

Spec. No.

Proj. No. VA #529-12-107



**Department of  
Veterans Affairs**

## Specifications

**For:** Renovate Building 2  
Project #529-12-107  
April 8, 2013  
Volume 2 of 3

**At:** Butler VA Medical Center  
325 New Castle Road  
Building 1  
Butler, PA 16001

**Issue** Final Bid Documents

**Open Bids**

Property of Department of Veterans Affairs

Amendment

No.	Date

**DEPARTMENT OF VETERANS AFFAIRS  
VHA MASTER SPECIFICATIONS**

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**SECTION 00 01 15**  
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the contract.

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(These Civil drawings constitute work associated with the formerly separate VA project titled "Building 2 Entrance Improvements," with VA Project Number 529-12-104. This former project will be combined with VA Project 529-12-107, "Renovate Building 2." At the direction of VA-Butler, it is the VA's intention to have one General Contractor perform all work associated with the two, formerly separate projects, under one contract, using VA Project Number 529-12-107.)

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E N D

**SECTION 10 14 00  
SIGNAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.
- B. This section also specifies exterior medical center identification signs, building identification signs, parking and traffic signs.
- C. Installation of Government furnished dedication plaque and VA seal.

**1.2 RELATED WORK**

- A. Electrical: Related Electrical Specification Sections.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- C. Section 10 14 00, SIGNAGE.
- D. Color Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

- A. Sign manufacturer shall provide evidence that they regularly and presently manufactures signs similar to those specified in this section as one of their principal products.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples will be retained by the COR, other returned to Contractor.
  - 1. Sign Panel, 200 mm x 250 mm (8 inches x 10 inches), with letters.
  - 2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
  - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
  - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
  - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.

E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.

F. Full size layout patterns for dimensional letters.

#### **1.5 DELIVERY AND STORAGE**

A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.

B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.

C. Deliver signs only when the site and mounting services are ready for installation work to proceed.

D. Store products in dry condition inside enclosed facilities.

#### **1.6 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and tubes.

C. Federal Specifications (Fed Spec):

MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.

MIL-P-46144C.....Plastic Sheet, Polycarbonate

#### **1.7 MINIMUM SIGN REQUIREMENTS**

A. Permanent Rooms and Spaces:

1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in).

Characters shall be accompanied by Grade 2 Braille.

2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.

3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).

4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.

5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.

6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.

B. Overhead Signs:

1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.
2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

**1.8 COLORS AND FINISHES:**

Section 09 06 00, SCHEDULE FOR FINISHES.

**PART 2 - PRODUCTS**

**2.1 GENERAL**

- A. Signs of type, size and design shown on the drawings and as specified.
- B. Signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. Resident Engineer to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

**2.2 PRODUCTS**

- A. Aluminum:
  1. Sheet and Plate: ASTM B209.
  2. Extrusions and Tubing: ASTM B221.

- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Electrical Signs:
  - 1. General: Furnish and install all lighting, electrical components, fixtures and lamps ready for use in accordance with the sign type drawings, details and specifications.
  - 2. Refer to Electrical Specifications Section, Division 26, ELECTRICAL, to verify line voltages for sign locations that require electrical signs.
  - 3. Quality Control: Installed electrical components and sign installations are to bear the label and certification of Underwriter's Laboratories, Inc., and are to comply with National Electrical Code as well as applicable federal, state and local codes for installation techniques, fabrication methods and general product safety.
  - 4. Ballast and Lighting Fixtures: See Electrical Specifications.
- F. Concrete Post Footings: See Section 03 30 53, MISCELLANEOUS CAST-IN-PLACE CONCRETE, Cast-in-place Concrete.
- G. Steel: See Section 05 12 00, STRUCTURAL STEEL FRAMING.

### **2.3 SIGN STANDARDS**

- A. Topography:
  - 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.
  - 2. Arrow: See graphic standards in drawings.
  - 3. Letter spacing: See graphic standards on drawings.
  - 4. Letter spacing: See graphic standards on drawings.
  - 5. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.
- B. Project Colors and Finishes: See Section 09 06 00, SCHEDULE FOR FINISHES.

## 2.4 SIGN TYPES

### A. General:

1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.

#### a. IN indicates a component construction based sign.

1. The exterior sign system shall be comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
2. EI designation indicates exterior internally illuminated sign.
3. EN designation indicates exterior non-illuminated sign.

### B. Interchangeable Component System:

1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09 10, 11 12, 13, 14, 15, 16 and 17.

2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.

- a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.

- b. Component Sign System is comprised of the following primary components:

- 1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
- 2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
- 3) Copy Panels, made of a variety of materials to allow for different graphic needs.
- 4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
- 5) Joiners and Accent Joiners connect separate Rail Backs together.
- 6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.

- c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
  - d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
  - e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.
3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
- a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
  - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
  - c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
- a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
  - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.



- a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
- b. Cleanable without use of special chemicals or cleaning solutions.
- c. Copy Insert Materials.

- 1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
- 2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
- 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
- 4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
- 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
- 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
  - a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
  - b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
- 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.

- 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
- 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
- 10) Typography
  - a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
  - b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
  - c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
  - d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Family 01, 02.01 thru 02.05, 08, 09 and 20:

- 1. All text and graphics are to be first surface silk-screened.
- 2. IN-01.12 & IN-01.13: Refer to Sign Type 03 specification for tactile and Braille portion of sign.
- 3. IN-02.4: All text and graphics are to be first surface vinyl letters.
- 4. IN-01.1: Preparation of artwork for reproduction of "fire and emergency evacuation maps" is by manufacturer.

D. Sign Type Families 03:

- 1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
- 2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.

3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
  4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
  5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
- E. Sign Type Family 04 and 11:
1. All text and graphics are to be first surface applied vinyl letters.
  2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.
- F. Sign Type 05:
1. Text if added to Copy Insert module to be first surface applied vinyl letters.
- G. Sign Type Family 06 and 07:
1. All text and graphics are to be first surface applied vinyl letters except for under sliding tile.
  2. Protect text, which is covered by sliding tile, so tile does not wear away letters.
- H. Sign Type Family 10:
1. Pocket depth is to be 0.3 mm (.0150 inches).
- I. Sign Type Family 12 and 13:
1. All text and graphics are to be first surface applied vinyl letters.
  2. IN-12: Provide felt, cork or similar material on bottom of desk mounting bracket to protect counter surfaces.
- J. Sign Type Family 14, 15, and 16:
1. All text and graphics are to be first surface applied vinyl letters.
  2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.
  3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.

## K. Sign Type Family 17:

1. All text and graphics are to be first surface applied vinyl letters.
2. IN-17: Directory constructed using elements of the Component System.

## L. Sign Type Family 18:

1. All text and graphics are to be first surface applied stylus cut vinyl letters.
2. Provide in specified typeface, color and spacing, with each message or message group on a single quick release backing sheet.

## M. Sign Type Family 19:

1. Dimensional letters are mill or laser cut acrylic in the size and thickness noted in the drawings.
2. Draft of letters is perpendicular to letters face.
3. All corners such as where a letter stem and bar intersect are to be square so the letter form is accurately reproduced.
4. Paint letters with acrylic polyurethane in specified color and finish.

## N. Sign Type Family (See Specialty Signs Section) 21:

1. IN-21.01: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter polished aluminum base. Sign bracket to hold a 6 mm (.25 inches) sign plaque.
2. IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with Copy Panel attached to front and back.
3. IN-21.03 & 21.04: IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with hinged locking glass door. Black felt covered changeable letter board or tan vinyl impregnated cork tack surface as background within case.

## O. Sign Type Family 22:

1. IN-22.01: Extruded aluminum clip anodized black containing rollers to pinch and release paper. End caps are black plastic.
2. IN-22.02: Patient Information holder constructed of 18 gauge formed sheet metal painted in specified color. Polished aluminum connecting rods and buttons. Button covers for mounting screws are to permanently attach and securely conceal screws.

## P. Temporary Interior Signs:

1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 100 mm (4 inch) wide by 300 mm (12 inch) long. Punched 3 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 100 mm (4 inch) side. Reinforce hole on both sides with suitable material that prevents tie from pulling through hole. Ties are steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 150 mm (6 inch) long free ends.
2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on floor plans.
3. Install temporary signs to all rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
  - a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
  - b. Replace and missing damaged or illegible signs.

## **2.5 FABRICATION**

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth surfaces.

- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. No signs are to be manufactured until final sign message schedule and location review has been completed by the Resident Engineer & forwarded to contractor.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact Resident Engineer for clarification.

- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.
- D. Remove or correct signs or installation work Resident Engineer determines as unsafe or as an unsafe condition.
- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

- - - END - - -

**SECTION 10 21 13****TOILET COMPARTMENTS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies solid polyethylene toilet partitions, and urinal screens.

**1.2 RELATED WORK**

- A. Not used.
- B. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: 75 mm (three-inch) square color samples of manufacturer's color range for solid polyethylene partition material.
- C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
- D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
- E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
FF-B-575C.....Bolt, Hexagon and Square
- C. Code of Federal Regulations (CFR):  
40 CFR 247.....Comprehensive Procurement Guidelines for  
Products Containing Recovered Materials
- D. Commercial Item Descriptions (CID):  
A-A-1925.....Shield, Expansion (Nail Anchors)  
A-A-60003.....Partitions, Toilet, Complete



**PART 2 - PRODUCTS****2.1 TOILET PARTITIONS:**

- A. Solid polyethylene: water resistant; graffiti resistant; non-absorbent; contain a minimum 30 percent post consumer recycled plastic; Class C flame spread rating.
- B. Conform to Fed. CID A-A-60003, except as modified herein.
- C. Fabricate to dimensions shown or specified.
- D. Toilet Enclosures:
  - 1. Type 1, Style C (overhead braced).
  - 2. Reinforce panels shown to receive toilet tissue holders or grab bars.
  - 3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
  - 4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
  - 5. Keeper:
    - a. U-slot to engage bar of throw latch.
    - b. Combined with rubber bumper stop.
  - 6. Wheelchair Toilets:
    - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
    - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
  - 7. Finish:
    - a. Finish 1 -integral color solid polyethylene doors, pilasters, and enclosure panels.
    - b. Not used.
- E. Urinal Screens:
  - 1. Type III, Style E (wall hung), finish 1.
    - a. With integral flanges and continuous, full height wall anchor plate.
    - b. Option: Full height U-Type bracket.
    - c. Wall anchor plate drilled for 4 anchors on both sides of screen.
  - 2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).
- F. Not used.

**2.2 FASTENERS**

- A. Partition Fasteners: CID A-A-60003.

- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Not used.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. General:
  - 1. Install in rigid manner, straight, plumb and with all horizontal lines level.
  - 2. Conceal evidence of drilling, cutting and fitting in finish work.
  - 3. Use hex-bolts for through-bolting.
  - 4. Adjust hardware and leave in freely working order.
  - 5. Clean finished surfaces and leave free of imperfections.
- B. Panels and Pilasters:
  - 1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
  - 2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
  - 3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
  - 4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.
  - 5. Where overhead braced, secure pilasters to building walls by headrails clamped on or set into top of each pilaster.
    - a. Secure clamps to pilasters with two through-bolts to each clamp.
    - b. When headrails are set into pilasters, through-bolt them to the pilasters.
    - c. Support headrails on wall flange fittings secured to building walls with minimum of two anchor bolts to each flange fitting.
- C. Urinal Screens:
  - 1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
  - 2. Space anchors at top and bottom and equally in between.

E N D

**SECTION 10 26 00****WALL AND DOOR PROTECTION****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies handrail/wall guard combinations, corner guards and high impact wall covering.

**1.2 RELATED WORK**

- A. Not used.
- B. Not used.
- C. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Handrail/Wall Guard Combinations.
  - 2. Not used.
  - 3. Corner Guards.
  - 4. Not used.
  - 5. High Impact Wall covering.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and Tubes
- D256-06.....Impact Resistance of Plastics
- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastics in a  
Horizontal Position
- E84-09.....Surface Burning Characteristics of Building  
Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):  
80-10.....Standard for Fire Doors and Windows
- E. Not used.
- F. Underwriters Laboratories Inc. (UL):  
Annual Issue.....Building Materials Directory

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6.
- C. Resilient Material:
  - 1. Extruded and injection molded acrylic vinyl, PVC and PBT free,  
meeting following requirements:
    - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when  
tested in accordance with ASTM D256 (Izod impact, ft.lbs. per  
inch notch).
    - b. Class 1 fire rating when tested in accordance with ASTM E84,  
having a maximum flame spread of 25 and a smoke developed rating  
of 450 or less.
    - c. Rated self extinguishing when tested in accordance with ASTM  
D635.
    - d. Material shall be labeled and tested by Underwriters Laboratories  
or other approved independent testing laboratory.
    - e. Integral color with all colored components matched in accordance  
with SAE J 1545 to within plus or minus 1.0 on the CIELCH scales.
    - f. Same finish on exposed surfaces.

### **2.2 CORNER GUARDS**

- A. Resilient, Shock Absorbing Corner Guards: Surface mounted type of 6 mm  
(1/4-inch corner) formed to profile shown.

1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078inch) thick, free floating on a continuous 1.6 mm (0.063inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
  2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
  3. Not used.
- B. Stainless Steel Corner Guards: Fabricate of 1.6 mm (0.0625-inch) thick stainless steel. Form guards of dimensions and to contour shown.

### **2.3 WALL GUARDS AND HANDRAILS**

A. Resilient Wall Guards and Handrails:

1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
2. Not used.
3. Provide handrails and wall guards with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards. Screw or bolt closure caps to aluminum retainer.

B. Not used.

C. Not used.

### **2.4 NOT USED.**

### **2.5 HIGH IMPACT WALL COVERING**

- A. Fabricate from vinyl acrylic, PVC and PBT free, resilient material minimum 6 mm (0.06 inch) thick designed specifically for interior use.
- B. Coordinate with guard rail protection material and supplier for proper fit, installation and color.
- C. Provide adhesive as recommended by the wall covering manufacturer.

### **2.6 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

**2.7 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
  - 1. Not used.
  - 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

**PART 3 - INSTALLATION****3.1 RESILIENT CORNER GUARDS**

- A. Install corner guards on walls in accordance with manufacturer's instructions.

**3.2 STAINLESS STEEL CORNER GUARDS**

- A. Mount guards on external corners of interior walls, partitions and columns as shown.
- B. Where corner guards are installed on walls, partitions or columns finished with plaster or ceramic tile, anchor corner guards as shown on drawings. Provide continuous 16 gage perforated, galvanized Z-shape steel anchors welded to back edges of corner guards and wired to metal studs, or expansion bolted to concrete or masonry with four 9.5 mm (3/8-inch) diameter bolts, spaced 400 mm (16 inches) on centers. Coat back surfaces of corner guards, where shown, with a non-flammable, sound deadening material. Corner guards shall overlap finish plaster surfaces.
  - 1. Where corner guards are installed on exposed masonry wall partitions or columns, anchor corner guards as shown on the drawings // anchor corner guards to existing walls with 6 mm (1/4-inch) oval head stainless steel countersunk expansion or toggle bolts // anchor corner guards with four nominal 1.3 mm (0.0516-inch) thick, adjustable galvanized steel anchors, spaced as shown. // Grout spaces solid between guards and backing with Portland cement and sand mortar.
  - 2. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from around edge of guard and allow to cure undisturbed for 24 hours.

**3.3 RESILIENT HANDRAIL WALL GUARD COMBINATIONS**

- A. Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

**3.4 NOT USED.****3.5 NOT USED.****3.6 HIGH IMPACT WALL COVERING**

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.
- C. Apply with adhesive in controlled environment according to manufacturer's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

E N D

**SECTION 10 28 00****TOILET, BATH, AND LAUNDRY ACCESSORIES****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies manufactured items usually used in dressing rooms, toilets, locker rooms and at sinks in related spaces.
- B. Items Specified:
  - 1. Paper towel dispenser.
  - 2. Not used.
  - 3. Not used.
  - 4. Toilet tissue dispenser.
  - 5. Grab Bars.
  - 6. Shower curtain rods.
  - 7. Clothes hooks, robe or coat.
  - 8. Not used.
  - 9. Metal framed mirror.
  - 10. Not used.
  - 11. Not used.
  - 12. Not used.
  - 13. Not used.
  - 14. Mop racks.
  - 15. Not used.
  - 16. Not used.
- C. Not used.

**1.2 RELATED WORK**

- A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES
- B. Not used.
- C. Not used.
- D. Not used.
- E. Not used.
- F. Not used.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each product specified.
  - 2. Paper towel dispenser.



3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
4. Shower Curtain rods, showing required length for each location.
5. Grab bars, showing design and each different type of anchorage.
6. Not used.
7. Not used.
8. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Samples:

1. One of each type of accessory specified.
2. After approval, samples may be used in the work.

D. Manufacturer's Literature and Data:

1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.
2. Anodized finish as specified.

#### **1.4 QUALITY ASSURANCE**

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### **1.5 PACKAGING AND DELIVERY**

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.

- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

#### 1.6 STORAGE

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

#### 1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
  - A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
  - A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
  - A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel Pipes
  - A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
  - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
  - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
  - F446-85(R2009).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.

- D3453-07.....Flexible Cellular Materials - Urethane for  
Furniture and Automotive Cushioning, Bedding,  
and Similar Applications
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual
- D. American Welding Society (AWS):  
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless  
Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):  
A-A-3002.....Mirrors, Glass  
FF-S-107C (2).....Screw, Tapping and Drive  
FF-S-107C.....Screw, Tapping and Drive.  
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use)  
Detail Specification

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
  2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
  2. Not used.
  3. Not used.
- G. Foam Rubber: ASTM D3453, Grade BD, Type 2.
- H. Not used.
- I. Plywood: PS1, Grade CD.

### **2.2 FASTENERS**

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.

- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

### **2.3 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
  - 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.
  - 2. Not used.
- C. AA-M32 Mechanical finish, medium satin.
  - 1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
  - 2. Stainless Steel: NAAMM AMP 503, finish number 4.
  - 3. Ferrous Metal:
    - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
    - b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.
  - 4. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

### **2.4 FABRICATION - GENERAL**

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

## **2.5 PAPER TOWEL DISPENSERS**

- A. Surface mounted type with sloping top.
- B. Dispensing capacity for 300 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

## **2.6 NOT USED.**

## **2.7 NOT USED.**

## **2.8 TOILET TISSUE DISPENSERS**

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

## **2.9 GRAB BARS**

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of stainless steel throughout the project:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
  - 2. Not used.
- C. Concealed mount, except grab bars mounted at floor, swing up and on toilet partitions.
- D. Bars:
  - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
    - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
    - b. Not used.
  - 2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around

three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.

3. Continuous weld intermediate support to the grab bar.
4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:

1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Not used.
4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Not used.

**2.10 NOT USED.**

**2.11 CLOTHES HOOKS-ROBE OR COAT**

- A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

**2.12 NOT USED.****2.13 METAL FRAMED MIRRORS**

A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.
3. Not used.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use 0.9 mm (0.0359 inch) thick stainless steel.
3. Filler:
  - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
  - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
4. Not used.

D. Back Plate:

1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

**2.14 NOT USED.****2.15 NOT USED.****2.16 NOT USED.****2.17 NOT USED.****2.18 MOP RACKS**

A. Minimum 1.0M (40 inches) long with five holders.

B. Clamps:

1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

**2.19 NOT USED.**

**2.20 NOT USED.**

**2.21 NOT USED.**

**PART 3 - EXECUTION**

**3.1 PREPARATION**

- A. Before starting work notify the COR in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the COR the exact location of accessories.

**3.2 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.



H. Install accessories to prevent striking by other moving, items or interference with accessibility.

I. Not used.

**3.3 NOT USED.**

**3.4 CLEANING**

A. After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

E N D

**SECTION 10 44 13****FIRE EXTINGUISHER CABINETS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section covers recessed fire extinguisher cabinets.

**1.2 NOT USED.****1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):  
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

**PART 2 - PRODUCTS****2.1 FIRE EXTINGUISHER CABINET**

- A. Recessed type with flat trim of size and design shown.

**2.2 FABRICATION**

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
  2. Design doors to open 180 degrees.
  3. Provide continuous hinge, pull handle, and adjustable roller catch.

**2.3 FINISH**

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

**PART 3 - EXECUTION**

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

E N D

## **SECTION 10 51 13**

### **METAL LOCKERS**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Not used.
  - 2. Heavy-duty metal lockers.
  - 3. Not used.
  - 4. Not used.
  - 5. Not used.
  - 6. Not used.
- B. Not used.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker.
- B. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Show locker trim and accessories.
  - 2. Include locker identification system and numbering sequence.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Samples for Verification: For metal lockers, in manufacturer's standard sizes.

##### **1.4 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For qualified Installer.
- B. Warranty: Sample of special warranty.

##### **1.5 CLOSEOUT SUBMITTALS**

- A. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching mechanisms to include in maintenance manuals.

#### **1.6 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Full-size units of the following metal locker hardware items equal to 10 percent of amount installed for each type and finish installed, but no fewer than five units:
    - a. Not used.
    - b. Identification plates.
    - c. Hooks.

#### **1.7 QUALITY ASSURANCE**

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain metal lockers and accessories from single source from single manufacturer.
- C. Regulatory Requirements: Where metal lockers are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities".
- D. Not used.

#### **1.8 DELIVERY, STORAGE, AND HANDLING**

- A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for their installation.
- B. Not used.

#### **1.9 PROJECT CONDITIONS**

- A. Field Measurements: Verify actual dimensions of recessed openings by field measurements before fabrication.

#### **1.10 COORDINATION**

- A. Not used.
- B. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

#### **1.11 WARRANTY**

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in

materials or workmanship, excluding finish, within specified warranty period.

1. Failures include, but are not limited to, the following:
  - a. Structural failures.
  - b. Faulty operation of latches and other door hardware.
2. Damage from deliberate destruction and vandalism is excluded.
3. Not used.
4. Warranty Period for All-Welded Metal Lockers: Lifetime from date of Substantial Completion.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with A60 (ZF180) zinc-iron, alloy (galvannealed) coating designation.
- C. Not used.
- D. Stainless-Steel Sheet: ASTM A 666, Type 304.
- E. Not used.
- F. Extruded Aluminum: ASTM B 221 (ASTM B 221M), alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated.
- G. Steel Tube: ASTM A 500, cold rolled.
- H. Not used.
- I. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.
- J. Anchors: Material, type, and size required for secure anchorage to each substrate.
  1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls, and elsewhere as indicated, for corrosion resistance.
  2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

### **2.2 STANDARD METAL LOCKERS**

- A. Products: Subject to compliance with requirements, provide products from one of the following:
  1. Art Metal Products.

2. ASI Storage Solutions Inc.
  3. DeBourgh Mfg. Co.; Worley Lockers.
  4. General Storage Systems Ltd.
  5. Hadrian Manufacturing Inc.
  6. List Industries Inc.
  7. Lyon Workspace Products, LLC.
  8. Penco Products, Inc.
  9. Republic Storage Systems Company.
  10. Shanahan's Manufacturing Limited.
  11. Tennsco Corp.
- B. Not used.
- C. Locker Arrangement: Double tier.
- D. Material: Cold-rolled steel sheet.
- E. Body: Assembled by riveting or bolting body components together.  
Fabricate from unperforated steel sheet as follows:
1. Tops, Bottoms, and Intermediate Dividers: 0.024-inch (0.61-mm) nominal thickness, with single bend at sides.
  2. Backs and Sides: 0.024-inch (0.61-mm) nominal thickness, with full-height, double-flanged connections.
  3. Shelves: 0.024-inch (0.61-mm) nominal thickness, with double bend at front and single bend at sides and back.
- F. Frames: Channel formed; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
1. Cross Frames between Tiers: Channel formed and fabricated from same material as main frames; welded to vertical main frames.
  2. Frame Vents: Fabricate face frames with vents.
- G. Doors: One piece; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
1. Doors less than 12 inches (305 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
  2. Doors for box lockers less than 15 inches (381 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.

3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches (381 mm) wide; welded to inner face of doors.
4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet; welded to inner face of doors.
5. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
6. Door Style: Vented panel as follows:
  - a. Louvered Vents: No fewer than three louver openings at top and bottom for double-tier lockers.
  - b. Not used.
  - c. Not used.
  - d. Not used.
- H. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
  1. Not used.
  2. Continuous Hinges: Manufacturer's standard, steel, full height.
- I. Not used.
- J. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry and vandal resistant.
  1. Not used.
  2. Single-Point Latching: Nonmoving latch hook with steel padlock loop that projects through recessed cup and is finished to match metal locker body.
    - a. Latch Hook: Equip each door with one latch hook, fabricated from 0.105-inch (2.66-mm) nominal-thickness steel sheet; welded midway up full-height door strike; with resilient silencer.
- K. Not used.
- L. Not used.
- M. Not used.
- N. Not used.

O. Equipment: Equip each metal locker with identification plate and the following unless otherwise indicated:

1. Not used.
2. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
3. Not used.
4. Not used.
5. Not used.
6. Not used.
7. Not used.

P. Accessories:

1. Not used.
2. Continuous Zee Base: Fabricated from manufacturer's standard thickness, but not less than 0.060-inch (1.52-mm) nominal-thickness steel sheet.
  - a. Height: 4 inches (102 mm).
3. Continuous Sloping Tops: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
  - a. Closures: Vertical-end type.
  - b. Not used.
4. Not used.
5. Recess Trim: Fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
6. Filler Panels: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
7. Not used.
8. Finished End Panels: Fabricated from 0.024-inch (0.61-mm) nominal-thickness steel sheet.
9. Not used.

Q. Finish: Powder coat.

1. Color(s): Refer to Section 09 06 00 Schedule of Finishes.

- 2.3 Not used.**
- 2.4 Not used.**
- 2.5 Not used.**
- 2.6 Not used.**
- 2.7 Not used.**



**2.8 Not used.**

**2.9 FABRICATION**

- A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
  - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
  - 2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.
- C. Not used.
- D. All-Welded Construction: Factory pre-assemble metal lockers by welding all joints, seams, and connections; with no bolts, nuts, screws, or rivets used in assembly of main locker groups. Factory-weld main locker groups into one-piece structures. Grind exposed welds flush.
- E. Accessible Lockers: Fabricate as follows:
  - 1. Locate bottom shelf no lower than 15 inches (381 mm) above the floor.
  - 2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches (1219 mm) above the floor.
- F. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- G. Not used.
- H. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.
- I. Continuous Base: Formed into zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.
- J. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
  - 1. Not used.
- K. Not used.

- L. Recess Trim: Fabricated with minimum 2-1/2-inch (64-mm) face width and in lengths as long as practical; finished to match lockers.
- M. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.
- N. Not used.
- O. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of non-recessed metal lockers; finished to match lockers.
  - 1. Not used.
- P. Center Dividers: Full-depth, vertical partitions between bottom and shelf; finished to match lockers.

## **2.10 STEEL SHEET FINISHES**

- A. Factory finish steel surfaces and accessories except stainless-steel and chrome-plated surfaces.
- B. Not used.
- C. Powder-Coat Finish: Immediately after cleaning and pretreating, electrostatically apply manufacturer's standard, baked-polymer, thermosetting powder finish. Comply with resin manufacturer's written instructions for application, baking, and minimum dry film thickness.

## **2.11 STAINLESS-STEEL FINISHES**

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
  - 1. Run grain of directional finishes with long dimension of each piece.
  - 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### **3.2 INSTALLATION**

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
  - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
  - 2. Anchor single rows of metal lockers to walls near top of lockers and to floor.
  - 3. Not used.
- B. Not used.
- C. All-Welded Metal Lockers: Connect groups together with standard fasteners, with no exposed fasteners on face frames.
- D. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
  - 1. Attach hooks with at least two fasteners.
  - 2. Not used.
  - 3. Identification Plates: Identify metal lockers with numbers 101 through 124.
    - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
    - b. Not used.
  - 4. Not used.
  - 5. Not used.
  - 6. Attach sloping-top units to metal lockers, with closures at exposed ends.
  - 7. Not used.
  - 8. Attach finished end panels with fasteners to conceal exposed ends of non-recessed metal lockers.
- E. Not used.
- F. Not used.

### **3.3 ADJUSTING, CLEANING, AND PROTECTION**

- A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding.

- B. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit use during construction.
- C. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

E N D

## SECTION 10 73 13

### AWNINGS

#### PART 1 - GENERAL

##### 1.1 SUMMARY

A. Section Includes:

1. Fixed wall hung awnings.

##### 1.2 SUBMITTALS

A. Product Data: For each type of product.

1. Include styles, material descriptions, construction details, fabrication details, dimensions of individual components and profiles, hardware, fittings, mounting accessories, features, and finishes for awnings.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings:

1. Include plans, elevations, sections, mounting heights, and attachment details.
2. Detail fabrication and assembly of awnings.
3. Show locations for blocking, reinforcement, and supplementary structural support.

C. Samples: For each exposed product and for each color and texture specified.

D. Samples for Verification: For the following:

1. Frame Finish: Not less than 6-inch (150-mm) lengths.

E. Product Schedule: For awnings. Use same designations indicated on Drawings.

F. Delegated-Design Submittal: For awnings.

G. Operation and Maintenance Data: For awnings to include in operation and maintenance manuals.

##### 1.3 QUALIFICATIONS

A. Qualification Data: For Installer, fabricator and professional engineer.

B. Welding certificates.

C. Evaluation Reports: For anchors and fasteners, from ICC-ES.

D. Sample Warranty: For special warranty.

##### 1.4 QUALITY ASSURANCE

A. Fabricator Qualifications: Shop that employs skilled workers who

custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance.

1. Fabricator's responsibilities include fabricating awnings and providing professional engineering services needed to assume engineering responsibility.

B. Installer Qualifications: Fabricator of products.

C. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."

#### **1.5 FIELD CONDITIONS**

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit installation of awnings in exterior locations to be performed according to manufacturers' written instructions and warranty requirements.

B. Field Measurements: Where awning installation is indicated to fit to other work, verify dimensions of other work by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for fenestration operation throughout the entire operating range. Notify Architect of discrepancies. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

#### **1.6 WARRANTY**

A. Special Warranty: Manufacturer and fabricator agree to repair or replace components of awnings that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including framework.

b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

2. Awning Warranty Period: Five years from date of Substantial Completion.

### **PART 2 - PRODUCTS**

#### **2.1 MANUFACTURERS**

A. Source Limitations: Obtain awnings from single source from single manufacturer.

#### **2.2 PERFORMANCE REQUIREMENTS**

A. Delegated Design: Engage a qualified professional engineer registered in the state of Pennsylvania to design awnings.

B. Thermal Movements: Allow for thermal movements from ambient and

surface temperature changes.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

C. Regulatory Requirements: Provide awnings complying with load values listed on structural drawings, and other requirements and limitations of authorities having jurisdiction that are within Contractor's control.

