

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02 (R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Society for Testing and Materials (ASTM):
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
 - C33-03.....Concrete Aggregates
 - C39/C39M-05.....Compressive Strength of Cylindrical Concrete Specimens
 - C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars
 - C138-07.....Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
 - C140-07.....Sampling and Testing Concrete Masonry Units and Related Units
 - C143/C143M-05.....Slump of Hydraulic Cement Concrete
 - C172-07.....Sampling Freshly Mixed Concrete
 - C173-07.....Air Content of freshly Mixed Concrete by the Volumetric Method

- C330-05.....Lightweight Aggregates for Structural Concrete
- C567-05.....Density Structural Lightweight Concrete
- C780-07.....Pre-construction and Construction Evaluation of
Mortars for Plain and Reinforced Unit Masonry
- C1019-08.....Sampling and Testing Grout
- C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete
- C1077-06.....Laboratories Testing Concrete and Concrete
Aggregates for Use in Construction and Criteria
for Laboratory Evaluation
- D698-07.....Laboratory Compaction Characteristics of Soil
Using Standard Effort
- D1143-07.....Piles Under Static Axial Compressive Load
- D1188-07.....Bulk Specific Gravity and Density of Compacted
Bituminous Mixtures Using Paraffin-Coated
Specimens
- D1556-07.....Density and Unit Weight of Soil in Place by the
Sand-Cone Method
- D1557-07.....Laboratory Compaction Characteristics of Soil
Using Modified Effort
- D2166-06.....Unconfined Compressive Strength of Cohesive Soil
- D2167-94 (R2001).....Density and Unit Weight of Soil in Place by the
Rubber Balloon Method
- D2216-05.....Laboratory Determination of Water (Moisture)
Content of Soil and Rock by Mass
- D2922-05.....Density of soil and Soil-Aggregate in Place by
Nuclear Methods (Shallow Depth)
- D2974-07.....Moisture, Ash, and Organic Matter of Peat and
Other Organic Soils
- D3666-(2002).....Minimum Requirements for Agencies Testing and
Inspection Bituminous Paving Materials
- D3740-07.....Minimum Requirements for Agencies Engaged in the
Testing and Inspecting Road and Paving Material
- E329-07.....Agencies Engaged in Construction Inspection
and/or Testing
- E543-06.....Agencies Performing Non-Destructive Testing
- E605-93 (R2006).....Thickness and Density of Sprayed Fire-Resistive
Material (SFRM) Applied to Structural Members
- E709-(2001).....Guide for Magnetic Particle Examination
- D. American Welding Society (AWS):
 - D1.1-07.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Testing Laboratory retained and paid for by Contractor must be accredited by one or more of the National Voluntary Laboratory Accreditation Program (NVLAP) programs acceptable in the geographic region for the project. Furnish to the COR a copy of the Certificate of Accreditation and Scope of Accreditation. For testing laboratories that have not yet obtained accreditation by a NVLAP program, submit an acknowledgement letter from one of the laboratory accreditation authorities indicating that the application for accreditation has been received and the accreditation process has started, and submit to the COR for approval, certified statements, signed by an official of the testing laboratory attesting that the proposed laboratory, meets or conforms to the ASTM standards listed below as appropriate to the testing field.
1. Laboratories engaged in testing of construction materials shall meet the requirements of ASTM E329.
 2. Laboratories engaged in testing of concrete and concrete aggregates shall meet the requirements of ASTM C1077.
 3. Laboratories engaged in testing of bituminous paving materials shall meet the requirements of ASTM D3666.
 4. Laboratories engaged in testing of soil and rock, as used in engineering design and construction, shall meet the requirements of ASTM D3740.
 5. Laboratories engaged in inspection and testing of steel, stainless steel, and related alloys will be evaluated according to ASTM A880.
 6. Laboratories engaged in non-destructive testing (NDT) shall meet the requirements of ASTM E543.
 7. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA.
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by the COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of the COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR and Contractor within 24 hours after each test is completed unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to the COR immediately of any irregularity.

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to the COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
 2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with D698.
 2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
 - a. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - b. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.

- c. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - d. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to the COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by the COR.

3.2 ASPHALT CONCRETE PAVING:

- A. Aggregate Base Course:
- 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with AASHTO T180, Method D
 - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with AASHTO T191
 - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:
- 1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
 - 2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
 - 3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.3 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.4 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. The COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.

7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:

- a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
- a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by the COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 3. Furnish certified compression test reports (duplicate) to the COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.5 TYPE OF TEST:

Approximate
Number of

Test Required

A. Earthwork:	
Laboratory Compaction Test, Soils:	
AASHTO T180	<u>1</u>
Field Density, Soils AASHTO T191	<u>2</u>
B. Aggregate Base:	
Laboratory Compaction, AASHTO T180	<u>1</u>
Field Density, AASHTO T191	<u>2</u>
Aggregate, Base Course	
Gradation (AASHTO T27)	<u>1</u>
C. Asphalt Concrete:	
Field Density, AASHTO T230	<u>2</u>
Aggregate, Asphalt Concrete	
Gradation (AASHTO T27)	<u>1</u>
D. Concrete:	
Compressive Strength, Test Cylinders (ASTM C39)	<u>1</u>
Concrete Slump Test (ASTM C143)	<u>2</u>
E. Sprayed-On Fireproofing:	
Thickness and Density Tests (ASTM E605) (Man-days)	<u>1 (if req'd)</u>
L. Inspection:	
Technical Personnel (Man-days)	<u>1</u>

- - - E N D - - -