



**Sterile Processing and Distribution**  
Harry S Truman Memorial Veteran's Hospital, Columbia, Missouri  
VA Project No. 589-321

# **SPECIFICATIONS**

## **VOLUME 1**

**Construction Documents**  
**MAY 23, 2012**

**Harry S Truman Memorial Veteran's Hospital  
Sterile Processing and Distribution Department Relocation  
VA Project 589-321**

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**DEPARTMENT OF VETERANS AFFAIRS  
VHA MASTER SPECIFICATIONS**

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**SECTION 00 01 15  
LIST OF DRAWINGS**

The drawings listed below accompanying this specification form a part of the contract.

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GC100	Phasing Plan
GC101	Phasing Section
	CODE
FJ100	Life Safety Plan
	ARCHITECTURAL
AE001	Abbreviations, Legends & Notes
AE002	Typical Mounting Heights & Typical Finish Details
AD100	Demolition Plans
AE100	Basement Floor Plans
AE200	Building Sections
AE201	Building Elevations
AE300	Wall Sections
AE400	Architectural Plan
AE401	Architectural Plan
AE402	Elevator Lobby Plans
AE403	Elevator Lobby Plans
AE410	Basement Reflected Ceiling Plans - Area 1
AE411	Basement Reflected Ceiling Plan - Area 2 & 3
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AE500	Interior Elevations
AE510	Construction Details - Plan (Stair and Elevator)
AE511	Construction Details - Section (Stair and Elevator)
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AE701	Partition Type Sections and Partition Details
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AI001	Color & Material Legend/Room Finish Schedule
AI100	Finish Plan
AQ400	Equipment Plan - Area 3
AQ401	Equipment Plan - Areas 1 & 2
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S002	Typical Details
S101	Vertical Expansion Framing Plans
S102	Vertical Expansion Framing Plans
S301	Sections and Details
S302	Sections and Details
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PL503	Sanitary and Vent Riser Diagram
PL504	Domestic Water Riser Diagram, Water Treatment Flow Diagram
PL601	Plumbing Schedules

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FA001	Fire Alarm Notes
FA101	Basement Plan, Existing Fire Alarm
FA102	Basement Plan, New Fire Alarm
FA501	Fire Alarm Details
FX100	Fire Sprinkler Basement Floor Plan and Notes
FX500	Fire Sprinkler Notes and Details

MECHANICAL

MH000	Mechanical Cover Sheet
MH101	Basement Level - Mechanical - HVAC
MP101	Basement Level - Mechanical - Hydronic
MH102	Roof Level - Mechanical - HVAC
MH103	Elevator Lobby - Mechanical - HVAC
MH301	Sections - Mechanical
MH401	Enlarged Mechanical Room Plan
MH501	Mechanical Details
MH502	Mechanical Details
MH601	Mechanical Schedules
MH602	Mechanical Schedules
MH603	Mechanical Schedules
MH610	Air Flow Diagram
MH611	Hydronic Flow Diagrams
MP701	Mechanical Riser Diagrams
MH801	Mechanical Controls
MH802	Mechanical Controls
MH901	Load Map

ELECTRICAL

E000	Electrical Cover Sheet
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EL101	Basement Level - Electrical - Lighting
EP101	Basement Level - Electrical - Power
EP102	Existing Basement Level - Electrical - Power
EP103	Elevator Lobby - Electrical - Power
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E601	Electrical Schedules
E602	Electrical One-line Diagram
E701	Electrical Material List
E702	Electrical Notes

TECHNOLOGY

T000	Cover Sheet Technology
TN101	Basement Level - Technology
TN102	First Floor - Technology
TN103	Elevator Lobby - Technology
TN401	Enlarged Plans - Technology
TN501	Technology Details
TN601	Technology Schedules
TN602	Technology Riser Diagrams
TN701	Technology Material List

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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

**1.1 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Relocate Sterile Processing and Distribution as required by drawings and specifications.
- B. One pre-bid site visit will be scheduled by the contracting officer for the purpose of familiarizing with the project scope. Subsequent visits on an individual basis will not be allowed.
- C. Offices of Christner Architects/Engineers will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. The terms COTR, Resident Project Engineer and Project Engineer are synonymous when referenced within the entire project manual, drawings and specifications.
- E. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COTR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COTR.
- F. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- G. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2) will maintain a presence at the work site whenever the general or subcontractors are present.
- H. Training:
  - 1. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and or other relevant competency training. On site supervisors for the contractor shall have the 30-hour Osha certified construction safety course.

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2. Submit training records of all such employees for approval before the start of work.

**1.2 STATEMENT OF BID ITEM(S)**

- A. BID ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, mechanical and electrical work, necessary removal of existing structures and construction and certain other items as identified in the specifications and drawings.
- B. BID DEDUCT ALTERNATE ITEM I: Provide all work as indicated in the drawings and specifications for the project minus the work required for elevator construction as identified in the following specification sections:

03 30 53 Cast-in-place Concrete  
05 12 00 Structural Steel Framing,  
05 21 00 Steel Joist Framing  
05 31 00 Steel Decking  
05 36 00 Composite Metal Decking  
05 40 00 Cold-Formed Metal Framing  
05 51 00 Metal Stairs  
07 21 13 Thermal Insulation  
07 22 00 Roof and Deck Insulation  
07 40 00 Metal Wall Panels  
07 54 23 Thermoplastic Polyolefin (TPO) Roofing  
07 60 00 Flashing and Sheet Metal  
07 81 00 Applied Fireproofing  
14 21 00 Electric Traction Elevators

and drawing numbers:

GC101 Elevator Phasing Plan  
AE112 Elevator Lobby Reflected Ceiling Plans  
AE200 Building Sections  
AE201 Building Elevations  
AE300 Wall Sections  
AE402 Elevator Lobby Plans  
AE510 Construction Details (Shell)  
SS001 General Notes

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SS002 Typical Details  
SS101 Vertical Expansion Framing Plans  
SS102 Vertical Expansion Framing Plans  
SS201 Vertical Brace Elevations and Details  
SS301 Section and Details  
MH103 Elevator Lobby - Mechanical - HVAC  
EP103 Elevator Lobby - Electrical - Power  
TN103 Elevator Lobby - Technology

**1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. AFTER AWARD OF CONTRACT, Specifications and drawings in pdf format will be available for download in the pdf format at the vendor portal.

**1.4 CONSTRUCTION SECURITY REQUIREMENTS**

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days' notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Guards:

1. No guards are required.

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**D. Key Control:**

1. The General Contractor shall provide duplicate keys and lock combinations to the COTR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

**E. Document Control:**

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

**F. Motor Vehicle Restrictions**

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before

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the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. Contractor parking: On site contractor parking is extremely limited. One assigned parking spot will be issued to the general contractor. Depending on concurrent construction at the facility when this contract is completed additional on site parking may become available. Contact the COTR for additional parking options available at a cost to the general contractor.

**1.5 FIRE SAFETY**

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2008.....Surface Burning Characteristics of Building  
Materials

2. National Fire Protection Association (NFPA):

10-2006.....Standard for Portable Fire Extinguishers

30-2007.....Flammable and Combustible Liquids Code

51B-2003.....Standard for Fire Prevention During Welding,  
Cutting and Other Hot Work

70-2007.....National Electrical Code

241-2004.....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Resident Project Engineer and Facility Safety Manager for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be

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provided to the COTR that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions:
  - 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
  - 2. Install temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
  - 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Resident Project Engineer and facility Safety Manager.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the COTR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.



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- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Resident Project Engineer and facility Safety Manager. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COTR.
- L. Smoke Detectors: Contact COTR for permission and direction for disarming any smoke/heat detectors. Do not place temporary covers over smoke/heat detectors.
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Project Engineer. Obtain permits from the COTR at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Resident Project Engineer and facility Safety Manager.
- O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking areas.
- P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- Q. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- R. If required, submit documentation to the COTR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

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**1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the COTR and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COTR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COTR where required by limited working space.
  - 1. Do not store materials and equipment in other than assigned areas.

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2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
  3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Phasing: To insure such executions, Contractor shall furnish the COTR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COTR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COTR and Contractor.
- H. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
  2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- I. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COTR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COTR. Electrical work shall be accomplished with all affected circuits or equipment de-energized.

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- When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COTR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
  3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
  4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COTR.
  5. In case of a contract construction emergency, service will be interrupted on approval of COTR. Such approval will be confirmed in writing as soon as practical.
  6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- J. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- K. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

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- L. Coordinate the work for this contract with other construction operations as directed by COTR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.
- M. On-site parking for contractor's workforce is very limited. One parking space will be assigned to the contractor awarded the contract. Additional parking may become available dependent on other construction work being completed concurrent with this project. Contact the COTR for additional parking options at a cost to the contractor.
- N. The Contractor's foreman must be provided with a cellular phone or alternate communication device to ensure continuous contact by VA representatives while on the job site. The phone number shall be provided to the COTR at the pre-construction conference.
- O. The Contractor's employees, as well as his/her subcontractors' employees shall be provided with identification badges by the VA. These badges shall be returned to VA upon completion of the contract/project. A charge of \$10.00 each shall be assessed for any and all badges not returned. This charge shall be made in the form of a deduct change order to the contract.
- P. The Contractor's Foreman shall, if/as necessary, be issued VA keys. These keys shall be returned to VA upon completion of the contract/project. If the Contractor fails to return any issued keys, the actual costs of re-keying all doors which use that key and/or replacing/reissuing keys to all personnel that possess that key shall be charged to the Contractor. Depending upon the number of doors and keys involved this could range from \$100 to several thousand dollars. This charge shall be made in the form of a deduct change order to the contract.
- Q. This contract will require work to be completed during normal business hours as well as evening and weekend work.
  - 1. Normal business hours are 7:30am - 4:00pm Monday through Friday.
  - 2. Contractor will be required to perform some of the work of this project during periods other than those noted above. This work will be performed at no additional cost to the Government. Work performed other than normal business hours shall be scheduled with the COTR.
  - 3. Regularly scheduled federal holidays are: New Years Day, Martin Luther King's Birthday, Presidents Day, Memorial Day, Independence Day, Labor Day, Columbus Day, Veterans' Day, Thanksgiving, and Christmas. No work will be permitted on any regularly scheduled

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- Federal holiday. No work will be permitted on any non-regularly scheduled holiday, whether the holiday comes about by Presidential decree, by Congressional decree, or by any other manner.
4. In the event that it becomes necessary for the Contractor to work for reasons not determined to be for the convenience of the Government, said work will only be performed upon the approval of the Contracting Officer. The Contractor will be assessed the overtime rate for all facility staff required to be present, who otherwise wouldn't be present, as deemed necessary by the Contracting Officer.
  5. The Contractor is required to discontinue his work in sufficient time to allow for his clean up of all work areas before he leaves the site each workday. The area shall be returned to "normal condition" for VA use at the end of each workday, including proper secure storage of all equipment, tools, and materials, and the removal of all construction debris.
- R. The use of cellular phones is prohibited within the Intensive Care Unit in the main hospital building (building #1).
  - S. Contractor shall turn in completed and signed daily logs no later than COB Friday of the current work week.
  - T. Contractor shall turn in payrolls no later than two weeks after the last date of work shown on the payroll.
  - U. Space for storage and office trailers is extremely limited and only available if space permits. In the event the contractor is allowed by VA to place any storage trailer(s) or job office trailer(s) on VA grounds contractor shall be responsible for maintaining the area where such trailer is located. If such trailer is on pavement, contractor shall sweep as necessary under and around the trailer as often as necessary to maintain a neat appearance. If such trailer is on lawn area contractor shall mow and trim under and around the trailer at approximately the same interval as VA personnel mow and trim the surrounding lawn such that the lawn appearance is consistent throughout the area.
  - V. All tradesmen, such as electricians, plumbers, carpenters, etc., shall be tradesmen having completed an apprenticeship or training program or be currently enrolled in an apprenticeship or training program. Such apprenticeship or training program must be acceptable to VA and proof of enrollment in or completion of program shall be submitted to COTR upon VA request.

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**1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COTR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all three, to the Contracting Officer. This report shall list by rooms and spaces:
1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
  2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
  3. Shall note any discrepancies between drawings and existing conditions at site.
  4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COTR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COTR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government.
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COTR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:

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1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

**1.8 INFECTION PREVENTION MEASURES**

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group as specified here. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to Resident Project Engineer and Facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
  1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
  1. The RE and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air



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- pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.
- D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COTR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
  2. Do not perform dust producing tasks within occupied areas without the approval of the COTR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
    - a. Provide dust proof temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COTR and Medical Center.
    - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty,

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flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
  - d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
  - e. The contractor shall not haul debris through patient-care areas without prior approval of the COTR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
  - f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
  - g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
  - h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- E. Final Cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

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2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

**1.9 DISPOSAL AND RETENTION**

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COTR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
4. PCB Transformers and Capacitors : The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.

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- a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

40 CFR 261.....Identification and Listing of Hazardous Waste  
40 CFR 262.....Standards Applicable to Generators of Hazardous Waste  
40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste  
40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions  
49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations  
49 CFR 173.....Shippers - General Requirements for Shipments and Packaging  
49 CFR 173.....Subpart A General  
49 CFR 173.....Subpart B Preparation of Hazardous Material for Transportation  
49 CFR 173.....Subpart J Other Regulated Material; Definitions and Preparation  
TSCA.....Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

**1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract

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or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

**(FAR 52.236-9)**

**1.11 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COTR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COTR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

**1.12 PHYSICAL DATA**

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

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1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by Fox Architects & SSC Engineering.

**(FAR 52.236-4)**

- B. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

**1.13 PROFESSIONAL SURVEYING SERVICES**

Not Required

**1.14 LAYOUT OF WORK**

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

**1.15 AS-BUILT DRAWINGS & SPECIFICATION DOCUMENTS**

- A. The contractor shall maintain two full size sets of as-built drawings and specification documents which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract documents. To insure compliance, as-built drawings shall be made available for the COTR's review, as often as requested.

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- C. Contractor shall deliver two approved completed sets of as-built drawings to the COTR within 15 calendar days after each completed phase and after the acceptance of the project by the COTR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

**1.16 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COTR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

**1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
  - 1. Permission to use each unit or system must be given by COTR. If the equipment is not installed and maintained in accordance with the following provisions, the COTR will withdraw permission for use of the equipment.
  - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
  - 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
  - 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
  - 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced

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at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.

- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

**1.18 TEMPORARY USE OF EXISTING ELEVATORS**

- A. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
  1. Contractor makes all arrangements with the COTR for use of elevators. The COTR will ascertain that elevators are in proper condition.
  2. Contractor covers and provides maximum protection of following elevator components:
    - a. Entrance jambs, heads soffits and threshold plates.
    - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
    - c. Finish flooring.
  3. Contractor maintains cleanliness of each elevator being used.

**1.19 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.



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- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
  - 1. Obtain heat by connecting to Medical Center heating distribution system.
    - a. Steam is available at no cost to Contractor.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
  - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
  - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
  - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COTR's discretion) of use of water from Medical Center's system.
- G. Steam: Furnish steam system for testing required in various sections of specifications.
  - 1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.

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2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste will be cause for revocation (at COTR's discretion), of use of steam from the Medical Center's system.

H. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

**1.20 TESTS**

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.

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- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

**1.21 INSTRUCTIONS**

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COTR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All

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instruction periods shall be at such times as scheduled by the COTR and shall be considered concluded only when the COTR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COTR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

**1.22 GOVERNMENT-FURNISHED PROPERTY**

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
  - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
  - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

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- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

**1.23 RELOCATED EQUIPMENT & ITEMS**

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment identified for relocation on the following drawings:
  - GC100 Phasing Plan
  - AQ400 Equipment Plan Area 3
  - AQ401 Equipment Plan Areas 1 & 2
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COTR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

**1.24 SAFETY SIGN**

Not required.

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**1.25 HISTORIC PRESERVATION**

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COTR verbally, and then with a written follow up.

**1.26 HOSPITAL PERSONNEL**

The terms "Resident Engineer" and "Project Engineer" are synonymous with "COTR".

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**SECTION 01 00 10  
MEDICAL CENTER REQUIREMENTS**

**1.0 GENERAL INTENTION:** This document pertains to station policy for construction projects performed at the Harry S Truman Memorial Veterans' Hospital (HSTMVH) in Columbia, MO. Safety and health concerns are taken seriously at this facility. Both our staff and yours are expected to strictly adhere to the regulations and requirements. This is exceedingly important, since we must be primarily concerned for the safety of our patients. In this regard, OSHA Standards may protect worker safety and health, but they have minimal benefit for protecting the safety and health of our patients, due primarily to their differing medical conditions. Review this information as orientation with your personnel performing work on site. Where the requirements as outlined in this and Section 01 00 00 are differing, the more stringent shall apply.

**2.0 REQUIREMENTS:**

**A. Security:**

1. Secure all construction areas, especially mechanical and electrical rooms against entry of unauthorized individuals including patients.
2. Notify the Contracting Officer's Technical Representative (COTR) for permission to work after hours and weekends. Standard work hours for this project will be Monday through Friday from 7:30 am to 4:00 pm.

**B. Key Security:**

1. Only a limited number of keys will be issued to the contractor.
2. See section 01 00 00 for procedures in case the Contractor loses a key.
3. Ensure all doors leading to and from construction are either monitored or locked to prevent access to the area from unauthorized persons.

**C. General Safety:**

1. Follow all federal, state and local safety and health regulations.
2. Maintain safety in the construction site/area in accordance with the provisions of the contract that includes the Occupational Safety and Health Administration (OSHA) Regulations; National Electrical Codes; National Fire Protection Association (NFPA) 70, National Electric Code; and NFPA 101, Life Safety Code. Work in a safe manner and take all proper precautions while performing your work. Extra precautions shall be taken when working around persons occupying the building during construction.
3. Provide Personal Protective Equipment (PPE) for your employees.
4. Post appropriate signs in specific hazardous areas.



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5. Keep tools, ladders, materials, etc., secure and away from patients to prevent injuries.

D. Safety Inspections: The professional Occupational Safety and Health staff at this facility will perform safety inspections of all contract operations. Written reports of unsafe practices or conditions will be reported to the COTR and Contracting Officer for immediate attention and resolution.

E. Fire Alarms:

1. The fire alarm system connects all buildings at this facility, and is activated by various heat, duct, manual pull stations and smoke sensors. Manual pull stations are provided at each entrance. Please survey the area in which you are working to locate the manual pull stations.
2. In the event of a fire alarm sounding, you are to remain in your area, unless medical center personnel (Safety, Nursing or Engineering) instruct otherwise, or unless a fire situation is in your area, in which case you should immediately evacuate.
3. Any work involving the fire protection systems will require written permission to proceed from the COTR. **Do not tamper with or otherwise disturb any fire alarm system components without prior written permission. To do so without written permission will result in an adverse action.**

F. Hazardous Materials:

1. Many of the operations you are scheduled to perform may involve the use of hazardous materials. Prior to locating hazardous materials on site, all Material Safety Data Sheets (MSDS) will be submitted through the COTR for evaluation by the facility Safety Officer.
2. Storage of hazardous materials within buildings will be minimal with only enough on hand to perform daily work tasks. Flammable materials will either be removed from buildings at the end of the work shift or stored in approved flammable storage containers.
3. Care must be taken to ensure adequate ventilation to remove vapors of hazardous materials in use. Many of the patients being cared for in the facility are susceptible to environmental contaminants, even when odors seem minimal. You will isolate those areas where vapors are produced, and ventilate to the most extent possible to reduce the number of complaints.

G. Airborne Dust Control During Construction:

1. Generation of dust is of major concern within staff and especially in patient occupied buildings. Where operations involve the generation of dust, all efforts will be directed at reducing airborne generated dust to the lowest level feasible. This may be accomplished by a number of methods. These include misting the area with water, or use of tools attached to high efficiency particulate air (HEPA) filtering vacuums. Where large amounts of materials may be disturbed, resulting in airborne

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dust, establishment of full ceiling-to-floor plastic barriers may be required.

2. Classification of Jobs: *see Attachment A*

H. Infection Control Procedures: *see Attachment A*

1. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
2. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COTR for review for compliance with contract requirements in accordance with Section 01 33 23, SAMPLES AND SHOP DRAWINGS. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
3. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
  - a. The COTR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
  - b. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.
4. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
  - a. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COTR.
  - b. Do not perform dust producing tasks within occupied areas without the approval of the COTR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
    - (1) Provide dust proof construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris

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and dust. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COTR. This will be required in the ICU, the Step-Down Unit, and possibly other areas.

- (2) Adhesive Walk-off Mats, minimum 24" x 36", shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
- (3) Vacuum and wet mop all transition areas from construction to the occupied medical center at the completion of each window and at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport any dusty debris outside the construction area in containers with tightly fitting lids.
- (4) All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

**I. Contact with Asbestos Containing Materials (ACM):**

1. Due to the age of buildings, many contain asbestos containing materials (ACM). Primary ACM uses in the medical center includes floor tile, mastic, piping and HVAC insulation. The medical center has performed a comprehensive asbestos survey and has identified accessible ACM. Some areas contain damaged asbestos and should not be accessed without prior abatement.
2. The most common type of ACM insulation you may encounter thermal system insulation (TSI) and floor tile. ACM TSI is generally covered with a cloth wrap or lagging, and the asbestos substrate generally appear white in color. **Do not sand, drill, gouge or otherwise disturb this type of insulation.** Contractors disturbing or releasing asbestos containing materials will be liable for all damages and cleanup costs.
3. Where disturbance of asbestos is likely, it has been addressed in the contract for removal. If contact with the presence of asbestos is presented, stop all work in the immediate area and immediately contact the COTR or Safety Officer to make necessary arrangements for removal.
4. In some areas, asbestos insulation has been identified on elbows, between fiberglass piping insulation, as patching materials among the fiberglass insulation. Fiberglass insulation used in this facility is usually yellow or pink in color, wrapped either by cloth or paper lagging.
5. To protect and ensure all your employees are aware that asbestos containing materials have been used in the

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construction of this facility, you are required to have them review this section and complete the awareness statement included as Attachment B. Once this documentation has been signed by all employees, forward to the COTR for documentation.

6. A complete assessment of asbestos materials and conditions are available for viewing by contacting the facility Industrial Hygienist at extension 56370. Prior to performing work above any ceiling or starting in a new area, consult with the COTR concerning existing conditions of ACM.
7. Some of the areas in the facility are identified as restricted areas due to condition of ACM. These are readily labeled. **Do not enter these areas** unless first contacting the COTR. Entry requirements to these areas are awareness of the hazards, proper protective clothing (coveralls and respirators) and personal monitoring in accordance with OSHA requirements.
8. Submit contractor asbestos awareness statements for all persons working on the site prior to commencing work.

**J. Environmental Protection:**

1. It may help you to be aware of the seriousness that the environmental protection requirements of each contract are regarded. Adherence to these requirements is subject to continuing scrutiny from the community and backed by severe penalties, such as fines and incarceration. These environmental requirements will be strictly enforced.
2. **No** hazardous materials will be disposed of on Government property. All waste will be hauled off-site or disposed in contractor owned and operated waste removal containers.
3. A copy of all waste manifests for special or hazardous wastes will be forwarded to the COTR. Environmental requirements will be strictly enforced.

**K. Permit Required Confined Spaces:**

1. Contractors performing work on this facility will follow all requirements outlined in OSHA Standards for working in confined spaces. There are numerous permit required confined spaces on this facility. These spaces have been identified. Some spaces have been posted, but the majority have not due to their configuration. A complete listing of these areas is located in the Safety Office.
2. Confined spaces are areas that are large enough to be entered, have limited egress/exit potential and are not designed for permanent human occupancy. If you encounter any space that meets this definition, and if it is a suspected confined space, contact the COTR.
3. Contractors performing work in confined spaces are responsible for compliance with all applicable standards and regulations.

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L. Housekeeping:

1. Protect patients and VA personnel in occupied areas from the hazards of dust, noise, construction debris and material associated with a construction environment. Keep work area clear, clean and free of loose debris, construction materials and partially installed work that would create a safety hazard or interfere with VA personnel duties and traffic.
2. Wet mop occupied areas clean and remove any accumulation of dust/debris from cutting or drilling from any surface at the end of each workday.
3. Make every effort to keep dust and noise to a minimum at all times. Take special precautions to protect VA equipment from damage including excessive dust.
4. Maintain clear access to mechanical, electrical devices, equipment and main corridors. This will ensure access to existing systems in the event of an emergency.
5. Clean area of all construction debris and dust upon completion of demolition and/or renovation.
6. During construction operations, keep existing finishes protected from damage. Cover and protect all carpets during construction. Any carpets or surfaces damaged as a result of construction activities will be replaced at the contractor expense.

M. Hot Work Permits:

1. Any hot work operations including cutting, welding, thermal welding, brazing, soldering, grinding, thermal spraying, thawing pipes or any other similar activity, will require a Hot Work Permit to be obtained by the Contractor from the Safety Officer (Hot Work Permit will be as shown in Attachment C or similar, at COTR discretion). The Contractor will be responsible for conforming to all Medical Center regulations, policies and procedures concerning Hot Work Permits as outlined below:
  - a. Prior to the performance of hot work, a request for a Hot Work Permit will be made to the COTR. Submit request at least 48 hours in advance of anticipated work beginning. Designate contractor's responsible project-site fire prevention program manager to supervise permitted hot work.
  - b. The COTR will inspect the area and ensure that the requirements of NFPA 241 and OSHA standards have been satisfied. The Hot Work Permit will be granted and will be posted in the immediate area of the work.
  - c. The Hot Work Permit will apply only to the location identified on the permit. If additional areas involve hot work, additional permits must be requested.
  - d. Upon completion of all hot work, the COTR will be notified by the responsible individual to perform a re-inspection of the area.

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2. Do not use any of the extinguishers in the medical center for standby purpose while conducting hot work. Contractors are required to supply their own Class ABC extinguishers. Medical center extinguishers are only to be used in the event of a fire.
- N. Emergency Medical Services: Emergency medical services for stabilization purposes are available for contractors at this facility. For medical emergencies, dial 911 when inside any building. Report the nature of the emergency and location. The operator will coordinate outside emergency assistance based on the nature of the emergency.
- O. Use of Government-Owned Material and Equipment: Use of Government-owned material and equipment is **prohibited**.
- P. Superintendent Communications: At all times during the performance of this contract, the Contractors Superintendent is to be available by cellular phone. At the beginning of the contract and prior to beginning any construction, supply the COTR with the telephone number for the Superintendent.
- Q. Parking: General contractor parking shall be as referenced in specification section - 01 00 00. No subcontractor parking will be permitted.
- R. Traffic:
1. Traffic hazards are minimal at this facility. Drivers should be particularly concerned with pedestrian traffic.
  2. Seat belt use is mandatory on the station.
  3. Federal police officers maintain a 24-hour patrol of the area.
- S. Contractor's Trailers: Shall be as referenced in specification section - 01 00 00.
- T. Smoking: No smoking is permitted in buildings or around hazardous areas. Any smoking inside a government building is subject to a fine without warning.
- U. Fluorescent (PCB Containing) Fixtures: All fluorescent lighting fixtures being removed as part of this project are to have their ballasts removed and turned over to the VAMC Safety Officer for disposal. All other components of the lighting fixture are to be disposed of by the Contractor.
- V. Interim Life Safety: The contractor shall coordinate, evaluate, and institute ILSMs, with the COTR, to temporarily compensate for hazards posed by life safety deficiencies. (Aee attachment D)

**Attachments:**

- A. Infection Control Risk Assessment Matrix of Precautions for Construction & Renovation.
- B. Contractor/Subcontractor/Employee Notification of Asbestos Form
- C. Cutting and Welding with Portable Gas or Arc Equipment Permit Form.
- D. Interim Life Safety form

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## Infection Control Risk Assessment

Project Title & Number: \_\_\_\_\_

Project COTR: \_\_\_\_\_

Job Site Supervisor \_\_\_\_\_

Dates of Work: \_\_\_\_\_

Date ICRA Completed: \_\_\_\_\_

Area of Work: \_\_\_\_\_

### Identify the Type of Work:

<b>Type A</b>	<b>Inspection and Non-invasive Activities</b> Includes but is not limited to: <ul style="list-style-type: none"> <li>• Removal of ceiling tiles for visual inspection limited to 1 tile per 50 sq ft.</li> <li>• Painting (but not sanding)</li> <li>• Wall covering, electrical trim work, minor plumbing and activities that do not generate dust or require cutting of walls or access to ceilings other than for visual inspection</li> </ul>
<b>Type B</b>	<b>Small scale, short duration activities that create minimal dust.</b> Include but is not limited to: <ul style="list-style-type: none"> <li>• Installation of telephone and computer cabling.</li> <li>• Access to chase spaces</li> <li>• Cutting of walls or ceiling where dust migration can be controlled</li> </ul>
<b>Type C</b>	<b>Work that generates a moderate to high level of dust or requires demolition or removal of any fixed building components or assemblies</b> Includes but is not limited to: <ul style="list-style-type: none"> <li>• Sanding of walls for painting or wall covering</li> <li>• Removal of floor coverings, ceiling tiles and casework</li> <li>• New wall construction</li> <li>• Minor duct work or electrical work above ceilings</li> <li>• Major cabling activities</li> <li>• Any activity that cannot be completed within a single work shift</li> </ul>
<b>Type D</b>	<b>Major demolition and construction projects.</b> Includes but is not limited to: <ul style="list-style-type: none"> <li>• Activities that require consecutive work shifts</li> <li>• Requires heavy demolition or removal of a complete cabling system</li> <li>• New construction</li> </ul>



**Identify the Patient Risk Group:**

<b>Low Risk</b>	<b>Medium Risk</b>	<b>High Risk</b>	<b>Highest Risk</b>
<ul style="list-style-type: none"> <li>• Office areas</li> </ul>	<ul style="list-style-type: none"> <li>• Cardiology</li> <li>• Radiology</li> <li>• Respiratory therapy</li> <li>• PT/OT</li> <li>• Endoscopy</li> <li>• Clinics</li> </ul>	<ul style="list-style-type: none"> <li>• CCU</li> <li>• ER</li> <li>• Laboratory</li> <li>• Outpatient surgery</li> <li>• Pharmacy</li> <li>• PACU</li> <li>• Surgical Units</li> </ul>	<ul style="list-style-type: none"> <li>• Any area with immunocompromised patients</li> <li>• Cath Lab</li> <li>• SPD</li> <li>• ICU</li> <li>• Medical Unit</li> <li>• OR</li> <li>• Oncology</li> </ul>

**Determine Risk Class:**

<b>PATIENT RISK GROUP</b>	<b>CONSTRUCTION PROJECT TYPE</b>			
	<b>TYPE A</b>	<b>TYPE B</b>	<b>TYPE C</b>	<b>TYPE D</b>
<b>LOW</b>	<b>I</b>	<b>II</b>	<b>II</b>	<b>III/IV</b>
<b>MEDIUM</b>	<b>I</b>	<b>II</b>	<b>III</b>	<b>IV</b>
<b>HIGH</b>	<b>I</b>	<b>II</b>	<b>III/IV</b>	<b>IV</b>
<b>HIGHEST</b>	<b>II</b>	<b>III/IV</b>	<b>III/IV</b>	<b>IV</b>

**Infection Control MUST be consulted for class III and IV prior to beginning work.**

**Description of Required Infection Control Precautions by Class**

	<b>During Construction Project</b>	<b>Upon Completion of Project</b>
<b>Class I</b>	<ol style="list-style-type: none"> <li>1. Execute work by methods to minimize raising dust from construction operations.</li> <li>2. Immediately replace ceiling tiles displaced for visual inspection.</li> <li>3. Traffic: Decrease exposure of patients to construction.</li> <li>4. Water: If necessary, schedule interruptions during low activity</li> </ol>	
<b>Class II</b>	<p><b>In addition to precautions for Class I:</b></p> <ol style="list-style-type: none"> <li>1. Provide Active means to prevent airborne dust from dispersing into atmosphere</li> <li>2. Water mist work surfaces to control dust while cutting</li> <li>3. Seal unused doors with duct tape</li> <li>4. Block off and seal air vents</li> <li>5. Place walk-off mats at entrance and exit of work area. Mats must be tacky or kept wet with amended water during work hours to prevent tracking of construction dust into surrounding areas</li> <li>6. Seal or isolate HVAC system in areas where work is being performed to prevent contamination of duct system</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean and wipe work surfaces with disinfectant</li> <li>2. Contain construction waste before transport in tightly covered containers</li> <li>3. Wet mop and/or vacuum before leaving work area.</li> <li>4. Remove isolation of HVAC system in work area.</li> </ol>

Class III	<p><b>In addition to precautions for Class I and II:</b></p> <ol style="list-style-type: none"> <li>1. Complete all critical barriers, i.e., sheetrock, plywood, plastic, or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for cleaning prior to exit) to seal area before construction begins</li> <li>2. Maintain negative air pressure within work sites using HEPA equipped air filtration units.</li> <li>3. Contain construction waste before transport in tightly covered containers</li> <li>4. Cover transport receptacles or carts. Tape covering unless the cart has a solid lid</li> </ol>	<ol style="list-style-type: none"> <li>1. Do not remove barriers from work area until completed work is inspected by the VA Safety Officer and the Infection Control Coordinator, and thoroughly cleaned by Environmental Management.</li> <li>2. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction</li> <li>3. Vacuum work area with HEPA-filtered vacuums</li> <li>4. Wet mop area with hospital approved disinfectant.</li> <li>5. Remove isolation of HVAC system in work area</li> </ol>
Class IV	<p><b>In addition to precautions for Class I, II and III:</b></p> <ol style="list-style-type: none"> <li>1. Relocate patients away from construction areas.</li> <li>2. Isolate HVAC system in area where work is being done to prevent contamination of the duct system</li> <li>3. Seal holes, pipes, conduits and punctures appropriately</li> <li>4. Construct anteroom and require all construction personnel to pass through this room so they can be vacuumed using a HEPA vacuum before leaving the work site or they can wear cloth or paper coveralls that are removed each time they leave the work site</li> <li>5. Do not remove barriers from the work area until the completed project is inspected by the VA Safety Officer and the Infection Control Coordinator, and thoroughly cleaned by Environmental Management.</li> </ol>	<ol style="list-style-type: none"> <li>1. Remove barrier material carefully to minimize spreading of dirt and debris associated with construction.</li> <li>2. Contain construction waste before transport in tightly covered containers</li> <li>3. Cover transport receptacles or carts. Tape covering, unless solid lid</li> <li>4. Vacuum work area with HEPA-filtered vacuums.</li> <li>5. Wet mop area with hospital-approved disinfectant.</li> <li>6. Remove isolation of HVAC system in area where work is performed</li> </ol>

Type of Barriers:

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Impact on surrounding areas:

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Issues related to utilities:

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Traffic flow plan:

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Additional Comments:

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Attachment A  
Signatures:

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Project COTR

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Infection Control Practitioner

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Job Site Supervisor

**Contractor/Subcontractor/Employee Notification of Asbestos Form**

THE DEPARTMENT OF VETERANS AFFAIRS MEDICAL CENTER LOCATED IN COLUMBIA, MO, WAS CONSTRUCTED DURING A PERIOD WHEN ASBESTOS WAS COMMONLY USED IN BUILDING MATERIALS.

THE MEDICAL CENTER HAS COMPLETED A SURVEY FOR ASBESTOS. ALL BUILDINGS CONTAIN SOME TYPE OF ASBESTOS (I.E., STEAM LINES, FLOOR TILES, CRAWL SPACES, ETC.).

IF YOU OR YOUR EMPLOYEE ENCOUNTERS SUSPECTED FRIABLE ASBESTOS OR CONDITIONS THAT MAY CAUSE SUSPECTED ASBESTOS TO BECOME FRIABLE, NOTIFY THE CONTRACTING OFFICER'S TECHNICAL REPRESENTATIVE (COTR) IMMEDIATELY.

WHEN WORKING IN AREAS THAT ARE SUSPECTED OF HAVING ASBESTOS, RELOCATE EMPLOYEES AND PATIENTS FROM THE AREA UNTIL WORK IS COMPLETED.

IF THERE ARE ANY QUESTIONS, PLEASE FEEL FREE TO CONTACT THE COTR AT EXT. 6370.

THANK YOU FOR YOUR ASSISTANCE.

CONTRACTOR/SUBCONTRACTOR/EMPLOYEE SIGNATURE, PLEASE SIGN AND DATE BELOW AS ACKNOWLEDGEMENT OF THE ABOVE INFORMATION.

Employee Name

Contractor/Subcontractor

Date

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## Cutting and Welding with Portable Gas or Arc Equipment Permit Form

VA Project No: \_\_\_\_\_

Name of Contractor's Firm: \_\_\_\_\_

Date: \_\_\_\_\_

Building/Location: \_\_\_\_\_

Work To Be Done: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Special Precautions:

\_\_\_\_\_

\_\_\_\_\_

Fire Watch Required: \_\_\_\_Yes \_\_\_\_No

The location where the work is to be performed has been examined, necessary precautions have been taken and permission is granted for this work.

Signed \_\_\_\_\_ (Fire Department Official Authorizing Hot Work)

Permit Expires: \_\_\_\_\_ (Date)

Time Hot Work Started: \_\_\_\_\_ Time Hot Work Completed: \_\_\_\_\_

### Final Check-Up:

Work area and all adjacent areas to which sparks and heat might have spread (including floors above and below and on opposite sides of walls) were inspected 30 minutes after the work was completed and were found fire safe.

Signed \_\_\_\_\_  
(Contractor's Fire Watch)

### Attention:

Before approving any cutting and welding permit, the contractor's authorized representative or their appointee shall inspect the work area and confirm that precautions have been taken to prevent fire in accordance with NFPA Standard No. 51B.

**Interim Life Safety Measures/Precautions:**

- Sprinklers are in service where installed.
- Cutting and welding equipment in good repair.
- Within 10 meters (30 feet); floors swept clean of combustible, non-combustible materials or flammable liquids, all wall and floor openings covered, and covers suspended beneath work to collect sparks.
- When working on enclosed equipment and in confined space, equipment and area is free of flammable vapors.
- Fire watch provided during and 30 minutes after operation (60 minutes for torch-applied roofing operations).
- Portable fire extinguisher with adequate rating available in the immediate vicinity.
- Standpipe system in service where installed.
- Protection of any sprinkler heads when hot work is in close proximity.
- Smoking prohibited in immediate vicinity.
- Non-combustible shields provided when hot work is done near combustible walls, partitions, floors, roofs.
- Prohibition of hot work on pipes contacting combustible walls.
- Personnel trained in use of equipment including portable fire extinguishers and sounding a fire alarm.
- Final check-up conducted after 30 minutes

**DEPARTMENT OF VETERANS AFFAIRS  
Harry S. Truman Memorial Veterans' Hospital  
800 Hospital Drive  
Columbia, MO 65201**

FM POLICY FM-10-L-2

Date: May 14, 2010

**INTERIM LIFE SAFETY MEASURES (ILSMs)**

1. **PURPOSE:** To evaluate and institute ILSMs to temporarily compensate for hazards posed by life safety deficiencies.

2. **POLICY:** To provide adequate life safety measures during construction and maintenance activities.

3. **RESPONSIBILITIES:**

a. A construction project designer (A/E or a project technician) is responsible for ensuring that a project is designed to meet safety requirements contained in the NFPA Life Safety Code 101.

b. The project COTR, maintenance supervisors, and the safety office overseeing the maintenance/construction activities (in-house or contracted) are responsible for:

(1) Reviewing the construction drawings and specifications during various stages of design to ensure that the design meets the requirements of the Life Safety Code. Attachment A will be used as a checklist to document the review.

(2) Bringing all safety deficiencies found during daily inspections to the attention of the responsible party (supervisor, Contracting Officer, etc.) for correction.

c. All employees are responsible for complying with all interim life safety measures established and responding appropriately to any deficiencies.

4. **PROCEDURES:**

a. When requirements of the Life Safety Code are affected by construction, the project designer and/ or COTR shall evaluate and document interim life safety measures to temporarily compensate for the hazard posed by existing life safety code deficiencies. If a project is being designed by an A/E, the person assigned to that project will assure the A/E provides for the interim measures. Attachment A will be completed during the design phase to ensure ILSMs are appropriately identified and addressed in the construction documents. The safety office will also review construction documents for compliance with NFPA, Life Safety 101 chapter.

b. During construction of the project, the person responsible for overseeing the project shall make at least daily walk-through inspections of the construction area to

verify that interim life safety measures are in place. As a minimum the person overseeing the project shall verify that applicable interim life safety construction measures delineated in Attachment B are in place and are documented.

c. The Safety Office shall make unannounced site inspections of the construction area to ensure that no life safety measures are overlooked and to conduct additional fire drills if needed.

5. **REFERENCES:** Joint Commission; Life safety Standards

6. **RESCISSION:** FM Policy FM-07-L-2, dated May 4, 2007

NEIL A. IMMEGART  
Director, Facilities Management



### **Interim Life Safety Measures Pre-Construction Evaluation Sheet**

Date: \_\_\_\_\_  
Project Title: \_\_\_\_\_  
Project No. \_\_\_\_\_

The following evaluation sheet will be completed during the design phase of construction.

1. Ensure exits provide an unobstructed egress. Buildings or areas under construction must maintain escape routes for construction workers at all times.  
Exits Obstructed? Yes \_\_\_\_\_ No \_\_\_\_\_

If Yes, then: Construction areas will have designated and marked exits.

2. Ensure free and unobstructed access to emergency services.  
The construction plans will be reviewed to ensure proper access will be maintained.  
Plan reviewed? Yes \_\_\_\_\_ No \_\_\_\_\_ Date: \_\_\_\_\_

3. Ensure fire alarm, detection, and suppression systems are in good working order. A temporary but equivalent system will be provided when any fire system is impaired.

4. Ensure temporary construction partitions are smoke tight and built of noncombustible or limited combustible materials that will not contribute to the development or spread of fire.

5. Coordinate providing additional fire-fighting equipment and training of personnel in its use.

6. Increase hazard surveillance of buildings, grounds and equipment with special attention to excavations, construction areas, and construction storage and field offices.

7. Good housekeeping practices are being used in construction area. Flammables and combustible fire load is being kept to a minimum.

8. Ensure that all smoke or fire compartment penetrations are properly sealed.

<b>Pre-Construction Risk Assessment</b>			
Project Title:		Number:	
Project Location:			
Project Coordinator:		Signature:	
Assessment Date:		Planned Start Date:	
<b>Summary of Project</b>			
<b>Safety/Life Safety Risk Assessment-Safety officer should be involved in the design/planning of all projects</b>			
<b>Y</b>	<b>N</b>	<b><u>CONSTRUCTION ACTIVITY</u></b>	<b>If NO, indicate ILSM from below list or describe other intervention</b>
		Will exit egress routes from occupied areas remain unchanged?	
		Will exit stairs remain unobstructed & fire separated?	
		Will fire & smoke compartments remain intact & unchanged?	
		Will fire alarm detection systems remain functional & unimpaired?	
		Will fire suppression systems remain functional & unimpaired?	
		Will construction area be separated by non-combustible smoke tight partitions?	
		Will access to emergency department remain unobstructed?	
		Will emergency access by fire department remain unobstructed?	
		Will the construction area have two remote exits?	
		<b><u>CONSTRUCTION ACTIVITY</u></b>	<b>If YES, indicate ILSM from below list or describe other intervention</b>
		Will there be excessive distance to exit?	
		Will there be impacts to the environment (GEMS concerns)? hazardous areas unprotected, hazardous waste generated, etc.	
		Will there be any anticipated utility shutdowns? (Communications, electrical, heating/cooling, HVAC, medical gases, vacuum, water, server)	
		Will there be unusual noise levels for adjacent areas?	
		Will vibration levels be excessive for hospital machinery to operate properly?	
		Will there be conflicts with emergency disaster plan?	
		Will the construction compromise security?	
Safety/Life Safety Additional Requirements and Comments:			
Fire/Safety Officer Signature:			
<b><u>Interim Life Safety Measures (ILSM)</u></b>			
A. Ensure Egress		F. Additional Fire Fighting Equipment	
B. Emergency Forces Access		G. Control Combustible Loading	
C. Fire Department Notification		H. Conduct 2 Fire Drills Per Shift in All Areas	
D. Ensuring Operational Life Safety Systems		I. Conduct 2 Fire Drills Per Shift in Local Area	
E. Temporary Construction		J. Increase Hazard Surveillance	
		K. Compartmentation Training of Personnel	
		L. Conduct Organization Training on Life Safety	
		M. Conduct Additional Training on Incident Response	
		N. Institute a Fire Watch for Sprinkler Shutdown	

Interim Life Safety Measure													
		A	B	C	D	E	F	G	I	J	K	L	M
Existing Significant Life Safety Code Deficiencies or Conditions as a Result of Construction		Ensuring Egress	Emergency forces access	Emergency forces notification	Ensuring operational life safety systems	Temporary construction barriers	Additional firefighting equipment	Conducting additional training of incident response team	Controlling combustible loading	Conducting 2 fire drills per shift in all areas	Increased hazard surveillance	Compartmentation training of personnel	Conducting organizational training on life safety
1	Patient room door latching problem						X		X		X	X	
2	Lacking a code complying smoke barrier						X	X			X	X	
3	Fire exit stairs discharge improperly			X				X		X		X	X
4	Excessive travel distance to an approved exit								X		X	X	
5	Lack of two remote exits							X	X		X	X	
6	Nonconforming building construction type						X		X	X	X		X
7	Improperly protected vertical openings								X	X	X	X	
8	Large penetrations in fire/smoke barriers							X	X		X		
9	Corridor walls do not extend from floor to underside of floor/roof above								X		X	X	
10	Hazardous areas not properly protected								X		X		
11	Blocking off an approved exit	X		X				X	X		X	X	
12	Rerouting of traffic to emergency room		X	X									
13	Major renovation of an occupied floor	X			X	X	X		X		X	X	
14	Fire alarm system (out-of-service)			X	X			X	X	X	X		
15	Sprinkler system (out-of-service)			X	X		X		X	X	X		X
16	Significantly modifying smoke or fire barrier walls					X			X		X	X	
17	Adding an addition to an existing structure	X	X	X	X	X		X					X
20	Disconnecting alarm devices			X									

**SECTION 01 32 16.15**  
**PROJECT SCHEDULES**  
*(SMALL PROJECTS - DESIGN/BID/BUILD)*

**PART 1- GENERAL**

**1.1 DESCRIPTION:**

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

**1.2 CONTRACTOR'S REPRESENTATIVE:**

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

**1.3 CONTRACTOR'S CONSULTANT:**

- A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
  2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
  3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision

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within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

**1.4 COMPUTER PRODUCED SCHEDULES**

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

**1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL**

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a

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minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
  2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission

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will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

**1.6 WORK ACTIVITY/EVENT COST DATA**

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

**1.7 PROJECT SCHEDULE REQUIREMENTS**

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
  - 1. Show activities/events as:

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- a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
  - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
  - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
  - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
  - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
  3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
  4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
  5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.



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2. The planned number of shifts per day.
3. The number of hours per shift.

Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

**1.8 PAYMENT TO THE CONTRACTOR:**

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

**1.9 PAYMENT AND PROGRESS REPORTING**

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days

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in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
  2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
  3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
  4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
  5. Completion percentage for all completed and partially completed activities/events.
  6. Logic and duration revisions required by this section of the specifications.
  7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update.
- Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final**

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**network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**

- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

**1.10 RESPONSIBILITY FOR COMPLETION**

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
  2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
  3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

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**1.11 CHANGES TO THE SCHEDULE**

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
  - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
  - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
  - 3. The schedule does not represent the actual prosecution and progress of the project.
  - 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

**1.12 ADJUSTMENT OF CONTRACT COMPLETION**

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion

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date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to

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this file and identification number to expedite replies relative to previously approved or disapproved submittals.

- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples required by AI100 Color and Material Legend, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

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2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
  3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by COTR.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
  2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
  3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
  4. Contractor shall send a copy of transmittal letter to both Resident Engineer and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
  5. Laboratory test reports shall be sent directly to COTR for appropriate action.
  6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
  7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.



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- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

Christner, Inc.  
7711 Bonhomme, Suite 100  
Clayton, MO 63105

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1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COTR.

1-12. Samples (except laboratory samples) for approval shall be sent to Architect-Engineer, in care of COTR, VA Medical Center,

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**SECTION 01 42 19  
REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
811 Vermont Avenue, NW - Room 462  
Washington, DC 20420  
Telephone Numbers: (202) 461-8217 or (202) 461-8292  
Between 9:00 AM - 3:00 PM

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**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. <a href="http://www.aluminum.org">http://www.aluminum.org</a>
AABC	Associated Air Balance Council <a href="http://www.aabchg.com">http://www.aabchg.com</a>
AAMA	American Architectural Manufacturer's Association <a href="http://www.aamanet.org">http://www.aamanet.org</a>
AAN	American Nursery and Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
AASHTO	American Association of State Highway and Transportation Officials <a href="http://www.aashto.org">http://www.aashto.org</a>
AATCC	American Association of Textile Chemists and Colorists <a href="http://www.aatcc.org">http://www.aatcc.org</a>
ACGIH	American Conference of Governmental Industrial Hygienists <a href="http://www.acgi.org">http://www.acgi.org</a>
ACI	American Concrete Institute <a href="http://www.aci-int.net">http://www.aci-int.net</a>
ACPA	American Concrete Pipe Association <a href="http://www.concrete-pipe.org">http://www.concrete-pipe.org</a>
ACPPA	American Concrete Pressure Pipe Association <a href="http://www.acppa.org">http://www.acppa.org</a>
ADC	Air Diffusion Council <a href="http://flexibleduct.org">http://flexibleduct.org</a>
AGA	American Gas Association <a href="http://www.aga.org">http://www.aga.org</a>
AGC	Associated General Contractors of America <a href="http://www.agc.org">http://www.agc.org</a>
AGMA	American Gear Manufacturers Association, Inc. <a href="http://www.agma.org">http://www.agma.org</a>
AHAM	Association of Home Appliance Manufacturers <a href="http://www.aham.org">http://www.aham.org</a>
AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>

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AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
AMCA	Air Movement and Control Association, Inc. <a href="http://www.amca.org">http://www.amca.org</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>
APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.ari.org">http://www.ari.org</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asae.org">http://www.asae.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers <a href="http://www.ashrae.org">http://www.ashrae.org</a>
ASME	American Society of Mechanical Engineers <a href="http://www.asme.org">http://www.asme.org</a>
ASSE	American Society of Sanitary Engineering <a href="http://www.asse-plumbing.org">http://www.asse-plumbing.org</a>
ASTM	American Society for Testing and Materials <a href="http://www.astm.org">http://www.astm.org</a>
AWI	Architectural Woodwork Institute <a href="http://www.awinet.org">http://www.awinet.org</a>
AWS	American Welding Society <a href="http://www.aws.org">http://www.aws.org</a>
AWWA	American Water Works Association <a href="http://www.awwa.org">http://www.awwa.org</a>
BHMA	Builders Hardware Manufacturers Association <a href="http://www.buildershardware.com">http://www.buildershardware.com</a>
BIA	Brick Institute of America <a href="http://www.bia.org">http://www.bia.org</a>
CAGI	Compressed Air and Gas Institute <a href="http://www.cagi.org">http://www.cagi.org</a>

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CGA	Compressed Gas Association, Inc. <a href="http://www.cganet.com">http://www.cganet.com</a>
CI	The Chlorine Institute, Inc. <a href="http://www.chlorineinstitute.org">http://www.chlorineinstitute.org</a>
CISCA	Ceilings and Interior Systems Construction Association <a href="http://www.cisca.org">http://www.cisca.org</a>
CISPI	Cast Iron Soil Pipe Institute <a href="http://www.cispi.org">http://www.cispi.org</a>
CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>
CPMB	Concrete Plant Manufacturers Bureau <a href="http://www.cpmc.org">http://www.cpmc.org</a>
CRA	California Redwood Association <a href="http://www.calredwood.org">http://www.calredwood.org</a>
CRSI	Concrete Reinforcing Steel Institute <a href="http://www.crsi.org">http://www.crsi.org</a>
CTI	Cooling Technology Institute <a href="http://www.cti.org">http://www.cti.org</a>
DHI	Door and Hardware Institute <a href="http://www.dhi.org">http://www.dhi.org</a>
EGSA	Electrical Generating Systems Association <a href="http://www.egsa.org">http://www.egsa.org</a>
EEI	Edison Electric Institute <a href="http://www.eei.org">http://www.eei.org</a>
EPA	Environmental Protection Agency <a href="http://www.epa.gov">http://www.epa.gov</a>
ETL	ETL Testing Laboratories, Inc. <a href="http://www.etl.com">http://www.etl.com</a>
FAA	Federal Aviation Administration <a href="http://www.faa.gov">http://www.faa.gov</a>
FCC	Federal Communications Commission <a href="http://www.fcc.gov">http://www.fcc.gov</a>
FPS	The Forest Products Society <a href="http://www.forestprod.org">http://www.forestprod.org</a>
GANA	Glass Association of North America <a href="http://www.cssinfo.com/info/gana.html/">http://www.cssinfo.com/info/gana.html/</a>
FM	Factory Mutual Insurance <a href="http://www.fmglobal.com">http://www.fmglobal.com</a>

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GA	Gypsum Association <a href="http://www.gypsum.org">http://www.gypsum.org</a>
GSA	General Services Administration <a href="http://www.gsa.gov">http://www.gsa.gov</a>
HI	Hydraulic Institute <a href="http://www.pumps.org">http://www.pumps.org</a>
HPVA	Hardwood Plywood & Veneer Association <a href="http://www.hpva.org">http://www.hpva.org</a>
ICBO	International Conference of Building Officials <a href="http://www.icbo.org">http://www.icbo.org</a>
ICEA	Insulated Cable Engineers Association Inc. <a href="http://www.icea.net">http://www.icea.net</a>
\ICAC	Institute of Clean Air Companies <a href="http://www.icac.com">http://www.icac.com</a>
IEEE	Institute of Electrical and Electronics Engineers <a href="http://www.ieee.org/">http://www.ieee.org/</a>
IMSA	International Municipal Signal Association <a href="http://www.imsasafety.org">http://www.imsasafety.org</a>
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association <a href="http://www.mbma.com">http://www.mbma.com</a>
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. <a href="http://www.mss-hq.com">http://www.mss-hq.com</a>
NAAMM	National Association of Architectural Metal Manufacturers <a href="http://www.naamm.org">http://www.naamm.org</a>
NAPHCC	Plumbing-Heating-Cooling Contractors Association <a href="http://www.phccweb.org.org">http://www.phccweb.org.org</a>
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors <a href="http://www.nationboard.org">http://www.nationboard.org</a>
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association <a href="http://www.nema.org">http://www.nema.org</a>
NFPA	National Fire Protection Association <a href="http://www.nfpa.org">http://www.nfpa.org</a>



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NHLA	National Hardwood Lumber Association <a href="http://www.natlhardwood.org">http://www.natlhardwood.org</a>
NIH	National Institute of Health <a href="http://www.nih.gov">http://www.nih.gov</a>
NIST	National Institute of Standards and Technology <a href="http://www.nist.gov">http://www.nist.gov</a>
NLMA	Northeastern Lumber Manufacturers Association, Inc. <a href="http://www.nelma.org">http://www.nelma.org</a>
NPA	National Particleboard Association 18928 Premiere Court Gaithersburg, MD 20879 (301) 670-0604
NSF	National Sanitation Foundation <a href="http://www.nsf.org">http://www.nsf.org</a>
NWWDA	Window and Door Manufacturers Association <a href="http://www.nwwda.org">http://www.nwwda.org</a>
OSHA	Occupational Safety and Health Administration Department of Labor <a href="http://www.osha.gov">http://www.osha.gov</a>
PCA	Portland Cement Association <a href="http://www.portcement.org">http://www.portcement.org</a>
PCI	Precast Prestressed Concrete Institute <a href="http://www.pci.org">http://www.pci.org</a>
PPI	The Plastic Pipe Institute <a href="http://www.plasticpipe.org">http://www.plasticpipe.org</a>
PEI	Porcelain Enamel Institute, Inc. <a href="http://www.porcelainenamel.com">http://www.porcelainenamel.com</a>
PTI	Post-Tensioning Institute <a href="http://www.post-tensioning.org">http://www.post-tensioning.org</a>
RFCI	The Resilient Floor Covering Institute <a href="http://www.rfci.com">http://www.rfci.com</a>
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. <a href="http://www.rma.org">http://www.rma.org</a>
SCMA	Southern Cypress Manufacturers Association <a href="http://www.cypressinfo.org">http://www.cypressinfo.org</a>

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SDI	Steel Door Institute <a href="http://www.steeldoor.org">http://www.steeldoor.org</a>
IGMA	Insulating Glass Manufacturers Alliance <a href="http://www.igmaonline.org">http://www.igmaonline.org</a>
SJI	Steel Joist Institute <a href="http://www.steeljoist.org">http://www.steeljoist.org</a>
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. <a href="http://www.smacna.org">http://www.smacna.org</a>
SSPC	The Society for Protective Coatings <a href="http://www.sspc.org">http://www.sspc.org</a>
STI	Steel Tank Institute <a href="http://www.steeltank.com">http://www.steeltank.com</a>
SWI	Steel Window Institute <a href="http://www.steelwindows.com">http://www.steelwindows.com</a>
TCA	Tile Council of America, Inc. <a href="http://www.tileusa.com">http://www.tileusa.com</a>
TEMA	Tubular Exchange Manufacturers Association <a href="http://www.tema.org">http://www.tema.org</a>
TPI	Truss Plate Institute, Inc. 583 D'Onofrio Drive; Suite 200 Madison, WI 53719 (608) 833-5900
UBC	The Uniform Building Code See ICBO
UL	Underwriters' Laboratories Incorporated <a href="http://www.ul.com">http://www.ul.com</a>
ULC	Underwriters' Laboratories of Canada <a href="http://www.ulc.ca">http://www.ulc.ca</a>
WCLIB	West Coast Lumber Inspection Bureau 6980 SW Varns Road, P.O. Box 23145 Portland, OR 97223 (503) 639-0651
WRCLA	Western Red Cedar Lumber Association P.O. Box 120786 New Brighton, MN 55112 (612) 633-4334

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WWPA      Western Wood Products Association  
<http://www.wwpa.org>

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**SECTION 01 45 29**  
**TESTING LABORATORY SERVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by Department of Veterans.

**1.2 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
  - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
  - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-07.....Definitions for Mechanical Testing of Steel Products
  - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
  - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

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C31/C31M-06.....Making and Curing Concrete Test Specimens in the  
Field

C33-03.....Concrete Aggregates

C39/C39M-05.....Compressive Strength of Cylindrical Concrete  
Specimens

C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars

C138-07.....Unit Weight, Yield, and Air Content  
(Gravimetric) of Concrete

C140-07.....Sampling and Testing Concrete Masonry Units and  
Related Units

C143/C143M-05.....Slump of Hydraulic Cement Concrete

C172-07.....Sampling Freshly Mixed Concrete

C173-07.....Air Content of freshly Mixed Concrete by the  
Volumetric Method

C330-05.....Lightweight Aggregates for Structural Concrete

C567-05.....Density Structural Lightweight Concrete

C780-07.....Pre-construction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry

C1019-08.....Sampling and Testing Grout

C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete

C1077-06.....Laboratories Testing Concrete and Concrete  
Aggregates for Use in Construction and Criteria  
for Laboratory Evaluation

C1314-07.....Compressive Strength of Masonry Prisms

D698-07.....Laboratory Compaction Characteristics of Soil  
Using Standard Effort

D1143-07.....Piles Under Static Axial Compressive Load

D1188-07.....Bulk Specific Gravity and Density of Compacted  
Bituminous Mixtures Using Paraffin-Coated  
Specimens

D1556-07.....Density and Unit Weight of Soil in Place by the  
Sand-Cone Method

D1557-07.....Laboratory Compaction Characteristics of Soil  
Using Modified Effort

D2166-06.....Unconfined Compressive Strength of Cohesive Soil

D2167-94(R2001).....Density and Unit Weight of Soil in Place by the  
Rubber Balloon Method

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### 1.3 REQUIREMENTS:

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requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.

- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 EARTHWORK:**

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
  - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
  - 2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
  - 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
  - 1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698 and/or ASTM D1557.

2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
  - a. Building Slab Subgrade: At least one test of subgrade for every 185 m<sup>2</sup> (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m<sup>2</sup> (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
  - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
  - c. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
- C. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

### **3.2 CONCRETE:**

- A. Batch Plant Inspection and Materials Testing:
  1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
  2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
  3. Sample and test mix ingredients as necessary to insure compliance with specifications.
  4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever



a sieve analysis is made, and when it appears there has been a change in the aggregate.

5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

**B. Field Inspection and Materials Testing:**

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.

6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
  - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
  - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
  - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
  - b. Inspect preparation of construction, expansion, and isolation joints.

16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
  17. Observe concrete mixing:
    - a. Monitor and record amount of water added at project site.
    - b. Observe minimum and maximum mixing times.
  18. Measure concrete flatwork for levelness and flatness as follows:
    - a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    - c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
  19. Other inspections:
    - a. Grouting under base plates.
    - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
  2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
  3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
    - a. Cylinder identification number and date cast.
    - b. Specific location at which test samples were taken.
    - c. Type of concrete, slump, and percent air.
    - d. Compressive strength of concrete in MPa (psi).
    - e. Weight of lightweight structural concrete in  $\text{kg/m}^3$  (pounds per cubic feet).

- f. Weather conditions during placing.
- g. Temperature of concrete in each test cylinder when test cylinder was molded.
- h. Maximum and minimum ambient temperature during placing.
- i. Ambient temperature when concrete sample in test cylinder was taken.
- j. Date delivered to laboratory and date tested.

**3.9 REINFORCEMENT:**

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

**3.10 MASONRY:**

- A. Mortar Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C780.
    - b. Obtain samples during or immediately after discharge from batch mixer.
    - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
    - d. Test one sample at 7 days and 2 samples at 28 days.
  - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C1019.
    - b. Test one sample at 7 days and 2 samples at 28 days.
    - c. Perform test for each 230 m<sup>2</sup> (2500 square feet) of masonry.
- C. Masonry Unit Tests:
  - 1. Laboratory Compressive Strength Test:
    - a. Comply with ASTM C140.
    - b. Test 3 samples for each 460 m<sup>2</sup> (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m<sup>2</sup> (5000 square feet) of wall area.

Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

**3.11 STRUCTURAL STEEL:**

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
  - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
  - 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
  - 3. Approve welder qualifications by certification or retesting.
  - 4. Approve procedure for control of distortion and shrinkage stresses.
  - 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
  - 1. Weld Inspection:
    - a. Inspect welding equipment for capacity, maintenance and working condition.
    - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
    - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
    - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
    - e. Measure 25 percent of fillet welds.
    - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
      - 1) 20 percent of all shear plate fillet welds at random, final pass only.
      - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
      - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.

- 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
- 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
- g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
- h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
- i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
- 2. Bolt Inspection:
  - a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
  - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
  - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
  - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

**3.12 STEEL DECKING:**

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.13 SHEAR CONNECTOR STUDS:**

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.14 SPRAYED-ON FIREPROOFING:**

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from Resident Engineer.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
  - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
  - 1. Thickness: Select one bay per floor, or one bay for each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater

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- number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
2. Density: Take density determinations from each floor, or one test from each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.15 TYPE OF TEST:**

**A. Aggregate Base:**

Laboratory Compaction, ASTM D1557

Field Density, ASTM D1556

Aggregate, Base Course

Gradation (AASHTO T27)

Wear (AASHTO T96)

Soundness (AASHTO T104)

**B. Concrete:**

Making and Curing Concrete Test Cylinders (ASTM C31)

Compressive Strength, Test Cylinders (ASTM C39)

Concrete Slump Test (ASTM C143)

Concrete Air Content Test (ASTM C173)

Unit Weight, Lightweight Concrete (ASTM C567)

Aggregate, Normal Weight:

Gradation (ASTM C33)

Deleterious Substances (ASTM C33)

Soundness (ASTM C33)

Abrasion (ASTM C33)

Aggregate, Lightweight

Gradation (ASTM C330)

Deleterious Substances (ASTM C330)

Unit Weight (ASTM C330)

Flatness and Levelness Readings (ASTM E1155) (number of days)



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C. Reinforcing Steel:

Tensile Test (ASTM A370)

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Bend Test (ASTM A370)

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Mechanical Splice (ASTM A370)

\_\_\_\_\_

Welded Splice Test (ASTM A370)

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D. Masonry:

Making and Curing Test Cubes (ASTM C109)

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Compressive Strength, Test Cubes (ASTM C109)

\_\_\_\_\_

Sampling and Testing Mortar, Comp. Strength (ASTM C780)

\_\_\_\_\_

Sampling and Testing Grout, Comp. Strength (ASTM C1019)

\_\_\_\_\_

Masonry Unit, Compressive Strength (ASTM C140)

\_\_\_\_\_

Prism Tests (ASTM C1314)

\_\_\_\_\_

E. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164)

\_\_\_\_\_

Magnetic Particle Testing of Welds (ASTM E709)

\_\_\_\_\_

F. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605)..... \_\_\_\_\_

G. Technical Personnel:

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

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**SECTION 01 58 16**  
**TEMPORARY INTERIOR SIGNAGE**

**PART 1 GENERAL**

**DESCRIPTION**

This section specifies temporary interior signs.

