2.2 PIPE AND TUBING**

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

**2.3 FITTINGS FOR STEEL PIPE**

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
  2. Forged steel, socket welding or threaded: ASME B16.11.
  3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
  4. Unions: ASME B16.39.
  5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  2. Welding flanges and bolting: ASME B16.5:
    - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
    - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

## **2.4 FITTINGS FOR COPPER TUBING**

- A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## 2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves or dielectric nipples may be used in lieu of dielectric unions.

## 2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## 2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
  - 1. Gate Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
    - b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
      - 1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
      - 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves:
  - 1. Globe Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
    - b. 65 mm (2 1/2 inches) and larger:

- 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
- 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
  - 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
  - a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

**2.8 STRAINERS**

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
  1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
  2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.

- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
  - 1. 50 mm (2 inches) and smaller: Cast iron or bronze.
  - 2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
  - 1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
  - 2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

## **2.9 PIPE ALIGNMENT**

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

## **2.10 EXPANSION JOINTS**

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
  - 1. Pressure Containment:
    - a. Steam Service 35-200 kPa (5-30 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
    - b. Steam Service 214-850 kPa (31-125 psig): Rated 1025 kPa (150 psig) at 186 degrees C (366 degrees F).
    - c. Steam Service 869-1025 kPa (126-150 psig): Rated 1375 kPa (200 psig) at 194 degrees C (382 degrees F).
    - d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (310 degrees F).
  - 2. Number of Full Reverse Cycles without failure: Minimum 1000.
  - 3. Movement: As shown on drawings plus recommended safety factor of manufacturer.
- C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- D. Bellows - Internally Pressurized Type:

1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
2. Internal stainless steel sleeve entire length of bellows.
3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

E. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

## **2.11 FLEXIBLE BALL JOINTS**

- A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 1720 kPa (250 psig) and a temperature of 232 degrees C (450 degrees F). Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 6 mm (1/4 inch) to 150 mm (6 inch) inclusive, and 15 degrees for sizes 65 mm (2-1/2 inches) to 750 mm (30 inches). Joints through 350 mm (14 inches) shall have forged pressure retaining members; while size 400 mm (16 inches) through 760 mm (30 inches) shall be of one piece construction.

B. Material:

1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.

2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 10 degrees C (50 degrees F) to plus 274 degrees C (525 degrees F).
- C. Certificates: Submit qualifications of ball joints in accordance with the following test data:
  1. Low pressure leakage test: 41 kPa (6psig) saturated steam for 60 days.
  2. Flex cycling: 800 Flex cycles at 3445 kPa (500 psig) saturated steam.
  3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
  4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
  5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 1.3 mm to 2.5 mm (0.05 inch to 0.1 inch) double amplitude on a single ball joint and 3 ball joint off set.

## **2.12 STEAM SYSTEM COMPONENTS**

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
  1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
  2. Tube fouling factor: TEMA Standards, but not less than  $0.00018 \text{ m}^2\text{K/W}$  ( $0.001 \text{ ft}^2\text{hrF/Btu}$ ).
  3. Materials:
    - a. Shell: Steel.
    - b. Tube sheet and tube supports: Steel or brass.
    - c. Tubes: 20 mm (3/4 inch) OD copper.
    - d. Head or bonnet: Cast iron or steel.
  4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.
- C. Steam Pressure Reducing Valves in PRV Stations:
  1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set

- pressure. Pilot shall sense controlled pressure downstream of main valve.
2. Service: Provide controlled reduced pressure to steam piping systems.
  3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
  4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
    - a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.
    - b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
  5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.
- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:

- a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
  - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
4. Valves and seats: Suitable hardened corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- I. Steam Humidifiers:
  1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
  2. Steam separator: Stainless steel or cast iron.
  3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
    - a. Duct section height exceeds 900 mm (36 inches).
    - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
    - b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
    - d. If within 3000 mm (10 feet) upstream of after-filter.

J. Unfired clean steam generator

1. Provide a packaged factory assembled, pre-piped unfired steam generator consisting of stainless steel shell, stainless steel tube coil, stainless steel steam piping, valves and controls. All stainless steel piping shall be type 316 factory-fabricated and provided as a part of the complete package.
2. Shell: Stainless steel ASME code construction with flanged piping connections. 345 kPa (50 psig) maximum WSP.
3. Tubes: Copper tubes suitable for 862 kPa (125 psig) working pressure.
4. Design: Heated fluid in shell and heating fluid (higher pressure steam) in tubes.
5. Each steam generator shall be furnished with the following accessories:
  - a. Resilient insulation.
  - b. Pilot operated modulating control valve with pressure controller.
  - c. Control pilot to maintain constant steam output.
  - d. Pressure relief valve.
  - e. Vessel and tube side pressure gages.
  - f. Liquid level controller with brass feed water solenoid valve, in check valve and strainer.
  - g. Over-pressure limit system with auto-reset.
  - h. Factory packaging.
  - i. Dual F&T condensate traps.
  - j. Manual blow down valve.
  - k. TDS based automatic blow down
  - l. Low water cut-off and high pressure cut-off.
  - m. Fully wired control box.
  - n. Automatic drain solenoid valve.
6. Provide solid state control module with LED backlit LCD display and LED pilot lights to indicate on-off, high pressure, low pressure, low water and water feed. Control module shall allow the local adjustment of pressure limits on display screen. Control module shall have alarm light and alarm horn with built in alarm silence relay. Control module shall be supplied with dry contact closure outputs to indicate to building automation controls (BAC) the occurrence of power on, high pressure, low pressure, low water and water feed. The control module shall allow the BAC to turn the unfired steam generator on or off through a remote relay suitable for 24 VAC, 1 amp. The control module shall allow the BAC to remotely monitor the operating

pressure. Control module shall be supplied with an on-off switch and shall be mounted in a NEMA 1 panel. All solenoids and limits shall be 24 VAC.

- K. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

### 2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

### 2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Contracting Officer's Technical Representative:
1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
  3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

## **2.15 FIRESTOPPING MATERIAL**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment

connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

### **3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)**

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

### **3.4 STEAM TRAP PIPING**

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

### **3.6 LEAK TESTING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

### **3.7 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

### **3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -



**SECTION 23 22 23**  
**STEAM CONDENSATE PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.  
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.  
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.  
D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.  
E. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.  
F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.  
B. Design Criteria:  
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.  
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.  
3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).  
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.  
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.  
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.  
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
  9. Furnish one spare seal and casing gasket for each pump to the Contracting Officer's Technical Representative.
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power  
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):

A48-03(2008).....Standard Specification for Gray Iron Castings

B62-09.....Standard Specification for Composition Bronze  
or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

## **1.6 DEFINITIONS**

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM)) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

## **PART 2 - PRODUCTS**

### **2.1 CONDENSATE PUMP, PAD-MOUNTED**

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
  - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
  - 2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
  - 3. Bearings: Regreaseable ball or roller type.
  - 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Pump Operation:
  - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
  - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator may be the mechanical type for use in lieu of float switches.

- G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.
1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.
  2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.
- H. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.
- I. Receiver Accessories:
1. Thermometer: 34-216 degrees C (100 - 420 degrees F), mounted below minimum water level.
  2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

## **2.2 PRESSURE POWERED CONDENSATE PUMP**

- A. Pressure-Powered Pump Packages:
1. Pump packages shall be furnished and installed as a packaged assembly of the types, sizes, capacities, and characteristics as shown on the drawings. Pump package shall be rated for 185 degrees C (365 degrees F), maximum condensate temperatures.
  2. Pump package(s) shall come completely piped and mounted on a steel skid including (1) receiver/reservoir, two positive displacement pressure-powered pumps as scheduled, interconnecting piping and valves, and all accessories as hereafter specified below:
    - a. The receiver shall be of a steel elevated design, warranted for 1 year against defects in material and workmanship. Receiver shall be 150 PSIG ASME labeled and coded. Receiver shall be sized for the required condensate storage volume and flash steam capacity. Receiver shall be horizontally mounted and have openings of the appropriate size and number including: (2) inlets, (1) vent

opening, (1) NPT drain with pipe plug, (1) NPT anode opening with anode, and gauge glass openings with gauge glass set consisting of (2) brass isolation valves and guard rods, and red-line tubular glass. Replaceable magnesium anode, which retards the corrosive action of most waters and adds to the service life of the tanks, shall be furnished with each receiver for corrosion protection.

- b. Pressure-powered pumps shall be non-electric as shown on the drawings. Units shall be constructed of 1034 kPa (150 psig) ASME labeled and coded fabricated steel body, shall be float operated, and contain a condensate inlet baffle. Each unit shall have (1) inlet check valve, (1) outlet check valve, and gauge glass set with isolation valves.
- c. The float operating mechanism shall have all moving components constructed of stainless steel and be of a snap acting design with no external seals or packing. The float mechanism shall contain a reinforced stainless steel float, (2) 300 series stainless steel open coil design springs, and spring calibration pins.
- d. Pressure-powered pumps shall be of a non-cavitating design capable of operation on systems up to the maximum working pressure of the tank rating using steam, compressed air, or other compatible inert gas as the supply (motive) pressure. Units shall be capable of operating at temperatures up to 365 F when pumping from a 'closed' system using a compatible motive gas. Balance and fine tune motive pressure to be 138 kPa (20 psig) higher than the static backpressure.
- e. Package shall include interconnecting piping between receiver/reservoir and the positive displacement pressure-powered pump(s). Interconnecting suction (fill) line shall be provided to each unit and each suction (fill) line shall include a gate valve for isolation.
- f. Manufacturer shall provide the following for field installation on each pressure-powered pump:
  - 1) Cycle counter
  - 2) Removable insulation jacket
  - 3) Pressure gauge

- 4) Drain piping
- g. Provide the following components for each pump:
  - 1) Motive pressure reducing valve
  - 2) Safety relief valve(s)
  - 3) Motive pressure inlet strainer
  - 4) Pressure gauge with pigtail, as required
  - 5) Motive pressure drip trap(s)
  - 6) Motive pressure line check valve(s)
3. The package shall be factory tested as a complete unit using steam as the motive pressure. The pump manufacturer shall furnish appropriate assembly and parts drawings, and installation and operation manuals. The package shall be shipped completely assembled, or with connection match marks if package must be shipped as sub-assemblies.
- B. Removable Insulation Jacket:
  1. The insulation jacket should be of sewn construction with Velcro fasteners and have openings for inlet, outlet, drain, and gauge glass.
  2. Materials:
    - a. Liner and jacket shall be silicone impregnated heavy duty glass fiber rated for a maximum temperature of 260 degrees C (500 degrees F).
    - b. Insulation shall be 25 mm (1 inch) minimum thickness, Type E needled glass fiber mat rated for a maximum temperature of 650 degrees C (1200 F).
    - c. Jacket shall be sewn with Nomex thread with a UV inhibitor.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.
- C. Sequence of installation for base-mounted pumps:
  1. Level and shim the unit base and grout to the concrete pad.
  2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.

3. Connect properly aligned and independently supported piping.
  4. Recheck alignment.
- D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

### **3.2 START-UP**

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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**SECTION 23 25 00**  
**HVAC WATER TREATMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.

1. Cleaning compounds.
2. Chemical treatment for closed loop heat transfer systems.

**1.2 RELATED WORK**

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
- C. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
1. Cleaning compounds and recommended procedures for their use.

2. Chemical treatment for closed systems, including installation and operating instructions.
  3. Chemical treatment for open loop systems, including installation and operating instructions.
  4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):  
F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80

### **PART 2 - PRODUCTS**

#### **2.1 CLEANING COMPOUNDS**

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

#### **2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS**

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water

treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

## **2.3 EQUIPMENT AND MATERIALS IDENTIFICATION**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC .

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
  - 1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.

2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
3. Provide piping for the flow assembly piping to the main control panel and accessories.
  - a. The inlet piping shall connect to the discharge side of the circulating water pump.
  - b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
  - c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
5. Provide piping for corrosion monitor rack per manufacturer's installation instructions. Provide ball valves to isolate and service rack.
6. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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Construction Documents  
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HVAC Water Treatment

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SECTION 23 31 00  
HVAC DUCTS AND CASINGS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.

**1.2 RELATED WORK**

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- F. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- G. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- H. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- I. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- K. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- L. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- M. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

### 1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access doors.
  - 2. Round and flat oval duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access sections.
    - e. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
  - 6. Sound attenuators, including pressure drop and acoustic performance.
  - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
  - 8. Flexible connections.

9. Instrument test fittings.

10. Details and design analysis of alternate or optional duct systems.

11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11

#### 1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other  
Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet,  
Zinc-Coated (Galvanized) or Zinc-Iron Alloy  
coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and  
Strip, Hot rolled, Carbon, structural, High-  
Strength Low-Alloy, High Strength Low-Alloy with  
Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct  
Lining Insulation (Thermal and Sound Absorbing  
Material)

E84-09a.....Standard Test Method for Surface Burning  
Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):

2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and  
Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition - 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06 .....Standard for Fire Dampers

555S-06 .....Standard for Smoke Dampers

## **PART 2 - PRODUCTS**

### **2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Optional Duct Materials:
  - 1. Grease Duct: Double wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
  - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

## 2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
- 0 to 50 mm (2 inch)
  - > 50 mm to 75 mm (2 inch to 3 inch)
  - > 75 mm to 100 mm (3 inch to 4 inch)
- Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
  4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- E. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe

penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

- F. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

### **2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)**

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).
- C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.
- D. Round and Oval Duct Liner: Factory fabricated double-walled with 25 mm (one) thick sound insulation and inner perforated galvanized metal liner. Construction shall comply with flame and smoke rating required by NFPA 90A. Metal liner shall be 1.0 to 0.60 mm (20 to 24 gage) having perforations not exceeding 2.4 mm (3/32 inch) diameter and approximately 22 percent free area. Metal liner for fittings need not be perforated. Assemblies shall be complete with continuous sheet Mylar liner, 2 mil thickness, between the perforated liner and the insulation to prevent erosion of the insulation. Provide liner couplings/spacer for metal liner. At the end of insulated sections, provide insulation end fittings to reduce outer shell to liner size. Provide liner spacing/concentricity leaving airway unobstructed.

### **2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  - 1. Each duct mounted coil and humidifier.

2. Each fire damper (for link service), smoke damper and automatic control damper.
  3. Each duct mounted smoke detector.
  4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
  2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

## **2.5 FIRE DAMPERS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
  2. Submit manufacturer's installation instructions conforming to UL rating test.

## **2.6 SMOKE DAMPERS**

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
  2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
  3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
  4. Shafts: Galvanized steel.
  5. Bearings: Nylon, bronze sleeve or ball type.
  6. Hardware: Zinc plated.
  7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

## **2.7 COMBINATION FIRE AND SMOKE DAMPERS**

- A. Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

## **2.8 FIRE DOORS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

## **2.9 FLEXIBLE AIR DUCT**

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter

shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
  2. Maximum working velocity: 1200 m/min (4000 feet per minute).
  3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

## **2.10 FLEXIBLE DUCT CONNECTIONS**

- A. Where duct connections are made to fans and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

## **2.11 SOUND ATTENUATING UNITS**

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0.6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material

shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

#### **2.12 FIRESTOPPING MATERIAL**

- A. Refer to Section 07 84 00, FIRESTOPPING.

#### **2.13 DUCT MOUNTED THERMOMETER (AIR)**

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
  - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
  - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

#### **2.14 DUCT MOUNTED TEMPERATURE SENSOR (AIR)**

- A. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### **2.15 INSTRUMENT TEST FITTINGS**

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

#### **2.16 AIR FLOW CONTROL VALVES (AFCV)**

- A. Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS / CONVECTION HEATING and COOLING UNITS.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
  - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and

- NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
  4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean

both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Contracting Officer's Technical Representative on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

### **3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

- A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

### **3.5 OPERATING AND PERFORMANCE TESTS**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM  
GENERATION

- - - E N D - - -

**SECTION 23 34 00**  
**HVAC FANS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 82 16, AIR COILS.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

- b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
  - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
  - 2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.
- I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fan sections, motors and drives.
  - 2. Centrifugal fans, motors, drives, accessories and coatings.
    - a. In-line centrifugal fans.
    - b. Tubular Centrifugal Fans.
    - c. Industrial fans.
    - d. Utility fans and vent sets.
  - 3. Prefabricated roof curbs.
  - 4. Propeller fans.
  - 5. Vane axial fans.
  - 6. Tube-axial fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.

- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
  - 99-86.....Standards Handbook
  - 210-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating
  - 261-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually
  - 300-08.....Reverberant Room Method for Sound Testing of Fans
- C. American Society for Testing and Materials (ASTM):
  - B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
  - D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
  - G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
  - G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
- D. National Fire Protection Association (NFPA):
  - NFPA 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
  - 37-07.....Air Curtains for Entrance Ways in Food and Food Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
  - 181-2005.....Factory Made Air Ducts and Air Connectors

## **1.6 EXTRA MATERIALS**

- A. Provide one additional set of belts for all belt-driven fans.

## **PART 2 - PRODUCTS**

### **2.1 FAN SECTION (CABINET FAN)**

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

### **2.2 CENTRIFUGAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
1. DWD1 fans: Arrangement 3.
  2. SWS1 fans: Arrangement 1, 3, 9 or 10
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
  2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
  3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
  4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
  5. Belts: Oil resistant, non-sparking and non-static.
  6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
  7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
  8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

- AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
- E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- F. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

### **2.3 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN)**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Steel housing, baked enamel finish, direct connected fan assembly, attached grille. Provide gravity back draft assembly, aluminum wall cap and bird or insect screen. Provide electric motor operated damper where indicated.

- C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish. Comply with UL 181 for erosion.
- D. Motor: Shaded pole or permanent split capacitor, sleeve bearings, supported by steel brackets in combination with rubber isolators.
- E. Ceiling Grille, (Where indicated): White plastic egg crate design, 80 percent free area.
- F. Control: Provide solid state speed control (located at unit) for final air balancing.

## **2.7 PROPELLER FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Belt-driven or direct-driven fans as indicated on drawings.
- C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.
- D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Motor shall be totally enclosed type.
- E. Wall Shutter: Fan manufacturer's standard, steel frame, aluminum blades, heavy duty stall type electric damper motor, spring closed.
- F. Wire Safety Guards: Provide on exposed inlet and outlet.

## **2.8 VANE AXIAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.
- B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.
- D. Variable Pitch Type: Pitch of all blades shall be continuously and simultaneously adjustable throughout the complete pitch range while the impeller is operating at full speed. Blade pitch adjustment shall be accomplished by a factory furnished, mounted, adjusted and tested

pneumatic operator with positive positioner relay. Signal pressure shall be 100 kPa (15 psig) and operating pressure shall be 450 kPa to 550 kPa (65 to 80 psig).

- E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C motor mounting, bearings B-10 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for motor specifications.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

#### **3.2 PRE-OPERATION MAINTENANCE**

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

#### **3.3 START-UP AND INSTRUCTIONS**

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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**SECTION 23 36 00**  
**AIR TERMINAL UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Air terminal units, air flow control valves.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- F. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air Terminal Units: Submit test data.
  - 2. Air flow control valves.
- C. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):  
880-08.....Air Terminals Addendum to ARI 888-98  
incorporated into standard posted 15<sup>th</sup> December  
2002
- C. National Fire Protection Association (NFPA):  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):  
181-08.....Standard for Factory-Made Air Ducts and Air  
Connectors
- E. American Society for Testing and Materials (ASTM):  
C 665-06.....Standard Specification for Mineral-Fiber  
Blanket Thermal Insulation for Light Frame  
Construction and Manufactured Housing

## 1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

## PART 2 - PRODUCTS

### 2.1 GENERAL

- A. Coils:
1. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
  2. Water Heating Coils:
    - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
    - b. Capacity: As indicated, based on scheduled entering water temperature.
    - c. Headers: Copper or Brass.
    - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
    - e. Tubes: Copper, arrange for counter-flow of heating water.
    - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
    - g. Provide vent and drain connection at high and low point, respectively of each coil.

- h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

## **2.2 AIR TERMINAL UNITS (BOXES)**

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM) with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 1,250 Liters/second (3,000 CFM).
- C. Sound Power Levels:  
Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating

rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.
  2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
  3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
  4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

#### **3.2 OPERATIONAL TEST**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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**SECTION 23 37 00**  
**AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air intake/exhaust hoods.
  - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
  - 1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society of Civil Engineers (ASCE):
  - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):

- A167-99 (2004).....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet and Strip
- B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors

## **PART 2 - PRODUCTS**

### **2.1 EQUIPMENT SUPPORTS**

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION,  
Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11,  
COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

### **2.3 AIR OUTLETS AND INLETS**

#### **A. Materials:**

1. Steel or aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

#### **C. Air Supply Outlets:**

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
  - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
  - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

- c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
- d. Slot diffuser/plenum:
  - 1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
  - 2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
  - 3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
  - 4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)
- 2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.
  - a. Margin Frame: Flat, 20 mm (3/4 inch) wide.
  - b. Bars: Minimum 5 mm (3/16 inch) wide by 20 mm (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 3 mm (1/8 inch) on center. Reinforce bars on 450 mm (18 inch) center for sidewall units and on 150 mm (6 inch) center for units installed in floor or sills.
  - c. Provide opposed blade damper and equalizing or control grid where shown.
- 3. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
  - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
  - b. Bar spacing: 20 mm (3/4 inch) maximum.

- c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- 4. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
  - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
  - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
  - 3. Perforated Face Type: To match supply units.
  - 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
  - 5. Linear Type: To match supply units.
  - 6. Door Grilles: Are furnished with the doors.
  - 7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
    - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
    - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- E. Supply Registers in Psychiatric Rooms: Supply air registers shall be security type, steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).
- F. Air Inlet Registers in Psychiatric Rooms: Return, exhaust, transfer and relief air registers shall be security type, steel with perforated faceplate, flat surface margin, wall sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch)

spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

- G. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

#### **2.4 WIRE MESH GRILLE**

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

#### **3.2 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

#### **3.3 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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**SECTION 23 72 00**  
**AIR-TO-AIR ENERGY RECOVERY EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This Section specifies rotary air-to-air heat exchangers.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 21 23, HYDRONIC PUMPS: Requirements for pumping equipment.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- E. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.
- F. Section 23 82 16, AIR COILS: Requirements for run-around system coils.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- I. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.
- E. Performance Test: In accordance with PART 3.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Heat Pipe Heat Exchanger

2. Rotary Heat Exchanger
3. Plate Heat Exchanger
4. Run-Around Energy Recovery System
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)  
ARI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers  
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning  
Engineers (ASHRAE):  
15-10.....Safety Standard for Refrigeration Systems (ANSI)  
52.1-92.....Gravimetric and Dust-Spot Procedures for Testing  
Air-Cleaning Devices Used in General Ventilation  
for Removing Particulate Matter  
52.2-07.....Method of Testing General Ventilation Air-  
Cleaning Devices for Removal Efficiency by  
Particle Size  
84-08.....Method of Testing Air-to-Air Heat/Energy  
Exchangers
- D. American Society for Testing and materials (ASTM)  
D635-10.....Standard Test Method for Rate of Burning and/or  
Extent and Time of Burning of Plastics in a  
Horizontal Position  
E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other  
Structures

F. Underwriters Laboratories, Inc (UL)

1812-2009.....Standard for Ducted Heat Recovery Ventilators

1815-2009.....Standard for Nonducted Heat Recovery Ventilators

## **PART 2 - PRODUCTS**

### **2.1 ROTARY AIR-TO-AIR HEAT EXCHANGER:**

- A. Exchanger Rotor or Wheel: Aluminum transfer media with a flame spread rating of 25 and less and smoke developed rating of 50 and less, and independently tested in accordance with ASTM standard E-84. Rotor media shall be independently tested in accordance with ASHRAE Standard 84. It shall allow laminar flow (but not radial) when operating within published operating airflow ranges and prevent leakage, bypassing and cross contamination by cross flow within wheel. Size the transfer media to allow passage of 500micrometers particles without fouling or clogging. When latent heat transfer is required, treat media with non-degrading desiccant that is bacteriostatic, non-corroding and non-toxic. No asbestos material will be allowed. Wheel shall not condense water directly or require a condensate drain for summer or winter operation. Performance rating shall be in accordance with ARI Standard 1060.
- B. Rotor: Glass-fibersegmented wheel strengthened with radial spokes impregnated with non-migrating, water-selected, 3Amolecular-sieve desiccant coating.
  - 1. Maximum Solid Size for media to pass800micrometers.
- C. Casings shall be sealed on periphery of rotor as well as on duct divider and purge section. Seals shall be adjustable, of extended life materials and effective in limiting air leakage.
- D. Wheel shall be supported by ball or roller bearings and belt driven by a fractional horsepower, totally enclosed, NEMA Standard motor through a close coupled positively lubricated speed reducer, or gear/chain speed reduction. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
  - 1. Motors for constant speed exchanger wheels shall be an AC motor.
  - 2. Variable-speed exchanger wheels shall have exchanger wheel speed and leaving-air temperature controlled by means of a variable-speed motor controller. The speed shall be controlled as noted in paragraph G below. Automatic changeover for summer-winter operations shall be controlled by an adjustable thermoswitch. Set point of adjustable

- proportioning temperature controller and thermoswitch shall be indicated on visible scale. System shall be capable of speed reduction down to 5 percent of capacity while maintaining adequate torque at any point of operation to rotate wheel.
- E. An automatic, factory-fabricated, field-adjustable purge unit shall limit exhaust air carry-over to less than 1.0 percent of rated volume. Purge shall be effective when static pressure difference between supply and exhaust is 125 Pa (one-half, inch wg) or greater, and it shall have provision for restriction or adjustment to limit purge air volume to not over five percent of rated air flow when a static pressure difference up to 2.5 kPa (10 inch wg) exists.
- F. Unit shall be constructed of heavy gage steel to insure rigidity and stability. Casing side panels shall be removable to insure easy access to internal parts and have integral flanges for flanged duct connection and lifting holes or lugs.
- G. Controls starting relay shall be factory mounted and wired, and include a manual motor starter for field wiring. Variable frequency controller shall be factory mounted and wired, with exhaust- and outdoor-air sensors, automatic changeover thermostat and set-point adjuster, to vary rotor speed and maintain air differential temperature above set point. When exhaust-air temperature is less than outdoor-air temperature, the rotor shall be at maximum speed.

## **2.2 AIR FILTERS**

Air Filters: Disposable air filters, with a MERV rating of 7, shall be provided standard on all air entering sides of air-to-air heat exchangers and as indicated on the drawings.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.
- B. Rotary Air-to-Air Exchanger: Adjust seals and purge as recommended by the manufacturer. Verify correct installation of controls.
- C. Seal ductwork tightly to avoid air leakage.
- D. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.

### **3.2 FIELD QUALITY CONTROL**

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
  - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Adjust seals and purge.
  - 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior Resident Engineer in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

### **3.3 INSTRUCTIONS**

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

### **3.4 STARTUP AND TESTING**

The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

### **3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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**SECTION 23 73 00**  
**INDOOR CENTRAL-STATION AIR-HANDLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of single or multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- D. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.
- E. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- F. Return and exhaust fans: Section 23 34 00, HVAC FANS.
- G. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- H. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- J. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- K. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
2. Air Handling Units with Plenum Fans:
  - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
  - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
  1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
  2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
  3. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
    - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
  3. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

#### **1.4. SUBMITTALS:**

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
  1. Submittals for AHUs shall include fans, drives, motors, coils, sound attenuators, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible

- connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
  3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
  5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
  2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping

- and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
  4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):  
410-01.....Standard for Forced-Circulation Air-Heating and  
Air-Cooling Coils  
430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):  
210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning  
Engineers, Inc. (ASHRAE):  
170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):  
ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus  
ASTM D1654-08.....Standard Test Method for Evaluation of Painted  
or Coated Specimens Subjected to Corrosive  
Environments  
ASTM D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus  
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test

F. Military Specifications (Mil. Spec.):

MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing  
Repair (Metric)

G. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning  
and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

**PART 2 - PRODUCTS**

**2.1 AIR HANDLING UNITS**

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site.

Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.

4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation	Foam
Thickness	50 mm (2 inch) Minimum
Density	48 kg/m <sup>3</sup> (3.0 lb/ft <sup>3</sup> ) Minimum
Total R Value	2.3 m <sup>2</sup> .K/W (13.0 ft <sup>2</sup> .°F.hr/Btu) Minimum

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

Outer Panel	1.3 mm (18 Gage) Minimum
Inner Panel	1.0 mm (20 Gage) Minimum
Insulation	Fiberglass
Thickness	50 mm (2 inch) Minimum
Density	24 kg/m <sup>3</sup> (1.5 lb/ft <sup>3</sup> ) Minimum
Total R Value	1.4 m <sup>2</sup> .K/W (8.0 ft <sup>2</sup> .°F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2

inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.

- a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
  - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).
  - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

D. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath

floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.

2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm (2 inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

G. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined or forward curved type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with

adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.

Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

H. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
3. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

I. Plenum Fans - Single and/or Multiple Fans in an Array

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan

wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.

2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.

4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.

#### 5. Fan Accessories

- a. Fan Isolation: Provide an actuator-controlled damper to isolate the fan not in operation due to failure.
- b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The

probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

J. Fan Motor, Drive, and Mounting Assembly (Plenum Fans)

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

K. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 CFM per square foot) at 250 Pa (1 inch WG) and 2.8 cubic meters/min/square meter (9 CFM per square foot) at 995 Pa (4 inch WG) Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to

the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.

The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- Salt Spray Resistance (Minimum 6,000 Hours)
- Humidity Resistance (Minimum 1,000 Hours)
- Water Immersion (Minimum 260 Hours)
- Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- Impact Resistance (Up to 160 Inch/Pound)

## 2. Water Coils, Including Glycol-Water.

M. Sound Attenuators: Refer to Drawings, Specification Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. AHU sound attenuators shall be factory installed as an integral part of AHU.

### N. Discharge Section:

Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

O. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.

2. Install compatible 100 watt bulb in each light fixture.
3. Provide a convenience duplex receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class ( $C_L$ ) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

#### **3.2 STARTUP SERVICES**

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

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**SECTION 23 82 00**  
**CONVECTION HEATING AND COOLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

unit heaters and finned-tube radiation.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION:  
General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Unit heaters.
  - 2. Cabinet unit heaters.
  - 3. Convectors.
  - 4. Finned-tube radiation.
- D. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):  
440-05.....Room Fan Coils
- C. National Fire Protection Association (NFPA):  
90A-02.....Standard for the Installation of Air  
Conditioning and Ventilating Systems  
70-05.....National Electrical Code
- D. Underwriters Laboratories, Inc. (UL):  
181-05.....Standard for Factory-Made Air Ducts and Air  
Connectors  
1995-05.....Heating and Cooling Equipment

## 1.6 GUARANTY

In accordance with FAR clause 52.246-21.

## PART 2 - PRODUCTS

### 2.1 UNIT HEATERS

- A. General: Horizontal or vertical discharge type for steam, hot water or electric heating medium, as indicated.
- B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.
- C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.
- D. Discharge Air Control:
  - 1. Horizontal discharge: Horizontal, adjustable louvers.
  - 2. Vertical discharge: Radial louver diffuser.
- E. Steam or Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 517 kPa (75 psig) steam working pressure.
- F. Electric Units: UL listed, factory wired to terminal strips for field connection of power and control wiring.
  - 1. Heating elements: Nickel chromium alloy resistance wire embedded in a magnesium oxide insulating refractory and sealed in corrosion resisting metallic sheath with fins. Three phase heaters shall have balanced phases.

2. Thermal cutout: Manual reset type, which disconnects elements, and motor in the event normal operating temperatures are exceeded.
3. Magnetic contactor: Factory installed with low voltage relay for remote pilot duty thermostat operation.

## **2.2 CABINET UNIT HEATERS**

- A. General: Vertical or horizontal type for steam, hot water or electric heating medium, as indicated.
- B. Cabinet: Not less than 1.3 mm (18 gage) steel with front panel for vertical units and hinged front panel for horizontal units. Finish on exposed cabinet shall be factory-baked enamel in manufacturer's standard color as selected by the Architect. Provide 76 mm (3-inch) high sub-base for vertical floor mounted units.
- C. Fan: Centrifugal blower, direct driven by a single phase, two-speed, electric motor with inherent overload protection. Provide resilient motor/fan mount.
- D. Filter: Manufacturer's standard, one inch thick, throwaway type.
- E. Steam or Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 517 kPa (75 psi) steam working pressure.
- F. Factory Mounted Controls: Manual fan starter and three-position (low, high and off) fan speed switch.

## **2.3 WALL-MOUNTED UNIT HEATER**

- A. General: Electric heat, fan driven, thermostatic control, UL listed.
- B. Enclosure:
  1. Wall box: Not less than 1.3 mm (18 gage) steel, recessed type.
  2. Ribbed 1.6 mm (16 gage) steel front cover.
  3. Closely spaced discharge louvers.
  4. Concealed screws for locking trim frame to front cover.
  5. Finished in baked enamel of manufacturer's standard color with satin finish anodized aluminum trim frame.
- C. Heating Elements: Steel sheath enclosed finned-tube type.
- D. Integral Controls:
  1. Two-pole terminal block.
  2. Built-in fan delay switch.
  3. Automatic reset line voltage internal thermal overheats protection.
  4. Built-in thermostat comfort control with adjustment range between -1 to 32 degree C (30-90 degrees F), and manually set "No Heat"

position; tamper resistant adjustment by inserting screwdriver through front cover louvers.

## **2.4 CONVECTORS**

- A. Ratings: In accordance with ARI 445.
- B. Enclosure: Steel panels, minimum 1.3 mm (18 gage) front and 1.0 mm (20 gage) back and sides. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. Provide easy access to heating elements, valves and controls.
  - 1. Fully recessed units: Flanged enclosure with 13 mm (1/2-inch) thick fiber-glass insulation on the back. Provide one-piece front panel with integral inlet and outlet grilles.
  - 2. Wall hung and freestanding units: Sloping top design.
- C. Hydronic/Steam Heating Elements: Copper tubing expanded into cast iron or cast brass headers and aluminum fins with integral collars bonded by mechanical expansion of tubing. Elements shall withstand 690 kPa (100 psig) air pressure when factory tested under water.

## **2.5 FINNED-TUBE RADIATION**

- A. Ratings: Certified under the I=B=R program of the Gas Appliance Manufacturer's Association.
- B. Enclosures: 1.6 mm (16 gage) steel, sloping top, designed for wall mounting. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. End plates and corner pieces shall be die-formed with round edges and fit flush with enclosure surface. Where continuous wall-to-wall installations are shown on the drawings provide all fillers, corner fittings, sleeves, end caps and other accessories, which shall have the same profile as the basic unit. Provide access panels or extensions where required for access to valves, or traps shown on the drawings.
- C. Hydronic/Steam Heating Elements: Steel pipe or nonferrous tubing with fins mechanically bonded by mechanical expansion of the tube. Elements shall be positively positioned front-to-back with provisions for silent horizontal expansion and contraction.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times.  
Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Install fiberglass blanket insulation above hydronic radiant panels.

### **3.2 OPERATIONAL TEST**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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**SECTION 23 82 16**  
**AIR COILS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Heating and cooling coils for air handling unit and duct applications.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- C. Reheat coils for VAV/CV terminals: Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with ARI Standard 410 and shall bear the ARI certification label.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):  
Directory of Certified Applied Air Conditioning Products  
ARI 410-02.....Forced-Circulation Air-Cooling Air-Heating  
Coils.
- C. American Society for Testing and Materials (ASTM):  
B75/75M-02.....Seamless Copper Tube (Metric)
- D. National Fire Protection Association (NFPA):

70-05.....National Electric Code

E. National Electric Manufacturers Association (NEMA):

250-03.....Enclosures for Electrical Equipment (1,000 Volts  
Maximum)

F. Underwriters Laboratories, Inc. (UL):

1996-01.....Electric Duct Heaters

## **PART 2 - PRODUCTS**

### **2.1 HEATING AND COOLING COILS**

A. Conform to ASTM B75 and ARI 410.

B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper  
mechanically bonded or soldered or helically wound around tubing.

