

ITEM 1 - GARMENT FINISHER

Question 1

1. Specification describes machine production rate as “100 shirts, 100 trousers and 100 pants at 35% + or – 5% moisture damp to dry per hour”.

Answer:

Delete:

Garment Tunnel Finisher: One (1) each, Steam heated garment tunnel finisher. Finisher shall automatically process, 100 shirts, 100 trousers and 100 coats at 35 percent + or - 5 percent moisture retention damp to dry per hour.

Insert:

Garment Tunnel Finisher: One (1) each, Steam heated garment tunnel finisher. Finisher shall automatically process, 100 shirts per hour, 100 trousers per hour and 100 coats per hour at 35 percent + or - 5 percent moisture retention damp to dry per hour.

Question 2

Specification #12 requires machine to have a “PLC control system” with capability for one touch selection of multiple programs which control temperature, conveyor speed and steam settings. Manufacturer’s state that the PLC type control system specified is not normally utilized by industry on smaller, low-production machines such as garment finisher being specified.

Delete:

12. The garment tunnel finisher shall be equipped with a PLC Control System. The system shall include a one touch selection of multiple programs which control temperature, conveyor speed and steam settings.

Insert:

12. The garment tunnel finisher shall be micro-processor controlled. The system shall include a one touch selection of multiple programs which control temperature, conveyor speed and steam settings.

Question 3

Specification #31 requires machine to have automatic lint screen cleaning.

Delete:

31. System shall have automatic lint screen cleaning.

Insert:

31. System shall have manual type lint screen cleaning.

ITEM 2 – 50/55-LB WASHER EXTRACTOR

Question 1

1. Specification #9 states washer shall have a color touch screen controls and be interconnected to central wash system controls.

Delete:

9. Washers shall have a color touch screen controls & information systems” that incorporate automatic/manual machine operation, self-testing, fault display and built-in diagnostics. Automatic cycle control is required. **The small washer shall also be connected to the central wash system controls.**

Insert:

9. Washers shall have micro-processor controls. Automatic cycle control is required.

Question 2

Specification #10 states “manual dry supply tanks..” are required.

Clarification – If the VA is not utilizing dry chemical supplies, can this option be eliminated?

Delete:

10. Manual dry supply tanks with automatic fresh water flush are required.

Question 3

Specification #12 states “wastewater heat recovery is applicable.”

The existing non-production washer extractor is connected to the wastewater heat recovery system utilizing a 3” drain pipe. The **successful bidder** is responsible for installing a new drain to the waste water pit The pipe size shall be increased to accommodate the new 50/55-lb washer extractor.

Question 4

Due to the location and flooring, Should the 40/50 Lb washer extractor be hard/rigid mounted or soft mounted?

Delete:

50/55 LB Washer Extractor – Furnish and install new, 1 (ea) front-loading **hard mount** 50/55 LB washer-extractor.

Insert

50/55 LB Washer Extractor – Furnish and install new, 1 (ea) front-loading **soft mount** 50/55 LB washer-extractor.

The 40/50 Lb washer extractor shall be located next to the 25 LB washer extractor outside the supervisors office.