

SECTION 08 71 13.11
LOW ENERGY POWER ASSIST DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies equipment, controls and accessories required to provide low energy automatic operation of swing doors. The door operator system shall be complete including operator, controls, door arm and operator enclosure (header and cover).

1.2 RELATED WORK

- A. Sealants; Section 07 92 00, JOINT SEALANTS.
B. Steel doors; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
C. Wood doors; Section 08 14 00, WOOD DOORS.
D. Door hardware; Section 08 71 00, DOOR HARDWARE.
E. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.
F. Finish Color, Scheduled on Drawings.
G. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

1.3 MANUFACTURER'S & SUPPLIER'S QUALIFICATIONS

- A. Power assisted door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
B. One manufacturer of automatic door equipment shall be used throughout the project.
C. The supplier of automatic door equipment shall also provide the installation and service warranty. Only suppliers approved by the automatic door equipment manufacturer to furnish and install the automatic door equipment shall be allowed.

1.4 WARRANTY

- A. Power assisted door operators, controls and other related equipment shall be subject to the terms of the "Warranty of Construction" Article of Section 00 72 00, GENERAL CONDITIONS, except that the warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS," furnish two copies of maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.
- C. Shop Drawings:
Showing location of controls and safety devices in relationship to each automatically operated door. This includes templates, wiring diagrams, fabrication details, anchorage and other information to providers of related work to coordinate the proper installation of the door operators.

1.7 DESIGN CRITERIA

- A. Power assisted automatic door equipment shall accommodate normal traffic as well as the weight of the doors.
- B. Equipment: UL approved and comply with applicable codes. Motors shall be rated minimum one-quarter horsepower and shall be single phase and 115 volts.
- C. Electrical Wiring; Provide wiring so that only a single power supply is required. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
ICC/ANSI A117.1-03.....Guideline for Accessible and Usable Buildings and Facilities-Providing Accessibility and Usability for Physically Handicapped People
- C. Builders Hardware Manufacturers Association, Inc. (BHMA):
156.19-07.....Power Assist and Low Energy Power Operated Doors

PART 2 - PRODUCTS

2.1 OPERATORS

- A. Automatic door operators shall be for institutional doors and shall be electro-hydraulic and surface mounted, per architectural drawings, above the door to or in the header or transom bar. The opening force shall be transmitted to the door through an arm linkage. Opening speed shall be adjustable and feature hydraulic backcheck control allowing adjustment of backcheck speed and position. Closing shall be by spring force generated by a metal compression spring. The spring shall reduce manual opening force to not more than 67 N (15 lbf). The minimum diameter of spring wire shall be .007mm (172 in.). Adjustable closing speed and fixed latch speed shall control the door in the closing cycle. The doors shall be operated manually at any time without damage to the operator or components.
- B. All operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall recycle doors instantaneously to full open position from any point in closing cycle when control switch is reactivated.
- C. Operator shall be swinging type enclosed in housing. Operator shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor (or hydraulic closer for electro-hydraulic units) being used as dynamic break without power. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable.
 - 1. Swing Operator Housing: Housing shall be aluminum extrusions with enclosed end caps for application to 100 mm (4 inch) and larger frame systems. All structural sections shall have a minimum thickness of 3.7 mm (0.146 inch) and be fabricated of 6063-T5 aluminum alloy.
 - 2. Swing Power Operator: Completely assembled and sealed unit located in cast iron or cast aluminum alloy case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots, hinges, or frame.

3. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. Relays shall be plug-in type for individual replacement and all connecting harnesses shall have interlocking plugs. Control shall also include time delay for normal cycle. Swing door control shall include safe-swing circuit with optional switching which automatically limits power and slows door when approached from the doors' swing area. Controls shall include a vestibule sequencing feature. Operator shall have minimum 1-Amp output terminal for electronic lock control.

2.2 MICROPROCESSOR CONTROLS

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1 - 30 sec.), LED indications for actual position unknown, system status, open obstruction shutdown, activation signal, safety sensor signal, Stop-and-Hold signal, and mode selector switches providing a means for easy field selection of the following functions: push-to-operate, latch assist and stack pressure. Control shall be capable of receiving activation signals from any device with normally open dry contact output.
 1. With push-to-operate function enabled, the control shall provide a means of initiating a self-start activation circuit by pushing the door open an additional 3-degrees from the fully-closed position.
 2. Latch Assist shall provide a two second impulse in the close direction to overcome restrictions with locking devices of pressure differentials, allowing the unit to operate in standard time delay mode, and permitting the door to close from the full open position after the hold time is satisfied. All activation modes shall provide fully adjustable opening speed.
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and shuts the motor off if an open obstruction is sensed. The control shall include a recycle feature the reopens the door if an obstruction is sensed at any point during its closing cycle. The control shall include a standard three position key switch with

functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

- C. Where an electric latch release or electric latch retraction is required as part of the automatic operation before the door can power open, provide a time delay interface to the electric latch device. At automatic pairs of doors with overlapping astragals, provide coordinated automatic opening so that active leaf powers open before inactive leaf.

2.3 ENCLOSURE

- A. Operator shall be completely self-contained within an extruded aluminum housing (alloy 6063-T6) to conceal operator mechanism and mounting brackets and with removable access cover. Header color shall be integral color anodized/painted to match adjacent storefront/frame finish.