Provide copper fins for sprayed coil applications and reheat coils for  
Operating Rooms.

D. Headers: Copper, welded steel or cast iron. Provide seamless copper  
tubing or resistance welded steel tube for volatile refrigerant coils.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at  
1200 mm (48 inch) maximum spacing. Construct casing to eliminate air  
bypass and moisture carry-over. Provide duct connection flanges.

G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

H. Protection: Unless protected by the coil casing, provide cardboard,  
plywood, or plastic material at the factory to protect tube and finned  
surfaces during shipping and construction activities.

I. Vents and Drain: Coils that are not vented or drainable by the piping  
system shall have capped vent/drain connections extended through coil  
casing.

J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-  
STATION AIR-HANDLING UNITS.

### **2.2 REHEAT COILS, DUCT MOUNTED**

Continuous circuit booster type for steam or hot water as shown on  
drawings. Material of coils same as noted in Articles 2.1 thru 2.3.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Follow coil manufacturer's instructions for handling, cleaning,  
installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

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**SECTION 26 05 11**  
**REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the utility's requirements. Coordinate sizes and settings for fuses, circuit breakers and relays with the utility's system.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as

NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
  - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
  - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

**1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.5 APPLICABLE PUBLICATIONS**

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

#### **1.6 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  1. Components of an assembled unit need not be products of the same manufacturer.
  2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  3. Components shall be compatible with each other and with the total assembly for the intended service.
  4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
  2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.

3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### **1.7 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.8 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
  1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
  2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
  3. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
  4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.9 WORK PERFORMANCE**

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.

- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
  - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
  - 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
  - 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
  - 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

#### **1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance,

the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.11 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm<sup>2</sup>), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

#### **1.12 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
  2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.

3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation instructions.
  - e. Safety precautions for operation and maintenance.
  - f. Diagrams and illustrations.
  - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
  - h. Performance data.
  - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
  - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
  1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit coupling, bushing and termination fitting.
  3. Conduit hangers, clamps and supports.
  4. Duct sealing compound.
  5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

### **1.13 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

### **1.14 ACCEPTANCE CHECKS AND TESTS**

The contractor shall furnish the instruments, materials and labor for field tests.

### **1.15 TRAINING**

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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**SECTION 26 05 21**  
**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of low-voltage conductors and cables in manholes and ducts.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

**1.5 SUBMITTALS**

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
  - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
  - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

## 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
  - D2301-04.....Standard Specification for Vinyl Chloride  
Plastic Pressure-Sensitive Electrical Insulating  
Tape
- C. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
  - WC 70-09.....Power Cables Rated 2000 Volts or Less for the  
Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):
  - 44-05.....Thermoset-Insulated Wires and Cables
  - 83-08.....Thermoplastic-Insulated Wires and Cables
  - 467-071.....Electrical Grounding and Bonding Equipment
  - 486A-486B-03.....Wire Connectors
  - 486C-04.....Splicing Wire Connectors
  - 486D-05.....Sealed Wire Connector Systems
  - 486E-94.....Equipment Wiring Terminals for Use with Aluminum  
and/or Copper Conductors
  - 493-07.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cable
  - 514B-04.....Conduit, Tubing, and Cable Fittings
  - 1479-03.....Fire Tests of Through-Penetration Fire Stops

## PART 2 - PRODUCTS

### 2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
  - 1. Shall be annealed copper.
  - 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
  - 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
  - 1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	<del>480/277 volt</del>
Black	A	<del>Brown</del>
Red	B	<del>Orange</del>
Blue	C	<del>Yellow</del>
White	Neutral	<del>Gray *</del>
* or white with colored (other than green) tracer.		

- a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC.  
Coordinate color coding in the field with the COTR.
2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
  - a. Solid color insulation or solid color coating.
  - b. Stripes, bands, or hash marks of color specified above.
  - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

**2.2 SPLICES AND JOINTS**

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
  1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped wires.

3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.

C. Aboveground Circuits (No. 8 AWG and larger):

1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

D. Underground Branch Circuits and Feeders:

1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

## 2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

## 2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

# PART 3 - EXECUTION

## 3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 12/24 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

- F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
  - 2. Use nonmetallic ropes for pulling feeders.
  - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
  - 4. All cables in a single conduit shall be pulled simultaneously.
  - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three single-phase branch circuits shall be installed in any one conduit.

### **3.2 SPLICE INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

### **3.3 FEEDER IDENTIFICATION**

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

### **3.4 EXISTING WIRING**

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

### **3.5 CONTROL AND SIGNAL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

### **3.6 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.7 DIRECT BURIAL CABLE INSTALLATION**

- A. Tops of the cables:
  - 1. Below the finished grade: Minimum 24 in [600 mm] unless greater depth is shown.
  - 2. Below road and other pavement surfaces: In conduit as specified, minimum 30 in [750 mm] unless greater depth is shown.
- B. Under road and paved surfaces: Install cables in concrete-encased galvanized steel rigid conduits. Size as shown on plans, but not less than 2 in [50 mm] trade size with bushings at each end of each conduit run. Provide size/quantity of conduits required to accommodate cables plus one spare.
- C. Work with extreme care near existing ducts, conduits, cables, and other utilities to prevent any damage.
- D. Cut the trenches neatly and uniformly:
  - 1. Excavating and backfilling is specified in Section 31 20 00, EARTH MOVING.
  - 2. Place a 3 in [75 mm] layer of sand in the trenches before installing the cables.
  - 3. Place a 3 in [75 mm] layer of sand over the installed cables.

4. Install continuous horizontal, 1 in x 8 in [25 mm x 200 mm] preservative impregnated wood planking 3 in [75 mm] above the cables before backfilling.
- E. Provide horizontal slack in the cables for contraction during cold weather.
- F. Install the cables in continuous lengths. Splices within cable runs shall not be accepted.
- G. Connections and terminations shall be listed submersible-type designed for the cables being installed.
- H. Warning tape shall be continuously placed 12 in [300 mm] above the buried cables.

### **3.8 ACCEPTANCE CHECKS AND TESTS**

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The contractor shall furnish the instruments, materials, and labor for all tests.

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**SECTION 26 05 26**  
**GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low voltage distribution switchboards.
- D. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- E. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Clearly present enough information to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

#### **1.5 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

#### **PART 2 - PRODUCTS**

##### **2.1 GROUNDING AND BONDING CONDUCTORS**

A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm<sup>2</sup>] and smaller shall be solid copper. Insulation color shall be continuous green for all

equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm<sup>2</sup>] and larger shall be identified per NEC.

- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm<sup>2</sup>] and smaller shall be ASTM B1 solid bare copper wire.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

## **2.2 GROUND RODS**

- A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

## **2.3 CONCRETE ENCASED ELECTRODE**

Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

## **2.4 MEDIUM VOLTAGE SPLICES AND TERMINATIONS**

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

## **2.5 GROUND CONNECTIONS**

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Connection to Building Steel: Exothermic-welded type connectors.
  - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
  - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

## **2.6 EQUIPMENT RACK AND CABINET GROUND BARS**

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

## **2.7 GROUND TERMINAL BLOCKS**

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

## **2.8 GROUNDING BUS**

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. Special Grounding: For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

### **3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
  - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
  - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers and Panelboards, Engine-Generators, and Automatic Transfer Switches:

1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.

### **3.4 RACEWAY**

#### **A. Conduit Systems:**

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems shall contain an equipment grounding conductor.
3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

#### **B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.**

#### **C. Boxes, Cabinets, Enclosures, and Panelboards:**

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes.
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

#### **D. Wireway Systems:**

1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm<sup>2</sup>] bonding jumper at all intermediate metallic enclosures and across all section junctions.

2. Install insulated No. 6 AWG [16 mm<sup>2</sup>] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
3. Use insulated No. 6 AWG [16 mm<sup>2</sup>] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG [16 mm<sup>2</sup>] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

### **3.5 CORROSION INHIBITORS**

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.6 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

### **3.7 ELECTRICAL ROOM GROUNDING**

Building Earth Ground Busbars: Provide ground busbar and mounting hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

### **3.8 GROUND RESISTANCE**

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at utility interface points shall comply with the utility ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The contractor shall notify the COTR 24 hours before the connections are ready for inspection.

### **3.11 GROUND ROD INSTALLATION**

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.
- B. For indoor installations, leave 4 in [100 mm] of rod exposed.
- C. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

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**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR.
  - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
  - b. Certification by the contractor that the material has been properly installed.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

- C80.1-05.....Electrical Rigid Steel Conduit  
C80.3-05.....Steel Electrical Metal Tubing  
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

- 70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

- 1-05.....Flexible Metal Conduit  
5-04.....Surface Metal Raceway and Fittings  
6-07.....Electrical Rigid Metal Conduit - Steel  
50-95.....Enclosures for Electrical Equipment  
360-093.....Liquid-Tight Flexible Steel Conduit  
467-07.....Grounding and Bonding Equipment  
514A-04.....Metallic Outlet Boxes  
514B-04.....Conduit, Tubing, and Cable Fittings  
514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and  
Covers  
651-05.....Schedule 40 and 80 Rigid PVC Conduit and  
Fittings  
651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit  
797-07.....Electrical Metallic Tubing  
1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

TC-2-03.....	Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
TC-3-04.....	PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-07.....	Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
  - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
  - 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
  - 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
  - 4. Flexible galvanized steel conduit: Shall conform to UL 1.
  - 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
  - 6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
  - 7. Surface metal raceway: Shall conform to UL 5.
- C. Conduit Fittings:
  - 1. Rigid steel and IMC conduit fittings:
    - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
    - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
    - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
    - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
    - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run

where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

- f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
- 2. Electrical metallic tubing fittings:
  - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Setscrew couplings and connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 3. Flexible steel conduit fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
- 4. Liquid-tight flexible metal conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 5. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
- 6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 7. Expansion and deflection couplings:
  - a. Conform to UL 467 and UL 514B.

- b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
  - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  - 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
  1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
  2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
  3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
  4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  5. Cut square, ream, remove burrs, and draw up tight.
  6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
  7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
  8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
  9. Conduit installations under fume and vent hoods are prohibited.

10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
  11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
  12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
  2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
  3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
  2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

### **3.3 CONCEALED WORK INSTALLATION**

- A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
  2. Align and run conduit in direct lines.
  3. Install conduit through concrete beams only:
    - a. Where shown on the structural drawings.
    - b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
  4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
    - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
    - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
    - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.

5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Align and run conduit parallel or perpendicular to the building lines.
3. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
4. Tightening setscrews with pliers is prohibited.

**3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- F. Surface metal raceways: Use only where shown.
- G. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

**3.5 DIRECT BURIAL INSTALLATION**

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

**3.6 HAZARDOUS LOCATIONS**

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.

- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

### **3.7 WET OR DAMP LOCATIONS**

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

### **3.8 MOTORS AND VIBRATING EQUIPMENT**

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

### **3.9 CONDUIT SUPPORTS, INSTALLATION**

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:

- a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
- b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
- c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.10 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush-mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

G. On all branch circuit junction box covers, identify the circuits with  
black marker.

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**SECTION 26 05 41**  
**UNDERGROUND ELECTRICAL CONSTRUCTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of precast manholes and pullboxes with ducts to form a complete underground raceway system.
- B. "Duct" and "conduit," and "rigid metal conduit" and "rigid steel conduit" are used interchangeably in this specification.

**1.2 RELATED WORK**

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings and boxes for raceway systems.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, pullboxes, and pull-boxes with final arrangement of other utilities, site grading, and surface features, as determined in the field.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Proposed deviations from details on the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes or pullboxes at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit four copies to the COTR for approval prior to construction.

C. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

#### 1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):

Building Code Requirements for Structural Concrete  
318/318M-05.....Building Code Requirements for Structural  
Concrete & Commentary  
SP-66-04.....ACI Detailing Manual

C. American National Standards Institute (ANSI):

77-07.....Underground Enclosure Integrity

D. Institute of Electrical and Electronic Engineers (IEEE):

C2-07 .....National Electrical Safety Code

E. National Electrical Manufacturers Association (NEMA):

TC 2-03.....Electrical Polyvinyl Chloride (PVC) Tubing And  
Conduit

TC 3-2004.....PVC Fittings for Use With Rigid PVC Conduit And  
Tubing

TC 6 & 8 2003.....PVC Plastic Utilities Duct For Underground  
Installations

TC 9-2004.....Fittings For PVC Plastic Utilities Duct For  
Underground Installation

F. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

G. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-05.....Schedule 40 and 80 Rigid PVC Conduit and  
Fittings

651A-00.....Type EB and A Rigid PVC Conduit and HDPE  
Conduit

651B-07.....Continuous Length HDPE Conduit

H. U.S. General Services Administration (GSA):

A-A-60005-1998.....Frames, Covers, Gratings, Steps, Sump and Catch  
Basin, Manhole

## **1.6 STORAGE**

Lift and support pre-cast concrete structures only at designated  
lifting or supporting points.

## **PART 2 - PRODUCTS**

### **2.1 DUCTS**

A. Number and sizes shall be as shown on drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. UL 651 and 651A Schedule 40 PVC.

b. Duct shall be suitable for use with 194° F [90° C] rated  
conductors.

2. Conduit Spacers: Prefabricated plastic.

C. Ducts (direct-burial):

1. Plastic duct:

a. NEMA TC2 and TC3

b. UL 651, 651A, and 651B, Schedule 80 PVC or HDPE.

c. Duct shall be suitable for use with 167° F [75° C] rated  
conductors.

2. Rigid metal conduit: UL6 and NEMA RN1 galvanized rigid steel,  
threaded type, half-lapped with 10 mil PVC tape.

### **2.2 GROUNDING**

A. Rods: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL  
SYSTEMS.

B. Ground Wire: Stranded bare copper 6 AWG [16 mm<sup>2</sup>] minimum.

### **2.3 WARNING TAPE**

Standard 4-mil polyethylene 3 in [76 mm] wide detectable tape, red with  
black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW"  
or similar.

### **2.4 PULL ROPE FOR SPARE DUCTS**

Plastic with 200 lb [890 N] minimum tensile strength.

### **PART 3 - EXECUTION**

#### **3.1 TRENCHING**

- A. Before performing trenching work at existing facilities, the Ground Penetrating Radar Survey shall be carefully performed by certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- B. Work with extreme care near existing ducts, conduits, cables, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- E. For Concrete-Encased Ducts:
  - 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 4 ft [1.2 M] intervals to establish the grade and route of the duct bank.
  - 2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
  - 3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
  - 4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.
- F. Conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place. Conduits shall be heavy wall rigid steel.

#### **3.2 DUCT INSTALLATION**

- A. General Requirements:
  - 1. Ducts shall be in accordance with the NEC and IEEE C2, as shown on the drawings, and as specified.
  - 2. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 4 in [100 mm] in 100 ft [30 M].
  - 3. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] outside the building foundation. Tops of

conduits below building slab shall be minimum 24 in [610 mm] below bottom of slab.

4. Install insulated grounding bushings on the terminations.
  5. Radius for turns of direction shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter. Use manufactured long sweep bends.
  6. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
  7. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 3 in [75 mm] above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 5 ft [1.5 M]. Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during pouring of concrete. Tie wires shall not act as substitute for spacers.
  8. Duct lines shall be installed no less than 12 in [300 mm] from other utility systems, such as water, sewer, and chilled water.
  9. Clearances between individual ducts:
    - a. For like services, not less than 3 in [75 mm].
    - b. For power and signal services, not less than 6 in [150 mm].
  10. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
  11. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
  12. Seal conduits, including spare conduits, at building entrances and at outdoor equipment terminations with a suitable compound to prevent entrance of moisture and gases.
- B. Concrete-Encased Ducts and Conduits:
1. Install concrete-encased ducts for, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
  2. Duct lines shall consist of single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
  3. Tops of concrete-encased ducts shall be:
    - a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.

- b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.
- c. Conduits crossing under grade slab construction joints shall be installed a minimum of 4 ft [1.2 M] below slab.
- 4. Extend the concrete envelope encasing the ducts not less than 3 in [75 mm] beyond the outside walls of the outer ducts and conduits.
- 5. Within 10 ft [3 M] of building, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
- 6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
- 7. Where new ducts, conduits, and concrete envelopes are to be joined to existing concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
- 8. Conduit joints in concrete may be placed side by side horizontally, but shall be staggered at least 6 in [150 mm] vertically.
- 9. Pour each run of concrete envelope between terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 0.75 in [19 mm] reinforcing rod dowels extending 18 in [450 mm] into concrete on both sides of joint near corners of envelope.
- 10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COTR.
- 11. Duct Bank Markers:
  - a. Duct bank markers, where required and shown on plans, shall be located at the ends of duct banks at approximately every 200 ft [60 M] along the duct run and at each change in direction of the duct run. Markers shall be placed 2 ft [0.6 M] to the right of the duct bank, facing the longitudinal axis of the run in the direction of the electrical load.
  - b. The letter "D" with two arrows shall be impressed or cast on top of the marker. One arrow shall be located below the letter and shall point toward the ducts. The second arrow shall be located adjacent to the letter and shall point in a direction parallel to the ducts. The letter and arrow adjacent to it shall each be

approximately 2 in [75 mm] long. The letter and arrows shall be V-shaped, and shall have a width of stroke at least 0.75 in [6 mm] at the top and a depth of 0.25 in [6 mm].

- c. In paved areas, the top of the duct markers shall be flush with the finished surface of the paving.
- d. Where the duct bank changes direction, the arrow located adjacent to the letter shall be cast or impressed with an angle in the arrow equivalent to the angular change of the duct bank.

C. Direct-Burial Duct and Conduits:

- 1. Install direct-burial ducts and conduits only where shown on the drawings. Provide direct-burial ducts only for low-voltage systems.
- 2. Join and terminate ducts and conduits with fittings recommended by the conduit manufacturer.
- 3. Tops of ducts and conduits shall be:
  - a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.
  - b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.
- 4. Do not kink the ducts or conduits. Compaction shall not deform the ducts.

D. Concrete-Encased and Direct-Burial Duct and Conduit Identification:

Place continuous strip of warning tape approximately 12 in [300 mm] above ducts or conduits before backfilling trenches. Warning tape shall be preprinted with proper identification.

- E. Spare Ducts and Conduits: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

F. Duct and Conduit Cleaning:

- 1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct. The mandrel shall be not less than 12 in [3600 mm] long, and shall have a diameter not less than 0.5 in [13 mm] less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
- 2. Mandrel pulls shall be witnessed by the COTR.

- G. Duct and Conduit Sealing: Seal the ducts and conduits at building entrances, and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of moisture and gases.
- H. Connections to Existing Ducts: Where connections to existing duct banks are indicated, excavate around the duct banks as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.
- I. Partially-Completed Duct Banks: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable conduit plugs. Fit concrete envelope of a partially completed duct bank with reinforcing steel extending a minimum of 2 ft [0.6 M] back into the envelope and a minimum of 2 ft [0.6 M] beyond the end of the envelope. Provide one No. 4 bar in each corner, 3 in [75 mm] from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 12 in [300 mm] apart. Restrain reinforcing assembly from moving during pouring of concrete.

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**SECTION 26 05 71**  
**ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements of the Electrical System Protective Device Study (herein, "the study").
- B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present an organized time-current analysis of each protective device in series from the individual device **back to the utility and the on-site generator sources**. The study shall reflect the operation of each device during normal and abnormal current conditions.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of
- B. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- C. Section 26 24 16, PANEL BOARDS: Low-voltage panelboards.
- D. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The protective device study shall be prepared by the equipment manufacturer's qualified engineers or an approved consultant. The contractor is responsible for providing all pertinent information required by the preparers to complete the study.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
- C. Complete short-circuit and coordination study as described in paragraph 1.6.

- D. Protective equipment shop drawings shall be submitted simultaneously with or after the protective device study. Protective equipment shop drawings will not be accepted prior to protective device study.
- E. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:  
Certification by the contractor that the protective devices have been adjusted and set in accordance with the approved protective device study.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
  - 242-01.....Recommended Practice for Protection and  
Coordination of Industrial and Commercial Power  
Systems
  - 399-97.....Recommended Practice for Power Systems Analysis
  - 1584a-04.....Guide for Performing Arc-Flash Hazard  
Calculations

#### 1.6 REQUIREMENTS

- A. The complete study shall include a system one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.
- B. One Line Diagram:
  - 1. On the one line diagram, show all electrical equipment and wiring to be protected by the overcurrent devices installed under this project.
  - 2. On the one line diagram, also show the following specific information:
    - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
    - b. Breaker and fuse ratings.
    - c. Generator kW and Transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
    - d. Voltage at each bus.
    - e. Identification of each bus, matching the identification on the construction drawings.
    - f. Conduit, cable, and busway material and sizes, length, and X/R ratios.
- C. Short-Circuit Study:

1. Systematically calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate the motor contribution in determining the momentary and interrupting ratings of the protective devices.
2. The study shall be calculated by means of a computer program. Pertinent data and the rationale employed in developing the calculations shall be incorporated in the introductory remarks of the study.
3. Present the data conclusions of the short-circuit study in a table format. Include the following:
  - a. Device identification.
  - b. Operating voltage.
  - c. Protective device.
  - d. Device rating.
  - e. Calculated short-circuit current.

D. Coordination Curves:

1. Prepare the coordination curves to determine the required settings of protective devices to ensure selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between series devices, including the utility company upstream device. Plot the specific time-current characteristics of each protective device in such a manner that all upstream devices are clearly depicted on one sheet.
2. The following specific information shall also be shown on the coordination curves:
  - a. Device identification.
  - b. Voltage and current ratio for curves.
  - c. 3-phase and 1-phase ANSI damage points for each transformer.
  - d. No-damage, melting, and clearing curves for fuses.
  - e. Cable damage curves.
  - f. Transformer in-rush points.
  - g. Maximum short-circuit cutoff point.
3. Develop a table to summarize the settings selected for the protective devices. Include the following in the table:
  - a. Device identification.
  - b. Relay CT ratios, tap, time dial, and instantaneous pickup.
  - c. Circuit breaker sensor rating, long-time, short-time, and instantaneous settings, and time bands.
  - d. Fuse rating and type.

e. Ground fault pickup and time delay.

#### **1.7 ANALYSIS**

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose approaches to effectively protect the underrated equipment. Provide minor modifications to conform with the study (examples of minor modifications are trip sizes within the same frame, the time-current curve characteristics of induction relays, CT ranges, etc.).
- B. After developing the coordination curves, highlight areas lacking coordination. Present a technical evaluation with a discussion of the logical compromises for best coordination.

#### **1.8 ADJUSTMENTS, SETTINGS AND MODIFICATIONS**

- A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.
- B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

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## **SECTION 26 08 00**

### **COMMISSIONING OF ELECTRICAL SYSTEMS**

#### **PART 1 - GENERAL**

##### **1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 26.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

##### **1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

##### **1.3 SUMMARY**

- A. This Section includes requirements for commissioning the electrical systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

##### **1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

##### **1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance

personnel, is required in cooperation with the VA and the Commissioning Agent.

- B. The following Electrical systems will be commissioned:
1. Utility Service Entrance Switchgear Modifications (Fuses and circuit breaker settings, metering, mimic diagram, gages, and controls).
  2. Generator Power Distribution Systems (Fuses and circuit breaker settings, metering, gages, and controls).
  3. Automatic Transfer Switches (Test with associated generator).
  4. Normal Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  5. Life Safety Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  6. Lighting Controls (Control system hardware and software, scene settings, zone settings, occupancy sensor interface, and unoccupied cycle control).

#### **1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used

to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.2 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to

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verify tests were performed. See Section 01 91 00 GENERAL  
COMMISSIONING REQUIREMENTS, for additional details.

#### **3.4 TRAINING OF VA PERSONNEL**

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

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**SECTION 26 09 23**  
**LIGHTING CONTROLS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of the lighting controls.

**1.2 RELATED WORK**

- A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 24 16, PANELBOARDS: panelboard enclosure and interior bussing used for lighting control panels.
- F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting control, submit the following information.
  - 1. Manufacturer's catalog data.
  - 2. Wiring schematic and connection diagram.
  - 3. Installation details.
- C. Manuals:
  - 1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
  - 2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer:
  - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):  
GC-12.....Occupancy Sensors
- C. Illuminating Engineering Society of North America (IESNA):  
IESNA LM-48 .....Guide for Calibration of Photoelectric Control Devices
- D. National Electrical Manufacturer's Association (NEMA)  
C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing  
ICS-1.....Standard for Industrial Control and Systems General Requirements  
ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment  
ICS-6.....Standard for Industrial Controls and Systems Enclosures
- E. Underwriters Laboratories, Inc. (UL):  
20.....Standard for General-Use Snap Switches  
773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting  
773A .....Nonindustrial Photoelectric Switches for Lighting Control  
98.....Enclosed and Dead-Front Switches  
917.....Clock Operated Switches

## **PART 2 - PRODUCTS**

### **2.1 ELECTRONIC TIME SWITCHES**

- A. Electronic, solid-state programmable units with alphanumeric display; complying with UL 917.
  - 1. Contact Configuration: SPDT
  - 2. Contact Rating: 20-A ballast load, 120/240-V ac.
  - 3. Astronomical Clock: Capable of switching a load on at sunset and off at sunrise, and automatically changing the settings each day in accordance with seasonal changes of sunset and sunrise. Additionally, it shall be programmable to a fixed on/off weekly schedule.
  - 4. Battery Backup: For schedules and time clock.

### **2.2 ELECTROMECHANICAL-DIAL TIME SWITCHES**

- A. Electromechanical-dial time switches; complying with UL 917.
  - 1. Contact Configuration: SPDT
  - 2. Contact Rating: 20-A ballast load, 120/240-V ac.
  - 3. Wound-spring reserve carryover mechanism to keep time during power failures.

### **2.3 OUTDOOR PHOTOELECTRIC SWITCHES**

- A. Solid state, with SPDT dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
  - 1. Light-Level Monitoring Range: 1.5 to 10 fc [16.14 to 108 lx], with adjustable turn-on and turn-off levels.
  - 2. Time Delay: 15-second minimum.
  - 3. Surge Protection: Metal-oxide varistor.
  - 4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

### **2.4 TIMER SWITCHES**

- A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.
  - 1. Compatibility: Compatible with all ballasts.
  - 2. Warning: Audible warning to sound during the last minute of "on" operation.
  - 3. Time-out: Adjustable from 5 minutes to 12 hours.
  - 4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

### **2.5 CEILING-MOUNTED PHOTOELECTRIC SWITCHES**

- A. Solid-state, light-level sensor unit, with separate relay unit.

1. Sensor Output: Contacts rated to operate the associated relay.  
Sensor shall be powered from the relay unit.
2. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
3. Monitoring Range: 10 to 200 fc [108 to 2152 lx, with an adjustment for turn-on and turn-off levels.
4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
5. Indicator: Two LEDs to indicate the beginning of on-off cycles.

## **2.6 INDOOR OCCUPANCY SENSORS**

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
  1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
  2. Sensor Output: Contacts rated to operate the connected relay.  
Sensor shall be powered from the relay unit.
  3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
  4. Mounting:
    - a. Sensor: Suitable for mounting in any position on a standard outlet box.
    - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
  5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
  6. Bypass Switch: Override the on function in case of sensor failure.
  7. Manual/automatic selector switch.
  8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc [21.5 to 2152 lx]; keep lighting off when selected lighting level is present.
  9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
  1. Sensitivity Adjustment: Separate for each sensing technology.
  2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not

less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].

3. Detection Coverage: as scheduled on drawings.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION:**

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle photocell turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration to 10 minutes.
- E. Locate light level sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the scheduled light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.

#### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
- D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.
- E. Program lighting control panels per schedule on drawings.
- F. Upon completion of the installation, the system shall be commissioned by the manufacturer's factory-authorized technician who will verify all adjustments and sensor placements.

#### **3.3 FOLLOW-UP VERIFICATION**

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

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**SECTION 26 23 00**  
**LOW-VOLTAGE SWITCHGEAR**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the low voltage indoor switchgear.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and Wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and outlet boxes.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Coordination study of overcurrent protection devices.
- F. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: For TVSS units integral to the switchgear.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

- A. Low-voltage switchgear shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified.
- B. Thoroughly test the switchgear at the factory with the circuit breakers in the connected position in their cubicles. The factory tests shall be in accordance with C37.20 and ANSI C37.51 and shall include the following tests:
  - 1. Design Tests
  - 2. Production Tests
  - 3. Conformance Tests

C. The following additional tests shall be performed:

1. Verify that circuit breaker sizes and types correspond to drawings and coordination study.
2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
3. Confirm correct operation and sequencing of electrical and mechanical interlock systems by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
4. Verify correct barrier and shutter installation and operation.
5. Exercise all active components.
6. Inspect indicating devices for correct operation.
7. Perform a dielectric withstand voltage test on each bus section, each phase-to-ground with phases not under test grounded, in accordance with manufacturer's published data.
8. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 volts dc for 300-volt rated cable and 1000 volts dc for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
9. If applicable, verify correct function of control transfer relays located in the switchgear with multiple control power sources.
10. Perform phasing checks on double-ended or dual-source switchgear to insure correct bus phasing from each source.

- D. Furnish four (4) copies of certified manufacturer's factory test reports to the Resident Engineer prior to shipment of the switchgear to ensure that the switchgear has been successfully tested as specified.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, wiring and connection diagrams, plan, front, side, and rear elevations, sectional views,

bus work, circuit breaker frame sizes, trip and short-circuit rating, long-time, short-time, instantaneous and ground fault settings, coordinated breaker and fuse curves, accessories, and device nameplate data.

3. Show the size, ampere-rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.

C. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
  - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
  - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnection between the items of equipment.
  - c. Provide a clear and concise description of operation, which gives, in detail, the information required to properly operate the equipment.
  - d. Approvals will be based on complete submissions of manuals together with shop drawings.
2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manuals to the Resident Engineer.
  - a. The manuals shall be updated to include any information necessitated by shop drawing approval.
  - b. Complete "As Installed" wiring and schematic diagrams shall be included which show all items of equipment and their interconnecting wiring.
  - c. Show all terminal identification.
  - d. Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
  - e. Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
  - f. Furnish manuals in loose-leaf binder or manufacturer's standard binder.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following to the COTR:
  - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested, including circuit breaker settings.
  - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata), form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
  - C37.13.....Low Voltage AC Power Circuit Breakers Used in Enclosures
  - C37.20.1.....Standard for Metal-Enclosed Low-Voltage Power Circuit-Breaker Switchgear
  - C57.13.....Instrument Transformers
  - C62.41.....Surge Voltage in Low Voltage AC Power Circuits
- C. National Electrical Manufacturers Association (NEMA):
  - SG-3.....Low Voltage Power Circuit Breakers.
  - SG-5.....Power Switchgear Assemblies.
- D. National Fire Protection Association (NFPA):
  - 70.....National Electrical Code (NEC).
- E. Underwriters Laboratories, Inc. (UL):
  - UL 891 .....Dead-Front Switchboards
  - 977.....Safety Fused Power Circuit Devices
  - 1053.....Ground Fault Sensing and Relaying Equipment
  - UL 1558.....Metal-Enclosed Low-Voltage Power Circuit Breaker Switchgear

**PART 2 - PRODUCTS**

**2.1 GENERAL**

- A. Low voltage switchgear shall be in accordance with IEEE, NEMA, NFPA and UL.

- B. Provide complete switchgear including, but not limited to housing, buses, draw out air circuit breakers, instruments and related transformers, relays fuses and wiring.
- C. Switchgear dimensions shall not exceed the dimensions shown on the drawings.
- D. Manufacturer's nameplate shall include complete ratings of switchgear in addition to date of manufacture.

## **2.2 HOUSING**

- A. Construction: Provide housing of structural or formed steel frame braced to maintain alignment and resist damage during shipment, erection, and by stresses resulting from short circuits. Enclose the frame on all sides, top, and bottom (except cable compartment) with sheet steel covers, doors and panels and equip with interior barriers. Provide rear access panels of the hinged type with provisions for padlocking. Provide ventilating louvers where required to limit the temperature rise of current carrying parts. Provide breakers with hinged covers and cutouts for control mechanism. Protect all openings against entrance of falling dirt, water or foreign matter. Isolate each breaker in its own compartment. Metering transformers and instruments shall be similarly isolated.
- B. Painting: Enclosure shall be thoroughly cleaned, phosphate treated and primed by a phosphate or similar treatment, and followed immediately with a rust-inhibiting paint. Final finish coat shall be the manufacturers standard gray.
- C. Breaker Compartments: The breaker compartments shall include stationary primary contacts, stationary secondary contacts as required, barriers, and rails for the drawout elements.
- D. Auxiliary Compartments: Match and align with basic switchgear assembly. Include the following:
  - 1. Utility metering compartment that complies with utility company requirements.
  - 2. Bus transition sections.
  - 3. Incoming-line pull sections.
  - 4. Hinged front panels for access to metering, accessory, and blank compartments.
  - 5. Pull box on top of switchgear for extra room for pulling cable, with removable top, front, and side covers and ventilation provisions

adequate to maintain air temperature in pull box within same limits as switchgear.

- a. Set pull box back from front to clear circuit-breaker lifting mechanism.
  - b. Bottom: Insulating, fire-resistant material with separate holes for cable drops into switchgear.
  - c. Cable Supports: Arranged to ease cabling and adequate to support cables indicated, including those for future installation.
- E. Louvers equipped with insect and rodent screen and filter; arranged to permit air circulation while excluding insects, rodents, and exterior dust.

### **2.3 BUSES**

- A. General: Arrange buses for 3 phase, 4 wire distribution. The phase buses (through bus), neutral bus, and ground bus shall be full capacity and shall extend the entire length of the switchgear. Make provisions for future extensions by means of bolt holes or other approved method. Brace bus to withstand short circuit current available at the particular location.
- B. Material and Size: Buses and connections shall be hard-drawn copper of 98 percent conductivity. Bus size and arrangement shall be such that the temperature rise of the buses shall not exceed IEEE standards. Bus connections to circuit breakers shall be copper. Size feeder bus to the line side of breakers based on IEEE. Bus laminations shall have a minimum of 1/4 inch [6mm] spacing.
- C. Bus Connections: Provide bolted or welded connections. All contact surfaces are of copper. A minimum of two plated bolts per splice or connection is required for nonwelded bus except where physical bus size permits only one bolt; the joint shall include an approved means, other than friction, to prevent turning, twisting, or bending. Bolts shall be torqued to the values recommended by the manufacturer.
- D. Neutral Bus: Provide bare neutral bus mounted on insulated bus supports. Provide neutral disconnect links to permit isolation of the neutral bus from the common ground bus and service entrance conductors.
- E. Ground Bus: Provide an uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper equipment ground bus bar the length of the switchgear and secure to each unit frame.

- F. Main Bonding Jumper: An uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper bus shall interconnect the neutral and ground buses, when the secondary service equipment is incorporated within the switchgear to establish the system common ground point.

#### **2.4 NAMEPLATES AND MIMIC BUS**

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchgear assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

#### **2.5 SPACE FOR FUTURE**

Where "provision for", "future", or "space" is noted on drawings, equip the compartment with rails, mounting brackets, supports, bus connections, and any appurtenances necessary for ready insertion of a future breaker. A blank door shall close off the front of the compartment. Design buses for the breaker ampere rating as indicated on the drawings.

#### **2.6 BREAKER REMOVAL EQUIPMENT**

Furnish a portable elevating carriage or permanent top-mounted device for installation and removal of circuit breakers.