### **2.3 AWNING FRAMES**

A. Aluminum Frames: Alloy and temper recommended by awning manufacturer for type of use and finish indicated and with not less than the strength and durability properties of alloy and temper required by structural loads.

1. Aluminum Plate and Sheet: ASTM B 209 (ASTM B 209M).
2. Aluminum Extrusions: ASTM B 221 (ASTM B 221M).
3. Extruded Structural Pipe and Round Tubing: ASTM B 429/B 429M, standard weight (Schedule 40) unless another weight is indicated or required by structural loads.
4. Drawn Seamless Tubing: ASTM B 210 (ASTM B 210M).
5. Aluminum Finish: AA-C22-A42 chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7 mils thick finish complying with finish manufacturer's written instructions for surface preparation including pretreatment, application, baking, and minimum dry film thickness.

B. Anchors, Fasteners, Fittings, Hardware, and Installation Accessories: Complying with performance requirements indicated and suitable for exposure conditions, supporting structure, anchoring substrates, and installation methods indicated. Corrosion-resistant or noncorrodible units; weather-resistant, compatible, nonstaining materials. Provide as required for awning assembly, mounting, and secure attachment.

Number as needed to comply with performance requirements and to maintain uniform appearance; evenly spaced. Where exposed to view, provide finish and color as selected by Architect from manufacturer's full range.

1. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to six times the load imposed when installed in unit masonry assemblies and equal to four times the load imposed when installed in concrete as determined by testing according to ASTM E 488

conducted by a qualified independent testing and inspecting agency.

a. Material: Stainless steel with bolts and nuts complying with ASTM F 593 and ASTM F 594, Alloy Group 1 or 2 (ASTM F 738M and ASTM F 836M, Grade A1 or A4).

2. Adhesive-Bonded Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to six times the load imposed when installed in unit masonry assemblies and equal to four times the load imposed when installed in concrete as determined by testing according to ASTM E 1512 conducted by a qualified independent testing and inspecting agency.

a. Material: Stainless steel with bolts and nuts complying with ASTM F 593 and ASTM F 594, Alloy Group 1 or 2 (ASTM F 738M and ASTM F 836M, Grade A1 or A4).

C. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for supporting members, blocking, inserts, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 INSTALLATION**

- A. General: Install awnings at locations and in position indicated, securely connected to supports, free of rack, and in proper relation to adjacent construction. Use mounting methods of types described and in compliance with Shop Drawings and fabricator's written instructions.
- B. Install awnings after other finishing operations, including joint sealing and painting, have been completed.
- C. Slip fit frame connections accurately together to form hairline joints, and tighten to secure.
- D. Weld frame connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations.
  - 1. Field Welding: Comply with the following requirements:
    - a. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.



- b. Obtain fusion without undercut or overlap.
- c. Remove welding flux immediately.
- d. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- E. Anchoring to In-Place Construction: Use anchors, fasteners, fittings, hardware, and installation accessories where necessary for securing awnings to structural support and for properly transferring load to in-place construction.
- F. Corrosion Protection: Coat concealed surfaces of aluminum that come in contact with grout, concrete, masonry, wood, or dissimilar metals with a heavy coat of bituminous paint.
- G. Coordinate awning installation with flashing and joint-sealant installation so these materials are installed in sequence and in a manner that prevents exterior moisture from passing through completed exterior wall and roof assemblies.

**3.3 NOT USED.**

E N D

## **SECTION 11 13 10**

### **DOCK LEVELERS**

#### **PART 1 - GENERAL**

##### **1.1 REFERENCES**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.
1. AMERICAN WELDING SOCIETY (AWS)
    - a. AWS C2.18 (1993; Errata 1993) Guide for the Protection of Steel with Thermal Sprayed Coatings of Aluminum and Zinc and Their Alloys and Composites
  2. ASTM INTERNATIONAL (ASTM)
    - a. ASTM A123/A123M (2012) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
    - b. ASTM A143/A143M (2007) Standard Practice for Safeguarding Against Embrittlement of Hot-Dip Galvanized Structural Steel Products and Procedure for Detecting Embrittlement
    - c. ASTM A153/A153M (2009) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
    - d. ASTM D2000 (2012) Standard Classification System for Rubber Products in Automotive Applications
  3. NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)
    - a. NEMA ICS 2 (2000; R 2005; Errata 2008) Standard for Controllers, Contactors, and Overload Relays Rated 600 V
    - b. NEMA ICS 6 (1993; R 2011) Enclosures
    - c. NEMA MG 1 (2011) Motors and Generators
  4. NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)
    - a. NFPA 70 (2011; Errata 2 2012) National Electrical Code
  5. UNDERWRITERS LABORATORIES (UL)
    - a. UL 943 (2006; Reprint Jun 2012) Ground-Fault Circuit-Interrupters

##### **1.2 DEFINITIONS**

- A. Industrial Dock Leveler: A manufactured structure designed to span and compensate space and height differentials between a loading dock and freight carrier to facilitate safe, efficient, freight transfer.
- B. Adjustable Loading Ramp: Synonym for Fixed Type Industrial Dock Leveler.

- C. Fixed Type Industrial Dock Leveler: A dock leveler that is permanently affixed to the dock structure, and usually incorporating an electro-hydraulic recessed into dock face further than 380 mm (15 inch) system to position the dock leveler with respect to the freight carrier at the lip end while being fixed at the opposite hinged end.
- D. Velocity Fuse: A valve or similar device that goes into the hydraulic line. If the dock leveler becomes inadvertently or accidentally unsupported, this fuse will freeze the movement of dock leveler within 100 mm (4 inches) of the dock leveler original position.
- E. Carrier: A wheeled, enclosed trailer or container that, when attached to a heavy-duty truck or van, is used to carry bulk freight over long distances.

### **1.3 SUBMITTALS**

- A. Submit the following in accordance with Section 01 33 23 SUBMITTAL PROCEDURES:
  - 1. Shop Drawings: Detail Drawings
  - 2. Product Data
    - a. Loading Dock Levelers
    - b. Dock Bumpers
    - c. Not used.
  - 3. Samples: Fastening Materials
    - a. Angles
    - b. Rods
    - c. Fastening Hardware
    - d. Dock Bumpers
    - e. Rubber
    - f. Rubberized Fabric
  - 4. Certificates
    - a. Fastening Materials
    - b. Rubberized Fabric
    - c. Steel Angles
    - d. Hardware Items
  - 5. Operation and Maintenance Data
    - a. Loading Dock Levelers
    - b. Not used.
  - 6. Closeout Submittals: Record Drawings

### **1.4 QUALITY ASSURANCE**

- A. Manufacturer's Representative

1. Furnish services of Fixed Type Industrial Dock Leveler technicians, experienced in installation and operation of the type of system being provided, to supervise installation, testing, adjustment of system, and instruction to Government personnel.

**B. Detail Drawings**

1. Submit drawings depicting dimensions, tolerances, surface finishes, hardnesses, flush edge angles, method of mounting and anchoring, and control schematics and diagram. Show complete wiring, schematic diagrams, and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Show proposed layout and anchorage of equipment and appurtenances on Drawing Sheet No. AE101. Show the concrete pit details including flush edge angles, dock bumpers including fastening materials in compliance with ASTM A123/A123M and ASTM D2000, and sloped pit bottom; method of mounting and anchoring; and location of control stations and disconnect switches on Drawing Sheet No. S301, EP101.

**C. Record Drawings**

1. Submit record as-built drawings depicting dimensions, tolerances, surface finishes, hardnesses, flush edge angles, method of mounting and anchoring, and control schematics and diagram, including mechanical and electrical components, testing and acceptance (one copy sepia transparency) for each industrial dock leveler.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Match, mark and tag parts which are disassembled for shipment with metal tags. Provide waterproofed tags and markings. Protect the delivered equipment in storage from the weather, humidity and temperature variation, dirt and dust, or other contaminants.

**1.6 EXTRA MATERIALS**

- A. After approval of the detail drawings, and not later than 2 months prior to the date of beneficial occupancy, provide spare parts data for each different item of material and equipment specified. Furnish a complete list of parts and supplies recommended by the manufacturer for routine maintenance service.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

**A. Standard Products**

1. Submit data including a complete list of equipment and materials, manufacturer's descriptive and technical literature, performance

charts and curves, catalog cuts, and installation instructions. Provide materials and equipment, which are the standard products of a manufacturer regularly engaged in the manufacture of the products, and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Equipment shall be supported by a service organization that is, in the opinion of the Contracting Officer, reasonably convenient to the site.

B. Exposed Surfaces

1. All exposed metal surfaces and fastening materials shall fully comply with the minimum requirements of ASTM A123/A123M, ASTM A143/A143M, and ASTM A153/A153M.

C. Nameplate

1. Attach corrosion-resistant metal plate securely and legibly on the exterior surface of the dock leveler. Include the following information indented or embossed on the plate:
  - a. Description of the equipment: Describe procedures for operating and services equipment, and warnings or cautions of hazardous procedures.
  - b. Name of the manufacturer.
  - c. Serial and model number.
  - d. Rated capacity in kg / pounds.
  - e. Shipping weight.
  - f. Date of manufacture (month and year).

D. Toe Guards or Skirts

1. Provide sides or edges, except front and rear edges, of the ramps which rise above the surrounding loading dock with sheet carbon steel skirts or toe guards of minimum 1.8 mm 14 U.S.S. gage nominal thickness. Furnish smooth faced toe guards or skirts and mount flush with the edges of the ramp surface. Ensure sufficient depth of toe guards or skirts to protect the full operating range of dock travel. Ensure the construction capable of resisting a minimum lateral force of 4.5 kg (10 pounds) with a maximum deflection of 13 mm (1/2 inch).

**2.2 LOADING DOCK LEVELERS**

- A. Provide permanent loading dock levelers with minimum performance characteristics based on the following:

1. Service Period:
  - a. Number of shift operations: 1.
  - b. Maximum number of trucks per shift opening: 5.

c. Maximum number of days per week: 7.

2. Fork Lift Loads:

- a. Design levelers to accommodate 4 wheel fork trucks.
- b. Design levelers to handle 10,000 lb. gross dynamic load.
- c. Base load leveler design on number of cycles per loading/unloading operation per truck.

Provide loading dock leveler with electro-hydraulic type with electric motor and hydraulic pump operating a hydraulic cylinder that adjusts dock leveler board position. Coordinate a truck restraint system with the dock leveler via an interconnect function such that the restraint and dock leveler will engage with a single push-button, if a powered trailer restraint is selected to lock truck or trailer into position during loading and for overnight security. Incorporate a visual signal to inform dock operator and driver of locked or unlocked status. Make provision for maintenance access to understructure and lifting mechanism. Provide steel tread plate lip and platform, hinged and supported from beneath by steel framework that contains lifting, positioning, and lowering assembly. Ensure that platform surface is flush with surrounding floor surface of loading dock when not in service. Provide integral positive restraint when leveler is in maintenance position.

- B. Design Requirements: Design, fabricate, and finish loading ramp to permit washing with water and detergents, and operating in an ambient temperature from minus 17 to plus 43 degrees C(0 to plus 110 degrees F).
- C. Dock Leveler Height Adjustment: Provide a ramp whose incline can be adjusted to suit the height of the freight carrier. Allow the loading ramp a minimum of 610 mm (24 inches) of vertical adjustment. Divide height adjustments 305 mm (12 inches) above and 305 mm (12 inches) below the dock level.
- D. Dock Leveler Extension and Retraction: Extend non-fixed end of the dock leveler from a retracted position behind the line of the loading dock platform bumpers to at least 300 mm (12 inches) beyond the forward edge of the dock platform bumpers so as to rest on the bed of the freight carrier. The difference in length of the platform from its fully retracted position to its fully extended position shall be practically constant throughout the ramp, including the ramp extension.

- E. Loading Ramp Compensation: Provide automatic compensation with ramp platform loaded or unloaded for:
1. Freight Carrier Out of Level: Out of level freight carrier bed condition (difference in elevation from side to side at the rear of the carrier bed): Allow a minimum correction of 25 mm (one inch) for each 450 mm (18 inches) and maximum 100 mm (4 inch) correction of ramp width over the width of the ramp. Ensure the rear edge of the ramp parallel with the rear of the frame in order to prevent tripping or be a pinching hazard.
  2. Loading and Unloading of the Freight Carrier: Provide mechanical type dock levelers with manual load compensation for truck beds lowered below dock height. Provide semi automatic air powered dock levelers for trailer movement. When the lip is extended so as to rest on the bed of motor truck or trailer, provide compensation of 100 mm (4 inches) for carrier spring deflection so that contact will be maintained between lip and carrier bed.
- F. Safety Devices
1. Electro-Hydraulic System: Provide velocity fuse, ball check valve, or other device to automatically prevent a drop of more than 100 mm (4 inches) of the lip, should the freight carrier move away from the dock leaving the lip unsupported. Activate this device with a static, dynamic, or impact load exceeding 10 percent of the rated load on the lip and ramp.
  2. Not used.
  3. Air Powered System: When in use, and the dock leveler is above the dock, provide an automatic safety device to prevent a drop of more than 50 mm (2 inches) at the outer end of the board, should a truck or trailer be moved away leaving the board unsupported. When in use, and the dock leveler is below dock, the dock leveler will drop to the below dock stops, at the outer end of the board, should a truck or trailer be moved away leaving the board unsupported.
  4. Dock Bumpers: Submit certificates showing conformance with the referenced standards contained in this section. Provide ramp and load dock face with laminated rubber, tire-fabric, or equivalent dock bumpers recommended by the dock leveler manufacturer. Submit one typical Loading Dock Bumper completely assembled with supporting rods, end angles, bolts, and nuts. (This may be the smallest size bumper required.) One section of 203 mm (8 inches) wide by full

depth and height of bumper including one end angle with the opposite end exposed for inspection. Solid Rubber pieces conforming to ASTM D2000, Grade 4AA612A13B13F17 may be used instead of rubberized fabric.

- a. Construct bumpers of resilient, laminated, rubberized-fabric pads, assembled on steel frames. Rubberized Fabric shall conform to ASTM D2000. Punch material to receive 19 mm (3/4 inch) supporting rods. Bumpers shall be 115 mm (4-1/2 inches) thick, stand out from the dock, and be closed with two structural steel angles under 6,895 pascal (1,500) pounds.
- b. Steel Angles: Angles shall be 75 by 65 by 6 mm (3 by 2-1/2 by 1/4 inch) steel welded to 19 mm (3/4 inch) Rods at one end (head of rods exposed on face of angle leg) and closed with Fastening Materials, to include threaded rod ends and fastening hardware at the other end. Submit one sample of each, individually tagged and identified for use and location. Quantity of rods required for each bumper shall be as indicated and in accordance with approved drawings. The 65 mm (2-1/2 inch) leg of the steel angle on the face of the wall shall have M20 13/16 inch bolt holes, quantity and spacing as required.
- c. Finish: Metal for dock bumpers, including Hardware Items, shall be hot-dip galvanized conforming to ASTM A123/A123M.

G. Rated Capacity: Minimum 9070 kg (20,000) pounds roll over capacity.

H. Ramp Load Carrying Surface: The live load carrying surface of the ramp shall be 6 feet plus or minus 75 mm (3 inch) wide and 6 feet plus or minus 225 mm (9 inch) long with the dock leveler lip retracted.

### **2.3 OPERATION**

- A. Not used.
- B. Electro-Hydraulic Control: Provide each dock leveler with a pushbutton station to activate motor, pump, and valves.
  1. Pushbutton: Heavy-duty dust tight and oil tight type rated in accordance with NEMA ICS 2, Part ICS2-216 for alternating current. To prevent accidental operation and damage, ensure each button to be recessed in its station or be protected by a peripheral collar (ring) or shroud. Indelibly identify each pushbutton by means of cast or etched letters on the station. Provide emergency "STOP" button of momentary type with manual reset or continuous pressing (constant pressure) type. This stop button shall stop all dock



leveler movement, regardless of the position of the ramp or lip at the time the "STOP" button is depressed.

2. Hinged Lip Ramp Movement: Apply continuous pressure on the "UP" button to raise the loading ramp, descend the lip onto the bed of the freight carrier. Once the freight carrier has departed, the lip shall automatically fall or retract to its down position, and the ramp shall return to its stored dock level position. The ramp, in its stored position, shall have the capability of being lowered below dock level without extending the lip of the ramp to service truck end loads which may be lower than loading dock surface position. Allow 4 to 6 seconds to fully extend or retract the lip.

#### **2.4 CONSTRUCTION AND MATERIALS**

- A. Construct all load carrying parts of forged or welded steel. The entire live load carrying surface of the ramp and rear attachment shall be not less than 6 mm (1/4 inch) thick, 350 MPa (55 ksi) minimum yield strength, low alloy, nonskid steel tread plate. Provide minimum 16 mm (5/8 inch) vertical projections on the live load carrying surface. Bevel the lip or ramp extension. Design load carrying surfaces to permit free movement of powered hand or platform trucks, low lift pallet trucks, and fork lift trucks. Fabricate lip hinge of not less than 6 mm (1/4 inch) wall seamless steel tubing.

#### **2.5 ELECTRO-HYDRAULIC SYSTEM**

- A. Provide a separate and complete system for each dock leveler. Include an electric motor, motor drive, hydraulic pump, hydraulic ram, pressure relief valve, fluid reservoir, strainer, filter, hydraulic control-valve cylinders, hose, piping, fittings, and hydraulic fluid. Incorporate a means for filling and draining hydraulic fluid. Design cylinders, pump, and control valves to withstand not less than 150 percent of the design operating pressure. Provide hydraulic hose, fittings, pipe, and tubing with working pressures based upon a minimum 4 to 1 safety factor of bursting pressure.

#### **2.6 ELECTRICAL REQUIREMENTS**

- A. NFPA 70, NEMA ICS 2, NEMA ICS 6 and NEMA MG 1. Provide 230 volt electrical characteristics, three phase, 60 Hz alternating current power supply. Provide all electrical equipment on the loading ramp. Provide interconnecting wiring for components of packaged equipment as an integral part of the equipment. Include motor, switches, junction box, conduit, wiring cables, panel enclosed control station, motor

controller, heater coils, timer, transformer, terminal blocks, and fuses. Provide NEMA ICS 6, Type 4, electrical enclosures. Color code all wiring.

- B. Motor: Conform to NEMA MG 1 and continuous duty or 60-minute time rated, industrial type, single speed rated for operating conditions. Provide electrical insulation systems conforming to NEMA MG 1, Class B. Provide permanently lubricated anti-friction ball or roller bearings. Equip each electro-hydraulic loading dock leveler with a totally enclosed fan cooled (TEFC) squirrel cage induction electric motor. Equip each air powered loading dock leveler with a 115v, single phase, 60 Hz, self-cleaning, two stage, UL approved industrial fan motor, which will not exceed its rated capacity under full load conditions of the loading dock leveler.
- C. Controls: NEMA ICS 2, size 0 controller for heavy industrial service. Provide an electrically operated, full magnetic, non-reversing type controller for the motor. Equip all control enclosures with locks and keys.
- D. Transformer: Totally enclosed, self-cooled, dry type. Feed the transformer from the load side of the main disconnecting device. Incorporate circuit breakers with ground fault interrupting protection conforming to UL 943.

## **2.7 ACCESSORIES**

- A. Not used.
- B. Dock Bumpers: Provide bumpers capable of sustaining repeated impacts from trucks or trailers without damage to the dock, dock levelers, or bumpers.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. After becoming familiar with all details of the work, verify all dimensions in the field, and advise the COR of any discrepancy before performing the work.

### **3.2 INSTALLATION**

- A. Install and adjust in accordance with NFPA 70, manufacturer's approved detail drawings, and as-built system assembly drawings. Install controls so operator can see dock leveler while manipulating controls. Do not pour the pit for the adjustable loading ramp until the design and detail drawings have been approved. If the pit size is limited by construction conditions involved, alter the dock leveler equipment to

fit the pit. Clearly indicate these alterations or modifications on the drawings. Check and verify the appropriate measurements at the building. Do not exceed 50 mm (2 inch) clearances between the ramp and pit.

### **3.3 CLEANING, TREATMENT AND PAINTING**

- A. In accordance with manufacturer's standard practice, shop clean, treat and paint ferrous surfaces including platform, lip, frame, cylinders, and any other non-cadmium plated or non-galvanized surface (but not including bearings, gear contact surfaces, parts protected by lubrication, or other surfaces not usually painted or coated). Clean ferrous surfaces, shot pen, and protect the base metal with an application of 99.9 percent pure zinc coating with a thickness of 0.010 to 0.012 in accordance with AWS C2.18 and protect the base metal with an application of Rustoleum paint with a thickness of 0.062 to 0.075 mm (2.5 to 3 mils) followed by a final coat of standard primer with a thickness of 0.062 to 0.075 mm (2.5 to 3 mils). Protect nonferrous parts against corrosion as necessary.
- B. Workmanship: Conduct field touch-up work as to avoid damaging other surfaces and public property in the area. Do not apply field applied paint during foggy, damp, rainy weather, or the ambient temperatures below 7 degrees C (45 degrees F) and above 35 degrees C (95 degrees F).
- C. Dissimilar Metals Protection: Insulate control surfaces by electrolytically inactive materials.
- D. Finish Coat Color: Brilliant yellow and black. Paint 75 mm (3 inch) wide black and yellow diagonal stripes on all vertical surfaces of pit, skirts, and platform edges exposed above adjacent surfaces at any ramp position. Paint similar stripes on top of ramp surfaces in 150 mm (6 inch) wide band around outside edges (except for fixed edge).

### **3.4 FIELD TESTS**

- A. Provide personnel, instruments, materials, and equipment, including test vehicles, for the administration and direction of the tests. Correct defects and repeat tests under the cognizance of the COR and the dock leveler manufacturer. The COR is responsible for certifying the test load.
- B. Roll-Over Load Tests: Move roll-over load of 9,070 kg (20,000 pounds) over the dock leveler between the bed of a freight carrier and the building loading dock surface for 10 cycles. With the ramp extension retracted and the ramp platform leveled with the building loading dock

surface, run a 9070 kg (20,000 pound) roll-over load over the ramp in various directions for 20 cycles. Do not allow permanent deformation or hydraulic system leakage to occur subsequent to examination after these roll-over tests.

- C. Drop Tests: Twice, drop test the dock leveler at the indicated rated capacity as follows: With the load on the platform and the lip resting on a vehicle carrier bed not less than 250 mm (10 inches) above loading dock surface, pull the carrier or pull away from the lip, leaving the loading ramp unsupported. Do not exceed 100 mm (4 inch) for the measured vertical drop of the dock leveler taken at the point where the lip rests on the vehicle carrier during each of the drop tests. Inspect the loading ramp after each drop and ensure no damage or distortion to the mechanical, electrical or structural components. Do not allow leakage from the hydraulic system.
- D. Acceptance Tests: Perform an acceptance test in the presence of the dock leveler manufacturer and the COR subsequent to roll-over load tests and drop tests. Conduct operation of the equipment through all of its motions and specified checks as follows:
  - 1. Extend lip to rest on a variety of freight carriers with beds up 300 mm (12 inch) above and below dock level;
  - 2. Test 100 mm (4 inch) drop limitation with 3175 kg (7000 pound) load on ramp, evenly distributed;
  - 3. Test level compensation with the ramp, loaded with a minimum of 3175 kg (7000 pounds); and
  - 4. Test proper compensation (float) for various compression of countersprings, with ramp loaded and unloaded.

### **3.5 INSTRUCTION TO GOVERNMENT PERSONNEL**

- A. Upon completion of the work and at a time designated by the COR, provide the services of a competent Technician regularly employed or authorized by the manufacturer of the dock leveler to instruct Government personnel in the proper operation, maintenance, safety, and emergency procedures of the dock leveler. A minimum of one and no more than two eight-hour working days of instruction is required. Conduct the training at the job site or at any other location mutually satisfactory to the Government and the COR.

### **3.6 OPERATING MANUALS**

- A. Operating manuals shall detail the step-by-step procedures required for system startup, operation, and shutdown. Operating manuals shall

include the manufacturer's name, model number, parts list, and brief description of all equipment and their basic operating features. List routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guides in the maintenance manuals. Also include piping and equipment layout and simplified wiring and control diagrams of the system as installed.

E N D

## **SECTION 11 13 16.13**

### **LOADING DOCK SEALS**

#### **PART 1 - GENERAL**

##### **1.1 DESCRIPTION:**

- A. Loading dock seals to be used at new loading dock area as indicated in contract documents.

##### **1.2 RELATED WORK:**

- A. Loading Dock Levelers: Section 11 13 10, Loading Dock Leveler.

##### **1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete including dimensions, projection, range of trucks to be serviced and any other information necessary for the proper installation and operation of the unit.
- C. Submit Operation and Maintenance manuals for dock seals as part of project closeout documentation required.

##### **1.4 WARRANTY:**

- A. One year minimum warranty on all parts and labor.

#### **PART 2 - PRODUCTS**

##### **2.1 SIDE PADS:**

- A. Beveled for tight seal between the back of the trailer and the building wall.
- B. Bottom to have slit breathers.
- C. Mounted on galvanized backer.
- D. Fabric to be selected from all available fabrics. Attached to backer with tek screws.
- E. Guide stripes 24 inches high x 3-1/2 inches wide on side pad.

##### **2.2 HEAD CURTAIN:**

- A. Splits with closure that can fasten and unfasten.
- B. Constructed with square steel tube front bar, spring steel stabilizers, and stay stiffeners.
- C. Mounted on pressure treated lumber.
- D. Include internal heat-dissipation technology to prevent burning of fabric from heat of trailer marker lights and shall function to keep temperature at surface of head curtain below that at which burning can occur. Outer layer of head curtain fabric shall have friction-resistant, pebble grained surface.

E. Fabric to be reinforced 22 ounce vinyl.

**2.3 FOAM:**

A. Dock seal foam to be polyurethane, glued to backer and fabric.

**PART 3 - EXECUTION**

**3.1 EXISTING CONDITIONS:**

A. Examine substrate and conditions under which seal is to be installed. Notify the COR of any conditions detrimental to the complete, correct and timely completion of the work. Do not proceed with the work until all unsatisfactory conditions have been corrected and approved by the COR.

**3.2 INSTALLATION:**

A. Dock seal to be installed by manufacturer or manufacturer's representative.

**3.3 INSPECTION:**

A. After installation, manufacturer or manufacturer's representative to examine the installation and ensure all adjustments necessary for proper operation of dock seals.

E N D

**SECTION 11 41 21****WALK-IN COOLERS AND FREEZERS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Walk-in site assembled, refrigerators and freezers for Dietetics. Refer to architectural drawings for dimensions and arrangement of units.
- B. Refer to the drawings for refrigeration equipment schedules and installation details.
- C. Refer to Section 23 23 00, REFRIGERANT PIPING, for piping and insulation.
- D. Refer to electrical drawings for lighting.

**1.2 RELATED WORK**

- A. Not used.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Section 23 23 00, REFRIGERANT PIPING.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Sanitary Standard: Walk-in units in food service shall comply with NSF Standard No. 7 and bear the NSF label.
- B. Safety Standard: ASHRAE 15 describes requirements for refrigerant containing parts.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Walk-in units, including assembly instructions.
  - 2. Condensing units, with mounting rack where required.
  - 3. Unit coolers.
  - 4. Temperature controls and alarms.
  - 5. Diagrams and details of piping, wiring and controls.
- C. Operating Test Data.
- D. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.



## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning and Refrigeration Institute (ARI):
  - 420-00.....Unit Coolers for Refrigeration.
  - 520-04.....Performance Rating of Positive Displacement  
Condensing Units.
- C. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
  - 15-10.....Safety Standard for Refrigeration Systems
- D. American Society for Testing and Materials (ASTM):
  - A167-99 (R2009).....Stainless and HeatResisting ChromiumNickel  
Steel plate, Sheet and Strip
  - E84-11.....Surface Burning Characteristics of Building  
Materials
- E. National Sanitation Foundation (NSF):
  - 7-09.....Commercial Refrigerators and Storage Freezers.

## PART 2 - PRODUCTS

### 2.1 WALK-IN REFRIGERATOR/FREEZER CONSTRUCTION

- A. General: Prefabricated, sectional, all-metal clad, modular, designed for easy accurate field assembly.
- B. Room Dimensions: As shown on drawings, minimum 4.5 square meters (48 square feet) net floor area and 2600 mm (8 foot 6 inches) minimum overall height, unless shown otherwise.
- C. Door Sizes: 1220 mm (48 inches) wide by 1980 mm (78 inches) high, except doors for freezers with floor area less than 14 square meter (150 square feet) may be 914 mm (36 inches) (nominal) wide.
- D. Floor Finish: Non-slip galvanized steel diamond-tread.
- E. Metal Finishes:
  - 1. Inside facing of walls and ceiling, and outside facing of exposed walls: Stainless steel, minimum 0.85 mm thickness (22 gage), No. 3 finish, ASTM A167, Type 302B. Provide stainless steel close-off panels, with supports, from exposed faces of walk-in to ceiling.
  - 2. Concealed outside facings: Embossed aluminum sheet, 1 mm (0.040 inch) thick, or 0.55 thick (26 gauge) galvanized steel panel.
  - 3. Interior floor: 1.9 mm thick (14 gauge) galvanized steel except NSF units without quarry tile floor shall be 1.6 mm thick (16 gage).

F. Panel Construction:

1. General: 100 mm (4 inches) thick, precisely formed interior and exterior metal pans, filled with foamed-in-place urethane foam, overall "U" factor 0.09 (0.03), interchangeable, nominal 300, 600, 900 and 1200 mm (1, 2, 3 and 4 foot) widths, without wood or metal structural members, quick-lock panel fasteners. Provide special locking wrench and press-fit caps to close wrench holes.
2. Corner panels: 90 degree angle, radiuses 15 mm (0.5 inch) inside and outside, with 300 mm (12inch) dimensions each side.
3. Panel edges: Foam-in-place, tongue-and-grooved urethane to assure tight joints. Provide gaskets on the interior and exterior of each panel along every tongue to provide a gasketed seal at each panel joint.
4. Insulation: "Pour-type" urethane, foamed-in-place thermal conductivity (k) not more than 0.017 (0.12), 97 percent closed cell, flame spread rating 25 or less, when tested in accordance with ASTM E84. Fiberglass, polystyrene or similar materials are not acceptable. For freezer spaces on grade or above grade with fill, provide floor heating system beneath floor insulation to prevent frost formation and subsequent floor heaving.
5. Door panel and door: Provide channel thermal breaker type reinforcing steel frame around the entire perimeter of the door opening. Door shall be an in-fitting flush-mounted type with dual flexible blade wiper gasket on the bottom, and a replaceable magnetic gasket on the top edge and along both sides. Provide heated, double glass view windows in refrigerator doors. Door shall be super type, with three hinges, for rough usage including aluminum diamond plate on inside of door panel and frame to a height of 914 mm (36 inches). Provide hydraulic exterior door closer to prevent slamming and assure secure closing.
  - a. Door hinges and latch and strike assembly: Manufacturer's standard, self-closing camlift type hinges, for 1220 mm (48 inch) door, chrome plated or polished aluminum finish, made to provide for locking, but with an inside safety release mechanism to prevent anyone from being locked inside, when door is locked from outside.
  - b. Concealed, energy use selective, anti-sweat heater wire circuit: Provide sufficient heat to prevent condensation and frost

formation at the door jambs and exterior edges of the door on all sides.

