

**SECTION 01 45 29
TESTING LABORATORY SERVICES**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by Department of Veterans.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T27-06.....Sieve Analysis of Fine and Coarse Aggregates
- T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
- T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
- T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
- T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
- T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
- 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
- A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A370-07.....Definitions for Mechanical Testing of Steel Products
- A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
- A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
- C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
- C33-03.....Concrete Aggregates

D3666-(2002).....	Minimum Requirements for Agencies Testing and Inspection Bituminous Paving Materials
D3740-07.....	Minimum Requirements for Agencies Engaged in the Testing and Inspecting Road and Paving Material
E94-04.....	Radiographic Testing
E164-03.....	Ultrasonic Contact Examination of Weldments
E329-07.....	Agencies Engaged in Construction Inspection and/or Testing
E543-06.....	Agencies Performing Non-Destructive Testing
E605-93(R2006).....	Thickness and Density of Sprayed Fire-Resistive Material (SFRM) Applied to Structural Members
E709-(2001).....	Guide for Magnetic Particle Examination
E1155-96(R2008).....	Determining FF Floor Flatness and FL Floor Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....	Structural Welding Code-Steel
--------------	-------------------------------

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)**PART 3 - EXECUTION****3.1 EARTHWORK:**

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
1. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
 2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
 - a. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

3.2 CONCRETE:

- A. Batch Plant Inspection and Materials Testing:
1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of

- Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
 4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
 5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.

5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.

- b. Inspect preparation of construction, expansion, and isolation joints.
 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
 18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weather conditions during placing.
 - f. Temperature of concrete in each test cylinder when test cylinder was molded.
 - g. Maximum and minimum ambient temperature during placing.

- h. Ambient temperature when concrete sample in test cylinder was taken.
- i. Date delivered to laboratory and date tested.

3.3 REINFORCEMENT:

- A. Review reinforcement for bar size, quantity, cover and support prior to casting concrete.

3.4 MASONRY:

- A. Mortar Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.
- C. Masonry Unit Tests:
 - 1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.5 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Fabrication and Erection:
 - 1. Weld Inspection:
 - a. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - b. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.

- c. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - d. Measure 25 percent of fillet welds.
 - e. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - f. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - c. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - d. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - e. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- C. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

3.6 TYPE OF TEST:

	Approximate Number of Tests Required
A. Field Density, Soils (AASHTO T191, T205, or T238)	28
Penetration Test, Soils	28
B. Concrete:	
Making and Curing Concrete Test Cylinders (ASTM C31)	27
Compressive Strength, Test Cylinders (ASTM C39)	27
Concrete Slump Test (ASTM C143)	9

Concrete Air Content Test (ASTM C173)	9
Unit Weight, Lightweight Concrete (ASTM C567)	0
Aggregate, Normal Weight:	
Gradation (ASTM C33)	0
Deleterious Substances (ASTM C33)	0
Soundness (ASTM C33)	0
Abrasion (ASTM C33)	0
Aggregate, Lightweight	
Gradation (ASTM C330)	0
Deleterious Substances (ASTM C330)	0
Unit Weight (ASTM C330)	0
Flatness and Levelness Readings (ASTM E1155) (number of days)	0
 C. Masonry:	
Making and Curing Test Cubes (ASTM C109)	12
Compressive Strength, Test Cubes (ASTM C109)	12
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	4
Sampling and Testing Grout, Comp. Strength (ASTM C1019)	4
Masonry Unit, Compressive Strength (ASTM C140)	0
Prism Tests (ASTM C1314)	0
 D. Inspection:	
Technical Personnel (Man-days)	10

- - - E N D - - -