#### **2.7 CONTROL WIRING**

Switchgear control wiring shall be 600 volt Class B stranded SIS. Install all control wiring complete at the factory, adequately bundled and protected. All conductors size No. 8 and smaller, all conductors across hinges, and all conductors for interconnection between shipping units shall be Class C stranded. Size conductors in accordance with the

NEC. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

## **2.8 LOW VOLTAGE POWER CIRCUIT BREAKERS**

- A. General: Circuit breakers shall be dead front, drawout, stored energy type with solid state trip devices. Arcing contacts shall be renewable. Circuit breakers shall be UL listed (Category PAQX).
- B. Rating: Circuit breakers shall be 3 pole, 600 volts AC and below, 60 cycle with indicated frame size, trip rating and system voltage. Breakers shall have 30 cycle short time current ratings.
- C. Drawout Mounting: Provide a racking mechanism to position and hold the breaker in the connected, test, or disconnected position. Provide an interlock to prevent movement of the breaker into or out of the connected position unless the breaker is tripped open.
- D. Trip Devices: Breakers shall be electrically and mechanically trip free and shall have trip devices in each pole. Unless otherwise indicated, each breaker shall have overcurrent, short-circuit trip devices. Trip devices shall be of the solid state type with adjustable pick-up settings, with both long time and short time elements, and integral trip unit testing provisions. Devices shall have time-delay band adjustment of minimum, intermediate, and maximum setting. Long-time delay element shall have inverse time characteristics. Main circuit breakers shall have short-time trips, in lieu of instantaneous trips. Final settings, of pick-up and time bands shall be as reflected by the Electric System Protective Device Study.
- E. Position Indicator: Provide a mechanical indicator visible from the front of the unit to indicate whether the breaker is open or closed.
- F. Trip Button: Equip each breaker with a mechanical trip button accessible from the front of the door, which shall permit tripping of the breaker.
- G. Padlocking: Provisions shall be included for padlocking the breaker in the open position.
- H. Operation: Unless otherwise indicated on the drawings, breakers 1600 ampere frame size and less shall be manually operated. Breakers larger than 1600 ampere frame size shall be electrically operated.

## **2.9 ACCESSORY SET**

- A. Furnish tools and miscellaneous items required for circuit-breaker and switchgear test, inspection, maintenance, and operation.

1. Racking handle to manually move circuit breaker between connected and disconnected positions.
  2. Portable test set for testing all functions of circuit-breaker, solid-state trip devices without removal from switchgear.
  3. Relay and meter test plugs suitable for testing switchgear meters and switchgear class relays.
- B. Circuit-Breaker Removal Apparatus: Portable, floor-supported, roller-base, elevating carriage arranged for moving circuit breakers in and out of compartments.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install the switchgear in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchgear to the slab with plated 1/2 inch [12.5mm] minimum anchor bolts, or as recommended by the manufacturer.
- C. Interior Location. Mount switchgear on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches [100mm] thick. The top of the concrete slab shall be approximately 4 inches [100mm] above finished floor. Edges above floor shall have 1/2 inch [15mm] chamfer. The slab shall be of adequate size to project at least 100 mm 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

#### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
1. Visual and Mechanical Inspection
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Confirm correct application of manufacturer's recommended lubricants.
    - d. Verify appropriate anchorage, required area clearances, and correct alignment.

- e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
  - f. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
  - g. Confirm correct operation and sequencing of electrical and mechanical interlock systems.
  - h. Clean switchgear.
  - i. Inspect insulators for evidence of physical damage or contaminated surfaces.
  - j. Verify correct shutter installation and operation.
  - k. Exercise all active components.
  - l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
  - m. Verify that vents are clear.
  - n. Inspect control power transformers.
2. Electrical Tests
- a. Perform insulation-resistance tests on each bus section.
  - b. Perform overpotential tests.
  - c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
  - d. Perform phasing check on double-ended switchgear to ensure correct bus phasing from each source.

### **3.3 FOLLOW-UP VERIFICATION**

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchgear is in good operating condition and properly performing the intended function. Circuit breakers shall be tripped by operation of each protective device.

### **3.4 INSTRUCTION**

Furnish the services of a factory certified instructor for one 4 hour period for instructing personnel in the operation and maintenance of the switchgear and related equipment on the date requested by the Resident Engineer.

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**SECTION 26 24 11**  
**DISTRIBUTION SWITCHBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the distribution switchboards.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for Personnel Safety and to provide a low impedance path for possible fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and outlet boxes.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Coordination study of overcurrent protection devices.
- F. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: TVSS equipment for distribution switchboards.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

- A. Distribution switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2 and UL 891. Factory tests shall be certified.
- B. The following additional tests shall be performed:
  - 1. Verify that circuit breaker sizes and types correspond to drawings and coordination study.
  - 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
  - 3. Confirm correct operation and sequencing of electrical and mechanical interlock systems by attempting closure on locked-open devices, and

- attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
4. Exercise all active components.
  5. Perform a dielectric withstand voltage test on each bus section, each phase-to-ground with phases not under test grounded, in accordance with manufacturer's published data.
  6. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 volts dc for 300-volt rated cable and 1000 volts dc for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
  7. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
- C. Furnish four (4) copies of certified manufacturer's factory test reports to the Resident Engineer prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.
- D. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the Resident Engineer not less than 30 days prior to making tests at the factory.

#### **1.5 SUBMITTALS**

Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

A. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, sectional views, bus work, circuit breaker frame sizes, trip and short-circuit rating, long-time, short-time, instantaneous and ground fault settings, coordinated breaker and fuse curves, accessories, and device nameplate data.
3. Show the size, ampere-rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.

B. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data

- sheets, wiring diagrams, and information for ordering replacement parts.
- a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
  - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnection between the items of equipment.
  - c. Provide a clear and concise description of operation, which gives, in detail, the information required to properly operate the equipment.
  - d. Approvals will be based on complete submissions of manuals together with shop drawings.
2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manuals to the Resident Engineer.
- a. The manuals shall be updated to include any information necessitated by shop drawing approval.
  - b. Complete "As Installed" wiring and schematic diagrams shall be included which show all items of equipment and their interconnecting wiring.
  - c. Show all terminal identification.
  - d. Include information for testing, repair, trouble shooting, assembly, disassembly, and recommended maintenance intervals.
  - e. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
  - f. Furnish manuals in loose-leaf binder or manufacturer's standard binder.
- C. Certifications:
1. Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
    - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested, including circuit breakers settings.
    - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

#### **1.6 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- A. Institute of Engineering and Electronic Engineers (IEEE):
  - C37.13.....Low Voltage AC Power Circuit Breakers Used in Enclosures
  - C57.13.....Instrument Transformers
  - C62.41.....Surge Voltage in Low Voltage AC Power Circuits
  - C62.45.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- B. National Electrical Manufacturer's Association (NEMA):
  - PB-2.....Dead-Front Distribution Switchboards.
  - PB-2.1.....Instructions for Proper Handling, Installation, Operation, and Maintenance of Switchboards
  - AB-1.....Molded Case Circuit Breakers, Molded Case Switches and Circuit Breaker Enclosures
- C. National Fire Protection Association (NFPA):
  - 70.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 67.....Panelboards
  - 489.....Molded Case Circuit Breakers and Circuit Breakers Enclosures
  - 891.....Dead-Front Switchboards
  - 1283.....Electromagnetic Interference Filters
  - 1449.....Transient Voltage Surge Suppressors

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Switchboards shall be in accordance with UL, NEMA, NEC, IEEE, and as shown on the drawings.
- B. Switchboards shall be provided complete, ready for operation including, but not limited to housing, buses, circuit breakers, instruments and related transformers, fuses, and wiring.
- C. Switchboard dimensions shall not exceed the dimensions shown on the drawings.
- D. Manufacturer's nameplate shall include complete ratings of switchboard in addition to the date of manufacture.

### **2.2 BASIC ARRANGEMENT**

- A. Type I: Switchboard shall be front accessible with the following features:
  - 1. Device mounting:

- a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
- b. Feeder breakers: Group mounted.
- 2. Section alignment: As shown on the drawings.
- 3. Accessibility:
  - a. Main section line and load terminals: Front and side.
  - b. Distribution section line and load terminals: Front.
  - c. Through bus connections: Front and end.
- 4. Bolted line and load connections.
- 5. Full height wiring gutter covers for access to wiring terminals.
- 6. Short Circuit Current Rating: 65,000 amperes rms symmetrical, minimum, or as shown on the drawings, whichever is higher.

### **2.3 HOUSING**

- A. Provide a completely enclosed, free standing, steel enclosure not less than the gage required by the ANSI and UL standards. The enclosure is to consist of the required number of vertical sections bolted together to form one metal enclosed rigid switchboard. The sides, top and rear shall be covered with removable screw on sheet steel plates.
- B. Provide ventilating louvers where required to limit the temperature rise of current carrying parts. All openings shall be protected against entrance of falling dirt, water, or foreign matter.
- C. Enclosure shall be thoroughly cleaned, phosphate treated, and primed with rust-inhibiting paint. Final finish coat to be the manufacturers standard gray. Provide a quart of finish paint for touch-up purposes.

### **2.4 BUSES**

- A. General: Buses shall be arranged for 3 phase, 4 wire distribution. Main phase buses (through bus), full size neutral bus, and ground bus shall be full capacity the entire length of the switchboard. Provide for future extensions by means of bolt holes or other approved method. Brace the bus to withstand the available short circuit current at the particular location and as shown on the drawings. No magnetic material shall be used between buses to form a magnetic loop.
- B. Material and Size: Buses and connections shall be hard drawn copper of 98 percent conductivity. Bus temperature rise shall not exceed 65 degrees C (149 degrees F). Section busing shall be sized based on UL and NEMA Switchboard Standards.
- C. Bus Connections: All contact surfaces shall be copper. Provide a minimum of two plated bolts per splice. Where physical bus size permits only one

bolt, provide a means other than friction to prevent turning, twisting or bending. Torque bolts to the manufacturer's recommended values.

- D. Neutral Bus: Provide bare or plated bus and mount on insulated bus supports. Provide neutral disconnect link to permit isolation of neutral bus from the common ground bus and service entrance conductors.
- E. Ground Bus: Provide an uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper equipment ground bus bar sized per UL 891 the length of the switchboard and secure at each section.
- F. Main Bonding Jumper: Connect an uninsulated 1/4 inch by 2 inch (6mm by 50 mm) copper bus between the neutral and ground buses to establish the system common ground point.

## **2.5 TRANSIENT VOLTAGE SURGE SUPPRESSION**

Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.

## **2.6 NAMEPLATES AND MIMIC BUS**

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

## **2.7 PROVISION FOR FUTURE**

Where "provision for", "future", or "space" is noted on drawings, the space shall be equipped with bus connections to the future overcurrent device with suitable insulation and bracing to maintain proper short circuit rating and physical clearance. Provide buses for the ampere rating as shown for the future device.

## **2.8 BREAKER REMOVAL EQUIPMENT**

Where draw out circuit breakers are provided, furnish a portable elevating carriage or switchboard permanent top mounted device for installation and removal of the breakers.

## **2.9 CONTROL WIRING**

Control wiring shall be 600 volt class B stranded SIS. Install all control wiring complete at the factory adequately bundled and protected. Wiring across hinges and between shipping units shall be Class C stranded. Size in accordance with NEC. Provide control circuit fuses.

## **2.10 MAIN CIRCUIT BREAKERS**

- A. Type I Switchboard: Provide UL listed and labeled molded case circuit breakers in accordance with NEC and as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.
  - 1. Trip units shall have field adjustable tripping characteristics as follows:
    - a. Ampere setting (continuous).
    - b. Long time band.
    - c. Short time trip point.
    - d. Short time delay.
    - e. Instantaneous trip point.
    - f. Ground fault trip point.
    - g. Ground fault trip delay.
  - 2. Trip settings shall be as indicated on the drawings. Final settings shall be as shown on the electrical system protective device study.
  - 3. Breakers, which have same rating, shall be interchangeable with each other.

## **2.11 FEEDER CIRCUIT BREAKERS**

- A. Provide UL listed and labeled molded case circuit breakers, in accordance with the NEC, as shown on the drawings, and as herein specified.
- B. Non-adjustable Trip Molded Case Circuit Breakers:
  - 1. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 ampere frame size or less. Magnetic trip shall be adjustable from 3X to 10X for breakers with 600 ampere frame size and higher. Factory setting shall be LOW unless otherwise noted.
  - 2. Breaker features shall be as follows:
    - a. A rugged, integral housing of molded insulating material.
    - b. Silver alloy contacts.
    - c. Arc quenchers and phase barriers for each pole.
    - d. Quick-make, quick-break, operating mechanisms.

- e. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
  - f. Electrically and mechanically trip free.
  - g. An operating handle which indicates ON, TRIPPED and OFF positions.
  - h. Line and load connections shall be bolted.
  - i. Interrupting rating shall not be less than the maximum short circuit current available at the line.
  - j. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
- C. Adjustable Trip Molded Case Circuit Breakers:
- 1. Provide molded case, solid state adjustable trip type circuit breakers.
  - 2. Trip units shall have field adjustable tripping characteristics as follows:
    - a. Ampere setting (continuous).
    - b. Long time band.
    - c. Short time trip point.
    - d. Short time delay.
    - e. Instantaneous trip point.
    - f. Ground fault trip point.
    - g. Ground fault trip delay.
  - 3. Trip settings shall be as indicated on the drawings. Final settings shall be shown on the electrical system protective device study.
  - 4. Breakers, which have same rating, shall be interchangeable with each other.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install the switchboard in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboard to the slab with plated 1/2 inch [12.5mm] minimum anchor bolts, or as recommended by the manufacturer.
- C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches [100mm] thick. The top of the concrete slab shall be approximately 4 inches [100mm] above finished floor. Edges above floor shall have 1/2 inch [12.5mm] chamfer. The slab shall be of adequate size to project at least 8 inches [200mm] beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in

slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

### **3.2 ACCEPTANCE CHECKS AND TESTS**

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

#### **1. Visual and Mechanical Inspection**

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Confirm correct application of manufacturer's recommended lubricants.
- d. Verify appropriate anchorage, required area clearances, and correct alignment.
- e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- f. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
- g. Confirm correct operation and sequencing of electrical and mechanical interlock systems.
- h. Clean switchboard.
- i. Inspect insulators for evidence of physical damage or contaminated surfaces.
- j. Verify correct shutter installation and operation.
- k. Exercise all active components.
- l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
- m. If applicable, verify that vents are clear.
- n. If applicable, inspect control power transformers.

#### **2. Electrical Tests**

- a. Perform insulation-resistance tests on each bus section.
- b. Perform overpotential tests.
- c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.

### **3.3 FOLLOW-UP VERIFICATION**

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended

function. Circuit breakers shall be tripped by operation of each protective device.

**3.4 INSTRUCTION**

Furnish the services of a factory certified instructor for one 4 hour period for instructing personnel in the operation and maintenance of the switchboard and related equipment on the date requested by the Resident Engineer.

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**SECTION 26 24 16**  
**PANELBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of panelboards.

**1.2 RELATED WORK**

- A. Section 09 91 00, PAINTING: Identification and painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.
- F. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- G. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.
- H. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.

2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer's name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the COTR two weeks prior to final inspection.

D. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

**1.5 APPLICABLE PUBLICATIONS**

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

PB-1-06.....Panelboards

250-08.....Enclosures for Electrical Equipment (1000V  
Maximum)

C. National Fire Protection Association (NFPA):

70-2005 .....National Electrical Code (NEC)

70E-2004.....Standard for Electrical Life Safety in the  
Workplace

D. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

67-09.....Panelboards

489-09.....Molded Case Circuit Breakers and Circuit  
Breaker Enclosures

## **PART 2 - PRODUCTS**

### **2.1 PANELBOARDS**

- A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.
- B. Panelboards shall be standard manufactured products.
- C. All panelboards shall be hinged "door in door" type with:
  - 1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
  - 2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
  - 3. Push inner and outer doors shall open left to right.
- D. All panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories, such as surge protective devices per Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION, metering devices per lighting controls per Section 26 09 23, LIGHTING CONTROLS, and as scheduled on the drawings or specified herein. Include one-piece removable, inner dead front cover, independent of the panelboard cover.
- E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.
- F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
  - 1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
  - 2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
  - 3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
  - 4. Neutral bus shall be 100% rated, mounted on insulated supports.
  - 5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.

6. Buses shall be braced for the available short-circuit current.  
Bracing shall not be less than 10,000 A symmetrical for 120/208 V panelboards.
7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
8. Protective devices shall be designed so that they can easily be replaced.
9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.
10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.
- 11. Series-rated panelboards are not permitted.**

## **2.2 CABINETS AND TRIMS**

Cabinets:

1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

## **2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS**

- A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.
- B. Circuit breakers in panelboards shall be bolt-on type.
- C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
  1. 120/208 V Panelboard: 10,000 A symmetrical.
- D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher. Breaker trip setting shall be

set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY.

E. Breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates ON, TRIPPED, and OFF positions.
8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.

#### **2.4 SURGE SUPPRESSION**

Where shown on drawings, furnish panelboard with integral transient voltage surge suppression device. Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.

#### **2.5 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS**

- A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.
- B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.

- C. Install a printed schedule of circuits in each panelboard after approval by the COTR. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.
- D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.
- E. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims, doors, and boxes with finishes to match surrounding surfaces after the panelboards have been installed.**
- F. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

### **3.2 ACCEPTANCE CHECKS AND TESTS**

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

- 1. Visual and Mechanical Inspection
  - a. Compare equipment nameplate data with specifications and approved shop drawings.
  - b. Inspect physical, electrical, and mechanical condition.
  - c. Verify appropriate anchorage and required area clearances.
  - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
  - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
  - f. Clean panelboard.

### **3.3 FOLLOW-UP VERIFICATION**

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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Renovate Building 22H for SAR RTP

09-10  
Construction Documents  
October 14, 2011  
Panelboards

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**SECTION 26 27 26**  
**WIRING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of wiring devices.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
  - 70.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
  - WD 1.....General Color Requirements for Wiring Devices
  - WD 6 .....Wiring Devices - Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
  - 5.....Surface Metal Raceways and Fittings
  - 20.....General-Use Snap Switches
  - 231.....Power Outlets
  - 467.....Grounding and Bonding Equipment
  - 498.....Attachment Plugs and Receptacles
  - 943.....Ground-Fault Circuit-Interrupters

## **PART 2 - PRODUCTS**

### **2.1 RECEPTACLES**

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
  - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
  - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
  - 1. Bodies shall be ivory in color.
  - 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
  - 3. Duplex Receptacles on Emergency Circuit:
    - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
  - 4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
    - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit

interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.

- b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
- 5. Safety Type Duplex Receptacles:
  - a. Bodies shall be gray in color.
    - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
    - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
- 6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
  - a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.
  - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
  - 2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."

## **2.2 TOGGLE SWITCHES**

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
  - 1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
  - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
  - 3. Ratings:
    - a. 120 volt circuits: 20 amperes at 120-277 volts AC.

## **2.3 MANUAL DIMMING CONTROL**

- A. slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be ivory in color unless otherwise specified.
- B. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

## **2.4 WALL PLATES**

- A. Wall plates for switches and receptacles shall be type smooth nylon. Oversize plates are not acceptable.
- B. Color shall be ivory unless otherwise specified.
- C. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- D. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- E. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.
- F. Duplex Receptacles on Emergency Circuit:
  - 1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

## **2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES**

- A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.
- B. Shall have the following features:
  - 1. Enclosures:

- a. Thickness of steel shall be not less than 0.040 inch [1mm] steel for base and cover. Nominal dimension shall be 1-1/2 by 2-3/4 inches [40 by 70mm] with inside cross sectional area not less than 3.5 square inches [2250 square mm]. The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.
2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 24 inches [600mm] on centers.
4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.
5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.
6. Bond the strips to the conduit systems for their branch supply circuits.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
- I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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**SECTION 26 29 11**  
**MOTOR STARTERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

**1.2 RELATED WORK**

- A. Other sections which specify motor driven equipment, except elevator motor controllers.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.
- C. Manuals:
  - 1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
    - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.

- b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
- c. Elementary schematic diagrams shall be provided for clarity of operation.
- 2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:
  - 1. Certification that the equipment has been properly installed, adjusted, and tested.
  - 2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the Resident Engineer prior to shipping the controller(s) to the job site.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
  - 519.....Recommended Practices and Requirements for  
Harmonic Control in Electrical Power Systems
  - C37.90.1.....Standard Surge Withstand Capability (SWC) Tests  
for Protective Relays and Relay Systems
- C. National Electrical Manufacturers Association (NEMA):
  - ICS 1.....Industrial Control and Systems General  
Requirements
  - ICS 1.1.....Safety Guidelines for the Application,  
Installation and Maintenance of Solid State  
Control
  - ICS 2.....Industrial Control and Systems, Controllers,  
Contactors and Overload Relays Rated 600 Volts  
DC
  - ICS 6.....Industrial Control and Systems Enclosures
  - ICS 7.....Industrial Control and Systems Adjustable-Speed  
Drives

ICS 7.1.....Safety Standards for Construction and Guide for  
Selection, Installation and Operation of  
Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

## **PART 2 - PRODUCTS**

### **2.1 MOTOR STARTERS, GENERAL**

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.

2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.

3. Motor control circuits:

a. Shall operate at not more than 120 volts.

b. Shall be grounded except as follows:

1) Where isolated control circuits are shown.

2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.

c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.

d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.

4. Overload current protective devices:

a. Overload relay (thermal)

b. One for each pole.

c. Manual reset on the door of each motor controller enclosure.

d. Correctly sized for the associated motor's rated full load current.

e. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.

f. Deliver four copies of a summarized list to the Resident Engineer, which indicates and adequately identifies every motor controller

installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.

5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.
6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. Enclosures:
  - a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
  - b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
  - c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.
- C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
- D. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
- E. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

## **2.2 MANUAL MOTOR STARTERS**

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor starters.
  1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
  2. Units shall include overload and low voltage protection, red pilot light, NO auxiliary contact and toggle operator.

C. Fractional horsepower manual motor starters.

1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload protection, red pilot light and toggle operator.

D. Motor starting switches.

1. Switches shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload protection, red pilot light low voltage protection auxiliary contact and toggle operator.

**2.3 MAGNETIC MOTOR STARTERS**

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
- C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

**2.4 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall be solid state, micro processor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.

C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

D. Operating and Design Conditions:

Temperatures: Maximum +90°F Minimum -10°F

Relative Humidity: 95

Drive Location: Air conditioned Building

E. Controllers shall have the following features:

1. Isolated power for control circuits.
2. Manually re-settable motor overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
5. Provide 4 to 20 ma current follower circuitry for interface with mechanical sensor devices.
6. Automatic frequency adjustment from 20 Hz to 60 Hz.
7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
  - a. Incorrect phase sequence.
  - b. Single phasing.
  - c. Over voltage in excess of 10 percent.
  - d. Under voltage in excess of 10 percent.
  - e. Running over current above 110 percent (shall not automatically reset for this condition.)
  - f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
  - g. Surge voltage in excess of 1000 volts.
  - h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)

8. Provide automatic shutdown on receipt of a power transfer warning signal from an automatic transfer switch. Controller shall automatically restart motor after the power transfer.
  9. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
  10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
  11. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.
- F. Minimum efficiency shall be 95 percent at 100 percent speed and 85percent at 50 percent speed.
- G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.
- H. Controllers shall include a door interlocked fused safety disconnect switch or door interlocked circuit breaker switch which will disconnect all input power.
- I. Controller shall include a 3% line reactor, and RFI/EMI filter.
- J. The following accessories are to be door mounted:
1. AC Power on light.
  2. Ammeter (RMS motor current).
  3. HAND-OFF-AUTOMATIC switch.
  4. Manual speed control in HAND mode.
  5. System protection lights indicating that the system has shutdown and will not automatically restart.
  6. System protection light indicating that the system has shutdown but will restart when conditions return to normal.
  7. Manual variable speed controller by-pass switch.
  8. Diagnostic shutdown indicator lights for each shutdown condition.
  9. Provide two N.O. and two N.C. dry contacts rated 120 volts, 10 amperes, 60 HZ for remote indication of the following:
    - a. System shutdown with auto restart.
    - b. System shutdown without auto restart.
    - c. System running.

10. Incorporate into each control circuit a 120-volt, time delay relay (ON delay), adjustable from 0.3-10 minutes, with transient protection. Provide transformer/s for the control circuit/s.
11. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller. Controllers shall be protected to comply with IEEE C37.90.1 and UL-508. Line noise and harmonic voltage distortion shall not exceed the values allowed by IEEE 519.
- K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.
- L. Network Communications Ports: Ethernet and RS-422/485.
- M. Embedded BAS Protocols for Network Communications: As specified in Division 22.
- N. Bypass Operation: Manually transfers motor between power converter output and bypass circuit, manually, automatically, or both. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- O. Bypass Controller: Provide contactor-style bypass, arranged to isolate the power converter input and output and permit safe testing of the power converter, both energized and de-energized, while motor is operating in bypass mode. Motor overload protection shall be provided.
  1. Bypass Contactor: Load-break NEMA-rated contactor.
  2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
  3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.

## **2.6 MOTOR CONTROL STATIONS**

- A. Shall have the following features:
  1. Designed for suitably fulfilling the specific control functions for which each station is being installed.
  2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to insure safety for people and equipment.

3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
    - a. Red while the motor is running.
    - b. Green while the motor is stopped.
  4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.
  5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.
- B. Components of Motor Control Circuits:
1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
  2. Use of locking type STOP pushbuttons or switches, which cause motors to restart automatically when the pushbuttons or switches are released, will not be permitted.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
- B. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
- C. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
- D. Install manual motor starters in flush enclosures in finished areas.
- E. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

#### **3.2 ADJUSTING**

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.

- C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.
- D. Set the taps on reduced-voltage autotransformer controllers at 80 percent.
- E. In reduced-voltage solid-state controllers, set field-adjustable switches and program microprocessors for required start and stop sequences.

### **3.3 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
  - 1. Visual and Mechanical Inspection
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Inspect contactors.
    - d. Clean motor starters and variable speed motor controllers.
    - e. Verify overload element ratings are correct for their applications.
    - f. If motor-running protection is provided by fuses, verify correct fuse rating.
    - g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
  - 2. Variable speed motor controllers:
    - a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.
    - b. Test all control and safety features of the variable frequency drive.

#### **3.4 FOLLOW-UP VERIFICATION**

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

#### **3.5 SPARE PARTS**

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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**SECTION 26 29 21**  
**DISCONNECT SWITCHES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor rated toggle switches.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
  - 3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.
- C. Manuals:
  - 1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the COTR two weeks prior to final inspection.

2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
3. Wiring diagrams shall indicate internal wiring and any interlocking.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
  1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
  2. Certification by the contractor that the materials have been properly installed, connected, and tested.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
  - FU 1-07.....Low Voltage Cartridge Fuses
  - KS 1-06.....Enclosed and Miscellaneous Distribution  
Equipment Switches (600 Volts Maximum)
- C. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 98-04.....Enclosed and Dead-Front Switches
  - 248-00.....Low Voltage Fuses
  - 977-94.....Fused Power-Circuit Devices

### **PART 2 - PRODUCTS**

#### **2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS**

- A. In accordance with UL 98, NEMA KS1, and NEC.
- B. Shall have NEMA classification General Duty (GD) for 240 V switches.
- C. Shall be HP rated.
- D. Shall have the following features:
  1. Switch mechanism shall be the quick-make, quick-break type.
  2. Copper blades, visible in the OFF position.
  3. An arc chute for each pole.
  4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
  5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
  6. Fuse holders for the sizes and types of fuses specified.
  7. Electrically operated switches shall only be installed where shown on the drawings.

8. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
9. Ground lugs for each ground conductor.
10. Enclosures:
  - a. Shall be the NEMA types shown on the drawings for the switches.
  - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
  - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

## **2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS**

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

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## **2.3 MOTOR RATED TOGGLE SWITCHES**

Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

## **2.4 LOW VOLTAGE CARTRIDGE FUSES**

- A. In accordance with NEMA FU1.
- B. Motor Branch Circuits: Class RK1 Class RK5, time delay.
- C. Other Branch Circuits: Class RK1, time delay—
- D. Control Circuits: Class CC, fast acting

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

- A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
- B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

## **3.2 SPARE PARTS**

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the COTR.

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**SECTION 26 36 23**  
**AUTOMATIC TRANSFER SWITCHES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section in Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Raceways for power and control wiring.
- E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for a coordinated electrical system.
- G. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General communications requirements that are common to more than one section in Division 27.
- H. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.

**1.3 QUALITY ASSURANCE**

- A. QUALITY ASSURANCE  
Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall maintain a service center capable of providing emergency maintenance and repair services at the project site within a 8 hour maximum response time.
- C. Automatic transfer switch, bypass/isolation switch, and annunciation control panels shall be products of same manufacturer.
- D. Comply with OSHA - 29 CFR 1910.7 for the qualifications of the testing agency.

**1.4 FACTORY TESTS**

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall

be conducted per UL standards. Factory tests shall be certified. The following factory tests shall be performed:

1. Visual inspection to verify that each ATS is as specified.
2. Mechanical test to verify that ATS sections are free of mechanical hindrances.
3. Insulation resistance test to ensure integrity and continuity of entire system.
4. Main switch contact resistance test.
5. Electrical tests to verify complete system electrical operation and to set up time delays and voltage sensing settings.

#### **1.5 SUBMITTALS**

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings (including withstand), dimensions, weights, mounting details, conduit entry provisions front view, side view, equipment and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.
3. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams and site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the construction drawings.
4. Complete nameplate data, including manufacturer's name and catalog number.
5. A copy of the markings that are to appear on the transfer switches when installed.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating and maintenance manuals, including technical data sheets, wiring diagrams and information, such as telephone number, fax number and web sites, for ordering replacement parts.
2. Two weeks prior to final inspection, submit four copies of a final updated maintenance and operating manual to the COTR.

- a. Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
  - b. Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
  - c. The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
- D. Certifications:
1. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
  2. Two weeks prior to final inspection, submit four copies of the following to the COTR:
    - a. Certification that no design changes have been made to the switch or its components since last certified by UL or tested by an independent laboratory.
    - b. Certification by the manufacturer that the equipment conforms to the requirements of the drawings and specifications.
    - c. Certification that the withstand current rating has been coordinated with upstream protective devices.
    - d. Certification by the contractor that the equipment has been properly installed, adjusted, and tested.
    - e. A certified test report from an independent laboratory that a representative sample has passed the ANSI surges withstand test for transfer switches which incorporate solid-state components.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only:
- B. Institute of Electrical and Electronic Engineers (IEEE):
- 446-95.....Recommended Practice for Design and Maintenance  
of Emergency and Standby Power Systems
- C37.90.1-02.....Surge Withstand Capability (SWC) Tests for  
Relays and Relay Systems Associated with  
Electric Power Apparatus
- C62.41.1-02.....Guide on the Surges Environment in Low-Voltage  
(1000 V and Less) AC Power Circuits
- C62.41.2.....Recommended Practice on Characterization of  
Surges in Low-Voltage (1000 V and Less) AC Power  
Circuits
- C. National Electrical Manufacturers Association (NEMA):

- 250-03.....Enclosure for Electrical Equipment (1000 Volts  
Maximum)
- ICS 6-06.....Enclosures
- IC3 4-05.....Industrial Control and Systems: Terminal Blocks
- MG 1-07.....Motors and Generators
- D. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
  - 99-05.....Health Care Facilities
  - 110-10.....Emergency and Standby Power Systems
- E. Underwriters Laboratories, Inc. (UL):
  - 50-95.....Enclosures for Electrical Equipment
  - 508-99.....Industrial Control Equipment
  - 891-05.....Dead-Front Switchboards
  - 1008-96.....Transfer Switch Equipment

## **PART 2 - PRODUCTS**

### **2.1 OPEN-TRANSITION AUTOMATIC TRANSFER SWITCH**

- A. General:
  - 1. Comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA.
  - 2. Automatic transfer switches are to be **4-** pole draw-out construction, electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
  - 3. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
  - 4. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
  - 5. Ratings:
    - a. Phases, voltage, ampere rating, poles, and withstand current rating shall be as shown on the drawings.
    - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
    - c. Maximum automatic transfer switch rating: 800 A.
  - 6. Markings:
    - a. Markings shall be in accordance with UL 1008.
    - b. Markings for the additional withstand test specified below shall be included in the nameplate data.

7. Tests:

Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.

8. Surge Withstand Test:

Transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.

9. Housing:

- a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
- b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
- c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
- d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
- e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.

B. Automatic transfer switches shall include the following features:

1. Operating Mechanism:

- a. Actuated by an electrical operator.
- b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
- c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
- d. Contact transfer time shall not exceed six cycles.
- e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.

2. Contacts:

- a. Main contacts: Silver alloy.

- b. Neutral contacts: Silver alloy, with same current rating as phase contacts.
  - c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.
  - d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.
3. Manual Operator:  
Capable of operation by one person in either direction under no load.
4. Replaceable Parts:
- a. Include the main and arcing contact individually or as units, relays, and control devices.
  - b. Switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
5. Sensing Relays:
- a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
  - b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
  - c. Voltage/Frequency Lockout Relay: Prevent premature transfer to generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
  - d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
  - e. Test Switch: Simulate normal-source failure.
  - f. Switch-Position Pilot Lights: Indicate source to which load is connected.
  - g. Source-Available Indicating Lights: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
  - h. Normal Power Supervision: Green light with nameplate engraved "Normal Source Available."

- i. Emergency Power Supervision: Red light with nameplate engraved "Emergency Source Available."
  - j. Transfer Override Switch: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Pilot light indicates override status.
  - k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 10 A at 32-V dc minimum.
  - l. Engine Shutdown Contacts: Time delay adjustable from zero to five minutes, and factory set for five minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
6. Controls:
- a. Control module shall provide indication of switch status and be equipped with alarm diagnostics.
  - b. Control module shall control operation of the automatic transfer switches.
7. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
8. Annunciation, Control, and Programming Interface Components: Devices for communicating with remote programming devices, annunciators, or control panels shall have open-protocol communication capability matched with remote device.
9. Auxiliary Contacts:
- a. Provide contacts as necessary to accomplish the functions shown on the drawings, as specified herein, and as designated in other sections of these specifications, as well as one spare normally open contact and one normally closed contact.
  - b. Provide remote contact to bypass retransfer time delay to normal source.
10. Elevator Pre-Transfer Signal Relay: Provide a pre-signal relay on all automatic transfer switches that will indicate to an elevator controller or controllers that a transfer or re-transfer is about to occur.

## 2.2 SEQUENCE OF OPERATION

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.

- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.
- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator(s) after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switches for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value. Only those switches with deficient normal source voltage shall transfer.
- E. Transfer to Equipment Branch Loads: Automatic transfer switches for Equipment Branch loads shall transfer their loads to the generator on a time-delayed, staggered basis, after the Emergency System switches have transferred. Only those switches with deficient normal source voltage shall transfer.
- F. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator(s) shall continue to run unloaded for a specified interval before shut-down.

### **2.3 BYPASS/ISOLATION SWITCH**

- A. Provide each automatic transfer switch with two-way bypass/isolation manual type switch. The bypass-isolation switch shall permit load bypass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.
- B. Operation: The bypass/isolation switch shall have provisions for operation by one person through the movement of a maximum of two handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.
  - 1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency)

source, without load interruption or by using a break-before-make design, or provide separate load interrupter contacts to momentarily interrupt the load.

- a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.
  - b. A red indicating lamp shall light when the automatic transfer switch is bypassed.
  - c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.
2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
- a. Interlocking: Provide interlocking as part of the bypass/isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
  - b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
  - c. Visual verification: The isolation blades shall be visible in the isolated position.
3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.
- C. Ratings: The electrical capabilities and ratings of the bypass/isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

## **2.6 SPARE PARTS**

Provide six control fuses for each automatic transfer switch with a different rating.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install the automatic transfer switch in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor control and annunciator panel to wall.
- C. Anchor automatic transfer switch to the slab with plated 0.5 in [12.5 mm] minimum anchor bolts, or as recommended by the manufacturer.

