

**SECTION 07 72 00  
ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies copings, and expansion joints.

**1.2 RELATED WORK**

- A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES
- B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION
- D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK  
INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):  
B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate  
B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire,  
Shapes, and Tubes

C612-10.....Mineral Fiber Block and Board Thermal Insulation  
 D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective  
 Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):  
 AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):  
 2605-11.....High Performance Organic Coatings on  
 Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum Sheet: ASTM B209/B209M.
- B. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- C. Insulation: ASTM C612, Class 1 or 2.
- D. Asphalt Coating: ASTM D 1187, Type I, quick setting.

### **2.2 COPINGS**

- A. Fabricate of aluminum not less than 3.2 mm (0.125 inch) thick.
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Copings shall be Category 5 FM rated.
- F. Provide standing-seam watertight joint covers.
- G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- I. Finish: Fluorocarbon as specified.

### **2.3 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS**

- A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown.
- C. Mill finish on aluminum.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.
- E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.

F. Factory fabricate end caps and transitions to insure waterproof assembly.

G. Three piece assembly:

1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
5. Provide compression gasket separating cover from curb bearing.

H. Two piece assembly:

1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.
2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
3. Form cover anchor system of stainless steel pivot bar.
4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
5. Provide compression gasket separating cover from curb at bearing.

## **2.4 FINISH**

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where

manufactures installation instructions require sealant.

E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

F. Aluminum Coping:

1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
2. Center joint gutter bar and covers at joints and securely lock in place.
3. When snap-on system is used insure front and back edges are locked in place.

G. Expansion Joint Covers:

1. Install to terminate base flashing 200 mm (8 inches) above roof.
2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
3. Use stainless steel screws when exposed.
4. Three piece assembly:
  - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
  - b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
  - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
  - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
  - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.
5. Two piece assembly:
  - a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.

- d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

### **3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

### **3.3 ADJUSTING**

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

### **3.4 PROTECTION**

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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