**PART 2 PRODUCTS**

**2.1 TEMPORARY SIGNS**

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
- D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
- E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

**PART 3 EXECUTION**

**3.1 INSTALLATION**

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

**3.2 LOCATION**

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
  - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
  - 2. Folding doors or partitions.
  - 3. Toilet or bathroom doors within and between rooms.
  - 4. Communicating doors in partitions between rooms with corridor entrance doors.
  - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

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SECTION 01 74 19  
CONSTRUCTION WASTE MANAGEMENT

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.
  - 14. Fluorescent lamps.

**1.2 RELATED WORK**

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

**1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
  - 1. Excess or unusable construction materials.
  - 2. Packaging used for construction products.
  - 3. Poor planning and/or layout.
  - 4. Construction error.
  - 5. Over ordering.
  - 6. Weather damage.
  - 7. Contamination.
  - 8. Mishandling.
  - 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.

- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:
    - a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  - 4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.
    - b. Off site: Transportation means and destination. Include list of materials.
      - 1) Description of materials to be site-separated and self-hauled to designated facilities.
      - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
    - c. The names and locations of mixed debris reuse and recycling facilities or sites.
    - d. The names and locations of trash disposal landfill facilities or sites.
    - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.



## **1.6 APPLICABLE PUBLICATIONS**

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

## **1.7 RECORDS**

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

## **PART 2 – PRODUCTS**

### **2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

## **PART 3 – EXECUTION**

### **3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

### **3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

### **3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 01 81 11**

**SUSTAINABLE DESIGN REQUIREMENTS**

**PART 1 - GENERAL**

**1.1 SUMMARY**

This Section describes general requirements and procedures to comply with the Guiding Principles for Leadership in High Performance and Sustainable Buildings Memorandum of Understanding incorporated in the Executive Orders 13423 and 13514; Energy Policy Act of 2005 (EPA 2005) and the Energy Independence and Security Act of 2007 (EISA 2007).

**1.2 OBJECTIVES**

- A. To obtain acceptable Indoor Air Quality (IAQ) for the completed project and minimize the environmental impacts of the construction and operation, the Contractor during the construction phase of this project shall implement the following procedures:
  - 1. Select products that minimize consumption of non-renewable resources, consume reduced amounts of energy and minimize amounts of pollution to produce, and employ recycled and/or recyclable materials. It is the intent of this project to conform with EPA's Five Guiding Principles on environmentally preferable purchasing. The five principles are:
    - a. Include environmental considerations as part of the normal purchasing process.
    - b. Emphasize pollution prevention early in the purchasing process.
    - c. Examine multiple environmental attributes throughout a product's or service's life cycle.
    - d. Compare relevant environmental impacts when selecting products and services.
    - e. Collect and base purchasing decisions on accurate and meaningful information about environmental performance.
  - 2. Control sources for potential IAQ pollutants by controlled selection of materials and processes used in project construction in order to attain superior IAQ.
  - 3. Products and processes that achieve the above objectives to the extent currently possible and practical have been selected and

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included in these Construction Documents. The Contractor is responsible to maintain and support these objectives in developing means and methods for performing the work of this Contract and in proposing product substitutions and/or changes to specified processes.

4. Use building practices that insure construction debris and particulates do not contaminate or enter duct work prior to system startup and turn over.

#### 1.3 RELATED DOCUMENTS

- A. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT
- B. Section 01 81 09 TESTING FOR INDOOR AIR QUALITY (*PENDING GOV.T ISSUANCE*)
- C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS

#### 1.4 DEFINITIONS

- A. Agrifiber Products: Composite panel products derived from agricultural fiber
- B. Biobased Product: As defined in the 2002 Farm Bill, a product determined by the Secretary to be a commercial or industrial product (other than food or feed) that is composed, in whole or in significant part, of biological products or renewable domestic agricultural materials (including plant, animal, and marine materials) or forestry materials
- C. Biobased Content: The weight of the biobased material divided by the total weight of the product and expressed as a percentage by weight
- D. Certificates of Chain-of-Custody: Certificates signed by manufacturers certifying that wood used to make products has been tracked through its extraction and fabrication to ensure that it was obtained from forests certified by a specified certification program
- E. Composite Wood: A product consisting of wood fiber or other plant particles bonded together by a resin or binder
- F. Construction and Demolition Waste: Includes solid wastes, such as building materials, packaging, rubbish, debris, and rubble resulting from construction, remodeling, repair and demolition operations. A construction waste management plan is to be provided by the Contractor as defined in Section 01 74 19.

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- G. Third Party Certification: Certification of levels of environmental achievement by nationally recognized sustainability rating system.
- H. Light Pollution: Light that extends beyond its source such that the additional light is wasted in an unwanted area or in an area where it inhibits view of the night sky
- I. Recycled Content Materials: Products that contain pre-consumer or post-consumer materials as all or part of their feedstock
- J. Post-Consumer Recycled Content: The percentage by weight of constituent materials that have been recovered or otherwise diverted from the solid-waste stream after consumer use
- K. Pre-Consumer Recycled Content: Materials that have been recovered or otherwise diverted from the solid-waste stream during the manufacturing process. Pre-consumer content must be material that would not have otherwise entered the waste stream as per Section 5 of the FTC Act, Part 260 "Guidelines for the Use of Environmental Marketing Claims": [www.ftc.gov/bcp/grnrule/guides980427](http://www.ftc.gov/bcp/grnrule/guides980427)
- L. Regional Materials: Materials that are extracted, harvested, recovered, and manufactured within a radius of 250 miles (400 km) from the Project site
- M. Salvaged or Reused Materials: Materials extracted from existing buildings in order to be reused in other buildings without being manufactured
- N. Sealant: Any material that fills and seals gaps between other materials
- O. Type 1 Finishes: Materials and finishes which have a potential for short-term levels of off gassing from chemicals inherent in their manufacturing process, or which are applied in a form requiring vehicles or carriers for spreading which release a high level of particulate matter in the process of installation and/or curing.
- P. Type 2 Finishes: "Fuzzy" materials and finishes which are woven, fibrous, or porous in nature and tend to adsorb chemicals off gas
- Q. Volatile Organic Compounds (VOCs): Any compound of carbon, excluding carbon monoxide, carbon dioxide, carbonic acid, metallic carbides or carbonates, and ammonium carbonate, which participates in atmospheric photochemical reactions. Compounds that have negligible photochemical

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reactivity, listed in EPA 40 CFR 51.100(s), are also excluded from this regulatory definition.

#### 1.5 SUBMITTALS

##### A. Sustainable Design Submittals:

1. Water Conserving Fixtures: Submittals must include manufacturer's cut sheets for all water-consuming plumbing fixtures and fittings (toilets, urinals, faucets, showerheads, etc.) highlighting maximum flow rates and/or flush rates. Include cut sheets for any automatic faucet-control devices.
2. Heat Island Effect:
  - a. Site Paving: Provide manufacturer's cut sheets for all impervious paving materials, highlighting the Solar Reflectance Index (SRI) of the material. Also, provide cut sheets for all pervious paving materials.
  - b. Roofing Materials: Submittals for roofing materials must include manufacturer's cut sheets or product data highlighting the Solar Reflectance Index (SRI) of the material.
3. Water Conserving Fixtures: Submittals must include manufacturer's cut sheets for all water-consuming plumbing fixtures and fittings (toilets, urinals, faucets, showerheads, etc.) highlighting maximum flow rates and/or flush rates. Include cut sheets for any automatic faucet-control devices.
4. Process Water Use: Provide manufacturer's cut sheets for all water-consuming commercial equipment (clothes washers, dishwashers, ice machines, etc.), highlighting water consumption performance. Include manufacturer's cut sheets or product data for any cooling towers, highlighting water consumption estimates, water use reduction measures, and corrosion inhibitors.
5. Elimination of CFCs AND HCFCs: Provide manufacturer's cut sheets for all cooling equipment with manufacturer's product data, highlighting refrigerants; provide manufacturer's cut sheets for all fire-suppression equipment, highlighting fire-suppression agents; provide manufacturer's cut-sheets for all polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation, highlighting the blowing agent(s).

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6. Appliances and Equipment: Provide copies of manufacturer's product data for all Energy Star eligible equipment and appliances, including office equipment, computers and printers, electronics, and commercial food service equipment (excluding HVAC and lighting components), verifying compliance with EPA's Energy Star program.
7. Measurement and Verification Systems: Provide cut sheets and manufacturer's product data for all controls systems, highlighting electrical metering and trending capability components.
8. Salvaged or Reused Materials: Provide documentation that lists each salvaged or reused material, the source or vendor of the material, the purchase price, and the replacement cost if greater than the purchase price.
9. Recycled Content: Submittals for all materials with recycled content (excluding MEP systems equipment and components) must include the following documentation:
  - a. Cost of each material or product, excluding cost of labor and equipment for installation
  - b. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the percentage of post-consumer and pre-consumer recycled content (by weight) of each material or product
  - c. An electronic spreadsheet that tabulates the Project's total materials cost and combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value) expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate, on an ongoing basis, line items for each material, including cost, pre-consumer recycled content, post-consumer recycled content, and combined recycled content value.
10. Regional Materials: Submittals for all products or materials expected to contribute to the regional calculation (excluding MEP systems equipment and components) must include the following documentation:



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- a. Cost of each material or product, excluding cost of labor and equipment for installation
  - b. Location of product manufacture and distance from point of manufacture to the Project Site
  - c. Location of point of extraction, harvest, or recovery for each raw material in each product and distance from the point of extraction, harvest, or recovery to the Project Site
  - d. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of manufacture for each regional material
  - e. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of extraction, harvest, or recovery for each regional material or product, including, at a minimum, gravel and fill, planting materials, concrete, masonry, and GWB
  - f. An electronic spreadsheet that tabulates the Project's total materials cost and regional materials value, expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate on an ongoing basis, line items for each material, including cost, location of manufacture, distance from manufacturing plant to the Project Site, location of raw material extraction, and distance from extraction point to the Project Site.
11. Biobased Products:
- a. Rapidly Renewable Products: Submittals must include written documentation from the manufacturer declaring that rapidly renewable materials are made from plants harvested within a ten-year or shorter cycle and must indicate the percentage (by weight) of these rapidly renewable components contained in the candidate products, along with the costs of each of these materials, excluding labor and delivery costs.
  - b. Certified Wood: Submittals for all wood-based materials must include a statement indicating the cost of each product

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containing FSC Certified wood, exclusive of labor and delivery costs, and third party verification of certification from one of the following:

- 1) Documentation from the supplier verifying that 100% of the wood-based content originates from SFI third-party certified forest lands, identifying the company or companies that performed the SFI third-party certification for both the forest land management and the certified product content.
12. Outdoor Air Delivery Monitoring: Provide manufacturer's cut sheets highlighting the installed carbon dioxide monitoring system components and sequence of controls shop drawing documentation, including CO2 differential set-points and alarm capabilities.
13. Interior Adhesives and Sealants: Submittals for all field-applied adhesives and sealants, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content.
  - a. Provide manufacturers' documentation verifying all adhesives used to apply laminates, whether shop-applied or field-applied, contain no urea-formaldehyde.
14. Interior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content
15. Exterior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on ambient air quality, must include manufacturer's MSDSs or other manufacturer's Product Data highlighting VOC content.
16. Composite Wood and Agrifiber Binders: Submittals for all composite wood and agrifiber products (including but not limited to particleboard, wheatboard, strawboard, agriboard products, engineered wood components, solid-core wood doors, OSB, MDF, and plywood products) must include manufacturer's product data verifying that these products contain no urea-formaldehyde resins.

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17. Systems Furniture and Seating: Provide manufacturer's product data verifying that all systems furniture and seating products meet the requirements of one of the following:
  - a. Greenguard certification
  - b. SCS Indoor Advantage certification
  - c. SCS Indoor Advantage Gold certification
  - d. BIFMA Standard X7.1-2005, as tested to BIFMA method M7.1-2005 and as verified by an independent laboratory
  - d. Calculated indoor air concentration limits for furniture systems and seating determined by the U.S. EPA's Environmental Technology Verification Large Chamber Test Protocol for Measuring Emissions of VOCs and Aldehydes (September 1999) testing protocol as conducted in an independent air quality testing laboratory
18. Air Filtration: Provide manufacturer's cut sheets and product data highlighting the following:
  - a. Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs) per ASHRAE HVAC Design Manual for Hospitals and Clinics.
  - b. Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed AHUs are used during construction. See above for requirements
19. Mercury in Lighting: Provide manufacturer's cut sheets or product data for all fluorescent or HID lamps highlighting mercury content.
20. Lighting Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all lighting controls systems components.
21. Thermal Comfort Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all thermal comfort-control systems components.
22. Blended Cement: It is the intent of this specification to reduce CO<sub>2</sub> emissions and other environmentally detrimental effects resulting from the production of portland cement by requiring that all concrete mixes, in aggregate, utilize blended cement mixes to

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- displace 40% of the portland cement typically included in conventional construction. Provide the following submittals:
- a. Copies of concrete design mixes for all installed concrete
  - b. Copies of typical regional baseline concrete design mixes for all compressive strengths used on the Project
  - c. Quantities in cubic yards of each installed concrete mix
23. Gypsum Wall Board: Provide manufacturer's cut sheets or product data verifying that all gypsum wallboard products are moisture and mold-resistant.
24. Fiberglass Insulation: Provide manufacturer's cut sheets or product data verifying that fiberglass batt insulation contains no urea-formaldehyde.
25. Duct Acoustical Insulation: Provide manufacturer's cut sheets or product data verifying that mechanical sound insulation materials in air distribution ducts consists of an impervious, non-porous coatings that prevent dust from accumulating in the insulating materials.
26. Green Housekeeping: Provide documentation that all cleaning products and janitorial paper products meet the VOC limits and content requirements of this specification section.
- B. Project Materials Cost Data: Provide a spreadsheet in an electronic file indicating the total cost for the Project and the total cost of building materials used for the Project, as follows:
1. Not more than 60 days after the Preconstruction Meeting, the General Contractor shall provide to the Owner and Architect a preliminary schedule of materials costs for all materials used for the Project organized by specification section. Exclude labor costs and all mechanical, electrical, and plumbing (MEP) systems materials and labor costs. Include the following:
    - a. Identify each reused or salvaged material, its cost, and its replacement value.
    - b. Identify each recycled-content material, its post-consumer and pre-consumer recycled content as a percentage the product's weight, its cost, its combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half

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- of the pre-consumer recycled content value), and the total combined recycled content value for all materials as a percentage of total materials costs.
- c. Identify each regional material, its cost, its manufacturing location, the distance of this location from the Project site, the source location for each raw material component of the material, the distance of these extraction locations from the Project site, and the total value of regional materials as a percentage of total materials costs.
  - d. Identify each biobased material, its source, its cost, and the total value of biobased materials as a percentage of total materials costs. Also provide the total value of rapidly renewable materials (materials made from plants that are harvested in less than a 10-year cycle) as a percentage of total materials costs.
  - e. Identify each wood-based material, its cost, the total wood-based materials cost, each FSC Certified wood material, its cost, and the total value of Certified wood as a percentage of total wood-based materials costs.
2. Provide final versions of the above spreadsheets to the Owner and Architect not more than 14 days after Substantial Completion.
- C. Construction Waste Management: See Section 01 74 19 "Construction Waste Management" for submittal requirements.
- D. Construction Indoor Air Quality (IAQ) Management: Submittals must include the following:
1. Not more than 30 days after the Preconstruction Meeting, prepare and submit for the Architect and Owner's approval, an electronic copy of the draft Construction IAQ Management Plan in an electronic file including, but not limited to, descriptions of the following:
  2. Instruction procedures for meeting or exceeding the minimum requirements of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, 1995, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling

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- a. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage
  - b. Schedule of submission to Architect of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials
  - c. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille
  - d. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit
3. Not more than 30 days following receipt of the approved draft CIAQMP, submit an electronic copy of the approved CIAQMP in an electronic file, along with the following:
  - a. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for all filtration media to be installed at return air grilles during construction if permanently installed AHUs are used during construction.
  - b. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs).
4. Not more than 14 days after Substantial Completion provide the following:
  - a. Documentation verifying required replacement of air filtration media in all air handling units (AHUs) after the completion of construction and prior to occupancy and, if applicable, required installation of filtration during construction.
  - b. Minimum of 18 Construction photographs: Six photographs taken on three different occasions during construction of the SMACNA approaches employed, along with a brief description of each approach, documenting implementation of the IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.

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- c. A copy of the report from testing and inspecting agency documenting the results of IAQ testing, demonstrating conformance with IAQ testing procedures and requirements defined in Section 01 81 09 "Testing for Indoor Air Quality."
- E. Commissioning: See Section 01 91 00 "General Commissioning Requirements" for submittal requirements.
- F. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:
  - 1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 01 74 19 "Construction Waste Management."
  - 2. Construction IAQ Management: See details below under Section 3.2 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.

#### 1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss the Construction Waste Management Plan, the required Construction Indoor Air Quality (IAQ) Management Plan, and all other Sustainable Design Requirements. The purpose of this meeting is to develop a mutual understanding of the Project's Sustainable Design Requirements and coordination of the Contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.
- B. Construction Job Conferences: The status of compliance with the Sustainable Design Requirements of these specifications will be an agenda item at all regular job meetings conducted during the course of work at the site.

#### PART 2 – PRODUCTS

##### 2.1 PRODUCT ENVIRONMENTAL REQUIREMENTS

- A. Do not burn rubbish, organic matter, etc. or any material on the site. Dispose of legally in accordance with Specifications Sections 01 74 19.
- B. Roofing Materials: All roofing systems, other than vegetated roof systems, must comply with the following requirements:

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1. Low-Sloped roofing less than or equal to 2:12 slope must have an SRI of at least 78.
2. Steep-Sloped roofing greater than 2:12 slope must have an SRI of at least 29.
3. Roofing Materials: Light-colored, reflective, and high-emissivity roofing helps to reduce localized heat build-up from roof surfaces that contribute to the urban heat island effect.

C. Exterior Lighting Fixtures:

1. All exterior luminaires must emit 0% of the total initial designed fixture lumens at an angle above 90° from nadir and/or meet the requirements of the Dark Sky certification program.
2. Exterior lighting cannot exceed 80% of the lighting power densities defined by ASHRAE/IESNA Standard 90.1-2004, Exterior Lighting Section, without amendments.
3. No lighting of building facades or landscape features is permitted.

D. Water-Conserving Fixtures: Plumbing fixtures and fittings shall use in aggregate at least 40% less water than the water use baseline calculated for the building after meeting the Energy Policy Act of 1992 fixture performance requirements. Flow and flush rates shall not exceed the following:

1. Toilets: no more than 1.3 gallons per flush, otherwise be dual flush 1.6/0.8 gallons per flush, and have documented bowl evacuation capability per MaP testing of at least 400 grams
2. Urinals: Water sense rated with no more than 0.125 gallons per flush or use where considered appropriate.
3. Lavatory Faucets: 0.5 gpm with automatic faucet controls
4. Kitchen Sink Lavatories: 2.2 gpm
5. Showerheads: no more than 1.5gpm

E. Process Water Use: Employ strategies that in aggregate result in 20% less water use than the process water use baseline for the building after meeting the commercial equipment and HVAC performance requirements as listed in the Table below. For equipment not addressed by EPACT 2005 or the list below, additional equipment performance requirements may be proposed provided documentation supporting the proposed benchmark or industry standard is submitted.



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1. Cooling Towers: 2.3 gallons/ton-hr. water loss

#### F. Elimination of CFCs AND HCFCs:

1. Ozone Protection: Base building cooling equipment shall contain no refrigerants other than the following: HCFC-123, HFC-134a, HFC-245fa, HFC-407c, or HFC 410a.
2. Fire suppression systems may not contain ozone-depleting substances.
3. Extruded polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation shall not be manufactured with hydrochlorofluorocarbon (HCFC) blowing agents.

#### G. Appliances and Equipment: All Energy Star eligible equipment and appliances, including office equipment, computers and printers, electronics, and commercial food service equipment (excluding HVAC and lighting components), shall be qualified by EPA's Energy Star program.

#### H. HVAC Distribution Efficiency:

1. All duct systems shall be constructed of galvanized sheet metal, aluminum, or stainless steel as deemed appropriate based on the application requirements. No fiberglass duct board shall be permitted.
2. All medium- and high-pressure ductwork systems shall be pressure-tested in accordance with the current SMACNA standards.
3. All ductwork shall be externally insulated. No interior duct liner shall be permitted.
4. Where possible, all air terminal connections shall be hard-connected with sheet metal ductwork. If flexible ductwork is used, no flexible duct extension shall be more than six feet in length.
5. All HVAC equipment shall be isolated from the ductwork system with flexible duct connectors to minimize the transmittance of vibration.
6. All supply and return air branch ducts shall include the appropriate style of volume damper. Air terminal devices such as grilles, registers, and diffusers shall be balanced at duct branch dampers, not at terminal face.

#### I. Measurement and Verification: Install controls and monitoring devices as required by MEP divisions order to comply with International Performance Measurement & Verification Protocol (IPMVP), Volume III:

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Concepts and Options for Determining Energy Savings in New Construction, April 2003, Option D.

1. The IPMVP provides guidance on situation-appropriate application of measurement and verification strategies.
- J. Salvaged or Reused materials: There shall be no substitutions for specified salvaged and reused materials and products.
  1. Salvaged materials: Use of salvaged materials reduces impacts of disposal and manufacturing of replacements.
- K. Recycled Content of Materials:
  1. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of 30% of the cost of materials used for the Project, exclusive of all MEP equipment, labor, and delivery costs. The Contractor shall make all attempts to maximize the procurement of materials with recycled content.
    - a. e post-consumer recycled content value of a material shall be determined by dividing the weight of post-consumer recycled content by the total weight of the material and multiplying by the cost of the material.
    - b. Do not include mechanical and electrical components in the calculations.
    - c. Do not include labor and delivery costs in the calculations.
    - d. Recycled content of materials shall be defined according to the Federal Trade Commission's "Guide for the Use of Environmental Marketing Claims," 16 CFR 260.7 (e).
    - e. Utilize all on-site existing paving materials that are scheduled for demolition as granulated fill, and include the cost of this material had it been purchased in the calculations for recycled content value.
    - f. The materials in the following list must contain the minimum recycled content indicated:

Category	Minimum Recycled Content
Compost/mulch	100% post-consumer

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Asphaltic Concrete Paving	25% post-consumer
Cast-in-Place Concrete	6% pre-consumer
CMU: Gray Block	20% pre-consumer
Steel Reinforcing Bars	90% combined
Structural Steel Shapes	90% combined
Steel Joists	75% combined
Steel Deck	75% combined
Steel Fabrications	60% combined
Steel Studs	30% combined
Steel Roofing	30% post-consumer
Aluminum Fabrications	35% combined
Rigid Insulation	20% pre-consumer
Batt insulation	30% combined

- - - E N D - - -

**SECTION 01 91 00**

**GENERAL COMMISSIONING REQUIREMENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall

encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction, and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
  2. Verify and document proper integrated performance of equipment and systems.
  3. Verify that Operations & Maintenance documentation is complete.
  4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
  5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
  6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.
- G. The Commissioning Agent, both the firm and individual designated as the Commissioning Agent, shall be certified by at least one of the following entities: the National Environmental Balancing Bureau (NEBB), the Associated Air Balance Council Commissioning Group (AABC), and the Building Commissioning Association (BCA). Certification(s) shall be valid and active. Proof of certification(s) shall be submitted to the Contracting Officer and the Resident Engineer three (3) calendar days after the Notice to Proceed.

## **1.2 CONTRACTUAL RELATIONSHIPS**

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any

way is strictly limited to the authority of the Contracting Officer and the Resident Engineer.

- B. In this structure, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.
- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:
  - 1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
  - 2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.

3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

#### **1.3 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 07 08 00 FACILITY EXTERIOR CLOSURE COMMISSIONING.
- C. Section 21 08 00 COMMISSIONING OF FIRE PROTECTION SYSTEMS.
- D. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- E. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- F. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- G. Section 27 08 00 COMMISSIONING OF COMMUNICATIONS SYSTEMS.
- H. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- I. Section 31 08 00 COMMISSIONING OF UTILITIES.

#### **1.4 SUMMARY**

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the VA requirements developed for the project.

1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" and the prerequisite of "Fundamental Building Systems Commissioning."
  2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
  3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.
- D. The commissioning activities have been developed to support the Green Buildings Initiative Green Globes rating program and to support delivery of project performance in accordance with the VA requirements developed for the project.

#### 1.5 DEFINITIONS

- A. Architect: Includes Architect identified in the Contract for Construction between the Department of Veterans Affairs and Contractor, plus consultant/design professionals responsible for design of fire suppression, plumbing, HVAC, controls for HVAC systems, electrical, communications, electronic safety and security, as well as other related systems.
- B. CxA: Commissioning Agent.
- C. Commissioning Plan: a document that is an overall plan that outlines the commissioning process, commissioning team responsibilities, schedule for commissioning activities, and commissioning documents.
- D. Commissioning Issue: a condition in the installation or function of a component, piece of equipment or system that affects the system operations, maintenance, and/or repair.
- E. Commissioning Observation: a condition in the installation or function of a component, piece of equipment or system that may not be in compliance with the Contract Documents, or may not be in compliance with the manufacturer's installation instruction, or may not be in compliance with generally accepted industry standards.
- F. Systems Functional Performance Test: a test, or tests, of the dynamic function and operation of equipment and systems using manual (direct observation) or monitoring methods. Systems Functional Performance Testing is the dynamic testing of systems (rather than just components) under full operation (e.g., the chiller pump is tested interactively



with the chiller functions to see if the pump ramps up and down to maintain the differential pressure setpoint). Systems are tested under various modes, such as during low cooling or heating loads, high loads, component failures, unoccupied, varying outside air temperatures, fire alarm, power failure, etc. The systems are run through all the control system's sequences of operation and components are verified to be responding as the sequences state. Traditional air or water test and balancing (TAB) is not Systems Functional Performance Testing, in the commissioning sense of the word. TAB's primary work is setting up the system flows and pressures as specified, while System Functional Performance Testing is verifying that the system has already been set up properly and is functioning in accordance with the Construction Documents. The Commissioning Agent develops the Systems Functional Performance Test Procedures in a sequential written form, coordinates, witnesses, and documents the actual testing. Systems Functional Performance Testing is performed by the Contractor. Systems Functional Performance Tests are performed after startups, control systems are complete and operational, TAB functions and Pre-Functional Checklists are complete.

- G. System: A system is defined as the entire set of components, equipment, and subsystems which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one component of an entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam supply, chilled water supply, refrigerant supply, hot water supply, controls and electrical service, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of the fuel supply, combustion air, controls, steam, feedwater supply, condensate return and other related components.
- H. Pre-Functional Checklist: a list of items provided by the Commissioning Agent to the Contractor that require inspection and elementary component tests conducted to verify proper installation of equipment. Pre-Functional Checklists are primarily static inspections and procedures to prepare the equipment or system for initial operation

(e.g., belt tension, oil levels OK, labels affixed, gages in place, sensors calibrated, etc.). However, some Pre-Functional Checklist items entail simple testing of the function of a component, a piece of equipment or system (such as measuring the voltage imbalance on a three-phase pump motor of a chiller system). The term "Pre-Functional" refers to before Systems Functional Performance Testing. Pre-Functional Checklists augment and are combined with the manufacturer's startup checklist and the Contractor's Quality Control checklists.

- I. Seasonal Functional Performance Testing: a test or tests that are deferred until the system will experience conditions closer to their design conditions.
- J. VA: Includes the Contracting Officer, Resident Engineer, or other authorized representative of the Department of Veterans Affairs.
- K. TAB: Testing, Adjusting, and Balancing.

#### **1.6 SYSTEMS TO BE COMMISSIONED**

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following systems will be commissioned as part of this project:
  - 1. Facility exterior closure (Division 7 and Division 8)
    - a. Roofs (Asphalt shingles, slate shingles, wood shingles, clay roof tiles, built-up bituminous, modified bituminous, EPDM, PVC, fluid-applied, sprayed polyurethane, flashing & sheet metal, metal roofing, roof specialties, and roof accessories)
    - b. Exterior Doors (Revolving, glass leaf, emergency exit, and service)
    - c. Louvers and Vents
    - d. Sealants (Caulking, mechanical seals, and wind and vapor barriers)
  - 2. Fire Suppression (Division 21)
    - a. Fire Protection System - Wet-pipe fire suppression.
  - 3. Plumbing (Division 22)
    - a. Domestic Hot Water systems (Domestic water heaters, steam-to-hot water converters, hot water circulating pumps and motors, controls, combustion burners/fans/motors).

- b. Medical Gas systems (Medical compressed air and air compressor, laboratory vacuum and vacuum pumps, nitrous oxide and oxygen, Medical Gas Alarm System).
  - c. Domestic Water Booster Pumps (Controls, piping, compression tanks, pumps, motors, and Variable Speed Drives).
  - d. Sewage Ejection Pumps (Sump level controls, pump alternator, alarms and alarm panel, pumps and motors).
  - e. Sump Pumps (Sump level controls, pump alternator, alarms and alarm panel, pumps and motors).
  - f. Domestic Water Filtration and Softener Systems (Tanks and casings, gages and instruments, controls, pumps and motors - if applicable, packaged piping, alarms).
  - g. Chemical Waste System & Equipment (Waste storage tanks or sumps, controls and alarms, pumps and motors - if applicable).
  - h. Process Water Systems (Controls, piping, tanks and casings, gages and instruments, pumps, motors, and Variable Speed Drives - if applicable for reverse osmosis (RO) and deionized water (DI) systems).
  - i. Emergency Plumbing Fixtures (Showers, eye wash stations, water tempering valves, instruments and gages).
4. HVAC (Division 23)
- a. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
  - b. Dehumidification Systems (Energy recovery devices - such as enthalpy wheels, fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties, controls, gages, and vibration isolation).
  - c. Heating Hot Water Systems (Boilers, controls, instrumentation and gages, flues, heating water pumps and motors, Variable Speed Drives, mixing valves).
  - d. Condensate Return Systems (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and

- instrumentation, deaerators, boiler feed pumps and motors, safeties).
- e. Chilled Water Systems (Chilled water pumps and motors, Variable Speed Drives, chiller motor/compressor, controls, instrumentation and safeties, isolation valves, blending valves, side stream water cleaners/scrubbers/filters).
  - f. Condenser Water Systems for Chillers (Condenser water pumps and motors, Variable Speed Drives, cooling tower fans, cooling tower sump level controls, open-circuit water treatment system, water treatment injection pumps and motors, water treatment controls, cooling tower basin heaters and controls, side stream water cleaners/scrubbers/filters, tower bypass valves).
  - g. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
  - h. Steam System (Boilers, controls, gages and instrumentation, safety relief valves, combustion burners/fans/motors, fuel delivery pumps and motors, flues).
  - i. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).
  - j. Laboratory Exhaust Systems (Fume hoods, pressure controls, system alarms, fans, motors, and Variable Speed Drives).
  - k. Laboratory Ventilation Systems (Supply air terminal units and controls, pressure controls and alarms, fans, motors, and Variable Speed Drives).
  - l. Room Pressurization Equipment (Pressure sensors, terminal units/dampers, and controls and alarms).
  - m. HVAC Water Treatment Systems (Closed circuits - including shot feeders and final water analysis, open circuits - including water analysis, chemical/biocide tanks, injection piping, chemical/biocide pumps and motors, controls, water meter, and automatic blowdown).
  - n. Fuel Delivery and Storage Systems for Boilers and Standby Generators (Fuel level monitoring/controls/alarms, transfer pumps and motors, leak detection monitoring/alarms, and fill systems)

5. Electrical (Division 26)
  - a. Normal Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - b. Life Safety Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - c. Critical Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - d. Essential Equipment Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - e. Lighting Controls (Control system hardware and software, scene settings, zone settings, occupancy sensor interface, and unoccupied cycle control).
  - f. Uninterruptible Power Supply Systems and UPS Power Distribution Systems (Battery chargers, static and dynamic power generators - i.e. inverters, MG sets, metering and controls, system power displays, and distribution panel circuit breakers).
6. Communications (Division 27)
  - a. Facility Telecommunications and Data Distribution Systems.
  - b. Nurse Call / Code Blue Systems (Local stations, system hardware and software, reset functions, response time per activation, and notification signals).
  - c. Public Address and Mass Notification Systems (Amplifiers and head-end hardware, speaker volume, and background noise - i.e. hiss or similar interference).
  - d. Healthcare Intercommunications and Program Systems (Local stations, system hardware and software, and notification signals).
7. Electronic Safety and Security (Division 28)
  - a. Fire Detection and Alarm (Master panel and software, addressable units - i.e. pull stations, flow detectors, heat detectors, etc., controls and alarm functions, horns/bells/door releases and other output devices, and fire command center functions - stairwell

communications, stairwell pressurization fan start, mechanical systems shutdowns).

8. Site Utility Systems (Division 31)

- a. Sanitary Sewage Lift Stations (Lift station sump or tank level controls, pump alternator, alarms and alarm panel, pumps and motors).
- b. Steam Condensate Pump Stations (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, and safeties).
- c. Storm Drainage Pump Systems (Sump level controls, pump alternator, alarms and alarm panel, pumps and motors).

**1.7 COMMISSIONING TEAM**

A. Members Appointed by Contractor:

1. Contractor: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. Representatives of the facility user and operation and maintenance personnel.
3. Architect and engineering design professionals.

**1.8 VA'S COMMISSIONING RESPONSIBILITIES**

- A. Appoint an individual, company or firm to act as the Commissioning Agent.

- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
  - 1. Coordination meetings.
  - 2. Training in operation and maintenance of systems, subsystems, and equipment.
  - 3. Testing meetings.
  - 4. Witness and assist in Systems Functional Performance Testing.
  - 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

#### **1.9 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES**

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
  - 1. Participate in commissioning coordination meetings.
  - 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
  - 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
  - 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
  - 5. Review and comment on commissioning documentation.

6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

#### **1.10 COMMISSIONING AGENT'S RESPONSIBILITIES**

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.



- F. Observe construction and report progress, observations and issues.  
Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

#### 1.11 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
  2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
  3. Identification of systems and equipment to be commissioned.
  4. Schedule of Commissioning Coordination meetings.
  5. Identification of items that must be completed before the next operation can proceed.
  6. Description of responsibilities of commissioning team members.
  7. Description of observations to be made.
  8. Description of requirements for operation and maintenance training.
  9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
  10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
  11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
  12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems

Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

- C. Pre-Functional Checklists: The Commissioning Agent will prepare *Pre-Functional Checklists*. *Pre-Functional Checklists shall be completed* and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check *Pre-Functional Checklists* to verify accuracy and readiness for testing. Inaccurate or incomplete *Pre-Functional Checklists* shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems

and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.
- b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
- c. Identify changes to the Contract Documents that may require action.

- d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
  - e. Identify person(s) who corrected or resolved the issue.
  - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
- 1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
  - 2. Commissioning plan.
  - 3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
  - 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
  - 5. Commissioning Issues Log.
  - 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:
- 1. Documentation of deferred and off season test(s) results.

2. Completed Systems Functional Performance Test Procedures for off season test(s).
  3. Documentation that unresolved system performance issues have been resolved.
  4. Updated Commissioning Issues Log, including status of unresolved issues.
  5. Identification of potential Warranty Claims to be corrected by the Contractor.
- I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
  2. Reference to Final Commissioning Plan.
  3. Reference to Final Commissioning Report.
  4. Approved Operation and Maintenance Data as submitted by the Contractor.

#### **1.12 SUBMITTALS**

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
  2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
  3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.

4. **Commissioning Documents:** A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
  5. **Commissioning Activities Schedule:** Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
  6. **Pre-Functional Checklists:** Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
  7. **Systems Functional Performance Test Procedures:** Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
  - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
  - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

#### **1.13 COMMISSIONING PROCESS**

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.



C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

#### **1.14 QUALITY ASSURANCE**

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

#### **1.15 COORDINATION**

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor will work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.

- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

## **PART 2 - PRODUCTS**

### **2.1 TEST EQUIPMENT**

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured

(not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and when dropped or damaged. Calibration tags shall be affixed or certificates readily available.

### **PART 3 - EXECUTION**

#### **3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS**

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
  - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
  - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
  - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
  - b. The full startup plan shall at a minimum consist of the following items:
    - 1) The Pre-Functional Checklists.

- 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
- 3) The manufacturer's normally used field checkout sheets.
  - a) The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
  - b) The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
3. Sensor and Actuator Calibration
  - a. All field installed temperature, relative humidity, CO<sub>2</sub> and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
  - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
  - a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
  - b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
  - c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
  - d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

### **3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP**

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed

successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

### **3.3 PHASED COMMISSIONING**

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

### **3.4 TRENDING AND ALARMS**

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
  - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.

2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
  3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall

implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. Refer to HVAC control drawings(MH800 series) for control points, trending and alarm requirements.

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

### 3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.



C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number
3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment.
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified
9. Formulas used in any calculations

10. Required pretest field measurements
  11. Instructions for setting up the test.
  12. Special cautions, alarm limits, etc.
  13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
  14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
  15. A section for comments.
  16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
  2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
  3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.

4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days notice to the Commissioning Agent and the VA regarding the

completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

### **3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS**

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.

2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
  - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
  - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
  - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
  - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.

- c. The Commissioning Agent will document the resolution process.
  - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
- 1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
  - 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
  - 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
  - 3. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.

4. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

### **3.7 DEFERRED TESTING**

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

### **3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS**

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation

conference to include VA's Resident Engineer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
  2. Review installed systems, subsystems, and equipment.
  3. Review instructor qualifications.
  4. Review instructional methods and procedures.
  5. Review training module outlines and contents.
  6. Review course materials (including operation and maintenance manuals).
  7. Review and discuss locations and other facilities required for instruction.
  8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
  9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
  2. Qualification Data: Submit qualifications for facilitator and/or instructor.
  3. Attendance Record: For each training module, submit list of participants and length of instruction time.
  4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.



5. Demonstration and Training Videotapes: Submit two copies within seven days of end of each training module.
  - a. Identification: On each copy, provide an applied label with the following information:
    - 1) Name of Project.
    - 2) Name and address of photographer
    - 3) Name of Contractor.
    - 4) Date videotape was recorded.
    - 5) Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. QUALITY ASSURANCE

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. COORDINATION

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. INSTRUCTION PROGRAM

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
  - a. Fire protection systems, including fire alarm and fire suppression systems.
  - b. Intrusion detection systems.
  - c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
  - d. Medical equipment, including medical gas equipment and piping.
  - e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
  - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
  - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
  - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
  - i. switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
  - j. Lighting equipment and controls.
  - k. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
  - l. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
  1. Basis of System Design, Operational Requirements, and Criteria:  
Include the following:
    - a. System, subsystem, and equipment descriptions.
    - b. Performance and design criteria if Contractor is delegated design responsibility.

- c. Operating standards.
  - d. Regulatory requirements.
  - e. Equipment function.
  - f. Operating characteristics.
  - g. Limiting conditions.
  - h. Performance curves.
2. Documentation: Review the following items in detail:
- a. Emergency manuals.
  - b. Operations manuals.
  - c. Maintenance manuals.
  - d. Project Record Documents.
  - e. Identification systems.
  - f. Warranties and bonds.
  - g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
- a. Instructions on meaning of warnings, trouble indications, and error messages.
  - b. Instructions on stopping.
  - c. Shutdown instructions for each type of emergency.
  - d. Operating instructions for conditions outside of normal operating limits.
  - e. Sequences for electric or electronic systems.
  - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
  - b. Equipment or system break-in procedures.
  - c. Routine and normal operating instructions.
  - d. Regulation and control procedures.
  - e. Control sequences.
  - f. Safety procedures.
  - g. Instructions on stopping.
  - h. Normal shutdown instructions.
  - i. Operating procedures for emergencies.
  - j. Operating procedures for system, subsystem, or equipment failure.
  - k. Seasonal and weekend operating instructions.
  - l. Required sequences for electric or electronic systems.

- m. Special operating instructions and procedures.
- 5. Adjustments: Include the following:
  - a. Alignments.
  - b. Checking adjustments.
  - c. Noise and vibration adjustments.
  - d. Economy and efficiency adjustments.
- 6. Troubleshooting: Include the following:
  - a. Diagnostic instructions.
  - b. Test and inspection procedures.
- 7. Maintenance: Include the following:
  - a. Inspection procedures.
  - b. Types of cleaning agents to be used and methods of cleaning.
  - c. List of cleaning agents and methods of cleaning detrimental to product.
  - d. Procedures for routine cleaning
  - e. Procedures for preventive maintenance.
  - f. Procedures for routine maintenance.
  - g. Instruction on use of special tools.
- 8. Repairs: Include the following:
  - a. Diagnosis instructions.
  - b. Repair instructions.
  - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
  - d. Instructions for identifying parts and components.
  - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
  - 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
  - 2. Instruction:
    - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.

- b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
  - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
  - 2) The VA will furnish an instructor to describe VA's operational philosophy.
  - 3) The VA will furnish the Contractor with names and positions of participants.
- 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
- 4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of **an oral, or a written**, performance-based test.
- 5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.
  - a.

I. Demonstration and Training Recording:

- 1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
- 2. Video Format: Provide high quality color DVD color on standard size DVD disks.
- 3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
- 4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include

description of items being viewed. Describe vantage point,  
indicating location, direction (by compass point), and elevation or  
story of construction.

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**SECTION 02 41 00**  
**DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

**1.2 RELATED WORK:**

- A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- E. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- D. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
  - 1. No wall or part of wall shall be permitted to fall outwardly from structures.



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2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
  3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.8 INFECTION PREVENTION MEASURES.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 DEMOLITION:**

- A. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- B. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or

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regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

- C. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

**3.2 CLEAN-UP :**

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 53  
CAST-IN-PLACE CONCRETE

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies cast-in-place structural concrete and material and mixes for other concrete.

**1.2 RELATED WORK:**

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.3 TOLERANCES:**

- A. ACI 117.
- B. Slab Finishes: ACI 117, F-number method in accordance with ASTM E1155.

**1.4 REGULATORY REQUIREMENTS:**

- A. ACI SP-66 ACI Detailing Manual
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.

**1.5 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS.
- B. Concrete Mix Design.
- C. Shop Drawings: Reinforcing steel: Complete shop drawings.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI) (most current version):
  - 117.....Tolerances for Concrete Construction and Materials
  - 211.1.....Proportions for Normal, Heavyweight, and Mass Concrete
  - 301.....Specification for Structural Concrete
  - 304R.....Guide for Measuring, Mixing, Transporting, and Placing Concrete
  - 305R.....Hot Weather Concreting
  - 306R.....Cold Weather Concreting
  - SP-66 .....ACI Detailing Manual
  - 318/318R.....Building Code Requirements for Reinforced Concrete

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- C. American Society for Testing And Materials (ASTM) (most current version):
- A185.....Steel Welded Wire, Fabric, Plain for Concrete Reinforcement
  - A615/A615M.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
  - A706/A706M.....Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
  - C31/C31M.....Making and Curing Concrete Test Specimens in the Field
  - C33.....Concrete Aggregates
  - C39/C39M.....Compressive Strength of Cylindrical Concrete Specimens
  - C94/C94M.....Ready-Mixed Concrete
  - C143/C143M.....Standard Test Method for Slump of Hydraulic Cement Concrete
  - C150.....Portland Cement
  - C171.....Sheet Material for Curing Concrete
  - C172.....Sampling Freshly Mixed Concrete
  - C173.....Air Content of Freshly Mixed Concrete by the Volumetric Method
  - C192/C192M.....Making and Curing Concrete Test Specimens in the Laboratory
  - C231.....Air Content of Freshly Mixed Concrete by the Pressure Method
  - C260.....Air-Entraining Admixtures for Concrete
  - C494/C494M.....Chemical Admixtures for Concrete
  - C618.....Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
  - D4397.....Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
  - E1155.....Determining  $F_F$  Floor Flatness and  $F_L$  Floor Levelness Numbers

**PART 2 - PRODUCTS**

**2.1 FORMS:**

Wood, plywood, metal, or other materials, approved by Resident Engineer, of grade or type suitable to obtain type of finish specified.

**2.2 MATERIALS:**

- A. Portland Cement: ASTM C150, Type I or II.

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- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Fine Aggregate: ASTM C33.
- D. Lightweight Aggregate for Structural Concrete: ASTM C330, Table 1
- E. Mixing Water: Fresh, clean, and potable.
- F. Air-Entraining Admixture: ASTM C260.
- G. Chemical Admixtures: ASTM C494.
- H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- I. Reinforcing Steel: ASTM A615 or ASTM A706 if welding is required, deformed, grade 60.
- J. Welded Wire Fabric: ASTM A185.
- K. Sheet Materials for Curing Concrete: ASTM C171.
- L. Abrasive Aggregates: Aluminum oxide grains or emery grits.
- M. Liquid Densifier/Sealer: 100 percent active colorless aqueous silicate solution.

**2.3 CONCRETE MIXES:**

- A. Design of concrete mixes using materials specified shall be the responsibility of the Contractor as set forth under Option C of ASTM C94.
- B. Compressive strength at 28 days shall be not less than 4000 psi.
- C. Establish strength of concrete by testing prior to beginning concreting operation. Test consists of average of three cylinders made and cured in accordance with ASTM C192 and tested in accordance with ASTM C39.
- D. Maximum slump for vibrated concrete is 100 mm (4 inches) tested in accordance with ASTM C143.
- E. Cement and water factor (See Table I):

**TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE**

Concrete: Strength	Non-Air-Entrained		Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio
30 (4000) <sup>1,3</sup>	325 (550)	0.55	340 (570)	0.50

- 1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c.
- 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.

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- \* Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

**2.4 BATCHING & MIXING:**

- A. Store, batch, and mix materials as specified in ASTM C94.
  - 1. Job-Mixed: Concrete mixed at job site shall be mixed in a batch mixer in manner specified for stationary mixers in ASTM C94.
  - 2. Ready-Mixed: Ready-mixed concrete comply with ASTM C94, except use of non-agitating equipment for transporting concrete to the site will not be permitted. With each load of concrete delivered to project, ready-mixed concrete producer shall furnish, in duplicate, certification as required by ASTM C94.

**PART 3 - EXECUTION**

**3.1 REINFORCEMENT:**

Details of concrete reinforcement, unless otherwise shown, in accordance with ACI 318 and ACI SP-66. Support and securely tie reinforcing steel to prevent displacement during placing of concrete.

**3.2 VAPOR BARRIER:**

Except where membrane waterproofing is required, place interior concrete slabs on a continuous vapor barrier.

- A. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
- B. Lap joints 150 mm (6 inches) and seal with a compatible pressure-sensitive tape.
- C. Patch punctures and tears.

**3.3 PLACING CONCRETE:**

- A. Remove water from excavations before concrete is placed. Remove hardened concrete, debris and other foreign materials from interior of forms, and from inside of mixing and conveying equipment. Obtain approval of Resident Engineer before placing concrete. Provide screeds at required elevations for concrete slabs.
- B. Before placing new concrete on or against concrete which has set, existing surfaces shall be roughened and cleaned free from all laitance, foreign matter, and loose particles.
- C. Convey concrete from mixer to final place of deposit by method which will prevent segregation or loss of ingredients. Do not deposit in work concrete that has attained its initial set or has contained its water or cement more than 1 1/2 hours. Do not allow concrete to drop freely more than 1500 mm (5 feet) in unexposed work nor more than 900 mm (3 feet) in

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exposed work. Place and consolidate concrete in horizontal layers not exceeding 300 mm (12 inches) in thickness. Consolidate concrete by spading, rodding, and mechanical vibrator. Do not secure vibrator to forms or reinforcement. Vibration shall be carried on continuously with placing of concrete.

- D. Hot weather placing of concrete: Follow recommendations of ACI 305R to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete.
- E. Cold weather placing of concrete: Follow recommendations of ACI 306R, to prevent freezing of thin sections less than 300 mm (12 inches) and to permit concrete to gain strength properly, except that use of calcium chloride shall not be permitted without written approval from Resident Engineer.

**3.4 PROTECTION AND CURING:**

Protect exposed surfaces of concrete from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by Resident Engineer.

**3.5 FINISHES:**

**A. Slab Finishes:**

- 1. Scratch Finish: Slab surfaces to receive a bonded applied cementitious application shall all be thoroughly raked or wire broomed after partial setting (within 2 hours after placing) to roughen surface to insure a permanent bond between base slab and applied cementitious materials.
- 2. Floating: Allow water brought to surface by float used for rough finishing to evaporate before surface is again floated or troweled. Do not sprinkle dry cement on surface to absorb water.
- 3. Float Finish: Ramps, stair treads, and platforms, both interior and exterior, equipment pads, and slabs to receive non-cementitious materials, except as specified, shall be screened and floated to a smooth dense finish. After first floating, while surface is still soft, surfaces shall be checked for alignment using a straightedge or template. Correct high spots by cutting down with a trowel or similar tool and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections on



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floated finish by rubbing or dry grinding. Refloat the slab to a uniform sandy texture.

4. **Steel Trowel Finish:** Applied toppings, concrete surfaces to receive resilient floor covering or carpet, future floor roof and all monolithic concrete floor slabs exposed in finished work and for which no other finish is shown or specified shall be steel troweled. Final steel troweling to secure a smooth, dense surface shall be delayed as long as possible, generally when the surface can no longer be dented with finger. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure on trowel to compact cement paste and form a dense, smooth surface. Finished surface shall be free of trowel marks, uniform in texture and appearance.
5. **Broom Finish:** Finish all exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after the surfaces have been floated.
6. **Finished slab flatness (FF) and levelness (FL) values** comply with the following minimum requirements:

Slab on grade & Shored suspended slabs	Unshored suspended slabs
Specified overall value $F_F$ 25/ $F_L$ 20	Specified overall value $F_F$ 25
Minimum local value $F_F$ 17/ $F_L$ 15	Minimum local value $F_F$ 17

**3.6 SURFACE TREATMENTS:**

- A. Surface treatments shall be mixed and applied in accordance with manufacturer's printed instructions.
- B. **Liquid Densifier/Sealer:** Use on all exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.
- C. **Non-Slip Finish:** Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of all concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Aggregate shall be broadcast uniformly over concrete surface. Trowel concrete surface to smooth dense finish. After curing, rub the treated surface with abrasive brick and water sufficiently to slightly expose abrasive aggregate.

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**3.7 APPLIED TOPPING:**

- A. Separate concrete topping with thickness and strength shown with only enough water to insure a stiff, workable, plastic mix.
- B. Continuously place applied topping until entire section is complete, struck off with straightedge, compact by rolling or tamping, float and steel trowel to a hard smooth finish.

**3.8 RESURFACING FLOORS:**

Remove existing flooring, in areas to receive resurfacing, to expose existing structural slab and to extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, wetting, and grouting. Apply topping as specified.

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**SECTION 04 05 13  
MASONRY MORTARING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies mortar materials and mixes.

**1.2 RELATED WORK:**

- A. Mortar used in Section:
  - 1. Section 04 05 16, MASONRY GROUTING.
  - 2. Section 04 20 00, UNIT MASONRY.
- B. Mortar Color: Natural

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
  - 1. Indicating that following items meet specifications:
    - a. Portland cement.
    - b. Masonry cement.
    - c. Mortar cement.
    - d. Hydrated lime.
    - e. Fine aggregate (sand).
- C. Manufacturer's Literature and Data:
  - 1. Cement, each kind.
  - 2. Hydrated lime.
  - 3. Admixtures.
  - 4. Liquid acrylic resin.

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C40-04.....Organic Impurities in Fine Aggregates for Concrete

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C91-05.....Masonry Cement  
C109-07.....Compressive Strength of Hydraulic Cement Mortars  
(Using 2-in. or 50-MM Cube Specimens)  
C144-04.....Aggregate for Masonry Mortar  
C150-05.....Portland Cement  
C207-06.....Hydrated Lime for Masonry Purposes  
C270-07.....Mortar for Unit Masonry  
C307-03.....Tensile Strength of Chemical - Resistant Mortar,  
Grouts, and Monolithic Surfacing  
C321-00/R05.....Bond Strength of Chemical-Resistant Mortars  
C348-02.....Flexural Strength of Hydraulic Cement Mortars  
C595-08.....Blended Hydraulic Cement  
C780-07.....Preconstruction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry  
C979-05.....Pigments for Integrally Colored Concrete  
C1329-05.....Mortar Cement

**PART 2 - PRODUCTS**

**2.1 HYDRATED LIME**

ASTM C207, Type S.

**2.2 AGGREGATE FOR MASONRY MORTAR**

A. ASTM C144

**2.3 BLENDED HYDRAULIC CEMENT**

ASTM C595, Type IS, IP.

**2.4 MASONRY CEMENT**

A. ASTM C91. Type N, S

**2.5 MORTAR CEMENT**

ASTM C1329, Type N, S

**2.6 PORTLAND CEMENT**

A. ASTM C150, Type I.

**2.7 LIQUID ACRYLIC RESIN**

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

**2.8 WATER**

Potable, free of substances that are detrimental to mortar, masonry, and metal.

## 2.9 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
  - 1. Do not use mortar admixtures, unless approved by Resident Engineer.
  - 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
  - 3. Do not use antifreeze compounds.

## PART 3 - EXECUTION

### 3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
  - 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
  - 1. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:
  - 1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
  - 2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
  - 3. Add water to bring mortar to a workable consistency prior to application.

### 3.2 MORTAR USE LOCATION

- A. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered) and engineered reinforced unit masonry work.
- B. Use Type N mortar for other masonry work, except as otherwise specified.

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**SECTION 04 05 16**  
**MASONRY GROUTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies grout materials and mixes.

**1.2 RELATED WORK:**

- A. Grout used in Section:
  - 1. Section 04 20 00, UNIT MASONRY.
- B. Grout Color: See AI100 Color and Material Legend.

**1.3 TESTS:**

- A. Test grout and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by Resident Engineer.
- E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.
- F. Testing:
  - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
  - 2. Grout:
    - a. Test for compressive strength; ASTM C1019.
    - b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
  - 3. Cement:
    - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
    - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
  - 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
  - 1. Indicating that following items meet specifications:



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- a. Portland cement.
- b. Masonry cement.
- c. Grout.
- d. Hydrated lime.
- e. Fine aggregate (sand).
- f. Color admixture.
- C. Laboratory Test Reports:
  - 1. Grout, each type.
  - 2. Admixtures.
- D. Manufacturer's Literature and Data:
  - 1. Cement, each kind.
  - 2. Hydrated lime.
  - 3. Admixtures.
  - 4. Liquid acrylic resin.

**1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C40-04.....Organic Impurities in Fine Aggregates for Concrete
  - C91-05.....Masonry Cement
  - C150-09.....Portland Cement
  - C207-06.....Hydrated Lime for Masonry Purposes
  - C404-07.....Aggregate for Masonry Grout
  - C476-10.....Grout for Masonry
  - C595-10.....Blended Hydraulic Cement
  - C979-10.....Pigments for Integrally Colored Concrete
  - C1019-11.....Sampling and Testing Grout

**PART 2 - PRODUCTS**

**2.1 HYDRATED LIME:**

ASTM C207, Type S.

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**2.2 AGGREGATE FOR MASONRY GROUT:**

ASTM C404, Size 8.

**2.3 BLENDED HYDRAULIC CEMENT:**

ASTM C595, Type IS, IP.

**2.4 MASONRY CEMENT:**

A. ASTM C91. Type N, S, or M.

B. Use white masonry cement whenever white mortar is specified.

**2.5 PORTLAND CEMENT:**

A. ASTM C150, Type I.

B. Use white Portland cement wherever white mortar is specified.

**2.6 LIQUID ACRYLIC RESIN:**

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

**2.7 WATER:**

Potable, free of substances that are detrimental to grout, masonry, and metal.

**2.8 GROUT:**

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

2. Coarse Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

d. Coarse aggregate: one to two times sum of volumes of cement and lime used.

3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

**2.9 COLOR ADMIXTURE:**

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

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- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

**PART 3 - EXECUTION**

**3.1 MIXING:**

- A. Mix in a mechanically operated grout mixer.
  - 1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

**3.2 GROUT USE LOCATIONS:**

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

- - - E N D - - -

**SECTION 04 20 00**  
**UNIT MASONRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies requirements for construction of masonry unit walls.

**1.2 RELATED WORK**

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
- C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
  - 1. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
  - 1. Special masonry shapes.
  - 2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
  - 3. Concrete masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
  - 4. Shop Drawings: Submit shop drawings for fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies as required for fabrication and placement of reinforcement for unit masonry work.
- D. Certificates:
  - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
  - 2. Indicating that the following items meet specification requirements:
    - a. Solid and load-bearing concrete masonry units, including fire-resistant rated units.

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3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

**1.4 WARRANTY**

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A951-06.....Steel Wire for Masonry Joint Reinforcement.

A615/A615M-07.....Deformed and Plain Billet-Steel Bars for  
Concrete Reinforcement.

A675/A675M-03.....Standard Specification for Steel Bars, Carbon,  
Hot-Wrought, Special Quality, Mechanical  
PropertiesC34-03 Structural Clay Load-Bearing  
Wall Tile

C55-06.....Concrete Building Brick

C56-05.....Structural Clay Non-Load-Bearing Tile

C62-05.....Building Brick (Solid Masonry Units Made From  
Clay or Shale)

C67-07.....Sampling and Testing Brick and Structural Clay  
Tile

C90-06.....Load-Bearing Concrete Masonry Units

C126-99.....Ceramic Glazed Structural Clay Facing Tile,  
Facing Brick, and Solid Masonry Units

C216-07.....Facing Brick (Solid Masonry Units Made From Clay  
or Shale)

C476-02.....Standard Specification for Grout for Masonry

C612-04.....Mineral Fiber Block and Board Thermal Insulation

C744-05.....Prefaced Concrete and Calcium Silicate Masonry  
Units.

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- D1056-07.....Flexible Cellular Materials - Sponge or Expanded Rubber
- D2000-06.....Rubber Products in Automotive Applications
- D2240-05.....Rubber Property - Durometer Hardness
- D3574-05.....Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
- F1667-05.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:  
All Weather Masonry Construction Manual, 2000.
- D. American Welding Society (AWS):  
D1.4-05 Structural Welding Code - Reinforcing Steel.
- E. Federal Specifications (FS):  
FF-S-107C-00.....Screws, Tapping and Drive
- F. Brick Industry Association - Technical Notes on Brick Construction (BIA):  
11-1986.....Guide Specifications for Brick Masonry, Part I  
11A-1988.....Guide Specifications for Brick Masonry, Part II  
11B-1988.....Guide Specifications for Brick Masonry, Part III Execution  
11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV  
11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued
- G. Masonry Standards Joint Committee; Specifications for Masonry Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

**PART 2 - PRODUCTS**

**2.1 CONCRETE MASONRY UNITS**

- A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
1. Unit Weight: Normal weight.
  2. Fire rated units for fire rated partitions.
  3. Sizes: Modular.
  4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
  5. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (one inch) minimum radius rounded vertical exterior corners (bullnose units).

B. Concrete Brick: ASTM C55.

### **2.3 SHEAR KEYS**

- A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).
- B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

### **2.4 REINFORCEMENT:**

- A. Steel Reinforcing Bars: ASTM A615, deformed bars, 420 MPa (Grade 60) for bars No. 10 to No. 57 (No. 3 to No. 18), except as otherwise indicated.
- B. Shop-fabricate reinforcement bars which are shown to be bent or hooked.

### **2.5 JOINT REINFORCEMENT**

- A. Joint Reinforcement:
  - 1. Form from wire complying with ASTM A951.
  - 2. Galvanized after fabrication.
  - 3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
  - 4. Cross wires welded to longitudinal wires.
  - 5. Joint reinforcement at least 3000 mm (10 feet) in length.
  - 6. Joint reinforcement in rolls is not acceptable.
  - 7. Joint reinforcement that is crimped to form drip is not acceptable.
  - 8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
  - 9. Ladder Design:
    - a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
    - b. Cross wires mm (0.16 inch) diameter.
  - 10. Trussed Design:
    - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
    - b. Longitudinal wires deformed.

### **2.6 PREFORMED COMPRESSIBLE JOINT FILLER**

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

## **2.7 ACCESSORIES**

### **A. Masonry Cleaner:**

1. Detergent type cleaner selected for each type masonry used.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

### **B. Fasteners:**

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

## **PART 3 - EXECUTION**

### **3.1 JOB CONDITIONS**

#### **A. Protection:**

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

#### **B. Cold Weather Protection:**

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

### **3.2 CONSTRUCTION TOLERANCES**

#### **A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:**

##### **B. Maximum variation from plumb:**

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

##### **C. Maximum variation from level:**

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

##### **D. Maximum variation from linear building lines:**

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).



2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
  1. Minus 6 mm (1/4 inch).
  2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
  1. Accurate to minus 0 mm (0 inch).
  2. Plus 6 mm (1/4 inch).

### **3.3 INSTALLATION GENERAL**

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:
  1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
  2. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
  1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
  2. Tool while mortar is soft enough to be compressed into joints and not raked out.
  3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
  4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- F. Lintels:
  1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
  2. Openings 1025 mm (3 feet 5 inches) wide to 1600 m (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
  3. Precast lintels of 25 Mpa (3000 psi) concrete, of same thickness as partition, and with one Number 5 deformed bar top and bottom for each

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- 100 mm (4 inches) of nominal thickness, may be used in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings over 1600 mm (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
  5. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
  6. Length for minimum bearing of 100 mm (4 inches) at ends.
  7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.
- G. Wall, Furring, and Partition Units:
1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
  2. Align head joints of alternate vertical courses.
  3. At sides of openings, balance head joints in each course on vertical center lines of openings.
  4. Use no piece shorter than 100 mm (4 inches) long.
  5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
  6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.
  7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
- H. Use not less than 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless shown otherwise.
- I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- K. Chases:
1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
  2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.

3. Full recess chases after installation of conduit, with mortar and finish flush.
  4. When pipes or conduits, or both occur in hollow masonry unit partitions retain at least one web of the hollow masonry units.
- M. Wetting and Wetting Test:
1. Do not wet concrete masonry units or glazed structural facing tile before laying.
- N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- O. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.
- P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.
- Q. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.
1. 10 days for girders and beams.
  2. 7 days for slabs.
  3. 7 days for reinforced masonry soffits.

### **3.4 ANCHORAGE**

- A. Anchorage of Abutting Masonry:
1. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.
- B. Anchorage to Steel Beams or Columns:
1. Use adjustable beam anchors on each flange.
  2. At columns weld the 6 mm (1/4 inch) steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

### **3.5 REINFORCEMENT**

#### **A. Joint Reinforcement:**

1. Use as joint reinforcement in concrete masonry unit walls or partitions.
2. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
3. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.

#### **B. Steel Reinforcing Bars:**

1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
2. Use grade 60 bars if not specified otherwise.
3. Bond Beams:
  - a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
  - b. Brake bond beams only at expansion joints and at control joints, if shown.
4. Grout openings:
  - a. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.

### **3.10 CONCRETE MASONRY UNITS**

#### **A. Kind and Users:**

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.

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3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not use brick jambs in exposed finish work.
5. Use concrete building brick only as filler in backup material where not exposed.
6. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.

**B. Laying:**

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.

16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.

### **3.11 POINTING**

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- C. At joints with existing work match existing joint.

### **3.12 GROUTING**

- A. Preparation:
  1. Clean grout space of mortar droppings before placing grout.
  2. Close cleanouts.
  3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
  4. Verify reinforcing bars are in cells of units or between wythes as shown.
- B. Placing:
  1. Place grout by hand bucket, concrete hopper, or grout pump.
  2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
  3. Do not slush with mortar or use mortar with grout.
  4. Interruptions:
    - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
    - b. Grout from dam to dam on high lift method.

- c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

**C. Puddling Method:**

- 1. Consolidate by puddling with a grout stick during and immediately after placing.
- 2. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

**D. Low Lift Method:**

- 1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
- 2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

**E. High Lift Method:**

- 1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
- 2. Place grout in lifts not exceeding 1.5 m (5 ft).

**3. Exception:**

Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).

- a. The masonry has cured for at least 4 hours.
- b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
- c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.
- 4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

**3.13 PLACING REINFORCEMENT**

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may

be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.

- C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the Resident Engineer. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- E. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- H. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

### **3.14 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY**

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
  - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below,



unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.

2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

**E. Columns, Piers and Pilasters:**

1. Use CMU units of the size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.
3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum pour height specified.

**F. Grouting:**

1. Use "Fine Grout" per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use "Coarse Grout" per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor's option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

**G. Low-Lift Grouting:**

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm<sup>2</sup> (8 square inches) in vertical cores to be grouted.
2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in

position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).

3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour 38 mm (1-1/2 in) below top of bond beam.
4. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as shown. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 mm<sup>2</sup> (10 square inches), respectively.
2. Provide cleanout holes in first course at all vertical cells which are to be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour specified, prior to placing grout.
5. Limit grout lifts to a maximum height of 1.5 m (5 feet) and grout pour to a maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, as required by job conditions. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosed before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.

