

**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 07 92 00, JOINT SEALANTS.
- E. Section 09 91 00, PAINTING.
- F. Section 22 07 11, PLUMBING INSULATION.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
 - 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply.

- Any conflicts shall be brought to the attention of the Contracting Officer's Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Equipment and materials identification.
 - 2. Fire stopping materials.
 - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 4. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Hangers, inserts, supports, and bracing.
 - 3. Pipe sleeves.

4. Equipment penetrations of floors, walls, ceilings, or roofs.
- I. Maintenance Data and Operating Instructions:
 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
 3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
 1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
 4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007..... Boiler and Pressure Vessel Code; Section IX, Welding and
Brazeing Qualifications.

- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-2008 Standard Specification for Carbon Structural Steel
 - A575-96 (R 2007) Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
 - E84-2005 Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-2008a Standard Test Methods for Fire Tests of Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-02 Pipe Hangers and Supports-Materials, Design and Manufacture
 - SP 69-2003 (R 2004) Pipe Hangers and Supports-Selection and Application
- E. National Electrical Manufacturers Association (NEMA):
 - MG1-2003, Rev. 1-2007 Motors and Generators
- F. International Code Council, (ICC):
 - IBC-06, (R 2007) International Building Code
 - IPC-06, (R 2007) International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, filters, etc. shall be identified.
- C. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- D. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2 inch) high for number designation, and not less than 6.4 mm(1/4 inch) for service designation on 19 gage, 38 mm (1 1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8 1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.6 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.7 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.8 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, Section 13 05 41 requirements, or the following paragraphs of this section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
 - 1. Welded attachment: Type 22.
 - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1 1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1 5/8 inches by 1 5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):

- a. Standard clevis hanger: Type 1; provide locknut.
- b. Riser clamps: Type 8.
- c. Wall brackets: Types 31, 32 or 33.
- d. Roller supports: Type 41, 43, 44 and 46.
- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
 - 1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):

- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
- b. Chrome plated piping: Chrome plated supports.
- c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
- d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

H. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.9 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1 1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1 1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.10 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.11 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.12 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities.

Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing

- fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
 - J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
 - K. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
 - L. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
 - M. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
 - N. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported,

sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.4 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.5 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including ball and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material And Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers,

relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.9 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.10 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.

- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.11 INSTRUCTIONS TO VA PERSONNEL

- A. Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

--- E N D ---

**SECTION 22 05 19
METERS AND GAGES FOR PLUMBING PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for pressure gages.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pressure Gages.
 - 2. Product certificates for each type gauge
- C. Operations and Maintenance manual shall include:
 - 1. System Description
 - 2. Major assembly block diagrams
 - 3. Troubleshooting and preventive maintenance guidelines
 - 4. Spare parts information.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - B40.1-05..... Gauges-Pressure Indicating Dial Type-Elastic
- C. American Water Works Association (AWWA):
 - C700-07 (R 2003) Standard for Cold Water Meters, Displacement Type, Bronze
Main Case
 - C701-07 Cold Water Meters-Turbine Type, for Customer Service AWWA/
ANSI
 - C702-01 Cold water meters – Compound Type
- D. International Code Council (ICC):
 - IPC-06 (2007 Supplement) International Plumbing Code

1.5 AS-BUILT DOCUMENTATION

- A. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder.

PART 2 – PRODUCTS

2.1 PRESSURE GAGES FOR WATER AND SEWAGE USAGE

- A. ANSI B40.1 all metal case 114 mm (4 1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1375 kPa (0 to 200 psi) gauge.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psi.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
 - 1. Building water service entrance into building
 - 2. Inlet and outlet of each pressure reducing valve
 - 3. Suction and discharge of each re-circulating hot water return pump.

--- E N D ---

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Valves.
 - 2. Backflow Preventers.
 - 3. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004) Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
 - ASSE 1003-01 (R 2003)..... Performance Requirements for Water Pressure Reducing Valves
 - ASSE 1012-02 Backflow Preventer with Intermediate Atmospheric Vent
 - ASSE 1013-05 Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
 - IPC-06 (R 2007)..... International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
 - SP-25-98 Standard Marking System for Valves, Fittings, Flanges and Unions
 - SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)
 - SP-70-06 Cast Iron Gate Valves, Flanged and Threaded Ends.
 - SP-72-99 Ball Valves With Flanged or Butt Welding For General Purpose
 - SP-80-03 Bronze Gate, Globe, Angle and Check Valves.
 - SP-110-96 Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces
 - 5. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2 1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
 - 1. Cold, Hot and Re-circulating Hot Water:
 - a. 80 mm or DN50 (3 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - 2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

2.2 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
1. Deionizers.
 2. Sterilizers.
 3. Stills.
 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 6. Water service entrance from loop system.
 7. Dental Equipment
 8. Power washer
 9. Atmospheric Vacuum Breaker: ASSE 1001
 - a. Hose bibs and sinks w/threaded outlets.
 - b. Disposers.
 - c. Showers (telephone type).
 - d. Hydrotherapy units.
 - e. Autopsy, on each hot and cold water outlet at each table or sink.
 - f. All kitchen equipment, if not protected by air gap.
 - g. Ventilating hoods with wash down system.
 - h. Film processor.
 - i. Detergent system
 - j. Dental equipment
 - k. Fume hoods
 - l. Glassware washers
 - m. Clinic service sink
 - n. Ice maker
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.

- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

-- E N D --

**SECTION 22 07 11
PLUMBING INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Piping above ceilings and in chases, and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
 - 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
 - 12. R: Pump recirculation.
 - 13. CW: Cold water.
 - 14. SW: Soft water.
 - 15. HW: Hot water.
 - 16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
 - 4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)
 - 4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.
 - 4.3.3.3.1 In no case shall the test temperature be below 121 degree C (250 degree F).
 - 4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.
 - 2. Test methods: ASTM E84, UL 723, or NFPA 255.
 - 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 - 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
 - 2. Test methods: ASTM E84, UL 723, or NFPA 255.
 - 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 - 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)-91 Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90 Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87 Adhesive, Flexible Unicellular-Plastic Thermal Insulation
 - MIL-C-19565C (1)-88 Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL-C-20079H-87 Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
 - A167-04 Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B209-07 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-05 Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

- C449-07 Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-09 Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534-08 Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07 Standard Specification for Mineral Fiber pipe Insulation
- C552-07 Standard Specification for Cellular Glass Thermal Insulation
- C553-08 Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-09 Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
- C612-10 Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-10 Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-10 Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668-97a (2006) Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-10 Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-09C Standard Test Method for Fire Tests of Building Construction and Materials
- E136-09 b Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 degrees F)
- E. National Fire Protection Association (NFPA):
 - 101-09 Life Safety Code
 - 251-06 Standard methods of Tests of Fire Endurance of Building Construction Materials
 - 255-06 Standard Method of tests of Surface Burning Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
 - 723 UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03

- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
SP58-2002..... Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.3 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A,

Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

- G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.4 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.5 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.6 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

- B. Staples: Outward clinching galvanized steel
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.7 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- D. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- E. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.8 FIRESTOPPING MATERIAL

- A. Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.9 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
 - 5. Distilled water piping.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.

Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- L. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated

on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

M. Provide vapor barrier jackets over insulation as follows:

1. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity areas.

N. Provide metal jackets over insulation as follows:

- a. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
- b. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

B. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B

3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. Plumbing piping as follows:
 - 1) Waste piping from electric water coolers and icemakers to drainage system.
 - 2) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
 - 3) Bedpan sanitizer atmospheric vent
 - 4) Reagent grade water piping.
 - 5) Cold water piping.

3.3 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (Cold water piping storm & condensate drainage)	Mineral Fiber (Above ground piping only)	15 (0.5)	15 (0.5)	25 (1.0)	25 (1.0)
4-16 degrees C (40-60 degrees F) (Cold water piping storm & condensate drainage)	Rigid Cellular Phenolic Foam (Above ground piping only)	15 (0.5)	15 (0.5)	25 (1.0)	25 (1.0)

- - - E N D - - -

**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 22 07 11, PLUMBING INSULATION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-2007 Scheme for Identification of Piping Systems
 - B16.3-2006 Malleable Iron Threaded Fittings Classes 150 and 300
 - B16.9-2007 Gray Iron Threaded Fittings Classes 125 and 250
 - B16.9-2007 Factory-Made Wrought Butt Welding Fittings ANSI/ASME
 - B16.11-2009 Forged Fittings, Socket-Welding and Threaded ANSI/ASME
 - B16.12-2009 Cast Iron Threaded Drainage Fittings ANSI/ASME
 - B16.15-2006 Cast Bronze Threaded Fittings Classes 125 and 250
ANSI/ASME
 - B16.18-01 (R2005)..... Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME
 - B16.22-01 (R2005)..... Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ANSI/ASME Element ANSI/ASME
 - NSF/ANSI 61 Drinking Water System Components - Health Effects
- C. American Society for Testing and Materials (ASTM):
 - A47/A47M-99(2009)..... Ferritic Malleable Iron Castings Revision 1989
 - A53/A53M-07 Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and
Seamless

- A183-03(2009) Carbon Steel Track Bolts and Nuts
- A269-10 Standard Specification for Seamless and Welded Austenitic
Stainless Steel Tubing for General Service
- A312/A312M-09 Seamless, Welded, and Heavily Cold Worked Austenitic
Stainless Steel Pipes
- A403/A403M-10a Standard Specification for Wrought Austenitic Stainless Steel
Piping Fittings
- A536-84(2009) Ductile Iron Castings
- A733-03(2009) Welded and Seamless Carbon Steel and Austenitic Stainless
Steel Pipe Nipples
- B32-08 Solder Metal
- B61-08 Steam or Bronze Castings
- B62-09 Composition Bronze or Ounce Metal Castings
- B75-02 Seamless Copper Tube
- B88-09 Seamless Copper Water Tube
- B300-10 AWWA Standard for Hypochlorites
- B301-10 AWWA Standard for Liquid Chlorine
- B584-09a Copper Alloy Sand Castings for General Applications Revision A
- B687-99(2005) e1 Brass, Copper, and Chromium-Plated Pipe Nipples
- D1785-06 Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic
Pipe, Schedules 40, 80, and 120
- D2000-08 Rubber Products in Automotive Applications
- D4101-09 Propylene Plastic Injection and Extrusion Materials
- D2447-03 Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on
Outside Diameter
- D2564-04(2009) e1 Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe
and Fittings
- D4101-09 Propylene Plastic Injection and Extrusion Materials
- E1120-08 Standard Specification For Liquid Chlorine
- E1229-08 Standard Specification For Calcium Hypochlorite
- D. American Water Works Association (AWWA):
 - C110-08 Ductile Iron and Gray Iron Fittings - 75 mm thru 1200 mm (3 inch
thru 48 inches) for Water and other liquids AWWA/ANSI
 - C151/A21.51-09 Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-
Lined Molds, for Water or Other Liquids AWWA/ ANSI
 - C153/A21.53-06 AWWA Standard for Ductile-Iron Compact Fittings for Water
Service AWWA/ANSI

- C203-08..... Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied AWWA/ANSI
- C213-07..... Fusion Bonded Epoxy Coating For The Interior & Exterior Of Steel Water Pipelines
- C651-05..... Disinfecting Water Mains
- E. American Welding Society (AWS):
 - A5.8/A5.8M:2004 Filler Metals for Brazing
- F. International Plumbing Code
 - International Plumbing Code – 2009
- G. American Society of Sanitary Engineers (ASSE):
 - ANSI/ASSE (Plumbing)
 - 1001-2008 Pipe Applied Atmospheric Type Vacuum Breakers
 - ANSI/ASSE 1010-2004 Water Hammer Arresters
 - ANSI/ASSE 1018-2001 Performance for trap seal primer valves – potable water supplied.
 - ANSI/ASSE (Plumbing)
 - 1020-2004 Pressure Vacuum Breaker Assembly
- H. Plumbing and Drainage Institute (PDI):
 - PDI WH-201 2007 Water Hammer Arrestor

