

SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This Section specifies the installation of sheet flooring with heat welded seams.

1.2 RELATED WORK

- A. Substrate preparation: Section 09 01 61 - FLOOR PATCHING AND LEVELING.
- B. Resilient base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY CONTROL-QUALIFICATIONS:

- A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
 - 1. Heat welded seaming is manufacturer's prescribed method of installation.
 - 2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
 - 3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.
- B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
 - 2. Smoke Density: Less than 450 per ASTM E662.
- C. Wear Resistance: 12,000 cycles, 500 g. load, S-33 (Taber Abrasion Test, when patterns worn out).
- D. Slip Resistance: Static Coefficient D-2047-93, in compliance with ADA requirements.
- E. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:
- B. Manufacturer's Literature and Data:
 - 1. Description of resilient material, adhesive, and accessories to be provided.

2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
3. Application and installation instructions.

C. Samples:

1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod.
2. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
3. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.

1.5 PROJECT CONDITIONS

- A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 ° C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).
- B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturers recommendations for bond and moisture testing.
- C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.
- D. Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.
- B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.
- C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.

- D. Store sheet flooring as recommended by the manufacturer.
- E. Move sheet vinyl floor coverings and installation accessories into spaces where they will be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society For Testing Materials (ASTM):
 - D2047-04Standard Test Method for Static Coefficient of Friction of Polish-Coated Flooring Surfaces as Measured by the James Machine.
 - E648-06.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.
 - E662-06.....Specific Optical Density of Smoke Generated by Solid Materials.
 - E1907-06.....Evaluating Moisture Conditions of Concrete Floors to Receive Resilient Floor Coverings
 - F710-05.....Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring.
 - F1303-04.....Sheet Vinyl Floor Covering with Backing
- C. Resilient Floor Covering Institute (RFCI):
 - IP #1Recommended Installation Practice for Homogeneous Sheet Flooring, Fully-Adhered
 - MRP.....Addressing Moisture Related Problems Relevant to Resilient Floor Coverings Installed Over Concrete (Nov 95)

1.8 GUARANTY:

- A. Submit written guaranty, in accordance with General Condition requirements except that guarantee period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 SHEET VINYL FLOOR COVERINGS

- A. General Sheet Vinyl Floor Covering:
 - 1. Sheet Vinyl Floor Coverings: Smooth face, minimum wear layer thickness nominal 0.51 mm (0.02 inch). Sheet flooring shall conform to ASTM F1303, Type I, Grade I.
 - a. Total Thickness: 2.34 mm (0.092 inches)

2. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1800 mm (72 inches).
3. Flammability: Meets or exceeds ASTM D648, Class I (0.45 watts/cm).
4. Each color and pattern of sheet flooring shall be of same production run.

2.2 WELDING ROD:

- A. Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

2.3 ADHESIVES

- A. Water resistant type recommended by the sheet flooring manufacturer for the conditions of use.

2.4 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

- A. As recommended by the adhesive or sheet flooring manufacturer.

2.6 EDGE STRIPS

- A. See Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

2.7 SEALANT

- A. As specified in Section 07 92 00, JOINT SEALANTS.
- B. Compatible with sheet flooring.

PART 3 - EXECUTION

3.1 SUBFLOOR PREPARATION

- A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.
 1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.
 2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.
 3. Verify that concrete sub-floor and self leveling underlayment surfaces are ready for resilient flooring installation by testing for moisture emission rate and alkalinity. Verify that the resulting emission rate and alkalinity meet the resilient flooring manufacturer's requirements.

If no manufacturer's requirements are stated, verify that test results are within the following limits:

- a. Moisture emission rate: Not greater than 3 lb per 1000 sq ft (7.1 kg per 100 sq m) per 24 hours when tested using calcium chloride moisture test kit for 72 hours.
- b. Alkalinity: pH range of 5-9.
- c. Do not proceed with flooring application until the surface meets the stated requirements.
- B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.
- C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.
- D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.
- G. Preparation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.

3.2 INSTALLATION OF FLOORING

- A. Install work in strict compliance with RFCI IP#1 and manufacturer's instructions and approved layout drawings.
- B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.
- C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.
- D. Match edges of resilient floor coverings for color shading and pattern at seams.
- E. Where resilient sheet flooring abuts other flooring material floors shall finish level.
- F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.

- G. Inform the Resident Engineer of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.
- H. Install sheet in full coverage adhesives.
 - 1. Air pockets or loose edges will not be accepted.
 - 2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.
- I. Keep joints to a minimum; avoid small filler pieces or strips.
- J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.
- K. Follow manufacturer's recommendations regarding pattern match, if applicable.
- L. Installation of Edge Strips:
 - 1. Locate edge strips under center lines of doors unless otherwise indicated.
 - 2. See in adhesive recommended by manufacturer.

3.3 WELDING

- A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.
- B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
- C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
- D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.4 CLEANING

- A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
- B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
- C. Clean and polish materials per flooring manufacturer's written recommendations.
- D. Vacuum floor thoroughly.
- E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.

- F. Upon completion, Resident Engineer shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
- G. Perform initial maintenance according to flooring manufacturer's written recommendations.

3.5 PROTECTION:

- A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
- B. Keep traffic off sheet flooring for 24 hours after installation.
- C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the Resident Engineer.
- D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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