8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as the masonry units are laid.
10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as shown, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide not less than 4.1 mm diameter (8 gage) wire ties spaced 400 mm (16 inches) o.c. for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) o.c. for members with side dimensions exceeding 500 mm (20 inches).
12. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
14. Place grout by pumping into grout spaces unless alternate methods are acceptable to the Resident Engineer.
15. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow not less than 30 minutes, nor more than one hour between lifts of a given pour. Mechanically consolidate each grout lift during pouring operation.
16. Place grout in lintels or beams over openings in one continuous pour.
17. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.

18. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

### **3.15 CLEANING AND REPAIR**

#### **A. General:**

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

#### **B. Concrete Masonry Units:**

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

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**SECTION 05 12 00**  
**STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.
- D. Steel Decking: Section 05 31 00, STEEL DECKING.
- E. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.
- F. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

**1.3 QUALITY ASSURANCE:**

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Complex Steel Building Structures fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

**1.4 TOLERANCES:**

- A. Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice Steel Construction Manual, Thirteenth Edition, Page 1-9 , except as follows:
  - 1. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
  - 2. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
  - 3. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

**1.5 DESIGN:**

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent

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with the details shown on the Drawings, supplementing where necessary.

The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident Engineer. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

#### 1.6 REGULATORY REQUIREMENTS:

- A. AISC: AISC 360-05 Specification for Structural Steel Buildings, March 9, 2005.
- B. AISC: AISC 303-05 Code of Standard Practice for Steel Buildings and Bridges, March 18, 2005.

#### 1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
  - 1. Structural steel.
  - 2. Steel for all connections.
  - 3. Welding materials.
  - 4. Shop coat primer paint.
- D. Test Reports:
  - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
  - 1. Connection calculations, if required.
- F. Record Surveys.

#### 1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
  - 1. AISC 360-05 Specification for Structural Steel Buildings ( March 9, 2005)

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2. AISC 303-05 Code of Standard Practice for Steel Buildings and Bridges  
(March 18, 2005 ).

C. American National Standards Institute (ANSI):

B18.22.1-98.....Plain Washers

B18.22M-00.....Metric Plain Washers

D. American Society for Testing and Materials (ASTM):

A6/A6M-02.....Standard Specification for General Requirements  
for Rolled Structural Steel Bars, Plates,  
Shapes, and Sheet Piling

A36/A36M-01.....Standard Specification for Carbon Structural  
Steel

A53/A53M-01.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated Welded and Seamless

A123/A123M-02.....Standard Specification for Zinc (Hot-Dip  
Galvanized) Coatings on Iron and Steel Products

A242/A242M-01.....Standard Specification for High-Strength Low-  
Alloy Structural Steel

A283/A283M-00.....Standard Specification for Low and Intermediate  
Tensile Strength Carbon Steel Plates

A307-00.....Standard Specification for Carbon Steel Bolts  
and Studs, 60,000 psi Tensile Strength

A325-02.....Standard Specification for Structural Bolts,  
Steel, Heat Treated, 120/105 ksi Minimum Tensile  
Strength

A490-02.....Standard Specification for Heat-Treated Steel  
Structural Bolts 150 ksi Minimum Tensile  
Strength

A500-01.....Standard Specification for Cold Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes

A501-01.....Standard Specification for Hot-Formed Welded and  
Seamless Carbon Steel Structural Tubing

A572/A572M-01.....Standard Specification for High-Strength  
Low-Alloy Columbium-Vanadium Structural Steel

A992/A992M-02.....Standard Specification for Structural Steel  
Shapes

E. American Welding Society (AWS):

D1.1-02.....Structural Welding Code-Steel



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F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:

Specification for Structural Joints Using ASTM A325 or A490 Bolts

G. Military Specifications (Mil. Spec.):

MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing, Repair

H. Occupational Safety and Health Administration (OSHA):

29 CFR Part 1926-2001...Safety Standards for Steel Erection

#### **PART 2 - PRODUCTS**

##### **2.1 MATERIALS:**

A. Structural Steel: ASTM A992 .

B. Structural Tubing: ASTM A500, Grade B.

C. Structural Tubing: ASTM A501.

D. Steel Pipe: ASTM A53, Grade B.

E. Bolts, Nuts and Washers:

1. High-strength bolts, including nuts and washers: ASTM A325 .

2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.

3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

F. Zinc Coating: ASTM A123.

G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

#### **PART 3 - EXECUTION**

##### **3.1 CONNECTIONS (SHOP AND FIELD):**

A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.

B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325 or A490 Bolts. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

##### **3.2 FABRICATION:**

A. Fabrication in accordance with Chapter M, Specification for Steel Buildings -

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#### **3.3 SHOP PAINTING:**

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
  - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
  - 2. Surfaces which will be encased in concrete.
  - 3. Surfaces which will receive sprayed on fireproofing.
  - 4. Top flange of members which will have shear connector studs applied.
- D. Structural steel in the interstitial space that does not receive sprayed on fireproofing shall be painted with primer in accordance with general requirement of shop painting.
- E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):  
Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

#### **3.4 ERECTION:**

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

#### **3.5 FIELD PAINTING:**

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

#### **3.6 SURVEY:**

- A. Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness,

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level and alignment within specified tolerances specified in the AISC  
Manual.

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**SECTION 05 31 00**  
**STEEL DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of steel decking as shown and specified.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Finish Painting: Section 09 91 00, PAINTING.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

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- E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

**1.5 QUALITY ASSURANCE:**

- A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural Steel
  - A611-97.....Standard Specification for Structural Steel (SS), Sheet, Carbon, Cold-Rolled
  - A653/A653M-08.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
  - C423-08.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C. American Institute of Steel Construction (AISC):
- 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (ninth Edition, 1989)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- D. American Iron and Steel Institute (AISI):
- 1. Specification and Commentary for the Design of Cold-Formed Steel Structural Members
- E. American Welding Society (AWS):
- D1.3-08.....Structural Welding Code - Sheet Steel
- G. Military Specifications (Mil. Spec.)

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MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing  
Repair

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

- A. Steel Decking: ASTM A653, Structural Quality , Grade 33.
- B. Galvanizing: ASTM A653, G60 .
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- D. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
  - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
  - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
  - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - 4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
  - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.

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6. Seat Angles for Deck: Provide where a beam does not frame into a column.
7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

**2.2 REQUIREMENTS:**

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.
- D. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.
  1. Wide Rib (Type B) deck.  
.
  5. Finish: Galvanized G-60.  
.
- F. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.
- G. Steel decking units used for interstitial levels shall include an integral system.
  1. System to provide a simple point of attachment for light duty hanger devices.
  2. System to allow for flexibility for attaching hangers for support of suspended ceilings, electrical, plumbing, heating, or air conditioning items, weight not to exceed 50 kg/m<sup>2</sup> (10 psf).

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3. System shall provide for a minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely.
4. Maximum load suspended from any hanger is 23 kg (50 pounds).
5. System consisting of fold-down type hanger tabs or lip hanger is acceptable.

**PART 3 - EXECUTION**

**3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.
- E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.

SPEC WRITER NOTE: Factory Mutual Insurance requires screwed side laps (not welded) for roof deck thinner than 18 gage. All UL fire tests for rated floors are run with welded side laps (not screws). Welded side laps may be mandatory in seismic areas.

**F. Fastening Deck Units:**

- 1.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.



4. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. at every support, and at closer spacing where required for lateral force resistance by diaphragm action. Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners may be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1524 mm (5 feet) between supports, at intervals not exceeding 457 mm (18") o.c., or midspan, whichever is closer, using self-tapping No. 10 or larger machine screws.
6. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.

**G. Cutting and Fitting:**

1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has

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been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.

6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

**3.2 WELDING:**

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

**3.3 FIELD REPAIR:**

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint.

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**SECTION 05 36 00**  
**COMPOSITE METAL DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

**1.2 RELATED WORK:**

Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.
- D. Manufacturer's written recommendations for:
  - 1. Shape of decking section to be used.
  - 2. Cleaning of steel decking prior to concrete placement.
- E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- F. Test Report - Stud base qualification.
- G. Welding power setting recommendation by shear stud manufacturer.

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- H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.
- I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

#### 1.5 QUALITY ASSURANCE:

Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

#### 1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):  
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).
- C. American Society of Testing and Materials (ASTM):  
A36/A36M.....Standard Specification for Carbon Structural Steel  
A108.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality  
A653/A653M.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
- D. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- E. American Welding Society (AWS):  
D1.1.....Structural Welding Code - Steel  
D1.3.....Structural Welding Code - Sheet Steel
- E. Military Specifications (Mil. Spec.):  
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

#### PART 2 - PRODUCTS

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#### 2.1 MATERIALS:

- A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques .
- B. Galvanizing: ASTM A653, G60 .
- C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs manufactured by a company normally engaged in the manufacture of shear studs and can furnish equipment suitable for weld-through installation of shear studs.
- D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
  - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
  - 2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
  - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - 4. Seat angles for deck: Where a beam does not frame into a column.

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#### **2.2 REQUIREMENTS:**

- A. Steel decking depth, gage, and section properties to be as shown.  
Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.
- C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.
- D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm or 900 mm (24 or 36 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.

#### **PART 3 - EXECUTION**

##### **3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Erect steel deck in accordance with manufacturer's printed instructions.
- E. Ship steel deck units to project in standard widths and cut to proper length.
- F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.

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- G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.
- H. Ceiling hanger loops, if used, must be flattened or removed to obtain bearing of units on structural steel.
- I. Fastening Deck Units:
  - 1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
  - 2. Tack weld or use self-tapping No. 10 or larger machine screws at 458 mm (18") o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
  - 3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 457 mm (18") o.c., whichever is smaller.
- J. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.
- K. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.
- L. Provide metal concrete stops at edges of deck as required.
- M. Cutting and Fitting:
  - 1. Cut all metal deck units to proper length in the shop prior to shipping.
  - 2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
  - 3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced by the trade requiring the opening.



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4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
  5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
  6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.
- N. Installation of shear connector studs through previously installed metal deck to conform to AWS D1.1, Section 7, except all studs will be installed with automatically timed welding equipment and as specified below:
1. Do not place reinforcing steel temperature mesh or other materials and equipment which will interfere with stud installation on steel deck until shear connector studs are installed.
  2. Steel deck sheets shall be free of oil, rust, dirt, and paint. Release water in deck's valley so that it does not become entrapped between deck and beam. Surface to which stud is to be welded shall be clean and dry.
  3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
  4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.
  5. Ferrules specially developed for the weld-through technique must be used. Ferrules shall be appropriate for size of studs used and be removed after welding.
  6. Submit report of successful test program for stud base qualification as required by AWS D1.1, Appendix K.

#### 3.2 CLEANING:

Clean deck in accordance with manufacturer's recommendation before concrete placement.

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SECTION 05 40 00  
COLD-FORMED METAL FRAMING

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:

1. Exterior non-load-bearing steel stud curtain wall.
2. Steel joists.

**1.2 RELATED WORK:**

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified on structural drawings.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.

**1.5 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Iron and Steel Institute (AISI):

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Specification and Commentary for the Design of Cold-Formed Steel  
Structural Members (1996)

C. American Society of Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural  
Steel

A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip  
Galvanized) Coatings on Iron and Steel Products

A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-  
Dip) on Iron and Steel Hardware

A307-10.....Standard Specifications for Carbon Steel Bolts  
and Studs

A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-  
Coated (Galvanized) or Zinc-Iron Alloy-Coated  
(Galvannealed) by the Hot-Dip Process

C1107/C1107M-08.....Standard Specifications for Packaged Dry,  
Hydraulic-Cement Grout (Non-shrink)

E488-96 (R2003).....Standard Test Methods for Strength of Anchors  
in Concrete and Masonry Elements

E1190-95 (R2007).....Standard Test Methods for Strength of Power-  
Actuated Fasteners Installed in Structural  
Members

D. American Welding Society (AWS):

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing  
Repair

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM  
A653, structural steel, zinc coated G60, with a yield of 340 MPa (50  
ksi) minimum.

B. Galvanizing Repair Paint: MIL-P-21035B.

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- C. Nonmetallic, Non-shrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, Portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, with fluid consistency and a 30 minute working time.

**2.2 WALL FRAMING:**

- A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:
  - 1. Design Uncoated-Steel Thickness: As indicated.
  - 2. Flange Width: As indicated.
  - 3. Web: Punched.
- B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
  - 1. Design Uncoated-Steel Thickness: Matching steel studs.
  - 2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

**2.3 JOIST FRAMING:**

- A. Steel Joists: Manufacturer's standard C-shaped steel joists, unpunched, of web depths indicated, with lipped flanges, and complying with the following:
  - 1. Design Uncoated-Steel Thickness: As indicated.
  - 2. Flange Width: As indicated.
- B. Steel Joist Track: Manufacturer's standard U-shaped steel joist track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
  - 1. Design Uncoated-Steel Thickness: Matching steel joists.
  - 2. Flange Width: 51 mm (2 inches).

**2.4 FRAMING ACCESSORIES:**

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).

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B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.
2. Bracing, bridging, and solid blocking.
3. Web stiffeners.
4. Gusset plates.
5. Stud kickers and girts.
6. Joist hangers and end closures.
7. Reinforcement plates.

**2.5 ANCHORS, CLIPS, AND FASTENERS:**

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.
- B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

**2.6 REQUIREMENTS:**

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

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**PART 3 – EXECUTION**

**3.1 FABRICATION:**

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
  - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
  - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

**3.2 ERECTION:**

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.



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- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
- K. Provide joist bridging and web stiffeners at reaction points where shown.
- L. Provide end blocking where joist ends are not restrained from rotation.
- M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.
- N. Provide temporary bracing and leave in place until framing is permanently stabilized.
- O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

**3.3 TOLERANCES:**

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

**3.4 FIELD REPAIR:**

Touch-up damaged galvanizing with galvanizing repair paint.

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**3.5 SPEICAL INSPECTIONS:**

Owner will engage and employ a qualified Special Inspector to conduct special inspections of structural work as required by Chapter 17 of the 2009 International Building Code and the Statement of Special Inspections in Construction Documents.

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**SECTION 05 50 00**  
**METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Support for Wall and Ceiling Mounted Items:
  - 2. Frames:
  - 3. Loose Lintels
  - 4. Shelf Angles
  - 5. Safety Nosings
  - 6. Drying Racks

**1.2 RELATED WORK**

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Prime and finish painting: Section 09 91 00, PAINTING.
- C. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. Anodized finish as specified.
  - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.

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- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

**1.4 QUALITY ASSURANCE**

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
- B18.6.1-81(R1997).....Wood Screws
- B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-05.....Structural Steel
- A47-99(R2004).....Malleable Iron Castings
- A48-03.....Gray Iron Castings
- A53-06.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
- A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
- A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
- A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- A307-07.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
- A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked  
Austenitic Stainless Steel Pipes

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- A391/A391M-01.....Grade 80 Alloy Steel Chain
- A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A786/A786M-05.....Rolled Steel Floor Plate
- B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B456-03.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- B632-02.....Aluminum-Alloy Rolled Tread Plate
- C1107-07.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-04.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
- F436-07.....Hardened Steel Washers
- F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
- F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-04.....Structural Welding Code Steel
- D1.2-03.....Structural Welding Code Aluminum
- D1.3-98.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP521-01.....Pipe Railing Manual
- AMP 500-505-1988.....Metal Finishes Manual
- MBG 531-00.....Metal Bar Grating Manual
- MBG 532-00.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
- SP 1-05.....No. 1, Solvent Cleaning
- SP 2-05.....No. 2, Hand Tool Cleaning
- SP 3-05.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
- RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

**PART 2 - PRODUCTS**

**2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

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- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

**2.2 MATERIALS**

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
  - 1. Steel ASTM A786.
  - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior and decontam locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 304.
- J. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel with in turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
  - 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- K. Grout: ASTM C1107, pourable type.
- L. Insect Screening: ASTM D3656.

**2.3 HARDWARE**

- A. Rough Hardware:

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1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

**B. Fasteners:**

1. Bolts with Nuts:
  - a. ASME B18.2.2.
  - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
  - c. ASTM F468 for nonferrous bolts.
  - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

**2.4 FABRICATION GENERAL**

**A. Material**

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

**B. Size:**

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

**C. Connections**

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.



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5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

**D. Fasteners and Anchors**

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

**E. Workmanship**

1. General:
  - a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.

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- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
  - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
- a. Weld in accordance with AWS.
  - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
  - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
  - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
  - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
  - b. Fit removable members to be easily removed.
  - c. Design and construct field connections in the most practical place for appearance and ease of installation.
  - d. Fit pieces together as required.
  - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
  - f. Joints firm when assembled.

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- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

**F. Finish:**

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
  - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
  - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: 304 Finish No. 4.

**G. Protection:**

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white

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- bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

**2.5 SUPPORTS**

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

C. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
  - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.

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- b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.
- D. Supports for Accordion Partition Tracks and Items at Various Conditions at Suspended Ceilings:
  - 1. Fabricate of structural steel shapes as shown.
  - 2. Drill for anchor bolts of suspended item.

**2.6 FRAMES**

- A. Elevator Entrance Wall Opening.
  - 1. Fabricate of channel shapes, plates, and angles as shown.
  - 2. Weld or bolt head to jamb as shown.
  - 3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
    - a. Provide holes for anchors.
    - b. Weld head to jamb members.
- B. Steel Frames:
  - 1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
  - 2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
  - 3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
  - 4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
  - 5. Drill and tap frames for screw anchors where plate covers occur.

**2.7 LOOSE LINTELS**

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

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- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
  - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
  - 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
  - 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
  - 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

**2.8 SHELF ANGLES**

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

**2.9 DRYING RACKS**

- A. Basis of design: BK Resources BK-TSH-42.
- B. Fabrication General:
  - 1. Provide continuous welded joints, dressed smooth and flush.
  - 2. Standard flush fittings, designed to be welded, may be used.
  - 3. Exposed threads will not be approved.
  - 4. Form brackets to size and design shown.

**2.10 CEILING HATCH:**

- A. Construct hatch with "T" or angle frame designed to support edge of ceiling and hatch, weld to well lining.

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- B. Form hatch panels of 3 mm (1/8 inch) steel, 5 mm (3/16 inch) aluminum or 1 mm (0.0359 inch) thick steel of pan type construction with 25 mm (one inch) of mineral fiber insulation between.
- C. Use counter balance device, hinges, latch, hangers and other accessories required for installation and operation of hatch with not over 90 N (20 pounds) of force.
- D. Fabricate panels flush and reinforced to remain flat.
- E. Locate hatch panel flush with frame.
- F. Finish with baked on prime coat.

**2.11 STEEL COUNTER OR BENCH TOP FRAME AND LEGS**

- A. Fabricate channel or angle frame with mitered and welded corners as shown.
- B. Drill top of frame with 6 mm (1/4inch) holes spaced 200 mm (8 inches) on center for securing countertop.
- C. Fabricate legs of angle or pipe shapes and continuously weld to frame.
- D. Finish frame with backed on enamel prime coat.

**PART 3 - EXECUTION**

**3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

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- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

**3.2 INSTALLATION OF SUPPORTS**

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
  - 1. Locate center of support at anchorage point of supported item.
  - 2. Locate support at top and bottom of wall hung cabinets.
  - 3. Locate support at top of floor cabinets and shelving installed against walls.
  - 4. Locate supports where required for items shown.
- C. Support for cantilever grab bars:
  - 1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
  - 2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
  - 3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
  - 4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.
- D. Supports for Trapeze Bars:
  - 1. Secure plates to overhead construction with fasteners as shown.
  - 2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.



3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
  - a. Install closure plates in channel between eye bolts.
  - b. Install eyebolts in channel.

### **3.3 DOOR FRAMES**

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

### **3.4 OTHER FRAMES**

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

### **3.5 STEEL LINTELS**

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

### **3.6 RAILINGS**

- A. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
  1. Install pipe sleeves in concrete formwork.
  2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
  3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

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B. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
  - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
  - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

**3.7 STEEL COMPONENTS FOR MILLWORK ITEMS**

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

**3.8 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 05 51 00**  
**METAL STAIRS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies steel stairs with railings.
- B. Types:
  - 1. Closed riser stairs with concrete filled treads and platforms.

**1.2 RELATED WORK**

- A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.
- C. Requirements for shop painting: Section 09 91 00, PAINTING.
- D. Color and Material Legend AI100

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-05.....Structural Steel
  - A47-99 (R2004).....Ferritic Malleable Iron Castings
  - A48-03.....Gray Iron Castings
  - A53-06.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated  
Welded and Seamless
  - A307-07.....Carbon Steel Bolts and Studs, 60000 psi Tensile  
Strength
  - A653/653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc  
Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A563-07.....Carbon and Alloy Steel Nuts
  - A1008-07.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High-Strength, Low-Alloy

- A786/A786M-00.....Rolled Steel Floor Plates
- A1011-04.....Steel, Sheet and Strip, Strip, Hot-Rolled  
Carbon, Structural, High-Strength, Low-Alloy
- C. American Welding Society (AWS):
  - D1.1-04.....Structural Welding Code-Steel
  - D1.3-98.....Structural Welding Code-Sheet Steel
- D. The National Association of Architectural Metal Manufacturers (NAAMM)  
Manuals:
  - Metal Bar Gratings (ANSI/NAAMM MBG 531-00)
  - AMP521-01.....Pipe Railing Manual, Including Round Tube
- E. American Iron and Steel Institute (AISI):
  - 2001.....Design of Cold-Formed Steel Structural Members

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. Design stairs to support a live load of 500 kg/m<sup>2</sup> (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

### **2.2 MATERIALS**

- A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008.
- D. Structural Steel: ASTM A36.
- E. Steel Floor Plate: ASTM 786.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011.
- H. Iron Castings: ASTM A48, Class 30.
- I. Malleable Iron Castings: ASTM A47.

### **2.3 FABRICATION GENERAL**

- A. Fasteners:
  - 1. Conceal bolts and screws wherever possible.

2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.

**B. Welding:**

1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
2. Where possible, locate welds on unexposed side.
3. Grind exposed welds smooth and true to contour of welded member.
4. Remove welding splatter.

**C. Remove sharp edges and burrs.**

**D. Fit stringers to head channel and close ends with steel plates welded in place where shown.**

**E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.**

**F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.**

**2.4 RAILINGS**

**A. Fabricate railings, including handrails, from steel pipe with flush.**

1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.

**B. Return ends of handrail to wall and close free end.**

**C. Provide standard terminal castings where fastened to newel.**

**D. Space intermediate posts not over six feet on center between end post or newel post.**

**E. Fabricate handrail brackets from cast malleable iron.**

**F. Provide standard terminal fittings at ends of post and rails.**

**2.5 CLOSED RISER STAIRS**

**A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.**

**B. Fabricate pans for treads and platforms, and risers from sheet steel**  
**Fabricate pans for platforms from steel decking where shown.**

**C. Form risers with sanitary cove.**

**D. Fabricate stringers, headers, and other supporting members from structural steel.**

**E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.**

## **2.6 INDUSTRIAL STAIRS**

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
  - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
  - 2. Support tread and platforms with angles welded to plate.
  - 3. Do not leave exposed fasteners on top of treads or platform surfaces.
- C. Treads and platforms of steel grating:
  - 1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
  - 2. Provide end banding bars, except where carrier angle are used at tread ends.
  - 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
  - 4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
  - 5. Provide toe plates on platforms where shown.

## **PART 3 - EXECUTION**

### **3.1 STAIR INSTALLATION**

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

### **3.2 RAILING INSTALLATION**

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

**3.3 FIELD PRIME PAINTING**

- A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
- B. Touch-up abraded areas with same primer paint used for shop priming.
- C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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**SECTION 06 16 63  
CEMENTITIOUS SHEATHING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies cement board sheathing applied to frame wall construction, ready to receive subsequent finishes.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: 1. Cement board panels, 200 mm by 200 mm (8 inches by 8 inches), minimum size.
  - 2. Fasteners, each type used.
  - 3. Reinforcing tape for joints 300 mm (12 inches) long.
  - 4. Water barrier backing, 300 mm (12 inches) square.
- C. Product Data:
  - 1. Cement board sheathing.
  - 2. Reinforcing tape.
  - 3. Fasteners.

**1.3 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact.
- B. Store materials so as to prevent damage or contamination.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - A108.11-1999.....Interior Installation of Cementitious Backer Units
  - A118.9-1999.....Cementitious Backer Units
- C. American Society for Testing and Materials (ASTM):
  - C954-04.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness.
  - D226-06.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
  - D4586-07.....Asphalt Roof Cement, Asbestos-Free
- D. Federal Specifications (FS):

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UU-B-790.....Building Paper, Vegetable Fiber INT AMD 1 (Kraft,  
Waterproofed, Water Repellant and Fire Resistant)

**PART 2 - PRODUCTS**

**2.1 CEMENT BOARD SHEATHING**

- A. Conform to ANSI A118.9, except physical property requirements defined in Table 1 changed to not less than the minimum values stated below.
- B. Property Minimum Average Value
  - 1. Water Absorption by Weight, ASTM D1037 20 percent maximum
  - 2. Flame Spread 5
  - 3. Smoke Density 0
  - 4. Thickness 13 mm (1/2 inch)
  - 5. Minimum Width 800 mm (32 inches)
  - 6. Flexural Strength wet and dry 6895 kpa (1000 psi)
  - 7. Fastener Holding wet and dry 33 kpa (125 pounds)

**2.2 ACCESSORY MATERIALS**

- A. Steel Drill Screws: ASTM C954. Modified for flat head. Bugle head not acceptable.
- B. Organic Felt: ASTM D226, Type II, 13.6 kg (30 lb).
- C. Roof Cement: ASTM D4586
- D. Joint Reinforcing Tape:
  - 1. Minimum 100 mm (4-inches) wide open mesh alkali resistant.
  - 2. Glass fiber mesh polymer coated as recommended by Cement Board manufacturer.
- E. Water Barrier: FS UU-B-790. Type I (Barrier paper), Grade D (Water-vapor permeable). Other products meeting or exceeding the Federal specification for a water barrier with water vapor permeability are acceptable.

**PART 3 - EXECUTION**

**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Do not install units when temperature is below 4.5 degrees Celsius (40 degrees F).
- B. Do not install joint reinforcing tape when temperature is below 10 degrees Celsius (50 degrees F).

**3.2 INSTALLATION**

- A. Remove wrapping and separate to allow air circulation for not less than seven days before installation.
- B. Installing Water Barrier over Framing Members:
  - 1. Apply roof cement or tape to framing members sufficient to adhere and support water barrier.
  - 2. Use either organic felt or air infiltration barrier.

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3. Apply barrier shingle fashion with horizontal joints lapped not less than 50 mm (2 inches). Lap end joints over framing, not less than 100 mm (4 inches) cemented together with roof cement, stagger end joints.
4. Do not leave over 300 mm (12-inch) wide strip exposed when work is stopped.
5. Coordinate with installation of flashing to lap air infiltration barrier over flashing. Install weeps every 600 mm (24 inches) or as detailed, directly above flashing. Provide for clear exit of water to exterior.
6. Repair torn or cut barrier with barrier patch spanning framing space cemented to surface along top and side edges.

**C. Installing Cement Board Units:**

1. Apply cement board sheathing immediately over water barrier in accordance with ANSI A108.11, with rounded edges and rough side to exterior, except as specified otherwise.
2. Secure units to framing members with screws spaced not more than 200 mm (8 inches) on center and not closer than 13 mm (1/2-inch) from the edge of the unit.
3. Install screws so that the screw heads do not penetrate the surface of unit.
4. Install 13 mm (1/2-inch) wide horizontal control joints at floors and vertical control joints not over 4.87 m (16 feet) on center unless shown otherwise, maintain alignment.
5. Stop units at edges of building expansion joints.
6. Minimum bearing over framing members: 19 mm (3/4-inch.)

D. Joint and Surface Treatment: Apply joint reinforcing tape over joints, exposed edges, and corners using adhesive recommended by manufacturer.

E. Leave surface flush and ready to receive subsequent finishes.

**3.3 PROTECTION AND REPAIR**

- A. Protect board with temporary coverings against moisture until subsequent finish is applied.
- B. Patch and repair damaged surface prior to application of subsequent finish.
  1. Fill cracks.
  2. Replace loose, spalling or missing joint finish.
  3. Replace broken or damaged boards.

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**SECTION 07 08 00**

**FACILITY EXTERIOR CLOSURE COMMISSIONING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 07 and Division 08.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

**1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

**1.3 SUMMARY**

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the Contract Documents developed with the approval of the VA.
  - 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" prerequisite of "Fundamental Building Systems Commissioning".
  - 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.

3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.

D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

#### **1.4 DEFINITIONS**

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

#### **1.5 COMMISSIONED SYSTEMS**

A. Commissioning of a system or systems specified in Division 07 and Division 08 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following Facility exterior closure systems will be commissioned:

1. Roofs (TPO membrane, flashing & sheet metal, roof specialties, and roof accessories)
2. Exterior Metal Panels
4. Exterior Doors (Revolving, glass leaf, emergency exit, and service)
5. Exterior Windows (Aluminum, steel, glazing, storm)
6. Louvers and Vents
7. Sealants (Caulking, mechanical seals, and wind and vapor barriers)

#### **1.6 SUBMITTALS**

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 PRE-FUNCTIONAL CHECKLISTS**

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

**3.1 CONTRACTORS TESTS**

A. Contractor tests as required by other sections of Division 07 or Division 08 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

**3.2 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the



Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.3 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

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**SECTION 07 21 13**  
**THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

**1.2 RELATED WORK**

- A. Safing insulation: Section 07 84 00, FIRESTOPPING.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
  - 1. Insulation, each type used
  - 2. Adhesive, each type used.
  - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

**1.4 STORAGE AND HANDLING:**

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C270-08.....Mortar for Unit Masonry
  - C516-08.....Vermiculite Loose Fill Thermal Insulation
  - C549-06.....Perlite Loose Fill Insulation
  - C552-07.....Cellular Glass Thermal Insulation.
  - C553-08.....Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications
  - C578-08.....Rigid, Cellular Polystyrene Thermal Insulation
  - C591-08.....Unfaced Preformed Rigid Cellular  
Polyisocynurate Thermal Insulation

C612-04.....Mineral Fiber Block and Board Thermal  
Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for  
Light Frame Construction and Manufactured  
Housing

C728-05.....Perlite Thermal Insulation Board

C954-07.....Steel Drill Screws for the Application of  
Gypsum Panel Products or Metal Plaster Base to  
Steel Studs From 0.033 (0.84 mm) inch to 0.112  
inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs

D312-00(R2006).....Asphalt Used in Roofing

E84-08.....Surface Burning Characteristics of Building  
Materials

F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

## **PART 2 - PRODUCTS**

### **2.1 INSULATION - GENERAL:**

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

## **2.2 ACOUSTICAL INSULATION:**

- A. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- B. Thickness as shown; of widths and lengths to fit tight against framing.

## **2.3 FASTENERS:**

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

## **2.4 ADHESIVE:**

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

## **2.5 TAPE:**

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION - GENERAL**

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.

- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

**3.2 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:**

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.
- D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.
- E. Roof Rafter Insulation or Floor Joist Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing or subfloor.

**3.3 ACOUSTICAL INSULATION:**

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.

- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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SECTION 07 22 00  
ROOF AND DECK INSULATION

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof and deck insulation, substrate board, vapor retarder, and cover board, on new construction ready to receive roofing or waterproofing membrane.
- B. Repairs and alteration work to existing roof insulation.

**1.2 RELATED WORK**

- A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- C. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.
- D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
  - 90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. ASTM International (ASTM):
  - C208-08.....Cellulosic Fiber Insulating Board
  - C552-07.....Cellular Glass Thermal Insulation
  - C726-05.....Mineral Fiber Roof Insulation Board
  - C728-05.....Perlite Thermal Insulation Board
  - C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
  - C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel



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- C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal  
Insulation Board
- C1396/C1396M-09.....Standard Specification for Gypsum Board
- D41-05.....Asphalt Primer Used in Roofing, Dampproofing,  
and Waterproofing
- D312-06.....Asphalt Used in Roofing
- D1970-09.....Standard Specification for Self-Adhering  
Polymer Modified Bituminous Sheet Materials  
Used as Steep Roofing Underlayment for Ice Dam  
Protection
- D2178-04.....Asphalt Glass Felt Used in Roofing and  
Waterproofing
- D2822-05.....Asphalt Roof Cement
- D4586-07.....Standard Specification for Asphalt Roof Cement,  
Asbestos-Free
- E84-09.....Standard Test Method for Surface Burning  
Characteristics of Building Material
- F1667-05.....Driven Fasteners: Nails, Spikes, and Staples
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
- 4450-89.....Approved Standard for Class 1 Insulated Steel  
Deck Roofs
- 4470-10.....Approved Standard for Class 1 Roof Coverings
- 1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.
- 1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof  
Components
- 1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing
- E. National Roofing Contractors Association: Roofing and Waterproofing  
Manual
- F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog,  
[www.biopreferred.gov](http://www.biopreferred.gov)
- G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)
- H. U.S. Department of Commerce National Institute of Standards and  
Technology (NIST):
- DOC PS 1-09.....U.S. Product Standard for Construction and  
Industrial Plywood
- DOC PS 2-04.....Performance Standard for Wood-Based Structural-  
Use Panels.

#### **1.4 PERFORMANCE REQUIREMENTS**

- A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 33, with minimum R-value at any location of 10.
- B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

#### **1.5 QUALITY CONTROL**

- A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.
- B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.
- C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.
- D. Requirements of roofing system uplift pressure design for specified roofing system.
- E. Requirements of applicable FM Approval for specified roofing system insulation attachment.
- F. Requirements of applicable Miami-Dade County approval for high-wind zone design.
- G. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to [www.biopreferred.gov](http://www.biopreferred.gov).

#### **1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
  - 1. Asphalt and adhesive materials, each type.
  - 2. Roofing cement, each type.
  - 3. Roof insulation, each type.
  - 4. Substrate board, each type.
  - 5. Cover board, each type.
  - 6. Fastening requirements.

7. Insulation span data for flutes of metal decks.
- C. LEED and Federal Sustainable Design Submittals:
  1. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
  2. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
  3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.
- D. Shop Drawings: Include plans, sections, details, and attachments.
  1. Nailers, cants, and terminations.
  2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.
- E. Samples:
  1. Roof insulation, each type.
  2. Nails and fasteners, each type.
- F. Certificates:
  1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
  2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
- G. Laboratory Test Reports: Thermal values of insulation products.
- H. Layout of tapered roof system showing units required.
- I. Documentation of supervisors' and inspectors' qualifications.

#### **1.7 DELIVERY, STORAGE AND MARKING**

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

#### **1.8 QUALITY ASSURANCE:**

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.

1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

## **PART 2 - PRODUCTS**

### **2.1 ADHESIVE MATERIALS**

- A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
  1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
  2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
    - a. Plastic Foam Adhesives: 50 g/L.
    - b. Multipurpose Construction Adhesives: 70 g/L.
    - c. Fiberglass Adhesives: 80 g/L.
    - d. Contact Adhesives: 80 g/L.
    - e. Other Adhesives: 250 g/L.
    - f. Nonmembrane Roof Sealants: 300 g/L.
    - g. Sealant Primers for Nonporous Substrates: 250 g/L.
    - h. Sealant Primers for Porous Substrates: 775 g/L.
- B. Primer: ASTM D41.
- C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- D. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to attach roof insulation to substrate or to another insulation layer.

- E. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- F. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- G. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II, ; or, D4586, Type I or Type II.

## **2.2 ROOF AND DECK INSULATION**

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
- C. Cellular Glass Board Insulation: ASTM C552, Type IV, kraft-paper sheet faced.
- D. Perlite Board Insulation: ASTM C728, expanded perlite, cellulosic fibers, binders, and waterproofing agents with top surface seal coated.
- E. Cellulosic Fiber Board Insulation: ASTM C208, Type II, Grade 2 for single-ply roofing.
- F. Tapered Roof Insulation System:
  - 1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
  - 2. Cut to provide high and low points with crickets and slopes as shown.
  - 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
  - 4. Minimum slope 1:48 (1/4 inch per 12 inches).
- G. Composite Nail Base Insulated Roof Sheathing:
  - 1. Oriented-Strand-Board-Surfaced, Polyisocyanurate-Foam Sheathing: polyisocyanurate thermal insulation ASTM C1289, Type V, insulation thickness as indicated, with oriented strand board laminated to top surface.
  - 2. Oriented Strand Board: NBS DOC PS 1, Exposure 1, 15.9 mm (5/8 inch) thick.

3. Bottom surface faced with felt facers.

## **2.3 INSULATION ACCESSORIES**

- A. Glass (Felt): ASTM D2178, Type VI, heavy duty ply sheet.
- B. Cants and Tapered Edge Strips:
  1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
  2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
  3. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
    - a. Cellulosic Fiberboard: ASTM C208.
    - b. Mineral Fiberboard: ASTM C726.
    - c. Perlite Board: ASTM C728.
- C. Vapor Retarder:
  1. Glass-Fiber Felts: ASTM D2178, Type IV, asphalt impregnated.
  2. Self-Adhering Sheet Vapor Retarder: ASTM D1970, minimum of 1.0-mm- (40-mil-) thick, polyethylene film laminated to layer of rubberized asphalt adhesive, or 0.76- to 1.0-mm- (30- to 40-mil-) thick, polyethylene film laminated to layer of butyl rubber adhesive; maximum permeance rating of 6 ng/Pa x s x sq. m (0.1 perm).
- D. Substrate Board:
  1. Type X gypsum board, ASTM C1396/C1396M, 16 mm (1/2 inch) thick.
  2. Glass-mat, water-resistant gypsum substrate, ASTM C1177/C1177M Type X, 16 mm (5/8 inch) thick, factory primed.
  3. Cellulosic-fiber-reinforced, water-resistant gypsum substrate, ASTM C1278/C1278M, 16 mm (5/8 inch) thick.
  4. Perlite Board Insulation, ASTM C728, 25 mm (1 inch).
- E. Cover Board:
  1. Glass-mat, water-resistant gypsum substrate, ASTM C1177/C1177M, 16 mm (5/8 inch) thick, factory primed.
  2. Cellulosic-fiber-reinforced, water-resistant gypsum substrate, ASTM C1278/C1278M, 16 mm (5/8 inch) thick.

## **2.4 FASTENERS**

- A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.
- B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Comply with requirements of Division 07 roofing section.

**3.2 PREPARATION**

- A. Comply with requirements of Division 07 roofing section.

**3.3 SUBSTRATE BOARD INSTALLATION**

- A. Fasten substrate board to top flanges of steel deck to resist uplift pressures according to roofing system manufacturers instructions and requirements of FM Approvals listing for specified roofing system.

**3.4 VAPOR RETARDER INSTALLATION**

A. General:

1. Install continuous vapor retarder on roof decks where indicated.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
4. Seal penetrations with roof cement.

B. Cast in Place Concrete Decks, Except Insulating Concrete:

1. Prime deck as specified.
2. Apply two plies of asphalt saturated felt mopped down to deck.

C. Precast Concrete Unit Decks Without Concrete Topping:

1. Prime deck as specified.
2. Apply two plies of asphalt saturated felt.
3. Mop to deck, keeping bitumen 100 mm (four inches) away from joints of precast units. Bridge joints with felt. Mop between plies as specified.

D. Steel Deck:

1. Material and method of application of roofing systems used on metal decks shall meet the requirements of FM Approvals for Class I-A Insulated Steel Roof Deck.
2. Attach substrate board and subsequent components to meet the requirements of FM Approval's "RoofNav" listing for specified system meeting Fire/Windstorm Classification indicated in Division 07 roofing section.

3. Locate the long dimension edge joints to have solid bearing on top of decking ribs; do not cantilever over rib openings or flutes.

### **3.5 RIGID INSULATION INSTALLATION**

#### **A. Insulation Installation, General:**

1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.
3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
4. Cant Strips: Install preformed insulation cant strips at junctures of roofing system with vertical construction.
5. Use same insulation as existing for roof repair and alterations unless specified otherwise.

#### **B. Insulation Thickness:**

1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

#### **C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.**



- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tight against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
  - 1. Adhered Insulation:
    - a. Prime substrate as required.
    - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
    - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
    - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
  - 2. Mechanically Fastened Insulation:
    - a. Fasten insulation in accordance with FM Approval's "RoofNav" requirement in Division 07 roofing section.
    - b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
  - 3. Mechanically Fastened and Adhered Insulation:
    - a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
    - b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.
  - 4. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Mechanically Fastened Insulation" requirements.

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**SECTION 07 42 13**  
**METAL WALL PANELS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Concealed fastener metal wall panels Type A & C.
  - 1. Metal Wall Panels over Multi-Component Framed Wall System:
  - 2. Secondary metal subgirt framing and mounting clips for panel attachment.

**1.2 RELATED REQUIREMENTS**

- A. Division 01 Section "Sustainable Design Requirements" for related LEED general requirements.
- B. Division 07 Section "Sheet Metal Flashing and Trim" for sheet metal copings, flashings, reglets and roof drainage items.
- C. Division 07 Section "Joint Sealants" for field-applied joint sealants.
- D. Color and Texture of finish:
  - 1. Panel A: Surrey Beige (142), smooth
  - 2. Panel C: Marble (5012), smooth

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A653/A653M-07..... Steel Sheet, Zinc-Coated (Galvanized), or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
  - A463-06..... Steel Sheet, Cold-Rolled, Aluminum-Coated, by the Hot-Dip Process
  - A924/A924M-07..... Steel Sheet, Metallic Coated by the Hot-Dip Process
  - A1008/A1008M-07..... Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
  - B209/209M-07..... Aluminum and Aluminum Alloy Sheet and Plate
  - C442-04 (E2004) ..... Gypsum Backing Board, Gypsum Coreboard, and Gypsum Shaftliner Board

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C553-02 ..... Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications  
C591-07 ..... Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation  
C612-04 ..... Mineral Fiber Block and Board Thermal  
Insulation  
E119-08 ..... Fire Test of Building Construction and  
Materials

D. Sheet Metal and Air Conditioning Contractors National Association,  
(SMACNA):

1. Architectural Sheet Metal Manual.

**1.6 QUALITY ASSURANCE**

A. Manufacturer/Source: Provide metal wall panel and panel accessories  
from a single manufacturer.

B. Manufacturer Qualifications:

Metal wall panels shall be products of a manufacturer regularly  
engaged in the fabrication and erection of metal panels of the type  
and design shown and specified.

**1.7 ADMINISTRATIVE REQUIREMENTS**

A. Preinstallation Meeting: Conduct preinstallation meeting at site  
attended by Owner, Architect, manufacturer's representative, and  
other trade contractors.

1. Coordinate building framing in relation to metal wall panel  
assembly.
2. Coordinate installation of building air and water barrier  
behind metal wall panel assembly.
3. Coordinate window, door and louver, and other openings and  
penetrations of metal wall panel assembly.

**1.8 SUBMITTALS**

A. Product Data: Manufacturer's data sheets, for specified products.

1. Include data indicating compliance with referenced standards.

B. LEED Submittals:

1. Credit MR 4: Product data indicating the following:
  - a. Percentages by weight of post-consumer and pre-consumer  
recycled content.
  - b. Total weight of products provided.

C. Shop Drawings: Provide shop drawings prepared by manufacturer or  
manufacturer's authorized Installer. Include full elevations showing

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openings and penetrations. Include details of each condition of installation and attachment. Provide details at a minimum scale of 1-1/2-inch per foot (1:8) of all required trim and extrusions needed for a complete installation.

1. Indicate points of supporting structure that must coordinate with metal wall panel assembly installation.
  2. Indicate details of fastening, including clip spacing, supported by load span tables that include an evaluation of clip and panel side joint interaction.
- D. Samples for Initial Selection: For each product specified. Provide representative color charts of manufacturer's full range of colors.
- E. Samples for Verification: Provide 12-inch (300 mm) section of panel(s) showing finishes. Provide 12-inch (300 mm) long pieces of trim pieces and other exposed components.

**PART 2 - PRODUCTS**

**2.1 METAL WALL PANEL MATERIALS**

- A. Steel Face Sheet: Coil-coated, ASTM A 755/A 755M.
1. Zinc-Coated (Galvanized) Steel Sheet:  
ASTM A 653/A 653M, G90 (Class Z275), structural steel quality.
  2. Face Sheet: Minimum 0.047 inch/18 gage (1.19 mm) nominal Uncoated thickness.
  3. Surface: Smooth
- B. Aluminum Face Sheet: Smooth surface coil-coated, ASTM B 209, 3003-H14 or 5052-H32 alloy.
1. Face Sheet: 0.050 inch (1.27 mm) nominal thickness.
  2. Surface: Smooth
  3. Aluminum Products Recycled Content: Average of postconsumer recycled content plus one-half of preconsumer recycled content not less than 50 percent.

**2.2 CONCEALED FASTENER METAL WALL PANELS**

- A. Metal Wall Panels, General: Factory-formed, concealed fastener panels with interconnecting side joints, fastened to supports with concealed fasteners, with factory-applied sealant in side laps when required to meet performance requirements.

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- B. Panel A: Four-rib profile with recessed flat pan between ribs and concealed extended fastener leg
  - 1. Panel Coverage: 16 inches (406 mm).
  - 2. Panel Height: 0.875 inch (22 mm).
- C. Panel C Reveal-joint profile with raised flat pan:
  - 1. Panel Coverage: 12 inches (305 mm).
  - 2. Panel Height: 0.875 inch (22 mm).

**2.6 METAL WALL PANEL ACCESSORIES**

- A. Metal Wall Panel Accessories, General:

Provide complete metal wall panel assembly incorporating trim, copings, fasciae, parapet caps, soffits, sills, inside and outside corners, and miscellaneous flashings. Provide manufacturer's factory-formed clips, shims, flashings, gaskets, lap tapes, closure strips, and caps for a complete installation. Fabricate and install accessories in accordance with SMACNA Manual.
- B. Extruded Trim: Manufacturer's complementary aluminum extrusions for head, jamb, sill, base, flush, reveal, inside and outside corner, endwall, and expansion joint details. Finish to match metal wall panels.
- C. Mitered Corners: Structurally-bonded horizontal interior and exterior trimless corners matching metal wall panel material, profile, and factory-applied finish, fabricated and finished by metal wall panel manufacturer.
  - 1. Welded, riveted, fastened, or field- fabricated corners do not meet the requirements of this specification.
- D. Formed Flashing and Trim: Match material, thickness, and color of metal wall panel face sheets.
- E. Sealants: Type recommended by metal wall panel manufacturer for application, meeting requirements of Division 07 Section "Joint Sealants."
- F. Flashing Tape: 4-inch wide self-adhering butyl flashing tape.
- G. Fasteners, General: Self-tapping screws, bolts, nuts, and other acceptable fasteners recommended by panel manufacturer. Where exposed fasteners cannot be avoided for miscellaneous applications, supply corrosion-resistant fasteners with heads matching color of metal wall panels by means factory-applied coating.
- H. Concealed Clips: Galvanized steel, 0.051 inch/16 ga. (1.29 mm) thick, designed to allow unimpeded thermal movement of panel and

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configured to hold panel minimum 1/2 inch (12.7 mm) from substrate.

**2.6 WALL LOUVER UNITS**

- A. Wall Louvers, General: Metal louvers, designed to integrate with metal wall panel profile and secondary support system without receptor channels or other flashing, of types and performance indicated.
- B. Horizontal, Drainable-Blade Fixed Louver:
  - 1. Louver Size: As indicated on Drawings.
  - 2. Louver Depth: Match metal wall panel system depth.
  - 3. Free Area: 30 percent.
- C. Base Metal and Finish:
  - 1. Match metal wall panel base metal and finish.
- D. Louver Screens: Mounted in removable aluminum frame.
  - 1. Bird Screen: 1/2-inch (12 mm) mesh aluminum, crimped.
  - 2. Insect Screen: 14-18 mesh aluminum, crimped.

**2.7 SECONDARY METAL SUBGIRT FRAMING**

- A. Miscellaneous Framing Components, General: Cold-formed metallic-coated steel sheet, ASTM A 653/A 653M, G90 (Z180).
  - 1. Hat Channels: 0.053 inch/16 ga. (1.34 mm) minimum.
  - 2. Sill Channels: 0.053 inch/16 ga. (1.34 mm) minimum.

**2.8 METAL WALL PANEL FINISHES**

- A. Exposed Coil-Coated Finish System:
  - 1. Fluoropolymer Two-Coat System: 0.2-mil primer with 0.8-mil 70 percent PVDF fluoropolymer color coat, AAMA [620] [621].

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine metal wall panel substrate with Installer present. Inspect for erection tolerances and other conditions that would adversely affect installation of metal wall panels.
- B. Wall Substrate: Confirm that wall substrate is within tolerances acceptable to metal wall panel system manufacturer.
  - 1. Maximum substrate and framing deviations from flat plane acceptable:
    - a. 1/4-inch in 20 feet vertically or horizontally.
    - b. 1/2-inch across building elevation.
    - c. 1/8-inch in 5 feet.
- C. Framing: Inspect framing that will support metal wall panels to

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determine if support components are installed as indicated on approved shop drawings. Confirm presence of acceptable framing members at recommended spacing to match installation requirements of metal wall panels.

- D. Air/Moisture Barriers: Confirm that work has been completed, inspected, and tested as required.
- E. Openings: Verify that window, door, louver and other penetrations match layout on shop drawings.
- F. Correct out-of-tolerance work and other deficient conditions prior to proceeding with metal wall panel system installation.

**3.2 SECONDARY FRAMING INSTALLATION**

- A. Secondary Metal Subgirt Framing: Install secondary metal framing components to tolerances indicated, as shown on approved shop drawings. Install secondary metal framing and other metal panel supports per ASTM C 1007 and metal wall panel manufacturer's recommendations.

**3.3 METAL WALL PANEL INSTALLATION**

- A. General: Install metal wall panels in accordance with approved shop drawings and manufacturer's recommendations. Install metal wall panels in orientation, sizes, and locations indicated. Anchor metal wall panels and other components securely in place. Provide for thermal and structural movement
- B. Attach panels to metal framing using recommended clips, screws, fasteners, sealants, and adhesives indicated on approved shop drawings.
  - 1. Fasteners for Steel Wall Panels: Stainless-steel.
  - 2. Fasten metal wall panels to supports with concealed clips at each joint at location, spacing, and with fasteners recommended by manufacturer. Install clips to supports with self-tapping fasteners.
  - 3. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.
  - 4. Dissimilar Materials: Where elements of metal wall panel system will come into contact with dissimilar materials, treat faces and edges in contact with dissimilar materials as recommended by manufacturer.

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C. Joint Sealers: Install joint sealants where indicated on approved shop drawings.

**3.4 ACCESSORY INSTALLATION**

- A. General: Install metal wall panel accessories with positive anchorage to building and provide for thermal expansion. Coordinate installation with flashings and other components.
1. Install related flashings and sheet metal trim per requirements of Division 07 Section "Sheet Metal Flashing and Trim."
  2. Install components required for a complete metal wall panel assembly, including trim, copings, corners, lap strips, flashings, sealants, fillers, closure strips, and similar items.
  3. Comply with performance requirements and manufacturer's written installation instructions.
  4. Provide concealed fasteners except where noted on approved shop drawings.
  5. Set units true to line and level as indicated.

**3.5 FIELD QUALITY CONTROL**

A. Correct deficiencies noted in manufacturer's report.

**3.6 CLEANING AND PROTECTION**

- A. Remove temporary protective films. Clean finished surfaces as recommended by metal wall panel manufacturer. Clear weep holes and drainage channels of obstructions, dirt, and sealant. Maintain in a clean condition during construction.
- B. Replace damaged panels and accessories that cannot be repaired by finish touch-up or minor repair.

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**SECTION 07 42 16**  
**INSULATED CORE METAL WALL PANELS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Foamed-insulation-core vertical metal wall panel assembly, with related metal trim and accessories. Panel Type B.
  - 1. Metal Wall Panels over Multi-Component Framed Wall System:
  - 2. Secondary metal subgirt framing and mounting clips for panel attachment.

**1.2 RELATED REQUIREMENTS**

- A. Division 01 Section "Sustainable Design Requirements" for related LEED general requirements.
- B. Division 07 Section "Sheet Metal Flashing and Trim" for sheet metal copings, flashings, reglets and roof drainage items.
- C. Division 07 Section "Joint Sealants" for field-applied joint sealants.
- D. Color and Texture of finish:
  - 1. Panel B: Marble (5012), smooth

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A653/A653M-07 ..... Steel Sheet, Zinc-Coated (Galvanized), or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
  - A463-06 ..... Steel Sheet, Cold-Rolled, Aluminum-Coated, by the Hot-Dip Process
  - A924/A924M-07 ..... Steel Sheet, Metallic Coated by the Hot-Dip Process
  - A1008/A1008M-07 ..... Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
  - B209/209M-07 ..... Aluminum and Aluminum Alloy Sheet and Plate
  - C442-04 (E2004) ..... Gypsum Backing Board, Gypsum Coreboard, and Gypsum Shaftliner Board

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C553-02 ..... Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications  
C591-07 ..... Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation  
C612-04 ..... Mineral Fiber Block and Board Thermal  
Insulation  
E119-08 ..... Fire Test of Building Construction and  
Materials

D. Sheet Metal and Air Conditioning Contractors National Association,  
(SMACNA):

1. Architectural Sheet Metal Manual.

**1.6 QUALITY ASSURANCE**

A. Manufacturer/Source: Provide metal wall panel and panel accessories  
from a single manufacturer.

B. Manufacturer Qualifications:

Metal wall panels shall be products of a manufacturer regularly  
engaged in the fabrication and erection of metal panels of the type  
and design shown and specified.

**1.7 ADMINISTRATIVE REQUIREMENTS**

A. Preinstallation Meeting: Conduct preinstallation meeting at site  
attended by Owner, Architect, manufacturer's representative, and  
other trade contractors.

1. Coordinate building framing in relation to metal wall panel  
assembly.
2. Coordinate installation of building air and water barrier  
behind metal wall panel assembly.
3. Coordinate window, door and louver, and other openings and  
penetrations of metal wall panel assembly.

**1.8 SUBMITTALS**

A. Product Data: Manufacturer's data sheets, for specified products.

1. Include data indicating compliance with referenced standards.

B. LEED Submittals:

1. Credit MR 4: Product data indicating the following:

- a. Percentages by weight of post-consumer and pre-consumer  
recycled content.
- b. Total weight of products provided.

C. Shop Drawings: Provide shop drawings prepared by manufacturer or  
manufacturer's authorized Installer. Include full elevations showing

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openings and penetrations. Include details of each condition of installation and attachment. Provide details at a minimum scale of 1-1/2-inch per foot (1:8) of all required trim and extrusions needed for a complete installation.

1. Indicate points of supporting structure that must coordinate with metal wall panel assembly installation.
  2. Indicate details of fastening, including clip spacing, supported by load span tables that include an evaluation of clip and panel side joint interaction.
- D. Samples for Initial Selection: For each product specified. Provide representative color charts of manufacturer's full range of colors.
- E. Samples for Verification: Provide 12-inch (300 mm) section of panel(s) showing finishes. Provide 12-inch (300 mm) long pieces of trim pieces and other exposed components.

**PART 2 – PRODUCTS**

**2.1 MATERIALS**

- A. Metallic Coated Steel Sheet:  
Zinc-Coated (Galvanized) Steel Sheet ASTM A 653/A 653M, Grade 37, G90, structural quality coil coated per ASTM A 755/A755M.
- B. Face Sheet Coil-Coated Finish:
1. Fluoropolymer Two-Coat System: 0.2 mil primer with 0.8 mil 70 percent PVDF fluoropolymer color coat, AAMA 621.
- C. Interior Face Sheet Coil-Coated Finish System: 0.2 mil primer with 0.6 mil acrylic color coat.
- D. Foamed-Insulation Core: Closed cell, urethane modified polyisocyanurate foam using a non-CFC blowing agent, foamed-in-place type.
1. Density: 2.6 lb/cu. ft. (43.3 kg/cu. m).
  2. Shear stress: 20 lbf/sq. in. (138 kPa).
  3. Compressive strength: 20 lbf/sq. in. (138 kPa).
  4. Tensile strength: 20 lbf/sq. in. (138 kPa).

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**2.3 FOAMED INSULATION-CORE METAL WALL PANELS**

A. Concealed Fastener, Foamed-Insulation-Core Metal Wall Panels:

Factory-foamed vertical wall panel system consisting of an exterior metal face sheet with interior metal liner panel, bonded to factory foamed-in-place core in thermally-separated profile, with no glues or adhesives, and with factory sealed double tongue-and-groove joint, attached to supports using concealed fasteners.

1. Exterior Face Sheet:

- a. Metal Thickness: 0.036 inch/20 gage (0.91 mm).
- b. Surface: **Smooth**
- c. Color: **Marble (5012)**

2. Interior Face Sheet:

- a. Thickness: 0.036 inch/20 gage (0.91 mm).
- b. Surface: **Smooth**
- c. Color: As selected by Architect from manufacturer's standard colors

3. Panel Width: 36 inch (914 mm).

4. Panel Thickness and Thermal Resistance (R) Value: 2.0 inch (51 mm), R-14 per ASTM C 1363.

5. Panel Sealant/Vapor Seal: Factory-applied non-curing butyl.

**2.4 METAL WALL PANEL ACCESSORIES**

A. Metal Wall Panel Accessories, General:

Provide complete metal wall panel assembly incorporating trim, copings, fasciae, parapet caps, soffits, sills, inside and outside corners, and miscellaneous flashings. Provide manufacturer's factory-formed clips, shims, flashings, gaskets, lap tapes, closure strips, and caps for a complete installation. Fabricate and install accessories in accordance with SMACNA Manual.

B. Formed Flashing and Trim: Match material, thickness, and color of metal wall panel face sheets.

C. Extrusion Trim: Provide manufacturer-provided extruded trim for the following locations and as indicated on Drawings:

- 1. Base trim.
- 2. Coping.
- 3. Panel installation perimeter.
- 4. Opening perimeters.

D. Sealants: Type recommended by metal wall panel system manufacturer

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For application, meeting requirements of Division 07 Section  
"Joint Sealants."

- E. Panel Clips: Concealed stainless steel clip configured specifically for metal wall panel profile, engaging face and liner panel edge without compressing panel insulation.
- F. Fasteners: Self-tapping screws, bolts, nuts, and other acceptable fasteners recommended by panel manufacturer. Where exposed fasteners cannot be avoided, supply corrosion-resistant fasteners with heads matching color of metal wall panels.

**PART 3 – EXECUTION**

**3.1 EXAMINATION**

- A. Examine metal wall panel system substrate with Installer present. Inspect for erection tolerances and other conditions that would adversely affect installation of metal wall panels.
- B. Framing: Inspect framing that will support metal wall panels to determine if support components are installed as indicated on approved shop drawings. Confirm presence of acceptable framing members at recommended spacing to match installation requirements of metal wall panels.
- C. Panel Support Tolerances: Confirm that panel supports are within tolerances acceptable to insulated metal wall panel system manufacturer but not greater than the following:
  - 1. 3/8 inch (9.5 mm) in any 20 foot (610 cm) in any direction.
  - 2. 3/4 inch (19 mm) over any single wall plane.
- D. Openings: Verify that window, door, louver and other penetrations match layout on shop drawings.
- E. Correct out-of-tolerance work and other deficient conditions prior to proceeding with metal wall panel system installation.

**3.2 METAL WALL PANEL SYSTEM INSTALLATION**

- A. General: Install metal wall panel system in accordance with approved shop drawings and manufacturer's recommendations. Install metal wall panels in orientation, sizes, and locations indicated. Anchor metal wall panels and other components securely in place. Provide for thermal and structural movement

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- B. Attach panels to metal framing using recommended clips, screws, fasteners, sealants, and adhesives indicated on approved shop drawings.
  - 1. Apply elastomeric sealant continuously between metal base channel sill angle) and concrete, and elsewhere as indicated or, if not indicated, as approved by manufacturer.
  - 2. Fasten metal wall panels to supports with concealed clips at each joint at location, spacing, and with fasteners recommended by manufacturer. Install clips to supports with self-tapping fasteners.
  - 3. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.
  - 4. Dissimilar Materials: Where elements of metal wall panel system will come into contact with dissimilar materials, treat faces and edges in contact with dissimilar materials as recommended by manufacturer.
- C. Joint Sealers: Install joint fillers and sealants where indicated and where required for weatherproof performance of metal wall panel assemblies.
  - 1. Seal panel end utilizing 2 beads of non-curing butyl; apply continuously without gaps to complete panel system air barrier.
  - 2. Seal metal wall panel end laps to supports or back-up flashing sealant, full width of panel. Seal side joints where recommended by metal wall panel manufacturer.
  - 3. Prepare joints and apply sealants per requirements of Division 07 Section "Joint Sealants."

**3.3 ACCESSORY INSTALLATION**

- A. General: Install metal wall panel accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
  - 1. Install related flashings and sheet metal trim per requirements of Division 07 Section "Sheet Metal Flashing and Trim."
  - 2. Install components required for a complete metal wall panel assembly, including trim, copings, corners, flashings, sealants, gaskets, fillers, closure strips, and similar items.

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3. Comply with performance requirements and manufacturer's written installation instructions.
4. Provide concealed fasteners except where noted on approved shop drawings.
5. Set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

**3.4 INTEGRATED UNIT INSTALLATION**

- A. Install window units in accordance with manufacturer's recommendations and approved shop drawings. Assemble wall components using gaskets, fasteners, and trim supplied by metal wall panel manufacturer. Separate dissimilar metals with bituminous coating.

**3.5 FIELD QUALITY CONTROL**

- A. Water-Spray Test: After completing portion of metal wall panel assembly including accessories and trim, test 2-bay area selected by Architect for water penetration, according to AAMA 501.2.
- B. Manufacturer's Field Service: Engage a service representative authorized by metal wall panel manufacturer to inspect completed installation. Submit written report. Correct deficiencies noted in report.

**3.6 CLEANING AND PROTECTION**

- A. Remove temporary protective films. Clean finished surfaces as recommended by metal wall panel manufacturer. Clear weep holes and drainage channels of obstructions, dirt, and sealant. Maintain in a clean condition during construction.
- B. Replace damaged panels and accessories that cannot be repaired by field repair.

-----END OF SECTION-----



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SECTION 07 54 23  
THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Thermoplastic Polyolefin (TPO) sheet roofing mechanically fastened to roof deck.

**1.2 RELATED WORK**

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESSORIES
- E. Miscellaneous items: Section 07 71 00, ROOF SPECIALTIES/ Section 07 72 00, ROOF ACCESSORIES.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):  
ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):  
ASCE/SEI-7-10.....Minimum Design Loads for Buildings and Other Structures
- D. ASTM International (ASTM):  
C67-09.....Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile  
C140-09.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

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- C1371-04.....Standard Test Method for Determination of  
Emittance of Materials Near Room Temperature  
Using Portable Emissometers
- C1549-04.....Standard Test Method for Determination of Solar  
Reflectance Near Ambient Temperature Using a  
Portable Solar Reflectometer
- D4263.....Standard Test Method for Indicating Moisture in  
Concrete by the Plastic Sheet Method
- D4434-06.....Standard Specification for Poly (Vinyl Chloride)  
Sheet Roofing
- D6878-08.....Standard Specification for Thermoplastic  
Polyolefin Based Sheet Roofing
- E108-10.....Standard Test Methods for Fire Tests of Roof  
Coverings
- E408-71 (R2008).....Standard Test Methods for Total Normal Emittance  
of Surfaces Using Inspection-Meter Techniques
- E1918-06.....Standard Test Method for Measuring Solar  
Reflectance of Horizontal and Low-Sloped  
Surfaces in the Field
- E1980-01.....Standard Test Method for Measuring Solar  
Reflectance of Horizontal and Low-Sloped  
Surfaces in the Field
- E. American Society of Heating, Refrigeration, and Air Conditioning  
Engineers (ASHRAE)  
ASHRAE 90.1-2007.....Energy Standard for Buildings Except Low-Rise  
Residential Buildings, Appendix f.
- F. Cool Roof Rating Council:  
CRRC-1.....Product Rating Program, [www.coolroofs.org](http://www.coolroofs.org)
- G. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
- 4450-89.....Approved Standard for Class 1 Insulated Steel  
Deck Roofs
- 4470-10.....Approved Standard for Class 1 Roof Coverings
- 1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.
- 1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof  
Components
- 1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

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- H. National Roofing Contractors Association: Roofing and Waterproofing Manual
- I. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, [www.biopreferred.gov](http://www.biopreferred.gov)
- J. U.S. Department of Energy (DoE): Roof Products Qualified Product List, [www.energystar.gov](http://www.energystar.gov)

**1.4 PERFORMANCE REQUIREMENTS**

- A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.
- B. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:
  - 1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
  - 2. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E1980 based on testing identical products by a qualified testing agency.
  - 3. Energy Performance, CRRC-1: Provide roofing system with initial solar reflectance not less than 0.70 and emissivity not less than 0.75 when tested according to CRRC-1.
  - 4. Energy Performance, Aged: Provide roofing system with minimum three-year aged solar reflectance not less than 0.55 when tested in accordance with ASTM C1549 or ASTM E1918, and in addition, a minimum three-year-aged thermal emittance of 0.75 when tested in accordance with ASTM C1371 or ASTM E408.
    - a. Where tested aged values are not available for proposed product, submit calculations to adjust initial solar reflectance to demonstrate compliance as indicated in ASHRAE 90.1-2007 Addendum f.
    - b. Alternatively, provide roofing system with minimum three-year aged Solar Reflectance Index of not less than 64 when determined in accordance with the Solar Reflectance Index method in ASTM E1980 using a convection coefficient of 2.1 BTU/h-ft<sup>2</sup> (12 W/m<sup>2</sup>K).