- D. Mount automatic transfer switch on concrete slab. Unless otherwise indicated, the slab shall be at least 4 in [100 mm] thick. The top of the concrete slab shall be approximately 4 in [100 mm] above finished floor. Edges above floor shall have 0.5 in [12.5 mm] chamfer. The slab shall be of adequate size to project at least 8 in [200 mm] beyond the equipment. Provide conduit turnups and adequate cable entrance space required for the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 in [75 mm] above the slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Set field-adjustable intervals and delays, relays, and engine exerciser.

### 3.2 ACCEPTANCE CHECKS AND TESTS

A factory-authorized service representative is required to inspect components, assemblies, and equipment installation, including connections, and to assist in testing.

1. Following completion of automatic transfer switch installation and after making proper adjustments and settings, site tests shall be performed by the manufacturer's representative in accordance with manufacturer's written instructions to demonstrate that each automatic transfer switch functions satisfactorily and as specified. Advise COTR of the site testing within five days prior to its scheduled date, and provide certified field test reports within 14 days following successful completion of the site tests. Test reports shall describe adjustments and settings made and site tests performed. Minimum operational tests shall include the following:
  - a. Insulation resistance shall be tested, both phase-to-phase and phase-to-ground.
  - b. Inspect for physical damage, proper installation and connection, and integrity of barriers, covers, and safety features.
  - c. Verify that manual transfer warnings are properly placed.
  - d. Perform manual transfer operation.
2. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
  - a. Simulate power failures of normal source to automatic transfer switches and of emergency source with normal source available.
  - b. Simulate loss of phase-to-ground voltage for each phase of normal source.
  - c. Verify time-delay settings.

- d. Verify pickup and dropout voltages by data readout or inspection of control settings.
- e. Verify proper sequence and correct timing of automatic engine starting, transfer time delay, re-transfer time delay on restoration of normal power, and engine cool-down and shut-down.

### **3.3 DEMONSTRATION**

At the final inspection in the presence of COTR, demonstrate that the complete auxiliary electrical power system operates properly in every respect. Coordinate this demonstration with the demonstration of the engine-generator.

### **3.4 TRAINING**

Furnish the services of a competent, factory-trained engineer or technician for one 4-hour period to instruct VA personnel in the operation and maintenance of the equipment, including review of the operation and maintenance manual, on a date requested by the COTR. Coordinate this training with that of the generator training.

- - - E N D - - -



**SECTION 26 43 13**  
**TRANSIENT-VOLTAGE SURGE SUPPRESSION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Section includes transient voltage surge suppression equipment for low-voltage power distribution and control equipment.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: For factory-installed TVSS.
- C. Section 26 24 16, PANELBOARDS: For factory-installed TVSS.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Include rated capacities, operating weights, electrical characteristics, furnished specialties, and accessories.
- B. Operation and Maintenance Data: For TVSS devices to include in emergency, operation, and maintenance manuals.
- C. Warranties: Sample of special warranties.
- D. Certifications:
  - 1. Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
    - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested.
    - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

**1.5 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. Institute of Engineering and Electronic Engineers (IEEE):
  - IEEE C62.41.2.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45.....Recommended Practice on Surge Testing for  
Equipment Connected to Low-Voltage (1000  
V and Less) AC Power Circuits

B. National Electrical Manufacturers Association (NEMA):

NEMA LS 1.....Low Voltage Surge Protective Devices

C. Underwriters Laboratories, Inc. (UL):

UL 1283.....Electromagnetic Interference Filters

UL 1449.....Surge Protective Devices

D. National Fire Protection Association (NFPA):

NFPA 70.....National Electrical Code (NEC)

**PART 2 - PRODUCTS**

**2.1 SWITCHGEAR/SWITCHBOARD SUPPRESSORS**

A. Surge Protection Devices:

1. Comply with UL 1449.
2. Modular design with field-replaceable modules.
3. Fuses, rated at 200-kA interrupting capacity.
4. Fabrication using bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. Redundant replaceable modules.
8. Arrangement with copper bus bars and for bolted connections to phase buses, neutral bus, and ground bus.
9. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
10. LED indicator lights for power and protection status.
11. Audible alarm, with silencing switch, to indicate when protection has failed.
12. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status.  
Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
13. Four-digit transient-event counter set to totalize transient surges.

B. Peak Single-Impulse Surge Current Rating: 240 kA per mode per phase.

C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2

1. Line to Neutral: 70,000A.

2. Line to Ground: 70,000A.
  3. Neutral to Ground: 50,000A.
- D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
1. Line to Neutral: 400 V for 208Y/120 V.
  2. Line to Ground: 400 V for 208Y/120 V.
  3. Neutral to Ground: 400 V for 208Y/120 V.

## **2.2 PANELBOARD SUPPRESSORS**

- A. Surge Protection Devices:
1. Non-modular.
  2. LED indicator lights for power and protection status.
  3. Audible alarm, with silencing switch, to indicate when protection has failed.
- B. Peak Single-Impulse Surge Current Rating: 120 kA per mode/240 kA per phase.
- C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2:
1. Line to Neutral: 70,000A.
  2. Line to Ground: 70,000A.
  3. Neutral to Ground: 50,000A.
- D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
1. Line to Neutral: 400 V for 208Y/120 V.
  2. Line to Ground: 400 V for 208Y/120 V.
  3. Neutral to Ground: 400 V for 208Y/120 V.

## **2.3 ENCLOSURES**

- A. Indoor Enclosures: NEMA 250 Type 1.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install TVSS devices at switchboard, switchgear, or panelboard on load side, with ground lead bonded to service entrance ground.
- B. Install TVSS devices for panelboards and auxiliary panels with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
1. Provide a circuit breaker, sized by manufacturer, as a dedicated disconnecting means for TVSS unless otherwise shown on drawings.

### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
  - 1. Visual and Mechanical Inspection
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Verify that disconnecting means and feeder size and maximum to TVSS unit correspond to approved shop drawings.
    - d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
    - e. Clean TVSS unit.
    - f. Complete startup checks according to manufacturer's written instructions.
    - g. Verify the correct operation of all sensing devices, alarms, and indicating devices.

### **3.3 STARTUP**

- A. Do not energize or connect switchgear, switchboards, or panelboards to their sources until TVSS devices are installed and connected.
- B. Do not perform insulation resistance tests of the distribution wiring equipment with the TVSS installed. Disconnect before conducting insulation resistance tests, and reconnect immediately after the testing is over.

### **3.4 SPARE PARTS**

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Replaceable Protection Modules: One of each size and type installed.

### **3.5 INSTRUCTION**

Provide factory certified technician to train Government maintenance personnel to maintain TVSS devices. Training shall be provided for a total period of 4 hours of normal working time and shall start after the system is functionally complete but prior to final acceptance test. Training shall cover all essential items contained in the operation and maintenance manual.

- - -END OF SECTION - - -

**SECTION 26 51 00**  
**INTERIOR LIGHTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of the interior lighting systems.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
  - B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.
    - 1. Material and construction details include information on housing, optics system and lens/diffuser.
    - 2. Physical dimensions and description.
    - 3. Wiring schematic and connection diagram.
    - 4. Installation details.
    - 5. Energy efficiency data.
    - 6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
    - 7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).

8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer:
  - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):  
C62.41-91.....Guide on the Surge Environment in Low Voltage  
(1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):  
70.....National Electrical Code (NEC)  
101.....Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):  
C82.1-97.....Ballasts for Fluorescent Lamps - Specifications  
C82.2-02.....Method of Measurement of Fluorescent Lamp  
Ballasts  
C82.4-02.....Ballasts for High-Intensity-Discharge and Low-  
Pressure Sodium Lamps  
C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):  
496-96.....Edison-Base Lampholders  
542-99.....Lampholders, Starters, and Starter Holders for  
Fluorescent Lamps  
844-95.....Electric Lighting Fixtures for Use in Hazardous  
(Classified) Locations  
924-95.....Emergency Lighting and Power Equipment

935-01.....Fluorescent-Lamp Ballasts  
1029-94.....High-Intensity-Discharge Lamp Ballasts  
1029A-06.....Ignitors and Related Auxiliaries for HID Lamp  
Ballasts  
1598-00.....Luminaires  
1574-04.....Standard for Track Lighting Systems  
2108-04.....Standard for Low-Voltage Lighting Systems  
8750-08.....Light Emitting Diode (LED) Light Sources for Use  
in Lighting Products

F. Federal Communications Commission (FCC):

Code of Federal Regulations (CFR), Title 47, Part 18

**PART 2 - PRODUCTS**

**2.1 LIGHTING FIXTURES (LUMINAIRES)**

- A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
- B. Sheet Metal:
  - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
  - 2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
  - 3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
  - 4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.
- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
  - 1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.

2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:
  1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
  2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
  3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
  1. Shall be 100 percent virgin acrylic.
  2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
  3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.
- J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.
- K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

## 2.2 BALLASTS

- A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V) electronic rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
  2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: Class A.
  4. Total Harmonic Distortion Rating: 10 percent or less.
  5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.
  8. Ballast Factor: 0.87 or higher unless otherwise indicated.
  9. Power Factor: 0.98 or higher.
  10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
  11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
  12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
  13. Dimming ballasts shall be as per above, except dimmable from 100% to 10% of rated lamp lumens.

- B. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit.
  2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: Class A.
  4. Total Harmonic Distortion Rating: 10 percent or less.
  5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.
  8. Ballast Factor: 0.95 or higher unless otherwise indicated.
  9. Power Factor: 0.98 or higher.
  10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
  11. Dimming ballasts shall be as per above, except dimmable from 100% to 10% of rated lamp lumens.
- D. Ballasts for high intensity discharge fixtures: Multi-tap voltage (120-480v) electromagnetic ballast for high intensity discharge lamps. Comply with ANSI C82.4 and UL 1029. Include the following features unless otherwise indicated:
1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
  2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
  3. Rated Ambient Operating Temperature: 104 deg F (40 deg C).
  4. Open-circuit operation that will not reduce average life.
  5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.
- E. Electronic ballast for high intensity discharge metal-halide lamps shall include the following features unless otherwise indicated:
1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
  2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
  3. Lamp end-of-life detection and shutdown circuit.
  4. Sound Rating: Class A.

5. Total Harmonic Distortion Rating: 20 percent or less.
6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
7. Lamp Current Crest Factor: 1.5 or less.
8. Power Factor: 0.90 or higher.
9. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. Protection: Class P thermal cut.

### **2.3 FLUORESCENT EMERGENCY BALLAST**

- A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
  1. Emergency Connection: Operate one fluorescent lamp(s) continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
  2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
    - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
    - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
  3. Battery: Sealed, maintenance-free, nickel-cadmium type.
  4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
  5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

### **2.4 EMERGENCY LIGHTING UNIT**

- A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch. Comply with UL 924.
  1. Enclosure: Shall be impact-resistant thermoplastic, which will protect components from dust, moisture, and oxidizing fumes from the battery. Enclosure shall be suitable for the environmental conditions in which installed.
  2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.

3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 12 watts at the specified DC voltage.
4. Battery: Shall be maintenance-free nickel-cadmium. Minimum normal life shall be 10 years.
5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.
6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

## 2.5 LAMPS

### A. Linear and U-shaped T5 and T8 Fluorescent Lamps:

1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500° and 4100°K, a Color Rendering Index (CRI) of greater than 70, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.

### B. Compact Fluorescent Lamps:

1. T4, CRI 80 (minimum), color temperature 3500 K, and suitable for use with dimming ballasts, unless otherwise indicated.

### C. Long Twin-Tube Fluorescent Lamps:

1. T5, CRI 80 (minimum), color temperature between 3500° and 4100°K, 20,000 hours average rated life.

### D. High Intensity Discharge Lamps:

1. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900°K, and average rated life of 24,000 hours, minimum.
2. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000K.
3. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), and color temperature 4000°K.

4. Low-Pressure Sodium Lamps: ANSI 78.41, CRI 0, and color temperature 1800°K.

## **2.6 EXIT LIGHT FIXTURES**

- A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.
- B. Housing and Canopy:
  1. Shall be made of die-cast aluminum.
  2. Optional steel housing shall be a minimum 20 gauge thick or equivalent strength aluminum.
  3. Steel housing shall have baked enamel over corrosion resistant, matte black or ivory white primer.
- C. Door frame shall be cast or extruded aluminum, and hinged with latch.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
  1. Maximum fixture wattage shall be 1 watt or less.
  2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.
  3. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
  4. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
- G. Voltages: Refer to Lighting Fixture Schedule.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.
- D. Lighting Fixture Supports:
  1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural

- slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
  3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
  4. Hardware for recessed fluorescent fixtures:
    - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
    - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
  5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
    - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
    - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
  - E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
  - F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and

installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.

- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the Resident Engineer. Observe for visually detectable flicker over full dimming range.
- I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Burn-in fluorescent and compact fluorescent lamps intended to be dimmed, for at least 100 hours at full voltage. Replace any lamps and ballasts which fail during burn-in.
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.
- K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

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**SECTION 27 05 11**  
**REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

**1.2 MINIMUM REQUIREMENTS**

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

**1.4 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  - 1. Components of an assembled unit need not be products of the same manufacturer.
  - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
  - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
  - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
  - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### **1.5 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.6 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
  - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.

2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.7 WORK PERFORMANCE**

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

#### **1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.9 EQUIPMENT IDENTIFICATION**

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as

a standard catalog item, or where other method of identification is herein specified, are exceptions.

#### **1.10 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  - 3. Submit each section separately.
- E. The submittals shall include the following:
  - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
  - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the

technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.

2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation and maintenance instructions.
  - e. Safety precautions.
  - f. Diagrams and illustrations.
  - g. Testing methods.
  - h. Performance data.
  - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
  - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
  1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit and pathway coupling, bushing and termination fitting.

- 3. Raceway and pathway hangers, clamps and supports.
- 4. Duct sealing compound.

I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

#### **1.11 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

#### **1.12 TRAINING**

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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**SECTION 27 05 26**  
**GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS:  
General electrical requirements and items that are common to more than one section of Division 27.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
  - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
  - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

**1.4 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):

Grounding and Bonding for Communications Systems

- B1-2001.....Standard Specification for Hard-Drawn Copper Wire
- B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
- 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
- 70-2005.....National Electrical Code (NEC)
- D. Telecommunications Industry Association, (TIA)
- J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications
- E. Underwriters Laboratories, Inc. (UL):
- 44-2005 .....Thermoset-Insulated Wires and Cables
- 83-2003 .....Thermoplastic-Insulated Wires and Cables
- 467-2004 .....Grounding and Bonding Equipment
- 486A-486B-2003 .....Wire Connectors

**PART 2 - PRODUCTS**

**2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm<sup>2</sup> (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm<sup>2</sup> (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

## **2.2 GROUND RODS**

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

## **2.3 SPLICES AND TERMINATION COMPONENTS**

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

## **2.4 TELECOMMUNICATION SYSTEM GROUND BUSBARS**

- A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
  - 1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
  - 2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

## **2.5 GROUND CONNECTIONS**

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
  - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.
- A. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

## **2.6 EQUIPMENT RACK AND CABINET GROUND BARS**

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

## **2.7 GROUND TERMINAL BLOCKS**

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

## **2.8 SPLICE CASE GROUND ACCESSORIES**

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm<sup>2</sup> (6 AWG) insulated ground wire with shield bonding connectors.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
  - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
  - 3. Isolation transformers and isolated power systems shall not be system grounded.
- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

### **3.3 SECONDARY EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
  - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
  - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- F. Conduit Systems:
  - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.

Grounding and Bonding for Communications Systems

2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
  3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- G. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- H. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
  2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
  3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
- J. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

### **3.4 CORROSION INHIBITORS**

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.5 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

### **3.6 TELECOMMUNICATIONS SYSTEM**

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.

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- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.
- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.
- E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the Resident Engineer prior to backfilling any ground connections.
- F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- G. Bonding Jumpers:
  - 1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm<sup>2</sup> (6 AWG) insulated copper wire.
  - 2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
  - 3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.
- H. Bonding Jumper Fasteners:
  - 1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.

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2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

**3.7 COMMUNICATION ROOM GROUNDING**

A. Telecommunications Ground Busbars:

1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:

1. Install a 16 mm<sup>2</sup> (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
2. Use 16 mm<sup>2</sup> (6 AWG) bonding jumpers across aluminum pan junctions.

C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:

1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm<sup>2</sup> (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
3. Provide a 16 mm<sup>2</sup> (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.

D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications

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cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm<sup>2</sup> (16 AWG) bonding jumper.

- E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm<sup>2</sup> (6 AWG) ground wire bonding jumpers.

**3.8 COMMUNICATIONS CABLE GROUNDING**

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
  2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

**3.9 COMMUNICATIONS CABLE TRAY SYSTEMS:**

- A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:
1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one splice plate connection in the presence of the Contractor.
  2. Install a 16 mm<sup>2</sup> (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
  3. When cable tray terminations to cable rack, install 16 mm<sup>2</sup> (6 AWG) bonding jumper between cable tray and cable rank pan.

### **3.10 COMMUNICATIONS RACEWAY GROUNDING**

- A. Conduit: Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.
- C. Cable Tray Systems: Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

### **3.11 GROUND RESISTANCE**

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

### **3.12 GROUND ROD INSTALLATION**

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

- - - E N D - - -

**SECTION 27 05 33**  
**RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- G. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

**1.3 SUBMITTALS**

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
  - 1. Size and location of panels and pull boxes
  - 2. Layout of required conduit penetrations through structural elements.
  - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.

- B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):  
1-03.....Flexible Metal Conduit  
5-01.....Surface Metal Raceway and Fittings  
6-03.....Rigid Metal Conduit  
50-03.....Enclosures for Electrical Equipment  
360-03.....Liquid-Tight Flexible Steel Conduit  
467-01.....Grounding and Bonding Equipment  
514A-01.....Metallic Outlet Boxes  
514B-02.....Fittings for Cable and Conduit  
514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and  
Covers  
651-02.....Schedule 40 and 80 Rigid PVC Conduit  
651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit  
797-03.....Electrical Metallic Tubing  
1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):  
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing  
FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable

### **PART 2 - PRODUCTS**

#### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
  - b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
  - c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
  - e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid aluminum conduit fittings:
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium

- plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
- b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
  - c. Set screw fittings: Not permitted for use with aluminum conduit.
3. Electrical metallic tubing fittings:
- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
  - d. Indent type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
  - b. As recommended by the conduit manufacturer.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer.
8. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.

- b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
  - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  - 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.
  2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

- A. Install conduit as follows:
1. In complete runs before pulling in cables or wires.
  2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
  3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
  5. Mechanically continuous.
  6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
  7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
  8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
  9. Conduit installations under fume and vent hoods are prohibited.
  10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made

up wrench tight. Do not make conduit connections to junction box covers.

11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

### 3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
  - a. Where shown on the structural drawings.
  - b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
  - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
  - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
  - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground

continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
  - a. Rigid steel or rigid aluminum.
  - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:
  - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

**3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
  1. Rigid steel or rigid aluminum.
  2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
- C. Conduit for Conductors 600 volts and below:
  1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage

rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

### 3.5 EXPANSION JOINTS

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

### 3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
    - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
    - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.7 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

### **3.11 COMMUNICATION SYSTEM CONDUIT**

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings. Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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## **SECTION 27 08 00**

### **COMMISSIONING OF COMMUNICATIONS SYSTEMS**

#### **PAET 1 - GENERAL**

##### **1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 27.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

##### **1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

##### **1.3 SUMMARY**

- A. This Section includes requirements for commissioning the communications systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

##### **1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

##### **1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance

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personnel, is required in cooperation with the VA and the Commissioning Agent.

- B. The following Communications systems will be commissioned:
  - 1. Facility Telecommunications and Data Distribution Systems.
  - 2. Public Address and Mass Notification Systems (Amplifiers and head-end hardware, speaker volume, and background noise - i.e. hiss or similar interference).

#### **1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the

Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.2 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 27 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.4 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans.

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Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and  
Division 27 Sections for additional Contractor training requirements.

----- END -----

**SECTION 27 41 31**  
**MASTER ANTENNA TELEVISION EQUIPMENT AND SYSTEMS**

**PART 1 - GENERAL**

**1.1 SECTION SUMMARY**

- A. Work covered by this document includes design, engineering, labor, material, products, guarantee, training and services for, and incidental to the complete installation of new and fully operating NFPA listed Master Antenna Television (TV) equipment and systems as detailed herein.
- B. Work shall be complete, complete, labeled, VA Central Office (VACO) tested and certified and ready for operation

**1.2 RELATED SECTIONS**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 Volts and Below).
- C. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- E. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

**1.3 DEFINITIONS**

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and guarantee.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.
- D. Headquarters Technical Review, for National/VA communications and security, codes, frequency licensing, standards, guidelines compliance:
  - Office of Telecommunications
  - Special Communications Team (0050P2B)
  - 1335 East West Highway - 3rd Floor
  - Silver Spring, Maryland 20910
  - (O) 301-734-0350, (F) 301-734-0360
- E. Engineer: TNF Veteran, LLC - 3 Executive Ct South Barrington, IL 60010
- F. Owner: Perry Point, MD Department of Veterans Affairs Medical Center

G. General Contractor (GC):

H. Contractor: Radio Contractor; you; successful bidder

#### 1.4 REFERENCES

A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:

1. United States Federal Law/Codes:

a. Departments of:

1) CFR, Title 15 - Department of Commerce, Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:

a) Chapter II, National Institute of Standards Technology (NIST - formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops - Federal Information Processing Standards Publication (FIPS) 140-2-Security Requirements for Cryptographic Modules.

b) Chapter XXIII, National Telecommunications and Information Administration (NTIA - aka 'Red Book') Chapter 7.8/9 Federal communications Commission (FCC) Title 47 (CFR), Part 15, Radio Frequency Restriction of Use and Compliance in "Safety of Life" Functions and Locations.

2) CFR, Title 29, Department of Labor, Chapter XVII - Occupational Safety and Health Administration (OSHA), Part 1910 - Occupational Safety and Health Standard:

a) Subpart 7 - Definition and requirements for a National Recognized Testing Laboratory (NRTL - 15 Laboratory's, for complete list, contact

[http://www.osha.gov/dts/otpc/nrtl/faq\\_nrtl.html](http://www.osha.gov/dts/otpc/nrtl/faq_nrtl.html))

(1) Underwriter's Laboratories (UL):

65	Standard for Wired Cabinets.
468	Standard for Grounding and Bonding

	Equipment.
1449	Standard for Transient Voltage Surge Suppressors.
1069	Hospital Signaling and Nurse Call Equipment.
60950-1/2	Information Technology Equipment - Safety.

- (2) Canadian Standards Association (CSA): same tests as for UL.
- (3) Communications Certifications Laboratory (CCL): same tests as for UL.
- (4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.
- b) Subpart 35, Compliance with NFPA 101 - Life Safety Code.
- c) Subpart 36, Design and construction requirements for exit routes.
- d) Subpart 268, Telecommunications.
- e) Subpart 305, Wiring methods, components, and equipment for general use.
- 3) Public Law No. 100-527, Department of Veterans Affairs:
  - a) Office of Telecommunications: Handbook 6100 - Telecommunications.
  - b) Office of Cyber and Information Security (OCIS):
    - (1) Handbook 6500 - Information Security Program.
    - (2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
  - c) Spectrum Management FCC and NTIA Radio Frequency Compliance and Licensing Program.
  - d) Office of Cyber and Information Security (OCIS):
    - (1) Handbook 6500 - Information Security Program.
    - (2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
- 4) Title 42, CFC, Department of Health, Chapter IV Health and Human Services, Subpart 1395(a)(b) Joint Commission on Accreditation of Healthcare Organizations (JCAHO) "a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:"

All guidelines for Life, Personal and Public Safety; and,  
Essential and Emergency Communications.

- 5) CFR, Title 47 - Telecommunications, in addition to FCC: Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life/Emergency Functions/Equipment/Locations (also see CFR, Title 15 - Department of Commerce, Chapter XXIII - NTIA):

Part 73	Radio Broadcast Service,
Part 90	Rules and Regulations, Appendix C.
Form 854	Antenna Structure Registration.

- 6) Public Law 89-670, Department of Transportation, CFR-49, Part 1, Subpart C - Federal Aviation Administration (FAA):

- a) Standards AC 110/460-ID and AC 707/460-2E - Advisory Circulars for Constructions of Antenna Towers.  
b) Forms 7450 and 7460-2 - Antenna Construction Registration.

2. National Codes:

- a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.  
b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):

568-B	Commercial Building Telecommunications Wiring Standards:
569	Commercial Building Standard for Telecommunications Pathways and Spaces.
606	Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
607	Commercial Building Grounding and Bonding Requirements for Telecommunications.
REC 127-49	Power Supplies.
RS 27	Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.

c. Institute of Electrical and Electronics Engineers (IEEE):

SO/TR 21730:2007	Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
0739- 5175/08/\$25. 00©2008IEEE	Medical Grade - Mission Critical - Wireless Networks.
C62.41	Surge Voltages in Low-Voltage AC Power Circuits.

d. American Society of Mechanical Engineers (ASME):

- 1) Standard 17.4, Guide for Emergency Personnel.
- 2) Standard 17.5, Elevator and Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room/Mechanical Penthouse).

e. NFPA:

70	National Electrical Code (current date of issue) - Articles 517, 645 and 800.
75	Standard for Protection of Electronic Computer Data- Processing Equipment.
77	Recommended Practice on Static Electricity.
99	Healthcare Facilities.
101	Life Safety Code.

3. State Hospital Code(s).

4. Local Codes.

### 1.5 QUALIFICATIONS

- A. The OEM shall have had experience with three or more installations of systems of comparable size and complexity about type and design as specified herein. Each of these installations shall have performed satisfactorily for at least 1 year after final acceptance by the user.

Include the names, locations and point of contact for these installations as a part of the submittal.

- B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of 3 years. The Contractor shall be authorized by the OEM to pass thru the OEM's warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the system. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.
- C. The Contractor's Communications Technicians assigned to the system shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the system. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the Resident Engineer before being allowed to commence work on the system.
- D. Applicable national, state and local licenses.
- E. Certificate of successful completion of OEM's installation/training school for installing technicians of the equipment being proposed.

#### **1.6 CODES AND PERMITS**

- A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.
- B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.

#### **1.7 SCHEDULING**

- A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.

- B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

#### **1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS**

- A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
- B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
- C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and thorough equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-0050P3B - herein after referred to as [0050P3B]) will not review any submittal that does not have this list.
- D. Provide 4 copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C and D, at a minimum for compliance review as described herein where each responsible individual(s) should respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
- E. Head End and each interface distribution cabinet layout drawing, as they are to be installed.
- F. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- H. Engineering drawings of the system, showing calculated signal levels at the Head End input and output, each input and output distribution point, and signal level at each telecommunications outlet.
- I. Antenna Signal Survey:
1. The Contractor shall submit a computerized signal survey for the system radiated and receive RF signals. The survey(s) shall be made by a recognized industry source that is derived mathematically from

fixed information and projects an approximation of the signal levels that can be expected at the actual site using a given antenna.

2. The signal survey can usually be obtained from the OEM for the radio equipment at no charge. An on-site survey, using actual transmitting and receiving equipment of the type the Contractor has specified, is an acceptable alternate.
3. The approximate longitude and latitude of the Facility along with the elevation above mean sea level can be obtained from the Resident Engineer.
4. The Contractor shall record all findings on a geographic map with the Facility residing in its center and shall outline all coverage locations, radiating in a 360-degree pattern. The primary, secondary, marginal and out of range areas operation shall be depicted by different colors for each frequency of operation.

#### **1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)**

- A. Throughout progress of the work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.
- B. The floor plans shall be marked in pen to include the following:
  1. All device locations with labels.
  2. Conduit locations.
  3. Head-end equipment and specific location.
  4. Wiring diagram.
  5. Labeling and administration documentation.
  6. Warranty certificate.
  7. System test results.

#### **1.10 WARRANTIES AND GUARANTEE**

- A. The Contractor shall warrant the installation be free from defect in material and workmanship for a period of 1 year from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within eight (8) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.
- B. Refer to Part 4 for applicable System Guarantee requirements.

#### **1.11 USE OF THE SITE**

- A. Use of the site shall be at the GC's direction.

- B. Coordinate with the GC for lay-down areas for product storage and administration areas.
- C. Coordinate work with the GC and their sub-contractors.
- D. Access to buildings wherein the work is performed shall be directed by the GC.

#### **1.12 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.
- B. Store products in original containers.
- C. Coordinate with the GC for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.
- D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

#### **1.13 PROJECT CLOSEOUT**

- A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.
- B. Before the project closeout date, the Contractor shall submit:
  - 1. Warranty certificate.
  - 2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
  - 3. Project record documents.
  - 4. Instruction manuals and software that is a part of the system.
- C. Contractor shall submit written notice that:
  - 1. Contract Documents have been reviewed.
  - 2. Project has been inspected for compliance with contract.
  - 3. Work has been completed in accordance with the contract

### **PART 2 - PRODUCTS AND FUNCTIONAL REQUIREMENTS**

#### **2.1 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS**

- A. Furnish and install a complete and fully operational master antenna TV signal distribution system. Include all amplifiers, power supplies, cables, outlets, attenuators, antennas, and all other parts necessary for the reception and distribution of the off-the-air TV signals.

- B. Coordinate features and select components to form an integrated system. Match components and interconnections for optimum performance of specified functions.
- C. Expansion Capability: Increase number of stations in the future by 25 percent above those indicated without adding any internal or external components or main trunk cable conductors.
- D. Distribute cable channels to all TV outlets to permit simple connection of EIA standard high definition television (HDTV) receivers.
- E. Deliver at all outlets all HDTV monochrome and color television signals without introducing noticeable effect on picture and color fidelity or sound. System picture fidelity shall be equal to that received from the cable company and other modulated channels.
- F. Provide reception quality at each outlet equal to or better than that received in the area with individual antennas. Deliver at all television outlets a minimum +6.0 dBmv (2,000 microvolts across 75 Ohms) and maximum of +20 dBmv (20,000 microvolts) for each channel at each outlet.
- G. Equipment: Modular type using solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied at 110 to 130 V, 60 Hz.
- H. Meet all FCC requirements regarding low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from the building structure.
- I. Weather-Resistant Equipment: Listed and labeled by an OSHA certified National Recognized Testing Laboratory (NRTL - i.e. UL) for duty outdoors or in damp locations.

## **2.2 SYSTEM DESCRIPTION**

- A. The Contractor is responsible for interfacing the telephone and data systems with the system.
- B. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The interface point must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.

- C. It is not acceptable to utilize the telephone cable system for the control of MATV signals and equipment. The System Contractor shall connect the system ensuring that all NFPA and Underwriters Laboratory, Inc. (UL) Critical Care and Life Safety Circuit and system separation guidelines are satisfied. The System Contractor is not allowed to make any connections to the Telephone System. The Owner shall arrange for the interconnection between the MATV Systems with the appropriate responsible parties.
- D. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications and be provided with screw type audio connectors.
- E. All trunk, branch, and interconnecting cables and unused equipment ports or taps shall be terminated with proper terminating resistors designed for RF, audio and digital cable systems without adapters.
- F. The system shall utilize microprocessor components for all signaling and programming circuits and functions. System program memory shall be non-volatile or protected from erasure from power outages for a minimum of 30 minutes.
- G. Provide a backup battery or a UPS for the system (including each distribution cabinet/point) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
- H. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and RF transmission line interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the system OEM. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.
- I. All equipment faceplates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.

- J. Noise filters and surge protectors shall be provided for each equipment interface cabinet, Head End cabinet, control console and local and remote amplifier locations to insure protection from input primary AC power surges and to insure noise glitches are not induced into low voltage data circuits.
- K. Audio Level Processing: The use of telephone cable to distribute MATV signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at TV/speaker identified on the contract drawings.
- L. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

## **2.3 MANUFACTURERS**

- A. The products specified shall be new, FCC and UL Listed, and produced by OEM manufacturer of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
  - 1. Maintains a stock of replacement parts for the item submitted,
  - 2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
  - 3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
- B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.
- C. The equipment items are the salient requirements of VA to provide an acceptable system described herein.

## 2.4 PRODUCTS

- A. The system distribution amplifier shall have a frequency range of 49-1,000 MHz and shall accommodate a minimum of 35 HDTV channels of programming. Gain of the preamplifier shall be 32dB, with an output level of 48dBmV for each HDTV channel processed. The preamplifier shall utilize a hybrid push-pull amplifier module. The preamplifier shall provide gain and slope control ranges of 8dB and 9dB, respectively.
- B. Provide one 8-port passive combiner for the combining of all RF signals into one main trunk run for distribution to all building locations. Bandwidth of combiners shall be 0 to 1,000MHz.
- C. Provide riser rated coaxial cable with a nominal characteristic impedance of 75 Ohms throughout the entire frequency spectrum utilized in this system. Each reel of cable shall be sweep-tested and return-loss tested over the entire frequency range from 50MHz to 750MHz by the manufacturer. Provide RG-6, RG-11 or appropriate minimum .500" Hardline Coaxial cable as required to achieve the specified signal level. However, all runs over 150' in length shall be RG-11 or .500".
- D. Line Splitters:
  - 1. Provide low-radiation line splitters with a flat frequency response from 50MHz to 1,000MHz. Provide units of a hybrid design with a 75-ohm match on input and outputs and a VSWR no greater than 1.4:1.
  - 2. Two way line splitters shall have a signal loss of not more than 3.5dB at each output.
  - 3. Four way line splitters shall have a signal loss of not more than 7.2dB at each output.
  - 4. All unused splitter outputs shall be terminated with 75-Ohm terminations.
- E. HDTV Outlets:
  - 1. Provide outlets at each location shown on the plans. Mount in electrical contractor provided 4" square, 2" deep minimum flush electrical boxes as indicated on plans.
  - 2. Provisions shall be incorporated in the network to prevent 60 Hz AC or DC feedback into the distribution lines.
  - 3. Outlets shall be designed to cover a frequency range of 10MHz to 1,000MHz. Insertion loss shall not exceed 1.0 db at any frequency within the designated frequency range for a 17dB isolation network. Outlets shall be back-matched from 10 to 1,000MHz. Outlets shall

have one F-type connector on the front and two F-type connectors on the rear.

4. The minimum isolation value between any two outlets shall be 24 db.

F. Television Receivers shall be provided separately by the Owner.

G. Distribution Devices:

1. Distribution Amplifier:

a. Description: Broadband CATV quality HDTV distribution amplifier.

b. Specifications:

Frequency Range: 49MHz to 1,000MHz.	Channel Loading: 150.
Flatness: +/- .75dB.	Gain: 32dB.
Output Level: +40dBmV.	Gain Control Range: 10dB.
Slope Control Range: 8dB.	Plug in equalizers as needed.
Attenuator options as needed.	

2. Splitters:

a. Description: RF signal splitter.

b. Specifications:

Frequency Range: 5MHz to 1,000MHz.	Outputs: 2, 3, 4 and 8.
Splitter Loss: less than 12 dB.	RFI Shielding: 120dB.

3. Taps:

a. Description: Directional Coupler Type Taps.

b. For use in Telecomm closets or accessible cable trays.

c. Specifications:

1. Frequency Range: 5MHz to 1,000MHz.

2. Outputs: 2, 4 and 8.

3. Isolation Tap Value: Varies.

4. Wallplate Bulkhead Connector and Terminators:

a. Description: Wall plates for termination of CATV signals at television sets.

1. Impedance: 75 Ohms.

2. Frequency Band: SUB/VHF/CATV/UHF.

5. "F" Connectors:

- a. Coaxial cable connectors and connector inserts shall be designed to provide maximum performance with the cable to be used. Coaxial cables shall be connectorized with the Head End quality 360 degree F or BNC connectors as applicable, meeting or exceeding standard industry and the cable manufacture's specifications. All drop F-connectors shall be hex type crimp or a "Snap and Seal" type connector. Housing to housing (KS to KS) type or 90-degree type connectors shall be used where specified by the OEM.