- c. Door panel and inside lighting: Vapor proof incandescent. Provide exterior toggle switch and pilot light, and top mounted junction box. This switch shall operate all lights in the walk-in refrigerator/freezer. See electrical drawings for lights and installation.
- d. Thermometer: Manufacturer's standard, 50 mm (2inch) minimum diameter, dial type, flush mounted in door panel.
- 6. Pressure relief port: Provide for all freezers operating at - 18 degree C (zero degree F), or lower, two-way type ports, to allow for an increase or decrease of air pressure on the interior of the freezer to equalize with air pressure on the exterior. Provide ports with automatically controlled, UL approved anti-sweat heaters. Complete device shall carry Underwriters Label and be assembled ready for connection. Install port in a wall panel away from the direct air stream flowing from the coils.
- 7. Floor panel strength: Capable of withstanding 28.7 kPa (600 pounds per square foot) uniform load.
- G. Wherever compartment dimension exceed clearspan ability of ceiling panels, provide I-beam support on exterior of ceiling or spline-hangers. Install 13 mm (1/2 inch) diameter steel rods through beam/hangers and secure to structure above. Beams or posts within compartments are not acceptable.
- H. Shelves: Furnished and installed by VAMC.
- I. Shelves for canteen refrigerators and freezers: Modular, mobile with 127 mm (5 inch) heavy duty casters, stainless steel, meeting NSF standards. Provide 4 tier units, 356 mm (14 inches) wide by 1524 mm (60 inches) high on two long sides and one short side of walk-in unit.
- J. Rub rail wall protectors: Manufacturers standard, at floor line of walls exposed to traffic.
- K. Not used.

## **2.2 CONDENSING UNITS**

- A. Comply with ARI Standard 520. Air cooled, water cooled or combination air/water cooled type as shown, motor driven integral compressor, motor starter, condenser, receiver, common base, and safety/operational controls. Receiver capacity shall be not less than 125 percent of system refrigerant charge. For units racked one above the other and for

units installed in a closet, provide a factory fabricated steel rack extending approximately 1150 mm (45 inches) above the floor. For larger freezers provide two condensing units and unit coolers with independent refrigeration systems as shown. Do not locate compressors on top of refrigerator or freezers.

- B. Provide positive oil lubrication and oil level indicating device for each compressor. Provide water regulating valve for water cooled unit.
- C. Compressor Motor: Squirrel cage induction type of ample size for continuous operating at maximum compressor performance indicated. Provide inherent (Klixon) protection, in compressor terminal box, for each phase of motor.
- D. Pressure Switches: Automatic reset low pressure switch, and automatic or manual reset high pressure cutout.
- E. Air Cooled Condensing Units:
  - 1. High efficiency type piped and automatically controlled to operate at lower head pressures during low ambient temperature conditions, designed and weatherproofed for outdoor installation, to operate satisfactorily at winter ambient temperatures down to 6 degrees C (F), and be provided with crankcase and receiver heaters.
  - 2. The condenser fans shall be driven by permanent split capacitor motors.

### **2.3 UNIT COOLERS**

- A. Comply with ARI Standard 420. Units shall be UL listed, forced-ventilation type integral defrosting, internal or external refrigerant distributor, single or multiple fans and motors, drip pan, deflectors, aluminum or baked enamel steel housing, hangers, and all accessories. Unit coolers for kitchen walk-in units shall be NSF approved.
- B. Motors: Permanent split capacitor type in accordance with Section 11 05 12, General Motor Requirements for Equipment. Provide motors with thermal overload protection. Provide manual starting switch.
- C. Drain Pans: Galvanized sheet steel. Provide additional drain pans under uncovered refrigerant connections, and interconnect them with main drain pan. For freezer units provide electrically heated drain pan.
- D. Defrost Provision:
  - 1. Refrigerators: Defrost shall occur during compressor off cycle with evaporator fan running continuously.
  - 2. Freezer defrost: As shown on drawings. Defrost by heating elements incorporated into coil and drain pan. Operation of evaporator fan

shall be delayed after defrost cycle until evaporator is cold enough to freeze any water droplets that are on evaporator coil. Defrosting unit shall be automatically controlled by an electric clock, refrigerant suction gas pressure sensing device, or by means of sensing increased air resistance due to ice accumulation.

#### **2.4 ROOM TEMPERATURE CONTROL**

- A. As shown on the drawings.
- B. Thermostat: Self-contained remote bulb, liquid filled, reverse acting, adjustable, sealed mercury bulb type, with three degree differential. Thermostat may be mounted on the unit cooler wall with remote bulb positioned in inlet air to the evaporator.

#### **2.5 ROOM TEMPERATURE ALARMS**

- A. Provide a local audible and visual over-temperature alarm with silencer switch, for each refrigerator/freezer. Provide contacts for a remote alarm at Engineering Control Center. Locate devices in a stainless steel enclosure by the door. Where shown on the drawings provide an additional remote alarm located in an adjacent corridor.
- B. Thermostat: Same as for temperature control, with bulb located near the ceiling of the room.

#### **2.6 PIPING, PIPE INSULATION, AND REFRIGERANT AND OIL CHARGES**

Refer to Section 23 23 00, REFRIGERANT PIPING.

#### **2.7 EQUIPMENT IDENTIFICATION REQUIREMENTS**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Identify all walk-ins, refrigeration equipment and alarm devices.

#### **2.8 NOT USED**

- A. Not Used

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Assemble walk-in units and install refrigeration equipment as described in the respective manufacturer's instructions. Make panel joints tight and seal all panel penetrations to prevent condensation or frosting.
  - 1. Unit cooler: NSF approval requires that the unit be suspended at 90 mm (3-1/2 inches) minimum distance below the ceiling to allow cleaning the top of the unit cooler.
  - 2. To the extent feasible, mount pipe, conduit, and instrumentation on the exterior and pass thru neatly drilled penetrations to the lights or other devices.

- B. Piping, Pipe Insulation and Refrigerant: Provide in accordance with Section 23 23 00, REFRIGERANT PIPING.
- C. Controls Installation: As specified in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

### **3.2 REFRIGERATOR/FREEZER STARTUP, AND PERFORMANCE TESTS AND INSTRUCTIONS**

- A. Startup Temperature Reduction: On startup, reset the room thermostats daily for a maximum temperature drop of 8 degrees, on C scale (15 degrees on F scale per day down to 2 degrees C (36 degrees F), and a maximum of 6 degrees on C scale, (10 degrees on F scale) per day between 2 degrees C (36 degrees F) and final operating temperature.
- B. Perform test in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Operate each system and record conditions hourly for eight hours. Submit the following information:
  - 1. Station, Building and System Identification, Contractor, Date and Time.
  - 2. Compressor nameplate data: Make, model, horsepower, RPM, refrigerant and charge in pounds.
  - 3. Compressor operation: Approximate percentage running time, pressure gage readings, actual amps (starting and running), condenser water temperature in and out, or condenser entering air temperature.
  - 4. Room temperatures.
  - 5. Defrost and drain functions of unit coolers. Demonstrate alarm functions.
- C. By arrangement with the COR, 24 hours in advance, use the startup and test period for required operation and maintenance instructions to VA personnel in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

E N D

**SECTION 11 44 00****FOOD COOKING EQUIPMENT****PART 1 - GENERAL****1.1 DESCRIPTION**

A. This section specifies food service cooking equipment as follows:

1. Not used.
2. Not used.
3. Not used.
4. Not used.
5. Not used.
6. Not used.
7. Not used.
8. Kettles, steam, stationary, gas.
9. Not used.
10. Not used.
11. Table-top kettles, tilting, self-contained.
12. Not used.
13. Steamers, pressureless, convection, two compartment.
14. Not used.
15. Not used.
16. Not used.
17. Not used.
18. Not used.
19. Not used.

**1.2 RELATED WORK**

- A. Seismic Restraint of Equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Plumbing Connections: Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING, Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING , Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING, Section 22 11 00, FACILITY WATER DISTRIBUTION, Section 22 13 00, FACILITY SANITARY SEWERAGE, Section 22 13 23, SANITARY WASTE INTERCEPTORS, Section 22 14 00, FACILITY STORM DRAINAGE, Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES, and Section 23 11 23, FACILITY NATURAL-GAS PIPING.

C. Electrical Connections: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and Section 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.

D. Electrical Disconnect Switches: Section 26 29 21, DISCONNECT SWITCHES.

### **1.3 QUALITY CONTROL**

A. Installer Qualifications: Experienced in food service equipment installation or supervised by an experienced food service equipment installer:

1. Where required to complete equipment installation, electrician and plumber shall be licensed in jurisdiction where project is located.

B. NSF Compliance: Equipment bears NSF Certification Mark or UL Classification Mark indicating compliance with NSF/ANSI 4E.

C. UL Listing: Equipment is listed in UL "Heating, Cooling, Ventilating and Cooking Equipment Directory" and is labeled for intended use.

1. Electric Cooking Equipment: Evaluated according to UL 197.
2. Gas-Burning Cooking Equipment: Evaluated according to ANSI Z83.11/CGA 1.8-M96 and its addendum.

D. Steam-Generating Equipment: Fabricated and labeled to comply with ASME BPVC.

E. Seismic Restraint:

1. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
2. Comply with applicable guidelines for seismic restraint of kitchen equipment contained in SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Guidelines," Publication 1767, Appendix A.

F. In-Use Service: At least one factory-authorized service agency for equipment shall be located in the geographical area of the installation and shall have the ability to provide service within 24 hours after receiving a service call.

### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Include manufacturer's address and telephone number.
2. Include catalog or model numbers and illustrations and descriptions of cooking equipment.
3. Proof of appliances being Energy Star qualified where applicable.



- C. Installation Drawings: Show dimensions, details of installation, coordination with plumbing and electrical work, and other work required for a complete installation.
- D. Operating Instructions: In accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.5 WARRANTY**

- A. Warrant food service equipment to be free from defects in materials and workmanship in accordance with requirements of "Warranty of Construction", FAR clause 52.246-21.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute/Canadian Gas Assoc. (ANSI/CGA):  
Z83.11-09.....Gas Food Service Equipment
- C. ASME International (ASME):  
BPVC-11.....Boiler and Pressure Vessel Code
- D. NSF International/American National Standards Institute (NSF/ANSI):  
4E-09.....Commercial Cooking, Rethermalization, and  
Powered Hot Food Holding and Trans Equipment
- E. Sheet Metal and Air Conditioning Contractors' National Association (SMACNA): Publication 1767 Kitchen Ventilation Systems and Food Service Equipment Fabrication and Installation Guidelines, 2001
- F. Underwriters Laboratories Inc. (UL):  
197-10.....Commercial Electric Cooking Appliances UL  
Heating, Cooling, Ventilating and Cooking  
Equipment Directory

### **PART 2 - PRODUCTS**

**2.1 NOT USED.**

**2.2 NOT USED.**

**2.3 NOT USED.**

**2.4 NOT USED.**

**2.5 NOT USED.**

**2.6 NOT USED.**

**2.7 NOT USED.**

#### **2.8 KETTLES, STEAM, STATIONARY, GAS**

- A. General Requirements: Gas, stationary steam kettles as follows:
  - 1. Stainless-steel kettle and supports, Type 304 with No. 4 finish.

2. 51 mm (2 inch) // 76 mm (3 inch) long, tangent draw-off with strainer.
3. Spring-assisted cover.
4. Insulated steam jacket.
5. Electronic ignition.
6. Options and Accessories:
  - a. Type 316 stainless-steel kettle liner for high-acid food products.
  - b. Hot- and cold-water faucet with swing spout.
  - c. Kettle gallon and liter markings.
  - d. Kettle brush kit.
  - e. Basket inserts.

B. Gas, Stationary Steam Kettle Units:

SYMBOL	JACKETED KETTLE	CAPACITY
K5143	Two-thirds	151 L (40 gal.)

**2.9 NOT USED.**

**2.10 NOT USED.**

**2.11 TABLE-TOP KETTLES, TILTING, SELF-CONTAINED**

A. General Requirements, Kettles: Self-contained, tilting, table-top kettles as follows:

1. Type 304 stainless-steel, one-piece welded construction.
2. Stainless-steel exposed surfaces.
3. Large pouring lip.
4. Right-hand tilt handle.
5. Two-thirds jacketed insulated steam jacket.
6. Self-contained heat source.
7. Options and Accessories:
  - a. Double pantry faucet with swing spout.
  - b. Lift-off cover.
  - c. Type 316 stainless-steel interior.
  - d. Basket insert.

B. Kettle Support Stands: With drainer drawer and splash screen, stainless-steel construction.

A. Self-Contained, Tilting, Table-Top Kettle and Support Stand Units:

SYMBOL	CAPACITY	DESCRIPTION	SELF-CONTAINED HEAT SOURCE
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K5174	9.5 L (10 quart)	Kettle	Electric steam generator
K5178	-	Support stand for 9.5-L (10-quart) kettle	-

## 2.12 STEAMERS, PRESSURELESS CONVECTION, COUNTERTOP, ELECTRIC

A. General Requirements: Electric, countertop pressureless convection steamers as follows:

1. Stainless-steel door, cavity, and steam generator.
2. One compartment.
3. Automatic water fill.
4. 60-minute timer.
5. Support legs.
6. Heavy-duty (designed for constant use in institutional-type kitchen) door and latch mechanism.
7. Accessories:
  - a. Floor stand.
  - b. Stacking kit.
  - c. Cafeteria Pans: 63 mm (2-1/2 inches).
    - 1) Quantity: 5.
8. Provide Energy Star qualified appliances.

B. Electric, Countertop Pressureless Convection Steamer Units:

SYMBOL	CAPACITY
K5180	Five pans

2.13 NOT USED.

2.14 NOT USED.

## 2.15 OVENS, CONVEYOR

A. 304 mm (12 inches) // 381 mm (15 inches).

2.16 NOT USED.

2.17 NOT USED.

2.18 NOT USED.

2.19 NOT USED.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install cooking equipment level and plumb; arranged for safe and convenient operation; with access clearances required for maintenance and cleaning; and according to manufacturer's written instructions.
- B. Interconnect cooking equipment to service utilities.
- C. Install seismic restraints for equipment.

#### **3.2 CLEAN-UP**

- A. At completion of the installation, clean and adjust cooking equipment as required to produce ready-for-use condition.
- B. Where stainless-steel surfaces are damaged during installation procedures, repair finishes to match adjoining undamaged surfaces.

#### **3.3 INSTRUCTIONS**

Instruct personnel and transmit operating instructions in accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

E N D

**SECTION 11 48 00****CLEANING AND DISPOSAL EQUIPMENT****PART 1 - GENERAL****1.1 DESCRIPTION**

A. This section specifies food service ware-washing equipment as follows:

1. Not used.
2. Not used.
3. Not used.
4. Not used.
5. Fight-type dish machines, rackless conveyor, electric.
6. Not used.
7. Not used.
8. Not used.

**1.2 RELATED WORK**

- A. Ware-washing Tables.
- B. Waste Disposers: Section 22 42 26, COMMERCIAL DISPOSERS.
- C. Seismic Restraint of Equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION AND Section 22 13 00, FACILITY SANITARY SEWERAGE.
- E. Electrical Connections: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- F. Electrical Disconnect Switches: Section 26 29 21, DISCONNECT SWITCHES.

**1.3 QUALITY CONTROL**

- A. Installer Qualifications: Licensed electrician and plumber either experienced with food service equipment installation or supervised by an experienced food service equipment installer.
- B. NSF Compliance: Equipment bears the NSF Certification Mark or UL Classification Mark indicating conformance with NSF/ANSI 3.
- C. UL Listing: Equipment has been evaluated according to UL 921, is listed and labeled by UL.
- D. Seismic Restraint:
  1. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2. Comply with applicable guidelines for seismic restraint of kitchen equipment contained in SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Guidelines 1767," Appendix A.

E. In-Use Service: At least one factory-authorized service agency for equipment shall be located in the geographical area of the installation and shall have the ability to provide service within 24 hours after receiving a service call.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Include manufacturer's address and telephone number.
2. Include catalog or model numbers, and illustrations and descriptions of ware-washing equipment and accessories.
3. Proof of appliance being Energy Star qualified.

C. Installation Drawings: Show dimensions; method of assembly; and details of installation, adjoining construction, coordination with plumbing and electrical work, and other work required for a complete installation.

D. Operating Instructions: Comply with requirements in Section 00 72 00, GENERAL CONDITIONS.

#### **1.5 WARRANTY**

Warrant food service equipment to be free from defects in materials and workmanship in accordance with requirements of "Warranty of Construction", FAR clause 52.246-21.

#### **1.6 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. NSF International/American National Standards Institute (NSF/ANSI):  
3-2010.....Commercial Ware-washing Equipment

C. Sheet Metal and Air Conditioning Contractors' National Association (SMACNA): 1767-2001 - Kitchen Ventilation Systems and Food Service Equipment Fabrication and Installation Guidelines.

D. Underwriters Laboratories Inc. (UL):  
921-06.....Commercial Electric Dishwashers, including  
revision through and including March 16, 2000

**PART 2 - PRODUCTS****2.1 NOT USED.****2.2 NOT USED.****2.3 NOT USED.****2.4 NOT USED.****2.5 FLIGHT-TYPE DISH MACHINES, RACKLESS CONVEYOR, ELECTRIC****A. General Requirements:**

1. Stainless-steel frame, legs, and feet.
2. Stainless-steel front and end panels.
3. Multi-tank unit with prewash, wash, and rinse sections.
4. 508 to 660 mm (20 to 26 inch) wide conveyor.
5. Electric tank heat with low-water tank heat cut-off.
6. Common utility connections.
7. Automatic tank fill.
8. Control panel.
9. Operates in direction indicated on drawings left to right.
10. Variable conveyor speed.
11. Rinse saver.
12. Stainless-steel vent cowls.
13. Accessories:
  - a. Internally mounted electric booster heater that produces 39 degrees C (70 degrees F).
  - b. Electric blower dryer.
  - c. Circuit breakers.
  - d. Stainless-steel back panels.
  - e. Water-pressure regulating valve.

**B. Electric, Rackless-Conveyor, Flight-Type Dish Machines Units:**

SYMBOL	CAPACITY □ DISHER/HR.
K8070	10,250

**2.6 NOT USED****2.7 NOT USED****2.8 NOT USED****PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install ware-washing equipment, including controls and accessory equipment, arranged for safe and convenient operation and maintenance.

- B. Install ware-washing equipment to prevent back-flow of polluted water or waste into water supply system or into the ware-washing equipment.
- C. Install and interconnect electrical controls and switches.
- D. Install seismic restraints for equipment.

### **3.2 CLEAN-UP**

- A. At completion of the installation, clean, lubricate, and adjust ware-washing equipment as required to produce ready-for-use condition.
- B. Where stainless-steel surfaces are damaged during ware-washing equipment installation procedures, repair finishes to match adjoining undamaged surfaces.

### **3.3 INSTRUCTIONS**

- A. Instruct personnel and transmit operating instructions in accordance with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

E N D



**SECTION 12 24 00**  
**WINDOW SHADES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Cloth shades are specified in this section. Window shades shall be furnished complete, including brackets, fittings and hardware. Shades are manually operated, chain-driven, roller-screen system for interior shading.

**1.2 QUALITY CONTROL**

Manufacturer's Qualification: Shade manufacturer shall provide evidence that the manufacture of window shades are a major product, and that the shades have performed satisfactorily on similar installations.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Shade cloth, each type, 600 mm (24 inch) square, including cord and ring, showing color, finish and texture.
- C. Manufacturer's literature and data; showing details of construction and hardware for:
  - Cloth and window shades
- D. The window shade vendor will be required to attend at least two (2) construction meetings.
- E. Selection of window shades will be made by VA Interior Designer, with guidance from window shade vendor / manufacturer.

**1.4 WARRANTY**

- A. Installation shall be warranted for twelve (12) months.
- B. Shade Cloth shall be warranted for a twenty-five (25) year project, with full replacement and no depreciation over the warranty coverage, not to exceed 25 years.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories
- C. American Society for Testing and Materials (ASTM):

A167-99(R2009).....	Stainless and heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
B221/B221M-08.....	Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
D635-10.....	Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
D648-07.....	Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position
D1784-08.....	Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Shade Cloth: readily available in three varying degrees of density and openness, to be selected by VA's Interior Designer at the time of submittal.
1. The various densities of shade cloths must be color-matched by dye lot.
  2. Widths of fabric shall accommodate shades up to 126 inches.
  3. Materials shall be woven in a basket-weave pattern and will provide a uniform scrim effect at the window wall.
  4. The shade cloth shall be woven of 0.010 inch or 0.018 inch, opaque, extruded vinyl coated polyester yarn, consisting of approximately 75% reinforced vinyl and 25% polyester core yarn. The shade cloth shall be made to eliminate weave distortion and keep the shade cloth flat. The fabric shall be dimensionally stable.
  5. Shade cloth material to be "Green Guard" indoor air quality certified.
  6. Shade cloth shall have a built-in antimicrobial treatment. Submit third party, independent testing and certification with submittal.
  7. Field measurements to be taken prior to window shade manufacture.
  8. Shade cloth shall be certified by an independent laboratory to pass the large or small scale Vertical Burn Requirements of the National Fire Protection Association (NFPA).
  9. Shade cloth material shall hang flat without buckling or distortion. The edge, when trimmed, shall hang straight without raveling.

10. The unguided shade band shall roll true and straight, without shifting sideways more than one-eighth inch in either direction, due to wrap distortion or weave design.
  11. Maximum roll diameter with or without fascia is 2-3/4 inches.
  12. Shade bands are to be seamless whenever possible. But, when not possible, batten joints are to be used on shade bands, where seams are needed.
  13. Shade bands are to be removable without tape or glue and without having to remove the tube or brackets. A spline must be welded to the shade band.
- B. Staples (For Cloth Window Shades): Nonferrous metal or zinc-coated steel.
- C. Stainless Steel: ASTM A167
- D. Cords for Venetian Blinds: No. 4 braided nylon or No. 4-1/2 braided cotton having not less than 175 pounds breaking strength.
- E. Extruded Aluminum: ASTM B221/B221M.
- F. Fascia conceals the entire shade assembly and used as a continuous, one-piece element to cover one or more shade bands without exposing hardware, butt joints, or notching to accommodate the chain.
- G. Breaking system is an overrun clutch drive system.
1. Break disengages to 90% during the raising and lowering of the shades.
  2. Breaking system is self-lubricating, oil-impregnated steel hub onto which the brake system is mounted.
  3. Sprocket shall be one-piece, injection molded, fiberglass-filled with a fully engaged ball chain. Plastic is to be high-impact, high-density, and high-strength.
- H. Chain retainers shall be provided for all window shades.

## 2.2 FASTENINGS

- A. Zinc-coated or cadmium plated metal, aluminum or stainless steel fastenings of proper length and type. Except as otherwise specified, fastenings for use with various structural materials shall be as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw	Sheet Metal
Screw or bolt in expansion shields	Solid masonry
Toggle bolts	Hollow blocks, wallboard and plaster

- B. Shades to be installed as an inside mount where possible. Shades with outside mounts shall have fascia end caps.
- C. Brackets to be used with a half-inch steel mounting plate.

### 2.3 FABRICATION

- A. Fabricate cloth shades to fit measurements of finished openings obtained at site.
- B. Cloth Window Shades: Rolling type, constructed of shade cloth mounted on rollers. Shade cloth shall have plain sides, and with hem at bottom to accommodate wood slat. Separate shades are required for each individual sash within opening. Length of shades shall exceed height of window approximately 300 mm (12 inches) measured from head to sill, in addition to material required to make-up hem:
  1. Provide rollers with spindles, nylon bearings, tempered steel springs, and all other related accessories required for positive action. Provide rollers of diameter recommended by shade manufacturer. Staple shade cloth to wood rollers to prevent wrinkling or folding, and on line parallel to axis of rollers so that shade will hang plumb. Space staples not over 90 mm (3-1/2 inches) on centers. Use of tacks is prohibited.
  2. Wood slats shall be smooth, tapered, and inserted in the bottom hem of the shade cloth.
  3. Eyelets shall have clear openings large enough to accommodate cords. Edges of eyelets shall not cut into cloth when set.
  4. Cords shall be of sufficient length to permit shades to be drawn to bottom of opening with ends looped and held with cord rings. Attach cords to hems through metal eyelets in center of slats in bottom hems.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Cloth Window Shades: Mount window shades on end of face brackets, set on metal gussets, or casing of windows as required. Provide extension face brackets where necessary at mullions. In existing buildings, provide brackets similar to those on existing windows.
1. Locate rollers in level position as high as practicable at heads of windows to prevent infiltration of light over rollers.
  2. Where extension brackets are necessary, on mullions or elsewhere, for alignment of shades, provide metal lugs, and rigidly anchor lugs and brackets.
  3. Place brackets and rollers so that shades will not interfere with window and screen hardware.
  4. Shade installation methods not specifically described, are subject to approval of Contracting Officer's Representative.

- - - E N D - - -

**SECTION 12 36 00****COUNTERTOPS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies casework countertops.
- B. Not used.

**1.2 RELATED WORK**

- A. Color and patterns of plastic laminate: SECTION 09 06 00, SCHEDULE FOR FINISHES.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Not used.

**1.3 SUBMITTALS**

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
  - 1. Show dimensions of section and method of assembly.
  - 2. Show details of construction at 1/2 scale.
- C. Samples:
  - 1. 150 mm (6 inch) square samples each top.
  - 2. Front edge, back splash, end splash and core with surface material and booking.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Not used.
- C. Not used.
- D. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Supply Fittings
  - A112.1.2-04.....Air Gaps in Plumbing System
- E. American Society for Testing and Materials (ASTM):
  - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-09.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy
  - D256-06.....Pendulum Impact Resistance of Plastic

- D570-98(R2005).....Water Absorption of Plastics
- D638-08.....Tensile Properties of Plastics
- D785-08.....Rockwell Hardness of Plastics and Electrical  
Insulating Materials
- D790-07.....Flexural Properties of Unreinforced and  
Reinforced Plastics and Electrical Insulating  
Materials
- D4690-99(2005).....Urea-Formaldehyde Resin Adhesives
- G21-96 (R2002).....Determining Resistance of Synthetic Polymeric  
Materials to Fungi
- F. Federal Specifications (FS):
  - A-A-1936.....Adhesive, Contact, Neoprene Rubber
- G. U.S. Department of Commerce, Product Standards (PS):
  - PS 1-95.....Construction and Industrial Plywood
- H. National Electrical Manufacturers Association (NEMA):
  - LD 3-05.....High Pressure Decorative Laminates
  - LD 3.1-95.....Performance, Application, Fabrication, and  
Installation of High Pressure Decorative  
Laminates

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Plastic Laminate: NEMA LD 3.
  - 1. Concealed backing sheet Type BKL.
  - 2. Decorative surfaces:
    - a. Flat components: Type GP-HGL.
    - b. Post forming: Type PF-HGP.
  - 3. Not used.
- B. Not used.
- C. Not used.
- D. Not used.
- E. Not used.
- F. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply  
construction.
- G. Not used.
- H. Not used.
- I. Adhesive
  - 1. For plastic laminate FS A-A-1936.

2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.

3. For Field Joints:

a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.

b. Fungi resistant: ASTM G-21, rating of 0.

J. Fasteners:

1. Metals used for welding same metal as materials joined.

2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

K. Solid Polymer Material:

1. Filled Methyl Methacrylic Polymer.

2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form.

4. Color throughout thickness.

5. Joint adhesive and sealer: Manufacturer's silicone adhesive and sealant for joining methyl methacrylic polymer sheet.



6. Bio-based products will be preferred.

L. Not used.

**2.2 NOT USED.**

**2.3 NOT USED.**

**2.4 NOT USED.**

**2.5 NOT USED.**

**2.6 NOT USED.**

**2.7 NOT USED.**

**2.8 NOT USED.**

**2.9 NOT USED.**

**2.10 COUNTERTOPS**

A. Fabricate in largest sections practicable.

B. Fabricate with joints flush on top surface.

C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.

D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).

E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.

F. Fabricate with end splashes where against walls or cabinets.

G. Splash Backs and End Splashes:

1. Not less than 19 mm (3/4 inch) thick.

2. Height 100 mm (4 inches) unless noted otherwise.

3. Not used.

4. Not used.

H. Drill or cutout for sinks, and penetrations.

1. Accurately cut for size of penetration.

2. Not used.

I. Plastic Laminate Countertops:

1. Fabricate plastic laminate on five-ply plywood 19 mm (3/4 inch) thick with plastic laminate backing sheet.

2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.

3. Exposed Surface and edges of decorative laminated plastic surface.

a. Not used.

b. Use decorative surface tops when noted plastic laminate.

J. Not used.

K. Not used.

L. Not used.

M. Not used.

N. Not used.

O. Not used.

P. Not used.

Q. Methyl Methacrylic Polymer Tops:

1. Fabricate countertop of methyl methacrylic polymer cast sheet, 19 mm (3/4 inch) thick.
2. Fabricate back splash and end splash to height shown.
3. Fabricate skirt to depth shown.
4. Fabricate with marine edge where sinks occur.
5. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
6. Join pieces with adhesive sealant.
7. Cut out countertop for lavatories, plumbing trim.
8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.

R. Not used.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
  1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
  2. Use round head bolts or screws.
  3. Not used.
  4. Use wood or sheet metal screws for plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Rubber Moldings:
  1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners. Where ceramic tile occurs omit molding.
  2. Fasten molding to wall and to splash-backs and splash-ends with adhesive.

D. Not used.

E. Not used.

F. Not used.

### **3.2 PROTECTION AND CLEANING**

A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.

B. Clean at completion of work.

E N D

**SECTION 13 05 41****SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS****PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; glazing; nonbearing partitions; suspended ceilings; cabinets; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems.
  - 4. Not used.