### **1.5 QUALITY CONTROL**

**A. Installer Qualifications:**

1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.

**B. Inspector Qualifications:** Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer's compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:

1. An authorized full-time technical employee of the manufacturer, not engaged in the sale of products.
2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.

**C. Product/Material Requirements:**

1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.
2. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to [www.biopreferred.gov](http://www.biopreferred.gov).

**D. Roofing system design standard requirements:**

1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to modified bituminous sheet roofing for storage, handling and application.
2. Recommendations of FM Approvals 1-49 Loss Prevention Data Sheet for Perimeter Flashings.
3. Recommendations of ANSI/SPRI ES-1 for roof edge design.

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4. Roofing System Design: Provide roofing system that is identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE/SEI 7.
  5. FM Approvals Listing: Provide roofing membrane, base flashing, and component materials that comply with requirements in FM Approvals 4450 and FM Approvals 4470 as part of a roofing system and that are listed in FM Approvals "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals markings.
    - a. Fire/Windstorm Classification: Class 1A 120.
    - b. Hail Resistance: SH.
  6. High Wind Zone Design Requirement: Contractor Option: In lieu of FM Approval Listing windstorm classification, provide roofing membrane, base flashing, and component materials that comply with Miami-Dade County requirements.
- E. Pre-Roofing Meeting:
1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and Resident Engineer.
  2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
  3. Inspect roof deck at this time to:
    - a. Verify that work of other trades which penetrates roof deck is completed.
    - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
    - c. Examine samples and installation instructions of manufacturer.

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.

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B. Product Data:

1. Adhesive materials.
2. Membrane sheet roofing and flashing membrane.
3. Roofing cement.
4. Roof walkway.
5. Fastening requirements.
6. Application instructions.

C. LEED and Federal Sustainable Design Submittals:

1. Product Test Reports for Credit SS 7.2: For roof materials, indicating that roof materials comply with Solar Reflectance Index requirement.
2. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.

D. Samples:

1. Nails and fasteners, each type.

E. Shop Drawings: Include plans, sections, details, and attachments.

1. Base flashings and terminations.

F. Certificates:

1. Indicating materials and method of application of roofing system meets requirements of FM Approvals "RoofNav" for specified fire/windstorm classification.
2. Indicating compliance with Miami-Dade County requirements.
3. Indicating compliance with energy performance requirement.

G. Warranty: As specified.

H. Documentation of supervisors' and inspectors' qualifications.

I. Field reports of roofing inspector.

J. Temporary protection plan. Include list of proposed temporary materials.

K. Contract Close-out Submittals:

1. Maintenance Manuals.
2. Warranty signed by installer and manufacturer.

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**1.7 DELIVERY, STORAGE AND HANDLING**

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single ply membrane roofing for storage, handling and installation.

**1.8 ENVIRONMENTAL REQUIREMENTS**

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.
- B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

**1.9 WARRANTY**

Roofing work subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21, except extend the warranty period to 10 years.

**PART 2 - PRODUCTS**

**2.1 TPO MEMBRANE ROOFING**

- A. TPO Sheet: ASTM D6878, internally fabric or scrim reinforced, 1.5 mm (60 mils) thick, with fabric backing.
  - 1. Color: White.

**2.2 ACCESSORIES:**

- A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as TPO sheet membrane.
- B. Bonding Adhesive: Manufacturer's standard, water based.
- C. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 25 by 3 mm (1 by 1/8 inch) thick; with anchors.
- D. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 25 mm wide by 1.3 mm (1 inch wide by 0.05 inch) thick, prepunched.



- E. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening membrane to substrate.
- F. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway pads or rolls, approximately 5 mm (3/16 inch) thick, and acceptable to membrane roofing system manufacturer.
- G. Miscellaneous Accessories: Provide sealers, preformed flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories acceptable to manufacturer.

### **2.3 ADHESIVE AND SEALANT MATERIALS:**

- A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
  - 1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
  - 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
    - a. Plastic Foam Adhesives: 50 g/L.
    - b. Gypsum Board and Panel Adhesives: 50 g/L.
    - c. Multipurpose Construction Adhesives: 70 g/L.
    - d. Fiberglass Adhesives: 80 g/L.
    - e. Single-Ply Roof Membrane Adhesives: 250 g/L.
    - f. Other Adhesives: 250 g/L.
    - g. PVC Welding Compounds: 510 g/L.
    - h. Adhesive Primer for Plastic: 650 g/L
    - i. Single-Ply Roof Membrane Sealants: 450 g/L.
    - j. Nonmembrane Roof Sealants: 300 g/L.
    - k. Sealant Primers for Nonporous Substrates: 250 g/L.
    - l. Sealant Primers for Porous Substrates: 775 g/L.

### **2.4 ROOF PAVERS**

- A. Roof Pavers: Hydraulically pressed, concrete units, with top edges beveled, factory cast for use as roof pavers; absorption not greater than 5 percent, ASTM C140; no breakage and maximum 1 percent mass loss

when tested for freeze-thaw resistance, ASTM C67; placed at roof access doors and hatches to and around rooftop mounted equipment. Pads should conform with the following criteria:

1. Weighing not less than 73 kg/m<sup>2</sup> (15 pounds per square foot).
2. Manufactured using normal weight aggregate.
3. Units of size, shape, and thickness as shown.
4. Ribbed on bottom surface or provided with legs approximately 6 mm (1/4 inch) high. Legs to distribute weight of paver so bearing does not exceed 69 kPa (10 psi) on the roofing membrane.
5. Configuration: Interlocking.

### **PART 3 – EXECUTION**

#### **3.1 EXAMINATION:**

- A. Examine substrates and conditions with roofing Installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.
- B. Do not apply roofing if roof surface will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless system is protected.

#### **3.2 PREPARATION**

- A. Complete roof deck construction prior to commencing roofing work:
  1. Install curbs, blocking, edge strips, nailers, cants, and other components where insulation, roofing, and base flashing is attached to, in place ready to receive insulation and roofing.
  2. Complete deck and insulation to provide designed drainage to working roof drains.
  3. Document installation of related materials to be concealed prior to installing roofing work.
- B. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.
- C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- D. Remove projections that might damage materials.
- E. Concrete Decks:

1. Test concrete decks for moisture prior to application of roofing materials. Test for capillary moisture by plastic sheet method according to ASTM D4263.
  2. Prime concrete decks, including precast units, with primer as specified. Keep primer back four inches from joints in precast units.
  3. Allow primer to dry before application of adhesive.
- F. Existing Membrane Roofs and Repair Areas:
1. Comply with requirements in Section 07 01 50.19 PREPARATION FOR REROOFING.
  2. At areas to be altered or repaired, remove loose, damaged, or cut sheet that is not firmly adhered only where new penetrations occur or repairs are required.
  3. Cut and remove existing roof membrane for new work to be installed. Clean cut edges and install a temporary seal to cut surfaces. Use roof cement and one layer of 7 Kg (15 pound) felt strip cut to extend 150 mm (6 inches) on each side of cut surface. Bed strip in roof cement and cover strip with roof cement to completely embed the felt.
  4. At modified bituminous base flashing to be repaired, either bend up cap flashing or temporarily remove cap flashing. Brush and scrape away all deteriorated sheets or surface material of base flashing.

### **3.3 TEMPORARY PROTECTION**

- A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.
- B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Provide for removal of water or drainage of water away from the work.
- D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by Resident Engineer, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

### **3.4 INSTALLATION, GENERAL**

- A. FM Approvals Installation Standard: Install roofing membrane, base flashings, wood cants, blocking, curbs, and nailers, and component materials in compliance with requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system as listed in FM Approval's "RoofNav" for fire/windstorm classification indicated. Comply with recommendations in FM Approvals' Loss Prevention Data Sheet 1-49, including requirements for wood nailers and cants.
- B. NRCA Installation Standard: Install roofing system in accordance with applicable NRCA Manual Plates and NRCA recommendations.
- C. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.
- D. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.
- E. Installation Conditions:
  - 1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
  - 2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
  - 3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
    - a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
    - b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

### **3.5 INSTALLATION OF TPO ROOFING**

- A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with TPO.
- B. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.

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- C. Commence installation at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet.
- D. Position the membrane so it is free of buckles and wrinkles.
- E. Roll sheet out on deck; inspect for defects as being rolled out and remove defective areas. Allow for relaxing before proceeding.
  - 1. Lap edges and ends of sheets 50 mm (two inches) or more as recommended by the manufacturer.
  - 2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434.
  - 3. Check seams to ensure continuous adhesion and correct defects.
  - 4. Finish edges of laps with a continuous beveled bead of sealant to sheet edges to provide smooth transition.
  - 5. Finish seams as the membrane is being installed (same day).
  - 6. Anchor perimeter to deck or wall as specified.
- F. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.
- G. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (four-inches) beyond cut.
- H. Membrane Perimeter Anchorage:
  - 1. Install metal fastening strip at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated and in accordance with membrane manufacturer's instructions on top of roof membrane to deck or wall.
  - 2. Mechanically Fastened Metal Fastening Strip:
    - a. Set top of mechanical fastener set flush with top surface of the metal fastening strip. Space mechanical fasteners a maximum 300 mm (12 inches) on center starting 25 mm (one inch) from the end of the nailing strip.
    - b. When strips are cut round corners and eliminate sharp corners.
    - c. After mechanically fastening strip cover and seal strip with a six-inch wide roof membrane strip; heat weld to roof membrane and seal edges.
    - d. At roof edge metal, turn the membrane down over the front edge of the blocking or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; or, if required by the

membrane manufacturer with fasteners spaced not over 300 mm (12 inches) on centers.

- e. At parapet walls, intersecting building walls and curbs, secure the membrane to the structural deck with fasteners 300 mm (12 inches) on centers or as shown on NRCA manual.

**I. Mechanically-Attached System:**

1. Secure the membrane to the structural deck with fasteners through stress plate or batten strips spaced and patterned in accordance with the membrane manufacturer's instructions to achieve specified wind uplift performance.
2. When fasteners are installed within the laps of adjoining sheets, position the fastener so that the stress plates are a minimum 13 mm (1/2)inch) from the edge of the sheets.
3. Where fasteners are installed over the membrane after the seams have been welded, cover the fasteners with a minimum 175 mm (seven inch) wide round TPO membrane cap centered over the fasteners. If batten strips are used cover the strip with a minimum 175 mm (seven inch) wide TPO strip centered over the batten. Heat weld to the roof membrane and finish edges with sealant as specified. Finish edges with sealant as specified.
4. Before installing fasteners into cast in place concrete, pre-drill the correct size hole into the deck. Drill the hole 9 mm (3/8 inch) deeper than the fastener penetration.

**3.6 INSTALLATION OF FLASHING**

- A. Install flashings as the membrane is being installed. If the flashing can not be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.
- B. Flashing Roof Drains:
  1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
    - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
    - b. Do not allow the roof cement to come in contact with the TPO roof membrane.
    - c. Adhere the TPO roof membrane to the metal flashing with the membrane manufacturer's recommended adhesive.

2. Turn down the metal drain flashing and TPO roof membrane into the drain body and install clamping ring and strainer.
- C. Installing TPO Base Flashing and Pipe Flashing:
  1. Install TPO flashing membranes to pipes, wall or curbs to a height not less than eight-inches above roof surfaces and 100 mm (four inches) on roof membrane.
    - a. Adhere flashing to pipe, wall or curb with adhesive.
    - b. Form inside and outside corners of TPO flashing membrane in accordance with NRCA manual. Form pipe flashing in accordance with NRCA manual use pipe boot.
    - c. Lap ends not less than 100 mm (four inches).
    - d. Heat weld flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
    - e. Install flashing membranes in accordance with NRCA manual.
  2. Anchor top of flashing to walls or curbs with fasteners spaced not over 200 mm (eight inches) on centers. Use fastening strip on ducts. Use pipe clamps on pipes or other round penetrations.
  3. Apply sealant to top edge of flashing.
- D. Installing Building Expansion Joints:
  1. Install base flashing on curbs as specified.
  2. Coordinate installation with metal expansion joint cover or roof expansion joint system.
  2. Install flexible tubing 1-1/2 times width of joint over joint. Cover tubing with TPO flashing strip adhered to base flashing and lapping base flashing 100 mm (four inches). Finish edges of laps with sealants as specified.
- E. Repairs to membrane and flashings:
  1. Remove sections of TPO sheet roofing or flashing that is creased wrinkled or fishmouthed.
  2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (four inches) beyond damaged, cut, or removed area. Heat weld to roof membrane or flashing. Finish edge of lap with sealant as specified.

### **3.7 FLEXIBLE WALKWAYS**

- A. Use reinforced sheet not less than 900 mm (three feet) wide.
- B. Heat weld walkway sheet to roof sheet at edges. Weld area 50 mm (two inches) wide by the entire length of the walkway sheet.

C. Finish edges of laps with sealants as specified.

### **3.8 INSTALLATION OF PAVERS**

A. Installation of pavers:

1. Saw cut or core drill pavers for cut units.
2. Install pavers with butt joints in running bond with not less than one half length units at ends.
  - a. Stagger end joints; generally locate joints near midpoint of adjacent rows, except where end joints occur in valleys. Miter end joints to fit in valleys.
  - b. Cut to fit within 13 mm (1/2 inch) of penetrations.
3. Install interlocking connectors in channel units for complete tie in of units, including cut units. Use corner spacings for a distance of 1200 mm (4 feet) or more around roof drains, penetrations, and other vertical surfaces in the field of the roof area.
4. Install strapping where shown.
  - a. Limit strap lengths to a maximum of 9 m (30 feet).
  - b. Install straps at corner connection to the perimeter retainer at approximate 45 degree angle at approximate 3 to 3.6 m (10 to 12 feet) from corner.
  - c. Install straps on each side of the valleys, hips, and ridges, with cross straps spaced not over 1200 mm (4 feet) on center between the end straps.
  - d. Install straps at the perimeter of the penetrations more than two paves in width or length.
  - e. Anchor straps to each paver with two fasteners per unit.
  - f. Pre-drill holes for fasteners in pavers.

### **3.9 FIELD QUALITY CONTROL:**

- A. Roofing Inspector: Owner will engage a qualified roofing inspector to perform roof tests and inspections and to prepare test reports.
- B. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 7 full-time days on site to perform roof tests and inspections and to prepare start up, interim, and final reports.
  1. Examine and probe seams in the membrane and flashing in the presence of Resident Engineer and Membrane Manufacturer's Inspector.



2. Probe edge of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal welds, voids, skips, and fishmouths.
- C. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
  1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
- D. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.
  1. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

### **3.10 PROTECTING AND CLEANING**

- A. Protect membrane roofing system from damage and wear during remainder of construction period.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.
- C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

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**SECTION 07 60 00  
FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Formed sheet metal work for wall and roof flashing and drainage specialties are specified in this section.

**1.2 RELATED WORK**

- A. Manufactured flashing, copings, gravel stops, and fascias: Section 07 71 00 ROOF SPECIALTIES.
- B. Membrane base flashings and stripping: Section 07 54 23 TPO Roofing.
- C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Color of factory coated exterior architectural metal and anodized aluminum items: Select from Manufacturer's standard range of colors.
- F. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- G. Paint materials and application: Section 09 91 00, PAINTING.
- H. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE .

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
  - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
  - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

- AA-C22A44.....Chemically etched medium matte with  
electrolytically deposited metallic compound,  
integrally colored coating Class I  
Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute  
(ANSI/SPRI):
- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with  
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
- AAMA 620.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Aluminum
- AAMA 621.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Hot Dipped Galvanized (HDG) and Zinc-Aluminum  
Coated Steel Substrates
- E. ASTM International (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip
- A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc  
Alloy Coated (Galvanized) by the Hot- Dip  
Process
- B32-08.....Solder Metal
- B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-09.....Copper Sheet and Strip for Building  
Construction
- D173-03.....Bitumen-Saturated Cotton Fabrics Used in  
Roofing and Waterproofing
- D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension
- D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective  
Coatings for Metal
- D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns

- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM): AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
- A-A-1925A.....Shield, Expansion; (Nail Anchors)
- UU-B-790A.....Building Paper, Vegetable Fiber
- I. International Code Commission (ICC): International Building Code, Current Edition

#### 1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
1. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.
- B. Wind Design Standard: Fabricate and install copings, roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure.

#### 1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings
  2. Copings
  3. Gravel Stop-Fascia
  4. Gutter and Conductors
  5. Expansion joints
  6. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing
  2. Thru wall flashing
  3. Expansion joint cover, each type
  4. Nonreinforced, elastomeric sheeting
  5. Copper clad stainless steel
  6. Polyethylene coated copper

- 7. Bituminous coated copper
- 8. Copper covered paper
- 9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

## **PART 2 - PRODUCTS**

### **2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m<sup>2</sup> (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m<sup>2</sup> (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.
- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m<sup>2</sup> (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- F. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- G. Galvanized Sheet: ASTM, A653.
- H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same

size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

## 2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup> ( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
  - 2. Nails:
    - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
    - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

## 2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
  - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
  - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
  - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
  - 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

## **2.4 FABRICATION, GENERAL**

### **A. Jointing:**

1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
  - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
  - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
  - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
  - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
  - b. Wire brush to produce a bright surface before soldering lead coated copper.
  - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
  - d. Completely remove acid and flux after soldering is completed.

### **B. Expansion and Contraction Joints:**

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).



6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, use stainless steel.

## 2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
  1. Copper: Mill finish.
  2. Stainless Steel: Finish No. 2B or 2D.

3. Aluminum:
  - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
  - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
  - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
  - d. Mill finish.
4. Steel and Galvanized Steel:
  - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
  - b. Manufacturer's finish:
    - 1) Baked on prime coat over a phosphate coating.
    - 2) Baked-on prime and finish coat over a phosphate coating.
    - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

## 2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
  1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
  2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
  1. Either copper, stainless steel, or copper clad stainless steel.
  2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
  1. Use same metal and thickness as counter flashing.
  2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
  1. Use plan flat sheet of stainless steel.
  2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
  1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
  2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
  3. Turn up back edge as shown.
  4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
  1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
  2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
  3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

## 2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
  1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
  2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
  3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
  4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).

- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
  - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
  - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
    - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
    - b. Allow for loose fit around and into the pipe.
  - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
    - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
    - b. Allow for loose fit around pipe.

## **2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
  - 4. Manufactured assemblies may be used.
  - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.

6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

## **2.9 BITUMEN STOPS**

- A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.
- B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.
- C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

## **2.10 HANGING GUTTERS**

- A. Fabricate gutters of not less than the following:
  - 1. 0.8mm (0.031 inch) thick stainless steel..
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be same height as exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
  - 1. Fabricate of same material and thickness as gutter.
  - 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
  - 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
  - 4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
  - 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch).  
Flange upper end of outlet tube 13 mm (1/2 inch).
  - 2. Lock and solder longitudinal seam.
  - 3. Solder tube to gutter.
  - 4. Fabricate basket strainers of same material as gutters.

**G. Gutter Brackets:**

1. Fabricate of same metal as gutter. Use the following:
  - a. 3 by 40 mm (1/8 by 1 1/2 inch) stainless steel.
2. Fabricate to gutter profile.
3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

**2.11 CONDUCTORS (DOWNSPOUTS)**

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].
  1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
  1. Fabricate of same material as conductor.
  2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
  3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
  4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
  5. Extend wall edge not less than 25 mm (one inch) above front edge.
  6. Solder joints for water tight assembly.
  7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

**2.12 SPLASHPANS**

- A. Fabricate splashpans from the following:
  1. 0.4 Kg (16 oz) copper.
  2. 0.4 mm (0.015 inch) thick stainless steel.

3. 1.25 mm (0.050 inch) thick aluminum.

B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

## **2.13 REGLETS**

A. Fabricate reglets of one of the following materials:

1. 0.4 Kg (16 ounce) copper.

2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.

3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.

4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

E. Fabricate mitered corners, fittings, and special shapes as may be required by details.

F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

## **2.14 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING**

A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.

B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.

1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.

2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.

3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.



4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.
- C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
  1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
  2. Extend sleeve around collar up to top of collar.
  3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
  4. Fabricate interior diameter 50 mm (2 inch) greater than collar.
- D. Fabricate hood counter flashing from same material and thickness as sleeve.
  1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
  2. Hem bottom edge of hood 13 mm (1/2 inch).
  3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

## **2.15 SCUPPERS**

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wallside to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

#### A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.

11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
  - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
  - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### **3.2 THROUGH-WALL FLASHING**

#### **A. General:**

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.

3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
  - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
  - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.

C. Flashing at Top of Concrete Floors (except where shelf angles occur):

Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.

E. Flashing at Veneer Walls:

1. Install near line of finish floors over shelf angles or where shown.
2. Turn up against sheathing.
3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
4. At concrete backing, extend flashing into reglet as specified.
5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.

F. Lintel Flashing when not part of shelf angle flashing:

1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

G. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

H. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

### **3.3 BASE FLASHING**

- A. Install where roof membrane type base flashing is not used and where shown.
  1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
  2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
  3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
  4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. General:
  1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
  2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
  3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.

4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
  5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
  6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
  2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
  3. Where flashing is surface mounted on flat surfaces.
    - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
      - 1) Locate fasteners in masonry mortar joints.
      - 2) Use screws to sheet metal or wood.
    - b. Fill joint at top with sealant.
  4. Where flashing or hood is mounted on pipe.
    - a. Secure with draw band tight against pipe.
    - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
    - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
  2. Surface applied type receiver:
    - a. Secure to face construction in accordance, with manufacturers instructions.
    - b. Completely fill space at the top edge of receiver with sealant.
  3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

- E. When counter flashing is a component of other flashing install as shown.

### **3.5 REGLETS**

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
  - 1. Coordinate reglets for anchorage into concrete with formwork construction.
  - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

### **3.6 ENGINE EXHAUST PIPE OR STACK FLASHING**

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.
- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge of sleeve:
  - 1. Install insect screen to fit between bottom edge of hood and side of sleeve.
  - 2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

### **3.7 HANGING GUTTERS**

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.



1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
  2. For stainless steel gutters use stainless steel brackets.
  3. For aluminum gutters use aluminum brackets or stainless steel brackets.
  4. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
1. Locate expansion joints midway between outlet tubes.
  2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
  3. Install a cover plate over the space at expansion joint.
  4. Fasten cover plates to gutter section on one side of expansion joint only.
  5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

### **3.8 CONDUCTORS (DOWNSPOUTS)**

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

### **3.9 SPLASH PANS**

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

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SECTION 07 71 00  
ROOF SPECIALTIES

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

**1.2 RELATED WORK**

- A. Color and texture of finish: To be selected from manufacturer's standards
- B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor,  
Except for Naval Vessels)

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C. American Society for Testing and Material (ASTM):

A653/A653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

B209/209M-02.....Aluminum and Aluminum Alloy-Sheet and Plate

B221/221M-02.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

C612-00.....Mineral Fiber Block and Board Thermal Insulation

D1187-97.....Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

E. American Architectural Manufacturers Association (AAMA):

605-98.....High Performance Organic Coatings on Architectural Extrusions and Panels.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

A. Aluminum, Extruded: ASTM B221/B221M.

B. Aluminum Sheet: ASTM B209/B209M.

C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.

D. Metal Grating for Roof Walkway: Fed. Spec. RR-G-1602.

**2.2 ROOF HATCH (SCUTTLE)**

A. Fabricate from aluminum with mill finish.

B. Curb and Cover:

1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum.
2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
3. Minimum of 25 mm (one inch) thick mineral fiber insulation between facings of cover and over exterior face of curb.
4. Form exterior curb facing with an integral three inch wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
5. Make curb 600 mm (24 inches).
6. Form cover to lap curb and cap flashing.
7. Size opening as shown.

C. Hardware:

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1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long.
  2. Provide pintle hinges.
  3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.
  4. Covers shall automatically lock in the open position at not less than 70 degrees.
  5. Provide weatherstripping at cover closure.
  6. Galvanize all hardware items.
- D. Assembly:
1. Completely shop assemble roof scuttle.
  2. Fully weld all joints exposed to the weather and built into the roofing.
  3. Finish weld smooth where exposed.
  4. Operation with minimum force to open and close.

**2.3 EQUIPMENT SUPPORTS**

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
- B. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
- C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
- E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
- F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

**2.4 LOW SILHOUETTE GRAVITY VENTILATORS**

- A. Fabricate base of 1 mm (0.04 inch) thick aluminum, and vent of 0.8 mm (0.032 inch) thick aluminum. Height not to exceed 300 mm (12 inches) above top of roof curb. Design ventilators to withstand 137 Km (85 miles) per hour wind velocity. Provide ventilators with a removable 18 by 18 mesh aluminum wire cloth insect screen.

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- B. Construct damper of the same material as the ventilator and design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

**2.5 METAL GRATING ROOF WALKWAY SYSTEM**

- A. Provide metal grating roof walkway system consisting of prefabricated pans, of 14 gauge, galvanized (G-90 Coating) steel grating with slip resistant surface.
- B. Grating units shall be in 600 mm (two foot) widths and in 3000 to 3600 mm (10 to 12 foot long) sections as required.
- C. Provide complete with support framing, brackets, connectors, nosings and other accessories as required for complete roof walkway system. Include support stands at minimum 1500 mm (five feet) on center to hold planks a minimum of nine inches above roof surface.
- D. Include step units, nosings framing and connectors to provide changes in elevation as required.
- E. Provide neoprene rubber pads having a shore A hardness of 80 to 90-Durometer under each support, or bearing surface.

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**2.6 FINISH**

- A. In accordance with NAAMM Amp 500 Series.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
- D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.7 mils thick.
- E. Fluorocarbon Finish: AAMA 605.2 high performance organic coating.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install roof specialties where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

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- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).
- J. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

**3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

**3.3 ADJUSTING**

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

**3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 72 00**  
**ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies copings, gravel stops, fascias, and expansion joints.

**1.2 RELATED WORK**

- A. Color and texture of finish: Match adjoining Metal Panels
- B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION
- D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):

- B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
- B221/221M-07.....Aluminum-Alloy Extruded Bars, Rods, Wire,  
Shapes, and Tubes
- C612-04.....Mineral Fiber Block and Board Thermal Insulation
- D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal
- C. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-505-88.....Metal Finishes Manual
- D. American Architectural Manufacturers Association (AAMA):  
605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Insulation: ASTM C612, Class 1 or 2.
- E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

### **2.2 COPINGS**

- A. Fabricate of aluminum not less than 0.5 mm (0.018 inch thick) stainless steel
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Copings shall be Category 5 FM rated
- F. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- I. Finish: Anodized as specified.

### 2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS

- A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
- B. Turn fascia down face of wall and up above roof as shown.
- C. Maximum lengths of 3000 mm (10-feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 2 mm (0.078 inch) thick watertight joint covers with 150 mm (six inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.

### 2.4 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM

- A. The fascia-cant system consists of three pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.
- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide four inch wide 0.8 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
- D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
- E. Form compression clamp of not less than 0.8 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
- F. Internal and external corners:
  - 1. Factory fabricate and fully weld mitered joints.
  - 2. Furnish corner sections in manufacturers standard sizes
- G. Factory fabricated fascia sump assemblies.
  - 1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.
  - 2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
  - 3. Furnish sump assembly in 500 mm (20 inch) minimum lengths.
- H. Factory fabricated scupper assemblies:
  - 1. Fabricate scupper assembly with extended plates to match fascia-cant in 500 mm (20 inch) minimum lengths.
  - 2. Extend outlet opening not less than 50 mm (two inches) with drip edge.

3. Fabricate with stainless steel cores or sleeve to drain water from toe of cant and flash in to built-up roofing with 100 mm (4 inch) wide flange.

I. Finish on aluminum: anodized as specified.

## **2.5 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS**

- A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown.
- C. Mill finish on aluminum.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.
- E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.
- G. Three piece assembly:
  1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
  2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
  3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
  4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
  5. Provide compression gasket separating cover from curb bearing.
- H. Two piece assembly:
  1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.
  2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
  3. Form cover anchor system of stainless steel pivot bar.

4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
5. Provide compression gasket separating cover from curb at bearing.

## **2.6 FINISH**

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
- D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.7 mils thick

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- F. Gravel Stops and Fascias:
  1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
  2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
  3. Lap cover plates and concealed flashing over the gravel stop and fascia not less than four inches.
  4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- G. Aluminum Coping:
  1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.

2. Center joint gutter bar and covers at joints and securely lock in place.
3. When snap-on system is used insure front and back edges are locked in place.

H. Fascia-Cant System:

1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown.
2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
3. Offset joints in extruded aluminum members from galvanized steel cant joints.

I. Expansion Joint Covers:

1. Install to terminate base flashing 200 mm (8 inches) above roof.
2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
3. Use stainless steel screws when exposed.
4. Three piece assembly:
  - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
  - b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
  - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
  - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
  - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.
5. Two piece assembly:
  - a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.

- b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
- c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
- d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

### 3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

### 3.3 ADJUSTING

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

### 3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 81 00  
APPLIED FIREPROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members shown.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Manufacturer's complete and detailed application instructions and specifications.
  - 2. Manufacturer's repair and patching instructions.
- C. Certificates:
  - 1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
    - a. List thickness and density of material required to meet fire ratings.
    - b. Accompanied by complete test report and test record.
  - 2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.
- D. Miscellaneous:
  - 1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
  - 2. Manufacturer's written approval of completed installation.
  - 3. Manufacturer's written approval of the applicators of fireproofing material.

**1.3 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and certification of compliance with the specified requirements.
- B. Remove damaged containers from the site.
- C. Store the materials off the ground, under cover, away from damp surfaces.
- D. Keep dry until ready for use.

- E. Remove materials that have been exposed to water before installation from the site.

#### 1.4 QUALITY CONTROL

- A. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.
- B. Manufacturer's inspection and approval of surfaces to receive fireproofing as specified under paragraph Examination.
- C. Manufacturer's approval of fireproofing applications.
- D. Manufacturer's approval of completed installation.
- E. Manufacturer's representative shall observe and advise at the commencement of application, and shall visit the site as required thereafter for the purpose of ascertaining proper application.
- F. Pre-Application Test Area.
  - 1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
    - a. Apply to one column.
    - b. Apply for the hourly ratings used.
  - 2. Install in location selected by the Resident Engineer, for approval by the representative of the fireproofing material manufacturer and by the Government.
  - 3. Perform Bond test on painted steel in accordance with ASTM E736.
  - 4. Do not proceed in other areas until installation of test area has been completed and approved.
  - 5. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C841-03.....Installation of Interior Lathing and Furring
  - C847-06.....Metal Lath
  - E84-08.....Surface Burning Characteristics of Building Materials
  - E119-08.....Fire Tests of Building Construction and Materials

- E605-93 (R2006).....Thickness and Density of Sprayed Fire-Resistive  
Materials Applied to Structural Members
- E736-00.....Cohesion/Adhesion of Sprayed Fire-Resistive  
Materials Applied to Structural Members
- E759-92 (R2005).....The Effect of Deflection on Sprayed Fire-  
Resistive Material Applied to Structural  
Members
- E760-92 (R2005).....Impact on Bonding of Sprayed Fire-Resistive  
Material Applied to Structural Members
- E761-92 (R2005).....Compressive Strength of Fire-Resistive Material  
Applied to Structural Members
- E859-93 (R2006).....Air Erosion of Sprayed Fire-Resistive Materials  
Applied to Structural Members
- E937-93 (R2005).....Corrosion of Steel by Sprayed Fire-Resistive  
Material Applied to Structural Members
- E1042-02.....Acoustically, Absorptive Materials Applied by  
Trowel or Spray.
- G21-96 (R2002).....Determining Resistance of Synthetic Polymeric  
Materials to Fungi
- C. Underwriters Laboratories, Inc. (UL):  
Fire Resistance Directory...Latest Edition including Supplements
- D. Warnock Hersey (WH):  
Certification Listings..Latest Edition
- E. Factory Mutual System (FM):  
Approval Guide.....Latest Edition including Supplements

## **PART 2 - PRODUCTS**

### **2.1 SPRAYED-ON FIREPROOFING**

- A. ASTM E1042, Class (a), Category A.
  - 1. Type I, factory mixed cementitious materials with approved aggregate.
- B. Materials containing asbestos are not permitted.
- C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3m (10 ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf/ft <sup>2</sup> ) for protected areas. 19.15 kPa (400 lbf/ft <sup>2</sup> ) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27gm/m <sup>2</sup> (0.025 gm/ft <sup>2</sup> ).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 36 kPa (5 lbf/in <sup>2</sup> ).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

## 2.2 ADHESIVE

- A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.
- B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

## 2.3 SEALER

- A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.
- B. Surface burning characteristics as specified for fireproofing material.
- C. Fungus resistant.
- D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.

## **2.4 WATER**

- A. Clean, fresh, and free from organic and mineral impurities.
- B. pH of 6.9 to 7.1.

## **2.5 MECHANICAL BOND MATERIAL**

- A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg/m<sup>2</sup> (1.7 pounds per square yard).
- B. Fasteners: ASTM C841.

# **PART 3 - EXECUTION**

## **3.1 EXAMINATION**

- A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.
- B. Verify hangers, inserts and clips are installed before the application of fireproofing material.
- C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.
- D. Verify concrete work on steel decking and concrete encased steel is completed.
- E. Verify temperature and enclosure conditions are required by fireproofing material manufacturer.

## **3.2 APPLICATION**

- A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.
- B. Coordinate application of fireproofing material with other trades.
- C. Application of Metal Lath:
  - 1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
  - 2. Apply to beam flanges 300 mm (12-inches) or more in width.
  - 3. Apply to column flanges 400 mm (16-inches) or more in width.
  - 4. Apply to beam or column web 400 mm (16-inches) or more in depth.
  - 5. Tack weld or mechanically fasten on maximum of 300 mm (12-inch) center.
  - 6. See design criteria section of the approved assemblies used.
  - 7. Lap and tie lath member in accordance with ASTM C841.
- D. Mix and apply in accordance with manufacturer's instructions.

1. Mechanically control material and water ratios.
2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
4. Minimum applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purl in or beam and steel deck, columns in interstitial spaces and mechanical equipment rooms shall be as follows:
  - a. Type I - 240 kg/m<sup>3</sup> (15 lb/ft<sup>3</sup>).
  - b. Type II - 350 kg/m<sup>3</sup> (22 lb/ft<sup>3</sup>).
- E. Application shall be completed in one area, inspected and approved by Resident Engineer before removal of application equipment and proceeding with further work.

### **3.3 FIELD TESTS**

- A. Tests of applied material will be performed by VA retained Testing Laboratory. See Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Resident Engineer will select area to be tested in specific bays on each floor using a geometric grid pattern.
- C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test will be rejected.
- D. Areas showing less than required fireproofing characteristics will be rejected on the following field tests.
  1. Test for cohesion/adhesion: ASTM E736.
  2. Test for bond impact strength: ASTM E760.

### **3.3 PATCHING AND REPAIRING**

- A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.
- B. Perform corrective measures in accordance with fireproofing material Manufacturer's recommendations.
  1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
  2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.

3. Hand mixing of material is not permitted.

C. Repair:

1. Respray all test and rejected areas.

2. Patch fireproofing material which is removed or disturbed after approval.

D. Perform final inspection of sprayed areas after patching and repair.

### 3.5 SCHEDULE

A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor and roof decks, except on following surfaces:

1. Structural steel and underside of steel decks in elevator or dumbwaiter machine rooms.

2. Steel members in elevator hoist ways.

3. Areas used as air handling plenums.

4. Steel to be encased in concrete or designated to receive other type of fireproofing.

B. Type I:

1. One hour fire rating.

2. Two hour fire rating.

3. Three hour fire rating.

C. Type II:

1. One hour fire rating.

2. Two hour fire rating.

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**SECTION 07 84 00  
FIRESTOPPING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 RELATED WORK**

- A. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- B. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

**1.5 WARRANTY**

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.6 QUALITY ASSURANCE**

FM, UL, or WH or other approved laboratory tested products will be acceptable.

## 1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - E84-07.....Surface Burning Characteristics of Building Materials
  - E814-06.....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
  - Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
  - Annual Issue Building Materials Directory
  - Annual Issue Fire Resistance Directory
  - 1479-03.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
  - Annual Issue Certification Listings

## PART 2 - PRODUCTS

### 2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.

3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
  4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
1. Classified for use with the particular type of penetrating material used.
  2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

### 3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

### 3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

### 3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Resident Engineer.
- C. Clean up spills of liquid type materials.

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**SECTION 07 92 00**  
**JOINT SEALANTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

- A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- D. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
  - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:

1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
2. Conduct field tests for each application indicated below:
  - a. Each type of elastomeric sealant and joint substrate indicated.
  - b. Each type of non-elastomeric sealant and joint substrate indicated.
3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.

E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

#### **1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
  1. Caulking compound
  2. Primers
  3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

#### **1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
  1. Do not proceed with installation of joint sealants under following conditions:
    - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
    - b. When joint substrates are wet.
- B. Joint-Width Conditions:
  1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until  
contaminants capable of interfering with adhesion are removed from  
joint substrates.

**1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with  
brand names, date of manufacture, shelf life, and material designation  
clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less  
than 5° C (40° F).

**1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

**1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive  
failure, and subject to terms of "Warranty of Construction", FAR clause  
52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not  
deprive Government of other rights Government may have under other  
provisions of Contract Documents and shall be in addition to, and run  
concurrent with, other warranties made by Contractor under requirements  
of Contract Documents.

**1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent  
referenced. Publications are referenced in text by basic designation  
only.
- B. American Society for Testing and Materials (ASTM):  
C509-06.....Elastomeric Cellular Preformed Gasket and  
Sealing Material.  
C612-10.....Mineral Fiber Block and Board Thermal  
Insulation.  
C717-10.....Standard Terminology of Building Seals and  
Sealants.



C834-10.....Latex Sealants.  
C919-08.....Use of Sealants in Acoustical Applications.  
C920-10.....Elastomeric Joint Sealants.  
C1021-08.....Laboratories Engaged in Testing of Building  
Sealants.  
C1193-09.....Standard Guide for Use of Joint Sealants.  
C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold  
Liquid Applied Sealants.  
D1056-07.....Specification for Flexible Cellular Materials—  
Sponge or Expanded Rubber.  
E84-09.....Surface Burning Characteristics of Building  
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

## **PART 2 – PRODUCTS**

### **2.1 SEALANTS:**

#### **A. S-1:**

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

#### **B. S-2:**

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

#### **C. S-3:**

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-8:

1. ASTM C920, silicone, acetoxycure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.

4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

**2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

**2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

#### **2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

#### **2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

#### **2.7 CLEANERS-NON POUROUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

### **PART 3 - EXECUTION**

#### **3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

#### **3.2 PREPARATIONS:**

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.

- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
  - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
  - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### 3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### 3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

### 3.5 INSTALLATION:

- A. General:
  - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  - 5. Avoid dropping or smearing compound on adjacent surfaces.
  - 6. Fill joints solidly with compound and finish compound smooth.
  - 7. Tool joints to concave surface unless shown or specified otherwise.
  - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
  - 9. Apply compounds with nozzle size to fit joint width.

10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
  1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### **3.6 FIELD QUALITY CONTROL:**

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
  1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
    - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:

1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
  2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
  3. Whether sealants filled joint cavities and are free from voids.
  4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### **3.7 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### **3.8 LOCATIONS:**

- A. Exterior Building Joints, Horizontal and Vertical:
  1. Metal to Metal: Type S-1, S-2
  2. Metal to Masonry or Stone: Type S-1
  3. Masonry to Masonry or Stone: Type S-1
  4. Threshold Setting Bed: Type S-1, S-3, S-4
  5. Masonry Expansion and Control Joints: Type S-6



B. Metal Reglets and Flashings:

1. Flashings to Wall: Type S-6
2. Metal to Metal: Type S-6

C. Sanitary Joints:

1. Walls to Plumbing Fixtures: Type S-9
2. Counter Tops to Walls: Type S-9
3. Pipe Penetrations: Type S-9

D. High Temperature Joints over 204 degrees C (400 degrees F):

1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8

E. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.
4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1, C-2 and C-3.
5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2 and C-3.
6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
7. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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**SECTION 08 11 13  
HOLLOW METAL DOORS AND FRAMES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

**1.2 RELATED WORK**

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- B. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS
- C. Glazing: Section 08 80 00, GLAZING.
- D. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.
- E. Security Monitors: Section 28 51 00, SECURITY CONTROL CENTER.

**1.3 TESTING**

An independent testing laboratory shall perform testing.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements
  - 2. Sound rated doors, including test report from Testing Laboratory.

**1.5 SHIPMENT**

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

**1.6 STORAGE AND HANDLING**

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

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- B. Federal Specifications (Fed. Spec.):
  - L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
  - A115 Series.....Steel Door and Frame Preparation for Hardware,  
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
  - 113-01.....Thermal Transmittance of Steel Door and Frame  
Assemblies
  - 128-1997.....Acoustical Performance for Steel Door and Frame  
Assemblies
  - A250.8-03.....Standard Steel Doors and Frames
- E. American Society for Testing and Materials (ASTM):
  - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip
  - A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-  
alloy, Hot-Rolled and Cold-Rolled
  - A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural,  
High Strength Low Alloy and High Strength Low  
Alloy with Improved Formability
  - B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate
  - B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles and Tubes
  - D1621-04.....Compressive Properties of Rigid Cellular  
Plastics
  - D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl Coated Glass Yarns
  - E90-04.....Laboratory Measurement of Airborne Sound  
Transmission Loss of Building Partitions
- F. The National Association Architectural Metal Manufacturers (NAAMM):
  - Metal Finishes Manual (1988 Edition)
- G. National Fire Protection Association (NFPA):
  - 80-09.....Fire Doors and Fire Windows
- H. Underwriters Laboratories, Inc. (UL):
  - Fire Resistance Directory
- I. Intertek Testing Services (ITS):
  - Certifications Listings...Latest Edition

J. Factory Mutual System (FM):  
Approval Guide

## **PART 2 – PRODUCTS**

### **2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

### **2.2 FABRICATION GENERAL**

- A. GENERAL:
  - 1. Follow SDI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
  - 2. Close top edge of exterior doors flush and seal to prevent water intrusion.
  - 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Heavy Duty Doors: SDI A250.8, Level 2, Model 2 of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.
- C. Extra Heavy Duty Doors: SDI A250.8, Level 3, Model 2 of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for stairwell doors and security doors.
- D. Smoke Doors:
  - 1. Close top and vertical edges flush.
  - 2. Provide seamless vertical edges.
  - 3. Apply Steel astragal to the meeting style at the active leaf of pair of doors or double egress doors.
  - 4. Provide clearance at head, jamb and sill as specified in NFPA 80.
- E. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

### **2.3 METAL FRAMES**

#### **A. General:**

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors and windows.
  - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
  - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.  
Provide labels of metal or engraved stamp, with raised or incised markings.
4. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
5. Knocked-down frames are not acceptable.

#### **B. Reinforcement and Covers:**

1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.

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2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
- C. Terminated Stops: SDI A250.8.
- D. Glazed Openings and Panel Opening:
- a. Integral stop on exterior, corridor, or secure side of door.
  - b. Design rabbet width and depth to receive glazing material or panel shown or specified.
- E. Two piece frames:
- a. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
  - b. Unequal leg finished frames formed to fit subframes and secured to subframe legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jambs on each side.
  - c. Preassemble at factory for alignment.
- F. Frame Anchors:
1. Floor anchors:
    - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
    - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
    - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
    - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
  2. Jamb anchors:
    - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.

- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
  - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
  - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
  - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
  - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
  - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- f. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

## **2.5 LOUVERS**

### **A. Fabrication:**

- 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
- 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
- 3. Weld stationary blades to frames. Weld louvers into door openings.

### **B. Screen frames:**

- 1. Frame of either extruded aluminum or tubular aluminum.
- 2. Fabricate frame to hold wire fabric in a channel with a retaining bar anchor and to mount on surface of door with screws.
- 3. Do not lap frame over louver opening.
- 4. Miter corners of frame members and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.

5. Drill frame and doors for screw attachment. Space screws 50 mm (2 inches) from end of each leg of frame and not over 300 mm (12 inches) on center between end screws.
6. Finish: Clear anodized finish, 0.4 mils thick.
7. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
8. Wire Guards:
  - a. Wire fabric shall be wire guard screen as specified.
  - b. Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

## **2.6 SHOP PAINTING**

SDI A250.8.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Plumb, align and brace frames securely until permanent anchors are set.
  1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
  2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
  3. Protect frame from accidental abuse.
  4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
  5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
  1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
  2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
  1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.



2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
  3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
  4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.
- D. Install anchors for labeled fire rated doors to provide rating as required.

### **3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE**

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00  
INTERIOR WOOD DOORS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies interior flush doors with prefinish, prefit option.
- B. Section includes fire rated doors, smoke rated doors.

**1.2 RELATED WORK**

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, INTERIOR WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Finish: See Color and Material Legend.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
- C. Shop Drawings:
  - 1. Show every door in project and schedule location in building.
  - 2. Indicate type, grade, finish and size; include detail of glazing sound gasketing and pertinent details.
  - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
  - 1. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:
  - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
  - 2. Split resistance test report in accordance with WDMA T.M.5.
  - 3. Cycle/Slam test report in accordance with WDMA T.M.7.
  - 4. Hinge-Loading test report in accordance with WDMA T.M.8.

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**1.4 WARRANTY**

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:

1. For interior doors, manufacturer's warranty for lifetime of original installation.

**1.5 DELIVERY AND STORAGE**

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

**1.6 APPLICABLE PUBLICATIONS**

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- A. Window and Door Manufacturers Association (WDMA):
- I.S.1-A-04.....Architectural Wood Flush Doors
  - I.S.4-07A.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
  - I.S.6A-01.....Architectural Wood Stile and Rail Doors
  - T.M.5-90.....Split Resistance Test Method
  - T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
  - T.M.7-08.....Cycle-Slam Test Method
  - T.M.8-08.....Hinge Loading Test Method
  - T.M.10-08.....Screwholding Test Method
- B. National Fire Protection Association (NFPA):
- 80-07.....Protection of Buildings from Exterior Fire
  - 252-08.....Fire Tests of Door Assemblies
- C. ASTM International (ASTM):
- E90-04.....Laboratory Measurements of Airborne Sound Transmission Loss

**PART 2 - PRODUCTS**

**2.1 FLUSH DOORS**

- A. General:

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1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
  2. Adhesive: Type II
  3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
  4. Give exposed wood parts of exterior doors a water-repellent preservative treatment in accordance with WDMA I.S.4.
- B. Face Veneer:
1. Vinyl acrylic or polyvinyl chloride resilient material minimum 0.40 inch thick designed especially for interior use on door faces.
  2. Wood grain pattern to give appearance of one entire wood veneer - book matching and slip matching appearance are not acceptable.
  3. Performance:
    - a. Cycle Slam WDMA TM-7, 1990
    - b. Face veneer wear index - abrasion resistance testing - ASTM D4060-90: 28,000 cycles.
    - c. Face veneer impact resistance - ASTM D-4226: 86 in/lb.
- C. Stops, louvers, muntins and moldings of flush doors:
1. Same material, color and pattern as face veneer.
  2. Glazing:
    - a. Use stainless steel or dull chrome plated brass screws in sterile areas.
- E. Fire rated wood doors:
1. Fire Performance Rating:
    - a. "B" label, 1-1/2 hours.
    - b. "C" label, 3/4 hour.
  2. Labels:
    - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
    - b. Metal labels with raised or incised markings.
  3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
    - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.

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- b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors.  
Average of 10 test samples using a steel, fully threaded #12 wood screw.
- c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
- 4. Additional Hardware Reinforcement:
  - a. Provide fire rated doors with hardware reinforcement blocking.
  - b. Size of lock blocks as required to secure hardware specified.
  - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
  - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
  - e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.
- 7. Provide steel astragal on pair of doors.
- F. Smoke Barrier Doors:
  - 1. For glazed openings use steel frames approved for use in labeled doors.
  - 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

**2.3 PREFINISH, PREFIT OPTION**

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
  - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
  - 2. Use stain when required to produce the finish specified on Color and Material Legend

**2.4 IDENTIFICATION MARK:**

- A. On top edge of door.

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- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
  - 1. An identification mark or a separate certification including name of inspection organization.
  - 2. Identification of standards for door, including glue type.
  - 3. Identification of veneer and quality certification.
  - 4. Identification of preservative treatment for stile and rail doors.

**2.5 SEALING:**

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

**PART 3 - EXECUTION**

**3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
  - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.

**3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE**

Install doors and hardware as specified in this Section.

**3.3 DOOR PROTECTION**

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.

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- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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SECTION 08 31 13  
ACCESS DOORS AND FRAMES

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies access doors or panels.

**1.2 RELATED WORK:**

- A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- B. Access doors in acoustical ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.
- C. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS .

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R-2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-07.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
  - D1.3-98.....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
  - 80-06.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
  - Fire Resistance Directory



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**PART 2 – PRODUCTS**

**2.1 FABRICATION, GENERAL**

- A. Fabricate components to be straight, square, flat and in same plane where required.
  - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
  - 2. Exposed welds continuous and ground smooth.
  - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

**2.2 ACCESS DOORS, FIRE RATED:**

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick stainless steel sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
  - 1. Weld exposed joints in flange and grind smooth.
  - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
  - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
  - 2. Provide latch release device operable from inside of door. Mortise case in door.

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**2.3 ACCESS DOORS, FLUSH PANEL:**

A. Door Panel:

1. Form of 1.5 mm (0.0598 inch) thick stainless steel sheet.
2. Reinforce to maintain flat surface.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick stainless steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Flush, screwdriver operated cam lock.

**2.5 FINISH:**

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Stainless Steel: No. 4 for exposed surfaces.

**2.6 SIZE:**

Minimum 600 mm (24 inches) square door unless otherwise shown

**PART 3 - EXECUTION**

**3.1 LOCATION:**

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

**3.2 INSTALLATION, GENERAL:**

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.

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- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

**3.3 ANCHORAGE:**

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

**3.4 ADJUSTMENT:**

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 56 19  
PASS-THROUGH WINDOWS

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies sliding glass counter mounted pass windows.

**1.2 RELATED WORK**

- A. Color of factory finish: See Color and Material Legend.
- B. Pass window opening: Section 08 33 13, COILING COUNTER DOORS.
- C. Glass and Glazing: Section 08 80 00, GLAZING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extend referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B221/221M-06.....Aluminum and Aluminum- Alloy Extruded Bars, Rods, Wire, Shapes and Tubes (Metric)
  - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material
- C. American Society of Mechanical Engineers (ASME):
  - B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws
- D. Master Painters Institute (MPI):
  - MPI #18.....Organic Zinc Rich Coating
- E. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
  - AMP 500.....Introduction to Metal Finishing
  - AMP 501.....Finishes for Aluminum

**PART 2 - PRODUCTS**

**2.1 MATERIAL**

- A. Aluminum Extrusions:
  - 1. ASTM B 221 M.
  - 2. Alloy and temper recommended by window manufacturer for strength, corrosion resistance, and application of required finish, but not less than 150 MPa (22,000 psi) ultimate tensile strength, and yield of 110 MPa (16,000 psi).
- B. Glazing Gaskets: ASTM C 509.

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**2.1 SLIDING GLASS PASS-THROUGH WINDOWS, COUNTER MOUNTED**

- A. Fabricate sliding glass sash and frames of extruded aluminum with corners mitered.
- B. Fabricate sash to receive 6 mm (1/4 inch) thick glass.
- C. Fabricate sliding sash of "H" channel molding at bottom edges including concealed nylon rollers at bottom set directly onto flush counter top. Basis of Design Product Nissen Series BP windows.
- D. Provide sash with pin tumbler lock and two keys.
- E. Provide sash with finger slot on vertical edge.
- F. Fabricate frame with channel sash slot, and top guides.
- G. Sash may be factory or field glazed using glazing gaskets.
- H. Use concealed screws in assembly.
- I. Finish:
  - 1. Comply with NAAMM AMP 500 Series.
  - 2. Clear anodic coating, Class II Architectural 0.4 mills thick, AA-C22A41.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install in pass window opening level and plumb.
- B. Secure with screws to opening; ASME B18.6.4.
  - 1. Screw within 100 mm (4 inches) of ends.
  - 2. Space screws not over 600 mm (24 inches) between end screws.
- C. Coat aluminum in contact with steel with one coat of MPI No. 18.
- D. Clean unit of dust and markings.

**3.2 OPERATION**

- A. Adjust to roll smoothly and stay in position where stopped.
- B. Demonstrate to Resident Engineer operation and locking.
- C. Turn keys with key tags over to Resident Engineers.

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SECTION 08 71 00

DOOR HARDWARE

PART 1 - GENERAL

**1.1 DESCRIPTION**

- A. Door hardware and related items necessary for complete installation and operation of doors.

**1.2 RELATED WORK**

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES; Section 08 71 13, AUTOMATIC DOOR OPERATORS
- C. Finishes: Section US26D.
- D. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.
- E. Electrical: Division 26, ELECTRICAL.
- F. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 GENERAL**

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:

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1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.
5. Floor closers.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.24-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
1. Locks, latchsets, and panic hardware: 5 years.
  2. Door closers and continuous hinges: 10 years.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware.

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23 plus 2 copies to the VAMC Locksmith (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.

2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

#### **1.7 DELIVERY AND MARKING**

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

#### **1.8 PREINSTALLATION MEETING**

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.



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**1.9 INSTRUCTIONS**

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, muted, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Manufacturers' Catalog Number References: Where manufacturers' products are specified herein, products of other manufacturers which are considered equivalent to those specified may be used. Manufacturers whose products are specified are identified by abbreviations as follows:

Adams-Rite	Adams Rite Mfg. Co.	Pomona, CA
Best	Best Access Systems	Indianapolis, IN
Don-Jo	Don-Jo Manufacturing	Sterling, MA
G.E. Security	GE Security, Inc.	Bradentown, FL
Markar	Markar Architectural Products	Pomona, CA
Pemko	Pemko Manufacturing Co.	Ventura, CA
Rixson	Rixson	Franklin Park, IL
Rockwood	Rockwood Manufacturing Co.	Rockwood, PA
Securitron	Securitron Magnalock Corp.	Sparks, NV
Southern Folger	Southern Folger Detention Equipment Co.	San Antonio, TX
Stanley	The Stanley Works	New Britain, CT
Tice	Tice Industries	Portland, OR
Trimco	Triangle Brass Mfg. Co.	Los Angeles, CA
Zero	Zero Weather Stripping Co.	New York, NY

- C. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the Resident Engineer.
- D. Keying: A new Great Grandmaster key shall be established for this project. The key system shall be small format (Best size and profile)

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removable core type as previously described. The key blanks shall be protected by a utility patent with a minimum seven years remaining on the patent from the start of construction, and protected by contract-controlled distribution. The manufacturer shall furnish code pattern listings in both paper and electronic formats so keys may be reproduced by code.; provide electronic format in file type required by project's key control software. The manufacturer shall design the new key system with the capacity to rekey the existing system and also provide for 25 percent expansion capability beyond this requirement. Submit a keying chart for approval showing proposed keying layout and listing expansion capacity.

1. Keying information will be furnished to the Contractor by the Resident Engineer.
2. Supply information regarding key control of cylinder locks to manufacturers of equipment having cylinder type locks. Notify Resident Engineer immediately when and to whom keys or keying information is supplied. Return all such keys to the Resident Engineer.

**1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
- F883-04.....Padlocks
  - E2180-07.....Standard Test Method for Determining the  
Activity of Incorporated Antimicrobial Agent(s)  
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
- A156.1-06.....Butts and Hinges
  - A156.2-03.....Bored and Pre-assembled Locks and Latches
  - A156.3-08.....Exit Devices, Coordinators, and Auto Flush  
Bolts
  - A156.4-08.....Door Controls (Closers)

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- A156.5-01.....Auxiliary Locks and Associated Products
- A156.6-05.....Architectural Door Trim
- A156.8-05.....Door Controls-Overhead Stops and Holders
- A156.12-05 .....Interconnected Locks and Latches
- A156.13-05.....Mortise Locks and Latches Series 1000
- A156.14-07 .....Sliding and Folding Door Hardware
- A156.15-06.....Release Devices-Closer Holder, Electromagnetic  
and Electromechanical
- A156.16-08.....Auxiliary Hardware
- A156.17-04 .....Self-Closing Hinges and Pivots
- A156.18-06.....Materials and Finishes
- A156.20-06 .....Strap and Tee Hinges, and Hasps
- A156.21-09.....Thresholds
- A156.22-05.....Door Gasketing and Edge Seal Systems
- A156.23-04.....Electromagnetic Locks
- A156.24-03.....Delayed Egress Locking Systems
- A156.25-07 .....Electrified Locking Devices
- A156.26-06.....Continuous Hinges
- A156.28-07 .....Master Keying Systems
- A156.29-07 .....Exit Locks and Alarms
- A156.30-03 .....High Security Cylinders
- A156.31-07 .....Electric Strikes and Frame Mounted Actuators
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
  - 80-10.....Fire Doors and Fire Windows
  - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
  - Building Materials Directory (2008)

**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS:**

- A. The following manufacturers are approved subject to compliance with requirements of the Contract Documents. Submittal of manufacturers other than those listed shall be acceptable provided they are fully compatible with existing components where they are required to interact, and provided installation as bid is complete and fully functional within the parameters established in the documents.

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<u>Item:</u>	<u>Basis of Design</u> <u>Manufacturer:</u>	<u>Common Equals</u>
Hinges	Stanley	Hager, Bommer
Locksets	Best	Sargent, Schlage
Cylinders	Best	Schlage, Medeco
Exit Devices	Precision	Sargent, Von Duprin,
Closers	Stanley	LCN, Norton
Automatic Operators	Stanley	LCN, Besam
Push/Pull Plates	Trimco	Hager, Rockwood
Push/Pull Bars	Trimco	Hager, Rockwood
Protection Plates	Trimco	Hager, Rockwood
Overhead Stops	ABH	Rixson, Glynn Johnson
Door Stops	Trimco	Hager, Rockwood
Flush Bolts	Trimco	ABH, Rockwood
Coordinator & Brackets	Trimco	ABH, Rockwood
Threshold & Gasketing	National Guard	Reese, Pemko

2.2 MATERIALS:

A. Hinges: Shall be Five Knuckle Ball bearing hinges

1. Template screw hole locations
2. Bearings are to be fully hardened.
3. Bearing shell is to be consistent shape with barrel.
4. Minimum of 2 permanently lubricated non-detachable bearings on standard weight hinge and 4 permanently lubricated bearing on heavy weight hinges.
5. Equip with easily seated, non-rising pins.
6. Non Removable Pin screws shall be slotted stainless steel screws.
7. Hinges shall be full polished, front, back and barrel.
8. Hinge pin is to be fully plated.
9. Bearing assembly is to be installed after plating.
10. Sufficient size to allow 180-degree swing of door
11. Furnish five knuckles with flush ball bearings
12. Provide hinge type as listed in schedule.
13. Furnish 3 hinges per leaf to 7 foot 6 inch height. Add one for each additional 30 inches in height or fraction thereof.
14. Tested and approved by BHMA for all applicable ANSI Standards for type, size, function and finish
15. UL10C listed for Fire

B. Mortise Type Locks and Latches:

1. Tested and approved by BHMA for ANSI A156.13, Series 1000, Operational Grade 1, Extra-Heavy Duty, Security Grade 2 and be UL10C
2. Fit ANSI A115.1 door preparation
3. Functions and design as indicated in the hardware groups
4. Solid, one-piece, 3/4-inch (19mm) throw, anti-friction latchbolt made of self-lubricating stainless steel
5. Deadbolt functions shall have 1 inch (25mm) throw bolt made of hardened stainless steel

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6. Latchbolt and Deadbolt are to extend into the case a minimum of 3/8 inch (9.5mm) when fully extended
7. Auxiliary deadlatch to be made of one piece stainless steel, permanently lubricated
8. Provide sufficient curved strike lip to protect door trim
9. Lever handles must be of forged or cast brass, bronze or stainless steel construction and conform to ANSI A117.1. Levers that contain a hollow cavity are not acceptable
10. Lock shall have self-aligning, thru-bolted trim
11. Levers to operate a roller bearing spindle hub mechanism
12. Mortise cylinders of lock shall have a concealed internal setscrew for securing the cylinder to the lockset. The internal setscrew will be accessible only by removing the core, with the control key, from the cylinder body.
13. Spindle to be designed to prevent forced entry from attacking of lever
14. Provide locksets with 7-pin removable and interchangeable core cylinders, compatible with facility's existing Best WC Keyway.
15. Each lever to have independent spring mechanism controlling it
16. Core face must be the same finish as the lockset

C. Cylindrical Type Locks and Latchsets:

1. Tested and approved by BHMA for ANSI A156.2, Series 4000, Operational Grade 1, Extra-Heavy Duty, and be UL10C listed
2. Fit modified ANSI A115.2 door preparation
3. Locksets and cores to be of the same manufacturer to maintain complete lockset warranty
4. Locksets to have anti-rotational studs that are thru-bolted
5. Keyed lever shall not have exposed "keeper" hole
6. Each lever to have independent spring mechanism controlling it
7. 2-3/4 inch (70 mm) backset
8. 9/16 inch (14 mm) throw latchbolt
9. Provide sufficient curved strike lip to protect door trim
10. Outside lever sleeve to be seamless, of one-piece construction made of a hardened steel alloy
11. Keyed lever to be removable only after core is removed, by authorized control key
12. Provide locksets with 7-pin removable and interchangeable core cylinders, compatible with facility's existing Best WC keyway.
13. Hub, side plate, shrouded rose locking pin to be a one-piece casting with a shrouded locking lug.
14. Locksets outside locked lever must withstand a minimum 1400 inch pounds of torque. In excess of that, a replaceable part will shear. Key from outside and inside lever will still operate lockset
15. Core face must be the same finish as the lockset
16. Functions and design as indicated in the hardware groups

D. Exit Devices shall:

1. Tested and approved by BHMA for ANSI 156.3, Grade 1
2. Provide a deadlocking latchbolt

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3. Non-fire rated exit devices shall have cylinder dogging.
4. Touchpad shall be "T" style
5. Exposed components shall be of architectural metals and finishes.
6. Lever design shall match lockset lever design
7. Provide strikes as required by application.
8. Fire exit devices to be listed for UL10C
9. UL listed for Accident Hazard
10. Shall consist of a cross bar or push pad, the actuating portion of which extends across, shall not be less than one half the width of the door leaf.
11. Provide vandal resistant or breakaway trim
12. Aluminum vertical rod assemblies are acceptable only when provide with the manufacturers optional top and bottom stainless steel rod guard protectors

E. Cylinders:

1. Provide the necessary cylinder housings, collars, rings & springs as recommended by the manufacturer for proper installation.
2. Provide the proper cylinder cams or tail piece as required to operate all locksets and other keyed hardware items listed in the hardware sets.
3. Coordinate and provide as required for related sections.

F. Door Closers:

1. Tested and approved by BHMA for ANSI 156.4, Grade 1
2. UL10C certified
3. Closer shall have extra-duty arms and knuckles
4. Conform to ANSI 117.1
5. Maximum 2 7/16 inch case projection with non-ferrous cover
6. Separate adjusting valves for closing and latching speed, and backcheck
7. Provide adapter plates, shim spacers and blade stop spacers as required by frame and door conditions
8. Full rack and pinion type closer with 1½" minimum bore
9. Mount closers on non-public side of door, unless otherwise noted in specification
10. Closers shall be non-handed, non-sized and multi-sized.

G. Automatic Operators:

1. Furnished in Section 08 71 13.

H. Door Stops: Provide a dome floor or wall stop for every opening as listed in the hardware sets.

1. Wall stop and floor stop shall be wrought bronze, brass or stainless steel.
2. Provide fastener suitable for wall construction.
3. Coordinate reinforcement of walls where wall stop is specified.

