



Department of Veterans Affairs

Louis Stokes Cleveland VA Medical Center
Cleveland, Ohio

EXPAND PATIENT PARKING GARAGE

Project No: 541-378

PROJECT MANUAL

100% BID SET

Volume I

Prepared by:



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**DEPARTMENT OF VETERANS AFFAIRS
 VHA MASTER SPECIFICATIONS**

**TABLE OF CONTENTS
 Section 00 01 10**

	DIVISION 00 - SPECIAL SECTIONS	DATE
00 01 15	List of Drawing Sheets	07-15
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	12-18
01 32 16.15	Project Schedules (Small Projects - Design/Bid/Build	04-13
01 33 23	Shop Drawings, Product Data, and Samples	05-17
01 35 26	Safety Requirements	02-17
01 42 19	Reference Standards	05-16
01 45 00	Quality Control	01-18
01 45 29	Testing Laboratory Services	11-18
01 45 35	Special Inspections	04-18
01 57 19	Temporary Environmental Controls	01-11
01 74 19	Construction Waste Management	09-13
01 81 13	Sustainable Construction Requirements	10-17
01 91 00	General Commissioning Requirements	10-15
	DIVISION 02 - EXISTING CONDITIONS	
02 41 00	Demolition	08-17
	DIVISION 03 - CONCRETE	
03 23 00	Stressing Tendons	07-11
03 30 00	Cast-in-Place Concrete	12-15
03 38 16	Unbounded Post-Tensioned Concrete	
03 45 00	Precast Architectural Concrete	10-15
	DIVISION 04 - MASONRY	
04 20 00	Unit Masonry	08-17
	DIVISION 05 - METALS	
05 12 00	Structural Steel Framing	11-18
05 12 13	Architecturally Exposed Structural Steel	
05 31 00	Steel Decking	02-16
05 50 00	Metal Fabrications	08-18
	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	10-17

	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 22 00	Roof and Deck Insulation	02-16
07 53 23	Ethylene-Propylene-Diene-Monomer Roofing	02-16
07 60 00	Flashing and Sheet Metal	07-14
07 71 00	Roof Specialties	10-15
07 92 00	Joint Sealants	10-17
07 95 13	Expansion Joint Cover Assemblies	02-16
	DIVISION 08 - OPENINGS	
08 41 13	Aluminum-Framed Entrances and Storefronts	08-16
08 44 13	Glazed Aluminum Curtain Walls	03-17
08 80 00	Glazing	10-15
	DIVISION 09 - FINISHES	
09 91 00	Painting	01-16
	DIVISION 10 - SPECIALTIES	
10 14 00	Signage	10-15
10 44 13	Fire Extinguisher Cabinets	08-18
	DIVISION 14- CONVEYING EQUIPEMENT	
14 21 00	Traction Elevators	10-18
	DIVISION 21- FIRE SUPPRESSION	
21 12 00	Manual Dry Standpipe Systems	06-15
	DIVISION 22 - PLUMBING	
22 05 11	Common Work Results for Plumbing	07-16
22 07 11	Plumbing Insulation	09-15
22 14 00	Facility Storm Drainage	09-15
22 40 00	Plumbing Fixtures	09-15
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)	
23 05 11	Common Work Results for HVAC	08-17
23 05 12	General Motor Requirements for HVAC and Steam Generation Equipment	08-17
	DIVISION 26 - ELECTRICAL	
26 01 00	Basic Electrical Requirements	
26 02 00	Quality Requirements	
26 05 00	Common Work Results for Electrical	

26 05 11	Requirements for Electrical Installations	01-16
26 05 19	Low-Voltage Electrical Power Conductors and Cables	01-17
26 05 26	Grounding and Bonding for Electrical Systems	01-17
26 05 33	Raceway and Boxes for Electrical Systems	01-18
26 08 00	Commissioning of Electrical Systems	11-16
26 09 23	Lighting Controls	01-18
26 27 26	Wiring Devices	01-18
26 29 21	Enclosed Switches and Circuit Breakers	01-17
26 41 00	Facility Lightning Protection	01-17
26 51 00	Interior Lighting	01-18
26 56 00	Exterior Lighting	01-18
	DIVISION 27 - COMMUNICATIONS	
27 05 11	Requirements for Communications Installations	06-15
27 05 26	Grounding and Bonding for Communications Systems	06-15
27 05 33	Raceways and Boxes for Communications Systems	10-18
27 08 00	Commissioning of Communications Systems	11-16
27 10 00	Control, Communication and Signal Wiring	06-15
	DIVISION 28 - ELECTRONIC SAFETY AND SECURITY	
28 05 00	Common Work Results for Electronic Safety and Security	04-18
28 05 13	Conductors and Cables for Electronic Safety and Security	10-18
28 05 26	Grounding and Bonding for Electronic Safety and Security	09-11
28 05 28.33	Conduits and Backboxes for Electronic Safety and Security	09-11
28 08 00	Commissioning of Electronic Safety and Security Systems	11-16
28 23 00	Video Surveillance	09-11
28 31 00	Fire Detection and Alarm	10-11
	DIVISION 32 - EXTERIOR IMPROVEMENTS	
32 17 23	Pavement Markings	08-16
32 31 13	Chain Link Fences and Gates	06-18
32 31 40	High Security Fences and Gates	08-16

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

- A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Louis Stokes Cleveland VAMC Expand Patient Parking Garage as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only in accordance with the solicitation and Contracting Officer.
- C. Offices of AE Works, 212 Sandusky Street, Pittsburgh 15112, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

A. ITEM I, GENERAL CONSTRUCTION Work includes general construction, alterations, drainage, necessary removal of existing structures and construction and certain other items.

ITEM II, Electrical Work: Work includes all labor, material, equipment and supervision to perform the required electrical construction work on this project.

ITEM III, Mechanical Work: Work includes all labor, material, equipment and supervision to perform the required Mechanical construction work on this project.

B. DEDUCT ALTERNATE NO.1: No glass back to
elevator_____

C. DEDUCT ALTERNATE NO. 2: Remove exterior building
signage_____

D. DEDUCT ALTERNATE NO. 3: No elevated crown at elevator/stair tower

E. DEDUCT ALTERNATE NO. 4: Remove custom image at West Elevation

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the

Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workers are subject to rules of Cleveland VAMC Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to areas required to remain in operation.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To ensure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to ensure accomplishment of this work in successive phases mutually agreeable to COR and Contractor, as follows:

- I. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
1. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least

inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.

4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
- M. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from VAMC Parking Garage.

1.8 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to

contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.9 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.10 WARRANTY MANAGEMENT

- A. Warranty Management Plan: Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction in at least 30 days before the planned pre-warranty conference, submit one set of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesman, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below must include due date and whether item has been submitted or was approved. Warranty information made available during the construction phase must be submitted to the Contracting Officer for approval prior to each monthly invoice for payment. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period will begin on the date of the project acceptance and continue for the product warranty period. A joint 4 month and 9 month warranty inspection will be conducted, measured from time of

acceptance, by the Contactor and the Contracting Officer. Include in the warranty management plan, but not limited to, the following:

1. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the company of the Contractor, subcontractors, manufacturers or suppliers involved.
2. Furnish with each warranty the name, address and telephone number of each of the guarantor's representatives nearest project location.
3. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers and for all commissioned systems such as fire protection and alarm systems, sprinkler systems and lightning protection systems, etc.
4. A list for each warranted equipment item, feature of construction or system indicating:
 - a. Name of item.
 - b. Model and serial numbers.
 - c. Location where installed.
 - d. Name and phone numbers of manufacturers and suppliers.
 - e. Name and phone numbers of manufacturers or suppliers.
 - f. Names, addresses and phone numbers of sources of spare parts.
 - g. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
 - h. Starting point and duration of warranty period.
 - i. Summary of maintenance procedures required to continue the warranty in force.
 - j. Cross-reference to specific pertinent Operation and Maintenance manuals.

- k. Organizations, names and phone numbers of persons to call for warranty service.
 - l. Typical response time and repair time expected for various warranted equipment.
 5. The plans for attendance at the 4 and 9-month post construction warranty inspections conducted by the government.
 6. Procedure and status of tagging of all equipment covered by extended warranties.
 7. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.
- B. Performance Bond: The Performance Bond must remain effective throughout the construction period.
1. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.
 2. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the contractor's expenses, the Contracting Officer will have the right to recoup expenses from the bonding company.
 3. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.
- C. Pre-Warranty Conference: Prior to contract completion, and at a time designated by the Contracting Officer, the Contractor shall meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for

Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty will be established/ reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contract will be located within the local service area of the warranted construction, be continuously available and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in conjunction with other portions of this provision.

D. Contractor's Response to Construction Warranty Service Requirements:

Following oral or written notification by the Contracting Officer, the Contractor shall respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframe specified, the Government will perform the work and back charge the construction warranty payment item established.

1. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.
2. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 8 hours, initiate work within 24 hours and work continuously to completion or relief.
3. Third Priority Code 3. All other work to be initiated within 3 work days and work continuously to completion or relief.
4. The "Construction Warranty Service Priority List" is as follows:

Code 1-Life Safety Systems

- a. Fire suppression systems.

b. Fire alarm system(s).

Code 1-Elevator

a. Elevator operation

Code 1 Doors

a. Exterior, exterior personnel doors or hardware, not functioning properly, causing security, fire or safety problem.

Code 1-Electrical

a. Power failure (entire area or any building operational after 1600 hours).

b. Security system and lights.

c. Smoke detectors.

Code 2-Electrical

a. Power failure (no power to a room or part of building).

b. Receptacles and lights not operational (in a room or part of building).

Code 3-Electrical

a. Exterior lights not operational.

Code 1-Gas

a. Leaks and pipeline breaks.

Code 1-Plumbing

a. Leaking water supply pipes.

Code 2-Plumbing

a. Flush valves not operating properly

b. Fixture drain, supply line or any water pipe leaking.

Code 3- Plumbing

a. Leaky faucets.

Code 3-Interior

- a. Floors damaged.
- b. Paint chipping or peeling.

Code 1-Roof Leaks

- a. Damage to property is occurring.

Code 2-Water (Exterior)

- a. No water to facility.

Code 2-Water (Hot)

- a. No hot water in portion of building listed.

Code 3

- a. All work not listed above.

E. Warranty Tags: At the time of installation, tag each warranted item with a durable, oil and water-resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Type of product/material	
Model number	
Serial number	
Contract number	
Warranty period from/to	
Inspector's signature	
Construction Contractor	
Address	
Telephone number	
Warranty contact	
Address	
Telephone number	
Warranty response time priority code	

1.11 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.12 CONTRACTOR'S FIELD OFFICE

- A. The Contractor shall, within fifteen (15) days after receipt of Notice to Proceed, provide where directed by the COR a temporary field office, for use of the Contractor.
- B. The field office shall provide not less than 8 feet by 20 feet (160 square feet) of floor area in one unit. Installation of the office shall meet all local codes.
- C. Provide office (three foot) wide exterior doors, including hardware and OSHA approved platform and stairs leading to grade.

- D. Enclose the entire perimeter of the office from the floor to the ground and finish to match exterior. Provide R7 insulation and seal tight to ground with a painted 19 mm (3/4 inch) exterior grade plywood skirt.
- E. Exterior finishes shall be manufacturer's standards.
- F. Provide 750 mm (2-1/2 feet) wide by 900 mm (3 feet) high operable windows; minimum two window openings shall be fitted with security bars to prevent any forced entry. The doors of field office shall have a hasp and padlock and also deadbolts keyed from both sides.
- G. Provide sufficient fluorescent lighting in each room to deliver 750 lux (70 foot-candles) of light at desk top height without the aid of daylight.
- H. Provide one duplex receptacle in each wall of each room. If a wall is 3.0 m (10 feet) long or more, provide two receptacles for each 3.0 m (10 feet), or portion thereof, of wall. Provide two duplex receptacles in low partition at secretary's desk.
- I. The Contractor shall provide the following:
 - 1. All necessary piping, power circuits network cabling, cat 5e or better cabling for phones and computers, electrical fixtures, lighting, and other items necessary to provide a habitable structure for the purpose intended.
 - 2 Heating and air conditioning system designed to maintain the temperature between 21 and 27 degrees C (70 and 80 degrees F) with 50 percent relative humidity maintained during the air conditioning season.
- J. Contractor shall, for the duration of occupancy, provide the following:
 - 1. Satisfactory conditions in and around the field office.
 - 2. Maintenance of utility feeds.
- K. The Contractor shall provide the following new items:
 - 1. All furniture, workstation equipment, office supplies, and other items the contractor requires to staff the field office appropriately to complete the requirements of the contract.

L. At the completion of all work, including the punch list, the field office shall remain the property of the Contractor and Contractor shall remove same, including utility connections, from the Medical Center. The site shall be restored to original condition and finished in accordance with contract requirements. M. The Contractor shall furnish site plans for approval by the COR prior to furnishing the field office.

1.13 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
- D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

1.14 TEMPORARY USE OF EXISTING ELEVATORS

- A. Use of existing elevator for handling building materials and Contractor's personnel will be permitted subject to following provisions:
 - 1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper condition. Contractor may use elevators Nos. _____ in Building Nos. _____ for exclusive use for daily use between the hours of _____. and for special nonrecurring time intervals when permission is granted. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.
 - 2. Contractor covers and provides maximum protection of following elevator components:
 - a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.
 - 3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes at the contractor's expense.
 - 4. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining at the contractors expense.
 - 5. All parts of main controller, starter, relay panel, selector, etc., worn or damaged during temporary use shall be removed and replaced

with new parts at the contractors expense, if recommended by elevator inspector after elevator is released by Contractor.

6. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

1.15 TEMPORARY USE OF NEW ELEVATORS

- A. The Contractor and his personnel shall be permitted use of new elevator(s) subject to the following provisions:
 1. Contractor shall make arrangements with the COR for use of elevator(s). Contractor may obtain elevator(s) for exclusive use.
 2. Prior to the use of elevator(s), the Contractor shall have the elevator(s) inspected and accepted by an ASME accredited, certified elevator safety inspector. The acceptance report shall be submitted to the COR.
 3. Submit to the COR the schedule and procedures for maintaining equipment. Indicate the day or days of the week and total hours required for maintenance. A report shall be submitted to the COR monthly indicating the type of maintenance conducted, hours used, and any repairs made to the elevator(s).
 4. The Contractor shall be responsible for enforcing the maintenance procedures as per VA and manufacturers recommendations and requirements.
 5. During temporary use of elevator(s) all repairs, equipment replacement and cost of maintenance shall be the responsibility of the Contractor.
 6. Personnel for operating elevator(s) shall not be provided by the Department of Veterans Affairs.
 7. Contractor shall cover and provide maximum protection of the entire elevator(s) installation.
 8. The Contractor shall arrange for the elevator company to perform operation of the elevator(s) so that an ASME accredited, certified elevator safety inspector can evaluate the equipment. The Contractor shall be responsible for any costs of the elevator company.

9. All elevator(s) parts worn or damaged during temporary use shall be removed and replaced with new parts at the contractor's expense. This shall be determined by an ASME accredited certified elevator safety inspector after temporary use and before acceptance by the Government. Submit report to the COR for approval.
10. Elevator shall be tested as required by the testing section of the elevator(s) specifications before acceptance by the Department of Veterans Affairs. The Contractor shall be responsible for all cost associated with testing and inspection.

1.16 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workers) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.17 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

1.18 TESTS

A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before

requesting final tests. Final test will not be conducted unless pre-tested.

- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.19 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall

include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.20 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Storage space for equipment will be provided by the Government and the Contractor shall be prepared to unload and store such equipment therein upon its receipt at the Medical Center.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.21 RELOCATED EQUIPMENT ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, at the main whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.22 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.

- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign is shown on the drawings.

1.23 SAFETY SIGN

- A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COR.
- D. Standard Detail Drawing Number SD10000-02 (Found on VA TIL) of safety sign showing required legend and other characteristics of sign is // attached hereto and is made a part of this specification. // shown on the drawings. //
- E. Post the number of accident free days on a daily basis.

Estimated Cost		No. of Photographs
Up to	\$250,000	50 to 100
" "	\$500,000	100 to 150
" "	\$1,000,000	150 to 200
" "	\$2,000,000	200 to 250
" "	\$5,000,000	250 to 300
" "	\$10,000,000	300 to 400
More than	\$10,000,000	400 to 500

1.24 PHOTOGRAPHIC DOCUMENTATION

- A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones

including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:

1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.

B. Photographic documentation elements:

1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
2. Indexing and navigation system shall utilize actual construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site

- work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
 6. As-built condition of pre-foundation utilities and site utilities shall be documented prior to pouring footers, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story buildings. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.
 7. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
 8. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the COR in order to capture pre-determined focal points, such as roofing, flashing, steel work, architectural detailing. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
 9. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at

certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the COR. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.

10. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
11. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
12. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of Department of Veterans Affairs pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.
13. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
14. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the COR.
15. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by COR.
16. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by COR prior to occupancy.
17. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through COR. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Builts viewable on-line and anticipated future shoot dates.
- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

1.25 FINAL ELEVATION DIGITAL IMAGES

- A. A minimum of four (4) images of each elevation shall be taken with a minimum 6 MP camera, by a professional photographer with different settings to allow the COR to select the image to be printed. All images are provided to the RE on a CD.
- B. Photographs shall be taken upon completion, including landscaping. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.
- C. Furnish six (6) 400 mm x 500 mm (16 by 20 inch) color prints of the following buildings constructed under this project (elevations as

selected by the RE from the images taken above). Photographs shall be artistically composed showing full front elevations. All images shall become property of the Government. Each of the selected six prints shall be placed in a frame with a minimum of 2 inches of appropriate matting as a border. Provide a selection of a minimum of 3 different frames from which the SRE will select one style to frame all six prints. Photographs with frames shall be delivered to the COR in boxes suitable for shipping.

1.26 VA TRIRIGA CPMS

VA contractors, selected by award to perform work, are required to get access to the VA TRIRIGA CPMS. The TRIRIGA CPMS is the management and collaborative environment that the VA uses for all Major, Minor and Non-Recurring Maintenance (NRM) projects within the Office of Construction & Facilities Management (CFM), Veterans Health Administration (VHA), National Cemetery Administration (NCA), and the Veterans Benefits Administration (VBA).

The contractor is solely responsible for acquiring access to the VA TRIRIGA CPMS.

To gain access to the VA TRIRIGA CPMS the contractor is encouraged to follow the licensing process outline as specified below:

- A. Requirement: TRIRIGA is the management and collaborative environment that VA uses for all construction projects. VA requires its contractors to procure TRIRIGA access as part of the cost of performance for a VA construction related contract.
- B. Access Request and Payment can be made through the following URL

<https://valicensing.oncfi.com/>

Inquiries or to request additional services, contact the following:

Craig Alsheimer, Federal Account Manager

Computerized Facility Integrations, LLC

18000 West Nine Mile Road

Suite 700

Southfield, MI 48075

Email: calsheimer@gocfi.com

Phone: 248-557-4234 Extension 6010; 410-292-7006

C. Process:

1. Once the contractor has been notified by VA of the award and a unique contract number, the contractor can enter a request for access to TRIRIGA at URL <https://valicensing.oncfi.com/>
2. CFI will process the request for access and payment. CFI will create the USER ID and a password. Security provisions required to align the contractor to the Contract Number will be entered and an email will be generated and submitted to the requestor.
3. CFI will also provide standard terms and conditions related to the transaction and use agreement.

- - - E N D - - -

SECTION 01 32 16.15
PROJECT SCHEDULES

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision

within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost.

Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised

computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- F. The Complete Project Schedule shall contain approximately _____ work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
 2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled

- "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all

agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the

contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**

- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:

1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the

provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This specification defines the general requirements and procedures for submittals. A submittal is information submitted for VA review to establish compliance with the contract documents.
- B. Detailed submittal requirements are found in the technical sections of the contract specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective technical specifications at no additional cost to the government.
- C. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.

1.2 DEFINITIONS

- A. Preconstruction Submittals: Submittals which are required prior to issuing contract notice to proceed or starting construction. For example, Certificates of insurance; Surety bonds; Site-specific safety plan; Construction progress schedule; Schedule of values; Submittal register; List of proposed subcontractors.
- B. Shop Drawings: Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work. Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be integrated and coordinated.
- C. Product Data: Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions, and brochures, which describe and illustrate size, physical appearance, and other characteristics of materials, systems, or equipment for some portion of the work. Samples of warranty language when the contract requires extended product warranties.

- D. Samples: Physical examples of materials, equipment, or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged. Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project. Field samples and mock-ups constructed to establish standards by which the ensuing work can be judged.
- E. Design Data: Calculations, mix designs, analyses, or other data pertaining to a part of work.
- F. Test Reports: Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work. Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.
- G. Certificates: Document required of Contractor, or of a manufacturer, supplier, installer, or subcontractor through Contractor. The purpose is to document procedures, acceptability of methods, or personnel qualifications for a portion of the work.
- H. Manufacturer's Instructions: Pre-printed material describing installation of a product, system, or material, including special notices and MSDS concerning impedances, hazards, and safety precautions.
- I. Manufacturer's Field Reports: Documentation of the testing and verification actions taken by manufacturer's representative at the job site on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must indicate whether the material, product, or system has passed or failed the test.
- J. Operation and Maintenance Data: Manufacturer data that is required to operate, maintain, troubleshoot, and repair equipment, including manufacturer's help, parts list, and product line documentation. This data shall be incorporated in an operations and maintenance manual.
- K. Closeout Submittals: Documentation necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a phase of construction on a multi-phase contract.

1.3 SUBMITTAL REGISTER

- A. The submittal register will list items of equipment and materials for which submittals are required by the specifications. This list may not be all inclusive and additional submittals may be required by the specifications. The Contractor is not relieved from supplying submittals required by the contract documents but which have been omitted from the submittal register.
- B. The submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period.
- C. The VA will provide the initial submittal register in electronic format. Thereafter, the Contractor shall track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the VA.
- D. The Contractor shall update the submittal register as submittal actions occur and maintain the submittal register at the project site until final acceptance of all work by Contracting Officer.
- E. The Contractor shall submit formal monthly updates to the submittal register in electronic format. Each monthly update shall document actual submission and approval dates for each submittal.

1.4 SUBMITTAL SCHEDULING

- A. Submittals are to be scheduled, submitted, reviewed, and approved prior to the acquisition of the material or equipment.
- B. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow time for potential resubmittal.
- C. No delay costs or time extensions will be allowed for time lost in late submittals or resubmittals.
- D. All submittals are required to be approved prior to the start of the specified work activity.

1.5 SUBMITTAL PREPARATION

- A. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

- B. Collect required data for each specific material, product, unit of work, or system into a single submittal. Prominently mark choices, options, and portions applicable to the submittal. Partial submittals will not be accepted for expedition of construction effort. Submittal will be returned without review if incomplete.
- C. If available product data is incomplete, provide Contractor-prepared documentation to supplement product data and satisfy submittal requirements.
- D. All irrelevant or unnecessary data shall be removed from the submittal to facilitate accuracy and timely processing. Submittals that contain the excessive amount of irrelevant or unnecessary data will be returned with review.
- E. Provide a transmittal form for each submittal with the following information:
 - 1. Project title, location and number.
 - 2. Construction contract number.
 - 3. Date of the drawings and revisions.
 - 4. Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the submittal.
 - 5. List paragraph number of the specification section and sheet number of the contract drawings by which the submittal is required.
 - 6. When a resubmission, add alphabetic suffix on submittal description. For example, submittal 18 would become 18A, to indicate resubmission.
 - 7. Product identification and location in project.
- F. The Contractor is responsible for reviewing and certifying that all submittals are in compliance with contract requirements before submitting for VA review. Proposed deviations from the contract requirements are to be clearly identified. All deviations submitted must include a side by side comparison of item being proposed against item specified. Failure to point out deviations will result in the VA requiring removal and replacement of such work at the Contractor's expense.
- G. Stamp, sign, and date each submittal transmittal form indicating action taken.

H. Stamp used by the Contractor on the submittal transmittal form to certify that the submittal meets contract requirements is to be similar to the following:

CONTRACTOR
(Firm Name)
_____ Approved
_____ Approved with corrections as noted on submittal data and/or attached sheets(s)
SIGNATURE: _____
TITLE: _____
DATE: _____

1.6 SUBMITTAL FORMAT AND TRANSMISSION

- A. Provide submittals in electronic format, with the exception of material samples. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer.
- B. Compile the electronic submittal file as a single, complete document. Name the electronic submittal file specifically according to its contents.
- C. Electronic files must be of sufficient quality that all information is legible. Generate PDF files from original documents so that the text included in the PDF file is both searchable and can be copied. If documents are scanned, Optical Character Resolution (OCR) routines are required.

- D. E-mail electronic submittal documents smaller than 5MB in size to e-mail addresses as directed by the Contracting Officer.
- E. Provide electronic documents over 5MB through an electronic FTP file sharing system. Confirm that the electronic FTP file sharing system can be accessed from the VA computer network. The Contractor is responsible for setting up, providing, and maintaining the electronic FTP file sharing system for the construction contract period of performance.
- F. Provide hard copies of submittals when requested by the Contracting Officer. Up to 3 additional hard copies of any submittal may be requested at the discretion of the Contracting Officer, at no additional cost to the VA.

1.7 SAMPLES

- A. Submit two sets of physical samples showing range of variation, for each required item.
- B. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified.
- C. When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.
- D. Before submitting samples, the Contractor is to ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.
- E. The VA reserves the right to disapprove any material or equipment which previously has proven unsatisfactory in service.
- F. Physical samples supplied maybe requested back for use in the project after reviewed and approved.

1.8 OPERATION AND MAINTENANCE DATA

- A. Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.
- B. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress

payments 50 percent of the price of the item with which such O&M Data are applicable.

1.9 TEST REPORTS

SRE may require specific test after work has been installed or completed which could require contractor to repair test area at no additional cost to contract.

1.10 VA REVIEW OF SUBMITTALS AND RFIS

- A. The VA will review all submittals for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and determining contractual compliance. Review will be only for conformance with the applicable codes, standards and contract requirements.
- B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.
- C. Period of review for each resubmittal is the same as for initial submittal.
- D. VA review period is 21 calendar days for submittals.
- E. VA review period is 14 calendar days for RFIs.
- F. The VA will return submittals to the Contractor with the following notations:
 - 1. "Approved": authorizes the Contractor to proceed with the work covered.
 - 2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
 - 3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.
 - 4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action.

1.11 APPROVED SUBMITTALS

- A. The VA approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory.
- B. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.
- C. After submittals have been approved, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.
- D. Retain a copy of all approved submittals at project site, including approved samples.

1.12 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

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SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health
Planning

A10.34-2012.....Protection of the Public on or Adjacent to
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to
Provide a Safe and Healthful Work Environment
American National Standard Construction and
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment
Maintenance

70E-2015Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC ManualComprehensive Accreditation and Certification
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General
Industry

29 CFR 1926Safety and Health Regulations for Construction
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane's maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

B. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

C. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

D. High Visibility Accident. Any mishap which may generate publicity or high visibility.

E. Accident/Incident Criticality Categories:

No impact - near miss incidents that should be investigated but are not required to be reported to the VA;

Minor incident/impact - incidents that require first aid or result in minor equipment damage (less than \$5000). These incidents must be investigated but are not required to be reported to the VA;

Moderate incident/impact - Any work-related injury or illness that results in:

1. Days away from work (any time lost after day of injury/illness onset);
2. Restricted work;
3. Transfer to another job;
4. Medical treatment beyond first aid;
5. Loss of consciousness;
6. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,
7. any incident that leads to major equipment damage (greater than \$5000).

These incidents must be investigated and are required to be reported to the VA;

Major incident/impact - Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of

contractors' activities. Or any incident which leads to major property damage (greater than \$20,000) and/or may generate publicity or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

E. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working

conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
 - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
 - 2) Plan approver (company/corporate officers authorized to obligate the company);
 - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
 - b. **BACKGROUND INFORMATION.** List the following:
 - 1) Contractor;
 - 2) Contract number;
 - 3) Project name;

- 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. STATEMENT OF SAFETY AND HEALTH POLICY. Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. RESPONSIBILITIES AND LINES OF AUTHORITIES. Provide the following:

- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
- 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
- 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
- 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
- 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
- 6) Lines of authority;
- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

- 1) Identification of subcontractors and suppliers (if known);
- 2) Safety responsibilities of subcontractors and suppliers.

f. TRAINING.

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT/INCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all Moderate and Major as well as all High Visibility Incidents. The APP shall include accident/incident investigation procedure and identify person(s) responsible to provide the following to the Contracting Officer Representative:

- 1) Exposure data (man-hours worked);

- 2) Accident investigation reports;
- 3) Project site injury and illness logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response;
- 2) Contingency for severe weather;
- 3) Fire Prevention;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety;
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Crane Critical lift;
- 6) Respiratory protection;
- 17) Health hazard control program;
- 18) Abrasive blasting;

- 19) Heat/Cold Stress Monitoring;
 - 20) Demolition plan (to include engineering survey);
 - 21) Formwork and shoring erection and removal;
 - 22) Public (Mandatory compliance with ANSI/ASSE A10.34-2012).
- C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES [_21_] calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with FAR Clause 52.236-13, *Accident Prevention*, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS) :

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
 - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
 - 2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
 - 3. Submit AHAs to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least [21__] calendar days prior to the start of each phase. Subsequent AHAs as shall be

formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within [21] days of submittal, and the Contractor

shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP) :

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b) (2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Electrical, Cranes, & Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, and Scaffolds..
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, and Scaffolds. However, the SSHO has be a separate qualified individual from the Prime Contractor's Superintendent and/or Quality Control Manager with duties only as the SSHO.
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES [_21_] calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours,

locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. The prime contractor shall establish and maintain an accident reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of a Moderate or Major incidents, High Visibility Incidents, , or any weight handling and hoisting equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for all Minor, Moderate and Major incidents as defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162 (or equivalent) , and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.
- D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE) :

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
 - 1. Hard Hats - unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
 - 2. Safety glasses - unless written authorization is given by the Contracting Officer Representative in circumstances of no eye hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative in circumstances of no foot hazards.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- E. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.

- F. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.
- G. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- H. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- I. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.
- J. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Contracting Officer Representative at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- K. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.
- L. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

- M. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

1.13 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.
1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
 3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30-ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C) (2) ..

1.14 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.15 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible,

made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person's name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.16 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date.
- C. A detailed lift plan for all lifts shall be submitted to the Contracting Officer Representative 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document.
- D. Crane operators shall not carry loads
1. over the general public or VAMC personnel
 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided

1.17S CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced

operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.18 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Contracting Officer Representative. Obtain permits from Contracting Officer Representative at least 24____ hours in advance . Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.19 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
 - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with

similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.20 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
 - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 - 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
 - 3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.

- - - E N D - - -

SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to- GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchg.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org

AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AIA	American Institute of Architects http://www.aia.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org

ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org

CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpm.org
CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com

GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org
NBS	National Bureau of Standards See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
<http://www.nationboard.org>

NEC National Electric Code
 See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
<http://www.nema.org>

NFPA National Fire Protection Association
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
 18928 Premiere Court
 Gaithersburg, MD 20879
 (301) 670-0604

NSF National Sanitation Foundation
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
 Department of Labor
<http://www.osha.gov>

PCA Portland Cement Association
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
<http://www.pci.org>

PPI	The Plastic Pipe Institute http://www.plasticpipe.org
PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
SOI	Secretary of the Interior http://www.cr.nps.gov/local-law/arch_stnds_8_2.htm
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org
SSPC	The Society for Protective Coatings http://www.sspc.org
STI	Steel Tank Institute http://www.steeltank.com

SWI Steel Window Institute
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

- - - E N D - - -

SECTION 01 45 00
QUALITY CONTROL

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for Contractor Quality Control (CQC) for Design-Bid-Build (DBB) construction projects.

1.2 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.
- B. ASTM International (ASTM)
 - 1. ASTM E29 - (2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

1.3 SUBMITTALS

Government approval is required for all submittals. CQC inspection reports shall be submitted under this Specification section and follow the [Applicable CQC Control Phase (Preparatory, Initial, or Follow-Up)]: [Applicable Specification section] naming convention.

- 1. Preconstruction Submittals
 - a. Interim CQC Plan
 - b. CQC Plan
 - c. Additional Requirements for Design Quality Control (DQC) Plan
- 2. Design Data
 - a. Discipline-Specific Checklists
 - b. Design Quality Control
- 3. Test Reports
 - a. Verification Statement

PART 2 PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

Establish and maintain an effective quality control (QC) system that complies with the FAR Clause 52.246.12 titled "Inspection of Construction". QC consists of plans, procedures, and organization

necessary to produce an end product which complies with the Contract requirements. The QC system covers all design and construction operations, both onsite and offsite, and be keyed to the proposed design and construction sequence. The project superintendent will be held responsible for the quality of work and is subject to removal by the Contracting Office or Authorized designee for non-compliance with the quality requirements specified in the Contract. In this context the highest level manager responsible for the overall construction activities at the site, including quality and production is the project superintendent. The project superintendent maintains a physical presence at the site at all times and is responsible for all construction and related activities at the site, except as otherwise acceptable to the Contracting Officer.

3.2 CQC PLAN:

- A. Submit no later than 30 days CO or Designee to determine during Constructability review -30days after receipt of Notice to Proceed (NTP) the CQC Plan proposed to implement the requirements of the FAR Clause 52.246.12 titled "Inspection of Construction". The Government will consider an Interim CQC Plan for the first to match timeline established immediately above days of operation, which must be accepted within 10business days of NTP. Design and/or construction will be permitted to begin only after acceptance of the CQC Plan or acceptance of an Interim plan applicable to the particular feature of work to be started. Work outside of the accepted Interim CQC Plan will not be permitted to begin until acceptance of a CQC Plan or another Interim CQC Plan containing the additional work scope is accepted.
- B. Content of the CQC Plan: Include, as a minimum, the following to cover all design and construction operations, both onsite and offsite, including work by subcontractors, designers of record consultants, architects/engineers (A/E), fabricators, suppliers, and purchasing agents:
 - 1. A description of the QC organization, including a chart showing lines of authority and acknowledgement that the CQC staff will implement the three phase control system for all aspects of the work specified. Include a CQC System Manager that reports to the project superintendent.

2. The name, qualifications (in resume format) duties, responsibilities, and authorities of each person assigned a CQC function.
3. A copy of the letter to the CQC System Manager signed by an authorized official of the firm which describes the responsibilities and delegates sufficient authorities to adequately perform the functions of the CQC System Manager, including authority to stop work which is not in compliance with the Contract. Letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities will to the Contracting Officer or Authorized designee. be issued by the CQC System Manager. Furnish copies of these letters
4. Procedures for scheduling, reviewing, certifying, and managing submittals including those of subcontractors, designers of record, consultants, A/E's offsite fabricators, suppliers and purchasing agents. These procedures must be in accordance with Section 01 33 23 Shop Drawings, Product Data, and Samples.
5. Control, verification, and acceptance of testing procedures for each specific test to include the test name, specification paragraph requiring test, feature of work to be tested, test frequency, and person responsible for each test. (Laboratory facilities approved by the Contracting Officer or Authorized designee are required to be used)
6. Procedures for tracking Preparatory, Initial, and Follow-Up control phases and control, verification, and acceptance tests including documentation.
7. Procedures for tracking design and construction deficiencies from identification through acceptable corrective action. Establish verification procedures that identified deficiencies have been corrected.
8. Reporting procedures, including proposed reporting formats.
9. A list of the definable features of work. A definable feature of work is a task which is separate and distinct from other tasks has separate control requirements, and is identified by different trades or disciplines, or it is work by the same trade in a different environment. Although each section of specifications can generally be considered as a definable feature of work, there are frequently

more than one definable feature under a particular section. This list will be agreed upon during the Coordination meeting.

10. Coordinate schedule work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections and Schedule of Special Inspections. Where the applicable Code issue by the International Code Council (ICC) calls for inspections by the Building Official, the Contractor must include the inspections in the CQC Plan and must perform the inspections required by the applicable ICC. The Contractor must perform these inspections using independent qualified inspectors. Include the Special Inspection Plan requirements in the CQC Plan.

C. Additional Requirements for Design Quality Control (DQC) Plan: The following additional requirements apply to the DQC Plan for DB projects only and not DBB projects:

1. Submit and maintain a DQC Plan as an effective QC program which assures that all services required by this contract are performed and provided in a manner that meets professional architectural and engineering quality standards. As a minimum, all documents must be technically reviewed by competent, independent reviewers identified in the DQC Plan. The same element that produced the product may not perform the independent technical review (ITR). Correct errors and deficiencies in the design documents prior to submitting them to the Government.
2. Include the design schedule in the master project schedule, showing the sequence of events involved in carrying out the project design tasks within the specific Contract period. This should be at a detailed level of scheduling sufficient to identify all major design tasks, including those that control the flow of work. Include review and correction periods associated with each item. This should be a forward planning as well as a project monitoring tool. The schedule reflects calendar days and not dates for each activity. If the schedule is changed, submit a revised schedule reflecting the change within 7 calendar days. Include in the DQC Plan the discipline-specific checklists to be used during the design and quality control of each submittal. Submit at each design phase as part of the project documentation these completed discipline-specific checklists.

3. Implement the DQC Plan by a DQC Manager who has the responsibility of being cognizant of and assuring that all documents on the project have been coordinated. This individual must be a person who has verifiable engineering or architectural design experience and is a Professional Engineer or Registered Architect within the state of Construction location. Notify the Contracting Officer, in writing, of the name of the individual, and the name of an alternate person assigned to the position.

