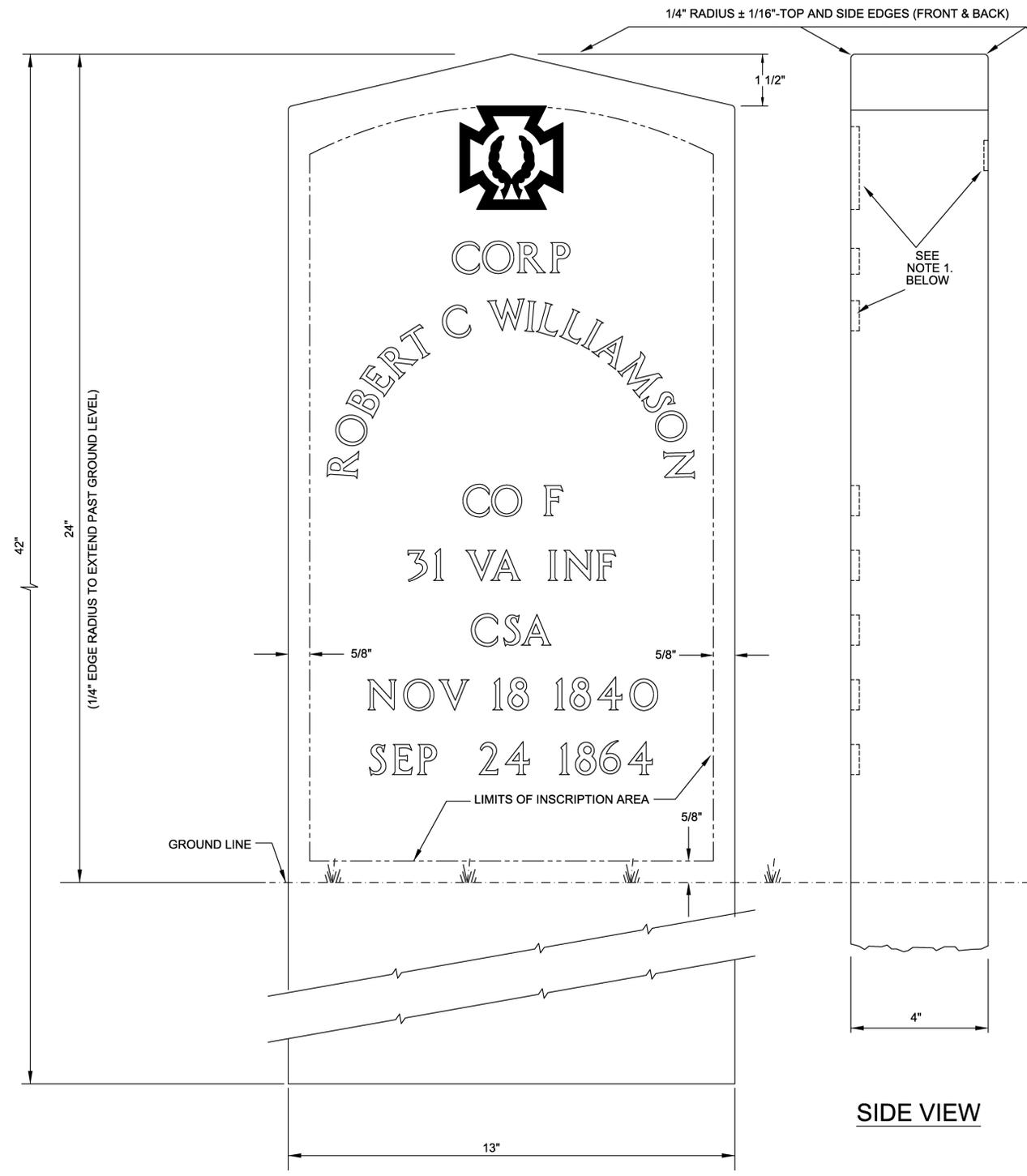
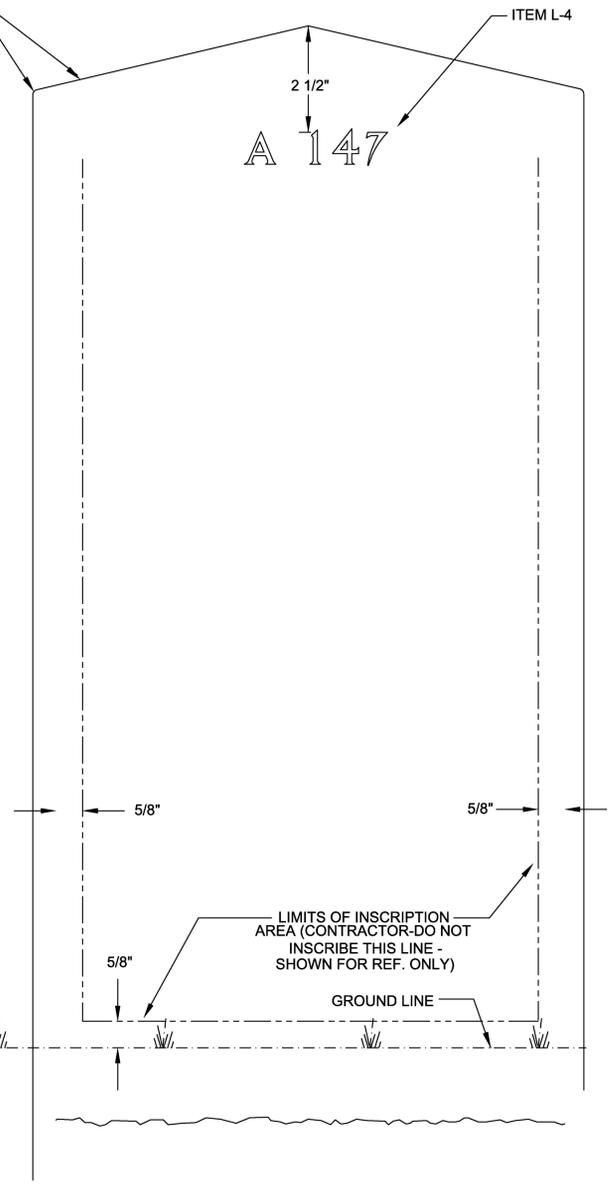


