

**SECTION 22 11 23**  
**DOMESTIC WATER PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hot water circulating pump, hot water recirculation pump and domestic water pressure booster system.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- C. SECTION 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS.

Requirements for commissioning, systems readiness checklist, and training.

- D. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Domestic Water Pressure Booster System:

- 1. Components shall be furnished by a single manufacturer and the system shall be the standard cataloged product of the manufacturer.
- 2. Shop Test: Water booster unit and its component parts shall undergo a thorough electric and hydraulic operating test prior to shipment. Tests shall include a system operating flow test from zero to 100 percent of design flow rate under specified suction and system pressure conditions. Certified performance curves shall be furnished.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturer's Literature and Data:

- 1. Pump:
  - a. Manufacturer and model.
  - b. Operating speed.
  - c. Capacity.

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- d. Characteristic performance curves.
- 2. Motor:
  - a. Manufacturer.
  - b. Speed.
  - c. Current Characteristics.
  - d. Efficiency.
- C. Certificate of shop test for domestic water booster system. Provide certified performance curves.
- D. Certified copies of all the factory and construction site test data sheets and reports.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):  
  
ICS6-93 (R2006 ).....Industrial Control and Systems Enclosures

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250-08.....Enclosures for Electrical Equipment (1000 Volts  
Maximum)

C. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code: 2010

Section VIII.....Pressure Vessels, Division I and II

D. Underwriters' Laboratories, Inc. (UL):

508-99 (R2008)..... Standards for Industrial Control Equipment

## **PART 2 - PRODUCTS**

### **2.1 CIRCULATING PUMP**

- A. Centrifugal, single or multi stage, constructed to prevent contact of water with metal other than nonferrous. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for 65 degrees C (150 degrees F) water service.
- B. Mounting shall be either of the following:
  - 1. In-line mounted.
- C. Casings: Epoxy coated cast iron, bronze, stainless steel, vertically or horizontally split.
- D. Impeller: High grade, cast brass or bronze, accurately machined and properly balanced.
- E. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA 250-Type 4. Size the motor capacity to operate the pump without overloading. In-line pump motors shall not exceed 1800 rpm and shall be provided with spring mountings or equal devices to assure quiet operation. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.

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- F. Pump shall operate continuously with "on-off" switch for shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump without draining the system.
- G. A check valve shall be installed in the pump discharge piping immediately downstream of the pump

### **PART 3 - EXECUTION**

#### **3.1 STARTUP AND TESTING**

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer's Technical Representative (COTR) and Commissioning Agent. Provide a minimum of 7 days prior to notice.

#### **3.2 COMMISSIONING**

- A. Provide Commissioning Documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this Section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

#### **3.3 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

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B. Submit training plans and instructor qualifications in accordance with  
the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

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