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4. Provide dome stops where wall stops are not practical. Provide spacers or carpet riser for floor conditions encountered
- I. Over Head Stops: Provide a Surface mounted or concealed overhead when a floor or wall stop cannot be used or when listed in the hardware set.
  1. Concealed overhead stops shall be heavy duty bronze or stainless steel.
  2. Surface overhead stops shall be heavy duty bronze or stainless steel.
- J. Push Plates: Provide with four beveled edges ANSI J301, .050 thickness, size as indicated in hardware set. Furnish oval-head countersunk screws to match finish.
- K. Pulls with plates: Provide with four beveled edges ANSI J301, .050 thickness Plate s with ANSI J401 Pull as listed in hardware set. Provide proper fasteners for door construction.
- L. Kickplates: Provide with four beveled edges ANSI J102, 10 inches high by width less 2 inches on single doors and 1 inch on pairs of doors. Furnish oval-head countersunk screws to match finish.
- M. Mop plates: Provide with four beveled edges ANSI J103, 4 inches high by width less 1 inch on single doors and 1 inch on pairs of doors. Furnish oval-head countersunk screws to match finish.
- N. Armor Plates: Provide ANSI J101 with four beveled edges, 34 inches high by width less 1 inch on single or pairs of doors. Furnish oval-head countersunk screws to match finish.
  1. Provide cutouts for hardware as listed in the hardware sets.
  2. Provide Warnock Hersey labeled plates for 3 hour metal fire doors where allowed by local authority.
- O. Door Bolts: Flush bolts for wood or metal doors.
  1. Provide a set of Automatic bolts ANSI/BHMA 156.3 Type 25 for hollow metal label doors.
  2. Provide a set of Automatic bolts ANSI/BHMA 156.3 Type 27 at wood label doors.
  3. Manual flush bolts ANSI/BHMA 156.16 at openings where allowed local authority.
  4. Provide Dust Proof Strike ANSI/BHMA 156.16 at doors with flush bolts without thresholds.
- P. Coordinator and Brackets: Provide a surface mounted coordinator when automatic bolts are used in the hardware set.
  1. Coordinator shall comply with ANSI/BHMA A1156.3 Type 21A full width of the opening.
  2. Provide mounting brackets for soffit applied hardware.

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3. Provide hardware preparation (cutouts) for latches as necessary.
- Q. Power Supply: Provide power supply for (ELR) Electric Latch Retraction exit devices
1. Motherboard will accept up to four plug-in Control Modules. Provide the appropriate necessary control module to operate the number of ELR exit devices used at each opening. The Control Module shall include a Time delay Feature, variable (0-4 minutes) latch retraction period in response to a momentary input.
  2. UL Listed for class II output
  3. Include circuit breakers for protection of motherboard
  4. 115 or 230 Volt user selectable switch, with AC input= 115 Volt at 1 Amp
  5. Control module shall include Fire alarm terminal and Auxiliary contacts for remote signaling.
  6. Optional card for Battery Backup (BT) power tap module to operate a Card reader or when ELR devices require battery backup (Lead Acid Batteries are not included and is to be furnished by others)
  7. Precision ELR150 Series with the required modules.
- R. Electromagnetic Locks: BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door
1. Type: Full exterior or full interior, as required by application indicated.
  2. Strength Ranking: 1500 lbf.
  3. Inductive Kickback Peak Voltage: Not more than 0 V.
  4. Residual Magnetism: Not more than 4 lbf to separate door from magnet.
- S. Power Supply: Field Selectable 12VDC or 24VDC output. The power supply will specifically designed to support electric locks and access controls. The power supply uses 115 VAC at 800mA input. The power shall be able to be expanded to four station controls. The filtered and regulated output power is field selectable for 12 or 24 VDC.
1. Fire Alarm/Life Safety emergency release included in power supply.
  2. Available options for multiple door options four or more control stations, Adjustable Time delay relay, Battery charging, Battery Back up.
- T. Electric Door Strike: ANSI/BHMA 156.31, Grade 1. and listed for Burglary Protection ANSI/ UL1034 Grade 1.
1. For General use provide fail-secure electric strike and with fire-rated device.
  2. Listed UL10C-1997 Fire Door assemblies
  3. Latchbolt monitor switch option when specified in hardware sets.
  4. Provide the electric strike in the appropriate model that will accept a 5/8" or 3/4" latchbolt.
- U. Door Position Switch: Provide door position switch for door status monitoring as indicated in hardware sets.



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1. At all fired rated doors the door and frame hardware preparation will be provided by the door and frame manufacturer or by an authorized label service agent.
- V. Magnetic Door Holders: Provide magnetic door holders with Tri-Voltage that can be wired 12VDC, 24V AC/DC or 120V AC
1. Wall magnetic door holders shall be [Recessed, Surface or Flush mounted].
  2. Armature shall be thru-bolted and can be provided with any projection required.
  3. Models will be available in US28, sprayed finishes and 630.
  4. Floor mounted shall be provided for a single door or double door hold open application.
- W. Seals: All seals shall be finished to match adjacent frame color. Seals shall be furnished as listed in schedule. Material shall be UL listed for labeled openings.
- X. Weatherstripping: Provide at head and jambs only those units where resilient or flexible seal strip is easily replaceable. Where bar-type weatherstrip is used with parallel arm mounted closers install weatherstrip first.
1. Weatherstrip shall be resilient seal of (Neoprene, Polyurethane, Vinyl, Pile, Nylon Brush, Silicone)
  2. UL10C Positive Pressure rated seal set when required.
- Y. Door Bottoms/Sweeps: Surface mounted or concealed door bottom where listed in the hardware sets.
1. Door seal shall be resilient seal of (Neoprene, Polyurethane, Nylon Brush, Silicone)
  2. UL10C Positive Pressure rated seal set when required.
- Z. Thresholds: Thresholds shall be aluminum beveled type with maximum height of ½" for conformance with ADA requirements. Furnish as specified and per details. Provide fasteners and screws suitable for floor conditions.
- AA. Silencers: Furnish silencers on all interior frames, 3 for single doors, 2 for pairs. Omit where any type of seals occur.
- 2.3 FINISH:
- A. Designations used in Schedule of Finish Hardware - 3.5, and elsewhere to indicate hardware finishes are those listed in ANSI/BHMA A156.18 including coordination with traditional U.S. finishes shown by certain manufacturers for their products. Products shall be Antimicrobial Coating as specified
- B. Powder coat door closers to match other hardware, unless otherwise noted.

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- C. Aluminum items shall be finished to match predominant adjacent material. Seals to coordinate with frame color.

2.4 KEYS AND KEYING:

- A. Provide keyed brass construction cores and keys during the construction period. Construction control and operating keys and core shall not be part of the Owner's permanent keying system or furnished in the same keyway (or key section) as the Owner's permanent keying system. Permanent cores and keys (prepared according to the accepted keying schedule) will be furnished to the Owner.
- B. Cylinders, removable and interchangeable core system: Best Coremax Patented 7-pin.
- C. Permanent keys and cores: Stamped with the applicable key mark for identification. These visual key control marks or codes will not include the actual key cuts. Permanent keys will also be stamped "Do Not Duplicate."
- D. Transmit Grand Masterkeys, Masterkeys and other Security keys to Owner by Registered Mail, return receipt requested.
- E. Furnish keys in the following quantities:
  - 1. 2 each Grand Masterkeys
  - 2. 2 each Control keys
  - 3. 6 each Masterkeys
  - 4. 3 each Change keys each keyed core
  - 5. 15 each Construction masterkeys
  - 6. 2 each Construction Control keys
- F. The Owner, or the Owner's agent, will install permanent cores and return the construction cores to the Hardware Supplier. Construction cores and keys remain the property of the Hardware Supplier.
- G. Keying Schedule: Arrange for a keying meeting, and programming meeting with Architect Owner and hardware supplier, and other involved parties to ensure locksets and locking hardware, are functionally correct and keying and programming complies with project requirements. Furnish 3 typed copies of keying and programming schedule to Architect.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of conditions: Examine doors, frames, related items and conditions under which Work is to be performed and identify conditions detrimental to proper and or timely completion.
  - 1. Do not proceed until unsatisfactory conditions have been corrected.

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3.2 HARDWARE LOCATIONS:

- A. Mount hardware units at heights indicated in the following publications except as specifically indicated or required to comply with the governing regulations.
  - 1. Recommended Locations for Builder's Hardware for Standard Steel Doors and Frames, by the Door and Hardware Institute (DHI).
  - 2. Recommended locations for Architectural Hardware for flush wood doors (DHI).
  - 3. WDMA Industry Standard I.S.-1A-04, Industry Standard for Architectural wood flush doors.

3.3 INSTALLATION:

- A. Install each hardware item per manufacturer's instructions and recommendations. Do not install surface mounted items until finishes have been completed on the substrate. Set units level, plumb and true to line and location. Adjust and reinforce the attachment substrate as necessary for proper installation and operation.
- B. Conform to local governing agency security ordinance.
- C. Install Conforming to ICC/ANSI A117.1 Accessible and Usable Building and Facilities.
  - 1. Adjust door closer sweep periods so that from the open position of 70 degrees, the door will take at least 3 seconds to move to a point 3 inches from the latch, measured to the landing side of the door.
- D. Installed hardware using the manufacturers fasteners provided. Drill and tap all screw holes located in metallic materials. Do not use "Riv-Nuts" or similar products.

3.4 FIELD QUALITY CONTROL AND FINAL ADJUSTMENT

- A. Contractor/Installers, Field Services: After installation is complete, contractor shall inspect the completed door openings on site to verify installation of hardware is complete and properly adjusted, in accordance with both the Contract Documents and final shop drawings.
  - 1. Check and adjust closers to ensure proper operation.
  - 2. Check latchset, lockset, and exit devices are properly installed and adjusted to ensure proper operation.
    - a. Verify levers are free from binding.
    - b. Ensure latchbolts and dead bolts are engaged into strike and hardware is functioning.

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3. Report findings, in writing, to architect indicating that all hardware is installed and functioning properly. Include recommendations outlining corrective actions for improperly functioning hardware if required.

3.5 SCHEDULE OF FINISH HARDWARE:

Basis of Design  
Manufacturer List  
(or equal)

<u>Code</u>	<u>Name</u>
AB	ABH Manufacturing Inc.
BE	Best Access Systems
BY	By Others
FO	Folger Adam Security Inc.
HE	HES
NA	National Guard
PR	Precision
SD	Security Door Controls, Inc.
ST	Stanley
TR	Trimco

Option List

<u>Code</u>	<u>Description</u>
58	CONCEALED WIRES - 8 WIRE
CE	CONC. WIRES
FL	Fire Exit Hardware
SN	Sex Nuts (Pkg. of 4)
TS	TOUCHBAR MONITORING SWITCH
B4E	BEVELED 4 EDGES
ELR	ELECTRIC LATCH RETRACTION
RQE	REQUEST TO EXIT
R704	STRAIGHT CYLINDER RING - 1/4"
CSK	COUNTER SINKING OF PLATES
(#)	Electronic Hardware-See Riser Drawing

Finish List

<u>Code</u>	<u>Description</u>
BL	Black Painted
626	Satin Chromium Plated
626AM	Satin Chrome - Antimicrobial Coating
630AM	Satin Stainless - Antimicrobial Coating
630	Satin Stainless Steel
652	Satin Chromium Plated
689	Aluminum Painted
GRE	Grey

Hardware Sets

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SET #1 - Roof Access					
3	Hinges	FBB191 4 1/2 X 4 1/2	630	ST	
1	Lockset	93K-7D15DS3 PATD	626AM	BE	
1	Door Closer	D-4550 CS	689	ST	
1	Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR	
1	Threshold	425		NA	
1	Weatherstrip	161 SA x Head & Jambs		NA	
1	Door Sweep	200 N		NA	

SET #2 - Roof Access/Elevator Lobby					
3	Hinges	FBB191 4 1/2 X 4 1/2	630	ST	
1	Lockset	93K-7D15DS3 PATD	626AM	BE	
1	Door Closer	D-4551 REG	689	ST	
1	Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR	
1	Threshold	425		NA	
1	Weatherstrip	161 SA x Head & Jambs		NA	
1	Door Sweep	200 N		NA	

SET #100 - Ante Dispatch UL CR A0 Man Trap					
3	Hinges	FBB199 5 X 4 1/2 NRP	630	ST	
1	Power Supply (14)	631RFA UR2		SD	
1	Concealed Mag Lock (9)	1561 ITC DPS	652	SD	
1	Lockset	93K-7D15DS3 PATD	626AM	BE	
1	Electric Strike(2)	310-2	630	FO	
1	Card Reader (1)	CARD READER		BY	
1	System Key Switch(13)	701	630	SD	
1	Mortise Cylinder	1E-74 PATD	626	BE	
1	Push Button (8)	423MU	630	SD	
1	Low Energy Operator(11)	Magic Force x Actuators		BY	
1	Armor Plate	KA050 34" x 2" LDW B4E CSK UL	630	TR	
1	Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR	
1	Wall Bumper	1270CV	626	TR	
1	Door Position Switch(10)	MC-4M		SD	
1	Gasketing	5050 B x Head & Jambs		NA	

NOTE: When Authorized card is presented, the electric strike releases, allowing manual entrance, and the actuator is active.  
 If actuator is immediately activated, the automatic operator opens the door, if opening G057 is closed.  
 If openings G057 is open, the magnetic lock is activated and is locked unless the emergency exit button is pushed.  
 The magnetic lock is connected to the fire alarm system.  
 The automatic operator is furnished in Section 08 71 13.

SET #101 - Anti Dispatch AO Man Trap					
3	Hinges	FBB199 5 X 4 1/2	626	ST	
1	Power Supply (14)	631RFA UR2		SD	
1	Concealed Mag Lock (9)	1561 ITC DPS	652	SD	
1	Passage Set	93K-0N15DS3	626AM	BE	
1	Electric Strike (2)	5200	626	HE	
1	Low Energy Operator(11)	Magic Force x Actuators		BY	
1	Push Button (8)	423MU	630	SD	
1	Armor Plate	KA050 34" x 2" LDW B4E CSK	630	TR	
1	Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR	
1	Wall Bumper	1270CV	626	TR	

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1 Door Position Switch(10)MC-4M		SD
1 Gasketing	5050 B x Head & Jambs	NA

NOTE: Door has free manual egress and ingress.  
 If door G006A-1 is open the magnetic lock is engaged and this door cannot be opened unless emergency exit button is pushed.  
 If door G006A-1 is closed both actuators are active and if activated the automatic operator opens the door.  
 The magnetic lock is connected to the fire alarm system.  
 The automatic operator is furnished in Section 08 71 13.

SET #102 - Ante-room soiled UL CR AO Man Trap			
5 Hinges	FBB199 4 1/2 X 4 1/2 NRP	630	ST
1 Hinges (7)	CE FBB199 4 1/2 X 4 1/2 18	630	ST
1 Power Supply (14)	631RFA UR2		SD
2 Concealed Mag Lock(9)	1561 ITC DPS	652	SD
1 Set Auto Flush Bolts	3815L X 3815L	626	TR
1 Dustproof Strike	3910	630	TR
1 Lockset	93K-7D15DS3 PATD	626AM	BE
1 Electric Strike (2)	310-2	630	FO
1 Card Reader (1)	CARD READER		BY
1 System Key Switch (13)	701	630	SD
1 Mortise Cylinder	1E-74 PATD	626	BE
2 Low Energy Operator(11)	Magic Force x Actuators		BY
1 Coordinator	3094B Series	BL	TR
1 Push Button (8)	423MU	630	SD
2 Door Position Switch(10)MC-4M			SD
2 Armor Plate	KA050 34" x 1" LDW B4E CSK UL	630	TR
2 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Floor Stop	1211	626	TR
1 Gasketing	5050 B x Head & Jambs		NA
1 Set Astragal	172 SA		NA

NOTE: When Authorized card is presented, the electric strike releases, allowing manual entrance, and the actuator is active.  
 If actuator is immediately activated, the automatic operator opens the doors, if opening G032.2 is closed.  
 If openings G032.2 is open, the magnetic locks are activated and are locked unless the emergency exit button is pushed.  
 The magnetic lock is connected to the fire alarm system.  
 The automatic operator is furnished in Section 08 71 13.

SET #103 - Ante Soiled AO Man Trap			
6 Hinges	FBB199 4 1/2 X 4 1/2	626	ST
1 Power Supply (14)	631RFA UR2		SD
2 Concealed Mag Lock(9)	1561 ITC DPS	652	SD
2 Push Plate	1001-3	626	TR
2 Pull Plate	1013-3B	630	TR
1 Push Button (8)	423MU	630	SD
2 Low Energy Operator(11)	Magic Force x Actuators		BY
2 Armor Plate	KA050 34" x 1" LDW B4E CSK	630	TR
2 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
2 Wall Bumper	1270CV	626	TR
2 Door Position Switch(10)MC-4M			SD

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1 Gasketing	5050 B x Head & Jambs	NA
1 Set Astragal	172 SA	NA

NOTE: When actuator is activated, automatic operator opens the doors unless opening G031 is open.

If opening G031 is open, the magnetic locks are activated and the doors are locked unless the emergency exit button is pushed which releases the locks.

Doors are always manual ingress & egress unless opening G031 is open.

The magnetic lock is connected to the fire alarm.

The automatic operator is furnished in Section 08 71 13.

SET #104 - Non sterile storage UL CR AO

4 Hinges	FBB199 4 1/2 X 4 1/2 NRP	630	ST
2 Hinges (7)	CE FBB199 4 1/2 X 4 1/2 18	630	ST
1 Power Supply (14)	ELR152		PR
1 Removable Mullion	FLKR822	689	PR
1 Rim Cylinder	1E-72 PATD R704	626	BE
1 Exit Device (4)	ELR FL TS 2102 X 1702C	630AM	PR
1 Exit Device (4)	ELR FL TS 2103 X 1703C	630AM	PR
1 Rim Cylinder	1E-72 PATD	626	BE
1 Card Reader (1)	CARD READER		BY
2 Low Energy Operator(11)	Magic Force x Actuators		BY
2 Armor Plate	KA050 34" x 1" LDW B4E CSK UL	630	TR
2 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
2 Wall Bumper	1270CV	626	TR
2 Door Position Switch(10)	MC-4M		SD
1 Gasketing	5050 B x Head & Jambs		NA
1 Set Astragal	172 SA		NA

NOTE: When Authorized Card presented, electrically latch released.

Outside actuator is operable and if activated the automatic operator opens the door.

Inside actuator is always operable and if activated, electrically latch released and the automatic operator opens the door.

Request-to-Exit built inside push pad of exit device shunts alarm authorizing free exit.

The automatic operator is furnished in Section 08 71 13.

SET #105 - Soiled Anti-room UL CR

2 Hinges	FBB199 4 1/2 X 4 1/2 NRP	630	ST
1 Hinges (7)	CE FBB199 4 1/2 X 4 1/2 18	630	ST
1 Power Supply (14)	602RF		SD
1 Electro-mech Lock (3)	93KW-7DEU15DS3 PATD RQE	626AM	BE
1 Card Reader (1)	CARD READER		BY
1 Door Closer	D-4551 REG or EDA SN	689	ST
1 Armor Plate	KA050 34" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Door Position Switch(10)	MC-4M		SD
1 Gasketing	5050 B x Head & Jambs		NA

NOTE: When Authorized card is presented, lock trim is unlocked, allowing manual entrance.

Request to exit built inside lockset

SET #106 - Bulk Stor UL CR AO

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3 Hinges	FBB199 5 X 4 1/2 NRP	630	ST
1 Lockset	93K-7D15DS3 PATD	626AM	BE
1 Electric Strike (2)	310-2	630	FO
1 Card Reader (1)	CARD READER		BY
1 Low Energy Operator (11)	Magic Force x Actuators		BY
1 Armor Plate	KA050 34" x 2" LDW B4E CSK UL	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Door Position Switch (10)	MC-4M		SD
1 Gasketing	5050 B x Head & Jambs		NA

NOTE: When Authorized card is presented, the electric strike releases allowing entrance, and the actuator is active.  
 If actuator is immediately activated, the automatic operator opens the door.  
 When inside actuator is activated, the electric strike releases and the automatic operator opens the door.  
 Inside always allows free exit.

SET #107 - Clean Receiving CR AO

5 Hinges	FBB199 5 X 4 1/2	630	ST
1 Hinges (7)	CE FBB199 5 X 4 1/2 18	630	ST
1 Power Supply (14)	602RF		SD
1 Lockset	93K-7R15DS3 PATD	626AM	BE
1 Electric Strike (2)	310-2	630	FO
1 Card Reader (1)	CARD READER		BY
2 Low Energy Operator (11)	Magic Force x Actuators		BY
2 Armor Plate	KA050 34" x 1" LDW B4E CSK	630	TR
2 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
2 Wall Bumper	1270CV	626	TR
2 Door Position Switch (10)	MC-4M		SD
1 Gasketing	5050 B x Head & Jambs		NA
1 Set Astragal	172 SA		NA

NOTE: When Authorized card is presented, the electric strike releases, allowing entrance, and the actuator is active.  
 If actuator is immediately activated, the automatic operator opens the doors.  
 When inside actuator is activated, the electric strike releases and automatic operator opens the doors.  
 Request to exit is built inside lockset allowing free exit.

SET #108 - Data UL CR/Pin

2 Hinges	FBB199 5 X 4 1/2 NRP	630	ST
1 Hinges (7)	CE FBB199 5 X 4 1/2 18	630	ST
1 Power Supply (14)	602RF		SD
1 Electro-mech Lock (3)	45HW-7TDEU15H PATD RQE	630AM	BE
1 Card Reader/Pin (1)	CARD READER/PIN		BY
1 Door Closer	D-4551 REG SN	689	ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Door Position Switch (10)	MC-4M		SD
1 Wall Bumper	1270CV	626	TR
1 Gasketing	5050 B x Head & Jambs		NA

**SET #108A - Stair UL**



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3 Hinges	FBB199 4 1/2 X 4 1/2	626	ST
1 Lockset	93K-7D15DS3	626AM	BE
1 Door Closer	D-4551 REG	689	ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Gasketing	5050 B x Head & Jambs		NA

NOTE: Lock on Stair side locking stair from roof access and Elev. Machine.

SET #109 - Conf

3 Hinges	FBB191 5 X 4 1/2	626	ST
1 Lockset	93K-7R15DS3 PATD	626AM	BE
1 Door Closer	D-4551 REG	689	ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
3 Door Silencers	1229A	GRE	TR

SET #111 - Office

3 Hinges	FBB191 5 X 4 1/2	626	ST
1 Lockset	93K-7B15DS3 PATD	626AM	BE
1 Wall Bumper	1270CV	626	TR
3 Door Silencers	1229A	GRE	TR

SET #112 - Office Sound

3 Hinges	FBB191 4 1/2 X 4 1/2	626	ST
1 Lockset	93K-7B15DS3 PATD	626AM	BE
1 Wall Bumper	1270CV	626	TR
1 Soundproofing	127 NA x Head & Jambs		NA
1 Auto Door Bottom	225 N		NA

SET #113 - Vendor

3 Hinges	FBB191 4 1/2 X 4 1/2	626	ST
1 Lockset	93K-7R15DS3 PATD	626AM	BE
1 Wall Bumper	1270CV	626	TR
3 Door Silencers	1229A	GRE	TR

SET #114 - Soiled Anti-room

3 Hinges	FBB191 4 1/2 X 4 1/2	626	ST
1 Passage Set	93K-0N15DS3	626AM	BE
1 Door Closer	D-4551 REG	689	ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
3 Door Silencers	1229A	GRE	TR

SET #115 - Wash

3 Hinges	FBB191 5 X 4 1/2	626	ST
1 Passage Set	93K-0N15DS3	626AM	BE
1 Armor Plate	KA050 34" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Overhead Stop	4420 Series	626	AB
1 Gasketing	5050 B x Head & Jambs		NA
1 Threshold	425		NA
1 Door Sweep	200 NA		NA

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SET #116 - Wash			
3 Hinges	FBB191 5 X 4 1/2	626	ST
1 Lockset	93K-7R15DS3 PATD	626AM	BE
1 Armor Plate	KA050 34" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Threshold	425		NA
1 Gasketing	5050 B x Head & Jambs		NA
1 Door Sweep	200 NA		NA
SET #117 - Endoscopy			
3 Hinges	FBB191 5 X 4 1/2	626	ST
1 Passage Set	93K-0N15DS3	626AM	BE
1 Armor Plate	KA050 34" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Overhead Stop	4420 Series	626	AB
3 Door Silencers	1229A	GRE	TR
SET #118 - Prep			
6 Hinges	FBB199 5 X 4 1/2	626	ST
1 Set Auto Flush Bolts	3825L X 3815L	626	TR
1 Dustproof Strike	3910	630	TR
1 Lockset	93K-7R15DS3 PATD	626AM	BE
2 Door Closer	D-4550 H-EDA	689	ST
2 Armor Plate	KA050 34" x 1" LDW B4E CSK	630	TR
2 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
2 Wall Bumper	1270CV	626	TR
2 Door Silencers	1229A	GRE	TR
SET #119 - Lockers			
3 Hinges	FBB199 4 1/2 X 4 1/2	626	ST
1 Passage Set	93K-0N15DS3	626AM	BE
1 Door Closer	D-4551 REG	689	ST
1 Conc. Overhead Stop	1023	626	AB
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Gasketing	5050 B x Head & Jambs		NA
SET #120 - Toilet			
3 Hinges	FBB191 4 1/2 X 4 1/2	626	ST
1 Privacy Set	93K-0L15DS3	626	BE
1 Door Closer	D-4551 REG	689	ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Gasketing	5050 B x Head & Jambs		NA
SET #121 - Storage			
3 Hinges	FBB191 4 1/2 X 4 1/2	626	ST
1 Lockset	93K-7D15DS3 PATD	626AM	BE
1 Wall Bumper	1270CV	626	TR
3 Door Silencers	1229A	GRE	TR

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SET #122 - Storage				
3 Hinges	FBB191 5 X 4 1/2	626		ST
1 Lockset	93K-7D15DS3 PATD	626AM		BE
1 Wall Bumper	1270CV	626		TR
3 Door Silencers	1229A	GRE		TR
SET #123 - Aerator UL				
3 Hinges	FBB191 5 X 4 1/2	626		ST
1 Lockset	93K-7D15DS3 PATD	626AM		BE
1 Door Closer	D-4551 REG SN	689		ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630		TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630		TR
1 Wall Bumper	1270CV	626		TR
1 Gasketing	5050 B x Head & Jambs			NA
SET #124 - Cart Wash				
3 Hinges	FBB191 4 1/2 X 4 1/2	626		ST
1 Lockset	93K-7R15DS3 PATD	626AM		BE
1 Overhead Stop	4420 Series	626		AB
1 Threshold	425			NA
1 Gasketing	5050 B x Head & Jambs			NA
SET #125 - Storage UL MO				
3 Hinges	FBB191 4 1/2 X 4 1/2	626		ST
1 Lockset	93K-7D15DS3 PATD	626AM		BE
1 Door Closer	D-4551 REG SN	689		ST
1 Kick Plate	KO050 10" x 2" LDW B4E CSK	630		TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630		TR
1 Magnetic Holder (16)	2100	630		AB
1 Gasketing	5050 B x Head & Jambs			NA
SET #126 - Prep				
6 Hinges	FBB191 4 1/2 X 4 1/2	626		ST
1 Set Auto Flush Bolts	3825L X 3815L	626		TR
1 Dustproof Strike	3910	630		TR
1 Lockset	93K-7D15DS3 PATD	626AM		BE
2 Wall Bumper	1270CV	626		TR
2 Door Silencers	1229A	GRE		TR
SET #127 - Mech.				
3 Hinges	FBB191 5 X 4 1/2	626		ST
1 Lockset	93K-7D15DS3 PATD	626AM		BE
1 Door Closer	D-4550 EDA	689		ST
1 Wall Bumper	1270CV	626		TR
1 Gasketing	5050 B x Head & Jambs			NA
SET #128 - Mech.				
3 Hinges	FBB191 5 X 4 1/2	626		ST
1 Lockset	93K-7D15DS3 PATD	626AM		BE
1 Door Closer	D-4550 CS	689		ST
1 Gasketing	5050 B x Head & Jambs			NA

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SET #129 - Detergent

3 Hinges	FBB191 4 1/2 X 4 1/2	626	ST
1 Lockset	93K-7R15DS3 PATD	626AM	BE
1 Armor Plate	KA050 34" x 2" LDW B4E CSK	630	TR
1 Mop Plate	KM050 4" x 1" LDW B4E CSK	630	TR
1 Wall Bumper	1270CV	626	TR
1 Threshold	425		NA
1 Gasketing	5050 B x Head & Jambs		NA

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SECTION 08 71 13  
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of automatic door operators:
  - 1. Exterior and interior, automatic door operators, full and low energy, with visible mounting.
  - 2. Automatic door operators shall be provided as follows:
    - a. Low energy operators on single doors, out swing and in swing
    - b. Full energy operators on simultaneous pairs, out swing and in swing.
    - c. Two-way traffic.
- B. Related Sections:
  - 1. Division 8 Sections for Doors and Frames.
  - 2. Division 8 Section "Door Hardware" for hardware to the extent not specified in this Section.
  - 3. Division 26 Sections for electrical connections provided separately in Division 26 Section including conduit and wiring for power to, and control of, automatic door operators.
  - 4. Division 28 Section "Electronic Safety and Security" for controls not specified in this section.

1.3 REFERENCES

- A. General: Standards listed by reference, including revisions by issuing authority, form a part of this specification section to extent indicated. Standards listed are identified by issuing authority, authority abbreviation, designation number, title or other designation established by issuing authority. Standards subsequently referenced herein are referred to by issuing authority abbreviation and standard designation.
- B. Underwriters Laboratories (UL):
  - 1. UL 325 - Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems.
  - 2. UL 10C - Positive Pressure Fire Tests of Door Assemblies
- C. American National Standards Institute (ANSI)/Builders' Hardware Manufacturers Association (BHMA):
  - 1. ANSI/BHMA A156.10: Standard for Power Operated Pedestrian Doors.
  - 2. ANSI/BHMA A156.19: Standard for Power Assist and Low Energy Power Operated Doors.
- D. American Society for Testing and Materials (ASTM):

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1. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
2. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. American Association of Automatic Door Manufacturers (AAADM):

F. National Fire Protection Association (NFPA):

1. NFPA 101 - Life Safety Code.
2. NFPA 70 - National Electric Code.

G. International Standards Organization (ISO):

1. ISO 9001 - Standard for Manufacturing Quality Management Systems

H. National Association of Architectural Metal Manufacturers (NAAMM):

1. Metal Finishes Manual for Architectural and Metal Products.

I. American Architectural Manufacturers Association (AAMA):

1. AAMA 607.1 - Clear Anodic Finishes for Architectural Aluminum.
2. AAMA 611 Voluntary Specification for Anodized Architectural Aluminum.

#### 1.4 DEFINITIONS

A. Activation Device: Device that, when actuated, sends an electrical signal to the door operator to open the door.

B. Safety Device: Device that prevents a door from opening or closing, as appropriate.

#### 1.5 PERFORMANCE REQUIREMENTS

A. General: Provide automatic door operators capable of withstanding loads and thermal movements based on testing manufacturer's standard units in assemblies similar to those indicated for this Project.

B. Operating Range: Minus 30 deg F (Minus 34 deg C) to 130 deg F (54 deg C).

C. Opening-Force Requirements for Egress Doors: In the event power failure to the operator, swinging automatic entrance doors shall open with a manual force, not to exceed 30 lbf (133 N) applied at 1" (25 mm) from the latch edge of the door.

D. Break Away Requirements: Automatic door operators shall breakaway with no more than 30 lbf (133 N) applied at 1" (25 mm) from the latch edge of the door.

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1.6 SUBMITTALS

- A. General: Submit listed submittals in accordance with Conditions of the Contract and Division 01 submittal procedures.
- B. Shop Drawings: Include plans, elevations, sections, details, hardware mounting heights, and attachments to other work. Indicate wiring for electrical supply.
- C. Color Samples for selection of factory-applied color finishes.
- D. Closeout Submittals: Provide the following with project close-out documents.
  - 1. Owner's Manual.
  - 2. Warranties.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative, with certificate issued by AAADM, who is trained for installation and maintenance of units required for this Project.
- B. Manufacturer Qualifications: A qualified manufacturer with a manufacturing facility certified under ISO 9001.
- C. Certifications: Automatic door operators shall be certified by the manufacturer to meet performance design criteria in accordance with the following standards:
  - 1. ANSI/BHMA A156.10 and A156.19.
  - 2. NFPA 101.
  - 3. UL 325 Listed.
  - 4. UL 10C Listed.
- D. Source Limitations: Obtain automatic door operators through one source from a single manufacturer.
- E. Product Options: Drawings indicate sizes, profiles, and dimensional requirements of swinging doors equipped with automatic door operators and are based on the specific system indicated. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- F. Power Operated Door Standard:
  - 1. Low Energy Operators: ANSI/BHMA A156.19.
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- H. Emergency-Exit Door Requirements: Comply with requirements of authorities having jurisdiction for swinging automatic entrance doors serving as a required means of egress.



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1.8 PROJECT CONDITIONS

- A. Field Measurements: General Contractor shall verify openings to receive automatic door operators by field measurements before fabrication and indicate measurements on Shop Drawings.
- B. Mounting Surfaces: General Contractor shall verify all surfaces to be plumb, straight and secure; substrates to be of proper dimension and material.
- C. Other trades: General Contractor Advise of any inadequate conditions or equipment.

1.9 COORDINATION

- A. Templates: Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing automatic door operators to comply with indicated requirements.
- B. Electrical System Roughing-in: Coordinate layout and installation of automatic door operators with connections to, power supplies, remote activation devices, electric door latching hardware, and security access control system. See Division 28 [13] Section "Electronic Safety and Security" for controls not provided under this section.
- C. System Integration: Integrate automatic door operators with other systems as required for a complete working installation.
  - 1. Provide electrical interface control capability for operation of automatic door operators by secure activation system on doors with electric locking.
  - 2. Where indicated to install both push plates and secure activation system, automatic door operators shall be configured to operate; by secure activation system when secured; by push plate when not secured.
  - 3. Where required for proper operation, provide a time delay relay to signal automatic door operator to activate only after electric lock system is released.

1.10 WARRANTY

- A. Automatic door operators shall be free of defects in material and workmanship for a period of one (1) year from the date of substantial completion.
- B. During the warranty period the Owner shall engage a factory-trained technician to perform service and affect repairs. A safety inspection shall be performed after each adjustment or repair and a completed inspection form shall be submitted to the Owner.
- C. During the warranty period all warranty work, including but not limited to emergency service, shall be performed during normal working

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hours.

PART 2 - PRODUCTS

2.1 AUTOMATIC DOOR OPERATORS

- A. Manufacturer: Stanley Access Technologies; Magic-Force™ Series automatic door operator, or equal.
- B. Substitutions: See Division 1, Section 01 25 00 [01250] Substitution Procedures.

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
  - 1. Headers: 6063-T6.
  - 2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.
  - 3. Sheet and Plate: ASTM B 209.

2.3 COMPONENTS

- A. Header Case: Header case shall not exceed 6" (152 mm) square in section and shall be fabricated from extruded aluminum with structurally integrated end caps, designed to conceal door operators and controls. The operator shall be sealed against dust, dirt, and corrosion within the header case. Access to the operator and electronic control box shall be provided by a full-length removable cover, edge rabbetted to the header to ensure a flush fit. Removable cover shall be secured to prevent unauthorized access.
- B. Door Arms: A combination of door arms and linkage shall provide positive control of door through entire swing; units shall permit use of butt hung, center pivot, and offset pivot-hung doors.
- C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, non-staining, non-bleeding fasteners and accessories compatible with adjacent materials.
- D. Signage: Provide signage in accordance with the following:
  - 1. Low Energy Operators: ANSI/BHMA A156.19.
  - 2. Full Energy Operators: ANSI/BHMA A156.10.

2.4 SWINGING DOOR OPERATORS

- A. General: Provide door operators of size recommended by manufacturer for door size, weight, and movement; for condition of exposure; and for long-term, maintenance-free operation under normal traffic load for type of occupancy indicated.
- B. Electromechanical Operators: Self-contained unit powered by a minimum 3/16 horsepower, permanent-magnet DC motor; through a high torque reduction gear system.
  - 1. Operation: Power opening and spring closing.

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2. Operator Type: Low energy; readily convertible to full energy.
  3. Handling: Non-handed; no tools required to change handling.
  4. Capacity: Rated for door panels weighing up to 350 lb (159 kg).
  5. Mounting: Visible
  6. Features:
    - a. Adjustable opening and closing speeds.
    - b. Adjustable opening and closing force.
    - c. Adjustable back-check.
    - d. Adjustable hold-open time between 0 and 30 seconds.
    - e. Reverse on obstruction.
    - f. Closed loop speed control with active braking and acceleration.
    - g. Variable obstruction recycle time delay.
    - h. Optional Switch to open/Switch to close operation.
    - i. When operators are provided in pairs, adjustable features are independently adjustable for each operator.
- C. Field Adjustable Spring Closing Operation: The operator shall close the door by spring energy employing the motor, as a dynamic brake to provide closing speed control. The closing spring shall be a helical compression spring, adjustable for positive closing action. The spring shall be adjustable, without removing the operator from the header, to accommodate a wide range of field conditions.
- D. Independent Adjustable Closing and Latching Speed Control: The operator shall employ a rheostat module to allow for independent field adjustment of closing and latching speeds using the motor as a dynamic brake.
- E. Field Adjustable Open Stop: The operator shall provide a field adjustable open stop to accommodate opening angles from 80 to 135 degrees without the need for additional components.
- F. Consistent Cycle: The operator shall deliver an even, consistent open force across the entire transition from door fully closed to door fully open. Additionally, the range of the force shall be field adjustable to accommodate a wide range of on-site conditions.
- G. Quiet Performance: The operator shall be designed to output audible noise ratios less than or equal to 50dba.
- H. Manual Use: The operator shall function as a manual door closer in the direction of swing with or without electrical power. The operator shall deliver an even, consistent open force across the entire transition from door fully closed to door fully open.
- I. Electrical service to door operators shall be provided under Division 16 Electrical. Minimum service to be 120 VAC, 10 amps for doors with operators in pairs, 5 amps for single doors.
- 2.5 ELECTRICAL CONTROLS
- A. Electrical Control System: Electrical control system shall include a microprocessor controller and position encoder. The encoder shall

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monitor revolutions of the operator shaft and send signals to microprocessor controller to define door position. Systems utilizing external magnets and magnetic switches are not acceptable.

- B. Life Cycle Data Counter: The microprocessor control shall incorporate a non-re-settable counter to track door operation cycles.
- C. Controller Protection: The microprocessor controller shall incorporate the following features to ensure trouble free operation:
  - 1. Automatic Reset Upon Power Up.
  - 2. Main Fuse Protection.
  - 3. Electronic Surge Protection.
  - 4. Internal Power Supply Protection.
  - 5. Resettable sensor supply fuse protection.
  - 6. Motor Protection, over-current protection.
- D. Push Button Interface: The controller shall have push button switches with two digit LED readout to allow for selection or change of the following parameters: carpet or timer logic, single or dual door, activation options, normal back check or large back check, push-to-open assist on/off.
- E. Soft Start/Stop: A "soft-start" "soft-stop" motor driving circuit shall be provided for smooth normal opening and recycling.
- F. Obstruction Recycle: Provide system to recycle the swinging panels when an obstruction is encountered during the closing cycle. If an obstruction is detected, the system shall search for that object on the next closing cycle by reducing door closing speed prior to the previously encountered obstruction location, and will continue to close in check speed until doors are fully closed, at which time the doors will reset to normal speed. If obstruction is encountered again, the door will come to a full stop. The doors shall remain stopped until obstruction is removed and operate signal is given, resetting the door to normal operation.
- G. Programmable Controller: Microprocessor controller shall be programmable and shall be designed for connection to a local configuration tool. Local configuration tool shall be software driven and shall be utilized via Palm® handheld interface. The following parameters may be adjusted via the configuration tool.
  - 1. Operating speeds and forces as required to meet ANSI/BHMA A156.10 for full energy operators; and A156.19 for low energy operators.
  - 2. Adjustable and variable features as specified in 2.4, B.
  - 3. Firmware update.
  - 4. Trouble Shooting
    - a. I/O Status.
    - b. Electrical component monitoring including parameter summary.
  - 5. Software for local configuration tool shall be available as a free download from the automatic door operator manufacturer's internet site.
- H. Emergency Breakout Switch: A cam actuated emergency breakout switch shall be provided to disconnect power to the motor when an in-swinging

door is manually pushed in the emergency out direction. The operator will then automatically reset and power will be resumed.

- I. Control Switch: Automatic door operators shall be equipped with a three position function switch to control the operation of the door. Control switch shall provide three modes of operation, Automatic, Off, and Hold-Open.
- J. Power Switch: Automatic door operators shall be equipped with a two position On/Off switch to control power to the door.

## 2.6 ACTIVATION AND SAFETY DEVICES

- A. Activation:
  - 1. Push Plates: Provide 4 ½ inch (114 mm) square push plates with UL recognized SPDT switch. Face plates and mounting studs shall be stainless steel. Face plates shall be engraved with the international symbol for accessibility and "Push To Open". Push plates shall be wall mounted in single or double gang electrical boxes and hardwired to door operator controls.
- B. Safety Sensors:
  - 1. Presence Detection: Provide presence detection system designed to sense people and objects in the swing zone when the swinging automatic entrance door is fully open, fully closed or in motion. System provided shall consist of overhead and door mounted safety sensors and accessories required for a complete working system as follows:
    - a. Door Mounted Presence Detection Sensors: Door mounted presence detection sensors shall be focused active infrared type designed specifically to sense moving or stationary objects in the swing zone, each side, of a moving door leaf. Sensor housings shall be high impact shock resistant with tinted lenses suitable for door mounting. Door mounted presence detection sensors shall not be affected by ultrasonic, ambient light or radio frequencies, within the vicinity of the swing door. Door mounted presence detection sensors shall be equal to or better than BEA Superscan II.
    - b. Overhead Presence Detection Sensors: Overhead presence detection sensors shall be diffused active infrared type capable of sensing moving or stationary targets within the swing-zone. Sensors shall be designed to function at mounting heights up to 9 feet (2743 mm). Sensors detection patterns shall be programmable to accommodate various door and environmental conditions. Overhead presence detection sensors shall be equal to or better than BEA Bodyguard.
    - c. Supporting relays shall be provided for a complete working system.
  - 2. Secondary Activation: Where full energy doors are specified with activation by knowing act devices; including but not limited to push plates and secure activation devices, provide a secondary activation sensor in accordance with ANSI A156.10. Secondary activation sensors shall be k-band microwave frequency type suitable for mounting heights up to 13 feet (4 m). Motion

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sensors shall be equal to or better than BEA Eagle.

2.7 ALUMINUM FINISHES

- A. General: Comply with NAAMM Metal Finishes Manual for Architectural and Metal Products for recommendations for applying and designing finishes. Finish designations prefixed by AA comply with system established by Aluminum Association for designing finishes.
- B. Class II, Clear Anodic Finish: AA-M10C22A31 Mechanical Finish: as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, clear coating 0.40 mils minimum complying with AAMA 611-98, and the following:
  - 1. AAMA 607.1
  - 2. Applicator must be fully compliant with all applicable environmental regulations and permits, including wastewater and heavy metal discharge.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances, header support, and other conditions affecting performance of swinging automatic entrance doors. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Do not install damaged components. Fit joints to produce hairline joints free of burrs and distortion. Rigidly secure non-movement joints.
- B. Mounting: Install automatic door operators/headers plumb and true in alignment with established lines and grades. Anchor securely in place.
  - 1. Install surface-mounted hardware using concealed fasteners to greatest extent possible.
  - 2. Set headers, arms and linkages level and true to location with anchorage for permanent support.
- C. Door Operators: Connect door operators to electrical power distribution system as specified in Division 16 Sections.
- D. Sealants: Comply with requirements specified in Division 7 Section "Joint Sealants" to provide weather tight installation.

3.3 FIELD QUALITY CONTROL

- A. Testing Services: Factory Trained Installer shall test and inspect each swinging automatic entrance door to determine compliance of installed systems with applicable ANSI standards.

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3.4 ADJUSTING

- A. Adjust door operators, controls, and hardware for smooth and safe operation, for weather-tight closure, and complying with requirements in ANSI/BHMA by AAADM Certified Technician.

3.5 CLEANING AND PROTECTION

- A. Clean surfaces promptly after installation. Remove excess sealant compounds, dirt, and other substances. Repair damaged finish to match original finish.

END OF SECTION 08 71 13 [08716]

**SECTION 08 80 00**  
**GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

A. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

**1.3 LABELS**

A. Temporary labels:

1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass and plastic material is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
  - a. Tempered glass.
  - b. Laminated glass or have certificate for panes without permanent label.
  - c. Organic coated glass.

**1.4 PERFORMANCE REQUIREMENTS**

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.



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B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
1. Glass, each kind required.
  2. Insulating glass units.
  3. Elastic compound for metal sash glazing.
  4. Glazing cushion.
  5. Sealing compound.
  6. Plastic glazing material, each type required.
- E. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

**1.6 DELIVERY, STORAGE AND HANDLING**

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
  - 1. Treat glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
  - 2. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.
  - 3. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
  - 4. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

#### 1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

#### 1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
1. Laminated glass units to remain laminated for 5 years.
  2. Polycarbonate to remain clear and ultraviolet light stabilized for 5 years.

#### 1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z97.1-04.....Safety Glazing Material Used in Building -  
Safety Performance Specifications and Methods  
of Test.
- C. American Society for Testing and Materials (ASTM):
- C1363-05.....Thermal Performance of Building Assemblies, by  
Means of A Hot Box Apparatus
- C542-05.....Lock-Strip Gaskets.
- C716-06.....Installing Lock-Strip Gaskets and Infill  
Glazing Materials.
- C794-06.....Adhesion-in-Peel of Elastomeric Joint Sealants.
- C864-05.....Dense Elastomeric Compression Seal Gaskets,  
Setting Blocks, and Spacers.
- C920-08.....Elastomeric Joint Sealants.
- C964-07.....Standard Guide for Lock-Strip Gasket Glazing.
- C1036-06.....Flat Glass.
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass.
- C1172-09.....Laminated Architectural Flat Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on  
Flat Glass.

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- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastic in a  
Horizontal Position.
- D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic  
Sheet.
- E84-09.....Surface Burning Characteristics of Building  
Materials.
- E1300-09.....Determining Load Resistance of Glass in  
Buildings.
- E2190-08.....Insulating Glass Unit
- D. Commercial Item Description (CID):  
A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):  
16 CFR 1201 - Safety Standard for Architectural Glazing Materials;  
1977, with 1984 Revision.
- F. National Fire Protection Association (NFPA):  
80-08.....Fire Doors and Windows.
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC)2009:  
Certified Products Directory (Issued Semi-Annually).
- I. Underwriters Laboratories, Inc. (UL):  
752-06.....Bullet-Resisting Equipment.
- J. Unified Facilities Criteria (UFC):  
4-010-01-2007.....DOD Minimum Antiterrorism Standards for  
Buildings
- K. Glass Association of North America (GANA):  
Glazing Manual (Latest Edition)  
Sealant Manual (2008)
- L. American Society of Civil Engineers (ASCE):  
ASCE 7-10.....Wind Load Provisions

**PART 2 - PRODUCT**

**2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
1. ASTM C1036, Type T, Class 1, Quality q3 .

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2. Thickness, 6 mm (1/4 inch)
3. Coordinate color/tint/coating to accommodate required security monitoring.

**2.2 HEAT-TREATED GLASS**

A. Clear Tempered Glass:

1. ASTM C1048, Type FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch)

**2.3 PLASTIC**

A. For polycarbonate use not less than the following minimum thickness:

Thickness	Long Dimension of Sheet	Edge Lap
3 mm (0.125 inch)	600 - 1200 mm (24 through 48 inches).	19 mm (3/4 inch)
9.5 mm (0.375 inch)	1200 - 1500 mm (48 through 60 inches).	25 mm (3/4 inch)
13 mm (0.50 inch)	1500 mm (Over 60 inches).	25 mm (1 inch)

B. Clear Acrylic Sheet, Abrasion Resistant:

1. ASTM D4802. Type UVF, Category A-1, Finish 3, clear, smooth, formulated with ultraviolet absorber, and having an abrasive resistant coating on both sides.
2. Thickness, as indicated.

**2.4 FIRE RESISTANT GLASS WITHOUT WIRE MESH**

A. Fire resistant glass or glass assembly classified by UL in Building Materials Directory or other approved testing laboratory bearing permanent mark of classification. Type FG.

B. Firelite.

1. UL listing R13377-1, 4.8 mm (3/16 inch) thick, unpolished.
2. Distributed by Technical Glass Products; Kirkland, WA 98033.

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C. Pyrovue Commercial.

1. UL listing R10178(N), 41 mm (1-5/8 inch) thick.
2. Represented by Advanced Glass Systems Corporation, Trumbauersville, PA 18970-0051

**2.5 GLAZING ACCESSORIES**

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.

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2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- H. Glazing Sealants: ASTM C920, silicone neutral cure:
  1. Type S.
  2. Class 25
  3. Grade NS.
  4. Shore A hardness of 25 to 30 Durometer.
- I. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
  1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
  2. Designed for dry glazing.
- J. Color:
  1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
  2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Verification of Conditions:
  1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
  2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

### **3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

### **3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Fire Resistant Glass:
  - 1. Other fire resistant glass: Glaze in accordance with UL design requirements.

### **3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)**

- A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.



- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

**3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

**3.6 INSTALLATION - WET METHOD (SEALANT AND SEALANT)**

- A. Place setting blocks at 1/4 points and install glazing pane or unit.
- B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

- C. Fill gaps between glazing and stops with sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
- D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

### **3.7 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)**

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

### **3.8 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)**

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers' clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

### **3.9 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

### **3.10 PROTECTION**

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

### 3.11 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Install Fire Resistant glass in interior fire rated or labeled doors and windows.

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.
3. Use clear tempered glass on interior side lights and doors unless otherwise indicated or specified.

- - - E N D - - -

**SECTION 09 22 16**  
**NON-STRUCTURAL METAL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

**1.2 RELATED WORK**

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- B. Ceiling suspension systems for acoustical tile or panels: Section 09 51 00, ACOUSTICAL CEILINGS.

**1.3 TERMINOLOGY**

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Studs, runners and accessories.
  - 2. Hanger inserts.
  - 3. Channels (Rolled steel).
  - 4. Furring channels.
  - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
  - 1. Typical ceiling suspension system.
  - 2. Typical metal stud and furring construction system including details around openings and corner details.
  - 3. Typical shaft wall assembly

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4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C754.

**1.6 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products

A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-06.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-09.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-07.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

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E580-09.....Application of Ceiling Suspension Systems for  
Acoustical Tile and Lay-in Panels in Areas  
Requiring Moderate Seismic Restraint.

**PART 2 - PRODUCTS**

**2.1 PROTECTIVE COATING**

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

**2.2 STEEL STUDS AND RUNNERS (TRACK)**

- A. ASTM C645, modified for thickness specified and sizes as shown.
  - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
  - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
  - 1. Conform to rated wall construction.
  - 2. C-H Studs.
  - 3. E Studs.
  - 4. J Runners.
  - 5. Steel Jamb-Strut.

**2.3 FURRING CHANNELS**

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
  - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
  - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
  - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.

2. Web furring depth to suit thickness of insulation with slotted perforations.

D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

#### **2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES**

A. ASTM C754, except as otherwise specified.

B. For fire rated construction: Type and size same as used in fire rating test.

C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.

E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:

1. ASTM A641, soft temper, Class 1 coating.

2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.

2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

#### **2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)**

A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.

B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

#### **PART 3 - EXECUTION**

### **3.1 INSTALLATION CRITERIA**

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

### **3.2 INSTALLING STUDS**

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 400 mm (16 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead
- D. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions
- E. Openings:
  - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
  - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
  - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- F. Fastening Studs:
  - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
  - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- G. Chase Wall Partitions:
  - 1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
  - 2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).



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H. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

I. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

**3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY**

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 400 mm (16 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 400 mm (16 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 400 mm (16 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

**3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall

partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

### **3.5 INSTALLING SHAFT WALL SYSTEM**

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
  - 1. Provide necessary liner fillers and shims to conform to label frame requirements.
  - 2. Frame openings cut within a liner panel with E studs around perimeter.
  - 3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.
- F. Elevator Shafts:
  - 1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
  - 2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
  - 3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

### **3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS**

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.

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1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
  2. Space framing at 400 mm (16-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
  2. Furnish for installation under Division 3, CONCRETE.
  3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
1. Use pull down tabs when available.
  2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Existing concrete construction exposed or concrete on steel decking:
1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
  2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.
- F. Steel decking without concrete topping:
1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
  2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
1. Install only for ceilings to receive screw attached gypsum board.
  2. Install in accordance with ASTM C636.
    - a. Install main runners spaced 1200 mm (48 inches) on center.
    - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
    - c. Install wall track channel at perimeter.
- H. Installing Ceiling Bracing System:
1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm

- (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
  3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

### **3.7 TOLERANCES**

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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**SECTION 09 29 00**  
**GYPSUM BOARD**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

**1.2 RELATED WORK**

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

**1.3 TERMINOLOGY**

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Cornerbead and edge trim.
  - 2. Finishing materials.
  - 3. Laminating adhesive.
  - 4. Gypsum board, each type.
  - 5. Provide documentation verifying that all gypsum wallboard products are moisture and mold resistant.
- C. Shop Drawings:
  - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
  - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
  - 3. Typical shaft wall assembly.

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4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C840.

**1.6 ENVIRONMENTAL CONDITIONS**

In accordance with the requirements of ASTM C840.

**1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
- C840-08.....Application and Finishing of Gypsum Board
- C919-08.....Sealants in Acoustical Applications
- C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
- C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
- C1658-06.....Glass Mat Gypsum Panels
- C1396-06.....Gypsum Board
- E84-08.....Surface Burning Characteristics of Building Materials

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- C. Underwriters Laboratories Inc. (UL):  
Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):  
Latest Editions.....Certification Listings

**PART 2 - PRODUCTS**

**2.1 GYPSUM BOARD**

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
  - 1. ASTM C1396, Type X.
  - 2. ASTM C1658: Glass Mat Gypsum Panels,
  - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.
- E. All Gypsum Board should be moisture and mold-resistant.

**2.2 GYPSUM SHEATHING BOARD**

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

**2.3 ACCESSORIES**

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

**2.4 FASTENERS**

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.



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**2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE**

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

**PART 3 - EXECUTION**

**3.1 GYPSUM BOARD HEIGHTS**

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
  - 1. Two sides of partitions:
    - a. Fire rated partitions.
    - b. Smoke partitions.
    - c. Sound rated partitions.
    - d. Full height partitions shown (FHP).
  - 2. One side of partitions or furring:
    - a. Inside of exterior wall furring or stud construction.
    - b. Room side of room without suspended ceilings.
    - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
  - 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
  - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
  - 2. At ceiling of suspended gypsum board ceilings.
  - 3. At existing ceilings.

**3.2 INSTALLING GYPSUM BOARD**

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:

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1. For single-ply construction, use perpendicular application.
  2. For two-ply assemblies:
    - a. Use perpendicular application.
    - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
  2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
  3. Stagger screws on abutting edges or ends.
  4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
  5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
  6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
  7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
  8. Installing Two Layer Assembly Over Sound Deadening Board:
    - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
    - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
  9. Control Joints ASTM C840 and as follows:
    - a. Locate at both side jambs of openings. Use one system throughout.

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- b. Not required for wall lengths less than 9000 mm (30 feet).
  - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
  - 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
  - 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
  - 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- I. Electrical and Telecommunications Boxes:
  - 1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- J. Accessories:
  - 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
  - 2. Install in one piece, without the limits of the longest commercially available lengths.
  - 3. Corner Beads:
    - a. Install at all vertical and horizontal external corners and where shown.
    - b. Use screws only. Do not use crimping tool.
  - 4. Edge Trim (casings Beads):
    - a. At both sides of expansion and control joints unless shown otherwise.
    - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
    - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
    - d. Where shown.

**3.3 INSTALLING GYPSUM SHEATHING**

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.

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- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

#### 3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating. Conform to FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
  - 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
  - 2. Stagger joints top and bottom in adjacent panels.
  - 3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
- D. Gypsum Board:
  - 1. Two hour wall:
    - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
    - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
    - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
  - 2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.

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3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.
- F. Elevator Shafts:
  1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
  2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

**3.5 FINISHING OF GYPSUM BOARD**

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
  1. Gypsum board is fastened and held close to framing or furring.
  2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction. Sanding is not required of non decorated surfaces.

**3.6 REPAIRS**

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke

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tight construction fire protection equivalent to the fire rated  
construction and STC equivalent to the sound rated construction.

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SECTION 09 30 13  
PORCELAIN, GLASS AND VENEER BRICK TILING

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies salvaged veneer brick tile, terrazzo divider strips, waterproofing membranes for thin-set applications, crack isolation membranes, tile backer board.

**1.2 RELATED WORK**

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified: A1100 SEE COLOR AND MATERIAL LEGEND.
- D. Metal and resilient edge strips at joints with new resilient flooring,: Section 09 65 19, RESILIENT TILE FLOORING

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Base tile, each type, each color, each size.
  - 2. Wall (or wainscot) tile, each color, size and pattern.
  - 3. Porcelain and Glass tile, each color, size and pattern.
  - 5. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
  - 1. Glass, porcelain or reclaimed veneer brick tile, marked to show each type, size, and shape required.
  - 2. Chemical resistant mortar and grout (Epoxy and Furan).
  - 3. Cementitious backer unit.
  - 4. Dry-set Portland cement mortar and grout.
  - 5. Divider strip.
  - 6. Elastomeric membrane and bond coat.
  - 7. Reinforcing tape.
  - 8. Leveling compound.
  - 9. Latex-Portland cement mortar and grout.
  - 10. Commercial Portland cement grout.



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11. Organic adhesive.
12. Slip resistant tile.
13. Waterproofing isolation membrane.
14. Fasteners.

**D. Certification:**

1. Master grade, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
  - a. Chemical resistant mortar and grout (epoxy and furan).
  - b. Modified epoxy emulsion.
  - c. Commercial Portland cement grout.
  - d. Cementitious backer unit.
  - e. Dry-set Portland cement mortar and grout.
  - f. Elastomeric membrane and bond coat.
  - g. Reinforcing tape.
  - h. Latex-Portland cement mortar and grout.
  - i. Leveling compound.
  - j. Organic adhesive.
  - k. Waterproof isolation membrane.
  - l. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
  - A10.20-05.....Safety Requirements for Ceramic Tile, Terrazzo, and Marble Works
  - A108.1A-05.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar

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A108.1B-05.....Installation of Ceramic Tile on a Cured Portland  
Cement Mortar Setting Bed with dry-Set or latex-  
Portland Cement Mortar

A108.1C-05.....Contractors Option; Installation of Ceramic Tile  
in the Wet-Set method with Portland Cement  
Mortar or Installation of Ceramic Tile on a  
Cured Portland Cement Mortar Setting Bed with  
Dry-Set or Latex-Portland Cement Mortar

A108.4-05.....Installation of Ceramic Tile with Organic  
Adhesives or Water Cleanable Tile Setting Epoxy  
Adhesives

A108.5-05.....Installation of Ceramic Tile with Dry-Set  
Portland Cement Mortar or Latex-Portland Cement  
Mortar

A108.6-05.....Installation of Ceramic Tile with Chemical  
Resistant, Water Cleanable Tile-Setting and  
Grouting Epoxy

A108.8-05.....Installation of Ceramic Tile with Chemical  
Resistant Furan Resin Mortar and Grout

A108.10-05.....Installation of Grout in Tilework

A108.11-05.....Interior Installation of Cementitious Backer  
Units

A108.13-05.....Installation of Load Bearing, Bonded, Waterproof  
Membranes for Thin-Set Ceramic Tile and  
Dimension Stone

A118.1-05.....Dry-Set Portland Cement Mortar

A118.3-05.....Chemical Resistant, Water Cleanable Tile-Setting  
Epoxy and Water Cleanable Tile-Setting and  
Grouting Epoxy Adhesive

A118.4-05.....Latex-Portland Cement Mortar

A118.5-05.....Chemical Resistant Furan Mortars and Grouts for  
Tile Installation

A118.6-05.....Standard Cement Grouts for Tile Installation

A118.9-05.....Cementitious Backer Units

A118.10-05.....Load Bearing, Bonded, Waterproof Membranes for  
Thin-Set Ceramic Tile and Dimension Stone  
Installation

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A136.1-05.....Organic Adhesives for Installation of Ceramic  
Tile

A137.1-88.....Ceramic Tile

C. American Society For Testing And Materials (ASTM):

A185-07.....Steel Welded Wire Fabric, Plain, for Concrete  
Reinforcing

C109/C109M-07.....Standard Test Method for Compressive Strength of  
Hydraulic Cement Mortars (Using 2 inch. or [50-  
mm] Cube Specimens)

C241-90 (R2005).....Abrasion Resistance of Stone Subjected to Foot  
Traffic

C348-02.....Standard Test Method for Flexural Strength of  
Hydraulic-Cement Mortars

C627-93(R2007).....Evaluating Ceramic Floor Tile Installation  
Systems Using the Robinson-Type Floor Tester

C954-07.....Steel Drill Screws for the Application of Gypsum  
Board on Metal Plaster Base to Steel Studs from  
0.033 in (0.84 mm) to 0.112 in (2.84 mm) in  
thickness

C979-05.....Pigments for Integrally Colored Concrete

C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Panel Products

C1027-99(R2004).....Determining "Visible Abrasion Resistance on  
Glazed Ceramic Tile"

C1028-07.....Determining the Static Coefficient of Friction  
of Ceramic Tile and Other Like Surfaces by the  
Horizontal Dynamometer Pull Meter Method

C1127-01.....Standard Guide for Use of High Solids Content,  
Cold Liquid-Applied Elastomeric Waterproofing  
Membrane with an Integral Wearing Surface

C1178/C1178M-06.....Standard Specification for Coated Glass Mat  
Water-Resistant Gypsum Backing Panel

D4397-02.....Standard Specification for Polyethylene Sheeting  
for Construction, Industrial and Agricultural  
Applications

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D5109-99(R2004).....Standard Test Methods for Copper-Clad  
Thermosetting Laminates for Printed Wiring  
Boards

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of America, Inc. (TCA):  
2007.....Handbook for Ceramic Tile Installation

**PART 2 - PRODUCTS**

**2.1 TILE**

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
  - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
  - 2. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
  - 3. Factory-Applied Temporary Protective Coating:
    - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
    - b. Do not coat unexposed tile surfaces.
    - c. Pre-wax tiles set or grouted with furan or epoxy or latex modified mortars.
- B. Glazed Wall Tile: Cushion edges, glazing, as specified in AI100 Color and Material Legend.
- C. Trim Shapes:
  - 1. Conform to applicable requirements of adjoining floor and wall tile.
  - 2. Use slip resistant trim shapes for horizontal surfaces of showers.
  - 3. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed or specified otherwise.
  - 4. Internal and External Corners:
    - a. Square internal and external corner joints are not acceptable.
    - b. External corners including edges: Use bullnose shapes.
    - c. Internal corners: Use cove shapes.
    - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
    - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.

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- f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
  - g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
  - k. Provide cove shapes at base and bullnose shapes at top of all tile wainscots.
- D. Glazed Thin Brick:
- 1. Body of each unit shall be 5/8" thick 100% post-industrial waste brick.
  - 2. Glaze shall be water based with no VOC and contain 95% pre-consumer recycled content.
  - 3. Units shall meet or exceed the following additional physical properties:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Absorption	ASTM C-373	1.8%
Freeze-Thaw	ASTM C-1026	Pass 3000 Cycles
Chemical Resistance	ASTM C-650	Not Affected
Compressive Strength	ASTM C-67	10,000 lbs./sq.in.
Shear Bond Strength to Portland Cement	ASTM C-482	150 psi
Modulus of Rupture	ASTM C-67	500 lbs./sq.in.
4. Use outside corners provided by same manufacturer.		

**2.2 CEMENTITIOUS BACKER UNITS**

- A. Use in showers, decontamination, and all wet areas.
- B. ANSI A118.9.
- C. Use Cementitious backer units in maximum available lengths.
- D. Backer unit meet or exceed the following additional physical properties:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Water absorption	ASTM C948	Less than 20 percent by weight
E. Cementitious backer units shall use 100% reclaim fines aggregates and fly ash. Total recycle/reclaim content shall be $\geq$ 70%.		

### **2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS**

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A118.4.
- C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

### **2.4 FASTENERS**

- A. Screws for Cementitious Backer Units.
  - 1. Standard screws for gypsum board are not acceptable.
  - 2. Shall be #14 x 1-5/8" to 3" long as determined by the thickness of the concrete board used. The screws shall be self drilling and shall have a 5/8" pancake head with either a square or star drive head. The screws shall be Climacoated to resist corrosion
  - 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
  - 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

### **2.5 GLASS MAT WATER RESISTANT GYPSUM BACKER BOARD**

Conform to ASTM C1178/C1178M, Optional System for Cementitious Backer Units.

### **2.6 SETTING MATERIALS OR BOND COATS**

- A. Conform to TCA Handbook for Tile Installation. Use setting materials and bond coats compatible with tile per tile manufacturer's recommendations for most durable installation.
- B. Portland Cement Mortar: ANSI A108.1.
- C. Latex-Portland Cement Mortar:
  - 1. For wall applications, provide non-sagging, polymer fortified, Kevlar reinforced, portland cement mortar exceeding ANSI A118.4, A118.11 and ASTM C-70 Bond Strength Requirements.
  - 2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture to which only water needs to be added at Project site.
  - 3. Greenguard certified for low VOCs.
  - 4. Incorporating Microban® antimicrobial product protection.
- D. Dry-Set Portland Cement Mortar: ANSI A118.1.
- E. Organic Adhesives: ANSI A136.1, Type 1.
- F. Chemical-Resistant Bond Coat:
  - 1. Epoxy Resin Type: ANSI A118.3.

