

**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for NRM Project 568-15-225, Canteen Entry Upgrades as required by drawings and specifications.
- B. Only one site visit will be conducted per FAR 52.236 Alternate I.
- C. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

- A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, and construction and certain other items. Work consists alterations of the existing canopy to the Canteen and addition of a vestibule to the Canteen exterior entrance.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

- A. Security Plan:
 - 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
 - 2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. No photography of VA premises is allowed without written permission of the Contracting Officer.
3. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

- B. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- C. Working space and space available for storing materials shall be as determined by the COR.
- D. Workmen are subject to rules of Medical Center applicable to their conduct.
- E. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.
 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
- F. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to

be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor.

G. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

1.7 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a

1.9 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

1.10 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the Resident COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.11 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical

1.12 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.13 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

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**SECTION 01 01 00
MEDICAL CENTER REQUIREMENTS**

1.0 GENERAL INTENTION

This document pertains to station safety, health, and environmental policies for construction projects performed at the VA Black Hills Health Care System. Safety and health concerns are taken seriously at this facility. Both our staff and yours are expected to strictly adhere to the regulations and requirements. This is exceedingly important, since we must be primarily concerned for the safety of our patients. In this regard, OSHA Standards may protect worker safety and health, but they have minimal benefit for protecting the safety and health of our patients, due primarily to their differing medical conditions. Review this information as orientation with your personnel performing work on site. In addition, construction can have significant impacts to the environment. It is the policy of this organization to minimize impacts in accordance with the facility's integrated Green Environmental Systems (GEMS). Where the requirements as outlined in this and Section 010000 are differing, the more stringent shall apply.

2.0 REQUIREMENTS:

A. Security:

1. Secure all construction areas, especially mechanical and electrical rooms against entry of unauthorized individuals including patients.
2. Notify the Contracting Officer's Representative (COR) for permission to work after hours and weekends. Standard work hours for the medical center are Monday–Friday, 7:00 a.m. to 4:30 p.m.
3. The VA will issue ID tags to contractor personnel. All contractor personnel are required to wear the VA provided ID at all times while working on government property. The Contractor will submit ID requests for each employee (including subcontractor employees).

B. Key Security:

1. Only a limited number of keys will be issued to the contractor. Key requests shall be made in writing to the COR.
2. If the Contractor loses a key, a charge of \$30 will be billed for a replacement key.
3. Ensure all doors leading to and from construction are either monitored or locked to prevent access to the area from unauthorized persons.

C. Contractor General Safety Program and Training Requirements:

1. The Contractor shall appoint a “Competent Person” (CP) for the project. The CP will have primary responsibility for construction safety, OSHA compliance, and adherence to the Contractor’s safety program. The Contractor shall provide for approval, as part of the submittal process, the name of the CP and documentation that the individual has had the necessary training, experience, and has the authority to carry out their responsibilities with respect to safety and health during construction activities. Evidence of training shall include completion of OSHA approved courses or other construction safety training consistent with the scope of the project.
2. The Contractor shall also provide for approval, as part of the submittal process, evidence of a company safety policy that includes, as a minimum, the following components: a) Safety is the first priority and will not be compromised, b) PPE is provided for employees, and the employees are trained in its use, c) Details of regularly scheduled safety training for jobs site employees in regards to OSHA requirements, construction related impacts, and Life Safety Code requirements. This may be accomplished through documented “tool box talks”, or other similar methods.
3. The Contractors CP and primary workers will be required to view a VA provided video tape, “Playing It Safe”, approximate viewing time 15 minutes. The video identifies concerns regarding patients safety, privacy, and infection control; and introduces Contractor’s workers to the unique safeguards required when working in a hospital environment.
4. Adhere to the following:
 - Follow all federal, state and local safety and health regulations.
 - Maintain safety in the construction site/area in accordance with the provisions of the contract that includes the Occupational Safety and Health Administration (OSHA) Regulations; National Electrical Codes; National Fire Protection Association (NFPA) 70, National Electric Code; and NFPA 101, Life Safety Code. Work in a safe manner and take all proper precautions while performing your work. Extra precautions shall be taken when working around persons occupying the building during construction.
 - Provide Personal Protective Equipment (PPE) for your employees.
 - Post appropriate signs in specific hazardous areas.
 - Keep tools, ladders, etc., away from patients to prevent injuries.

D. Safety Inspections:

1. The VA professional Occupational Safety and Health staff at this facility will perform safety inspections of all contract operations. Written reports of unsafe practices or conditions will be reported to the COTR and Contracting Officer for immediate attention and resolution.
2. The Contractor's superintendent/CP is required to monitor work on a daily basis, including surveillance related to health and safety. The daily inspections are to be documented via the check list included on the back of the Daily Log form (attachment C). Completed Daily Logs should be provided to the COTR at the end of each shift, and no later than the next working day.

E. Fire Alarms:

1. The fire alarm system connects all buildings at this facility, and is activated by various heat, duct, manual pull stations and smoke sensors. Manual pull stations are provided at each entrance. Survey the area in which you are working to locate the manual pull stations.
2. In the event of a fire alarm sounding, you are to remain in your area, unless medical center personnel (Safety, Nursing or Engineering) instruct otherwise, or unless a fire situation is in your area, in which case you should immediately evacuate.
3. Any work involving the fire protection systems requires written permission to proceed from the COR. *Do not tamper with or otherwise disturb any fire alarm system components without prior written permission. To do so without written permission will result in an adverse action.*

F. Hazardous Materials:

1. Many of the operations you are scheduled to perform may involve the use of hazardous materials. Prior to locating hazardous materials on site, submit all Material Safety Data Sheets (MSDS) through the COTR for evaluation by the facility Safety Officer.
2. Storage of hazardous materials within buildings shall be minimal with only enough on hand to perform daily work tasks. Flammable materials must either be removed from buildings at the end of the work shift or stored in approved flammable storage containers.
3. Care must be taken to ensure adequate ventilation to remove vapors of hazardous materials in use. Many of the patients being cared for in the facility are susceptible to environmental contaminants, even when odors seem minimal. Isolate those areas where vapors are produced, and ventilate to the most extent possible to reduce the number of complaints.

G. Airborne Dust Control During Construction:

1. Generation of dust is of major concern within staff, and especially in patient occupied buildings. Where operations involve the generation of dust, all efforts shall be directed at reducing airborne generated dust to the lowest level feasible. This may be accomplished by a number of methods. These include misting the area with water, or use of tools attached to high efficiency particulate air (HEPA) filtering vacuums. Where large amounts of materials may be disturbed, resulting in airborne dust, establishment of full ceiling-to-floor barriers shall be required.
2. Classification of Jobs:
 - a. CLASS I - Includes, but is not limited to, minor disturbances involving plumbing, electrical, carpentry, ductwork and minor aesthetic improvements.
 - b. CLASS II - (projects require barrier precautions) - Includes, but is not limited to, construction of new walls, construction of new rooms, major utility changes, major equipment installation, demolition of wallboards, plaster, ceramic tiles or ceiling and floor tiles, removal of windows, removal of casework, etc.

H. Class I Procedures:

1. Mist (with water) work surfaces to control dust while cutting. Alternatively a high efficiency particulate air vacuum (HEPA) can be used by positioning the vacuum next to the equipment at the use site.
2. Tape doors for activities that produce large amounts of dust, and block off and seal air vents.
3. Cover holes/openings (penetrations), in walls, ceiling, floors or door that cannot be patched or fixed within 4 hours. Only approved fire-rated materials will be used to fill holes in fire/smoke walls.
4. Comply with the OSHA regulations regarding noise and vapor containment.
5. Cleanup and disposal: Construction waste must be contained before transport using plastic bags and/or covered transport receptacle and/or cart and tape covering.
6. Wet mop and/or HEPA vacuum before leaving work area.
7. Place dust mats at entrance and exit of work area, and clean or change daily to prevent tracking of dust into occupied areas.
8. After work completion, remove covering from air vents.

I. Class II (Post Construction Warning Signs):

1. Same procedures as Class I - however, use of a HEPA vacuum is mandatory.
2. Construct all dust barriers before construction begins per the following instructions: For single rooms, seal door/frame with tape and plastic. The sheet should be divided vertically with a knife. Flaps should be taped on either side of the single sheet to create a flapped entrance.
3. For larger areas, install an airtight (fire retardant) barrier that extends from floor to ceiling, or seal to prevent dust and debris from escaping. Seal all seams with duct tape. Install barrier partitions to stop movement of air and debris penetrating ceiling envelopes, chases and/or ceiling spaces. Construct entrance with a double flap of plastic to prevent escape of debris; or, if elevator shafts or stairways are within the field of construction, install solid barriers.

J. Contact with Asbestos Containing Materials (ACM):

1. Due to the age of buildings, many contain asbestos containing materials (ACM). Primary ACM uses in the medical center includes floor tile, mastic, piping and HVAC insulation. The medical center has performed a comprehensive asbestos survey and has identified accessible ACM. Some areas contain damaged asbestos and should not be accessed without prior abatement.
2. The most common type of ACM insulation you may encounter includes thermal system insulation (TSI) and floor tile. ACM TSI is generally covered with a cloth wrap or lagging, and the asbestos substrate generally appear white in color. *Do not sand, drill, gouge or otherwise disturb this type of insulation.* Contractors disturbing or releasing asbestos containing materials will be liable for all damages and cleanup costs.
3. Where disturbance of asbestos is likely, it has been addressed in the contract for removal. If contact with the presence of asbestos is presented, stop all work in the immediate area and immediately contact the COR or Safety Officer to make necessary arrangements for removal.
4. In some areas, asbestos insulation has been identified on elbows, between fiberglass piping insulation, as patching materials among the fiberglass insulation. Fiberglass insulation used in this facility is usually yellow or pink in color, wrapped either by cloth or paper lagging.
5. A complete assessment of asbestos materials and conditions are available for viewing by contacting the COR. Prior to performing work above any ceiling or starting in a new area, consult with the COR concerning existing conditions of ACM.

6. Some of the areas in the facility are identified as restricted areas due to condition of ACM. These are readily labeled. *Do not enter these areas* unless first contacting the COR. Entry requirements to these areas are awareness of the hazards, proper protective clothing (coveralls and respirators) and personal monitoring in accordance with OSHA requirements.

K. Environmental Protection:

1. It may help you to be aware of the seriousness that the environmental protection requirements of each contract are regarded. Adherence to these requirements is subject to continuing scrutiny from the community and backed by severe penalties, such as fines and incarceration. These environmental requirements will be strictly enforced. Contractors are required to abide by all Federal, State, and Local environmental regulations.
2. No hazardous materials will be disposed of on Government property. Haul all waste off-site or dispose in contractor owned and operated waste removal containers.
3. Forward a copy of all waste manifests for special or hazardous wastes to the COR. Environmental requirements will be strictly enforced.

L. Permit Required Confined Spaces:

1. Contractors performing work on this facility shall follow all requirements outlined in OSHA Standards for working in confined spaces. There are numerous permit required confined spaces on this facility. These spaces have been identified. Some spaces have been posted, but the majority have not due to their configuration. A complete listing of these areas is located in the Fire Department.
2. Confined spaces are areas that are large enough to be entered, have limited egress/exit potential and are not designed for permanent human occupancy. If you encounter any space that meets this definition, and if it is a suspected confined space, contact the COR.
3. Contractors performing work in confined spaces are responsible for compliance with all applicable standards and regulations.

M. Housekeeping:

1. Protect patients and VA personnel in occupied areas from the hazards of dust, noise, construction debris and material associated with a construction environment. Keep work area clear, clean and free of loose debris, construction materials and partially installed work that would create a safety hazard or interfere with VA personnel duties and traffic.

2. Wet mop occupied areas clean and remove any accumulation of dust/debris from cutting or drilling from any surface at the end of each workday.
3. Make every effort to keep dust and noise to a minimum at all times. Take special precautions to protect VA equipment from damage including excessive dust.
4. Maintain clear access to mechanical, electrical devices, equipment and main corridors. This will ensure access to existing systems in the event of an emergency.
5. Clean area of all construction debris and dust upon completion of demolition and/or renovation.
6. During construction operations, keep existing finishes protected from damage. Cover and protect all carpets during construction. Any carpets or surfaces damaged as a result of construction activities will be replaced at the contractor expense.

N. Hot Work Permits:

1. Any hot work operations including cutting, welding, thermal welding, brazing, soldering, grinding, thermal spraying, thawing pipes or any other similar activity, require a Hot Work Permit to be obtained by the Contractor from the Fire Department. The Contractor is responsible for conforming to all Medical Center regulations, policies and procedures concerning Hot Work Permits as outlined below:
 - a. Prior to the performance of hot work in patient-occupied buildings, request a Hot Work Permit from the Fire Department.
 - b. The Fire Department will inspect the area and ensure that the requirements of NFPA 241 and OSHA standards have been satisfied. The Hot Work Permit will be granted and must be posted in the immediate area of the work.
 - c. The Hot Work Permit will apply only to the location identified on the permit. If additional areas involve hot work, additional permits must be requested.
 - d. Upon completion of all hot work, notify the Fire Department to perform a re-inspection of the area.
2. Do not use any of the extinguishers in the medical center for standby purpose while conducting hot work. Contractors are required to supply their own Class ABC extinguishers. Medical center extinguishers are only to be used in the event of a fire.

- O. Emergency Medical Services: Emergency medical services for stabilization purposes are available for contractors at this facility. For medical emergencies, dial 6911 when inside any building. Report the nature of the emergency and location. The operator will dispatch in-house personnel or coordinate an outside emergency assistance based on the nature of the emergency.
- P. Use of Government-Owned Material and Equipment: Use of Government-owned material and equipment is *prohibited*.
- Q. Superintendent Communications: At all times during the performance of this contract, the Contractors Superintendent is to be available by cellular phone. At the beginning of the contract and prior to beginning any construction, supply the COR with the telephone number for the Superintendent.
- R. Parking: Contractor employees shall be assigned a parking area during the preconstruction meeting.
- S. Traffic:
1. Traffic hazards are minimal at this facility. Drivers should be particularly concerned with pedestrian traffic.
 2. Seat belt use is mandatory on the station.
 3. Federal police officers maintain a 24-hour patrol of the area.
 4. Speed limits are to be observed, and are strictly enforced.
- T. Contractor's Trailers: Contractor's trailers shall be located at the area assigned. All utility connections to the trailer shall be installed at the contractor expense. Trailer removal is required upon completion of the contract, unless approved by the COR to leave in place.
- U. Smoking: No smoking is permitted in buildings or around hazardous areas. Any smoking inside a government building is subject to a fine without warning.
- V. Lock out/tag out: Contractors performing work on equipment and systems are responsible for compliance with the facilities lock out/tag out policies.
- W. Road Closures: For any work requiring closure of a road or parking lot, a request for closure shall be made in writing at least 5 days in advance for approval by the COR and Fire Department.

----- END-----

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

1-1. Shop drawings and Product Data are to be submitted electronically.

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested) , test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by the COR on the behalf of the contracting office.
- 1-6. Upon receipt of submittals, the COR will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and

Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples required by specific sections of the specifications, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
 - C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
 1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall forward a copy of transmittal letter to COR simultaneously with submission to a commercial testing laboratory .
 5. Laboratory test reports shall be sent directly to COR for appropriate action.

6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to the COR under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to the Contracting Officer's Representative (COR).

Douglas Sprinkle
CONTRACTING OFFICER'S REPRESENTATIVES (COR)
500 North 5th St

Hot Springs, SD 57747

--- E N D ---

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
 - 1. Excess or unusable construction materials.
 - 2. Packaging used for construction products.
 - 3. Poor planning and/or layout.
 - 4. Construction error.
 - 5. Over ordering.
 - 6. Weather damage.
 - 7. Contamination.
 - 8. Mishandling.
 - 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 - 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):
 - LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration.

Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

- - - E N D - - -

**SECTION 01 35 26
SAFETY REQUIREMENTS**

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health
Planning

A10.34-2012.....Protection of the Public on or Adjacent to
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to
Provide a Safe and Healthful Work Environment
American National Standard Construction and
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment
Maintenance

70E-2012Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC ManualComprehensive Accreditation and Certification
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General
Industry

29 CFR 1926Safety and Health Regulations for Construction
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which may generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a

physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness;
2. Days away from work (any time lost after day of injury/illness onset);
3. Restricted work;
4. Transfer to another job;
5. Medical treatment beyond first aid;
6. Loss of consciousness; OR
7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Resident Engineer or Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is

site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
 - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
 - 2) Plan approver (company/corporate officers authorized to obligate the company);
 - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
 - b. **BACKGROUND INFORMATION.** List the following:
 - 1) Contractor;

- 2) Contract number;
 - 3) Project name;
 - 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
- c. STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
- d. RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
 - 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
 - 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
 - 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
 - 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
 - 6) Lines of authority;
 - 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;
- e. SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
- 1) Identification of subcontractors and suppliers (if known);

- 2) Safety responsibilities of subcontractors and suppliers.

f. TRAINING.

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Resident Engineer or Government Designated Authority:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response ;
- 2) Contingency for severe weather;
- 3) Fire Prevention ;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting ;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work ;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;
- 21) Radiation Safety Program;

- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete.

- C. Submit the APP to the Resident Engineer or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 [__] calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the Resident Engineer or Government Designated Authority, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Resident Engineer. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Resident Engineer or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
 2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
 3. Submit AHAs to the Resident Engineer or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 [__] calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to

ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Resident Engineer or Government Designated Authority.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention

Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: *Material and Workmanship*, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety

and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Resident Engineer or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 [__] calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.
- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as

required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Resident Engineer or Government Designated Authority

- B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.
1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
 2. The Resident Engineer or Government Designated Authority // will be notified immediately prior to start of the inspection and invited to accompany the inspection.
 3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
 4. A report of the inspection findings with status of abatement will be provided to the Resident Engineer or Government Designated Authority within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. Notify the Resident Engineer or Government Designated Authority as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Resident

Engineer or Government Designated Authority determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Resident Engineer or Government Designated Authority within 5 [__] calendar days of the accident. The Resident Engineer or Government Designated Authority will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Resident Engineer or Government Designated Authority monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Resident Engineer or Government Designated Authority monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Resident Engineer or Government Designated Authority as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
 - 1. Hard Hats - unless written authorization is given by the Resident Engineer or Government Designated Authority in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
 - 2. Safety glasses - unless written authorization is given by the Resident Engineer or Government Designated Authority appropriate

- safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Resident Engineer or Government Designated Authority.
 4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Resident Engineer or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Resident Engineer. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class [II]**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:
 - a. During Construction Work:
 - 1) Notify the Resident Engineer or Government Designated Authority

- 2) Execute work by methods to minimize raising dust from construction operations.

b. Upon Completion:

- 1) Clean work area upon completion of task
- 2) Notify the Resident Engineer Government Designated Authority

C. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
2. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
3. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
4. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
5. Disinfectant: Hospital-approved disinfectant or equivalent product
6. Portable Ceiling Access Module

D. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

E. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to Resident Engineer for review for

compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

F. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

I. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.
2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Resident Engineer or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

- D. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Resident Engineer or Government Designated Authority.
- E. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Resident Engineer or Government Designated Authority
- F. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- G. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- H. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- I. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

1.14 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
 - 1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
 - 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
 - 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.15 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
 1. The Competent Person's name and signature;
 2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.16 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained

with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.

- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.

- D. Crane operators shall not carry loads
 - 1. over the general public or VAMC personnel
 - 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided

1.17 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- D. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
 - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or

damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.18 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
 - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 - 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
 - 3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
 - 4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
 - 5. Workers are prohibited from standing/walking on skylights.

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**SECTION 02 41 00
DEMOLITION**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck.

Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Not used.
 - 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 - 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
 - 1. As required for installation of new utility service lines.
 - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 03 30 00
CAST-IN-PLACE CONCRETE**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency retained and reimbursed by the Contractor and approved by Resident Engineer.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.3 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).

1.4 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel
- C. Mill Test Reports:
 - 1. Reinforcing Steel.
 - 2. Cement.
- D. Manufacturer's Certificates:

- 2. Air-entraining admixture.
- 3. Chemical admixtures, including chloride ion content.
- 4. Waterproof paper for curing concrete.
- 5. Liquid membrane-forming compounds for curing concrete.
- 6. Non-shrinking grout.
- 7. Expansion joint filler.
- 8. Adhesive binder.

F. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.

G. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.

1.6 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10.....Tolerances for Concrete Construction and Materials
 - 211.1-91(R2009).....Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete
 - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete
 - 301-10.....Standard Practice for Structural Concrete
 - 304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305.1-06.....Specification for Hot Weather Concreting
 - 306.1-90(R2002).....Standard Specification for Cold Weather Concreting

- 308.1-11.....Standard Practice for Curing Concrete
- 309R-05.....Guide for Consolidation of Concrete
- 318-11.....Building Code Requirements for Reinforced
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association
(ANSI/AHA):
 - A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
 - A185/185M-07.....Standard Specification for Steel Welded Wire
Reinforcement, Plain, for Concrete
 - A615/A615M-09.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement
 - C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field
 - C33/C33M-11A.....Standard Specification for Concrete Aggregates
 - C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens
 - C94/C94M-12.....Standard Specification for Ready Mixed Concrete
 - C150-11.....Standard Specification for Portland Cement
 - C171-07.....Standard Specification for Sheet Materials for
Curing Concrete
 - C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete
 - C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method
 - C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory
 - C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method
 - C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete
 - C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete
 - C330-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete
 - C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete
 - C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete

- C666/C666M-03(R2008)....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
- C881/C881M-10.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete
- C1107/1107M-11.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
- D1751-04(R2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)D4397-09 Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.
- D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96(R2008).....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers
- E. American Welding Society (AWS):
- D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
- Handbook 2008
- G. U. S. Department of Commerce Product Standard (PS):
- PS 1.....Construction and Industrial Plywood
- PS 20.....American Softwood Lumber

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Chamfer Strips: Wood, Metal, PVC, or rubber strips, 3/4 by 3/4 inch (19 by 19 mm), minimum.
- D. Form Lining:
1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

- E. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 25 mm (1 inch) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.
- F. Form-Release Agent: A commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I/ II.
- B. Fly Ash: ASTM C618, Class F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33, Class 3S.
 - 1. Maximum Coarse Aggregate Size: 1 inch (25 mm), normal weight.
- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.
- E. Fine Aggregate: ASTM C33. Free of materials with deleterious reactivity to alkali in cement. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Plasticizing and Retarding Admixture: ASTM C 1017, Type II.

5. Air Entraining Admixture: ASTM C260.
 6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Not used.
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, Grade 60.
- J. Welded Wire Fabric: Not used.
- K. Bar Supports: Bolsters, Spacers, and Chairs: Types which will maintain spacing and fasten to and hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified. Manufacture bar supports from steel, wire, plastic or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete.
- L. Joint Dowel Bars: ASTM A615, Grade 60, plain-steel bars, cut true to length with ends square and free of burrs.
- M. Expansion Joint Filler: ASTM D1751, asphalt-saturated cellulosic fiber or ASTM D1752, cork or self-expanding cork.
- N. Curing Materials:
1. Evaporation Retarder: Water-borne, monomolecular film forming, manufactured for application to fresh concrete.
 2. ASTM C171, polyethylene film or white burlap-polyethylene sheet; moisture retaining cover.
 3. Water: Potable.
 4. Liquid Membrane-forming Compounds: ASTM C309, Type I, Class B, nondissipating with fugitive dye, and shall meet the requirements of ASTM C1315; certified by curing compound manufacturer to not interfere with bonding of floor covering. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- O. Nonmetallic, Non-Shrink Grout:
1. ASTM C1107, pre-mixed, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time. Produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
 2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout

when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

P. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement ratio, and consistency of each cylinder in terms of slump.
 3. Prepare a curve showing relationship between water-cement ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with specifications initially with mix design and for each truck load of fly ash delivered from source. Notify Resident Engineer immediately when change in source is anticipated.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
30 (4000) ^{1,3}	325 (550)	0.45	340 (570)	0.45- 0.50

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c.
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete.
- E. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- F. Admixtures: Use admixtures according to manufacturer's written instructions.
1. Use water-reducing, high-range water-reducing, or plasticizing admixture in concrete, as required, for placement and workability.
 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c.
 2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete.
- G. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	100 mm (4 inches)	100 mm (4 inches)
Slabs	100 mm (4 inches) plus or minus 1 inch (25 mm)	100 mm (4 inches)

- H. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 200 mm (8 inches). The concrete shall arrive at the job site at a slump of 50 mm to 100 mm (2 inches to 4 inches. And 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- I. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
27 mm (1 in).35 to 7	27 mm (1 in).4-1/2 to 7-1/2

**TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- J. Slabs-on-Grade Air Content: Not used.
- K. Not used.
- L. Not used.
- M. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C \pm 1.7 degrees C (73.4 \pm 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- N. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

- O. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table III or Table IV.
- P. Enforcing Strength Requirements: Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
 5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed"; measure, batch, mix and deliver concrete and comply with ACI 318 and ASTM C94. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. When air temp is between 85 and 90 deg F (30 and 32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, bracing, shores, and reshores to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads. Construct formwork so concrete members and structures are of size, shape alignment, elevation and position indicated, within tolerance limits of ACI 117. Limit concrete irregularities, designated by ACI 347 as abrupt or gradual, as follows:
 - 1. Class A, 1/8 inch (3.2 mm) for smooth-formed finished surfaces.
 - 2. Class B, ¼ inch (6 mm) for rough-formed finished surfaces.
- B. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces.
- C. Construct forms tight enough to prevent loss of concrete mortar. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- D. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse. Split, frayed, delaminated, or otherwise, damaged form-facing material will not be acceptable for exposed surfaces.
- E. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
- F. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- G. Treating and Wetting: Treat or wet contact forms as follows:
 - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.

2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
 4. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.
- H. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- I. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- J. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- K. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- L. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- M. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge

boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.
3. Do not remove shoring or reshoring until measurement of slab tolerances is complete.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.

- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.
 3. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (f_y) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 2. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (f_y) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

- A. Not used.

3.4 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 1824,000 mm (6080 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

3.5 PLACING CONCRETE:

- A. Preparation:

1. Remove hardened concrete, wood chips, shavings and other debris from forms.
2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.

1. Preparing surface for applied topping:

- a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
- b. Broom clean and keep base slab wet for at least four hours before topping is applied.
- c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve

the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of Resident Engineer.
- E. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
 - 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 - 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 - 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 - 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 - 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 - 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 - 7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.

- 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.
- F. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 2. Maintain reinforcement in position on chairs during concrete placement.
 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
 4. Slope surfaces uniformly to drains where required.
 5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface place, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.

3.6 HOT WEATHER:

- A. Follow the recommendations of ACI 3015 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.
1. Maintain concrete temperature below 90 deg F (32 deg C) at time of placement. Chilled mixing water or chopped ice may be used to

control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.

2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

3.7 COLD WEATHER:

Follow the recommendations of ACI 306.1 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

1. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.

3.8 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.

1. Liquid curing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing.

2. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated, and kept continuously wet.
Cover concrete surfaces and edges with 12 inches (300-mm) lap over adjacent absorptive covers.
3. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
4. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.9 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. In addition, for flat slab/plate, reshoring is required immediately after stripping operations are complete and not later than the end of the same

day. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.10 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.
- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.11 CONCRETE FINISHES:

- A. Vertical and Overhead Surface Finishes:
 - 1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
 - 2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a

- fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
 4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.
- B. Slab Finishes:
1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
 2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated

- (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
 4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
 5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
 6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
 7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.

9. Steel Trowel Finish: Not used.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.

3.12 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS:

- A. Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

- A. Painting: Section 09 91 00, PAINTING.
- B. Steel Decking: Section 05 31 00, STEEL DECKING.

1.3 QUALITY ASSURANCE:

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC-Certified Category STD Fabrication Plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.4 TOLERANCES:

- A. Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice - General Information (AISC Steel Construction Manual, Thirteenth Edition, page 2-26) except as follows:
 - 1. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
 - 2. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
 - 3. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

- A. Connections: Design is by Engineer of Record.

1.6 REGULATORY REQUIREMENTS:

- A. AISC 360: Specification for Structural Steel Buildings - 2010.
- B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges, 2010.

C. RCSC's "Specification for Structural Joints Using High-Strength Bolts,"
2009.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA,
AND SAMPLES.

B. Shop and Erection Drawings: Show fabrication of structural-steel
components.

1. Include detail of cuts, connections, splices, camber, holes, and
other pertinent data.

2. Include embedment drawings.

3. Include welds by standard AWS symbols, distinguishing between shop
and field welds, and show size, length, and type of each weld. Show
backing bars that are to be removed and supplemental fillet welds
where backing bars are to remain.

4. Indicate type, size, and length of bolts, distinguishing between shop
and field bolts. Identify pretensioned and slip-critical high
strength bolted connections.

C. Certificates:

1. Structural steel.

2. Steel for all connections.

3. Welding materials.

4. Shop coat primer paint.

D. Test Reports:

1. Welders' qualifying tests.

E. Design Calculations and Drawings:

1. Not used.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent
referenced. Publications are referenced in text by basic designation
only.

B. American Institute of Steel Construction (AISC):

1. Specification for Structural Steel Buildings

2. Code of Standard Practice for Steel Buildings and Bridges (2010).

C. RCSC's "Specification for Structural Joints Using High-Strength Bolts,"
2009.

D. American National Standards Institute (ANSI):

B18.22.1-65(R2008).....Plain Washers

B18.22M-81(R2000).....Metric Plain Washers

E. American Society for Testing and Materials (ASTM):

- A6/A6M-09.....Standard Specification for General Requirements
for Rolled Structural Steel Bars, Plates,
Shapes, and Sheet Piling
- A36/A36M-08.....Standard Specification for Carbon Structural
Steel
- A53/A53M-10.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated Welded and Seamless
- A123/A123M-09.....Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products
- A242/A242M-04(R2009)....Standard Specification for High-Strength Low-
Alloy Structural Steel
- A283/A283M-03(R2007)....Standard Specification for Low and Intermediate
Tensile Strength Carbon Steel Plates
- A307-10.....Standard Specification for Carbon Steel Bolts
and Studs, 60,000 psi Tensile Strength
- A325-10.....Standard Specification for Structural Bolts,
Steel, Heat Treated, 120/105 ksi Minimum Tensile
Strength
- A490-10.....Standard Specification for Heat-Treated Steel
Structural Bolts 150 ksi Minimum Tensile
Strength
- A500/A500M-10.....Standard Specification for Cold Formed Welded
and Seamless Carbon Steel Structural Tubing in
Rounds and Shapes
- A501-07.....Standard Specification for Hot-Formed Welded and
Seamless Carbon Steel Structural Tubing
- A572/A572M-07.....Standard Specification for High-Strength
Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-06.....Standard Specification for Structural Steel
Shapes
- F. American Welding Society (AWS):
 - D1.1/D1.1M-10.....Structural Welding Code-Steel
- G. Research Council on Structural Connections (RCSC) of The Engineering
Foundation:
 - Specification for Structural Joints Using ASTM A325 or A490 Bolts
- H. Military Specifications (Mil. Spec.):
 - MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing,
Repair
- I. Occupational Safety and Health Administration (OSHA):
 - 29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Structural Steel:
 - 1. W-Shapes: ASTM A 992/A 992M
 - 2. Channels and Angles: ASTM S 36/A 36M
 - 3. Plate and Bar: ASTM A 36/ A 36M
- B. Structural Tubing: ASTM A500, Grade B.
- C. Steel Pipe: ASTM A53, Type E or S, Grade B.
- D. Bolts, Nuts and Washers:
 - 1. High-strength bolts, including nuts and washers: ASTM A325, Type 1, heavy-hex steel structural bolts; ASTM A 563, Grade C, heavy-hex carbon-steel nuts; and ASTM F 436, Type 1, hardened carbon-steel washers; all with plain finish.
 - a. Direct-Tension Indicators: ASTM F 959, Type 325 compressible-washer type with plain finish.
 - 2. High-strength bolts, including nuts and washers: ASTM A490, Type 1, heavy-hex steel structural bolts; ASTM A 563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F 436, Type 1, hardened carbon-steel washers with plain finish.
 - a. Direct-Tension Indicators: ASTM F 959, Type 490 compressible-washer type with plain finish.
- E. Zinc Coating: ASTM A123 (Hot-Dip Galvanized Finish).
- F. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.
- G. Nonmetallic, Shrink-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

- A. Welding: Welding in accordance with AWS D1.1 for tolerances, appearances, welding procedure specifications, weld quality and methods used in correcting welding work. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325 or A490 Bolts. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method.

Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

- A. Structural Steel: Fabrication in accordance with AISC 360 Chapter M, "Specification for Steel Buildings" and AISC's "Code of Standard Practice for Steel Buildings and Bridges."
 - 1. Camber structural-steel members where indicated.
 - 2. Mark and match-mark materials for field assembly.
 - 3. Complete structural-steel assemblies, including welding of units, before starting shop priming operations.
- B. Bolt Holes: Cut, drill, or punch standard bol holes perpendicular to metal surfaces.

3.3 SHOP PAINTING:

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
 - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
 - 2. Surfaces which will be encased in concrete.
 - 3. Surfaces which will receive sprayed on fireproofing.
 - 4. Top flange of members which will have shear connector studs applied.

3.4 ERECTION:

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges and AISC 360.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- C. Base, Bearing and Leveling Plates: Clean concrete bearing surfaces of bond reducing materials and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of baseplate.
 - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- D. Maintain erection tolerances of structural steel within AISC's "Code of Standard Practice for Steel Buildings and Bridges."

- E. Splice members only where indicated.
- F. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assemble, clean bearing surfaces and other surfaces that will be in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
- G. Do not enlarge unfair holes in members by burning or using drift pints. Ream holes that must be enlarged to admit bolts.

3.5 FIELD PAINTING:

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

- A. Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies material and services required for installation of steel decking as shown and specified.

1.2 RELATED WORK:

- A. Finish Painting: Section 09 91 00, PAINTING.

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".
- E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE:

- A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

- B. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Standard Specification for Carbon Structural Steel
 - ASTM A1008/A1008M-12....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
 - C423-09a.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C. American Institute of Steel Construction (AISC):
 - 360-10.....Specification for Structural Steel Buildings.
- D. American Iron and Steel Institute (AISI):
 - S100-07.....North American Specification for the Design of Cold-Formed Steel Structural Members, 2007 Edition with Supplement 2.aisc
- E. American Welding Society (AWS):
 - D1.3-08.....Structural Welding Code - Sheet Steel
- F. Factory Mutual (FM Global):
 - 1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
 - 2. Factory Mutual Research Approval Guide (2002)
- G. Military Specifications (Mil. Spec.)
 - MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Steel Decking: ASTM A653, Structural Quality.
- B. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- C. Miscellaneous Steel Shapes: ASTM A36.
- D. Welding Electrode: E60XX minimum.
- E. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
 - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
 - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
 - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - 4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
 - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
 - 6. Seat Angles for Deck: Provide where a beam does not frame into a column.
 - 7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain, unless otherwise shown.

Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

2.2 REQUIREMENTS:

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.
- B. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.
- C. Steel decking units used for interstitial levels shall include an integral system.
 - 1. System to provide a simple point of attachment for light duty hanger devices.
 - 2. System to allow for flexibility for attaching hangers for support of suspended ceilings, electrical, plumbing, heating, or air conditioning items, weight not to exceed 50 kg/m² (10 psf).
 - 3. System shall provide for a minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely.
 - 4. Maximum load suspended from any hanger is 23 kg (50 pounds).
 - 5. System consisting of fold-down type hanger tabs or lip hanger is acceptable.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any

deck units that become damaged after erection and prior to casting concrete at no cost to the Government.

- D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.
- E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.
- F. Fastening Deck Units:
 - 1. Not used.
 - 2. Not used.
 - 3. Not used.
 - 4. Fasten roof deck units to steel supporting members as indicated on drawings. .
 - 5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1524 mm (5 feet) between supports, at intervals not exceeding 915 mm (3 feet) o.c., or midspan, whichever is closer, using self-tapping No. 8 or larger machine screws.
 - 6. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
 - 7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.
 - 8. Not used.
 - 9. Not used.
- G. Cutting and Fitting:
 - 1. Cut all metal deck units to proper length in the shop prior to shipping.
 - 2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
 - 3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
 - 4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
 - 5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale,

locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.

6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

3.2 WELDING:

- A. Not used.

3.3 FIELD REPAIR:

- A. Areas scarred during erection.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. N/A
- C. Shop Drawings showing framing connection details, fasteners, connections and dimensions.
- D. Manufacturer's Literature and Data:
 - 1. Submit data for lumber, panels, hardware and adhesives.
 - 2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 - 3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 - 4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.
- E. Manufacturer's certificate for unmarked lumber.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.4 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.5 GRADING AND MARKINGS:

- A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
 - NDS-15.....National Design Specification for Wood Construction
 - WCD1-01.....Details for Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
 - A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
 - B18.2.1-12(R2013).....Square and Hex Bolts and Screws
 - B18.2.2-10.....Square and Hex Nuts
 - B18.6.1-81(R2008).....Wood Screws
- E. American Plywood Association (APA):
 - E30-11.....Engineered Wood Construction Guide
- F. ASTM International (ASTM):
 - A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
 - C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

- D198-14.....Test Methods of Static Tests of Lumber in
Structural Sizes
- D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer
Matrix Composite Materials and Their Laminates
- D2559-12a.....Adhesives for Structural Laminated Wood
Products for Use Under Exterior (Wet Use)
Exposure Conditions
- D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber
Framing for Floor Systems
- D6108-13.....Test Method for Compressive Properties of
Plastic Lumber and Shapes
- D6109-13.....Test Methods for Flexural Properties of
Unreinforced and Reinforced Plastic Lumber and
Related Products
- D6111-13a.....Test Method for Bulk Density and Specific
Gravity of Plastic Lumber and Shapes by
Displacement
- D6112-13.....Test Methods for Compressive and Flexural Creep
and Creep-Rupture of Plastic Lumber and Shapes
- F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for
General Use
- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
AWPA Book of Standards
- H. Commercial Item Description (CID):
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)
- I. Forest Stewardship Council (FSC):
FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest
Stewardship
- J. Military Specification (Mil. Spec.):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- K. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products
- L. Truss Plate Institute (TPI):
TPI-85.....Metal Plate Connected Wood Trusses
- M. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-10.....American Softwood Lumber Standard

N. ICC Evaluation Service (ICC ES):

AC09.....Quality Control of Wood Shakes and Shingles

AC174.....Deck Board Span Ratings and Guardrail Systems
(Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.

2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Structural Members: Species and grade as listed in the AFPA NDS having design stresses as shown.

C. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.

2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).

3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.

4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 203 mm (8 inches) wide.

D. Sizes:

1. Conforming to PS 20.

2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
 - a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLASTIC LUMBER:

N/A

2.3 PLYWOOD:

- A. Comply with PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 406 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 610 mm (24 inches) on center unless specified otherwise.

- b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
- 3. Roof sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 406 mm (16 inches) on center unless specified otherwise.
 - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 610 mm (24 inches) on center.
- D. Subflooring:
 - N/A

2.4 STRUCTURAL-USE PANELS:

- A. Comply with APA E30.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
- C. Wall and Roof Sheathing:
 - 1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 406 mm (16 inches) on center and 24/0 or greater for supports 610 mm (24 inches) on center.
- D. Subflooring:
 - 1. Under finish wood flooring or underlayment:
 - a. APA rated sheathing panels, durability classification of Exposure 1 or Exterior.
 - b. Span Rating of 24/16 or greater for supports 406 mm (16 inches).
 - 2. Under resilient floor or carpet.
 - a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
 - b. Span Rating of 16 or greater for supports 406 mm (16 inches) on center and 24 or greater for supports 610 mm (24 inches) on center.
- E. Underlayment:
 - 1. APA rated Exposure 1.
 - 2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.
- F. Wood "I" Beam Members:
 - 1. Size and Shape as indicated in contract documents.

2. Cambered and marked "TOP UP".
3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as indicated on contract documents.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

G. Laminated Veneer Lumber (LVL):

1. Bonded jointed wood veneers with ASTM D2559 adhesive.
2. Scarf jointed wood veneers with grain of wood parallel.
3. Size as indicated on contract documents.

2.5 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.

- f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A653/A653M, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three (3) way anchors.
3. Straps:
 - a. Designed to provide wind and seismic ties with sizes as shown or specified.
 - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
 - c. Punched for fastener.
4. Metal Bridging:

N/A
5. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
 - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
6. Timber Connectors: Fabricated of steel to shapes indicated on contract drawings.
7. Joist Ties: Mild steel flats, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) size with ends bent about 30 degrees from horizontal, and extending at least 406 mm (16 inches) onto framing. Punch each end for three (3) spikes.
8. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 mm by 130 mm (3/8 inch by 5 inch) pin through strap end built into masonry.
 - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 101 mm (4 inches) embedded end.
9. Joint Plates:
 - a. Steel plate punched for nails.

- b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
- 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 - 2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
- 1. AFPA NDS for timber connectors.
 - 2. AITC A190.1 Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD1 for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.
 - 5. TPI for metal plate connected wood trusses.
- B. Fasteners:
- 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three (3) 8d nails or framing anchor.
 - 2) Bridging to joist, toe nail each end two (2) 8d nails.

- 3) Ledger strip to beam or girder three (3) 16d nails under each joint.
- 4) Subflooring or Sheathing:
 - a) 152 mm (6 inch) wide or less to each joist face nail two (2) 8d nails.
 - b) Subflooring, more than 152 mm (6 inches) wide, to each stud or joint, face nail three (3) 8d nails.
 - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 152 mm (6 inches) on center and at intermediate supports 254 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 305 mm (12 inches) at supported edges and 508 mm (20 inches) o.c. at intermediate supports.
- 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 406 mm (16 inches) on center.
- 6) Top plate to stud, end nail two (2) 16d nails.
- 7) Stud to sole plate, toe nail or framing anchor. Four (4) 8d nails.
- 8) Doubled studs, face nail 16d at 610 mm (24 inches) on center.
- 9) Built-up corner studs 16d at 610 mm (24 inches) (24 inches) on center.
- 10) Doubled top plates, face nails 16d at 406 mm (16 inches) on center.
- 11) Top plates, laps, and intersections, face nail two (2) 16d.
- 12) Continuous header, two pieces 16d at 406 mm (16 inches) on center along each edge.
- 13) Ceiling joists to plate, toenail three (3) 8d or framing anchor.
- 14) Continuous header to stud, four (4) 16d.
- 15) Ceiling joists, laps over partitions, face nail three (3) 16d or framing anchor.
- 16) Ceiling joists, to parallel rafters, face nail three (3) 16d.
- 17) Rafter to plate, toe nail three (3) 8d or framing anchor.
Brace 25 mm (1 inch) thick board to each stud and plate, face nail three (3) 8d.
- 18) Built-up girders and beams 20d at 812 mm (32 inches) on center along each edge.

2. Bolts:

- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Provide toggle bolts to hollow masonry or sheet metal.
 - e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
 4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
 6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
 7. Installation of Timber Connectors:
 - a. Conform to applicable requirements of the AFPA NDS.
 - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
 2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 3. Closely fit, and set to required lines.

- D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 - 1. Install furring, blocking, nailers, and grounds where shown.
 - 2. Provide longest lengths practicable.
 - 3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
 - 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.
- F. Sheathing:
 - 1. Provide plywood or structural-use panels for sheathing.
 - 2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
 - 3. Set nails not less than 9 mm (3/8 inch) from edges.
 - 4. Install 50 mm by 101 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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**SECTION 07 40 00
ROOFING AND SIDING PANELS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies uninsulated metal roof panels as shown on contract documents.

1.2 RELATED WORK:

- A. Sealant: Section 07 92 00, JOINT SEALANTS.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Provide metal roof panels products of a manufacturer regularly engaged for not less than five (5) years in the fabrication of metal panels of the type and design indicated.
- B. Installer: A firm with three (3) years of successful experience with installation of roofing and siding panels of type and scope equivalent to Work of this Section. Submit installer qualifications.

1.4 FIRE RATING:

- A. N/A

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. N/A
- C. Samples: Metal panel, 152 mm (6 inch) square, showing finish, each color and texture.
- D. Shop Drawings: Roof panels, showing details of construction and installation. Thickness and kind of material, closures, flashing, fastenings and related components and accessories. Show interfaces and relationships to work at other trades and continuity with adjacent thermal, weather, air and vapor barriers.
- E. Manufacturer's Literature and Data: Roof panels
- F. Fire Test Report: Report of fire test by recognized testing laboratory for fire rating specified, showing details of construction.
- G. Manufacturer's Certificates: Indicating manufacturer's qualifications specified.
- H. Installer qualifications.
- I. Manufacturer warranty.

1.6 QUALITY ASSURANCE:

- A. Approval by Contracting Officer Representative (COR) is required of products of proposed manufacturer.
- B. Certify manufacturer has five (5) years continuous documented experience in fabrication of metal roofing and siding panels.
- C. Source: For each material type required for work of this section, provide primary materials, which are products of one manufacturer. Provide secondary or accessory materials, which are acceptable to manufacturers of primary materials.
- D. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section and which is acceptable to manufacturers of primary materials.

1.7 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their metal / roofing for a minimum of ten (10) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.
- C. Warranty on Panel Finishes: Manufacturer's shall warrant their roofing finish and provide standard agreement to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when testing according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of installation and final acceptance by the COR.

1.8 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architecture Manufacturers Association (AAMA):
611-14..... Anodized Architectural Aluminum

- 621-02..... Voluntary Specifications for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates
- 2605-13..... Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels
- C. American Iron and Steel Institute (AISI):
- SG03-02..... Cold-Formed Steel Design Manual
- D. ASTM International (ASTM):
- A463/A463M-10..... Steel Sheet, Cold-Rolled, Aluminum-Coated, by the Hot-Dip Process
- A653/A653M-13..... Steel Sheet, Zinc-Coated (Galvanized), or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- A924/A924M-14..... Steel Sheet, Metallic Coated by the Hot-Dip Process
- A1008/A1008M-10..... Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
- B209-14..... Aluminum and Aluminum Alloy Sheet and Plate
- B209M-14..... Aluminum and Aluminum Alloy Sheet and Plate (Metric)
- C553-13..... Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C591-13..... Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
- C612-14..... Mineral Fiber Block and Board Thermal Insulation
- C1396/C1396M..... Gypsum Board
- D2244-14..... Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
- D4214-07..... Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films
- E119-14..... Fire Test of Building Construction and Materials

- E283-04(R2012) Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
 - E331-00(R2009) Test Method for Water Penetration of Exterior Windows, Skylight, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
 - E1592-10 Terminology Relating to Occupational Health and Safety
 - E1646-95(R2011) Test Method for Water Penetration of Exterior Metal Roof Panel Systems by Uniform Static Air Pressure Difference
 - E1680-11 Test Method for Rate of Air Leakage Through Exterior Metal Roof Panel Systems
 - E1980-11 Calculating Solar Reflectance Index of Horizontal and Low-Sloped Opaque Surfaces
 - E2140-01(R2009) Test Method for Water Penetration of Metal Roof Panel Systems by Static Water Pressure Head
- E. Cool Roof Rating Council (CRRC):
- 1 Standard-14
- F. FM Global:
- 4471-10 Class 1 Panel Roofs
- G. Underwriters Laboratories (UL):
- 580-05(R2013) Tests for Uplift Resistance of Roof Assemblies
- Fire Resistance Directory

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS ROOF PANELS:

- A. Energy Performance: N/A
- B. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592.
 - 1. Wind Loads: 120mph.
 - 2. Other Design Loads: 30psf snow.
 - 3. Deflection Limits: For wind loads, no greater than 1/240 of the span.
- C. Air Infiltration: N/A

- D. Water Penetration under Static Pressure: No water penetration when tested according to ASTM E1646 or ASTM E331 at the following test-pressure difference:
 - 1. Test-Pressure Difference: 137 Pa (2.86 lbf/sq. ft.)
- E. Hydrostatic-Head Resistance: No water penetration when tested according to ASTM E2140.
- F. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
 - 1. Uplift Rating: UL 90.
- H. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joints sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 67 degrees C (120 degrees F), ambient; 100 degrees C (180 degrees F), material surfaces.