**1.2 NOT USED.****1.3 QUALITY CONTROL:**

- A. Shop-Drawing Preparation:
  - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
  - 2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.
- B. Coordination:
  - 1. Do not install seismic restraints until seismic restraint submittals are approved by the COR.

2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

**1.4 SUBMITTALS:**

- A. Submit a coordinated set of equipment anchorage drawings prior to installation including:
  1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
  2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
  3. Numerical value of design seismic brace loads.
  4. For expansion bolts, include design load and capacity if different from those specified.
- B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:
  1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
  2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
  3. Pipe contents.
  4. Structural framing.
  5. Location of all gravity load pipe supports and spacing requirements.
  6. Numerical value of gravity load reactions.
  7. Location of all seismic bracing.
  8. Numerical value of applied seismic brace loads.
  9. Type of connection (Vertical support, vertical support with seismic brace etc.).

10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
  1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
  2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
  3. Maximum spacing of hangers and bracing.
  4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

#### **1.5 APPLICABLE PUBLICATIONS:**

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 

355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
 

Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
 

A36/A36M-08.....Standard Specification for Carbon Structural Steel

A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.

A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

- A325M-09.....Standard Specification for High-Strength Bolts  
for Structural Steel Joints [Metric]
- A490-10.....Standard Specification for Heat-Treated Steel  
Structural Bolts, 150 ksi Minimum Tensile  
Strength
- A490M-10.....Standard Specification for High-Strength Steel  
Bolts, Classes 10.9 and 10.9.3, for Structural  
Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and  
Seamless Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain  
Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural  
Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axle-  
Steel Deformed Bars for Concrete  
Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in  
Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, February 2011
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems,  
1998 Edition and Addendum

#### **1.6 REGULATORY REQUIREMENT:**

- A. IBC 2003.
- B. Exceptions: The seismic restraint of the following items may be omitted:
  1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
  2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
  3. Gas piping less than 2-1/2 inches inside diameter.

4. Piping in equipment rooms less than 1-1/4 inches inside diameter.
5. All other piping less than 2-1/2 inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2-1/2 inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

## **PART 2 - PRODUCTS**

### **2.1 STEEL:**

- A. Structural Steel: ASTM A36, A36M, A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A307, A325, A325M, A490, A490M.

### **2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength,  $f'c = 30$  MPa (4,000 psi).
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
  1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10 percent testing frequency.



2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

### **3.2 EQUIPMENT RESTRAINT AND BRACING:**

- A. See drawings for equipment to be restrained or braced.

### **3.3 MECHANICAL DUCTWORK AND PIPING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120 percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60 percent of the weight of the system components and contents.
  2. Provide seismic restraints according to one of the following options:
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

### **3.4 PARTITIONS**

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

### **3.5 CEILINGS AND LIGHTING FIXTURES**

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.

- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

### **3.6 FACADES AND GLAZING**

- A. Do not install concrete masonry unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

### **3.7 STORAGE RACKS, CABINETS**

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.
- B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.
- C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.
- D. Not used.

E N D

**SECTION 13 34 19****METAL BUILDING SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section covers materials, labor and equipment required to complete the pre-engineered metal building shown and specified.

**1.2 RELATED WORK**

- A. Concrete curbs and foundations: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Not used.
- C. Not used.
- D. Not used.
- E. Not used.
- F. Builders' Hardware: Section 08 71 00, DOOR HARDWARE.
- G. Not used.
- H. Not used.
- I. Not used.
- J. Not used.
- K. Not used.
- L. Not used.
- M. Not used.

**1.3 MANUFACTURERS QUALIFICATIONS**

- A. Approval by the COR is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
- B. Manufacturer regularly and presently manufactures pre-engineered metal buildings as specified as one of its principal products.
- C. Installer has technical qualifications, experience, trained personnel and facilities to install specified items. Approval will not be given, however, where experience record is one of unsatisfactory performance.
- D. Manufacturer's product submitted has been in satisfactory and efficient operation on three installations similar and equivalent to this project for three years. Submit list of installations.

**1.4 DESIGN REQUIREMENTS**

- A. Design metal buildings to resist the dead load, the live load, and the combination of these loads as set forth in Metal Building Manufacturers Association (MBMA) "Recommended Design Practices Manual":

1. Roof Live Load: 40 pounds per square foot applied on horizontal projection of roof structure.
  2. Wind Load: 30 pounds per square foot pressure.
  3. Seismic loading as required by Uniform Building Code.
  4. Not used.
- B. Deflection Limits (Live and Wind Loads Only):
1. Roof Framing:  $L/270$ .
  2. Roof Panels:  $L/180$ .
  3. Walls Panels:  $L/180$ , where  $L = 10'-0"$ .
- C. Metal Building components shall be capable of supporting design loads without permanent deformation, loss of watertightness, or disengagement of any part of installation.
- D. Maximum "U" Value: Total "U" value through wall panel, roof panels, and insulation shall not be greater than 0.1 and shall take infiltration and stud effect at joints into account.
- E. Structural steel sections shall be designed in accordance with AISC, "Specification for Structural Steel Buildings". Light gage cold formed structural members shall be designed in accordance with latest edition of AISI, "Specifications for the Design of Light Gage Cold Formed Steel Structural Members". Welding shall comply with AWS Standard No. D1.1.
- F. Not used.

#### 1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Samples: Samples for all available colors on 4 inch square pieces of metal panel sheet for selection. Wall and roof panels, 600 mm (24-inch) wide by 300 mm (12 inch) high sections, with factory finish in chosen color(s). Fasteners for panels.
- C. Certificates:
1. Stating that the zinc coating on steel panels is the specified thickness.
  2. Stating that the thermal values of the roof and wall panels with insulation meet the specified requirements.
  3. Indicating manufacturers and installers meet qualifications specified.
  4. Certificate test reports confirming compliance's with specified bullet resistive rating.
- D. Manufacturer's Literature and Data:

1. Metal Panels
  2. Insulation
  3. Sealing materials
  4. Steel doors, door frames and hardware interlocking thresholds
  5. Windows
- E. Shop Drawings: Shop drawings, erection drawings and erection manuals showing complete erection layouts, installation instructions, and details of connections. Details and layouts shall show the steel framing location, lengths, and markings of panels and other component parts to correspond with sequence and procedure for erection. Shop drawings shall show connections with adjoining work.
- F. Structural Design Analysis:
1. Furnish complete structural design analysis for all structural components of the prefabricated metal buildings.
  2. Provide manufacturer load tables indicating the selected panel material, configuration and thickness meets the design requirements for the spans shown.

#### **1.6 STORAGE AND PROTECTION**

- A. Materials stored on site before erection shall be stacked and covered with suitable weather tight covering. Store metal panels so that any accumulated water will drain off. Panels shall not be stored in contact with materials that cause staining. Materials having defects or damages that effect appearance, serviceability or use will be rejected.

#### **1.7 WARRANTY**

- A. Prefabricated metal building shall be warranty against defects in materials and workmanship, and that after erection completed work shall be weather tight and shall be subject to the terms of the "Warranty of Construction" Article in FAR clause 52.246-21, except that the warranty period shall be two years.

#### **1.8 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Carbon Structural Steel.
- A242/A242M-04(R2009)....High-Strength Low-Alloy Structural Steel.

- A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron-alloy-Coated (Galvannealed) by the Hot-Dip Process
- A1008/A1008M-12.....Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy
- A1011/A1011M-12.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy
- B117-11.....Standard Practice for Operating Salt Spray (Fog)
- B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
- C553-10.....Specifications for Mineral Fiber Blanket Thermal Insulation for Commercial and Insulation for Commercial and Industrial Applications
- C1036-11.....Flat glass
- C1104-00 (R2006).....Standard Test Method for Determining the Water Vapor Sorption of Unfaced Mineral Fiber Insulation
- D522-93(R2008).....Standard Test Methods for Mandrel Bend Test of Attached Organic Coatings
- D2244-11.....Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
- D2794-93(R2010).....Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation
- D3359-09.....Standard Test Methods for Measuring Adhesion by Tape Test
- D4214-07.....Standard Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films
- G153-04(R2010).....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
- C. Metal Building Manufacturers Association (MBMA):
1. Recommended Guide Specifications for Pre-Engineered Metal Buildings.
  2. Recommended Design Practices Manual.
- D. American Institute of Steel Construction (AISC):

360-10.....Specifications for Structural Steel Buildings;  
Allowable Stress Design and Plastic Design  
(1989).

E. National Fire Protection Association (NFPA):

220-12.....Standard Types of Building Construction.

F. American Welding Society (AWS):

D1.1/D1.1M-10.....Structural Welding Code-Steel.

G. American Iron and Steel Institute (AISI): Cold Formed Steel Design  
Manual Latest Edition.

H. Uniform Building Code, Latest Edition.

I. Not used.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

A. Glass: ASTM C1036.

B. Steel Framing and Structural Steel Members: ASTM A36 or A242, except  
uncoated steel for light gage members shall conform to ASTM A1008 or  
A1011.

C. Panels:

1. Sheet Steel, galvanized light gage steel of specified thickness  
shall conform to ASTM A653/A653M with G40 zinc coating each face.

2. Aluminum: Sheet aluminum shall conform to ASTM B209, alloy 3004.

D. Joint Sealant: Sealant shall be heat-resisting compound having low  
shrinkage factor; unaffected by water; with flash-point in excess of  
400°C (750 degrees F). Sealant shall not migrate oil up to 120° (250  
degrees F) nor exude oil under pressure. It shall not skin, sag, nor  
weep in panel joints under vibration up to temperature of 65°C (150  
degrees F), nor become brittle at temperature down to -1°C (30 degree  
F).

E. Sealing Tape: Manufacturer's standard in color to match metal building  
panels.

F. Weatherstrips: Door manufacturer's standard approved products; closed  
cell neoprene or extruded vinyl.

G. Thresholds: Aluminum, interlocking type.

H. Semirigid Insulation: Mineral fiberboard, ASTM C553, Type 2, faced with  
a vapor barrier having a perm rating of not more than 0.5.

I. Blanket Insulation: Unfaced blanket insulation, ASTM C553, Type 1 and 2  
having a water vapor sorption rating less than 0.2% by volume or 5% by  
weight, ASTM C1104.

- J. Expanded Polystyrene (EPS) Insulation: Cores minimum of .95 pcf complying with ASTM C-578 Type 1.

## 2.2 FABRICATION

- A. General: Coordinate fabrication and erection of work with related work of other trades. Provide cutouts and supplemental reinforcement as required to accommodate materials and work specified in other sections of the specifications.
- B. Protection of Dissimilar Metals: Dissimilar materials which are not compatible with adjoining materials when exposed to moisture shall be separated by means of coatings, gaskets, or other effective means.
- C. Steel Framework Fabrication:
1. Columns and related components shall be shop fabricated complete, with connection holes for attachment of primary and secondary framing members and bracing.
  2. Framing, purlins, girts, struts and miscellaneous steel members required for attachment of pre-engineered metal building panels to building structure shall be roll formed members complying with either ASTM A1008/A1008M. Design, size, space and install members to meet job and loading conditions. Members shall have factory-punched holes and shall be furnished complete with angle clips and fastenings required for attaching to structure.
  3. Bolted connections shall use either ribbed or high-tensile steel bolts as appropriate for each connection.
  4. Welding shall be in accordance with AWS Standard. Operators shall be qualified as prescribed by American Welding Society. Certification shall be furnished upon request of COR.
- D. Wall Panels: Wall panels shall consist of an insulating core enclosed between two metal face sheets. Steel face sheets shall be 0.8 mm thick and aluminum sheets shall be 0.8 mm thick. Design exterior face sheets of panels with grade of steel or aluminum and configuration of cross section capable of withstanding specified design load conditions without exceeding specified stress and deflection limitations, with same support configuration as that in proposed building. Seal joints between panels with joint sealant as specified. Insulation for panels cores shall be mineral insulation of a type standard with panel manufacturer and shall be noncombustible as defined by NFPA No. 220. Fasten panels to adjoining panels and to steel framework by method recommended by panel manufacturer and approved before work is started.



- E. Roof Panels: Roofing panels shall be 0.8 mm thick. Design roof panels with grade of steel or aluminum and configuration of cross section capable of withstanding design load conditions without exceeding specified stress and deflection limitations, with same support configuration as that in proposed building. Sheets shall be applied with a minimum sidelap of not less than one full configuration. Exposed insulation for installation on inside face of roof panels shall be semirigid insulation.
- F. Flashing, Trim And Closures: Same material, gage and finish as adjacent wall and roof panels. Fastenings shall be as specified for wall and roof panels. Form or mold closure strips to match configuration of the roofing or siding. Install closures wherever necessary to insure weather tight construction.
- G. Louvers: Fabricate wall louvers of same material, gage and finish as face sheets for wall panels. Design louver assembly to prevent infiltration of water into building. Provide insect screens and wire guards on wall louvers except omit insect screens on louvers connected to exhaust ducts.
- H. Doors and Frames: Doors and frames shall be complete with weatherstrips as specified. Doors, frames and related items shall be cut, reinforced, drilled, and tapped at the factory for the specified hardware.
  - 1. Doors: Steel, full flush type hollow metal, minimum thickness of face sheets 1.2 mm (0.0478 inch). Equip doors with interlocking aluminum thresholds and weatherstrips at heads, jambs and meeting stiles.
  - 2. Door Frames: Steel, not less than 1.5 mm (0.0598 inch) thick.
  - 3. Metal surfaces of doors and frames shall be filled, ground smooth, cleaned and prepared to receive prime coat of paint.
- I. Windows: Windows shall be 36 inches wide and 42 inches high, total quantity of 4.
- J. Not used.

### **2.3 FACTORY FINISH AND PAINTING**

- A. Wall and roof panels, including related components, accessories and fastenings, shall have approved factory finish as follows:
  - 1. Finish on the weather face of wall and roof panels, and related components shall be a prime coat of epoxy primer with a finish coat of Polyvinylidene Fluoride baked on coating thickness of (0.8-1.3 mils) with the following performance characteristics.

- a. Salt Spray Test: ASTM B 117, minimum (500) hours. Undercutting of the paint film from the score line shall not exceed 2 mm (1/16 inch).
  - b. Accelerated Weathering Test: ASTM G 153, Method 2, Type D apparatus minimum 2000 hours or Type EH apparatus minimum 500 hours, no checking, blistering or loss of adhesion; color change less than 5 NBS units by ASTM D 2244 and chalking less than No. 8 rating by ASTM D 4214.
  - c. Flexibility: ASTM D 522, Method A, 3 mm (1/8 inch) diameter, 180 degree bend, no evidence of fracturing to the naked eye.
  - d. Adhesion: ASTM D 3359, Method B, for laboratory test and film thickness less than 0.01 mm (5 mil) and Method A for site tests. There shall be no film removed by tape applied to 11 parallel cuts spaced 3 mm (1/8 inch) apart plus 11 similar cuts at right angles.
  - e. Impact: ASTM D 2794, no loss of adhesion after direct and reverse impact equal to 1.5 times metal thickness in mm (mils), expressed in m-kg (inch-pounds).
2. Finish on exposed face of liner panel shall be off white baked enamel suitable as a finished surface or as a base for field painting.
- B. Steel framing members shall be given one coat of shop paint.
  - C. Doors, frames, and other similar components shall be bonderized and given one prime coat of baked-on shop paint, then factory applied finish coat.
  - D. Windows and louvers shall be factory finished to match adjacent wall panels.
  - E. Field paint all exterior exposed fastenings to match adjacent panels.
  - F. Abraded surfaces shall be wire-brushed and touched up with the same materials as the shop prime or finish coat of paint.
  - G. For color of finish coat, see Section 09 06 00, SCHEDULE FOR FINISHES.

### **2.3 BUILDING ACCESSORIES**

- A. Swinging Doors: 1-3/4 inches thick, tubular-frame design.
  - 1. Commercial Grade Steel Swing Door: One (1) 36 inch wide by 84 inch high, no glass. Door hardware to include Owner's required Best locking system with 6 pin core, storeroom function, and door closers with hold-open. Manufacturer to coordinate with COR for campus requirements.

B. Windows: Four (4) tempered glazed windows with frame material same as building panels. Size of each window to be 3'-0" high x 4'-0" wide.

C. Heating and Air Conditioning Unit: this section specifies through-the-wall packaged terminal air conditioner to be provided with prefabricated building.

1. Definitions:

a. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).

b. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).

c. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.

d. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

2. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

3. Quality Assurance:

a. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

b. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

4. Submittals (provide the following)

a. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for through-the-wall packaged terminal air conditioning units

b. Start-up instructions.

c. Interlocking and control wiring showing factory installed and portions to be field installed.

d. Certification: Submit proof of specified ARI Certification.

- e. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP). Refer to drawing M101 for Performance Requirements.
  - f. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to COR three weeks prior to final inspection.
5. Description: Factory-assembled and tested, self-contained, air-cooled packaged terminal air conditioner with room cabinet, electric refrigeration and electric-resistance heating system and temperature controls; fully charged with refrigerant and filled with oil; with hardwired chassis. The unit shall comply with ASHRAE 15 and should comply with the safety requirements of UL 484.
  6. Chassis/Cabinet 1.3-mm- (18 gauge) minimum steel phosphatized, and finished with two coats of baked enamel. Front panel shall be removable with the use of tools to provide full access to filters and cooling unit. Unit shall be tested according to ASTM E 331 which assures no water infiltration when tested with eight of rain per hour at 63 mph wind for 15 minutes.
  7. Mounting: Wall with wall sleeve
  8. Cabinet Extension: Matching cabinet in construction and finish, allowing diversion of airflow to adjoining room; with grille.
  9. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
  11. Wall Sleeves: Galvanized steel with polyester finish, with manufacturer's standard finish and completely insulated. Design of sleeve for field installation and fasten to outside air louver.
  12. Refrigeration System: Direct expansion indoor coil with capillary restrictor; and hermetically sealed scroll compressor with vibration isolation and overload protection.
  13. Indoor and Outdoor Coils: Seamless copper tubes mechanically expanded into aluminum fins.
  14. For Heat Pump Unit:
    - a. Accumulator.
    - b. Constant-pressure expansion valve.
    - c. Reversing valve.
  15. Charge: R410A

16. Condenser/Evaporator Fans: One direct drive with permanent split capacitor two-speed motor. The condenser fan shall be propeller type and the evaporator fan shall be centrifugal blower type.
17. Filters: Washable polyurethane in molded plastic frame.
18. Condensate Drain: Drain pan to direct condensate to outdoor coil for re-evaporation. Drain pan shall comply with ASHRAE 62.1-2004 for construction and connections.
19. Electric-Resistance Heating Coil: Nickel-chromium-wire, electric-resistance heating elements with contactor and high-temperature-limit switch.
20. Control Module: Unit-mounted digital panel with touchpad temperature control and with touchpad for heating, cooling, and fan operation. Include the following features:
  - a. Low Ambient Lockout Control: Prevent cooling-cycle operation below 5 deg C (40 deg F) outdoor air temperature.
  - b. Heat-Pump Ambient Control: Field-adjustable switch changes to heat-pump heating operation above 5 deg C (40 deg F) and to supplemental heating below minus 4 deg C (plus 25 deg F).
  - c. Temperature-Limit Control: Prevent occupant from exceeding preset setup temperature.
  - d. Building Automation System Interface: Allow remote on-off control with setback temperature control.
  - e. Reverse-Cycle Defrost: Solid-state sensor monitors frost buildup on outdoor coil and reverses unit to melt frost.
  - f. Remote Control: Standard unit-mounted controls with remote-mounted, low-voltage adjustable thermostat with heat anticipator, heat-off-cool-auto switch, and on-auto fan switch.
  - g. Provide unit with automatic changeover capability.
21. Outdoor Air: Motorized intake damper. Open intake when unit indoor air fan runs.
22. Sound-Power Level Ratings: Factory test to comply with ARI 300, "Sound Rating and Sound Transmission Loss of Packaged Terminal Equipment."
23. Unit Performance Ratings: Factory test according to ARI 310/380/CSA C744, "Packaged Terminal Air-Conditioners and Heat Pumps."
24. Data requirements for air handling unit for standalone smoking facility:

Air Handling Type	Constant Volume
Indoor Design Temperature-Cooling	77 F (25 C)
Indoor Design Temperature-Heating	70 F (21 C)
Indoor Design Relative Humidity - Dehumidification	60%
Indoor Design Relative Humidity - Humidification	Not Required
Minimum Total Air Changes Per Hour	6
Minimum Outdoor Air Changes Per Hour	Chapter 2
Return Air Permitted	Yes
Exhaust Air Required	Yes (Intermittently)
Air Economizer Cycle Required	Yes
Heat Recovery System Required	ASHRAE Standard 90.1 - 2007
Filtration - Pre-Filter (PF-1)	PF 1 = MERV 7
Cooling Source	Chilled Water or DX
Heating Source	Steam and/or Hot Water, Electric
Humidification Source	Not Required
General Exhaust System Required	Yes
Special Exhaust System Required	No
Emergency Power Required	No
Individual Room Temperature Control Required	Yes
Room Air Balance	Negative (-)
<b>Note 1 - VHA Directive</b> Per VHA Directive (2003-035 dated July 1, 2003), smoking is permitted for long term care patients and mental health patients. Indoor smoking must not interfere with the safety of non-smokers.	
<b>Note 2 - HVAC System Details and Controls</b> The HVAC system selection shall be project specific - either a chilled water or direct-expansion (DX) system. <b>(a) Chilled Water System</b> Provide a modulating chilled water control valve. <b>(b) DX System</b> Provide at least two independent refrigeration circuits, if available for the required capacity.	

**Note 3 - Suggested Control Sequences****(a) Unoccupied Mode**

The system shall cycle (on/off) with the outdoor air damper closed to maintain a night-setback temperature at 60 F (16 C).

**(b) Purge Cycle**

A dedicated exhaust fan shall operate intermittently during occupied mode to flush smoke-laden air outdoors.

## 24. Installation

- a. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.
- b. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.
- c. Install wall sleeves in finished wall assembly and weatherproof. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

## 25. Connections

- a. Verify condensate drainage requirements.
- b. Install condensate drain, minimum connection size.

## 26. Field Quality Control

- a. Perform tests and inspections and prepare test reports.
- b. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

## 27. Instructions

- a. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

## 28. Startup and Testing

- a. The COR will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR. Provide a minimum of 7 days prior notice.

## 29. Startup and Testing

- D. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

## 2.4 ELECTRICAL UTILITIES

- A. Conduit:
  - 1. Interior Conduit: Exposed EMT Conduit (set screw fittings) as required by NEC. 3/4 inch (19 mm) diameter minimum ANSI C80.3.
- B. All utilities shall be UL listed and recognized devices.
- C. All utilities shall be functionally tested prior to completion.
- D. Interior Lights: 2 bulb 28W 48 inches (1219 mm) as required meeting lighting requirements of 60 foot candles at 3 foot above floor.
  - 1. Electronic Ballast: 0 degree F (-18 degree C) rated Wrap around Acrylic Lens, Surface Mount.
- E. Emergency light(s): Combination Emergency Light / Exit Sign (Red).
  - 1. Power Rating: 15W, AC Input Voltage 120/277 Volts, DC Output Voltage 6 Volts, Lead Calcium Battery, Lamp LED /Color Red.
- F. Light Switch: Single pole, specification grade 20A, 125V, where indicated.
- G. Duplex Receptacles: Specification grade 20A 125V GFCI duplex receptacle, where indicated or required.
- H. Wire Type: "THHW/THHN".
  - 1. Power Wiring: #12 AWG minimum (sized as required for load).
  - 2. HVAC Control Wiring: #18 AWG thermostat cable.
- I. AC Distribution Panel: 208/120V, 3 phase, 4 wire, 42 circuit Bolt in breakers, surface mount, Copper bus, 35kAIC rated with 225A main breaker. See Panel DP schedule, sheet E501, for panel description.
- J. Exterior lights: Compact fluorescent wal-pak, wet-location, two (2)26DTT lamps, high-impact lens, parallel wiring, 2/1 lamp ballasts.
  - 1. UL 1598 for Wet Locations.
  - 2. Internal photocell.
  - 3. Lamp (included w/ fixture).
- K. Wiring Circuits:
  - 1. 20A 1 pole AC distribution panel to interior lighting.
  - 2. 20A 1 pole AC distribution panel to emergency lighting.
  - 3. 20A 1 pole AC distribution panel to receptacles.
  - 4. 208V 20A 2-pole AC distribution panel to HVAC units.



**PART 3 - EXECUTION****3.1 ERECTION**

- A. Bolt settings and other dimensions shall be held to a tolerance of plus or minus 3 mm (1/8-inch). Use templates or other gaging devices to assure accurate spacing of anchor bolts. Bolt field connections unless otherwise shown or specified.
1. Set accurately bases or sill members to obtain uniform bearing and maintain established floor line elevation. Anchors and anchor bolts for securing members to concrete curb or structural steel sub-frame shall be of black steel, set accurately to templates and of proper size to adequately resist applicable design loads at the base.
- B. Wall Panels: Panels shall be applied with configurations running in a vertical position. Supply panels in single lengths from base to eave with no horizontal joints, except at the junction of door units, louver panels, and similar openings. End laps for panels shall be not less than 100 mm (four inches). Walls shall be closed at base and eave, and around doors, frames, louvers, and other similar openings by flashings and/or formed closures to assure adequate weathertightness. Flashing or stops will not be required where weather-closed or approved self-flashing panels are used.
- C. Roof Panels: Roof panels shall be applied with configurations running in direction of roof slope. Supply panels with no transverse joints except at junctions for roof openings and at roof ridge. Lay side laps away from prevailing winds, and seal side laps and end-laps of roof with roof joint sealant. Roof shall be flashed and/or sealed at ridge, at eaves and rakes at projections through roof, and elsewhere as necessary to make roof weather tight. Flashing and/or caulking shall be accomplished in a manner that will assure complete weather-tightness and method to be used shall be subject to approval by the COR. Minimum end-laps for roofing and ridge caps for pre-engineered and factory-punched laps shall be 150 mm (six inches); other minimum end-laps shall be not less than 300 mm (12 inches).
1. Install insulation on interior face of roof sheets or panels as shown on approved shop drawings. Secure materials permanently in place and free of inordinate deflection. Finished work shall be neat, clean, uniform in appearance, and free of noticeable variations in color and texture.

- D. Fasteners for Securing Roof and Wall Panels: Fastening method, size and spacing shall be as recommended by metal building manufacturer and as approved by the COR. Fasteners shall be non-corrosive and of design that will produce a weathertight connection. Clearly show fasteners and fastening method on shop and erection drawings. Field paint exterior exposed fastenings to match adjacent panels as specified in paragraph, FACTORY FINISH AND PAINTING.
- E. Door Frame Installation: Set frames plumb and align and brace securely until permanent anchors are set. Build in wall anchors or secure to adjoining construction as indicated or specified. Where frames require overhead bracing, securely anchor to structure above.
- F. Weatherproofing: Joints between exterior pre-engineered metal building components and other adjacent components and materials, except flashing of metal wall panels, shall be designed for and shall receive sealing tapes, gaskets, sealant materials, metal flashing and other methods of sealing as required to provide weathertight joints. Workmanship for installing sealants shall comply with Section 07 92 00, JOINT SEALANTS. Joint sealing shall be installed under this section and shall be guaranteed as specified. Color of sealing materials shall match adjacent metal building components.

E N D

## **SECTION 13 34 23**

### **PRE-FABRICATED WALKWAY COVERS**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. This Section includes the prefabricated extruded aluminum covered walkway system connector.
- B. Related Sections include the following:
  - 1. Division 03 Section "Cast-in-Place Concrete" for concrete footings.
  - 2. Division 26 Sections for electrical wiring and connections for light fixtures.

##### **1.3 PERFORMANCE REQUIREMENTS**

- A. Structural Performance: Provide covered walkways capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
  - 1. Wind Loads: Reference Structural Engineering Drawing Sheet SS001.
  - 2. Snow Loads: Reference Structural Engineering Drawing Sheet SS001.
- B. Seismic Performance: Provide covered walkways system capable of withstanding the effects of earthquake motions determined according to project requirements. Reference Structural Engineering Drawing Sheet SS001.
- C. Thermal Movements: Provide covered walkway system that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

##### **1.4 SUBMITTALS**

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer registered in Pennsylvania responsible for their preparation.
- C. Samples for Initial Selection: For extruded aluminum covered walkway with factory-applied clear anodized finish.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for covered walkway performance.
- E. Maintenance Data: For covered walkway to include in maintenance manuals.
- F. Warranties: Special warranties specified in this Section.

#### **1.5 QUALITY ASSURANCE**

- A. Source Limitations: Obtain covered walkway system through one source from a single manufacturer.
- B. Product Options: Information on Drawings and in Specifications establishes requirements for system's aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
- C. Product Options: Drawings indicate size, profiles, and dimensional requirements of walkway covers.
  - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- D. Welding: Qualify procedures and personnel according to the following:
  - 1. AWS D1.2, "Structural Welding Code--Aluminum."
- E. Regulatory Requirements: Comply with accessibility requirements, in accordance with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)."

## **1.6 PROJECT CONDITIONS**

- A. Field Measurements: Verify actual locations of sidewalks, walls, columns, canopies and other construction contiguous with the covered walkway system by field measurements before fabrication and indicate measurements on Shop Drawings.

## **1.7 COORDINATION**

- A. Coordinate installation of anchorages for the covered walkway system. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

## **1.8 WARRANTY**

- A. Special Warranty on Metal Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace wall panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Warranty Period: Ten years from date of Substantial Completion.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum: Alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated, and as follows:
  - 1. Extruded Shapes: ASTM B 221 (ASTM B 221M). 6063, 6061, or 6005.
- B. Anchorages: Anchor bolts, stainless steel.

### **2.2 PREFABRICATED COVERED WALKWAY SYSTEMS, GENERAL**

- A. General: Provide a complete, integrated set of manufacturer's standard, mutually dependent components that form a completely assembled, prefabricated covered walkway system, ready for installation on Project site. Covered walkway system shall be capable of withstanding structural and other loads indicated, thermally induced movement, and exposure to weather without failure. Include structural framing, roof and wall panels, and accessories complying with requirements indicated.
- B. Structural Framework: Fabricated from 4 inch by 6 inch, 0.156 inch minimum thickness extruded aluminum tubing with anodized finish. Connect framework with mechanical fasteners.
- C. Roof/Ceiling Assembly: Consisting of extruded aluminum box corrugated profile panels minimum 2-3/4 inches high x .060 inch thick.

- D. Fascia: Fabricated from 0.078-inch- thick extruded aluminum manufacturer's standard design.
- E. Downspouts: Integral, with system columns.
- F. Finish: Finish exposed metal surfaces, including structural framework, fascia and roof/ceiling panel with anodized coating.
  - 1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.

