

SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- E. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

Anderson Mikos Architects, ltd.

RENOVATE CARDIOLOGY DEPARTMENT, BLDG 200

EDWARD HINES, JR. V.A. HOSPITAL

HINES, ILLINOIS

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- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum
 - AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates
- E. ASTM International (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process
 - B32-08.....Solder Metal
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-09.....Copper Sheet and Strip for Building Construction
 - D173-03.....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing
 - D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-Tension
 - D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective Coatings for Metal
 - D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
 - D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
 - D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
 - A-A-1925A.....Shield, Expansion; (Nail Anchors)
 - UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
 2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
 3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
 4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.
- B. Wind Design Standard: Fabricate and install copings flashings tested per ANSI/SPRI ES-1 to resist design pressure minimum 30 lbs./sq.ft.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings
 2. Copings
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing
 2. Thru wall flashing
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.

B. Aluminum Sheet: ASTM B209, alloy 3003-H14.

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Bituminous Paint: ASTM D1187, Type I.
- C. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- D. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Stainless steel: 0.25 mm (0.010 inch) thick.
- C. Exposed Locations:
 - 1. Stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, stainless steel joints, shall be locked and soldered.
 - 2. Jointing of stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 - 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 - 4. Flat and lap joints shall be made in direction of flow.
 - 5. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of stainless steel.
 - b. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - c. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for, stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
 2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel and (0.050 inch) thick aluminum.
 3. Use material compatible with sheet metal to be secured by the edge strip.

4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using thick stainless steel 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Stainless Steel: Finish No. 2B or 2D.
 2. Aluminum:
 - a. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.

2.6 THROUGH-WALL FLASHINGS

- A. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
 - 1. Use plan flat sheet of stainless steel.
 - 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing:
 - 1. Use stainless steel, plane flat sheet.
 - 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 - 3. Turn up back edge as shown.
 - 4. Form exposed portion with drip as specified or receiver.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. sSainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 - 1. Back edge turned up and fabricate to lock into reglet in concrete.
 - 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
 - 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 - 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.

3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
5. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
6. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
7. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
8. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
2. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
3. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
4. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
5. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.

6. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
7. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
8. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- G. Window Sill Flashing:
 1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.
 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- I. Flashing at Precast Concrete Copings:
 1. Install flashing with drips on both wall faces unless shown otherwise.
 2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
 1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.

6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
 2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
 3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
 4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.4 COPINGS

- A. Aluminum Coping:
1. Install with 6 mm (1/4 inch) joint between ends of coping sections.

Anderson Mikos Architects, ltd.

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2. Install joint covers, centered at each joint, and securely lock in

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