2.2 PERFORMANCE REQUIREMENTS FOR WALL PANELS: N/A

2.3 SHEET STEEL:

- A. Minimum 0.8 mm (0.31 inch) thick for roof panels.
- B. Steel, Sheet, Galvanized: ASTM A653/A653M and AISI SG03-3, Structural.
 - 1. Grade 40, galvanized coating conforming to ASTM A924/A924M, Class Z 275 G-90.
- C. Steel, Sheet, Commercial: ASTM A1008, Type C.
- D. Steel, Sheet, Aluminized: ASTM A463/A463M and AISI SG03-3. Steel to be coated on both sides with 0.15 Kg/sq. m (0.5 ounce of aluminum per square foot).

2.4 ALUMINUM PLATE AND SHEET:

- A. ASTM B209M (B209).

2.5 FASTENERS:

- A. Fasteners of size, type and holding strength as recommended by panel manufacturer.

2.6 GYPSUM BACKING BOARD:

- A. ASTM C1396/C1396M, Type X, Plain face, Square edge.

2.7 THERMAL INSULATING MATERIALS:

- A. Urethane or Isocyanurate Board: ASTM C591, Type I.

B. Mineral Fiber Blankets: ASTM C553, Type I.

C. Mineral Fiber Board: ASTM C612, Class I.

2.8 FABRICATION:

A. General:

1. Furnish panels in one continuous length with no horizontal joints.
2. Construct panels by pressing members together to form a structural unit with closed ends.
3. N/A
4. Provide connection between panels by interlocking male and female joints.
5. Provide collateral steel framing, metal closures, fastenings, flashing, clip, panel reinforcements for support of mechanical and electrical work as shown on the contract documents, and related components and accessories.
 - a. Sub-girts: N/A
 - b. Accessories, fastenings, and flashings to be the same material and finish as the panels. Thickness and installation of accessories and flashing to be as recommended by the panel manufacturer.

2.9 FINISH:

- A. For uninsulated roof panels provide finishes as follows for face sheets. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
- B. Energy Performance: N/A
- C. Provide aluminum alloy for color coating as required to produce specified color. Color for sheet aluminum to not deviate more than the colors of extrusion samples.
 1. Three-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish coating not less than 70 percent PVDF resin by weight in both color coat and clear topcoat.
- D. Provide finishes for steel face sheets as follows. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 1. Three-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish coating not less than 70 percent PVDF resin by weight in both color coat and clear topcoat.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. General: Install panels in accordance with the manufacturer's approved erection instructions and diagrams, except as specified otherwise.
- B. Install panels in full and firm contact with supports and with each other at side and end laps.
- C. Where panels are cut in the field, or where factory applied coverings or coatings are abraded or damaged in handling or installation, make finish repairs with material of the same type and color as the weather coating, before being installed.
- D. Seal cut ends and edges, including those at openings through the sheets.
- E. Correct defects or errors in the materials in a manner approved by the COR.
- F. Replace defective materials which cannot be corrected with nondefective material.
- G. Provide molded closure strips where indicated and whenever sheets terminate with open ends after installation.
- H. Wall Panels: N/A
- I. Roof Panels:
 - 1. Apply roofing panels with the configurations parallel to the slope of the roof. Provide roofing panels in the longest lengths obtainable, top to eaves on shed roofs, with end laps occurring only at structural members and only if necessary
 - 2. Lay side laps away from the prevailing wind, and seal side and end laps with joint sealing material.
 - 3. Flash and seal the roof at the ridge, at eaves and rakes, at projections through the roof, and elsewhere as necessary.
 - 4. Install closure strips, flashing, and sealing material in a manner that will assure complete weather tightness.
- J. Flashing:
 - 1. Provide flashing and related closures and accessories in connection with the preformed metal panels as indicated and as necessary to provide a watertight installation.
 - 2. Install details of installation, which are not indicated, in accordance with the panel manufacturer's printed instruction and details, or the approved shop drawings.
 - 3. Allow for expansion and contraction of flashing.

K. Fasteners:

1. Space fasteners in accordance with the manufacturer's recommendations, and as necessary to withstand the design loads indicated.
2. Install fasteners in valleys or crowns as recommended by the manufacturer of the panel being used.
3. Install fasteners in straight lines within a tolerance of 13 mm (1/2-inch) in the length of a bay.
4. Drive exposed penetrating type fasteners normal to the surface, and to a uniform depth to seat gasketed washers properly, and drive so as not to damage factory applied coating.
5. Exercise care in drilling pilot holes for fastenings to keep drills perpendicular and centered in valleys, or crowns, as applicable. After drilling, remove metal filings and burrs from holes prior to installing fasteners and washers. Do not torque fasteners to exceed values recommended by the manufacturer.
6. Remove panels deformed or otherwise damaged by over-torqued fastenings, and provide new panels.
7. Remove metal shavings and filings from roofs on completion to prevent rusting and discoloration of the panels.

3.2 ISOLATION OF ALUMINUM:

- A. Isolate aluminum in contact with or fastened to dissimilar metals other than stainless steel, white bronze, or other metal compatible with aluminum by one of the following:
 1. Painting the dissimilar metal with a prime coat of Zinc-Molybdate followed by two coats of aluminum paint.
 2. Placing a non-abrasive tape or gasket between the aluminum and the dissimilar metal.
- B. Paint aluminum in contact with, or built into mortar, concrete, plaster, or other masonry materials with a coat of alkali-resistant bituminous paint.
- C. Paint aluminum in contact with wood or other absorptive materials that may become repeatedly wet, with two coats of bituminous paint, or two coats of aluminum paint. Seal joints with caulking material.

3.3 PROTECTION AND CLEANING:

- A. Protect panels and other components from damage during and after erection, and until project is accepted by the COR.

B. After completion of work, all exposed finished surfaces of panels are to be cleaned of soil, discoloration and disfiguration. Touch-up abraded surfaces of panels.

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**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Membrane base flashings and stripping: N/A
- C. Flashing components of factory finished roofing and wall systems: N/A
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES.
- F. Paint materials and application: Section 09 91 00, PAINTING.
- G. Flashing and sheet metal in connection with prefabricated metal buildings: N/A
- H. Flashing of Roof Drains: N/A

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

- C. American National Standards Institute/Single-Ply Roofing Institute
(ANSI/SPRI):
 - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
 - AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- E. ASTM International (ASTM):
 - A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
 - A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
 - B32-08.....Solder Metal
 - B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-12.....Copper Sheet and Strip for Building
Construction
 - D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
 - D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
 - D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
 - D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
 - D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
 - D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.

- G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
A-A-1925A.....Shield, Expansion; (Nail Anchors)
UU-B-790A.....Building Paper, Vegetable Fiber
- I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
 - 1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
- B. Wind Design Standard: Fabricate and install copings and roof-edge flashings, tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 - 1. Flashings
 - 2. Copings
 - 3. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
 - 1. Two-piece counterflashing
 - 2. Copper clad stainless steel
 - 3. Polyethylene coated copper
 - 4. Bituminous coated copper
 - 5. Copper covered paper
 - 6. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.
- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- F. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- G. Galvanized Sheet: ASTM, A653.
- H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m²(6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for

stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.

2. Nails:

- a. Minimum diameter for copper nails: 3 mm (0.109 inch).
- b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
- c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
- d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.

3. Rivets: Not less than 3 mm (1/8 inch) diameter.

4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
2. Stainless steel: 0.25 mm (0.010 inch) thick.
3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:

- a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 6. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce)copper or 0.6 mm (0.024 inch) thick prefinished stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz) copper or 0.8 mm (0.031 inch) thick prefinished stainless steel.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.

2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 3. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
 - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
 - d. Mill finish.
 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Baked on prime coat over a phosphate coating.
 - 2) Baked-on prime and finish coat over a phosphate coating.

- 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. Door Sill Flashing:
 1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
 1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
 - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 - 1. Back edge turned up and fabricate to lock into reglet in concrete.

2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
 2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
 2. Fabricate 100 mm (4 inch) over lap at end.
 3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
 4. Use stainless steel bolt on draw band tightening assembly.
 5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 GRAVEL STOPS

N/A

2.10 BITUMEN STOPS

N/A

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.

11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

N/A

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
 1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.

3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.

- a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
- b. Fill joint at top with sealant.
- 4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
 - 1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 - 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 - 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:
 - 1. Coordinate reglets for anchorage into concrete with formwork construction.
 - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 GRAVEL STOPS

N/A

3.7 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

C. Stainless steel Copings:

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

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**SECTION 07 71 00
ROOF SPECIALTIES**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK:

- A. Sealant Material and Installation: Section 07 92 00, JOINT SEALANTS.

1.3 QUALITY CONTROL:

- A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.
- B. For each accessory type provide products made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.
- D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS:

- A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.
- C. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.
 - 1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.
 - 2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit sample that shows coating with integral color and texture. Include manufacturer's identifying label.

- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
 - B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate
 - B209M-14.....Aluminum and Aluminum Alloy-Sheet and Plate (Metric)
 - B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - B32-08(R2014).....Solder Metal
 - B370-12.....Copper Sheet and Strip for Building Construction
 - B882-10.....Pre-Patinated Copper for Architectural Applications
 - C612-14.....Mineral Fiber Block and Board Thermal Insulation
 - D1187/D1187M-97 (R2011).Asphalt-Base Emulsions for Use as Protective Coatings for Metal
 - D1970/D1970M-14.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

D226/D226M-09.....Asphalt-Saturated Organic Felt Used in Roofing
and Waterproofing

D4869/D4969M-05(R2011)..Asphalt-Saturated Organic Felt Underlayment
Used In Steep Slope Roofing

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels.

611-14.....Anodized Architectural Aluminum

E. FM Global (FM):

RoofNav.....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum Sheet: ASTM B209M (B209).
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.
- D. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.
- E. Copper Sheet: ASTM B370, cold-rolled copper sheet, H00 or H01 temper.

2.2 UNDERLAYMENT:

- A. Self-Adhering Modified Bitumen Underlayment:
 1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.
 2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).
 3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
 4. Provide primer.
- B. Felt Underlayment: Provide No. 30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.
- C. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.3 SOLDER:

- A. Copper Solder conforming to ASTM B32, lead-free solder.

2.4 COPINGS:

- A. Fabricate of aluminum sheet not less than 2 mm (0.08 inch) thick; 16 oz. copper 0.5 mm (0.018 inch) thick; stainless steel
- B. Turn outer edges down each face of wall as shown on construction documents.
- C. Maximum lengths of 3.05 M (10 feet).
- D. Shop fabricate external and internal corners as one-piece assemblies with not less than 305 mm (12 inch) leg lengths.
- E. Provide 101 mm (4 inch) wide 0.81 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.81 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.81 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- H. Finish: Color to match existing roof.

2.8 FINISH:

- A. In accordance with NAAMM AMP 500-505.
- B. Fluoropolymer Finishes: High performance organic coating. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 1. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
- C. Stainless-Steel Finish: No. 2B (bright, cold rolled, unpolished).

PART 3 - EXECUTION**3.1 INSTALLATION:**

- A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.
- C. Underlayment Installation:
 - N/A
- D. Install roof accessories where indicated in construction documents.
- E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown

otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.

- F. Where soldered joints are required, clean surfaces to be soldered, removing oils and foreign matter.
 - 1. Pre-tin edges of sheets to be soldered to a width of 38 mm (1-1/2 inches).
 - 2. Reduce pre-tinning where pre-tinned surface would show in completed work.
 - 3. Tin edges of uncoated copper sheets using solder for copper.
 - 4. Do not use torches for soldering.
 - 5. Heat surfaces to receive solder and flow solder into joint.
 - 6. Fill joint completely.
 - 7. Completely remove flux and spatter from exposed surfaces.
- G. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.
- H. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- I. Gravel Stops and Fascias:
 - 1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
 - 2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
 - 3. Provide lap cover plates and concealed flashing over the gravel stop and fascia not less than 101 mm (4 inches).
 - 4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- J. Aluminum Coping:
 - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
 - 2. Center joint gutter bar and covers at joints and lock in place.
 - 3. When snap-on system is installed ensure front and back edges are locked in place.
- K. Fascia-Cant System:
 - 1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown in construction documents.

2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
3. Offset joints in extruded aluminum members from galvanized steel cant joints.

3.2 PROTECTION OF ALUMINUM:

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING:

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION:

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 84 00
FIRESTOPPING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK:

- A. Sealants and application: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Installer qualifications.
- D. Inspector qualifications.
- E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- F. List of FM, UL, or WH classification number of systems installed.
- G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.
- H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE:

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.
- B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.
- C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the

criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - E84-14.....Surface Burning Characteristics of Building Materials
 - E699-09.....Standard Practice for Evaluation of Agencies Involved in Testing, Quality Assurance, and Evaluating of Building Components
 - E814-13a.....Fire Tests of Through-Penetration Fire Stops
 - E2174-14.....Standard Practice for On-Site Inspection of Installed Firestops
 - E2393-10a.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers
- C. FM Global (FM):
 - Annual Issue Approval Guide Building Materials
 - 4991-13.....Approval of Firestop Contractors
- D. Underwriters Laboratories, Inc. (UL):
 - Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
 - 723-10(2008).....Standard for Test for Surface Burning Characteristics of Building Materials
 - 1479-04(R2014).....Fire Tests of Through-Penetration Firestops
- E. Intertek Testing Services - Warnock Hersey (ITS-WH):
 - Annual Issue Certification Listings
- F. Environmental Protection Agency (EPA):
 - 40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS:

- A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 in.) nominal pipe or 0.01 sq. m (16 sq. in.) in overall cross sectional area.
- C. Firestop sealants used for firestopping or smoke sealing to have the following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Release no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
 - 5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
- D. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.

- E. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.
- F. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- G. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.
- H. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
 - 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 - 2. For floor penetrations with annular spaces exceeding 101 mm (4 in.) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
 - 3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS:

- A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Provide mineral fiber filler and bond breaker behind sealant.
- C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.
- B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items,

substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.
- C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION:

- A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP:

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Clean up spills of liquid type materials.
- C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.

D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK:

- A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).
- B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

- A. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.
- B. Glazing: Section 08 80 00, GLAZING.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.
- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
 - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:
 - 1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in

- ASTM C794 to determine if primer or other specific joint preparation techniques are required.
2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
 3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

1.4 CERTIFICATION:

- A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Installer qualifications.
- C. Contractor certification.
- D. Manufacturer's installation instructions for each product used.
- E. Cured samples of exposed sealants for each color.
- F. Manufacturer's Literature and Data:
 1. Primers
 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- G. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material
 - C612-14.....Mineral Fiber Block and Board Thermal Insulation
 - C717-14a.....Standard Terminology of Building Seals and Sealants

C734-06(R2012).....Test Method for Low-Temperature Flexibility of
 Latex Sealants after Artificial Weathering

C794-10.....Test Method for Adhesion-in-Peel of Elastomeric
 Joint Sealants

C919-12.....Use of Sealants in Acoustical Applications.

C920-14a.....Elastomeric Joint Sealants.

C1021-08(R2014).....Laboratories Engaged in Testing of Building
 Sealants

C1193-13.....Standard Guide for Use of Joint Sealants.

C1248-08(R2012).....Test Method for Staining of Porous Substrate by
 Joint Sealants

C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold
 Liquid Applied Sealants

C1521-13.....Standard Practice for Evaluating Adhesion of
 Installed Weatherproofing Sealant Joints

D217-10.....Test Methods for Cone Penetration of
 Lubricating Grease

D412-06a(R2013).....Test Methods for Vulcanized Rubber and
 Thermoplastic Elastomers-Tension

D1056-14.....Specification for Flexible Cellular Materials-
 Sponge or Expanded Rubber

E84-09.....Surface Burning Characteristics of Building
 Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).
 The Professionals' Guide

D. Environmental Protection Agency (EPA):
 40 CFR 59(2014).....National Volatile Organic Compound Emission
 Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

A. Exterior Sealants:

1. Provide location(s) of exterior sealant as follows:
 - a. Joints formed where frames and subsills of windows, doors,
 louvers, and vents adjoin masonry, concrete, or metal frames.
 Provide sealant at exterior surfaces of exterior wall
 penetrations.
 - b. Metal to metal.
 - c. Masonry to masonry or stone.

