

**SECTION 01 45 29**  
**TESTING LABORATORY SERVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

**1.2 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
  - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
  - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-07.....Definitions for Mechanical Testing of Steel Products
  - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
  - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
  - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
  - C33-03.....Concrete Aggregates

C39/C39M-05.....	Compressive Strength of Cylindrical Concrete Specimens
C109/C109M-05.....	Compressive Strength of Hydraulic Cement Mortars
C138-07.....	Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
C140-07.....	Sampling and Testing Concrete Masonry Units and Related Units
C143/C143M-05.....	Slump of Hydraulic Cement Concrete
C172-07.....	Sampling Freshly Mixed Concrete
C173-07.....	Air Content of freshly Mixed Concrete by the Volumetric Method
C330-05.....	Lightweight Aggregates for Structural Concrete
C567-05.....	Density Structural Lightweight Concrete
C780-07.....	Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1019-08.....	Sampling and Testing Grout
C1064/C1064M-05.....	Freshly Mixed Portland Cement Concrete
C1077-06.....	Laboratories Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
C1314-07.....	Compressive Strength of Masonry Prisms
D698-07.....	Laboratory Compaction Characteristics of Soil Using Standard Effort
D1143-07.....	Piles Under Static Axial Compressive Load
D1188-07.....	Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Paraffin-Coated Specimens
D1556-07.....	Density and Unit Weight of Soil in Place by the Sand-Cone Method
D1557-07.....	Laboratory Compaction Characteristics of Soil Using Modified Effort
D2166-06.....	Unconfined Compressive Strength of Cohesive Soil
D2167-94(R2001).....	Density and Unit Weight of Soil in Place by the Rubber Balloon Method
D2216-05.....	Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
D2922-05.....	Density of soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
D2974-07.....	Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-(2002).....Minimum Requirements for Agencies Testing and  
Inspection Bituminous Paving Materials  
D3740-07.....Minimum Requirements for Agencies Engaged in the  
Testing and Inspecting Road and Paving Material  
E94-04.....Radiographic Testing  
E164-03.....Ultrasonic Contact Examination of Weldments  
E329-07.....Agencies Engaged in Construction Inspection  
and/or Testing  
E543-06.....Agencies Performing Non-Destructive Testing  
E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive  
Material (SFRM) Applied to Structural Members  
E709-(2001).....Guide for Magnetic Particle Examination  
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor  
Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

**1.3 REQUIREMENTS:**

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

**PART 2 - PRODUCTS (NOT USED)**

**3.14 STRUCTURAL STEEL:**

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
  - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
  - 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
  - 3. Approve welder qualifications by certification or retesting.
  - 4. Approve procedure for control of distortion and shrinkage stresses.
  - 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
  - 1. Weld Inspection:
    - a. Inspect welding equipment for capacity, maintenance and working condition.
    - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
    - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
    - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
    - e. Measure 25 percent of fillet welds.
    - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
      - 1) 20 percent of all shear plate fillet welds at random, final pass only.
      - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
      - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
      - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
      - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
    - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and

moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.

- h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
  - i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
  - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
  - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
  - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

### **3.15 SPRAYED-ON FIREPROOFING:**

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from Resident Engineer.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.

1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.

E. Location of test areas for field tests as follows:

1. Thickness: Select one bay per floor, or one bay for each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
  2. Density: Take density determinations from each floor, or one test from each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.18 TYPE OF TEST:**

	Approximate Number of Tests Required
A. Structural Steel:	
Ultrasonic Testing of Welds (ASTM E164)	_____
Magnetic Particle Testing of Welds (ASTM E709)	_____
Radiographic Testing of Welds (ASTM E94)	_____
B. Sprayed-On Fireproofing:	
Thickness and Density Tests (ASTM E605).....	_____

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