2.4 ACTIVATION DEVICES

- A. Automatic: Opening cycle shall be activated by pressing switches with international symbol of accessibility and "PRESS TO OPERATE DOOR" engraved on the faceplate. Switches shall be installed in a standard 2-gang electrical wall box and placed in a location in compliance with ANSI A117.1. Switches may be wall mounted or mounted on a free standing post or guard rail. Switch face plates shall be of stainless steel material.
- B. Opening and closing force, measured 25 mm (1 inch) out from the lock stile of the door, shall not exceed 67 N (15 lbf) to stop the door when operating in either direction or cycle.
- D. Opening Time:
Doors shall be field adjusted so that opening time to back check or 80 degrees, whichever occurs first, shall be 3 seconds or longer as required in Table 1. Backcheck shall not occur before 60 degrees opening.
Total opening time to fully open shall be as in Table II.
- E. Closing Time:
Doors shall be field adjusted to close from 90 degrees to 10 degrees in 3 seconds or longer as required in Table 1.
 - 1. Doors shall be field adjusted to close from 10 degrees to fully close position in not less than 1.5 seconds.

2. Doors shall be field adjusted to remain fully open for not less than 5 seconds.
3. Table 1 provides speed settings for various widths and weights of doors for obtaining results complying with this paragraph.

F. Cycle Tests:

1. Low Energy Power Operated, Low Energy Power Open and Power Assist Operators shall be cycle tested for 300,000 cycles.
2. Use the widest and heaviest door specified as a test specimen. Narrower or lighter doors of the same configurations shall then be considered to meet the cycle test requirements.

Table 1

Minimum Opening Time to Backcheck or 80 degrees, which ever occurs first and the Minimum Closing Time from 90 degrees to Latch Check or 10 degrees.

"D" Door Leaf Width- mm (inches)	"W" Door Weight in kg (pounds)				
	Matrix Values are in seconds				
	(100) 45.4	(56.7) 125	(68.0) 150	(79.4) 175	(90.7) 200
(762) 30	3.0	3.0	3.0	3.0	3.5
(914) 36	3.0	3.5	3.5	4.0	4.0
(1067) 42	3.5	4.0	4.0	4.5	4.5
(1219) 48	4.0	4.5	4.5	5.0	5.5

Doors of other weights and widths can be calculated using the formula;

$$T = DvW/133 \text{ in US units} \quad T = DvW/2260 \text{ in SI (metric) units}$$

Where: T= Time, seconds
 D= Door width, mm (inches)
 W= Door weight, kg (lbs)

The values for "T" time have been rounded up to the nearest half second. These values are based on a kinetic energy of (1.25 lbf-ft).

Table II

Total Opening Time to Full Open Position

Backcheck at 60 degrees	Backcheck at 70 degrees	Backcheck at 80 degrees
Table 1 plus 2 seconds	Table 1 plus 1.5 seconds	Table 1 plus 1 second

Note: To determine maximum times from close to full open, the operator shall be adjusted as shown in the chart. Backcheck occurring at a point between positions in Table II shall use the lowest setting. For example, if the backcheck occurs at 75 degrees, the full open shall be the time shown in Table 1 plus 1.5 seconds.

2.5 POWER UNITS

- A. Provide separate self-contained electric circuits for automatic operators located on each floor of the building. Interruption or failure of power circuits for operators located on one floor of the building shall not interfere with continuous performance of automatic operated doors located on other floors. Capacity and size of power circuits shall be in accordance with automatic operator manufacturer's specifications. At fire-rated openings, provide connection to fire alarm system to drop power to the automatic operator in a fire alarm condition.

2.6 SAFETY DEVICES

- A. Time delay switches shall be adjustable between 5 to 60 seconds and shall control closing cycle of doors.
- B. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown and shall conform to the requirements of ANSI/BHMA A156.19.
- C. Each swing door shall have installed a motion sensor to detect any person standing in the door swing path and prevent the door from opening.
- D. Each swing door shall have installed a re-activation sensor mounted on the push-side door face near the top to detect any person standing in the door swing path and prevent the door from closing. Wiring for the re-activation sensor between the door and frame shall be concealed in a power transfer device, hinge or pivot provided under Section 08 71 00; wire chase in door provided under door section.
- E. Motion sensors shall consist of detection modules, factory prepared to be attached to each side of the lock/strike stile, an armored flex link power cable and bracket assembly, factory prepared for attachment to the pivot stile; a logic board and a position encoder which shall mount

to the operator. The detection modules shall contain transmitting and receiving diodes and sense multidimensional zones for detection of people and/or objects in the door area. Detection modules shall be high impact, shock resistant zinc castings with tinted lenses. The swing door sensor system shall provide complete operate and safety zone coverage. These zones shall be fully adjusted to meet specific jobsite conditions (sidewalls, adjacent panels, etc.) The system shall not be affected by ultrasonic, ambient light or radios frequencies within the vicinity of the swing door.

2.7 APPROVED MANUFACTURERS

- A. The following manufactures are acceptable for use. Other manufacturers will be considered after proper substitution request.
 - 1. LCN, 4600 series
 - 2. Norton 6900 Series
 - 3. Sargent M-Power Series

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the Project Manager.

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