- d. Stone to stone.
 - e. Cast stone to cast stone.
 - f. Masonry expansion and control joints.
 - g. Wood to masonry.
 - h. Masonry joints where shelf angles occur.
 - i. Voids where items penetrate exterior walls.
 - j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.
- B. Floor Joint Sealant:
- 1. ASTM C920, Type S or M, Grade P, Class 25, Use T.
 - 2. Provide location(s) of floor joint sealant as follows.
 - a. Seats of metal thresholds exterior doors.
 - b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.
- C. Interior Sealants:
- 1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Architectural Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
 - 2. Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 - 3. Food Service: Use a Vinyl Acetate Homopolymer, or other low VOC, non-toxic sealant approved for use in food preparation areas.
 - 4. Provide location(s) of interior sealant as follows:
 - a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
 - b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
 - c. Interior surfaces of exterior wall penetrations.
 - d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.
 - e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.
 - f. Exposed isolation joints at top of full height walls.

- g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.
 - h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.
 - i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.
- D. Acoustical Sealant:
- 1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.
 - 2. Provide location(s) of acoustical sealant as follows:
 - a. Exposed acoustical joint at sound rated partitions.
 - b. Concealed acoustic joints at sound rated partitions.
 - c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide

products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

N/A

2.5 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
 - 2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 - 9. Apply compounds with nozzle size to fit joint width.

10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
 11. Replace sealant which is damaged during construction process.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.
- C. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.
- B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies aluminum entrance work including storefront construction, hung doors, interior ICU sliding doors, and other components to make a complete assembly.

1.2 RELATED WORK:

- A. Glass and Glazing: Section 08 80 00, GLAZING.
- B. Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Automatic Door Actuators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: 1:2 (half size) scale showing construction, anchorage, reinforcement, and installation details. Show interfaces and relationships to work of other trades and continuity with adjacent thermal, weather, air and vapor barriers.
- C. Manufacturer's Literature and Data:
 - 1. Doors, each type.
 - 2. Entrance and Storefront construction.
- D. Calculations: Submit calculations and certification of performance of this work signed and sealed by Professional Engineer registered in the state where the work is located. Indicate how design requirements for loading and other performance criteria have been satisfied.
- E. Samples:
 - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges.
 - 2. Two (2) samples of anodized aluminum of each color showing finish and maximum shade range.
- F. Test Reports: Submit certified test reports for specified tests.
- G. Manufacturer's Certificates:
 - 1. Stating that aluminum has been given specified thickness of anodizing.
 - 2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Contracting Officer Representative (COR) approval is required of products of proposed manufacturer, suppliers, and installers.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.
- C. Source: When aluminum entrances are part of a building enclosure system, including storefront framing, windows, curtain wall system and related products, provide building enclosure system products from a single source manufacturer. Provision of products from numerous sources for site assembly without complete single source design and supply responsibility is not acceptable.
- D. Installer: A firm with a minimum of three (3) years' experience in type of work required by this Section and which is acceptable to manufacturers of primary materials.
- E. Design Criteria: Drawings indicate sizes, member spacings, profiles, and dimensional requirements of work of this Section. Minor deviations will be accepted in order to utilize manufacturer's standard products when, in the CORs sole judgment, such deviations do not materially detract from the design concept or intended performances.
- F. Engineering: Furnish services of a Professional Engineer, registered in the State of South Dakota, to design and certify that work of this Section conforms to performance requirements specified.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in a weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE)
ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures

C. ASTM International (ASTM):

- B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
- B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate
(Metric)
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
- D1187/D1187M-97(R2011) .Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
- E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by
Missiles(s) and Exposed to Cyclic Pressure
Differentials
- E1996-14a.....Performance of Exterior Windows, Curtain Walls,
Doors, and impact Protective Systems Impacted
by Windborne Debris in Hurricanes
- E283-04(R2012).....Rate of Air Leakage Through Exterior Windows,
Curtain Walls, and Doors Under Specified
Pressure Differences Across the Specimen
- E330/E330M-14.....Standard Test Method for Structural Performance
of Exterior Windows, Doors, Skylights and
Curtain Walls by Uniform Static Air Pressure
Difference
- E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors by Uniform Static Air Pressure
Difference
- F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings
- F468-13.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
- F593-13a.....Stainless Steel Bolts, Hex Cap Screws, and
Studs

D. National Association of Architectural Metal Manufacturers (NAAMM):

- AMP 500-06 Series.....Metal Finishes Manual

E. American Architectural Manufacturer's Association (AAMA):

- 611-14.....Voluntary Specification for Anodized
Architectural Aluminum
- 1503-09.....Voluntary Test Method for Thermal Transmittance
and Condensation Resistance of Windows, Doors
and Glazed Wall Sections
- 2604-13.....High Performance Organic Coatings on
Architectural Aluminum Extrusions and Panels
- 2605-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Superior
Performing Organic Coatings on Aluminum
Extrusions and Panels
- F. American Welding Society (AWS):
 - D1.2/D1.2M-08.....Structural Welding Code Aluminum
- G. U.S. Veterans Administration:
 - Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
 - Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
 - Architectural Design Manual for VA Facilities (VASDM)
- H. Environmental Protection Agency (EPA):
 - 40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

1.7 PERFORMANCE REQUIREMENTS:

- A. Shapes and thickness of framing members to be sufficient to withstand a design wind load of not less than 1.4 kilopascals (30pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) thickness.
- B. Fixed Framing and Glass Area Air Infiltration: When tested in accordance with ASTM E283, maximum air infiltration of 0.0017 cubic meter per minute/square meter (0.06 cubic feet per minute/square foot) of fixed area at a test pressure of 299 Pa (6.24 pounds per square foot). Submit certified test reports.
- C. Entrance Doors Air Infiltration: Do not exceed the following when tested in accordance with ASTM E283, air infiltration. Submit certified test results.

1. Pair of Doors: Maximum air leakage of 0.034 cubic meters per minute/sq. meter (1.2 cubic feet per minute/square foot) at a static-air-pressure differential of 75 Pa (1.57 lbf/square foot).
 2. Single Doors: Maximum air leakage of 0.014 cubic meters per minute/square meter (0.5 cubic feet per minute/sq. ft.) at a static-air-pressure differential of 75 Pa (1.57 lbf/sq. ft.).
- D. Water Penetration: No water penetration when tested in accordance with ASTM E331, at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area. Submit certified test reports.
- E. Condensation Resistant Factor: Not less than 45 for fixed storefront units, and not less than 48 for doors; per AAMA 1503. Submit certified test reports.
- F. Thermal Movement: Provide storefront systems that allow for expansion and contraction of members throughout an ambient temperature range of 67 degrees C (120 degrees F).
- G. Seismic Loads: Provide entrance and storefront systems, including anchorage, capable of withstanding the effects of earthquake motions calculated according to requirements of authorities having jurisdiction or ASCE 7, Section 9, "Earthquake Loads", whichever are more stringent.
- H. Blast Resistance:
1. N/A

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209M (B209) and B221M (B221):
1. Alloy 6063 temper T5 for doors, door frames, and storefronts.
 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
 3. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
1. Aluminum: ASTM F468, Alloy 2024.
 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.
- D. Non-Absorptive Dielectric Tape:

1. A vinyl plastic tape, 0.18 to 0.25 mm (7 - 10 mils) thick, pressure-sensitive adhesive.
- E. Bituminous Coating: ASTM D1187/D1187M; Cold-applied asphalt mastic, compounded for 0.4 mm (15 mil) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.2 FABRICATION:

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Form metal parts and fit and assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Use electrodes and method to make welds in aluminum in accordance with the recommended practice AWS D1.2/D1.2M.
 1. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side.
 2. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories.
 1. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE.
 2. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.
- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by one of the following:
 1. Coat the dissimilar metal with a protective bituminous coating.
 2. Place caulking compound, non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Provide concealed screws, bolts and other fasteners.
- D. Secure cover boxes to frames in back of lock strike cutouts.
- E. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 254 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges.
 - 1. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds.
 - 2. Form glass rebates integrally with stiles and rails.
 - 3. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 152 mm (6 inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.
- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 FLUSH PANEL DOORS:

- A. Nominal 45 mm (1-3/4 inches) thick. Form from aluminum face sheets not less than 1.5 mm (0.060 inch) thick with internal impact reinforcement, laminated to the door edges and the core.
- B. Provide extruded aluminum tubular members to form the perimeter of the door. Reinforce doors internally with extruded tubular members welded in place, and extending full width of door at top, bottom, and intermediate points.
- C. Fill voids between tubular members with noncombustible mineral insulation.

2.7 REINFORCEMENT FOR BUILDERS HARDWARE:

- A. Fabricate from stainless steel plates.
 - 1. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
 - 2. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
 - 3. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.8 COLUMN COVERS AND TRIM:

- A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.
- B. Provide concealed fasteners.
- C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

2.9 FINISH:

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
 - 1. Color Finish: AAMA 611 (AA-M12C22A42/44) Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.18 mm (7 mils) thick. More than 50 percent variation of the maximum shade range approved is not acceptable in a single component or in adjacent components, stiles, and rails on a continuous series.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2438 mm (8 feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.

- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Provide aluminum clips for internal connections of adjoining frame sections.
- C. Provide protection against galvanic action. Isolate dissimilar materials with bituminous coating or non-absorptive dielectric tape.
- D. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.
- E. Erection Tolerances: Install entrance and storefront systems to comply with the following maximum tolerances.
 - 1. Variation from Plane: Limit variation from plane or location shown to 32 mm in 3.65 m (1/8 inch in 12 feet); 6.3 mm (1/4 inch) over total length.
 - 2. Alignment: Where surfaces abut in line, limit offset from true alignment to 2 mm (1/16 inch). Where surfaces meet at corners, limit offset from true alignment to 8 mm (1/32 inch).
 - 3. Diagonal Measurements: Limit difference between diagonal measurements to 3 mm (1/8 inch).
- F. Install hardware specified under Section 08 71 00, DOOR HARDWARE.
- G. Install hung door operators specified under Section 08 71 13, AUTOMATIC DOOR OPERATORS.

3.2 ADJUSTING:

- A. After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to ensure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

- A. Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse. Protect aluminum surfaces from contact with lime, mortar, cement, acids, plaster, and other harmful contaminants.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS; Section 08 71 13, AUTOMATIC DOOR OPERATORS.
- C. Painting: Section 09 91 00, PAINTING.
- D. Electrical: Division 26, ELECTRICAL.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.
 - 5. Floor closers.

1.4 WARRANTY

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
 - 1. Locks, latchsets, and panic hardware: 5 years.
 - 2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

- A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:
 - 1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
 - 2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates

shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
 - 1. Inspection of door hardware.
 - 2. Job and surface readiness.
 - 3. Coordination with other work.
 - 4. Protection of hardware surfaces.
 - 5. Substrate surface protection.
 - 6. Installation.
 - 7. Adjusting.
 - 8. Repair.
 - 9. Field quality control.
 - 10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

- B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be matched to existing. Keying information shall be furnished at a later date by the Resident Engineer.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
 - F883-04.....Padlocks
 - E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
 - A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts
 - A156.4-08.....Door Controls (Closers)
 - A156.5-14.....Cylinders and Input Devices for Locks.
 - A156.6-05.....Architectural Door Trim
 - A156.8-05.....Door Controls-Overhead Stops and Holders
 - A156.11-14.....Cabinet Locks
 - A156.12-05Interconnected Locks and Latches
 - A156.13-05.....Mortise Locks and Latches Series 1000
 - A156.14-07Sliding and Folding Door Hardware
 - A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical
 - A156.16-08.....Auxiliary Hardware
 - A156.17-04Self-Closing Hinges and Pivots
 - A156.18-06.....Materials and Finishes
 - A156.20-06Strap and Tee Hinges, and Hasps
 - A156.21-09.....Thresholds

- A156.22-05.....Door Gasketing and Edge Seal Systems
- A156.23-04.....Electromagnetic Locks
- A156.24-03.....Delayed Egress Locking Systems
- A156.25-07Electrified Locking Devices
- A156.26-06.....Continuous Hinges
- A156.28-07Master Keying Systems
- A156.29-07Exit Locks and Alarms
- A156.30-03High Security Cylinders
- A156.31-07Electric Strikes and Frame Mounted Actuators
- A156.36-10.....Auxiliary Locks
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Other Opening Protectives
 - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
 2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.
- B. Provide quantity and size of hinges per door leaf as follows:
 1. Doors up to 1210 mm (4 feet) high: 2 hinges.
 2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
 3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.

4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
 5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 7. Provide heavy-weight hinges where specified.
 8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer.

2.3 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 2. Where specified, closer shall have hold-open feature.
 3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 4. Material of closer body shall be forged or cast.
 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
 7. Closers shall have full size metal cover; plastic covers will not be accepted.
 8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
 9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special

soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.

10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.4 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.

- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.5 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. Cylinders for all locksets shall be removable core type. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
 - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function

F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.36.
4. Locks on designated doors in Psychiatric (Mental Health) areas shall be paddle type with arrow projection covers and be UL Listed. Provide these locks with paddle in the down position on both sides of the door. Locks shall be fabricated of wrought stainless steel.
5. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

2.10 PUSH-BUTTON COMBINATION LOCKS

- A. ANSI/BHMA A156.5, Grade 1. Battery operated pushbutton entry.
- B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.

- C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.11 ELECTROMAGNETIC LOCKS

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."

- 1. Type: Full exterior or full interior, as required by application indicated.
- 2. Strength Ranking: 1000 lbf (4448 N)
- 3. Inductive Kickback Peak Voltage: Not more than 53V.
- 4. Residual Magnetism: Not more than 0 lbf (0 N) to separate door from magnet.

- B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".

- 1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
- 2. Security Grade: Activated from secure side of door by initiating device.
- 3. Movement Grade: Activated by door movement as initiating device.
- 4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.12 ELECTRIC STRIKES

- A. ANSI/ BHMA A156.31 Grade 1.
- B. General: Use fail-secure electric strikes at fire-rated doors.

2.13 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each

2.14 KEY CABINET

- A. ANSI Standard A156.11. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all

keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.

- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.
- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the Resident Engineer.

2.15 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed

vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.17 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.18 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.19 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm CTC (6 inches CTC) length by 19 mm (3/4 inches) diameter minimum with plate Type J302, 90 mm by 381 mm (3-1/2 inches by 15 inches), unless otherwise specified. Provide pull with projection of 57.2 mm (2 1/4 inches) minimum and a

clearance of 38.1 mm (1 1/2 inches) minimum. Cut plates of door pull plate for cylinders, or turn pieces where required.

2.20 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 203 mm (8 inches) wide by 406.4 mm (16 inches) high. Provide metal Type J302 plates 102 mm (4 inches) wide by 406.4 mm (16 inches) high where push plates are specified for doors with stiles less than 203 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.21 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.22 COORDINATORS

N/A

2.23 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.24 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m³/s/m).

2.35 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --exterior doors: 626 or 630.
2. Hinges --interior doors: 652 or 630.
3. Pivots: Match door trim.
4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.

SPEC WRITER NOTE: When hardware is also required for existing buildings, include subparagraph "D".

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces.

E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

2.31 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).

4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:

1. Re-adjust hardware.
2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

EXTERIOR SINGLE DOORS

HW-E1

Each Door to Have:

NON-RATED

1	Continuous Hinge	
1	Entry Lock	F11
1	Latch Protector (outswing dr)	
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E2

Each Door to Have:

NON-RATED

1	Continuous Hinge	
1	Classroom Lock	F05
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164

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SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Automatic operators for swinging.