1.5 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and more than one year old.
- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.
- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.
- B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 3. Mechanical press sealed fittings, 65 mm (2 1/2 inch) in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.
- C. Fittings for Stainless Steel:
1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
 2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403.
Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or Malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
- D. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.
- F. Brazing alloy: AWS A5.8, Classification BCuP.
- G. Reagent Grade Water Piping and Dialysis Water Piping:
1. Building distribution piping shall be polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket fusion joints. Piping and fittings shall match existing polypropylene system.
 2. Reverse Osmosis (RO) Water Piping located in equipment room:
 - a. Low Pressure Feed, Reject and Recycle Piping (75 psi and under): ASTM D 1785, Schedule 80 PVC, socket welded and flanged.
 - b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, socket welded and flanged.
 - c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
 - d. High Pressure Reject and Recycle Piping (above 75 psi): ASTM A269, Type 304 schedule 10 stainless steel with butt welded joints.
 - e. High Pressure Control and Pressure Gage Tubing: 1000 psi burst nylon.

2.2 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 - 3. Nipples: ASTM B 687, Chromium-plated.
 - 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2 1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.3 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.4 STERILIZATION CHEMICALS

- A. Hypochlorites ANSI/AWWA B300-10
- B. Liquid Chlorine ANSI/AWWA B301-10

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 - 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
 - 3. All pipe runs shall be laid out to avoid interference with other work.
 - 4. Install union and shut-off valve on pressure piping at connections to equipment.
 - 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split unplated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.

- 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- B. Piping shall conform to the following:
1. Domestic Water:
 - a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 - b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections.

- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. Reagent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorites for sterilization.

--- E N D ---

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 22 07 11, PLUMBING INSULATION.
- E. Section 07 92 00 JOINT SEALANTS: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)..... Standard for Floor and Trench Drains
 - A13.1-07..... Scheme for Identification of Piping Systems
 - B16.3-06..... Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06..... Standard for Grey Iron Threaded Fittings Classes 125 and 250
 - B16.12-98 (R 2006)..... Cast Iron Threaded Drainage Fittings
 - B16.15-06..... Cast Bronze Threaded Fittings, Classes 125 and 250
- C. American Society for Testing and Materials (ASTM):
 - A47/A47M-99 (R 2004) Standard Specification for Steel Sheet, Aluminum Coated, by the Hot Dip Process

- A53/A53M-07 Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
- A74-06 Standard Specification for Cast Iron Soil Pipe and Fittings
- A183-03 Standard Specification for Carbon Steel Track Bolts and Nuts
- A536-84(R 2004) Standard Specification for Ductile Iron Castings
- B32-08 Standard Specification for Solder Metal
- B75-02 Standard Specification for Seamless Copper Tube
- B306-02 *Standard Specification for Copper Drainage Tube (DWV)*
- B584-06a Standard Specification for Copper Alloy Sand Castings for General Applications
- C564-03a Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D2000-08 Standard Classification System for Rubber Products in Automotive Applications
- D2564-04E1 Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- D2665-08 *Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings*
- D. International Code Council:
 - IPC-06 International Plumbing Code
- E. Cast Iron Soil Pipe Institute (CISPI):
 - 301-05 Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
 - 310-04 Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- F. American Society of Sanitary Engineers (ASSE):
 - 1018-01 Trap Seal Primer Valves – Potable, Water Supplied
- G. Plumbing and Drainage Institute (PDI):
 - PDI WH-201 Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings
 - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. pipe buried in or in contact with earth

- b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.
- B. Copper Tube, (DWV):
1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2 1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82 degree C (180 degree F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107 degree C (225 degree F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be

furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. Type R (FD1) floor drain shall comply with ANSI A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, with top nickel bronze grate and dome type secondary strainer. Top grate shall have 2.5 inch hole in center. The drain shall be 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces and rim shall have an acid resisting finish.

2.6 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.

- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2 percent slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1 1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable floor rests and base flanges shall be steel.
 - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

6. Riser clamps shall be malleable iron or steel.
 7. Rollers shall be cast iron.
 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- J. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2 percent
100 mm or DN 100 (4 inches) and larger	1 percent

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10

- foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

**SECTION 22 40 00
PLUMBING FIXTURES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008)..... Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for
Public Use
A112.19.1M-08 Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03 Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)..... Stainless Steel Plumbing Fixtures (Designed for Residential
Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010 Stainless and Heat-Resisting Steel Bars and Shapes
WW-P-541-E/GEN Plumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-505
Metal Finishes Manual (1988)
- E. American Society of Sanitary Engineers (ASSE):
1016-05 Performance Requirements for Individual Thermostatic,
Pressure Balancing and Combination Pressure Balancing and
Thermostatic Control Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards Institute (ANSI):

61-2009 Drinking Water System Components-Health Effects

- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide 1/4 turn "ball type" loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Contracting Officer's Representative (COR).
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

2.3 ESCUTCHEONS

- A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).

3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-414) Lavatory (Wrist Control, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china. Punching for faucet shall be on 203 mm (8 inches) centers. Set rim 864 mm (34 inches) above finished floor.
 1. Faucet: Solid cast brass construction with washerless ceramic mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Provide laminar flow control device. One hundred two millimeter (4 inch) wrist blade type, handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
 2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
 3. Stops: Angle type. See paragraph 2.2.Stops
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.
- D. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for faucet shall be on 203mm (8 inch) centers. Set rim 864 mm (34 inches) above finished floor.