D. Acceptance of Plan: Acceptance of the Contractor's plan is required prior to the start of design and construction. Acceptance is conditional and will be predicated on satisfactory performance during the design and construction. The Government reserves the right to require the Contractor to make changes in the CQC Plan and operations including removal of personnel as necessary, to obtain the quality specified.

E. Notification of Changes: After acceptance of the CQC Plan, notify the Contracting Officer in writing of any proposed change. Proposed changes are subject to acceptance by the Government prior to implementation by the Contractor.

3.3 COORDINATION MEETING:

After the Preconstruction Conference Post-award Conference before start of design or construction, and prior to acceptance by the Government of the CQC Plan, meet with the Contracting Officer or Authorized designee to discuss the Contractor's quality control system. Submit the CQC Plan a minimum of 5 business days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details must be developed, including the forms for recording the CC operations, design activities (if applicable), control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting will be prepared by the Government, signed by both the Contractor and Contracting Officer or Authorized designee and will become a part of the contract file. There can be occasions when subsequent conferences will be called by either party to reconfirm mutual understandings or

address deficiencies in the CQC system or procedures which can require corrective action by the Contractor.

3.4 QUALITY CONTROL ORGANIZATION:

- A. **Personnel Requirements:** The requirements for the CQC organization are a Safety and Health Manager, CQC System Manager, a Design Quality Manager (if applicable), and sufficient number of additional qualified personnel to ensure safety and Contract compliance. The Safety and Health Manager shall satisfy the requirements of Specification 01 35 26 Safety Requirements and reports directly to a senior project (or corporate) official independent from the CQC System Manager. The Safety and Health Manager will also serve as a member of the CQC Staff. Personnel identified in the technical provisions as requiring specialized skills to assure the required work is being performed properly will also be included as part of the CQC organization. The Contractor's CQC staff maintains a presence at the site at all times during progress of the work and have complete authority and responsibility to take any action necessary to ensure Contract compliance. The CQC staff will be subject to acceptance by the Contracting Officer or Authorized designee. Provide adequate office space, filing systems, and other resources as necessary to maintain an effective and fully functional CQC organization. Promptly complete and furnish all letters, material submittals, shop drawings submittals, schedules and all other project documentation to the CQC organization. The CQC organization is responsible to maintain these documents and records at the site at all times, except as otherwise acceptable to the Government.
- B. **CQC System Manager:** Identify as CQC System Manager an individual within the onsite work organization that is responsible for overall management of CQC and has the authority to act in all CQC matters for the Contractor. The CQC system Manager is required to be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of PM or SRE to determine qualifications based on project complexity at construction review 2 years construction experience on construction similar to the scope of this Contract. Construction person with a minimum of PM or SRE to determine qualifications based on project complexity at construction review 5 years in related work. This CQC System manager is on the site at all

times during construction and is employed by the General Contractor. The CQC System Manager is assigned as CQC System Manager but has duties as project superintendent in addition to quality control. Identify in the plan an alternate to serve in the event of the CDQC System Manager's absence. The requirements for the alternate are the same as the CQC System Manager.

- C. CQC Personnel: In addition to CQC personnel specified elsewhere in the contract, provide as part of the CQC organization specialized personnel to assist in the CQC System Manager for the following areas, as applicable: electrical, mechanical, civil, structural, environmental, architectural, materials technician submittals clerk, Commissioning Agent/LEED specialist, and low voltage systems. These individuals or specified technical companies are directly employed by the General Contractor and cannot be employed by a supplier or subcontractor on this project are employees of the prime or subcontractor; be responsible to the CQC System Manager; be physically present at the construction site during work on the specialized personnel's areas of responsibility; have the necessary education or experience in accordance with the Experience Matrix listed herein. These individuals have no other duties other than quality control.. A single person can cover more than one area provided that the single person is qualified to perform QC activities in each designated and that workload allows.

EXPERIENCE MATRIX

Area	Qualifications
Civil	Graduate Civil Engineer or Construction Manager with 2 years experience in the type of work being performed on this project or technician with 5 years related experience.
Mechanical	Graduate Mechanical Engineer with 2 years experience or construction professional with 5 years of experience supervising mechanical features of work in the field with a construction company.

Area	Qualifications
Electrical	Graduate Electrical Engineer with 2 years related experience or construction professional with 5 years of experience supervising electrical features of work in the field with a construction company.
Structural	Graduate Civil Engineer (with Structural Track or Focus), Structural Engineer, or Construction Manager with 2 years experience or construction professional with 5 years experience supervising structural features of work in the field with a construction company.
Architectural	Graduate Architect with 2 years experience or construction professional with 5 years of related experience.
Environmental	Graduate Environmental Engineer with 3 years experience.
Submittals	Submittal Clerk with 1 year experience.
Concrete, Pavement, and Soils	Materials Technician with 2 years experience for the appropriate area.
Testing, Adjusting, and Balancing (TAB)	Specialist must be a member of AABC or an experienced technician of the firm certified by the NEBB.
Design Quality Control Manager	Registered Architect or Professional Engineer

- D. Additional Requirements: In addition to the above experience and education requirements, the CQC System Manager and Alternate CQC System Manager are required to have completed the Construction Quality Management (CQM) for Construction course. If the CQC System Manager does not have a current specification, obtain the CQM for Contractors course identification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Command and the Army Corps of Engineers. Contact the Contracting Officer or Authorized designee for information on the next scheduled class.
- E. Organizational Changes: Maintain the CQC staff at full strength at all times. When it is necessary to make changes to the CQC staff, revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer or Authorized designee for acceptance.

3.5 SUBMITTALS AND DELIVERABLES: Submittals have to comply with the requirements in Section 01 33 23 Shop Drawings, Product Data, and Samples. The CQC organization is responsible for certifying that all submittals and deliverables are in compliance with the contract requirements. When Section 01 91 00 General Commissioning Requirements is included in the contract, the submittals required by the section have to be coordinated with the Section 01 33 23 Shop Drawings, Product Data, and Samples to ensure adequate time is allowed for each type of submittal required.

3.6 CONTROL:

A. CQC is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control are required to be conducted by the CQC System Manager for each definable feature of the construction work as follows:

1. Preparatory Phase: This phase is performed prior to beginning work on each definable feature of work after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase includes:
 - a. A review of each paragraph of applicable specifications, references codes, and standards. Make available during the preparatory inspection a copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field. Maintain and make available in the field for use by Government personnel until final acceptance of the work.
 - b. Review of the Contract drawings.
 - c. Check to assure that all materials and equipment have been tested, submitted, and approved.
 - d. Review of provisions that have been made to provide required control inspection and testing.
 - e. Review Special Inspections required by Section 01 45 35 Special Inspections, that Statement of Special Inspections and the Schedule of Specials Inspections.
 - f. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the Contract.

- g. Examination of required materials, equipment, and sample work to assure that they are on hand conform to approved shop drawings or submitted data, and are properly stored.
 - h. Review of the appropriate Activity Hazard Analysis (AHA) to assure safety requirements are met.
 - i. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards - contract defined or industry standard if not contract defined - for that feature of work.
 - j. Check to ensure that the portion of the plan for the work to be performed has been accepted by the Contracting Officer.
 - k. Discussion of the initial control phase.
 - l. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the Preparatory control phase. Include a meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. Document the results of the Preparatory phase actions by separate minutes prepared by the CQC System Manager and attach to the daily CQC report. Instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.
- B. Initial Phase: This phase is accomplished at the beginning of a definable feature of work. Accomplish the following:
- 1. Check work to ensure that it is in full compliance with contract requirements. Review minutes of the Preparatory meeting.
 - 2. Verify adequacy of controls to ensure full contract compliance. Verify the required control inspection and testing is in compliance with the contract.
 - 3. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
 - 4. Resolve all differences.
 - 5. Check safety to include compliance with an upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.

6. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the initial phase for definable features of work. Prepare separate minutes of this phase by the CQC System Manager and attach to the daily CQC report. Indicate the exact location of initial phase for definable feature of work for future reference and comparison with Follow-Up phases.
 7. The initial phase for each definable feature of work is repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.
 8. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections.
- C. Follow-Up Phase: Perform daily checks to assure control activities, including control testing, are providing continued compliance with contract requirements until the completion of the particular feature of work. Record the checks in the CQC documentation. Conduct final Follow-Up checks and correct all deficiencies prior to the start of additional features of work which may be affected by the deficient work. Do not build upon nor conceal non-conforming work. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections
- D. Additional Preparatory and Initial Phases on the same definable features of work if: the quality ongoing work is unacceptable; if there are changes in the applicable CQC staff, onsite production supervision or work crew; if work on a definable feature is resumed after a substantial period of inactivity, or if other problems develop.

3.7 TESTS

- A. Testing Procedure: Perform specified or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and acceptance test when specified. Procure the services of a Department of Veteran Affairs approved testing laboratory or establish an approved testing laboratory at the project site. Perform the following activities and record and provide the following data:

1. Verify that testing procedures comply with contract requirements.
 2. Verify that facilities and testing equipment are available and comply with testing standards.
 3. Check test instrument calibration data against certified standards.
 4. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.
 5. Record results of all tests taken, both passing and failing on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the unique sequential control number identifying the test. If approved by the Contracting Officer or Authorized designee, actual test reports are submitted later with a reference to the test number and date taken. Provide an information copy of tests performed by an offsite or commercial test facility directly to the Contracting Officer or Authorized designee. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.
- B. Testing Laboratories: All testing laboratories must be validated through the procedures contained in Specification section 01 45 29 Testing Laboratory Services.
1. Capability Check: The Government reserves the right to check laboratory equipment in the proposed laboratory for compliance with the standards set forth in the contract specifications and to check the laboratory technician's testing procedures and techniques. Laboratories utilized for testing soils, concrete, asphalt and steel is required to meet criteria detailed in ASTM D3740 and ASTM E329.
 2. Capability Recheck: If the selected laboratory fails the capability check, the Contractor will be assessed a charge equal to value of recheck to reimburse the Government for each succeeding recheck of the laboratory or the checking of a subsequently selected laboratory. Such costs will be deducted from the Contract amount due the Contractor.
- C. Onsite Laboratory: The Government reserves the right to utilize the Contractor's control testing laboratory and equipment to make assurance tests, and to check the Contractor's testing procedures, techniques, and test results at no additional cost to the Government.

3.8 COMPLETION INSPECTION

- A. Punch-Out Inspection: Conduct an inspection of the work by the CQC system Manager near the end of the work, or any increment of the work established by a time stated FAR 52.211-10 - Commencement, Prosecution, and Completion of Work, or by the specifications. Prepare and include in the CQC documentation a punch list of items which do not conform to the approved drawings and specifications. Include within the list of deficiencies the estimated date by which the deficiencies will be corrected. Make a second inspection the CQC System Manager or staff to ascertain that all deficiencies have been corrected. Once this is accomplished, notify the Government that the facility is ready for the Government Pre-Final Inspection.

52.211-10 -- Commencement, Prosecution, and Completion of Work.

As prescribed in [11.404\(b\)](#), insert the following clause in solicitations and contracts when a fixed-price construction contract is contemplated. The clause may be changed to accommodate the issuance of orders under indefinite-delivery contracts for construction.

Commencement, Prosecution, and Completion of Work (Apr 1984)

The Contractor shall be required to:

- (a) commence work under this contract within _____ *Contracting Officer insert number* calendar days after the date the Contractor receives the notice to proceed,
- (b) prosecute the work diligently, and
- (c) complete the entire work ready for use not later than _____.* The time stated for completion shall include final cleanup of the premises.

(End of Clause)

* The Contracting Officer shall specify either a number of days after the date the contractor receives the notice to proceed, or a calendar date.

Alternate I (Apr 1984). If the completion date is expressed as a specific calendar date, computed on the basis of the contractor receiving the notice to proceed by a certain day, add the following paragraph to the basic clause:

The completion date is based on the assumption that the successful offeror will receive the notice to proceed by _____ *Contracting Officer insert date*. The completion date will be extended by the number of calendar days after the above date that the Contractor receives the notice to proceed, except to the extent that the delay in issuance of

the notice to proceed results from the failure of the Contractor to execute the contract and give the required performance and payment bonds within the time specified in the offer.

- B. Pre-Final Inspection: The Government will perform the Pre-Final Inspection to verify that the facility is complete and ready to be occupied. A Government Pre-Final Punch List may be developed as a result of this inspection. Ensure that all items on this list have been corrected before notifying the Government, so that a Final Acceptance Inspection with the customer can be scheduled. Correct any items noted on the Pre-Final Inspection in a timely manner. These inspections and any deficiency corrections required by this paragraph need to be accomplished within the time slated for completion of the entire work or any particular increment of the work if the project is divided into increments by separate construction completion dates.
- C. Final Acceptance Inspection: The Contractor's QC Inspection personnel, plus the superintendent or other primary management person, and the Contracting Officer's Authorized designee is required to be in attendance at the Final Acceptance Inspection. Additional Government personnel can also be in attendance. The Final Acceptance Inspection will be formally scheduled by the Contracting Officer's or Authorized designee based upon results of the Pre-Final Inspection. Notify the Contracting Officer at least 14 days prior to the Final Acceptance Inspection and include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date schedule for the Final Acceptance Inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with FAR Clause 52.246-12 titled "Inspection of Construction".

3.9 DOCUMENTATION

- A. Quality Control Activities: Maintain current records providing factual evidence that required QC activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following information:
1. The name and area of responsibility of the Contractor/Subcontractor

2. Operating plant/equipment with hours worked, idle, or down for repair.
 3. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.
 4. Test and control activities performed with results and references to specification/drawing requirements. Identify the Control Phase (Preparatory, Initial, and/or Follow-Up). List deficiencies noted, along with corrective action.
 5. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specification/drawing requirements.
 6. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.
 7. Offsite surveillance activities, including actions taken.
 8. Job safety evaluations stating what was checked, results, and instructions or corrective actions.
 9. Instructions given/received and conflicts in plans and specifications.
 10. Provide documentation of design quality control activities. For independent design reviews, provide, as a minimum, identification of the Independent Technical Reviewer (ITR) team, the ITR review comments, responses, and the record of resolution of the comments.
- B. Verification Statement: Indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. Cover both conforming and deficient features and include a statement that equipment and materials incorporated in the work and workmanship comply with the Contract. Furnish the original and one copy of these records in report form to the Government daily with 1 week after the date covered by the report, except that reports need not be submitted for day son which no work is performed. As a minimum, prepare and submit on report for every 7 days of no work and on the last day of a no work period. All calendar days need to be accounted for throughout the life of the contract. The first report following a day of no work will be for that day only. Reports need to be signed and dated by the CQC System Manager. Include copies

of test reports and copies of reports prepared by all subordinate QC personnel within the CQC System Manager Report.

3.10 **SAMPLE FORMS**



014500 Referenced
Example Form Template

- 3.11 **NOTIFICATION OF NONCOMPLIANCE:** The Contracting Officer will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor should take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site will be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer can issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of claim for extension of time or for excess costs or damages by the Contractor.

--- End of Section ---

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the General Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A370-12.....Standard Test Methods and Definitions for
Mechanical Testing of Steel Products
 - A416/A416M-10.....Standard Specification for Steel Strand,
Uncoated Seven-Wire for Prestressed Concrete
 - C31/C31M-10.....Standard Practice for Making and Curing
Concrete Test Specimens in the Field
 - C33/C33M-11a.....Standard Specification for Concrete Aggregates
 - C39/C39M-12.....Standard Test Method for Compressive Strength
of Cylindrical Concrete Specimens
 - C109/C109M-11b.....Standard Test Method for Compressive Strength
of Hydraulic Cement Mortars
 - C136-06.....Standard Test Method for Sieve Analysis of Fine
and Coarse Aggregates
 - C138/C138M-10b.....Standard Test Method for Density (Unit Weight),
Yield, and Air Content (Gravimetric) of
Concrete
 - C140-12.....Standard Test Methods for Sampling and Testing
Concrete Masonry Units and Related Units
 - C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete
 - C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete
 - C173/C173M-10b.....Standard Test Method for Air Content of freshly
Mixed Concrete by the Volumetric Method

C780-11.....Standard Test Method for Pre-construction and
Construction Evaluation of Mortars for Plain
and Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing
Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete
and Concrete Aggregates for Use in Construction
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength
of Masonry Prisms

E329-11c.....Standard Specification for Agencies Engaged in
Construction Inspection, Testing, or Special
Inspection

E543-09.....Standard Specification for Agencies Performing
Non-Destructive Testing

E709-08.....Standard Guide for Magnetic Particle
Examination

F3125/F3125M-15.....Standard Specification for High Strength
Structural Bolts, Steel and Alloy Steel, Heat
Treated, 120 ksi (830 MPa) and 150 ksi (1040
MPa) Minimum Tensile Strength, Inch and Metric
Dimensions

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Contracting Officer Representative. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Contracting Officer Representative to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Contracting Officer Representative, Contractor, unless other arrangements are agreed to in writing by the Contracting Officer Representative. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Contracting Officer Representative immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 POST-TENSIONING OF CONCRETE:

- A. Inspection Prior to Concreting: Inspect tendons, drape of tendons, and anchorage components for compliance prior to concreting.
- B. Concrete Testing: As required in Article, CONCRETE of this section except make three test cylinders representing each area to be tensioned and cylinders shall be cured in same manner as concrete they represent. Make compression test prior to determining minimum specified strength required for post-tensioning.
- C. Post-tensioning: Witness post-tensioning operation and record actual gauge pressures and elongations applied to each tendon.
- D. Submit reports in quadruplicate of the following:
 - 1. Inspection of placement and post-tensioning of all tendons.
 - 2. Size, number, location, and drape of tendons.
 - 3. Calculated elongations, based upon the length, modulus of elasticity, and cross-sectional area of the tendons used.
 - 4. Actual field elongations. Check elongation of tendons within ranges established by manufacturer.
 - 5. Calculated gauge pressure and jacking force applied to each tendon.
 - 6. Actual gauge pressures and jacking force applied to each tendon.
 - 7. Required concrete strength at time of jacking.
 - 8. Actual concrete strength at time of jacking.

9. Do not cut or cover the tendon ends until the Contractor receives the Contracting Officer Representative written approval of the post-tensioning records.

3.2 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Contracting Officer Representative and perform periodic inspections thereafter as determined by Contracting Officer Representative.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Contracting Officer Representative.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.

3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by Contracting Officer Representative make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Contracting Officer Representative may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective

- enclosure; record minimum temperature of surface of hardened concrete.
- b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
- a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
- b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
- a. Monitor and record amount of water added at project site.
- b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
- a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
- b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
- c. Provide the Contractor and the Contracting Officer Representative with the results of all profile tests, including a running

tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.

19. Other inspections:

- a. Grouting under base plates.
- b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Contracting Officer Representative. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Furnish certified compression test reports (duplicate) to Contracting Officer Representative. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.
- .

3.3 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.

- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.4 MASONRY:

A. Mortar Tests:

1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.

3.5 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

- a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
 - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
 - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
 - h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM F3125 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in

accordance with AISC Specifications for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.

- c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Contracting Officer Representative.

3.6 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Contracting Officer Representative.

3.7 SHEAR CONNECTOR STUDS:

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Contracting Officer Representative.

3.8 TYPE OF TEST:

Approximate Number of Tests Required

A. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31)	_____
Compressive Strength, Test Cylinders (ASTM C39)	_____
Concrete Slump Test (ASTM C143)	_____
Concrete Air Content Test (ASTM C173)	_____
Unit Weight, Lightweight Concrete (ASTM C567)	_____
Aggregate, Normal Weight: Gradation (ASTM C33)	_____
Deleterious Substances (ASTM C33)	_____
Soundness (ASTM C33)	_____
Abrasion (ASTM C33)	_____
Deleterious Substances (ASTM C330)	_____
Unit Weight (ASTM C330)	_____

B. Reinforcing Steel:

Tensile Test (ASTM A370)	_____
Bend Test (ASTM A370)	_____
Mechanical Splice (ASTM A370)	_____
Welded Splice Test (ASTM A370)	_____

C. Masonry:

Making and Curing Test Cubes (ASTM C109)	_____
Compressive Strength, Test Cubes (ASTM C109)	_____
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	_____
Sampling and Testing Grout, Comp. Strength (ASTM C1019)	_____
Masonry Unit, Compressive Strength (ASTM C140)	_____
Prism Tests (ASTM C1314)	_____

D. Structural Steel:

VA Project No. 541-378
AE Works Project No. 18027

Louis Stokes Cleveland VAMC
Expand Patient Parking Garage

Ultrasonic Testing of Welds (ASTM E164)	_____
Magnetic Particle Testing of Welds (ASTM E709)	_____
Radiographic Testing of Welds (ASTM E94)	_____

E. Inspection:
Technical Personnel (Man-days) _____

- - - E N D - - -

SECTION 01 45 35
SPECIAL INSPECTIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This guide specification will be applicable to both new buildings and existing building rehabilitations/renovations. In addition to the Special Inspection and testing specified requirements, a registered design professional must perform structural observations during construction. All observed deficiencies will be immediately reported to the Contracting Officer. The registered design professional performing these observations will be a representative of the Designer of Record (DOR) for the building being constructed.
- B. Structural observations are required for the following project conditions per IBC Chapter 17:
 - 1. Seismic Design Category D, E or F; and assigned to Risk Cat III, IV or V.
 - 2. Seismic Design Category D, E or F; and with a height greater than 22860 mm 75 ft.
 - 3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two stories above grade plane.
 - 4. Nominal design wind speed in excess of 49 m/sec 110 mph; and assigned to Risk Cat III, IV or V.
 - 5. Nominal design wind speed in excess of 49 m/sec 110 mph; and with a height greater than 23 m 75 ft.

1.2 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE)
 - 1. ASCE 7 - (2010; Errata 2011; Supp 2 2013) Minimum Design Loads for Buildings and Other Structures
- C. International Code Council (ICC)
 - 2. ICC IBC - (2015) International Building Code

1.3 **GENERAL REQUIREMENTS**

- A. Perform Special Inspections in accordance with the Statement of Special Inspections, Schedule of Special Inspections and Chapter 17 of ICC IBC. The Statement of Special Inspections and Schedule of Special Inspections are included as an attachment to this specification. Special Inspections are to be performed by an independent third party and are intended to ensure that the work of the prime contractor is in accordance with the Contract Documents and applicable building codes. Special inspections do not take the place of the three phases of control inspections performed by the Contractor's QC Manager or any testing and inspections required by other sections of the specifications.
- B. Structural observations will be performed by the Government. The contractor must provide notification to the Contracting Officer 14 days prior to the following points of construction that structural observations need to occur:
 - //1. The Government shall perform structural observations during construction on the following dates ____

1.4 **DEFINITIONS**

- A. Continuous Special Inspections - The constant monitoring of specific tasks by a special inspector. These inspections must be carried out continuously over the duration of the particular tasks.
- B. Periodic Special Inspections - Special Inspections by the special inspector who is intermittently present where the work to be inspected has been or is being performed. Specific time interval on a specific Special Inspection should be indicated on the Schedule of Special Inspections.
- C. Perform - Perform these Special Inspections tasks for each welded joint or member.
- D. Observe - Observe these Special Inspections items on a random daily basis. Operations need not be delayed pending these inspections.
- E. Special Inspector (SI) - A qualified person retained by the contractor and approved by the Contracting Officer as having the competence necessary to inspect a particular type of construction requiring Special Inspections. The SI must be an independent third party hired directly by the Prime Contractor.
- F. Associate Special Inspector (ASI) - A qualified person who assists the SI in performing Special Inspections but must perform inspection under

the direct supervision of the SI and cannot perform inspections without the SI on site.

- G. Third Party - A third party inspector must not be company employee of the Contractor or any Sub-Contractor performing the work to be inspected.
- H. Special Inspector of Record (SIOR) - SIOR must be an independent third party hired directly by the Prime Contractor and is required for the following project conditions:
 - 1. Seismic Design Category D, E, or F; and assigned to Risk Category III, IV, or V.
 - 2. Seismic Design Category D, E, or F; and with a height greater than 22860mm 75 ft.
 - 3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two (2) stories above grade plane.
 - 4. Nominal design wind speed in excess of 49 m/sec 100 mph; and assigned to Risk Category III, IV, or V.
 - 5. Nominal design wind speed in excess of 49 mm/sec 100mph; and with a height greater than 23m 75ft.
 - 6. In addition to these conditions, the DOR is encouraged to consider using an SIOR on large magnitude or critical projects where this additional level of quality control is affordable.
- I. Contracting Officer - The Government official having overall authority for administrative contracting actions. Certain contracting actions may be delegated to the Contracting Officer's Representative (COR).
- J. Contractor's Quality Control (QC) Manager - An individual retained by the prime contractor and qualified in accordance with the Section 01 45 00.00 10 QUALITY CONTROL having the overall responsibility for the contractor's QC organization.
- K. Designer of Record (DOR) - A registered design professional is contracted by the Government as an A/E responsible for the overall design and review of submittal documents prepared by others. The DOR is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws in state in which the design professional works. The DOR is also referred to as the Engineer of Record (EOR) in design code documents.

L. Statement of Special Inspections (SSI) - A document developed by the DOR identifying the material, systems, components and work required to have Special Inspections and covering the following:

1. List of the Architectural Designated Seismic Systems - these components are in or attached to a Risk Category IV or V structure and are needed for continued operation of the facility or their failure could impair the continued operation of the facility.
2. List of the Mechanical Designated Seismic Systems
 - a. For Seismic Design Category C or Risk V, list the following:
 - 1) Heating, ventilation, and air-conditioning (HVAC) ductwork containing hazardous materials and anchorage of such ductwork
 - 2) Piping systems and mechanical units containing flammable, combustible, or highly toxic materials.
 - b. For Seismic Design Category D, E, or F or Risk Category V list mechanical system that meet one of the following:
 - 1) Life safety component required to function after an earthquake
 - 2) Component that contains hazardous content,
 - 3) All components in an essential facility needed for continued operation after an earthquake.
3. List of the Electrical Designated Systems
 - a. For Seismic Design Category C or Risk V, list the anchorage of electrical equipment used for emergency or standby power systems.
 - b. For Seismic Design Category D, E or F list electrical system that meet one of the following:
 - 1) Life safety component required to function after an earthquake
 - 2) Component that contains hazardous content,
 - 3) All components in an essential facility needed for continued operation after an earthquake.
4. List of elements that are part of the progressive collapse resistance system.
 - a. Provide a description of the following as they apply:
 - 1) Elements of the tie force system consisting of internal longitudinal and transverse, vertical, and peripheral ties.
 - 2) Elements of the alternate path system.

- 3) Elements having enhanced local resistance. The Statement of Special Inspections and the Schedule of Special Inspections will be included as an attachment to this specification
- a) Schedule of Special Inspections - A schedule which lists each of the required Special Inspections, the extent to which each Special Inspections is to be performed, and the required frequency for each in accordance with ICC IBC Chapter 17. Template found here:



SECTION 01 45 35 SECTION 01 45 35
Schedule of SI Template Statement of SI Template

- b. Designated Seismic System - Those nonstructural components that require design in accordance with ASCE 7 Chapter 13 and for which the component importance factor, I_p , is greater than 1.0. This designation applies to systems that are required to be operational following the Design Earthquake for RC I - IV structures and following the MCER for RC V structures. All systems in RC V facilities designated as MC-1 in accordance with UFC 3-310-04 are considered part of the Designated Seismic Systems. Designated Seismic Systems will be identified by Owner and will have an Importance Factor $I_p = 1.5$
- Submittals: Government approval is required for all submittals. CQC Special Inspection reports shall be submitted under this Specification section and follow the [Special Inspection]: [Applicable Specification section or description] naming convention. Submit the following:
- 1) SD-01 Preconstruction Submittals;
 - 2) SIOR Letter of Acceptance;
 - 3) Special Inspections Project Manual;
 - 4) Special Inspections Agency's Written Practices
 - 5) NDT Procedures and Equipment' Calibration Records;
 - 6) SD-06 Test Reports;
 - 7) Special Inspections
 - 8) Daily Reports;

- 9) Special Inspections; Biweekly Reports;
 - 10) SD-07 Certificates;
 - 11) Fabrication Plant
 - 12) Steel Truss Plant;
 - 13) Wood Truss Plant;
 - 14) AC472 Accreditation;
 - 15) Steel Joist Institute Membership;
 - 16) Precast Concrete Institute (PCI) Certified Plant;
 - 17) Certificate of Compliance;
 - 18) Special Inspector of Record Qualifications;
 - 19) Special Inspector Qualifications;
 - 20) Qualification Records for NDT technicians;
 - 21) SD-11 Closeout Submittals;
 - 22) Interim Final Report of Special Inspections;
 - 23) Comprehensive Final Report of Special Inspections;
- c. Special Inspector Qualifications: Submit qualifications for each SI, ASI, and the SIOR from the following certifying associations: Associated Air Balance Council (AABC); American Concrete Institute (ACI); Association of the Wall and Ceiling Industry (AWCI); American Welding Society (AWS); Factory Mutual (FM); International Code Council (ICC); Nondestructive Testing (NDT); National Institute for Certification in Engineering Technologies (NICET); Precast/Prestressed Concrete Institute (PCI); Post-Tensioning Institute (PTI); Underwriters Laboratories (UL). Qualifications should be in accordance with the following minimums ; PM or SRE can restrict qualifications to the higher standards shown if multiple options are shown for a role based on complexity of project.

QUALIFICATIONS

Area	Special Inspector	Associated Special Inspector	SIOR
Steel Construction and High Strength Bolting	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or Registered	Engineer-In-Training with one year of related experience.	

Area	Special Inspector	Associated Special Inspector	SIOR
	Professional Engineer with related experience.		
Welding Structural Steel (For highly complex steel use only AWS Certified Welding Inspectors)	ICC Welding Special Inspector certificate with one year of related experience or AWS Certified Welding Inspector	AWS Certified Associate Welding Inspector	
Nondestructive Testing of Welds	NDT Level II Certificate	NDT Level II Certificate plus one year of related experience	
Cold Formed Steel Framing	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or ICC Commercial Building Inspector with one year of experience; or Registered Professional Engineer with related experience.	Engineer-In-Training with one year of related experience.	
Concrete Construction	ICC Reinforced Concrete Special Inspector Certificate with one year of related experience, or ACI Concrete Construction Special Inspector, or NICET Concrete Technician Level III Certificate in Construction Materials Testing, or, Registered Professional Engineer with related experience	ACI Concrete Construction Special Inspector in Training, or Engineer-In-Training with one year of related experience	
Prestressed Concrete	ICC Pre-stressed Special Inspector	PCI Quality Control Technician/ Inspector	

Area	Special Inspector	Associated Special Inspector	SIOR
Construction	Certificate with one year of related experience, or PCI Quality Control Technician/ Inspector Level II Certificate with one year of related experience, or Registered Professional Engineer with related experience.	Level I Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Post-Tensioned Concrete Construction	PTI Level 2 Unbonded PT Inspector Certificate, or Registered Professional Engineer with related experience	PTI Level 1 Unbonded PT Inspector Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Masonry Construction	ICC Structural Masonry Special Inspector Certificate with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	
Fire-Resistant Penetrations and Joints	Passed the UL Firestop Exam with one year of related experience, or Passed the FM Firestop Exam with one year of	Engineer-In-Training with one year of related experience.	

Area	Special Inspector	Associated Special Inspector	SIOR
	related experience, or Registered Professional Engineer with related experience		
SIOR			Registered Professional Engineer

PART 2 - PRODUCTS

2.1 FABRICATORS SPECIAL INSPECTION

- A. Special Inspections of fabricator's work performed in the fabricator's shop is required to be inspected in accordance with the Statement of Special Inspections and the Schedule of Special Inspections unless the fabricator is certified by the approved agency to perform such work without Special Inspections. Submit the applicable certification(s) from the following list to the Contracting Officer for information to allow work performed in the fabricator's shop to not be subjected to Special Inspections.
- B. The following certifications meet the requirements for fabricator approval in accordance with paragraph 1704.2.5.2 of IBC:
1. American Institute of Steel Construction (AISC) Certified Fabrication Plant, Category STD.
 2. Truss Plate Institute (TPI) steel truss plant quality assurance program certification.
 3. International Accreditation Service, AC472 Accreditation Steel Joist Institute Membership
 4. Precast Concrete Institute (PCI) Certified Plant, Group C
- C. At the completion of fabrication, submit a certificate of compliance, to be included with the comprehensive final report of Special Inspections, stating that the materials supplied and work performed by the fabricator are in accordance the construction documents.

PART 3 - EXECUTION

3.1 RESPONSIBILITIES MATRIX

Inspector	Responsibility	Condition
SIOR	a. Supervise all Special Inspectors required by the contract documents and the IBC. b. Submit a SIOR Letter of Acceptance to the Contracting Officer attesting to acceptance of the duties of SIOR, signed and sealed by the SIOR. c. Verify the qualifications of all of the Special Inspectors. d. Verify the qualifications of fabricators.	Applicable when SIOR is required
	e. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. f. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.	Applicable when SIOR is required and when the structural design is required to follow AISC341 for seismic design of steel structures
	g. Prepare a Special Inspections Project Manual, which will cover the following: 1. Roles and responsibilities of the following individuals during Special Inspections: SIOR, SI, General Contractor, Subcontractors, QC Manager, and DOR. 2. Organizational chart and/or communication plan, indicating lines of communication 3. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors.	Applicable when SIOR is required

Inspector	Responsibility	Condition
	<ol style="list-style-type: none"> 4. Indicate the government reporting procedures. 5. Propose forms or templates to be used by SI and SIOR to document inspections. 6. Indicate procedures for tracking nonconforming work and verification that corrective work is complete. 7. Indicate how the SIOR and/or SI will participate in weekly QC meetings. 8. Indicate how Special Inspections of shop fabricated items will be handled when the fabricator's shop is not certified per paragraph FABRICATOR SPECIAL INSPECTIONS. 9. Include a section in the manual that covers each specific item requiring Special Inspections that is indicated on the Schedule of Special Inspections. Provide names and qualifications of each special inspector who will be performing the Special Inspections for each specific item. Provide detail on how the Special Inspections are to be carried out for each item so that the expectations are clear for the General Contractor and the Subcontractor performing the work. Make a copy of the Special Inspections Project Manual available on the job site during construction. Submit a copy of the Special Inspections Project Manual for approval. h. Attend coordination and mutual understanding meeting where the information in the Special Inspections Project Manual will be reviewed to verify that all parties have a clear understanding of the Special Inspections provisions and the individual duties and responsibilities of each party. i. Maintain a 3- ring binder for the Special Inspector's daily and biweekly reports and the Special Inspections Project Manual. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR. j. Submit a copy of the Special Inspector's daily reports to the QC Manager. k. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report. l. Submit a biweekly Special Inspections report 	

Inspector	Responsibility	Condition
	<p>until all work requiring Special Inspections is complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following:</p> <ol style="list-style-type: none"> 1. A brief summary of the work performed during the reporting time frame. 2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems, that were observed during the reporting period. 3. Discrepancies which were resolved or corrected. 4. A list of nonconforming items requiring resolution. 5. All applicable test results including nondestructive testing reports. <p>//m. For large, complex projects, at the completion of each Definable Feature of Work (DFOW) requiring Special Inspections, submit an interim final report of Special Inspections that documents the Special Inspections completed for that DFOW and corrections of all discrepancies noted in the daily reports. The interim final report of Special Inspections must be signed, dated and bear the seal of the SIOR.]. //</p>	
QC Manager	<p>a. If there is no SIOR, QC Manager must Supervise all Special Inspectors required by the contract documents and the IBC; Verify the qualifications of all of the Special Inspectors; Verify the qualifications of fabricators; Maintain a 3-ring binder for the Special Inspector's daily and biweekly reports. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR.</p>	Applicable when SIOR is not required
	<p>b. Maintain a rework items list that includes discrepancies noted on the Special Inspectors daily report.</p>	n/a
Special Inspectors	<ol style="list-style-type: none"> a. Inspect all elements of the project for which the special inspector is qualified to inspect and are identified in the Schedule of Special Inspections. b. Attend preparatory phase meetings related to the Definable Feature of Work (DFOW) for which the special inspector is qualified to inspect. 	

Inspector	Responsibility	Condition
	<p>c. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following:</p> <ol style="list-style-type: none"> 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. <p>d. Submit qualification records for nondestructive testing (NDT) technicians designated for the project.</p> <p>e. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.]</p>	<p>Applicable when SIOR is NOT required and when the structural design is required to follow AISC 341 for seismic design of steel structures</p>
	<p>f. Submit a copy of the daily reports to the QC Manager.</p> <p>g. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report.</p> <p>h. Submit a biweekly Special Inspection Report until all inspections are complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following:</p> <ol style="list-style-type: none"> 1. A brief summary of the work performed during the reporting time frame 2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems that were observed during the reporting period. 3. Discrepancies which were resolved or corrected. 4. A list of nonconforming items requiring resolution. 5. All applicable test result including nondestructive testing reports. <p>//i. For large, complex projects, at the completion of each Definable Feature of Work (DFOW) requiring Special Inspections, submit an interim final report of Special Inspections that documents the Special Inspections</p>	<p>Applicable when SIOR is not required</p>

Inspector	Responsibility	Condition
	completed for that DFOV and corrections of all discrepancies noted in the daily reports. The interim final report of Special Inspections must be signed, dated and bear the seal of the SIOR.]. //	
	j. At the completion of the project submit a comprehensive final report of Special Inspections that documents the Special Inspections completed for the project and corrections of all discrepancies noted in the daily reports. The comprehensive final report of Special Inspections must be signed, dated and indicate the certification of the special inspector qualifying them to conduct the inspection.	
	k. Submit daily reports to the SIOR	Applicable when SIOR is required

3.2 DEFECTIVE WORK

Check work as it progresses, but failure to detect any defective work or materials must in no way prevent later rejection if defective work or materials are discovered, nor obligate the Government to accept such work.