1.2 RELATED REQUIREMENTS

- A. Aluminum Frames Entrance Work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Electric General Wiring, Connections and Equipment Requirements: Division 26, ELECTRICAL.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 - 1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 - 2. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
- C. Builders Hardware Manufacturers Association (BHMA):
 - 1. BHMA A156.10-11 - Power Operated Pedestrian Doors.
- D. National Fire Protection Association (NFPA):
 - 1. 101-15 - Life Safety Code.
- E. Underwriters Laboratories (UL):
 - 1. 325-13 - Standard for Doors, Drapery, Gate, Louver, and Window Operators and Systems.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
 - 3. Warranty.
- D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Test reports: Certify each product complies with specifications.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Manufacturer with project experience list.
 2. Installer with project experience list.
- G. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.
 2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

1.5 QUALITY ASSURANCE

- A. Manufacturer's Qualifications:
 1. Regularly manufactures specified products.
 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.
- B. Installer's Qualifications: Experienced installer, approved by the manufacturer.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant automatic door operators against material and manufacturing defects.
 1. Warranty Period: Two years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Comply with requirements of BHMA A156.10. Unless otherwise indicated on Drawings, provide operators that move doors from fully closed to fully opened position in three seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Motors, starters, controls, associated devices, and interconnecting wiring required for

installation. Equipment and wiring as specified in Division 26,
ELECTRICAL.

2.2 PRODUCTS - GENERAL

- A. Provide door operators from one manufacturer.
- B. Provide one type of operator throughout project.
- C. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 - 2. Aluminum Recycled Content: 80 percent total recycled content, minimum.

2.3 SWING DOOR OPERATORS

- A. General:
 - 1. Type: Institutional type.
 - 2. Size: As recommended by manufacturer for door weight and sizes.
- B. Function:
 - 1. Provide operators, enclosed in housing, permitting opening of door by energizing motor and stopped by electrically reducing Voltage and stalling motor against mechanical stop.
 - 2. Door to close by means of spring energy, and closing force controlled by gear system and motor being used as dynamic brake without power, or controlled by hydraulic closer in electro-hydraulic operators.
 - 3. Opening and Closing Speeds: Field adjustable.
 - 4. Operators with checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle.
 - 5. Operators capable of recycling doors instantaneously to full open position from any point in closing cycle when control switch is activated.
 - 6. When automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.
- C. Connect hardware with drive arm attached to door with pin linkage rotating in a self-lubricating bearing. Prevent doors from pivoting on shaft of operator.
- D. Operator Housing:
 - 1. ASTM B209, Type 6063-T5 aluminum alloy, 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high by 3.2 mm (0.125 inch) thick, aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems.

E. Power Operator:

1. Completely assembled and sealed unit including gear drive transmission, mechanical spring and bearings, located in aluminum case and filled with special lubricant for extreme temperature conditions. Rubber mounted units with provisions for easy maintenance and replacement, without removing door from pivots or frame.

F. Motors:

1. Provide with interlock to prevent operation when doors are electrically locked from opening.

G. Electrical Control:

1. Self-contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator.
2. Connecting Harnesses: Interlocking plugs.

H. Accessories:

1. Metal mounting supports, brackets and other accessories necessary for installation of operators at head of door frames.

I. Microprocessor Controls:

1. Multi-function microprocessor control providing adjustable hold open time (1-30 seconds) with fully adjustable opening speed, LED indications for sensor input signals and operator status and power assist close options. Control capable of receiving activation signals from any device with normally open dry contact output.
2. Hold doors held open by low Voltage applied to the continuous duty motor.
3. Controls:
 - a. Adjustable safety circuit that monitors door operation and stops opening direction of door if obstruction is sensed.
 - b. Recycle feature that reopens door if obstruction is sensed at any point during closing cycle.
 - c. Standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated on drawings.

2.4 POWER UNITS

A. Self-contained, electric operated and independent of door operator.

1. Capacity and size of power circuits according to automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.5 DOOR CONTROLS

- A. Control Devices: BHMA A156.10; control opening and closing functions.
- B. Open doors when control device is actuated; hold doors in open positions; then, close doors after a set time period, unless safety device or reactivated control interrupts operation.
- C. Manual Controls:
 - 1. Push Plate Wall Switch: Recessed type, stainless steel push plate minimum 100 mm by 100 mm (4 inch by 4 inch), with 13 mm (1/2 inch) high letters "To Operate Door-Push" engraved on face of plate.
- D. Motion Detector:
 - 1. Mounting: Surface or concealed.
 - 2. Detection Area: 1500 mm (60 inches) deep and 1500 mm (60 inches) across, plus or minus 150 mm (6 inches).
 - 3. Response Time: 25 milliseconds, maximum.
 - 4. Control Power: 24 Volt DC.
 - 5. Design units to be unaffected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

2.6 SAFETY DEVICES

- A. Swing Doors: Install presence sensor on pull side of door to detect any person standing in door swing path and prevent door from opening.
 - 1. Time delay Switches: Adjustable between 3 to 60 seconds and control closing cycle of doors.
- B. Install decal signs with "In" or "Do Not Enter" on both faces of each door where shown.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify door opening is correctly sized and within acceptable tolerances.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

- B. Coordinate door installation with other related work.
- C. Install manual controls and power disconnect switches recessed or semi-flush mounted in partitions.
- D. Secure operator components to adjacent construction with suitable fastenings.
- E. Conceal conduits, piping, and electric equipment, in finish work.
- F. Install power units in locations shown.
 - 1. Where units are mounted on walls, provide metal supports or shelves for units.
 - 2. Ensure equipment, including time delay switches, are accessible for maintenance and adjustment.
- G. Ensure operators are adjusted and function properly for type of expected traffic.
- H. Install controls at positions shown and ensuring convenience for expected traffic.
- I. Push Plate Wall Switches Mounting Height: 1000 mm (40 inches) maximum, unless otherwise approved by Contracting Officer's Representative.

3.3 DEMONSTRATION AND TRAINING

- A. Instruct VA personnel in proper automatic door operator operation and maintenance.
 - 1. Trainer: Manufacturer approved instructor.
 - 2. Training Time: 2 hours minimum.
- B. Coordinate instruction to VA personnel with VA Contracting Officer's Representative.

- - E N D - -

**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the following:
 - 1. Glass.
 - 2. Plastic glazing.
 - 3. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

- A. Factory glazed by manufacturer in following units:

1.3 LABELS:

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC label requirements.
 - 3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.
 - 3. Bullet resistance glass or plastic assemblies:
 - a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.
 - b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.
 - c. The "attack (threat) side" is to be identified in bold lettering on each side of glazing with removable label.
 - 4. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS:

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.
- B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
 - 1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
 - 2. Design Wind Pressures: In accordance with applicable code.
 - 3. Wind Design Data: In accordance with applicable code.
 - 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch) whichever is less.
- C. Building Enclosure Vapor Retarder and Air Barrier:
 - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 - 1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.

2. Certificate on solar heat gain coefficient when value is specified.
 3. Certificate on "R" value when value is specified.
- D. Manufacturer Warranty.
- E. Manufacturer's Literature and Data:
1. Glass, each kind required.
 2. Insulating glass units.
 4. Elastic compound for metal sash glazing.
 5. Glazing cushion.
 6. Sealing compound.
- F. Samples:
1. Size: 305 mm by 305 mm (12 inches by 12 inches).
 2. Tinted glass.
- G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING:

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.

2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
3. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
4. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively, continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.
5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 degrees C (60 to 75 degrees F), during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

- A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.
 1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
 2. Insulating glass units to remain sealed for ten (10) years.
 3. Laminated glass units to remain laminated for five (5) years.

4. Polycarbonate to remain clear and ultraviolet light stabilized for five (5) years.
5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for ten (10) years.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 800.....Test Methods for Sealants
 - 810.1-77.....Expanded Cellular Glazing Tape
- C. American National Standards Institute (ANSI):
 - Z97.1-14.....Safety Glazing Material Used in
Building - Safety Performance Specifications
and Methods of Test
- D. American Society of Civil Engineers (ASCE):
 - 7-10.....Wind Load Provisions
- E. ASTM International (ASTM):
 - C542-05(R2011).....Lock-Strip Gaskets
 - C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials
 - C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
 - C864-05(R2011).....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
 - C920-14a.....Elastomeric Joint Sealants
 - C964-07(R2012).....Standard Guide for Lock-Strip Gasket Glazing
 - C1036-11(R2012).....Flat Glass
 - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
 - C1172-14.....Laminated Architectural Flat Glass
 - C1349-10.....Standard Specification for Architectural Flat
Glass Clad Polycarbonate
 - C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass
 - D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

E84-14.....Surface Burning Characteristics of Building
Materials

E119-14.....Standard Test Methods for Fire Test of Building
Construction and Material

E1300-12a.....Load Resistance of Glass in Buildings

E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by
Missile(s) and Exposed to Cyclic Pressure
Differentials

E1996-14a.....Standard Specification for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by Windborne
Debris in Hurricanes

E2141-12.....Test Methods for Assessing the Durability of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units

E2190-10.....Insulating Glass Unit

E2240-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at 90 Degree C (194 Degree F)
of Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units

E2241-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at Room Temperature of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units

E2354-10.....Assessing the Durability of Absorptive
Electrochromic Coatings within Sealed
Insulating Glass Units

E2355-10.....Test Method for Measuring the Visible Light
Transmission Uniformity of an Absorptive
Electrochromic Coating on a Glazing Surface

F1233-08.....Standard Test Method for Security Glazing
Materials and Systems

F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings

- E. Code of Federal Regulations (CFR):
 - 16 CFR 1201-10.....Safety Standard for Architectural Glazing
Materials
- F. Glass Association of North America (GANA):
 - 2010 Edition.....GANA Glazing Manual
 - 2008 Edition.....GANA Sealant Manual
 - 2009 Edition.....GANA Laminated Glazing Reference Manual
 - 2010 Edition.....GANA Protective Glazing Reference Manual
- G. International Code Council (ICC):
 - IBC.....International Building Code
- H. Insulating Glass Certification Council (IGCC)
- I. Insulating Glass Manufacturer Alliance (IGMA):
 - TB-3001-13.....Guidelines for Sloped Glazing
 - TM-3000.....North American Glazing Guidelines for Sealed
Insulating Glass Units for Commercial and
Residential Use
- J. Intertek Testing Services - Warnock Hersey (ITS-WHI)
- K. National Fire Protection Association (NFPA):
 - 80-16.....Fire Doors and Windows
 - 252-12.....Fire Tests of Door Assemblies
 - 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- L. National Fenestration Rating Council (NFRC)
- M. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- N. Underwriters Laboratories, Inc. (UL):
 - 9-08(R2009).....Fire Tests of Window Assemblies
 - 263-14.....Fire Tests of Building Construction and
Materials
 - 752-11.....Bullet-Resisting Equipment.
- O. Unified Facilities Criteria (UFC):
 - 4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for
Buildings
- P. U.S. Veterans Administration:
 - Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
 - Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities

Q. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

A. Provide minimum thickness stated and as additionally required to meet performance requirements.

1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.

B. Obtain glass units from single source from single manufacturer for each glass type.

C. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.

E. Tinted Heat reflective and low emissivity coated glass:

1. ASTM C1036, Type I, Class 2, Quality q3.

2.2 HEAT-TREATED GLASS:

A. Roller Wave Limits for Heat-Treated Glass: Orient all roller wave distortion parallel to bottom surface of glazing, and provide units complying with the following limitations:

1. Measurement Parallel to Line: Maximum peak to valley 0.203 mm (0.008 inch).

2. Measurement Perpendicular to Line: Maximum 0.0254 mm (0.001 inch).

3. Bow/Warp: Maximum 50 percent of bow and warp allowed by ASTM C1048.

B. Clear Heat Strengthened Glass:

1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.

C. Tinted Heat Strengthened Glass:

1. ASTM C1048, Kind HS, Condition A, Type I, Class 2, Quality q3.

D. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

E. Tinted Tempered Glass.

1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.

2.3 COATED GLASS:

A. Reflective-Coated Low-E Coated Tempered Glass:

1. ASTM C1376 and ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating.

2.4 INSULATING GLASS UNITS:

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.
- B. Assemble units using glass types specified in Insulating Glass Schedule.

2.5 GLAZING ACCESSORIES:

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.
- B. Setting Blocks: ASTM C864:
 - 1. Silicone type.
 - 2. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 3. Shore A hardness of 80 to 90 Durometer.
 - 4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
 - 5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: 25 to 76 mm (1 to 3 inches).
 - 4. Shore A hardness of 40 to 50 Durometer.
- D. Glazing Tapes:
 - 1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 - 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
 - 3. Complying with AAMA 800 for the following types:
 - a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.

- b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.
- G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.
- H. Glazing Gaskets: ASTM C864:
 - 1. Firm dense wedge shape for locking in sash.
 - 2. Soft, closed cell with locking key for sash key.
 - 3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- J. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.
 - 2. Class 25 or 50 as recommended by manufacturer for application.
 - 3. Grade NS.
 - 4. Shore A hardness of 25 to 30 Durometer.
- L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
 - 1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
 - 2. Designed for dry glazing.
- M. Color:
 - 1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
 - 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verification of Conditions:
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.

2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.
- B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL:

- A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- G. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- K. Insulating Glass Units:
 1. Glaze in compliance with glass manufacturer's written instructions.
 2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
 3. Do not use putty or glazing compounds.
 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 5. Install with tape or gunnable sealant in wood sash.

3.5 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING):

- A. Cut glazing / tape / spline / to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

3.6 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 152 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line. Sealant type is to be compatible with glazing tape.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.7 REPLACEMENT AND CLEANING:

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.8 PROTECTION:

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.9 INSULATING GLASS SCHEDULE:

- B. Glass Type IISG: Low-E-coated, clear insulating glass.
1. Overall Unit Thickness: 25 mm (1 inch).
 2. Minimum Thickness of Each Glass Lite: 6 mm (0.23 inch).
 3. Outdoor Lite: Annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
 4. Interspace Content: Argon.
 5. Indoor Lite: Fully tempered float glass.
 6. Low-E Coating: Sputtered on second surface.
 7. Visible Light Transmittance: 68 percent minimum.
 8. Solar Heat Gain Coefficient: 0.38 maximum.
 9. Safety glazing label required.

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SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting galvanized ferrous metals exposed to view.
6. Painting interior concrete block exposed to view.
7. Painting gypsum drywall exposed to view.
8. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
9. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
10. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
11. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
12. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
13. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK:

A. Activity Hazard Analysis: Section 01 35 26, SAFETY REQUIREMENTS.

- B. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS; Division 10 - SPECIALTIES; Division 26 - ELECTRICAL

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Painter qualifications.
- C. Manufacturer's Literature and Data:
 - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- D. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
 - 3. Panel to Show Transparent Finishes: Wood of same species and grain pattern as wood approved for use, 100 x 250 mm (4 x 10 inch face) minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 x 50 mm (2 x 2 inch) minimum or actual wood member to show complete finish.
 - 4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Product type and color.
 - d. Name of project.
 - 5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- E. Sample of identity markers if used.
- F. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. Specify Coat Types: Prime; body; finish; etc.
- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE:

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS:

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
 - 3. Asbestos: Provide materials that do not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints.

1.7 SAFETY AND HEALTH

- A. Apply paint materials using safety methods and equipment in accordance with the following:
 - 1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.
- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
 - 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.

2. 29 CFR 1910.1000.

3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):

A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):

A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

1.....Aluminum Paint

4.....Interior/ Exterior Latex Block Filler

5.....Exterior Alkyd Wood Primer

7.....Exterior Oil Wood Primer

8.....Exterior Alkyd, Flat MPI Gloss Level 1

9.....Exterior Alkyd Enamel MPI Gloss Level 6

10.....Exterior Latex, Flat

11.....Exterior Latex, Semi-Gloss

18.....Organic Zinc Rich Primer

22.....Aluminum Paint, High Heat (up to 590° - 1100F)

27.....Exterior / Interior Alkyd Floor Enamel, Gloss

31.....Polyurethane, Moisture Cured, Clear Gloss

36.....Knot Sealer

43.....Interior Satin Latex, MPI Gloss Level 4

- 44.....Interior Low Sheen Latex, MPI Gloss Level 2
- 45.....Interior Primer Sealer
- 46.....Interior Enamel Undercoat
- 47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
- 48.....Interior Alkyd, Gloss, MPI Gloss Level 6
- 50.....Interior Latex Primer Sealer
- 51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- 52.....Interior Latex, MPI Gloss Level 3
- 53.....Interior Latex, Flat, MPI Gloss Level 1
- 54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
- 59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss
- 60.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
- 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved)
- 67.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved)
- 68.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
- 71.....Polyurethane, Moisture Cured, Clear, Flat
- 77.....Epoxy Cold Cured, Gloss
- 79.....Marine Alkyd Metal Primer
- 90.....Interior Wood Stain, Semi-Transparent
- 91.....Wood Filler Paste
- 94.....Exterior Alkyd, Semi-Gloss
- 95.....Fast Drying Metal Primer
- 98.....High Build Epoxy Coating
- 101.....Epoxy Anti-Corrosive Metal Primer
- 108.....High Build Epoxy Coating, Low Gloss
- 114.....Interior Latex, Gloss
- 119.....Exterior Latex, High Gloss (acrylic)
- 134.....Galvanized Water Based Primer
- 135.....Non-Cementitious Galvanized Primer
- 138.....Interior High Performance Latex, MPI Gloss Level 2
- 139.....Interior High Performance Latex, MPI Gloss Level 3
- 140.....Interior High Performance Latex, MPI Gloss Level 4

141.....Interior High Performance Latex (SG) MPI Gloss
Level 5

163.....Exterior Water Based Semi-Gloss Light Industrial
Coating, MPI Gloss Level 5

G. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004).....Solvent Cleaning

SSPC SP 2-82(R2004).....Hand Tool Cleaning

SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2.....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

H. Maple Flooring Manufacturer's Association (MFMA):

I. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

J. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 PAINT PROPERTIES:

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer, and use only to recommended limits.
- D. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 PLASTIC TAPE:

- A. Pigmented vinyl plastic film in colors.
- B. Pressure sensitive adhesive back.
- D. Widths as shown on construction documents.