1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 204 mm (8 inches) center set mounting, wiring box 120/24 volt solenoid remote mounted transformer back check valves solid brass hot-cold water mechanical mixer, user adjustable from top deck with barrier free design control handle and below deck thermostatic mixing valve. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed. Note: one transformer may serve up to two lavatories and set thermostatic mixing valve to maintain 105 deg. F on hot water supply. 120V – 1PH power will be located in a wiring box above the ceiling by Division 26. A 0.75" conduit (for low voltage wiring) stubbed above the ceiling and extending down to an electrical wall box located below each lavatory will be provided by Division 26. All transformers and all low voltage wiring shall be by Division 22. Coordinate all work with Division 26.
 2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
 3. Stops: Angle "ball" type. See paragraph 2.2.Stops
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with an inorganic antimicrobial compound with a smooth bright finish. Set trap parallel to wall.
 5. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- E. (P-420) Lavatory (Manual Control, Counter Mounted, solid surface with integral sink furnished and installed by the General Contractor. Sink complete with punching for three (3) holes on 102 mm (4 inches) centers.
1. Faucet: Solid cast brass construction, Single handle deck type, 203 mm (8 inches) maximum center, gooseneck spout with outlet 127 to 178 mm (5 to 7 inches) above rim, 152 mm (6 inches) lever handle. Control shall be washerless ceramic disc mixing cartridge type. Provide laminar flow control device, high temperature limit stop and vandal proof screws.
 2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated. Set trap parallel to wall.
 3. Stops: Angle "ball" type. See paragraph 2.2.Stops
 4. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with an inorganic antimicrobial compound with a smooth bright finish.
 5. Cover for drain, stops and trap by General Contractor.

2.7 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-505) Clinic Service Sink (Flushing Rim, Wall Hung) approximately 508 mm by 635 mm (20 inches by 25 inches) by 203 mm (8 inches) deep. Support with ASME/ANSI A112. 6.1M chair carrier and secure with 10 mm (3/8 inch) bracket studs and nuts. Set sink with rim 762 mm (30 inches) above finished floor.
1. Faucet: Elbow control, wall hung, integral check and stops, single spout with 19 mm (3/4 inch) hose threaded outlet and pail hook, vacuum breaker and brace to wall. Outlet 356 mm to 381 mm (14 inches to 15 inches) from wall. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide laminar flow control device.
 2. Flush valve: Large diaphragm, semi-red brass body, Foot pedal operated, exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high pressure vacuum breaker, casing cover, 32 mm (1 1/4 inches) elbow flush connection from finished wall to 38 mm (1 1/2 inches) top spud. Spud coupling, wall and spud flanges.
 3. Bed Pan Washer: Mechanical foot pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 1219 mm (48 inches) of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.
- C. (P-528) Sink (CRS, Single Compartment, integral with countertop furnished and installed by the General Contractor complete with 1 1/2" tailpiece and (3) three faucet holes on 102 mm (4 inch centers) back faucet ledge.
1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to wear, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches) above deck and 102 mm (4 inches) wrist blades. Faucet shall be polished chrome plated.
 2. Stops: Angle "ball" type. See paragraph 2.2 Stops.
 3. Drain: Provided with sink.
 4. Trap: Cast copper alloy 38 mm x 40 mm (1 1/2 inches) P-trap adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with an inorganic antimicrobial compound (with a smooth bright finish). cleanout plug. Provide wall connection and escutcheon.

2.8 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

- A. (P-809) Dialysis Box: Recessed wall box will be furnished by the water treatment supplier and installed by Division 22.

AmeriWater Model 0082-0008 shall be single piece ABS constructed wall box recessed into a wall and connects to the distribution loop station isolation valve. The wall box shall have a single isolation ball valve with a ¾" garden hose thread to adapt to the dialysis machine. The wall box requires an access in the wall or cabinet of 14 5/8" wide x 13 5/8" tall with a depth of 4 ¾" deep. The wall box shall have a single 1.5" drain connection, shall be installed to meet local codes.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

- A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

--- E N D ---

SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems. Medical vacuum systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings and all necessary parts, accessories, connections and equipment. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.
- E. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the Contracting Officer's Representative (COR) and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.
- F. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- D. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units.
- E. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gases and Vacuum Alarms.

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum system shall

- meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum controls are to be wired in accordance with NEC.
- C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:
1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
 2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use.
- D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.
- E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6030 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.
- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.

- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the construction administrator and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
 - 2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
 - 3. Piping.
 - 4. Valves.
 - 5. Vacuum bottle brackets.
- C. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification.
- D. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

- A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing personnel in the operation and maintenance of the vacuum systems, on the dates requested by COR.
- B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American National Standards Institute (ANSI):
 - A13.1-2007 Scheme for Identification of Piping Systems
 - B16.22-01 (R2005)..... Wrought Copper and Bronze Solder-Joint Pressure Fittings
 - B40.1-(2006)..... Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
 - B819-00 Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D. American Society of Mechanical Engineers (ASME):
 - Section IX-04 Welding and Brazing Qualifications
- E. American Welding Society (AWS):
 - AWS A5.8/A5.8M-2004 Brazing Filler Metal
 - AWS B2.2-91 Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- F. Compressed Gas Association (CGA):
 - P-9-92..... Inert Gases Argon, Nitrogen and Helium
- G. National Electrical Manufacturers Association (NEMA):
 - ICS-6-(1993, R 2006)..... Industrial Controls and Systems Enclosures
- H. National Fire Protection Association (NFPA):
 - 70(2007) National Electric Code
 - 99-2005 Health Care Facilities with 2005 errata
- I. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- J. Manufacturing Standardization Society (MSS):
 - MSS-SP-72-99..... Ball Valves With Flanged or Butt Welding For General Purpose
 - MSS-SP-110-96..... Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends
 - MSS-SP-73-03..... Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

1.7 WARRANTY

- A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.
- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8. MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall offer factory direct preventative maintenance contract for the owner's consideration. The medical vacuum equipment manufacturer shall offer formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system and equipment.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 degrees C (1000 degrees F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- E. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- F. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.

4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
 4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2 1/2 inches) and larger shall be flange type with approved gaskets.
 5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

- A. Ball: Ball valves shall be in line, other than zone valves in cabinets.
 1. Sixty five millimeter or DN65 (2 1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.
 2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3 inch to 4 inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.5.