-- End of Section -

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's

proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - j. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
 - B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.

2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 4. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 5. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
- D. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Ohio, Ohio EPA (OEPA) and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all construction areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- E. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

MATERIALS HANDLING	
CONCRETE MIXERS	75
CONCRETE PUMPS	75
CRANES	75

PNEUMATIC TOOLS 80

SAWS 75

VIBRATORS 75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.
- F. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- G. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items

VA Project No. 541-378
AE Works Project No. 18027

Louis Stokes Cleveland VAMC
Expand Patient Parking Garage

and materials not required to be salvaged, as well as all debris and
rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
1. Procedures to be used for debris management.
 2. Techniques to be used to minimize waste generation.
 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

B. U.S. Green Building Council (USGBC):

LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

- - - E N D - - -

SECTION 01 81 13
SUSTAINABLE CONSTRUCTION REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section describes general requirements and procedures to comply with federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable construction.
- B. The Design Professional has selected materials and utilized integrated design processes that achieve the Government's objectives. Contractor is responsible to maintain and support these objectives in developing means and methods for performing work and in proposing product substitutions or changes to specified processes. Obtain approval from Contracting Officer for all changes and substitutions to materials or processes. Proposed changes must meet, or exceed, materials or processes specified.

1.2 RELATED WORK

- A. Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.
- B. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.3 DEFINITIONS

- A. Recycled Content: Recycled content of materials is defined according to Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260). Recycled content value of a material assembly is determined by weight. Recycled fraction of assembly is multiplied by cost of assembly to determine recycled content value.
 - 1. "Post-Consumer" material is defined as waste material generated by households or by commercial, industrial, and institutional facilities in their role as end users of the product, which can no longer be used for its intended purpose.
 - 2. "Pre-Consumer" material is defined as material diverted from waste stream during the manufacturing process. Excluded is reutilization of materials such as rework, regrind, or scrap generated in a process and capable of being reclaimed within the same process that generated it.
- B. Biobased Products: Biobased products are derived from plants and other renewable agricultural, marine, and forestry materials and provide an alternative to conventional petroleum derived products. Biobased

products include diverse categories such as lubricants, cleaning products, inks, fertilizers, and bioplastics.

- C. Low Pollutant-Emitting Materials: Materials and products which are minimally odorous, irritating, or harmful to comfort and well-being of installers and occupants.
- D. Volatile Organic Compounds (VOC): Chemicals that are emitted as gases from certain solids or liquids. VOCs include a variety of chemicals, some of which may have short- and long-term adverse health effects.

1.4 REFERENCE STANDARDS

- A. Carpet and Rug Institute Green Label Plus program.
- B. U.S. Department of Agriculture BioPreferred program (USDA BioPreferred).
- C. U.S. Environmental Protection Agency Comprehensive Procurement Guidelines (CPG).
- D. U.S. Environmental Protection Agency WaterSense Program (WaterSense).
- E. U.S. Environmental Protection Agency ENERGY STAR Program (ENERGY STAR).
- F. U. S. Department of Energy Federal Energy Management Program (FEMP).
- G. Green Electronic Council EPEAT Program (EPEAT).

1.5 SUBMITTALS

- A. All submittals to be provided by contractor to COR.
- B. Sustainability Action Plan:
 - 1. Submit documentation as required by this section; provide additional copies of typical submittals required under technical sections when sustainable construction requires copies of record submittals.
 - 2. Within 30 days after Preconstruction Meeting provide a narrative plan for complying with requirements stipulated within this section.
 - 3. Sustainability Action Plan must:
 - a. Make reference to sustainable construction submittals defined by this section.
 - b. Address all items listed under PERFORMANCE CRITERIA.
 - c. Indicate individual(s) responsible for implementing the plan.
- C. Low Pollutant-Emitting Materials Tracking Spreadsheet: Within 30 days after Preconstruction Meeting provide a preliminary Low Pollutant-Emitting Materials Tracking Spreadsheet. The Low Pollutant-Emitting Materials Tracking Spreadsheet must be an electronic file and include all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.

D. Product Submittals:

1. Recycled Content: Submit product data from manufacturer indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content (excluding MEP systems equipment and components).
2. Biobased Content: Submit product data for products to be installed or used which are included in any of the USDA BioPreferred program's product categories. Data to include percentage of biobased content and source of biobased material.
3. Low Pollutant-Emitting Materials: Submit product data confirming compliance with relevant requirements for all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.
4. For applicable products and equipment, submit product documentation confirming ENERGY STAR label, FEMP certification, WaterSense, and/or EPEAT certification.

E. Sustainable Construction Progress Reports: Concurrent with each Application for Payment, submit a Sustainable Construction Progress Report to confirm adherence with Sustainability Action Plan.

1. Include narratives of revised strategies for bringing work progress into compliance with plan and product submittal data.
2. Include updated and current Low Pollutant-Emitting Materials Tracking Spreadsheet.
3. Include construction waste tracking, in tons or cubic yards, including waste description, whether diverted or landfilled, hauler, and percent diverted for comingled quantities; and excluding land-clearing debris and soil. Provide haul receipts and documentation of diverted percentages for comingled wastes.

F. Closeout Submittals: Within 14 days after Substantial Completion provide the following:

1. Final version of Low Pollutant-Emitting Materials Tracking Spreadsheet.

1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to commencement of Work, schedule and conduct meeting with COR/Resident Engineer and Architect to discuss the Project Sustainable Action Plan content as it applies to submittals, project delivery, required

Construction Indoor Air Quality (IAQ) Management Plan, and other Sustainable Construction Requirements. The purpose of this meeting is to develop a mutual understanding of the Sustainable Construction Requirements and coordination of contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.

- B. Construction Job Conferences: Status of compliance with Sustainable Construction Requirements of these specifications will be an agenda item at regular job meetings conducted during the course of work at the site.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Green Seal Standard GS-11, Paints, 3.2 Edition, October 26 2015.
- C. Green Seal Standard GC-03, Anti-Corrosive Paints, 2nd Edition, January 7, 1997.
- D. Green Seal Standard GC-36, Commercial Adhesives, October 19, 2000.
- E. South Coast Air Quality Management District (SCAQMD) Rule 1113, Architectural Coatings, rules in effect on January 1, 2004.
- F. South Coast Air Quality Management District (SCAQMD) Rule 1168, July 1, 2005 and rule amendment date of January 7, 2005.
- G. Sheet Metal and Air Conditioning National Contractors' Association (SMACNA) IAQ Guidelines for Occupied Buildings under Construction, 2nd Edition (ANSI/SMACNA 008-2008), Chapter 3.
- H. California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers, Version 1.1, Emission Testing method for California Specification 01350 (CDPH Standard Method V1.1-2010).
- I. Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260).
- J. ASHRAE Standard 52.2-2007.

PART 2 - PRODUCTS

2.1 PERFORMANCE CRITERIA

- A. Construction waste diversion from landfill disposal must comprise at least 50 percent of total construction waste. Alternative daily cover (ADC) does not qualify as material diverted from disposal.
- B. Low Pollutant-Emitting Materials:
 - 1. Adhesives, sealants and sealant primers applied on site within the weatherproofing membrane must comply with VOC limits of SCAQMD Rule 1168:
 - a. Flooring Adhesives and Sealants:
 - Indoor carpet adhesives: 50 g/L.
 - 1) Rubber Floor Adhesives: 60 g/L.
 - 2) Multipurpose Construction Adhesives: 70 g/L.
 - 3) Porous Material (Except Wood) Substrate: 50 g/L.
 - 4) Architectural Non-Porous Sealant Primer: 250 g/L.
 - 5) Architectural Porous Sealant Primer: 775 g/L.
 - 6) Other Sealant Primer: 750 g/L.
 - 7) Architectural Sealant: 250 g/L.
 - 8) Other Sealant: 420 g/L.
 - b. Non-Flooring Adhesives and Sealants:
 - 1) Drywall and Panel Adhesives: 50 g/L.
 - 2) Multipurpose Construction Adhesives: 70 g/L.
 - 3) Structural Glazing Adhesives: 100 g/L.
 - 4) Metal-to-Metal Substrate Adhesives: 30 g/L.
 - 5) Architectural Non-Porous Sealant Primer: 250 g/L.
 - 6) Architectural Porous Sealant Primer: 775 g/L.
 - 7) Other Sealant Primer: 750 g/L.
 - 8) Plastic Cement Welding Adhesives: 250 g/L.
 - 9) Contact Adhesive: 80 g/L.
 - 10) Special Purpose Contact Adhesive: 250 g/L.
 - 11) Architectural Sealants: 250 g/L.
 - 12) Other Sealants: 420 g/L.
 - 2. Paints and coatings applied on site within the weatherproofing membrane must comply with the following criteria:
 - a. VOC content limits for paints and coatings established in Green Seal Standard GS-11.
 - b. VOC content limit for anti-corrosive and anti-rust paints applied to interior ferrous metal substrates of 250 g/L established in Green Seal GC-03.

3. Carpet installed in building interior must comply with one of the following:
 - a. Meet testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
 - b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at the 14 day time point.
 4. Each non-carpet flooring element installed in building interior which is not inherently non-emitting (stone, ceramic, powder-coated metals, plated or anodized metal, glass, concrete, clay brick, and unfinished or untreated solid wood flooring) must comply with one of the following:
 - a. Meet requirements of the FloorScore standard as shown with testing by an independent third-party.
 - b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at 14 day time point.
- C. Recycled Content:
1. Any products being installed or used that are listed on EPA Comprehensive Procurement Guidelines designated product list must meet or exceed the EPA's recycled content recommendations. The EPA Comprehensive Procurement Guidelines categories include:
 - a. Building insulation.
 - b. Cement and concrete.
 - c. Consolidated and reprocessed latex paint.
 - d. Roofing materials.
 - e. Nylon carpet and nylon carpet backing.
- D. Biobased Content:
1. Materials and equipment being installed or used that are listed on the USDA BioPreferred program product category list must meet or exceed USDA's minimum biobased content threshold. Refer to individual specification sections for detailed requirements applicable to that section.
 - a. USDA BioPreferred program categories include:
 - 1) Adhesive and Mastic Removers.
 - 2) Carpets.
 - 3) Cleaners.
 - 4) Corrosion Preventatives.
 - 5) Dust Suppressants.

- 6) Floor Cleaners and Protectors.
- 7) Floor Coverings (Non-Carpet).
- 8) Glass Cleaners.
- 9) Industrial Cleaners.
- 10) Interior Paints and Coatings.
- 11) Multipurpose Cleaners.
- 12) Multipurpose Lubricants.
- 13) Packaging Films.
- 14) Paint Removers.
- 15) Plastic Insulating Foam.
- 16) Pneumatic Equipment Lubricants.
- 17) Wood and Concrete Sealers.

E. Materials, products, and equipment being installed which fall into any of the following categories must be FEMP-designated. FEMP-designated product categories as of 09/14/2017 include:

1. Exterior Lighting.
2. Fluorescent Ballasts.
3. Fluorescent Lamps, General Service.

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

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-----END-----

SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 26, Division 27, and Division 28, sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 26, Division 27, Division 28 sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy

phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

- A. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Contracting Officer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Contracting Officer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Contracting Officer.
- B. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting

Officer. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Contracting Officer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Contracting Officer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the Contracting Officer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 32 16.01 ARCHITECTURAL AND ENGINEERING CPM SCHEDULES
- C. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS - DESIGN/BID/BUILD)
- D. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- E. Section 01 81 13 SUSTAINABLE CONSTRUCTION REQUIREMENTS
- F. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- G. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- H. Section 27 08 00 COMMISSIONING OF COMMUNICATIONS SYSTEMS.

I. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY
SYSTEMS.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery

List of Acronyms	
Acronym	Meaning
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are

defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface

between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns - and their resolution - that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. **Validation:** The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	Description

VA Project No. 541-378
AE Works Project No. 18027

Louis Stokes Cleveland VAMC
Expand Patient Parking Garage

[illegible]

Systems To Be Commissioned	
System	Description
Electrical	
Electric Power Monitoring Systems	Metering, sub-metering, power monitoring systems, PLC control systems
Electrical System Protective Device Study	Review reports, verify field settings consistent with Study
Low-Voltage Distribution System	Normal power distribution system, Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels, panelboards, verify breaker testing results (injection current, etc)

Systems To Be Commissioned	
System	Description
Emergency Power Generation Systems	Generators, Generator paralleling switchgear, automatic transfer switches, PLC and other control systems
Lighting & Lighting Control** Systems	Emergency lighting, occupancy sensors, lighting control systems, exterior lighting and controls
Lightning Protection System	Witness 3rd party testing, review reports
Communications	
Grounding & Bonding System	Witness 3rd party testing, review reports
Structured Cabling System	Witness 3rd party testing, review reports
Public Address & Mass Notification Systems	Witness 3rd party testing, review reports
Electronic Safety and Security	
Grounding & Bonding	Witness 3rd party testing, review reports
Video Surveillance System	Witness 3rd party testing, review reports
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.

1. Commissioning Agent: The VA will not engage the CxA under a separate contract. Contractor shall retain third party service for construction.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. The VA will not engage the CxA. Contractor shall retain third party service for construction.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 1. Participate in commissioning coordination meetings.

2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing

the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.

- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 3. Identification of systems and equipment to be commissioned.
 4. Schedule of Commissioning Coordination meetings.
 5. Identification of items that must be completed before the next operation can proceed.
 6. Description of responsibilities of commissioning team members.
 7. Description of observations to be made.
 8. Description of requirements for operation and maintenance training.
 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.

10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.
- F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
1. Creating an Commissioning Issues Log Entry:
- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
 - b. Assign a descriptive title for the issue.
 - c. Identify date and time of the issue.
 - d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
 - e. Identify system, subsystem, and equipment to which the issue applies.
 - f. Identify location of system, subsystem, and equipment.

- g. Include information that may be helpful in diagnosing or evaluating the issue.
 - h. Note recommended corrective action.
 - i. Identify commissioning team member responsible for corrective action.
 - j. Identify expected date of correction.
 - k. Identify person that identified the issue.
2. Documenting Issue Resolution:
- a. Log date correction is completed or the issue is resolved.
 - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
- 1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
 - 2. Commissioning plan.

3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
 5. Commissioning Issues Log.
 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:
1. Documentation of deferred and off season test(s) results.
 2. Completed Systems Functional Performance Test Procedures for off season test(s).
 3. Documentation that unresolved system performance issues have been resolved.
 4. Updated Commissioning Issues Log, including status of unresolved issues.
 5. Identification of potential Warranty Claims to be corrected by the Contractor.
- I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.
 4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included

as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The

Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Contracting Officer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 10 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 14 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will

submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.

- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and	Status Reports	L	A	R	R	O	

Construction Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer					P = Participate
		A/E = Design Arch/Engineer					A = Approve
		PC = Prime Contractor					R = Review
		O&M = Gov't Facility O&M					O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Logs	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer					P = Participate
		A/E = Design Arch/Engineer					A = Approve
		PC = Prime Contractor					R = Review
		O&M = Gov't Facility O&M					O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer					P = Participate
		A/E = Design Arch/Engineer					A = Approve
		PC = Prime Contractor					R = Review
		O&M = Gov't Facility O&M					O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
 - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
 - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
 - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
 - b. The full startup plan shall at a minimum consist of the following items:
 - 1) The Pre-Functional Checklists.
 - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
 - 3) The manufacturer's normally used field checkout sheets.

- c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
- 3. Sensor and Actuator Calibration
 - a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
- 4. Execution of Equipment Startup
 - a. Fourinsert number weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
 - b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
 - c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
 - d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application.

Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Contracting Officer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
 1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Contracting Officer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by

- the Contracting Officer, prior to the execution of Systems Functional Performance Testing.
2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
 3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
 4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Steam and Condensate Pumps Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		

Steam and Condensate Pumps Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Meter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Irrigation Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Chilled Water Flow (TONS)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Flow (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
High Water Level Alarm	DI	COV	12 hours	3 days	C	True	5 Min
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Command	10 min

Point	Type	Trend Interval					

Steam Boiler System Trending and Alarms

Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Boiler 1 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 2 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
System Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 Feed Pump	DI	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Combustion Damper Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Condensate Recovery Pump Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Boiler 1 Feed Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		
Boiler 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Combustion Damper Command	DO	COV	12 Hours	3 days	N/A		
Condensate Recovery Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Contracting Officer and Commissioning Agent.

1. Point-to-Point checkout documentation;

2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing

facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)

2. Equipment location and ID number
 3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a

system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.

3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
 5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the

Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific

procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
 - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the

Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:

- a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
- b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
- c. The Commissioning Agent will document the resolution process.
- d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.
- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen

Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Contracting Officer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
 2. Review installed systems, subsystems, and equipment.
 3. Review instructor qualifications.
 4. Review instructional methods and procedures.
 5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.

9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
 2. Qualification Data: Submit qualifications for facilitator and/or instructor.
 3. Attendance Record: For each training module, submit list of participants and length of instruction time.
 4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
 5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 - b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.

6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
 - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
 - b. Intrusion detection systems.
 - c. Conveying systems, elevators.
 - d. Medical equipment, including medical gas equipment and piping.

- e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
 - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
 - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
 - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
 - i. HVAC instrumentation and controls.
 - j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
 - k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
 - l. Lighting equipment and controls.
 - m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
 - n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
- 1. Basis of System Design, Operational Requirements, and Criteria:
Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - H, Performance curves.

2. Documentation: Review the following items in detail:
 - a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.
 - e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
 - a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
 - a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
 - a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.

6. Troubleshooting: Include the following:
 - a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:
 - a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
8. Repairs: Include the following:
 - a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.

- 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
 4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
 5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.
- I. Demonstration and Training Recording:
1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 2. Video Format: Provide high quality color DVD color on standard size DVD disks.
 3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- ..
- D. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- E. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal

construction at dust chutes to protect persons and property from falling debris.

- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 - 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Contracting Officer's Representative. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Contracting Officer's Representative approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00,
GENERAL REQUIREMENTS and Section 01 35 26, SAFETY REQUIREMENTS.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Contracting Officer's Representative. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- B. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- C. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer's Representative. When Utility lines are encountered that are not indicated on the drawings, the Contracting Officer's Representative shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Contracting Officer's Representative. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

- - - E N D - - -

STRESSING TENDONS
Section 03 23 00

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies furnishing, installing, grouting, and stressing tendons in post-tensioned building framing members as shown on the Drawings and described herein.

1.2 RELATED WORK:

- A. Materials Testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 QUALITY ASSURANCE:

- A. Codes and Standards: Comply with requirements of Post-Tensioning Manual, except where more stringent requirements are specified. Maintain two copies at job site.
- B. Bearing Stresses: Comply with requirements of Post-Tensioning Manual, Chapter 3, Paragraph 3.1.7, and ACI 318, Chapter 18.
- C. Source Quality Control:
 - 1. Tests for Unbonded Single Strand Tendons or Bonded Tendons must comply with requirements of the Post-Tensioning Manual, Chapter 3, Paragraph 3.1.8.
 - 2. Certified data from prior tests may be submitted.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Submit fabrication and placement details for review by the Resident Engineer. Show complete details of tendon layout, tendon sizes, type of post-tensioning enclosure, end anchorage and coupler details, and stressing equipment. Submit the type and chemical analysis of grease, and type, material and thickness of post-tensioning repair tape. Give details of jacking operation, including all calculations.
 - 2. Locate and dimension penetrations in post-tensioned slabs.
 - 3. Detail horizontal and vertical curvature of tendons at blockouts and anchorage.

4. Describe tensioning sequence, type of jack and pressure-monitoring devices, anchorage set, tendon elongation and tendon cutoff procedures, grouping, spacing, placing sequence, conduit size, supports and locations, and tendon supports.
- C. Calculations: Submit sealed detailed calculations prepared by a qualified professional engineer registered in the state where the project is located to substantiate stressing procedures. All losses shall be accounted for in the calculations. Submit the following:
1. Calculations, prepared under the supervision of a qualified registered professional engineer, of losses due to anchorage seating, elastic shortening, creep, shrinkage, relaxation, friction and wobble, used to determine tendon sizes and number.
 2. Calculations of test results of adequacy of anchorage.
 3. Statistical and field proof of stressing and fixed end seating losses.
 4. Calculations for final required jacking elongation corresponding to final jacking force of tendons.
- D. Mill Test Reports:
1. Furnish certified Mill Test Reports for each coil or pack of strand, containing as a minimum the following test information:
 - a. Heat number and identification.
 - b. Standard chemical analysis for heat of steel.
 - c. Ultimate tensile strength.
 - d. Yield strength at 1 percent extension under load.
 - e. Elongation at failure.
 - f. Modulus of elasticity.
 - g. Diameter and net area of strand.
 - h. Type of material (stress-relieved or low relaxation).
 2. Base relaxation losses for low relaxation type material on relaxation tests of representative samples for a period of 1000 hours, when tested at 21 degrees C (70 degrees F) and stressed initially to not less than 70 percent of minimum guaranteed breaking strength of strand.
 3. Tests in accordance with ASTM A416, and ASTM E328.
- E. Calibration Tests: Stressing rams and gauges shall individually be identified and calibrated against known standards at intervals not exceeding six months. Submit calibration certificates for each jack used to Resident Engineer.

F. Records: Keep post-tensioning records and submit to the Resident Engineer and Architect/Engineer of Record. Record on each report items listed in PART 3-EXECUTION.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

318/318R-14.....Building Code Requirements for Structural
Concrete and Commentary.

C. American Society for Testing and Materials (ASTM):

A416/A416M-10.....Standard Specification for Steel Strand,
Uncoated Seven-Wire for Prestressed Concrete

B117-09.....Standard Practice for Operating Salt Spray
(Fog) Apparatus

D92-05 (R2010).....Standard Test Method for Flash and Fire Points
by Cleveland Open Cup

D95-05 (R2010).....Standard Test Method for Water in Petroleum
Products and Bituminous Materials by
Distillation

D512-10.....Standard Test Methods for Chloride Ion In Water

D566-02 (R2009).....Standard Test Method for Dropping Point of
Lubricating Grease

D2265-06.....Standard Test Method for Dropping Point of
Lubricating Grease Over Wide Temperature Range

D3867-09.....Standard Test Methods for Nitrite-Nitrate in
Water

E328-09.....Standard Test Methods for Stress-Relaxation
Tests for Materials and Structures

D. Post-Tensioning Institute, 8601 N. Black Canyon Hwy, Suite 103,
Phoenix, AZ 85021; 602/870-7540:

Post-Tensioning Manual, Sixth Edition

PTI M10.2-17.....Specification for Unbonded Single Strand
Tendons

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Post-Tensioning Steel:

1. Conform to ASTM A416, Grade (270K) Low Relaxation strand, with anchorages developing at least 95 percent of the minimum specified ultimate strength of the prestressing steel.
2. Provide low relaxation strand with a mill applied continuous permanent physical marking to permit field identification.
3. Package material at the source in a manner that prevents physical damage to strand during transportation and protects material from deleterious corrosion during transit and storage.

B. Post-tensioning materials comply with Post-Tensioning Manual Guide Specifications.

C. Anchorages and Couplings:

1. Design tendon anchorages and coupling to develop static and dynamic strength requirements of Section 3.1.6(a) and Section 3.1.8 (1) and (2) of Post-Tensioning Manual Guide Specifications for Post-Tensioning Materials. Castings shall be nonporous and free of sand, blowholes, voids, and other defects.
2. Average compressive concrete bearing stress of anchorages shall not exceed limits set forth in Section 3.1.7 of Post-Tensioning Manual Guide Specifications for Post-Tensioning Materials.
3. For wedge type anchorages, design wedge grippers to preclude premature failure of prestressing steel due to notch or pinching effects under static and/or dynamic test load conditions stipulated under Paragraph 1 for both stress relieved and low relaxation prestressing steel materials.
4. Use couplings only at locations specifically indicated on contract documents or as approved.
5. Coat couplings with the same corrosion preventive coating used on strand and enclose in sleeves.
6. Anchorages shall include design features permitting a watertight connection of sheathing to anchorage, and watertight closing of wedge cavity, for stressing and nonstressing (fixed) anchorages. Design intermediate stressing anchorages to permit complete watertight encapsulation of prestressing tendons.

7. Anchorages for unbonded slab tendons shall receive an epoxy corrosion protective coating. Correct field damage to coating by field touch-up of coating surface.

D. Corrosion Preventive Coating of Unbonded Tendons:

1. Corrosion preventive coating material shall have following properties:
 - a. Provide corrosion protection to prestressing steel.
 - b. Provide lubrication between strand and sheathing.
 - c. Resist flow from sheathing within anticipated temperature range of exposure.
 - d. Provide a continuous nonbrittle film at lowest anticipated temperature of exposure.
 - e. Be chemically stable and nonreactive with the prestressing steel, sheathing material, and concrete.
2. Film shall be an organic coating with appropriate polar, moisture displacing, and corrosion preventive additives.
3. Minimum weight of coating material on prestressing strand shall be not less than 1.1 kg (2.5 pounds) of coating material per 30 m (100 feet) of 13 mm (0.5 inch) diameter strand, and 1.3 kg (3.0 pounds) of coating material per 30 m (100 ft.) of 15 mm (0.6 inch) diameter strand. Amount of coating material used shall be sufficient to ensure essentially complete filling of annular space between strand and sheathing. Extend coating over entire tendon length.
4. Provide test results in accordance with Table I for corrosion preventative coating material.

TABLE I
PERFORMANCE SPECIFICATIONS FOR CORROSION
PREVENTATIVE COATING

Test	Test Method	Acceptance Criteria
Dropping Point, degrees F	ASTM D566 or ASTM D2265	Minimum 300
Oil separation at 160 degrees F; percent by weight	FIMS 791B Method 321.2	Maximum 0.5
Water, percent maximum	ASTM D95	0.1
Flash point, degrees F, (degrees Celsius) (Refers to oil component)	ASTM D92	Minimum 300
Corrosion test, 5 percent salt fog at 100 degrees F (37.8 degrees Celsius) 5 mils, minimum hours (Q Panel Type S)	ASTM B117	Rust Grade 7 or better after 1000 hours of exposure, test according to ASTM D610 (Note 1)
Water soluble ions (Note 2)		
Chlorides, ppm maximum	ASTM D512	10
Nitrates, ppm maximum	ASTM D3867	10
Sulfides, ppm maximum	APHA 4270 (15th Edition)	10
Soak Test 5 percent salt fog at 100 degrees F (38.8 degrees Celsius) 5 mils coating, Q panels, Type S. Immerse panes 50 percent in a 5 percent salt solution and expose to salt fog.	ASTM B117 (Modified)	No emulsification of the coating after 7200 hours of exposure

Notes to Table I:

Note 1: Extension of exposure time to 1000 hours for greases used in corrosive environments requires use of more or better corrosion inhibiting additives.

Note 2: Procedure: The inside (bottom and sides) of a 1L Pyrex beaker (approximate outside diameter 105 mm, height 145 mm) is

thoroughly coated with 100 + 10 grams of corrosion preventive coating material. The coated beaker is filled with approximately 900 cc of distilled water and heated in an oven at a controlled temperature of ± 38 degrees C (± 100 degrees F) for 4 hours. The water extraction is tested by the noted test procedures as ppm in the extract water.

E. Sheathing for Unbonded Single Strand Tendons:

1. Tendon sheathing for unbonded single strand tendons shall be made of
 - a. material with following properties:
 - a. Sufficient strength to withstand irreparable damage during fabrication, transport, installation, concrete placement and tensioning.
 - b. Watertightness over entire sheathing length.
 - c. Chemical stability, without embrittlement or softening over anticipated exposure temperature range and service life of structure.
 - d. Nonreactive with concrete, steel and tendon corrosion preventive coating.
2. Minimum thickness of sheathing is 1 mm (0.040 inch) for medium or high density polyethylene or polypropylene.
3. Minimum inside diameter of sheathing at least 0.3 mm (0.010 inch) greater than maximum diameter of strand.
4. Connect sheathing to stressing end, intermediate and fixed end anchorages in a watertight fashion, thus providing a complete encapsulation of prestressing steel.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Accurately position, support, and secure bonded reinforcement and tendons against displacement by formwork, construction, or concrete placement operations. Locate and support bonded reinforcement and tendons by metal chairs, runners, bolsters, spacers and hangers, as required.
- B. Firmly support prestressing tendons at intervals not exceeding 1200 mm (4 feet) to prevent displacement during concrete placement. Placing tolerances shall be in accordance with the applicable Construction Specifications.
- C. Do not expose tendons to excessive temperatures, welding sparks or electric ground currents.

- D. Install stressing anchorages perpendicular to tendon axis. Curvature in tendon profile shall preferably not be closer than 900 mm (3 feet) from stressing anchorage.
- E. Attach stressing anchorage to bulkhead forms by either bolts, nails, or threaded pocket former fitting. Connections shall be sufficiently rigid to avoid accidental loosening due to construction traffic or during concrete placement. Minimum concrete cover for anchorage shall not be less than minimum cover to reinforcement at other locations in structure.
- F. Pocket formers used to provide a void form at stressing and intermediate stressing anchorages shall positively preclude intrusion of concrete or cement paste into the wedge cavity during concrete placement. Depth of the pocket former from edge of concrete to face of anchorage shall not be less than 50 mm (2 inches).
- G. Intermediate Anchorages:
 - 1. Intermediate anchorages may be installed either embedded in concrete or bearing against hardened concrete at construction joint. In the latter case, anchorage shall have a flat-bearing side and concrete bearing area shall be smooth and without ridges.
 - 2. When placing intermediate anchorages against already hardened concrete, special attention must be paid to the bulkhead form being perpendicular to the tendon during tendon placement.
 - 3. Minimum cover requirements of Section 3.1.E apply to intermediate anchorages.
- H. Fixed Anchorages:
 - 1. Install fixed end anchorages on tendon at supplier's plant prior to shipment to job site.
 - 2. For wedge type anchorages, seat fixed end wedges, with a load of not more than 80 percent of minimum ultimate tensile strength of tendon. Seating load shall be sufficient to ensure adequate capacity of non-stressing anchorages.
 - 3. Place fixed end anchorages in the formwork at locations shown on placing drawings, and securely fastened to reinforcing steel. Minimum cover requirements of Section 3.1.E apply to fixed end anchorages.
 - 4. Fixed end anchorages shall be closed or capped at wedge cavity side with a watertight cover. Cover shall preferably be shop installed, after filling void around wedge grips with a corrosion preventive

coating material, comparable to that used as a corrosion preventive coating over length of the tendon (See Table I).

I. Sheathing Inspection:

1. After installing the tendons in forms and prior to concrete casting, inspect sheathing for possible damage.
2. Repair damaged areas by restoring corrosion preventative coating in damaged area, and repairing sheathing. Repairs of sheathing shall be watertight, and must be approved by Resident Engineer.
3. To repair sheathing, use adhesive moisture proof tape, spirally wrapped around tendon to provide at least two layers of tape.

J. Grouting of bonded tendons shall comply with the Post-Tensioning Manual Recommended Practice for Grouting of Post-Tensioned Prestressed Concrete.

3.2 STRESSING:

- A. Unless otherwise indicated, do not start stressing until concrete has attained a compressive strength of no less than 75 percent of its 28 day strength as confirmed by field cured test cylinders.
- B. After tests indicate that concrete has reached sufficient strength, stress tendons by means of hydraulic jacks equipped with calibrated pressure gauges with an accuracy of 1 percent of scale range to permit the stress in tendons to be computed at any time. Equip hydraulic stressing rams used to stress unbonded single strand tendons with stressing grippers that will not notch strand more severely than normal anchoring wedges. Notify Resident Engineer 48 hours before any stressing operation that takes place.
 1. Conduct stressing operation as recommended by manufacturer of stressing tendons and in conformance with approved shop drawings.
 2. Keep records of elongation and of tension applied to each tendon and submit four copies to Resident Engineer promptly upon the completion of post-tensioning of each member. Make elongation measurements at each stressing location to verify that effective force has been properly achieved. Measured elongations shall agree with calculated elongations within ± 5 percent. Resolve discrepancies exceeding ± 5 percent with Resident Engineer. At time of stressing first member of each type, check stresses in individual tendons to establish a post-tensioning procedure producing uniform results.
 3. Complete stressing records during the tensioning operation, with following data recorded as a minimum:

- a. Tendon mark or identification.
 - b. Required elongation.
 - c. Gauge pressure to achieve required elongation.
 - d. Actual elongation achieved.
 - e. Actual gauge pressure.
 - f. Date of stressing operation.
 - g. Signature of stressing operator or inspector.
 - h. Serial or identification number of jacking equipment. Stressing records shall then be turned over to the Government and professional engineer of record for verification and approval.
4. Obtain written permission of Resident Engineer before cutting tendons or capping post-tensioned anchorages.
- C. Anchor prestressing tendons at an initial or "Transfer Stress" that will result in retention of working forces or stresses of not less than those shown on the drawings as the final prestress force after all losses. In no case shall tendons be anchored at stresses above 80 percent of specified tensile strength of tendon.
- D. Do not do any welding around tendons.
- E. Take reasonable care to prevent damage to tendons. In event that a single wire in multiple wire strands is broken, replacement will not be required providing total loss caused by broken strand is less than 2 percent of total prestress in the member. Contractor shall replace tendon at no additional cost to the Government in event prestress loss through breakage is greater than 2 percent.

3.3 FINISHING:

- A. Trimming of excess tendon length: As soon as possible after tendon tensioning and satisfactory check of elongation by Resident Engineer, cut excess tendon length. Tendon length protruding beyond wedges after cutting shall be between 20 mm (0.75) and 30 mm (1.25 inches).
- B. Tendons may be cut by means of oxyacetylene cutting, abrasive wheel or hydraulic shears. In case of oxyacetylene cutting of tendons, take care to avoid directing flame toward wedges.
- C. Fill stressing pockets with non-shrink mortar as soon as practical after tendon stressing and cutting. Under no circumstances shall grout or mortar used for pocket filling contain chlorides or other chemicals known to be deleterious to prestressing steel.
- D. Coat exposed strand and wedge areas with tendon coating material comparable to that used over length of the tendon and a watertight cap

shall be applied over the coated area. Prior to installing pocket mortar, coat or spray inside concrete surfaces of pocket with a resin bonding agent.

- - - E N D - - -

CAST-IN-PLACE CONCRETE
Section 03 30 00

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by Resident Engineer. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Abrasive aggregate.
 2. Lightweight aggregate for structural concrete.
 3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 8. Liquid hardener.
 9. Waterstops.
 10. Expansion joint filler.
 11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology

- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement, fly ash, ratio curves, concrete mix ingredients, and admixtures.
- G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by Resident Engineer (see FORMWORK) or Contractor.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement // and fly ash // in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.
 - 2. Coordination of work.
 - 3. Availability of material.
 - 4. Concrete mix design including admixtures.
 - 5. Methods of placing, finishing, and curing.
 - 6. Finish criteria required to obtain required flatness and levelness.
 - 7. Timing of floor finish measurements.
 - 8. Material inspection and testing.

- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 MOCK-UP:

- A. In addition to the other specified samples and tests, construct a mock-up using the materials, reinforcing, forming system and construction methods proposed for use in exposed architectural concrete.
- B. Construct the mock-up with at least a 2.5 m by 2.5 m (8 feet by 8 feet) exposed surface. Include the following where applicable: Control joints, reglets, recesses, embed plates or other typical architectural details.
- C. Before casting the mock-up, submit full detailed Shop Drawings of the mock-up formwork for review by the Architect. Perform all necessary preliminary tests to ensure that concrete used for the mock-up will exactly match the approved sample in color and texture.
- D. Perform the surface treatment proposed for use on one or more areas not less than 300 mm by 300 mm (1 foot by 1 foot) on the back side of the mock-up to establish the texture of finish required by the Architect. Repeat as required until a sample satisfactory to the Architect has been obtained.
- E. Treat the finished front surface of the mock-up to produce a uniform appearance similar in every respect to the approved sample area.
- F. The completed mock-up shall be inspected by the Architect. Failure of the mock-up to match the approved sample will require the construction of further mock-ups until approval is obtained. Remove rejected mock-ups immediately.
- G. Maintain the approved mock-ups in good condition at the job site until all architectural concrete surfaces have been completed and approved by the Architect. Remove the mock-up from the site after completion of the above.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
 - 211.1-91 (R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98 (R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete
 - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete
 - 301-16.....Standard Practice for Structural Concrete
 - 304R-00 (R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305.1-14.....Specification for Hot Weather Concreting
 - 306.1-90 (R2002).....Standard Specification for Cold Weather Concreting
 - 308.1-11.....Specification for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete
 - 318-14.....Building Code Requirements for Structural Concrete and Commentary
 - 347-04 (R2012).....Guide to Formwork for Concrete
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
 - A615/A615M-09.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
Coated (Galvanized) or Zinc Iron Alloy Coated
(Galvannealed) by the Hot Dip Process

A706/A706M-09.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement

A775/A775M-07.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars

A820-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete

A996/A996M-09.....Standard Specification for Rail Steel and Axle
Steel Deformed Bars for Concrete Reinforcement

C31/C31M-10.....Standard Practice for Making and Curing
Concrete Test Specimens in the field

C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength
of Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C150-11.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
Curing Concrete

C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing
Concrete Test Specimens in the Laboratory

C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C330-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in
Concrete

C666/C666M-03 (R2008)Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

C881/C881M-10.....Standard Specification for Epoxy Resin Base
Bonding Systems for Concrete

C1107/1107M-11.....Standard Specification for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)

C1315-11.....Standard Specification for Liquid Membrane
Forming Compounds Having Special Properties for
Curing and Sealing Concrete

D6-95 (R2011)Standard Test Method for Loss on Heating of Oil
and Asphaltic Compounds

D297-93 (R2006)Standard Methods for Rubber Products Chemical
Analysis

D412-06AE2.....Standard Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers - Tension

D1751-04 (R2008)Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83 (2012)Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene
Sheeting for Construction, Industrial and
Agricultural Applications

E1155-96 (R2008)Standard Test Method for Determining F_F Floor
Flatness and F_L Floor Levelness Numbers

F1869-11.....Standard Test Method for Measuring Moisture
Vapor Emission Rate of Concrete Subfloor Using
Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge
Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)

2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.

