

**SECTION 05 12 00**  
**STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.

**1.3 QUALITY ASSURANCE:**

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

**1.4 TOLERANCES:**

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice.

**1.5 DESIGN:**

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident Engineer.

**1.6 REGULATORY REQUIREMENTS:**

- A. AISC: Specification for Structural Steel Buildings - Allowable Stress Design or LRFD Specification for Structural Steel Buildings.
- B. AISC: Code of Standard Practice for Steel Buildings and Bridges.

**1.7 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
  - 1. Structural steel.
  - 2. Steel for all connections.
  - 3. Welding materials.

**1.8 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Ninth Edition, 1989)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Second Edition, 1995)
  - 3. Code of Standard Practice for Steel Buildings and Bridges (March 2000).
- C. American National Standards Institute (ANSI):
  - B18.22.1-98.....Plain Washers
  - B18.22M-00.....Metric Plain Washers
- D. American Society for Testing and Materials (ASTM):
  - A6/A6M-02.....Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
  - A36/A36M-01.....Standard Specification for Carbon Structural Steel
  - A53/A53M-01.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
  - A123/A123M-02.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
  - A242/A242M-01.....Standard Specification for High-Strength Low-Alloy Structural Steel
  - A283/A283M-00.....Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
  - A307-00.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength

- A325-02.....Standard Specification for Structural Bolts,  
Steel, Heat Treated, 120/105 ksi Minimum Tensile  
Strength
- A490-02.....Standard Specification for Heat-Treated Steel  
Structural Bolts 150 ksi Minimum Tensile  
Strength
- A500-01.....Standard Specification for Cold Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes
- A501-01.....Standard Specification for Hot-Formed Welded and  
Seamless Carbon Steel Structural Tubing
- A572/A572M-01.....Standard Specification for High-Strength  
Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-02.....Standard Specification for Structural Steel  
Shapes
- E. American Welding Society (AWS):  
D1.1-02.....Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering  
Foundation:  
Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):  
MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing,  
Repair
- H. Occupational Safety and Health Administration (OSHA):  
29 CFR Part 1926-2001...Safety Standards for Steel Erection

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. Structural Steel: ASTM A36, for angles, channels, plates, etc., A992 for  
W shapes.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53, Grade B.
- E. Bolts, Nuts and Washers:  
1. High-strength bolts, including nuts and washers: ASTM A325.  
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.  
3. Plain washers, other than those in contact with high-strength bolt  
heads and nuts: ANSI Standard B18.22.1.
- F. Zinc Coating: ASTM A123.
- G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

**PART 3 - EXECUTION****3.1 CONNECTIONS (SHOP AND FIELD):**

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

**3.2 FABRICATION:**

Fabrication in accordance with Chapter M, Specification for Steel Buildings - Allowable Stress Design and Plastic Design or Load and Resistance Factor Design.

**3.3 SHOP PAINTING:**

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
  - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
- D. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):  
Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

**3.4 ERECTION:**

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

**3.5 FIELD PAINTING:**

- A. After erection, touch-up steel surfaces specified to be galvanized. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

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