## **2.3 FABRICATION**

- A. Field fabrication.

## **2.4 FINISHES**

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

# **PART 3 - EXECUTION**

## **3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

## **3.2 INSTALLATION**

- A. Set components plumb and aligned. Level base plates true to plane with full bearing on concrete bases.
- B. Fasten structural components to concrete bases with expansion anchors.

## **3.3 ADJUSTING AND CLEANING**

- A. Confirm that anchors and attachments are fully engaged and secured.

E N D

**SECTION 13 49 00****RADIATION PROTECTION****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies lead radiation shielding.
- B. Construction of products and assemblies used for radiation shielding complying with applicable requirements of NCRP Reports 147 and 102.
- C. This section includes the following items:
  - 1. Lead Lined Wood Doors
  - 2. Not used.
  - 3. Not used.
  - 4. Lead Lined Frames
  - 5. Thresholds
  - 6. Not used.
  - 7. Not used.
  - 8. Not used.
  - 9. Lead Sheet
  - 10. Not used.
  - 11. Not used.
  - 12. Lead Lined Gypsum Wallboard

**1.2 RELATED WORK**

- A. Masonry mortar: Section 04 20 00, UNIT MASONRY.
- B. Structural steel: Section 05 50 00, METAL FABRICATIONS.
- C. Wood Veneer finish for doors: Section 08 14 00, WOOD DOORS, and Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Steel door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- E. Hardware for doors: Section 08 71 00, DOOR HARDWARE.
- F. Installation of Doors and Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, Section 08 71 00, DOOR HARDWARE.

**1.3 MANUFACTURERS QUALIFICATIONS**

- A. Approval by the COR is required of product or service of proposed manufacturer and suppliers, and will be based upon submission by Contractor of certification that:
  - 1. Manufacturer regularly and presently manufactures lead radiation shielding as specified as one of its principal products.

2. Manufacturer's product submitted has been in satisfactory and efficient operation or three installations similar and equivalent to this project for three years.

3. Manufacturer submits list of installations.

#### **1.4 TESTS**

- A. Lead radiation shielding will be tested at the expense of the Government after Xray equipment is installed.
- B. Any additional testing required due to correction and replacement of defective work will be done by the Government at Contractor's expense.

**NOTE:** Lead lined gypsum wallboard will not be tested prior to installation.

#### **1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Each lead radiation shielding item specified showing thickness of lead, details of construction and installation.
- C. Samples:
  - 1. Lead lined gypsum wallboard.
  - 2. Bottom corner section of lead lined door, 300 mm (12 inches) square showing bottom and side edge strips.
- D. Manufacturers' Literature and Data: Each lead radiation shielding item specified.

#### **1.6 WARRANTY**

- A. Warranty lead lined doors against defects in workmanship and materials subject to terms of "Warranty of Construction" Article in GENERAL CONDITIONS, except that warranty period shall be two years.
- B. Warp or twist of lead lined flush veneered doors may not exceed 6 mm (1/4 inch) in any face dimension of door (including full diagonal), measured not less than six months after doors have been hung and finished.

#### **1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - QQ-L-201F(2).....Lead Sheet
- C. American Society for Testing and Materials (ASTM):



- A167-99(2009).....Stainless and Heat Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
- C1396/C1396M-04.....Gypsum Wallboard/Gypsum Lath
- C90-11.....Load-Bearing Concrete Masonry Units
- C1002-07.....Steel Drill Screws for the Application of  
Gypsum Board or Metal Plaster Bases
- D1187-97(R2002).....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal
- D. United States Department of Commerce Product Standard (PS):  
FED PSI 83-84.....Construction and Industrial Plywood
- E. Not used.
- F. National Council on Radiation Protection and Measurements (NCRP):  
Report 147.....Structural Shielding Design for Medical X-Ray  
Imaging Facilities (2004)
- Report 102.....Medical X-Ray, Electron Beam and Gamma-Ray  
Protection for Energies up to 50 MeV (Equipment  
Design, Performance and Use), (1989)

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Lead Sheet: Fed. Spec. QQL201, Grade C, of thickness shown on drawings.
- B. Not used.
- C. Not used.
- D. Lead Lined Gypsum Wallboard:
1. ASTM C1396, Type X, 16 mm (5/8 inch) thick.
  2. Factory bond sheet lead to one side of wallboard.
  3. Apply sheet lead in thicknesses shown, unpierced and in one piece.
- E. Not used.
- F. Stainless Steel: ASTM A167.
- G. Not used.
- H. Not used.
- I. Not used.
- J. Thresholds:
1. Lead lined stainless steel as detailed.
  2. Not used.
- K. Fasteners:
1. Not used.

2. Standard steel drill screws, ASTM C1002, with lead washers for application of lead lined sheet materials to metal studs and attach washers in accordance with shielding manufacturer's instructions.
3. Nails:
  - a. Use barbed lead head nails for application of lead lined materials to wood furring strips.
  - b. Long enough to penetrate furring strips not less than 25 mm (one inch).
  - c. Cast-lead head sufficiently thick to equal lead shielding of room provided.
- L. Lead Discs: Same thickness as lead lining, diameter 25 mm (1 inch) larger than fastener.

## **2.2 FABRICATION**

- A. General: Lead lining of frames, doors and other items occurring in partitions shall provide an Xray absorption equivalent to that of partitions in which they occur.
- B. Clearance between Doors and Frames and Floors:
  1. Jambs and Heads: A maximum 3 mm (1/8 inch) clearance.
  2. Bottom of door to finish floor: Maximum 19 mm (3/4 inch) clearance.
- C. Lead Lined Wood Doors:
  1. Flush veneered construction.
  2. Construct doors of two separate solid wood cores with a single sheet of lead lining through center.
  3. Doors shall have filler strips, crossbanding, face veneers and hardwood edge strips, all glued together with unextended urea resin glue applied under heavy pressure.
  4. Extend sheet lead lining to all door edges, providing Xray absorption equal to partition in which door occurs.
  5. Fasten wood cores together with either countersunk steel bolts through lead with bolt heads and nuts covered with poured lead, or with poured lead dowels.
  6. Bolts or dowels shall be located 38 mm (1-1/2 inches) from door edges, and at not more than 200 mm (eight inches) on center in each direction over door area.
  7. Finish face of dowels and lead covering of bolt heads and nuts flush with wood cores.
  8. Edge strips:
    - a. Same species of wood as face veneer.

- b. Minimum thickness of edge strips shall be 38 mm (1-1/2 inches) at top edge and 63 mm (2-1/2 inches) at bottom edge.
  - c. Glue strips to cores before face veneer is applied.
  - d. Extend vertical edge strips full height of door and bevel 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.
  - e. Give top and bottom edges of doors to receive transparent finish two coats of water resistant sealer before shipment to site.
  - f. Not used.
9. Crossbanding of hardwood:
- a. Not less than 2 mm (1/12 inch) thick and face veneer not less than 1 mm (1/28 inch) thick, after sanding.
  - b. When straight grain stock such as Basswood, Aspen or Poplar is used for crossbanding, its thickness may be 1.6 mm (1/16 inch) in lieu of 2 mm (1/12 inch).
10. Face veneer for doors specified in Section 09 06 00, SCHEDULE FOR FINISHES to have transparent finish, shall be rotary cut premium grade, uniform light, White Birch.
11. Face veneer for painted doors shall be rotary cut, good grade, mill choice close grained hardwood, except lauan is not acceptable. Use only one species of wood for face veneer.
- a. Use identical face veneer on both sides of door. Apply face veneer with grain vertical.
  - b. Give doors to be painted a shop prime coat of exterior oil paint on all surfaces before shipment to site.
12. Not used.
- D. Hardware:
- 1. Hardware for doors is specified in Section 08 71 00, DOOR HARDWARE.
  - 2. Stagger bolts to door pulls on plates which penetrate lead lining relative to opposite plate and recess on side of door opposite pull.
  - 3. Provide lead plugs or discs over recessed nut ends of such bolts, unless otherwise shown.
  - 4. Nut ends of bolts for surface applied hinges, door closures, and automatic door operators shall be countersunk and covered with lead lined 16 gage stainless steel pans.
  - 5. Provide round head screws with dull chromium plated finish to secure stainless steel pans.

6. Provide mortises for flushbolts, floor hinge arms, and top pivots with sheet lead on each side. Enclose floor boxes of floor hinges with sheet lead at sides and bottom.
7. Make recesses for lock and latch cases at mill and line with lead butted tightly to lead in door.
8. Make total thickness of sheet lead used for lining hardware, equivalent to thickness of sheet lead core of door.
9. Protection and installation of doors and hardware is specified in Section, 08 11 13, 08 14 00, 08 71 00, HOLLOW METAL DOORS AND FRAMES, WOOD DOORS, DOOR HARDWARE.

E. Lead Lining of Frames:

1. Line or cover steel frames and stops for doors with sheet lead.
2. Install sheet lead free of waves, lumps and wrinkles with as few joints as possible.
3. Make joints in sheet lead to obtain Xray absorption equivalent to adjacent sheet lead. Finish joints smooth and neat.
4. Structural steel frames and metal door frames for lead lined doors are specified in Section 05 50 00, METAL FABRICATIONS and Section 08 11 13, HOLLOW METAL DOORS AND FRAMES respectively.

F. Thresholds:

1. Neatly fit thresholds around cover plates of floor hinges. Lead lining shall enclose box of floor hinge.
2. Provide stainless steel expansion bolt fasteners as detailed.

G. Not used.

**PART 3 - EXECUTION**

**3.1 NOT USED.**

**3.2 FLOOR LEAD**

A. Concrete floor slabs:

1. Thoroughly cleaned and smooth, and free of defects that might cause damage to lead.
2. Floor slab shall be cured a minimum of 90 days.
3. Before installation of lead, coat concrete surfaces with two coats of asphalt-base emulsion (ASTM D1187).
4. Lap sheets of floor lead not less than 38 mm (1-1/2 inches).

B. After installation of sheet lead, apply two coats of Asphalt base emulsion material over the lead and protect from damage until concrete fill and floor topping is installed.

C. Not used.

- D. Lead lined lath or panels: Sheet lead on floors shall lap lead lining in wall a minimum of 38 mm (1-1/2 inches).
- E. Where lead lined thresholds are not required, continue lead strips under partitions across door opening and extend strip 300 mm (12 inches) outside of partition and 300 mm (12 inches) beyond each jamb of door openings.
- F. For existing floors:
  - 1. Lay lead sheets with butt joints.
  - 2. Lay lead strip 38 mm (1-1/2 inches) wide and of same thickness as floor lead centered under full length of each butt joint.
  - 3. Lay strips in concrete fill as shown, to same clearances provided in existing floor so that top of strip will be level with existing floor.

### **3.3 NOT USED.**

### **3.4 NOT USED.**

### **3.5 LEAD LINED GYPSUM WALLBOARD PANELS**

- A. Apply lead lined gypsum wallboard to metal studs as shown.
- B. Pre-drill or drill pilot holes for nails or screws as necessary to prevent deformation of the fastener and lead shielding and to prevent distortion of the wallboard.
- C. Apply wallboard vertically with lead linings placed next to supports.
- D. Install sheet lead strips behind joints not less than the thickness used for the wallboard.
  - 1. The lead strips: 45 mm (1-3/4 inches) wide, except at corner joints, 45 mm by 45 mm (1-3/4 by 1-3/4 inch) lead angles shall be used.
  - 2. Secure the lead strips to supports at outer edges of strips.
- E. Wallboard:
  - 1. Nail to supports with nails fastened to supports with screws and lead washers or discs at approximately 250 mm (ten inches) on centers.
  - 2. Make provisions for connection with lead lined door frames and for cutouts for vision panels.
  - 3. Joint treatment of lead lined gypsum board panels and fastening depressions shall be as specified for wallboard in Section 09 29 00, GYPSUM BOARD.

### **3.6 SUPPLEMENTAL LEAD SHIELDING**

- A. Line or cover penetrations of wall lead, pipe chases, columns fasteners and elsewhere where shown with sheet lead. Install sheet lead free of

waves, lumps and wrinkles and with as few joints as possible. Joints in sheet lead shall provide Xray absorption equivalent to adjacent sheet lead finished smooth and neat.

- B. Where plaster finish is required over columns or other vertical surfaces covered with sheet lead, drive bolts or other fasteners securing the sheet lead to backing surface half way, and wrap an 18 gage stainless steel tie wire around fasteners. Both ends of each tie wire shall be of sufficient length so that when fastener is fully driven, fastening of metal lath may be accomplished. Locate fasteners not over 400 mm (16 inches) on centers both ways and cover heads with lead strips or discs if washers are not used.
- C. Provide sufficient lead shielding for spaces around outlet boxes, junction boxes, and pipes, to obtain a net radiation protection at these spaces equaling net radiation protection specified for wall or partition in which they occur.

### **3.7 SIGNS: FURNISH SIGNS AS FOLLOWS:**

- A. One for X-Ray Storage Room, lettered as follows:  
THE PARTITIONS, THE FLOOR AND THE DOOR OF THIS ROOM HAVE BEEN INSULATED  
WITH SHEET LEAD OF 3 mm THICKNESS PROVIDING A TOTAL LEAD EQUIVALENT  
PROTECTION OF 3 mm.
- B. Not used.
- C. Not used.
- D. Not used.
- E. Signs:
  - 1. Heavy white paper or cardboard.
  - 2. Height of lettering and number not less than 3 mm (1/8 inch).
  - 3. Fill in blank spaces on signs with mm thickness of lead as installed and total mm thickness of lead equivalent (determined by VA Physicist) and height of such insulation where required.
  - 4. Mount in stainless steel or extruded aluminum frames (with acrylic plastic, 3 mm (1/8 inch) thick over sign) and fasten with suitable screws, one to each corner of each frame.
  - 5. Provide manufacturer's standard stainless steel frame, to hold card size 100 mm by 150 mm (four by six inches).

E N D

**SECTION 14 24 00****HYDRAULIC ELEVATORS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the engineering, furnishing, and installation of security access controls for the existing elevator as described herein.
- B. Not used.
- C. Not used.
- D. Not used.
- E. Not used.

**1.2 RELATED WORK**

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.23621) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Not used.
- C. Not used.
- D. Not used.
- E. Not used.
- F. Not used.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:  
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Not used.
- I. Not used.
- J. Not used.
- K. Not used.
- L. Not used.
- M. Not used.
- N. Not used.

**1.3 QUALIFICATIONS**

- A. Approval by the COR is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
  - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
  - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.

3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status.

Certificates are required for all workers employed in this capacity.

4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within one hour of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
  - C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
  - D. Not used.
  - E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
  - F. Not used.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):  
J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)



- W-C-596F.....Connector, Plug, Electrical; Connector,  
Receptacle, Electrical
- W-F-406E.....Fittings for Cable, Power, Electrical and  
Conduit, Metal, Flexible
- HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber,  
Industrial Type)
- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall  
and Thin-wall (EMT) Type)
- RR-W-410.....Wire Rope and Strand
- TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
- QQ-S-766 .....Steel, Stainless and Heat Resisting, Alloys,  
Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
- A17.1.....Safety Code for Elevators and Escalators
- A17.2.....Inspectors Manual for Electric Elevators and  
Escalators
- E. National Fire Protection Association:
- NFPA 13.....Standard for the Installation of Sprinkler Systems
- NFPA 70.....National Electrical Code (NEC)
- NFPA 72.....National Fire Alarm and Signaling Code
- NFPA 101.....Life Safety Code
- NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
- A1008/A1008M-09.....Steel, Sheet, Cold Rolled, Carbon, Structural,  
High-Strength Low-Alloy and High Strength Low-  
Alloy with Improved Formability
- G. Not used.
- H. Not used.
- I. Gages:
- For Sheet and Plate: U.S. Standard (USS)
- For Wires: American Wire Gauge (AWG)
- J. American Welding Society (AWS):
- D1.1.....Structured Welding Code - Steel
- K. Not used.
- L. Underwriter's Laboratories (UL):
- 486A.....Safety Wire Connectors for Copper Conductors
- 797.....Safety Electrical Metallic Tubing

M. Institute of Electrical and Electronic Engineers (IEEE)

N. Regulatory Standards:

Uniform Federal Accessibility Standards

Americans with Disabilities Act

### **1.5 SUBMITTALS**

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the COR.
- C. Shop Drawings:
  - 1. Product data from manufacturer for access controls and interface with existing elevator controls.

**1.6 NOT USED.**

**1.7 NOT USED.**

**1.8 NOT USED.**

**1.9 NOT USED.**

### **1.10 WARRANTY**

- A. Submit all labor and materials furnished in connection with elevator access controls system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the COR, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

## **PART 2 - PRODUCTS**

**2.1 NOT USED.**

2.2 NOT USED.

2.3 NOT USED.

2.4 NOT USED.

2.5 NOT USED.

2.6 NOT USED.

2.7 NOT USED.

2.8 NOT USED.

2.9 NOT USED.

2.10 NOT USED.

**2.11 THREE-STOP CONTROLLED ACCESS AUTOMATIC OPERATION**

- A. Reprogram controller to continue to provide three-stop automatic operation for existing passenger elevator, but for accessing the Basement Level, a 3-digit passcode is required to be pressed in the cab's existing call panel.
- B. Design system so that when the car is standing at basement, floor one or floor two terminal landings, pressing on car button at any floor terminal landing shall automatically dispatch car to that landing. Pressing a call button at either landing shall call the car automatically to that landing. New passcode device shall restrict access from floor one and floor two to the basement. If a call is registered while the car is making its trip that call shall remain registered until the car responds to that call. Provide time limit relay arranged to hold car at landing at which it has stopped for predetermined time after car stops. After all car and hall calls have been answered, car shall remain parked at landing where last used with car and hoistway doors closed, until another call is registered.
- C. Pressing the call button at the floor at which car is parked shall automatically open car and hoistway doors.
- D. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

2.12 NOT USED.

2.13 NOT USED.

2.14 NOT USED.

2.15 NOT USED.

2.16 NOT USED.

2.17 NOT USED.

2.18 NOT USED.

2.19 NOT USED.  
2.20 NOT USED.  
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2.45 NOT USED.  
2.46 NOT USED.  
2.47 NOT USED.  
2.48 NOT USED.  
2.49 NOT USED.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine work of other trades on which the work of this Section depends.  
Report defects to the COR in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Not used.

C. Not used.

D. Not used.

E. Not used.

F. Not used.

### **3.2 NOT USED.**

### **3.3 INSTALLATION**

A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.

B. Not used.

C. Not used.

D. Install controls in accordance with manufacturer's instructions, applicable codes and standards.

E. Not used.

F. Not used.

### **3.4 NOT USED.**

### **3.5 NOT USED.**

### **3.6 NOT USED.**

### **3.7 NOT USED.**

### **3.8 PRE-TESTS AND TESTS**

A. Pre-test the elevator access controls in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by the COR.

1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.

a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.

b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.

2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.

3. If during the inspection process the Inspector determines the need,

- the following instruments shall be available within a four-hour period: Megohm meter, vibration meter, sound meter, and a light meter.
- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
  - C. Not used.
  - D. Not used.
  - E. Not used.
  - F. Not used.
  - G. Not used.
  - H. Not used.
  - I. Not used.
  - J. Not used.
  - K. Not used.
  - L. Not used.
  - M. Not used.
  - N. Not used.
  - O. Not used.
  - P. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.
  - Q. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
  - R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

### **3.9 INSTRUCTION OF VA PERSONNEL**

- A. Provide competent instruction to VA personnel regarding the operation of the access control device installed under this contract, for a period equal to two hours. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of access control device shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence

of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts.

- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

**3.10 NOT USED.**

E N D

**SECTION 21 05 11****COMMON WORK RESULTS FOR FIRE SUPPRESSION****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Excavation and Backfill: Section 31 20 00, EARTH MOVING.
- D. Building Components for Attachment of Hangers: Section 05 36 00, COMPOSITE METAL DECKING.
- E. Section 07 84 00, FIRESTOPPING.
- F. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- G. Section 09 91 00, PAINTING.
- H. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- I. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
  - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
  - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  - 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on



- equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
6. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: In GENERAL CONDITIONS.
- E. Supports for sprinkler piping shall be in conformance with NFPA 13.
- F. Supports for standpipe shall be in conformance with NFPA 14.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Equipment and materials identification.
  2. Fire-stopping materials.
  3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following.
1. Mechanical equipment rooms.
  2. Interstitial space.
  3. Hangers, inserts, supports, and bracing.
  4. Pipe sleeves.
  5. Equipment penetrations of floors, walls, ceilings, or roofs.
- D. Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-2001.....Carbon Structural Steel
  - A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
  - E84-2003.....Standard Test Method for Burning Characteristics of Building Materials
  - E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials
- C. National Fire Protection Association (NFPA):
  - 90A-2012.....Standard for the Installation of Air Conditioning and Ventilating Systems
  - 101-2012.....Life Safety Code
  - 1-2012.....Fire Code

## PART 2 - PRODUCTS

### 2.1 LIFTING ATTACHMENTS

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

### 2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Valve Tags and Lists:
  - 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve

function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

### **2.3 FIRESTOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

### **AK2.4 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to

accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.8 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

## **2.9 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs

- during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
  - D. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
  - E. Inaccessible Equipment:
    - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
    - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 STARTUP AND TEMPORARY OPERATION**

- A. Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.3 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

**3.4 INSTRUCTIONS TO VA PERSONNEL**

- A. Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00,  
GENERAL REQUIREMENTS.

E N D

**SECTION 21 13 13****WET-PIPE SPRINKLER SYSTEMS****PART 1 - GENERAL****1.1 SCOPE OF WORK**

- A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.
- B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all portions of Building 2, including the mechanical equipment rooms, telephone rooms, elevator machine rooms, elevator pits, and electrical rooms.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- D. Section 09 91 00, PAINTING.
- F. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.
- G. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

**1.3 QUALITY ASSURANCE**

- A. Installer Reliability: The installer shall possess a valid fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and

provide index referencing the appropriate specification section.

Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractors fire sprinkler contractors license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.

3. Manufacturers Data Sheets:

- a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
- b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.

4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.

5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

Submittals shall include, but not be limited to, the following:

- a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
- b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.



- c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
  - d. Certificates shall document all parts of the installation.
  - e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.
- D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
- 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
  - 2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
    - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
    - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Elevator Shafts, Elevator Machine Rooms, and Storage Rooms.
    - c. Request clarification from the Government for any hazard classification not identified.
  - 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
  - 5. Zoning:
    - a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.
    - b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.
    - c. Provide seismic protection in accordance with NFPA 13.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. National Fire Protection Association (NFPA):
  - 13-2013.....Installation of Sprinkler Systems
  - 101-2012.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
  - 170-2012.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
  - Fire Protection Equipment Directory - 2013
- D. Factory Mutual Engineering Corporation (FM):
  - Approval Guide - 2001
- F. Foundation for Cross-Connection Control and Hydraulic Research-2005

## **PART 2 - PRODUCTS**

### **2.1 PIPING & FITTINGS**

- A. Sprinkler systems in accordance with NFPA 13.

### **2.2 VALVES**

- A. Valves in accordance with NFPA 13.
- B. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

### **2.3 FIRE DEPARTMENT SIAMESE CONNECTION**

- A. Brass, flush wall type, exterior fire department connection with brass escutcheon plate, , and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Standpipe and Automatic Sprinkler".

### **2.4 SPRINKLERS**

- A. All sprinklers except "institutional" type sprinklers shall be FM approved. "Institutional" type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 39 kPa (85 pounds). Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.
  - 1. Elevator shafts and elevatormachine rooms: Standard response sprinklers.
  - 2. Elevator pit: sidewall sprinklers.
- B. Temperature Ratings: In accordance with NFPA 13, except as follows:
  - 1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.

## **2.5 SPRINKLER CABINET**

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

## **2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS**

- A. Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

## **2.7 SWITCHES:**

- A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

## **2.9 GAUGES**

- A. Provide gauges as required by NFPA 13.

## **2.10 PIPE HANGERS AND SUPPORTS**

- A. Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

## **2.11 WALL, FLOOR AND CEILING PLATES**

- A. Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.
- G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- J. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.
- K. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection

location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).

- L. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- M. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.
- N. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

### **3.2 INSPECTION AND TEST**

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

### **3.3 INSTRUCTIONS**

- A. Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

E N D

**SECTION 22 05 11  
COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
- D. Section 31 20 00, EARTH MOVING: Excavation and Backfill.
- E. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- F. Section 05 31 00, STEEL DECKING, Section 05 36 00, COMPOSITE METAL DECKING. : Building Components for Attachment of Hangers.
- G. Section 05 50 00, METAL FABRICATIONS.
- H. Section 07 84 00, FIRESTOPPING.
- I. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- J. Section 07 92 00, JOINT SEALANTS.
- K. Section 09 91 00, PAINTING.
- L. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- M. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- N. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.
- O. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- P. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- Q. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments,

computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.

2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
  4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
  2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

#### **1.4 SUBMITTALS**

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.



- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
  - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
  - 2. Equipment and materials identification.
  - 3. Fire stopping materials.
  - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors,

strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

**1.5 DELIVERY, STORAGE AND HANDLING**

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,  
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):  
A36/A36M-2008.....Standard Specification for Carbon Structural  
Steel  
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades R (2002)  
E84-2005.....Standard Test Method for Surface Burning  
Characteristics of Building Materials  
E119-2008a.....Standard Test Methods for Fire Tests of  
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:  
SP-58-02.....Pipe Hangers and Supports-Materials, Design and  
Manufacture  
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and  
Application
- E. National Electrical Manufacturers Association (NEMA):  
MG1-2003, Rev. 1-2007...Motors and Generators
- E. International Code Council, (ICC):

IBC-06, (R 2007).....International Building Code

IPC-06, (R 2007).....International Plumbing Code

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

### **2.3 SAFETY GUARDS**

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

## 2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## 2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
  1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
    - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
    - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
    - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
  4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven

equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.

- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

## **2.6 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

## **2.7 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of

control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

## **2.8 FIRE STOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

## **2.9 GALVANIZED REPAIR COMPOUND**

- A. Mil. Spec. DOD-P-21035B, paint.

## **2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
  1. Concrete insert: Type 18, MSS SP-58.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.



1. Welded attachment: Type 22.
  2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING. Section 05 36 00, COMPOSITE METAL DECKING.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.
    - e. Saddle support: Type 36, 37 or 38.
    - f. Turnbuckle: Types 13 or 15.
    - g. U-bolt clamp: Type 24.

- h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
    - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
    - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
  - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.
  - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
  - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
- 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
  - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.

3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
  - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
  - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

## **2.11 PIPE PENETRATIONS**

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the

sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.

- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.12 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

## **2.13 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

#### **2.14 ASBESTOS**

Materials containing asbestos are not permitted.

### **PART 3 - EXECUTION**

#### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.  
Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer

- type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
  3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- P. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary

equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COTR for evaluation prior to actual work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.



- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
  - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### 3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

### 3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall

be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.
- E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

### **3.7 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
  - 2. The following Material And Equipment shall NOT be painted::
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.

- h. Valve stems and rotating shafts.
  - i. Pressure gages and thermometers.
  - j. Glass.
  - k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
  4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

### **3.8 IDENTIFICATION SIGNS**

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.9 STARTUP AND TEMPORARY OPERATION**

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.10 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.

- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

### **3.11 OPERATION AND MAINTENANCE MANUALS**

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

### **3.12 INSTRUCTIONS TO VA PERSONNEL**

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 22 05 19****METERS AND GAGES FOR PLUMBING PIPING****PART 1 - GENERAL****1.1 DESCRIPTION**

This section describes the requirements for water meters and pressure gages.

**1.2 RELATED WORK**

Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 2. Pressure Gages.
  - 4. Product certificates for each type of meter and gauge
- C. Operations and Maintenance manual shall include:
  - 1. Troubleshooting and preventive maintenance guidelines
  - 2. Spare parts information.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - B40.1-05.....Gauges-Pressure Indicating Dial Type-Elastic
- C. American Water Works Association (AWWA):
  - C700-07 (R 2003).....Standard for Cold Water Meters, Displacement Type, Bronze Main Case
  - C701-07.....Cold Water Meters-Turbine Type, for Customer Service AWWA/ ANSI
  - C702-01.....Cold water meters - Compound Type
- D. International Code Council (ICC):
  - IPC-06.....(2007 Supplement) International Plumbing Code

**1.5 AS-BUILT DOCUMENTATION**

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program

complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."

- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## **PART 2 - PRODUCTS**

### **2.1 NOT USED**

### **2.2 NOT USED**

### **2.3 NOT USED**

### **2.4 NOT USED**

### **2.5 NOT USED**

### **2.6 NOT USED**

### **2.7 PRESSURE GAGES FOR WATER AND SEWAGE USAGE**

- A. ANSI B40.1 all metal case 114 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1375 kPa (0 to 200 psi) gauge.

- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psi.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
  - 1. Building water service entrance into building
  - 2. Inlet and outlet of each pressure reducing valve
  - 3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.

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**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
  2. Backflow Preventers.
  4. Backwater Valves
  5. Thermostatic Mixing Valves
  6. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)  
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)  
ASSE 1012-02.....Backflow Preventer with Intermediate  
Atmospheric Vent  
ASSE 1017-03.....Performance Requirements for Temperature  
Actuated Mixing Valves  
ASSE 1024.....Performance Requirements for Dual Check Backflow  
Preventers
- D. International Code Council (ICC)  
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):  
SP-25-98.....Standard Marking System for Valves, Fittings,  
Flanges and UnionsSP-67-02a (R 2004) Butterfly  
Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded  
Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For  
General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

## **PART 2 - PRODUCTS**

### **2.1 VALVES**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

F. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
- b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

C. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

D. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with

bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

## **2.2 NOT USED**

## **2.3 NOT USED**

## **2.4 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
  - 1. NOT USED
  - 2. NOT USED
  - 3. NOT USED
  - 4. NOT USED
  - 5. Water make up to icemakers, cooling tower, chilled water system, generators, and similar equipment consuming water.
  - 6. NOT USED
  - 7. NOT USED
  - 8. NOT USED
  - 9. Atmospheric Vacuum Breaker: ASSE 1001
    - a. Hose bibs and sinks w/threaded outlets.
    - b. NOT USED
    - c. Showers
    - d. NOT USED
    - e. NOT USED
    - f. All kitchen equipment, if not protected by air gap.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device

## **2.5 THERMOSTATIC MASTER MIXING VALVECS**

TMV-1: Thermostatic Water Mixing Valve with Integral combination checkstops with strainers, 125 PSI (8.6 BAR) maximum operating pressure, Copper encapsulated thermostatic assembly with Teflon coated brass shuttle, Locking temperature regulating handle, top or bottom

supply/outlet connections, Integral circulation port connection, Internal parts of bronze, brass, and stainless steel integral wall support for easy mounting, unit shall feature rough bronze finish

## **2.6 THERMOSTATIC POINT OF USE MIXING VALVES**

- A. Point of use mixing valves shall have 3/8" inlets, 3/8" outlet, compression connections. Unit shall have bronze body and feature a locked temperature adjustment cap (vandal resistant), integral check valves on hot and cold inlets, copper encapsulated thermostat assembly with polymer thermoplastic shuttle, stainless steel springs. Unit shall be rated for maximum hot water temperature: 200°F (93°C) and the approach temperature shall be 5°F (2.8°C) above set point.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe

- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for [ball] [butterfly] [gate] and [globe] valves NPS 100 mm or DN100 (4 inches) and larger and more than [2400 mm (12 feet) above floor. Chains shall be extended to 1500 mm 3600 mm (60 inches) above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.