3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

G. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

H. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.

C. Coarse Aggregate: ASTM C33.

1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.

2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.

3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest

dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
7. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
8. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

I. Welded Wire Fabric: ASTM A185.

J. Reinforcing Bars to be Welded: ASTM A706.

K. Epoxy Coated Reinforcing Bars: ASTM A775.

L. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.

- M. Expansion Joint Filler: ASTM D1751.
- N. Sheet Materials for Curing Concrete: ASTM C171.
- O. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- P. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- Q. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer. Use only on exposed slab. Do not use where floor is covered with resilient flooring, paint or other finish coating.
- R. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
 - 2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.
- S. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

T. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (7000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

U. Adhesive Binder: ASTM C881.

V. Waterstops:

1. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).

W. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

X. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m³ (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m³ (30 lb. per cubic yard).

Y. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

Z. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

AA. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3,
"Proportioning on the Basis of Field Experience and/or Trial Mixtures"
of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in
accordance with ASTM C192 for test purposes from each trial mix;
test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed
listing of the proportions of trial mix or mixes, including cement,
fly ash, admixtures, weight of fine and coarse aggregate per m³
(cubic yard) measured dry rodded and damp loose, specific gravity,
fineness modulus, percentage of moisture, air content,
water-cement -fly ash, ratio, and consistency of each cylinder in
terms of slump.
 3. Prepare a curve showing relationship between water-cement, fly ash
ratio at 7-day and 28-day compressive strengths. Plot each curve
using at least three specimens.
 4. If the field experience method is used, submit complete standard
deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618
initially with mix design and for each truck load of fly ash delivered
from source. Submit test results performed within 6 months of submittal
date. Notify Resident Engineer immediately when change in source is
anticipated.
1. Testing Laboratory used for fly ash certification/testing shall
participate in the Cement and Concrete Reference Laboratory (CCRL)
program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in
proportions of approval mixes may be made without additional tests and
approval of Resident Engineer or as specified. Making and testing of
preliminary test cylinders may be carried on pending approval of cement
and fly ash, providing Contractor and manufacturer certify that
ingredients used in making test cylinders are the same. Resident
Engineer may allow Contractor to proceed with depositing concrete for
certain portions of work, pending final approval of cement and fly ash
and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of
compressive strength developed above minimums. Use Fly Ash as an

admixture with 20% replacement by weight in all structural work.

Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
32.5 (4500) ^{1,3}	350 (590)	0.50	363 (610)	0.45
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES) *

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by

ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C \pm 1.7 degrees C (73.4 \pm 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.

5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise Resident Engineer.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.

3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of

- concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
 3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.
 4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
 5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.
- I. Construction Tolerances:
1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds

specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.

2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. // Use epoxy-coated tie wire with epoxy-coated reinforcing. // Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.

2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 SLABS RECEIVING RESILIENT COVERING

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
 - 1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
 - 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - b. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.4 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance

equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

3.5 EXPANSION JOINTS AND CONTRACTION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.6 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
 - 1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.

- b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of Resident Engineer.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
- 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 - 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 - 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 - 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 - 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 - 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer).

Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.

7. Concrete on metal deck:

a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.

- 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.7 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.8 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and

arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.9 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.
1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
 2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
 3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.10 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. // For post-tensioned systems supporting forms and shoring not removed until stressing is completed. // Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. // In addition, for flat slab/plate, reshoring is required immediately after stripping operations are complete and not later than the end of the same day. // Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.11 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher

than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.12 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μ m (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.

- d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
- 4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m² (2 square feet) in each 93 m² (1000 square feet) of textured surface.

B. Slab Finishes:

- 1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
- 2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
- 3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
- 4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check

concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.

5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.

10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Areas covered with carpeting, or not specified otherwise in b. below:
 - 1) Slab on Grade:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 25
 - b) Minimum local value FF 17
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
 - 1) Slab on grade:
 - a) Specified overall value FF 36/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 30/FL 20
 - b) Minimum local value FF 24/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

- c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall

F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

3.13 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting // except those specified to receive non-slip finish //.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m² (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.14 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.15 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below

new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.16 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

- - - E N D - - -

UNBOUNDED POST-TENSIONED CONCRETE
Section 03 38 16

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Post-tensioning tendons and accessories, including pocket formers, bar chairs, slab bolsters, and non-prestressed reinforcement required for installing post-tensioning tendons, including the following:
 - a. Support bars.
 - b. Backup bars and hairpins at anchorages.
 - c. Hairpins at locations of horizontal curvature.
 - d. Supplemental reinforcement at blockouts.
 - 2. Post-tensioning operations, including stressing, recording tendon elongations and gage pressures, and finishing tendons.
- B. Related Requirements:
 - 1. Section 03 30 00 "Cast-in-Place Concrete" for concrete, formwork, and non-prestressed steel reinforcement, except for non-prestressed reinforcement required for installing post-tensioning tendons.

1.3 DEFINITIONS

- A. Strand Tail: Excess strand length extending past the anchorage device.
- B. Stressing Pocket: Void formed by pocket former at stressing-end anchorage that provides required cover over wedges and strand tail.
- C. Wedge Cavity: Cone-shaped hole in anchorage device designed to hold the wedges that anchor the strand.

1.4 COORDINATION

A. Attachments and Penetrations:

1. Attach permanent construction, such as curtain-wall systems, handrails, fire-protection equipment, lights, and security devices to the post-tensioned slab using embedded anchors.
2. Drilled anchors, power-driven fasteners, and core drilling for sleeves or other penetrations are not allowed unless authorized in writing by Engineer of Record.
3. Form penetrations within 36" of an anchorage with ASTM A 53/A 53M, Schedule 40 steel pipe.

1.5 SUBMITTALS

A. Product Data: For the following:

1. Post-tensioning coating.
2. Tendon sheathing.
3. Anchorage devices.
4. Tendon couplers.
5. Bar and tendon supports.
6. Pocket formers.
7. Sheathing repair tape.
8. Stressing-pocket patching material.
9. Encapsulation system.

B. Shop Drawings: Prepared by or under the supervision of a qualified professional engineer, detailing tendon layout, installation procedures, and the following:

1. Installation drawings, including plans, elevations, sections, and details.
2. Numbers, arrangement, and designation of post-tensioning tendons.
3. Tendon profiles and method of tendon support, including chair heights and locations. Show tendon profiles at sufficient scale to clearly indicate all support points with their associated heights.
4. Details for horizontal curvature around openings and at anchorages.
5. Locations of anchorages and blockouts required for stressing.
6. Anchorage details, including bundled tendon flaring.
7. Tendon clearances around slab openings and penetrations.
8. Construction joint locations and pour sequence.
9. Details for corners and other locations where tendon layouts may conflict with one another or with non-prestressed reinforcing steel.
10. Locations of non-prestressed reinforcement required for installing post-tensioning tendons, including, but not limited to, the following:
 - a. Support bars.
 - b. Backup bars and hairpins at anchorages.
 - c. Hairpins at locations of horizontal curvature.
 - d. Supplemental reinforcement at blockouts.

11. Stressing procedures and jacking force to result in final effective forces used in determining number of tendons required.
12. Calculated elongations for each tendon.

C. Samples: For the following products:

1. Anchorages with 24 inches of coated, sheathed strand.
2. Couplers with 24 inches of coated, sheathed strand.
3. Components of the encapsulation system, unassembled and clearly identified.

D. Delegated-Design Submittal: For post-tensioning system.

1. Include sealed design calculations prepared by a qualified structural engineer indicating method of elongation calculation, including values used for friction coefficients, anchorage seating loss, elastic shortening, creep, relaxation, and shrinkage.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer, manufacturer, or testing agency. Include resume of individual supervising installation and stressing of post-tensioning tendons.
- B. Evaluation Reports: For each type of anchorage device and coupler, from ICC-ES:
- C. Product Certificates: For each type of encapsulation system.
- D. Mill Test Reports: Certified mill test reports for prestressing strand used on Project, indicating that strand is low relaxation and including the following:
 1. Coil numbers or identification.
 2. Breaking load.
 3. Load at 1 percent extension.
 4. Elongation at failure.
 5. Modulus of elasticity.
 6. Diameter and net area of strand.
- E. Field quality-control reports.
- F. Procedures Statement: Procedures for cutting excess strand tail and patching stressing pocket.
- G. Stressing Jack Calibration: Calibration certificates for jacks and gages to be used on Project. Calibrate each jack-and-gage set as a pair.
- H. Stressing Records: Submit the same day as stressing operations.

1.7 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Fabricating plant certified by PTI according to procedures set forth in PTI's "Manual for Certification of Plants Producing Unbonded Single Strand Tendons."
- B. Installer Qualifications: A qualified installer whose full-time Project superintendent has successfully completed PTI's Level 1 - Field Fundamentals course or has equivalent verifiable experience and knowledge acceptable to Engineer of Record.
 - 1. Superintendent shall be trained by post-tensioning supplier in the operation of stressing equipment to be used on Project.
- C. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.
 - 1. Testing Agency Inspector: Personnel performing field inspections and measuring elongations shall have successfully completed PTI's Level 1 - Field Fundamentals course or shall have equivalent verifiable experience and knowledge acceptable to Engineer of Record.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle post-tensioning materials according to PTI's "Field Procedures Manual for Unbonded Single Strand Tendons."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain post-tensioning materials and equipment from single source.
 - 1. Stressing jacks not provided by post-tensioning supplier must be calibrated and approved for use on Project by post-tensioning supplier.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design post-tensioned reinforcement.
- B. Design structure to withstand the loads indicated according to governing codes, within limits and under conditions indicated.
- C. Average Precompression:
 - 1. Minimum Average Slab Precompression: 125 psi
 - 2. Maximum Average Slab Precompression: 300 psi

3. Retain "Minimum Average Precompression in T-, L-, and Rectangular-Beam Cross Sections" Subparagraph below for one-way slab and beam construction.
 4. Minimum Average Precompression in T-, L-, and Rectangular-Beam Cross Sections: 200 psi
- D. Comply with ACI 318 requirements unless more stringent requirements are indicated.
1. Limits on stresses at transfer of prestress and under service load.
 2. Minimum bonded reinforcement.
 3. Concrete cover over reinforcement.
- E. Fire Resistance: Design members such that thickness and concrete cover over reinforcement comply with fire-resistance requirements of authorities having jurisdiction.
- F. Fire Resistance: Design members such that thickness and concrete cover over reinforcement comply with the following fire-resistance requirements:
1. Slabs: Two hours.
 2. Beam: Two hours.
- G. Deflection Limits, Including Creep and Shrinkage Effects, as Follows:
1. Total Dead Load: $L/600$
 2. Total Dead Plus Live Load: $L/360$
- H. Closure Strips: Locate closure strips at midspan and adjust tendon forces and profiles accordingly. Calculate moments in spans with closure strips assuming a continuous slab. Provide only non-prestressed reinforcement within closure strips. Design reinforcement in closure strip to carry ultimate moment at midspan.

2.3 PRESTRESSING TENDONS

- A. ACI Publications: Comply with ACI 423.7 unless otherwise indicated.
- B. Prestressing Strand: ASTM A 416/A 416M, Grade 270 (Grade 1860), uncoated, seven-wire, low-relaxation, **0.5-inch (12.7-mm)** diameter strand.
- C. Post-Tensioning Coating: Compound with friction-reducing, moisture-displacing, and corrosion-inhibiting properties; chemically stable and nonreactive with prestressing strand, non-prestressed reinforcement, sheathing material, and concrete.
1. Minimum Coating Weight: **2.5 lb (1.14 kg) for 0.5-inch (12.7-mm)** diameter strand per 100 feet (30 m) of strand.
 2. Completely fill annular space between strand and sheathing over entire tendon length with post-tensioning coating.

D. Tendon Sheathing:

1. Material: Polyethylene or polypropylene with a minimum density of 0.034 lb/cu. in. (0.9 g/cu. cm).
2. Minimum Thickness: **0.050 inch (1.25 mm)**.
3. Continuous over length of tendon to provide watertight encapsulation of prestressing strand and between anchorages to prevent intrusion of cement paste or loss of coating for a non-encapsulated system.

- E. Anchorage and Coupler Assemblies: Assemblies of prestressing strand, wedges, and anchor or coupler complying with static and fatigue testing requirements and capable of developing 95 percent of actual breaking strength of strand.

2.4 PATCHING MATERIAL

- A. One-component, polymer-modified, premixed patching material containing selected silica aggregates and portland cement, suitable for vertical and overhead applications. Do not use material containing chlorides or other chemicals known to be deleterious to prestressing steel or material that is reactive with prestressing steel, anchorage device material, or concrete.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design formwork to support load redistribution that may occur during stressing operation. Ensure that formwork does not restrain elastic shortening, camber, or deflection resulting from application of prestressing force.
- B. Do not remove forms supporting post-tensioned elements until tendons have been fully stressed and elongations have been approved by Engineer of Record.
- C. Do not place concrete in supported floors until tendons on supporting floors have been stressed and elongations have been approved by Engineer of Record.

3.2 NON-PRESTRESSED STEEL REINFORCEMENT PLACEMENT

- A. Placement of non-prestressed steel reinforcement is specified in Section 033000 "Cast-in-Place Concrete." Coordinate placement of non-prestressed steel reinforcement with installation of post-tensioning tendons.

3.3 TENDON INSTALLATION

- A. Install tendons according to installation drawings and procedures stated in PTI's "Field Procedures Manual for Unbonded Single Strand Tendons."
 - 1. Tolerances: Comply with tolerances in ACI 423.7 for beams and slabs.
- B. Tendon Supports: Provide continuous slab bolsters or bars supported on individual high chairs spaced at a maximum of 42 inches (1070 mm) o.c. to ensure tendons remain in their designated positions during construction operations and concrete placement.
 - 1. Support tendons as required to provide profiles shown on installation drawings. Position supports at high and low points and at intervals not exceeding 48 inches (1220 mm). Ensure that tendon profiles between high and low points are smooth parabolic curves.
 - 2. Attach tendons to supporting chairs and reinforcement without damaging tendon sheathing.
 - 3. Support slab tendons independent of beam reinforcement.
- C. Maintain tendon profile within maximum allowable deviations from design profile as follows:
 - 1. 1/4 inch for member depth less than or equal to 8 inches.
 - 2. 3/8 inch for member depth greater than 8 inches and less than or equal to 24 inches.
 - 3. 1/2 inch for member depth greater than 24 inches.
- D. Maintain minimum radius of curvature of 480-strand diameters for lateral deviations to avoid openings, ducts, and embedded items. Maintain a minimum of 2 inches of separation between tendons at locations of curvature.
- E. Limit tendon bundles to **five** tendons. Do not twist or entwine tendons within a bundle. Maintain a minimum distance of 12 inches between center of adjacent bundles.
- F. If tendon locations conflict with non-prestressed reinforcement or embedded items, tendon placement governs. Obtain Engineer of Record's approval before relocating tendons or tendon anchorages that interfere with one another.
- G. Deviations in horizontal spacing and location of slab tendons are permitted when required to avoid openings and inserts.
- H. Installation of Anchorages:
 - 1. Place anchorages at locations shown on approved installation drawings.
 - 2. Do not switch fixed- and stressing-end anchorage locations.
 - 3. Attach pocket formers, intermediate anchorages, and stressing-end anchorages securely to bulkhead forms. Install stressing-end and intermediate anchorages perpendicular to tendon axis.

4. Install tendons straight, without vertical or horizontal curvature, for a minimum of 12 inches behind stressing-end and intermediate anchorages.
5. Embed intermediate anchorage devices at construction joints in first concrete placed at joint.
6. Minimum splice length in reinforcing bars at anchorages is 24 inches. Stagger splices a minimum of 60 inches.
7. Place fixed-end anchorages in formwork at locations shown on installation drawings. Support anchorages firmly to avoid movement during concrete placement.
8. Remove loose encapsulation caps on fixed-end anchorages, refill with post-tensioning coating, and re-attach encapsulation caps to achieve a watertight enclosure.

I. Maintain minimum concrete cover as follows:

1. From Exterior Edge of Concrete to Wedge Cavity: **2 inches**
2. From Exterior Edge of Concrete to Strand Tail: **3/4 inch**
3. From Exterior Edge of Concrete to Wedge-Cavity Cap: **1 inch**
4. Top, Bottom, and Edge Cover for Anchorages: **1-1/2 inches**

J. Maintain minimum clearance of 6 inches between tendons and openings.

K. Prior to concrete placement, mark tendon locations on formwork with spray paint.

L. Do not install sleeves within **36 inches** of anchorages after tendon layout has been inspected.

M. Do not install conduit, pipe, or embeds requiring movement of tendons after tendon layout has been inspected.

N. Do not use couplers unless location has been approved by Engineer of Record.

3.4 SHEATHING INSPECTION AND REPAIR

A. Inspect sheathing for damage after installing tendons. Repair damaged areas by restoring post-tensioning coating and repairing or replacing tendon sheathing.

1. Ensure that sheathing is watertight and there are no air voids.
2. Follow tape repair procedures in PTI's "Field Procedures Manual for Unbonded Single Strand Tendons."

B. Maximum length of exposed strand behind anchorages is as follows:

1. Fixed End: **12 inches**
2. Intermediate and Stressing End: **1 inch** Retain subparagraph below if retaining option in "Intermediate and Stressing End" Subparagraph above for maximum length of exposed strand at intermediate and stressing-end anchorages.

- a. Cover exposed strand with sheathing repair tape to prevent contact with concrete.
- C. Immediately remove and replace tendons that have damaged strand.

3.5 CONCRETE PLACEMENT

- A. Do not place concrete until placement of tendons and non-prestressed-steel reinforcement has been inspected by **special inspector**.
- B. Provide Engineer of Record and **special inspector** a minimum of 48 hours' notice before concrete placement.
- C. Ensure compaction of concrete around anchorages.
- D. Ensure that position of tendons and non-prestressed-steel reinforcement do not change during concrete placement. Reposition tendons and non-prestressed-steel reinforcement moved during concrete placement to original location.
- E. Ensure that method of concrete placement does not damage tendon sheathing. Do not support pump lines, chutes, or other concrete-placing equipment on tendons.

3.6 TENDON STRESSING

- A. Calibrate stressing jacks and gages at start of project and at least every six months thereafter. Keep copies of calibration certificates for each jack-and-gage pair on Project site that are available for inspection. Exercise care in handling stressing equipment to ensure that proper calibration is maintained.
- B. Stress tendons only under supervision of a qualified post-tensioning superintendent.
- C. Do not begin stressing operations until concrete compressive strength has reached **3000 psi** as indicated by tests of field-cured cylinders.
- D. Complete stressing within **72** hours of concrete placement.
- E. If concrete has not reached required compressive strength, obtain Engineer of Record's approval to partially stress tendons and delay final stressing until concrete has reached required strength.
- F. Stage stress according to the following:
 - 1. Stress temperature tendons
 - 2. Stress continuous uniform slab tendons
 - 3. Stress beam tendons
- G. If detensioning and restressing of tendon is required, discard wedges used in original stressing and provide new wedges.

- H. Mark and measure elongations according to PTI's "Field Procedures Manual for Unbonded Single Strand Tendons." Measure elongations to closest **1/8 inch**
- I. Submit stressing records within one day of completion of stressing. If discrepancies between measured and calculated elongations exceed plus or minus 7 percent, resolve these discrepancies to satisfaction of Engineer of Record.
- J. Prestressing will be considered acceptable if gage pressures shown on stressing record correspond to required stressing force and calculated and measured elongations agree within 7 percent.
- K. If measured elongations deviate from calculated elongations by more than 7 percent, perform additional testing, restressing, strengthening, or replacing of affected elements unless otherwise approved by Engineer of Record.
- L. Stressing Records: Testing agency shall record the following information during stressing operations:
 - 1. Name of Project.
 - 2. Date of approved installation drawings used for installation and stressing.
 - 3. Floor number and concrete placement area.
 - 4. Date of stressing operation.
 - 5. Weather conditions, including temperature and rainfall.
 - 6. Name and signature of inspector.
 - 7. Name of individual in charge of stressing operation.
 - 8. Serial or identification numbers of jack and gage.
 - 9. Date of jack-and-gage calibration certificates.
 - 10. Gage pressure to achieve required stressing force according to supplied calibration chart.
 - 11. Tendon identification mark.
 - 12. Calculated tendon elongation.
 - 13. Actual tendon elongation.
 - 14. Actual gage pressure.

3.7 TENDON FINISHING

- A. Do not cut strand tails or cover anchorages until stressing records have been reviewed and approved by Engineer of Record.
- B. Cut strand tails as soon as possible after approval of elongations.
- C. Cut strand tail between 3/4 inch from wedges. Do not damage tendon or concrete during removal of strand tail. Acceptable methods of cutting strand tail include the following:
 - 1. Oxyacetylene flame.
 - 2. Abrasive wheel.
 - 3. Hydraulic shears.
 - 4. Plasma cutting.

- D. Install encapsulation caps and sleeves on intermediate anchorages within one day of stressing.
- E. Cut strand tails and install encapsulation caps on stressing-end anchorages within one day of Engineer of Record's acceptance of elongations.
- F. Patch stressing pockets within one day of cutting strand tail. Clean inside surface of stressing pocket to remove laitance or post-tensioning coating before installing patching material. Finish patching material flush with adjacent concrete.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: **Owner will engage** a qualified testing agency to perform tests and inspections.
 - 1. Before concrete placement, **special inspector** will inspect the following for compliance with post-tensioning installation drawings and the Contract Documents:
 - a. Location and number of tendons.
 - b. Tendon profiles and cover.
 - c. Installation of backup bars, hairpins, and other non-prestressed reinforcement shown on post-tensioning installation drawings.
 - d. Installation of pocket formers and anchorage devices.
 - e. Repair of damaged sheathing.
 - f. Connections between sheathing and anchorage devices.
 - 2. **Special inspector** will record tendon elongations during stressing.
 - 3. **Special inspector** will immediately report deviations from the Contract Documents to Engineer of Record.
- B. Prepare test and inspection reports.

3.9 PROTECTION

- A. Do not expose tendons to electric ground currents, welding sparks, or temperatures that would degrade components.
- B. Protect exposed components within one workday of their exposure during installation.
- C. Prevent water from entering tendons during installation and stressing.
- D. Provide weather protection to stressing-end anchorages if strand tails are not cut within 10 days of stressing the tendons.

3.10 REPAIRS

- A. Submit repair procedure to Engineer of Record for evaluation and approval.
- B. Do not proceed with repairs requiring removal of concrete unless authorized in writing by Engineer of Record.

END OF SECTION 03 38 16

SECTION 03 45 00
PRECAST ARCHITECTURAL CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section includes the performance criteria, materials, production, and erection of architectural precast concrete sill wall cap . The work performed under this section includes all labor, material, equipment, related services, and supervision required for the manufacture and erection of the architectural precast concrete work shown on the construction documents.
- B. Basis of Design: Modern Precast. Color: Gray Cement Regular. Size: 9-inch sloped sill.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- C. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- G. Masonry Facing: Section 04 20 00, UNIT MASONRY.
- J. Sealants and Caulking: Section 07 92 00, JOINT SEALANTS.
- K. Size, Type and Color of Aggregate for Exposed Aggregate Finish and Matrix Color: Section 09 06 00, SCHEDULE FOR FINISHES.
- L. Repair of Abraded Galvanized and Painted Surfaces: Section 09 91 00, PAINTING.

1.3 QUALITY ASSURANCE:

- A. Fabricator Qualifications: A firm that complies with PCI MNL 117 and the following requirements and is experienced in producing units similar to those indicated for this Project and with a record of successful in-service performance:
 - 1. Provide engineering units to comply with performance requirements.
Furnish Comprehensive Engineering Analysis, performed by a qualified professional engineer who is legally qualified to practice in jurisdiction where Project is located, and who is experienced in providing engineering services of the kind indicated.
 - 2. Participates in PCI's Plant Certification program at the time of bidding and is designated a PCI-certified plant for Group A, Category

- A1- Architectural Cladding and Load Bearing Units. Submit PCI certification.
3. Fabricator must have a minimum of three (3) years' experience in Precast Architectural Concrete work comparable to that shown and specified in not less than three (3) projects of similar scope.
- B. Erector Qualifications:
1. A precast concrete erector Qualified by the Precast/Prestressed Concrete Institute (PCI) prior to beginning work at the project site. Submit a current Certificate of Compliance furnished by PCI designating qualification in Category A (Architectural Systems) for non-load-bearing members. Submit qualifications.
- C. Testing Laboratory Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority. Submit a copy of the Certificate of Accreditation and Scope of Accreditation.
- D. Quality-Control Standard: For manufacturing procedures and testing requirements, quality-control recommendations, and dimensional tolerances for types of units required, comply with PCI MNL 117.
- F. Mockups: After precast sill approval but before production of units, construct full sized mockups to verify selections and to demonstrate aesthetic effects and qualities of materials and execution. Mockup to be representative of the finished work in all respects including glass, aluminum framing, sealants and architectural precast concrete complete with all anchors, connections, flashings, and joint fillers as approved on the final shop drawings. Build mockups to comply with the following requirements, using materials indicated for the completed work:
1. Build mockups in the location and of the size as directed by COR.
 2. Notify COR in advance of dates and times when mockups will be constructed.
 3. Obtain COR's approval of mockups before starting fabrication.
 4. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 5. Demolish and remove mockups when directed by COR.
- H. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01, GENERAL REQUIREMENTS.

1.4 PERFORMANCE REQUIREMENTS:

- A. Structural Performance: Provide units and connections capable of withstanding: the design criteria specified on the construction documents, self-weights and weights of materials supported or attached, for the conditions indicated.
 - 1. Design Standards: Comply with ACI 318/ACI 318M and the design recommendations of PCI MNL 120 and PCI MNL 122 applicable to types of units indicated.
 - 2. Limit deflection of precast members as follows:
 - Vertical live load - $\text{Span} / 360$.
 - Wind load - $\text{Height} / 400$.
- C. Thermal Movements: Provide for in-plane thermal movements resulting from annual ambient temperature changes of 49 degrees C (120 degrees F).
- D. Calculated Fire-Test-Response Characteristics: Where indicated, provide units whose fire resistance has been calculated according to PCI MNL 124.

1.5 SOURCE QUALITY CONTROL:

- A. Quality-Control Testing: Test and inspect precast concrete according to Section 01 45 29, TESTING LABORATORY SERVICES and PCI MNL 117 requirements respectively. If using self-consolidating concrete also test and inspect according to PCI TR-6.
- B. Testing: When determined by the COR that there is evidence that the concrete strength of precast concrete units may be deficient, employ an independent testing agency at Contractor's expense to obtain, prepare, and test cores drilled from hardened concrete to determine compressive strength according to PCI MNL 117:
 - 1. Submit test results in writing on the same day that tests are performed, with copies to COR, Contractor, and precast concrete fabricator. Include the information required in Section 01 45 29, TESTING LABORATORY SERVICES and the following:
 - a. Identification mark and type of precast concrete units represented by core tests; design compressive strength; type of break; compressive strength at breaks, corrected for length-diameter ratio; and direction of applied load to core in relation to horizontal plane of concrete as placed.
- D. Defective or Damaged Work: Units that do not comply with acceptability requirements, including concrete strength, manufacturing tolerances, and color and texture range are unacceptable. Chipped, spalled or cored units

may be repaired, if repaired units match the visual mock-up. The COR will reject units that do not match the accepted samples and visual mock-up. Remove unacceptable units from the site and replace with precast concrete units that comply with requirements.

1.6 SUBMITTALS:

- A. Product Data: For each type of product indicated.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
- C. Design Mixes: For each concrete mix along with compressive strength and water-absorption tests.
- D. Shop (Erection) Drawings: Detail fabrication and installation of units.
 - 1. Indicate member locations with distinctive marks that match marks placed on the panels. Provide plans, elevations, dimensions, corner details, shapes, cross sections and relationships to adjacent materials.
 - 2. Indicate aesthetic characteristics including joints, reveals, and extent and location of each surface finish.
 - 3. Indicate separate face and backup mix locations, and thicknesses. Indicate locations, extent and treatment of dry joints if two-stage casting is proposed.
 - .
 - 4. Indicate locations, tolerances and details of anchorage devices to be embedded in or attached to structure or other construction.
 - 5. Indicate sequence of erection.
 - 6. Indicate locations and details of facing materials, anchors, and joint widths.
 - 7. Design Modifications:
 - If design modifications are necessary to meet the performance requirements and field conditions, submit design calculations and drawings. Do not adversely affect the appearance, durability or strength of units when modifying details or materials and maintain the general design concept.
- E. Comprehensive Engineering Analysis: Submit calculations signed and sealed by a qualified professional engineer responsible for the product design who is registered in the state where the work is located. Show governing panel types, connections, and types of reinforcement, including special

reinforcement. Indicate design criteria and loads. Indicate the location, type, magnitude and direction of all imposed loadings from the precast system to the building structural frame.

- F. Samples: Design reference samples for initial verification of design intent, approximately 305 by 305 by 50 mm (12 by 12 by 2 inches), representative of finishes, color, and textures of exposed surfaces of units.
- G. Samples for each facing unit required, showing the full range of color and texture expected. Supply sketch of each corner or special shape with dimensions. Supply sample showing color and texture of joint treatment.
- H. Qualification Data for fabricator, erector, and professional engineer: List of completed projects with project names and addresses, names and addresses of COR and owners, and PCI Certification documentation.
- I. Testing laboratory accreditations.
- J. Material Test Reports: From an accredited testing agency indicating and interpreting test results of the following for compliance with requirements indicated:
 - 1. Concrete strengths and mix designs.
- K. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements.
 - 1. Cementitious materials.
 - 2. Reinforcing materials K.
 - 3. Admixtures.

8. Anchors.

1.7 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Comply with product handling requirements of PCI MNL 117 at the plant and project site.
- B. Deliver all units to the project site in such quantities and at such times to assure compliance with the agreed project schedule and proper setting sequence so as to limit unloading units temporarily on the ground.
- C. Lift and support units only at designated points shown on the shop drawings.
- D. Furnish loose connection hardware and anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, templates, instructions, and directions, as required, for installation.

E. Store units with adequate dunnage and bracing, and protect units to prevent contact with soil to prevent staining, and to prevent cracking, distortion, warping, and other physical damage. Place stored units so identification marks are clearly visible for inspection.

1.8 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International (ASTM):

A27/A27M-13.....Steel Castings, Carbon, for General Application

A36/A36M-14.....Carbon Structural Steel

A47/A47M-99 (R2014).....Ferritic Malleable Iron Castings

A108-13.....Steel Bar, Carbon and Alloy, Cold-Finished

A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A184/A184M-06e1 (R2011)..Fabricated Deformed Steel Bar Mats for Concrete
Reinforcement

A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel
Plate, Sheet, and Strip for Pressure Vessels and
For General Applications

A276-13a.....Stainless Steel Bars and Shapes

A283/A283M-13.....Low and Intermediate Tensile Strength Carbon Steel
Plates

A307-14.....Carbon Steel Bolts and Studs, 60 000 PSI Tensile
Strength

A416/A416M-12a.....Steel strand, Uncoated Seven-Wire for Prestressed
Concrete

A500/A500M-13.....Cold-Formed Welded and Seamless Carbon Steel
Structural Tubing in Rounds and Shapes

A563-07 (R2014).....Carbon and Alloy Steel Nuts

A563M-07 (R2013).....Carbon and Alloy Steel Nuts (Metric)

A572/A572M-13a.....High-Strength Low-Alloy Columbium-Vanadium
Structural Steel

A615/A615M-14.....Deformed and Plain Billet-Steel Bars for Concrete
Reinforcement
A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel
Sheet, Strip, Plate, and Flat Bar
A675/A675M-14.....Steel Bars, Carbon, Hot-Wrought, Special Quality,
Mechanical Properties
A706/A706M-14.....Low-Alloy Steel Deformed and Plain Bars for
Concrete Reinforcement
A767/A767M-09.....Zinc-Coated (Galvanized) Steel Bars for Concrete
Reinforcement
A775/A775M-07b (R2014)...Epoxy-Coated Steel Reinforcing Bars
A780/A780M-09.....Repair of Damaged and Uncoated Areas of Hot-Dip
Galvanized Coatings
A884/A884M-14.....Epoxy-Coated Steel Wire and Welded Wire Fabric for
Reinforcement
A934/A934M-13.....Epoxy-Coated Prefabricated Steel Reinforcing Bars
A1064/A1064M-14.....Carbon-Steel Wire and Welded Wire Reinforcement,
Plain and Deformed, for Concrete
B633-13.....Electrodeposited Coatings of Zinc on Iron and
Steel
C33/C33M-13.....Concrete Aggregates
C40/C40M-11.....Organic Impurities in Fine Aggregate for Concrete
C144-11.....Aggregate for Masonry Mortar
C150/C150M-12.....Portland Cement
C260/C260M-10a.....Air-Entraining Admixtures for Concrete
C330/C330M-14.....Lightweight Aggregates for Structural Concrete
C373-14a.....Test Method for Water Absorption, Bulk Density,
Apparent Porosity, and Apparent Specific Gravity
of Fired Whiteware Products
C494/C494M-13.....Chemical Admixtures for Concrete
C618-12a.....Coal Fly Ash and Raw or Calcined Natural Pozzolan
for Use as a Mineral Admixture in Concrete
C881/C881M-14.....for Epoxy-Resin-Base Bonding Systems for Concrete
C920-14a.....Elastomeric Joint Sealants
C979/C979M-10.....Pigments for Integrally Colored Concrete
C989/C989M-14.....Ground Granulated Blast-Furnace Slag for Use in
Concrete and Mortars

- C1017/C1017M-13.....Chemical Admixtures for Use in Producing Flowing
Concrete
- C1107/C1107M-14.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- C1218/C1218M-99(R2008)..Test Method for Water-Soluble Chloride in Mortar
and Concrete
- C1240-14.....Silica Fume Used in Cementitious Mixtures
- C1354/C1354M-09.....Test Method for Strength of Individual Stone
Anchorage in Dimension Stone
- D412-06a(R2013).....Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers—Tension
- D2240-05(R2010).....Test Method for Rubber Property—Durometer Hardness
- D4397-10.....Polyethylene Sheeting for Construction,
Industrial, and Agricultural Applications
- E165/E165M-12.....Standard Practice for Liquid Penetrant Examination
for General Industry
- E488/E488M-10.....Strength of Anchors in Concrete Elements
- E709-14.....Standard Guide for Magnetic Particle Testing
- F436-11.....Hardened Steel Washers
- F436M-11.....Hardened Steel Washers (Metric)
- F593-13a.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F844-07a(R2013).....Washers, Steel, Plain (Flat), Unhardened for
General Use
- F3125/F3125M-15.....Standard Specification for High Strength
Structural Bolts, Steel and Alloy Steel, Heat
Treated, 120ksi (830MPa) and 150ksi (1040MPa)
Minimum Tensile Strength, Inch and Meter
Dimensions
- C. American Concrete Institute (ACI):
- ACI 211.1-91(R2009).....Selecting Proportions for Normal, Heavyweight and
Mass Concrete (Reapproved 2002)
- ACI 211.2-98(R2004).....Selecting Proportions for Structural Lightweight
Concrete
- ACI 318/318M-14.....Building Code Requirements for Structural Concrete
- D. American Association of State Highway and Transportation Officials
(AASHTO):
- AASHTO LRFD-2014.....LRFD Bridge Design Specifications, U.S., 7th
Edition

- AASHTO M251-06.....Elastomeric Bearings
- E. American Welding Society (AWS):
- C5.4-93.....Recommended Practices for Stud Welding
- D1.1/D1.1M(R2011).....Structural Welding Code - Steel
- D1.4/D1.4M.....Structural Welding Code - Reinforcing Steel
- F. American National Standards Institute (ANSI):
- A108/A118/A136.....Installation of Ceramic Tile
- A137.1-12.....Ceramic Tile
- G. Precast/Prestressed Concrete Institute (PCI):
- Architectural Precast Concrete - Color and Texture Selection Guide
- MNL-117-96.....Quality Control for Plants and Production of
Architectural Precast Concrete Products
- MNL-120-10.....Design Handbook - Precast and Prestressed Concrete
- MNL-122-07.....Architectural Precast Concrete
- MNL-124-11.....Design for Fire Resistance of Precast Prestressed
Concrete
- MNL-127-99.....Erector's Manual - Standards and Guidelines for
the Erection of Precast Concrete Products
- MNL-135-00.....Tolerance Manual for Precast and Prestressed
Concrete Construction
- TR-6-03.....Interim Guidelines for the Use of
Self-Consolidating Concrete
- H. Military Specifications (MIL. Spec):
- MIL-C882E-89.....Cloth, Duck, Cotton or Cotton-Polyester Blend
Synthetic Rubber, Impregnated, and Laminated, Oil
Resistant
- I. Department of Veterans Affairs:
- Physical Security Design Manual for VA Facilities-July 2007

PART 2 - PRODUCTS

2.1 MOLD MATERIALS:

- A. Molds: Rigid, dimensionally stable, nonabsorptive material, warp and buckle free, that will provide continuous and true precast concrete surfaces within fabrication tolerances indicated; non-reactive with concrete and suitable for producing required finishes:
1. Mold-Release Agent: Commercially produced form-release agent that will not bond with, stain or adversely affect precast concrete surfaces and

will not impair subsequent surface or joint treatments of precast concrete.

