SECTION 08 80 00

GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

B. Decorative Glazing Film: Refer to Room Finish Schedule indicated on the Drawings.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass is approved by Project Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
   a. Tempered glass.
   b. Laminated glass or have certificate for panes without permanent label.

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:

1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.

C. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Elastic compound for metal sash glazing.
3. Glazing cushion.

4. Sealing compound.

1.5 DELIVERY, STORAGE AND HANDLING

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.6 PROJECT CONDITIONS

A. Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

1. Z97.1-04 Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.

C. American Society for Testing and Materials (ASTM):

1. C542-05 Lock-Strip Gaskets.
2. C920-08 Elastomeric Joint Sealants.
3. C1036-06 Flat Glass.
4. C1048-04 Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
5. C1172-09 Laminated Architectural Flat Glass.

D. Code of Federal Regulations (CFR):

1. 16 CFR 1201 Safety Standard for Architectural Glazing Materials; 1977, with 1984 Revision.

E. National Fire Protection Association (NFPA):

1. 80-08 Fire Doors and Windows.

F. National Fenestration Rating Council (NFRC)

G. Safety Glazing Certification Council (SGCC)2009

1. Certified Products Directory (Issued Semi-Annually).

H. Glass Association of North America (GANA):

1. Glazing Manual (Latest Edition)
2. Sealant Manual (2008)

PART 2 - PRODUCTS

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch) and 9mm (3/8 inch)as indicated.
3. Coordinate color/tint/coating to accommodate required security monitoring.

2.2 HEAT-TREATED GLASS

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch) and 9mm (3/8 inch) as indicated.

2.3 FIRE RESISTANT GLASS WITHOUT WIRE MESH

A. Fire resistant glass or glass assembly classified by UL in Building Materials Directory or other approved testing laboratory bearing permanent mark of classification.

B. Firelite.

1. UL listing R13377-1, 4.8 mm (3/16 inch) thick, unpolished.
2. Distributed by Technical Glass Products; Kirkland, WA 98033.

C. Pyrovue Commercial.

1. UL listing R10178(N), 41 mm (1-5/8 inch) thick.
2. Represented by Advanced Glass Systems Corporation, Trumbauersville, PA 18970-0051

2.4 GLAZING FILM

A. Decorative glazing film: Refer to Room Finish Schedule indicated on the Drawings.

2.5 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.

5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

F. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

H. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

I. Structural Sealant: ASTM C920, silicone acetoxy cure:

1. Type S.
?. Class 25.
?. Grade NS.
?. Shore a hardness of 25 to 30 Durometer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer’s approved shop

drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant- substrate testing.

3.3 INSTALLATION - GENERAL

A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

G. Fire Resistant Glass:

1. Wire glass: Glaze in accordance with NFPA 80.

2. Other fire resistant glass: Glaze in accordance with UL design requirements.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

A. Cut glazing spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.

B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.

D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.

E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

F. Trim protruding tape edge.

3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.

B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.

C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.

E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.

F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.

G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.6 INSTALLATION - WET METHOD (SEALANT AND SEALANT)

A. Place setting blocks at 1/4 points and install glazing pane or unit.

B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

C. Fill gaps between glazing and stops with sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.

D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.7 INSTALLATION - EXTERIOR BUTT GLAZED METHOD (SEALANT ONLY)

A. Temporarily brace glass in position for duration of glazing process. Mask edges of glass at adjoining glass edges and between glass edges and framing members.

B. Temporarily secure a small diameter non-adhering foamed rod on back side of joint.

C. Apply sealant to open side of joint in continuous operation; thoroughly fill the joint without displacing the foam rod. Tool the sealant surface smooth to concave profile.

D. Permit sealant to cure then remove foam backer rod. Apply sealant to opposite side, tool smooth to concave profile.

E. Remove masking tape.

3.8 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.

B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.

D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line.

F. Trim protruding tape edge.

3.9 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Project Engineer.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.10 PROTECTION

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.11 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Install clear wire glass in interior fire rated or labeled doors and windows.

2. Use Fire Resistant Glass without wire mesh.

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.

2. Install in storefront, windows, and door sidelights adjacent to doors.

3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.

C. Clear Glass

1. Interior observation windows not specified otherwise.
2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

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