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2. Furan Resin Type: ANSI A118.5.

G. Elastomeric Waterproofing Membrane and Bond Coat:

1. TCA F122-02.
2. ANSI A118.10.
3. One component polyurethane, liquid applied material having the following additional physical properties:
  - a. Hardness: Shore "A" between 40-60.
  - b. Elongation: Between 300-600 percent.
  - c. Tensile strength: Between 40-60 psig.
  - d. No volatile compounds.
4. Coal tar modified urethanes are not acceptable.

H. Waterproofing Isolation Membrane:

1. Sheet System TCA F122-02.
2. Optional System to elastomeric waterproof membrane.
3. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
4. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
5. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

6. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.

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7. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

I. Waterproofing Membrane:

1. Cold applied, single component liquid load bearing membrane
2. Non-toxic, non-flammable, and non-hazardous during storage, mixing, application and when cured.
3. IAPMO certified and ICC approved as a shower pan liner.
4. Shall also meet the following physical requirements:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Hydrostatic test	ASTM D4068	Pass
Elongation @ break	ASTM D751	20-30%
System Crack Resistance	ANSI A118.12	Pass (High)
7 day Tensile Strength	ANSI A118.10	>265 psi (1.8 MPa)
7 day Shear Bond Strength	ANSI A118.10	>200 psi (1.4 MPa)
28 Day Shear Bond Strength -	ANSI A118.4	>214 psi (1.48 - 2.4 MPa)
Service Rating	TCA/ASTM C627	Extra Heavy
Total VOC Content		< 0.05 mg/m3

J. Epoxy Adhesive:

1. Chemical resistant 100% solids epoxy with high temperature resistance and meet the following minimum physical requirements:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Compressive strength	ANSI A118.3	>5000 psi (34.4 MPa)
Shear Bond Strength	ANSI A118.3	>1250 psi (8.6 MPa)
Thermal Shock Resistance	ANSI A118.3	>600 psi (4.1 MPa)
Tensile Strength	ANSI A118.3	>1400 psi (9.6 MPa)
Shrinkage	ANSI A118.3	0 - 0.1%
Total VOC Content:		< 0.05 mg/m3



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**2.7 GROUTING MATERIALS**

A. Coloring Pigments:

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:

1. ANSI A118.6.
2. Use one part white Portland cement to one part white sand passing a number 30 screen.
3. Color additive not permitted.

C. Commercial Portland Cement Grout: ANSI A118.6 color as specified.

D. Dry-Set Grout: ANSI A118.6 color as specified.

E. Latex-Portland Cement Grout: ANSI A118.6 color as specified.

1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

F. Epoxy Grout:

1. non-flammable, chemical resistant 100% solids epoxy with high temperature resistance and meeting the following physical requirements:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Initial Set Time	ANSI A118.5	Pass (4 hours)
Service Set Time	ANSI A118.5	Pass (< 7 days)
Shrinkage	ANSI A118.3	Pass (0.07%)
Sag	ANSI A118.3	Pass (no sag)
Shear Bond Strength	ANSI A118.3; quarry tile	1000 psi (6.9 MPa)
Compressive Strength	ANSI A118.3	15500 psi (107 MPa)
Tensile Strength	ANSI A118.5	2600 psi (18.0 MPa)
Thermal Shock Resistance	ANSI A118.3	500 psi (3.4 MPa)

2. Cured Epoxy Grout to be chemically and stain resistant to ketchup, mustard, tea, coffee, milk, soda, beer, wine, bleach (3% solution), ammonia, juices, vegetable oil, detergents, brine, sugar, cosmetics

and blood, as well as being chemically resistant to dilute food/mineral acids, gasoline and mineral spirits.

G. Chemical-Resistant Grout:

1. Epoxy grout, ANSI A118.3.
2. Furan grout, ANSI A118.5.

**2.8 PATCHING AND LEVELING COMPOUND**

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Shall have minimum following physical properties:
  1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
  2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
  3. Tensile strength - 600 psi per ANSI 118.7.
  4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

**2.10 METAL DIVIDER STRIPS**

- A. Terrazzo type divider strips.
- B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1-1/2 inch) long leg.
- C. Embedded leg perforated and deformed for keying to mortar.
- D. Aluminum or brass as specified in AI100 Color and Material Legend.

**2.11 WATER**

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

**2.12 CLEANING COMPOUNDS**

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

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**2.13 FLOOR MORTAR BED REINFORCING**

ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

**2.14 POLYETHYLENE SHEET**

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.

**PART 3 - EXECUTION**

**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

**3.2 ALLOWABLE TOLERANCE**

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
  - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
  - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
  - 1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
  - 2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

**3.3 SURFACE PREPARATION**

A. Cleaning New Concrete or Masonry:

1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:

1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
  - a. Thickness of compound as required to bring finish tile system to elevation shown.
  - b. Float finish except finish smooth for elastomeric waterproofing.
  - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Mortar Bed for Slopes to Drains:

1. Slope compound to drain where drains are shown.
2. Install mortar bed in depressed slab sloped to drains not less than 1 in 200 (1/16 inch per foot).
3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
4. Screed for slope to drain and float finish.
5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.

- D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin shall be in accordance with the manufacturer's printed instructions.
- E. Cleavage Membrane:
  - 1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
  - 2. Turn up at edge of depressed floor slab to top of floor.
- F. Walls:
  - 1. In showers, decontamination areas, or other wet areas cover studs with polyethylene sheet.
  - 2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
  - 3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
  - 4. Apply metal lath to framing in accordance with ANSI A108.1:
    - a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
    - b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1.C.
    - c. Total thickness of scratch and leveling coats:
      - 1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
      - 2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
      - 3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
    - d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two coats.

#### **3.4 CEMENTITIOUS BACKER UNITS**

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A108.11 except as specified otherwise.

- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven days after installation of cementitious backer unit.
- G. Joint Treatment:
  - 1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
  - 2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

### **3.5 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD**

- A. Install in accordance with manufacturer's instructions. TCA Systems W245-01.
- B. Treat joints with tape and latex-Portland cement mortar or adhesive.

### **3.6 METAL DIVIDER STRIPS**

- A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise.
- B. Set divider strip in mortar bed to line and level centered under doors or in openings.
- C. At preformed sealant joint:
  - 1. Comply with recommendations in TCA "Handbook for Ceramic Tile Installation" Vertical and Horizontal Joint Design Essentials. TCA System EJ 171-02.
    - a. Locate joint in tile surfaces directly above joint in sub-floor or where indicated when used with isolation membranes to allow off-setting of joint location from sub-floor joint.
    - b. Fasten full length to sub-floor using a construction adhesive.

- c. Trowel setting material with full coverage over the entire leg.
2. Set tile up against the joint ensuring that the top edge of the joint is flush or slightly below the top of the tile.

### **3.8 CERAMIC TILE - GENERAL**

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines:
- D. Setting Beds or Bond Coats:
  1. Set wall tile installed over concrete or masonry in dry-set Portland cement mortar, or latex-Portland cement mortar, ANSI 108.1B. and TCA System W211-02, W221-02 or W222-02.
  2. Set wall tile installed over concrete backer board in latex-Portland cement mortar, ANSI A108.1B.
  3. Set wall tile installed over Portland cement mortar bed on metal lath base in Portland cement paste over plastic mortar bed, or dry-set Portland cement mortar or latex-Portland cement mortar over a cured mortar bed, ANSI A108.1C, TCA System W231-02, W241-02.
  4. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.4, TCA System W242-02.
  5. Set trim shapes in same material specified for setting adjoining tile.
- E. Workmanship:
  1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
  2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
  3. Form intersections and returns accurately.
  4. Cut and drill tile neatly without marring surface.
  5. Cut edges of tile abutting penetrations, finish, or built-in items:
    - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
    - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.

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6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
  - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
  - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
  - c. In areas where floor drains occur, slope to drains where shown.
  - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
  - e. Field blend from multiple boxes.
9. Walls:
  - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
  - b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
  - c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
  - d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
  - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
  - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
  - c. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
  - d. Make joints in thin brick 3/8" wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
  - a. Tile wall installations in wet areas, including showers, and decontamination areas.



- b. Tile installed with chemical-resistant mortars and grouts.
- c. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).
- d. Exterior tile wall installations.

**3.9 GLASS TILE INSTALLED WITH PORTLAND CEMENT MORTAR**

- A. Mortar Mixes for Floor, Wall And Base Tile (including Showers,): ANSI A108.1.except specified otherwise.
- B. Installing Wall and Base Tile: ANSI A108.1, except specified otherwise.

**3.10 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDONG MORTAR**

Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A118.4. Bonding mortars shall be mixed in accordance with manufacturer's instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

**3.11 THIN SET PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR**

- A. Installation of Tile: ANSI A108.5, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

**3.12 THIN SET PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE**

Installation of Tile: ANSI A108.4.

**3.13 THIN BRICK**

- A. Install cementitious backer board with joint filler and mesh tape.
- B. Fill all gaps, joints, prepare any movement joints, apply waterproofing membrane (without fabric).
- C. Install thin brick using epoxy adhesive.
- D. Grout joints with epoxy grout.

**3.14 GROUTING**

- A. Grout Type and Location:
  - 1. Grout for glazed wall and base tile, Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.
  - 2. Grout for quarry tile floor and base:
    - a. Grout for floors of walk-in refrigerated rooms: Epoxy grout.
    - b. Therapeutic pool areas: Portland cement grout.
    - c. Grout for Decontamination Areas:
      - 1) Chemical-resistant grout as specified and recommended by manufacturer of bond coat.

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- 2) Use only furan resin grout within 600 mm (2 feet) of ovens, steam kettles, water heaters, steam pipes,
- 3) Epoxy grout designed for equivalent heat resistance to furan resin grout may be used for furan resin grout.
3. Grout for tile of therapeutic pools: Portland cement grout.
4. Grout for thin brick: Epoxy Grout
- B. Workmanship:
  1. Install and cure grout in accordance with the applicable standard.
  2. Portland Cement grout: ANSI A108.10.
  3. Epoxy Grout: ANSI A108.6.
  4. Furan and Commercial Portland Cement Grout: ANSI A108.8 and in accordance with the manufacturer's printed instructions.
  5. Dry-set grout: ANSI A108.5.

**3.15 MOVEMENT JOINTS**

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.
- D. Rake out grout at joints between tile, service sink, at toe of base, and where shown not less than 6 mm (1/4 inch) deep.

**3.16 CLEANING**

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

**3.17 PROTECTION**

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

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**3.18 TESTING FINISH FLOOR**

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

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**SECTION 09 51 00**  
**ACOUSTICAL CEILINGS**

**PART 1- GENERAL**

**1.1 DESCRIPTION**

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.

**1.2 RELATED WORK**

- A. Color, pattern, and location of each type of acoustical unit:  
AI100 Color and Material Legend.

**1.3 SUBMITTAL**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Acoustical units, each type, with label indicating conformance to specification requirements, including units specified to match existing.
  - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
  - 1. Ceiling suspension system, each type, showing complete details of installation, including suspension system specified to match existing and upward access system details for concealed grid systems.
  - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

**1.4 DEFINITIONS**

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A641/A641M-03.....Zinc-coated (Galvanized) Carbon Steel Wire
  - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process

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C423-07.....	Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
C634-02 (E2007).....	Standard Terminology Relating to Environmental Acoustics
C635-04.....	Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E119-07.....	Fire Tests of Building Construction and Materials
E413-04.....	Classification for Rating Sound Insulation.
E580-06.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-(R2005).....	Classification for Acoustical Ceiling Products

**PART 2- PRODUCTS**

**2.1 METAL SUSPENSION SYSTEM**

- A. ASTM C635, heavy-duty system, except as otherwise specified.
  - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
    - a. Galvanized cold-rolled steel, bonderized.
    - b. Extruded aluminum.
    - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
  - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
  - 3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
  - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
  - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.

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3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

**2.2 PERIMETER SEAL**

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

**2.3 WIRE**

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

**2.4 ANCHORS AND INSERTS**

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
  1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
  2. Nailing type option for wood forms:
    - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
    - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
  3. Flush ceiling insert type:
    - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
    - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
    - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
  1. Galvanized steel.
  2. Designed to clamp to steel beam or bar joists, or secure framing member together.

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3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

**2.5 CARRYING CHANNELS FOR SECONDARY FRAMING**

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

**2.6 ADHESIVE**

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m<sup>2</sup> (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

**2.7 ACOUSTICAL UNITS**

- A. General:
  1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
  2. ASTM E1264, weighing 3.6 kg/m<sup>2</sup> (3/4 psf) minimum for mineral fiber panels or tile.
  3. Class A Flame Spread: ASTM 84
  4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
  5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
  6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in AI100 Color and Material Legend.
  7. Lay-in panels: Sizes as shown, with reveal edges .
  8. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.

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- a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.
- b. Provide tile with beveled edges and joints as required to suit suspension and access system.
9. Adhesive applied tile: 300 by 300 mm (12 by 12 inch) size, having beveled edges.
- B. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.
- H. Type III-A Units - Mineral base with painted finish.
  1. Form 1, modular, cast or molded.
  2. Minimum NRC of 0.75.
  3. Minimum thickness of 19 mm (3/4 inch) and weight of 4.9 Kg/sq m (one pound per square foot).
- I. Type XX-B Units - Combination mineral base and glass fiber with fabric finish.
  1. Back half of panel: Perforated water felted mineral fiber.
  2. Face half of panel: Glass fiber with glass cloth face.
  3. Minimum NRC of 0.75.
  4. Minimum thickness of 28 mm (1 1/8 inches).

**2.9 ACCESS IDENTIFICATION**

- A. Markers:
  1. Use colored markers with pressure sensitive adhesive on one side.
  2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:

Color.....	Service
Red.....	Sprinkler System: Valves and Controls
Green.....	Domestic Water: Valves and Controls
Yellow.....	Chilled Water and Heating Water
Orange.....	Ductwork: Fire Dampers
Blue.....	Ductwork: Dampers and Controls
Black.....	Gas: Laboratory, Medical, Air and Vacuum

**PART 3 EXECUTION**

**3.1 CEILING TREATMENT**

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at



changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.

B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.

C. Moldings:

1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

D. Perimeter Seal:

1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

E. Existing ceiling:

1. Where extension of existing ceilings occur, match existing.
2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

### **3.2 CEILING SUSPENSION SYSTEM INSTALLATION**

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m<sup>2</sup> (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit,

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- secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
  8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.
- B. Anchorage to Structure:
1. Concrete:
    - a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
    - b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.
  2. Steel:
    - a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
      - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
      - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
    - b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
    - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- B. Direct Hung Suspension System:
1. As illustrated in ASTM C635.
  2. Support main runners by hanger wires attached directly to the structure overhead.

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3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

C. Indirect Hung Suspension System:

1. As illustrated in ASTM C635.
2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
3. Support main runners by specially designed clips attached to carrying channels.

D. Seismic Ceiling Bracing System:

1. Construct system in accordance with ASTM E580.
2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

**3.3 ACOUSTICAL UNIT INSTALLATION**

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
  1. Install tile to lay level and in full contact with exposed grid.
  2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
  1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
  2. Make corners and arises full, and without worn or broken places.
  3. Locate acoustical units providing access as specified under Article, ACCESS.
- D. Adhesive applied tile:
  1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
  2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.
- E. Markers:

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1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

**3.5 CLEAN-UP AND COMPLETION**

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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**SECTION 09 65 13**  
**RESILIENT BASE AND ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the installation of vinyl or rubber base and resilient stair treads with sheet rubber flooring on landings.

**1.2 RELATED WORK**

- A. Color and texture: AI100 Color and Material Legend.
- B. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Base and stair material manufacturer's recommendations for adhesives.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Base: 150 mm (6 inches) long, each type and color.
  - 2. Resilient Stair Treads: 150 mm (6 inches) long.
  - 3. Sheet Rubber Flooring: 300 mm (12 inches) square.
  - 4. Adhesive: Literature indicating each type.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.5 STORAGE**

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):  
F1344-04.....Rubber Floor Tile

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F1859-04.....Rubber Sheet Floor Covering without Backing

F1860-04.....Rubber Sheet Floor Covering with Backing

F1861-02.....Resilient Wall Base

**C. Federal Specifications (Fed. Spec.):**

RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

**PART 2 - PRODUCTS**

**2.1 GENERAL**

Use only products by the same manufacturer and from the same production run.

**2.2 RESILIENT BASE**

A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Type TP Rubber, Thermoplastics, Group 2-layered with molded top. Style B-cove.

B. Where carpet occurs, use Style A-straight.

C. Use only one type of base throughout.

**2.3 PRIMER (FOR CONCRETE FLOORS)**

As recommended by the adhesive and tile manufacturer.

**2.4 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

Provide products with latex or polyvinyl acetate resins in the mix.

**2.5 ADHESIVES**

A. Use products recommended by the material manufacturer for the conditions of use.

B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

**PART 3 - EXECUTION**

**3.1 PROJECT CONDITIONS**

A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.

B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.

C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

**3.2 INSTALLATION REQUIREMENTS**

A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.

- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.
- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

### **3.3 PREPARATION**

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
  - 1. Remove existing base and stair treads including adhesive.
  - 2. Do not use solvents to remove adhesives.
  - 3. Prepare substrate as specified.

### **3.4 BASE INSTALLATION**

- A. Location:
  - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
  - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
  - 1. Apply adhesive uniformly with no bare spots.
  - 2. Set base with joints aligned and butted to touch for entire height.
  - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
    - a. Short pieces to save material will not be permitted.
    - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
  - 1. Score back of outside corner.



2. Score face of inside corner and notch cove.

D. Roll base for complete adhesion.

### **3.5 STAIR TREAD INSTALLATION**

A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.

B. Layout of Treads.

1. No joints will be accepted in treads.,

2. Set full treads on intermediate and floor landings.

C. Application:

1. Apply adhesive uniformly with no bare spots.

2. Roll and pound treads to assure adhesion.

### **3.6 SHEET RUBBER INSTALLATION.**

A. Prepare surfaces to receive sheet rubber in accordance with applicable portions of paragraph, preparation.

B. Layout of Sheet Rubber:

1. Use minimum number of joints compatible with material direction and symmetrical joint location.

2. Where sheet rubber intersect vertical stair members, other sheets, stair treads, and other resilient materials at the floor landings, material shall touch for the entire length within 5 mils (0.005 inch).

3. Install sheet rubber on floors and intermediate landings where resilient stair treads are installed; center joint with other flooring material under doors.

C. Application:

1. Apply adhesive uniformly with no bare spots.

2. Roll sheet rubber to assure adhesion.

### **3.7 CLEANING AND PROTECTION**

A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.

B. Keep traffic off resilient material for at least 72 hours after installation.

C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.

2. Do not polish tread and sheet rubber materials.

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- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Resident Engineer.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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**SECTION 09 65 16  
RESILIENT SHEET FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section specifies the installation of sheet flooring with backing and integral cove base.
- B. Grades of resilient sheet vinyl floor covering without backing having vinyl plastic wearlayer with backing.
- C. Installation of sheet flooring including following:
  - 1. Heat welded seams.
  - 2. Integral cove base: Installed at intersection of floor and vertical surfaces.

**1.2 RELATED WORK**

- A. Concrete floors: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Color, pattern and texture: AI100 Color and Material Legend.
- C. Resilient base required over metal base of casework: Section 12 31 00, MANUFACTURED METAL CASEWORK.
- D. Resilient base over base of lockers, equipment and casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 QUALITY CONTROL-Qualifications:**

- A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
  - 1. Heat welded seaming is manufacturer's prescribed method of installation.
  - 2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
  - 3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.
- B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
  - 1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
  - 2. Smoke Density: Less than 450 per ASTM E662.

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- C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

**1.4 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:
- B. Manufacturer's Literature and Data:
  - 1. Description of resilient material and accessories to be provided.
  - 2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod
  - 2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
  - 3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
  - 4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
  - 5. Edge strips: 150 mm (6 inches) long each type.
  - 6. Adhesive, underlayment and primer: Pint container, each type.

**1.5 PROJECT CONDITIONS**

- A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).
- B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing.
- C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

**1.6 DELIVERY, STORAGE AND HANDLING**

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.

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- B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.
- C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.
- D. Store sheet flooring on end.
- E. Move sheet vinyl floor coverings and installation accessories into spaces where they will be installed at least 48 hours in advance of installation.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society For Testing Materials (ASTM):
  - E648-09.....Critical Radiant Flux of Floor-Covering Systems  
Using a Radiant Energy Source.
  - E662-09.....Specific Optical Density of Smoke Generated by  
Solid Materials.
  - F710-08.....Practice for Preparing Concrete Floors and Other  
Monolithic Floors to Receive Resilient Flooring.
  - F1303-04.....Sheet Vinyl Floor Covering with Backing.
  - F1869-04.....Moisture Vapor Emission Rate of Concrete  
Subfloor using Anhydrous Calcium Chloride
  - F1913-04.....Sheet Vinyl Flooring without Backing
  - F2170-09.....Determining Relative Humidity in Concrete Floor  
Slabs using In-situ Probes
- C. Resilient Floor Covering Institute (RFCI):
  - Recommended Work Practices for Removal of Resilient Floor Coverings.

**1.8 SCHEDULING**

Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

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**1.9 WARRANTY:**

Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

**PART 2 - PRODUCTS**

**2.1 SHEET VINYL FLOOR COVERINGS**

- A. Sheet Vinyl Floor Coverings: Smooth face, minimum thickness nominal 2 mm (0.08 inch). Sheet flooring shall conform to ASTM F1913 and material requirements specified in ASTM F1303, Type II, Grade 1, backing classification not applicable. Foam backed sheet flooring is not acceptable.
- B. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).
- C. Each color and pattern of sheet flooring shall be of same production run.

**2.2 WELDING ROD:**

Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

**2.3 APPLICATION MATERIALS AND ACCESSORIES**

- A. Floor and Base Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use.
- B. Mastic Underlayment (for concrete floors): Provide products with latex or polyvinyl acetate resins in mix. Condition to be corrected shall determine type of underlayment selected for use.
- C. Base Accessories:
  - 1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with resilient sheet material.
  - 2. Cap Strip: Extruded flanged zero edge vinyl reducer strip approximately 25 mm (one inch) exposed height with 13 mm (1/2 inch) flange.

**2.4 SHEET FLOORING**

- A. ASTM F1303, Type II, Grade 1, except for backing requirements. Foam backed sheet flooring is not acceptable.
- B. Minimum nominal thickness 2 mm (0.08 inch); 1800 mm (6 ft) minimum width.
- C. Critical Radiant Flux: 0.45 watts per sq.cm or more, Class I, per ASTM E648.
- D. Smoke density: less than 450 per ASTM E662.

E. Color and pattern of sheet flooring of the same production run.

## **2.5 ADHESIVES**

Water resistant type recommended by the sheet flooring manufacturer for the conditions of use. VOC not to exceed 50g/L

## **2.6 BASE CAP STRIP AND COVE STRIP**

- A. Extruded vinyl compatible with the sheet flooring.
- B. Cap strip "J" shape with feathered edge flange approximately 25 mm (one inch) wide; top designed to receive sheet flooring with 13 mm (1/2 inch) flange lapping top of flooring
- C. Cove strip 70 mm (2-3/4 inch) radius.

## **2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

Provide cementitious products with latex or polyvinyl acetate resins in the mix.

## **2.8 PRIMER (FOR CONCRETE SUBFLOORS)**

As recommended by the adhesive or sheet flooring manufacturer.

## **2.9 EDGE STRIPS**

- A. Extruded aluminum, mill finish, mechanically cleaned.
- B. 28 mm (1-1/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.
- C. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center in between.

## **2.10 SEALANT**

- A. As specified in Section 07 92 00, JOINT SEALANTS.
- B. Compatible with sheet flooring.

# **PART 3 - EXECUTION**

## **3.1 PROJECT CONDITIONS**

- A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.
- C. After installation, maintain temperature at or above 36 °C (65 °F.)
- D. Building is permanently enclosed.
- E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

## **3.2 SUBFLOOR PREPARATION**

- A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.



1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material.  
Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.
2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.
- B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.
- C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.
- D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
  1. Do not use adhesive for filling or leveling purposes.
  2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.
- G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements are to be met:
  1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.

2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.

### **3.3 INSTALLATION OF FLOORING**

- A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.
- B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.
- C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.
- D. Match edges of resilient floor coverings for color shading and pattern at seams.
- E. Where resilient sheet flooring abuts other flooring material floors shall finish level.
- F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.
- G. Inform the Resident Engineer of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.
- H. Install sheet in full coverage adhesives.
  1. Air pockets or loose edges will not be accepted.
  2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.
- I. Keep joints to a minimum; avoid small filler pieces or strips.
- J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.
- K. Follow manufacturer's recommendations regarding pattern match, if applicable.
- L. Installation of Edge Strips:
  1. Locate edge strips under center lines of doors unless otherwise indicated.
  2. Set aluminum strips in adhesive, anchor with lead anchors and stainless steel Phillips screws.
- M. Integral Cove Base Installation:
  1. Set preformed fillet strip to receive base.

2. Install the base with adhesive, terminate expose edge with the cap strip.
3. Form internal and external corners to the geometric shape generated by the cove at either straight or radius corners.
4. Solvent weld joints as specified for the flooring. Seal cap strip to wall with an adhesive type sealant.
5. Unless otherwise specified or shown where sheet flooring is scheduled, provide integral base at intersection of floor and vertical surfaces. Provide sheet flooring and base scheduled for room on floors and walls under and behind areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

### **3.4 INSTALLATION OF INTEGRAL COVED BASE**

- A. Set preformed cove to receive base. Install base material with adhesive and terminate exposed edge with cap strip. Integral base shall be 100 mm (4 inches) high.
- B. Internal and external corners shall be formed to geometric shape generated by cove at either square or radius corners.

### **3.5 WELDING**

- A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.
- B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
- C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
- D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

### **3.6 CLEANING**

- A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
- B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
- C. Clean and polish materials per flooring manufacturer's written recommendations.
- D. Vacuum floor thoroughly.
- E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.

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- F. Upon completion, Resident Engineer shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
- G. Perform initial maintenance according to flooring manufacturer's written recommendations.

**3.7 PROTECTION:**

- A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
- B. Keep traffic off sheet flooring for 24 hours after installation.
- C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the Resident Engineer.
- D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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**SECTION 09 65 19**  
**RESILIENT TILE FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

**1.2 RELATED WORK**

- A. Color and pattern and location in room finish schedule: See AI100 Color and Material Legend.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
  - 2. Edge Strips: 150 mm (6 inches) long, each type.
  - 3. Feature Strips: 150 mm (6 inches) long.
- D. Shop Drawings:
  - 1. Layout of patterns shown on the drawings and in AI100 Color and Material Legend.
  - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
  - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
  - 2. Tested per ASTM F510.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

## 1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

## 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - D4078-02 (2008).....Water Emulsion Floor Finish
  - E648-10.....Critical Radiant Flux of Floor Covering Systems  
Using a Radiant Energy Source
  - E662-09.....Specific Optical Density of Smoke Generated by  
Solid Materials
  - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness  
Numbers
  - F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor  
Coverings Using an Abrader with a Grit Feed  
Method
  - F710-08.....Preparing Concrete Floors to Receive Resilient  
Flooring
  - F1066-04 (R2010).....Vinyl Composition Floor Tile
  - F1344-10.....Rubber Floor Tile
  - F1700-04 (R2010).....Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
  - IP #2.....Installation Practice for Vinyl Composition Tile  
(VCT)
- D. Federal Specifications (Fed. Spec.):
  - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl  
Composition

## PART 2 - PRODUCTS

### 2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

## **2.2 VINYL COMPOSITION TILE**

- A. ASTM F1066, Composition 1 Class I (solid color), Class 2 (through pattern), 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout thickness.

## **2.3 SOLID VINYL-TILE**

- A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, homogenous throughout.
- B. Color and Pattern uniformly distributed throughout thickness.
- C. Where solid vinyl tiles are specified, seek products with recycled content.

## **2.4 ADHESIVES**

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

## **2.5 PRIMER (FOR CONCRETE SUBFLOORS)**

As recommended by the adhesive and tile manufacturer.

## **2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

## **2.7 POLISH AND CLEANERS**

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

## **2.8 EDGE STRIPS**

- A. 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
  - 1. Drill and counter sink edge strip for flat head screws.
  - 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

## **2.9 SCREWS**

Stainless steel flat head screw.



## **2.10 FEATURE STRIPS**

- A. Use same material as floor tile.
- B. Sizes and shapes as shown.

## **PART 3 - EXECUTION**

### **3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

### **3.2 SUBFLOOR PREPARATION**

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:  
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
  - 1. Do not use adhesive for filling or leveling purposes.
  - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:  
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

### **3.3 INSTALLATION**

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
  - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
  - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
  - 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
  - 1. Apply adhesive uniformly with no bare spots.
    - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
    - b. More than 5 percent of the joints not touching will not be accepted.
  - 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
  - 3. The Resident Engineer may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.
- F. Installation of Edge Strips:
  - 1. Locate edge strips under center line of doors unless otherwise shown.
  - 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
  - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.
  - 4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

### **3.4 CLEANING AND PROTECTION**

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:

1. For the first two weeks sweep and damp mopped only.
  2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
  3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Resident Engineer. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Resident Engineer.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

### **3.6 LOCATION**

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 67 23.30  
RESINOUS (EPOXY RESIN COMPOSITION) MORTAR FLOORING (RES-3)

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies a seamless resinous (epoxy resin composition) and aliphatic poly urethane sealer, flooring systems with integral cove base.

**1.2 RELATED WORK**

- A. Concrete and Moisture Vapor Barrier: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Color and location of each type of resinous (epoxy resin composition) flooring: See AI100 Color and Material Legend.
- C. Floor Drains: Division 22, PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product to be provided.
  - 2. Application and installation instructions.
  - 3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Qualification Data: For Installer.
- D. Sustainable Submittal:
  - 1. Product data for products having recycled content, submit documentation indicating percentages by weight of postconsumer and preconsumer recycled content.
    - a. Include statements indicating costs for each product having recycled content.
  - 2. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.
- E. Samples:
  - 1. Each color and texture specified in AI100 Color and Material Legend.
  - 2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.

3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.
- F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
  1. Patterns.
  2. Edge configuration.
- G. Certifications and Approvals:
  1. Manufacturer's certification of material and substrate compliance with specification.
  2. Manufacturer's approval of installer.
  3. Contractor's certificate of compliance with Quality Assurance requirements.
- H. Warranty: As specified in this section.

#### **1.4 QUALITY ASSURANCE**

- A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been in use for a minimum of (5) five years.
- B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of (5) five years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.
  1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
  2. Contractor shall have completed at least (5) five projects of similar size and complexity. Include list of at least (5) five projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
  3. Installer's Personnel: Employ persons trained for application of specified product.
- C. Source Limitations:
  1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.

2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.

**D. Pre-Installation Conference:**

1. Convene a meeting not less than thirty days prior to starting work.
2. Attendance:
  - a. Contractor
  - b. VA Resident Engineer
  - c. Manufacturer and Installer's Representative
3. Review the following:
  - a. Environmental requirements
    - 1) Air and surface temperature
    - 2) Relative humidity
    - 3) Ventilation
    - 4) Dust and contaminants
  - b. Protection of surfaces not scheduled to be coated
  - c. Inspect and discuss condition of substrate and other preparatory work performed
  - d. Review and verify availability of material; installer's personnel, equipment needed
  - e. Design and edge conditions.
  - f. Performance of the coating with chemicals anticipated in the area receiving the resinous (epoxy resin composition) flooring system
  - g. Application and repair
  - h. Field quality control
  - i. Cleaning
  - j. Protection of coating systems
  - k. One-year inspection and maintenance
  - l. Coordination with other work

**E. Manufacturer's Field Services:** Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.

**F. Contractor Job Site Log:** Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long term performance of the resinous flooring systems installation. The Contractor shall maintain these records for one year after Substantial Completion.

#### **1.5 MATERIAL PACKAGING DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.
- C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).
- D. Keep containers sealed until ready for use.
- E. Do not use materials beyond manufacturer's shelf life limits.
- F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed

#### **1.6 PROJECT CONDITIONS**

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.
  - 1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.
- D. Concrete substrate shall be properly cured for a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade. Otherwise, an osmotic pressure resistant grout must be installed prior to the resinous flooring.

#### **1.7 WARRANTY**

- A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.
- B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly for both material and workmanship for a extended period of (3) full years from date of installation, or provide a joint

and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

#### 1.8 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- B221-08.....Standard Specification for Aluminum and  
Aluminum-Alloy, Extruded Bars, Rods, Wire,  
Profiles and Tubes.
- C307-03 (2008).....Standard Test Method for Tensile Strength of  
Chemical-Resistant Mortar, Grouts, and  
Monolithic Surfacing
- C413-01(2006).....Standard Test Method for Absorption of Chemical-  
Resistant Mortars, Grouts, Monolithic Surfacing  
and Polymer Concretes
- C531-00(R2005).....Standard Test Method for Linear Shrinkage and  
Coefficient of Thermal Expansion of Chemical-  
Resistant Mortars, Grouts, Monolithic Surfacing  
and Polymer Concretes
- C579-01(2006).....Standard Test Method for Compressive Strength of  
Chemical-Resistant Mortars, Grouts, Monolithic  
Surfacing, and Polymer Concretes
- C580-02(2008).....Standard Test Method for Flexural Strength and  
Modulus of Elasticity of Chemical-Resistant  
Mortars, Grouts, Monolithic Surfacing, and  
Polymer Concretes
- C811-98(2008).....Standard Practice for Surface Preparation of  
Concrete for Application of Chemical-Resistant  
Resin Monolithic Surfacing
- D1308-02(2007).....Standard Test Method for Effect of Household  
Chemicals on Clear and Pigmented Organic  
Finishes
- D2240-05.....Standard Test Method for Rubber Property –  
Durometer Hardness



- D4060-07.....Standard Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser
- D4226-09.....Standard Test Methods for Impact Resistance of Rigid Poly (Vinyl Chloride) (PVC) Building Products
- D7234-05.....Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers
- F1869-09.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
- F2170-09.....Standard Test Methods for Determining Relative Humidity in Concrete Floor Slabs Using Situ Probes

- C. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Finishes for Aluminum

## **PART 2 - PRODUCTS**

### **2.1 SYSTEM DESCRIPTION FOR RESINOUS FLOORING**

A. System Descriptions:

1. Monolithic, multi-component epoxy chemistry, steel trowel applied resinous flooring mortar system, nominal 3/16"/5mm thick system comprised of a penetrating primer, multi component 100% solids epoxy mortar, grout coat sealer and clear VOC compliant, aliphatic polyurethane non-reflective finish.
2. Decorative quartz broadcast systems will not be accepted. Steel trowel finish mortars only

- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify mortar base product, build up layers of broadcast systems will not be accepted. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

1. Primer (Bond) Coat: Verify inclusion of primer in manufacturer's system.
  - a. Resin: Epoxy.

- b. Formulation Description: 100% solids.
  - c. Application Method: Apply by Squeegee and finish roller.
- 2. Mortar (Base) Coat: Verify mortar composition.
  - a. Resin: Epoxy.
  - b. Formulation Description: 100% solids, UV stable.
  - c. Application Method: Screed and steel finish trowel.
    - 1) Thickness of coat: Verify thickness as systems vary by manufacturer; approximately from 3/16 to 1/4 inch (4.76 to 6.35 mm).
  - d. Aggregate: Pigmented color quartz silica aggregates integral component to mortar
- 3. Grout Coat: Verify inclusion of base coat in manufacturer's system.
  - a. Resin: Epoxy.
  - b. Formulation Description: 100 percent solids, UV stable.
  - c. Application Method: Flat squeegee and roller applied.
  - d. Number of coats: (2) two, wet on wet application.
- 4. Top (Seal) Coat: Verify inclusion aliphatic polyurethane sealer coat as systems vary by manufacturer.
  - a. Resin: multi-component aliphatic polyurethane.
  - b. Formulation Description: High UV stability, stain and mar resistant.
  - c. Application Method: Finish roller, dip into coating and back roll.
    - 1) Number of coats: (1) one
  - d. Aggregates: Optional if needed verify inclusion of slip-retardant aggregates in sealer coat.
- D. System Characteristics:
  - 1. Color and Pattern: As indicated on Sheet AI100 Color and Material Legend.
  - 2. Integral cove base: 1 inch (25.4 mm) radius epoxy mortar cove keyed into concrete substrate. Verify cove base installation with manufacturer's system.
  - 3. Overall System Thickness: Verify thickness as systems vary by manufacturer; between 3/16 inch (4.76 mm) and 1/4 inch (6.35 mm)
  - 4. Finish: Textured anti-slip resistant to meet or exceed 0.06 dry; 0.08 wet.
- E. Physical Properties:
  - 1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Compressive Strength	ASTM C579	7,500 psi after 7 days
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	Below 100 g/l
Tensile Strength	ASTM C307	1,750 psi
Flexural Modulus of Elasticity	ASTM C580	2,800 psi
Water Absorption	ASTM C413	0.1%
Slip Resistance Index	ASTM F1679	0.81 dry and 0.56 wet. Minimal levels
Impact Resistance	ASTM D4226	> 160 in. lbs
Abrasion Resistance	ASTM D4060 Cs-17 wheel, 1000 cycles	0.06 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	$1.3 \times 10^{-5}$ mm/ °C mm
Hardness Shore D	ASTM D2240	85 to 90
Bond Strength	ASTM D7234	>300 psi 100% concrete failure
Chemical Resistance of the following:	ASTM D1380	No Effect
Betadyne stain resistance		
Acetic acid	5 percent	
Ammonium hydroxide	10 percent	
Citric Acid	50 percent	
Fatty acid Motor Oil, 20W		
Hydrochloric acid		
Salt water	10 percent	
Sodium Hydroxide	10 percent	
Sulfuric acid	10 percent	
Trisodium phosphate	10 percent	
	5 percent	
Urine		
Feces		
Hydrogen peroxide	28 percent	
Distilled Water		
Sodium Hypochloride	5.28 percent	

## 2.2 BASE CAP STRIP

- A. Aluminum, Extruded: ASTM B221, Alloy 6063-T6.
- B. Shape for 5 mm (3/16 inch) depth of base material, "J" configuration.
- C. Finish:
  1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
  2. Aluminum: NAAMM Amp 500:

- a. Clear anodic coating, AA-C22A41 chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
- b. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.

### **2.3 SUPPLEMENTAL MATERIALS**

- A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system, slip resistance type and profile for desired final finish.
- B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.
- C. Waterproof Membrane: Type recommended or produced by manufacturer of resinous floor coatings for type of service and conditions as indicated in Drawings and/or specified.
- D. Provide a chemical resistant epoxy novolac top coat capable of resisting sustained temperatures up to 120°C (250°F).
- E. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions as specified
- F. Anti-Microbial Additive: Incorporate anti-microbial chemical additive to prevent growth of most bacteria, algae, fungi, mold, mildew, yeast, etc.
- G. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitious or single component product are not expectable.

## **PART 3 - EXECUTION**

### **3.1 INSPECTION**

- A. Examine the areas and conditions where monolithic resinous flooring system with integral base is to be installed with the VA Resident Engineer.
- B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

### **3.2 PROJECT CONDITIONS**

- A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.
- B. Maintain relative humidity less than 75 percent.

- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
- D. Maintain proper ventilation of the area during application and curing time period.
  - 1. Comply with infection control measures of the VA Medical Center.

### 3.3 INSTALLATION REQUIREMENTS

- A. The manufacturer's instructions for application and installation shall be reviewed with the VA Resident Engineer for the seamless resinous flooring system with integral cove base.
- B. Substrate shall be approved by manufacture technical representative.

### 3.4 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
  - 1. Prepare concrete substrates as follows:
    - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
    - b. Comply with ASTM C 811 requirements, unless manufacturer's written instructions are more stringent.
  - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
  - 3. Verify that concrete substrates are dry.
    - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of [5 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)] in 24 hours.
    - b. MVT threshold for monolithic resinous Non - climatic flooring shall not exceed 5 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period. MVT threshold for monolithic resinous climatic flooring shall not exceed 6 lbs/1000 square feet (0.0002155 kPa) over a 24 hour period.
    - c. When MVT emission exceeds this limit, apply manufacturer's recommended vapor control primer or other corrective measures as

recommended by manufacturer prior to application of flooring or membrane systems.

- d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.
- e. Provide a written report showing test placement and results.
4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.
- F. Prepare wall to receive integral cove base:
  1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
  2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
  3. Install base prior to flooring if required by resinous flooring manufacturer.
  4. Grind, cut or sand protrusions to receive base application.

### 3.5 APPLICATION

- A. **General:** Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
  1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum inter-coat adhesion.
  2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.

3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.
  - a. Apply joint sealant to comply with manufacturer's written recommendations.
- B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.
- C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.
- D. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel hand or plastic blade power trowel, single mortar coat in thickness indicated for flooring system, Pre fill or grout to fill substrate voids. When cured, scrape or lightly stone mortar base to remove left unbounded material.
- E. Grout coat: Mix and roller apply the grout coats with strict adherence to manufacturer's installation procedures and coverage rates. (2) Two grout coatings to insure uniform coverage with wet on wet application.
- F. Topcoat: Mix and roller apply the topcoat(s) with strict adherence to manufacturer's installation procedures and coverage rates.

### **3.6 TOLERANCE**

- A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base.
- B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

### **3.7 CURING, PROTECTION AND CLEANING**

- A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.
- B. Close area of application for a minimum of 24 hours.
- C. Protect resinous flooring materials from damage and wear during construction operation.
  1. Cover flooring with kraft type paper.

2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.
- D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

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**SECTION 09 91 00  
PAINTING**

**PART 1-GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: AI100 Color and Material Legend.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
  - a. Federal Specification Number or manufacturers name and product number of paints used.
  - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
  - c. Product type and color.
  - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

**1.4 DELIVERY AND STORAGE**

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:

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1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):  
ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)  
ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):  
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):  
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):  
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)  
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):  
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):  
No. 1-07.....Aluminum Paint (AP)  
No. 4-07.....Interior/ Exterior Latex Block Filler  
No. 5-07.....Exterior Alkyd Wood Primer  
No. 7-07.....Exterior Oil Wood Primer  
No. 8-07.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)  
No. 9-07.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)  
No. 10-07.....Exterior Latex, Flat (AE)  
No. 11-07.....Exterior Latex, Semi-Gloss (AE)

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No. 18-07.....Organic Zinc Rich Primer  
No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F)  
(HR)  
No. 26-07.....Cementitious Galvanized Metal Primer  
No. 27-07.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)  
No. 31-07.....Polyurethane, Moisture Cured, Clear Gloss (PV)  
No. 36-07.....Knot Sealer  
No. 43-07.....Interior Satin Latex, MPI Gloss Level 4  
No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2  
No. 45-07.....Interior Primer Sealer  
No. 46-07.....Interior Enamel Undercoat  
No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)  
No. 48-07.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)  
No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)  
No. 50-07.....Interior Latex Primer Sealer  
No. 51-07.....Interior Alkyd, Eggshell, MPI Gloss Level 3  
No. 52-07.....Interior Latex, MPI Gloss Level 3 (LE)  
No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)  
No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)  
No. 59-07.....Interior/Exterior Alkyd Porch & Floor Enamel, Low  
Gloss (FE)  
No. 60-07.....Interior/Exterior Latex Porch & Floor Paint, Low  
Gloss  
No. 66-07.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC  
Approved) (FC)  
No. 67-07.....Interior Latex Fire Retardant, Top-Coat (ULC  
Approved) (FR)  
No. 68-07.....Interior/ Exterior Latex Porch & Floor Paint,  
Gloss  
No. 71-07.....Polyurethane, Moisture Cured, Clear, Flat (PV)  
No. 74-07.....Interior Alkyd Varnish, Semi-Gloss  
No. 77-07.....Epoxy Cold Cured, Gloss (EC)  
No. 79-07.....Marine Alkyd Metal Primer  
No. 90-07.....Interior Wood Stain, Semi-Transparent (WS)  
No. 91-07.....Wood Filler Paste  
No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)  
No. 95-07.....Fast Drying Metal Primer  
No. 98-07.....High Build Epoxy Coating

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- No. 101-07.....Epoxy Anti-Corrosive Metal Primer
- No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-07.....Interior Latex, Gloss (LE) and (LG)
- No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-07.....Non-Cementitious Galvanized Primer
- No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2  
(LF)
- No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3  
(LL)
- No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-07.....Interior High Performance Latex (SG) MPI Gloss  
Level 5

H. Steel Structures Painting Council (SSPC):

- SSPC SP 1-04 (R2004)....Solvent Cleaning
- SSPC SP 2-04 (R2004)....Hand Tool Cleaning
- SSPC SP 3-04 (R2004)....Power Tool Cleaning

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
  - 1. Pigmented vinyl plastic film in colors as specified in AI100 Color and Material Legend.
  - 2. Pressure sensitive adhesive back.
  - 3. Widths as shown.
- D. Identity markers options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- E. Aluminum Paint (AP): MPI 1.
- F. Interior/Exterior Latex Block Filler: MPI 4.
- G. Exterior Alkyd Wood Primer: MPI 5.
- H. Exterior Oil Wood Primer: MPI 7.
- I. Exterior Alkyd, Flat (EO): MPI 8.
- J. Exterior Alkyd Enamel (EO): MPI 9.
- K. Exterior Latex, Flat (AE): MPI 10.

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L. Exterior Latex, Semi-Gloss (AE): MPI 11.  
M. Organic Zinc rich Coating (HR): MPI 22.  
N. High Heat Resistant Coating (HR): MPI 22.  
O. Cementitious Galvanized Metal Primer: MPI 26.  
P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.  
Q. Knot Sealer: MPI 36.  
R. Interior Satin Latex: MPI 43.  
S. Interior Low Sheen Latex: MPI 44.  
T. Interior Primer Sealer: MPI 45.  
U. Interior Enamel Undercoat: MPI 47.  
V. Interior Alkyd, Semi-Gloss (AK): MPI 47.  
W. Interior Alkyd, Gloss (AK): MPI 49.  
x. Interior Latex Primer Sealer: MPI 50.  
Y. Interior Alkyd, Eggshell: MPI 51  
Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.  
AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.  
BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.  
DD. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.  
EE. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.  
FF. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.  
GG. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.  
HH. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.  
II. Epoxy Cold Cured, Gloss (EC): MPI 77.  
JJ. Marine Alkyd Metal primer: MPI 79.  
KK. Interior Wood Stain, Semi-Transparent (WS): MPI 90.  
LL. Wood Filler Paste: MPI 91.  
MM. Exterior Alkyd, Semi-Gloss (EO): MPI 94.  
NN. Fast Drying Metal Primer: MPI 95.  
OO. High Build Epoxy Coating: MPI 98.  
PP. Epoxy Anti-Corrosive Metal Primer: MPI 101.  
QQ. High Build Epoxy Marine Coating (EC): MPI 108.  
RR. Interior latex, Gloss (LE) and (LG): MPI 114.  
SS. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.  
TT. Waterborne Galvanized Primer: MPI 134.  
UU. Non-Cementitious Galvanized Primer: MPI 135.  
VV. Interior High Performance Latex, MPI Gloss Level 2 (LF): MPI 138.  
WW. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.  
XX. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.

YY. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

## **2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

## **2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  - 2. Lead-Base Paint:
    - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
    - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
    - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
  - 3. Asbestos: Materials shall not contain asbestos.
  - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
  - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.



**PART 3 - EXECUTION**

**3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
  - 1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
  - 2. Maintain interior temperatures until paint dries hard.
  - 3. Do no exterior painting when it is windy and dusty.
  - 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
  - 5. Apply only on clean, dry and frost free surfaces except as follows:
    - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
    - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
  - 6. Varnishing:
    - a. Apply in clean areas and in still air.
    - b. Before varnishing vacuum and dust area.
    - c. Immediately before varnishing wipe down surfaces with a tack rag.

**3.2 SURFACE PREPARATION**

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

**B. General:**

1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

**C. Wood:**

1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
  - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
  - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
  - a. Thin filler in accordance with manufacturer's instructions for application.
  - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

**D. Ferrous Metals:**

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
  3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
    - a. This includes flat head countersunk screws used for permanent anchors.
    - b. Do not fill screws of item intended for removal such as glazing beads.
  4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
  5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys  
Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
  2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.
- F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
  2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
  3. Remove loose mortar in masonry work.
  4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.

5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

**G. Gypsum Plaster and Gypsum Board:**

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

**3.3 PAINT PREPARATION**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

**3.4 APPLICATION**

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.

- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.5 PRIME PAINTING**

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
  - 1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
    - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.

- c. Transparent finishes as specified under Transparent Finishes on Wood except Floors and Finish for Wood Floors.
- 2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
- 3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
- 4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
- 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
  - 1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating (EC)) finish is specified.
  - 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) MPI 135 (Non-Cementitious Galvanized Primer) .
  - 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer).
  - 5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
  - 7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
  - 8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).
- G. Gypsum Board and Hardboard:
  - 1. Surfaces scheduled to have MPI 11 (Exterior Latex, Semi-Gloss (AE) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) finish: Use MPI 11 (Exterior

- Latex, Semi-Gloss (AE)) or MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) respectively.
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
  3. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC) MPI 98 (High Build Epoxy Coating) PI 108 (High Build Epoxy Marine Coating (EC)) finish.
- I. Concrete Masonry Units except glazed or integrally colored and decorative units:
1. MPI 4 (Block Filler) on interior surfaces.
  2. Prime exterior surface as specified for exterior finishes.
- K. Concrete Floors: MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss).
- F. Concrete Masonry Units
1. General:
    - a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
    - b. Mix as specified in manufacturer's printed directions.
    - c. Do not mix more paint at one time than can be used within four hours after mixing. Discard paint that has started to set.
    - d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
    - e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
  2. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

### **3.7 INTERIOR FINISHES**

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Color and Material Legend.
- B. Metal Work:
1. Apply to exposed surfaces.
  2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
  3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:

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- a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
  - b. Two coats of MPI 51 (Interior Alkyd, Eggshell (AK)).
  - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
  - d. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
  - e. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).
  - f. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).
- C. Gypsum Board:
1. One coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
  2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
- D. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
  2. Two coats of MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)).
  3. Two coats of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL))
- E. Wood:
1. Sanding:
    - a. Use 220-grit sandpaper.
    - b. Sand sealers and varnish between coats.
    - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
  2. Sealers:
    - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
    - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
    - c. Sand as specified.
  3. Paint Finish:
    - a. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).



- b. One coat MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR), intumescent type (FR), on exposed wood.
- c. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
- G. Cement Board: One coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
- H. Concrete Floors: One coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss (FE)).
- I. Miscellaneous:
  - 1. Apply where specified in Color and Material Legend.
  - 2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.
  - 3. Gold Paint (GP): Two coats of gold paint.
  - 4. Existing acoustical units scheduled to be repainted except acoustical units with a vinyl finish:
    - a. Clean units free of dust, dirt, grease, and other deterrents to paint adhesion.
  - 5. Interstitial floor markings: One coat MPI 27 (Exterior/ Interior Alkyd Floor Enamel, Gloss (FE))

### **3.9 PAINT COLOR**

- A. Color and gloss of finish coats is specified in Color and Material Legend.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.
  - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

### **3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled paint as specified under paragraph H, colors.

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- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  - 1. Paint items having no color specified in Color and Material Legend to match surrounding surfaces.
  - 2. Paint colors as specified in Color and Material Legend except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
    - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
    - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.

- f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
  - 1. Exterior Locations:
    - a. Apply two coats of MPI 8 (Exterior Alkyd, Flat (EO) to the following ferrous metal items: Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
    - b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE) to the following metal items:
      - Galvanized and zinc-copper alloy metal.
    - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
  - 2. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
    - b. Ferrous metal exposed in rooms with detergent or chlorine exposure (Decontamination, Water Treatment, Cart Wash, Manual Wash, Endo Reprocessing Rooms): One coat of MPI 101 (Cold Curing Epoxy Primer) and one coat of MPI 77 (Epoxy Cold Cured, Gloss (EC) .
    - c. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
    - d. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
      - 1) Garbage and trash incinerator.
      - 2) Medical waste incinerator.

- 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
- 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
- 5) Engine generator exhaust piping and muffler.
- e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
  - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
  - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)) .

### **3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
  1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, and Color and Material Legend
  2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  3. Painting of ferrous metal and galvanized metal.
  4. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
  1. Prefinished items:
    - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
    - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
  2. Finished surfaces:
    - a. Hardware except ferrous metal.

- b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
  - c. Signs, fixtures, and other similar items integrally finished.
- 3. Concealed surfaces:
  - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
  - b. Inside walls or other spaces behind access doors or panels.
  - c. Surfaces concealed behind permanently installed casework and equipment.
- 4. Moving and operating parts:
  - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
  - b. Tracks for overhead or coiling doors, shutters, and grilles.
- 5. Labels:
  - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
  - b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
  - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
  - b. Gas Storage Racks.
  - c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.

### **3.12 IDENTITY PAINTING SCHEDULE**

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
  - 1. Legend may be identified using 2.1 G options or by stencil applications.
  - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000

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mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.

3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
  - a. High Pressure - 414 kPa (60 psig) and above.
  - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
  - c. Low Pressure - 103 kPa (14 psig) and below.
  - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

COLOR OF PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	LEGEND LETTERS	ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret

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Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				

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Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000 15000 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
  - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
  - b. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - c. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - d. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.
- B. Fire and Smoke Partitions:
  1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
  2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
  3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
  4. Use semigloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
  1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
  2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.



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3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

**3.14 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**APPENDIX**

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating	Abbreviation
Acrylic Emulsion	AE (MPI 10-flat/MPI 11-semigloss/MPI 119-gloss)
Alkyd Flat	Ak (MPI 49)
Alkyd Gloss Enamel	G (MPI 48)
Alkyd Semigloss Enamel	SG (MPI 47)
Aluminum Paint	AP (MPI 1)
Cementitious Paint	CEP (TT-P-1411)
Exterior Latex	EL (MPI 10 / 11 / 119)
Exterior Oil	EO (MPI 9-gloss/MPI 8-flat/MPI 94-semigloss)
Epoxy Coating	EC (MPI 77- walls, floors/MPI 108- CMU, concrete)
Fire Retardant Paint	FR (MPI 67)
Fire Retardant Coating (Clear)	FC (MPI 66, intumescent type)
Floor Enamel	FE (MPI 27 - gloss/MPI 59 - eggshell)
Heat Resistant Paint	HR (MPI 22)
Latex Emulsion	LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6)
Latex Flat	LF (MPI 138)
Latex Gloss	LG (MPI 114)

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Latex Semigloss	SG (MPI 141)
Latex Low Luster	LL (MPI 139)
Plastic Floor Coating	PL
Polyurethane Varnish	PV (MPI 31 - gloss/MPI 71 - flat)
Rubber Paint	RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).
Water Paint, Cement	WPC (CID-A-A-1555 - Water Paint, Powder).
Wood Stain	WS (MPI 90)
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**SECTION 10 11 23**  
**TACKBOARDS & MARKERBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies tackboards (bulletin boards), glass markerboards, markerboards and related items.
- B. Boards may be either factory or field assembled.
- C. Where shown, assemble both chalkboards and tackboards into a single unit.

**1.2 RELATED WORK**

Color: See AI100 Color and Material Legend. (Magnetic Backpainted Low-Iron Glass - White)

**1.3 QUALITY ASSURANCE**

Boards shall be the products of one manufacturer.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- C. Manufacturer's Literature and Data:
  - 1. Bulletin board.
  - 2. Glass door bulletin board.
- D. Samples:
  - 1. Tackboard, 300 by 300 mm (six by six inches), each color, mounted on backing.
  - 2. Integrally colored anodized aluminum, 300 mm (six inch) length.
  - 3. Cork filled map rail, 300 mm (six inch) length.
  - 4. Each accessory (after approval, may be used in the work).

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
  - AMP 501.....Finishes for Aluminum
- C. American National Standards (ANSI):

Z97.1-04.....Safety Glazing Materials Used in Buildings -  
Safety Performance Specifications and Methods of  
Test

D. American Society for Testing and Materials (ASTM):

B221/B221M-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass

F104-03.....Nonmetallic Gasket Materials

E. Composite Panel Association (CPA):

A208.1-06.....Particleboard

A135.4-04.....Basic Hardboard

## **PART 2 - PRODUCTS**

### **2.1 BULLETIN BOARD**

Bulletin board shall consist of a tackboard, snap on aluminum frame,  
grounds and other items specified and shown.

### **2.2 MARKERBOARD**

A. Glass markerboard (in Conference room and Decontamination Area)

1. Fixed, Magnetic, Glass, Dry-Erase Markerboards: Basis of Design  
Product: Forever White Glass Whiteboard by American Glass Top  
Company ([www.GlassWhiteboard.com](http://www.GlassWhiteboard.com)).

2. Steel laminated to glass.

3. Components (back to front):

a. Steel: 0.024-inch-thick steel plate.

b. Adhesive: Acrylic adhesive sheet.

c. Coating: White enamel baked-on coating.

d. Map Clips, Tray, and standard mounting accessories:  
Natural Brushed Aluminum Finish

B. Standard markerboard (in offices) shall consist of white marker-  
resistant surface in aluminum frame.

### **2.3 FABRICATION**

A. Materials:

1. Aluminum, extruded: ASTM B221.

2. Cork: ASTM F104, Type II, mildew resistant, Class 2.

3. Glass: ASTM C1036, Clear, Class 1, Quality q3, 6 mm (1/4-inch) thick.

4. Tempered Glass: ASTM C1048, Clear Kind FT, Condition A, Type I,  
Class 1, Quality q3, 6 mm (1/4-inch) thick. Safety glass, ANSI Z97.1,  
labeled.

5. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.
- B. Components:
  1. Tackboard: Cork face, 6 mm (1/4-inch) thick factory laminated to a hardboard or particleboard backing
  2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
  3. Display Rail: Snap-on type, same materials as frames, approximate face width one inch with 6 mm (1/4-inch) thick cork insert.
  4. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
  5. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the tackboard and clips for snap-on frames, and map rail
  6. Clips: Manufacturer's standard as required to support frame, mullions, and display rail,
  7. Tubular Frame (For glass door bulletin board): Extruded aluminum, 2.34 mm (0.092 inches) thick; tubular or open back in section, with flanges for concealed attachment, designed to support door hardware and tackboard.
- C. Bulletin boards 3660 mm (12 feet) or less in length shall be in one piece. Larger units shall have one joint at center.
- D. Finish exposed aluminum surfaces as follows:
  1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).
  2. AA 45 chemically etched medium matte, with integrally colored anodic coating, Class II Architectural, 0.4 mils thick (AA-M12C22A32, of color to match approved sample).

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.
- C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.
- D. Assemble units as specified by the manufacturer.

**3.2 INSTALLATION OF TACKBOARD, MARKERBOARD:**

- A. (Except glass markerboards):
  - 1. Mount bulletin boards with adhesive and blocking pads spaced 16 inches on center each way.
  - 2. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.
  - 3. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

**3.3 INSTALLATION OF GLASS MARKER BOARDS**

- A. Glass marker board units shall be factory assembled.
- B. Mount to wall with manufacturers cylindrical chrome standoffs through pre-drilled holes as recommended by manufacturer.

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**SECTION 10 14 00**  
**SIGNAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.

**1.2 RELATED WORK**

- A. Electrical: Related Electrical Specification Sections.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.

**1.3 MANUFACTURER'S QUALIFICATIONS**

Sign manufacturer shall provide evidence that they regularly and presently manufactures signs similar to those specified in this section as one of their principal products.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples: Sign panels and frames, each type. Lettering to be done by station personnel. Submit 2 sets. One set of samples will be retained by Resident Engineer, other returned to Contractor.
  - 1. Frames:(Basis of Design Johnson Plastics Eurostyle to match facility standard). Color to be Black, to match facility standard.
  - 2. Sign Panel, two pieces 200 mm x 200 mm (8 inches x 8 inches), in two rows 2"x 8" on top to be color "Royal Blue 8-592". 6"x8" on bottom to be "Parchment 433-824), to match facility standard.
  - 3. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches). Show anticipated range of color and texture.
- C. Manufacturer's Literature:
  - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
  - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.



- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- F. Full size layout patterns for dimensional letters.

#### **1.5 DELIVERY AND STORAGE**

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B209-07 ..... Aluminum and Aluminum-Alloy Sheet and Plate
  - B221-06 ..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.
- C. Federal Specifications (Fed Spec):
  - MIL-PRF-8184F ..... Plastic Sheet, Acrylic, Modified.
  - MIL-P-46144C ..... Plastic Sheet, Polycarbonate

#### **1.7 MINIMUM SIGN REQUIREMENTS**

- A. Permanent Rooms and Spaces:
  - 1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
  - 2. Type Styles: Lettering by Owner.
  - 3. Character Height: Lettering by Owner
  - 4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
  - 5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.

6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.
7. Provide 10 11"x17" blanks for additional signage, the content and placement of which is to be determined by owner to match color in Color and Material Legend. Turn over to COTR for use by owner.

#### **1.8 COLORS AND FINISHES:**

- A. Metal components natural aluminum.
- B. Top panel to be color "Royal Blue 8-592". Bottom panel to be "Parchment 433-824), to match facility standard.

### **PART 2 - PRODUCTS**

#### **2.1 GENERAL**

- A. Signs of type, size and design shown on the drawings and as specified.
- B. Signs complete framing and related components for a complete installation.
- C. Provide items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. Resident Engineer to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

#### **2.2 PRODUCTS**

- A. Aluminum:
  1. Sheet and Plate: ASTM B209.
  2. Extrusions and Tubing: ASTM B221.

- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

### **2.3 SIGN STANDARDS**

- A. Topography:
  - 1. Type Style: By Owner.
  - 2. All text, arrows, and symbols to be provided by owner on blank inserts.
- B. Project Colors and Finishes: See AI100 Color and Material Schedule

### **2.4 SIGN TYPES**

- A. General:
  - 1. Room Signage as indicated on A6/AI100.
- B. Interchangeable Component System:
  - 1. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.
    - a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
    - b. Component Sign System is comprised of the following primary components:
      - 1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
      - 2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
      - 3) Copy Panels, made of a variety of materials to allow for different graphic needs.
      - 4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
      - 5) Joiners and Accent Joiners connect separate Rail Backs together.
      - 6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.

- c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
  - d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
  - e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.
3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
- a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
  - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
  - c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
- a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
  - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.

- a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
- b. Cleanable without use of special chemicals or cleaning solutions.
- c. Copy Insert Materials.
  - 1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
  - 2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
  - 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
  - 4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
  - 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
  - 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
    - a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.

- b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
- 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
- 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
- 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
- 10) Typography - To be performed by Station Personnel.

## **2.5 FABRICATION**

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth sulrfaces.

- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact Resident Engineer for clarification.
- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.

- D. Remove or correct signs or installation work Resident Engineer determines as unsafe or as an unsafe condition.
- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

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SECTION 10 26 00  
WALL AND DOOR PROTECTION

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies wall guards (crash rails or bumper guards) and corner guards.

**1.2 RELATED WORK**

- A. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- C. Color and texture of aluminum and resilient material: US26D Brushed Stainless Steel

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Wall Guards.
  - 2. Corner Guards.
  - 3. High Impact Wall covering
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

D256-06.....Impact Resistance of Plastics  
D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastics in a  
Horizontal Position  
E84-09.....Surface Burning Characteristics of Building  
Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Metal Finishes Manual

D. National Fire Protection Association (NFPA):  
80-10.....Standard for Fire Doors and Windows

E. Society of American Automotive Engineers (SAE):  
J 1545-05.....Instrumental Color Difference Measurement for  
Exterior Finishes.

F. Underwriters Laboratories Inc. (UL):  
Annual Issue.....Building Materials Directory

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to produce specified color.
- C. Resilient Material:
  - 1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
    - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
    - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
    - c. Rated self extinguishing when tested in accordance with ASTM D635.
    - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
    - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
    - f. Same finish on exposed surfaces.

## **2.2 CORNER GUARDS**

- A. Stainless Steel Corner Guards: Fabricate of 1.6 mm (0.0625-inch) thick stainless steel. Form guards of dimensions and to contour shown.

## **2.3 WALL GUARDS**

- A. Stainless Steel Wall Guards: Construct wall guard, including brackets, of minimum 4.75 mm (0.1875-inch) thick stainless. Provide closure at ends and corners.

## **2.4 HIGH IMPACT WALL COVERING**

- A. Fabricate from stainless steel minimum 4.75mm (0.1875 inch) thick designed specially for interior use.
- B. Provide adhesive as recommended by the wall covering manufacturer.