6. Terminator:

- a. Description: 75-Ohm terminator.  
b. Specifications:

DC blocking.	Bandwidth: 50MHz-890MHz.
Return Loss: greater than 16dB.	Impedance: 75 Ohm.

7. Trunk Cable:

- a. Description: .500 inch, Semi-Rigid Coax, Riser Rated.  
b. Specifications:  
1. Maximum Attenuation:

2.92 dB/100ft at 700 MHz.	3.78 dB/100ft at 1000 MHz.
Impedance: 75 Ohm	

8. RG6 Cable:

- a. Description: CATV RG6 double shielded cable CM Rated  
b. Specifications:  
1. Attenuation:

1.48 dB/100ft at 50 MHz.	7.45 dB/100ft at 1000 MHz.
Impedance: 75 Ohm	

9. RG11 Cable:

- a. Description: CATV RG11 cable CM Rated  
b. Specifications:  
1. Attenuation:

0.90 dB/100ft at 50 MHz.	5.04 dB/100ft at 1000 MHz.
Impedance: 75 Ohm	

### **PART 3 - EXECUTION**

#### **3.1 PROJECT MANAGEMENT**

- A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.
- B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.
- C. Contact the Office of Telecommunications, Special Communications Team (0050P3B) at (301) 734-0350 to have a VA Certified Telecommunications COTR assigned to the project for telecommunications review, equipment and system approval and co-ordination with VA's Spectrum Management and OCIS Teams.

#### **3.2 COORDINATION WITH OTHER TRADES**

- A. Coordinate with the cabling contractor the location of the faceplate and the faceplate opening for the MATV backbox.
- B. Coordinate with the cabling contractor the location of MATV equipment in the Telecommunications Closets.
- C. Before beginning work, verify the location, quantity, size and access for the following:
  - 1. Isolated ground AC power circuits provided for systems.
  - 2. Primary, emergency and extra auxiliary AC power generator requirements.
  - 3. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
  - 4. System components installed by others.
  - 5. Overhead supports and rigging hardware installed by others.
- D. Immediately notify the Owner, General Contractor and Consultant in writing of any discrepancies.

#### **3.3 NEEDS ASSESSMENT**

Provide a one-on-one meeting with the particular nursing manager of each unit affected by the installation of the new HDTV MATV system.

Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

### **3.4 INSTALLATION**

#### **A. General:**

1. Execute work in accordance with National, State and local codes, regulations and ordinances.
2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc:
  - a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
  - b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
  - c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
  - d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12 inches in any direction:
  - a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
  - b. Speaker back boxes shall be completely filled with fiberglass insulation.

- c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.
  - 6. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and 0050P3B.
  - 7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommets in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
- B. Equipment Racks:
- 1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
  - 2. Provide security covers for all devices not requiring routine operator control.
  - 3. Provide vent panels and cooling fans as required for the operation of equipment within the OEM' specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer's recommendations regarding ventilation space between amplifiers.
  - 4. Provide insulated connections of the electrical raceway to equipment racks.
  - 5. Provide continuous raceway and conduit with no more than 40 percent fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.
- C. Wiring Practice - the following additional practices shall be adhered to:
- 1. Comply with requirements for raceways and boxes specified in Division 26, Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
  - 2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
  - 3. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of

- differing classifications, which share the same enclosure, shall be mechanically partitioned and separated by at least 4 inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
4. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
  5. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
  6. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
  7. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
  8. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
  9. Do not use tape-based or glue-based cable anchors.
  10. Ground shields and drain wires as indicated by the drawings.
  11. Field wiring entering equipment racks shall be terminated as follows:
    - a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
    - b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see "Products"). Provide 15 percent spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
    - c. If specified terminal blocks are not designed for rack mounting, utilize 3/4 inch plywood or 1/8 inch thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
    - d. Employ permanent strain relief for any cable with an outside diameter of 1 inch or greater.
  12. Use only balanced audio circuits unless noted otherwise
  13. Make all connections as follows:

- a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
  - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
  - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
  - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
- D. Cable Installation - the following additional practices shall be adhered to:
1. Support cable on maximum 4'-0" centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
  2. Run cables parallel to walls.
  3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.
  4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2'-0" clearance from all shielded electrical apparatus.
  5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
  6. Ends of cables shall be properly terminated on both ends per industry and OEM's recommendations.
  7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
  8. Cover the end of the overall jacket with a 1 inch (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2 inches (minimum) past the heat-shrink, fold back over jacket and

secure with cable-tie. Cut unused shield/drain wires 2 inches (minimum) past the Heatshrink and serve as indicated below.

9. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing 1/4 inch past the end of unused wires, fold back over jacket and secure with cable tie.
10. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.
11. Terminate conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
12. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
13. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
14. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
15. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.

E. Labeling:

1. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
2. Engrave and paint fill all receptacle panels using 1/8 inch (minimum) high lettering and contrasting paint.
3. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8 inch (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
4. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
5. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.

6. Contractor's name shall appear no more than once on each continuous set of racks. The Contractor's name shall not appear on wall plates or portable equipment.
7. Ensure each OEM supplied equipment has permanently attached/marked the appropriate UL Labels/Marks for the service the equipment is performed. Equipment installed not bearing these UL marks will not be allowed to be part of the system. The Contractor shall bear all costs required to provide replacement equipment with approved UL marks.

### **3.5 PROTECTION OF NETWORK DEVICES**

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician encounter high voltage.

### **3.6 CUTTING AND PATCHING**

- A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.
- B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.
- C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.
- D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor, the Contractor's consent to cutting or otherwise altering the work.
- E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location of such coring shall be clearly identified in the field and the

location shall be approved by the Project Manager prior to commencement of coring work.

### **3.7 FIREPROOFING**

- A. Where MATV cables penetrate fire rated walls, floors and ceilings, fireproof the opening.
- B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.
- C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.

### **3.8 GROUNDING**

- A. Ground cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk, and other impairments.
- B. Signal Ground Terminal: Locate at main equipment cabinet. Isolate from power system and equipment grounding.
- C. Install grounding electrodes as specified in Division 26, Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- D. Do not use "3rd or 4th" wire internal electrical system conductors for ground.
- E. Do not connect system ground to the building's external lightning protection system.
- F. Do not "mix grounds" of different systems.

## **PART 4 - TESTING/GUARANTEE/TRAINING**

### **4.1 SYSTEM CLASSIFICATION**

The HDTV MATV System is FCC and NFPA listed. Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and Warranted by the OEM.

### **4.2 PROOF OF PERFORMANCE TESTING**

- A. Intermediate Testing:
  - 1. After completion of 25 - 30 percent of the installation of a head end cabinet(s) and equipment, one wing of HDTV MATV outlets and interconnection to the corresponding Nurse Call (Code Blue) System Patient Head Wall Units and prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item

of installed equipment shall be checked to ensure appropriate FCC listing and UL certification labels are affixed, NFPA, Emergency, Safety, and JCAHCO guidelines are followed, and proper installation practices are followed. The intermediate test shall include a full operational test.

2. The inspection and test will be conducted by a factory-certified contractor representative and witnessed by a Government Representative. The results of the inspection will be officially recorded by a local Government Representative and maintained on file by the Resident Engineer (RE), until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the 65 - 75percent of the system construction phase, at the direction of the Resident Engineer.

B. Pretesting:

1. Upon completing installation of the system, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
  - a. During the system pretest the Contractor shall verify (utilizing approved test equipment) that the system is fully operational and meets all the system performance requirements of this standard.
  - b. The Contractor shall pretest and verify that all system functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:
    - 1) Antennas.
    - 2) Lightning Grounds.
    - 3) Head End.
    - 4) Local and Remote Control Units/Enunciation Panels.
    - 5) All Networked locations.
    - 6) System interface locations (i.e.PA, Auditorium Audio, etc.).
    - 7) System trouble reporting.
    - 8) UPS operation.
    - 9) Primary and Emergency AC Power Requirements

10) Extra Auxiliary Generator Requirements.

3. The Contractor shall provide 4 copies of the recorded system pretest measurements and the written certification that the system is ready for the formal acceptance test shall be submitted to the Resident Engineer.

C. Acceptance Test:

1. After the system has been pre-tested and the Contractor has submitted the pretest results and certification to the Resident Engineer, then the Contractor shall schedule an acceptance test date and give the Resident Engineer 30 days written notice prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative and an OEM certified representative. The system shall be tested utilizing the approved test equipment to certify proof of performance and FCC compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed system does comply with all requirements of this specification under operating conditions. The system shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the system that precludes completion of system testing, and which cannot be repaired in 4 hours, shall be cause for terminating the acceptance test of the system. Repeated failures that result in a cumulative time of 8 hours to affect repairs shall cause the entire system to be declared unacceptable. Retesting of the entire system shall be rescheduled at the convenience of the Government.

D. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
  - a. The VACO Government Representative will tour all major areas where the system is and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including

available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.

- b. The system diagrams, record drawings, equipment manuals, Telecommunications Infrastructure Plant (TIP) Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.
  - c. Failure of the system to meet the installation requirements of this specification shall be grounds for terminating all testing.
2. Operational Test:
- a. After the Physical and Mechanical Inspection, the antennas, head end terminating and control equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter shall be utilized to accomplish this requirement.
  - b. Following the Antennas and Head End equipment test, the local and remote control unit be connected to the Head End equipment's output test tap to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
  - c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last leg to verify that the HDTV MATV video, audio and control signals meets all system performance standards.
  - d. Each HDTV MATV outlet shall be functionally tested at the same time utilizing the Contractor's approved hospital grade TV receiver and Spectrum Analyzer.
  - e. The red system and volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the red system (if installed).
  - f. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system.
  - g. Individual Item Test: The VACO Government Representative will select individual items of equipment for detailed proof of performance testing until 100percent of the system has been tested and found to meet the contents of this specification. Each

item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:

- a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the Resident Engineer. Any retesting to comply with these specifications will be done at the Contractor's expense.
- b. If the system is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.

E. Acceptable Test Equipment:

1. The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
  - a. Spectrum Analyzer.
  - b. Signal Level Meter.
  - c. Volt-Ohm Meter.
  - d. Sound Pressure Level (SPL) Meter.
  - e. Oscilloscope.
  - f. Pillow Speaker Test Set (Pillow Speaker with appropriate load and cross connections in lieu of the set is acceptable).

**4.3 SYSTEM GUARANTEE PERIOD OF SERVICE**

A. Contractor's Responsibility:

1. The Contractor shall guarantee that all provided material and equipment will be free from defects, workmanship and will remain so for a period of one year from date of final acceptance of the system by the VA. The Contractor shall provide OEM's equipment warranty documents, to the Resident Engineer (or Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in

resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.

3. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide 2 copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the Two Year Guarantee Period:
  - a. Response Time during the Two Year Guarantee Period:
    - 1) The Resident Engineer (or Facility Contracting Officer if the system has been turned over to the Facility) is the Contractor's only official reporting and contact official for MATV system trouble calls, during the guarantee period.
    - 2) A standard work week is considered 8:00 A.M. to 5:00 P.M. or as designated by the Resident Engineer (or Facility Contracting Officer), Monday through Friday exclusive of Federal Holidays.
    - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
      - a) A routine trouble call within 1 working day of its report. A routine trouble is considered a trouble that causes a pillow speaker or cordset, 1 master IC control station, room station or emergency station to be inoperable.
      - b) Routine trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as an emergency trouble call. The Resident Engineer (or Facility Contracting Officer) shall notify the Contractor of this type of trouble call.
      - c) An emergency trouble call within 4 hours of its report. An emergency trouble is considered a trouble that causes a sub-system (ward), distribution point, terminal cabinet, or all call system to be inoperable at anytime.
    - 4) If a HDTV MATV component failure cannot be corrected within 6 hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate HDTV MATV equipment. The alternate equipment/system shall be

operational within a maximum of 18 hours after the 6 hour trouble shooting time and restore the effected location operation to meet the system performance standards. If any sub-system or major system trouble cannot be corrected within one working day, the Contractor shall furnish and install compatible substitute equipment returning the system or sub-system to full operational capability, as described herein, until repairs are complete.

b. Required On-Site Visits during the One Year Guarantee Period:

- 1) The Contractor shall visit, on-site, as necessary, during the guarantee period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the system according the descriptions identified in this document.
- 2) The Contractor shall arrange all Facility visits with the Resident Engineer (or Facility Contracting Officer) prior to performing the required maintenance visits.
- 3) Preventive maintenance shall be performed by the Contractor in accordance with the OEM's recommended practice and service intervals during non-busy time agreed to by the Resident Engineer (or Facility Contracting Officer) and Contractor.
- 4) The preventive maintenance schedule, functions and reports shall be provided to and approved by the Resident Engineer (or Facility Contracting Officer).
- 5) The Contractor shall provide the Resident Engineer (or Facility Contracting Officer) a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the Resident Engineer with sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
  - a) The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to Resident Engineer (or Facility Contracting Officer) by the fifth (5th) working day after the end of each month. The report shall clearly and concisely describe

the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.

- b) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the system. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.

- 6) The Resident Engineer (or Facility Contracting Officer) shall convey to the Facility Engineering Officer, 2 copies of actual reports for evaluation.

- a) The Resident Engineer (or Facility Contracting Officer) shall ensure a copy of these reports is entered into the system's official acquisition documents.
- b) The Facility Chief Engineer shall ensure a copy of these reports is entered into the system's official technical record documents.

- B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use; accidents; other vendor, contractor, or owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the Resident Engineer or Facility Contracting Officer in writing upon the discovery of these incidents. The Resident Engineer or Facility Contracting Officer will investigate all reported incidents and render

#### **4.4 TRAINING**

- A. Provide thorough training of the owner's engineering and maintenance staff.
- B. Provide the following minimum training times and durations:
  - 1. 24 hours prior to opening

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**SECTION 28 05 11**  
**REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section, Requirements for Electronic Safety and Security Installations, applies to all sections of Division 28.
- B. Furnish and install electronic safety and security cabling, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of, cable and other items and arrangements for the specified items are shown on drawings.

**1.2 MINIMUM REQUIREMENTS**

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

**1.4 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  - 1. Components of an assembled unit need not be products of the same manufacturer.
  - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
  - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
  - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
  - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### **1.5 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.6 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
  - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.

2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.7 WORK PERFORMANCE**

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and conduit with other trades to minimize interferences.

#### **1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.9 EQUIPMENT IDENTIFICATION**

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as

a standard catalog item, or where other method of identification is herein specified, are exceptions.

#### **1.10 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  - 3. Submit each section separately.
- E. The submittals shall include the following:
  - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
  - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the

technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.

2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation and maintenance instructions.
  - e. Safety precautions.
  - f. Diagrams and illustrations.
  - g. Testing methods.
  - h. Performance data.
  - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
  - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
  1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit and pathway coupling, bushing and termination fitting.

- 3. Conduit hangers, clamps and supports.
- 4. Duct sealing compound.
- I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

**1.11 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

**1.12 TRAINING**

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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**SECTION 28 05 13**  
**CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of the conductors and cables for electronic safety and security.

**1.2 RELATED WORK**

- A. Excavation and backfill for cables that are installed in conduit:  
Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 28: Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- D. Conduits for cables and wiring: Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY.

**1.3 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
  2. Certificates: Two weeks prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):  
D2301-04.....Standard Specification for Vinyl Chloride  
Plastic Pressure Sensitive Electrical Insulating  
Tape
- C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed  
Installation)

D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with  
Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground  
Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum  
and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

**PART 2 - PRODUCTS**

**2.1 CONTROL WIRING**

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

**2.2 COMMUNICATION AND SIGNAL WIRING**

- A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.
- C. Multi-conductor cables shall have the conductors color coded.

**2.3 WIRE LUBRICATING COMPOUND**

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

## **2.4 FIREPROOFING TAPE**

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION, GENERAL**

- A. Splice cables and wires only in outlet boxes, junction boxes, or pull boxes.
- B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Wire Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
  - 2. Use ropes made of nonmetallic material for pulling feeders.
  - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
  - 4. Pull in multiple cables together in a single conduit.

### **3.2 SPLICE INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

### **3.3 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

### **3.4 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.5 EXISTING WIRING**

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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**SECTION 28 05 26**  
**GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of electronic safety and security installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 28.
- B. Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY: Low Voltage power and lighting wiring.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
  - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
  - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

**1.4 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):
  - B1-2001.....Standard Specification for Hard-Drawn Copper Wire
  - B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
  - 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
  - 70-2005.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 44-2005 .....Thermoset-Insulated Wires and Cables
  - 83-2003 .....Thermoplastic-Insulated Wires and Cables
  - 467-2004 .....Grounding and Bonding Equipment
  - 486A-486B-2003 .....Wire Connectors

## **PART 2 - PRODUCTS**

### **2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm<sup>2</sup> (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

### **2.2 GROUND RODS**

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

### **2.3 SPLICES AND TERMINATION COMPONENTS**

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

## **2.4 GROUND CONNECTIONS**

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
  - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

## **2.5 EQUIPMENT RACK AND CABINET GROUND BARS**

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

## **2.6 GROUND TERMINAL BLOCKS**

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

## **2.7 SPLICE CASE GROUND ACCESSORIES**

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm<sup>2</sup> (6 AWG) insulated ground wire with shield bonding connectors.

## **2.8 COMPUTER ROOM GROUND**

Provide 50mm<sup>2</sup> (1/0 AWG) bare copper grounding conductors bolted at mesh intersections to form an equipotential grounding grid. The equipotential grounding grid shall form a 600mm (24 inch) mesh pattern. The grid shall be bonded to each of the access floor pedestals.

# **PART 3 - EXECUTION**

## **3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
  - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
  - 3. Isolation transformers and isolated power systems shall not be system grounded.

- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

### **3.3 CORROSION INHIBITORS**

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.4 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

### **3.5 COMPUTER ROOM GROUNDING**

- A. Conduit: Ground and bond metallic conduit systems as follows:
1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using 16 mm<sup>2</sup> (6AWG) bonding jumpers.
  2. Bond at all intermediate metallic enclosures and across all joints using 16 mm<sup>2</sup> (6 AWG) bonding jumpers.
  3. Bond every metallic conduit that penetrates the plan of the raised floor to the raised floor stringer system as follows:
    - a. Unpainted Supports Attached to Raised Floor System: When conduit/strut clamps are used to attach conduit to Unistrut, no additional bonding is required.
    - b. Unpainted Supports Not Attached to Raised Floor System: When conduit/strut clamps are used to attach conduit to Unistrut, use 16 mm<sup>2</sup> (6 AWG) bonding jumpers to connect Unistrut to the raised floor system.
    - c. Painted Supports: Use 16 mm<sup>2</sup> (6 AWG) bonding jumpers to connect conduit to the stringer system. Mount a push-type conduit

fastener onto every metallic conduit. Place fasteners no higher or lower than 75 mm (3 inches) from the raised floor stringer.

**B. Equipotential Grounding Grid:**

1. Install a bolted stringer system to serve as the computer room equipotential grounding grid.
2. If a bolted stringer system is not provided, install equipotential grounding grid in a 600 mm square grid consisting of 50 mm<sup>2</sup> (1/0 AWG) bare copper conductor welded at the intersection of each grid.
3. Attach the equipotential ground grid to the room signal ground bus using a 50 mm<sup>2</sup> (1/0 AWG) bare copper grounding conductor.

**3.6 WIREWAY GROUNDING**

**A. Ground and Bond Metallic Wireway Systems as follows:**

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm<sup>2</sup> (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
3. Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

**3.7 GROUND RESISTANCE**

- A.** Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B.** Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made

before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

### **3.8 GROUND ROD INSTALLATION**

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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**SECTION 28 05 33**  
**RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- G. General electrical requirements and items that is common to more than one section of Division 28: Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.
- H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY.

**1.3 SUBMITTALS**

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
  - 1. Size and location of main feeders;
  - 2. Size and location of panels and pull boxes
  - 3. Layout of required conduit penetrations through structural elements.
  - 4. The specific item proposed and its area of application shall be identified on the catalog cuts.

- B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):  
1-03.....Flexible Metal Conduit  
5-01.....Surface Metal Raceway and Fittings  
6-03.....Rigid Metal Conduit  
50-03.....Enclosures for Electrical Equipment  
360-03.....Liquid-Tight Flexible Steel Conduit  
467-01.....Grounding and Bonding Equipment  
514A-01.....Metallic Outlet Boxes  
514B-02.....Fittings for Cable and Conduit  
514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and  
Covers  
651-02.....Schedule 40 and 80 Rigid PVC Conduit  
651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit  
797-03.....Electrical Metallic Tubing  
1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):  
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing  
FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
  - b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
  - c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
  - e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid aluminum conduit fittings:
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium

- plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
- b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
  - c. Set screw fittings: Not permitted for use with aluminum conduit.
3. Electrical metallic tubing fittings:
- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
  - d. Indent type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
  - b. As recommended by the conduit manufacturer.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer.
8. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.

- b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
  - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  - 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW".

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.
  2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

- A. Install conduit as follows:
1. In complete runs before pulling in cables or wires.
  2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
  3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
  5. Mechanically continuous.
  6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
  7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
  8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
  9. Conduit installations under fume and vent hoods are prohibited.
  10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made

up wrench tight. Do not make conduit connections to junction box covers.

11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red "top-coated" conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, Fire Detection and Alarm.

### 3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
  - a. Where shown on the structural drawings.
  - b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
  - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.

- b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
  - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
- 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
  - 1. Conduit for conductors above 600 volts:
    - a. Rigid steel or rigid aluminum.
    - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
  - 2. Conduit for conductors 600 volts and below:
    - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
  - 3. Align and run conduit parallel or perpendicular to the building lines.
  - 4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
  - 5. Tightening set screws with pliers is prohibited.

### **3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
  - 1. Rigid steel or rigid aluminum.
  - 2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
- C. Conduit for Conductors 600 volts and below:
  - 1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.

H. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

**3.5 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

**3.6 CONDUIT SUPPORTS, INSTALLATION**

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.

- b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
- c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.7 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes.)
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
- G. On all Branch Circuit junction box covers, identify the circuits with black marker.

### 3.12 ELECTRONIC SAFETY AND SECURITY CONDUIT

- A. Install the electronic safety and security raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on

drawings . Mount the plywood with the bottom edge 300 mm (one foot)  
above the finished floor.

- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

- - - E N D - - -

## **SECTION 28 08 00**

### **COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS**

#### **PART 1 - GENERAL**

##### **1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 28.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

##### **1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

##### **1.3 SUMMARY**

- A. This Section includes requirements for commissioning the electronic safety and security systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

##### **1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

##### **1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance

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personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Electronic Safety and Security systems will be commissioned:

1. Fire Detection and Alarm (Master panel and software, addressable units - i.e. pull stations, flow detectors, heat detectors, etc., controls and alarm functions, horns/bells/door releases and other output devices, and fire command center functions - stairwell communications, stairwell pressurization fan start, mechanical systems shutdowns).

#### **1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the

Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.2 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.4 TRAINING OF VA PERSONNEL**

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The

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instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

----- END -----

**SECTION 28 23 00  
VIDEO SURVEILLANCE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Provide and install a complete Video Surveillance System, which is identified as the Closed Circuit Television System hereinafter referred to as the CCTV System as specified in this section.

**1.2 RELATED WORK**

- A. For firestopping application and use, Section 07 84 00, FIRESTOPPING.
- B. For connection of high voltage, Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- C. For power cables, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- D. For grounding of equipment, Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- E. For infrastructure, Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- F. For Warranty of Construction see GENERAL CONDITIONS.
- G. For General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

**1.3 QUALITY ASSURANCE**

- A. The Contractor shall be responsible for providing, installing, and the operation of the CCTV System as shown. The Contractor shall also provide certification as required.
- B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.
- C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.

**1.4 SUBMITTALS**

- A. Submit below items in conjunction with Master Specification Sections 01 33 23, Shop Drawings, Product Data, and Samples, and Section 02 41 00, Demolition Drawings.
- B. Provide certificates of compliance with Section 1.3, Quality Assurance.

- C. Provide a pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220 x 1220 millimeters); drawing submittals shall be per the established project schedule.
- D. Pre-installation design and as-built packages shall include, but not be limited to:
1. Index Sheet that shall:
    - a. Define each page of the design package to include facility name, building name, floor, and sheet number.
    - b. Provide a list of all security abbreviations and symbols.
    - c. Reference all general notes that are utilized within the design package.
    - d. Specification and scope of work pages for all security systems that are applicable to the design package that will:
      - 1) Outline all general and job specific work required within the design package.
      - 2) Provide a device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
  2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
    - a. Include a title block as defined above.
    - b. Define the drawings scale in both standard and metric measurements.
    - c. Provide device identification and location.
    - d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
    - e. Identify all pull box and conduit locations, sizes, and fill capacities.
    - f. Address all general and drawing specific notes for a particular drawing sheet.
  3. A riser drawing for each applicable security subsystem shall:
    - a. Indicate the sequence of operation.
    - b. Relationship of integrated components on one diagram.
    - c. Include the number, size, identification, and maximum lengths of interconnecting wires.

- d. Wire/cable types shall be defined by a wire and cable schedule.  
The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer's name and part number for the wire/cable being installed.
- 4. A system drawing for each applicable security system shall:
  - a. Identify how all equipment within the system, from main panel to device, shall be laid out and connected.
  - b. Provide full detail of all system components wiring from point-to-point.
  - c. Identify wire types utilized for connection, interconnection with associate security subsystems.
  - d. Show device locations that correspond to the floor plans.
  - e. All general and drawing specific notes shall be included with the system drawings.
- 5. A schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
  - a. Device ID.
  - b. Device Location (e.g. site, building, floor, room number, location, and description).
  - c. Mounting type (e.g. flush, wall, surface, etc.).
  - d. Power supply or circuit breaker and power panel number.
  - e. In addition, for the CCTV Systems, provide the camera ID, camera type (e.g. fixed or pan/tilt/zoom (P/T/Z), lens type (e.g. for fixed cameras only) and housing model number.
- 6. Detail and elevation drawings for all devices that define how they were installed and mounted.
- E. Pre-installation design packages shall be reviewed by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
  - 1. 35 percent
  - 2. 65 percent
  - 3. 90 percent
  - 4. 100 percent

- F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.
- G. Submit manufacture's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):
  - 330.....Electrical Performance Standards for CCTV  
Cameras
  - 375A.....Electrical Performance Standards for CCTV  
Monitors
- C. Institute of Electrical and Electronics Engineers (IEEE):
  - C62.41.....IEEE Recommended Practice on Surge Voltages in  
Low-Voltage AC Power Circuits
  - 802.3af.....Power over Ethernet Standard
- D. National Electrical Contractors Association (NECA):
  - 303-2005.....Installing Closed Circuit Television (CCTV)  
Systems
- E. National Fire Protection Association (NFPA):
  - 70-05.....Article 780-National Electrical Code
- F. Federal Information Processing Standard (FIPS):
  - 140-2.....Security Requirements for Cryptographic Modules
- G. Underwriters Laboratories, Inc. (UL):
  - 983-06.....Standard for Surveillance Camera Units
  - 3044-01.....Standard for Surveillance Closed Circuit  
Television Equipment

## **1.6 WARRANTY OF CONSTRUCTION.**

Warrant CCTV System work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

## **PART 2 - PRODUCTS**

### **2.1 EQUIPMENT AND MATERIALS**

- A. All equipment associated within the CCTV System shall be UL 3004 compliant and rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.
- B. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 Hz or 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of 96 hours of run time in the event of a loss of primary power to the facility.
- C. The system shall be designed, installed, and programmed in a manner that will allow for easy of operation, programming, servicing, maintenance, testing, and upgrading of the system.
- D. All CCTV System components located in designated "HAZARDOUS ENVIRONMENT" areas where fire or explosion could occur due to the presence of natural gases or vapors, flammable liquids, combustible residue, or ignitable fibers or debris, shall be rated Class II, Division I, Group F, and installed in accordance with NFPA 70, Chapter 5.
- E. All equipment and materials for the system will be compatible to ensure correct operation.

### **2.2 EQUIPMENT ITEMS**

- A. CCTV system shall meet following requirements:
- B. All Cameras will be EIA 330 and UL 983 compliant as well as:
  - 1. Will be charge coupled device (CCD) cameras and shall conform to National Television System Committee (NTSC) formatting.
  - 2. Fixed cameras shall be color and the primary choice for monitoring following the activities described below. Pan/Tilt/Zoom (P/T/Z) cameras shall be color and are to be utilized to compliment the fixed cameras.

3. Shall be powered by either 12 volts direct current (VDC) or 24 VAC. Power supplies shall be Class 2 and UL compliant and have a back-up power source to ensure cameras are still operational in the event of loss of primary power to the CCTV System.
4. Shall be rated for continuous operation under the following environmental conditions:
  - a. Ambient temperatures of minus 10 degrees C (14 degrees F) to 55 degrees C (131 degrees F) utilizing equipment that will provide automatic heating and cooling.
  - b. Humidity, wind gusts, ice loading, and seismic conditions specified or encountered for locations where CCTV cameras will be utilized.
5. Will be home run to a monitoring and recording device via a controlling device such as a matrix switcher or network server and monitored on a 24 hour basis at a designated Access Control System and Database Management location.
6. Each function and activity shall be addressed within the system by a unique twenty (20) character user defined name. The use of codes or mnemonics identifying the CCTV action shall not be accepted.
7. Shall come with built-in video motion detection that shall automatically monitor and process information from each camera. The camera motion detection shall detect motion within the camera's field of view and provide automatic visual, remote alarms, and motion-artifacts as a result of detected motion as follows:
  - a. Motion-detection settings shall include adjustable object size and velocity, as well as a selectable detection area of 132 zones in a twelve (12) x eleven (11) grid.
  - b. Sensors shall accept video signals from CCTV cameras and when synchronizing is required, it shall be in composite synchronization.
  - c. Sensor processors shall detect motion by digitizing multiple pixels within each video scene and by comparing the gray scale of the pixels to a previously stored reference. The number of pixels digitized depends on the application. The designer of the system shall consider cost effectiveness as a factor since digitizing a large number of pixels could increase cost dramatically with

little additional actual detection capability for a specific application.

- d. An alarm shall be initiated when the comparison varies by six (6) percent or more.
8. Appropriate signage shall be designed, provided, and posted that notifies people that an area is under camera surveillance.
9. Dummy or fake cameras will not be utilized at any time.
10. Shall be programmed to digitally flip from color to black and white at dusk and vice versa at dawn.
11. Will be fitted with auto-iris lenses to ensure the image is maintained in low light.
12. Lightning protection shall be IEEE C62.41 compliant and provided for all cameras. Either surge protectors or a lightning grid may be utilized. Ensure all lightning protection equipment is compliant with Article 780 of the National Electrical Code (NEC). The use of Fuses and Circuit Breakers as a means of lightning protection shall not be allowed.
13. If using the camera as part of a CCTV network a video encoder shall be used to convert the signal from National Television System(s) Committee (NTSC) to Moving Picture Experts Group (MPEG) format.
14. P/T/Z cameras shall be utilized in a manner that they compliment fixed cameras and shall not be used as a primary means of monitoring activity.
15. Fixed Color Cameras Technical Characteristics:

Imaging Device	1/3-inch interline transfer CCD
Picture Elements	NTSC 510 (H) x 492 (V)
Scanning System	NTSC 525 lines, 21 interlace
Synchronization System	AC line lock/internal
Horizontal Resolution	330 TV lines
Iris Control	Selectable on/off
Electronic Shutter Range	NTSC 1/60-1/100,000 second
Auto Iris Lens Type	DC/video drive (auto sensing)
Minimum Illumination	0.6 lux
Signal to Noise Ratio	>50 dB
Automatic Gain Control	On/off switchable
Backlight Compensation	On/off switchable

Auto White Balance	On/off switchable
Video Output	1 Vp-p, 75 ohms
Power Consumption	Less than 5 watts
Video Connector	BNC
Lens Mount	C/CS mount (adjustable)

16. P/T/Z Cameras Technical Characteristics:

Effective Pixels	768 (H) x 494 (V)
Scanning Area	1/4-type CCD
Synchronization	Internal/Line-lock/Multiplexed Vertical Drive (VD2)
Video Output	1.0 v[p-p] NTSC composite/75 ohm
H. Resolution	<b>570-line at B/W, or 480-line at color imaging</b>
Signal-to-noise Ratio	50dB (AGC off, weight on)
Super Dynamic II	64 times (36dB) (selectable on/off)
Minimum Illumination	0.06 lx (0.006 fc) at B/W, 1 lx(0.1 fc)
Zoom Speed	Approx. 2.1s (TELE/WIDE) in sequence mode
Focus Speed	Approx. 2s (FAR/NEAR) in sequence mode
Iris	Automatic (Open/Close is possible)/manual
Maximum Aperture Ratio	1:1.6 (Wide) ~ 3.0 (Tele)
Focal Length	3.79 ~ 83.4 mm
Angular Field of View	H 2.6° ~ 51.7° V 2.0° ~ 39.9°
Electronic Shutter	1/60 (off), 1/100, 1/250, 1/500, 1/1,000, 1/2,000, 1/4,000, 1/10,000 s
Zoom Ratio	Optical 22x w/10x electronic zoom
Iris Range	F1.6 ~ 64, Close
Panning Range	360° endless
Panning Speed	Manual: Approx. 0.1°/s ~ 120°/s 16 steps

Tilting Range	<b>0 ~ 90° (Digital Flip off), 0 ~180° (Digital Flip on)</b>
Tilting Speed	<b>Manual: Approx. 0.1°/s ~ 120°/s. 16 steps</b>
Pan/Tilt	<b>Manual/Sequential position/Auto Pan</b>
Controls	<b>Pan/Tilt, Lens, 64 Preset Positions, Home Position</b>
Video Connector	<b>BNC</b>
Controller I/F	<b>Multiplex-coaxial</b>

17. Power over Ethernet (PoE) Cameras

- a. Shall be IEEE 802.3af compliant only be utilized as part of a CCTV Network and should not be integrated with standard analog or digital CCTV System equipment.
- b. Shall be utilized for interior and exterior purposes.
- c. A Category (CAT)-V cable will be the primary source for carrying signals up to 300 ft. (100 m) from a switch hub or network server. If any camera is installed greater than 300 ft. (100 m) from the controlling device then the following will be required:
  - 1) A local or remote 12 VDC or 24 VAC power source will be required from a Class 2, UL compliant power supply.
  - 2) A signal converter will be required to convert from a CAT-V cable over to a fiber optic or standard signal cable. The signal will need to be converted back to a CAT-V cable at the controlling device using a signal converter card.
- d. Shall:
  - 1) Be routed to a controlling device via a network switcher or direct connection to a network server.
  - 2) Be of hybrid design with both an Internet Protocol (IP) output and a monitor video output which produces a picture equivalent to an analog camera, and allows simultaneous output of both.
  - 3) Provide at a minimum 200,000 effective pixels with built-in complementary color filter for accurate color with no image lag or distortion.