1.4 Biobased Content

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer- Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer- Penetrating Liquid	79 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.

- c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
- 2. Maintain interior temperatures until paint dries hard.
- 3. Do no exterior painting when it is windy and dusty.
- 4. Do not paint in direct sunlight or on surfaces that the sun will warm.
- 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
 - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
- 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 INSPECTION:

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in

place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.
- J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 SURFACE PREPARATION:

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning

- and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Concrete: 12 percent.
 - b. Fiber-Cement Board: 12 percent.
 - c. Masonry (Clay and CMU's): 12 percent.
 - d. Wood: 15 percent.
 - e. Gypsum Board: 12 percent.
 - f. Plaster: 12 percent.
- B. Wood:
1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- C. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).

3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. Fill flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Aluminum, Copper and Copper Alloys Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.
- E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
 5. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.
- F. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.

2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 PAINT PREPARATION:

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 APPLICATION:

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts

of sterilizes and other recessed equipment and similar prefinished items.

- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 - c. Transparent finishes as specified under "Transparent Finishes on Wood Except Floors Article"
 - 2. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 - 3. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.

4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: finish is specified.
 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
 4. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).

3.8 EXTERIOR FINISHES:

- A. Steel and Ferrous Metal, Including Tern:
1. Two (2) coats of MPI 9 (Exterior Alkyd Enamel) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).

3.9 REFINISHING EXISTING PAINTED SURFACES:

- A. Clean, patch and repair existing surfaces as specified under "Surface Preparation". No "telegraphing" of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR's approval.
- B. Remove and reinstall items as specified under "General Workmanship Requirements".
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one (1) coat of MPI 71 (Polyurethane, Moisture Cured, Clear Flat).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.

- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.10 PAINT COLOR:

- A. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
- B. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- C. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING:

- A. Painting and finishing of interior and exterior work except as specified here-in-after.
 - 1. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 2. Painting of ferrous metal and galvanized metal.
 - 3. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
 - 4. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 - 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 - 3. Concealed surfaces:

- a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
 7. Metal safety treads and nosings.
 8. Gaskets.
 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
 10. Face brick.
 11. Structural steel encased in concrete, masonry, or other enclosure.
 12. Structural steel to receive sprayed-on fire proofing.
 13. Ceilings, walls, columns in interstitial spaces.
 14. Ceilings, walls, and columns in pipe basements.
 15. Wood Shingles.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP:

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior signage for room numbers, directional signs exterior signage, code required signs and temporary signs.
- B. This section specifies exterior signage.

1.2 RELATED WORK:

- A. Electrical Work: Division 26, ELECTRICAL.
- b. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer's qualifications.
- B. Installer's Qualifications: Minimum three (3) years' experience in the installation of signage of the type as specified in this Section. Submit installer's qualifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.
 - 1. Sign Panel, 203 x 254 mm (8 x 10 inches), with letters.
 - 2. Color samples of each color, 152 x 152 mm (6 x 6 inches. Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- D. Exterior Sign Samples: 152 x 152 mm (6 x 6 inches) samples of each color and material.
- E. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications and maintenance instructions.
- F. Sign Location Plan, showing location, type and total number of signs required.
- G. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.

- H. Full size layout patterns for dimensional letters.
- I. Manufacturer's qualifications.
- J. Installer's qualifications.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 611-14.....Anodized Architectural Aluminum
 - 2603-13.....Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
- C. American National Standards Institute (ANSI):
 - A117.1-09.....Accessible and Usable Buildings and Facilities
- D. ASTM International (ASTM):
 - A36/A36M-14.....Carbon Structural Steel
 - A240/A240M-15.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
 - A1011/A1011M-14.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength

- B36/B36M-13.....Brass Plate, Sheet, Strip, and Rolled Bar
- B152/B152M-13.....Copper Sheet, Strip, Plate, and Rolled Bar
- B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
- B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate
(Metric)
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
- C1036-11(R2012).....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass
- C1349-10.....Architectural Flat Glass Clad Polycarbonate
- D1003-13.....Test Method for Haze and Luminous Transmittance
of Transparent Plastics
- D4802-10.....Poly(Methyl Methacrylate) Acrylic Plastic Sheet
- D. Code of Federal Regulation (CFR):
 - 40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating
- E. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C.....Plastic Sheet, Polycarbonate
- F. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code

PART 2 - PRODUCTS

2.1 SIGNAGE GENERAL:

- A. Provide signs of type, size and design shown on the construction documents.
- B. Provide signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.

2.2 EXTERIOR SIGNAGE PERFORMANCE REQUIREMENTS:

- A. Thermal Movements: For exterior signs, allow for thermal movements from ambient and surface temperature changes 67 degrees C (120 degrees F) ambient and 100 degrees C (180 degrees F) material surfaces.
- B. Provide installed electrical components and sign installations bearing the label and certifications of Underwriter's Laboratories, Inc., and comply with NFPA 70 as well as applicable federal codes for installation techniques, fabrication methods and general product safety.

2.3 INTERIOR SIGN MATERIALS:

- A. Aluminum:
 - 1. Sheet and Plate: ASTM B209M (B209).
 - 2. Extrusions and Tubing: ASTM B221M (B221).
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: Premium grade 0.1 mm (0.004 inch) thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Adhesives:
 - 1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by signage manufacturer.
- F. Typography: Comply with VA Signage Design Guide.
 - 1. Type Style: Helvetica Medium and Helvetica Medium Condensed.
 - 2. Arrow: Comply with graphic standards in construction documents.
 - 3. Letter spacing: Comply with graphic standards in construction documents.
 - 4. Letter spacing: Comply with graphic standards in construction documents.
 - 5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is to be provided by Owner.

2.4 EXTERIOR SIGN MATERIALS:

- A. Aluminum Sheet and Plate: ASTM B209M (B209).

- B. Aluminum Extrusions: ASTM B221M (B221).
- C. Brass Sheet (Yellow Brass): ASTM B36/B36M.
- D. Bronze Plate: ASTM B36/B36M.
- E. Copper Sheet: ASTM B152/B152M.
- F. Steel Products: Structural steel products that conform to ASTM A36/A36M. Sheet and strip steel products that conform to ASTM A1011/A1011M.
- G. Stainless Steel Sheet: ASTM A240/A240M, stretcher leveled standard of flatness.
- H. Acrylic Sheet: ASTM D4802; category as standard with manufacturer for each sign. Provide type UVF.
- I. Fiberglass Sheet: Multiple laminations of glass fiber reinforced polyester resin with UV light stabilized, colorfast, nonfading, weather and stain resistant, colored polyester gel coat with manufacturer's standard finish.
- J. Polycarbonate Sheet: ASTM C1349, Appendix X1, Type II (coated, mar resistant, UV stabilized polycarbonate) with coating on both sides.
- K. Finish:
 - 1. Aluminum Finishes:
 - a. Clear Anodic Finish: AAMA 611.
 - 2. Metallic Coated Steel Finish:
 - a. Baked Enamel or Powder Coat Finish: After cleaning and pretreating, apply manufacturer's standard two (2) coat baked-on finish consisting of prime coat and thermosetting topcoat to a minimum dry film thickness of 0.05 mm (2 mils).

2.5 INTERIOR SIGN TYPES:

- A. Conform to the VA Signage Design Guide.
- B. Provide frame component system.
- C. Component System Signs:
 - 1. Provide interior sign system as follows:
 - a. Interchangeable system that allows for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Provide sign system comprised of following primary components:
 - 1) Rail Back: Horizontal rails, spaced to allow for uniform, modular sizing of sign types.

- 2) Rail Insert: Mount to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels: Fabricate of ABS materials to allow for different graphic needs.
 - 4) End Caps: Interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners: To connect separate Rail Backs together.
 - 6) Top Accent Bars: To provide decorative trim cap that encloses the top of sign.
- c. Provide rail back, rail insert and end caps in anodized extruded aluminum.
 - d. Provide signs in system that are convertible in the field to allow for enlargement from one (1) size to another in height and width through use of joiners or accent joiners, which connect rail back panels together blindly, providing a butt joint between copy panels. Connect accent joiners to rail backs with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
 - e. Provide sign configurations as indicated on construction documents that vary in width from 228 mm (9 inches) to 2032 mm (80 inches), and have height dimensions of 50 mm (2 inches), 76 mm (3 inches), 152 mm (6 inches), 228 mm (9 inches) and 305 mm (12 inches). Height that can be increased beyond 305 mm (12 inches), by repeating height module in full or in part.
2. Provide rail back functions as internal structural member of sign. Fabricate of 6063T5-extruded aluminum, anodized black.
 - a. Fabricate to accept an extruded aluminum or plastic insert on either side, depending upon sign type.
 - b. Provide components that are convertible in field to allow for connection to other rail back panels.
 - c. Provide mounting devices including wall mounting for screw-on applications, ceiling mount and other mounting devices as needed.
 3. Provide rail insert functions as mounting device for copy panels on to the rail back. The rail insert mounts to the back of the copy panel with adhesive suitable for attaching particular copy insert material.

- a. Provide copy panels that slide or snap into the horizontal rail back.
4. Provide copy panels that accept various forms of copy and graphics, and attach to the rail back with the rail insert. Provide copy panels fabricated of ABS plastic with integral color or an acrylic lacquer finish.
 - a. Provide copy panels that are interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Provide materials that are cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Panel Materials.
 - 1) ABS Inserts: 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process.
 - a) Pressure bonded to extruded rail insert with adhesive.
 - b) Background Color: Integral or painted in acrylic lacquer.
 - c) Finished: Texture pattern.
 - 2) Photopolymer Inserts: 3.2 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive.
 - a) Background Color: Painted, acrylic enamel.
 - 3) Changeable Paper/ Insert Holder: Extruded insert holder with integral rail insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish.
 - a) Inserts into holder are paper with a clear 0.76 mm (.030 inches) textured cover.
 - b) Background Color: Painted, acrylic lacquer.
 - 4) Acrylic - 2 mm (.080 inches) non-glare acrylic.
 - a) Pressure bonded to extruded rail insert using adhesive.
 - b) Background Color: Painted in acrylic lacquer or acrylic enamel.
 - 5) Extruded 6063T5 aluminum with a black anodized finish insert holder with integral rail insert for connection with structural back panel to hold 0.76 mm (.030 inches) textured polycarbonate insert and a sliding tile which mounts in the inset holder and slides horizontally.

5. End Caps: Extruded using 6063T5 aluminum with a black anodized finish. End caps interlock with rail back with clips to form an integral unit, enclosing and securing the changeable copy panels, without requiring tools for assembly.
 - a. Interchangeable to each end of sign and to other signs in signage system of equal height.
 - b. Provide mechanical fasteners that can be added to the end caps that will secure it to rail back to make sign tamper resistant.
6. Joiners: Extruded using 6063T5 aluminum with a black anodized finish. Rail joiners connect rail backs together blindly, providing a butt joint between copy inserts.
7. Accent Joiners: Extruded using 6063T5 aluminum with a mirror polished finish. Connect joiner and rail backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent copy panel surfaces.
8. Top Accent Rail: Extruded rail using 6063T5 aluminum with a mirror polished finish that provides a 3.2 mm (.125 inches) high decorative trim cap. Cap butts flush to adjacent copy panel and encloses top of rail back and copy panel.
9. Typography:
 - a. Vinyl First Surface Copy (non-tactile): Applied vinyl copy.
 - b. Subsurface Copy Inserts: Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied vinyl copy.
 - 1) Spray face back with paint and laminated to extruded aluminum carrier insert.
 - c. Integral Tactile Copy Inserts: Phenolic photopolymer etched with 2.3 mm (.0937 inches) raised copy.
 - d. Silk-screened First Surface Copy (non-tactile): Injection molded or extruded ABS plastic insert with first surface applied enamel silk-screened copy.

D. Tactile Sign:

1. Tactile sign made from a material that provides for letters, numbers and Braille to be integral with sign. Photopolymer etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
2. Numbers, letters and Braille to be raised 0.8 mm (1/32 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.

3. Braille Dots: Conform with ANSI A117.1 for Braille position and layout; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
 4. Paint assembly specified color. After painting, apply white or other specified color to surface of the numbers and letters. Apply protective clear coat sealant to entire sign.
 5. Finish: Eggshell, 11 to 19 degree on a 60 degree glossmeter.
- E. Provide cork or felt on bottom or mounting bracket when sign is mounted on counter or desk.
- F. For ceiling mounted signs, provide mounting hardware on the sign that allows for sign disconnection, removal, reinstallation, and reconnection.
- J. Temporary Interior Signs:
1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 101 mm (4 inch) wide by 305 mm (12 inch) long.
 - a. Punched 3.2 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 101 mm (4 inch) side.
 - b. Reinforce hole on both sides with suitable material that prevents tie from pulling through hole.
 - c. Ties: Steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 152 mm (6 inch) long free ends.
 2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on construction documents.
 3. Install temporary signs to rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
 - a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
 - b. Replace and missing, damaged or illegible signs.

2.6 EXTERIOR SIGN TYPES:

- A. General:
1. Fabricate signs that comply with VA Signage Design Guide.
- B. Text and Graphics:

1. Illuminated Signs: Form graphics with router and backed with 3 mm (0.0125 inch) thick minimum translucent white acrylic diffuser. Mechanically fasten diffuser and letter voids to sign face.
2. Non-illuminated Signs: Provide surface applied reflective white opaque vinyl graphics.

2.7 FABRICATION:

- A. Design interior signage components to allow for expansion and contraction for a minimum material temperature range of 38 degrees C (100 degrees F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Provide concealed fasteners wherever possible.
- C. Shop fabricate so far as practicable. Fasten joints flush to conceal reinforcement, or weld joints, where thickness or section permits.
- D. Level and assemble contract surfaces of connected members so joints will be tight and practically unnoticeable, without applying filling compound.
- E. Signs: Fabricate with fine, even texture to be flat and sound.
 1. Maintain lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern.
 2. Plane surfaces to be smooth, flat and without oil-canning, free of rack and twist.
 3. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Finish extruded members to be free from extrusion marks. Fabricate square turns, sharp corners, and true curves.
- G. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Mitere edge joints to give appearance of solid material.
- H. Do not manufacture signs until final sign message schedule and location review has been completed by the COR and forwarded to contractor.
- I. Drill holes for bolts and screws. Mill smooth exposed ends and edges with corners slightly rounded.
- J. Form joints exposed to weather to exclude water.
- K. Movable Parts, Including Hardware: Cleaned and adjusted to operate as designed without binding or deformation of members. Center doors and covers in opening or frame.