- B. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- D. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used.
- E. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material.
- F. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- G. Piping exposed to physical damage shall be protected.
- H. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- I. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.
- J. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- K. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.
- L. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- N. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances

- between raceways and openings with the fire stopping material shall be completely filled and sealed.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- O. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20 percent above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (1) to the COR, (1) to the owners representative, (1) to the general contractor and (1) to the verifier.

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the COR and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
 2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
 3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
 4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
 5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
 6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
 7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
 8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
 9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
 10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
 11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.

13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24 hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
 19. Provide four originals of this affidavit, and report, distributed; (1) to the COR (1) to the owner's representative, (1) to the general contractor and (1) to the installing contractor.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
- C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
- E. Inlet flow test:
1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 12 inches Hg, and a static vacuum of 15-inches Hg.
 3. Vacuum inlets must draw no less than 85 Lpm (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).

3.4 CONNECTION TO EXISTING MEDICAL AND LABORATORY VACUUM SYSTEMS:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Double Shut-off valves shall be installed at the connection of new line to existing line.
- C. Time for shut-down of the existing vacuum system shall be coordinated with the VA medical center.
- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination.
- E. Insure that the correct type of pipe tubing and fittings are being used.

- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.
- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- H. After the tie-in is made and allowed to cool, slowly bleed the source Vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing.
Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

--- E N D ---

SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.

1.2 RELATED WORK

- A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.
- C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

1.3 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet

function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.

- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Valves.
- C. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by Contracting Officer's Representative (COR).
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
B819-(R2006) Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):
A13.1-07 Scheme for Identification of Piping Systems

- B16.22-01(R2005)..... Wrought Copper and Bronze Solder-Joint Pressure Fittings
- B40.100 (2005) Pressure Gauges and Gauge Attachments Boiler and Pressure Vessel Code -
- Section VIII-07 Pressure Vessels, Division I
- Section IX-07 Welding and Brazing Qualifications
- D. American Welding Society (AWS):
 - AWS A5.8-04..... Brazing Filler Metal
 - AWS B2.2-91..... Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- E. Compressed Gas Association (CGA):
 - C-9-04 Standard Color Marking of Compressed Gas Cylinders
 - G-4.1 (2009) Cleaning Equipment for Oxygen Service
 - G-10.1(2008) Nitrogen, Commodity
 - P-9-01..... Inert Gases Argon, Nitrogen and Helium
 - V-1-05..... Standard for Compressed Gas Cylinder Valve Outlet and Inlet Connections
- F. National Electrical Manufacturers Association (NEMA):
 - ICS-6-93(R2006)..... Industrial Controls and Systems Enclosures
- G. National Fire Protection Association (NFPA):
 - 99-05 Health Care Facilities
- H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- I. Manufacturing Standardization Society (MSS):
 - MSS-SP-72-99..... Ball Valves With Flanged or Butt Welding For General Purpose
 - MSS-SP-110-96..... Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends
 - MSS-SP-73-03..... Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 degree C (1000 degree F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.

- D. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- E. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- F. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250 PS1 Classes).
 - 3. Nipples: ASTM B 687, Chromium-plated.
 - 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2 1/2 inches) and larger shall be flange type with approved gaskets.
 - 5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

- A. Ball: In-line, other than zone valves in cabinets:
 - 1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- B. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- C. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- D. Spacing of hangers: Current NFPA.
- E. Rigidly support valves and other equipment to prevent strain on tube or joints.
- F. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- G. Do not bend tubing. Use fittings.
- H. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- I. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- J. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
 - 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.2 TESTS

- A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.
- B. Laboratory and healthcare testing agency shall perform the following:
 - 1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
 - 2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
 - 3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45

micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.

4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
5. Outlet and inlet flow test:
 - a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen and air outlets must deliver 100 Lpm (3.5 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 350 kPa (50 psi).
 - c. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 350 kPa (50 psi).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

Dew point, air	4 degrees C (39 degrees F) pressure dew point at 690 kPa (100 psi)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:
 - a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
 - b. Make analysis with instruments designed to measure the specific gas dispensed.
 - c. Allowable concentrations are within the following:
 - 1) Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97 plus percent oxygen
Nitrous oxide	>=99 plus percent nitrous oxide
Nitrogen	>=99 plus percent nitrogen
Medical air	19.5 percent to 23.5 percent oxygen

Carbon Dioxide	99 plus percent carbon dioxide
----------------	--------------------------------

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (36 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

3.3 CONNECTION TO EXISTING MEDICAL AND LABORATORY GAS SYSTEMS:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Install shut-off valve at the connection of new line to existing line.
- C. Coordinate time for shut-down of the existing laboratory and healthcare system with the VA medical center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected to cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination.
- F. Insure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

--- E N D ---

SECTION 22 66 00
CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for chemical waste systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures:
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-07 Scheme for Identification of Piping Systems
 - B16.11-01 Forged Steel Fittings, Socket-Welding and Threaded
 - B16.12-98 (R 2006)..... Cast Iron Threaded Drainage Fittings ANSI/ASME
 - B16.15-06(R 2006)..... Cast Bronze Threaded Fittings ANSI/ASME
- C. American Society for Testing and Materials (ASTM):
 - A74-06 Standard Specification for Cast Iron Soil Pipe and Fittings
 - A183-03)..... Standard Specification for Carbon Steel Track Bolts and Nuts
 - A312-08 Standard Specification for Seamless and Welded Austenitic
Stainless Steel Pipe
 - A733-03 Standard Specification for Welded and Seamless Carbon Steel
and Austenitic Stainless Steel Pipe Nipples
 - C564-03a Standard Specification for Rubber Gaskets for Cast Iron Soil
Pipe and Fittings

- D401-07 Standard Specification for Propylene Plastic Injection and Extrusion Materials
- D2447-03 Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter
- D2564-04e1 Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- D2665-07 Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- D4101-07 Standard Specification for Propylene Plastic Injection and Extrusion Materials
- D. International Code Council:
 - IPC-06 International Plumbing Code
- E. Cast Iron Soil Pipe Institute (CISPI):
 - 301-05 Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
 - 310-04 Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