2.2 REINFORCING MATERIALS:

- A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (Grade 420), deformed.
- B. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.
- C. Weldable Reinforcing Bars: ASTM A706/A706M, deformed.
 - 1. Epoxy-Coated Reinforcing Bars: ASTM A775/A775M or ASTM A934/A934M.
- D. Epoxy-Coated-Steel Welded Wire Reinforcement: ASTM A884/A884M Class A coated, plain on flat sheet, Type 1 bendable coating.
- F. Supports: Suspend reinforcement from back of mold or use bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place according to PCI MNL 117.

2.3 CONCRETE MATERIALS:

- A. Portland Cement: ASTM C150/C150M, Type I or III.
 - 1. For surfaces exposed to view in finished structure, use gray, same type, brand, and mill source throughout the precast concrete production.
- B. Normal-Weight Aggregates: Except as modified by PCI MNL 117, ASTM C33/C33M, with coarse aggregates complying with Class 5S. Provide and stockpile fine and coarse aggregates for each type of exposed finish from a single source (pit or quarry) for entire project.
 - 1. Face-Mix Coarse Aggregates: Selected, hard, and durable; free of material that reacts with cement or causes staining; to match selected finish sample.
 - a. Gradation: Uniformly graded.
 - 2. Face-Mix Fine Aggregates: Selected, natural or manufactured sand of the same material as coarse aggregate, unless otherwise approved by COR.
 - a. Test sand for color value in accordance with ASTM C40/C40M. Sand producing darker than specified color standard is unacceptable.
 - b. Special fine aggregate produced by crushing exposed coarse aggregate used for finish as specified.
- C. Admixtures: Admixtures containing calcium chloride, or more than 0.15 percent chloride ions or other salts by weight of admixture are not permitted.

1. Coloring Admixture: ASTM C979/C979M, synthetic or natural mineral-oxide pigments or colored water-reducing admixtures, temperature stable and non-fading.
 2. Air Entraining Admixture: ASTM C260, certified by manufacturer to be compatible with other required admixtures.
 3. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 4. Retarding Admixture: ASTM C494/C494M, Type B.
 5. Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type D.
 6. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 7. Plasticizing Admixture for Flowable Concrete: ASTM C1017/C1017M.
- G. Water: Potable; free from deleterious material that may affect color stability, setting, or strength of concrete and complying with chemical limits of PCI MNL 117.

2.4 STAINLESS-STEEL CONNECTION MATERIALS:

- A. Stainless-Steel Plate: ASTM A666, Type 304, of grade suitable for application.
- B. Stainless-Steel Bolts and Studs: ASTM F593, alloy 304 or 316, hex-head bolts and studs; stainless-steel nuts; and flat, stainless steel washers. Lubricate threaded parts of stainless steel bolts with an anti-seize thread lubricant during assembly.
- C. Stainless-Steel Headed Studs: ASTM A276 and bearing the minimum mechanical properties for studs as indicated under PCI MNL 117, Table 3.2.3.

2.5 GROUT MATERIALS:

- A. Sand-Cement Grout: Portland Cement, ASTM C150/C150M, Type I, and clean, natural sand, ASTM C144, or ASTM C404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- B. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107/C1107M, Grade A for drypack and Grades B and C for flowable grout and of a consistency suitable for application within a 30-minute working time.

2.6 STONE MATERIALS AND ACCESSORIES:

- A. Fabricate stone units in sizes, types and shapes to comply with requirements as indicated on contract documents.

1. Tolerance of length and width of +0, -3 mm (+0, -1/8 inch).
- B. Anchors: Stainless steel, ASTM A666, Type 304, of temper and diameter required to support loads without exceeding allowable design stresses.
 1. Fit each anchor leg with 60 durometer neoprene grommet collar with a width at least twice the diameter of the anchor and a length at least five times the diameter of the anchor.
- C. Sealant Filler: ASTM C920, low-modulus, multicomponent, nonsag polyurethane or silicone sealant complying with requirements in Section 07 92 00, JOINT SEALANTS and that is nonstaining to stone substrate.
- D. Epoxy Filler: ASTM C881/C881M, 100% solids, sand-filled non-shrinking, non-staining of type, class, and grade to suit application.
- E. Bond Breaker: Preformed, compressible, resilient, non-staining, non-waxing, closed-cell polyethylene foam pad, nonabsorbent to liquid and gas, 3 mm (1/8 inch) thick. Polyethylene sheet, ASTM D4397, 0.15 mm to 0.25 mm (6 to 10 mil) thick.

2.7 CONCRETE MIXES:

- A. Prepare design mixes to match COR's sample for each type of concrete required.
 1. Limit use of fly ash and granulated blast-furnace slag to 20 percent replacement of Portland cement by weight; metakaolin and silica fume to 10 percent of Portland cement by weight.
- B. Provide design mixes prepared by a qualified independent testing agency or by qualified precast plant personnel at fabricator's option.
- C. Limit water-soluble chloride ions to the maximum percentage by weight of cement permitted by ACI 318/318M or PCI MNL 117 when tested in accordance with ASTM C1218/C1218M.
- D. Normal Weight Concrete Face and Backup Mixtures: Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.1, with materials to be used on Project, to provide normal-weight concrete with the following properties:
 1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
 2. Maximum Water-Cementitious Materials Ratio: 0.45.
 3. Release strength as required by design.
- E. Water Absorption: 6 percent by weight or 14 percent by volume, tested according to PCI MNL 117.

- F. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content as follows.
- G. Total air content for various sizes of coarse aggregate for normal weight concrete.

Nominal Maximum Size of Aggregate mm (inch)	Total Air Content, Percent, by Volume	
	Severe Exposure	Moderate Exposure
Less than 9 (3/8)	9	7
9 (3/8)	7-1/2	6
13 (1/2)	7	5-1/2
19 (3/4)	6	5
25 (1)	6	5
38 (1-1/2)	5-1/2	4-1/2

- H. When included in design mixes, add other admixtures to concrete mixes according to manufacturer's written instructions.

PART 3 - EXECUTION

3.1 MOLD FABRICATION:

- A. Molds: Construct and maintain molds, mortar tight, within fabrication tolerances and of sufficient strength to withstand pressures due to concrete-placement, vibration operations, and temperature changes.
1. Form joints are not acceptable on faces exposed to view in the finished work.
 2. Edge and Corner Treatment: Uniformly.

3.2 FABRICATION:

- A. Cast-in Anchors, Inserts, Plates, Angles, and Other Anchorage Hardware: Fabricate anchorage hardware with sufficient anchorage and embedment to comply with design requirements. Position anchors for attachment of loose hardware and secure in place during precasting operations. Locate anchorage hardware where it does not affect position of main reinforcement or concrete placement.
- B. Furnish loose hardware items including steel plates, clip angles, seat angles, anchors, dowels, cramps, hangers, and other hardware shapes for securing units to supporting and adjacent construction.
- C. Provide cast-in reglets, slots, holes, and other accessories in units as indicated on contract documents.

- D. Provide cast-in openings larger than 254 mm (10 inches) in any dimension.
Do not drill or cut openings or reinforcing without approval of COR.
- E. Reinforcement: Comply with recommendations in PCI MNL 117 for fabrication, placing, and supporting reinforcement.
 - 1. Place reinforcing steel and prestressing strand to maintain at least 19 mm (3/4 inch) minimum concrete cover. Increase cover requirements for reinforcing steel to 38 mm (1-1/2 inches) when units are exposed to corrosive environment or severe exposure conditions. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position while placing concrete.
 - 2. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one (1) full mesh spacing and wire tie laps, where required by design. Offset laps of adjoining widths to prevent continuous laps in either direction.
 - 3. Clean reinforcement of loose rust and mill scale, earth, and other materials that reduce or destroy the bond with concrete. When damage to epoxy-coated reinforcing exceeds limits specified in ASTM A775/A775M, repair with patching material compatible with coating material and epoxy coat bar ends after cutting.
 - 4. Accurately position, support, and secure reinforcement against displacement during concrete- placement and consolidation operations. Completely conceal support devices to prevent exposure on finished surfaces.

3.3 FABRICATION TOLERANCES:

- A. Fabricate units straight and true to size and shape with exposed edges and corners precise and true so each finished unit complies with PCI MNL 117 product tolerances as well as position tolerances for cast-in items.
 - 1. Location of Bearing Surface from End of Member: Plus or Minus 6 mm (1/4 inch).
- B. Fabricate architectural precast wall cap, with tolerances meeting PCI MNL 135.

3.4 FINISHES:

- A. Provide exposed panel faces free of joint marks, grain, and other obvious defects. Corners, including false joints to be uniform, straight and sharp. Finish exposed-face surfaces of units to match approved mockups and as follows:

1. PCI's "Architectural Precast Concrete -Color and Texture Selection Guide," of plate numbers indicated.
1. Honed Finish: Use continuous mechanical abrasion with fine grit, followed by filling and rubbing procedures.
- B. Finish exposed top , and sides surfaces of units to match face-surface finish.
- C. Finish unexposed surfaces, bottom of units by smooth steel-trowel finish.

3.5 ERECTION PREPARATION:

- A. Deliver anchorage devices that are embedded in or attached to the building structural frame or foundation before start of such work. Furnish locations, setting diagrams, and templates for the proper installation of each anchorage device.
- B. Examine supporting structural frame or foundation and conditions for compliance with requirements for installation tolerances, true and level bearing surfaces, and other conditions affecting performance. Proceed with installation only after unsatisfactory conditions have been corrected.

3.6 ERECTION:

- A. Erect units level, plumb and square within the specified allowable tolerances. Provide temporary supports and bracing as required to maintain position, stability, and alignment of units until permanent connections are completed.
 1. Mortar for pointing:. Provide same material and color sand used in fabrication of precast concrete elements.
- B. Sealing of Joints: Where shown and where required to make work watertight: clean, dry and seal joints between precast concrete elements and between precast elements and adjoining materials as specified in Section 07 92 00, JOINT SEALANTS.

3.7 ERECTION TOLERANCES:

- A. Erect units level, plumb, square, true, and in alignment without exceeding the erection tolerances of PCI MNL 117, Appendix I.

3.8 REPAIRS:

- A. When permitted by COR, repair damaged units.
- B. Mix patching materials and repair units so cured patches blend with color, texture, and uniformity of adjacent exposed surfaces and show no apparent line of demarcation between original and repaired work, when viewed in typical daylight illumination from a distance of 6.1 m (20 feet).

- C. Prepare and repair damaged galvanized coatings with galvanizing repair paint according to ASTM A780/A780M.
- D. Remove and replace damaged units when repairs do not meet requirements.
- E. Repair damaged units to meet acceptability of PCI MNL 117.
- F. Wire brush, clean, and paint damaged prime painted components with the same type of shop primer.

3.9 CLEANING:

- A. Clean surfaces of precast concrete to be exposed to view, as necessary, prior to shipping.
- B. Clean mortar, and any other deleterious material from concrete surfaces and adjacent materials immediately.
- C. Clean exposed surfaces of precast concrete units after erection and completion of joint treatment to remove weld marks, other markings, dirt, and stains.
 - 1. Perform cleaning procedures, if necessary, according to precast concrete fabricator's recommendations. Clean soiled precast concrete surfaces with detergent and water, using stiff fiber brushes and sponges, and rinse with clean water. Protect other work from staining or damage due to cleaning operations.
 - 2. Do not use cleaning materials or processes that could change the appearance of exposed concrete finishes or damage adjacent materials.

- - - E N D - - -

UNIT MASONRY
Section 04 20 00

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Concrete masonry unit (CMU) assemblies for:
 - 1. Exterior walls.

1.2 RELATED REQUIREMENTS

- A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.
- B. Color and Texture of Masonry Units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Concrete Institute (ACI):
 - 1. 315-99 - Details and Detailing of Concrete Reinforcement.
 - 2. TMS 402/602-16/ACI 530/ASCE 6 - Building Code Requirements and Specification for Masonry Structures.
- C. ASTM International (ASTM):
 - 1. A615/A615M-15a1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
 - 2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
 - 3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
 - 4. C34-13 - Structural Clay Load-Bearing Wall tile.
 - 5. C55-14a - Concrete Building Brick.
 - 6. C56-13 - Structural Clay Nonloadbearing Tile.
 - 7. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
 - 8. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 - 9. C90-14 - Load-Bearing Concrete Masonry Units.
 - 10. C126-15 - Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units.
 - 11. C216-15 - Facing Brick (Solid Masonry Units Made From Clay or Shale).
 - 12. C612-14 - Mineral Fiber Block and Board Thermal Insulation.

13. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.
 14. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
 15. D2240-05(2010) - Rubber Property-Durometer Hardness.
 16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. American Welding Society (AWS):
1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.
- E. Brick Industry Association (BIA):
1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.
- F. Federal Specifications (Fed. Spec.):
1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
 2. Special masonry shapes, profiles, and placement.
 3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- C. Manufacturer's Literature and Data:
1. Description of each product.
 2. Installation instructions.
- D. Samples:
1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 2. Ceramic Glazed Facing Brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 3. Concrete masonry units, when exposed in finish work.
 4. Anchors and Ties: Each type.
 5. Joint Reinforcing: 1200 mm (48 inches) long each type.
 6. Glazed Structural Facing Tile: Clipped panels (triplicate) of four wall units with base units, showing color range, each color and texture.
- E. Test reports: Certify products comply with specifications.
1. Ceramic glazed facing brick.

- F. Certificates: Certify products comply with specifications.
 - 1. Face brick.
 - 2. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
 - 3. Ceramic glazed facing brick.
 - 4. Glazed structural clay facing tile.
 - 5. Structural clay tile units.
- G. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

- A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.
- B. Mockups:
 - 1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
 - a. Use masonry units from random cubes of units delivered on site.
 - b. Include structural backup, reinforcing, ties, and anchors.
 - 2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
 - 3. Clean sample panel to test cleaning methods.
 - 4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products above grade, protected from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Hot and Cold Weather Requirements: Comply with TMS 402/602-16/ACI 530/ASCE 6.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.

2.3 UNIT MASONRY PRODUCTS

- A. Brick:
 - 1. Face Brick:
 - a. ASTM C216, Grade SW, Type FBS.
 - b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
 - c. Size:
 - 1) Modular.
 - 2) Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.
 - 2. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.
 - 3. Ceramic Glazed Facing Brick: ASTM C126.
 - 4. One Face Exposed: Grade S, Type I.
 - 5. Two Faces Exposed: Grade S, Type II.
- B. Concrete Masonry Units (CMU):
 - 1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
 - a. Unit Weight: Normal weight
 - 2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
 - 3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).
5. Customized Units:
 - a. Sound-Absorbing Units:
 - 1) Vertical slots in face to core areas.
 - 2) Acoustical absorption insert: Mineral fiber and metal septum, providing unit with NRC rating of 0.70.
 - b. Split-Face Units:
 - 1) Split-Rib Units: Rib shapes as indicated on drawings on exposed faces.

SPEC WRITER NOTE: Check ground face finish availability with selected manufacturers.

- 2) Ground Face Units: // Ground // Honed // Filled and polished // finish on exposed faces.
- c. Glazed Face Units: Facing conform to ASTM C744.

2.4 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.
- B. Joint Reinforcement:
 1. Form from wire complying with ASTM A951/A951M.
 2. Hot dipped galvanized after fabrication.
 3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
 4. Cross wires welded to longitudinal wires.
 5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
 6. Joint reinforcement with crimp formed drip is not acceptable.
 7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 8. Trussed Design:
 - a. Longitudinal and cross wires minimum 8 gage (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
 9. Multiple Wythes and Cavity Wall Ties:
 - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.

- b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Framed Walls:
- 1. Two piece, adjustable anchor and tie.
 - 2. Anchor and tie may be either loop or angle type; provide only one type throughout.
 - 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
 - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.
 - 4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Dovetail Anchors:
- 1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
 - 2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.

3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).

E. Individual Ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
2. Adjustable Cavity Wall Ties:
 - a. Adjustable wall ties may be furnished at Contractor's option.
 - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
 - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
 - d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
 - e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.

F. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

G. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend minimum 75 mm (3 inches) into joints of masonry.

H. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook minimum 38 mm (1 1/2 inches) long.
3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.

4. Bend masonry end minimum 40 mm (1 1/2 inches).

I. Ridge Wall Anchors:

1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as indicated on drawings.

2.5 ACCESSORIES

A. Weeps:

1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

B. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

C. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Type 5, Max. Temp. 1800 degrees F.

D. Box Board:

1. Mineral Fiber Board: ASTM C612, Type 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.

E. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

F. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

G. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions // and approved submittal drawings //.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- C. Wall Openings:
 - 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 - 2. When items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
 - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 - 3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Partition Height:
 - 1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
 - 2. Extend following partitions to overhead construction.
 - a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
 - b. Both walls at expansion joints.
 - c. Corridor walls.
 - d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
 - e. Walls at refrigerator space.
 - f. Reinforced masonry partitions.

3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames. Provide bond beam units filled with grout and reinforced with two No. 16 (No. 5) for each 200 mm (8 inches) of nominal thickness unless shown otherwise.
2. Openings 1025 mm (41 inches) wide to 1600 mm (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units filled with grout and reinforced with one No. 16 (No. 5) for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast concrete lintels of 25 MPa (4,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings greater than 1600 mm (63 inches) wide, brick masonry openings, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.
6. Lintel Bearing Length: Minimum 200 mm (8 inches) at both ends.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide one-half running bond, unless indicated otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Minimum Masonry Unit Length: 100 mm (4 inches).
5. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.
6. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.

- H. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.

- I. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- K. Chases:
 - 1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
 - 2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
 - 3. Fill recess chases after installation of conduit, with mortar and finish flush.
 - 4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.
- L. Wetting and Wetting Test:
 - 1. Test and wet brick and clay tile according to BIA TN 11B.
 - 2. Do not wet concrete masonry units or glazed structural facing tile before laying.
- M. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- N. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.
- O. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.
- P. Minimum Curing Times Before Removing Shores and Forms:
 - 1. Girders and Beams: 10 days.
 - 2. Slabs: 7 days.
 - 3. Reinforced Masonry Soffits: 7 days.

3.2 INSTALLATION - ANCHORAGE

- A. Veneer to Framed Walls:
 - 1. Install adjustable veneer anchors.

2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Walls:

1. Install dovetail slots in concrete vertically at 400 mm (16 inches) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with adjustable cavity wall ties spaced at 400 mm, (16 inches) maximum vertical intervals, and at 400 mm (16 inches) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.

C. Masonry Facing to Backup and Cavity Wall Ties:

1. Use individual ties for new work.
2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 400 mm (16 inches) horizontally.
3. At openings, provide additional ties spaced maximum 900 mm (36 inches) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with adjustable cavity wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Install joint reinforcing for multiple wythes and cavity wall ties spaced maximum 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals maximum 400 mm (16 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.

2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten ties to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

E. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
2. Space at maximum 400 mm (16 inches) on center in both directions.

F. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.
2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:

1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.

5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
3. Stack Bond:
 - a. Locate additional joint reinforcement in vertical and horizontal joints as indicated on drawings.
 - b. Anchor vertical reinforcement into foundation or wall or bond beam below.
 - c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.
4. Grout openings:
 - a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
 - b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
 - c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS

- A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings.
- B. Keep joint free of mortar and other debris.
- C. Joints Occur In Masonry Walls:
 1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.

- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt joint reinforcement at expansion and control joints.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 INSTALLATION - BUILDING EXPANSION AND SEISMIC JOINTS

- A. Keep expansion and seismic joints open and free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Fill opening in exposed face of expansion and seismic joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 INSTALLATION - ISOLATION JOINT

- A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm (3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.
- B. Insert continuous full width strip of non-combustible type compressible joint filler.
- C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 INSTALLATION - BRICKWORK

- A. Lay clay brick according to BIA TN 11B.
- B. Laying:
 - 1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise. Match bond of existing building on alterations and additions.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
 - 4. Where length of cut brick is greater than one half length, maintain vertical joint location.
 - 5. Lay exposed brickwork joints symmetrical about center lines of openings.

6. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
3. Arches:
 - a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
 - b. Face radial arches with radial brick with center line of joints on radial lines.
 - c. Form Radial joints of equal width.
 - d. Bond arches into backing with metal ties in every other joint.

D. Weep Holes:

1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Solid Exterior Walls:

1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with concrete masonry units or cast-in-place concrete.
2. Construct solid brick jambs minimum 20 mm (0.81 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not install full bonding headers.

F. Cavity Walls:

1. Keep air space clean of mortar accumulations and debris.

3.8 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.

13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
16. Support vertical bars near each end and at maximum 192 bar diameter on center.
17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.
21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.9 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to apply mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Tool exposed joints to smooth concave joint.
- D. At joints with existing work, match existing joint.

3.10 GROUTING

- A. Preparation:
 1. Clean grout space of mortar droppings before placing grout.
 2. Close cleanouts.
 3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
 4. Verify reinforcing bars are installed as indicated on drawings.
- B. Placing:
 1. Place grout in grout space in lifts as specified.
 2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
 3. Do not slush with mortar or use mortar with grout.
 4. Interruptions:

- a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. Puddling Method:
1. Consolidate by puddling with grout stick during and immediately after placing.
 2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.
- D. Low Lift Method:
1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
 2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.
- E. High Lift Method:
1. Do not pour grout until masonry wall has cured minimum of 4 hours.
 2. Place grout in 1.5 m (5 feet) maximum lifts.
 3. Exception:
 - a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
 - b. Masonry has cured minimum of 4 hours.
 - c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
 - d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
 4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

3.11 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical

bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.

- C. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.
- E. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.
- H. Anchor reinforced masonry walls at intersections with non-reinforced masonry.

3.12 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to distance behind face equal to thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed 9 mm (3/8 inch) joint widths.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
 - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.

2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Columns, Piers and Pilasters:

1. Use CMU units of size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.

F. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor's option, use either low-lift or high-lift grouting techniques.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.

5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 sq. mm (10 sq. inches), respectively.
2. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
3. Construct masonry to full height of maximum grout pour before placing grout.
4. Limit grout lifts to maximum height of 1.5 m (5 feet) and grout pour to maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
5. Place vertical reinforcement before grouting. Place before or after laying masonry units, to suit application. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
6. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosen before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
7. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
8. Place horizontal beam reinforcement as masonry units are laid.
9. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
10. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units

and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.

11. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow minimum 30 minutes and maximum one hour between lifts. Mechanically consolidate each lift.
12. Place grout in lintels or beams over openings in one continuous pour.
13. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
14. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.13 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
 3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.14 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
3. Remove traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

D. Glazed Structural Facing Tile or Brick Units:

1. Clean as recommended manufacturer. Protect light colored mortar joints from discoloration during cleaning.
2. Use on solid masonry walls.
3. Prepare schedule of test locations.

- - E N D - -

**SECTION 04 72 00
CAST STONE MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured cast stone panel veneer to simulate a natural stone.
- B. Installation of cast stone units.
- C. Basis of Design: North American Cast Stone. Color: Quarry Stone.
Thickness: 3 5/8-inches.

1.2 RELATED WORK

- B. Joint sealant and application: Section 07 92 00, JOINT SEALANTS.
- C. Color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
 - 2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.
- C. Shop Drawings:
 - 1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
 - 2. Setting drawings with setting mark.
- D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.
- E. Submit manufacturers test results of cast stone previously made by manufacturer.
- F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.
- G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Store cast stone under waterproof covers on planking clear of ground.
- B. Protect from handling, dirt, stain, and water damage.

- C. Mark production units with the identification marks as shown on the shop drawings.
- D. Package units and protect them from staining or damage during shipping and storage.
- E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be two years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.
- C. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A185-07.....Steel, Welded Wire Fabric, Plain for Concrete
 - A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 - C33-11.....Concrete Aggregates
 - C150-09.....Portland Cement
 - C503-10.....Marble Dimension Stone (Exterior)
 - C568-10.....Limestone Dimension Stone
 - C615-11.....Granite Dimension Stone
 - C616-10.....Quartz-Based Dimension Stone
 - C979-10.....Pigments for Integrally Colored Concrete
 - C1194-03.....Compressive Strength of Architectural Cast Stone
 - C1195-03.....Absorption of Architectural Cast Stone
 - C1364-10.....Architectural Cast Stone.
 - D2244-09.....Calculation of Color Differences from Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

- A. The Manufacturer:

1. Must have 5 years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein.
Manufacturer shall have sufficient plant facilities to produce the shapes, quantities and size of cast stone required in accordance with the project schedule.
2. Must be a member of the Cast Stone Institute.
3. Must have a certified plant (certification by the Cast Stone Institute).
- B. Stone setter: Must have 5 years' experience setting cast or natural building stone.
- C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 m³) delivered to the job:
 1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as specified.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.
 4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

- A. Cross section dimensions shall not deviate by more than + 1/8 in. (3 mm) from approved dimension.
- B. Length of units shall not deviate by more than length /360 or + 1/8 in. (3mm), whichever is greater, not to exceed + 1/4 in (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.
- C. Warp bow or twist of units shall not exceed length/360 or + 1/8 in. (3 mm), whichever is greater.
- D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features - On formed sides of unit, 1/8 in (3 mm), on unformed sides of unit, 3/8 in (9 mm) maximum deviation.

1.9 MOCK-UP

Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

- A. Comply with ASTM C 1364
- B. Physical properties: Provide the following:
 - 1. Compressive Strength - ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.
 - 2. Absorption - ASTM C 1195: 6% maximum by the cold water method, or 10% maximum by the boiling method for products as 28 days.
 - 3. Air Content - ASTM C173 or C231, for wet cast product shall be 4-8% for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
 - 4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5% after 300 cycles of freezing and thawing.
 - 5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065%.
- C. Job site testing - One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14m³) delivered to the job site:
 - 1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as allowed by ACI 318.
 - 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 - 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

- A. Portland cement - Type I or Type III, white and/or grey, ASTM C 150.
- B. Coarse aggregates - Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.
- C. Fine aggregates - Manufactured or natural sands, ASTM C 33, except for gradation.

- D. Colors - Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.
- E. Admixtures- Comply with the following:
 - 1. ASTM C 260 for air-entraining admixtures.
 - 2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
 - 3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as suitable for use in concrete by proven field performance or through laboratory testing.
 - 4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.
 - 5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.
- F. Water - Potable
- G. Reinforcing bars:
 - 1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 in. (37 mm).
 - 2. Welded Wire Fabric: ASTM A 185 where applicable for wet cast units.
- H. All anchors, dowels and other anchoring devices and shims shall be building stone anchors commercially available in a non-corrosive material stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

- A. Match sample on file.
- B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 in. (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 in² (25mm²) and not obvious under direct daylight illumination at a 5 ft. (1.5m) distance.
- C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 ft (3m) distance.
- D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.
 - 1. Total color difference - not greater than 6 units.
 - 2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

- A. Reinforce the units as required by the drawings and for safe handling and structural stress.
 - 1. Minimum reinforcing shall be 0.25 percent of the cross section area.
- B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5in. (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.
- C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20-ft (6m) distance.
- D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.
- E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

2.5 CURING

Cure units in a warm curing chamber 100 F (37.8 C) at 95 percent relative humidity for approximately 12hours, or cure in a 95 percent moist environment at a minimum 70F (21.1 C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50F (10.0 C) or 5 days @ 70F (21.0 C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

3.1 EXAMINATION

Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

- A. Comply with Cast Stone Institute SM Technical Manual.
- B. Set stones 1/8 in. (3 mm) or less, within the plane of adjacent units.
- C. Joints, plus - 1/6 in. (1.5 mm), minus - 1/8 in. (3 mm).

3.3 JOINTING

- A. Joint size:
 - 1. At stone/brick joints 3/8 in. (9.5 cm).
 - 2. At stone/stone joints in vertical position 1/4 in. (6 mm) (3/8 in. (9.5 mm) optional).
 - 3. Stone/stone joint exposed on top 3/8 in. (.5 mm).

B. Joint Materials:

1. Mortar, Type N, ASTM C 270.
2. Use a full bed of mortar at all bed joints.
3. Flush vertical joints full with mortar.
4. Leave all joints with exposed tops or under relieving angles open for sealant.
5. Leave head joints in coping and projecting components open for sealant.

B. Location of joints:

1. As shown on shop drawings.
2. At control and expansion joints unless otherwise shown.

3.4 SETTING

- A. Drench units with clean water prior to setting.
- B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.
- C. Set units in full bed of mortar, unless otherwise detailed.
- D. Rake mortar joints 3/4 in. (18 mm) in. for pointing.
- E. Remove excess mortar from unit faces immediately after setting.
- F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

- A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.
- B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

- A. Repair chips with touchup materials furnished by manufacturer.
- B. Saturate units to be cleaned prior to applying an approved masonry cleaner.
- C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

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05-03-19

STRUCTURAL STEEL FRAMING
Section 05 12 00

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Structural steel shapes, plates, and bars.
 - 2. Structural pipe.
 - 3. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

- A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Steel Decking: Section 05 31 00, STEEL DECKING.
- C. Steel Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.
- E. AESS: Section 05 12 13, ARCHITECTURALLY EXPOSED STRUCTURAL STEEL

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
 - 1. AISC Manual - Steel Construction Manual, 15th Ed.
 - 2. 303-10 - Code of Structural Steel Buildings and Bridges.
 - 3. 360-16: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
 - 1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
 - 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
 - 1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
 - 2. A36/A36M-14 - Carbon Structural Steel.
 - 3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.

05-03-19

4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.
 6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
 7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 8. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 9. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 10. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
 11. A992/A992M-15 - Structural Shapes.
 12. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
 13. F3125/F3125M-15 - Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
 2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM F3125 Bolts.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:

05-03-19

1. Show size, configuration, and fabrication and installation details.

C. Sustainable Construction Submittals:

SPEC WRITER NOTE: Retain sustainable construction submittals appropriate to product.

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

D. Test Reports: Certify products comply with specifications.

1. Welders' qualifying tests.

E. Certificates: Certify each product complies with specifications.

1. Structural steel.
2. Steel connections.
3. Welding materials.
4. Shop coat primer paint.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Fabricator
2. Installer
3. Welders and welding procedures.

G. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.

1. Connection calculations.

H. Record Surveys: Signed and sealed by responsible surveyor or engineer.

1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.

1. Regularly fabricates specified products.
2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.

B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations for minimum five years.

05-03-19

Project Experience List: Provide contact names and addresses for completed projects.

- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

SPEC WRITER NOTE: Always retain construction warranty. FAR includes Contractor's one year labor and material warranty.

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.
- B. Design structural steel framing connections complying with specified performance:
 - 1. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state

05-03-19

where the project is located. Submit calculations for review before preparation of detail drawings.

2.2 MATERIALS

- A. W-Shapes:
 - 1. ASTM A992/A992M.
- B. Channel and Angles:
 - 1. ASTM A36/A36M.
- C. Plates and Bars:
 - 1. ASTM A36/A36M.
- D. Hollow Structural Sections:
 - 1. ASTM A500/A500M.
- E. Structural Pipe: ASTM A53/A53M, Grade B.
- F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.
 - 1. High-strength bolts, including nuts and washers: ASTM F3125.
 - 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
 - 3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.
- G. Welding Materials: AWS D1.1, type to suit application.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 - 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.4 FABRICATION

- A. Fabricate structural steel according to Chapter M, AISC 360.
- B. Shop and Field Connections:
 - 1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
 - 2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening

05-03-19

done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.5 FINISHES

- A. Shop Priming:
 - 1. Prime paint structural steel according to AISC 303, Section 6.
 - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.
- B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.
- C. Do not paint:
 - 1. Surfaces within 50 mm (2 inches) of field welded joints.
 - 2. Surfaces indicated to be encased in concrete.
 - 3. Surfaces receiving sprayed on fireproofing.
 - 4. Beam top flanges receiving shear connector studs applied.
- D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.
 - 1. Galvanize structural steel framing installed at exterior locations.
- E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

2.6 ACCESSORIES

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

PART 3 - EXECUTION

3.1 ERECTION

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.

05-03-19

1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.

D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.
- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
- D. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

- A. Record Survey:
 1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
 2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
 3. Identify deviations from allowable tolerances specified in AISC Manual.

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05-03-19

ARCHITECTURALLY EXPOSED STRUCTURAL STEEL
Section 05 12 13

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Architecturally exposed structural steel (AESS). Prime and finish painting.
 - 2. Section 051200 "Structural Steel Framing" requirements that also apply to AESS.

1.3 DEFINITIONS

- A. AESS: Architecturally exposed structural steel.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at the Cleveland VA Site

1.5 ACTION SUBMITTALS

- A. Shop Drawings: Show fabrication of AESS components.
 - 1. Identify AESS category for each steel member and connection, including transitions between AESS categories and between AESS and non-AESS.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category BU, or is accredited by the IAS Fabricator

05-03-19

Inspection Program for Structural Steel (AC 172) and is experienced in fabricating AESS similar to that indicated on this Project.

- B. Installer Qualifications: A qualified Installer who participates in the AISC Quality Certification Program, is designated an AISC-Certified Erector, **Category ACSE** and is experienced in erecting AESS similar to that indicated on this Project.
- C. Shop-Painting Applicators: Qualified according to AISC's Sophisticated Paint SSPC-QP 3.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Use special care in handling AESS to prevent twisting, warping, nicking, and other damage during fabrication, delivery, and erection. Store materials to permit easy access for inspection and identification. Keep AESS members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect AESS members and packaged materials from corrosion and deterioration.
 - 1. Do not store AESS materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.

1.8 FIELD CONDITIONS

- A. Field Measurements: Where AESS is indicated to fit against other construction, verify actual dimensions by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with requirements of ANSI/AISC 303, Sections 1 through 9 and as modified in Section 10, "Architecturally Exposed Structural Steel."

2.2 FILLER

- A. Polyester filler intended for use in repairing dents in automobile bodies.

2.3 PRIMER AND PAINT

- A. Galvanized-Metal Substrates:
 - 1. Pigmented Polyurethane over Epoxy Primer System MPI EXT 5.3L:

05-03-19

- a. Prime Coat: Primer, epoxy, anti-corrosive, for metal, MPI #108.
 - 1) SW: Macropoxy 646 Fast Cure Epoxy, B58-600 series.
- b. Intermediate Coat: Polyurethane, two component, pigmented, semi-gloss matching topcoat.
- c. Topcoat: Polyurethane, two component, pigmented, semi-gloss (MPI Gloss Level 5), MPI #174.
 - 1) SW: Acrolon 218 HS Polyurethane Semi-Gloss, B65-650 series.

2.4 FABRICATION

- A. Shop fabricate and assemble AECS to the maximum extent possible. Locate field joints at concealed locations if possible. Detail assemblies to minimize handling and to expedite erection.
 - 1. Use special care handling and fabricating AECS before and after shop painting to minimize damage to shop finish.
- B. Category AECS 1:
 - 1. Comply with overall profile dimensions of AWS D1.1/D1.1M for welded built-up members. Keep appearance and quality of welds consistent. Maintain true alignment of members without warp exceeding specified tolerances.
 - 2. Prepare surfaces according to Part 2 "Shop Priming" Article and SSPC-SP 6 (WAB)/NACE WAB-3.
 - 3. Grind sheared, punched, and flame-cut edges to remove burrs and provide smooth surfaces and eased edges.
 - 4. Make intermittent welds appear continuous, using filler or additional welding.
 - 5. Seal weld open ends of hollow structural sections with 5/16-inch closure plates.
 - 6. Limit butt and plug weld projections to 1/16 inch.
 - 7. Install bolt heads on the same side of each connection and maintain orientation consistently from one connection to another.
 - 8. Remove weld spatter, slivers, and similar surface discontinuities.
 - 9. Remove blemishes and surface irregularities resulting from temporary braces or fixtures by filling or grinding, before cleaning, treating, and shop priming.
 - 10. Grind tack welds smooth unless incorporated into final welds.
 - 11. Remove backing and runoff tabs, and grind welds smooth.
- C. Category AECS 2: In addition to requirements for Category AECS 1, comply with the following:
 - 1. Limit as-fabricated straightness tolerance to one-half that permitted for structural-steel materials in ANSI/AISC 303.

05-03-19

2. Limit as-fabricated curved structural steel tolerance to that permitted for structural-steel materials in ANSI/AISC 303.
 3. Limit as-fabricated straightness tolerance of welded built-up members to one-half that permitted by AWS D1.1/D1.1M.
 4. Conceal fabrication and erection markings from view in the completed structure.
 5. Make welds uniform and smooth.
- D. Category AESS 3: In addition to requirements for Category AESS 1 and AESS 2, comply with the following:
1. Cut out mill marks from mill material or hide these markings from view in the completed structure. Where neither method is possible, remove mill marks by grinding and filling surfaces as approved by Architect.
 2. Grind butt and plug welds smooth or fill, removing weld splatter exposed to view.
 3. Orient HSS seams as indicated or away from view.
 4. Align and match abutting member cross sections.
 5. At visible open joints of copes, miters, and cuts, maintain uniform clear gaps of 1/8 inch. At closed joints, maintain uniform contact within 1/16 inch.
 6. Fabricate with exposed surfaces smooth, square, and of surface quality approved by Architect.
- E. Category AESS 4: In addition to requirements for Category AESS 1, AESS 2, and AESS 3, comply with the following:
1. Treat HSS seams to appear seamless.
 2. Contour and blend welds and weld transitions between members, removing splatter exposed to view.
 3. Fill surface imperfections with filler and sand smooth to achieve surface quality approved by Architect.
 4. Minimize weld show-through and distortion on the opposite side of exposed connections by grinding to a smooth profile aligned with adjacent material.
- F. Erection marks, painted marks, and other marks are permitted on **galvanized** steel surfaces of completed structure.

2.5 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel according to ASTM A123/A123M.
1. Do not quench or apply post-galvanizing treatments that might interfere with paint adhesion.
 2. Fill vent and drain holes that are exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.