## **2.5 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

## **2.6 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Stainless Steel: NAAMM finish Number 4.
- C. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

## **PART 3 - INSTALLATION**

### **3.1 STAINLESS STEEL CORNER GUARDS**

- A. Mount guards on external corners of interior walls, partitions and columns as shown.
- B. Where corner guards are installed on walls, partitions or columns finished with plaster or ceramic tile, anchor corner guards as shown on drawings. Provide continuous 16 gage perforated, galvanized Z-shape steel anchors welded to back edges of corner guards and wired to metal studs expansion bolted to concrete or masonry with four 9.5 mm (3/8-inch) diameter bolts, spaced 400 mm (16 inches) on centers. Coat back surfaces of corner guards, where shown, with a non-flammable, sound deadening material. Corner guards shall overlap finish plaster surfaces.
  - 1. Where corner guards are installed on exposed structural glazed facing tile units or masonry wall, partitions or columns, anchor corner guards as shown on the drawings anchor corner guards with four nominal 1.3 mm (0.0516-inch) thick, adjustable galvanized steel

anchors, spaced as shown. Grout spaces solid between guards and backing with Portland cement and sand mortar.

2. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from around edge of guard and allow to cure undisturbed for 24 hours.

### **3.2 STAINLESS STEEL WALL GUARDS**

Space brackets at not more than three feet on centers and anchor to the wall in accordance with manufacturer's installation instructions.

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**SECTION 10 28 00  
TOILET AND SHOWER ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. This section specifies manufactured items usually used in dressing rooms, toilets, showers, locker rooms and at sinks in related spaces.

B. Items Specified:

1. Paper towel dispenser.
2. Soap Dispenser.
3. Toilet tissue dispenser.
4. Grab Bars.
5. Shower curtain & rods:
6. Garment Hooks.
7. Towel bars.
8. Metal framed mirror:
9. Stainless steel shelves, Type 44 Type 45 Type 45C.
10. Feminine Napkin Dispenser
11. Stainless steel Air Gun Hooks

B. This section also specifies custom fabricated items used in toilets and related spaces.

**1.2 RELATED WORK**

A. Color of finishes: Stainless Steel or Natural Aluminum.

B. Color of vinyl fabric: White

**1.3 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each product specified.
2. Paper towel dispenser and combination dispenser and disposal units.
3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces. Coordinate with Lighting fixture schedule at Integrated mirror/light fixture.
4. Shower Curtain rods, showing required length for each location.
5. Grab bars, showing design and each different type of anchorage.
6. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Samples:

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1. One of each type of accessory specified.
2. After approval, samples may be used in the work.

**D. Manufacturer's Literature and Data:**

1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

**E. Manufacturer's Certificates:**

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, Phisoex and solutions containing hexachlorophene.

**1.4 QUALITY ASSURANCE**

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.5 PACKAGING AND DELIVERY**

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

**1.6 STORAGE**

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

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**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
  - A176-99(R2004).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
  - A269-07.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
  - A312/A312M-06.....Seamless and Welded Austenitic Stainless Steel Pipes
  - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - B456-03.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
  - C1036-06.....Flat Glass
  - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
  - D635-06.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
  - F446-85 (R2004).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.
  - A269-07.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
  - D3453-01.....Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications
  - D3690-02.....Vinyl-Coated and Urethane-Coated Upholstery Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
  - AMP 500-505-88.....Metal Finishes Manual and Finishes for Stainless Steel



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D. American Welding Society (AWS):

D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless  
Steel Piping and Tubing

E. Federal Specifications (Fed. Specs.):

A-A-3002.....Mirrors, Glass

FF-S-107C (2).....Screw, Tapping and Drive

FF-S-107C.....Screw, Tapping and Drive.

WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail  
Specification

## PART 2 - PRODUCTS

### 2.1 MATERIALS

A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.

B. Stainless Steel:

1. Plate or sheet: ASTM A167, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.

2. Tube: ASTM A269, Alloy Type 304, or 304L.

C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.

D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.

E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.

F. Glass:

1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.

2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.

3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).

G. Foam Rubber: ASTM D3453, Grade BD, Type 2.

H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.

I. Plywood: PS1, Grade CD.

### 2.2 FASTENERS

A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.

B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).

C. Toggle Bolts: For use in hollow masonry or frame construction.

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- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

### 2.3 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
  - 1. Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.
  - 2. Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish. Dyes will not be accepted.
- C. Mechanical finish, medium satin.
  - 1. Stainless Steel: NAAMM AMP 503, finish number 4.

### 2.4 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

### 2.5 PAPER TOWEL DISPENSERS

- A. Surface mounted type with sloping top.
- B. Dispensing capacity for 300 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.

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- D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

### 2.6 TOILET TISSUE DISPENSERS

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

### 2.7 GRAB BARS

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of stainless:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Concealed mount, except grab bars mounted at floor
- D. Bars:
  - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
    - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
    - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
  - 2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
  - 3. Continuous weld intermediate support to the grab bar.
- E. Flange for Concealed Mounting:
  - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
  - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
- F. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.
- G. Back Plates:
  - 1. Minimum 2.65 mm (0.1046 inch) thick metal.
  - 2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

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**2.8 SHOWER CURTAIN & RODS**

- A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.
- B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.
- C. Intermediate support for rods over 1800 mm (six feet) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.
- D. Shower Curtains: Match Facility Standard

**2.9 GARMENT HOOKS**

- A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

**2.10 TOWEL BARS**

- A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
- B. Either stainless steel, or chromium plated copper alloy.
- C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
- D. Finish of brackets or supports same as bar.

**2.11 METAL FRAMED MIRRORS**

- A. Fed. Spec. A-A-3002 metal frame; Stainless steel, type 304.
- B. Mirror Glass:
  - 1. Minimum 6 mm (1/4 inch) thick.
  - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
  - 1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
  - 2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
  - 3. Filler:
    - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.

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- b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
  - 4. Attached Shelf for Mirrors:
    - a. Fabricate shelf of the same material and finish as the mirror frame.
    - b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
    - c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
    - d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.
- D. Back Plate:
  - 1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
  - 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
  - 1. Designed to support mirror tight to wall.
  - 2. Designed to retain mirror with concealed set screw fastenings.

**2.12 MOP RACKS**

- A. Minimum 1.0M (40 inches) long with five holders.
- B. Clamps:
  - 1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
  - 2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.
- C. Support:
  - 1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
  - 2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.
- D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.
- E. Finish on stainless Steel: AMP 503-No. 4.

**2.13 STAINLESS STEEL SHELVES (TYPE 44)**

A. Shelves:

1. Fabricate shelves of 1.2 mm (0.0478-inch) thick sheet to size and design shown.
2. Fabricate shelves of hollow metal type construction, forming a depression as shown, with closed fronts, backs, ends and bottoms. Reinforce shelves with 1.2 mm (0.0478-inch) thick sheet steel hat channel stiffeners, full depth, welded to underside of top at bracket locations.
3. Miter cuts, where made at corners of shelves, continuously welding.

B. Form brackets of 3 mm (1/8-inch) thick steel as shown. Drill brackets for 6 mm (1/4-inch) anchor bolts.

C. Weld or Screw brackets to shelves.

**2.14 STAINLESS STEEL SHELVES, TYPES 45, 45C.**

A. Fabricate shelves and brackets to design shown of 1.2 mm (0.0478-inch) thick stainless steel.

B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4-inch) anchor bolts.

C. Screw or weld brackets to shelves.

**2.15 AIR GUN HOOKS**

A. Fabricate hook units of stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.

B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings. Coordinate with selected air gun for size.

**PART 3 - EXECUTION**

**3.1 PREPARATION**

A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.

B. Verify with the Resident Engineer the exact location of accessories.

**3.2 INSTALLATION**

A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry.

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- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.
- I. Install wall mirrors in Mental Health and Behavioral Units with tamper resistant screws that are flush mounted so that they will not support a rope or material for hanging.

### 3.3 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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**SECTION 10 44 13**  
**FIRE EXTINGUISHER CABINETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section covers recessed fire extinguisher cabinets.

**1.2 RELATED WORK**

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):  
D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

**PART 2 - PRODUCTS**

**2.1 FIRE EXTINGUISHER CABINET**

Recessed type with flat trim.

**2.2 FABRICATION**

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
  - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
  - 2. Design doors to open 180 degrees.
  - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

**2.3 FINISH**

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on semigloss red enamel.



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**PART 3 - EXECUTION**

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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**SECTION 10 51 13  
METAL LOCKERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section includes the following:
  - 1. Metal Lockers.
  - 2. Flammable Storage Cabinet.

**1.2 RELATED WORK**

- A. Section 06 10 00 "Miscellaneous Carpentry" for concealed wood support base for lockers, furring, blocking and shims required for installing metal lockers and concealed within other construction before metal locker installation.

**1.3 ACTION SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, Shop Drawings, product data and samples.
- B. Product Data: For each type of product indicated.
- C. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.
- D. Samples: For each factory-applied color and finish.
- E. Maintenance data.

**1.4 QUALITY ASSURANCE**

- A. Regulatory Requirements: 10% of all units must comply with Federal Accessibility Guidelines. Locate accessible lockers in center of each run.
  - 1. Provide not less than one (1) shelf located no higher than 48 inches above the floor for forward reach.
  - 2. Provide one (1) shelf located at bottom of locker no lower than 15 inches above the floor for forward reach.
  - 3. Provide hardware that does not require tight grasping, pinching, or twisting of the wrist, and that operates with a force of not more than 5 lbf.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver master and control keys to Owner by registered mail or overnight package service.

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**1.6 WARRANTY**

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.
  - 1. Warranty Period for Knocked-Down Metal Lockers: Use Manufacturer's Standard Warranty.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.
- C. Anchors: Material, type, and size required for secure anchorage to each substrate.
  - 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required, for corrosion resistance.
  - 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

**2.2 METAL LOCKERS**

- A. Locker Arrangement: As indicated on Drawings.
- B. Material: Cold-rolled steel sheet.
- C. Body and Shelves: Assembled by riveting or bolting body components together. Fabricate from unperforated 0.024-inch (0.61-mm) nominal-thickness steel sheet.
- D. Frames: Channel formed; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
- E. Doors: One piece; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
  - 1. Doors less than 12 inches (305 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.

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2. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches (381 mm) wide; welded to inner face of doors.
  3. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet; welded to inner face of doors.
  4. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
  5. Door Style: Louvered vents at top and bottom face of door.
  6. Mail Slots: 1/2 x 8-3/4 with radiused corners. For doors 15" or wider, place the slot horizontally at the top of the door. For doors 12" wide, run slot vertically near the hinge side of the door.
- F. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
1. Continuous Hinges: Manufacturer's standard, steel, full height.
- G. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry and vandal resistant.
1. Single-Point Latching: Nonmoving latch hook with steel padlock loop that projects through recessed cup and is finished to match metal locker body.
    - a. Latch Hook: Equip each door with one latch hook, fabricated from 0.105-inch (2.66-mm) nominal-thickness steel sheet; welded midway up full-height door strike; with resilient silencer.
- H. Equipment: Equip each metal locker with identification plate and the following:
1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
  2. Coat Rods: For each compartment of metal lockers.
- I. Accessories:

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1. Continuous Base: Fabricated from manufacturer's standard thickness, but not less than 0.060-inch (1.52-mm) nominal-thickness steel sheet.
  - a. Height: 4 inches (102 mm).
2. Continuous Sloping Tops: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
  - a. Closures: Hipped-end type.
3. Recess Trim: Fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
4. Filler Panels: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
5. Boxed End Panels: Fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet.

J. Finish: powder coat.

1. Color: "White Mist" by Republic, or equal.

**2.3 Flammable Storage Cabinet**

1. Basis of design product: C&H Relius Solutions, vented fireproof locker. 43"w x 18"d x 65"h.

**2.4 FABRICATION**

- A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
  1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
  2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments.
- C. Knocked-Down Construction: Fabricate metal lockers using nuts, bolts, screws, or rivets for nominal assembly at Project site. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.
- D. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.

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- E. Coat Rods: Fabricated from 1-inch- (25-mm-)diameter steel; chrome finished.
- F. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.
- G. Continuous Base: Formed into channel or zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.
- H. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
  - 1. Sloping-top corner fillers, mitered.
- I. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.
- J. Boxed End Panels: Fabricated with 1-inch- (25-mm-) wide edge dimension, and designed for concealing fasteners and holes at exposed ends of nonrecessed metal lockers; finished to match lockers.
  - 1. Provide one-piece panels for double-row (back-to-back) locker ends.

**2.5 STEEL SHEET FINISH**

- A. Powder-Coat Finish: Immediately after cleaning and pretreating, electrostatically apply manufacturer's standard, baked-polymer, thermosetting powder finish. Comply with resin manufacturer's written instructions for application, baking, and minimum dry film thickness.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
  - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
  - 2. Anchor single rows of metal lockers to walls near top of lockers and to floor.
  - 3. Anchor back-to-back metal lockers to floor.

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- B. Knocked-Down Metal Lockers: Assemble with standard fasteners, with no exposed fasteners on door faces or face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
  - 1. Attach hooks with at least two fasteners.
  - 2. Attach door locks on doors using security-type fasteners.
  - 3. Identification Plates: Identify metal lockers with plates attached to each locker door, near top, centered, with at least two (2) aluminum rivets.
  - 4. Attach recess trim to recessed metal lockers with concealed clips.
  - 5. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
  - 6. Attach sloping-top units to metal lockers, with closures at exposed ends.
  - 7. Attach boxed end panels with concealed fasteners to conceal exposed ends of nonrecessed metal lockers.

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**SECTION 10 55 00 - POSTAL ACCESSORIES**

**PART 1 - GENERAL**

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
  - 1. Mail Sorter.
  - 2. Pass Through Mail Slot
- B. Related Sections include the following:
  - 1. Division 6 Section "Rough Carpentry" for wood blocking and grounds for mounting miscellaneous furnishings.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For miscellaneous furnishings. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples for Verification: For each type of finish in manufacturer's standard sizes.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain miscellaneous furnishings through one source from a single manufacturer.
- B. Product Designations: Drawings indicate sizes and configurations of miscellaneous furnishing units.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect finished surfaces during handling and installation with protective covering of polyethylene film or other suitable material.



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1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install miscellaneous furnishings until building is enclosed, wet work and utility roughing-in are complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

1.7 COORDINATION

- A. Coordinate layout and installation of miscellaneous furnishings.
- B. Coordinate installation of plastic-laminate laboratory casework with installation of fume hoods and other laboratory equipment.

**PART 2 - PRODUCTS**

2.1 MANUFACTURERS

- A. Manufacturers: Basis of Design
  - 1. Prefabricated Mail Sorter:
    - a. Hamilton Sorter Company or equal.
  - 2. Prefabricated Mail Drop
    - a. Salsbury Industries or equal.
- B. Product: Basis of Design Master Series Freestanding Sort Module.
  - 1. Freestanding sort modules with bottom storage area.
    - a. Model:
      - 1) Type A: FSM - 361276LB - 40 openings per unit. or approved equal
    - b. Additional Shelves: Provide equal number per unit for minimum total number 39 slots.
    - c. Laminate Colors:
      - 1) Unit frame and shelves: White.
      - 2) Edge banding: White
      - 3) Vertical supports: White
  - 2. Pass Through Mail Slot with catch box
    - a. Model
      - 1) Model 2256ALM with maildrop (or equal).

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**PART 3 - EXECUTION**

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances, location of reinforcements, and other conditions affecting performance of plastic-laminate laboratory casework.

- 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF MISCELLANEOUS FURNISHINGS

- A. Install level, plumb, and true; shim as required, using concealed shims.
- B. Adjust hardware so doors and drawers align and operate smoothly without warp or bind and contact points meet accurately. Lubricate operating hardware as recommended by manufacturer.

3.3 INSTALLATION OF ACCESSORIES

- A. Install accessories according to Shop Drawings and manufacturer's written instructions.
- B. Install shelving level and straight, closely fitted to other work where indicated.

3.4 CLEANING AND PROTECTING

- A. Clean finished surfaces, touch up as required, and remove or refinish damaged or soiled areas to match original factory finish, as approved by Architect.
- B. Protect countertop surfaces during construction with 6-mil plastic or other suitable water-resistant covering. Tape to underside of countertop at minimum of 48 inches o.c.

END OF SECTION 10 55 00

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SECTION 11 71 00  
MEDICAL REPROCESSING AND STERILIZATION EQUIPMENT

**PART 1 - GENERAL**

**1.1 DESCRIPTIONS**

This section specifies Medical Reprocessing and Sterilization Equipment including washer/disinfectors, cart washers, ultrasonic cleaners, sterile drying cabinets, steam sterilizers, ethylene oxide (EtO) abator, ethylene oxide (EtO) monitoring stations, detergent dispensing system, water filtration system, steam gun, air guns, and sterilizer enclosure panels (modular walls).

**1.2 DEFINITIONS**

- A. Ultrasonic Cleaner: A mechanical system that uses sound waves, water and detergent to loosen soil from instruments. Both countertop and floor units are available.
- B. Washer/Disinfector: An automated washing unit that uses high-temperature water and detergent to clean and high-level disinfect instruments and trays.
  - 1. Cube Model - Single chamber washer/disinfector.
  - 2. Tunnel Model - Multiple chamber washer/disinfector.
- C. Cart Washer: An automated washing unit that uses high-temperature water and detergent to clean and high-level disinfect carts and equipment.
- D. Endoscope Drying Cabinet: Freestanding cabinet used to dry endoscopes with forced, filtered air within the cabinet, as well as through the channels of the scopes.
- E. Equipment Drying Cabinet: Freestanding cabinet used to dry equipment with forced, filtered air and variable temperature settings. There are single door and pass-thru units available.
- F. Automated Endoscopic Re-Processor (AER): Automated washing unit that uses water and EPA-approved high level disinfectants to clean and high level disinfect immersible, flexible endoscopes.
- G. Steam Sterilizer: A machine used to sterilize instruments and equipment by subjecting them to high-pressure steam up to 275°F. Sterilizers are available in both cart-loading and floor-loading models. They can be either freestanding or recessed, with single or double doors (pass-thru). Steam sterilizers are also known as autoclaves.
- H. Ethylene-Oxide (EtO) Sterilizer/Aerator Combination: A machine that combines the sterilization and aeration process into one unit. Ethylene

Oxide gas is used to sterilize heat-sensitive instruments and equipment by subjecting them to a temperature of up to 130°F, and an aeration cycle immediately follows the sterilization cycle. ETO sterilizers can be freestanding or recessed, with single doors. A dedicated exhaust system is required for Ethylene Oxide.

- I. Ethylene Oxide (EtO) Disposal System (Abator): A machine used as a pollution-control device, that converts ethylene oxide gas exhausted from sterilizer/aerator units to CO<sub>2</sub> and water vapor through a heated catalytic process.
- J. Ethylene Oxide (EtO) Monitoring Station: A continuous monitoring device (Single point or multi-point system) used to detect Ethylene Oxide leakage into the room.
- K. Gas Plasma Sterilizer: A machine that uses hydrogen peroxide gas plasma to sterilize heat-sensitive instruments and equipment. These sterilizers are available as either floor, cart, or counter-mounted.
- L. Liquid Chemical Sterilizer: A machine that uses a low-temperature liquid chemical sterilant to process heat-sensitive rigid and flexible endoscopes.
- M. Water Treatment System: A mechanical system for use with steam sterilizers, washer/disinfectors and cart washers, that decreases the contaminants in the municipal water to reduce boiler scaling and instrument spotting.
- N. Detergent Dispensing System: A mechanical system that dispenses measured doses of detergent or other chemicals directly to washer disinfectors and cart washers.
- O. Steam Gun: Refer to Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- P. Endoscope Pre-Processing Sink: Refer to Section 22 40 00, PLUMBING FIXTURES.
- Q. Air Gun: A fully assembled self-storing poly-urethane compressed air blowing device.

### **1.3 RELATED WORK**

- A. Section 22 11 00, FACILITY WATER DISTRIBUTION and Section 22 13 00, FACILITY SANITARY SEWERAGE Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Plumbing Connections.
- B. Section 22 40 00, PLUMBING FIXTURES.

- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Steam Connections, Steam Gun.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Remote monitoring of the Steam Sterilizers and EtO Monitoring system.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Electrical Connections.

#### **1.4 PERFORMANCE REQUIREMENTS**

- A. Equipment shall have built-in monitoring for timed cycles, and control devices for proper temperature and pressure. Equipment shall have a printer, either integrated or remote, for recording cycle time, temperature, and pressure.
- B. Manufacturer safeguards must be provided with the equipment to protect the operator from harm during normal operation of the equipment.

#### **1.5 QUALITY CONTROL**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC: Quality Assurance 1.3.D - Products Criteria.
- B. Mechanical, electrical, and associated systems shall be safe, reliable, efficient, durable, easily and safely operable, maintainable, and accessible.
- C. Standard Products: Material and equipment shall be the standard products of the selected manufacturer, and they should be regularly engaged in the manufacture of such products for at least 3 years. The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work stations, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
- D. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
- E. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
- F. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on

equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

G. Installer Qualifications: Installer is authorized representative of sterilizer manufacturer and employs factory-trained personnel to install sterilizers. Installer is licensed as may be necessary by regulatory organizations.

H. Steam Sterilizers: Comply with the most current version of ANSI/AAMI ST8.

I. Ethylene-Oxide Sterilizers: Comply with the most current version of ANSI/AAMI ST24.

#### 1.6 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Include the following:

1. Illustrations and descriptions of medical reprocessing equipment.
2. Optional auxiliary equipment and controls.
3. Catalog or model numbers for each component.
4. Utility requirements.

C. Shop Drawings: Show details of fabrication, installation, adjoining construction, coordination with mechanical and electrical work, anchorage, and other work required for complete installation.

D. Field Test Reports: Provide certification reports from accredited service technicians or installers.

E. Operating Instructions: Comply with requirements in specification Section 01 00 00, GENERAL REQUIREMENTS.

#### 1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute/Association for the Advancement of Medical Instrumentation (ANSI/AAMI):

ST8-2008.....Hospital Steam Sterilizer, 3<sup>rd</sup> edition

ST24-1999 (R2009).....Automatic, General-Purpose Ethylene Oxide Sterilizers and Ethylene Oxide Sterilant Sources Intended for Use in Health Care Facilities

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

## **1.8 WARRANTY**

Comply with FAR clause 52.246-21 in all areas except for warranty period, which shall be two years for all equipment.

## **1.9 GUARANTEE PERIOD SERVICES**

Engage factory-trained authorized manufacturers' representatives to perform maintenance service on equipment during guarantee period.

### **1. Maintenance Service:**

- a. Inspection of equipment at regularly scheduled intervals as defined by the manufacturer.
- b. Testing, cleaning, adjusting, repairing, and furnishing and installing replacement components as required to maintain equipment in reliable working condition.

2. Maintenance service does not include cleaning, adjusting, repairing, furnishing and installing replacement components required because of improper use.

## **PART 2 – PRODUCTS**

### **2.1 ULTRASONIC CLEANER**

#### **A. Standards:**

- a. EMC Directive 89/336/EEC, 93/68/EEC
- b. Low Voltage Directive 73/23/EEC, 93/68 EE
- c. ETL Listed
- d. UL Standard 61010-1
- e. UL Standard 61010A-2-010

B. Features: Basis of Design: Caviwave Sonic Console Washer to match existing, or equal.

- a. Supply all components necessary to obtain a complete working unit ready for installation and connection to facility service lines.
- b. Optimum Ultrasonic Cleaning power ensured by constant power output generators operating at 132kHz and complemented with complex resonance frequencies to ensure lock-box cleaning efficiency. Generators to be mounted with individual slide out modules for ease of service. Transducer modules are to be bonded to the wash tank providing maximum energy transmission for instrument cleaning.



- c. Automatic Lid and Load Tray Elevator should elevate loading trays to convenient working height and oriented laterally for ease of loading heavy trays.
- d. Port Flushing system to process up to six rigid lumened surgical devices with both ultrasonic energy and internal flushing.
- e. Instrument Lubrication Cycles to help keep instruments functioning properly and promote efficiency in the surgical suite, to be injected into the rinse phase.
- f. Illuminated Main Controls to include power on/off, automatic fill, drain alert with cycle counter, adjustable wash cycle timer, drain actuator, and lid actuator.
- g. Locking Caster Wheels for ease of movement.
- h. Large Capacity Process Tanks to accept a variety of instrument trays. 20 gal. should accommodate 35lbs of instruments.
- i. Automatic Pushbutton Ultrasonic Drain with indicator light and built-in counter to provide wash cycle number tracking, alerts operator when ultrasonic tank needs draining. Adjustable drain count (default 12 cycles).
- j. Toe Touch Control lowers the instruments into the cleaning solution and starts the processing cycle. When the cycle is complete, the lid automatically opens and the tray is raised to unload position.
- k. Two Chemical Probes are to be provided for one gallon containers of detergent and/or lubricant
- l. Safety Interlocks and Controls to ensure operator safety.
- m. Front and Side Service Access Doors are to be provided for ease of maintenance, Access doors are to be scratch and dent resistant and sound dampened. Front doors should have automatic power cut-off feature to protect components when doors are opened.
- n. Distilled Water and Instrument Lubricating Spray provides proper instrument lubrication.
- o. Rinse Chamber should provide the following:
  - i. External water spray.
  - ii. Internal flushing.
  - iii. Pure water rinse and lubrication.

- iv. Filtered compressed air through lumen devices.
- v. Heated circulate air through tank chamber.

C. Utility Requirements:

- a. Electrical: 208/240 Volt, 60Hz, 1-phase (4 wire) or 3-Phase (5 wire including neutral and ground).
- b. Drain: 1 ½" NPT CPVC Male Slip
- c. Distilled Water: ½" NPT CPVC Male Slip (15-50 psi); 100-120F
- d. Hot Water: ½" NPT CPVC Male Slip (15-50 psi); 100-120F
- e. Cold Water: ½" NPT CPVC Male Slip (15-50 psi); 40-60F
- f. Air: ½" NPT Brass (25-30 psi) (5-7 cfm).

## 2.2 WASHER/DISINFECTORS

A. Features: Basis of Design: Steris Reliance Synergy Washer/Disinfector to match existing, or equal.

- a. Standards:
  - i. UL 61010-1 , 2<sup>nd</sup> ed.
- b. Exterior Dimensions: Approx. 42"w x 80"h x 36"d
- c. Interior Chamber: Must be compatible with facilities existing 2-shelf racks and trays (Steris Reliance).
- d. Doors:
  - i. Automatically operated doors, operated using touch pads located on the control panel, may be opened manually in the event of power failure.
  - ii. A door interlock shall be provided to prevent cross contamination
  - iii. Vertically Sliding doors with tempered and tinted glass to allow view of chamber with doors closed.
- e. Pump:
  - i. Stainless steel dual-speed motor. High speed shall provide the equivalent capacity of a 7.5 hp motor, 240 gal./min. at 70ft head pressure. Low speed provides the equivalent of 2.0 hp motor, 90 gal./min. at 25ft head pressure. Pump impeller shall be mounted directly on the motor shaft without additional bearings. Motor shall be equipped with a drip proof frame, magnetic starter, overload protection, and sealed bearings.
  - ii. Pump, spray system, and all recirculating piping are to be stainless steel.

- f. Heating Coil shall maintain water temperature up to 180F during Wash phase, and 203F during the Thermal Rinse phase.
- g. Rotary Spray assemblies shall be positioned at top and bottom of chamber. Manifold shall have Bi-directional rotary arms positioned at the top and bottom of each load shelf.
- h. Luminaire shall be provided within an explosion/vapor proof enclosure to illuminate chamber interior.
- i. Wash Chamber shall be constructed of stainless steel, argon-welded, of sanitary-type design for complete drainability. All horizontal fixed surfaces shall be sloped, with no dead legs more than 6x pipe diameter. Complete drain water sensor detects the presence of water in the piping.
- j. Chamber exterior shall be constructed of double-walled insulated stainless steel.
- k. Chemical injection pumps for automatic enzyme and detergent injection shall be provided.
- l. Low-level sensor is to be included to indicate when detergent level is low.
- m. Pulsed enzyme treatment, following the Pre-wash phase, is proceeded with hot tap water. Enzyme level is to be adjustable between ½ to 2.0 oz./gal.
- n. Drying system, circulating HEPA filtered air through piping, accessories, and chamber, shall include 1.5 hp blower at 60 Hz. Three electric heaters totaling 10.1 hp heat maintain chamber air temperature at 180F or 210F.
- o. Vent chamber exhaust through 3" OD vent connection on top of chamber.
- p. All chamber incoming air shall pass through a HEPA filter during drying phase to prevent contamination.
- q. Control Panel, mounted at eye level to the right of chamber, shall provide pre-programmed, adjustable cycles as well as custom programmable cycles. Once cycle is started, programmed values are locked in and cannot be changed until the cycle is completed.
- r. Decontamination cycle shall be provided for descaling chamber, piping, and accessories.

s. Top utility connections are to be provided. Piping, valves, and electrical componentry shall be accessible through access panels. Ports shall be provided on the cold, hot, and pure water lines so gauges can be installed to monitor utilities.

t. Operation:

- i. Pre-Wash: Cold water spray cycle with adjustable recirculation time.
- ii. Pulsed Enzyme: Hot water and enzyme detergent spray/soak alternating pattern with programmable intervals and duration.
- iii. Wash: Hot water and detergent solution, heated to set programmable temperature and continuously sprayed for programmable interval.
- iv. Neutralizer: Hot water heated to programmable temperature with neutralizing solution continuously sprayed for programmable interval.
- v. Rinse: Hot water heated to programmable temperature continuously sprayed for programmable interval.
- vi. Thermal Rinse: Hot water heated to programmable temperature is sprayed for programmable interval
- vii. HEPA filtered Drying: Hot filtered air at programmable temperature is recirculated over equipment for programmable duration.

u. Controls:

- i. Power-Off/Standby
- ii. Printer:
  - 1. Printer shall have capability of printing actual chamber water temperature and air temperature during Drying
  - 2. Printer shall generate a complete printout of all currently set cycles and cycle values.
  - 3. Printer shall provide a printed record of whether loads are properly rinsed at the preset temperature
  - 4. Printer shall provide a complete list of the alarm and abort in-cycle messages.

- iii. Control Panel shall consist of display window and membrane-type touch pads, and shall have the following characteristics:
  - 1. Operable on both load and unload side of equipment.
  - 2. Status indicator showing cycle status, time, temperature, warnings and messages, and shall indicated abnormal conditions which may exist when a cycle is in progress. Messages shall be complete readouts with no codes to be cross-referenced.
  - 3. Manual operation and status touch pads shall provide the ability to view available cycle menus, and to double cycle time during processing, acknowledge alarm conditions, and open or close the power chamber doors.
  - 4. PIN code access for supervisors/operators.
- iv. Emergency Stop switches shall be provided on load and unload sides of washer/disinfectors.
- v. Device shall be compatible with facilities independent monitoring equipment and building automation systems.
- vi. Remote Air Compressor
- vii. Drain Discharge Cool Down: Reduce drain water temperature at drain not to exceed 140F.
- viii. Steam Condensate Return Cool Down: Reduce condensate return temperature not to exceed 140F
- ix. Seismic Tie-Down Kit:
  - x. ProConnect Response Center: Compatible with facility equipment in use at this time.
- xi. Utility Connections:
  - 1. Steam:
    - a. ½" NPT,
    - b. 30-80 psig dynamic
    - c. Max static pressure 90 psig
    - d. Max flow rate 300 lbs/hr at 80 psi.
  - 2. Condensate Return:
    - a. ½" NPT.

- b. Peak flow rate 0.67 gal./min. with no back pressure
- 3. Air:
  - a. 1/8" NPT,
  - b. 65 static to 125 dynamic psi.
  - c. Max. flow rate 1 scfm.
  - d. Max. particle size: 40 micron.
  - e. Max particle density 10 mg/m3.
  - f. Oil concentration 25 mg/m3.
  - g. Max dewpoint for water content 45F per ISO-8573-1
- 4. Ventilation:
  - a. 3" O.D. connection.
  - b. Max. flow rate 60 scfm.
- 5. Drain:
  - a. 1 1/2" NPT CPVC male slip
- 6. Electrical
  - a. 208v, 60Hz, 3 Phase, 4 Wire
  - b. 27 Amps
- 7. Telecommunications
  - a. Coordinate with facility requirements based on selected model. Independent monitoring is required.
- B. Conveyor System: Must be compatible mechanically and electronically with existing and new washer/disinfectors (Steris Reliance Synergy SCS System). System includes:
  - 1. Conveyor Extension Module
  - 2. Semi-Automated Conveyor Module
  - 3. Return window
  - 4. Motorized Washer Tray Return
  - 5. Motorized Conveyor Module

## 2.3 CART WASHERS

- A. Interior: Stainless steel.
  - 1. Chamber Capacity: 186 cu. ft.
- B. Doors:
  - 1. Quantity: Double (Pass-thru).

- 2. Operation: Sliding Automatic.
- C. Controls: Microprocessor Based.
- D. Heat Source: Steam.
- E. Electrical Requirements: 208V / 3 phase / 60 hz / 50A.
- F. Standard Cycles: Wash, Rinse, Dry.
- G. Optional Cycles: Thermal Disinfection Rinse.
- H. Installation Options: Pit mount.
- I. Temperature:
  - 1. Wash Cycle: 120 - 180°F.
  - 2. Rinse Cycle: 180 - 194°F.
- J. Loading: Manual.
- K. Required Features:
  - 1. Sliding Doors
  - 2. External dimensions: Height 102in, Width 120in, Length 151.5in
  - 3. Chamber net usable dimensions: 106.5" L x 39.25" W x 78.75" H.
  - 4. Must be capable of washing, rinsing and drying case carts, sterilization containers, basin racks, and similar items.
  - 5. Washer must be equipped to spray carts from 360°.
  - 6. Washer must be capable of washing carts of different heights.
  - 7. Chamber doors must not drip outside of chamber when open.
  - 8. Washer must recycle wash water.
  - 9. Tracks must tilt a minimum of 8" for better water runoff.
  - 10. Washer must be flush with floor with a 5" deep pit.
  - 11. Total cycle time: approx. 7 minutes.
  - 12. Air exhaust must be vented.
  - 13. Washer must include stainless steel panels to cover opening from wall to wall, and floor to ceiling, on both the clean and decontam sides.
  - 14. Final rinse temperature: > 95° Celsius.
  - 15. Water consumption must not exceed 11 gallons per load.
  - 16. Must have a minimum of two emergency stops inside chamber and two on the outside.
  - 17. Maximum heat transfer to the room must not exceed 800W on each side.
  - 18. External noise level must be less than 70 dB(A).
  - 19. Washer must be controlled by a microprocessor with program parameters adjustable by the end user.

20. Cart washer shall use a tank wash system to reduce water use and include the ability to automatically empty and refill the tank on a daily basis

#### **2.4 STERILE DRYING CABINETS**

- A. Chamber:
  - 1. Interior: Stainless Steel.
  - 2. Capacity: Up to 10 Endoscopes.
  - 3. Side Venting.
- B. Doors:
  - 1. Quantity: 2 Double Doors.
  - 2. Operation: Automatic (timer)
  - 3. Configuration: Pass Through.
- C. Loading: Manual.
- D. Heat Source: Electric
  - 1. Cabinet Temperature: Adjustable up to 158 degrees F.
  - 2. Standard Drying Time: Up to 120 minutes.
- E. Cabinet Filtration: HEPA filtered air through chamber and internal endoscope channels. Ventilation to be through side of cabinet.
- F. Air Flow Monitoring: Constant.
- G. Electrical Requirements: 120V.

#### **2.5 STEAM STERILIZER:**

- A. Product Features: Basis of Design: Steris Amsco Evolution Steam Sterilizer to match existing, or equal.
  - 1. Right Hand hinged doors, compatible with existing sterilizers (AMSCO Evolution NA Medium Steam Sterilizer)
  - 2. Plumbing components mounted to free-standing, modular rack.
  - 3. PC-based control system
  - 4. Touch-screen display and controls on equipment face
  - 5. Integral printer
  - 6. Standard communication interface with most PC compatible peripheral devices.
  - 7. Automatic check of control program and cycle data.
  - 8. Pre-vacuum type operation
  - 9. Recessed door
  - 10. ProConnect response center
- B. Standards:



1. ASME VIII, Div. 1 for unfired pressure vessels. Provide ASME Form U-1. Device shall be constructed to withstand working pressure of 45 psig.
2. UL Standard 61010-1
- C. Chamber sized to allow for use of existing rack/tray system.
- D. Automatic door, with fast-operating, low-effort manual lock mechanism. Provide interlock to prevent possibility of cross-contamination.
- E. Control system shall provide printed record of all calibration data for verification to current readings.
- F. Utilities Conservation Features:
  1. Resistive Thermal Detectors (RTD) shall be installed for temperature control and conservation of utilities. Temperature shall be monitored at chamber drain line, within jacket space, and within chamber. RTDs shall provide accurate control inputs and readouts throughout entire cycle.
  2. Electronic water saving control to minimize water used in condensing exhausted chamber steam and condensate.
  3. Automatic utilities start-up/shutdown shall be programmed to activate at the end of any designated cycle or time of day. When activated, system shall automatically shut off all utility valves, conserving steam and water usage. Sterilizer utilities shall be restarted either by programmed time or manual operation.
  4. Insulation sleeve shall be fitted around exterior of the sterilizer vessel. Insulation shall be asbestos and chloride free, silicone impregnated, oil & water resistant.
  5. 2 Stage vacuum pump shall be supplied to pull chamber to specific vacuum levels.
- G. Processing Cycles: Pre-programmed cycles validated to AAMI/ANSI ST-8. Additional cycles shall be programmable to specific facility standards.
  1. Prevacuum Cycles: for efficient, high-volume processing of heat and moisture stable materials. These process incorporate a series of vacuum/pressure pulses to condition the load prior to sterilization.
  2. Gravity Cycles:
  3. Steam Flush Pressure Pulse:
  4. Testing Cycles:
- H. Control System

1. System shall monitor and control all sterilizer operations and functions. Preprogrammed and operator programmable cycles shall be operable from operator-accessible control functions by touch screen Operator interface control panel, on the load end of the sterilizer. Non-operating End Control Panel shall include displays found on Primary control panel, as well as emergency stop.
  2. Printer shall provide documentation at beginning and end of each cycle recording all pertinent information required to verify proper execution of the cycle.
- I. Construction:
1. Shell assembly shall be Stainless Steel Type 316L, welded double-walled sterilizer vessel. Pressure rating to 45 psig min.
  2. Drain system shall be designed to prevent pollutants from entering into the water supply system.
  3. Sterilizer shall be piped, valved, and trapped to receive building supplied steam delivered at 50-80 psig dynamic.
- J. Utility Connections:
1. Drain: 2" ODT drain terminal
  2. Electric: Control and Vacuum PumpL: 208-240 volt, 3-phase, 12 Amps/phase. 16A breaker.
  3. House Steam: ¾" NPT, 50-80 psig dynamic, condensate free, 97%-100% vapor quality.
  4. Water: ¾" NPT, 20-50 psig dynamic. 59F max. temperature
  5. Compressed Air: ¾" NPT, 80-120 psig, oil-free, dehumidified, 3 cfm.

## **2.6 ETHYLENE-OXIDE ABATOR**

- A. Must be compatible with existing 3M Steri-Vac Model 50 System.
1. 99.9% conversion efficiency, for greater than 100ppm concentration. 99.0% for concentrations less than 100ppm.
  2. Abator shall have programmable logic controller to monitor system functions throughout the process. EO flow to the unit is prohibited until the catalyst bed reaches operating temperature. The oxidation process shall be continuously monitored to ensure that oxidation stays within predetermined temperature ranges.
  3. Airflow confirmation shall precede electrical heating element activation. Built in shut down delay shall allow blower to cool internal components after operation.

4. Device shall be internally wired and complete.

**B. Vent Accessories:**

1. Inlet Vent: Ethylene oxide vent pipe connection for vent pipe connection to sterilizer.
2. Outlet Vent: Exhaust discharge connection. Provide 3 way blender exhaust discharge fitting with exhaust duct connection to mix high temperature abator discharge with room air for low temperature abator exhaust.
3. Auxiliary Vent: Ethylene oxide emergency vent pipe connection for vent pipe connection to outdoors.

**2.7 ETHYLENE-OXIDE (ETO) MONITORING STATIONS**

**A. System Components:**

1. Electro Chemical Sensors Range 0-100 PPM (EtO/organic vapor).
2. Pre-filter to allow for greater specificity.
3. Supervisory panel where readings can be taken.
4. Alarm and strobe device (audible and visual alarm).
5. Second alarm for notification (Police, Fire Dept, etc.).
6. Provide remote monitoring of the EtO monitoring system via the DDC control system. Coordinate interface with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**2.8 DETERGENT DISPENSING SYSTEM**

- A. Configuration: Wall Mounted.
- B. Controls: Microprocessor or PC Based.
- C. Dispensing Options: Enzymatic Solution, Detergent
- D. Electrical Requirements: 120V.

**2.9 WATER FILTRATION SYSTEM**

- A. System to filter and de-ionize water for use in cart washers, instrument washers, and steam sterilizers.
- B. Entire system to be provided and installed by one vendor.
- C. All parts to be from the same manufacturer.
- D. Vendor to warrantee performance of entire system.

**2.10 STEAM GUN**

- A. Wall-mounted steam gun utilizing facility supplied steam.
- B. Steam gun is provided with a 10' high pressure steam hose, 10' detergent hose, detergent tank, two nylon brushes, and one stainless steel brush.

- C. Provides choice of steam only, steam and detergent, hot water and detergent, and hot water only.
- D. For use to clean moisture-resistant items that otherwise might require hand scrubbing.

## **2.11 AIR GUNS**

- A. Fully assembled, self-storing polyurethane blowing unit.
  - 1. Standard version with max. dynamic blowing pressure.
  - 2. Include air shield to protect user from blowback.
  - 3. Working pressure: 10 bar.
  - 4. Working temperature range: -15 to +40 degrees C.

## **2.12 STERILIZER-ENCLOSURE PANELS (MODULAR WALLS)**

- A. Design and custom fabricate to conceal from view body, wiring, piping, and other appurtenances, and to confine water vapor, gases, and heat in the enclosed area:
  - 1. Size panels and support members to extend from floor to finished ceiling.
- B. Panels: Fabricate panels of not less than 1.27 mm (0.050-inch) thick stainless steel, with corners welded. Insulate with 13 mm (1/2-inch) moisture-resistant, sound-deadening, material bonded to surface of back side.
- C. Support Columns: Fabricate of not less than 1.52 mm (0.060 inch) thick, stainless-steel tubing, not less than 38 mm (1-1/2 inches) square, with mounting plates welded to top and bottom.
  - 1. Location: At each side of doors and at each vertical panel extending from floor to finished ceiling.
- D. Louvers: Stainless steel, located in panels above sterilizer doors, and with minimum clear opening area equal to 76 sq. mm/mm (3 sq. in./in.) of sterilizer width.
- E. Canopies: Locate above ethylene-oxide sterilizer doors.
  - 1. Securely attach canopies to modular wall panels to produce a tight fit.
  - 2. Join canopies, front and side panels by welding. Fabricate of same material and finish as modular wall panels.
  - 3. Apply moisture- and corrosion-resistant coating on interior surfaces.
  - 4. Type: Sloping.
  - 5. Overhang: Overhang sterilizer doors a minimum of 305 mm (12 inches).

6. Coordination with Air-Intake: Include air-intake opening in modular wall panel within canopy, sized to meet airflow requirements indicated on drawings.
- F. Louvered Doors: Fabricated from not less than 9.65 mm (0.38 inch) thick stainless steel; double pan construction; with internal stiffeners and sound-deadening insulation.
  1. Equip door with heavy-duty hinges and locks.
  2. Center louvers and locate them within 152 mm (6 inches) of bottom of doors.
  3. Size louvers to produce clear opening of not less than 25 sq. mm/mm (1 sq. inch/inch) of sterilizer or aerator width.
  4. Equip with spring-hinged, non-louvered, access doors at wall openings above rack return conveyor.
- G. Scribe Strips: Stainless-steel closures to fit assembly to wall or ceiling.
  1. Maximum Width: 102 mm (4 inches). Use panels to close spaces greater than 102 mm (4 inches).
- H. Finish: No. 4 finish (bright, directional polish) complying with NAAMM's "Metal Finishes Manual for Architectural and Metal Products."Finish after welding.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install sterilizers according to manufacturer's written instructions.
- B. Coordinate installation with related mechanical and electrical work. Provide cutouts and openings for plumbing and electrical work as indicated or as required by trades involved.
- C. Relocated equipment must meet manufacturer's requirements for new installation.

#### **3.2 TESTS**

- A. Field test installed equipment after water and steam systems are pressurized for proper operation.
  1. Operate each unit for six hours through repeated full cycles. During and after testing, there shall be no evidence of leaks, overheating, electrical failure, or other symptoms of failure.
  2. For units that fail testing, make adjustments and corrections to installation, or replace equipment, and repeat tests until equipment complies with requirements.

### 3.3 PROTECTING AND CLEANING

- A. Protect equipment from dirt, water, and chemical or mechanical injury during the remainder of the construction period.
- B. At the completion of work, clean equipment as required to produce ready-for-use condition.

### 3.4 INSTRUCTIONS

- A. Instruct personnel and transmit operating instructions in accordance with requirements in specification Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training must be provided by the manufacturer or installer.

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SECTION 12 31 00  
MANUFACTURED METAL CASEWORK

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies metal casework and related accessories, including base cabinets, wall cabinets, and full height cabinets.
- B. Items specified in this section:
  - 1. Laboratory and Hospital Casework:
  - 2. Stainless Steel worktops, frames, and legs
  - 3. Adjustable Height Clean Up Counters.
  - 4. Double-Bowl Adjustable Height Endoscope Preprocessing Sink.
  - 5. Rolling Table w/ shelf.
  - 6. Wall Mounted Shelving.
  - 7. High Density Shelving.

**1.2 RELATED WORK**

- A. Steel tops and frames: Metal Fabrications 05 50 00
- B. Color of casework finish: Color and Material Legend.
- C. Electrical Components: Division 26, ELECTRICAL.

**1.3 QUALITY ASSURANCE**

- A. Approval by Contracting Officer of proposed manufacturer, or suppliers, will be based upon submission by Contractor certification that, manufacturer regularly and presently manufactures casework specified as one of their principal products.
- B. Installer has technical qualifications, experience, trained personnel, and facilities to install specified items.
- C. Furnish supervision of installation at construction site by a qualified technician regularly employed by casework installer.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
  - 1. Manufacturer's Certificate of qualifications specified and finish on casework.
  - 2. Contractor's Certificate of installer's qualifications specified.
  - 3. Safety glass meets requirements of ANSI Standard Z97.1.



C. Manufacturer's Literature and Data:

1. Brochures showing name and address of manufacturer, and catalog or model number of each item incorporated into the work.
2. Manufacturer's illustration and detailed description.
3. List of deviations from contract specifications.
4. Locks, each kind

D. Shop Drawings (1/2 Full Scale):

1. Showing details of construction, including kinds of materials and finish, hardware, accessories and relation to finish of adjacent construction, including specially fabricated items or components.
2. Fastenings and method of installation.
3. Location of service connections and access.

E. Samples:

1. Metal plate, 150 mm (six inch) square, showing chemical resistant finish, in each color.
2. One complete casework assembly, including cabinet(s) with drawers and cupboard.
3. One glazed sliding door with track and pertinent hardware. A complete cabinet may be submitted to fulfill this requirement.
4. Cabinets for subsequent installation may be submitted for above requirements.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Carbon Structural Steel

A167-99(R 2009).....Stainless and Heat-Resisting Chromium Steel  
Plate Sheet and Strip

A283/A283M-03(R 2007)...Low and Intermediate Tensile Strength Carbon  
Steel Plates

A568/A568M-09.....Steel, Sheet, Carbon and High-Strength, Low-  
Alloy Hot-Rolled and Cold-Rolled, General  
Requirements

A794/A794M-09.....Standard Specification for Commercial Steel  
(CS), Sheet, Carbon (0.16% Maximum to 0.25%  
Maximum) Cold Rolled

- B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- C1036-06.....Flat Glass
- C. American National Standard Institute:  
Z97.1-09.....Safety Glazing Material used In Buildings
- D. Builders Hardware Manufacturers Association (BHMA):  
A156.1-06.....Butts and Hinges  
A156.9-10.....Cabinet Hardware  
A156.5-10.....Auxiliary Locks and Associated Products  
A156.11-10.....Cabinet Locks  
A156.16-02.....Auxiliary Hardware
- E. American Welding Society (AWS):  
D1.1-10.....Structural Welding Code Steel  
D1.3-08.....Structural Welding Code Sheet Steel
- F. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-505-06 Series...Metal Finishes Manual
- G. U.S. Department of Commerce, Product Standard (PS):  
PS 1-95.....Construction and Industrial Plywood
- H. Federal Specifications (Fed. Spec.):  
FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle  
Knurled, Welding and Single Ball Seat  
A-A-55615.....Shield, Expansion; Nail Expansion (Wood Screw  
and Lag Bolt Self-Threading Anchors)

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Sheet Steel:
1. ASTM A794, cold rolled, Class 1 finish, stretcher leveled.
  2. Other types of cold rolled steel meeting requirements of ASTM A568 may be used for concealed parts.
- B. Structural Steel: ASTM A283 or ASTM A36.
- C. Stainless Steel: ASTM A167, Type 302B.
- D. Glass:
1. ASTM C1036 Type I, Class 1, Quality q3,
  2. For Doors: 6 mm (1/4 inch) thick; except where laminated glass is shown.
  3. For shelves: Either 6 mm (1/4 inch) or 9 mm (3/8 inch) thick.

E. Laminated Glass: Fabricate of two sheets of 3 mm (1/8 inch) thick clear glass, laminated together with a 1.5 mm (0.060 inch) thick vinyl interlayer, to a total overall thickness of 8 mm (5/16 inch).

F. Glazing Cushions:

1. Channel shaped, of rubber, vinyl or polyethylene plastic, with vertical flanges not less than 2 mm (3/32 inch) thick and horizontal web 3 mm (1/8 inch) thick.
2. Flanges may have bulbous terminals above the glazing heads or terminate flush with top of beads.

G. Plywood:

1. Prod. Std. PS 1, seven ply, interior.
2. Where both sides are exposed, use Grade AA.
3. Grade AB for other uses.

H. Fasteners:

1. Exposed to view, chrome plated steel or stainless steel, or finished to match adjacent surface.
2. Use round head or countersunk fasteners where exposed in cabinets.
3. Expansion Bolts: Fed Spec. A-A-55615. Do not use lead or plastic shields.
4. Nuts: Fed Spec FF-N-836. Type III, Style 15 where exposed.
5. Sex Bolts: Capable of supporting twice the load.

## **2.2 MANUFACTURED PRODUCTS**

- A. When two or more units are required, use products of one manufacturer.
- B. Manufacturer of equipment assemblies, which include components made by other, shall assume complete responsibility for the final assembled unit.
- C. Constituent parts which are alike, use products of a single manufacturer.

## **2.3 CASEWORK FABRICATION**

A. General:

1. Welding: Comply with AWS Standards.
2. Reinforce with angles, channels, and gussets to support intended loads, notch tightly, fit and weld joints.
3. Constructed of sheet steel, except where reinforcing required.

B. Minimum Steel Thickness:

0.89 mm (0.035 inch) (20 gage)	Drawer fronts, backs, bodies, closure plates or scribe and filler strips less than 75 mm (three inches) wide, sloping top, shelf reinforcement channel and shelves. Toe space or casework soffits and ceilings under sloping tops.
1.20 mm (0.047 inch) (18 gage)	Base pedestals, casework top sides, back, and bottom panels, closure scribe and filler strips 75 mm (three inches) or more. Reinforcement for drawers with locks. Tables legs, spreaders and stretchers, when fabricated of cold rolled tubing. Metal for desks; except legs and aprons. Door exterior and interior panels, flush or glazed. Cross rails of base units. Front bottom rails, back bottom rails; rails may be 1.49 mm (0.059 inch) (16 gage) thick. Uprights or posts. Top corner gussets.
1.49 mm (0.059 inch) (16 gage)	Aprons, apron division, reinforcing gussets, table legs, desk legs and aprons, spreaders and stretchers when formed without welding. Toe base gussets, drawer slides, and other metal work. Front top rails and back rails except top back rails may be 1.2 mm (0.047 inch) (18 gage) thick.
1.88 mm (0.074 inch) (14 gage)	Drawer runners door tracks.
2.64 mm (0.104 inch) (12 gage)	Base unit bottom corner gussets and leg sockets.
3 mm (0.12 inch) (11 gage)	Reinforcement for hinge reinforcement inside doors and cabinets.

C. Casework Construction:

1. Welded assembly.
2. Fabricate with enclosed uprights or posts full height or width at front, include sides, backs, bottoms, soffits, ceilings under sloping tops, headers and rail, assembled to form an integral unit.
3. Form sides to make rabbeted stile 19 to 28 mm (3/4 to 1-1/8 inch) wide, closed by channel containing shelf adjustment slots.
4. Make bottom of walls units flush, double panel construction.
5. Make top and cross rails of "U" shaped channel.
6. Provide enclosed backs and bottoms in cabinets, including drawer units.
7. Provide finish panel on exposed cabinet backs.

8. Do not use screws and bolts in construction or assembly of casework, except to secure hardware, applied door stops, accessories, removable panels and where casework is required to fastened end to end or back to back.
  9. Fabricate casework, except benches, and desks with finished end panels.
  10. Close flush exposed soffits of wall hung shelving, knee spaces in counters, and toe spaces at bases.
  11. In base units with sinks provide one piece, lowered backs.
  12. In base units with doors provide removable backs.
  13. Provide built-in raceways or tubular or channel shaped members of casework for installation of wiring and electric work. Mount junction boxes on rear of cabinets, Electric work is specified in electrical sections of specifications.
  14. Provide reinforcing for hardware.
  15. Size Dimensions:
    - a. Used dimensions shown or specified within tolerances specified.
    - b. Tolerance:
      - 1) Depth: 325 mm (13 inches) in lieu of 300 mm (12 inches), 450 mm (18 inches) in lieu of 400 mm (16 inches), except wall hung units above counter. 525 mm (21 inches) to 600 mm (24 inches) in lieu of 550 mm (22 inches).
      - 2) Width: Minus 25 mm (one inch).
      - 3) Height: 25 mm (one inch) plus or minus for wall hung cabinets and counter mounted cabinets, excluding sloping tops. 25 mm (one inch) plus for floor standing cabinets, excluding base and sloping tops. Full height cabinets shown back to back same height.
      - 4) Manufacturer's tolerance for the same length, depth or height: Not to exceed 1.58 mm (0.0625 inches).
- D. Base Pedestals:
1. Provide adjustable leveling bolts accessible through stainless steel plugs, or notch in the base concealed when resilient base is applied.
  2. Except where flush metal base is shown, provide toe space at front recessed 75 mm (3 inches).
- E. Doors:
1. Hollow metal type, flush and glazed doors not less than 16 mm (5/8 inch) thick.

2. Fabricate flush metal doors of two panels formed into pans with corners welded and ground smooth. Provide flush doors with a sound deadening core.
3. Fabricate glazed metal doors with reinforced frame and construct either from one piece of steel, or have separate stiles and rails mitered and welded at corners, and welds ground smooth.
  - a. Secure removable glazing members with screws to back of doors.
  - b. Install glass in rubber or plastic glazing channels.
4. Provide sheet steel hinge reinforcement inside doors.
5. Sliding doors: Provide stops to prevent bypass.
6. Doors removable without use of tools except where equipped with locks.

F. Drawers:

1. Drawer fronts flush hollow metal type not less than 16 mm (5/8 inch) thick with sound deadening core. Fabricate of two panels formed into pans. Weld and grind smooth corners of drawer fronts.
2. Form bodies from one piece of steel, weld to drawer front.
3. Provide reinforcement for locks and provide rubber bumpers at both sides of drawer head to cushion closing.
4. Equip with roller suspension guides.

G. Sloping Tops:

1. Provide sloping tops for casework where shown.
2. Where ceilings interfere with installation of sloping tops. Provide filler plates as specified.
3. Omit sloping tops or filler plates whenever ceiling material is turned down and furred-in at face of casework.
4. Provide exposed ends of sloping tops with flush closures.
5. Fasten sloping tops with sheet metal screws inserted from cabinet interior; space fastener as recommended by manufacturer.

H. Shelves:

1. Capable of supporting an evenly distributed minimum load of 122 kg/m<sup>2</sup> (twenty-five pounds per square foot) without visible distortion.
2. Flange shelves down 19 mm (3/4 inch) on edges, with front and bearing edges flanged back 13 mm (1/2 inch).
3. For shelves over 1050 mm (42 inches) in length and over 300 mm (12 inches) in depth install 38 mm by 13 mm by 0.9 mm (1-1/2 x 1/2 x 0.0359 inch) thick sheet steel hat channel reinforcement welded to

- underside midway between front and back and extending full length of shelf.
4. Weld shelves to metal back and ends unless shown adjustable.
  5. Provide means of positive locking shelf in position, and to permit adjustment without use of tools.
- I. Undercounter Table and Bench Frames:
1. Using welded construction.
  2. Open frame type with aprons and legs when required.
  3. Aprons:
    - a. Channels shaped welded at corners, with leg sockets and reinforcing triangular corner gussets welded in corners.
    - b. Pierce sockets to receive leg bolts and notch gussets to receive legs.
    - c. Upper flange perforated or slotted to receive screws at 200 mm (8 inch) centers, and back channels when installed against wall. Size slots for 6 mm (1/4 inch) anchor bolts.
    - d. Pierce aprons to receive drawer formation, rail at top of drawer opening. Install channel shaped apron division welded at ends, 762 mm 30 inches apart to front and back aprons, or at each side of drawer.
    - e. Fabricate metal components from sheet steel.
      - 1) Use 1.5 mm (0.0598 inch) thick sheet for gussets and channel aprons.
      - 2) Use 1.2 mm (0.0478 inch) thick sheet for other items.
    - f. At knee space, provide exposed metal sides and metal closure plate for soffit. Where shown at knee space, provide exposed metal back secured with continuous angle closures at both side.
  4. Legs:
    - a. Cold rolled tubing or 1.5 mm (0.0598 inch) formed steel.
    - b. Leveling-anchoring device at floor.
    - c. Stud bolt at top for attachment to leg socket.
  5. Leg Braces:
    - a. Tables and benches not anchored to walls.
    - b. Brace back against front legs near bottom with steel angle, channel or tubular braces.
    - c. Fasten braces together with steel straps.
  6. Leg Shoes:

- a. Fit laboratory casework legs at bottom with either stainless steel, aluminum, or chromium plated brass shoes, not less than 25 mm (one inch) in height.
  - b. Fit other legs with a movable molded vinyl shoe 100 mm (four inches) high and coved at bottom.
- J. Closures and Filler Strips at Pipe Spaces:
- 1. Flat steel strips or plates.
  - 2. Openings less than 200 mm (8 inches) wide: 1.2 mm (0.047 inch) thick.
  - 3. Openings more than 200 mm (8 inches wide 0.9 mm (0.359 inches) wide.

## **2.4 ACCESSORIES**

- A. Card or Label Holders for Shelves:
- 1. Fabricate of 0.6 mm (0.0239 inch) thick steel approximately 125 mm (five inches) long, or continuous where shown, having top and bottom edges bent over on face and welded to shelf.
  - 2. Finish exposed surfaces in same color as shelf.
- B. Labels Holders for Doors and Drawers:
- 1. Cast or wrought brass or aluminum, 50 mm (2 inch) by 88 mm (3-1/2 inch).
  - 2. Fasten to casework as recommended by manufacturer.

## **2.5 HARDWARE**

- A. Factory installed.
- B. Exposed hardware, except as specified otherwise, satin finished chromium plated brass or nickel plated brass or anodized aluminum.
- C. Cabinet Locks:
- 1. Where locks are shown.
  - 2. Locked pair of hinged door over 900 mm (36 inches) high:
    - a. ANSI/BHMA A156.5, similar to E0261, Key one side.
    - b. On active leaf use three-point locking device, consisting of two steel rods and lever controlled cam at lock, to operate by lever having lock cylinder housed therein.
    - c. On inactive leaf use dummy lever of same design.
    - d. Provide keeper holes for locking device rods and cam.
  - 3. Door and Drawer: ANSI/BHMA A156.11 cam locks.
    - a. Drawer and Hinged Door up to 900 mm (36 inches) high: E07261.
    - b. Pin-tumbler, cylinder type lock with not less than four pins. Disc tumbler lock "duo A" with brass working parts and case, as manufactured by Illinois Lock Company are acceptable.
    - c. Sliding Door: E07161.



4. Key locks differently for each type casework and master key for each service
  - a. Provide two keys per lock.
  - b. Provide six master keys per service.
4. Marking of Locks and Keys:
  - a. Name of manufacturer, or trademark which can readily be identified legibly marked on each lock and key change number marked on exposed face of lock.
  - b. Key change numbers stamped on keys.
  - c. Key change numbers to provide sufficient information for manufacturer to replace key.
- D. Cabinet Hardware: ANSI BHMA A156.9.
  1. Door/Drawer Pulls: B02011.
    - a. One for drawers up to 575 mm (23 inches) wide.
    - b. Two for drawers over 575 mm (23 inches) wide.
    - c. Sliding door flush pull, each door: B02201.
  2. Door in seismic zones: B03352.
    - a. Do not provide thumb latch on doors equipped with three point locking device.
    - b. Use lever operated two point latching device on paired doors over 900 mm (36 inches) high if three point locking or latching device is not used.
  3. Cabinet Door Catch:
    - a. Install at bottom of wall cabinets, top of base cabinets and top and bottom of full height cabinet doors over 1200 mm (48 inches).
    - b. Omit on doors with locks.
  4. Drawer Slides:
    - a. Use B05051 for drawers over 150 mm (6 inches) deep.
    - b. Use B05052 for drawers 75 to 150 mm (3 to 6 inches) deep.
    - c. Use B05053 for drawers less than 75 mm (3 inches) deep.
  5. Butt Hinges:
    - a. B01351, minimum 1.8 mm (0.072 inch) thick chrome plated steel leaves.
    - b. Minimum 3.5 mm (0.139 inch) diameter stainless steel pins.
    - c. Full mortise type, five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.

- d. Two hinges per door except use three hinges on doors 1200 mm (48 inches) and more in height. Use stainless steel leaves for tilting bin doors.
- f. Do not weld hinges to doors or cabinets.
- 6. Pivot hinges: ANSI/BHMA A156.1 A875B.
- 7. Shelf Supports:
  - a. install in casework where adjustable shelves are noted.
  - b. Adjustable Shelf Standards: B04061 with shelf rest B04081.
  - c. Vertical Slotted Shelf Standard: B04102 with shelf brackets B04112 sized for shelf depth.
- 8. Sliding Doors:
  - a. Doors supported by two ball bearing bronze or nylon rollers or sheaves riding on a stainless steel track.
  - b. Sliding Door Tracks: B07093. Plastic tracks not acceptable.
  - c. Doors restrained by a nylon, polyvinylchloride, or stainless steel guide at opposite end.
- 9. Auxiliary Hardware: ANSI A156.16.
- 10. Door silencers: L03011 or L03031.
  - a. Install two rubber bumpers each door.
  - b. Silencers set near top and bottom of jamb.
- 11. Closet Bar: L03131 chrome finish of required length.

## 2.6 METAL FINISHES

- A. Comply with NAAMM 500 series and as specified.
- B. Steel Cabinets including Closures and Filler Strips:
  - 1. Acid resisting finish except hardware and stainless steel.
  - 2. After fabrication of cabinet submerge in a degreasing bath, and thoroughly rinse to remove dirt and grease, and other foreign matter.
  - 3. Apply non-metallic phosphate coating, then finish with baked-on acid resisting enamel not less than one mil thick.
  - 4. Finish resistant to action of the following reagents when 10 drops (0.5 cm<sup>3</sup>) are applied to the surface and left open to the atmosphere for period of one hour.

Hydrochloric Acid 37 percent	Ethyl Alcohol
Phosphoric Acid 75 percent	Methylethyl Keytone
Sulfuric Acid 25 percent	Acetone
Glacial Acetic Acid	Ethyl Acetate
Sodium Hydroxide 10 percent	Ethyl Ether
Sodium Hydroxide (concentrated)	Carbon Tetrachloride
Ammonia Hydroxide (concentrated)	Xylene
Hydrogen Peroxide 5 percent	Phenol 85 Percent
Formaldehyde 37 percent	

5. Color of finish is specified in Color and Material Legend, and Room Finsh Schedule.

C. Stainless Steel: Mechanical finish No. 4 on sheet except No. 7 on tubing.

#### 2.7 DISPENSING TRAYS AND BINS

- A. Design trays and bins to fit cabinets where shown.
- B. Fabricate of steel, polypropylene, fiberglass reinforced polyester resin, or other suitable material.
- C. Lock securely in place without the use of tools.
- D. Fit at angle to provide gravity feed where shown.
- E. Dispensing Trays:
  - 1. Equip trays with two longitudinal dividers adjustable to three position.
  - 2. Approximate dimensions: 150 mm (6 inches) in width 75 mm (3 inches) in depth, and length to suit cabinets depth furnished.
- F. Dispensing Bins:
  - 1. Open front, except for retaining rim.
  - 2. Approximate dimensions: 150 mm (6 inches) in width, 125 mm (5 inches) in depth, and length to suit cabinets furnished.