1. Align contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. Prime painted surfaces as required. Apply finish coating of paint for complete coverage with no light or thin applications allowing substrate or primer to show.
 1. Finish surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Locate signs as shown on the construction documents.
- B. Conform to the VA Signage Design Guide for installation requirements.
- C. At each sign location there are no utility lines behind each sign location that will be affected by installation of signs.
 1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.
- D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings, templates, instructions and directions for installation of anchorage devices, which may involve other trades.
- E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevation and Sign Location Plans. When exact position, angle, height or location is not clear, contact COR for resolution.
- F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.
- G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

- - - END - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings.
- C. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
 - 1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing

states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.

2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.

- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:
 - 1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the Resident Engineer a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
 - 2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the Resident Engineer fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
 - 3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed

by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the Resident Engineer.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic

testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:

1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
 2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
 3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the Resident Engineer and Medical Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the Resident Engineer and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
 5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the Resident Engineer and Medical Center's Chief Engineer or his/her designee to witness the work.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of

the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as individual breakers.

1.12 SUBMITTALS

- A. Submit to the Resident Engineer in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall

be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. Description of the function of each principal item of equipment.
 - c. Installation instructions.
 - d. Safety precautions for operation and maintenance.
 - e. Diagrams and illustrations.

- f. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - g. Performance data.
 - h. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - i. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
- 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 - 2. Each type of conduit coupling, bushing, and termination fitting.
 - 3. Conduit hangers, clamps, and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various

manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials

D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-10.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors

486C-04.....Splicing Wire Connectors

486D-05.....Sealed Wire Connector Systems

486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables

514B-04.....Conduit, Tubing, and Cable Fittings

SPEC WRITER NOTE: Delete between // ----
// if not applicable to project. Also
delete any other item or paragraph not
applicable to the section and renumber
the paragraphs.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
 - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
 - 2. No. 8 AWG and larger: Stranded.
 - 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
 - 4. Insulation: THHN-THWN
- D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the Resident Engineer.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:

1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be //zinc-plated//cadmium-plated// steel.
- D. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, and pullboxes.

- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- F. For connections to motors and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors or vibrating equipment.
- G. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- H. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.3 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, and pullboxes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.4 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.5 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

3.6 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - 2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the Resident Engineer.
 - 3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by designation only.

- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 RACEWAY

- A. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 - 3. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.
- B. Branch Circuits: Install equipment grounding conductors with all power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
 - 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 - 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- E. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.3 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

---END---

**SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- C. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- D. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing

- C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 1-05.....Flexible Metal Conduit
 - 5-11.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-13.....Liquid-Tight Flexible Steel Conduit
 - 467-13.....Grounding and Bonding Equipment
 - 514A-13.....Metallic Outlet Boxes
 - 514B-12.....Conduit, Tubing, and Cable Fittings
 - 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers
 - 651-11.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings
 - 651A-11.....Type EB and A Rigid PVC Conduit and HDPE
Conduit
 - 797-07.....Electrical Metallic Tubing
 - 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
 - TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit
 - TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
 - FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable
 - FB2.10-13.....Selection and Installation Guidelines for
Fittings for use with Non-Flexible Conduit or
Tubing (Rigid Metal Conduit, Intermediate
Metallic Conduit, and Electrical Metallic
Tubing)
 - FB2.20-12.....Selection and Installation Guidelines for
Fittings for use with Flexible Electrical
Conduit and Cable
- F. American Iron and Steel Institute (AISI):

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
 - 2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
 - 3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 - 4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
 - 5. Flexible Metal Conduit: Shall conform to UL 1.
 - 6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
- C. Conduit Fittings:
 - 1. Rigid Steel and Intermediate Metallic Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

- f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
- 2. Electrical Metallic Tubing Fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
 - 3. Flexible Metal Conduit Fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
 - 4. Liquid-tight Flexible Metal Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
 - 5. Expansion and Deflection Couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:

1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
 2. Rustproof cast metal where required by the NEC or shown on drawings.
 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Resident Engineer prior to drilling through structural elements.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the Resident Engineer where working space is limited.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At exterior wall conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Install conduit as follows:
 - 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
 - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 - 5. Cut conduits square, ream, remove burrs, and draw up tight.
 - 6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
 - 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
 - 8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
 - 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 - 10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 - 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 - 12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- C. Conduit Bends:
 - 1. Make bends with standard conduit bending machines.
 - 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 - 3. Bending of conduits with a pipe tee or vise is prohibited.
- D. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the Resident Engineer.

3.3 CONCEALED WORK INSTALLATION

- A. Above Furred or Suspended Ceilings and in Walls:
 1. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
 2. Align and run conduit parallel or perpendicular to the building lines.
 3. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
 4. Tightening set screws with pliers is prohibited.
 5. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel, IMC, EMT. Mixing different types of conduits in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- F. Surface Metal Raceways: Use only where shown on drawings.
- G. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.6 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.7 EXPANSION JOINTS

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

3.10 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.

- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
 - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

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**SECTION 26 09 23
LIGHTING CONTROLS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting controls.
 - b. Material and construction details.
 - c. Physical dimensions and description.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
 - GC-12-03.....Occupancy Sensors
- C. National Electrical Manufacturer's Association (NEMA):
 - C136.10-10.....American National Standard for Roadway and Area Lighting Equipment—Locking-Type Photocontrol Devices and Mating Receptacles—Physical and Electrical Interchangeability and Testing
 - ICS-1-08.....Standard for Industrial Control and Systems General Requirements
 - ICS-2-05.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
 - ICS-6-11.....Standard for Industrial Controls and Systems Enclosures
- D. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 20.....Standard for General-Use Snap Switches
 - 773-95.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
 - 773A-06.....Nonindustrial Photoelectric Switches for Lighting Control
 - 98-04.....Enclosed and Dead-Front Switches
 - 916-07.....Standard for Energy Management Equipment Systems
 - 917-06.....Clock Operated Switches
 - 924-06.....Emergency Lighting and Power Equipment (for use when controlling emergency circuits).

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

- A. Electronic, solid-state programmable units with alphanumeric display; complying with UL 916 and or 917.
 - 1. Contact Configuration: SPST
 - 2. Contact Rating: 30-A inductive or resistive 120-277 volt
 - 3. Astronomical Clock: Capable of switching a load on at sunset and off at sunrise, and automatically changing the settings each day in accordance with seasonal changes of sunset and sunrise.
Additionally, it shall be programmable to a fixed on/off weekly schedule.
 - 4. Power Backup: Battery or capacitor for schedules and time clock.

2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
 - 1. Light-Level Monitoring Range: 16.14 to 108 lx (1.5 to 10 fc), with adjustable turn-on and turn-off levels.
 - 2. Time Delay: 15-second minimum.
 - 3. Surge Protection: Metal-oxide varistor.
 - 4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle turn-on.
- C. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are

in good operating condition and properly performing the intended function in the presence of Resident Engineer.

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SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.
- B. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the plan drawing keynotes.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

- h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C78.1-91.....Fluorescent Lamps - Rapid-Start Types - Dimensional and Electrical Characteristics
 - C78.376-01.....Chromaticity of Fluorescent Lamps
- C. American Society for Testing and Materials (ASTM):
 - C635-07.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
- D. Environmental Protection Agency (EPA):
 - 40 CFR 261.....Identification and Listing of Hazardous Waste
- E. Federal Communications Commission (FCC):
 - CFR Title 47, Part 15...Radio Frequency Devices
 - CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment
- F. Illuminating Engineering Society (IES):
 - LM-79-08.....Electrical and Photometric Measurements of Solid-State Lighting Products

- LM-80-08.....Measuring Lumen Maintenance of LED Light Sources
- LM-82-12.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature
- G. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits
- H. International Code Council (ICC):
 - IBC-12.....International Building Code
- I. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 101-12.....Life Safety Code
- J. National Electrical Manufacturer's Association (NEMA):
 - C82.1-04.....Lamp Ballasts - Line Frequency Fluorescent Lamp Ballasts
 - C82.2-02.....Method of Measurement of Fluorescent Lamp Ballasts
 - C82.4-02.....Lamp Ballasts - Ballasts for High-Intensity Discharge and Low-Pressure Sodium (LPS) Lamps (Multiple-Supply Type)
 - C82.11-11.....Lamp Ballasts - High Frequency Fluorescent Lamp Ballasts
 - LL-9-09.....Dimming of T8 Fluorescent Lighting Systems
 - SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or Systems
- K. Underwriters Laboratories, Inc. (UL):
 - 496-08.....Lampholders
 - 542-0599.....Fluorescent Lamp Starters
 - 844-12.....Luminaires for Use in Hazardous (Classified) Locations
 - 924-12.....Emergency Lighting and Power Equipment
 - 935-01.....Fluorescent-Lamp Ballasts
 - 1029-94.....High-Intensity-Discharge Lamp Ballasts
 - 1029A-06.....Ignitors and Related Auxiliaries for HID Lamp Ballasts
 - 1598-08.....Luminaires
 - 1574-04.....Track Lighting Systems
 - 2108-04.....Low-Voltage Lighting Systems

8750-09.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
 - 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- D. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- E. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 - 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 - 3. Exterior finishes shall be as shown on the drawings.

- F. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

2.10 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
 - a. Minimum efficiency: 85% at full load.
 - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
 - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
 - d. Integral short circuit, open circuit, and overload protection.
 - e. Power Factor: ≥ 0.95.
 - f. Total Harmonic Distortion: ≤ 20%.
 - g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
 - a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Troffers:

1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- D. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
- E. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- F. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.
- G. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform the following:
1. Visual Inspection:
 - a. Verify proper operation by operating the lighting controls.
 - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

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SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms "lighting fixtures", "fixture" and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- E. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the plan drawing keynotes.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

- h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
 - j. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown on drawings. Site plan shall show computer generated point-by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Aluminum Association Inc. (AA):
AAH35.1-06.....Alloy and Temper Designation Systems for
Aluminum
- C. American Association of State Highway and Transportation Officials (AASHTO):
32-LTS-6.....Structural Supports for Highway Signs,
Luminaires and Traffic Signals
- D. American Concrete Institute (ACI):
318-05Building Code Requirements for Structural
Concrete
- E. American National Standards Institute (ANSI):

- C81.61-09Electrical Lamp Bases - Specifications for
Bases (Caps) for Electric Lamps
- F. American Society for Testing and Materials (ASTM):
- A123/A123M-12Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware
- B108-03a-08Aluminum-Alloy Permanent Mold Castings
- C1089-13Spun Cast Prestressed Concrete Poles
- G. Federal Aviation Administration (FAA):
- AC 70/7460-IK-07.....Obstruction Lighting and Marking
- AC 150/5345-43F-06.....Obstruction Lighting Equipment
- H. Illuminating Engineering Society of North America (IESNA):
- HB-9-00.....Lighting Handbook
- RP-8-05.....Roadway Lighting
- LM-52-03.....Photometric Measurements of Roadway Sign
Installations
- LM-72-10.....Directional Positioning of Photometric Data
- LM-79-08.....Approved Method for the Electrical and
Photometric Measurements of Solid-State Lighting
Products
- LM-80-08.....Approved Method for Measuring Lumen Maintenance
of LED Light Sources
- TM-15-07.....Backlight, Uplight and Glare (BUG) Ratings
- I. National Electrical Manufacturers Association (NEMA):
- C78.41-06.....Electric Lamps - Guidelines for Low-Pressure
Sodium Lamps
- C78.42-07Electric Lamps - Guidelines for High-Pressure
Sodium Lamps
- C78.43-07Electric Lamps - Single-Ended Metal-Halide
Lamps
- C78.1381-98.....Electric Lamps - 70-Watt M85 Double-Ended
Metal-Halide Lamps
- C82.4-02Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps (Multiple-Supply Type)
- C136.3-05For Roadway and Area Lighting Equipment -
Luminaire Attachments

- C136.17-05Roadway and Area Lighting Equipment - Enclosed
Side-Mounted Luminaires for Horizontal-Burning
High-Intensity-Discharge Lamps - Mechanical
Interchangeability of Refractors
- ICS 2-00 (R2005)Controllers, Contactors and Overload Relays
Rated 600 Volts
- ICS 6-93 (R2006)Enclosures
- J. National Fire Protection Association (NFPA):
 - 70-11National Electrical Code (NEC)
- K. Underwriters Laboratories, Inc. (UL):
 - 496-08Lampholders
 - 773-95.....Plug-In, Locking Type Photocontrols for Use
with Area Lighting
 - 773A-06Nonindustrial Photoelectric Switches for
Lighting Control
 - 1029-94.....High-Intensity-Discharge Lamp Ballasts
 - 1598-08Luminaires
 - 8750-09.....Light Emitting Diode (LED) Equipment for Use in
Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 305 mm (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

Luminaires, materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 LUMINAIRES

- A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.
- C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.

- D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- E. Pre-wire internal components to terminal strips at the factory.
- F. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.
- G. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.

2.3 LAMPS

- A. LED sources shall meet the following requirements:
 - 1. Operating temperature rating shall be between -40 degrees C (-40 degrees F) and 50 degrees C (120 degrees F).
 - 2. Correlated Color Temperature (CCT): 4000K
 - 3. Color Rendering Index (CRI): ≥ 85 .
 - 4. The manufacturer shall have performed reliability tests on the LEDs luminaires complying with Illuminating Engineering Society (IES) LM79 for photometric performance and LM80 for lumen maintenance and L70 life.

2.4 LED DRIVERS

- A. LED drivers shall meet the following requirements:
 - 1. Drivers shall have a minimum efficiency of 85%.
 - 2. Starting Temperature: -40 degrees C (-40 degrees F).
 - 3. Input Voltage: 120 to 480 ($\pm 10\%$) volt.
 - 4. Power Supplies: Class I or II output.
 - 5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
 - 6. Power Factor (PF): ≥ 0.90 .
 - 7. Total Harmonic Distortion (THD): $\leq 20\%$.
 - 8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
 - 9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

2.5 EXISTING LIGHTING SYSTEMS

- A. For modifications or additions to existing lighting systems, the new components shall be compatible with the existing systems.

- B. New luminaires shall have approximately the same configurations, dimensions, lamping and reflector type as the existing poles and luminaires, except where otherwise shown on the drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
- B. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

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SECTION 31 20 11
EARTHWORK (SHORT FORM)

PART 1 - GENERAL

1.1:DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Resident Engineer's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

B. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items

including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Classified Excavation: Removal and disposal of all material not defined as rock.

C. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m³ (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m³ (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow pits, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:

1. 300 mm (12 inches) outside of the perimeter of formed footings.
2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.

- 3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
- 4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).

B. Payment: No separate payment shall be made for rock excavation quantities shown. The contract price and time will be adjusted for overruns or underruns in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
 - 1. Certification of rock quantities excavated.
 - 2. Excavation method.
 - 3. Labor.
 - 4. Equipment.
 - 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 - 6. Plot plan showing elevations.
- C. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
 - 2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
 - T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
 - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop

- D. American Society for Testing and Materials (ASTM):
 - C33-03.....Concrete Aggregate
 - D698-e1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort
 - D1140-00.....Amount of Material in Soils Finer than the No.
200 (75-micrometer) Sieve
 - D1556-00.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand-Cone Method
 - D1557-09.....Laboratory Compaction Characteristics of Soil
Using Modified Effort
 - D2167-94 (2001).....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method
 - D2487-06.....Standard Classification of Soil for Engineering
Purposes (Unified Soil Classification System)
 - D6938-10.....Standard Test Methods for Density of Soil and
Soil-Aggregate in Place by Nuclear Methods
(Shallow Depth)

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
 - 1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140, 75 micrometers (No. 200) sieve and no more than 2 percent by weight passing the 4.75 mm (No. 4) size sieve.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving,

debris, trash and any other obstructions. Remove materials from the Medical Center.

- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the Resident Engineer.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the Resident Engineer. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.
2. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center
- E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations.

3.2 EXCAVATION:

- A. Shoring, Sheeting and Bracing: Shore, brace, or slope to it's angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
 2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.
- B. Excavation Drainage: Operate pumping equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the Resident Engineer should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material
- D. Building Earthwork:
1. Excavation shall be accomplished as required by drawings and specifications.
 2. Excavate foundation excavations to solid undisturbed subgrade.
 3. Remove loose or soft material to solid bottom.

4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
3. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Resident Engineer.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f.

- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately

braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by Resident Engineer.

- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the Resident Engineer. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D698. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.
- E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.
- F. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the Resident Engineer sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the

excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the Resident Engineer at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A

designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center

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