PART 2 - PRODUCTS

2.1 CHEMICAL RESISTANT WASTE AND VENT PIPING

- A. The material shall include connecting fittings in stacks or mains.
- B. The chemical resistant waste and vent piping shall be high silicon iron pipe and drainage pattern fittings conforming to ASTM A861. The cast iron pipe shall be close grained, containing not less than 14.25 percent silicon content.
 - 1. The joints shall be mechanical joint type with stainless steel clamps with TFE inner sleeve and CR outer sleeve.
 - 2. The joints shall be bell and Spigot Joint type joint using acid resistant packing and lead calking materials.
- C. The chemical resistant waste and vent pipe material shall be borosilicate glass pipe and drainage pattern fittings conforming to ASTM C1053.
- D. The chemical resistant waste and vent pipe material shall be extruded polypropylene plastic pipe and drainage pattern fittings conforming to ASTM F1412. The polypropylene pipe and fittings shall be schedule 40 and made from a polypropylene resin with a fire retardant additive complying with ASTM D4101 with mechanical joints for sizes under 3 inches (DN 75) and fusion and mechanical joints for sizes 3 inches (DN 75) and over.

- E. The chemical resistant waste and vent pipe material shall be PVDF pipe and drainage pattern fittings conforming to ASTM F1673. The PVDF pipe and fittings shall be schedule 40 with mechanical joints for sizes under 80 mm (3 inches) and fusion and mechanical joints for sizes 80 mm (3 inches) and over.
- F. The chemical resistant waste and vent pipe material shall be type 316L stainless steel pipe and drainage pattern fittings conforming to ASME A112.3.1 and ASTM A 666. The stainless steel pipe shall have socket and spigot ends for gasket joints having piping manufacturer's FPM lip-seal rubber gaskets shaped to fit socket groove with plastic backup ring.

2.2 PIPING SPECIALTIES

- A. Plastic dilution traps shall be corrosion resistant polypropylene with removable base and mechanical joint connections. The dilution tanks shall have a 3.8 liter (one gallon) capacity with a clear base. The dilution tank shall have two 40 mm or DN40 (NPS 1 1/2) top inlets and one 40 mm or DN40 (NPS 1 1/2) side outlet.
- B. High silicon iron dilution traps shall have 40 mm or DN40 to 50 mm or DN50 (NPS 1 1/2 or NPS 2) as required for fixture and waste with mechanical joints, and conforming to ASTM A861.
- C. Corrosion resistant P-trap or drum trap shall have 40 mm or DN40 to 50 mm or DN50 (NPS 1 1/2 or NPS 2) as required for fixture and waste and conform to ASTM A 861 for high silicon iron pipe with hubless joints, ASTM D4101 for polypropylene pipe with mechanical joints, ASTM D 3222 for PVDF pipe with mechanical joints, and ASTM C 1053 for glass pipe with coupling connections.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm or DN100 (4 inches); not less than 100 mm or DN100 (4 inches) for larger pipe. Cleanouts for chemical waste drain pipe shall be of same material as the pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged chemical waste drain.
- B. Floor cleanouts shall have cast iron body and frame with square adjustable scoriated secured nickel bronze top. The cleanout shall be vertically adjustable for a minimum of 50 mm or DN50 (2 inches). When a waterproof membrane is used in the floor system, a clamping collar shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. The vertical cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover shall be furnished with a minimum opening of 150

by 150 mm (6 by 6 inches) at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed roughing work, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 WATERPROOFING

- A. A sleeve flashing device shall be provide at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International plumbing code and these specifications.
- B. Branch piping for chemical waste piping system shall be installed and connected to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed at the indicated slopes or according to the International plumbing code.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for chemical waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be

used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected.

Reducing size of drainage piping in direction of flow is prohibited.

- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS, AND ACCESSORIES

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1 1/2 to NPS 2): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 80 mm or DN 80 (NPS 3): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. 100 mm or DN 100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.

4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 to NPS 8): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 to NPS 12): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. Vinyl coated hangers shall be installed for glass piping. The maximum horizontal spacing and minimum rod diameters shall be:
1. For 25 mm or DN25 to 32 mm DN32 (NPS 1 and NPS 1 1/4), the maximum spacing shall be 1.22 meters (48 inches) with 10 mm (3/8 inch).
 2. For 40 mm or DN40 and 50 mm or DN50 (NPS 1 1/2 and NPS 2), the maximum spacing shall be 1.83 meters (72 inches) with 10 mm (3/8 inch).
 3. For 80 mm or DN80 (NPS 3 inch), the maximum spacing shall be 1.83 meters (72 inches) with 13 mm (1/2 inch).
 4. For 100 mm (DN100) (NPS 4 inch), the maximum spacing shall be 1.83 meters (72 inches) with 16 mm (5/8 inch).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 meters (15 feet). In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING,
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, and Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable Floor Rests and Base Flanges shall be steel.
 5. Hanger Rods shall be carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser Clamps shall be malleable iron or steel.
 7. Rollers shall be Cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 16 gauge steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 1. Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop system that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Chemical waste and vent piping shall conform to the following:
 1. Where waste lines from fixtures are shown on plans to be chemical resistant, vents from those fixtures shall also be chemical resistant.
 2. Glass Pipe installation shall be as recommended by the manufacturer. Glass pipe pitch shall be 1 : 50 (1/4 inch per foot), minimum.
 3. Mechanically Joined Polypropylene Pipe requires a pre-grooved pipe or cutting of a groove in each pipe section using a rotation cutting tool. Polypropylene chemical resistant pipe pitch shall be 6 mm minimum (1/4 inch per foot) minimum. Mechanically joined pipe shall not be installed below grade.
 4. Plastic chemical waste pipe shall not be installed within 23 m (75 feet) of hot water appliances (autoclaves, dishwashers, sterilizers) and similar equipment.
 5. High silicon content cast iron pipe with bell and spigot joints and heat fusion plastic pipe may be used below grade under building.
 6. Stainless steel, mechanical joints shall not be installed below grade.
 7. Stainless Steel Piping system shall be Joined and supported per manufacturer's recommendations.