### 3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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**SECTION 22 07 11  
PLUMBING INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. Plumbing piping and equipment.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 4. Concealed: Piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: Plumbing equipment or piping handling media above 105 degrees F.
  - 8. Density: Pcf - pounds per cubic foot.
  - 9. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: BTU per hour per square foot.
    - b. Pipe or Cylinder: WBTU per hour per linear foot.
  - 10. Thermal Conductivity (k): BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
  - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
  - 12. R: Pump recirculation.
  - 13. CW: Cold water.
  - 15. HW: Hot water.
  - 17. RL: Rain leader

**1.2 RELATED WORK**

- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- H. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

### 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.3** Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

**4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).

**4.3.10.2.6.7** Smoke detectors shall not be required to meet the provisions of this section.

- 2. Test methods: ASTM E84, UL 723, or NFPA 255.
- 3. Specified k factors are at 75 degrees F mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water



supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

e. Make reference to applicable specification paragraph numbers for coordination.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### **1.6 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread,  
Glass and Wire-Reinforced Glass

## D. American Society for Testing and Materials (ASTM):

- C411-05.....Standard test method for Hot-Surface  
Performance of High-Temperature Thermal  
Insulation
- C449-07.....Standard Specification for Mineral Fiber  
Hydraulic-Setting Thermal Insulating and  
Finishing Cement
- C534-08 .....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form
- C547-07 .....Standard Specification for Mineral Fiber pipe  
Insulation
- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10 .....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)

## E. National Fire Protection Association (NFPA):

- 101-12 .....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials

## F. Underwriters Laboratories, Inc (UL):

- 723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 08/03

- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):  
 SP58-2002.....Pipe Hangers and Supports Materials, Design,  
 and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1,  $k = 0.26$  at 75 degrees F, for use at temperatures up to 450 degrees F with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

### **2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

ASTM C177, C518,  $k = 0.27$  at 75 degrees F, flame spread not over 25, smoke developed not over 50, for temperatures from 40 degrees F to 200 degrees F). No jacket required.

### **2.3 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance plus/minus 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 1 mil thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 1-1/2 inch lap on longitudinal joints and minimum 3 inch butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.03 inches. Provide color matching vapor retarder pressure sensitive tape.

## 2.4 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

## 2.5 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## PART 3 - EXECUTION

### 3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings. E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Plumbing work not to be insulated:
  - 1. Piping and valves of fire protection system.
  - 2. Chromium plated brass piping.
  - 3. Water piping in contact with earth.
  - 4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.

Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
  - a. Pipe risers through floors
  - b. Pipe chase walls and floors
  - c. Smoke partitions
  - d. Fire partitions

### 3.2 INSULATION INSTALLATION

A. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. 2. Contractor's options for fitting, flange and valve insulation:
  - a. Insulating and finishing cement for sizes less than 4 inches operating at surface temperature of 61 degrees F or more.
  - b. Factory pre-molded one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 40 degrees F), or above 250 degrees F. Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
  - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 60 degrees F or less, vapor seal with a layer of glass fitting tape imbedded between two 1/16 inch coats of vapor barrier mastic.
  - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 2 inches.
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

**B. Flexible Elastomeric Cellular Thermal Insulation:**

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
  - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

### **3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

### **3.4 PIPE INSULATION SCHEDULE**

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
(4-16 degrees C	Flexible Elastomeric	25 (1.0)	25(1.0)	25 (1.0)	

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**SECTION 22 11 00  
FACILITY WATER DISTRIBUTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A13.1-2007.....Scheme for Identification of Piping Systems
  - B16.3-2006.....Malleable Iron Threaded Fittings Classes 150 and 300
  - B16.9-2007..... Gray Iron Threaded Fittings Classes 125 and 250
  - B16.9-2007.....Factory-Made Wrought Butt Welding Fittings  
ANSI/ASME
  - B16.11-2009.....Forged Fittings, Socket-Welding and Threaded  
ANSI/ASME
  - B16.12-2009 .....Cast Iron Threaded Drainage Fittings ANSI/ASME
  - B16.15-2006 .....Cast Bronze Threaded Fittings Classes 125 and 250 ANSI/ASME



B16.18-01 (R2005).....Cast Copper Alloy Solder-Joint Pressure  
Fittings ANSI/ASME

B16.22-01 (R2005).....Wrought Copper and Copper Alloy Solder Joint  
Pressure Fittings ANSI/ASME Element ANSI/ASME

NSF/ANSI 61.....Drinking Water System Components - Health  
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings Revision 1989

A53/A53M-07.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated  
Welded and Seamless

A183-03(2009).....Carbon Steel Track Bolts and Nuts

A269-10.....Standard Specification for Seamless and Welded  
Austenitic Stainless Steel Tubing for General  
Service

A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked  
Austenitic Stainless Steel Pipes

A403/A403M-10a.....Standard Specification for Wrought Austenitic  
Stainless Steel Piping Fittings

A536-84(2009).....Ductile Iron Castings

A733-03(2009).....Welded and Seamless Carbon Steel and Austenitic  
Stainless Steel Pipe Nipples

B32-08.....Solder Metal

B61-08.....Steam or Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B75-02.....Seamless Copper Tube

B88-09.....Seamless Copper Water Tube

B300-10.....AWWA Standard for Hypochlorites

B301-10.....AWWA Standard for Liquid Chlorine

B584-09a.....Copper Alloy Sand Castings for General  
Applications Revision A

B687-99(2005) e1.....Brass, Copper, and Chromium-Plated Pipe Nipples

D1785-06.....Standard Specification for Poly (Vinyl  
Chloride) (PVC) Plastic Pipe, Schedules 40, 80,  
and 120

D2000-08.....Rubber Products in Automotive Applications

D4101-09.....Propylene Plastic Injection and Extrusion  
Materials

- D2447-03.....Polyethylene (PE) Plastic Pipe, Schedule 40 and  
80, Based on Outside Diameter
- D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC)  
Plastic Pipe and Fittings
- D4101-09.....Propylene Plastic Injection and Extrusion  
Materials
- E1120-08.....Standard Specification For Liquid Chlorine
- E1229-08.....Standard Specification For Calcium Hypochlorite
- D. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Gray Iron Fittings - 75 mm  
thru 1200 mm (3 inch thru 48 inches) for Water  
and other liquids AWWA/ANSI
- C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast in Metal  
Molds or Sand-Lined Molds, for Water or Other  
Liquids AWWA/ ANSI
- C153/A21.53-06.....AWWA Standard for Ductile-Iron Compact Fittings  
for Water Service AWWA/ANSI
- C203-08.....Coal-Tar Protective Coatings and Linings for  
Steel Water Pipelines - Enamel and Tape - Hot  
Applied AWWA/ANSI
- C213-07.....Fusion Bonded Epoxy Coating For The Interior &  
Exterior Of Steel Water Pipelines
- C651-05.....Disinfecting Water Mains
- E. American Welding Society (AWS):
- A5.8/A5.8M:2004.....Filler Metals for Brazing
- F. International Plumbing Code  
International Plumbing Code - 2009
- G. American Society of Sanitary Engineers (ASSE):
- ANSI/ASSE (Plumbing)
- 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers
- ANSI/ASSE 1010-2004.....Water Hammer Arresters
- ANSI/ASSE 1018-2001.....Performance for trap seal primer valves -  
potable water supplied.
- ANSI/ASSE (Plumbing)
- 1020-2004.....Pressure Vacuum Breaker Assembly
- H. Plumbing and Drainage Institute (PDI):
- PDI WH-201 2007.....Water Hammer Arrestor

### **1.5 QUALITY ASSURANCE**

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and more than one year old.
- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.
- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

### **1.6 SPARE PARTS**

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

## **PART 2 - PRODUCTS**

### **2.1 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS**

- A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building and underground inside building, material selected shall be the same for the size specified.
- B. Seventy five millimeters (3 inch) Diameter and Over: Ductile iron, AWWA C151, 850 kPa (125 psi) water steam pressure (WSP), exterior bituminous coating, and cement lined. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article 2.2, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psi) working pressure conforming to ANSI/AWWA C153/A21.53, capable of deflecting a minimum of 20 degrees in each direction and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory tested

with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The coating and gaskets shall meet NSF/ANSI 61. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

## **2.2 ABOVE GROUND (INTERIOR) WATER PIPING**

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. B. Fittings for Copper Tube:
  - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
  - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
  - 3. Mechanical press sealed fittings, 65 mm (2-1/2") in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.
- C. NOT USED
- D. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.
- F. Brazing alloy: AWS A5.8, Classification BCuP.

## **2.3 EXPOSED WATER PIPING**

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
  - 2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
  - 3. Nipples: ASTM B 687, Chromium-plated.

4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish.

Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

## **2.4 NOT USED**

## **2.5 TRAP PRIMER WATER PIPING:**

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

## **2.6 STRAINERS**

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings.

Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

## **2.7 DIELECTRIC FITTINGS**

A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

## **2.8 STERILIZATION CHEMICALS**

A. Hypochlorites ANSI/AWWA B300-10

B. Liquid Chlorine ANSI/AWWA B301-10

## **2.9 WATER HAMMER ARRESTER:**

A. Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
  - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
  - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
  - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
    - 1) Solid or split unplated cast iron.
    - 2) All plates shall be provided with set screws.
    - 3) Pipe Hangers: Height adjustable clevis type.
    - 4) Adjustable Floor Rests and Base Flanges: Steel.
    - 5) Concrete Inserts: "Universal" or continuous slotted type.
    - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
    - 7) Riser Clamps: Malleable iron or steel.
    - 8) Rollers: Cast iron.
    - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
    - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4

inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
  - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
  - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- B. Piping shall conform to the following:
1. Domestic Water:
    - a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
    - b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

### 3.2 TESTS

- A. General: Test system either in its entirety or in sections.

- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. Reagent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

### **3.3 STERILIZATION**

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorites for sterilization.

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**SECTION 22 11 01**  
**COPPER SILVER IONIZATION**

**PART 1 - GENERAL**

1.1 DESCRIPTION

- A. A copper silver ionization system shall be provided for purpose of Legionella control, and sole source of equipment shall be LiquiTech.

1.2 DEFINITIONS

- A. VDC: Volts of Direct Current.
- B. UL: Underwriters Laboratories Inc. (UL) is an independent product safety certification organization.
- C. NEMA: Association of electrical and medical imaging equipment manufacturers in the United States.
- D. TCP/IP: Transmission Control Protocol (TCP) supporting the Internet Protocol (IP) Suite.

1.3 SUBMITTALS

- A. Equipment Data: Attached "Equipment Data Sheet" to be completed.
- B. Shop Drawings: Include plans, elevations, sections, details, and connections to piping systems as appropriate.
- C. Operation and Maintenance Data: Include operation and maintenance manuals.
- D. Warranty: Include any warranties.
- E. Maintenance: Include maintenance service agreement if available.

1.4 QUALITY ASSURANCE

- A. Product Options: Include any drawings indicating size, profiles, and dimensional requirements of copper silver ion generators based on the specific system/configuration indicated.

1.5 COORDINATION

- A. Coordinate size and location of copper silver ion generators and controller(s).

## 1.6 WARRANTY

- A. Special Warranty: Include Manufacturer's standard form in which manufacturer agrees to repair or replace components of copper silver system that fail in materials or workmanship within specified warranty period.

1. Type of Failure: Include type of failures.
2. Warranty Period by component: From date of Substantial Completion:
  - a. Ion cells
  - b. Controllers

**PART 2 - PRODUCTS**

## 2.1 COPPER SILVER IONIZATION SYSTEM

- A. Description: System Components. Entire system shall be UL-1081, UL-508, CSA C22.2 Nos. 14-95 and 108-M89 certified.

1. Flow cell
2. Computer Controller
3. Flow Meter
4. REMS

- B. Description: Flow cell

1. Flow cells shall house the copper/silver electrodes. Unit shall be manufactured from high temperature, high pressure, schedule 80 CPVC. Electrode spacers shall be fabricated from DuPont PBT polyester resin. Flow cells shall be supplied with LiquiTech quick connect stainless steel clamps.
2. Cell Length: 11.625 inches
3. Overall Length: 11.624 inches
4. Flow cell shall have a 3-inch threaded adaptor
5. Flow cell shall have two(2) electrodes per cell
6. Electrode length shall be 7-inches
7. Flow cell weight shall be 8.0 lbs.
8. Working pressures shall be: 240 PSI @ 120 degrees Fahrenheit, 173 PSI @ 150 degrees Fahrenheit and 92 PSI @ 180 degrees Fahrenheit.

- C. Description: Computer Controller

1. Provide one controller per water treatment application.
2. 120 VAC, 60HZ, Single-phase; factory configured. DC output voltage for all models is 0 to 100 volts (self-adjusting).

3. Controller shall have a current draw of 3.0 amps at 120 VAC and have a DC output of 1.0 amp.
4. Operating temperature range shall be from 32 degrees Fahrenheit to 131 degrees Fahrenheit.
5. Operating humidity range shall be from 5 to 90% relative humidity and shall be non-condensing.
6. Controller shall have 4-20 mA analog outputs for current, voltage, flow meter, copper analyzer, and two(2) dry contact alarms(Alarm 1 & Alarm 2).
7. Controller shall have 4-20 mA analog inputs for remote control, unassigned, flow meter, copper analyzer, and Flow switch.

### 2.3 TESTING SETS

- A. Description: Manufacturer's standard or recommended copper silver testing apparatus with testing procedure instructions.

### 2.4 QUALITY CONTROL

- A. Provide post-commissioning report template if any.

## **PART 3 - EXECUTION**

### 3.1 IMPLEMENTATION

- A. Describe implementation process.

### 3.2 CONNECTIONS

- A. Piping installation requirements: Include drawings to indicate general arrangement of piping, fittings, and specialties if any.
- B. Install piping adjacent to equipment to allow service and maintenance.

### 3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
  1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  2. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
  3. Test and adjust controls and safeties. Replace damaged and

malfunctioning controls and equipment.

- C. Remove and replace malfunctioning copper silver ion generators that do not pass tests and inspections and retest as specified above.

#### 3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.

- 1. Complete installation and startup checks according to manufacturer's written instructions.

- B. NOT USED

#### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain copper silver ion generators.

- - - END - - -

**SECTION 22 11 23**  
**DOMESTIC WATER PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hot water recirculation pump.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Not Used.
- C. Not Used.
- D. Not Used.

**1.3 QUALITY ASSURANCE**

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pump:
    - a. Manufacturer and model.
    - b. Operating speed.
    - c. Capacity.
    - d. Characteristic performance curves.
  - 2. Motor:
    - a. Manufacturer and type.
    - b. Speed.
    - c. Current Characteristics.
    - d. Efficiency.
- C. Certificate of shop test for domestic water booster system. Provide certified performance curves.

- D. Certified copies of all the factory and construction site test data sheets and reports.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Not Used.

### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
  - ICS6-93 (R2006 ).....Industrial Control and Systems Enclosures
  - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. American Society of Mechanical Engineers (ASME):
  - Boiler and Pressure Vessel Code: 2010
  - Section VIII.....Pressure Vessels, Division I and II
- D. Underwriters' Laboratories, Inc. (UL):
  - 508-99 (R2008)..... Standards for Industrial Control Equipment

## **PART 2 - PRODUCTS**

### **2.1 NOT USED**

### **2.2 INLINE HOT WATER RECIRCULATING PUMP**

- A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 862 kPa (125 psi). Pump shall be of bronze body construction and shall have non-ferrous impeller.

- B. Refer to pump schedule on drawings for performance. Pump shall be non-overloading at any point on the pump curve.
- C. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

### **PART 3 - EXECUTION**

#### **3.1 STARTUP AND TESTING**

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.2 Not Used.

#### **3.3 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Not Used.

- - - E N D - - -

**SECTION 22 13 00  
FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Not Used.
- E. Section 07 92 00 Joint Sealants: Sealant products.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Floor Drains.
  - 3. Grease Removal Unit.
  - 4. Cleanouts.
  - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
  - A13.1-07.....Scheme for Identification of Piping Systems
  - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
  - B16.4-06.....Standard for Grey Iron Threaded Fittings  
Classes 125 and 250



B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings  
 B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and  
 250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,  
 Aluminum Coated, by the Hot Dip Process  
 A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
 And Hot-Dipped, Zinc-coated, Welded and  
 Seamless  
 A74-06.....Standard Specification for Cast Iron Soil Pipe  
 and Fittings  
 A183-03.....Standard Specification for Carbon Steel Track  
 Bolts and Nuts  
 A536-84(R 2004).....Standard Specification for Ductile Iron  
 Castings  
 B32-08.....Standard Specification for Solder Metal  
 B75-02.....Standard Specification for Seamless Copper Tube  
 B306-02.....*Standard Specification for Copper Drainage Tube*  
 (DWV)  
 B584-06a.....Standard Specification for Copper Alloy Sand  
 Castings for General Applications  
 C564-03a.....Standard Specification for Rubber Gaskets for  
 Cast Iron Soil Pipe and Fittings  
 D2000-08.....Standard Classification System for Rubber  
 Products in Automotive Applications  
 D2564-04E1.....Standard Specification for Solvent Cements for  
 Poly (Vinyl Chloride) (PVC) Plastic Pipe and  
 Fittings  
 D2665-08.....*Standard Specification for Poly (Vinyl*  
*Chloride) (PVC) Plastic Drain, Waste, and Vent*  
*Pipe and Fittings*

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for  
 Sanitary and Storm Drain, Waste, and Vent  
 Piping Applications

310-04.....Coupling for Use in Connection with Hubless  
Cast Iron Soil Pipe and Fittings for Sanitary  
and Storm Drain, Waste, and Vent Piping  
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water  
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

## **PART 2 - PRODUCTS**

### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings
  - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. pipe buried in or in contact with earth.
    - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. interior waste and vent piping above grade.
  - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
  - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
  - 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

### **2.2 EXPOSED WASTE PIPING**

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  - 1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.

2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
  3. Nipples shall conform to ASTM B 687, Chromium-plated.
  4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

### **2.3 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
  3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at

107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

#### **2.4 CLEANOUTS**

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

## 2.5 FLOOR DRAINS

- A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. NOT USED
- C. NOT USED
- D. NOT USED
- E. NOT USED
- F. NOT USED
- G. NOT USED
- H. NOT USED
- I. NOT USED
- K. NOT USED
- L. NOT USED
- M. Type M (FD-M) floor drain shall comply with ANSI A112.6.3 The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension. Minimum dimensions as follows:
1. Area of strainer and collar - 23 000 square mm (36 square inches).
  2. Height of funnel - 95 mm (3-3/4 inches).
  3. Diameter of lower portion of funnel - 50 mm (2 inches).
  4. Diameter of top portion of funnel - 100 mm (4 inches).
  5. Provide paper collars for construction purposes.

N. Type N (FD-N) floor drain shall comply with ANSI A112.6.3. The type N floor drain shall have a cast iron body, wide flange for seamless floors, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish. The type N floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket, perforated with not less than 9 000 square mm (14 square inches) of free area and approximately 50 mm (2 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate approximately 200 mm (8 inches) shall be round and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

O. NOT USED

P. NOT USED

Q. NOT USED

R. Type S (FD-S) floor sink shall comply with ANSI A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches deep). The interior surface shall be polished. The double drainage flange shall be provided with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. A clamping device shall be provided.

S. NOT USED

T. NOT USED

U. Open Sight Drains (OSDs) shall be cast iron, constructed as shown by detail.

V. NOT USED

W. NOT USED

## 2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

**2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS****A. NOT USED**

B. Trap Primer (TP-1): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.

1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
5. The manifold shall be omitted when serving only one trap.

**2.9 WATERPROOFING**

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

**PART 3 - EXECUTION****3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.

- G. Unless specifically indicated on the drawings, the minimum slope shall be 2 percent slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.



D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:**

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
  3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).

- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
  2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  7. Riser clamps shall be malleable iron or steel.
  8. Rollers shall be cast iron.
  9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
  2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
-----------	---------------

80 mm or DN 80 (3 inches) and smaller	2 percent
100 mm or DN 100 (4 inches) and larger	1 percent

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

### 3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
  3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
  3. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.

- b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

**SECTION 22 13 23  
SANITARY WASTE INTERCEPTORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section pertains to the scope of work associated with sanitary waster interceptors.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. For each type of interceptor indicated, the submittal shall include materials of fabrication, dimensions, rated capacities, retention capacities, operating characteristics, size and location of each pipe connection, furnished specialties, and accessories.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain shall be submitted.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.  
Element ANSI/ASME
- B. International Code Council (ICC)  
IPC.....International Plumbing Code

**1.5 DEFINITIONS**

- A. FRP: FIBERGLASS REINFORCED PLASTIC
- B. PDI: PLUMBING AND DRAINAGE INSTITUTE

**PART 2 - PRODUCTS**

**2.1 LINT INTERCEPTOR (LT-1)**

- A. Acid Resistant Coated interior and exterior fabricated steel lint interceptor, non-skid secured cover with removable lift handle, stainless lint intercepting secondary screen assembly with 3/32 [2] Square openings and permanent primary straining baffle with 3/8 [10] diameter

perforated holes. Regularly furnished with high inlet and low outlet.

## **2.2 GREASE INTERCEPTOR (GT-1)**

- A. The grease interceptor shall be elliptical fiberglass (FRP) grease interceptor construction with inlet piping and baffle penetration designed to introduce wastewater in a tangential flow pattern to be appropriately sized based on anticipated usage and flow rates to meet applicable sanitary sewer discharge limits.
  - 1. Include accessways, tanks, and piping and baffle openings to retain grease and solids and to permit tangential laminar wastewater flow.
  - 2. Factory installed schedule 40 PVC cement welded type socket ports or straight pipe, fitted into interceptor walls for each pipe connection.
  - 3. Accessway Extension Collar:
    - a. Fiberglass risers (EC2), 24-inch, 36-inch optional alternate
  - 4. Accessway Frames and Covers: Round cover with non-slip cover finish with non-vented top.
    - a. Cast Iron, Traffic load rated. 24-inch diameter cover with 0.25" gasket and two closed pickholes. Bolted option.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Pre-cast concrete interceptors shall be installed according to ASTM C891.
- B. Manhole risers from top of underground concrete interceptors to manhole and gratings at finished grade shall be installed.
- C. Tops of manhole frames and covers shall be set flush with finish surface in pavements. The tops shall be set 80 mm (3 inches) above finish surface elsewhere unless otherwise indicated.
- D. Tops of grating frames shall be set flush with the finish surface.
- E. Interceptors shall be set level and plumb.
- F. Metal interceptors covers shall be set flush with finished surface in pavements. The tops shall be set 80 mm (3 inches) above finish surface elsewhere unless otherwise indicated.

### **3.2 CONNECTIONS**

- A. Pipe installation requirements are specified in other plumbing sections.
- B. Piping connections shall be made between interceptors and piping systems.

### 3.3 CONNECTIONS

- A. Warning tape shall be place over ferrous piping.
- B. Detectable warning tape shall be used over nonferrous pipe and over the edges of underground structures.

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**SECTION 22 13 33**  
**PACKAGED, SUBMERSIBLE SEWERAGE PUMP UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Packaged grinder type sewage pump unit. See schedule on Drawings for pumps and capacity and heads.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Not Used.
- C. Not Used.
- D. Not Used.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pump:
    - a. Manufacturer and model.
    - b. Operating speed.
    - c. Capacity.
    - d. Characteristic performance curves.
  - 2. Motor:
    - a. Manufacturer, frame and type.
    - b. Speed.
    - c. Current Characteristics and W (HP).
    - d. Efficiency.
- C. Certified copies of all the factory and construction site test data sheets and reports.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:



1. Include complete list indicating all components of the system.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Not Used.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
- ICS6-93 (R2006).....Industrial Control and Systems Enclosures
- 250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. Underwriters' Laboratories, Inc. (UL):
- 508-99 (R2008).....Standards For Safety Industrial Control Equipment

### **PART 2 - PRODUCTS**

#### **2.1 SUBMERSIBLE SEWERAGE PUMP UNITS**

- A. Duplex Grinder Type, submersible pumps, designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor with rigid type support. Systems to include two pumps as required by Contract Documents. Where hazardous environment condition exists, explosion proof pumps shall be installed.
1. Pump housings may be cast iron, bronze, or stainless steel. Cast iron housings for submersible pumps shall be epoxy coated.
- B. Impeller: Grinder pumps, 316SS impeller and 440SS cutter and cutter plate.
- C. Shaft: Bronze, stainless steel or other approved corrosion-resisting metal.

- D. Bearings: As required to hold alignment, anti-friction type for thrust, permanently lubricated.
- E. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise, completely enclosed, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA 250-Type 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve.
- F. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- G. Automatic Control and Level Alarm: Provide a control panel in a NEMA 1 enclosure for indoors NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors shall be float type switches as indicated on the drawings. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BAC net compatible open-protocol type interface to DDC Controls System. The circuitry of the control panel shall include:
1. Power switch to turn on/off the automatic control mechanism
  2. HOA switches to manually override automatic control mechanism
  3. Run lights to indicate when pumps are powered up
  4. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
  5. Magnetic motor contactors
  6. Disconnect/breaker for each pump
    - Automatic motor overload protection
- H. For a duplex system, provide an alternating relay to automatically alternate leadoff and standby duties of each pump of a duplex unit at the end of each pumping cycle. Standby pump shall start when water

level in sump rises to a predetermined level that indicates excessive inflow or failure of the lead pump.

- I. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle of one minute. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
- J. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.
- K. Sump: Provide precast concrete basin with traffic rated, gas tight cover. Covers shall have a manhole with a bolted cover of minimum size to inspect and service the pumps, vent connection, and openings for pumps and controls.
- L. Provide a union, check and ball valve in the discharge from each pump.
- M. Removal/Disconnect System: Where indicated on drawings, a removal/disconnect system shall be provided. The system shall consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump.
- N. Where the sump depth is greater than five feet or other conditions exist to make the removal of the pump difficult or hazardous, the system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump without workers entering the sump and without disconnecting the piping. System to be compatible with and furnished by pump manufacturer.

**PART 3 - EXECUTION****3.1 STARTUP AND TESTING**

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity, and all control and alarm functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and local municipal authorities where applicable. Provide a minimum of 7 days prior to notice.

**3.2 NOT USED****3.3 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements.

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**SECTION 22 14 00  
FACILITY STORM DRAINAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Not Used.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Roof Drains.
  - 3. Cleanouts.
  - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.21.2m-83.....Roof Drains
  - A13.1-07.....Scheme for Identification of Piping Systems
  - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300. B16.9-07 Factory-Made Wrought Steel Butt welding Fittings

## D. American Society for Testing and Materials (ASTM):

C564-06a.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber  
Products in Automotive Applications

D4101-07.....Standard Specification for Propylene Plastic  
Injection and Extrusion Materials

## E. American Welding Society (AWS):

## F. International Code Council (ICC):

IPC-06.....International Plumbing Code

## G. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil and Fittings for  
Sanitary and Storm Drain, Waste, and Vent  
Piping Applications

310-04.....Couplings for Use in Connection with Hubless  
Cast Iron Soil and Fittings for Sanitary and  
Storm Drain, Waste, and Vent Piping  
Applications

H. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):

SP-72-99.....Standard for Ball Valves with Flanged or Butt  
Welding For General Purpose

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends

**PART 2 - PRODUCTS****2.1 STORM WATER DRAIN PIPING**

## A. Cast Iron Storm Pipe and Fittings:

1. Cast iron storm pipe and fittings shall be used for the following  
applications:

- a. Pipe buried in or in contact with earth.
- b. Extension of pipe to a distance of approximately 1500 mm (5 feet)  
outside of building walls.
- c. Interior storm piping above grade.
- d. All mechanical equipment rooms or other areas containing  
mechanical air handling equipment.

2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain  
end or no-hub) as required by selected jointing method.

3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.

## **2.2 NOT USED**

## **2.3 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
  1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
  3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## 2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

## 2.5 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be



provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
2. Roof Drains, Overflow(ORD): Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
3. Promenade Decks: the roof drain shall be the same as for canopy roofs, except decks shall have flat, round, loose, non-slip, bronze grate set in square, non-slip, bronze frame.
4. NOT USED
5. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
  - a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
  - b. Pedestrian Roof: The rood drain shall have a bronze promenade top 350 mm (14 inches) square, set in square secured frame support collar.
7. Roof drains in areassubject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.

- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

## **2.6 WATERPROOFING**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

## **PART 3 - EXECUTION**

### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

### 3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and

solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:**

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
  - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
  - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
  - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
  - 1. Solid or split unplated cast iron.
  - 2. All plates shall be provided with set screws.
  - 3. Height adjustable clevis type pipe hangers.

4. Adjustable Floor Rests and Base Flanges shall be steel.
  5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  6. Riser Clamps shall be malleable iron or steel.
  7. Roller shall be cast iron.
  8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
  2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2 percent
100 mm (4 inches) (4 inches) and larger	1 percent

### 3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  - 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
  - 3. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
    - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

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**SECTION 22 34 00**  
**FUEL-FIRED DOMESTIC WATER HEATERS**

**PART 1 - GENERAL**

**DESCRIPTION:**

This section describes the requirements for installing a complete domestic gas fired hot water heating system ready for operation including water heaters, thermometers, and all necessary accessories, connections, and equipment.

**1.2 RELATED WORK:**

- A. Section 09 91 00, PAINTING: Preparation and finish painting.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Heater Insulation.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING, 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING, and 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENT FOR NON STRUCTURAL COMPONENTS: Seismic Restraint for Equipment.

