

SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components. Extent of steel doors and frames is scheduled on drawings.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Glazing: Section 08 80 00, GLAZING.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.
- C. Shop Drawings: Include:
 - 1. Schedule of steel doors and frames using same references for openings as used on Drawings:
 - 2. Elevations of each door and frame design.
 - 3. Details of each frame type, including dimensioned profiles.
 - 4. Details and locations of reinforcement and preparations for hardware.
 - 5. Details of anchorages, joints and connections.
 - 7. Details of glazing doors, frames and stops showing glazing.
 - 8. Details of conduit and preparations for electrified door hardware and controls.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Door and Hardware Institute (DHI):
 - A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)
- C. Steel Door Institute (SDI):
 - 113-01.....Thermal Transmittance of Steel Door and Frame Assemblies
 - 128-09.....Acoustical Performance for Steel Door and Frame Assemblies
 - A250.8-03 (R2008).....Standard Steel Doors and Frames
- D. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled
 - A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability
- E. The National Association Architectural Metal Manufacturers (NAAMM):
 - Metal Finishes Manual (AMP 500-06)
- F. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Fire Windows
- G. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory
- H. Intertek Testing Services (ITS):
 - Certifications Listings...Latest Edition
- I. Factory Mutual System (FM):
 - Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- C. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 HOLLOW METAL DOORS

A. GENERAL:

- 1. Follow SDI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
- 2. Close top edge of exterior doors flush and seal to prevent water intrusion.

- C. Heavy Duty Doors: SDI A250.8, Level 2, Model 2 of size and design shown. Core construction types a, d, or f.

E. Smoke Doors:

- 1. Close top and vertical edges flush.
- 2. Provide seamless vertical edges.
- 3. Apply Steel astragal to the meeting stile at the active leaf of pair of doors or double egress doors.
- 4. Provide clearance at head, jamb and sill as specified in NFPA 80.

F. Fire Rated Doors (Labeled):

- 1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
- 2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
- 3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
- 4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

2.3 METAL FRAMES

A. General:

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for labeled fire rated doors // and windows //.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
4. Frames for lead-lined doors:
 - a. Frames for doors 900 mm (3 feet) or less in width and having lead lining of 1 mm or less in thickness, and not shown to have structural steel supports: Minimum 1.7 mm (0.067 inch) thick.
 - b. Frames for doors over 900 mm (3 feet) in width or having lead-lining more than 1 mm in thickness shown to be supported by and attached to structural steel subframes: Minimum 1.3 mm (0.053 inch) thick.
 - c. Lead-lining and its application are specified in Section 13 49 00, RADIATION PROTECTION.
5. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
6. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.

C. Terminated Stops: SDI A250.8.

D. Glazed Openings and Panel Opening:

- a. Integral stop on exterior, corridor, or secure side of door.
- b. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Frame Anchors:

1. Jamb anchors:

- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- d. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
- e. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- f. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 SHOP PAINTING

SDI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Jamb Anchors:

1. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
2. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

C. Install anchors for labeled fire rated doors to provide rating as required.

E. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE.

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