05-03-19

2.6 SHOP PRIMING

- A. Preparing Galvanized Steel for Shop Priming: After galvanizing, thoroughly clean steel of grease, dirt, oil, flux, and other foreign matter, and treat with etching cleaner.
- B. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify, with steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
- B. Examine AECS for twists, kinks, warping, gouges, and other imperfections before erecting.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep AECS secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated.

3.3 ERECTION

- A. Take special care during erection to avoid marking or distorting the AECS and to minimize damage to shop painting. Set AECS accurately in locations and to elevations indicated and according to ANSI/AISC 303 and ANSI/AISC 360.
 - 1. Remove welded tabs that were used for attaching temporary bracing and safety cabling and that are exposed to view in the completed Work. Take care to avoid any blemishes, holes, or unsightly surfaces resulting from the use or removal of temporary elements.
 - 2. Grind tack welds smooth.
 - 3. Remove backing and runoff tabs, and grind welds smooth.
 - 4. Orient bolt heads on the same side of each connection and maintain orientation consistently from one connection to another.

05-03-19

5. Remove erection bolts in **Category AESS 4** AESS, fill holes with weld metal or filler, and grind or sand smooth to achieve surface quality approved by Architect.
6. Fill weld access holes in **Category AESS 4** AESS with weld metal or filler and grind, or sand smooth to achieve surface quality as approved by Architect.
7. Conceal fabrication and erection markings from view in the completed structure.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: **General Contractor** a qualified testing agency to inspect AESS as specified in Section 051200 "Structural Steel Framing." The testing agency is not responsible for enforcing requirements relating to aesthetic effect.
- B. Architect will observe AESS in place to determine acceptability relating to aesthetic effect.

3.5 PROTECTION

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas, and touchup galvanizing to comply with ASTM A780/A780M.

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STRUCTURAL STEEL FRAMING
Section 05 31 00

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single pan fluted metal form deck supporting concrete fill as roof substrate.
2. Corrugated metal form deck supporting concrete fill as roof substrate.
3. Single pan fluted metal roof deck as roof substrate.
4. Acoustic metal roof deck as roof substrate.

1.2 RELATED REQUIREMENTS

- A. Structural Steel Shapes: Section 05 21 00, STRUCTURAL STEEL FRAMING.
- B. Color: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Finish Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. AISI - American Iron and Steel Institute.
 1. S100-12 - Specification for the Design of Cold-formed Steel Structural Members.
- C. American Welding Society (AWS):
 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
 2. D1.3/D1.3M-08 - Structural Welding Code - Sheet Steel.
- D. ASTM International (ASTM):
 1. A36/A36M-14 - Carbon Structural Steel.
 2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
 4. C423-09a - Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
 5. E119-15 - Fire Tests of Building Construction and Materials.
- E. FM Global (FM):
 1. 1-28-15 - Wind Design.

- 2. Factory Mutual Research Approval Guide.
- F. Master Painters Institute (MPI):
 - 1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
 - 1. MIL-P-21035B - Paint, High Zinc Dust Content, Galvanizing Repair.
- H. Steel Deck Institute (SDI):
 - 1. No. 31-07 - Design Manual for Composite Deck, Form Decks, and Roof Decks.
- I. UL LLC (UL):
 - 1. Listed - Online Certifications Directory.
 - 2. 580-13 - Tests for Uplift Resistance of Roof Assemblies.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show layout, connections to supporting members, anchorage, sump pans, accessories, deck openings and reinforcements.
 - 2. Show similar information necessary for completing installation as shown and specified, including supplementary framing, ridge and valley plates, cant strips, cut openings, special jointing or other accessories.
 - 3. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
 - 4. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Show steel decking section properties and structural characteristics.
- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Certificates: Certify each product complies with specifications.
 - 1. Fire Resistance Product Listing: For each metal deck type and thickness supporting concrete slab or fill.
 - 2. Show steel decking is UL Listed for specified application.
- F. Qualifications: Substantiate qualifications comply with specifications.

1. Welders and welding procedures.

G. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE

A. Welders and Welding Procedures Qualifications: AWS D1.3/D1.3M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design steel decking and accessories according to AISI S100.
1. Wind Uplift Resistance and Corner Conditions:
 - a. Eave Overhang: 2.1 kPa (45 psf), minimum.
 - b. Other Roof Areas: 1.4 kPa (30 psf), minimum.
 2. Fire Resistance: ASTM E119; as component of 2 hour rated roof assembly.
 3. Design side and end closures and attachment to supporting steel to safely support wet weight of concrete and construction loads.
 - a. Cantilever Closure Deflection: 3 mm (1/8 inch), maximum.

2.2 MATERIALS

- A. Painted Steel Sheet: ASTM A1008/A1008M, Grade C or D, shop primed.
- B. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- C. Steel Shapes: ASTM A36/A36M.
- D. Acoustic Insulation: Manufacturer's standard mineral fiber type, profile matching deck flute profile.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 METAL ROOF DECK

- A. Metal Roof Deck: as metal roof deck panels.

1. Steel decking of the type, depth, thickness, and section properties as shown.
 2. Deck Style:
 - a. Wide Rib (Type B) deck.
 3. Depth and Thickness: As indicated on drawings.
 4. Material: Painted sheet steel.
- B. Do not use steel deck for hanging supports of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.
- C. Include integral system for steel decking units used for interstitial levels.
1. Provide system suitable for simple point of attachment for light duty hanger devices.
 2. Provide system suitable to allow for flexibility for attaching hangers for support of suspended ceilings, electrical, plumbing, heating, or air conditioning items, weight not to exceed 50 kg/m² (10 psf).
 3. Provide a minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely.
 4. Maximum allowable load suspended from any hanger: 23 kg (50 pounds).
 5. System consisting of fold-down type hanger tabs or lip hanger is acceptable.

2.5 FABRICATION

- A. Fabricate steel decking in sufficient lengths to extend over 3 or more supports, except for interstitial levels.
1. Cut metal deck units to proper length in shop.
- B. Fabricate accessories required to complete installation of steel decking.
1. Exposed to View: Fabricate from sheet steel matching metal decking.
 2. Concealed from View: Fabricate from galvanized sheet steel.
- C. Sheet Metal Accessories:
1. Metal Cover Plates: For end-abutting decking, to close gaps at changes in deck direction, columns, walls and openings.
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges.
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.

3. Metal Closure Strips: For openings between decking and other construction. Form to configurations required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
4. Ridge and Valley Plates: Minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 1/24 (1/2 inch per foot).
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the drawings. Fabricate cant strips with minimum 125 mm (5 inch) face width.
 - a. Sheet Steel: Minimum 0.8 mm (0.03 inch) thick.
6. Seat Angles for Deck: Provide where beam does not frame into column.
7. Sump Pans for Roof Drains: Fabricated from single piece galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain. Provide sump pans of adequate size to receive roof drains and with bearing flanges minimum 75 mm (3 inches) wide. Recess pans minimum 38 mm (1-1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Drain holes will be field cut.
 - a. Sheet Steel: Minimum 1.7 mm (0.06 inch) thick.

2.6 FINISHES

- A. Shop prime painted sheet steel with two coats of primer.

2.7 ACCESSORIES

- A. Primer: Manufacturer's standard primer compatible with finish painting specified in Section 09 91 00, PAINTING.
- B. Welding Materials: AWS D1.1, type to suit application.
- C. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove contaminates from structural steel surfaces where steel decking will be welded.
- D. Verify structural steel framing installation is completed, plumbed, and aligned with temporary bracing installed where required.

- E. Coordinate with structural steel erector to prevent overloading of structural members when placing steel decking for installation.

3.2 ERECTION

- A. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace deck units that become damaged after erection and before casting concrete at no cost additional to the Government.
- B. Place steel decking at right angles to supporting members with ends located over supports.
- C. Lap end joints 50 mm (2 inches), minimum.
- D. Roof Deck Fastening:
 - 1. Fasten decking to steel supporting members by welding.
 - a. Welds: 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength.
 - b. Weld Spacing: Maximum 300 mm (12 inches) on center at every support. Use closer spacing where required for lateral force resistance by diaphragm action.
 - 2. Fasten split or partial decking panels to structure in every valley.
 - 3. Fasten decking to each supporting member at ribs where side laps occur.
 - a. Power driven fasteners is acceptable in lieu of welding if strength equivalent to welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
 - 4. Mechanically fasten decking side laps with self-tapping No. 8 or larger machine screws.
 - a. Fastener Locations: Mid-span and maximum 900 mm (3 feet) on center.
 - 5. Provide additional fastening necessary to comply with specified performance.
- E. Cutting and Fitting:
 - 1. Field cut steel decking to accommodate columns and other penetrating items.
 - 2. Cut openings located and dimensioned on Structural Drawings.
 - 3. Coordinate openings for other penetrations shown on approved submittal drawings but not shown on Structural Drawings.
 - a. Cut and reinforce required opening.

4. Make cuts neat and trim using metal saw, drill or punch-out device. Cutting with torches is prohibited.
 5. Do not make cuts in the metal deck that are not shown on the approved metal decking submittal drawings.
 - a. When additional openings are required, submit scaled drawing, locating required opening and other openings and supports in immediate area.
 - b. Do not cut the opening until drawing is approved by Contracting Officer's Representative.
 - c. Provide additional reinforcing and framing required for opening.
 - d. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected steel decking.
 6. Opening Reinforcement: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work.
- F. Touch up damaged factory finishes.
1. Apply galvanizing repair paint to damaged galvanized surfaces.
 2. Apply touch up paint to damaged shop painted surfaces.

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SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
 - 2. Plate Door Sill
 - 3. Safety Nosings
 - 4. Ladders
 - 5. Railings:
 - 6. Steel Pipe Bollards
 - 7. Perforated Aluminum Panels
 - 8. Corner Guards
 - 9. Pipe guards
 - 10. Soffit vent
 - 11. Safety cables, eye bolts, and turnbuckle

1.2 RELATED WORK

- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.

2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 1. Anodized finish as specified.
 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B18.6.1-97.....Wood Screws
B18.2.2-87(R2010).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
A36/A36M-14.....Structural Steel
A47-99(R2014).....Malleable Iron Castings
A48-03(R2012).....Gray Iron Castings
A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
A123-15.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

- A240/A240M-15.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
- A269-15.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
- A307-14.....Carbon Steel Bolts and Studs, 60,000 PSI
Tensile Strength
- A391/A391M-07 (R2015)Grade 80 Alloy Steel Chain
- A786/A786M-15.....Rolled Steel Floor Plate
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- B456-11.....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout
(Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- F436-16.....Hardened Steel Washers
- F468-06 (R2015)Nonferrous Bolts, Hex Cap Screws, Socket Head
Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and
Studs
- F1667-15.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-15.....Structural Welding Code Steel
- D1.2-14.....Structural Welding Code Aluminum
- D1.3-18.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP 521-01 (R2012)Pipe Railing Manual
- AMP 500-06.....Metal Finishes Manual
- MBG 531-09 (R2017)Metal Bar Grating Manual
- MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective
Coatings:
- SP 1-15.....No. 1, Solvent Cleaning

SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe (Bollard): ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
 - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
 - 2. Form channel within turned pyramid shaped clamping ridges on each side.
 - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.

4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same

component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10

inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
- b. Fit removable members to be easily removed.
- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.

- b) Galvanized surfaces specified to have prime paint.
- c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
- d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
- e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

G. Protection:

- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
- 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

- 1. Fabricate ASTM A36 structural steel shapes as shown.
- 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
- 3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

- 1. For items supported by metal stud partitions.
- 2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
- 3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
- 4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
- 5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
- 6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

2.7 GUARDS

A. PIPE GUARDS

1. Fabricate pipe guards from 3/8-inch- (9.5-mm-) thick by 12-inch- (300-mm-) wide steel plate, bent to fit flat against the wall or column at both ends and to fit around pipe with 2-inch (50-mm) clearance between pipe and pipe guard. Drill each end for two 3/4-inch (19-mm) anchor bolts. Hot-dip G-90 Galvanize pipe guards.

B. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

C. Rubber Corner Guards:

1. 90 degree rubber, black with reflective yellow stripes. Size: 31-inches long. Basis of Design: Uline Products

2.8 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
 - 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
 - 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.9 PLATE DOOR SILL

- A. Fabricate of checkered plate as detailed.
 - 1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
 - 2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.10 SAFETY NOSINGS

- A. Fed. Spec. RR-T-650, Type C.
 - 2. Cast iron: Class 4.
- B. Fabricate nosings of cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
- G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.11 LADDERS

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.12 RAILINGS

- ### **A. In addition to the dead load design railing assembly to support live load specified.**

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Interior Post Anchors:
 - a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.

- d. Provide sliding flange base plate on posts secured with set screws.
- e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
 - 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
 - 1. Fabricate of steel pipe with welded joints.
 - 2. Number and space of rails as shown.
 - 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 - 4. Form handrail brackets from malleable iron.
 - 5. Fabricate removable sections with posts at end of section.
 - 6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.
 - e. Weld bolt heads flush with top of rail.
 - f. Weld flanged fitting to post where posts are installed in sleeves.
 - 7. Opening Guard Rails:
 - a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
 - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
 - c. Fabricate rails for floor openings for anchorage in sleeves.

2.13 STEEL PIPE BOLLARD

Provide bollard in accordance with ASTM A53 with dimensions as shown in standard detail SD320523-04. Anchor posts in concrete and fill solidly with concrete with a minimum compressive strength of 17 MPa 2500psi.

2.14 PERFORATED ALUMINIUM PANELS WITH CUSTOM IMAGE

- A. Provide perforated aluminum metal sheet at fixed panel locations. Bolt perforated sheet to structural frame at all 4 panel edges. Provide full height panel per frame in sizes as indicated on drawings. Provide custom image on West side elevation only. Custom image selected by the COR.
- B. Fabrication General:
 - 1. Panel Size: As indicated on drawings.
 - 2. Thickness: 0.125" (8 gauge).
 - 3. Hole Type: Round.
 - 4. Hole Size: 3/4"
 - 5. Centers: 1" staggered centers.
 - 6. Open Area: 51 percent.
 - 7. Finish: Anodized aluminum.

2.15 SOFFIT VENT

- A. Continuous aluminum installed in cement board soffit. Size: 2-inch wide by 96-inch long.

2.16 SAFETY CABLE AND ACCESSORIES

- A. Safety Cable: 1/4-inch aircraft steel, 1400lb load rated. Drop forged eyebolts and turnbuckle. Acceptable Product: Adaptive Technologies Group or approved equal.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified.
Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts.
unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.
- C. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate support at top and bottom of wall hung cabinets.
 - 3. Locate support at top of floor cabinets and shelving installed against walls.
 - 4. Locate supports where required for items shown.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.

- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 GUARDS

- C. Wheel Guards:
 - 1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
 - 2. Anchor to walls as shown, expansion bolt if not shown.

3.6 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.7 PLATE DOOR SILL

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

3.8 SAFETY NOSINGS

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
 - 1. Exterior concrete steps.
 - 2. Door sills of areaway entrances curbs.
 - 3. Exposed edges of curbs of door sills at transformer and service rooms.
 - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.

- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.9 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
 - 1. Set ladder rungs into formwork before concrete is placed. // Build ladder rungs into masonry as the work progresses. //
 - 2. Set step portion of rung 150 mm (6 inches) from wall.
 - 3. Space rungs approximately 300 mm (12 inches) on centers.
 - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.10 RAILINGS

- A. Steel Posts:
 - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 - 2. Install sleeves in concrete formwork.
 - 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
 - 4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
 - 5. Secure sliding flanged fittings to posts at base with set screws.
 - 6. Secure fixed flanged fittings to concrete with expansion bolts.
 - 7. Secure posts to steel with welds.
- G. Handrails:
 - 1. Anchor brackets for metal handrails as detailed.

2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.11 INSTALLATION OF STEEL PIPE BOLLARD

Set bollards vertically in concrete piers. Compressive strength of concrete piers shall be 21MPa 3000psi. For dimensions of concrete piers See standard detail SD320523-04.

3.12 INSTALLATION OF OPERABLE GATE

- A. Install gates by anchoring frames to steel tube structure with stainless steel expansion bolts. Locate and core drill openings into slab for gate cane bolt keepers. Grout stainless steel pipe sleeve into slab.

3.13 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wood blocking, rough hardware, cement board, and light wood construction.

1.2 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.3 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.4 GRADING AND MARKINGS:

- A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
 - NDS-15.....National Design Specification for Wood Construction
 - WCD1-01.....Details for Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
 - A190.1-07.....Structural Glued Laminated Timber

D. American Society of Mechanical Engineers (ASME):

B18.2.1-12 (R2013) Square and Hex Bolts and Screws

B18.2.2-10 Square and Hex Nuts

B18.6.1-81 (R2008) Wood Screws

E. American Plywood Association (APA):

E30-11 Engineered Wood Construction Guide

F. ASTM International (ASTM):

A653/A653M-13 Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C954-11 Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness

C1002-14 Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

D198-14 Test Methods of Static Tests of Lumber in Structural Sizes

D2344/D2344M-13 Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates

D2559-12a Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions

D3498-03 (R2011) Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems

D6108-13 Test Method for Compressive Properties of Plastic Lumber and Shapes

D6109-13 Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products

D6111-13a Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement

D6112-13 Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes

- F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for
General Use
- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
AWPA Book of Standards
- H. Commercial Item Description (CID):
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)
- I. Forest Stewardship Council (FSC):
FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest
Stewardship
- J. Military Specification (Mil. Spec.):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- K. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products
- L. Truss Plate Institute (TPI):
TPI-85.....Metal Plate Connected Wood Trusses
- M. U.S. Department of Commerce Product Standard (PS)
PS 1-95.....Construction and Industrial Plywood
PS 20-10.....American Softwood Lumber Standard
- N. ICC Evaluation Service (ICC ES):
AC09.....Quality Control of Wood Shakes and Shingles
AC174.....Deck Board Span Ratings and Guardrail Systems
(Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.

C. Sizes:

1. Conforming to PS 20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

D. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
 - a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

E. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

F. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).

4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

cement boardA. Complies with ASTM C1186
and ASTM E136 for non-combustability.
Basis of Design: USG Durock Exterior
Cement Board. Thickness: ½ inch.

2.2 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:

1. AFPA NDS for timber connectors.
2. AITC A190.1 Timber Construction Manual for heavy timber construction.
3. AFPA WCD1 for nailing and framing unless specified otherwise.
4. APA for installation of plywood or structural use panels.
5. TPI for metal plate connected wood trusses.

B. Fasteners:

1. Bolts:

- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Provide toggle bolts to hollow masonry or sheet metal.
 - e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
- a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
- a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
 2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
1. Install furring, blocking, nailers, and grounds where shown.

2. Provide longest lengths practicable.
3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.

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SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
- B. Roof and deck insulation, and cover board on new metal deck substrates ready to receive roofing or waterproofing membrane.
- C. Repairs and alteration work to existing roof insulation.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Wood Cants, Blocking, and Edge Strips: Section 06 10 00, ROUGH CARPENTRY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 1. Standard 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- C. ASTM International (ASTM):
 - 1. C1278/C1278M-07a(2015) - Fiber-Reinforced Gypsum Panel.
 - 2. C1289-15 - Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board.
 - 3. D41/D41M-11 - Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing.
 - 4. D312-06 - Asphalt Used in Roofing.
 - 5. D1970/D1970M-15 - Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
 - 6. D2178/D2178M-15 - Asphalt Glass Felt Used in Roofing and Waterproofing.
 - 7. D2822/D2822M-11 - Asphalt Roof Cement, Asbestos Containing.
 - 8. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
 - 9. E84-15a - Surface Burning Characteristics of Building Materials.
 - 10. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. National Roofing Contractors Association (NRCA):
 - 1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.

- E. U.S. Department of Agriculture (USDA):
 - 1. USDA BioPreferred Program Catalog.
- F. UL LLC (UL):
 - 1. Listed - Online Certifications Directory.
- G. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 - 1. DOC PS 1-09 - Structural Plywood.
 - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and installation details.
 - a. Nailers, cants, and terminations.
 - b. Layout of insulation showing slopes, tapers, penetrations, and edge conditions.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Biobased Content:
 - a. Show type and quantity for each product.
 - 3. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
 - b. Certify each composite wood product contain no added urea formaldehyde.
- E. Qualifications: Substantiate qualifications meet specifications.
 - 1. Installer.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Same installer as Division 07 roofing section installer.

1.6 DELIVERY

- A. Comply with recommendations of NRCA Manual.
- B. Deliver products in manufacturer's original sealed packaging.

- C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Comply with recommendations of NRCA Manual.
- B. Store products indoors in dry, weathertight facility.
- C. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Install products when existing and forecasted weather permit installation according to manufacturer's instructions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant substrate board, vapor retarder, insulation, and cover board against material and manufacturing defects as part of Division 07 roofing system warranty.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Fire and Wind Uplift Resistance: Provide roof insulation complying with requirements specified in Division 07 roofing section.
- B. Insulation on Metal Decking: UL labeled indicating compliance with one of the following:
 - 1. UL Listed.
 - 2. Insulation Surface Burning Characteristics: When tested according to ASTM E84.
 - a. Flame Spread Rating: 75 maximum.
 - b. Smoke Developed Rating: 150 maximum.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Sustainable Construction Requirements:

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1. Insulation Recycled Content:
 - a. Rigid Foam: 9 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.
 - b. Composite wood and agrifiber.

2.3 ADHESIVES

- A. Primer: ASTM D41/D41M.
- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- D. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- E. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- F. Roof Cement: Asbestos free, ASTM D2822/D2822M, Type I or Type II; or, ASTM D4586/D4586M, Type I or Type II.

2.4 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, faced with glass fiber reinforced cellulosic felt facers on both major surfaces of the core foam.
- C. Tapered Roof Insulation System:
 1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.

2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
4. Minimum slope 1/48 (1/4 inch per 12 inches).

2.5 INSULATION ACCESSORIES

- A. Glass (Felt): ASTM D2178/D2178M, Type VI, heavy duty ply sheet.
- B. Cants and Tapered Edge Strips:
 1. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
 2. Tapered Edge Strips: 1/12 (1 inch per 12 inches), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
 - a. Cellulosic Fiberboard: ASTM C208.
- C. Cover Board:
 1. Cellulosic-Fiber Insulation Board: ASTM C208, Type II, Grade 2, 13 mm (1/2 inch) thick.

2.6 ACCESSORIES

- A. Fasteners: Corrosion-resistant carbon steel fasteners and galvalume-coated steel or plastic round plates for fastening substrate board and insulation to roof deck.
- B. Nails: ASTM F1667; type to suit application.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.3 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with requirements of UL for insulated steel roof deck.
- C. Attach substrate board and other products to meet requirements of Division 07 roofing section.

3.4 INSULATION INSTALLATION

- A. Insulation Installation, General:
 - 1. Cant Strips: Install preformed insulation cant strips at junctures of roofing system with vertical construction.
- B. Insulation Thickness:
 - 1. Insulation on Metal Decks: Provide insulation in minimum thickness recommended by insulation manufacturer to span deck flutes. Support edges of insulation on metal deck ribs.
 - 2. When actual insulation thickness differs from drawings, coordinate alignment and location of roof drains, flashing, gravel stops, fascias and similar items.
 - 3. Where tapered insulation is used, maintain insulation thickness at high points and roof edges shown on drawings.
 - a. Low Point Thickness: Minimum 38 mm (1-1/2 inches).
 - 4. Use minimum two layers of insulation when required thickness is 68 mm (2.7 inch) or greater.
- C. Lay insulating units with close joints, in regular courses and with end joints staggered.
 - 1. Stagger joints between layers minimum 150 mm (6 inches).
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tightly against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
 - 1. Adhered Insulation:
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
 - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
 - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
 - 2. Mechanically Fastened and Adhered Insulation:

- a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
- b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.

3.5 COVER BOARD INSTALLATION

- A. Install cover boards over insulation with long joints in continuous straight lines with staggered end joints.
- B. Offset cover board joints from insulation joints 150 mm (6 inches), minimum.
- C. Secure cover boards according to "Adhered Insulation" requirements.

- - E N D - -

SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to insulated metal roof deck.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. , Roof Insulation, and Cover Board: Section 07 22 00, ROOF AND DECK INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 1. FX-1-01(R2006) - Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 1. 7-10 - Minimum Design Loads For Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
 1. A276/A276M-15 - Stainless Steel Bars and Shapes.
 2. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 3. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 4. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 5. C140/C140M-15 - Sampling and Testing Concrete Masonry Units and Related Units.
 6. C936/C936M-15 - Solid Concrete Interlocking Paving Units.
 7. C1371-15 - Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.

8. C1549-09(2014) - Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
9. D751-06(2011) - Coated Fabrics.
10. D1248-12 - Polyethylene Plastics Extrusion Materials for Wire and Cable.
11. D1876-08(2015)e1 - Peel Resistance of Adhesives (T-Peel Test).
12. D2103-15 - Polyethylene Film and Sheeting.
13. D2240-05(2010) - Rubber Property-Durometer Hardness.
14. D3884-09(2013)e1 - Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method).
15. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
16. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
17. D4637/D4637M-14e1 - EPDM Sheet Used In Single-Ply Roof Membrane.
18. E96/E96M-15 - Water Vapor Transmission of Materials.
19. E408-99(2015) - Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
20. E1918-06(2015) - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
21. E1980-11 - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
22. G21-15 - Resistance of Synthetic Polymeric Materials to Fungi.
- F. Cool Roof Rating Council (CRRC):
 1. 1-15 - Product Rating Program.
- G. Federal Specifications (Fed. Spec.):
 1. UU-B-790A - Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant).
- H. Florida Department of Business and Professional Regulation (FL):
 1. Approved - Product Approval.
- I. National Roofing Contractors Association (NRCA):
 1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.
- J. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog.
- K. UL LLC (UL):
 1. 580-06 - Tests for Uplift Resistance of Roof Assemblies.
 2. 1897-15 - Uplift Tests for Roof Covering Systems.
- L. U.S. Department of Commerce National Institute of Standards and Technology (NIST):

1. DOC PS 1-09 - Structural Plywood.
2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.
- M. U.S. Environmental Protection Agency (EPA):
 1. Energy Star - ENERGY STAR Program Requirements for Roof Products Version 3.0.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at the Project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Inspection and Testing Agency.
 - c. Contractor.
 - d. Installer.
 - e. Other installers responsible for adjacent and intersecting work, including roof deck, flashings, roof specialties, roof accessories, utility penetrations, rooftop curbs and equipment, and lightning protection.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.
 - j. Pull out test of fasteners.
 - k. Material storage, including roof deck load limitations.
 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Roofing membrane layout.
2. Roofing membrane seaming and joint details.
3. Roof membrane penetration details.
4. Base flashing and termination details.
- 5.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Minimum fastener pull out resistance.
3. Installation instructions.
4. Warranty.
5. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.

D. Sustainable Construction Submittals:

1. Solar Reflectance Index (SRI) for roofing membrane.
2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
3. Energy Star label for roofing membrane.

E. Samples:

1. Roofing Membrane: 150 mm (6 inch) square.
2. Base Flashing: 150 mm (6 inch) square.
3. Fasteners: Each type.
4. Roofing Membrane Seam: 300 mm (12 inches) square.

F. Certificates: Certify products comply with specifications.

1. Fire and windstorm classification.
2. Energy performance requirements.

G. Qualifications: Substantiate qualifications comply with specifications.

1. Installer, including supervisors with project experience list.
2. Manufacturer's field representative with project experience list.

H. Field quality control reports.

I. Operation and Maintenance Data:

1. Maintenance manuals.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
 2. Regularly installs specified products.
 3. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
 4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.
- B. Manufacturer's Field Representative:
1. Manufacturer's full-time technical employee or independent roofing inspector.
 2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Comply with NRCA Manual storage and handling requirements.
- B. Store products indoors in dry, weathertight facility.
- C. Store adhesives according to manufacturer's instructions.
- D. Protect products from damage during handling and construction operations.
- E. Products stored on the roof deck must not cause permanent deck deflection.

1.9 FIELD CONDITIONS

- A. Environment:
 1. Product Temperature: Minimum 4 degrees C (40 degrees F) and rising before installation.
 2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.
 - 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Roofing System: Adhered roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards copings and edge metal.

2.2 SYSTEM PERFORMANCE

- A. Design roofing system meeting specified performance:
 - 1. Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings.
 - a. Uplift Pressures:
 - 2. Energy Performance:
 - a. EPA Energy Star Listed for low-slope roof products.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide roof system components from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.

2.4 EPDM ROOFING MEMBRANE

- A. EPDM Sheet: ASTM D4637/D4637M, Type I - non-reinforced.
 - 1. Thickness: 1.5 mm (60 mils).
- B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer

Water Vapor Permeance	ASTM E96/E96M	Minimum 8 ng/Pa/s/sq. m (0.14 perms) Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.

1. Use fire retardant membrane when not protected by ballast or pavers. Verify for UL or approval.

2.5 MEMBRANE ACCESSORY MATERIALS

- A. Sheet roofing manufacturer's specified products.
- B. Flashing Sheet: Manufacturer's standard; same material, and color as roofing membrane.
 1. Self-curing EPDM flashing adaptable to irregular shapes and surfaces.
 2. Minimum Thickness: 1.5 mm (0.060 inch).
- C. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.
- D. Splice Adhesive or Tape: Manufacturer's standard for roofing membrane and flashing sheet.
- E. Splice Lap Sealant: Liquid EPDM rubber for exposed lap edge.
- F. Bonding Adhesive: Manufacturer's standard, solvent based, to suit substrates.
- G. Termination Bars: Manufacturer's standard, stainless steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.
- H. Battens: Manufacturer's standard, galvanized or galvanized steel, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.
- I. Pipe Compression Clamp:
 1. Stainless steel drawband.
 2. Worm drive clamp device.
- J. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- K. Fastener Sealer: One part elastomeric adhesive sealant.
- L. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.

- M. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- N. Asphalt Roof Cement: ASTM D4586/D4586M.

2.6 SEPARATION SHEET

- A. Polyethylene Film: ASTM D2103, 0.2 mm (6 mils) thick.
- B. Building Paper: Fed. Spec. UU-B-790.
 - 1. Water Vapor Resistance: Type I, Grade A, Style 4, reinforced.
 - 2. Water Vapor Permeable: Type I, Grade D, Style 4, reinforced.

2.7 FLEXIBLE TUBING

- A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
- B. Diameter approximately 1-1/2 times joint width.

2.8 ACCESSORIES

- A. Temporary Protection Materials:
 - 1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
 - 2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
 - 3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine and verify substrate suitability for product installation with roofing installer and roofing inspector present.
 - 1. Verify roof penetrations are complete and secured against movement.
 - 2. Verify roof deck is adequately secured to resist wind uplift.
 - 3. Verify roof deck is clean, dry, and in-plane ready to receive roofing system.
- B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

- A. Complete roof deck construction before beginning roofing work:
 - 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and roofing.
 - 2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.

3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.
- B. Dry out surfaces including roof deck flutes, that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- C. Broom clean roof decks. Remove dust, dirt and debris.
- D. Remove projections capable of damaging roofing materials.

3.3 TEMPORARY PROTECTION

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
 2. Direct water away from work. Provide drainage, preventing water accumulation.
 3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

3.4 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Comply with UL 580 or UL 1897 for uplift resistance.
- D. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with EPDM.

3.5 ROOFING INSTALLATION

- A. Install membrane perpendicular to long dimension of insulation boards.
- B. Begin membrane installation at roof low point and work towards high point. Lap membrane shingled in water flow direction.
- C. Position membrane free of buckles and wrinkles.
- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:
 1. Allow 30 minutes for membrane to relax before proceeding.
 2. Lap edges and ends minimum 75 mm (3 inches). Clean lap surfaces.
 3. Install seam adhesive or tape, unless furnished with factory applied adhesive strips. Apply pressure to develop full adhesion.
 4. Check seams to ensure continuous adhesion and correct defects.
 5. Finish seam edges with beveled bead of lap sealant.
 6. Finish seams same day as membrane is installed.
 7. Anchor membrane perimeter to roof deck and parapet wall as indicated on drawings.
- E. Membrane Perimeter Anchorage:
 1. Install batten with fasteners at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
 2. Mechanical Fastening:
 - a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
 - b. When battens are cut, round edge and corners before installing.
 - c. Set fasteners in lap sealant and cover fastener head with fastener sealer, including batten.
 - d. Stop batten where batten interferes with drainage. Space ends of batten 150 mm (6 inch) apart.

- e. Cover batten with 225 mm (9 inch) wide strip of flashing sheet. Seal laps with lap seam adhesive and finish edges with lap sealant.
 - f. At fascia-cants turn roofing membrane down over front edge of blocking, cant, or nailer. Secure roofing membrane to vertical portion of nailer; with fasteners spaced maximum 150 mm (6 inches) on centers.
 - g. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA Manual.
- F. Adhered System Installation:
- 1. Apply bonding adhesive in quantities required by roofing membrane manufacturer.
 - 2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
 - 3. After adhesive has set according to adhesive manufacturer's instructions, roll roofing membrane into adhesive minimizing voids and wrinkles.
 - 4. Repeat for other half of sheet.
 - 5. Cut voids and wrinkles to lay flat. Clean and patch cut area.
- G. Loosely Laid and Ballasted System Installation:
- 1. Loosely lay roofing membrane.
 - 2. Adhere membrane to comply with ANSI/SPRI RP-4 requirements.

3.6 FLASHING INSTALLATION

- A. Install flashings on same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.
- B. Flashing Roof Drains:
- 1. Install roof drain flashing according to roofing membrane manufacturer's instructions.
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow roof cement to contact EPDM roofing membrane.
 - c. Adhere roofing membrane to metal flashing with bonding adhesive.

2. Turn metal drain flashing and roofing membrane down into drain body.
Install clamping ring and strainer.
- C. Installing Base Flashing and Pipe Flashing:
 1. Install flashing sheet to pipes, walls and curbs to minimum 200 mm (8 inches) height above roof surfaces and extend roofing manufacturer's standard lap dimension onto roofing membranes.
 - a. Adhere flashing with bonding adhesive.
 - b. Form inside and outside corners of flashing sheet according to NRCA Manual. Form pipe flashing according to NRCA Manual.
 - c. Lap ends roofing manufacturer's standard dimension.
 - d. Adhesively splice flashing sheets together, and adhesively splice flashing sheets to roofing membranes. Finish exposed edges with lap sealant.
 2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
 3. Apply sealant to top edge of flashing.
- D. Repairs to Membrane and Flashings:
 1. Remove sections of roofing membrane or flashing sheet that are creased, wrinkled, or fishmouthed.
 2. Cover removed areas, cuts and damaged areas with patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice patch to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.
 - a.

3.7 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 1. Fastener Pull Out Tests: ANSI/SPRI FX-1; one test for every 230 sq. m (2,500 sq. ft.) of deck. Perform tests for each combination of fastener type and roof deck type before installing roof insulation.
 - a. Test at locations selected by Contracting Officer's Representative.
 - b. Do not proceed with roofing work when pull out resistance is less than manufacturer's required resistance.

c. Test Results:

Repeat tests using different fastener type or use additional fasteners achieve pull out resistance required to meet specified wind uplift performance.

Patch cementitious deck to repair areas of fastener tests holes.

2. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
3. Probe seams to detect marginal bonds, voids, skips, and fishmouths.
4. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through seams where directed by Contracting Officer's Representative.
5. Cut one sample for every 450 m (1500 feet) of seams.
6. Cut samples perpendicular to seams.
7. Failure of samples to pass ASTM D1876 test will be cause for rejection of work.
8. Repair areas where samples are taken and where marginal bond, voids, and skips occur.
9. Repair fishmouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.

B. Manufacturer Services:

1. Inspect initial installation, installation in progress, and completed work.
2. Issue supplemental installation instructions necessitated by field conditions.
3. Prepare and submit inspection reports.
4. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.8 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains to comply with specified solar reflectance performance .

3.9 PROTECTION

- A. Protect roofing system from construction operations.
 1. Protect roofing system when used for subsequent work platform, materials storage, or staging.

2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
 1. Weight boards to secure against wind uplift.
- C. Remove protection when directed by Contacting Officer's Representative.
- D. Repair damage.

- - E N D - -

**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, precast wall cap, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute/Factory Mutual (ANSI/SPRI/FM):
 - 4435/ES-1-11.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):

- AAMA 620-02.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
- AAMA 621-02.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- E. ASTM International (ASTM):
- A240/A240M-15.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
- A653/A653M-15.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
- B32-14.....Solder Metal
- B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-12.....Copper Sheet and Strip for Building
Construction
- D173-03 (R2011).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
- D412-15.....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
- D1187-97 (R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
- D3656-13.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- D4586-12.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
- A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

SPEC WRITER NOTE: Select applicable subparagraph below based upon FM Approvals 1-28, Table 4. Coordinate with uplift requirements of Division 07 roofing section.

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

B. Wind Design Standard: Fabricate and install copingsroof-edge flashingtested per ANSI/SPRI/FM ES-1 to resist design pressure insert design pressureindicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
3. Gravel Stop-Fascia
4. Conductors
5. Fascia-cant

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
 2. Thru wall flashing
 3. Expansion joint cover, each type
 4. Nonreinforced, elastomeric sheeting
 9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper (For precast wall cap).
- .
- B. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- C. Galvanized Sheet: ASTM, A653.
- D. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for

stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.

2. Nails:

- a. Minimum diameter for copper nails: 3 mm (0.109 inch).
- b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
- c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
- d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.

3. Rivets: Not less than 3 mm (1/8 inch) diameter.

4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
2. Stainless steel: 0.25 mm (0.010 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.

- c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
- 4. Flat and lap joints shall be made in direction of flow.
- 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
- 6. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
 - 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 - 2. Space joints as shown or as specified.
 - 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 - 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 - 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 - 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
 - 1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 - 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.