**1.3 QUALITY ASSURANCE:**

- A. Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) for efficiency performance:
  - 1. ASHRAE 90.1, Energy Efficient Design of New Buildings except Low-Rise Residential Buildings" for commercial water heaters."
- B. Electrical components, devices and accessories shall be listed and label as defined in NFPA 70 by a qualified testing agency, and marked for intended location and application.
- C. ASME code construction shall be a vessel fabricated in compliance with the ASME boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects"
- E. the gas fired domestic water heater shall conform to Section 13 05 41 on Seismic restraint requirements, withstanding Seismic movement without separation of any parts from the equipment when subjected to a Seismic event.

**1.4 SUBMITTALS:**

- A. Submit manufacturer's literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:
  - 1. Water Heaters.
  - 2. Pressure and Temperature Relief Valves.
  - 4. Thermometers.
  - 5. Pressure Gages.
  - 6. Vacuum Breakers.
- B. For each natural gas fired domestic hot water heater type and size, the following characteristics shall be submitted:
  - 1. Rated Capacities
  - 2. Operating characteristics
  - 3. Electrical characteristics
  - 4. Furnished specialties and accessories
  - 5. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.
- C. Shop drawings shall include wiring diagrams for power, signal and control functions.
- D. Seismic qualification certificates shall be submitted that details equipment anchorage components identifies equipment center of gravity with mounting and anchorage provisions, and whether the seismic qualification certificate is based on an actual test or calculations.
- E. The domestic water heater shall be certified and labeled by a testing agency.

**1.5. APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society Of Sanitary Engineering (ASSE):
  - 1005.....Performance Requirements for Water Heater Drain Valves, 20 mm (3/4 inch) size
- C. American National Standard Institute (ANSI):
  - Z21.10.1-06.....Gas Water Heaters Volume 1, Storage Water Heaters with Input Ratings of 75000 Btu per hour or less.



- Z21.10.3-04.....Gas Water Heaters, Volume III, Storage Water Heaters with Input Ratings above 75000 Btu per hour, circulating and instantaneous.
- Z21.15A-01.....Manually Operated Gas Valves for Appliances, Appliance connector Valves, and Hose End Valves
- Z21.18-07.....Gas appliance Pressure Regulators
- Z21.20-05.....Automatic Gas Ignition Systems and Components
- Z21.21-05.....Automatic Valves for Gas Appliance
- Z21.22B-01.....Relief Valves for Hot Water Supply systems
- D. American Society of Mechanical Engineers (ASME):
  - B1.20.1-83(R 2006).....Pipe Threads, General Purpose(Inch)
  - B16.5-03.....Standard for Pipe Flanges and Flanged Fittings: NPS  $\frac{3}{4}$  through NPS 24.
  - B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: classes 150, 300, 400, 600, 900, 1500, and 2500.
  - PTC 25.3-02.....Pressure Relief Devices
  - Section IV-07.....Boiler and Pressure Vessel Code; Section IV, Recommended Rules for the Care and Operation of Heating Boilers
  - Section VIII D1-07.....Boiler and Pressure Vessel Code, Section VIII, Pressure Vessels Division 1 -Basic Coverage
- E. National Fire Protection Association (NFPA)
  - 54-09.....National Fuel Gas Code
- F. Underwriters Laboratories, Inc. (UL):

## 1.6 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for

such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."

- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## **PART 2 - PRODUCTS**

### **2.1 INSTANTANEOUS, TANKLESS, GAS WATER HEATERS:**

- A. The wall mounted gas fired domestic water heater shall comply with ANSI Z21.10.3 .
- B. The water heater design shall provide a combustion efficiency of at least 84.86percent at operating conditions.
- C. Pressure rating: 150psig(1035 kPa).
- D. The tapping (Fittings) shall be factory fabricated of materials compatible with the tank and in accordance with appropriate ASME standards for piping connection, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls. the tappings shall be:
  - 1. 50-mm or DN50 (2 inch) and smaller: Threaded ends according to ASME B1.20.1.
  - 2. 65-mm or DN65 (2 1/2-inch) and larger: Flanged ends according to ASME B16.5 for steel and stainless steel flanges, and according to ASME B 16.24.
- E. The natural, gas fired burner shall include the following:
  - 1. Thermostatically adjustable.

- 2. High temperature limit and low water cutoff devices for safety controls.
- 3. Automatic ignition in accordance with ANSI Z21.20.

F. Temperature Setting shall be set for a maximum water temperature of 55°C (140°F). The temperature setting shall be adjustable.

G. NOT USED

H. NOT USED

I. The drain valve shall be corrosion resistant metal complying with ASSE 1005.

J. The Combination Pressure and Temperature relief Valve shall be ANSI Z21.22 rated and constructed of all brass or bronze with a self-closing reseating valve.

K. Unit shall be forced draft direct vent type.

L. Construction shall feature cold rolled carbon steel casing and stainless steel primary and secondary heat exchangers.

## **2.2 NOT USED**

## **2.3 NOT USED:**

## **2.4 NOT USED**

## **2.5 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES**

A. The combination temperature and pressure relief valves shall be ASME rated and stamped and include a relieving capacity at least as great as the heat input and include a pressure setting less than the water heater's working pressure rating.

## **2.6 GAS SHUTOFF VALVES**

A. The gas shutoff valve shall be manually operated conforming to ANSI Z21.15.

B. In high Seismic areas, an earthquake shear valve shall be installed.

## **2.7 GAS PRESSURE REGULATORS**

A. The gas pressure regulator shall be appliance type, pressure rating matching inlet natural gas supply temperature, and conforming to ANSI Z21.18.

## **2.8 AUTOMATIC GAS VALVES**

A. The automatic gas valves shall be appliance type, electrically operated, on-off automatic control, and conforming to ANSI Z21.21.

**2.9 THERMOMETERS:**

The thermometers shall be straight stem, iron case, red reflecting mercury thermometer or red liquid-filled thermometers, approximately 175 mm (7 inches) high, 4 to 115°C (40 to 240°F).

**PART 3 - EXECUTION****3.1 INSTALLATION:**

- A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
- B. The water heaters shall be installed level and plumb.
- C. The water heaters shall be installed and connected in accordance with manufacturer's written instructions.
- D. All pressure and temperature relief valves discharge shall be piped to a nearby floor drains.
- E. Thermometers shall be installed on the water heater inlet and outlet piping.
- F. Vent piping from gas-train pressure regulators and valves shall be piped to the outside of building and shall conform to NFPA 54.
- G. The thermostats shall be set for a maximum setting of 54°C (130°F).
- H. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.
- I. All manufacturers's required clearances shall be maintained.
- J. The natural gas fueled domestic water heaters shall be installed with seismic restraint devices.
- K. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by positive air gap into a floor drain.
- L. Piping type heat traps shall be installed on the inlet and outlet piping of the electric domestic hot water heater storage tanks.
- M. Water heater drain piping shall be installed as indirect waste to spill by positive air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for natural gas fueled domestic hot water heaters without integral drains.
- N. The type B combustion vent shall be installed and sized according to the water heaters recommendations and extended through the roof or wall as allows by the local fuel gas code or NFPA 54.

**3.2 LEAKAGE TEST:**

Before piping connections are made, the water heaters shall be test at a hydrostatic pressure of 1375 kPa (200 psi) and 1654 kPa (240 psi) for a unit with a MAWP of 1103 kPa (160 psi). Correct If any leakage is found on the water heater, the water heater shall be replaced with a new unit at no additional cost to the VA.

**3.3 PERFORMANCE TEST:**

All of the remote water outlets shall be tested to ensure a minimum of 49°C (120°F) and a maximum of 54°C (130°F) water flow at all times. If necessary, all corrections shall be made to balance the return water system or reset the thermostat to make the system comply with design requirements.

- - - E N D - - -

**SECTION 22 40 00****PLUMBING FIXTURES****PART 1 - GENERAL****1.1 DESCRIPTION**

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

**1.2 RELATED WORK**

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.  
Requirements for commissioning, systems readiness checklist, and training.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
The American Society of Mechanical Engineers (ASME):  
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor  
Plumbing Fixtures for Public Use  
A112.19.1M-08 .....Enameled Cast Iron Plumbing Fixtures  
A112.19.2M-03.....Vitreous China Plumbing Fixtures  
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for  
Residential Use)
- C. American Society for Testing and Materials (ASTM):  
A276-2010 .....Stainless and Heat-Resisting Steel Bars and  
Shapes  
WW-P-541-E/GEN .....Plumbing Fixtures with Amendment 1

- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM  
AMP 500-505  
Metal Finishes Manual (1988)
- E. American Society of Sanitary Engineers (ASSE):  
1016-05.....Performance Requirements for Individual  
Thermostatic, Pressure Balancing and Combination  
Pressure Balancing and Thermostatic Control  
Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards  
Institute (ANSI):  
61-2009 .....Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and  
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe  
Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

## **PART 2 - PRODUCTS**

### **2.1 STAINLESS STEEL**

- A. Corrosion-resistant Steel (CRS):
  - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
  - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

### **2.2 STOPS**

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

### 2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

### 2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
  - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
  - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
  - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

### 2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

### 2.6 WATER CLOSETS

- A. (P-101) Water Closet (Floor Mounted, ANSI 112.19.2M, Figure 6) - office and industrial, elongated bowl, siphon jet 6 L (1.6 gallons) per flush, floor outlet. Top of rim shall be 435 mm to 438 mm (17 1/8 inches to 17 1/4 inches) above finished floor.
  - 1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally



- molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.
  3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, , water saver design 6 L (1.6 gallons) per flush with maximum 10 percent variance, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11 1/2 inches) above rim. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi-red brass.
- B. NOT USED
- C. (P-102) Water Closet (Wall Hung, ASME/ANSI A112.19.2M, Figure 9) office and industrial, elongated bowl, siphon jet 6 L (1.6 gallons) per flush, wall outlet. Top of rim shall be between 406 mm and 432 mm (16 inches and 17 inches) above finished floor. Handicapped water closet shall have rim set 457 mm (18 inches) above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
  2. Fittings and Accessories: Gaskets - neoprene; bolts with chromium plated caps nuts and washers.
  3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, water saver design 6 L (1.6 gallons) per flush with maximum 10 percent variance 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 38 mm (1 1/2 inches) top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11 1/2 inches) above rim.
- D. NOT USED
- E. NOT USED
- F. NOT USED
- G. NOT USED

- H. NOT USED
- I. NOT USED
- J. NOT USED
- K. NOT USED
- L. NOT USED
- M. NOT USED

## 2.7 URINALS

- A. NOT USED
- B. (P-202) Urinal, Wall Hung, ANSI A112.19.2M, Figure 30) bowl with integral flush distribution, wall to front of flare 356 mm (14 inches). Wall hung with integral trap, siphon jet flushing action 4 L (1.0 gallon per flush) with 51 mm (2 inches) back outlet and 19 mm (3/4 inch) top inlet spud.
  1. Support urinal with chair carrier and install with rim 381 mm (15 inches) above finished floor.
  2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve, water saver design, 19 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11 1/2 inches) above urinal. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass.
- C. NOT USED
- D. NOT USED
- E. NOT USED
- F. NOT USED

## 2.8 NOT USED

## 2.9 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. NOT USED gauge)
- 3. D. NOT USED
- E. NOT USED
- F. NOT USED
- G. NOT USED
- H. NOT USED
- I. (P-401) Lavatory (Wrist Control,) seamless welded construction, fabricated of 18 gauge type 304 stainless steel, with integral-formed apron and backsplash. Exposed surfaces polished with hand blended finish. Underside coated to insulate for sound and reduce condensation.

Drain punch for standard lavatory drain for drain with overflow. Unit shall be furnished with one stainless steel wall clip and integral flange for wall mounting. Dimensions shall be approximately 20 inches by 18 inches. Punching for faucet shall be on 2 inch centers. Set rim 36 inches above finished floor.

1. Faucet: Solid cast brass construction with washer-less ceramic mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Provide laminar flow control device. One hundred two millimeter (4-inch) wrist blade type, handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
  2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
  3. Stops: Angle type. See paragraph 2.2.Stops
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.
  5. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- J. NOT USED
- K. NOT USED
- L. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.
1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Foot and Wrist control, 102 mm (4 inches) center set mounting. Refer to drawings for exact locations.
  2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
  3. Stops: Angle type. See paragraph 2.2.Stops
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware

shall be chrome plated with a smooth bright finish. Set trap parallel to wall.

5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

M. NOT USED

## 2.10 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.

2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.

3. Trap: P-trap, drain through floor.

C. NOT USED

D. NOT USED

E. NOT USED

F. NOT USED

G. NOT USED

H. NOT USED

I. NOT USED

J. NOT USED

K. NOT USED

L. NOT USED

M. NOT USED

N. NOT USED

O. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self-rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside

dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.

1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

P. NOT USED

Q. NOT USED

R. NOT USED

#### **2.11 DISPENSER, DRINKING WATER**

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, 5 ml/s (5 gph) minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Set bubbler 914 mm (36 inches) above finished floor. Unit shall be push bar operated with front and side bar and automatic stream regulator. All trim polished chrome plated.
- C. NOT USED
- D. NOT USED
- E. NOT USED

#### **2.12 SHOWER BATH FIXTURE**

- A. NOT USED
- B. NOT USED
- C. NOT USED
- D. (P-704) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Hose Spray):
  1. Shower Installation: Wall mounted showerhead connected to shower arm.
  2. Shower Heads: Chrome plated metal head, adjustable ball joint, self-cleaning head with automatic flow control device to limit discharge to not more than three gpm. Body, internal parts of shower head and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.

3. Valves: Type T/P combination temperature and pressure balancing, with chrome plated metal lever type operating with adjustment for rough-in variations handle and chrome plated metal or CRS face plate. Install diverter selector valve and elevated vacuum breaker to provide tempered water to shower head and hose spray. Valve body shall be any suitable copper alloy. Internal parts shall be copper nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 105 degrees F. All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.
4. Spray Assembly: Shall consist of a 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose with coupling for connection to 13 mm (1/2 inch) hose supply elbow protruding through wall. Spray shall consist of a self-closing, lever-handle, faucet with thumb control having open-shut positions and intermediate positions for regulating water flow and elevated pressure type vacuum breaker. Provide wall hook for faucet.

E. NOT USED

F. NOT USED

## **2.13 NOT USED**

## **2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES**

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. NOT USED
- C. (P-804) Hose Bibb (Single Faucet, Concealed : Cast or wrought copper alloy, single faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy.

Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

D. NOT USED

E. NOT USED

F. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 51 mm (2 inches) drain connection, 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve, 51 mm (2 inches) cast brass P-trap, duplex electric grounding receptacle and dryer outlet. Size 229 mm by 375 mm (9 inches by 14 3/4 inches) rough wall opening 203 mm by 330 mm by 92 mm (8 inches by 13 inches by 3 5/8 inches). Centerline of box shall be 1118 mm (44 inches) above finished floor.

G. NOT USED

H. NOT USED

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.

D. Toggle Bolts: For hollow masonry units, finished or unfinished.

E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.

G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

I. Do not use aerators on lavatories and sinks.

**3.2 CLEANING**

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

E N D



**SECTION 23 05 11  
COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. Not Used
  - 4. COR: Contracting Officer's Representative.

**1.2 RELATED WORK**

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Not Used
- E. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT
- F. Not Used
- G. Not Used
- H. Section 05 36 00, COMPOSITE METAL DECKING: Building Components for Attachment of Hangers
- I. Section 05 50 00, METAL FABRICATIONS
- J. Section 07 84 00, FIRESTOPPING
- K. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- L. Section 07 92 00, JOINT SEALANTS
- M. Section 09 91 00, PAINTING
- N. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- O. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- P. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- Q. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- R. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- S. Not Used
- T. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- U. Not Used
- V. Not Used

W. Section 23 21 13, HYDRONIC PIPING  
 X. Not Used  
 Y. Not Used  
 Z. Not Used  
 AA. Not Used  
 BB. Not Used  
 CC. Section 23 31 00, HVAC DUCTS and CASINGS  
 DD. Section 23 34 00, HVAC FANS  
 EE. Section 23 36 00, AIR TERMINAL UNITS  
 FF. Section 23 37 00, AIR OUTLETS and INLETS  
 GG. Not Used  
 HH. Not Used  
 II. Not Used  
 JJ. Not Used  
 KK. Not Used  
 LL. Not Used  
 MM. Not Used  
 NN. Not Used  
 OO. Not Used  
 PP. Not Used  
 QQ. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS  
 RR. Not Used  
 SS. Not Used  
 TT. Not Used  
 UU. Not Used  
 VV. Not Used  
 WW. Not Used  
 XX. Not Used  
 YY. Not Used  
 ZZ. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS  
 AAA. Not Used

### **1.3 QUALITY ASSURANCE**

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and

associated systems, including accessibility, are equivalent to that required by the contract.

- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Not Used
- G. Not Used
- H. Layout Drawings:
  - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
  - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
  - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
  - 4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - b. Not Used
    - c. Hangers, inserts, supports, and bracing.
    - d. Pipe sleeves.
    - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.

2. Submit electric motor data and variable speed drive data with the driven equipment.
  3. Equipment and materials identification.
  4. Fire-stopping materials.
  5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  6. Wall, floor, and ceiling plates.
- J. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):  
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):  
IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves  
IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts  
IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves
- E. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- F. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
Section I-2007.....Power Boilers  
Section IX-2007.....Welding and Brazing Qualifications  
Code for Pressure Piping:

- B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural Steel
- A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
- E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
- SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
- SP 69-2003.....Pipe Hangers and Supports-Selection and Application
- SP 127-2001.....Bracing for Piping Systems, Seismic - Wind - Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
- MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
- Not Used Not Used 70-08.National Electrical Code
- Not Used 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- 101-09.....Life Safety Code

## **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
  2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
  3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Not Used
4. Not Used
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

**1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING**

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the COR.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued



to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

- G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

### **2.3 BELT DRIVES**

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.

- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
  - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
  - 1. Provide adjustable-pitch or fixed pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  - 2. Provide fixed-pitch drives for drives larger than those listed above.
  - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

## **2.5 LIFTING ATTACHMENTS**

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
  1. Suitable for variable torque load.
  2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 30,000 AIC. Provide AC input line reactors (3 percent impedance) filters on incoming power line. Provide output line

reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC: Provide for all valves.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork.

## **2.10 GALVANIZED REPAIR COMPOUND**

- A. Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
  2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 36 00, COMPOSITE METAL DECKING
- G. Attachment to existing structure: Support from existing floor/roof frame.
- H. Attachment to Wood Construction: Wood screws or lag bolts.
- I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to

accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

K. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.
  - e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
  - j. Not Used.

L. Not Used.

- M. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

## **2.12 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

### **2.13 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

### **2.14 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

### **2.15 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

### **2.16 ASBESTOS**

- A. Materials containing asbestos are not permitted.



**PART 3 - EXECUTION****3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
  - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

- H. Electrical Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Not Used
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for

openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. Not Used

O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of

phasing and maintenance of service as well as structural integrity of the building.

- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

#### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### 3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all

times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. NOT USED

### **3.6 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.

- f. Lubrication devices and grease fittings.
- g. Copper, brass, aluminum, stainless steel and bronze surfaces.
- h. Valve stems and rotating shafts.
- i. Pressure gauges and thermometers.
- j. Glass.
- k. Name plates.
- 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
- 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
- 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
- 6. Paint shall withstand the following temperatures without peeling or discoloration:
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of

grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.10 NOT USED**

### **3.11 STARTUP AND TEMPORARY OPERATION**

- A. Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.12 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

### **3.13 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the furnishing, installation and connection of motors for HVAC equipment.

**1.2 RELATED WORK:**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 26 24 19, MOTOR-CONTROL CENTERS: Multiple motor control assemblies, which include motor starters.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Not Used
- F. Section 23 21 23, HYDRONIC PUMPS.
- G. Not Used
- H. Section 23 34 00, HVAC FANS.
- I. Section 23 36 00, AIR TERMINAL UNITS.
- J. Not Used
- K. Not Used
- L. Not Used
- M. Not Used
- N. Not Used
- O. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- P. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.
- Q. Not Used
- R. Not Used
- S. Not Used
- T. Not Used
- U. Section 23 82 00, CONVECTION HEATING and COOLING UNITS.
- V. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

**1.3 SUBMITTALS:**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with drawings and specifications.

2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COR

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

E. Not Used

#### 1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):  
 MG 1-2006 Rev. 1 2009 ..Motors and Generators  
 MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):  
 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):  
 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):  
 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

## PART 2 - PRODUCTS

### 2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of

the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
  - 1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20 percent of full speed and 85 percent efficient at all speeds.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
  - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time-delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
  - 1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
    - b. Motors connected to 208-volt systems: 200 volts.
    - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
  - 2. Three phase:
    - a. Motors connected to 208-volt systems: 200 volts.
    - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
    - c. Not Used
    - d. Not Used
    - e. Not Used
- F. Number of phases shall be as follows:
  - 1. Motors, less than 373 W (1/2 HP): Single phase.
  - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
  - 3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

- I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
  - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
  - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
  - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

- J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket.
  - b. Other wiring to control panels shall be NFPA 70 designation THWN.
  - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on

- pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open<sub>7</sub> drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%

112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Not Used

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION:**

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

#### **3.2 FIELD TESTS**

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

#### **3.3 STARTUP AND TESTING**

- A. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

#### **3.4 NOT USED**

#### **3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Not Used

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**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Not Used
- E. Not Used
- F. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- G. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- H. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- I. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.
- J. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.
- K. Not Used
- L. Not Used
- M. Not Used

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION..
- B. Noise Criteria:
1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40

Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Kitchens	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Shops	50
SPD (Decontamination and Clean Preparation)	45
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

#### C. Seismic Restraint Requirements:

1. Equipment:
  - a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a



horizontal force of 50 percent of the weight of the equipment furnished.

- b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.
- 2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- 3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Vibration isolators:
    - a. Floor mountings
    - b. Hangers
    - c. Snubbers
    - d. Thrust restraints
  - 2. Bases.
  - 3. Seismic restraint provisions and bolting.
  - 4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.
- D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown on drawings.

## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):  
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):  
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products  
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength  
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):  
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):  
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

## **2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS**

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

## **2.3 VIBRATION ISOLATORS**

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
  - 3. Captive Spring Mount for Seismic Restraint (Type SS):
    - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6

mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.

- b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. Isolators shall have a minimum seismic rating of one G.
5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
6. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
  1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.

3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed 3 inches clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

#### **2.4 BASES**

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## **2.5 NOT USED**

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

## **2.6 NOT USED**

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

### **A. Vibration Isolation:**

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.

3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
  4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
  5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
  6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

### 3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

### 3.3 NOT USED

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
COMPRESSORS AND VACUUM PUMPS																
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0



EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
<b>ROOF FANS</b>																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
<b>CENTRIFUGAL FANS</b>																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>AIR HANDLING UNIT PACKAGES</b>															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
IN-LINE CENTRIFUGAL															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5



**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Not Used
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- D. Section 23 07 11, HVAC, PLUMBING, Piping and Equipment Insulation.
- E. Not Used

- F. Not Used
- G. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- H. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- J. Not Used
- K. Not Used
- L. Not Used
- M. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- N. Section 23 34 00, HVAC FANS
- O. Section 23 21 23, HYDRONIC PUMPS
- P. Not Used
- Q. Section 23 37 00, AIR OUTLETS AND INLETS
- R. Not Used
- S. Not Used
- T. Section 23 21 13, HYDRONIC PIPING
- U. Not Used
- V. Not Used
- W. Not Used
- X. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC

### **1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Qualifications:
  - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by

- the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
  4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National

Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
  - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
  - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
  - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
  - d. Minimum outside air: 0 percent to plus 10 percent.
  - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
  - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
  - g. Chilled water pumps: Minus 0 percent to plus 5 percent.
  - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.



**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
  - 2. Systems inspection report on equipment and installation for conformance with design.
  - 3. Duct Air Leakage Test Report.
  - 4. Systems Readiness Report.
  - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

**1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
  - 2007 .....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
  - 2002.....AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
  - 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

2nd Edition 2006 .....Procedural Standards for the Measurement of  
Sound and Vibration

3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems  
Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):

3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

## **PART 2 - PRODUCTS**

### **2.1 PLUGS**

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

### **2.2 INSULATION REPAIR MATERIAL**

A. See Section 23 07 11, HVAC INSULATION Provide for repair of insulation removed or damaged for TAB work.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

A. The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser

and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 DUCT AIR LEAKAGE TEST REPORT**

- A. TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### **3.5 SYSTEM READINESS REPORT**

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to COR.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate

design operation of variable volume air or water systems for test and balance work.

- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 7 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Not Used.
  - 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
  - 1. Coordinate water chiller flow balancing
  - 2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
  - 3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
  - 4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units

and reheat coils. Make air and water temperature measurements at the same time.

### **3.8 VIBRATION TESTING**

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

### **3.9 SOUND TESTING**

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
  - 1. Take readings in all rooms. The COR may designate the specific rooms to be tested.
  - 2. Provide cooling tower sound measurements. Refer to Section 23 65 00, COOLING TOWERS.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
  - 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
    - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
    - b. Measure octave band sound pressure levels with specified equipment "off."
    - c. Measure octave band sound pressure levels with specified equipment "on."

- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
- Perform steps 1.a. thru 1.d., as above.
  - For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
  - For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, , measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

### 3.10 MARKING OF SETTINGS

- A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

**3.11 IDENTIFICATION OF TEST PORTS**

- A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

**3.12 PHASING**

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

**3.13 Not USED**

- - E N D - - -

**SECTION 23 07 11**  
**HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
  - 2. Not Used
  - 3. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
  - 8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).



11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. Not Used
14. Not Used
15. Not Used
16. Not Used
17. Not Used
18. Not Used
19. Not Used
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. Not Used
25. Not Used
26. Not Used
27. Not Used
28. Not Used
29. Not Used
30. R: Pump recirculation.
31. Not Used
32. Not Used
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. Not Used
39. Not Used
40. Not Used
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

**1.2 RELATED WORK**

- A. Not Used
- B. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT: Insulation containing asbestos material.
- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- D. Not Used
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- F. Not Used
- G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- H. Not Used
- I. Section 23 21 23, HYDRONIC PUMPS.
- J. Not Used
- K. Not Used
- L. Not Used
- M. Not Used
- N. Not Used
- O. Not Used
- P. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13,
- Q. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.
- R. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
- S. Not Used
- T. Not Used

**1.3 QUALITY ASSURANCE**

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- B. Criteria:
  - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
    - 4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided

for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

**4.3.3.3** Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

**4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).

**4.3.3.4** Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

**4.3.3.5\*** Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

**4.3.3.6** Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

**4.3.10.2.6** Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

**4.3.10.2.6.1** Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance

with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

#### 4.3.10.2.6.2 Not Used

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

## 1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
  - a. Insulation materials: Specify each type used and state surface burning characteristics.
  - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
  - c. Insulation accessory materials: Each type used.
  - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
  - e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives cement mastic.

#### 1.5 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic  
Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and  
Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread,  
Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet, and Strip

B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface  
Performance of High-Temperature Thermal  
Insulation

C449-07.....Standard Specification for Mineral Fiber  
Hydraulic-Setting Thermal Insulating and  
Finishing Cement

C533-09.....Standard Specification for Calcium Silicate  
Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe  
Insulation

C552-07.....Standard Specification for Cellular Glass  
Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation

- C1136-10.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):
- SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

- B. ASTM C553 (Blanket, Flexible) Type I, // Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf),  $k = 0.045$  (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1,  $k = 0.037$  (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

## **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

## **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1,  $k = 0.021$  (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1,  $k = 0.021$  (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

## **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal,  $k = 0.033$  (0.29) at 24~~0~~ degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

## **2.5 NOT USED**

- A. Not Used
- B. Not Used

## **2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

- A. ASTM C177, C518,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## **2.7 DUCT WRAP FOR KITCHEN HOOD GREASE DUCTS**

- A. Light weight, high temperature mineral fiber or ceramic fiber insulating material with low thermal conductivity  $K$  value of 0.060 W/m<sup>2</sup> degrees C (0.417 Btu in/hr ft<sup>2</sup> degrees F) at mean temperature of 260 degrees C (500 degrees F).



- B. Material shall be fully encapsulated by UL classified aluminum foil and tested to ASTM E84 standard.
- C. Material shall be UL tested for internal grease fire to 1093 degrees C (2,000 degrees F) with zero clearance and for through-penetration firestop.
- D. Material shall be UL classified for 2 hour fire rating for grease duct enclosure, and meet NFPA 96 requirements for direct applied insulating material to grease ducts with zero clearance.
- E. Material flame spread and smoke developed ratings shall not be higher than 5, as per ASTM E 84/UL 723 Flammability Test.

## 2.8 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m <sup>3</sup> (lb/ ft <sup>3</sup> )	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft <sup>2</sup> degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

## 2.9 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run

jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Not Used

## **2.10 REMOVABLE INSULATION JACKETS**

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

## **2.11 PIPE COVERING PROTECTION SADDLES**

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass insulation of the same thickness as adjacent insulation.

<b>Nominal Pipe Size and Accessories Material (Insert Blocks)</b>	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation.

C. Not Used

## **2.12 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

### **2.13 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

### **2.14 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

### **2.15 FIRESTOPPING MATERIAL**

- A. Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

## 2.16 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## PART 3 - EXECUTION

### 3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11 GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Not Used
- I. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 4. Not Used
  - 5. In hot piping: Unions, flexible connectors, control valves, , safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, , exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- J. Not Used
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited
- M. Firestop Pipe and Duct insulation:
  - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
  - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe or duct chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions

- N. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes.
- O. Provide vapor barrier jackets over insulation as follows:
  - 1. All piping and ductwork exposed to outdoor weather.
  - 2. Not Used
- P. Provide metal jackets over insulation as follows:
  - 1. All piping and ducts exposed to outdoor weather.
  - 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
  - 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### **3.2 INSULATION INSTALLATION**

#### **A. Mineral Fiber Board:**

- 1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
- 2. Plain board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter

per liter (12 to 15 square feet per gallon) over the entire fabric surface.

- d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
- 3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
  - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct unlined air handling units and afterfilter housing.
  - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
  - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
  - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
- 4. Supply air duct in the warehouse: 25 mm (one inch) thick insulation faced with ASJ.
- 5. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Chilled water pumps, water filter, chemical feeder pot or tank.
  - b. Pneumatic, cold storage water and surge tanks.
- 6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Convertors, air separators.
  - b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
  - c. Domestic water heaters and hot water storage tanks (not factory insulated).
  - d. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
- 7. Not Used
- B. Flexible Mineral Fiber Blanket:
  - 1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all



- around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
  3. Concealed supply air ductwork.
    - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
    - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
  4. Concealed return air duct:
    - a. In attics (where not subject to damage) and where exposed to outdoor weather: 50mm (2 inch) thick insulation faced with FSK,
    - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall 40 mm (1- 1 1/2 inch) thick, insulation faced with FSK.
    - c. Not Used
    - d. Concealed return air ductwork in other locations need not be insulated.
  5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
  6. Not Used
- C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal

- insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
    - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
    - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
    - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape embedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
    - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
  3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
  2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
  3. Provide secure attachment facilities such as welding pins.
  4. Apply insulation with joints tightly drawn together
  5. Apply adhesives, coverings, neatly finished at fittings, and valves.
  6. Final installation shall be smooth, tight, neatly finished at all edges.
  7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
  8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.