- 4) Be a programmable IP address that allows for installation of multiple units in the same Local Area Network (LAN) environment.
- 5) Incorporate a minimum of Transmission Control Protocol (TCP)/IP, User Datagram Protocol (UDP), Hypertext Transfer Protocol (HTTP), File Transfer Protocol (FTP), Internet Control Message Protocol (ICMP), Address Resolution Protocol (ARP), Real-Time Transport Protocol (RTP), Dynamic Host Configuration Protocol (DHCP), Network Time Protocol (NTP), Simple Mail Transfer Protocol (SMTP), Internet Group Management Protocol (IGMP), and Differentiated Service Code Point (DSCP) protocols for various network applications.

e. Technical Characteristics:

Video Standards	MPEG-4; M-JPEG
Video Data Rate	9.6 Kbps - 6 Mbps Constant & variable
Image Resolution	768x494 (NTSC)
Video Resolution	704 x 576/480 (4CIF: 25/30 IPS) 704 x 288/240 (2CIF: 25/30 IPS) 352 x 288/240 (CIF: 25/30 IPS) 176 x 144/120 (QCIF: 25/30 IPS)
Select Frame Rate	1-25/30 IPS (PAL/NTSC);Field/frame based coding
Network Protocols	RTP, Telnet, UDP, TCP, IP, HTTP, IGMP, ICMP
Software Update	Flash ROM, remote programmable
Configuration	Via web browser, built-in web server interfaces
Video Out	1x Analog composite: NTSC or PAL; BNC connector 75 Ohm
Sensitivity	1 0.65 lux (color) 0.26 lux (NightSense)
Minimum Illumination	0.30 lux (color)0.12

	lux(NightSense)
Video Signal-to-Noise Ratio	50 dB
Video Signal Gain	21 dB, (max) Electronic Shutter Automatic, up to 1/150000 sec. (NTSC)
Alarm In	Automatic sensing (2500 - 9000 K)
Input Voltage	+5 V nominal, +40 VDC max VDC: 11-36 V (700 mA) VAC: 12-28 V (700 mA) PoE: IEEE 802.3af compliant

#### 18. Wireless Cameras

- a. Prior to installation of any wireless camera, ensure operating frequency is given full approval by the VA controlling authority. Wireless cameras shall be utilized as either part of a CCTV network or a standard analog system.
- b. Power for a wireless camera will be 110 VAC tied into a dedicated circuit breaker on a power panel that is dedicated to the security system and is fed from a power source with back-up in the event primary power to the CCTV System is lost. Power will be run to the camera and connected at both ends in accordance with Division 26 of the VA Master Specification and the VA Electrical Manual. In addition, wireless systems are line of sight dependant and all considerations for environmental layout must be taken into consideration prior to design, engineering, and installation of this type of camera system. Proximity to transmitting and receiving devices, cell phone towers, and any and all electrical devices can also cause interference with the camera signal and must be considered in advance.
- c. Shall be located within a minimum of one quarter of a mile from the receiving unit. Repeaters shall be used as required to ensure the strongest possible signal between transmitters and receivers.
- d. Shall be Federal Communication Commission (FCC) approved and compliant.

e. If using wireless cameras, the following equipment shall be utilized to ensure operation of the system:

- 1) Receiver
- 2) Receiver antenna as required
- 3) Repeater as required
- 4) Mounting Hardware

f. Receivers shall only handle up to four (4) cameras per unit.

g. Technical Characteristics

1) Wireless Cameras:

Imaging Device	1/3-inch interline transfer CCD
Picture Elements	NTSC 510 (H) x 492 (V)
Sensing Area	6 mm diagonal
Scanning System	NTSC 525 lines, 21 interlace
Synchronization System	AC line lock/internal
Horizontal Resolution	330 TV lines
Iris Control	Selectable on/off
Electronic Shutter Range NTSC	1/60-1/100,000 second
Frequency range	2.41-2.47GHz
Modulation	FM
Video signal/noise ratio	48dB
Audio signal/noise ratio	45db
Minimum Illumination	0.6 lux
Signal to Noise Ratio	>50 dB
Automatic Gain Control	On/off switchable
Backlight Compensation	On/off switchable
Auto White Balance	On/off switchable
Video Output	1 Vp-p, 75 ohms
Lens Mount	C/CS mount (adjustable)

2) Receivers

Frequency range	2.4-2.49GHz
Video output	<b>1V P/P</b>

Signal/noise ratio	38dB
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C. Lenses: Shall be utilized in a manner that provides maximum coverage of the area being monitored by the camera. The lenses shall:

1. Be 1/3" to fit CCD fixed camera.
2. Be all glass with coated optics.
3. Have mounts that are compatible with the camera selected.
4. Be packaged and supplied with the camera.
5. Have a maximum f-stop of f/1.3 for fixed lenses, and a maximum f-stop of f/1.6 for variable focus lenses.
6. Be equipped with an auto-iris mechanism.
7. Have sufficient circle of illumination to cover the image sensor evenly.
8. Not be used on a camera with an image format larger than the lens is designed to cover.
9. Be provided with pre-set capability.

D. Two types of lenses shall be utilized for both interior and exterior fixed cameras:

1. Manual Variable Focus
2. Auto Iris Fixed

E. Manual Variable Focus:

1. Shall be utilized in large areas that are being monitored by the camera. Examples of this are perimeter fence lines, vehicle entry points, parking areas, etc.
2. Shall allow for setting virtually any angle of field, which maximizes surveillance effects.
3. Technical Characteristics:

Image format	1/3 inch
Focal length	5-50mm
Iris range	F1.4 to close
Focus range	1m (3.3 ft)
Back focus distance	10.05 mm (0.4 in)
Angle view Wide (1/3 in)	53.4 x 40.1
Angle view Tele (1/3 in)	5.3 x 4.1
Iris control	manual
Focus ctrl	manual

Zoom ctrl	manual
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F. Auto Iris Fixed

1. Shall be utilized in areas where a small specific point of reference is to be monitored. Examples of this are doorways, elevators, cashier booths, etc.
2. To determine the exact size of the fixed lens required, complete a focal length calculation using either a focal length calculator or a focal length chart provided by the product manufacturer.
3. Technical Characteristics:

Image format	1/3 inch	1/3 inch	1/3 inch
Focal length	2.8 mm	4 mm	8 mm
Iris range	F1.2 - 200	F1.2 - 200	F1.2 - 200
Min. Object	0.3 m (1 ft)	0.3 m (1 ft)	0.3 m (1 ft)
Lens mount	CS-mount	CS-mount	CS-mount
Angle of view	94 X 72	64 X 49	33 x 25
Focus control	Manual	Manual	manual

G. Video Display Equipment

1. Will consist of color monitors and shall be EIA 375A compliant.
2. Shall be able to display analog, digital, and other images in either NTSC or MPEG format associated with the operation of the Security Management System (SMS).
3. Shall:
  - a. Have front panel controls that provide for power on/off, horizontal and vertical hold, brightness, and contrast.
  - b. Accept multiple inputs, either directly or indirectly.
  - c. Have the capabilities to observe and program the CCTV System.
  - d. Be installed in a manner that they cannot be witnessed by the general public.
4. Color Video Monitors Technical Characteristics:

Sync Format	PAL/NTSC
Display Tube	90° deflection angle
Horizontal Resolution	250 TVL minimum, 300 TVL

	typical
Video Input	1.0 Vp-p, 75 Ohm
Front Panel Controls	Volume, Contrast, Brightness, Color
Connectors	BNC

## 5. Liquid Crystal Display (LCD) Flat Panel Display Monitor

### a. Technical Characteristics:

Sync Format	PAL/NTSC
LCD Panel	TFT LCD
Resolution	1280 x 1024 pixels; 500 TV
Contrast Ratio (CR)	500:1
Viewing Angle	140° horizontal, 130° vertical
Video Input	(CVBS) 1.0 Vp-p (0.5-1.5 Vp-p), 75 Ohm Y/C (S- video) 0.7 Vp-p, 0.3 Vp- p, 75 Ohm
Video 1	Composite video two (2) BNC (1 in, 1 out)
Video 2	Composite video two (2) BNC (1 in, 1 out)
Y/C (S-video)	two (2) mini-dins, 4-pin (1 in, 1 out)

### H. Camera Housings and Mounts:

1. This section pertains to all interior and exterior housings, domes, and applicable wall, ceiling, corner, pole, and rooftop mounts associated with the housing. Housings and mounts shall be specified in accordance to the type of cameras used.
2. All cameras and lenses shall be enclosed in a tamper resistant housing. Any additional mounting hardware required to install the camera housing at its specified location shall be provided along with the housing.
3. The camera and lens contained inside the housing shall be installed on a camera mount. All additional mounting hardware required to

install the camera housing at its specified location shall be provided along with the housing.

4. Shall be manufactured in a manner that are capable of supporting a maximum of three (3) cameras with housings, and meet environmental requirements for the geographical area the camera support equipment is being installed on or within.
5. Environmentally Sealed
  - a. Shall:
    - 1) Be designed in manner that it provides a condensation free environment for correct camera operation.
    - 2) Operate in a 100 percent condensing humidity atmosphere.
    - 3) Be constructed in a manner that:
      - a) Has a fill valve to allow for the introduction of nitrogen into the housing to eliminate existing atmospheric air and pressurize the housing to create moisture free conditions.
      - b) Has an overpressure valve to prevent damage to the housing in the event of over pressurization.
      - c) Is equipped with a humidity indicator that is visible to the eye to ensure correct atmospheric conditions at all times.
      - d) The leak rate of the housing is not to be greater than 13.8kPa or 2 pounds per square inch at sea level within a 90 day period.
      - e) It shall contain camera mounts or supports as needed to allow for correct positioning of the camera and lens.
      - f) The housing and sunshield are to be white in color.
  - b. All electrical and signal cables required for correct operations shall be supplied in a hardened carrier system from the controller to the camera.
  - c. The mounting bracket shall be adjustable to allow for the housing weight of the camera and the housing unit it is placed in.
  - d. Accessibility to the camera and mounts shall be taken into consideration for maintenance and service purposes.
6. Indoor Mounts
  - a. Ceiling Mounts:
    - 1) This enclosure and mount shall be installed in a finished or suspended ceiling.

- 2) The enclosure and mount shall be fastened to the finished ceiling, and shall not depend on the ceiling tile grid for complete support.
- 3) Suspended ceiling mounts shall be low profile, and shall be suitable for replacement of 2 foot by 2 foot (610mm x 610mm) ceiling tiles.

b. Wall Mounts:

- 1) The enclosure shall be installed in manner that it matches the existing décor and placed at a height that it will be unobtrusive, unable to cause personal harm, and prevents tampering and vandalism.
- 2) The mount shall contain a manual pan/tilt head that will provide 360 degrees of horizontal and vertical positioning from a horizontal position, and has a locking bar or screw to maintain its fixed position once it has been adjusted.

7. Interior Domes

- a. The interior dome shall be a pendant mount, pole mount, ceiling mount, surface mount, or corner mounted equipment.
- b. The lower portion of the dome that provides camera viewing shall be made of black opaque acrylic and shall have a light attenuation factor of no more than 1 f-stop.
- c. The housing shall be equipped with integral pan/tilt capabilities complete with wiring, wiring harness, connectors, receiver/driver, pan/tilt control system, pre-position cards, or any other hardware and equipment as needed to fully provide a fully functional pan/tilt dome.
- d. The pan/tilt mechanism shall be:
  - 1) Constructed of heavy duty bearings and hardened steel gears.
  - 2) Permanently lubricated to ensure smooth and consistent movement of all parts throughout the life of the product.
  - 3) Equipped with motors that are thermally or impedance protected against overload damage.
- e. Pan movements shall be 360 degrees and tilt movement shall not be less than +/- 90 degrees.
- f. Pan speed shall be a minimum of 10 degrees per second.

8. Exterior Domes

- a. The exterior dome shall meet all requirements outlined in the interior dome paragraph above.
  - b. The housing shall be constructed to be dust and water tight, and fully operational in 100 percent condensing humidity.
9. Exterior Wall Mounts
  - a. Shall have an adjustable head for mounting the camera.
  - b. Shall be constructed of aluminum, stainless steel, or steel with a corrosion-resistant finish.
  - c. The head shall be adjustable for not less than plus and minus 90 degrees of pan, and not less than plus and minus 45 degrees of tilt. If the bracket is to be used in conjunction with a pan/tilt, the bracket shall be supplied without the adjustable mounting head, and shall have a bolt-hole pattern to match the pan/tilt base.
  - d. Shall be installed at a height that allows for maximum coverage of the area being monitored.
10. Explosion Proof Housing
  - a. This housing shall meet or exceed all requirements of NEMA four (4) standards for hazardous locations.
  - b. It shall be supplied with the mounting brackets for the specified camera and lens.
- I. Controlling Equipment
  1. Shall be utilized to call up, operate, and program all cameras associated CCTV System components.
  2. Will have the ability to operate the cameras locally and remotely. A matrix switcher or a network server shall be utilized as the CCTV System controller.
  3. The controller shall be able to fit into a standard 19" (47.5 cm) equipment rack.
  4. Control and programming keyboards shall be provided with its own type of switcher. All keyboards shall:
    - a. Be located at each monitoring station.
    - b. Be addressable for programming purposes.
    - c. Provide interface between the operator and the CCTV System.
    - d. Provide full control and programming of the switcher.
    - e. Have the minimum following controls:
      - 1) programming

- 2) switching
  - 3) lens function
  - 4) P/T/Z
  - 5) environmental housing
  - 6) annotation
5. Matrix Switcher: The matrix switcher shall meet the following minimum requirements:
- a. Take multiple camera inputs and route them to multiple monitoring stations.
  - b. Allow for centralized user management controlling configurations.
  - c. Provide live viewing of all cameras.
  - d. Provide P/T/Z, focus, and iris control of all unitized cameras.
  - e. Be expandable to allow for the addition of multiple cameras and monitoring stations over the life of the system visual identification system by utilizing input and output video and controller cards.
  - f. Input cards shall allow for the addition of a minimum of four (4) camera inputs per card.
  - g. Output cards shall allow for the addition of a minimum of eight (8) outputs per card.
  - h. Have the ability to be programmed either locally or remotely.
  - i. Remotely operate multiple cameras from multiple stations.
  - j. Be able to fully interface with a digital video recorder (DVR) for recording of all events.
  - k. Utilize RS-232 or fiber optic connections for integration with the SMS computer station via a remote port on a network hub.
  - l. Shall have an alarm interface that is compatible with all associated security subsystems. Alarm inputs shall be via either a relay or an EIA ANSI/EIA/TIA-232-F interface. The interface shall allow for a minimum of 24 alarm inputs and 12 alarm outputs.
  - m. The switcher response time to an alarm input shall not be less than 200 milliseconds from the time an alarm is sensed until a picture is displayed on a monitor.
  - n. The switcher shall have a built in buffer to allow for back-log of alarms. These alarms shall be viewable by an operator.

0. Be addressable in the event multiple matrix switchers are connected to the SMS.
- p. Be configured, i.e. camera names, monitor names, sequences, alarms and alarm actions, etc. utilizing the configuration program and tools provided by the matrix manufacturer.
- q. The matrix switcher shall meet the following minimum input/output requirements:

Camera inputs	16
Video outputs	4
Keyboard/Controller Outputs	4
Alarm inputs	323

- r. The matrix switcher will have the following components and technical characteristics:

1) Main Unit:

Functions	Monitor control Camera selection, tour sequence, group sequence, group preset, OSD display, Camera/Receiver control via coaxial or RS-485 cable communication, Recorder control
Alarm control	Alarm event, Alarm Acknowledge, Alarm reset, Alarm suspension, Alarm History Display, Timer event, and Camera event
RS-485 (Camera) Port	6-conductor modular jack x 12 (2-wire or 4-wire communication, With termination switches (MODE 1 to 4))
Extension Port	6-conductor modular jack x 2 (With a (EXTENSION 1 IN, OUT) termination switch (TERM: ON, OFF))
Extension Port	37-pin D-sub connector x 2 (EXTENSION IN 2 or 3)
Extension Port	37-pin D-sub connector x 2 (EXTENSION OUT 2 or 3)

2) Input Board:

Camera Input	1 V [P-P]/75 Ohm (BNC), composite video
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	signal 0.5 V [P- P]/75 Ohm data signal and 2.5 V [P-P]/75 Ohm (25 pin D sub connector x 4)
Alarm Input	N.O. (Normally Open contact) or N.C. (Normally Close contact) selectable x 32 (37 pin D sub connector)

3) Output Board:

Monitor Output	1 V [P-P]/75 Ohm (BNC)
Alarm Output	Open collector output x 32, Max. 24 VDC, 100 mA
Extension Port	6-conductor modular jack x 2
Serial Port	9-pin D-sub connector x 2

6. Network Server

- a. Allow for the transmission of live video, data, and audio over either an existing Ethernet network or a dedicated security system network, requiring an IP address or Internet Explorer 5.5 or higher, or shall work as an analog-to-Ethernet "bridge" controlling matrices, multiplexers, and pan/tilt/zoom cameras. The network shall operate in a box-to-box configuration allowing for encoded video to be decoded and displayed on an analog monitor.
- b. If a CCTV System network is going to be utilized as the primary means of monitoring, operating, and recording cameras then the following equipment shall be required as part of the system:
  - 1) System Server
  - 2) Computer Workstation
  - 3) Recording Device
  - 4) Encoder/Decoder
  - 5) Monitor
  - 6) Hub/Switch
  - 7) Router
  - 8) Encryptor

- c. Shall provide overall control, programming, monitoring, and recording of all cameras and associated devices within the CCTV System.
- d. All equipment on the network shall be IP addressable.
- e. The CCTV System network shall meet or exceed the following design and performance specifications:
  - 1) Two MPEG-4 video streams for a total of 40 images per second will be provided.
  - 2) PC Software that manages the installation and maintenance of all hardware transmitters and receivers on the network shall be provided.
  - 3) Video Source that supports any NTSC video source to the computer network shall be addressed.
  - 4) Receivers that could be used to display the video on a standard analog NTSC or PAL monitor will be addressed.
- f. The system shall support the following network protocols:
  - 1) Internet connections: RTP, Real Time Control Protocol (RTCP), UDP, IP, TCP, ICMP, HTTP, Simple Network Management Protocol (SNMP), IGMP, DHCP, and ARP.
  - 2) Video Display: MPEG-4, M-JPEG in server push mode only.
  - 3) Have the ability to adjust bandwidth, image quality and image rate.
  - 4) Support image sizes of either 704 x 576 pixels or 352 x 288 pixels.
  - 5) Have an audio coding format of G.711 or G.728.
  - 6) Provide a video frame rate of at least 30 images per second.
  - 7) Support LAN Interface Ethernet 10/100BaseT and be auto sensing.
  - 8) Have a LAN Data Rate of 9.6 Kbps to 5.0 Mbps.
  - 9) Utilize data interface RS-232/RS-422/RS-485.
- g. All connections within the system shall be via CAT-V cable and RJ-45 jacks. If analog equipment is used as part of the system, then either an encoder or a decoder will be utilized to convert the analog signal to a digital one.
- h. The CCTV network system shall conform to all VA agency wide security standards for administrator and operator use.
- i. Server Technical Characteristics:

Hardware	Personal Computer
CPU	Pentium IV, 3.0 GHz or better
Hard Disk Interface	IDE or better
RAM	256 MB
OS	Windows XP Home/XP Professional
Graphic Card	NVIDIA GeForce 6600 NVIDIA Quadro FX 1400 ATI RADEON X600/X800 or better
Ethernet Card	100 Mb
Software	DirectX 9.0c
Free Memory	120 MB

j. Network Switch Technical Characteristics

Protocol and standard	IEEE802.3 IEEE802.3u IEEE802.3ab
Ports	24 10/100/1000M auto-negotiation RJ-45 ports with auto MDI/MDI-X
Network media	Cat 5 UTP for 1,000Mbps Cat 3 UTP for 10Mbps
Transmission method	store-and-forward
LED	indicator power, act/link, speed

k. Router Technical Characteristics

Network Standards	IEEE 802.3, 802.3u 10Base-T Ethernet (WAN) 100Base-T Ethernet (LAN) IEEE 802.3x Flow Control IEEE802.1p Priority Queue ANS/IEEE 802.3 NWay auto- negotiation
Protocol	CSMA/CD, TCP, IP, UDP, PPPoE, AND DHCP (client and server)
VPN Supported	PPTP, IPSec pass-through

Management	Browser
Ports	4 x 10/100Base-T Auto sensing RJ45 ports, and an auto uplink RJ45port(s) 1 x 10Base-T RJ45 port, WAN
LEDs	Power, WAN Activity, LAN Link (10/100), LAN Activity

1. Encryptor Technical Characteristics:

Cryptography	Standard - Triple DES 168-bit (ANSI 9.52) Rijndael - AES (128, 192, 256)
Performance	Throughput (end-to-end) @ 100 Mbps line speed: >188 Mbps full duplex (large frames) >200 kfps full duplex (small frames) Latency (end-to-end) @ 100 Mbps
Key Management	Automatic KEK/DEK Exchange Using Signed Diffie-Hellman Unit Authentication Using X.509 Certificates
Physical Interfaces	10BaseT or 10/100BaseT Ethernet (Host and Network Ports) 10BaseT Ethernet Management Port Back and Front-Panel Serial Control Port
Device Management	THALES Element Manager, Front Panel Viewer, and Certificate Manager 10Base T (RJ-45) or 9-pin Serial Control Port SNMP Network Monitoring
Security Features	Tamper Proof Cryptographic Envelope Tamper Evident Chassis Hardware Random Number Generator
Management	Channel Encrypted Using Same

	Algorithm as Data Traffic
Security Certification s	FIPS 140-2 Level 3 CAPS Baseline and Enhanced Grades Common Criteria EAL4 and EAL5 (under evaluation)
Regulatory	EN60950, FCC, UL, CE, EN 50082-1, and EN 55022

#### J. Recording Devices

1. All cameras on the CCTV System shall be recorded in real time using a Digital Video Recorder (DVR), Network Video Recorder (NVR), or a Time Lapse Video Recorder (VCR). The type of recording device utilized should be determined by the size and type of CCTV System designed and installed, and to what extent the system is to be utilized.
2. All recording devices shall be 19"(47.5 cm) rack-mountable.
3. All DVR's and NVR's that are viewable over an Intranet or Internet will be routed through an encryptor. Encryptors shall:
  - a. Comply with FIPS PUB 140-2.
  - b. Support TCP/IP.
  - c. Directly interfaces to low-cost commercial routers.
  - d. Provide packet-based crypto synchronization.
  - e. Encrypt source and destination IP addresses.
  - f. Support web browser based management requiring no additional software.
  - g. Have a high data sustained throughput – 1.544 Mbps (T1) full duplex data rate.
  - h. Provide for both bridging and routing network architecture support.
  - i. Support Electronic Key Management System (EKMS) compatible.
  - j. Have remote management ability.
  - k. Automatically reconfigure when secure network or wide area network changes.
4. Digital Video Recorder (DVR):
  - a. Shall record video to a hard drive-based digital storage medium in either NTSC or MPEG format.
  - b. Shall meet the following minimum requirements:

- 1) Record at minimum rate of 30 images per second (IPS).
- 2) Have a minimum of eight (8) to 16 looping inputs.
- 3) Have a minimum of eight (8) to 16 alarm inputs and two (2) relay outputs.
- 4) Shall provide instantaneous playback of all recorded images.
- 5) Be IP addressable, if part of a CCTV network.
- 6) Have built-in digital motion detection with masking and sensitivity adjustments.
- 7) Provide easy playback and forward/reverse search capabilities.
- 8) Complete audit trail database, with minimum of a six-month history that tracks all events related to the alarm; specifically who, what, where and when.
- 9) DVR management capability providing automatic video routing to a back-up spare recorder in case of failure.
- 10) Accessible locally and remotely via the Internet, Intranet, or a personal digital assistant (PDA).
- 11) Records all alarm events in real time, ensuring 60 seconds before and after the event are included in the recording.
- 12) Utilize RS-232 or fiber optic connections for integration with the SMS computer station via a remote port on a network hub.
- 13) Allow for independently adjustable frame rate settings.
- 14) Be compatible with the matrix switcher utilized to operate the cameras. The DVR could be utilized as a matrix switcher only if it meets all of the requirements listed in the matrix switcher section.

c. Technical Characteristics:

Processor	Intel Pentium III 750 MHz
Memory	256 MB RAM
Operating System	Windows 98, NT, ME, 2000, and XP
Video Card	4 MB of RAM capable of 24-bit true color display
Free Hard Disk Space	160 MB for software installation
Network Card	10Base-T network for LAN operation
Archiving	80 GB, 160 GB, 320 GB and 640 GB

	Hard Drive; CD-RW
Video Input	1.0 Vpp (signal 714mV, sync 286mV) 75 ohms (BNC unbalanced)
Video Output Level	1.0 Vpp +/-10%, 75 ohms (BNC unbalanced)
Impedance	75 ohms/Hi- impedance x 16 switchable
Network Interface	Ethernet (RJ-45, 10/100M)
Network Protocol	TCP/IP, DHCP, HTTP, UDP
Network Capabilities	Live/Playback/P/T/Z control
Recording Rate	30 ips for 720 x 240 (NTSC)
Password Protection	Menu Setup, Remote Access
Recording Capacity	160 (1 or 2 fixed HDD) 1 CD-RW
Power Interrupt	Auto recovered to recording mode

5. Network Video Recorder (NVR)

- a. Shall record video to a hard drive-based digital storage medium in MPEG format.
- b. Shall meet the following minimum requirements:
  - 1) Record at minimum rate of 30 IPS.
  - 2) Have a minimum of eight (8) to 16 looping inputs.
  - 3) Have a minimum of eight (8) to 16 alarm inputs and two (2) relay outputs.
  - 4) Shall provide instantaneous playback of all recorded images.
  - 5) Be IP addressable, if part of a CCTV network.
  - 6) Have built-in digital motion detection with masking and sensitivity adjustments.
  - 7) Easy playback and forward/reverse search capabilities.
  - 8) Complete audit trail database, with minimum of a six-month history that tracks all events related to the alarm; specifically who, what, where and when.

- 9) NVR management capability providing automatic video routing to a back-up spare recorder in case of failure.
- 10) Accessible locally and remotely via the internet, intranet, or a personal digital assistant (PDA).
- 11) Records all alarm events in real time, ensuring 60 seconds before and after the event are included in the recording.
- 12) Utilize RS-232 or fiber optic connections for integration with the SMS computer station via a remote port on a network hub.
- 13) Allow for independently adjustable frame rate settings.
- 14) Be compatible with the matrix switcher utilized to operate the cameras.

c. Technical Characteristics:

Hardware/CPU	Pentium III Xeon or IV, 1.8 GHz
HDD Interface	IDE or better; optional: SCSI II, SCSI Ultra, or Fiber Channel
RAM	1024 MB
Operating System	Windows 2000/XP Professional/Server 2003 Standard
Graphic	Card VGA
Ethernet Card	100/1000 MB
Memory	20 MB
Software Setup	Centralized setup from each authorized PC; access via VIDOS or integrated web server
Storage Media	All storage media possible (e.g., HD, RAID), depending on operating system
Storage Mode	Linear mode, ring mode (capacity-based)
Recording Configuration	Camera name assignment, bandwidth limit, frame rate, video quality
Recording Content	Video and/or audio data
Search Parameters	Time, date, event
Playback	Playback via VIDOS over any IP network (LAN/WAN) simultaneous recording, playback, and backup
Network Interface	Ethernet (RJ-45, 10/100M)

Network Protocol	TCP/IP, DHCP, HTTP, UDP
Network Capabilities	Live/Playback/P/T/Z control
Recording Rate	30 ips for 720 x 240 (NTSC)
Password Protection	Menu Setup, Remote Access
Recording Capacity	160 (1 or 2 fixed HDD) 1 CD-RW
Power Interrupt	Auto recovered to recording mode

6. Time Lapse Video Recorder (VCR)

- a. Shall be specifically designed as a time lapse recorder within the CCTV System and shall meet the following minimum requirements:
  - 1) Allow for repeat recording.
  - 2) Allow for series recording with multiple recorders.
  - 3) Be able to record Daily/Weekly/Holiday schedules.
  - 4) Jog/Shuttle for easy forward or reverse field playback.
  - 5) Search using alarm index, time and date, skip, counter memory stop.
  - 6) Have a built in time and date generator that can be turned on and off, and shall impose the time and date on the video during recording.
  - 7) Have a built in alarm that shall annunciate the end of tape, excessive condensation, transport malfunction, or tape jam.
  - 8) Have on-screen programming.
  - 9) Interface with the matrix switcher.
  - 10) Have automatic head cleaning.
  - 11) Have battery backup for internal settings.
  - 12) Have a tape use counter.
  - 13) Have a daylight saving time setting.
- b. Video tape used in the recorder shall:
  - 1) Be contained in a cassette mechanism.
  - 2) Be self loading and not require the operator to thread the tape.
  - 3) Load through the front of the recorder.
  - 4) Be labeled with the date and times of coverage.
  - 5) Stored for a period not less than that specified in the VA CCTV standards.
- c. Shall be locally installed at the monitoring station.

d. Technical Characteristics:

Tape Format	Standard 1/2 inch VHS
Video Recording Standard	6/8 Hour in NTSC
Time Lapse Recording	18/30/54/78/102/126/174 or 24/40/72/104/136/160/232 hour
Video Recording System	Rotary 2-head azimuth
Video Head Configuration	4-head double azimuth Tape Transport
Rewind/FF Speed	Within 120 seconds (with T- 120 VHS tape)
Head Cleaning	Automatic
Record/Playback	Time Mode (EP) 6H, L18H, L30H, 48H, 72H, 96H, 0H
Horizontal Resolution	(SR Mode) 400 lines (VHS Mode) 240 lines
Video Input/Output	(BNC) 1.0 Vp-p, 75 Ohm
Audio System Record/Playback	6H, L18H, L30H
Timer Recording	8 event programmability
Display	Month/Day/Year and Time

K. Wires and Cables

1. Shall meet or exceed the manufactures recommendation for power and signal.
2. Will be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.
3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.
4. All conduit, pull boxes, and junction boxes shall be clearly marked with colored permanent tape or paint that will allow it to be distinguished from all other conduit and infrastructure.

5. Conduit fills shall not exceed 50 percent unless otherwise documented.
6. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.
7. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area
8. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security system shall be defined as any cable or sets of cables carrying 30 VDC/VAC or higher.
9. For all equipment that is carrying digital data between the Access Control System and Database Management or at a remote monitoring station, shall not be less than 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.
10. All cables and conductors, except fiber optic cables, that act as a control, communication, or signal lines shall include surge protection. Surge protection shall be furnished at the equipment end and additional triple electrode gas surge protectors rated for the application on each wire line circuit shall be installed within three (3) ft. (one (1) m.) of the building cable entrance. The inputs and outputs shall be tested in both normal and common mode using the following wave forms:
  - a. A 10 microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and peak current of 60 amperes.
  - b. An 8 microsecond rise time by 20 microsecond pulse width waveform with a peak voltage of 1000 volts and peak current of 500 amperes.
11. The surge suppression device shall not attenuate or reduce the video or sync signal under normal conditions. Fuses and relays shall not be used as a means of surge protection.
12. Coaxial Cables

- a. All video signal cables for the CCTV System, with exception to the PoE cameras, shall be a coaxial cable and have a characteristic impedance of 75 ohms plus or minus 3 ohms.
- b. For runs up to 750 feet use of an RG-59/U is required. The RG-59/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 23 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
- c. For runs between 750 feet and 1250 feet, RG-6/U is required. RG-6/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 18 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
- d. For runs of 1250 to 2750 feet, RG-11/U is required. RG-11/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 14 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
- e. All runs greater than 2750 feet will be substituted with a fiber optic cable. If using fiber optics as a signal carrier then the following equipment will be utilized:
  - 1) Multimode fiber optic cable a minimum size of 62 microns
  - 2) Video transmitter, installed at the camera that utilizes 12 VDC or 24 VAC for power.
  - 3) Video receiver, installed at the switcher.
- f. RG-59/U Technical Characteristics

AWG	22
Stranding	7x29
Conductor Diameter	.031 in.
Conductor Material	BCC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.145 in.
Outer Shield Type	Braid/Braid
Outer Jacket Material	PVC

Overall Nominal Diameter	.242 in.
UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.094 $\mu$ H/ft
Nom. Capacitance	Conductor to Shield 17.0 pF/ft
Nom. Velocity of Propagation	80 %
Nom. Delay	1.3 ns/ft
Nom. Conductor DC Resistance @ 20°C	12.2 Ohms/1000 ft
Nom. Outer Shield DC Resistance @ 20°C	2.4 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

g. RG-6/U Technical Characteristics:

AWG	18
Stranding	7x27
Conductor Diameter	.040 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.180 in.
Outer Shield Material	Trade Name Duofoil
Outer Shield Type	Tape/Braid
Outer Shield %Coverage	100 %
Outer Jacket Material	PVC
Overall Nominal Diameter	.274 in.
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.106 $\mu$ H/ft

Nom. Capacitance	Conductor to Shield 16.2 pF/ft
Nom. Velocity of Propagation	82 %
Nom. Delay	1.24 ns/ft
Nom. Conductor DC Resistance	6.4 Ohms/1000 ft
Nominal Outer Shield DC Resistance @ 20°C	2.8 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

h. RG-11/U Technical Characteristics:

AWG	15
Stranding	19x27
Conductor Diameter	.064 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.312 in.
Inner Shield Type	Braid
Inner Shield Material	BC - Bare Copper
Inner Shield %Coverage	95 %
Inner Jacket Material	PE - Polyethylene
Inner Jacket Diameter	.391 in.
Outer Shield Type	Braid
Outer Shield Material	BC - Bare Copper
Outer Shield %Coverage	95 %
Outer Jacket Material	Trade Name Belflex
Outer Jacket Material	PVC Blend
Overall Nominal Diameter	.520 in.
Operating Temperature Range	-35°C To +75°C
Non-UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.097 µH/ft
Nom. Capacitance	Conductor to Shield 17.3 pF/ft

Nom. Velocity of Propagation	78 %
Nom. Delay	1.30 ns/ft
Nom. Conductor DC Resistance	3.1 Ohms/1000 ft
Nom. Inner Shield DC Resistance	1.8 Ohms/1000 ft
Nom. Outer Shield DC Resistance	1.4 Ohms/1000 ft
Max. Operating Voltage Non-UL	300 V RMS

13. Signal Cables:

- a. Signal wiring for PoE cameras depends on the distance the camera is being installed from either a hub or the server.
- b. If the camera is up to 300 ft from a hub or the server, then use a shielded UTP category 5 (CAT-V) cable with standard RJ-45 connector at each end. The cable must comply with the Power over Ethernet, IEEE802.3af, Standard.
- c. If the camera is over 300 ft from a hub or server then utilize a multimode fiber optic cable with a minimum size of 62 microns.
- d. Provide a separate cable for power.
- e. CAT-5 Technical Characteristics:

Number of Pairs	4
Total Number of Conductors	8
AWG	24
Stranding	Solid
Conductor Material	BC - Bare Copper
Insulation Material	PO - Polyolefin
Overall Nominal Diameter	.230 in.
IEC Specification	11801 Category 5
TIA/EIA Specification	568-B.2 Category 5e
Max. Capacitance Unbalance	(pF/100 m) 150 pF/100 m

Nom. Velocity of Propagation	70 %
Max. Delay	(ns/100 m) 538 @ 100MHz
Max. Delay Skew	(ns/100m) 45 ns/100 m
Max. Conductor DC Resistance	9.38 Ohms/100
Max. DCR Unbalance@ 20°C	3 %
Max. Operating Voltage	UL 300 V RMS

f. Fiber Optic Cables Technical Characteristics:

Fiber Type	62.5 Micron
Number of Fibers	4
Core Diameter 6	2.5 +/- 2.5 microns
Core Non-Circularity	5% Maximum
Clad Diameter	125 +/- 2 microns
Clad Non-Circularity	1% Maximum
Core-clad Offset	1.5 Microns Maximum
Primary Coating Material	Acrylate
Primary Coating Diameter	245 +/- 10 microns
Secondary Coating Material	Engineering Thermoplastic
Secondary Coating Diameter	900 +/- 50 microns
Strength Member Material	Aramid Yarn
Outer Jacket Material	PVC
Outer Jacket Color	Orange
Overall Diameter	.200 in.
Numerical Aperture	.275
Maximum Gigabit Ethernet	300 meters
Maximum Gigabit Ethernet	550 meters

14. Power Cables

- a. Will be sized accordingly and shall comply with the NEC. High voltage power cables will be a minimum of three conductors, 14 AWG, stranded, and coated with a non-conductive polyvinylchloride (PVC) jacket. Low voltage cables will be a minimum of 18 AWG, stranded and non-conductive polyvinylchloride (PVC) jacket.
- b. Will be utilized for all components of the CCTV System that require either a 110 VAC 60 Hz or 220 VAC 50 Hz input. Each feed will be connected to a dedicated circuit breaker at a power panel that is primarily for the security system.
- c. All equipment connected to AC power shall be protected from surges. Equipment protection shall withstand surge test waveforms described in IEEE C62.41. Fuses shall not be used as a means of surge protection.
- d. Shall be rated for either 110 or 220 VAC, 50 or 60 Hz, and shall comply with VA Master Spec 26 05 21 Low Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- e. Low Voltage Power Cables
  - 1) Shall be a minimum of 18 AWG, Stranded and have a polyvinylchloride outer jacket.
  - 2) Cable size shall determined using a basic voltage over distance calculation and shall comply with the NEC's requirements for low voltage cables.