3.5 TESTS

- A. The chemical resistant pipe system shall be tested either in its entirety or in sections.
- B. Tests for Chemical Resistant Waste, vent, and Silver Recovery Systems shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted as directed.
 1. If entire system is tested using a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of

- water. Water shall be kept in system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. Air pressure test of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (two ounces) of peppermint into each line or stack.

--- E N D ---

SECTION 22 67 19.16
REVERSE-OSMOSIS WATER EQUIPMENT

PART 1 – GENERAL

1.1 DESCRIPTION

- A. Provide replacement to existing RO unit with new industrial-type packaged reverse osmosis (RO) water treatment system producing high purity water by removal of dissolved minerals, bacteria, particles and organic impurities. Designed for continuous automatic operation. The system shall include new softener/brine tank, carbon exchange tanks, prefilter assembly, RO unit, duplex product distribution pump, central alarm panel and all devices necessary for fully operational system. RO system operation will be controlled by the water level in the product storage tank.
- B. All RO distribution piping located outside the RO final water treatment room shall be by the Division 22 contractor.
- C. All work in the RO final water treatment room including replacement of all equipment and related piping shall be by the water treatment supplier (W.T.S.) and included in the Division 22 contract.

1.2 RELATED WORK

- A. Systems for service other than boiler plant make-up water, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATION

1.3 QUALITY ASSURANCE

- A. Manufacturer shall have been engaged in the manufacture of reverse osmosis systems as a primary product for at least ten years. The ten year requirement supersedes any conflicting requirement in other parts of the project specification.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Catalog cuts, complete description and specifications of all equipment and accessories
 - 2. Accessories including filters, product storage tank, pressure gages and test kit.
 - 3. Performance data including normal and maximum flow and pressure drop. Certification that required performance will be achieved.
 - 4. Piping.
- C. Complete detailed layout, setting, arrangement, and installation drawings including. Drawings shall also show all parts of the apparatus including relative positions, dimensions, and sizes and general arrangement of connecting piping.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B40.100-2005 Pressure Gages and Gage Attachments
- C. ASTM International (ASTM):
A269-07 Seamless and Welded Austenitic Stainless Steel Tubing for
General Service.
D1785-06 Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and
120.
- D. American Water Works Association (AWWA):
B300-04 Hypochlorites
B301-04 Liquid Chlorine
C651-05 Disinfecting Water Mains
- E. National Electrical Manufacturers Association (NEMA):
ICS-6-1993(R2001, R2006) Industrial Control and Systems: Enclosures
- F. National Fire Protection Association (NFPA):
70- 08 National Electrical Code.
- G. Department of Health and Human Services, Food and Drug Administration (FDA):
CFR 21, Chapter 1, Part 175.300, 02 Resinous and Polymeric Coatings

PART 2 - PRODUCTS

2.1 REVERSE OSMOSIS SYSTEM

- A. Reverse Osmosis System, 9250 GPD, 208V, 3 PH – AmeriWater Model 00MRO5X403
- B. The Reverse Osmosis System shall be FDA 510K registered as a Type II medical device, and conform to UL Standard 61010-1.
- C. The MROX Series shall be enclosed in a PVC cabinet on lockable casters, complete with a flow meters for product flow, adjustable flow meters for reject and recirculation flows. The RO shall be equipped with panel mounted pressure gauges for feed water, pump outlet and post membrane pressures. Sample ports shall be provided on the front of the RO to monitor feed and product water. Cabinet shall include a removable rear panel and hinged front service panel for access to the internal components.
- D. The RO system shall be controlled by a 120V electronic microprocessor controller with the following functions:
 - 1. Display permeate water conductivity.
 - 2. Display feed water conductivity.
 - 3. Display percent rejection.
 - 4. Display permeate water temperature.

5. Conductivity sensors to be temperature compensated.
 6. Display total operating hours.
 7. Permeate divert on high conductivity alarm.
 8. Display when RO is in high conductivity alarm.
 9. Relay output for high conductivity and low feed pressure alarm to send signal to an external alarm panel.
 10. Automatic RO shutdown and audible alarm on low feed pressure.
 11. Programmable automatic RO flush during non operating hours.
 12. Pretreatment lockout to prevent RO from operating while the pretreatment devices are in backwash or regeneration with display when in lockout.
 13. Disinfection cycle.
 14. Clean in place lockout.
 15. RO operation to be controlled by float level devices in the storage tank.
 16. Controller to display when storage tank is full and allow the RO to operate in a tank full condition diverting product water to the drain for a predetermined programmed time.
- E. The pump shall be a stainless steel 208V, 3 phase, 2 HP submersible. Membranes are TFC rated at 1850 gallons per day, each at 200 PSI and 77 degree F. The membranes are to be enclosed in stainless steel housings with easy to remove end caps.
- F. The RO unit shall require two power supplies, 208V 3 phase for the RO pump and 120V receptacle for the RO controller.

2.2 WATER SOFTENER

- A. Single tank water softener shall be AmeriWater Model 009561 and sized to the maximum possible water usage by the RO based on the water hardness and a 30 percent safety factor is designed to regenerate every night that the center operates. The water softener shall be constructed of all non-corrosive components with a programmable electronic 7-day timer Fleck 7000 control, with the time of regeneration and all cycles fully adjustable. The controller shall be equipped with a pretreatment lockout output signal to deactivate the RO while the softener is in regeneration.

Cuft Feet per tank: 4.5 cu.ft.

Tank Size: 16 inches dia. x 65 inches tall

Flow rate: 16 GPM

Vessel Type: Fiberglass

Control Valve: Fleck 7000 SXT, timer initiated

Capacity: 144,000 grain

Salt dosage: 15lbs/cu.ft.

