

**SECTION 04 20 00
UNIT MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars: Section 04 05 13, MASONRY MORTARING
- B. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES
- B. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick
 - b. Structural clay tile units
 - c. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
- C. Manufacturer's Literature and Data:
 - 1. Anchors, ties, and reinforcement.
 - 2. Shear keys.
 - 3. Reinforcing bars.

1.4 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A951-06.....Steel Wire for Masonry Joint Reinforcement.
 - C56-05.....Structural Clay Non-Load-Bearing Tile

- C62-05.....Building Brick (Solid Masonry Units Made From Clay or Shale)
- C216-07.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
- C476-02.....Standard Specification for Grout for Masonry
- C90-06.....Load-Bearing Concrete Masonry Units

C. Masonry Industry Council:

All Weather Masonry Construction Manual, 2000.

D. Brick Industry Association - Technical Notes on Brick Construction (BIA):

- 11-1986.....Guide Specifications for Brick Masonry, Part I
- 11A-1988.....Guide Specifications for Brick Masonry, Part II
- 11B-1988.....Guide Specifications for Brick Masonry, Part III Execution
- 11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
- 11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

E. Masonry Standards Joint Committee; Specifications for Masonry Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

PART 2 - PRODUCTS

2.1 BRICK

A. New Face Brick:

1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size: Match existing brick.

B. Existing Face Brick:

1. Salvage and reuse existing face brick to maintain color and texture matching existing brickwork.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight.
2. Fire rated units for fire rated partitions.

3. Sizes: Modular.
4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

B. Concrete Brick: ASTM C55.

2.3 CLAY TILE UNITS

A. Structural Clay Tile:

1. ASTM C126, Grade S, Type I (single faced units)
2. Size: 8W, thickness as shown.

B. Structural Clay Load-Bearing Wall Tile: ASTM C34, Grade LB.

C. Use keyed surface structural clay tile units required to receive plaster or mortar.

2.4 ACCESSORIES

A. Masonry Cleaner:

1. Detergent type cleaner selected for each type of masonry used.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

B. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:

1. In 10 feet - (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:

1. Fill new hollow metal frames built into new and existing masonry walls and partitions solid with mortar as laying of masonry progresses.
2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:

1. Extend non rated fire/smoke partitions at least 100 mm (four inches) above suspended ceiling or to overhead construction where no ceiling occurs.
2. Extend following partitions to the underside of the existing fire rated floor / overhead construction.
 - a. Where noted smoke partitions, FHP (full height partition), and FP (fire partition) and smoke partitions (SP) on drawings.
 - c. Corridor walls - refer to drawings.
 - d. Walls at stairway and stair halls, elevators, and other vertical shafts.
 - e. Reinforced masonry partitions
3. Extend finish masonry partitions at least four-inches above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:

1. Openings 1025 mm (3 feet 5 inches) wide to 1600 mm (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units or structural

facing tile lintel units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.

4. Use steel lintels, for openings over 1600 mm (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
6. Length for minimum bearing of 100 mm (4 inches) at ends.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Use no piece shorter than 100 mm (4 inches) long.
5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.

H. Use not less than 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless shown otherwise.

I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.

K. Existing Structural Steel Encased in Existing Masonry:

1. Where structural steel is encased in masonry and the voids between the steel and masonry exist - fill with mortar, provide a minimum 25 mm (1 inch) mortar free expansion space between the masonry and the steel by applying a box board material to the steel before the masonry is laid.
2. Do not place spacing material where steel is bearing on masonry or masonry is bearing on steel.

L. Existing Rehabilitated Chases:

1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.

2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
3. Full recess chases after installation of conduit, with mortar and finish flush.
4. When pipes or conduits, or both occur in hollow masonry unit partitions retain at least one web of the hollow masonry units.

M. Wetting and Wetting Test:

1. Test and wet brick or clay tile in accordance with BIA 11B.
2. Do not wet concrete masonry units before laying.

N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

- O. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.
- P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

3.4 ANCHORAGE

A. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated

drive pins, nail or other means that provides rigid anchorage.

Install anchors at 400 mm (16 inch) maximum vertical intervals.

B. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with corrugated wall ties or dovetail anchors.
2. Space not over 600 mm (2 feet) on centers in both directions.

C. Anchorage to Existing Steel Beams or Columns - to bring existing construction to code conformance:

1. Use adjustable beam anchors on each flange.
2. At columns weld the 6 mm (1/4 inch) steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.5 REINFORCEMENT

A. Joint Reinforcement:

1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing may be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below view windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
5. Joint reinforcement is required in every other course of stack bond CMU masonry.
6. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install in cells of hollow masonry units where required for vertical reinforcement. Install in wall cavities of reinforced masonry walls where shown.
2. Use grade 60 bars if not specified otherwise.
4. Stack Bond:

- a. Locate additional joint reinforcement in vertical and horizontal joints as shown.
 - b. Anchor vertical reinforcement into the foundation or wall or bond beam below and hold in place.
 - c. Provide temporary bracing for walls over 8 ft. tall until permanent horizontal bracing is completed.
- c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

3.6 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
 - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
 - 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.

3.7 CONCRETE MASONRY AND STRUCTURAL CLAY TILE UNITS

- A. Kind and Users:
 - 1. Provide special concrete masonry shapes as required, including lintel and bond beam units and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
 - 2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls and doors frames, where structural members impose loads directly on concrete masonry, and where shown.
 - 3. Do not use brick jambs in exposed finish work.
 - 4. Use concrete building brick only as filler in backup material where not exposed.

5. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.
7. Structural Clay Tile Units:
 - a. Structural clay tile units load-bearing or non-load bearing as required, may be used in lieu of concrete masonry units, only, but not as an exposed surface below or above ceilings or where otherwise noted.
 - b. Set units according to applicable requirements specified for concrete masonry units.
 - c. Use brick or load-bearing structural clay tile units, with cores set vertically, and filled with grout where structural members impose concentrated load directly on structural clay tile masonry.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.

15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.
22. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.8 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:

1. Place grout by hand bucket, concrete hopper, or grout pump.
2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
2. Consolidate by puddling with a grout stick during and immediately after placing.
3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

3.9 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the Resident Engineer. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- E. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.

- H. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.5 POINTING - AROUND EXTERIOR INSTALL VENT

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- D. At joints with existing work, match existing joint.

3.16 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
 - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
 - 2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
 - 3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores

or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Rehabilitation to Existing Columns, Piers and Pilasters:

1. Use CMU units of the size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.
3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum pour height specified.

F. Grouting:

1. Use "Fine Grout" per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use "Coarse Grout" per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor's option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm² (8 square inches) in vertical cores to be grouted.
2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour 38 mm (1-1/2 in) below top of bond beam.
4. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.

3.17 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.

3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units / Structural Clay Tile:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

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