## 2.3 INSTALLATION KIT

### A. General:

- 1. The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. All unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware shall be turned over to the Contracting Officer. The following sections outline the minimum required installation sub-kits to be used:

2. System Grounding:

- a. The grounding kit shall include all cable and installation hardware required. All head end equipment and power supplies shall be connected to earth ground via internal building wiring, according to the NEC.
- b. This includes, but is not limited to:
  - 1) Coaxial Cable Shields
  - 2) Control Cable Shields
  - 3) Data Cable Shields
  - 4) Equipment Racks
  - 5) Equipment Cabinets
  - 6) Conduits
  - 7) Cable Duct blocks
  - 8) Cable Trays
  - 9) Power Panels
  - 10) Grounding
  - 11) Connector Panels
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to correctly provide the system documentation as required by this document and explained herein.

### **PART 3**

#### **3.1 INSTALLATION**

- A. System installation shall be in accordance with NECA 303, manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.
- B. Components shall be configured with appropriate "service points" to pinpoint system trouble in less than 30 minutes.
- C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.4 and 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable system.
- D. The CCTV System will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a complete network.
- E. For integration purposes, the CCTV System shall be integrated where appropriate with the following associated security subsystems:
  - 1. PACS:
    - a. Provide 24 hour coverage of all entry points to the perimeter and agency buildings. As well as all emergency exits utilizing a fixed color camera.
    - b. Record cameras on a 24 hours basis.
    - c. Be programmed go into an alarm state when an emergency exit is opened, and notify the Access Control System and Database Management of an alarm event.
  - 2. IDS:
    - a. Provide a recorded alarm event via a color camera that is connected to the IDS system by either direct hardwire or a security system computer network.

- b. Record cameras on a 24 hours basis.
  - c. Be programmed to go into an alarm state when an IDS device is put into an alarm state, and notify the.
  - d. For additional CCTV System requirements as they relate to the IDS, refer to Master Specification 28 16 11.
- 3. Security Access Detection:
  - a. Provide full coverage of all vehicle and lobby entrance screening areas utilizing a fixed color camera.
  - b. Record cameras on a 24 hours basis.
  - c. The CCTV System should have facial recognition software to assist in identifying individuals for current and future purposes.
- F. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.
- G. For programming purposes refer to the manufacturers requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.
- H. A complete CCTV System shall be comprised of, but not limited to, the following components:
  - 1. Cameras
  - 2. Lenses
  - 3. Video Display Equipment
  - 4. Camera Housings and Mounts
  - 5. Controlling Equipment
  - 6. Recording Devices
  - 7. Wiring and Cables
- I. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.
- J. Existing Equipment
  - 1. The Contractor shall connect to and utilize existing video equipment, video and control signal transmission lines, and devices as outlined in the design package. Video equipment and signal lines

- that are usable in their original configuration without modification may be reused with Contracting Officer approval.
2. The Contractor shall perform a field survey, including testing and inspection of all existing video equipment and signal lines intended to be incorporated into the CCTV System, and furnish a report to the Contracting Officer as part of the site survey report. For those items considered nonfunctioning, provide (with the report) specification sheets, or written functional requirements to support the findings and the estimated cost to correct the deficiency. As part of the report, the Contractor shall include a schedule for connection to all existing equipment.
  3. The Contractor shall make written requests and obtain approval prior to disconnecting any signal lines and equipment, and creating equipment downtime. Such work shall proceed only after receiving Contracting Officer approval of these requests. If any device fails after the Contractor has commenced work on that device, signal or control line, the Contractor shall diagnose the failure and perform any necessary corrections to the equipment.
  4. The Contractor shall be held responsible for repair costs due to Contractor negligence, abuse, or incorrect installation of equipment.
  5. The Contracting Officer shall be provided a full list of all equipment that is to be removed or replaced by the Contractor, to include description and serial/manufacturer numbers where possible. The Contractor shall dispose of all equipment that has been removed or replaced based upon approval of the Contracting Officer after reviewing the equipment removal list. In all areas where equipment is removed or replaced the Contractor shall repair those areas to match the current existing conditions.
- K. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall

be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.

- L. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.
- M. Interconnection of Console Video Equipment: The Contractor shall connect signal paths between video equipment as specified by the OEM. Cables shall be as short as practicable for each signal path without causing strain at the connectors. Rack mounted equipment on slide mounts shall have cables of sufficient length to allow full extension of the slide rails from the rack.
- N. Cameras:
  - 1. Install the cameras with the focal length lens as indicated for each zone.
  - 2. Connect power and signal lines to the camera.
  - 3. Set cameras with fixed iris lenses to the f-stop to give full video level.
  - 4. Aim camera to give field of view as needed to cover the alarm zone.
  - 5. Aim fixed mounted cameras installed outdoors facing the rising or setting sun sufficiently below the horizon to preclude the camera looking directly at the sun.
  - 6. Focus the lens to give a sharp picture (to include checking for day and night focus and image quality) over the entire field of view; and synchronize all cameras so the picture does not roll on the monitor when cameras are selected. Dome cameras shall have all preset positions defined and installed.
- O. Monitors:
  - 1. Install the monitors as shown and specified in design and construction documents.
  - 2. Connect all signal inputs and outputs as shown and specified.
  - 3. Terminate video input signals as required.
  - 4. Connect the monitor to AC power.
- P. Switcher:
  - 1. Install the switcher as shown in the design and construction documents, and according to the OEM.
  - 2. Connect all subassemblies as specified by the manufacturer and as shown.

3. Connect video signal inputs and outputs as shown and specified; terminate video inputs as required.
4. Connect alarm signal inputs and outputs as shown and specified; connect control signal inputs and outputs for ancillary equipment or secondary control/monitoring sites as specified by the manufacturer and as shown.
5. Connect the switcher CPU and switcher subassemblies to AC power.
6. Load all software as specified and required for an operational CCTV System configured for the site and building requirements, including data bases, operational parameters, and system, command, and application programs.
7. Provide the original and 2 backup copies for all accepted software upon successful completion of the endurance test.
8. Program the video annotation for each camera.

Q. Video Recording Equipment:

1. Install the video recording equipment as shown in the design and construction documents, and as specified by the OEM.
2. Connect video signal inputs and outputs as shown and specified.
3. Connect alarm signal inputs and outputs as shown and specified.
4. Connect video recording equipment to AC power.

R. Video Signal Equipment:

1. Install the video signal equipment as shown in the design and construction documents, and as specified by the OEM.
2. Connect video or signal inputs and outputs as shown and specified.
3. Terminate video inputs as required.
4. Connect alarm signal inputs and outputs as required.
5. Connect control signal inputs and outputs as required
6. Connect electrically powered equipment to AC power.

S. Camera Housings, Mounts, and Poles:

1. Install the camera housings and mounts as specified by the manufacturer and as shown, provide mounting hardware sized appropriately to secure each camera, housing and mount with maximum wind and ice loading encountered at the site.
2. Provide a foundation for each camera pole as specified and shown.
3. Provide a ground rod for each camera pole and connect the camera pole to the ground rod as specified in Division 26 of the VA Master Specification and the VA Electrical Manual 730.

4. Provide electrical and signal transmission cabling to the mount location via a hardened carrier system from the Access Control System and Database Management to the device.
5. Connect signal lines and AC power to the housing interfaces.
6. Connect pole wiring harness to camera.

T. System Start-Up

1. The Contractor shall not apply power to the CCTV System until the following items have been completed:
  - a. CCTV System equipment items and have been set up in accordance with manufacturer's instructions.
  - b. A visual inspection of the CCTV System has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
  - c. System wiring has been tested and verified as correctly connected as indicated.
  - d. All system grounding and transient protection systems have been verified as installed and connected as indicated.
  - e. Power supplies to be connected to the CCTV System have been verified as the correct voltage, phasing, and frequency as indicated.
2. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.

U. Supplemental Contractor Quality Control

1. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed CCTV System; and are approved by the Contracting Officer.
2. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.
3. The Contractor shall also be available on an as needed basis to provide assistance with follow-up phases of quality control.
4. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed

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is fully operational as all construction document requirements have  
been fulfilled.

### **3.2 TESTING AND TRAINING**

All testing and training shall be compliant with the VA General  
Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

-----END-----



**SECTION 28 31 00**  
**FIRE DETECTION AND ALARM**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified.
- B. Fire alarm systems shall comply with requirements of NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officer or his authorized representative. Installers shall have a minimum of two years experience installing fire alarm systems.
- C. Fire alarm signals: Building 22H shall have a general evacuation fire alarm signal in accordance with ASA S3.41 to notify all occupants in the respective building to evacuate.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the telephone/electrical closet (Rm 129) and the lobby LCD annunciator.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

**1.2 SCOPE**

- A. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

- B. A new fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.
- D. Existing fire alarm equipment shall be removed.
- F. Basic Performance:
  - 1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
  - 2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed five (5) seconds.
  - 3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
  - 4. Initiating device circuits (IDC) shall be wired Class B in accordance with NFPA 72.
  - 5. Signaling line circuits (SLC) within buildings shall be wired Class B in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet of floor space or 3 floors whichever is less.
  - 6. Notification appliance circuits (NAC) shall be wired Class B in accordance with NFPA 72.

### **1.3 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS: Restoration of existing surfaces.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Procedures for submittals.
- C. Section 07 84 00, FIRESTOPPING: Fire proofing wall penetrations.
- D. Section 08 71 00, DOOR HARDWARE: Combination Closer-Holders.
- E. Section 09 91 00, PAINTING: Painting for equipment and existing surfaces.
- F. Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS: Sprinkler systems.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements for items which are common to other Division 26 sections.

- H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and boxes for cables/wiring.
- I. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW: Cables/wiring.

#### **1.4 SUBMITTALS**

- A. General: Submit 4 copies and 1 reproducible in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Drawings:
  - 1. Prepare drawings using AutoCAD 2000 software and include all contractors' information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COTR). Bid drawing files in AutoCAD 2000 format will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
  - 2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
  - 3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Classes on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
  - 4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal

strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.

5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR one (1) set of reproducible, as-built drawings, two blue-line copies and one (1) set of the as-built drawing computer files using AutoCAD 2000 or later. As-built drawings (floor plans) shall show all new and existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
  - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
  - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
  - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
  - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturers' installation limitations including but not limited to circuit length limitations.
  - e. Complete listing of all digitized voice messages.
  - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
  - g. Include information indicating who will provide emergency service and perform post contract maintenance.
  - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
  - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall

also be provided in the manual. Provide the disk in a pocket within the manual.

- j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
  - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manual to the COTR.
- a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
  - b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
  - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
  - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
  - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:

- 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
- 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
- 3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

### **1.5 WARRANTY**

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of five (5) years from the date of acceptance of the entire installation by the Contracting Officer.

### **1.6 GUARANTY PERIOD SERVICES**

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of five years from the date of acceptance of the entire installation by the Contracting Officer.
- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices as well as all reused existing equipment connected to the fire alarm system. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.
- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA Contracting Officer or his authorized representative.
- G. Emergency Service:
  - 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period,

- unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the Contracting Officer or his authorized representative.
2. Normal and overtime emergency call-back service shall consist of an on-site response within two hours of notification of a system trouble.
  3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
  4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 man-hours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.
- I. In the event that VA modifies the fire alarm system post-Acceptance but during the five year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

## **1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only.
- B. National Fire Protection Association (NFPA):
  - 70-2011.....National Electrical Code (NEC).
  - 72-2010.....National Fire Alarm Code.
  - 90A-2009.....Installation of Air Conditioning and Ventilating Systems.
  - 101-2009.....Life Safety Code
- C. Underwriters Laboratories, Inc. (UL):
  - 2000-2000.....Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2005 Edition
- E. American National Standards Institute (ANSI):
  - S3.41-1996.....Audible Emergency Evacuation Signal
- F. International Code Council, International Building Code (IBC) 2003 Edition

## **PART 2 - PRODUCTS**

### **2.1 EQUIPMENT AND MATERIALS, GENERAL**

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

### **2.2 CONDUIT, BOXES, AND WIRE**

- A. Conduit shall be in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS and as follows:
  - 1. All new and reused conduit shall be installed in accordance with NFPA 70.
  - 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
  - 3. All new conduit shall be 19 mm (3/4 inch) minimum.
- B. Wire:
  - 1. All existing wiring shall be removed and new wiring installed in a conduit or raceway.

2. Wiring shall be in accordance with NEC article 760, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
  3. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically accepted by the fire alarm equipment manufacturer in writing.
  4. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
  5. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.
- C. Terminal Boxes, Junction Boxes, and Cabinets:
1. Shall be galvanized steel in accordance with UL requirements.
  2. All new and reused boxes shall be sized and installed in accordance with NFPA 70.
  3. New and existing covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 19 mm (3/4 inch) high.
  4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
  5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

## **2.3 FIRE ALARM CONTROL UNIT**

### **A. General:**

1. Each building shall be provided with a fire alarm control unit and shall operate as a supervised zoned fire alarm system.

2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

D. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

E. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the

control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

F. Trouble signals:

1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

G. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.

H. Remote Transmissions:

1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the fire department via the Siemens Wireless Radio System.
2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
- I. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit
- J. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of twenty percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

#### **2.4 STANDBY POWER SUPPLY**

##### **A. Batteries:**

1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
2. Battery shall have sufficient capacity to power the fire alarm system for not less than twenty-four hours plus five minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

##### **B. Battery Charger:**

1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
3. Shall have protection to prevent discharge through the charger.
4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.

6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

## **2.5 ANNUNCIATION**

### **A. Annunciator, Alphanumeric Type (System):**

1. Shall be a supervised, LCD display containing a minimum of two lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.
6. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COTR.

## **2.7 ALARM NOTIFICATION APPLIANCES**

### **A. Strobes:**

1. Xenon flash tube type minimum 15 candela with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 13 mm (1/2 inch) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of twenty (20) percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

### **B. Fire Alarm Horns:**

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at ten feet.
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of twenty (20) percent spare capacity.

## **2.8 ALARM INITIATING DEVICES**

### **A. Manual Fire Alarm Stations:**

1. Shall be non-breakglass, address reporting type.
  2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
  3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE".
  4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
  5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.
- B. Smoke Detectors (smoke detectors in sleeping rooms shall initiate supervisory signal only):
1. Smoke detectors shall be UL listed for use with the fire alarm control unit being furnished.
  2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
  3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
  4. All spot type and duct type detectors installed shall be of the photoelectric type.
  5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
  6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.
- C. Heat Detectors:
1. Heat detectors shall be of the addressable restorable rate compensated fixed temperature spot type.

2. Detectors shall have a minimum smooth ceiling rating of 2500 square feet.
3. Ordinary temperature (135 degrees F) heat detectors shall be utilized in elevator shafts and elevator mechanical rooms.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. "Heat Detector - Elevator P-\_\_\_\_\_ ) for each elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

## 2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.

2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 19 mm (3/4 inch) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.

#### **2.10 ADDRESS REPORTING INTERFACE DEVICE**

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

#### **2.11 DOOR CONTROL**

- A. Electromagnetic Door Holders:
  1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
  2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.
- B. A maximum of twelve door holders shall be provided for each circuit.
- C. Door holder control circuits shall be electrically supervised.

- D. Smoke detectors shall not be incorporated as an integral part of door holders.
- E. Where combination holder-closer units are required to match existing, these devices are furnished and installed as per Section 08 71 00, DOOR HARDWARE. Connection and wiring shall be as herein specified.

#### **2.12 UTILITY LOCKS AND KEYS:**

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

#### **2.13 SPARE AND REPLACEMENT PARTS**

- A. Provide spare and replacement parts as follows:
  - 1. Manual pull stations - 5
  - 2. Heat detectors - 2 of each type
  - 3. Fire alarm strobes - 5
  - 4. Fire alarm horns - 5
  - 5. Smoke detectors - 20
  - 6. Duct smoke detectors with all appurtenances - 1
  - 7. Sprinkler system water flow switch - 1 of each size
  - 8. Sprinkler system water pressure switch - 1 of each type
  - 9. Sprinkler valve tamper switch - 1 of each type
  - 10. Control equipment utility locksets - 5
  - 11. Control equipment keys - 25
  - 12. 2.5 oz containers aerosol smoke - 12
  - 13. Monitor modules - 3
  - 14. Control modules - 3
  - 15. Fire alarm SLC cable (same as installed) - 152 m (500 feet)
- B. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- C. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COTR.
- D. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and

deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

#### **2.14 INSTRUCTION CHART:**

Provide a typeset printed or typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION:**

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS , Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All new conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas. All existing accessible fire alarm conduit not reused shall be removed.
- C. All new or reused exposed conduit shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations to be approved by the COTR.
- G. Strobes shall be flush wall mounted 2,000 mm (80 inches) above the floor or 150 mm (6 inches) below ceiling, whichever is lower. Locate and mount to maintain a minimum 900 mm (36 inches) clearance from side obstructions.

- H. Manual pull stations shall be installed not less than 1050 mm (42 inches) or more than 1200 mm (48 inches) from finished floor to bottom of device and within 1500 mm (60 inches) of a stairway or an exit door.
- I. Where possible, locate water flow and pressure switches a minimum of 300 mm (12 inches) from a fitting that changes the direction of the flow and a minimum of 900 mm (36 inches) from a valve.
- J. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem has moved no more than one-fifth of the distance from its normal position.
- K. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.
- L. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

### **3.2 TYPICAL OPERATION**

- A. Activation of any manual pull station, water flow or pressure switch, heat detector or corridor smoke detector shall cause the following operations to occur:
  - 1. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings 22H.
  - 2. Release only the magnetic door holders on the floor from which alarm was initiated after the alert signal.
  - 3. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department via the wireless Siemens Radio System.
  - 4. Unlock the electrically locked exit doors within the zone of alarm.
- B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.
- C. Smoke detectors in the primary elevator lobbies shall, in addition to the above functions, return all elevators in the bank to the secondary floor.
- D. Smoke detectors in the remaining elevator lobbies or elevator machine room, in addition to the above functions, return all elevators in the bank to the primary floor.
- E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders on that floor.

Operation of a smoke detector at a shutter used for automatic closing shall also release only the shutters on that floor.

- F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.
- G. Operation of a sleeping room smoke detector shall initiate a supervisory condition and integral sounder base.
- H. Operation of any sprinkler or standpipe system valve supervisory switch shall cause a system supervisory condition.

### **3.3 TESTS**

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm system meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
  - 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
  - 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
  - 3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
  - 4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
  - 5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

### **3.4 FINAL INSPECTION AND ACCEPTANCE**

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all

system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

### 3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
1. Six one-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, two sessions at the completion of installation and two sessions 3 months after the completion of installation.
  2. Four two-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and two sessions 3 months after the completion of installation.
  3. Three eight-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one eight-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.
- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

- - - END - - -



**SECTION 31 20 00**  
**EARTH MOVING**

**PART 1 - GENERAL**

**1.1: DESCRIPTION:**

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

**1.2 DEFINITIONS:**

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 3 inches in any direction; organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Contracting Officer's Technical Representative approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trench work throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698.

D. The term fill means fill or backfill as appropriate.

**1.3 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

#### 1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

#### 1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Furnish to Contracting Officer's Technical Representative, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

#### 1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):  
2004.....American Standard for Nursery Stock
- C. American Society for Testing and Materials (ASTM):  
D698-07.....Laboratory Compaction Characteristics of Soil  
Using Standard Effort
- E. Maryland Department of Transportation, State Highway Administration,  
Standard Specifications for Construction and Materials, dated July 2008,  
as currently amended (MSHA).

### PART 2 - PRODUCTS

#### 2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m<sup>3</sup> (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
  - 1. Under concrete slab, crushed stone or gravel meeting all requirements for MSHA Graded Aggregate Base material.
  - 2. Bedding for sanitary and storm sewer pipe, MSHA #57 crushed stone or gravel.
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Blend of three varieties of Improved Tall Fescue as recommended by the Maryland Extension Service. Seed shall be Maryland Certified and

delivered to site in unopened containers that clearly display the manufacturer's label, and seed certification tags indicating the analysis of the contents.

- E. Sod: Comparable species with existing turf. Use Maryland Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends.
- F. Topsoil: Topsoil from on or offsite shall be fertile, friable, sandy loam containing organic matter of 3% or greater with a pH value from 6.0 - 6.5 and shall be capable of sustaining vigorous plant growth. It shall be free of any add-mixture of subsoil, and contain no stones, lumps, clods of hard earth, slag, cinders, sticks, plants or their roots, trash, or other extraneous material. Topsoil must also be free of plant parts of Bermuda grass, quack grass, Johnson grass, nutsedge, poison ivy, Canada Thistle, or others. Off site topsoil sources shall be tested at the expense of the Contractor by a State of Maryland certified soil testing laboratory for pH, soil texture and soluble salts. Test results must be presented to the Contracting Officer's Technical Representative prior to delivery and placement of topsoil on site.

### **PART 3 - EXECUTION**

#### **3.1 SITE PREPARATION:**

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Contracting Officer's Technical Representative. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the property.
- B. Grubbing: Remove stumps and roots 3 inches and larger diameter. Undisturbed sound stumps, roots up to 3 inches) diameter, and nonperishable solid objects which will be a minimum of 3 feet below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 15 feet of new construction and 7'-6" of utility lines if such removal is approved in advance by the Contracting Officer's Technical Representative. Remove materials from the property. Fence, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with

standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs, that are to remain, than the farthest extension of their limbs.

- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the Contracting Officer's Technical Representative. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 1/2 cubic foot in volume, from soil as it is stockpiled. Retain topsoil on the property. Remove foreign materials larger than 2 inches in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is frozen or wet so that the tilth of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 12 inches on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from property.
- F. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

### **3.2 EXCAVATION:**

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.

2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by Contracting Officer's Technical Representative, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Contracting Officer's Technical Representative.
- B. Excavation Drainage: Operate pumping equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Contracting Officer's Technical Representative. Approval by the Contracting Officer's Technical Representative is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the Contracting Officer's Technical Representative should be contacted to consider the use of flowable fill.
- C. Blasting: Blasting shall not be permitted.
- D. Building Earthwork:
  1. Excavation shall be accomplished as required by drawings and specifications.
  2. Excavate foundation excavations to solid undisturbed subgrade.
  3. Remove loose or soft material to solid bottom.
  4. Fill excess cut under footings or foundations with 3000 psi concrete, poured separately from the footings.
  3. Do not tamp earth for backfilling in footing bottoms, except as specified.
- E. Trench Earthwork:
  1. Utility trenches (except sanitary and storm sewer):
    - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
    - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
    - c. Support piping on undisturbed earth unless a mechanical support is shown.

- d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Contracting Officer's Technical Representative.
- 2. Sanitary and storm sewer trenches:
  - a. Trench width below a point 6 inches above top of the pipe shall be 24 inches for up to and including 12 inches diameter and four-thirds diameter of pipe plus 8 inches for pipe larger than 12 inches. Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
  - b. The bottom quadrant of the pipe shall be bedded on undisturbed soil or granular fill.
    - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 12 inches above top of pipe shall be clean earth placed and tamped by hand.
    - 2) Granular Fill: Depth of fill shall be a minimum of 3 inches plus one-sixth of pipe diameter below the pipe of 12 inches above top of pipe. Place and tamp fill material by hand.
  - c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
  - d. Use granular fill for bedding where rock or rocky materials are excavated.
- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials, that are determined by the Contracting Officer's Technical Representative as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Contracting Officer's Technical Representative, and the materials shall be examined at the Contractor's expense by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume(s) in cut section(s) only.
- G. Finished elevation of subgrade shall be as follows:
  - 1. Pavement Areas - bottom of the base course as applicable.
  - 2. Planting and Lawn Areas - 4 inches below the finished grade, unless otherwise specified or indicated on the drawings.

### **3.3 FILLING AND BACKFILLING:**

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by Contracting Officer's Technical Representative.
- B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified.
- C. Placing: Place material in horizontal layers not exceeding 8 inches in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved mechanical equipment well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 10 feet of new or existing building walls without the prior approval of the Contracting Officer's Technical Representative. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum dry density determined in accordance with ASTM D698.

### **3.4 GRADING:**

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 10 feet at a minimum five percent 2% slope.
- D. The finished grade shall be 6 inches below bottom line of windows or other building wall openings unless greater depth is shown.

- E. Place Graded Aggregate Base material under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 6 inches, unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the Contracting Officer's Technical Representative at least one day in advance of any paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 0.25 inches of indicated grades.

### **3.5 LAWN AREAS:**

- A. General: Harrow and till to a depth of 4 inches, new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork when the soil is frozen or wet so that the tilth of the soil will be destroyed. Plant bed must be approved by Contracting Officer's Technical Representative before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 4 inches. Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 4 inches of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.
- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 4 inches at a rate of 25 pounds per 1000 square feet.
- D. Seeding: Seed at a rate of 4 pounds per 1000 square feet and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 150 pounds per foot of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to

laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 150 pounds per foot of the roller width to improve contact of sod with the soil.

- F. Watering: The Contracting Officer's Technical Representative is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. Contracting Officer's Technical Representative will be responsible for sod after installation and acceptance.

**3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:**

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off the property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Contracting Officer's Technical Representative from all other excavated soils, and stockpile on site on two 6 mil polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

**3.6 CLEAN-UP:**

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the property.

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**SECTION 31 23 19**  
**DEWATERING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface runoff shall be considered as part of the work under this specification.

**1.2 SUMMARY:**

- A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
  - 1. Implementation of the Erosion and Sedimentation Control Plan.
  - 2. Dewatering excavations, including seepage and precipitation.
- B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

**1.3 REQUIREMENT:**

- A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 1 foot below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
- B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 1 foot below prevailing excavation surface.
- C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
- D. Maintain stability of sides and bottom of excavation.
- E. Construction operations are performed in the dry.
- F. Control of surface runoff and subsurface water is part of dewatering requirements. Maintain adequate control so that:
  - 1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase

and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.

2. Erosion is controlled.
3. Flooding of excavations or damage to structures does not occur.
4. Surface water drains away from excavations.
5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.

G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed including, but not limited to a Ground Water Appropriation Permit.

#### **1.4 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.11, PHYSICAL DATA.
- E. Excavation, backfilling, site grade and utilities: Section 31 20 00, EARTH MOVING.

#### **1.5 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Drawings and Design Data:
  1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
  2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
  3. Include a written report outlining control procedures to be adopted if dewatering problem arises.
  4. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.
- C. Inspection Reports.

D. All required permits.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 INSTALLATION:**

- A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.
- B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 1 foot below prevailing excavation surface at all times.

**3.2 OPERATION:**

- A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials, and dewatering is no longer required.
- B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

**3.3 WATER DISPOSAL:**

- A. Dispose of water removed from the excavations in such a manner as:
  - 1. Will not endanger portions of work under construction or completed.
  - 2. Will cause no inconvenience to Government or to others working near site.
  - 3. Will comply with the stipulations of required permits for disposal of water.
  - 4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.
- B. Excavation Dewatering:

1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
  2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
  3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
  4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.
- C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

#### **3.4 STANDBY EQUIPMENT:**

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain dewatering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

#### **3.5 CORRECTIVE ACTION:**

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

#### **3.6 DAMAGES:**

Immediately repair damages to adjacent facilities caused by dewatering operations.

#### **3.7 REMOVAL:**

Insure compliance with all conditions of regulating permits and provide such information to the Resident Engineer. Obtain written approval from Contracting Officer's Technical Representative before discontinuing operation of dewatering system.

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**SECTION 32 05 23**  
**CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:
- B. Pedestrian Pavement: Walks, grade slabs, and steps.
- C. Equipment Pads: Chillers/mechanical units and/or transformers.

**1.2 RELATED WORK**

- A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 00, EARTH MOVING.
- C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.
- D. Metal Components of Steps (Nosing and Railing): Section 05 50 00, METAL FABRICATIONS.

**1.3 DESIGN REQUIREMENTS**

Design all elements with the latest published version of applicable codes.

**1.4 WEATHER LIMITATIONS**

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
  - 1. Expansion joint filler
  - 2. Reinforcement
  - 3. Curing materials
- C. Data and Test Reports: Select subbase material.
  - 1. Job-mix formula and certification(s) from supplier that mix meets all MSHA specification.
  - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

## 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- M031MM031-07-UL.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement (ASTM A615/A615M-09)
  - M055MM055-09-UL.....Steel Welded Wire Reinforcement, Plain, for Concrete (ASTM A185)
  - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
  - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
  - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
  - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
  - M213-01-UL.....Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Type) (ASTM D1751)
  - M233-86-UL.....Boiled Linseed Oil Mixer for Treatment of Portland Cement Concrete
  - T099-09-UL.....Moisture-Density Relations of Soils Using a 2.5 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop
  - T180-09-UL.....Moisture-Density Relations of Soils Using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
- C. American Society for Testing and Materials (ASTM):
- C94/C94M-09.....Ready-Mixed Concrete
  - C143/C143M-09.....Slump of Hydraulic Cement Concrete
- D. Maryland Department of Transportation, State Highway Administration, Standard Specifications for Construction and Materials, dated July 2008, as currently amended (MSHA).

## PART 2 - PRODUCTS

### 2.1 GENERAL

Concrete shall be MSHA Mix No. 3

## **2.2 REINFORCEMENT**

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31. Tie bars shall be deformed steel bars conforming to AASHTO M31.

## **2.3 SELECT SUBBASE (WHERE REQUIRED)**

- A. Select subbase material shall consist of Graded Aggregate Base meeting all MSHA criteria and specifications.

## **2.4 FORMS**

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength and sufficiently staked to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch in any ten foot long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects.  
Use approved flexible or curved forms for forming smooth radii.

## **2.5 CONCRETE CURING MATERIALS**

- A. Concrete curing materials shall conform to one of the following:
  - 1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
  - 2. Impervious Sheeting conforming to AASHTO M171.
  - 3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 1 and shall be free of paraffin or petroleum.

## **2.6 EXPANSION JOINT FILLERS**

Material shall conform to AASHTO M213.

# **PART 3 - EXECUTION**

## **3.1 SUBGRADE PENETRATION**

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

## **3.2 SELECT SUBBASE (WHERE REQUIRED)**

- A. Placing:
  - 1. Place material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8

inches, and that when compacted, will produce a layer of the designated thickness.

2. When the designated compacted thickness exceeds 6 inches, place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
4. If the elevation of the top layer is 1/2 inch or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches in compacted thickness.

C. Compaction:

1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:

Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 3/8 inch.
2. The completed thickness shall be within 1/2 inch of the thickness as shown.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

### 3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch when checked with a straightedge and shall not deviate from true line by more than 1/4 inch at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.

C. The Contractor's Registered Professional Land Surveyor shall establish and control the alignment and the grade elevations of the forms.

1. Make necessary corrections to forms immediately before placing concrete.
2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

**3.4 EQUIPMENT**

- A. The Contracting Officer's Technical Representative shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

**3.5 PLACING REINFORCEMENT**

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the Contracting Officer's Technical Representative shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

**3.6 PLACING CONCRETE - GENERAL**

- A. Obtain approval of the Contracting Officer's Technical Representative before placing concrete.

- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the Contracting Officer's Technical Representative before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

### **3.7 PLACING CONCRETE FOR PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS**

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

### **3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT**

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.

- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the Contracting Officer's Technical Representative .

### **3.9 CONCRETE FINISHING - GENERAL**

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
  2. Maintain finishing equipment and tools in a clean and approved condition.

### **3.10 CONCRETE FINISHING PEDESTRIAN PAVEMENT**

- A. Walks and Grade Slabs:
1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
  2. Brooming shall be transverse to the line of traffic.
  3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
  4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch in depth.
  5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch when tested with a 10 foot straightedge.
  6. The thickness of the pavement shall not vary more than 1/4 inch.
  7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
1. Remove the riser forms one at a time, starting with the top riser.
  2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
  3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.

4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 3/16 inch.

### **3.11 CONCRETE FINISHING EQUIPMENT PADS**

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 1/8 inch when tested with a 10 foot straightedge.
- D. Correct irregularities exceeding the above.

### **3.12 JOINTS - GENERAL**

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

### **3.13 CONTRACTION JOINTS**

- A. Cut joints to minimum depth of 1/2 inch as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

### **3.14 EXPANSION JOINTS**

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be 1/4 inch below the finished concrete surface.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
  1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.

2. Using joint filler of the type, thickness, and width as shown.
3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

### **3.15 FORM REMOVAL**

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

### **3.16 CURING OF CONCRETE**

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the Contracting Officer's Technical Representative.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 6 inches.
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches. Securely anchor sheeting.
- D. Liquid Membrane Curing:
  1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon for both coats.
  2. Do not allow the concrete to dry before the application of the membrane.
  3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
  4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

### **3.17 CLEANING**

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.
3. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

### **3.18 PROTECTION**

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the Contracting Officer's Technical Representative, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the Contracting Officer's Technical Representative .

### **3.19 FINAL CLEAN-UP**

Remove all debris, rubbish and excess material from the Station.

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**SECTION 32 90 00  
PLANTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This work consists of furnishing and installing all planting materials required for landscaping hereinafter specified in locations as shown.

**1.2 EQUIPMENT**

Maintain all equipment, tools and machinery while on the project in sufficient quantities and capacity for proper execution of the work.

**1.3 RELATED WORK**

- A. Section 31 20 00, EARTH MOVING, Stripping Topsoil and Stock Piling.
- B. Section 01 45 29, TESTING LABORATORY SERVICES, Topsoil Testing.
- C. Section 31 20 00, EARTH MOVING, Topsoil Materials.

**1.4 SUBMITTALS**

- A. Samples: Submit the following samples for approval before work is started:

Organic Mulch	5 pounds of each type to be used.
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- B. Certificates of Conformance or Compliance: Before delivery, notarized certificates attesting that the following materials meet the requirements specified shall be submitted to the Contracting Officer's Technical Representative for approval:

- 1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
- 2. Fertilizers.
- 3. Lime
- 4. Peat
- 5. Seed
- 6. Sod
- 7. Membranes
- 8. Asphalt Adhesive

- C. Manufacturer's Literature and Data:

- 1. Hydro mulch

- D. Licenses: Licenses of Arborist shall be submitted (one copy), to the Contracting Officer's Technical Representative.

E. Soil laboratory testing results and any soil amendment recommendations from the Contractor.

#### **1.5 DELIVERY AND STORAGE**

##### **A. Delivery:**

1. Notify the Contracting Officer's Technical Representative of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant material from the job site immediately.
2. Protect plants during delivery to prevent damage to root balls or desiccation of leaves. Protect trees during transport by tying in the branches and covering all exposed branches.
3. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.
4. Deliver fertilizer and lime to the site in the original, unopened containers bearing the manufacturer's warranted chemical analysis, name, trade name or trademark, and in conformance to state and federal law. In lieu of containers, fertilizer and lime may be furnished in bulk and a certificate indicating the above information shall accompany each delivery.
5. During delivery: Protect sod, from drying out and seed from contamination.