3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel or 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using //0.8 mm (0.031 inch) thick stainless steel//
//1.6 mm (0.0625 inch) thick aluminum//.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge

strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.

3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:

2. Stainless Steel: Finish No. 2B.

3. Aluminum:

- a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.

4. Steel and Galvanized Steel:

- a. Manufacturer's finish:

- 1) Baked on prime coat over a phosphate coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.

2. Fabricate so keying nests at overlaps.

- B. For Masonry Work When Concealed Except for Drip:

1. Either copper, stainless steel, or copper clad stainless steel.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Wall Cap or Stone Panels.
1. Use plan flat sheet of stainless steel.
 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
1. Use stainless steel.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
1. Where concealed, use 0.5 mm (0.018 inch) thick stainless steel.
 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
1. Use stainless steel, thickness specified unless specified otherwise.
 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use 0.5 mm (0.018 inch) stainless steel.
 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 4. Use stainless steel at pipe flashings.

- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
 - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.

6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.33 mm (0.013 inch) thick stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 SCUPPERS

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
 - 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 - 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 - 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.

5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
7. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
8. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
9. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
10. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
11. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
12. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
13. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
14. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.

- b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
 - 1. Install near line of finish floors over shelf angles or where shown.
 - 2. Turn up against sheathing.
 - 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 - 4. At concrete backing, extend flashing into reglet as specified.
 - 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
 - 1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 - 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 - 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
 - 1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 - 2. Turn back edge up to terminate under window frame.
 - 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- H. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
 2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
 3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.
- I. Flashing at Masonry, Stone, or Precast Concrete Copings:
1. Install flashing with drips on both wall faces unless shown otherwise.
 2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

- - - E N D - - -

SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies copings, fascias, and expansion joints.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Color and Texture of Finish: Section 09 06 00, SCHEDULE FOR FINISHES
- C. Sealant Material and Installation: Section 07 92 00, JOINT SEALANTS.
- D. Rigid Insulations for Roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL:

- A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.
- B. For each accessory type provide products made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.
- D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS:

- A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.
- B. Provide roof accessories listed in FM Approvals "RoofNav" and approved for windstorm classification Class. Identify materials with FM Approval markings.
- C. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.
1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.
2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
- C. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit sample that shows coating with integral color and texture. Include manufacturer's identifying label.
- D. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- E. Manufacturer's Literature and Data: Each item specified.
- F. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
 - B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate
 - B209M-14.....Aluminum and Aluminum Alloy-Sheet and Plate (Metric)
 - B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - B32-08 (R2014).....Solder Metal

- B370-12.....Copper Sheet and Strip for Building
Construction
- B882-10.....Pre-Patinated Copper for Architectural
Applications
- C612-14.....Mineral Fiber Block and Board Thermal
Insulation
- D1187/D1187M-97 (R2011)..Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
- D1970/D1970M-14.....Self-Adhering Polymer Modified Bituminous Sheet
Materials Used as Steep Roofing Underlayment
for Ice Dam Protection
- D226/D226M-09.....Asphalt-Saturated Organic Felt Used in Roofing
and Waterproofing
- D4869/D4969M-05 (R2011)..Asphalt-Saturated Organic Felt Underlayment
Used In Steep Slope Roofing
- C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels.
611-14.....Anodized Architectural Aluminum
- E. FM Global (FM):
RoofNav.....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum Sheet: ASTM B209M (B209).
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.
- D. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.
- G. Insulation: ASTM C612, Class 1 or 2.
- H. Asphalt Coating: ASTM D1187, Type I, quick setting.

2.2 UNDERLAYMENT:

- A. Self-Adhering Modified Bitumen Underlayment:
1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.

2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).
 3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
 4. Provide primer.
- B. Felt Underlayment: Provide No. 30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.
- C. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.3 SOLDER:

- A. Copper Solder conforming to ASTM B32, Grade Sn50, 50 percent tin and 50 percent lead.

2.4 COPINGS:

- A. Fabricate of aluminum sheet not less than mm (0.078 inch) thick
- B. Turn outer edges down each face of wall as shown on construction documents.
- C. Maximum lengths of 3.05 M (10 feet).
- D. Shop fabricate external and internal corners as one-piece assemblies with not less than 305 mm (12 inch) leg lengths.
- E. Provide 101 mm (4 inch) wide 0.81 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.81 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.81 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- H. Finish: Clear anodicas specified.

2.5 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS:

- A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
- B. Turn fascia down face of wall and up above roof as shown in construction documents.
- C. Maximum lengths of 3.05 M (10-feet).

- D. Shop fabricate external and internal corners as one (1)-piece assemblies with not less than 305 mm (12 inch) leg lengths.
- E. Provide 101 mm (4 inch) wide 2 mm (0.078 inch) thick watertight joint covers with 152 mm (6 inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.
- F. Finish: Clear anodic.

2.6 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM:

- A. The fascia-cant system consists of three (3) pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3.05 M (10 feet) long.
- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide 101 mm (4 inch) wide 0.81 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
- D. Form cant strip from galvanized steel not less than 0.75 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
- E. Form compression clamp of not less than 0.81 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
- F. Internal and external corners:
 - 1. Factory fabricate and fully weld mitered joints.
 - 2. Furnish corner sections in manufacturers standard sizes with not less than 305 mm (12 inch) leg lengths.
- G. Factory fabricated scupper assemblies:
 - 1. Fabricate scupper assembly with extended plates to match fascia-cant in 508 mm (20 inch) minimum lengths.
 - 2. Extend outlet opening not less than 50 mm (2 inches) with drip edge.
 - 3. Fabricate with stainless steel core or sleeve to drain water from toe of cant and flash in to built-up roofing with 101 mm (4 inch) wide flange.
- I. Finish on aluminum: Clear anodic.

2.8 FINISH:

- A. In accordance with NAAMM AMP 500-505.

B.. Aluminum, Clear Anodic Finish AAMA 611: AA12C22A31 Class II, Architectural, 0.010 mm (0.4 mil) thick (min.).

C. Concealed Surface Finish: Apply pretreatment and manufacturer's standard acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.013 mm (0.5 mil).

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.

C. Underlayment Installation:

1. Self-Adhering Sheet Underlayment:

- a. Apply primer as required by manufacturer.
- b. Comply with temperature restrictions of underlayment manufacturer for installation.
- c. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 152 mm (6 inches) staggered 610 mm (24 inches) between courses.
- d. Overlap side edges not less than 89 mm (3-1/2 inches). Roll laps with roller.
- e. Cover underlayment within 14 days.
- f. Apply continuously under copings and roof-edge fascias and gravel stops.
- g. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.

2. Felt Underlayment:

- a. Install with adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties.
- b. Apply in shingle fashion to shed water, with lapped joints of not less than 50 mm (2 inches).

3. Slip Sheet:

- a. Install with tape or adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties.

- b. Apply in shingle fashion to shed water, with lapped joints of not less than 50 mm (2 inches).
- D. Install roof accessories where indicated in construction documents.
- E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.
- F. Where soldered joints are required, clean surfaces to be soldered, removing oils and foreign matter.
 - 1. Pre-tin edges of sheets to be soldered to a width of 38 mm (1-1/2 inches).
 - 2. Reduce pre-tinning where pre-tinned surface would show in completed work.
 - 3. Tin edges of uncoated copper sheets using solder for copper.
 - 4. Do not use torches for soldering.
 - 5. Heat surfaces to receive solder and flow solder into joint.
 - 6. Fill joint completely.
 - 7. Completely remove flux and spatter from exposed surfaces.
- G. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- H. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.
- I. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- J. Gravel Stops and Fascias:
 - 1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
 - 2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
 - 3. Provide lap cover plates and concealed flashing over the gravel stop and fascia not less than 101 mm (4 inches).
 - 4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- K. Aluminum Coping:
 - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
 - 2. Center joint gutter bar and covers at joints and lock in place.

3. When snap-on system is installed ensure front and back edges are locked in place.

L. Fascia-Cant System:

1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown in construction documents.
2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
3. Offset joints in extruded aluminum members from galvanized steel cant joints.

3.2 PROTECTION OF ALUMINUM:

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING:

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION:

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

- - - E N D - - -

SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Glazed Aluminum Curtain Wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
- E. Mechanical Work: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.
- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.

4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:
 1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
 2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
 3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.
- E. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections and to demonstrate aesthetic effects and qualities of materials and execution:
 1. Joints in mockups of assemblies that are indicated to receive elastomeric joint sealants.

1.4 CERTIFICATION:

- A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.

- D. Contractor certification.
- E. Manufacturer's installation instructions for each product used.
- F. Cured samples of exposed sealants for each color.
- G. Manufacturer's Literature and Data:
 - 1. Primers
 - 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material
 - C612-14.....Mineral Fiber Block and Board Thermal Insulation
 - C717-14a.....Standard Terminology of Building Seals and Sealants
 - C734-06 (R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering
 - C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants
 - C919-12.....Use of Sealants in Acoustical Applications.
 - C920-14a.....Elastomeric Joint Sealants.
 - C1021-08 (R2014).....Laboratories Engaged in Testing of Building Sealants
 - C1193-13.....Standard Guide for Use of Joint Sealants.
 - C1248-08 (R2012).....Test Method for Staining of Porous Substrate by Joint Sealants
 - C1330-02 (R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants
 - C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
 - D217-10.....Test Methods for Cone Penetration of Lubricating Grease
 - D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber

E84-09.....Surface Burning Characteristics of Building
Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

A. Exterior Sealants:

1. Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
2. Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
3. Provide location(s) of exterior sealant as follows:
 - a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
 - b. Metal to metal.
 - c. Masonry to masonry or precast.
 - d. Cast stone to cast stone.
 - e. Masonry expansion and control joints.
 - f. Wood to masonry.
 - g. Masonry joints where shelf angles occur.
 - h. Voids where items penetrate exterior walls.
 - i. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.

B. Floor Joint Sealant:

1. ASTM C920, Type S or M, Grade P, Class 25, Use T.
2. Provide location(s) of floor joint sealant as follows.
 - a. Seats of metal thresholds exterior doors.
 - b. Control and expansion joints in floors, slabs, and walkways.

C. Interior Sealants:

1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following

limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):

- a. Architectural Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
2. Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
3. Provide location(s) of interior sealant as follows:
- a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
 - b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
 - c. Interior surfaces of exterior wall penetrations.
 - d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

- A. Weep/Vent Products: Provide the following unless otherwise indicated or approved.
 - 1. Round Plastic Tubing: Medium-density polyethylene, 10 mm (3/8-inch) OD by thickness of stone or masonry veneer.

2.5 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
 - a. Metal.
 - b. Glass.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.

- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
 - 2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 - 9. Apply compounds with nozzle size to fit joint width.

10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
11. Replace sealant which is damaged during construction process.
- B. Weeps: Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, at all flashing, and as indicated on construction documents.
 1. Use round plastic tubing to form weep holes.
 2. Space weep holes formed from plastic tubing not more than 406 mm (16 inches) o.c.
 3. Trim tubing material used in weep holes flush with exterior wall face after sealant has set.
- C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.
- D. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
 1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.

1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 3. Whether sealants filled joint cavities and are free from voids.
 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer

of the adjacent material or if not otherwise indicated by the caulking
or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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02-01-16

SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Prefabricated floor, and building expansion joint assemblies.

1.2 RELATED REQUIREMENTS

A. Color of Elastomer Inserts, Filler Strips: To be selected.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this Section.

B. American Society of Civil Engineers (ASCE):

1. ASCE/SEI 7-10 - Minimum Design Loads For Buildings and Other Structures.

C. ASTM International (ASTM):

1. A36/A36M-14 - Structural Steel.
2. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
3. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
4. A786/A786M-05(2009) - Hot-Rolled Carbon, Low-Alloy, High-Strength Low-Alloy, and Alloy Steel Floor Plates.
5. B36/B36M-13 - Brass, Plate, Sheet, Strip, and Rolled Bar.
6. B121/B121M-11 - Lead Brass Plate, Sheet, Strip and Rolled Bar.
7. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
8. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
9. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
10. B221M 13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
11. B455-10 - Copper-Zinc-Lead Alloy (Leaded-Brass) Extruded Shapes.
12. C864-05(2011) - Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
13. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.

02-01-16

- 14. E1399/E1399M-97(2013)e1 - Standard Test Method for Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems.
- 15. E1966-15 - Standard Test Method for Fire-Resistive Joint Systems.
- D. National Association of Architectural Metal Manufacturers (NAAMM):
 - 1. AMP 500-06 - Metal Finishes Manual.
- E. UL LLC (UL):
 - 1. 2079-15 - Standard for Tests for Fire Resistance of Building Joint Systems.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this Section.
 - 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer. Contractor.
 - c. Installer.
 - d. // Manufacturer's field representative. //
 - 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Other items affecting successful completion.
 - 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Include large-scale details indicating profiles of each type of expansion joint cover, splice joints between joint sections,

02-01-16

- transitions to other assemblies, terminations, anchorages, fasteners, and relationship to adjoining work and finishes.
- 2. Show size, configuration, and fabrication and installation details.
- 3. Include composite drawings showing work specified in other Sections coordinated with expansion joints.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product specified.
 - 2. Show movement capability of each cover assembly and suitability of material used in exterior seals for ultraviolet exposure .
 - 3. Description of materials and finishes.
 - 4. Installation instructions.
- D. Samples: Submit 300 mm (12 inch) long samples.
 - 1. Each type and color of flexible seal.
- E. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Low Pollutant-Emitting Materials:
 - a. Identify volatile organic compound types and quantities.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer with project experience list .
- G. Certificates: Indicate products comply with specifications.
 - 1. Fire rated expansion joint cover assemblies.
- H. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, and manufacture date.

02-01-16

- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting expansion joint cover assembly fabrication and installation. Show field measurements on Submittal Drawings.
 - 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Provide joint cover assemblies that permit unrestrained movement of joint without disengagement of cover, and, where applicable, maintain moisture, watertight and fire-rated protection.
- B. Provide templates to related trades for location of support and anchorage items.

2.2 SYSTEM PERFORMANCE

- A. Design expansion joint cover assemblies complying with specified performance.
- B. Joint Movement: ASTM E1399.
 - 1. Nominal Joint Width: As indicated.
 - 2. Minimum Movement Capability: 50 percent.
 - 3. Movement Type: Thermal and wind and seismic .
- C. Floor Joints: Live loads, including rolling loads.
 - 1. Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings.
 - 2. Maximum Deflection: 1/360 of span, maximum.
- D. Fire Rated Joints: ASTM E1399, ASTM E1966, or UL 2079, including hose stream test at full-rated period.

02-01-16

1. Fire rating: Match adjacent floor, wall, and ceiling construction.
2. System: Capable of anticipated movement while maintaining fire rating.
3. Coverless Applications: Maintain fire rating without joint cover system.

2.3 MATERIALS

- A. Stainless Steel: ASTM A240/A240M, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36/A36M.
- C. Steel Plate: ASTM A283/A283M, Grade C.
- D. Elastomeric Seals:
 1. Flexible extruded polyvinyl chloride, meeting a Shore A hardness of 75 with UV stabilizer. Manufacturer's standard colors.
- E. Thermoplastic Rubber:
 1. ASTM C864.
 2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.
- F. Compression Seals: Pre-compressed secondary sealant using preformed expanding foam sealant; open-cell polyurethane foam impregnated with polymer-modified acrylic adhesive.
- G. Water Barrier Sheets: Neoprene or EPDM flexible sheet materials minimum 45 mils thick.
- H. Vinyl Invertor Sealant Waterstops: Manufacturer's standard shapes and grade.
- I. Moisture Barrier: Fabric reinforced clear vinyl sheet material sized to accommodate opening.
- J. Flexible Membrane: 1.5 mm (60 mil) EPDM sheet, with manufacturer's standard support foam.
 - a. Thermal Insulation: Manufacturer's standard with factory cut miters and transitions.
- K. Butyl Caulk Tape: Self adhering double sided butyl rubber sealant tape with easy-release silicone coated paper.

2.4 PRODUCTS - GENERAL

- A. Basis of Design: Emseal Thermaflex TM Series
- B. .
- C. Provide each product from one manufacturer.

02-01-16

1. Provide expansion joint cover assembly designs, profiles, materials and configuration indicated, as required to accommodate joint size variations in adjacent surfaces, and anticipated movement.

D. Sustainable Construction Requirements:

1. Low Pollutant-Emitting Materials: Maximum VOC content by weight.
 - a. Non-Flooring Adhesives and Sealants.

2.5 FABRICATION

A. Fabricate Expansion Joint Cover Assemblies:

1. As complete assembly ready for installation.
2. In longest practicable lengths to minimize number of end joints.
3. With factory mitered corners where joint changes directions or abuts other materials.
 - a. With closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
4. Seal Strip: Factory-formed and bonded to metal frames and anchor members.
5. Compression Seals: Fabricate from expanding foam as secondary seal and elastomeric sealant to sizes and profiles shown.

B. Extruded Thermoplastic Rubber Joint Assemblies:

1. Frames: Aluminum flanges, both sides of joint.
2. Primary Seal: Flexible rubber on exposed face after frame installation with factory welded watertight miters and transitions.
 - a. Anchor spaced at ends and not over 600 mm (24 inches).
 - 1) Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
3. Flush mounted seal minimum 3 mm (0.12 inch) thick with dual movement grooves designed for plus or minus 50 percent, movement of joint width. // Seismic seal minimum 3 mm (0.12 inch) thick with multi-movement grooves designed for plus or minus 100 percent movement of joint width. Secondary Seal: Continuous vinyl sheet seal.
4. Flexible Insert: Variable movement semi-rigid vinyl locked into frame.
 - a. Face Style: Flush or accordion, as shown, to span joint width without sagging.
5. Seismic: As required by Code.

02-01-16

2.6 ACCESSORIES

- A. General: Manufacturer's standard anchors, fasteners, set screws, spaces, protective coating, and filler materials, adhesive and other accessories required for installation.
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.
- D. Fasteners: Type and size recommended by expansion joint cover assembly manufacturer.
 - 1. Exterior Applications: Stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Provide items embedded in concrete and masonry in time for building into work without delaying work.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings .
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install anchorage devices and fasteners for securing expansion joint assemblies to in-place construction where anchors are not embedded in concrete and masonry.
 - 1. Secure with metal fasteners, type and size to suit application.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies aligned and positioned in correct relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
 - 1. Allow for thermal expansion and contraction of metal to avoid buckling.
 - 2. Accommodate joint opening size at time of installation.
- E. Set floor covers at elevations flush with adjacent finished flooring, unless shown otherwise.

02-01-16

- F. Grout floor frames set in prepared recesses.
- G. Locate anchors at interval recommended by manufacturer, but minimum 75 mm (3 inches) from each end, and, maximum 600 mm (24 inches) on centers.
- H. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- I. Cut and fit ends to accommodate thermal expansion and contraction of metal to avoid buckling of frames and cover plates.
- J. Extruded Thermoplastic Rubber or Seals:
 - 1. For straight sections, install preformed seals in continuous lengths.
 - 2. Vulcanize or heat-seal field spliced joints to provide watertight joints as recommended by manufacturer.
- K. Preformed Elastomeric Sealant Joint:
 - 1. Locate joint directly over joints in wall and floor substrates.
 - 2. Fasten full length to substrate using construction adhesive.
 - 3. Install flush or slightly below finish material.

3.3 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed metal surfaces. Remove contaminants and stains.

3.4 PROTECTION

- A. Cover floor joints with plywood where wheel traffic occurs before Substantial completion.
- B. Remove protective covering when adjacent work areas are completed. Clean exposed surfaces in compliance with manufacture's printed instructions.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Aluminum-framed entrances.

1.2 RELATED REQUIREMENTS

- A. Door Finish and Color: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Glass and Glazing: Section 08 80 00, GLAZING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Architectural Manufacturers Associations (AAMA):
 - 1. 2603-15 - Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels.
 - 2. 2604-13 - Performance Requirements and Test Procedures for High Performance Organic Coatings on Architectural Extrusions and Panels.
 - 3. 2605-13 - Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
- C. American Welding Society (AWS):
 - 1. D1.2/D1.2M-14 - Structural Welding Code - Aluminum.
- D. ASTM International (ASTM):
 - 1. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
 - 2. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 - 3. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 - 4. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 - 5. B221M 13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 - 6. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
 - 7. E283-04(2012) - Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.

8. E330/E330M-14 -Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
9. E331-00(2009) - Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference.
10. E1886-13a - Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missiles and Exposed to Cyclic Pressure Differentials.
11. E1996-14a - Performance of Exterior Windows, Curtain Walls, Doors, and impact Protective Systems Impacted by Windborne Debris in Hurricanes.
12. F468-15 - Nonferrous Bolts, Hex Cap Screws, and Studs for General Use.
13. F593-13a - Stainless Steel Bolts, Hex Cap Screws, and Studs.
- E. National Association of Architectural Metal Manufacturers (NAAMM):
 1. AMP 500-06 - Metal Finishes Manual.
- F. National Fenestration Rating Council (NFRC):
 1. 500-14(E1A0) - Determining Fenestration Product Condensation Resistance Values.
- G. United States Veterans Administration (VA):
 1. PSDSDD - Physical Security Design Standards Data Definitions.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Contractor.
 - c. Installer.
 - d. Manufacturer's field representative.
 - e. Other installers responsible for adjacent and intersecting work
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.

- f. Terminations.
- g. Transitions and connections to other work.
- h. Other items affecting successful completion.
- 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings: Minimum 1 to 2 (half size) scale.
 - 1. Show size, configuration, and fabrication and installation details.
 - 2. Show anchorage and reinforcement.
 - 3. Show interface and relationship to adjacent work, including thermal, air, and water barrier continuity.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Doors, each type.
 - 3. Entrance and Storefront construction.
 - 4. Installation instructions.
 - 5. Warranty.
- D. Samples:
 - 1. Door Corner Section: Minimum 450 mm x 450 mm (18 x 18 inches) for each specified door type, showing head rail and hinge stile, door closer reinforcement, internal reinforcement.
 - 2. Aluminum Anodized Finish: Two sample extrusions minimum 150 mm (6 inches) long for each specified color in sets of three showing maximum color range.
- E. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- F. Test reports: Certify each product complies with specifications.
- G. Certificates: Certify each product complies with specifications.
 - 1. Certify anodized finish thickness.
- H. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer with project experience list .
 - 2. Installer with project experience list .
 - 3. Welders and welding procedures.

- I. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.
 - 1. Show location and magnitude of loads applied to building structural frame.
 - 2. Identify deviations from details shown on drawings.
- J. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.
 - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- C. Welders and Welding Procedures Qualifications: AWS D1.2/D1.2M.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.
- D. Store products indoors in dry, weathertight facility.
- E. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant painted finish against material and manufacturing defects.
 - 1. Warranty Period: 20 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.
 - 1. Minor deviations to details shown on drawings to accommodate manufacturer's standard products may be accepted by Contracting Officer's Representative when deviations do not affect design concept and specified performance.
- B. Design aluminum framed entrances and storefronts complying with specified performance:
 - 1. Wind and Seismic Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings when tested according to ASTM E330/E330M.
 - a. Maximum Deflection: 1/175 of span, maximum with minimum 1.65 safety factor.
 - 2. Thermal Movement: Accommodate ambient temperature range of 67 degrees C (120 degrees F).
 - 3. Condensation Resistance: NFRC 500.
 - a. Fixed Framing: 45 CRF, minimum.
 - 4. Water Resistance: ASTM E331; No uncontrolled penetration at 380 Pa (8 psf), minimum, pressure differential.
 - 5. Fixed Framing Air Infiltration Resistance: ASTM E283; 0.30 L/s/sq. m (0.06 cfm/sf), maximum at 300 Pa (6.24 psf), minimum, pressure differential.
 - 6. Entrance Doors Air Infiltration Resistance: ASTM E283; maximum allowable at 75 Pa (1.57 psf), minimum, pressure differential.
 - a. Single Doors: 2.5 L/s/sq. m (0.5 cfm/sf).
 - b. Paired Doors: 6 L/s/sq. m (1.2 cfm/sf).

2.2 MATERIALS

- A. Aluminum:
 - 1. Sheet Metal: ASTM B209M (ASTM B209), minimum 1.6 mm (0.063 inch) thick.
 - 2. Extrusions: ASTM B221M (ASTM B221).
 - a. Framing: Minimum 3 mm (0.125 inch) wall thickness.
 - b. Glazing Beads, Moldings, and Trim: Minimum 1.25 mm (0.050 inch) thick.

3. Alloy 6063 temper T5 for doors, and door frames, fixed glass sidelights and transoms .
 4. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
 5. Color Anodized Aluminum: Provide aluminum alloy required to produce specified color.
- B. Stainless Steel: ASTM A240/A240M; Type 302 or Type 304.
- C. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide aluminum framed entrances and storefronts from one manufacturer and from one production run.
- C. Provide aluminum entrances, and curtain wall systems from same manufacturer.
- D. Sustainable Construction Requirements:
1. Aluminum Recycled Content: 50 percent total recycled content, minimum.

2.4 FRAMES

- A. Framing Members: Extruded aluminum, thermally broken .
- B. Stops: Provide integral fixed stops and glass rebates and snap-on removable stops.
- C. Provide concealed screws, bolts and other fasteners.
- D. Secure cover boxes to frames in back of lock strike cutouts.

2.5 STILE AND RAIL DOORS

- A. Stiles and Rails: Extruded aluminum, thermally broken .
1. Thickness: 45 mm (1-3/4 inch).
 2. Stiles and Head Rails: 90 mm (3-1/2 inches) wide.
 3. Bottom Rails: 250 mm (10 inches) wide.
- B. Single-Acting Doors:
1. Bevel: 3 mm (1/8 inch) at lock, hinge, and meeting stile edges.
 2. Clearances: 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds.
- C. Glass Rebates: Integral with stiles and rails.

- D. Glazing Beads: Extruded aluminum, 1.3 mm (0.050 inch) thick. Integral with stiles and rails or applied type, snap-fit secured.
- E. Stile and Rail Joints: Welded or interlocking dovetail joints between stiles and rails.
 - 1. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel tie rod extending into stiles, and having self-locking nut and washer at both ends.
 - 2. Reinforce stiles and rails to prevent door distortion when tie rods are tightened.
 - 3. Provide compensating spring-type washer under each nut for stress relief.
 - 4. Construct joints to remain rigid and tight when door is operated.
- F. Weather-stripping: Removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder.
 - 1. Make slots for applying weather-stripping integral with doors and door frame stops.
 - 2. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames so doors swing freely and close positively.
- G. Hardware:
 - 1. General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, or other corrosion-resistant material compatible with aluminum; designed to smoothly operate, tightly close, and securely lock aluminum-framed entrance doors.
 - 2. Standard Hardware:
 - a. Sill Sweep Strips: EPDM blade gasket sweep strip in an aluminum extrusion applied to the interior exposed surface of the bottom rail with concealed fasteners (Necessary to meet specified performance tests).
 - 3. Threshold: Extruded aluminum, one piece per door opening, with ribbed surface. Threshold must meet accessibility requirements.
 - 4. Butt Hinge: Commercial quality 300 series stainless steel hinge with leafs of five knuckle, two ball bearing construction. The hinge barrel is enclosed with button tips and incorporates a non-removable pin (NRP). The hinge is a radius corner, standard template butt of 4-1/2 x 4".

5. Push/Pull: 1" round bent push bar with 90 degree offset pull (minimum 9" centerline dimension).
6. Closer: LCN 4040 XP.

H.

2.6 COLUMN COVERS AND TRIM

- A. Column Covers and Trim: Sheet aluminum fabrications shown from sheet aluminum of longest available lengths.
- B. Provide concealed fasteners.
- C. Provide aluminum stiffeners and supporting members shown on drawings and as required to maintain component integrity and shape.

2.7 FABRICATION

- A. Form metal parts and fit and assemble joints, except joints designed to accommodate movement. Seal joints to resist air infiltration and water penetration.
- B. Welding:
 1. Make welds without distorting and discoloring exposed surfaces.
 2. Clean and dress welds. Remove welding flux and weld spatter.
- C. Prepare and reinforce doors and frames for hardware and accessories.
 1. Coordinate preparation with specified hardware. See Section 08 71 00, DOOR HARDWARE.
 2. Fabricate reinforcement from stainless steel plates.
 - a. Hinge and pivot reinforcing: Minimum 4.5 mm (0.179 inch) thick.
 - b. Lock Face, Flush Bolts, Concealed Holders, Concealed and Surface Mounted Closers Reinforcing: Minimum 2.6 mm (0.104 inch) thick.
 - c. Other Surface Mounted Hardware Reinforcing: Minimum 1.5 mm (0.059 inch) thick.
 3. Where concealed hardware is specified, provide space, cutouts, and reinforcement for installation and secure fastening.
- D. Factory assemble doors.

2.8 FINISHES

- A. Aluminum Anodized Finish: NAAMM AMP 500.
 1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.

2.9 ACCESSORIES

- A. Dielectric Tape: Plastic, non-absorptive, with pressure sensitive adhesive; 0.18 to 0.25 mm (7 to 10 mils) thick.

- B. Barrier Coating: ASTM D1187/D1187M.
- C. Welding Materials: AWS D1.2/D1.2M, type to suit application.
- D. Fasteners:
 - 1. Aluminum: ASTM F468, Alloy 2024.
 - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.
- E. Anchors: Aluminum or stainless steel; type to suit application.
- F. Galvanizing Repair Paint: MPI No. 18.
- G. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Coordinate floor closer installation recessed into concrete slabs.
 - 2. Coordinate anchor installation built into masonry and concrete.
- B. Protect existing construction and completed work from damage.
- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
- D. Apply dielectric tape or barrier coating to aluminum surfaces in contact with dissimilar metals and cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install aluminum framed entrances and storefronts plumb and true, in alignment and to lines shown on drawings.
- C. Anchor frames to adjoining construction at heads, jambs and sills.
- D. Provide concealed aluminum clips to connect adjoining frame sections.
- E. Install door hardware and hang doors. See Section 08 71 00, DOOR HARDWARE.
- F. Adjust doors and hardware uniform clearances and proper operation.
- G. Touch up damaged factory finishes.
 - 1. Repair galvanized surfaces with galvanized repair paint.
 - 2. Repair painted surfaces with touch up primer.
- H. Tolerances:

1. Variation from Plumb, Level, Warp, and Bow: Maximum 3 mm in 3 m (1/8 inch in 10 feet).
2. Variation from Plane: Maximum 3 mm in 3.65 m (1/8 inch in 12 feet); 6 mm (1/4 inch) over total length.
3. Variation from Alignment: Maximum 1.5 mm (1/16 inch) in-line offset and maximum 3 mm (1/8 inch) corner offset.
4. Variation from Square: Maximum 3 mm (1/8 inch) diagonal measurement differential.

3.3 PROTECTION, CLEANING AND REPAIRING

- A. Clean exposed aluminum and glass surfaces. Remove contaminants and stains.
- B. Protect aluminum-framed entrances and storefronts from construction operations.
- C. Remove protective materials immediately before acceptance.
- D. Repair damage.

- - - E N D - - -

SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies glazed aluminum curtain wall system.
 - 1. Thermally isolated, pressure equalized on interior.
 - 2. Type: Unit and Mullion system to include following:
 - a. Glass
 - b. Integral reinforcing.
 - c. Closures, trim, subsills and flashings.
 - d. Fasteners, anchors, and related reinforcement.
 - e. Aluminum fascia on ¾-inch exterior grade plywood.
 - f. Basis of Design: Kawneer 1600 Curtainwall System

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Structural Steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- C. Miscellaneous Metal Members: Section 05 50 00, METAL FABRICATIONS.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Aluminum and Glass Hinged Entry Doors and Storefront Construction: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- F. Glazing: Section 08 80 00, GLAZING.
- G. Finish Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Qualifications:
 - 1. Approval by Contracting Officer's Representative (COR) is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, and fabrication of glazed aluminum curtain wall systems of similar type and for projects of equivalent size.
 - b. Installer: Manufacturer approved in writing who has continuously installed glazed aluminum curtain walls systems of similar type and for projects of equivalent size for previous five (5) years.

- c. Manufacturer is to provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
- d. Manufacturers Professional Engineer Qualifications: A Professional Engineer who is legally qualified to practice in state where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of glazed aluminum curtain walls that are similar to those indicated for this Project in material, design, and extent.
- e. Testing Laboratory: Contractor is to retain AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.
- f. Product Options: Information on construction documents establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one (1) or more methods including preconstruction testing, field testing, or in-service performance.
 - 1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.
- g. Qualification of Welders:
 - 1) Welding is to be performed by certified welders qualified in accordance with AWS D1.2/D1.2M, using procedures, materials, and equipment of the type required for this work.

B. Pre-Installation Conference

- 1. Prior to starting installation of glazed curtain wall system schedule conference with COR to demonstrate the following:

- a. Clear understanding of construction documents.
- b. Onsite inspection and acceptance of structural and pertinent structural details relating to curtain wall system.
- c. Coordination of work of various trades involved. Conference is to be attended by Contractor; personnel directly responsible for installation of curtain wall system, flashing and sheet metal work, firestopping system and curtain wall manufacturer and their technical field representatives. Conflicts are to be resolved and confirmed in writing.

1.4 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Manufacturer's Literature and Product Data:
 - 1. Manufacturer's standard details and fabrication methods.
 - 2. Data on finishing, components, and accessories.
 - 3. Instructions: Submit descriptive literature, detail specifications, performance test data and instructions for installation, and adjustments.
 - 4. Recommendations for maintenance and cleaning of exterior surfaces.
- D. Shop Drawings:
 - 1. Show elevations of glazed curtain wall system at 1:48 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, flashing and coping details, glazing details, firestopping assemblies at edge of slabs and details of installation. Show interfaces and relationships to work of other trades and continuity with adjacent thermal, weather, air and vapor barriers.
 - 2. Submit for curtain wall system and accessories.
 - 3. Operation and Maintenance Manuals
 - a. Submit cleaning and maintenance instructions.
- E. Samples:
 - 1. Submit pairs of samples of each specified color and finish on 305 mm (12-inch) long section by width of each tubular, or extruded shape section or 305 mm by 305 mm (12-inch by 12-inch) wide sections of sheet shapes.

2. Submit corner section of framing members showing fasteners, panels, glazing methods, glazing materials, and weather-stripping. Submit one (1) sample minimum 305 mm by 305 mm (12 inches by 12 inches). In lieu of submitting separate samples for corner section, intermediate section, and panel, one (1) composite sample incorporating all components and features listed may be submitted.
3. Where normal color variations are anticipated, include two (2) or more units of each sample indicating extreme limits of color variations.

F. Glass:

1. Specified in Section 08 80 00, GLAZING.

G. Quality Assurance Submittals:

1. Design Data:

- a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings signed and sealed by a Professional Engineer (PE).

2. Factory Test Reports:

- a. Test Reports: Submit certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer's testing procedures. Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing. Submit appropriate testing reports for specific tests indicated below:

- 1) Deflection and structural tests.
- 2) Water penetration tests.
- 3) Air infiltration tests.
- 4) Delamination tests.
- 5) Thermal conductance tests.

H. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:

- a. Metal extrusions.
 - b. Metal accessories.
 - c. Statement(s) that aluminum has been given specified thickness of anodizing or organic coating finish.
 - d. Statement(s) indicating manufacturers and installers conform with qualifications as specified.
 - e. Submit list (minimum of five (5)) of equivalent project size installations for both manufacturer and installer.
- I. Manufacturer's Field Reports:
- 1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project.
- J. Welders: Submit welders qualifications as specified.
- K. Testing Laboratory: Submit Testing Laboratory qualifications.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection sequence.
- C. Prior to shipment from factory, place knocked-down lineal curtain wall members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that will be in contact with sealants after installation.
- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and to permit easy access for inspection and handling. Sealing and caulking compounds, including handling, is to be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.