#### 2.8 ELECTRICAL FIXTURES

- A. Comply with requirements of Division 26 - ELECTRICAL specifications for fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles, included with casework.
- B. Suitable for use with electrical system specified and shown.
- C. Factory install in casework.

#### 2.9 BASE, BULK STORAGE

- A. Reinforce decking to support 2440 Kg/M<sup>2</sup> (500 pounds per square foot) evenly distributed over entire unit.

B. Fabricate of not less than 1.88 mm thick (0.074 inch) steel channels and sheet.

C. Fabricate to align with toe space of adjacent cabinets.

**2.10 SUSPENSION SYSTEM FOR MEDICAL INSTRUMENT STORAGE DRAWERS:**

A. Suspension system shall provide for independent suspension of interchangeable under-counter cabinets and of countertops. Provide for removal or exchange of under counter cabinets of various heights, widths and types, and for vertical adjustment of counter tops to heights indicated on drawings.

B. Suspension Frames: Fabricate of 32 mm (1-1/4 inch square) or 25 mm (1 inch) x 38 mm (1-1/2 inch) rectangular, 2.6 mm (0.104 inch) (12 gauge) steel tubing welded to form full rectangle. Provide integral, adjustable leveling device in steel leg with non marring foot cap.

C. Mounting channels and support frames shall allow for pipe chases and service channels when required.

D. Cabinets to have an 1.49 mm (0.059 inch) steel shaped form welded across entire width of back to engage continuous slot in wall mounting channel. Two fastening devices through case stile at front shall provide final positive location and locking of case in position.

E. All construction materials that are exposed shall be painted.

**2.11 WHEELED CARRIER**

Provide a wheeled carrier to facilitate installation, removal, and transport of interchangeable cases as part of the interchangeable laboratory furniture system.

**2.12 ROLLING TABLE WITH SHELF**

Basis of Design: Blickman's Howard Instrument table with shelf, 6'w x 2'd x 3'h. See details A4/AE720 for additional information.

**2.13 CUSTOM FABRICATED CLEAN UP COUNTERS:**

See Details on AE720 for dimensions and details.

**2.14 HIGH DENSITY SHELVING**

Basis of Design: Metro "Top Track" High Density Storage Systems.

Features include mobile shelving units on castors with a top mounted guide track between fixed end units.

**PART 3 - EXECUTION**

**3.1 COORDINATION**

A. Before installing casework, verify wall and floor surfaces covered by casework have been finished.

- B. Verify location and size of mechanical and electrical services as required.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.

### **3.2 FASTENINGS AND ANCHORAGE**

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 300 mm (12 inches) on center with minimum of three fasteners in 900 or 1200 mm (three or four foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end anchor together at top and bottom of sides at front and back. Where units are back to back anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown or specified, show on shop drawings proposed fastenings and method of installation.

### **3.3 CLOSURES AND FILLER PLATES**

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.
- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
  - 1. Secure filler plates to casework top members, unless shown otherwise.

2. Secure filler plates more than 150 mm (six inches) in width top edge to a continuous 25 by 25 mm (one by one inch) 0.889 mm thick steel formed steel angle with screws.
3. Anchor angle to ceiling with toggle bolts.
- C. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- D. Paint closure strips and fillers with same finishes as cabinets.
- E. Caulk and seal laboratory furniture as specified in Section 07 92 00, JOINT SEALANTS.

#### **3.4 CABINETS**

- A. Install in available space; arranged for safe and convenient operation and maintenance.
- B. Align cabinets for flush joints except where shown otherwise.
- C. Install cabinets level with bottom of wall cabinets in alignment and tops of base cabinets aligned.
- D. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- E. Plug Buttons:
  1. Install plug buttons in predrilled or prepunched perforations not used.
  2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.

#### **3.5 PROTECTION TO FIXTURES, MATERIALS, AND EQUIPMENT**

- A. Tightly cover and protect cabinets against dirt, water chemical or mechanical injury.
- B. Thoroughly clean interior and exterior of cabinets, at completion of all work.

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**SECTION 12 32 00**  
**MANUFACTURED WOOD CASEWORK**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.
- B. Where shown, provide plastic laminate casework items as follows:
  - 1. Base and Wall Cabinets and countertops as shown on drawings and indicated on Room Finish Schedule and Color and Material Legend.

**1.2 RELATED WORK**

- A. Custom Casework: Section 06 20 00, FINISH CARPENTRY.
- B. Color and Finish of Plastic Laminate: Color and Material Legend
- C. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section `01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - Sinks, trim and fittings.
  - Locks for doors and drawers
  - Adhesive cements
- C. Samples:
  - Counter top, plastic laminate, 150 mm (six inch) square
  - Wood Face Veneer or Hardwood Plywood
- D. Shop Drawings (1/2 full size):
  - 1. All casework, showing details of construction, including materials, hardware and accessories.
  - 2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.



3. Fastenings and method of installation.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99 (R2004).....Stainless and Heat-Resisting chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-07.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
  - C1036-06.....Flat Glass
- C. Composite Panel Association (CPA):
  - A208.1-99.....Particleboard
- D. U.S. Department of Commerce Product Standards (Prod. Std):
  - PS1-95.....Construction And Industrial Plywood
- E. Hardwood, Plywood and Veneer Association (HPVA):
  - HP.1-04.....Hardwood and Decorative Plywood
- F. Architectural Woodwork Institute (AWI):
  - Architectural Woodwork Quality Standards, Guide Specifications Quality Certification Program - 1999
- G. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Fixture Fittings
- H. National Electrical Manufacturers Association (NEMA):
  - LD3-05.....High Pressure Decorative Laminates
  - LD3.1-95.....Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates
- I. Hardwood Plywood and Veneer Association
  - HP-1.....Hardwood and Decorative Plywood

## PART 2 - PRODUCTS

### 2.1 PLYWOOD

HPVA HP-1, Premium Grade

### 2.2 PLASTIC LAMINATE:

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.

1. Plastic laminate clad plywood or particle board.
2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

### **2.3 PLYWOOD, SOFTWOOD**

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

### **2.4 PARTICLEBOARD**

CPA A208.1, Type 1, Grade 1-M-3.

### **2.5 RUBBER OR VINYL BASE**

Straight (for carpet), cove (for resilient floor); 100 mm (4 inch) high, 3 mm (1/8 inch) thick, flexible to conform to irregularities in walls, partitions and floors.

### **2.6 PLUMBING FIXTURES**

ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

### **2.7 GLASS: ASTM C1036**

For Doors: Type I, Class 1, Quality q4.

### **2.8 SOLID WOOD**

Wood required for edge banding, moldings, and legs shall be of same species as wood face veneer.

### **2.9 SHEET STEEL**

ASTM A1008.

### **2.10 STAINLESS STEEL**

ASTM A167, with No. 4 finish.

### **2.11 HARDWARE**

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
  1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
  2. The key change number marked on the exposed face of lock, and also stamped on each key.

3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.

C. Hinged Doors:

1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

D. Door Catches:

1. Friction or Magnetic type, fabricated with metal housing.
2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.

E. Locks:

1. Cylinder type pin tumbler.
2. Equip doors and drawers where shown with locks.

F. Drawer and Door Pulls:

Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.

G. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides shall have positive stop.
3. Equip drawers with rubber bumpers.

H. Sliding Doors:

1. Each door shall be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and shall be restrained by a nylon or stainless steel guide at the opposite end.
2. Plastic guides are not acceptable.
3. Each door shall have rubber silencers set near top and bottom of each jamb.

I. Shelf Standards (Except For Fixed Shelves):

Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

J. Gate Bolt:

Surface mounted barrel type with strike.

**2.12 FABRICATION**

- A. Casework shall be of the flush overlay design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
  - 1. Where shown, doors drawers all semi-concealed surfaces shall be plastic laminated.
  - 2. Horizontal and vertical reveals between doors and drawer for reveal overlay design shall be 19 mm (3/4 inch) unless otherwise shown.
  - 3. Glazed doors shall have 5 mm (3/16 inch) thick glass, set in glazing compound.
  - 4. Sliding doors shall have stops to prohibit bypass and be removable without use of tools.
- C. Electrical fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles:
  - 1. Factory installed in casework.
  - 2. For electrical lighting fixtures, see drawings.
  - 3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
  - 4. Install wiring in built-in raceways and terminate at junction box mounted on rear of cabinet and counter.
  - 5. For final hook-up at junction box see electrical sections of specifications.
- D. Provide 18 gage sheet steel sloping tops for casework where shown. Fasten sloping tops with oval-head screws inserted from interior. Exposed ends of sloping tops shall have flush closures fastened as recommended by manufacturer.
- E. Base:
  - 1. Provide rubber or vinyl base with close, flush joints; set with adhesive.
  - 2. Remove adhesive from exposed surfaces.
  - 3. Install base at floor line after casework has been accurately leveled.
  - 4. Rub base to glossy finish.

**F. Countertops:**

1. Countertops, splashbacks and reagent type shelves shall be plastic laminate factory glued to either a plywood (PS1), or particleboard (CPA A208.1) core.
2. Countertops shall be thickness specified on drawings.
3. Splashbacks shall be finished 19 mm (3/4 inch) thick and be secured to countertops with concealed metal fastenings and with contact surfaces set in waterproof adhesive.
4. Provide cut-outs for plumbing trim where shown.
5. Cover exposed edges of countertops, splashbacks with plastic.

**G. Support Members for Tops of Tables:**

1. Construct as detailed.
2. Provide miscellaneous steel members and anchor as shown.

**H. Legs For Counters:**

1. Fabricate legs for counters of 1.6 mm (0.0635 inch) thick, 38 mm (1-1/2 inch) square tubular stainless steel where shown.
2. Secure legs to counter tops and provide legs at bottom with shoes not less than 25 mm (one inch) in height.
3. Fabricate shoes of either stainless steel, aluminum or chromium plated brass.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.
- B. The installation shall be complete including all trim and hardware. Leave the casework clean and free from defects.

**3.2 FASTENINGS**

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.
- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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**SECTION 12 36 00  
COUNTERTOPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
  - 1. Sinks with traps and drains.
  - 2. Eye and Face Wash Units.
  - 3. Mechanical Service fixtures.
  - 4. Electrical Receptacles.

**1.2 RELATED WORK**

- A. DIVISION 22, PLUMBING.
- B. DIVISION 26, ELECTRICAL.

**1.3 SUBMITTALS**

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
  - 1. Show dimensions of section and method of assembly.
  - 2. Show details of construction at 1/2 scale.
- C. Samples:
  - 1. 150 mm (6 inch) square samples each top.
  - 2. Front edge, back splash, end splash and core with surface material and booking.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
  - A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
  - A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Supply Fittings
  - A112.1.2-04.....Air Gaps in Plumbing System
  - A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)
- E. American Society for Testing and Materials (ASTM):

- A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
- A1008-09.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High Strength, Low Alloy
- D256-06.....Pendulum Impact Resistance of Plastic
- D570-98(R2005).....Water Absorption of Plastics
- D638-08.....Tensile Properties of Plastics
- D785-08.....Rockwell Hardness of Plastics and Electrical  
Insulating Materials
- D790-07.....Flexural Properties of Unreinforced and  
Reinforced Plastics and Electrical Insulating  
Materials
- D4690-99(2005).....Urea-Formaldehyde Resin Adhesives
- G21-96 (R2002).....Determining Resistance of Synthetic Polymeric  
Materials to Fungi
- F. Federal Specifications (FS):
- A-A-1936.....Adhesive, Contact, Neoprene Rubber
- G. U.S. Department of Commerce, Product Standards (PS):
- PS 1-95.....Construction and Industrial Plywood
- H. National Electrical Manufacturers Association (NEMA):
- LD 3-05.....High Pressure Decorative Laminates
- LD 3.1-95.....Performance, Application, Fabrication, and  
Installation of High Pressure Decorative  
Laminates

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Plastic Laminate: NEMA LD 3.
1. Concealed backing sheet Type BKL.
  2. Decorative surfaces:
    - a. Flat components: Type GP-HGL.
    - b. Post forming: Type PF-HGP.
  3. Chemical Resistant Surfaces
    - a. Flat components: Type GP-HGL.
    - b. Post forming: Type PF-HGP.
    - c. Resistance to reagents:
      - 1) Test with five 0.25 mil drops remaining on surface for 16 hours followed by washing off with tap water, then cleaned with

liquid soap and water, dried with soft cotton cloth and then cleaned with naphtha.

- 2) No change in color, surface texture, and original protectability remaining from test results of following reagents:

98% Acetic Acid	Butyl Alcohol	Acetone
90% Formic Acid--	Benzine	Chloroform
28% Ammonium Hydroxide	Xylene	Carbon Tetrachloride
Zinc Chloride (Sat.)	Toluene	Cresol
Sodium Carbonate (Sat.)	Gasoline	Ether
Calcium Hypochlorite (Sat.)	Kerosene	Cottonseed Oil
Sodium Chloride (Sat.)	Mineral Oil	40% Formaldehyde
Methyl Alcohol	Ethyl Acetate	Trichlorethylene
Ethyl Alcohol	Amyl Acetate	Monochlorobenzine

- 3) Superficial effects only: Slight color change, spot, or residue only with original protectability remaining from test results of following reagents:

77% Sulfuric Acid	37% Hydrochloric Acid	85% Phenol
33% Sulfuric Acid	20% Nitric Acid	Furfural
85% Phosphoric Acid	30% Nitric Acid	Dioxane

- 4) Minimum height of impact resistance: 300 mm (12 inches).

- B. Stainless Steel: ASTM A167, Type 304.
- C. Sheet Steel: ASTM A1008, cold rolled, Class 1 finish, stretcher leveled.
- D. Particleboard: CPA A208.1, Grade 2-M-2.
- E. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.
- F. Hardwood Countertop: Solid maple, clear grade except where other wise specified.
- G. Hardboard: ANSI/AHA A135.4, Type I, tempered, fire retardant treated, smooth surface one side.
- H. Adhesive
  - 1. For plastic laminate FS A-A-1936.
  - 2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.



3. For Field Joints:

- a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
- b. Fungi resistant: ASTM G-21, rating of 0.

I. Fasteners:

1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

J. Solid Polymer Material:

1. Filled Methyl Methacrylic Polymer.
2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

L. Laminar Flow Control Device

1. Smooth bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
2. Flow Control Restrictor:
  - a. Capable of restricting flow of 7.5 to 8.5 Lpm (2.0 to 2.2 gpm) for sinks provided in paragraph 2.2D.
  - b. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 175 and 550 kPa (25 and 80 psi).
  - c. Operates by expansion and contraction, eliminates mineral/sediment building up with self clearing action, and is capable of easy manual cleaning.

## **2.2 SINKS**

### **A. Molded Resin:**

1. Cast or molded in one piece with interior corners 25 mm (one inch) minimum radius.
2. Minimum thickness of sides and ends 13 mm (1/2 inch), bottom 16 mm (5/8 inch).
3. Molded resin outlet for drain and standpipe overflow.
4. Provide clamping collar permitting connection to 38 mm (1-1/2 inch) or 50 mm (2 inch) waste outlet and trap, making sealed but not permanent connection.

### **B. Stainless Steel:**

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.
3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.

### **C. Stainless steel circular or oval shaped bowl.**

### **D. Sinks of Methyl Methacrylic Polymer:**

1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
2. Provide for underhung installation to countertop.
3. Provide openings for drain.

### **2.3 TRAPS AND FITTINGS**

- A. Material as specified in DIVISION 22, PLUMBING.
- B. For Molded Resin Sinks:
  - 1. Chemical resisting P-traps and fittings for chemical waste service.
  - 2. Provide traps with cleanout plug easily removable without tools.
- C. For Stainless Steel Sinks:
  - 1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
  - 2. Flat strainer, except where cup strainer or overflow standpipe specified.
    - a. Provide cup strainer in cabinet type 1B.
    - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
  - 3. Exposed surface chromium plated finish.
- D. Plaster traps:
  - 1. Cast iron body with porcelain enamel exterior finish.
  - 2. 50 mm (2 inch) female threaded side inlet and outlet.
  - 3. Removable galvanized cage having integral baffles and replaceable brass screens.
  - 4. Removable gasketed cover.
  - 5. Minimum overall dimensions: 350 x 350 x 400 mm high (14 x 14 x 16 inches) with 175 mm (7 inch) water seal.
  - 6. Non-siphoning and easily accessible for cleaning.
- E. Air Gap Fittings: ASME A112.1.2.
- F. Methyl Methacrylic Polymer Sink Traps:
  - 1. Cast or wrought brass with flat grid strainer, off-set tail piece, adjustable 38 x 32 mm (1-1/2 x 1 1/4-inch) P trap.
  - 2. Chromium plated finish.

### **2.4 WATER FAUCETS**

- A. ASME A112.18.1.
  - 1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
  - 2. Indexed lever handles either with head.
  - 3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
  - 4. Swing spouts elevated to clear handles.
  - 5. Exposed brass surfaces chromium plated.

6. Cast combination hot and cold fixture with one piece body for multiple outlets.
7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
8. Pedestals Top for Laboratory or Pharmacy:
  - a. Modern design tapered to a round base, factory assembled and tested.
  - b. Brass shanks, locknuts and washers for attaching to top or curbs.
- B. Laminar flow control device on spouts.
- C. Eye and Face Wash Unit Pull-Out-Type:
  1. Deck mounted.
  2. Designed for vandal resistant push-down control valve and 6 foot hose.
  3. Eye and face wash head, provide a soft stream for flushing action.
  4. Valve, when opened; remain open until manually closed.
- H. Vanity or Lavatory Faucets in Methyl Methacrylic Polymer tops:
  1. Extra long center set single lever handle control.
  2. Cast or wrought copper alloy, vandal resistant.
  3. Stainless steel ball type with replaceable non-metallic seats, stainless steel lined sockets.
  4. Handle always returning to the neutral position or cartridge body construction.
  5. Provide laminar flow control device.

## **2.6 FIXTURE IDENTIFICATION**

- A. Code fixtures with full view plastic index buttons.
- B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White
Laboratory Air	Orange	AIR	Black
Fuel Gas	Dark Blue	GAS	White
Laboratory Vacuum	Yellow	VAC	Black
Distilled Water	White	DW	Black
Deionized Water	White	DI	Black
Oxygen	Light Green	OXY	White
Hydrogen	Pink	H	Black
Nitrogen	Gray	N	Black

SERVICE	COLOR	CODE	COLOR OF LETTERS
All Other Gases	Light Blue	CHEM.SYM.	Black

## **2.7 COUNTERTOPS**

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
  - 1. Not less than 19 mm (3/4 inch) thick.
  - 2. Height 100 mm (4 inches) unless noted otherwise.
  - 3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
  - 4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
  - 1. Accurately cut for size of penetration.
  - 2. Cutout for VL 81 photographic enlarger cabinet.
    - a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
    - b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
- I. Metal Counter Tops:
  - 1. Fabricate up to 3600 mm (12 feet) long in one piece, including nosing, backs and ends.
  - 2. When counter tops exceed 3600 mm (12 feet) in length accurately fitted field joints are acceptable.
  - 3. Finish thickness at edges 32 mm (1-1/4 inch).
  - 4. Reinforced with minimum 1.5 mm (0.0598 inch) thick hat channel stiffeners, minimum of two stiffeners for units without sinks and three stiffeners for units with sinks welded or soldered to underside of top full length, except at sink openings.

5. Apply sound deadening material on underside.
6. Flange edges of tops down 32 mm (1-1/4 inch) and reinforce with concealed hardwood or with a steel frame.
7. Grind welds smooth and finished on exposed surfaces to match finish specified.
8. Stainless Steel Counter or Sink Tops:
  - a. Where noted stainless steel.
  - b. Use 1.5 mm (0.0598 inch) thick stainless steel.
  - c. Depth of splash backs and splash ends 25 mm (one inch) and turned down at least 13 mm (1/2 inch) at wall. Where faucets are located in splash backs, fabricate depth of splash backs 50 mm (2 inches) with provision made to receive required fixture.
  - d. Where sinks occur fabricate top with 5 mm (3/16 inch) marine edge and fit flush with adjacent tops of other materials.
  - e. Weld sink flush to counter top and finish to appear seamless.
- O. Laboratory Shelf 254 mm (10 inch deep): Fabricate of corrosion resisting steel.
- P. Pegboards:
  1. Pegboard: Fabricate of birch with black acid resisting finish and equip with polypropylene or unfinished hardwood pegs.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
  1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
  2. Use round head bolts or screws.
  3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
  4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Rubber Moldings:

1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.
2. Fasten molding to wall and to splashbacks and splashends with adhesive.

D. Sinks

1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
  - a. In laboratory and pharmacy fit stainless steel sink with overflow standpipe.
  - b. Install faucets and fittings on sink ledges with watertight seals where shown.
2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
  - a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
  - b. Design support for a twice the full sink weight.
  - c. Install with overflow standpipes.
3. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
  - a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.
  - b. Install drain and traps to sink.

E. Faucets, Fixtures, and Outlets:

1. Seal opening between fixture and top.
2. Secure to top with manufacturers standard fittings.

F. Range Tops, Electrical Outlets, Film Viewer:

1. Set in cutouts with manufacturers gasket sealing joint with top to prevent water leakage.
2. Install control unit and electric outlets where shown. Seal escutcheon plate at lap if on counter or top to prevent water leakage.

**3.2 PROTECTION AND CLEANING**

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

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**SECTION 13 05 41**  
**SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
  - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

**1.2 RELATED WORK:**

- A. Division 21 Fire Suppression
- B. Division 22 Plumbing
- C. Division 23 Mechanical
- D. Division 26 Electrical
- E. Division 27 Technology
- F. Division 28 Fire Detection



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**1.3 QUALITY CONTROL:**

A. Shop-Drawing Preparation:

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

**1.4 SUBMITTALS:**

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
  2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
  3. Pipe contents.
  4. Structural framing.
  5. Location of all gravity load pipe supports and spacing requirements.
  6. Numerical value of gravity load reactions.
  7. Location of all seismic bracing.
  8. Numerical value of applied seismic brace loads.
  9. Type of connection (Vertical support, vertical support with seismic brace etc.).
  10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
  2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
  3. Maximum spacing of hangers and bracing.
  4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 355.2-07.....Qualification for Post-Installed Mechanical  
Anchors in Concrete and Commentary

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- C. American Institute of Steel Construction (AISC):  
Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
  - A36/A36M-08.....Standard Specification for Carbon Structural Steel
  - A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
  - A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.
  - A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A325M-09.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]
  - A490-10.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
  - A490M-10.....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]
  - A500/A500M-10.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
  - A501-07.....Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
  - A615/A615M-09.....Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
  - A992/A992M-06.....Standard Specification for Steel for Structural Shapes for Use in Building Framing
  - A996/A996M-09.....Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
  - E488-96 (R2003).....Standard Test Method for Strength of Anchors in Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, February 2011

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- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum

**1.6 REGULATORY REQUIREMENT:**

- A. IBC 2003.
- B. Exceptions: The seismic restraint of the following items may be omitted:
  - 1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
  - 2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
  - 3. Gas and medical piping less than 2 ½ inches inside diameter.
  - 4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
  - 5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
  - 6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
  - 7. All electrical conduits, less than 2 ½ inches inside diameter.
  - 8. All rectangular air handling ducts less than six square feet in cross sectional area.
  - 9. All round air handling ducts less than 28 inches in diameter.
  - 10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

**PART 2 - PRODUCTS**

**2.1 STEEL:**

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A307

**2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength,  $f'c = 30$  MPa (4,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

**PART 3 - EXECUTION**

**3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
  - 1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
  - 2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

**3.2 EQUIPMENT RESTRAINT AND BRACING:**

- A. See drawings for equipment to be restrained or braced.

**3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  - 1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120-percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60-percent of the weight of the system components and contents.

- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

### **3.4 PARTITIONS**

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

### **3.5 CEILINGS AND LIGHTING FIXTURES**

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

### **3.6 FACADES AND GLAZING**

- A. Do not install concrete masonry unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

### **3.7 STORAGE RACKS, CABINETS, AND BOOKCASES**

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.
- B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.
- C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.

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D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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## SECTION 14 21 00

### ELECTRIC TRACTION ELEVATOR

#### PART 1 GENERAL

##### 1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing and installation of complete and ready for operation electric traction elevator systems described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Service Elevators No. S 12 and S13 shall be overhead geared traction type; with Variable Voltage, Variable Frequency (VVVF) microprocessor based control system with regenerative drive; group automatic operation and power operated two-speed side opening car and hoistway doors. Elevators shall have Class "A" loading.

##### 1.2 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products and services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of certificates stating the following:
  - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
  - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
  - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates shall be submitted for all workers employed in this capacity.
  - 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve



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- varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
  - C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and do not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
  - D. All electric traction elevators shall be the product of the same manufacturer.
  - E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
  - F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. Certificates shall be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.
  - G. Electrical work shall be performed by Licensed Electricians as requirements by NEC. Certificates shall be submitted for all workers employed in this capacity.

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**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification.  
Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
- J-C-30B .....Cable and Wire, Electrical (Power, Fixed Installation)
  - W-C-596F .....Connector, Plug, Electrical; Connector, Receptacle, Electrical
  - W-F-406E .....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
  - HH-I-558C .....Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
  - W-F-408E .....Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type)
  - RR-W-410 .....Wire Rope and Strand
  - TT-E-489J .....Enamel, Alkyd, Gloss, Low VOC Content
  - QQ-S-766 .....Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
- A17.1.....Safety Code for Elevators and Escalators
  - A17.2.....Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association:
- NFPA 13.....Standard for the Installation of Sprinkler Systems
  - NFPA 70.....National Electrical Code (NEC)
  - NFPA 72.....National Fire Alarm and Signaling Code
  - NFPA 101.....Life Safety Code
  - NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
- A1008/A1008M-09 .....Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Formability
  - E1042-02 .....Acoustically Absorptive Materials Applied by Trowel or Spray

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- G. Society of Automotive Engineers, Inc. (SAE)
  - J517-91.....Hydraulic Hose, Standard
- H. Gauges:
  - For Sheet and Plate: U.S. Standard (USS)
  - For Wire: American Wire Gauge (AWG)
- I. American Welding Society (AWS):
  - D1.1 .....Structured Welding Code Steel
- J. National Electrical Manufacturers Association (NEMA):
  - LD-3 .....High-Pressure Decorative Laminates
- K. Underwriter's Laboratories (UL):
  - 486A .....Safety Wire Connectors for Copper Conductors
  - 797 .....Safety Electrical Metallic Tubing
- L. Institute of Electrical and Electronic Engineers (IEEE)
- M. Regulatory Standards:
  - VA Barrier Free Design Handbook (H-18-13)
  - Uniform Federal Accessibility Standards
  - Americans with Disabilities Act

**1.4 SUBMITTALS**

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.
- C. Shop Drawings:
  - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
    - a. Hoisting machines, controllers, power conversion devices, governors, and all other components located in machine room.

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- b. Car, counterweight, sheaves, supporting beams, guide rails, brackets, buffers, size of car platform, car frame members, and other components located in hoistway.
  - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23 and Section 8.4.8 for Seismic Risk Zone 2 or greater.
  - d. Reactions at points of supports and buffer impact loads.
  - e. Weights of principal parts.
  - f. Top and bottom clearances and over travel of car and counterweight.
  - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
- a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
  - b. Sill details including sill support.
- D. Samples:
- 1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
  - 2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
  - 3. One each of color vinyl floor tile.
  - 4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
  - 5. One each car and hoistway Braille plate sample.
  - 6. One each car and hall button sample.
  - 7. One each car and hall lantern/position indicator sample.
  - 8. One each wall and ceiling material finish sample.
  - 9. One each car lighting sample.
  - 10. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in GENERAL CONDITIONS.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:

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1. Hoisting machine.
2. Hoisting machine motor, HP and RPM ratings, Voltage, Starting and full load ampere, and Number of phases.
3. Controller
4. Starters and overload current protection devices.
5. Car safety device; maximum and minimum rated loads and rated speeds.
6. Governor
7. Electric door operator; HP and RPM ratings, Voltage and Ampere rating of motor.
8. Hoistway door interlocks.
9. Car and counterweight buffers; maximum and minimum rated loads, maximum rated striking speed and stroke.
10. Hoist and compensation ropes; ultimate breaking strength, allowable working load, and actual working load.
11. Cab ventilation unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for traction hoisting machines.
- H. Dimensioned drawings showing details of:
  1. All signal and operating fixtures.
  2. Car and counterweight roller guides.
  3. Hoistway door tracks, hangers, and sills.
  4. Door operator, infrared curtain units.
- I. Cuts or drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

## **1.5 WIRING DIAGRAMS**

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the Resident Engineer.

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- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the Resident Engineer within thirty (30) days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
  - 1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
  - 2. System logic description.
  - 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
  - 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

**1.6 ADDITIONAL EQUIPMENT**

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

**1.7 TOOL CABINET**

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

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**1.8 PERFORMANCE STANDARDS**

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
  - 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than three (3) percent.
  - 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
  - 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Elevator control system shall be capable of starting the car without noticeable "roll-back" of hoisting machine sheave, regardless of load condition in car, location of car, or direction of travel.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

**1.9 WARRANTY**

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after

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final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.

- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

### **2.2 MANUFACTURED PRODUCTS**

- A. Materials, devices, and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.



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- C. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 1. Individual components of assembled units shall be products of the same manufacturers.
  - 2. Parts, which are alike, shall be the product of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, starting and full load amperes, and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the Resident Engineer, the Contractor shall submit drawings in triplicate for approval to the VA CFM Elevator Consultant showing all details or demonstrate to the satisfaction of the Resident Engineer that the equipment to be installed is in strict accordance to the specifications.

**2.3 CAPACITY, SIZE, SPEED, AND TRAVEL**

- A. Each and every elevator shall have the capacity to lift and lower the live load, including the weight of the car and cables, at the speed specified in the following schedule:

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ELEVATOR SCHEDULE	
Elevator Number	S12 & S13
Overall Platform Size	2.743 Meters(9'-0") Wide 3.352 Meters (11'-0") Deep
Rated Load - kg (lb)	4536 KG (10,000 lb)
Contract Speed - m/s(fpm)	1 m/s (200 fpm)
Total Travel - m/s(fpm)	12.275 Meters(40'-3 1/4")
Number of Stops	Four (4)
Number of Openings	Four (4)
Type of Roping	2:1
Entrance Type and Size	Center Opening - Two Speed 1.829 Meters (6'-0") Wide

## **2.4 POWER SUPPLY**

- A. For power supply in each machine room, see Specification 26 05 21, Electrical specifications, and Electrical drawings.
- B. It shall be the Electrical contractor's responsibility to supply the labor and materials for the installation of the following:
  - 1. Feeders from the power source indicated on the drawings to each elevator controller.
  - 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
  - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

## **2.5 CONDUIT AND WIREWAY**

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used.

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All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be installed in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Hospital grade flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.

- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motor or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

## **2.6 CONDUCTORS**

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.

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- B. Provide all conduit and wiring between machine room, hoistway and fixtures.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductor is not given, voltage and current shall not exceed limits set by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on No. 10 or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

## **2.7 TRAVELING CABLES**

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.

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- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. Provide wiring necessary for Card Readers located inside the car. Wiring shall be as required for the existing Lenel Card Reader System.
- E. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- F. Hardware cloth 600 mm (24 in.) wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

**2.8 CONTROLLER and SUPERVISORY PANEL**

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to insure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an

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indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

## **2.9 MICROPROCESSOR CONTROL SYSTEM**

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape to control the hoisting machine and signal functions in accordance with these specifications. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
  - 1. All controllers shall be non-proprietary.
  - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
  - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
  - 4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in metal cabinets with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure. All electrical cabinets are to be isolated via natural rubber isolation pads. Rubber isolation pads are to be 40 durometer 3/4 of an inch thick natural rubber isolation pad. The target load on each pad is 120 lbs. per 2 inch by 2 inch pads for a targeted deflection of 15%.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the

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components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.

- D. Modules shall be the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with voltage and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible

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location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

**2.10 VVVF AC MOTOR CONTROL WITH REGENERATIVE DRIVE**

A. Variable Voltage Variable Frequency Motor Control:

1. Elevator control shall be affected by means of a compact solid state motor control unit for each and every elevator with electrical characteristics to suit the power supply. The system shall consist of the necessary three phase, full-wave bridge rectifiers and be equipped with regenerative drive.
2. Solid state motor control unit shall operate with high efficiency and low power consumption, have the capacity to handle peak currents typical of elevator service and contain a balanced, coordinated fault protection system which shall accomplish the following:
  - a. Protect the complete power circuit and specifically the power semi-conductors from failure under short circuit (bolted fault) conditions.
  - b. Protect against limited faults arising from partial grounds, partial shorts in the motor armature or in the power unit itself.
  - c. Protect the drive motor against sustained overloads. A solid state overload circuit shall be used.
  - d. Protect motor and power unit against instantaneous peak overload.
  - e. Provide semi-conductor transient protection.
  - f. Provide phase sequence protection to insure incoming line is phased properly.
  - g. Removable printed circuit boards shall be provided for the VVVF control. Design tabs so boards cannot be reversed.

**2.11 AUXILIARY POWER OPERATION**

- A. The control system for Elevators S12 through S13 shall provide for the operation of at least one car per elevator bank on auxiliary power upon failure of the normal power supply.
- B. Auxiliary power supply, its starting means, transfer switch for transfer of elevator supply from normal to auxiliary power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer)



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to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.

- C. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- D. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device. Following this adjustable delay the associated elevators shall function as follows:
  - 1. Selector switch, Automatic position:
    - a. Not more than one elevator at a time in each group shall be automatically selected and returned to the main floor, at normal speed, cycle its car and hoistway doors and shut down, with "Door Open" button remaining operable.
    - b. As each elevator reaches the designated floor and shuts down, another elevator shall start and return to the designated floor.
    - c. Elevators that have been manually removed from automatic service and are on independent service, fire service or medical emergency shall receive an automatic return signal. Elevators on inspection service or out of service shall not receive a signal.
    - d. When an elevator is given a signal to return and it is unable to start its movement to the designated floor within 30 seconds it shall be by-passed. When an elevator is by-passed, another elevator shall start and return.
    - e. This process shall continue until all elevators have returned to the designated floor and shut down.
    - f. Any elevator or elevators by-passed on initial return signal shall be signaled again.
    - g. When all cars in group have returned to designated floor, one elevator in the group shall be designated for automatic operation.
    - h. If electric traction elevators S12 or S13 are keyed on to medical emergency service in the car prior to transfer to auxiliary power operation, medical emergency service shall be retained. A car

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call registered prior to transfer shall also be retained. This elevator shall be the first automatically selected elevator to operate on auxiliary power operation and complete its selected call demand. The elevator will return to the designated floor after the key switch is reset to normal position.

2. Selector switch, Manual operation:
  - a. Selector switch shall be mechanically and electrically interlocked to prevent the selection of more than one elevator from operating on auxiliary power.
  - b. The selector switch shall have positions marked with the number of each elevator controlled. It shall also have a position marked "Automatic". When the selector switch is set to the automatic position, the medical emergency service car shall operate on auxiliary power operation, or if none, the last car arriving at the designated floor shall operate on auxiliary power operation.
  - c. Change in selection of elevators shall be by means of the selection switch and shall occur only when the previous selected elevator is stopped at the designated floor.
  - d. The selector switch shall be locked out of operation when the system is in the normal mode of operation.
  - e. Locate the selector switch above the hall push button station at the designated level in a NEMA 1B flush type enclosure furnished with a brushed finish stainless steel hinged door and frame. The door shall contain a tumbler type lock furnished with four keys. The enclosure faceplate shall be identified "Auxiliary Power Control" with 13 mm (1/2 in.) engraved letters filled with black paint.
3. The inside of the selector panel shall be brushed finish stainless steel with each device identified with 3 mm (1/8 in.) engraving filled with black paint. The panel shall contain:
  - a. Selector switch for selecting the elevators shall be toggle or rotary type switch.
  - b. Pilot lights to indicate normal mode of operation, auxiliary power service available, and which elevator or elevators in each group is connected to auxiliary service.

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- c. A lamp test circuit consisting of a momentary contact push button to test all pilot lights in the circuit.
- d. Provide a permanently mounted, easy to read, instruction plate which shall include operating instructions for auxiliary power service and instructions for lamp test circuits.
- E. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- F. Car lighting circuits shall be connected to the auxiliary power panel.

**2.12 DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION**

- A. Provide duplex selective collective automatic operation, for S12 and S13.
- B. Operate elevators from push buttons inside the cars and located at each and every floor between elevators. When cars are available, park one car at main floor (home car) and the other car at last call (free car). Respond to car calls and hall calls above main floor using the "free" car. Once a car has started, respond to registered calls in the direction of travel and in the order the floors are reached. Do not reverse the car direction until all car calls have been answered, or until all hall calls ahead of the car and corresponding to the direction of car travel have been answered.  
Slow and stop elevators automatically at floors corresponding to registered calls in the order in which they are approached in each direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer.  
When the "free" car is clearing calls, the "home" car shall respond to the following:
  - 1. Calls registered on "home" car push buttons.
  - 2. Up hall calls registered below "free" car.
  - 3. Up or down calls registered above "free" car while "free" car is traveling down.
  - 4. Hall calls when "free" car is delayed in its normal operation for a predetermined period.

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- C. When both cars are clearing calls, stop only one car in response to any registered hall call. Return the first car to clear its calls to the main floor. Should last service required bring both cars to main floor, the first arriving car becomes the "free" car. Illuminate floor push button to indicate call registration. Extinguish light when call is answered.
- D. If a landing button is operated while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are reopened by means of "DOOR OPEN" button or infrared curtain unit.
- E. When an elevator is delayed for a predetermined time interval or shuts down after it receives a start signal, the system shall automatically permit the remaining car in the group to respond to hall calls and to be dispatched in normal manner. When cause of delay is corrected, car shall automatically resume normal operation unless it has been manually removed from the system.
- F. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevators. Provide illuminated signal in each the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- G. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.
- H. Answer lower floor calls with the home car unless the free car is parked at the floor where the call occurs. If no car is parked at main level, answer calls below main floor using the first available car.

## **2.13 LOAD WEIGHING**

- A. Provide means for weighing car load for each and every elevator. When load in a car reaches an adjustable predetermined level of the rated capacity, that car shall bypass registered landing calls until the load in the car drops below the predetermined level. Calls bypassed in this manner shall remain registered for the next car. The initial adjustment of the load weighting bypass setting shall be 60 to 100 percent.

## **2.14 ANTI-NUISANCE FEATURE**

- A. If weight in the car is not commensurate with the number of registered car calls, cancel car calls. Systems that employ either load weighing or door protective device for activation of this feature are acceptable.

## **2.15 FIREFIGHTERS' SERVICE**

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
  - 1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
    - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
    - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
    - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
    - d. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
    - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

## **2.16 MEDICAL EMERGENCY SERVICE**

- A. Provisions shall be made for calling elevator S12 and S13 on "Medical Emergency" operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at all floors.
- B. Install key switch in the floor landing push button fixture above the push buttons.

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- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call registered light indicator adjacent to key switch. The landing key switch and the "Medical Emergency" key switch in the car shall not be operable by keys used for any other purpose in the hospital.
- D. When switch is activated at any floor, the call register light indicator shall illuminate at that floor only, and the elevator supervisory control system shall instantly select the nearest available elevator in service to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Transfer any landing calls which had previously been assigned that car to another car. If the selected car is traveling away from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.
- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation from within the car, the car shall automatically return to normal service.
  - 1. Locate a "Medical Emergency" key switch in the upper section of each main car operating panel for selecting medical emergency service. Activation of the key switch will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired. The return of the key switch to normal position will restore the car to normal service. The key shall be removable only in the off position.
- F. Any car in the group which is in group service may be selected. Additional medical emergency calls, as they are registered in the system, shall cause additional cars to respond as described below, always on the basis of one medical emergency call per car.
- G. Provide an LED illuminated indicator light next to the Medical Emergency key switch the same size as the Fire Service indicator. In

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the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (1/2 in.) high letters and legible only when illuminated.

- H. All of the key switches in the "Medical Emergency" system for each and every elevator shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches.
- I. Should all the cars be operating on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear wall shall be illuminated, buzzer shall sound, and the "Audio Voice" system shall direct the attendant to return the car to automatic operation.
- J. Should all the cars be out of service and unable to answer medical emergency calls, the call register light shall not illuminate.
- K. Each switch faceplate shall have legible indelible legends engraved or etched to indicate its identity and positions. All letters in faceplates shall be 6 mm (1/4 in.) high, filled with black paint.
- L. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighters' operation if life safety is not affected.
- M. Provide four (4) keys for each "Medical Emergency" key cylinder furnished.

## **2.17 SECURE ACCESS OPERATION (CARD READERS)**

- A. Car calls from car operating panel may be entered only in conjunction with the access control system which provides the elevator controller with signals to enable/disable car calls. A card reader, provided by others, shall be installed in the car station to provide authorized

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persons with ability to enter car calls for individual openings as determined by the existing Lenel access control system.

- B. The contractor shall surface mount the card reader (as provided by other Sections) at the proper ADA/accessibility height on the face of the car control station panel. Wiring from the card reader shall be brought from the elevator car, through the traveling cable, and to the elevator machine room. Reader shall have a controller in the elevator machine room which shall be hard wired into the elevator control system under this section to individually enable/disable each car call button. Coordinate with other Sections and provide wiring between readers and controllers as directed by Access Control Installer.

## **2.18 SEISMIC REQUIREMENTS**

- A. Meet the requirements of ASME A17.1 Section 8.4, Elevator Safety Requirements for Seismic Risk Zone 2 or greater and VA Seismic Design Manual H-18-8.
- B. Support and maintain hoisting machines, controllers, supervisory panels, governors, pit sheaves, car and counterweight rails and brackets, conduit systems, buffers, and compensation sheaves in place to prevent any component from sliding, rotating, overturning, or jumping under conditions imposed by seismic forces not less than that required to produce an acceleration of gravity horizontally and 1/2 gravity vertically acting simultaneously. Design the total system to continue operation without interruption under specified seismic acceleration, as outlined in H-18-8.
- C. Support all vertical conduits or duct systems within the hoistway at points above the center of gravity of the riser. Provide lateral guides at regular intervals.
- D. Provide hoisting machines mounted on vibration isolators with separate isolated seismic restraints.
- E. Controllers and supervisory panel shall be bolted to the floor, and provided with sway braces at the top. Secure all electrical components within the panels to the panel frame. Fit cabinet doors with positive locking latches.



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- F. Car and counterweight guide rail brackets and rail clip bolts shall be guarded against snagging the traveling cables on the side of the rail adjacent to the point of suspension of the traveling cables.
- G. Provide car guide rails with at least one intermediate bracket between brackets located at each floor so that bracket spacing does not exceed 2440 mm (8 ft). If intermediate brackets cannot be installed because of lack of structural support, reinforce rails with 229 mm (9 in.) channel or approved equal backing.
- H. Guide rails shall not be less than 22.5 kg/m (15 lb/ft).
- I. Provide counterweight guide rails with intermediate brackets in sufficient number so that the counterweight frame shall span no less than two brackets in its full length anywhere in the hoistway. Each pair of intermediate brackets as well as brackets located at each floor line shall have a horizontal tie of sufficient strength to contain the counterweight. Locate the horizontal tie member between the counterweight and the elevator car, and do not attach to the car guide rail or channel backing.
- J. Provide two counterweight derailment sensing wires vertically on the car side of the counterweight the entire height of travel. The counterweight frame shall be equipped with four derailment rings. Provide counterweight displacement switch. In the event the switch is activated, the corresponding elevator shall stop immediately and then proceed in the direction away from the counterweight to the next floor at a speed not exceeding 0.76 m/s (150 FPM). Upon arrival at the next floor, the elevator shall shut down with its door open. An indicator pilot light shall illuminate when the counterweight derailment detector is activated. This pilot shall be fully identified and shall be located in the machine room indicator panel, or if no machine room indicator panel is specified, locate pilot light in a conspicuous place on the front of the elevator controller, not obstructed by controller door panels.
- K. Provide seismic switch to activate seismic operation, a minimum of one seismic switch per elevator or group of elevators.
- L. Provide an Annunciator in machine room connected to the essential electrical system. Annunciator will indicate if the seismic switch is not operative due to loss of power.

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- M. Provide a sensor switch, installed on the governor rope tail sheave, to signal when the governor tail sheave is dislodged. The sensor shall prevent car movement when the governor tail sheave is dislodged from its normal position.
- N. The stresses in parts of structural members made of steel shall not exceed 88 percent of the minimum elastic strength of the material used in the fastenings.
- O. Provide car enclosure ceiling panels and fluorescent tubes with latching devices that shall restrain the panels and fluorescent tubes. Devices shall be readily removable for cleaning or replacing panels and re-lamping.
- P. Submittals are required for all equipment anchors, supports, restraints and detectors. Submittals shall include weight, dimensions, center of gravity, standard connections, calculations, manufacturer's recommendations, behavior problems (vibration, thermal, expansion, etc.) so that design can be properly reviewed.

**2.19 ELEVATOR MACHINE BEAMS**

- A. Overhead beams shall meet the requirements of ASME A17.1 Section 2.9 to support machines and machinery in place to prevent any part from becoming loose or displaced under the conditions imposed in service. Machine beams shall be designed as follows:
  - 1. The load resting on the beams and supports shall include the complete weight of the machine, sheaves, controller, governor, and any other equipment, together with the portion of the machine room floor supported by the beams.
  - 2. Two times the sum of the tensions in all wire ropes supported by the beams with rated load in the car.

**2.20 GEARLESS AND GEARED TRACTION MACHINE**

- A. Geared Traction Hoist Machine:
  - 1. Worm geared traction type with an AC motor, brake, gear, drive shaft, deflector sheave, and gear case mounted in proper alignment on an isolated bedplate.
  - 2. Provide hoist machine mounted direct drive, digital, closed-loop velocity encoder. Motor to have a full speed RPM of 1800 or higher.

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3. Armature must be electrically balanced and together with motor coupling and brake, mechanically balanced.
4. The structural design of the motor shall insure perfect alignment of bearings. The rotating elements shall be dynamically balanced to minimize vibration.
5. Thrust bearings shall be ball, roller, or radial type, of the highest grade, designed to take thrust in both directions. Motor and sheave bearings shall be ball or roller type. Bearings shall be of ample size, self-aligning or pre-loaded, non-adjustable and arranged to eliminate backlash.
6. Elevator motor assemblies are to be isolated by properly sized captive natural rubber isolators.
  - a. Bridge-bearing neoprene isolators shall have a minimum static deflection of 6 mm (0.625 inches) and all direction seismic capability.
  - b. The mount shall consist of a ductile iron casting containing two separated and opposing molded neoprene elements.
  - c. The elements shall prevent the central threaded sleeve and attachment bolt from contacting the casting during normal operation.
  - d. The shock absorbing neoprene materials shall be compounded to bridge-bearing specifications.
7. Hoisting machine brake shall be drum or disc type and shall have the capacity to hold the elevator with 125 percent of rated load. Arrange brake circuits so that no current shall be applied to the brake coil prior to the establishment of the hoistway door interlock circuit, except during leveling, re-leveling, and hoistway access operation.
8. Provide hoist machine drip pans to collect lubricant seepage.

## **2.21 SHEAVES**

- A. Provide deflector sheaves with a metal basket type guard mounted below the sheave and a guard to prevent ropes from jumping out of grooves. Securely fasten guard to sheave beams.
- B. Two-to-one idler sheaves on car and counterweight, if used, shall be provided with metal guards that shall prevent foreign objects from

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falling between ropes and sheave grooves and accidental contact or injury to workers on top of the car. Fabricate sheave guards from not less than 10-gauge thick steel and install with minimum clearance between guard and cables to prevent ropes from jumping out of grooves.

## **2.22 HOIST ROPES**

- A. Provide elevator with the required number and size of ropes to insure adequate traction for the range of loads with a factor of safety not less than that required by ASME A17.1 Section 2.20. Hoisting ropes shall be preformed 8 x 19 or 8 x 25 traction steel, conforming to Fed. Spec. RR-W-410 with minimum nominal diameter of 0.50 inch. For machines located overhead, 6 x 19 preformed traction steel hoisting ropes may be used in lieu of 8 x 19 that meet the requirements of the sheave manufacturer, at the elevator contractor's option.
- B. Securely attach a corrosion resistant metal data tag to one hoisting rope fastening on top of the elevator.
- C. Provide wedge type shackles.

## **2.23 GOVERNOR ROPE**

- A. Governor Rope shall be 6 x 19 or 8 x 19 wire rope, preformed traction steel, uncoated, fiber core, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.375 inch having a minimum safety factor of 5. Tiller rope construction is not acceptable.
- B. Under normal operation rope shall run free and clear of governor jaws, rope guards, and other stationary parts.
- C. Securely attach governor rope tag to governor rope releasing carrier. Data tag shall be corrosion-resisting metal and bear data as required by ASME A17.1 Section 2.18.

## **2.24 SPEED GOVERNOR**

- A. Provide Centrifugal type car driven governor, in accordance with ASME A17.1 Section 2.18, to operate the car safety device. Governor shall be complete with weighted pit tension sheave, governor release carrier and mounting base with protected cable sleeves.
- B. Furnish overspeed switch and speed reducing switches when required.

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- C. The governor rope clamping device shall be designed so that no appreciable damage to or deformation of the governor rope shall result from the stopping action of the device in operating the safety.
- D. Provide anti-friction metal bearings for the governor and pit tension sheaves. Bearing shall be either self-oiling or Zerk fitting type connections. Ball or roller bearings may be used in lieu of sleeve type.
- E. Provide metal guard over top of governor rope and sheaves.
- F. Governor, with the exception of finished surfaces, screw threads, etc., shall be factory painted and shall operate freely. Field painting of governor parts shall be permitted in accordance with ASME A17.1 Rule 2.18.3.1.
- G. Where the elevator travel does not exceed 100 feet, the weight tension sheave may be mounted on a pivoted steel arm in lieu of operating in steel guides.

**2.25 CAR SAFETY DEVICE**

- A. Provide "Type B Safeties" on the elevator that meet the requirements of ASME A17.1 Section 2.17.
- B. Field testing of car safety and governor shall be as specified in Section 3.7 PRETEST and TEST of this specification.

**2.26 ASCENDING CAR OVERSPEED PROTECTION**

- A. Provide a device to prevent ascending over speed and unintended motion away from the landing when the doors are not locked in accordance with ASME A17.1 Section 2.19.

**2.27 CAR AND COUNTERWEIGHT BUFFERS**

- A. Provide a minimum of two buffers for each car and one for each counterweight that meet the requirements of ASME A17.1 Section 2.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on car and counterweight. Each installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.

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- B. Design and install buffers to provide minimum car runby required by ASME A17.1 Rule 2.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

**2.28 COUNTERWEIGHTS**

- A. Elevator shall be counterweighted with the weight of the car plus 40-50 percent of the rated capacity load as required by the controller manufacturer.
- B. Furnish two (2) tie rods with cotter pins and double nuts at top and bottom. Install counterweight retainer plates or other approved means on tie rods to prevent counterweight sub-weights from jumping and/or rattling. Both ends of tie-rods shall be visible and accessible.
- C. Provide counterweight guards in the pit in accordance with ASME A17.1 Section 2.3.

**2.29 CAR AND COUNTERWEIGHT ROLLER/SLIDE GUIDES**

- A. Provide car and counterweight with adjustable roller guides.
- B. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. Secure the roller guides at top and bottom on each side of car frame and counterweight frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers, and if required, beveled washers.
- C. Provide sheet metal guards to protect wheels on top of car and counterweight.
- D. Minimum diameter of car rollers shall be 254 mm (10 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- E. Minimum diameter of counterweight rollers shall not be less than 75 mm (3 in.). Properly balance counterweight frame to equalize pressure on

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all guide rollers. The Contractor shall have the option of furnishing, for counterweight only, mechanically adjusted roller guide in lieu of spring loaded roller guides as specified.

- F. Equip all cars and counterweight with an auxiliary guiding device for each guide shoe which shall prevent the car or counterweight from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car and counterweight frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

**2.30 GUIDE RAILS, SUPPORTS AND FASTENINGS**

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections and weigh 33.5 kg/m (22.5 lb/ft). Guide rails for counterweight shall be planed steel T-sections and weigh 22.5 kg/m (15 lb/ft).
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car and counterweight rail brackets and counterweight spreader brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
  2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.
  3. Provide isolation fastening configuration between rail brackets and building structure to provide structure-borne noise and vibration isolation.

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- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.
- J. After completion of car safety testing during final inspection, all marks left on rails by application of car safety shall be filed smooth.

**2.31 NORMAL AND FINAL TERMINAL STOPPING DEVICES**

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
  - 1. Switches shall function with any load up to and including 125 percent of rated elevator capacity at any speed obtained in normal operation.
  - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.



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1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
  2. Switches shall be independent of other stopping devices.
  3. Switches, when opened, shall remove power from hoist motor, apply hoist machine brake, and prevent operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

**2.32 CROSSHEAD DATA PLATE AND CODE DATA PLATE**

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

**2.33 WORKMAN'S LIGHTS AND OUTLETS**

- A. Provide duplex GFCI protected type receptacles and lamps with guards on top of each elevator car and beneath the platform. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type, rated for 15 amperes and 125 volts.

**2.34 TOP-OF-THE CAR OPERATING DEVICE**

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

## **2.35 CAR LEVELING DEVICE**

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

## **2.36 EMERGENCY STOP SWITCHES**

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

## **2.37 MAIN CAR OPERATING PANEL**

- A. Locate the main car operating panel in the car enclosure on the front return panel. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper

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section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

- D. The upper section shall contain the following items in order listed from top to bottom:
1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
  2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
  3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
  4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
  5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
  6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
  7. Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the key switch and light.
  8. Key operated Independent Service; see Section 2.39 for detailed description.

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9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
11. A card reader, as provided by other sections, shall be mounted adjacent to the car call buttons. The card reader shall be located at ADA/accessibility height requirements.
12. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
13. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
14. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
15. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and

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markings flush with the faceplates. Surface mounted plates are not acceptable.

E. The service operation panel, in the lower section shall contain the following items:

1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

## **2.38 AUXILIARY CAR OPERATING PANEL**

A. Provide an auxiliary car operating panel in the front return panel opposite the main car operating panel. The auxiliary car operating panel shall contain only those controls essential to passenger (public) operation. The auxiliary car operating panel faceplate shall match the main car operating panel faceplate in material and general design. Secure the faceplate with stainless steel tamperproof screws.

1. Mount door "OPEN" and door "CLOSE" buttons closest to the door jamb and mount the alarm button no lower than 875 mm (35 in.) above the finished floor. The Door Open button shall be located closest to the door as required by ADA.
2. Complete set of round car call push buttons, minimum diameter 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call button shall be legibly and indelibly identified by a floor number and/or letter not less than 12 mm (1/2 in.) high in the face of the call button corresponding to the numbers of the main car operating buttons. Install buttons in a

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- vertical stack on front mounted panel up to six floors and horizontally for side mounted panel.
3. Cross-connect all buttons in the auxiliary car operating panels to their corresponding buttons in the main car operating panel. Registration of a car call shall cause the corresponding button to illuminate in the main and auxiliary car operating panel.
  4. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Install emergency telephone system in the auxiliary car operating panel.
  5. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

## **2.39 INDEPENDENT SERVICE**

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

## **2.40 CAR POSITION INDICATOR**

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel.

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Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

**2.41 AUDIO VOICE SYSTEM**

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice system shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
1. Fire Service Message
  2. Medical Emergency Service Message
  3. "Please do not block doors."
  4. Provide special messages as directed by Resident Engineer.

**2.42 AUTO DIAL TELEPHONE SYSTEM**

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.

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- F. Each elevator shall have individual phone numbers.
- G. If the operator ends the call, the phone shall be able to redial immediately.

**2.43 CORRIDOR OPERATING DEVICE FACEPLATES**

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

**2.44 CORRIDOR OPERATING DEVICES FOR SERVICE ELEVATORS**

- A. Provide one riser of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.



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- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

**2.45 DIGITAL CORRIDOR LANTERN/POSITION INDICATOR**

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.
- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.

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- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

**2.46 HOISTWAY ACCESS SWITCHES**

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with center opening doors, mount the access key switch 1830 mm (6 ft) above the corridor floor next to the hoistway entrance jamb. Exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose at the VA Medical Center. Arrange the hoistway switch to initiate and maintain movement of the car. When the elevator is operated in the down direction from the top terminal landing, limit the zone of travel to a distance not greater than the top of the car crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators.

**2.47 HOISTWAY ENTRANCES**

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded nickel silver sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.), set true, straight, and level, with hoistway edges plumb over each other, and top

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surfaces flush with finished floor. Grout sills full length after installation.

- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles (5 in. x 5 in. x 1/2 in.) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits with wood framing to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall.
- G. Provide hoistway entrance with flush two speed, center opening hoistway doors for Elevators S12 and S13. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection

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procedures acceptable to the COTR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors.

- H. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on a malleable iron or steel bracket. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- I. Do not use hangers that are constructed integrally with the door panels.
- J. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- K. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

**2.48 ELECTRIC INTERLOCKS**

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.

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- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2 or equivalent.
  - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

**2.49 CAR FRAME**

- A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.

**2.50 CAR PLATFORM**

- A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded nickel silver sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick. For color, see AI100, COLOR AND MATERIAL LEGEND. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base. Platform

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and flooring to be designed to withstand a point load of 454 kg (1000 lb) in a 76 mm (3 in) radius with a maximum 6 mm (1/4 in) deflection.

- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).
- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

**2.51 CAR ENCLOSURE:**

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 in.) bolts with nuts and lock washers.
- C. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- D. Construct canopy of not less than 12-gauge steel.
- E. Car top railings that meet the requirement of ASME A17.1 Rules 2.14.1.7 and 2.10.2.
- F. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls

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up to 1220 mm (48 in.) above finished floor shall be covered with stainless steel. Side and rear walls from 1220 (48 in.) stainless steel. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, and CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Interior shall be flush panel construction with angles welded on exterior to insure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.

1. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, textured finish, general purpose type, grade designation GP 50, and 0.050 in. thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- I. Lighting for service elevators:
1. Provide car lighting with indirect fluorescent or LED lamps mounted in lighting coves along each side of the cab ceiling, front to back. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above finished floor at the car operating panels.
  2. Equip the lighting cove with asymmetrical reflectors having specular ALZAK (or equal) finish. Maintain a minimum light level of 50-foot candles 914 mm (36 in.) above finished floor at the car operating panels.
  3. Enclose the entire vertical space between the light trough outer edge and the cab canopy with approved opaque white or clear lumicite sheeting. Install the lumicite sheeting so that it is removable for cleaning and re-lamping.

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- J. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in the service panel.
- K. Provide car enclosure with two sets of stainless steel handrails.
1. 75 mm (3 in.) wide x 9 mm (3/8 in.) thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
  2. Locate handrails 38 mm (1 1/2 in.) from cab wall. Install handrails on two side and rear walls. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
- L. Provide car entrance with two-speed, center opening, horizontal sliding car doors, of same type as hoistway doors for Elevators S12 and S13. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face wrapped around the leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.
- M. Provide each service elevator one set of protection pads of sufficient length to completely cover two sides, rear walls and front return of



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cab interior. Pads shall consist of a minimum of 6 mm (1/4 in.) thick glass fiber insulation securely sewn between flame resistant vinyl coated coverings. Insulation shall conform to ASTM E84, UL 723, NFPA 252, CAN/ULC S102.2, or ASTM C612. Color of the covering shall be approved by the Resident Engineer. Provide stainless steel pad buttons or hooks, spaced at intervals of not more than 150 mm (18 in.) to adequately support pads.

**2.52 POWER DOOR OPERATORS**

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be spring loaded sill mounted type.
- B. Hoistway doors and car gates shall be manually operable in an emergency without disconnecting the power door operating equipment unless the car is outside the unlocking zone.
  - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.

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2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
  1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Examine work of other trades on which the work of this Section depends. Report defects to the Resident Engineer in writing that may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.

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- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams or their supports and trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer, and include additional cost in their bid. Where applicable, locate controller near and visible to its respective hoisting machinery. Work required prior to the completion of the elevator installation:
  - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
  - 2. Provide light and GFCI outlets in the elevator pit and machine room.
  - 3. Furnish electric power for testing and adjusting elevator equipment.
  - 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
  - 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
  - 6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
  - 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

### **3.2 SPACE CONDITIONS**

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by Resident Engineer. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all

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construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.

- B. Where concrete beams, floor slabs, or other building construction protrude more than 50 mm (2 in.) into hoistway, bevel all top surfaces of projections to an angle of at 75 degrees with the horizontal.

### **3.3 INSTALLATION**

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.
- G. Any work that creates excessive noise shall be performed outside of normal working hours unless approved by COTR around the active Surgery Center schedule.

### **3.4 ARRANGEMENT OF EQUIPMENT**

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hoisting machine.

### **3.5 WORKMANSHIP AND PROTECTION**

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the

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installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.

- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original new condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Beams, slabs, or other building construction protruding more than four inches into the hoistway, all top surfaces shall be beveled at an angle of at least 75 degrees to the horizontal.
- F. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- G. Hoist cables that are exposed to accidental contact in the machine room and pit shall be completely enclosed with 16-gauge sheet metal or expanded metal or guards.
- H. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

### **3.6 CLEANING**

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance; remove protective coverings from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

### **3.7 PAINTING AND FINISHING**

- A. Hoist machine, motor, shall be factory painted with manufacturer's standard finish and color.
- B. Controller, sheave, car frame and platform, counterweight, beams, rails and buffers, except their machined surfaces, cams, brackets and all

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other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.

- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Field painting of governors shall be in accordance with ASME A17.1 Rule 2.18.3.1.
- E. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- F. Elevator hoisting machine, controller, governor, main line shunt trip circuit breaker, safety plank, and cross head of car shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- G. Hoistway Entrances of Passenger, and Service Elevators:
  - 1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
  - 2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.
- H. Elevator Cabs for Passenger and Service Elevators:
  - 1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
  - 2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer. For color, choose from manufacturer's standards.

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3. Give exterior faces of car doors one finish coat of paint of medium gray color.

### **3.8 PRE-TESTS AND TESTS**

- A. Pre-test the elevators and related equipment in the presence of the Resident Engineer or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by Resident Engineer.
  1. Procedure outlined in the Inspectors Manual for Electric Elevators, ASME A17.2 shall apply.
    - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
    - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
  2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, voltmeter, amp-meter and amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, and a light meter and a means of two-way communication.
- B. Inspect workmanship, equipment furnished, and installation for compliance with specification.
- C. Balance Tests: The percent of counterbalance shall be checked by placing test weights in car until the car and counterweight are equal in weight when located at the mid-point of travel. If the actual percent of counter balance does not conform to the specification, the amount of counterweight shall be adjusted until conformance is reached.
- D. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- E. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load, balanced load and no load in the elevator. Speed shall be determined by applying a certified tachometer to the car hoisting ropes or governor rope. The actual

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measured speed of the elevator with all loads in either direction shall be within three (3) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.

- F. Temperature Rise Test: The temperature rise of the hoisting motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within five (5) degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- G. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car, balanced load in car, and with contract load in car, in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- H. Brake Test: The action of the brake shall be prompt and a smooth stop shall result in the up and down directions of travel with no load and rated load in the elevator. Down stopping shall be tested with 125 percent of rated load in the elevator.
- I. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- J. Safety Devices and Governor Tests: The safety devices and governor shall be tested as required by ASME A17.1 Section 8.10.
- K. Overload Devices: Test all overload current protection devices in the system at final inspection.
- L. Limit Stops:
  - 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.



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2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- M. Oil Buffer Tests: These tests shall be conducted with operating device and limit stops inoperative and with contract load in the elevator for the car buffer and with no load in the elevator for the counterweight buffer. Preliminary test shall be made at the lowest (leveling) speed. Final tests shall be conducted at contract speed. Buffers shall compress and return to the fully extended position without oil leakage.
- N. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- O. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- P. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- Q. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the Resident Engineer.
- R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the Resident Engineer.

**3.9 INSTRUCTION OF VA PERSONNEL**

- A. Provide competent instruction to train VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour day. Instruction shall commence

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after completion of all work and at the time and place directed by the Resident Engineer.

- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the Resident Engineer in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, fields, relays, timers, regulators and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

**3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE**

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the Resident Engineer. This maintenance service shall begin concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanics and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections, and servicing the elevators listed in the schedule of elevators. The Elevator Contractor shall perform the following:
  - 1. Bi-weekly systematic examination of equipment.
  - 2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.

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3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
  4. Equalizing tension, shorten or renew hoisting ropes where necessary to maintain the safety factor.
  5. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, signal system, car safety device, governors, tension and sheaves in pit shall be cleaned, lubricated and adjusted.
  6. Guide rails, overhead sheaves and beams, counterweight frames, and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
  7. Maintain the performance standards set forth in this specification.
  8. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
  9. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the Resident Engineer or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket

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containing a complete description of the work performed shall be given to the Resident Engineer or his authorized representative.

- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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