##### **B. Storage:**

1. Sprinkle sod with water and cover with moist burlap, straw or other approved covering, and protect from exposure to wind and direct sunlight. Covering should permit air circulation to alleviate heat development.
2. Keep seed, lime, and fertilizer in dry storage away from contaminants.
3. Store plants not installed on the day of arrival at the site as follows:
  - a. Shade and protect plants from the wind when stored outside.
  - b. Heel in bare root plants.
  - c. Protect plants stored on the project from drying out at all times by covering the balls or roots with moist sawdust, wood chips, shredded bark, peat moss, or other similar mulching material.
  - d. Keep plants, including those in containers, in a moist condition until planted, by watering with fine mist spray.

#### **1.6 PLANTING AND TURF INSTALLATION SEASONS AND CONDITIONS**

- A. Perform operations within the following dates: From March 1 to May 15 for spring and from August 15 to November 15 for fall.
- B. No work shall be done when the ground is frozen, snow covered, too wet or in an otherwise unsuitable condition for planting. Special conditions may exist that warrant a variance in the specified planting dates or conditions. Submit a written request to the Contracting Officer's Technical Representative stating the special conditions and proposal variance.

#### **1.7 PLANT AND TURF ESTABLISHMENT PERIOD**

- A. The Establishment Period for plants and turf shall begin immediately after installation, with the approval of the Contracting Officer's Technical Representative, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Plant and Turf Establishment Period the Contractor shall:
  - 1. Water all plants and turf to maintain an adequate supply of moisture within the root zone. An adequate supply of moisture is the equivalent of 1 inch of absorbed water per week either through natural rainfall or augmented by periodic watering. Apply water at a moderate rate so as not to displace the mulch or flood the plants and turf.
  - 2. Prune plants and replace mulch as required.
  - 3. Replace and restore stakes, guy wires, and eroded plant saucers as required.
  - 4. In plant beds and saucers, remove grass, weeds, and other undesired vegetation, including the root growth, before they reach a height of 3 inches.
  - 5. Spray with approved insecticides and fungicides to control pests and ensure plant survival in a healthy growing condition, as directed by the Contracting Officer's Technical Representative.
  - 6. Provide the following turf establishment:
    - a. Eradicate all weeds. Water, fertilize, overseed, and perform any other operation necessary to promote the growth of grass.
    - b. Replant areas void of turf one square foot and larger in area.
    - c. Mow the new lawn at least three times prior to the final inspection. Begin mowing when grass is 4 inches high. Mow to a 2-1/2 inch height.
  - 7. Remove plants that die during this period and replace each plant with one of the same size and species.

#### **1.8 PLANT AND TURF WARRANTY**

- A. All work shall be in accordance with the terms of the Paragraph, "Warranty" of FAR clause 52.246-21, including the following supplements:
1. A One Year Plant and Turf Warranty will begin on the date that the Government accepts the project or phase for beneficial use and occupancy. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.
  2. The Contractor will replace any dead plant material and any areas void of turf immediately. A one year warranty for the plants and turf that was replaced, will begin on the day the work is completed.
  3. Replacement of relocated plants, that the Contractor did not supply, is not required unless they die from improper handling and care during transplanting. Loss through Contractor negligence requires replacement in kind and size.
  4. The Government will reinspect all plants and turf at the end of the One Year Warranty. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty will end on the date of this inspection provided the Contractor has complied with the work required by this specification. The Contractor shall also comply with the following requirements:
    - a. Replace dead, missing or defective plant material prior to final inspection.
    - b. Mulch and weed plant beds and saucers. Just prior to this inspection, treat these areas to a second application of approved pre-emergent herbicide.
    - c. From plants having been installed for one year, remove stakes, guy wires and any required tree wrappings.
    - d. Complete remedial measures directed by the Contracting Officer's Technical Representative to ensure plant and turf survival.
    - e. Repair damage caused while making plant or turf replacements.

#### **1.9 APPLICABLE PUBLICATIONS**

- A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American National Standards Institute (ANSI) Publications:  
ANSI Z60.1-04.....Nursery Stock

- ANSI Z133.1-06.....Tree Care Operations-Pruning, Trimming,  
Repairing, Maintaining, and Removing Trees and  
Cutting Brush- Safety Requirements
- C. Hortus Third, A Concise Dictionary of Plants Cultivated in the U.S. and  
Canada.
- D. American Society for Testing and Materials (ASTM) Publications:  
C136-06.....Sieve Analysis of Fine and Coarse Aggregates  
C516-02.....Vermiculite Loose Fill Thermal Insulation  
C549-06.....Perlite Loose Fill Insulation  
D977-05.....Emulsified Asphalt (AASHTO M140)  
D2028-97 (Rev. 2004)....Cutback Asphalt (Rapid-curing Type)  
D2103-05.....Polyethylene Film and Sheeting
- E. Turfgrass Producers International:  
Turfgrass Sodding.
- F. U. S. Department of Agriculture Federal Seed Act.  
1998.....Rules and Regulations
- G. American Wood Protection Association (AWPA):  
C2-02.....Lumber, Timbers, Bridge Ties and Mine Ties,  
Pressure Treatment

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

All plant and turf material will conform to the varieties specified or shown in the plant list and be true to botanical name as listed in Hortus Third.

### **2.2 PLANTS**

- A. Plants shall be in accordance with ANSI Z60.1, except as otherwise stated in the specifications or shown on the plans. Where the drawings or specifications are in conflict with ANSI Z60.1, the drawings and specification shall prevail.
- B. Provide well-branched and formed planting stock, sound, vigorous, and free from disease, sunscald, windburn, abrasion, harmful insects or insect eggs with healthy, normal, and unbroken root systems. Provide trees, deciduous and evergreen, that are single trunked with a single leader, unless otherwise indicated, display no weak crotches. Provide symmetrically developed deciduous trees and shrubs of uniform habit of growth, with straight boles or stems and free from objectionable disfigurements, and evergreen trees and shrubs with well developed symmetrical tops with typical spread of branches for each particular species or variety. Provide ground cover and vine plants with the number

and length of runners for the size specified, and the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti-desiccant at the nursery before digging.

- C. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the Contracting Officer's Technical Representative, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
- D. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
- E. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
- F. Bare-root (BR) plants shall have the root system substantially intact, but with the earth carefully removed. Cover roots with a thick coating of mud by "puddling" after the plants are dug.
- G. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.
- H. Make substitutions only when a plant (or its alternates as specified) is not obtainable and the Contracting Officer's Technical Representative authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant having the same essential characteristics with an equitable adjustment of the contract price.
- I. When existing plants are to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.

### **2.3 LABELS**

Each plant, or group and bundles or containers of the same species, variety, and size of plant, shall be legibly tagged with a durable, waterproof and weather-resistant label indicating the correct plant name and size specified in the plant list. Labels shall be securely attached and not be removed.

## **2.4 TOPSOIL**

- A. Topsoil from on or offsite shall be fertile, friable, sandy loam containing organic matter of 3% or greater with a pH value from 6.0 - 6.5 and shall be capable of sustaining vigorous plant growth. It shall be free of any add-mixture of subsoil, and contain no stones, lumps, clods of hard earth, slag, cinders, sticks, plants or their roots, trash, or other extraneous material. Topsoil must also be free of plant parts of Bermuda grass, quack grass, Johnson grass, nutsedge, poison ivy, Canada Thistle, or others. Off site topsoil sources shall be tested at the expense of the Contractor by a State of Maryland certified soil testing laboratory for pH, soil texture and soluble salts. Test results must be presented to the Contracting Officer's Technical Representative prior to delivery and placement of topsoil on site.
- B. Obtain material from stockpiles established under Section 31 20 00, EARTH MOVING, subparagraph, Stripping Topsoil, that meet the general requirements as stated above. Amend topsoil not meeting the pH range specified by the addition of pH Adjusters.
- C. If sufficient topsoil is not available on the site to meet the depth as specified herein, the Contractor shall furnish additional topsoil. At least 10 days prior to topsoil delivery, notify the Contracting Officer's Technical Representative of the source(s) from which topsoil is to be furnished. Obtain topsoil from well drained areas. Additional topsoil shall meet the general requirements as stated above and comply with the requirements specified in Section 01 45 29, TESTING LABORATORY SERVICES. Amend topsoil not meeting the pH range specified by the addition of pH adjusters.

## **2.5 LIME**

Lime shall be agricultural limestone containing not less than 90 percent calcium and magnesium carbonates. Lime must be ground to such a fineness that not less than 90% must pass No. 8 mesh and not less than 25% must pass No. 100 mesh. Moisture is not to exceed 10%.

## **2.6 SOIL CONDITIONERS**

- A. Peat shall be a natural product of sphagnum moss peat or peat moss derived from a fresh-water site conforming to Fed. Spec. Q-P-166, except as otherwise specified. Peat shall be shredded and granulated to pass through a ½ inch mesh screen and conditioned in storage piles for at least six months after excavation.
- B. Coarse Sand

Coarse concrete sand, ASTM C-33 Fine Aggregate, shall be clean, sharp, free of limestone, shale and slate particles and of toxic materials.

- C. Perlite shall conform to ASTM C549.
- D. Vermiculite shall be horticultural grade and free of any toxic materials and conform to ASTM C516.
- E. Organic Matter shall be commercially prepared compost, composted sufficiently to be free of all woody fibers, seeds, and leaf structures, and free of toxic and nonorganic matter.
- F. Fertilizer: Agricultural fertilizer of a formula indicated by the soil test. Fertilizers shall be organic, slow-release compositions whenever applicable

## **2.7 PLANTING SOIL MIXTURE**

The planting soil mixture shall be composed of equal parts (by volume) of topsoil, coarse sand, and thoroughly composted organic matter.

## **2.8 PLANT FERTILIZER**

- A. Provide plant fertilizer that is commercial grade and uniform in composition and conforms to applicable state and federal regulations.
- B. For new plant material, provide packet, table, or pellet forms of slow release fertilizers, bearing the manufacturer's warranted statement of analysis. Slow release fertilizers shall contain a minimum percentage by weight of 5% nitrogen, 10% available phosphoric acid, and 5% potash.
- C. For existing trees, provide granular fertilizer bearing the manufacturer's warranted statement of analysis. Granular fertilizer shall contain a minimum percentage by weight of 5% nitrogen, 10% available phosphoric acid, and 5% potash.

## **2.9 TURF FERTILIZER**

Provide turf fertilizer that is commercial grade, free flowing, uniform in composition, and conforms to applicable state and federal regulations. Granular fertilizer shall bear the manufacturer's warranted statement of analysis. Granular fertilizer shall contain a minimum percentage by weight of 5% nitrogen, 10% available phosphoric acid, and 5% potash. Liquid starter fertilizer for use in the hydro seed slurry will be commercial type with 50 percent of the nitrogen in slow release form.

## **2.10 MULCH**

- A. Mulch shall be free from deleterious materials and shall be stored as to prevent inclusion of foreign material.

- C. Organic mulch materials shall be shredded hardwood for planting beds and straw or wood cellulose for lawn areas:
1. Straw for lawn seed bed mulch shall be stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other objectionable material. Straw shall be in an air-dry condition and suitable for placing with blower equipment.
  2. Wood cellulose fiber for use with hydraulic application of grass seed and fertilizer shall consist of specially prepared wood cellulose fiber, processed to contain no growth or germination-inhibiting factors, and dyed an appropriate color to facilitate visual metering of the application of materials. On an air-dry weight basis, the wood cellulose fiber shall contain a maximum of 12 percent moisture, plus or minus three percent at the time of manufacture. The pH range shall be from 3.5 to 5.0. The wood cellulose fiber shall be manufactured so that:
    - a. After addition and agitation in slurry tanks with fertilizers, grass seeds, water, and other approved additives, the fibers in the material will become uniformly suspended to form a homogeneous slurry.
    - b. When hydraulically sprayed on the ground, the material will form a blotter like cover impregnated uniformly with grass seed.
    - c. The cover will allow the absorption of moisture and allow rainfall or applied water to percolate to the underlaying soil.

#### **2.11 ASPHALT ADHESIVE**

Asphalt adhesive for application with straw mulch shall be liquid asphalt conforming to ASTM D2028, designation RC-70, or emulsified asphalt conforming to ASTM D977, Grade RS-1.

#### **2.12 STAKES AND GUYING WIRES**

- A. Provide stakes for tree support of rough sawn wood, free from knots, rot, cross grain, or other defects that would impair the strength. Stakes shall be a minimum of 2 inches by 2 inches, by 8 feet long and pointed at one end.
- B. Guying wire shall be 12 gage annealed galvanized steel.
- C. Hose chafing guards shall be new or used 2-ply reinforced rubber or plastic hose of all the same color on the project.
- D. Flags to be fastened to guys shall be surveyor's plastic tape, in color and 6 inches in length.
- E. Guying cable shall be a minimum of five strand twisted, 3/16 inch diameter steel.

### **2.13 WATER**

Water shall not contain elements toxic to plant life. It shall be obtained from on-site hydrants as specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph, Temporary Services at no cost to the Contractor.

### **2.14 SEED**

Seed: Blend of three varieties of Improved Tall Fescue as recommended by the Maryland Extension Service. Seed shall be Maryland Certified and delivered to site in unopened containers that clearly display the manufacturer's label, and seed certification tags indicating the analysis of the contents.

### **2.15 SOD**

Sod: Comparable species with existing turf. Use Maryland Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends.

## **PART 3 - EXECUTION**

### **3.1 LAYOUT**

Stake plant material locations and bed outlines on project site for approval by the Contracting Officer's Technical Representative before any plant pits or beds are dug. The Contracting Officer's Technical Representative may approve adjustments to plant material locations to meet field conditions.

### **3.2 EXCAVATION FOR PLANTING**

- A. Prior to excavating for plant pits and bed, verify the location of any underground utilities. Damage to utility lines will be repaired at the Contractor's expense. Where lawns have been established prior to planting operation, cover the surrounding turf before excavations are made in a manner that will protect turf areas. Barricade existing trees, shrubbery, and beds that are to be preserved in a manner that will effectively protect them during the project construction.
- B. Remove rocks and other underground obstructions to a depth necessary to permit proper planting according to plans and specifications. Where underground utilities, construction, or solid rock ledges are encountered, the Contracting Officer's Technical Representative may select other locations for plant material.
- C. Dig plant pits by any approved method so that they have vertical sides and flat bottoms. When pits are dug with an auger and the sides of the

pits become glazed, scarify the glazed surface. Size the plant pits as shown, otherwise, the minimum allowable dimensions of plant pits shall be regardless of width, 6 inches deeper for shrubs and 9 inches deeper for trees than the depth of ball or root spread; for ball or root spread up to 2 feet, pit diameters shall be twice the ball or root spread; for ball or root spread from 2 to 4 feet, pit diameters shall be 2 feet greater; for ball or root spread over 4 feet, pit diameters shall be 1-1/2 times the ball or root spread.

- D. Where ground cover and planting beds occur in existing turf areas, remove turf to a depth that will ensure the removal of the entire root system, with additional bed preparation as specified in the next paragraph.
- E. Where existing soil is to be used in place, till new ground cover and plant beds to a depth of 4 inches. Spread soil amendment uniformly over the bed to depth of 2 inches and thoroughly incorporate it into the existing soil to a depth of 4 inches using a roto-tiller or similar type of equipment to obtain a uniform and well pulverized soil mix. Where existing soil is compacted (former roadways, parking lots, etc.) till the soil down to a depth necessary to support the growth of new planting. During tillage operations, remove all sticks, stones, roots, and other objectionable materials. Bring plant beds to a smooth and even surface conforming to established grades.
- F. In areas of new grading where existing soil is being replaced for the construction of new ground cover and plant beds, remove 4 inches of existing soil and replace with topsoil. Plant beds shall be brought to a smooth and even surface conforming to established grades. Till 2 inches of soil amendment into the topsoil as specified.
- G. Using topsoil, form earth saucers or water basins for watering around plants. Basins to be 2" high for shrubs and 4" high for trees.
- H. Treat plant saucers, shrub, and ground cover bed areas, prior to mulching, with an approved pre-emergent herbicide. Plant ground cover in areas to receive erosion control material through the material after material is in place.

### **3.3 SETTING PLANTS**

- A. Handle balled and burlapped and container-grown plants only by the ball or container. Remove container-grown plants in such a way to prevent damage to plants or root system. Set plants plumb and hold in position until sufficient soil has been firmly placed around the roots or ball. Set plants so that the root crown is 1" higher than the surrounding grade. Plant ground cover plants after the mulch is in place. Avoid

contaminating the mulch with the planting soil. Add slow release packet, tablet or pellet fertilizer as each plant is installed as per manufacturer's recommendation for method of installation and quantity.

- B. Backfill balled and burlapped and container-grown plants with planting soil mixture as specified to approximately half the depth of the ball and then tamp and water. For balled and burlapped plants, carefully remove excess burlap and tying materials and fold back. Where plastic wrap or treated burlap is used in lieu of burlap, completely remove these materials before backfilling. Tamp and water remainder of backfill Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.
- C. Plant bare-root stock arranging the roots in a natural position. Remove damaged roots with a clean cut. Carefully work Planting Soil Mixture in among the roots. Tamp and water the remainder of Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.

#### **3.4 STAKING AND GUYING**

- A. Stake and guy plants as shown on the drawings and as specified.
- B. Drive stakes vertically into the ground to a depth of 2-1/2 to 3 feet in such a manner as not to injure the ball or roots, unless otherwise shown on the drawings.
- E. Fasten flags securely on each guy wire or cable approximately 2/3 of the distance up from ground level.
- F. Remove stakes and guy wires after one year.

#### **3.5 MULCHING PLANTS**

- A. Mulch within 48 hours after planting and applying a pre-emergent herbicide. Do not mulch in ground cover areas that shall have organic material placed before planting.
- C. Placing Organic Material: Spread a mulch to a uniform minimum thickness of 2 inches.
- D. Keep mulch out of the crowns of shrubs and off buildings, sidewalks, light standards, and other structures.

#### **3.6 PRUNING**

- A. Prune new plant material in the following manner: Remove dead, broken and crossing branches. Prune deciduous trees and shrubs to reduce total amount of anticipated foliage by 1/4 to 1/3 while retaining typical growth habit of individual plants with as much height and spread as is practicable. Make cuts with sharp instruments as close as possible to the branch collar. Do not make flush cuts. Do not make "Headback" cuts

at right angles to line of growth. Do not pole trees or remove the leader. Remove trimmings from the site. Paint cuts 1/2 inch in diameter and larger with the specified tree wound dressing.

- B. Existing trees to be pruned are shown on the drawings. Perform tree pruning and cavity work by a licensed arborist in accordance with ANSI Z 133.1. Remove dead wood 1/2 inch or more in diameter, branches interfering with or hindering the healthy growth of the trees, and diseased branches with a clean cut made flush with the parent trunk. Cut back or remove branches as necessary to give the trees proper shape and balance. In removing large limbs, make the initial cut on the underside at a safe distance from the trunk or lateral, to prevent ripping of bark. Ensure branches and trimmings do not endanger traffic or cause damage to property during removal. Section large branches or limbs that cannot be removed in one piece without endangering traffic or property. Lower sections by ropes. Repair any damage resulting from the Contractor's negligence during pruning. Workmen are not permitted to climb trees with climbing spurs. To promote proper healing, cut off flush stubs or limbs that have resulted from improper cuts or broken as a result of former pruning. Remove girdling roots. Clean cuts or wounds measuring 1/2 inches or more in diameter, and exposed wood and scars resulting from previous work or damage. Remove decayed wood to expose healthy tissue. Shape cavities to provide drainage.

### **3.7 TILLAGE FOR TURF AREAS**

Thoroughly till the soil to a depth of at least 4 inches by scarifying, disking, harrowing, or other approved methods. This is particularly important in areas where heavy equipment has been used, and especially under wet soil conditions. Remove all debris and stones larger than one inch remaining on the surface after tillage in preparation for finish grading. To minimize erosion, do not till areas of 3:1 slope ratio or greater. Scarify these areas to a one inch depth and remove debris and stones.

### **3.8 FINISH GRADING**

After tilling the soil for bonding of topsoil with the subsoil, spread the topsoil evenly to a minimum depth of 4 inches. Incorporate topsoil at least 2 to 3 inches into the subsoil to avoid soil layering. Do not spread topsoil when frozen or excessively wet or dry. Correct irregularities in finished surfaces to eliminate depressions. Protect finished topsoil areas from damage by vehicular or pedestrian traffic. Complete lawn work only after areas are brought to finished grade.

### **3.9 APPLICATION OF FERTILIZER FOR TURF AREAS**

- A. Apply turf fertilizer at the rate of 25 pounds per 1,000 square feet. In addition, adjust soil acidity and add soil conditioners as required herein for suitable topsoil under PART 2, Paragraph, TOPSOIL.
- C. Incorporate fertilizers into the soil to a depth of at least 4 inches as part of the finish grading operation. Immediately restore the soil to an even condition before any turf work.

### **3.10 MECHANICAL SEEDING**

- A. Broadcast seed by approved sowing equipment at the rate of 4 pounds per 1,000 square feet. Sow one half of the seed in one direction, and the remainder sown at right angles to the first sowing. Cover seed to an average depth of 1/4 inch by means of spike-tooth harrow, cultipacker, or other approved device.
- B. Immediately after seeding, firm up the entire area with a roller not exceeding 150 pounds per foot of roller width. Where seeding is performed with a cultipacker-type seeder or where seed is applied in combination with hydro-mulching, no rolling is required.
- C. Immediately after preparing the seeded area, evenly spread an organic mulch of straw by hand or by approved mechanical blowers at the rate of 2 tons per acre. Application shall allow some sunlight to penetrate and air to circulate but also reduce soil and seed erosion and conserve soil moisture. Anchor mulch by either a mulch tiller, asphalt emulsion, twine, or netting. When asphalt emulsion is used, apply either simultaneously or in a separate application. Take precautionary measures to prevent asphalt materials from marking or defacing structures, pavements, utilities, or plantings.

### **3.11 HYDROSEEDING**

When hydroseeding, mix the seed and slow release starter fertilizer, or the seed, fertilizer, lime when required and approved wood cellulose mulch material in the required amount of water to produce a homogeneous slurry and then uniformly apply slurry under pressure at the following rate. When using wood cellulose mulch, incorporate it as an integral part of the slurry mix after the seed and fertilizer have been thoroughly mixed. Apply the slurry mix at the rate of 35 pounds (dry weight) per 1,000 square feet.

### **3.12 SODDING**

- A. Accomplish sodding in accordance with the ASPA Guideline Specifications for sodding. Lay sod at right angles to slope or the flow of water. On slope areas, start at the bottom of the slope.

- B. After completing the sodding operation, blend the edges of the sodded area smoothly into the surrounding area.

### **3.13 WATERING**

Apply water to the turf areas immediately following installation at a rate sufficient to ensure thorough wetting of the soil to a depth of at least 100 mm (4 inches). Supervise watering operation to prevent run-off. Supply all pumps, hoses, pipelines, and sprinkling equipment. Repair all areas damaged by water operations.

### **3.14 PROTECTION OF TURF AREAS**

Immediately after installation of the turf areas, protect against traffic or other use by erecting barricades, as required until final acceptance.

### **3.15 RESTORATION AND CLEAN-UP**

Where existing or new turf areas have been damaged or scarred during planting and construction operations, restore disturbed area to their original condition. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. In areas where planting and turf work have been completed, clear the area of all debris, spoil piles, and containers. Clear all other paved areas when work in adjacent areas is completed. Remove all debris, rubbish and excess material from the station.

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**SECTION 33 30 00**  
**SANITARY SEWERAGE UTILITIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Outside, underground sanitary sewer system, complete, ready for operation, including all gravity flow lines manholes, cleanouts, frames, covers, structures, appurtenances, and connections to new building and structure, service lines, existing sanitary sewer lines, and existing sanitary structures, and all other incidentals.

**1.2 RELATED WORK:**

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING. Dewatering: Section 31 23 19, DEWATERING.
- C. Concrete Work Reinforcing, Placement and Finishing; Section 03 30 00, CAST-IN-PLACE CONCRETE .
- D. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 QUALITY ASSURANCE:**

- A. Products Criteria:
  - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
  - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, including model number, securely affixed in a conspicuous place on equipment, or name or trademark, including model number cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data: Submit the following as one package:
  - 1. Pipe, Fittings, and, Appurtenances.
  - 2. Jointing Material.
  - 3. Manhole and Structure Material.

- 4. Frames and Covers.
- 5. Steps and Ladders.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A48/A48M-03.....Gray Iron Castings
  - A536-84(2004).....Ductile Iron Castings
  - A615/A615M-06.....Deformed and Plain Carbon-Steel Bars for  
Concrete Reinforcement
  - A625/A625M-03.....Tin Mill Products, Black Plate, Single Reduced
  - A746-03.....Ductile Iron Gravity Sewer Pipe
  - C12-06.....Installing Vitrified Clay Pipe Lines
  - C76-05b/C76M-05b.....Reinforced Concrete Culvert, Storm Drain and  
Sewer Pipe
  - C139-05.....Concrete Masonry Units for Construction of Catch  
Basins and Manholes
  - C150-05.....Portland Cement
  - C425-04.....Compression Joints for Vitrified Clay Pipe and  
Fittings
  - C478-06a/C478M-06a.....Precast Reinforced Concrete Manhole Sections
  - C700-05.....Vitrified Clay Pipe, Extra Strength, Standard  
Strength, and Perforated
  - C828-03.....Low-Pressure Air Test of Vitrified Clay Pipe  
Lines
  - C857-95(2001).....Minimum Structural Design Loading for  
Underground Precast Concrete Utility Structures
  - D698-00a<sub>el</sub>.....Laboratory Compaction Characteristics of Soil  
Using Standard Effort (12,400 ft-lbf/ft<sup>3</sup> (600  
kN-m/m<sup>3</sup>))
  - D2321-05.....Underground Installation of Thermoplastic Pipes  
for Sewers and Other Gravity-Flow Applications
  - D2412-02.....Determination of External Loading  
Characteristics of Plastic Pipe by Parallel-  
Plate Loading
  - D2992-01.....Practice for Obtaining Hydrostatic or Pressure  
Design Basis for Fiberglass (Glass-Fiber-  
Reinforced Thermosetting-Resin) Pipe and  
Fittings

- D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- D3212-96a (2003) e1.....Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
- D3261-03.....Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
- D3350-05.....Polyethylene Plastics Pipe and Fittings Materials
- D4101-05a.....Polypropylene Injection and Extrusion Materials
- F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F679-06.....Poly (vinyl chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings
- F714-05.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter
- F794-03.....Poly (Vinyl Chloride)(PVC) Ribbed Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter
- F894-05.....Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
- F949-03.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer Pipe with Smooth Interior and Fittings
- C. American Water Works Association (AWWA):
- C105/A21.5-05.....Polyethylene Encasement for Ductile Iron Pipe Systems
- C110/A21.10-03.....Ductile-Iron and Gray-Iron Fittings for Water
- C111/A21.11-00.....Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings
- C115-99.....Flanged Ductile-Iron Pipe with Threaded Flanges
- C116-03.....Protective Fusion-Bonded Epoxy Coatings for the Interior and Exterior Surfaces of Ductile Iron Pipe and Gray Iron Fittings for Water Supply Service
- C151-/A21.51-02 Ductile-Iron Pipe, Centrifugally Cast for Water
- C153-00 Ductile-Iron Compact Fittings for Water Services
- C508-01.....Swing Check Valves for Waterworks, 2 inches (50 mm) Through 24 inches (600 mm) NPS
- C509-01.....Resilient Seated Gate Valves for Water-Supply Service

- C515-01.....Reduced-Wall, Resilient-Seated Gate Valves For  
Water Supply Service
- C512-04.....Air Release, Air/Vacuum, and Combination Air  
Valves for Waterworks Service
- C550-05.....Protective Epoxy Interior Coatings for Valves  
and Hydrants
- C600-05.....Installation for Ductile-Iron Water Mains and  
Their Appurtenances
- C605-94.....Underground Installation of Polyvinyl (PVC)  
Pressure Pipe and Fittings for Water
- C900-97 .....Polyvinyl Chloride (PVC) Pressure Pipe, 100 mm  
(4 inches) Through 300 mm (12 inches) for Water  
Distribution
- C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe and  
Fabricated Fittings, 350 mm through 1,200 mm (14  
Inches through 48 Inches), for Water  
Transmission and Distribution
- C906-99.....Polyethylene (PE) Pressure Pipes and Fittings,  
100 mm through 1575 mm (4 Inches through 63  
Inches), for Water Distribution
- D. American Association of State Highway and Transportation Officials  
(AASHTO):
- M198-05.....Joints for Concrete Pipe, Manholes, and Precast  
Box Sections using Preformed Flexible Joint  
Sealants
- E. Uni-Bell PVC Pipe Association:
- Uni-B-6-98.....Recommended Practice Low Pressure Air Testing of  
Installed Sewer Pipe

## **PART 2 - PRODUCTS**

### **2.1 PIPING:**

- A. Gravity Flow Lines (Pipe and Fittings):
1. Polyvinyl Chloride (PVC):
- a. Pipe and Fittings, 4 to 15 inches in diameter, shall conform to  
ASTM D3034, Type PSM, SDR 35. Pipe and fittings shall have  
elastomeric gasket joints providing a watertight seal when tested  
in accordance with ASTM D3212. Gaskets shall conform to ASTM  
F477. Solvent welded joints shall not be permitted.

### **2.2 JOINTING MATERIAL:**

- A. Gravity Flow Lines:

1. Polyvinyl Chloride (PVC) Pipe (Gravity Use): Joints, ASTM D3212.  
Elastomeric gasket, ASTM F477.

### **2.3 MANHOLES AND VAULTS:**

A. Manholes and vaults shall be constructed of precast reinforced concrete rings or precast reinforced sections. The manholes and vaults shall be in accordance with Maryland Department of Transportation, State Highway Administration (MSHA) standard details, and the following:

1.

Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 48 inches in diameter. Wall thickness shall conform to requirements of ASTM C76, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.

3. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.

4. Flat top manhole tops shall be reinforced concrete in accordance with all MSHA specifications and standard details.

5. Mortar:

a. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 5-1/2 gallons per sack of cement.

6. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M198.

7. Frames and covers shall be gray cast iron conforming to ASTM A48. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words "sanitary sewer". The studs and the lettering shall be raised 5/16 inch. The cover shall be a minimum of 24 inches in diameter and shall have four 3/4 inch vent holes and two lifting slots. The bearing surface of the frame and cover shall be machine finished. The cover shall fit firmly on the frame without movement when subject to traffic.

8. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 16 inches wide and project a minimum of 7 inches away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 12 inch centers.

#### **2.4 CONCRETE:**

Concrete shall have a minimum compressive strength of 3000 psi at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

#### **2.5 REINFORCING STEEL:**

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

#### **2.16 WARNING TAPE:**

Standard, 4Mil polyethylene 3 inch wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

### **PART 3 - EXECUTION**

#### **3.1 BUILDING SERVICE LINES:**

- A. Install sanitary sewer service lines to point of connection within approximately 5 feet outside of buildings where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.
- B. Connections of service line to building piping shall be made after the new sanitary sewer system has been constructed, tested, and accepted for operation by the Contracting Officer's Technical Representative. The Contractor shall install all temporary caps or plugs required for testing.
- C. When building services have not been installed at the time when the sanitary sewer system is complete, provide temporary plugs or caps at the ends of all service lines. Mark the location and depth of the service lines with continuous warning tape 12 inches above service lines.

#### **3.2 ABANDONED MANHOLES STRUCTURES AND PIPING:**

- A. Manholes and Structures Outside of Building Areas: Remove frame and cover, cut and remove the top of an elevation of 2 feet below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.

- B. Manholes and Structures within Building Areas: Remove frame and cover cut and remove the top to an elevation of 2 feet below the finish floor elevation, and completely fill the structure with 3,000 psi concrete.
- C. Piping under and within 5 feet of building areas shall be completely removed.
- D. Piping outside of building areas shall be completely removed.
- E. The Contractor shall comply with all OSHA confined space requirements while working within existing manholes and structures.
- F. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

### **3.3 REGRADING:**

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

### **3.4 CONNECTIONS TO EXISTING VA OWNED MANHOLES:**

- A. During construction of new connections to existing manholes, it shall be the sole responsibility of the Contractor to maintain continued sanitary sewer service to all buildings and users upstream. The contractor shall provide, install, and maintain all pumping, conveyance system, dams, weirs, etc. required to maintain the continuous flow of sewage. All temporary measures required to meet this requirement shall be subject to the review of the Contracting Officer's Technical Representative.
- B. Core existing structure, install pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.

- C. The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all pipes connected to the manhole.
- D. Connections and alterations to existing manholes shall be constructed so that finished work conforms as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting and shaping.

### **3.6 PIPE SEPARATION:**

#### **A. Horizontal Separation - Water Mains and Sewers:**

- 1. Existing and proposed water mains shall be at least 10 feet horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
- 2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet but not closer than 6 feet to a water main when:
  - a. Local conditions prevent a lateral separation of ten feet; and
  - b. The water main invert is at least 18 inches above the crown of the gravity sewer or 24 inches above the crown of the pressure (force) main; and
  - c. The water main is in a separate trench separated by undisturbed earth.
- 3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe. The pipe for the sanitary sewer main shall comply with specifications for pressure (force) mains.

#### **B. Vertical Separation - Water Mains and Sewers at Crossings:**

- 1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches) above the crown of gravity flow sewer or 48 inches above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
- 2. In no case shall pressure (force) sanitary main cross above, or within 24 inches of water lines.
- 3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches above or 12 inches below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 24 inches) below the water line provided both the water line and sewer line are constructed of ductile iron pipe. The pipe for the sewer shall conform to the requirements for pressure.

4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet.

### **3.7 GENERAL PIPING INSTALLATION:**

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade. Pressure (force) mains shall have the bells facing the direction of flow.
- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility. Sanitary sewers shall cross at least 2 feet below water lines.
- H. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches over the crown of the pipe.
- I. Warning tape shall be continuously placed 12 inches) above sewer pipe
- J. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:
  1. Ductile Iron Piping: AWWA C111 and C600.
  3. Polyvinyl Chloride (PVC) Piping: ASTM D2321.
  2. Thrust blocks shall not be permitted.

### **3.8 MANHOLES AND VAULTS:**

- A. General:
  1. Circular Structures:
    - a. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.

- b. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
2. Do not build structures when air temperature is 0 degrees C (32 degrees F), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
  - a. Forming directly in concrete base of structure.
  - b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1:12 (1-inch per foot) nor more than 1:6 (2 inches per foot). Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 degrees vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches above the adjacent finish grade. Install a 8 inches thick, by 12 inches concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

### **3.9 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES:**

Reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

### **3.15 CLEANOUTS:**

- A. 6 inches in diameter and consisting of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Center-set cleanouts, located in unpaved areas, in a 12 by 12 by 6 inches thick concrete slab set flush with adjacent finished grade. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 2 inches base valve to allow the pressure in the line to be

relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches in diameter.

- B. The top of the cleanout assembly shall be 2 inches below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

**3.20 TESTING OF SANITARY SEWERS:**

- A. Gravity Sewers and Manholes (Select one of the following):

- 1. Exfiltration Test:

- a. Subject pipe to hydrostatic pressure produced by head of water at depth of 3 feet above invert of sewer at upper manhole under test. In areas where ground water exists, head of water shall be 3 feet above existing water table. Maintain head of water for one hour for full absorption by pipe body before testing. During one hour test period, measured maximum allowable rate of exfiltration for any section of sewer shall be 3.0 gallons per hour per 100 feet.
  - b. If measurements indicate exfiltration is greater than maximum allowable leakage, take additional measurements until leaks are located. Repair and retest.

- 3. Infiltration Test: If ground water level is greater than 3 feet above invert of the upper manhole, infiltration tests are acceptable. Allowable leakage for this test will be the same as for the exfiltration test.

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