Brine Tank: 24 inches x 50 inches

2.3 RO PRE-FILTER ASSEMBLY

- A. The RO pre-filter assembly shall be AmeriWater Model 0021015 protects the RO membranes from plugging with sediment and carbon fines. The pre-filter is sized for twice the rate of the RO product water. The pre-filter housing is all polypropylene construction with inlet and outlet isolation valves and inlet and outlet pressure gauges. The Assembly shall be equipped with a wall mounting bracket. A drain port shall be installed on the bottom of the filter housing sump to drain water before changing the filter cartridge.
- B. The pre-filter assembly shall utilize a single 1 micron nominal dual open-end (DOE) cartridge (greater than 80 percent efficiency). The filters shall be 100 percent polypropylene spun bonded. Flow rate shall be 20 gpm @ 1 psi Δ p.

2.4 ACTIVATED CARBON FILTER

- A. The carbon exchange system shall be AmeriWater Model CA-111447E and utilize 12 x 40 mesh acid washed granular activated carbon with an iodine number \geq 900 in fiberglass exchange tanks. The carbon exchange tanks shall be of non-corrosive inert materials with quick connections which utilize "O" ring seals to prevent leaks. The total amount of carbon in the system shall meet the AAMI recommended 10 minute empty bed contact time (EBCT) based on the RO feed flow. Carbon shall be installed in a work/polish series configuration on a PVC Schedule 80 wall mount header. The header shall be equipped with a sample port and pressure gauge after each set of worker and polisher tanks. The header shall be equipped with inlet and outlet valves on each tank to isolate one worker and one polish tank during required exchanges.
Quantity: 6
Cuft Feet per tank: 3.0 cu.ft.
Tank Size: 14 inches dia. x 47 inches tall
Vessel Type: Fiberglass
Carbon Type: 12 x 40 Acid wash, granular activated
Iodine Number: \geq 900

2.5 DISTRIBUTION PUMP

- A. Duplex Grundfos CRI series 0080458-CRI3-10 dual alternating pump design shall operate a single pump one at a time with the other in standby. A single timer shall alternate each pump into operation based on a predetermined time between operation set point. The pump assembly shall include two pumps with separate isolation valves, check valves, stainless steel pressure gauge, and isolation dampers with both mounted on a FRP unistrut skid. Piping shall be constructed of PVC Schedule 80.
- B. The control panel shall be NEMA 4x with a single 3 phase disconnect switch. Each pump shall have a HAND/OFF/AUTO switch, Pump ON lights, pump overload indicator light, motor protection, and motor starters. The control shall include an adjustable timer to alternate each pump into operation every two hours, power light, and low storage tank shut down with indicator

light. The Grundfos CRI Series distribution pumps shall be sized to maintain 3 ft/second velocity for the size of distribution loop plus the total number of stations water usage. Pumps shall be sized to provide 13 GPM at a pressure sufficient to maintain loop pressure. Pump motors shall operate at 208V, 3 phase.

2.6 ENDOTOXIN FILTER ASSEMBLY

- A. Three validated endotoxin filters cartridges shall be AmeriWater Model 0021007 installed after the storage tank and DI exchange tanks prior to the distribution loop. The endotoxin filters shall be validated 2.5 inches x 20 inches with 222 o-ring connection and flat bottom. The filter shall be capable of flowing 4 GPM per 10 inch segment.
- B. The endotoxin filter cartridges shall be installed in three virgin polypropylene opaque filter housings with 222 type filter connectors, assembled with isolation valves on the inlet and outlet of each filter housing in order to isolate each housing during replacement. The plumbing shall be constructed of CPVC schedule 80 and mounted on FRP unistrut with stainless steel pressure gauges and sample ports on the inlet and outlet manifold. The assembly shall be wall mounted.

2.7 ALARM PANEL

- A. A central alarm panel shall be provided with a nurse's station remote panel. The alarm panel shall interface with the RO alarm relay, storage tank low level switch and include a temperature compensated resistivity monitor to monitor the DI exchange tank final water quality. The resistivity monitor shall alarm and operate a stainless steel solenoid valve to divert water to the drain when the water quality drops below 1 megohm resistivity. The alarm panel requires an 115V plug-in receptacle for the main alarm panel in the water room. The nurses' station remote alarm panel shall operate from the main alarm with 24V circuit. 100 feet of multi-wire, low-voltage cable is provided. The main panel and remote shall include the following visual alarms:
 - 1. Green good quality light.
 - 2. Red RO alarm light.
 - 3. Red low storage tank alarm light.
 - 4. Red low resistivity alarm light.
- B. An audible alarm horn shall be included on both the main alarm panel and the nurses' station remote. Only the main alarm panel shall include an audible reset button which will be reactivated after three minutes if alarm condition is not cleared.

2.8 RO WATER STORAGE TANK

- A. Existing storage tank to remain.

2.9 PRESSURE GAGES

- A. ASME B40.100, Grade A, 1 percent accuracy, 63 mm (2 1/2 inches) diameter, all metal case, bottom connected. White dials, black hands, graduated from 0 to 700 kPa (0 to 100 psi) and identity labeled.

PART 3 – EXECUTION

3.1 REQUIRED TECHNICAL SERVICES:

- A. Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendations, put system into service, make all adjustments required for full conformance to design and specified requirements, and perform all demonstrations and tests.

3.2 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines and RO system and tank interiors in accordance with AWWA C651.
- B. Material:
 - 1. Liquid chlorine: AWWA B301.
 - 2. Hypochlorite: AWWA B300.
 - 3. Peracetic Acid: RO unit membrane.
 - 4. Ozone or bleach: For RO piping system disinfecting before patient use.

3.3 STARTUP AND TESTING:

- A. Operating: Tests shall be run in presence of Contracting Officer's Representative (COR).
- B. Procedure:
 - 1. Operate RO system at constant maximum required capacity for one hour after demineralized RO product water is produced. When necessary, waste product water to sewer to maintain above flow rate. Product water production shall begin when a sample shows that demineralization complies with requirements.
 - 2. Demonstrate all features of the control system including diagnostics and flow and cycle indications.

3.4 DEMONSTRATION AND TRAINING:

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

--- E N D ---