INSCRIPTION PLACEMENT & DETAIL
SCALE: 3/16"=1"



TYPICAL FRONT FACE OF STONE
SCALE: 1/2"=1"



**REAR FACE OF STONE SHOWING
CORRECT LOCATION OF
SECTION & GRAVE NUMBER**

SIDE VIEW

FOR UPRIGHT & FLAT GRANITE HEADSTONES/MARKERS

| | | |
|--------------------------|--|---------|
| COLOR OF STONE: | N8 OR HIGHER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE | |
| LITHOCHROME APPLICATION: | N4 OR LOWER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE | |
| INSCRIPTION DEPTHS: | MAXIMUM | MINIMUM |
| FOR L-1 LETTERS | 9/32" | 7/32" |
| FOR L-3 & L-4 LETTERS | 7/32" | 6/32" |

- GENERAL NOTES:**
- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2 AND A-LNC&E-3 DATED 6-5-03.
 - ALL GRANITE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.

- GRANITE SHALL BE STANDARD GRADE, FINE GRAINED MATERIAL AS CLASSIFIED BY THE NATIONAL BUILDING GRANITE QUARRIES ASSOCIATION. GRANITE SHALL ALSO CONFORM TO THE DEFINITION OF GRANITE AS DEFINED BY ASTM C119.
- MARKERS SHALL BE FREE OF CRACKS, SEAMS OR STARTS WHICH MAY IMPAIR ITS INTEGRITY OR READABILITY OF THE INSCRIPTION.
- THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.

CONVERSION TABLE

| ENGLISH/ U.S. STANDARD | METRIC | ENGLISH/ U.S. STANDARD | METRIC |
|---------------------------|-----------|---------------------------|---------|
| 42" | 106.68 cm | 2" | 5.08 cm |
| 24" | 60.96 cm | 1 5/8" | 4.13 cm |
| 14 1/2" | 36.83 cm | 1" | 2.54 cm |
| 13" | 33.02 cm | 3/4" | 1.90 cm |
| 4" | 10.16 cm | 5/8" | 1.59 cm |
| 3" | 7.62 cm | 1/2" | 1.27 cm |
| 2 1/2" | 6.35 cm | 1/4" | .64 cm |



| | | |
|--|---|----------------------------|
| Drawing Title UPRIGHT GRANITE HEADSTONE CIVIL WAR CONFEDERATE 13" X 42" X 4" | Project Title GOVERNMENT HEADSTONES AND MARKERS | Date 06-05-03 |
| Approved: Director, Memorial Programs Service | Marker Type V5 | Project No. V786P 530 |
| Signed | Checked DURHAM & ASSOC. | DRAWING NO. A-V5 |
| Approved: Chief of Operations, Memorial Programs Service | Location | Sheet 1 of 1 |
| Signed | Digital File A-V5.DWG 24" x 36" SHEET | |