1.6 PROJECT CONDITIONS:

- A. Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on shop drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
- 501.8-14.....Test Method for Determination of Resistance of Human Impact of Window Systems Intended for Use in Psychiatric Applications
 - MCWM-1-89.....Metal Curtain Wall Manual
 - CW 10-12.....Care and Handling of Architectural Aluminum from Shop to Site
 - CW 11-85.....Design Windloads for Buildings and Boundary Layer Wind Tunnel Testing
 - CW 13-85.....Structural Sealant Glazing Systems (A Design Guide)
 - TIR A11-04.....Maximum Allowable Deflection of Framing Systems for Building Cladding Components of Design Wind Loads
 - 501-05.....Methods of Test for Exterior Walls
 - 503-08.....Field Testing of Metal Storefronts, Curtain walls and Sloped Glazing Systems
 - 2605-13.....High Performance Organic Coatings on Architectural Extrusions and Panels
- C. American Society of Civil Engineers (ASCE):
- ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures
- D. ASTM International (ASTM):
- A36/A36M-12.....Structural Steel
 - A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A193/A193M-14a.....Alloy-Steel and Stainless Steel Bolting Materials for High Temperature Service
 - A307-14.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - B209-14.....Aluminum and Aluminum Alloy Sheet and Plate
 - B209M-14.....Aluminum and Aluminum Alloy Sheet and Plate (Metric)

B211-12.....Aluminum and Aluminum Alloy Bar, Rod, Wire
B211M-12.....Aluminum and Aluminum Alloy Bar, Rod, Wire
(Metric)
B221-14.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes
B221M-13.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes (Metric)
B316/B316M-10.....Aluminum and Aluminum Alloy Rivet and Cold-
Heading, Wire, and Rods
C578-14a.....Rigid Cellular Polystyrene Thermal Insulation
C612-14.....Mineral Fiber Block and Board Thermal
Insulation
C920-14a.....Elastomeric Joint Sealants
C794-10.....Standard Test Method for Adhesion-In-Peel of
Elastomeric Joint Sealants.
C1193-13.....Guide for Use of Joint Sealants
C1363-11.....Thermal Performance of Building Materials and
Envelope Assemblies by Means of a Hot Box
Apparatus
C1521-13.....Practice for Evaluating Adhesion of Installed
Weatherproofing
D1037-12.....Evaluating the Properties of Wood-Base Fibers
and Particle Panel Materials
E84-14.....Surface Burning Characteristics of Building
Materials
E330/E330M-14.....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference
E331-00 (R2009)Water Penetration of Exterior Windows, Curtain
Walls, and Doors By Uniform Static Air Pressure
Difference
E413-10.....Classification for Rating Sound Insulation
E783-02 (R2010)Test Method for Field Measurement of Air
Leakage Through Installed Exterior Windows and
Doors
E1105-00 (R2008)Field Determination of Water Penetration of
Installed Exterior Windows, Curtain Walls, and

Doors By Uniform or Cyclic Static Air Pressure
Differences

- E. American Welding Society, Inc. (AWS):
D1.2/D.1.2M-06(R2014) ..Structural Welding Code-Aluminum
- F. Military Specifications (MIL):
MIL-C-18480(Rev. B) Coating Compound, Bituminous Solvent,
Coal Tar Base
- G. National Association of Architectural Metal Manufacturers (NAAMM):
500 Series (2006)Metal Finishes Manual
- H. Steel Structures Painting Council (SSPC)
Paint 25-97 (2004)Red Iron Oxide Raw Linseed Oil and Alkyd Primer
(Without Lead and Chromate Pigments)
- I. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
Architectural Design Manual for VA Facilities (VASDM)
- J. Environmental Protection Agency (EPA):
40 CFR 59(2014)National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

1.8 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazed aluminum curtain wall system for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION:

- A. Design Requirements:
 - 1. Curtain Wall System: Tubular aluminum sections with thermal break condition self-supporting, supplementary support framing, factory prefinished, glass ; related flashings, anchorage and attachment devices.
 - 2. System Assembly: Site assembled.

3. Maximum wall framing member deflection, in a direction normal to plane of wall: 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of AAMA TIR A11 and tested in accordance with ASTM E330/E330M.
 4. Maximum Framing Member Permanent Deformation: 0.2 percent of its clear span when tested in accordance with ASTM E330/E330M for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load requirements.
- B. No glass breakage, or damage to fasteners, hardware or accessories is permitted due to deformation design requirements indicated.
- a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with AAMA MCWM-1.
 - b. Obtain all components of curtain wall system, including framing and entrances from single manufacturer.
 - c. Fully coordinate system accessories directly incorporated and adjacent to contiguous related work and ensure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified. Coordinate continuity with adjacent thermal, weather, air and vapor barriers.
 - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
 - e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.
- C. Calculations: Submit professionally prepared calculations to indicate how design requirements for structural loading, thermal, and other performance criteria have been satisfied.

2.2 PERFORMANCE REQUIREMENTS:

- A. Delegated Design: Engage a qualified Professional Engineer, to design glazed aluminum curtain walls.
- B. Conform with system performance requirements specified.
- C. Provide curtain wall components tested in accordance with requirements below and meeting performance requirements specified:
 - 1. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal to plane of wall as calculated in accordance with ASCE 7.
 - 2. Seismic Loads: Design and size components to withstand seismic loads and sway displacement as calculated in accordance with code. Provide with the following tolerances.
 - a. Phase II: 3 stroke cycles using .010 x the story height - no damage or failure.
 - 3. Water Penetration:
 - a. No water penetration is to occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 479 Pa (10 psf).
 - b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
 - 4. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
 - a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
 - 5. Deflections Test: ASTM E330/E330M, Procedure B:
 - a. No member is to deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which will reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load, is to have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm

(1/8 inch); clearance between member and an operable window or door is to be minimum 1.5 mm (1/16 inch).

6. Delamination Test:

- a. Adhesively bonded metal-faced panels are to show no evidence of delamination, warpage or other deterioration or damage when subjected to the six "Accelerated Aging Cycles" specified in ASTM D1037.

2.3 MATERIALS:

- A. Extruded Aluminum Framing Members: ASTM B221M (B221); 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M (B209); 6065-T5 temper and alloy as recommended by manufacturer.
 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
 2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36/A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
 1. For Exterior Cap Retainers: ASTM A193/A193M B8 300 series, stainless steel screws.
 2. For Framework Connections: ASTM B211M (B211) 2024-T4 aluminum, ASTM A193/A193M B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Shims: Metal or plastic.
- G. Joint Sealants and Accessories:
 1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
 2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
 3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
 4. //Structural silicone sealant performance requirements: ASTM C920.

- a. Hardness: Type A, 30 durometer.
 - b. Ultimate Tensile Strength: 1172 kPa (170 psi).
 - c. Tensile at 150% Elongation (of original bench mark distance):
55 kPa (80 psi).
 - d. Joint Movement Capability after 14 Day Cure: +/- 50%.
 - e. Peel Strength Aluminum, After 21 Day Cure: 599 g/mm
(34 pounds per inch).
5. Structural silicone is not be used to support dead weight of vertical glass or panels.
 6. Comply with recommendations of sealant manufacturer for specific sealant selections.
 7. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
 8. Exposed Metal to Metal Joints: Silicone sealant selected from manufacturer's standard colors.
- H. Glazing Materials:
1. As specified under Section 08 80 00, GLAZING.
 2. Glazing Gaskets:
 - a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.
 - b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.
 3. Glass Sizes and Clearances:
 - a. Accommodate up to 25 mm (1 inch) glazing.
 - b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting is to occur in factory.
 4. Glass Setting Materials:
 - a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.

- I. //Column Covers Exterior and Interior Surfaces: (.125 inch) thick prefinished aluminum, full contact pressure bonded to ensuring flat surface, finish as selected. to match curtain wall mullion sections.
- J. Firestopping: Refer to Section 07 84 00, FIRESTOPPING for requirements.
- K. Aluminum Fascia: Sheet Aluminum: ASTM B209M (B209); 6065-T5 temper and alloy as recommended by manufacturer. Thickness: .063-inch aluminum applied to $\frac{3}{4}$ -inch exterior grade plywood. Finish: Anodized aluminum to match curtainwall. Aluminum fascia provided by the Curtainwall Manufacturer.

2.4 FABRICATION:

- A. Curtain wall components are to be of materials and thickness indicated in construction documents. Details indicated are representative of required design and profiles. Maintain sightlines. Unless specifically indicated or specified otherwise, methods of fabrication and assembly are to be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices are to permit adjustment in three directions. No exposed fasteners are permitted.
- B. Joints: Joints exceeding +1.5 mm (+1/16") are to be mechanically fastened.
- C. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally are to be nonstaining, noncorrosive, and nonbleeding.
- D. Protection and Treatment of Metals:
 - 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
 - 2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.
- E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.

F. Concealed Interior Mullion Reinforcing: ASTM A36/A36M steel shapes as required for strength and mullion size limitations, hot dip galvanized after fabrication in accordance with ASTM A123/A123M. Metal Spandrel Panels: Manufacturer's standard laminated aluminum-faced panels of thickness indicated, flat with no deviations in plane exceeding 1.5 mm in 610 mm (1/16 inch in 24 inches) or 3 mm (1/8 inch) over entire panel. Provide with edge flanges:

1. Face Sheets: 0.6 mm (0.024-inch) minimum thickness finished to match system framing.
 - a. Texture: Smooth.
2. Concealed Back Sheets: Aluminum or galvanized steel in manufacturer's standard thickness.

2.5 METAL FINISHES:

- A. In accordance with NAAMM AMP500 series.
- B. Anodized Aluminum:
 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7-mil thick (min.).
- C. Touch-Up Primer for galvanized Steel Surfaces: SSPC Paint 20 zinc rich.
- D. Concealed Steel Items: Galvanized in accordance with ASTM A123/A123M to 610 gm/sq. m (2.0 oz./sq. ft. gm/ sq. m (oz./sq. ft.)). Primed with iron oxide paint.
- E. Apply one (1) coat of bituminous paint to concealed aluminum and steel surfaces one (1) coat in contact with cementitious or dissimilar materials.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.
- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION:

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Contact between aluminum and dissimilar metals are to receive a protective coating of bituminous paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION:

- A. Install and erect glazed curtain wall system and all components in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.
 - B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
 - C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
 - D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
 - E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
 - F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
 - G. Install entire system so that fasteners are not visible.
 - H. Tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3657 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
 - 2. Maximum offset from true alignment between two (2) identical members abutting end to end in line: 0.8 mm (1/32 inch).
 - 3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).
- a.

I. Joint Sealants:

1. Joint Sealants: Are to be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.
2. Surfaces to be primed and sealed are to be clean, dry to touch, free from frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter. Enclose joints on three sides. Clean out grooves to proper depth. Joint dimensions are to conform to approved detail drawings with a tolerance of plus 3 mm (1/8 inch). Do not apply compound unless ambient temperature is between 5 and 35 degrees C (40 and 90 degrees F). Clean out loose particles and mortar just before sealing. Remove protective coatings or coverings from surfaces in contact with sealants before applying sealants or tapes. Solvents used to remove coatings are to be of type that leave no residue on metals.
3. Match approved sample. Force compound into grooves with sufficient pressure to fill grooves solidly. Sealing compound is to be uniformly smooth and free of wrinkles and, unless indicated otherwise, is to be tooled and left sufficiently convex to result in a flush joint when dry. Do not trim edges of sealing material after joints are tooled. Mix only amount of multi-component sealant which can be installed within four (4) hours, but at no time is this amount exceed 19 liters (5 gallons).
4. Apply primer to masonry, concrete, wood, and other surfaces as recommended by sealant manufacturer. Do not apply primer to surfaces which will be exposed after sealant work is completed.
5. Tightly pack backing in bottom of joints which are over 13 mm (1/2 inch) in depth with specified backing material to depth indicated in construction documents. Roll backing material of hose or rod stock into joints to prevent lengthwise stretching.
6. Install bond preventive material at back or bottom of joint cavities in which no backstop material is required, covering full width and length of joint cavities.
7. Remove compound smears from surfaces of materials adjacent to sealed joints as work progresses. Use masking tape on each side of joint where texture of adjacent material will be difficult to clean. Remove masking tape immediately after filling joint. Scrape off fresh compound from adjacent surfaces immediately and rub clean

with solvent approved by sealant and curtain wall manufacturers.
Upon completion of sealing, remove remaining smears, stains, and
other soiling, and leave work in clean neat condition.

J. Glass:

1. Refer to Section 08 80 00, GLAZING, and drawings for glass types.
Install in accordance with manufacturer's recommendations as
modified herein.
2. Before installing glass, inspect sash and frames to receive glass
for defects such as dimensional variations, glass clearances, open
joints, or other conditions that will prevent satisfactory glass
installation. Do not proceed with installation until defects have
been corrected.
3. Clean sealing surfaces at perimeter of glass and sealing surfaces
of rebates and stop beads before applying glazing compound, sealing
compound, glazing tape, or gaskets.
4. Use only approved solvents and cleaning agents recommended by
compound or gasket manufacturer and by curtain wall manufacturer.
5. Provide sashes designed for outside glazing.
6. Provide continuous snap in glazing beads to suit glass as
specified.
7. Insulating and tempered glass, and glass of other types that exceed
2540 mm (100 united inches) in size: Provide void space at head and
jamb to allow glass to expand or move without exuding sealant.
Provide perimeter frames and ventilator sections with glazing
rebates for unobstructed glazing surface 19 mm (3/4 inch) in
height. Glazing rebate surfaces must be sloped to shed water.
8. Provide adequate means to weep incidental water and condensation
away from sealed edges of insulated glass units and out of wall
system. Provide weeping of lock-strip gaskets in accordance with
recommendation of glass manufacturer.

K. Metal Copings:

1. Refer to Section 07 60 00, FLASHING AND SHEET METAL for
requirements of metal copings when they are not a part of glazed
curtain wall system work.
2. Coordinate curtain wall installation with metal coping detail on
construction documents. Provide watertight seal to meet criteria
set forth in this section regarding air and water penetration.

3.4 ADJUSTING:

- A. Adjust doors to provide a tight fit at contact points and operate easily.
- B. Adjust weather-stripping to make even contact with surfaces.
- C. Adjust operating hardware and moving parts.

3.5 CLEANING:

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.6 FIELD QUALITY CONTROL:

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR for approval.
- B. Conduct field check test for water leakage on designated wall areas after erection to comply with AAMA MCWM-1. Conduct test on two (2) wall areas, two (2) bays wide by two (2) stories high where directed. Conduct test and take necessary remedial action as directed by COR.
- C. Test Specimen:
 - 1. Test specimen is to include curtain wall assembly and construction. Test chamber is to be affixed to exterior side of test specimen and test is to be conducted using positive static air pressure.
 - 2. Test specimens are to be selected by COR after curtain wall system has been installed in accordance with construction documents.

- D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two (2) areas and as follows:
1. Test structural silicone sealant according to field adhesion test method described in AAMA CW 13.
 2. Test weatherseal sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
- E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783 and to values indicated below, whichever is more stringent.
1. Field air leakage testing is not required for continuous curtain wall systems.
 2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
- F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water is to be present.
- G. Retesting:
1. Should system fail field test, system may be modified or repaired, and retested.
 2. Should system fail second field test, system may be additionally modified or repaired, and retested.
 3. All modifications and repairs made to tested areas are to be recorded, and same modifications and repairs made to all system and adjacent construction on project.
 4. Should second test fail, COR may require testing of additional areas of the curtain wall.
- H. Rejection:
1. Failure of any of specimens to meet test requirements of third test is cause for rejection of wall system and adjacent construction on project.

3.7 PROTECTION:

- A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods are to be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

- - - END - - -

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the following:
 - 1. Glass.
 - 2. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Factory glazed by manufacturer in following units:
 - 1. Glazed Curtain Walls: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
 - 2. Color of tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 LABELS:

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC label requirements.
 - 3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
 - a. Tempered glass.

1.4 PERFORMANCE REQUIREMENTS:

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight;

deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.

B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
2. Design Wind Pressures: As indicated on construction documents .
3. Wind Design Data: As indicated on construction documents.
4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch) , whichever is less.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Manufacturer's Certificates:
 1. Certificate on solar heat gain coefficient when value is specified.
 2. Certificate on "R" value when value is specified.
- D. Manufacturer Warranty.
- E. Manufacturer's Literature and Data:
 1. Glass, each kind required.
 2. Elastic compound for metal sash glazing.
 3. Glazing cushion.
 4. Sealing compound.
- F. Samples:
 1. Size: 305 mm by 305 mm (12 inches by 12 inches).
 2. Tinted glass.

- G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING:

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
 2. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
 3. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively,

continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.

1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

- A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 800.....Test Methods for Sealants
 - 810.1-77.....Expanded Cellular Glazing Tape
- C. American National Standards Institute (ANSI):
 - Z97.1-14.....Safety Glazing Material Used in
Building - Safety Performance Specifications
and Methods of Test
- D. American Society of Civil Engineers (ASCE):
 - 7-10.....Wind Load Provisions
- E. ASTM International (ASTM):
 - C542-05(R2011).....Lock-Strip Gaskets
 - C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials
 - C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
 - C864-05(R2011).....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
 - C920-14a.....Elastomeric Joint Sealants
 - C964-07(R2012).....Standard Guide for Lock-Strip Gasket Glazing
 - C1036-11(R2012).....Flat Glass
 - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
 - C1172-14.....Laminated Architectural Flat Glass

- C1349-10.....Standard Specification for Architectural Flat
Glass Clad Polycarbonate
- D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet
- E84-14.....Surface Burning Characteristics of Building
Materials
- E119-14.....Standard Test Methods for Fire Test of Building
Construction and Material
- E1300-12a.....Load Resistance of Glass in Buildings
- E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by
Missile(s) and Exposed to Cyclic Pressure
Differentials
- E1996-14a.....Standard Specification for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by Windborne
Debris in Hurricanes
- F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201-10.....Safety Standard for Architectural Glazing
Materials
- F. Glass Association of North America (GANA):
- 2010 Edition.....GANA Glazing Manual
- 2008 Edition.....GANA Sealant Manual
- 2010 Edition.....GANA Protective Glazing Reference Manual
- G. International Code Council (ICC):
- IBC.....International Building Code
- H. Insulating Glass Certification Council (IGCC)
- I. Insulating Glass Manufacturer Alliance (IGMA):
- TM-3000.....North American Glazing Guidelines for Sealed
Insulating Glass Units for Commercial and
Residential Use
- J. Intertek Testing Services - Warnock Hersey (ITS-WHI)
- L. National Fenestration Rating Council (NFRC)

- M. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- N. Underwriters Laboratories, Inc. (UL):
9-08(R2009).....Fire Tests of Window Assemblies
263-14.....Fire Tests of Building Construction and
Materials
- P. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
Architectural Design Manual for VA Facilities (VASDM)
- Q. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

- A. Provide minimum thickness stated and as additionally required to meet performance requirements.
 - 1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.
- B. Obtain glass units from single source from single manufacturer for each glass type.
- C. Clear Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q3.
- D. Tinted Heat reflective and low emissivity coated glass:
 - 1. ASTM C1036, Type I, Class 2, Quality q3.

2.2 HEAT-TREATED GLASS:

- A. Roller Wave Limits for Heat-Treated Glass: Orient all roller wave distortion parallel to bottom surface of glazing, and provide units complying with the following limitations:
 - 1. Measurement Parallel to Line: Maximum peak to valley 0.203 mm (0.008 inch).
 - 2. Measurement Perpendicular to Line: Maximum 0.0254 mm (0.001 inch).
 - 3. Bow/Warp: Maximum 50 percent of bow and warp allowed by ASTM C1048.
- B. Tinted Tempered Glass.
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.

2.12 GLAZING ACCESSORIES:

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.
- B. Setting Blocks: ASTM C864:
 - 1. Silicone type.
 - 2. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 3. Shore A hardness of 80 to 90 Durometer.
 - 4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
 - 5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: 25 to 76 mm (1 to 3 inches).
 - 4. Shore A hardness of 40 to 50 Durometer.
- D. Glazing Tapes:
 - 1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 - 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
 - 3. Complying with AAMA 800 for the following types:
 - a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
 - b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

- F. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- G. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.
 - 2. Class 25 or 50 as recommended by manufacturer for application.
 - 3. Grade NS.
 - 4. Shore A hardness of 25 to 30 Durometer.
- H. Color:
 - 1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
 - 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.
- I. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verification of Conditions:
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 - 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.
- B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL:

- A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING):

- A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

3.5 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT):

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.

- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line. Sealant type is to be compatible with glazing tape.
- F. Trim protruding tape edge.

3.6 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND) :

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers' clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

3.7 REPLACEMENT AND CLEANING:

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.8 PROTECTION:

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.9 MONOLITHIC GLASS SCHEDULE:

- A. Glass Type MG# 1: Tinted fully tempered float glass.
 - 1. Unit Thickness: 6 mm (0.23 inch).
 - 2. Tint Color: Gray, to match existing.
 - 3. Visible Light Transmittance: 44 percent minimum, to match existing.
 - 4. Solar Heat Gain Coefficient: 0.58 maximum, to match existing.
 - 5. Safety glazing label required.
 - 6. Application: Curtain wall system and storefront door glazing.

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10-01-15

SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in carpet installation with a minimum three (3) years' experience and employing experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program, and a valid OSHA 10 certification.
 - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in
- C. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.

10-01-15

D. Samples:

1. Carpet: "Production Quality" samples 305 x 305 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified.
2. Floor Edge Strip (Molding): 152 mm (6 inches) long of each color and type specified.
3. Base Edge Strip (Molding): 152 mm (6 inches) long of each color specified.

E. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

F. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

G. Installer's Qualifications.

H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's brand name, size, dye lot number and related information. Transport carpet to job site in a manner that prevents damage and distortion that might render it unusable. When bending or folding is unavoidable for delivery purposes, unfold carpet and lay flat immediately.

B. Deliver adhesives in containers clearly labeled with manufacturer's brand name, number, installation instructions, safety instructions and flash points.

C. Store in a clean, dry, well-ventilated area, protected from damage and soiling. Before installation, acclimate carpet to the atmospheric conditions of the areas in which it will be installed for 2 days prior to installation

1.6 ENVIRONMENTAL REQUIREMENTS:

A. Maintain areas in which carpeting is to be installed at a temperature between 18 - 35 degrees C (65 - 95 degrees F) with a maximum relative humidity of 65 percent for two (2) days before installation, during installation and for three (3) days after installation.

B. Minimum Substrate Surface Temperature: 18 degrees C (65 degrees F) at time of installation.

C. Three (3) days after installation, maintain minimum temperature of 10 degrees C (50 degrees F) for the duration of the contract.

1.7 WARRANTY:

- ### 1.8 APPLICABLE PUBLICATIONS:

- CARPETING
09 68 00 - 3

10-01-15

H. International Organization for Standardization (ISO):

2551-81.....Machine-Made Textile Floor Coverings

I. U.S. Consumer Product and Safety Commission (CPSC):

16 CFR 1630.....Surface Flammability of Carpets and Rugs

PART 2 - PRODUCTS

2.1 CARPET:

A. Basis of Design: Tandus Centiva Abrasive Action II, No. 02578 Powerbond Cushion. Color: Winter Gray 19103.

B. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.

2. Type:

a. Carpet Construction: Non-woven synthetic fiber.

b. Carpet Type: Patterned Loop

c. Pile Type:Nylon. Pile type and thickness must conform to ADA requirements.

d. Pile Fiber: Commercial 100 percent branded (federally registered trademark), nylon continuous filament.

3. Static Control: Provide static control to permanently regulate static buildup to less than 3.5 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.

4. Backing Materials: Provide backing for glue-down // // release adhesive for modular tile installations.

a. Broadloom:

1) Primary Backing:Non-woven synthetic fiber.

b. Modular Tile:

1) Primary Backing/Backcoating: Manufacturer's standard composite materials .

2) Secondary Backing: Manufacturer's standard material .

5. Appearance Retention Rating (ARR): Carpet to be tested and have the minimum 3.5 - 4.0 severe ARR when tested in accordance with either the ASTM D5252 (Hexapod) or ASTM D5417 (Vettermann) test methods

10-01-15

- using the number of cycles for short and long term tests as specified in the ASTM standard.
6. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
 7. Colorfastness to Light (AATCC 16, Option 3): Color change between the exposed and unexposed carpet areas equivalent to a minimum of Grade 4 on the Gray Scale for Color Change after an exposure of 40 AFU (AATCC fading units) for all specified colors.
 8. Delamination Strength: Minimum of 440 N/m (2.5 lb./inch) between secondary backing.
 10. Flammability and Critical Radiant Flux Requirements:
 - a. Comply with 16 CFR 1630.
 - b. Test Carpet in accordance with ASTM D2859.
 - I.
 11. Average Pile Yarn Density (APYD):
 - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
 12. Antimicrobial: Nontoxic antimicrobial treatment in accordance with AATCC 174 Part I (qualitative), guaranteed by the carpet manufacturer to last the life of the carpet.
 13. VOC Limits: Use carpet that complies with the following limits for VOC content when tested according to ASTM D5116:
 - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.

2.2 ADHESIVE AND CONCRETE PRIMER:

- A. Provide water resistant, mildew resistant, nonflammable, and nonstaining adhesives and concrete primers for carpet installation. Provide release adhesive for modular tile carpet as recommended by the carpet manufacturer. Provide adhesives flashpoint of minimum 60 degrees C (140 degrees F) in accordance with ASTM D3278. Materials are to have a VOC maximum of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24).

10-01-15

2.3 SEAMING TAPE:

- A. Provide tape for seams as recommended by the carpet manufacturer for the type of seam used in installation. // Seam sealant is to have a maximum VOC content of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24). Do not use sealants that contain 1,1,1-trichloroethane or toluene.

2.4 EDGE STRIPS (MOLDING) :

- A. Metal:
 - 1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
 - 2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
 - 3. Finish: Clear anodic coating.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION:

- A. Contractor to prepare and test surfaces to receive carpet and adhesives.

3.2 GENERAL INSTALLATION:

- A. Isolate area of installation from rest of building.
- B. Perform all work by manufacturer's approved installers. Conduct installation in accordance with the manufacturer's printed instructions and CRI CIS.
- C. Protect edges of carpet meeting hard surface flooring with molding and install in accordance with the molding manufacturer's printed instructions.
- D. Follow ventilation, personal protection, and other safety precautions recommended by the adhesive manufacturer. Continue ventilation during installation and for at least three (3) days following installation.
- E. Do not permit traffic or movement of furniture or equipment in carpeted area for 24 hours after installation.
- F. Complete other work which would damage the carpet prior to installation of carpet.
- G. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- H. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations. Bind or seal cut edge of sheet carpet. Use

10-01-15

additional adhesive to secure carpets around pipes and other vertical projections.

3.3 MODULAR TILE INSTALLATION:

- A. Install per CRI CIS, Adhesive Application.
- B. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
- D. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.4 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive. Apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.5 PROTECTION AND CLEANING:

- A. Once a carpet installation is complete, clean up scrap materials and debris, and vacuum the area, using manufacturer-approved equipment. Inspect seams carefully for evenness and protruding backing yarns, and inspect the perimeter of the installation for an acceptable finished appearance.
- B. Protect installed carpet if furniture is being moved, by laying plywood, fiberboard or porous non-staining sheeting material for minimum time practical. Based on manufacturer guidelines, protect carpet from rolling or foot traffic. Protect against other materials or renovation or construction activities, including dust, debris, paint, contractor traffic, until it is ready for its final use.
- C. Do not move furniture or equipment on unprotected carpeted surfaces.
- D. Just before final acceptance of work, remove protection and vacuum carpet clean.

- - - E N D - - -

SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:
1. Prime coats which may be applied in shop under other sections.
 2. Prime painting unprimed surfaces to be painted under this Section.
 3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
 4. Painting ferrous metal (except stainless steel) exposed to view.
 5. Painting galvanized ferrous metals exposed to view.
 6. Painting interior concrete block exposed to view.
 7. Painting includes coatings specified, and striping or markers and identity markings.
 8. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
 9. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK:

- A. Activity Hazard Analysis: Section 01 35 26, SAFETY REQUIREMENTS.
- B. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- E. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS; Division 10 - SPECIALTIES; Division 14 - CONVEYING EQUIPMENT; Division 21 - FIRE SUPPRESSION; Division 22 - PLUMBING; Division 23 - HEATING; VENTILATION AND AIR-CONDITIONING; Division 26 - ELECTRICAL; Division 27 - COMMUNICATIONS; and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- G. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

J. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Painter qualifications.
- D. Manufacturer's Literature and Data:
 - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- E. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
 - 3. Panel to Show Transparent Finishes: Wood of same species and grain pattern as wood approved for use, 100 x 250 mm (4 x 10 inch face) minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 x 50 mm (2 x 2 inch) minimum or actual wood member to show complete finish.
 - 4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.

5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

F. Sample of identity markers if used.

G. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.

1.4 DELIVERY AND STORAGE:

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:

1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. Specify Coat Types: Prime; body; finish; etc.

C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE:

A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.

B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other

subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS:

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
 - d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 - 3. Asbestos: Provide materials that do not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints.

1.7 SAFETY AND HEALTH

- A. Apply paint materials using safety methods and equipment in accordance with the following:
 - 1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS.

The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
 - 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
 - 2. 29 CFR 1910.1000.
 - 3. ACHIH-BKLT and ACGIH-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. ASME International (ASME):
 - A13.1-07(R2013).....Scheme for the Identification of Piping Systems
- D. Code of Federal Regulation (CFR):
 - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- E. Commercial Item Description (CID):
 - A-A-1272A.....Plaster Gypsum (Spackling Compound)
- F. Federal Specifications (Fed Spec):
 - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
 - 1.....Aluminum Paint
 - 4.....Interior/ Exterior Latex Block Filler
 - 5.....Exterior Alkyd Wood Primer
 - 7.....Exterior Oil Wood Primer

- 8.....Exterior Alkyd, Flat MPI Gloss Level 1
- 9.....Exterior Alkyd Enamel MPI Gloss Level 6
- 10.....Exterior Latex, Flat
- 11.....Exterior Latex, Semi-Gloss
- 18.....Organic Zinc Rich Primer
- 22.....Aluminum Paint, High Heat (up to 590° - 1100F)
- 27.....Exterior / Interior Alkyd Floor Enamel, Gloss
- 31.....Polyurethane, Moisture Cured, Clear Gloss
- 36.....Knot Sealer
- 43.....Interior Satin Latex, MPI Gloss Level 4
- 44.....Interior Low Sheen Latex, MPI Gloss Level 2
- 45.....Interior Primer Sealer
- 46.....Interior Enamel Undercoat
- 47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
- 48.....Interior Alkyd, Gloss, MPI Gloss Level 6
- 50.....Interior Latex Primer Sealer
- 51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- 52.....Interior Latex, MPI Gloss Level 3
- 53.....Interior Latex, Flat, MPI Gloss Level 1
- 54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
- 59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss
- 60.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
- 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved)
- 67.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved)
- 68.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
- 71.....Polyurethane, Moisture Cured, Clear, Flat
- 77.....Epoxy Cold Cured, Gloss
- 79.....Marine Alkyd Metal Primer
- 90.....Interior Wood Stain, Semi-Transparent
- 91.....Wood Filler Paste
- 94.....Exterior Alkyd, Semi-Gloss
- 95.....Fast Drying Metal Primer

- 98.....High Build Epoxy Coating
- 101.....Epoxy Anti-Corrosive Metal Primer
- 108.....High Build Epoxy Coating, Low Gloss
- 114.....Interior Latex, Gloss
- 119.....Exterior Latex, High Gloss (acrylic)
- 134.....Galvanized Water Based Primer
- 135.....Non-Cementitious Galvanized Primer
- 138.....Interior High Performance Latex, MPI Gloss Level 2
- 139.....Interior High Performance Latex, MPI Gloss Level 3
- 140.....Interior High Performance Latex, MPI Gloss Level 4
- 141.....Interior High Performance Latex (SG) MPI Gloss
Level 5
- 163.....Exterior Water Based Semi-Gloss Light Industrial
Coating, MPI Gloss Level 5

G. Society for Protective Coatings (SSPC):

- SSPC SP 1-82(R2004).....Solvent Cleaning
- SSPC SP 2-82(R2004).....Hand Tool Cleaning
- SSPC SP 3-28(R2004).....Power Tool Cleaning
- SSPC SP 10/NACE No.2.....Near-White Blast Cleaning
- SSPC PA Guide 10.....Guide to Safety and Health Requirements

H. Maple Flooring Manufacturer's Association (MFMA):

I. U.S. National Archives and Records Administration (NARA):

- 29 CFR 1910.1000.....Air Contaminants

J. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Conform to the coating specifications and standards referenced in PART 3.
Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 PAINT PROPERTIES:

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer, and use only to recommended limits.
- D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
 - 1. Flat Paints and Coatings: 50 g/L.
 - 2. Non-flat Paints and Coatings: 150 g/L.
 - 3. Dry-Fog Coatings: 400 g/L.
 - 4. Primers, Sealers, and Undercoaters: 200 g/L.
 - 5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 g/L.
 - 6. Zinc-Rich Industrial Maintenance Primers: 340 g/L.
 - 7. Pretreatment Wash Primers: 420 g/L.
 - 8. Shellacs, Clear: 730 g/L.
 - 9. Shellacs, Pigmented: 550 g/L.
- E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 Biobased Content

- A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer-Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer-Penetrating Liquid	79 percent biobased content

- B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
 - c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.

4. Do not paint in direct sunlight or on surfaces that the sun will warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
 - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.

3.2 INSPECTION:

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.
- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.

- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.
- J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 SURFACE PREPARATION:

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Concrete: 12 percent.
 - b. Fiber-Cement Board: 12 percent.
 - c. Masonry (Clay and CMU's): 12 percent.

B. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. Fill flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

C. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys
Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

E. Masonry, Concrete, Cement Board:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.

4. Replace mortar and fill open joints, holes, cracks and depressions. Finish to match adjacent surfaces.
5. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

3.5 PAINT PREPARATION:

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 APPLICATION:

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
 - B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
 - C. Apply each coat evenly and cover substrate completely.
 - D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
 - E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items

specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
- E. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating // finish is specified.
 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) MPI 135 (Non-Cementitious Galvanized Primer).
 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
- .
- F. Concrete Masonry Units except glazed or integrally colored and decorative units:
1. MPI 4 (Block Filler) on interior surfaces.
 2. Prime exterior surface as specified for exterior finishes.
- G. Concrete Masonry, Brick Masonry and Cement board Interior Surfaces of Ceilings and Walls:
1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) except use two (2) coats where substrate has aged less than six (6) months.

2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2) MPI 139 (Interior High Performance Latex, MPI Gloss level 3) MPI 140 (Interior High Performance latex, MPI Gloss Level 4) MPI 141 (Interior High Performance Latex, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) TT-P-1411A (Paint, Copolymer Resin, Cementitious) Type II MPI 77 (Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating) as scheduled.

3.8 EXTERIOR FINISHES:

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Steel and Ferrous Metal:
 1. Two (2) coats of MPI 8 (Exterior Alkyd, Flat) MPI 9 (Exterior Alkyd Enamel) MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).
 2. One (1) coat of MPI 22 (High Heat Resistant Coating) on surfaces over 94 degrees K (290 degrees F) and on surfaces of boiler , incinerator, stacks engine exhaust pipes.
- E. Concrete Masonry Units:
 1. General:
 - a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
 - b. Mix as specified in manufacturer's printed directions.
 - c. Do not mix more paint than can be used within four (4) hours after mixing. Discard paint that has started to set.
 - d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
 - e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
 2. Use two (2) coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious), unless specified otherwise.

3.9 INTERIOR FINISHES:

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
 1. Apply to exposed surfaces.

2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
 - b. Two (2) coats of MPI 48 (Interior Alkyd Gloss) MPI 51 (Interior Alkyd, Eggshell).
 - c. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss) on exposed interior surfaces of alkyd-amine enamel prime finished windows.

I. Miscellaneous:

1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
2. MPI 1 (Aluminum Paint): Two (2) coats of aluminum paint.

3.10 REFINISHING EXISTING PAINTED SURFACES:

- A. Clean, patch and repair existing surfaces as specified under "Surface Preparation". No "telegraphing" of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR's approval.
- B. Remove and reinstall items as specified under "General Workmanship Requirements".
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.

3.11 PAINT COLOR:

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
- C. Coat Colors:
 1. Color of priming coat: Lighter than body coat.

2. Color of body coat: Lighter than finish coat.
 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
1. Paint to match color of casework where casework has a paint finish.
 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.12 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".
- H. Color:
1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.

- b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
 - a. Apply two (2) coats of MPI 8 (Exterior Alkyd, Flat) MPI 94 (Exterior Alkyd, Semi-gloss) MPI 9 (Exterior Alkyd Enamel) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - 2. Interior Locations:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:
 - 1) Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 3. Other exposed locations:
 - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).

3.13 BUILDING AND STRUCTURAL WORK FIELD PAINTING:

- A. Painting and finishing of interior and exterior work except as specified here-in-after.

1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 6. Galvanized metal:

- a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
- b. Gas Storage Racks.
- c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Face brick.
- 11. Structural steel encased in concrete, masonry, or other enclosure.
- 12. Structural steel to receive sprayed-on fire proofing.
- 13. Ceilings, walls, columns in interstitial spaces.
- 14. Ceilings, walls, and columns in pipe basements.
- 15. Wood Shingles.

3.14 IDENTITY PAINTING SCHEDULE:

- A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.
 - 1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 - 3. Locate Legends clearly visible from operating position.
 - 4. Use arrow to indicate direction of flow using black stencil paint.
 - 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.

6. Legend name in full or in abbreviated form as follows:

SPEC WRITER NOTES:

1. Check with mechanical sections to determine legends required, and pressures.
2. Define Fuel oil grade.

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Blue	White	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Green	White	H.P. _____*
High Pressure Condensate Return		Green	White	H.P. Ret _____*
Medium Pressure Steam		Green	White	M. P. Stm _____*
Medium Pressure Condensate Return		Green	White	M.P. Ret _____*
Low Pressure Steam		Green	White	L.P. Stm _____*
Low Pressure Condensate Return		Green	White	L.P. Ret _____*
High Temperature Water Supply		Green	White	H. Temp Wtr Sup
High Temperature Water Return		Green	White	H. Temp Wtr Ret
Hot Water Heating Supply		Green	White	H. W. Htg Sup
Hot Water Heating Return		Green	White	H. W. Htg Ret
Gravity Condensate Return		Green	White	Gravity Cond Ret
Pumped Condensate Return		Green	White	Pumped Cond Ret
Vacuum Condensate Return		Green	White	Vac Cond Ret
Fuel Oil - Grade (Diesel Fuel included under Fuel Oil)	Brown	White		Fuel Oil-Grade
Boiler Water Sampling		Green	White	Sample

Chemical Feed		Green	White	Chem Feed
Continuous Blow-Down		Green	White	Cont. B D
Pumped Condensate		Green	White	Pump Cond
Pump Recirculating		Green	White	Pump-Recirc.
Vent Line		Green	White	Vent
Alkali		Orange	Black	Alk
Bleach		Orange	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use

labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000, and 25000.

B. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.15 PROTECTION CLEAN UP, AND TOUCH-UP:

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Acrylic glazing: Section 08 80 00, GLAZING.

B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):
D4802-15.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

A. Surface-mounted type with flat trim of size and design shown.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.

2. Design doors to open 180 degrees.

3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that the extinguisher height within meets the requirements of NFPA 10

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