9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.

- a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING : Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
  - a. 75 mm (3 inches) thick for hot water piping.
  - b. As scheduled at the end of this section for chilled water piping.
  - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
  - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
  - e. Underground insulation shall be inspected and approved by the COR as follows:
    - 1) Insulation in place before coating.
    - 2) After coating.
  - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Not Used

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
  2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.
    - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
    - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
  3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
  4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
  5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
  6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
    - a. Chilled water pumps
    - b. Not Used
    - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
    - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
  7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
- H. Duct Wrap for Kitchen Hood Grease Ducts:

1. The insulation thickness, layers and installation method shall be as per recommendations of the manufacturer to maintain the fire integrity and performance rating.
2. Provide stainless steel jacket for all exterior and exposed interior ductwork.

I. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant.
2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, 65 mm (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire or 0.38 x 12 mm 0.015 x 1/2 IN wide galvanized bands on 300 mm 12 IN maximum centers. Anchor wire and bands to welded pins, clips or angles. Apply 25 mm 1 IN hex galvanized wire over insulation. Fill voids with 6 mm 1/4 IN insulating cement.
3. ETO Exhaust (High Temperature): Type II, class D, 65 mm (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.
4. Kitchen Exhaust Duct work: Type II, class D, 65 mm (2.5 inches) nominal thickness. Wire insulation in place with 12 gauge galvanized wire.
5. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

**3.3 NOT USED**

A. Not Used

B. Not Used

1. Not Used

2. Not Used

a. Not Used

b. Not Used

c. ASJ with PVC premolded fitting coverings.

d. Not Used

3.4 NOT USED

3.5 NOT USED

3.6 NOT USED

3.7 NOT USED

**3.8 PIPE INSULATION SCHEDULE**

A. Provide insulation for piping systems as scheduled below:

<b>Insulation Thickness Millimeters (Inches)</b>					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C	Rigid Cellular	38	38 (1.5)	50 (2.0)	50 (2.0)

(100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Phenolic Foam	(1.5)			
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
  2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
    - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
    - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
  3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance,



Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
  2. Flow switches.
  3. Flow meters.
  4. Sensor wells and sockets in piping.
  5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Not Used
  2. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors. There is no command or control action from the advanced utility monitoring system on the control system however.
3. Not Used
4. Not Used
5. Unitary HVAC equipment rooftop air handling units, controls. These include:
  - a. Discharge temperature control.
  - b. Economizer control.
  - c. Flowrate control.
  - d. Setpoint reset.
  - e. Time of day indexing.
  - f. Status alarm.
6. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.  
The following systems have limited control (as individually noted below) from the ECC:
  - a. Constant temperature rooms: temperature out of acceptable range and status alarms.
  - b. Process and food service coolers, refrigerators and freezers: nutrition kitchens,
- E. Not Used
- F. Not Used
- G. Not Used
- H. Not Used
- I. Not Used
- J. Not Used
- K. Not Used
- L. Not Used
- M. Not Used
- N. Not Used
- O. Not Used
- P. Not Used

Q. Not Used

R. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

S. This facility's existing direct-digital control system is manufactured by Johnson Controls. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work. Controls shall be furnished by Johnson Controls and interface with the existing system.

1. Not Used

2. Provide a new BACnet ECC, communications network, and controllers.

Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global

strategy deployment, graphical operations interface and custom reporting as specified.

3. Upgrade the existing direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices. The upgraded ECC shall communicate directly with the new native-BACnet devices over the existing control system's communications network without the use of a gateway. Provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

- a. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
- T. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.
  1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.

2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	Section 23 09 23 contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

- U. Unitary standalone systems including Unit Heaters, Fan Coil Units, ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those

systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
  2. Exterior stair heater
  3. Attic heating and ventilation
  4. Mechanical or electrical room heating and ventilation.
- I. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

## **1.2 RELATED WORK**

- A. Section 11 41 21, Walk-In Coolers and Freezers.
- B. Not Used
- C. Not Used
- D. Not Used
- E. Not Used
- F. Section 13 21 29, Constant Temperature Rooms.
- G. Not Used
- H. Not Used
- I. Not Used
- J. Not Used
- K. Not Used
- L. Not Used
- M. Not Used
- N. Section 21 10 00, Water-Based Fire-Suppression Systems.
- O. Section 22 11 23, Domestic Water Pumps.
- P. Not Used
- Q. Not Used
- R. Not Used
- S. Not Used
- T. Not Used
- U. Not Used
- V. Not Used
- W. Not Used
- X. Not Used
- Y. Not Used

Z. Not Used  
 AA. Not Used  
 BB. Not Used  
 CC. Not Used  
 DD. Not Used  
 EE. Section 23 21 13, Hydronic Piping.  
 FF. Not Used  
 GG. Section 23 31 00, HVAC Ducts and Casings.  
 HH. Section 23 36 00, Air Terminal Units.  
 II. Section 23 38 13, Commercial-Kitchen Hoods  
 JJ. Not Used  
 KK. Not Used  
 LL. Not Used  
 MM. Not Used  
 NN. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling  
     Units.  
 OO. Not Used  
 PP. Not Used  
 QQ. Not Used  
 RR. Not Used  
 SS. Not Used  
 TT. Not Used  
 UU. Section 26 05 11, Requirements for Electrical Installations.  
 VV. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables  
     (600 Volts and Below).  
 WW. Section 26 05 26, Grounding and Bonding for Electrical Systems.  
 XX. Section 26 05 33, Raceway and Boxes for Electrical Systems.  
 YY. Section 26 09 23, Lighting Controls.  
 ZZ. Section 26 22 21, Specialty Transformers.  
 AAA. Section 26 27 26, Wiring Devices.  
 BBB. Section 26 29 11, Motor Starters.  
 CCC. Not Used  
 DDD. Section 27 15 00, Communications Horizontal Cabling  
 EEE. Section 28 31 00, Fire Detection and Alarm.

## **1.2 DEFINITION**

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.



- B. Not Used
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the

- Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
  - Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
  - Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
  - AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
  - BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
  - CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
  - DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
  - EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
  - FF. GIF: Abbreviation of Graphic interchange format.
  - GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
  - HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
  - II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow

rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- NN. Not Used
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.

- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

#### **1.4 QUALITY ASSURANCE**

##### **A. Criteria:**

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.

3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

### **1.5 PERFORMANCE**

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.

2. **Graphic Refresh:** The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. **Object Command:** The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. **Object Scan:** All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. **Alarm Response Time:** The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. **Program Execution Frequency:** Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. **Multiple Alarm Annunciations:** All workstations on the network shall receive alarms within five (5) seconds of each other.
8. **Performance:** Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. **Reporting Accuracy:** Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ( $\pm 1^{\circ}\text{F}$ )
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [ $\pm 2^{\circ}\text{F}$ ]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [ $\pm 3^{\circ}\text{F}$ ]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading

Air flow (measuring stations)	±5% of reading
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

#### 1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved



with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

#### **1.7 SUBMITTALS**

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
  - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
  - 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
  - 3. Control dampers and control valves schedule, including the size and pressure drop.
  - 4. Not Used
  - 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.

6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
  7. Color prints of proposed graphics with a list of points for display.
  8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
  9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
  10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
  11. Riser diagrams of wiring between central control unit and all control panels.
  12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
  13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
  14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.

3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
  - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
  - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
  - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
  - d. Complete troubleshooting procedures and guidelines for all systems.
  - e. Complete operating instructions for all systems.
  - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
  - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
  - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to COR prior to final inspection.

## 1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

#### **1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

#### **1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
Standard 135-10.....BACNET Building Automation and Control Networks

## C. American Society of Mechanical Engineers (ASME):

- B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
- B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

## D. American Society of Testing Materials (ASTM):

- B32-08.....Standard Specification for Solder Metal
- B88-09.....Standard Specifications for Seamless Copper Water Tube
- B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
- B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
- D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing

## E. Federal Communication Commission (FCC):

- Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.

## F. Institute of Electrical and Electronic Engineers (IEEE):

- 802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

## G. National Fire Protection Association (NFPA):

- 70-11.....National Electric Code
- 90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems

## H. Underwriter Laboratories Inc (UL):

- 94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
- 294-10.....Access Control System Units
- 486A/486B-10.....Wire Connectors
- 555S-11.....Standard for Smoke Dampers
- 916-10.....Energy Management Equipment
- 1076-10.....Proprietary Burglar Alarm Units and Systems

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

## 2.2 CONTROLS SYSTEM ARCHITECTURE

### A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
  - a. A fixed ECC and a portable operator's terminal.
  - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
  - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
  - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
  - e. Addressable elements, sensors, transducers and end devices.
  - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
  - g. Other components required for a complete and working Control Systems as specified.

- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

### C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

### 2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator

interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
  2. Not Used
  3. Not Used
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
  2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

#### **2.4 ENGINEERING CONTROL CENTER (ECC) EXTENSION OF EXISTING SYSTEM**



- A. NOT USED
- B. NOT USED
- C. NOT USED
- D. NOT USED
- E. NOT USED
- F. NOT USED
- G. NOT USED
- H. NOT USED
- I. NOT USED
- J. NOT USED
- K. NOT USED
- L. NOT USED
- M. NOT USED
- N. NOT USED
- O. NOT USED
- P. NOT USED
- Q. NOT USED
- R. NOT USED
- S. NOT USED

## **2.5 PORTABLE OPERATOR'S TERMINAL (POT)**

- A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.
- B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
  - 1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard

drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.

C. Software: POT shall include software equal to the software on the ECC.

## **2.6 BACNET PROTOCOL ANALYZER**

A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

## **2.7 NETWORK AND DEVICE NAMING CONVENTION**

### **A. Network Numbers**

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
  - a. FFF = Facility code (see below)
  - b. NN = 00-99 This allows up to 100 networks per facility or building

### **B. Device Instances**

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
  - a. FFF and N are as above and
  - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:

4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

#### C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object\_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

### 2.8 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
  1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
  2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.

3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

## **2.9 CONTROLLERS**

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
  1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
  2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
  3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
  4. Controllers that perform scheduling shall have a real-time clock.
  5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
    - a. assume a predetermined failure mode, and
    - b. generate an alarm notification.
  6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
  7. Communication.

- a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
  - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
- 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
- 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
- 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
- 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
  - 1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
  - 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
  - 3. Communication.
    - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.

- b. Not Used
- c. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
- 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
- 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
- 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.
- C. Direct Digital Controller Software
  - 1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
  - 2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
  - 3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
  - 4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in

- output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
    - a. Two position (on-off, slow-fast) control.
    - b. Proportional control.
    - c. Proportional plus integral (PI) control.
    - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
    - e. Automatic tuning of control loops.
  6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
  7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
    - a. Not Used
    - b. Economizer: An economizer program shall be provided. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
    - c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
    - d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS

program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

- e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
  - 1) Time, day.
  - 2) Commands such as on, off, auto.
  - 3) Time delays between successive commands.
  - 4) Manual overriding of each schedule.
  - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's



response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.
- i. Not Used.

## **2.10 NOT USED**

## **2.11 SENSORS (AIR, WATER)**

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
  - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
    - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
    - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
    - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on

sensor cover, and communication port. Match room thermostats.  
Provide a tooled-access cover.

- 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- f. Wire: Twisted, shielded-pair cable.
- g. Output Signal: 4-20 ma.
2. Humidity Sensors: Bulk polymer sensing element type.
  - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
  - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
  - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
  1. 4-20 ma output signal.
  2. 0 to 5 inches wg for duct static pressure range.
  3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
  1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
    - a. Pipe size: 3 to 24 inches.
    - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
    - c. Mounting connection: 2 inch 150 PSI flange.
    - d. Sensor assembly: Design for expected water flow and pipe size.
    - e. Seal: Teflon (PTFE).
  2. Controller:
    - a. Integral to unit.
    - b. Locally display flow rate and total.
    - c. Output flow signal to BMCS: Digital pulse type.
  3. Performance:

- a. Turndown: 20:1
- b. Response time: Adjustable from 1 to 100 seconds.
- c. Power: 24 volt DC
- 4. Install flow meters according to manufacturer's recommendations.  
Where recommended by manufacturer because of mounting conditions, provide flow rectifier.
- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
- 1. Performance characteristics:
  - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
  - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
  - c. Nominal range (turn down ratio): 10 to 1.
  - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
  - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
  - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
  - g. RFI effect - flow meter shall not be affected by RFI.
  - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Not Used

G. Flow switches:

1. Shall be either paddle or differential pressure type.
  - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
  - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

## 2.12 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

- 6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
  - 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

## **2.13 THERMOSTATS AND HUMIDISTATS**

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum finish, setpoint range and temperature display and external adjustment:
  - 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
    - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
    - b. Not Used
    - c. Not Used
    - d. Battery replacement without program loss.

- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

#### **2.14 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
  - 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
  - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
  - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
  - 4. Bearing shall be nylon, bronze sleeve or ball type.
  - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

6. Maximum air velocity and pressure drop through free area the dampers:
  - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
  - b. Duct mounted damper: 600 meter per minute (2000 fpm).
  - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
  1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
  2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
  4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
  5. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  6. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
  1. Not Used
  2. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting

the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.

3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

4. See drawings for required control operation.

## **2.15 AIR FLOW CONTROL**

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Not Used/ Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air



stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
2. Air Flow Sensor Grid Array:
- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
  - b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
  - c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
  - b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel

- c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature degrees F . The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
- d. Electronics Panel shall have the following:
- 1) Minimum of 12-bit A/D conversion.
  - 2) Field adjustable digital primary output offset and gain.
  - 3) Airflow analog output scaling of 100 to 10,000 FPM.
  - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
  - 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than  $\pm 2.0\%$  error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within  $\pm 0.25\%$ .
- D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the

transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.

E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

F. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow

- measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

##### **A. General:**

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

##### **A. Electrical Wiring Installation:**

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital

communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.

3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
  4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
  5. Install all system components in accordance with local Building Code and National Electric Code.
    - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
    - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
    - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
    - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
  6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
  7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
  8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:

- a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
  - b. Calibrate sensors to accuracy specified, if not factory calibrated.
  - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
  - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
  - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
  - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
  - g. All pipe mounted temperature sensors shall be installed in wells.
  - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
  - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
  - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
  - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.

- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
  - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
- 4. Flow Switches:
  - a. Install flow switch according to manufacturer's written instructions.
  - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
  - c. Assure correct flow direction and alignment.
  - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
  - 1. Ethernet:
    - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
    - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
  - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
  - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
  - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.

3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

### **3.2 SYSTEM VALIDATION AND DEMONSTRATION**

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
  1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
  2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.
- C. Demonstration
  1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's



representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.

2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
  - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
  - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
  - c. Demonstrate the software ability to edit the control program off-line.
  - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
  - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
  - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
  - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
  - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
  - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Not Used

----- END -----

**SECTION 23 21 13****HYDRONIC PIPING****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, condenser water, heating hot water and drain piping.
  - 2. Extension of domestic water make-up piping.
  - 3. Glycol-water piping.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Not Used
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Not Used
- F. Not Used
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
- H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- I. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- J. Section 23 07 11, HVAC, PLUMBING,: Piping insulation.
- K. Not Used
- L. Not Used
- M. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- N. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS: CV units, fan coil units,
- O. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.

- C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
- D. Mechanical pressed fittings shall be installed by factory trained workers.
- E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
  - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Grooved joint couplings and fittings.
  - 6. Valves of all types.
  - 7. Strainers.
  - 8. Flexible connectors for water service.
  - 9. Pipe alignment guides.
  - 10. Expansion joints.
  - 11. Expansion compensators.
  - 12. All specified hydronic system components.
  - 13. Water flow measuring devices.
  - 14. Gages.
  - 15. Thermometers and test wells.
  - 16. Electric heat tracing systems.
  - 17. Seismic bracing details for piping.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
  - 1. Heat Exchangers (Water to Water)
  - 2. Air separators.
  - 3. Expansion tanks.

- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
  - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
  - 2. One complete set of reproducible drawings.
  - 3. One complete set of drawings in electronic Autocad and pdf format.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
  - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
  - B16.4-06.....Gray Iron Threaded FittingsB16.18-01       Cast  
Copper Alloy Solder joint Pressure fittings
  - B16.23-02.....Cast Copper Alloy Solder joint Drainage  
fittings
  - B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
  - 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
  - B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
  - B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and  
300
  - B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and  
250)
  - B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½  
through NPS 24 Metric/Inch Standard
  - B16.9-07.....Factory Made Wrought Butt Welding Fittings
  - B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....	Cast Copper Alloy Solder Joint Pressure Fittings
B16.22-01.....	Wrought Copper and Bronze Solder Joint Pressure Fittings.
B16.24-06.....	Cast Copper Alloy Pipe Flanges and Flanged Fittings
B16.39-06.....	Malleable Iron Threaded Pipe Unions
B16.42-06.....	Ductile Iron Pipe Flanges and Flanged Fittings
B31.1-08.....	Power Piping
E. American Society for Testing and Materials (ASTM):	
A47/A47M-99 (2004).....	Ferritic Malleable Iron Castings
A53/A53M-07.....	Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A106/A106M-08.....	Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
A126-04.....	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A183-03 .....	Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-08 .....	Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M-07 .....	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-07 .....	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004) .....	Standard Specification for Ductile Iron Castings
A615/A615M-08 .....	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-08 .....	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-08 .....	Standard Specification for Solder Metal
B62-02 .....	Standard Specification for Composition Bronze or Ounce Metal Castings

- B88-03 ..... Standard Specification for Seamless Copper Water  
Tube
- B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate
- C177-04 ..... Standard Test Method for Steady State Heat Flux  
Measurements and Thermal Transmission Properties  
by Means of the Guarded Hot Plate Apparatus
- C478-09 ..... Precast Reinforced Concrete Manhole Sections
- C533-07 ..... Calcium Silicate Block and Pipe Thermal  
Insulation
- C552-07 ..... Cellular Glass Thermal Insulation
- D3350-08 ..... Polyethylene Plastics Pipe and Fittings  
Materials
- C591-08 ..... Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation
- D1784-08 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compound
- D1785-06 ..... Poly (Vinyl Chloride) (PVC) Plastic Pipe,  
Schedules 40, 80 and 120
- D2241-05 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe  
(SDR Series)
- F439-06 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,  
Schedule 80
- F441/F441M-02 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80
- F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic  
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for  
Steel Water Pipe Lines Enamel and Tape Hot  
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook

- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
  - EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
  - SP-67-02a.....Butterfly Valves
  - SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
  - SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
  - SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
  - SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends
  - SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends
  - SP-125-00.....Gray Iron and Ductile Iron In-line, Spring  
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):
  - 14-06.....Plastic Piping System Components and Related  
Materials
  - 50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs  
and other Recreational Water Facilities -  
Evaluation criteria for materials, components,  
products, equipment and systems for use at  
recreational water facilities
  - 61-2008.....Drinking Water System Components - Health  
Effects
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

## **1.6 SPARE PARTS**

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## 2.2 PIPE AND TUBING

- A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water and Vent Piping:
  - 1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
  - 2. Copper water tube option: ASTM B88, Type K or L, hard drawn. Soft drawn tubing, 20 mm (3/4 inch) and larger, may be used for runouts routed under slab to floor mounted fan coil units.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
  - 1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
  - 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.
- D. Chemical Feed Piping for Condenser Water Treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F441.
- E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## 2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
  - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
  - 2. Forged steel, socket welding or threaded: ASME B16.11.
  - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
  - 4. Unions: ASME B16.39.
  - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
  - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  - 2. Welding flanges and bolting: ASME B16.5:
    - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).



- 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
- b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
  1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
  2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
  3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

#### **2.4 FITTINGS FOR COPPER TUBING**

- A. Joints:
  1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
  2. Contractor's Option: Mechanical press sealed fittings, double pressed type, NSF 50/61 approved, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements for up to 65 mm (2-1/2 inch) and below are optional for above ground water piping only.
  3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch

tube in a single process to provide free flow where the branch tube penetrates the fitting.

- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## **2.5 FITTINGS FOR PLASTIC PIPING**

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.
- C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

## **2.6 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

## **2.7 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## **2.8 VALVES**

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
  - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
  - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or

grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

- a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
- b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
- c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
  - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
  - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
  - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
    - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
    - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

#### E. Globe and Angle Valves

##### 1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

##### 2. Angle Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

- 1. Swing Check Valves:
  - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
  - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
- 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
  - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
  - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

- 1. Ball style valve.
- 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
- 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

- 1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.

2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
  3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
  4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.
- I. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

## **2.9 WATER FLOW MEASURING DEVICES**

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
  1. Metal tag attached by chain to the device.
  2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- G. Portable Water Flow Indicating Meters:
  1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
  2. Bleed and equalizing valves.

3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
  4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
  5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

## **2.10 STRAINERS**

- A. Y Type.
1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

## **2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE**

- A. Flanged Spool Connector:
1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
  2. Working pressures and temperatures shall be as follows:
    - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
    - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
  3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:
- See other fittings specified under Part 2, PRODUCTS.

## **2.12 EXPANSION JOINTS**

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the

axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

- B. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

## **2.13 HYDRONIC SYSTEM COMPONENTS**

- A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
  - 1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
  - 2. Tube fouling factor: TEMA Standards, but not less than 0.001.
  - 3. Materials:
    - a. Shell: Steel.
    - b. Tube sheet and tube supports: Steel or brass.
    - c. Tubes: 20 mm (3/4 inch) OD copper.
    - d. Head or bonnet: Cast iron or steel.
  - 4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Not Used
- C. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame.
- D. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.
- E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm

suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

- G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
  - 1. Horizontal tank: Provide cradle supports and following accessories:
    - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
    - b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
  - 2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.



**2.14 WATER FILTERS AND POT CHEMICAL FEEDERS**

- A. See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

**2.15 GAGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
  - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

**2.16 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the COR:
  - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
  - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

**2.17 THERMOMETERS**

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:

1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

## **2.18 FIRESTOPPING MATERIAL**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **2.19 Not Used**

# **PART 3 - EXECUTION**

## **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one

end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

### 3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including

lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

### **3.3 NOT USED**

### **3.4 SEISMIC BRACING ABOVEGROUND PIPING**

A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### **3.5 LEAK TESTING ABOVEGROUND PIPING**

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

### **3.6 FLUSHING AND CLEANING PIPING SYSTEMS**

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply

- and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
  3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

### **3.7 WATER TREATMENT**

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

### **3.8 NOT USED**

### **3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**RORSECTION 23 21 23**  
**HYDRONIC PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 21 13, HYDRONIC PIPING.
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end

point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).

4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
  3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid

pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

### 1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power  
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or  
Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,  
General Requirements.

### 1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

### 1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to theCOTR.



## PART 2 - PRODUCTS

### 2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

#### A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
  - a. Balance: Rotating parts, statically and dynamically.
  - b. Construction: To permit servicing without breaking piping or motor connections.
  - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
  - d. Heating pumps shall be suitable for handling water to 225°F.
  - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
  - f. Pump Connections: Flanged.
  - g. Pump shall be factory tested.
  - h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
  - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.

- b. Variable Speed Motor Controllers: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
    - c. Pump operation and speed control shall be as shown on the drawings.
  - B. Base Mounted End Suction:
    - 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
    - 2. Casing Wear Rings: Bronze.
    - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
    - 4. Casing Vent: Manual brass cock at high point.
    - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
    - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
    - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
    - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
    - 9. Shaft Sleeve: Bronze or stainless steel.
    - 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
    - 11. Base Mounted Pumps:
      - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
      - b. Impeller Wear Rings: Bronze.
      - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
      - d. Bearings Regreaseable ball or roller type.
- Provide lip seal and slinger outboard of each bearing.

- e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
  - b. Provide adjustable foot support for suction piping.
  - c. Strainer free area: Not less than five times the suction piping.
  - d. Provide disposable start-up strainer.

## 2.2 NOT USED

- A. Not Used
- B. Not Used
- C. Not Used
- D. Not Used
- E. Not Used
- F. Not Used
- G. Not Used
- H. Not Used
- I. Not Used
- J. Not Used
- K. Not Used
- L. Not Used

M. Not Used

N. Not Used

O. Not Used

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

#### **3.2 START-UP**

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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**SECTION 23 25 00  
HVAC WATER TREATMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
1. Cleaning compounds.
  2. Chemical treatment for closed loop heat transfer systems.
  3. Chemical treatment for open loop systems.
  4. Glycol-water heat transfer systems.

**1.2 RELATED WORK**

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.
- D. Not Used

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. During this period perform monthly tests of the cooling tower for Legionella pneumophila and submit reports stating Legionella bacteria count per millimeter. These tests shall be conducted in a certified laboratory and not by a technician in the field. Minimum service during construction/start-up shall be 6 hours.
- C. Not Used
- D. Not Used

- E. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
  - 1. Cleaning compounds and recommended procedures for their use.
  - 2. Chemical treatment for closed systems, including installation and operating instructions.
  - 3. Not Used
  - 4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):  
F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

### **PART 2 - PRODUCTS**

#### **2.1 CLEANING COMPOUNDS**

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

## 2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.
- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.
- E. Side stream Water Filter for Closed Loop Systems: Stainless steel housing, and polypropylene filter media with polypropylene stainless steel core. Filter media shall be compatible with antifreeze and water treatment chemicals used in the system. Replaceable filter cartridges for sediment removal service with minimum 20 micrometer particulate at 98 percent efficiency for approximately five (5) percent of system design flow rate. Filter cartridge shall have a maximum pressure drop of 13.8 kPa (2 psig) at design flow rate when clean, and maximum pressure drop of 172 kPa (25 psig) when dirty. A constant flow rate valve shall be provided in the piping to the filter. Inlet and outlet pressure gauges shall be provided to monitor filter condition.

**2.3 NOT USED**

- A. Not Used
- B. Not Used
- C. Not Used
- D. Not Used
- E. Not Used
- F. Not Used
- G. Not Used
- H. Secondary containment spill pallets for chemical drums:
  - 1. Material: Polyethylene.
  - 2. Capacity: 250 L (66 GAL) each.
  - 3. Dimensions each: DN135 (53 IN) length x DN74 (29 IN) wide X DN43 (17 IN) high.
  - 4. Provide each pallet with grating and drain plug.
  - 5. Provide one portable loading ramp.
  - 6. Quantity: Two (2).
- I. Not Used
- J. Corrosion Monitor Rack:
  - 1. Not Used
  - 2. Construction: ASME specifications.
  - 3. Not Used
  - 4. Not Used
- K. Provide test kits for monitoring inhibitor levels, total dissolved solids, chlorides, alkalinity and closed system inhibitors.
- L. Erosion chemical feeder:
  - 1. Completely enclosed.
  - 2. Materials: Corrosion resistant.
  - 3. External, non-clog inlet control valve.
  - 4. Bottom drain valve.
  - 5. Inlet and outlet connections to allow for recirculating water.
  - 6. Suitable for use with chlorine or bromine tablets.
- M. Provide one (1) year's supply of chemical treatment including quantity of chemicals necessary to chemically treat system to control scale, corrosion and biological fouling. Provide water treatment products that perform the following:
  - 1. Inhibitor to protect against corrosion and scale formation.
  - 2. Two liquid biocides for prevention of slime, bacteria and algae.
  - 3. Chromate based chemical are unacceptable.



4. Water treatment chemicals to remain stable throughout operating temperature range.
  5. Are compatible with pump seals and other elements in the systems.
  6. Not Used
  7. Not Used
- N. Chemicals: provide sufficient chemicals for start-up and testing and twelve months operation from date of project acceptance.
1. Scale/corrosion inhibitor: Provide a concentrated liquid organic corrosion/scale/ fouling inhibiting formation without phosphates, chromates, zinc and other materials in excess of allowable, local, effluent limits. Feed automatically. Maintain residual as determined by water treatment laboratory.
  2. Dispersant: Provide a concentrated liquid organic/polyelectrolyte formulation. Feed automatically. Maintain residual as determined by water treatment laboratory.
  3. pH Control: Depending upon local water conditions, provide 60 or 66 degree Baume technical grade, concentrated sulfuric acid for acidic treatment or sodium hydroxide (NaOH) for basic treatment to maintain pH in the range of 7.0 to 8.0 automatically. Provide one initial 47 L (12.5 gallon) carboy of acid or base and one spare carboy of acid or base, if required.
  4. Microbiocides: Provide two different, one oxidizing and one non-oxidizing, concentrated algaecide-biocide formations containing no heavy metals and which are effective at maximum encountered pH. Alternate solutions as needed to effectuate selective kill without build-up of immunity. Period treatment with a chlorine releasing agent is permissible within allowable, local, effluent limits. Feed automatically. Develop peak concentration and maintain for minimum period as determined by water treatment laboratory.
  5. All chemicals to be acceptable for discharge to sanitary sewer.
- O. Water Analysis: Confirm raw water analysis or provide analysis if none is furnished:
- Description Year (Avg.)
- Silica (SiO<sub>2</sub>) \_\_\_\_\_
- Iron & Aluminum \_\_\_\_\_
- Calcium (Ca) \_\_\_\_\_
- Magnesium (Mg) \_\_\_\_\_
- Sodium (Na) & Potassium (K) \_\_\_\_\_

Carbonate (C03) \_\_\_\_\_  
 Bicarbonate (HC03) \_\_\_\_\_  
 Sulfate (S04) \_\_\_\_\_  
 Chloride (C1) \_\_\_\_\_  
 Nitrate (N03) \_\_\_\_\_  
 Turbidity \_\_\_\_\_  
 pH \_\_\_\_\_  
 Residual Chlorine \_\_\_\_\_  
 Total Alkalinity \_\_\_\_\_  
 Non Carbonate Hardness \_\_\_\_\_  
 Total Hardness \_\_\_\_\_  
 Dissolved Solids \_\_\_\_\_

P. Conduct performance test to prove capacity and performance of treatment system.

1. Raw water total hardness, PPM
2. Concentration cycles
3. Raw water, pH
4. System water, pH
5. Chemical solution used
6. Acid solution used
7. Quantity of chemical solution injected into system per cycle
8. Quantity of acid injected into system per cycle
9. Make up water required
10. Waste to drain requirement

Q. Not Used

#### **2.4 GLYCOL-WATER SYSTEM**

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 25 percent for run-around coil systems, chilled water system, and hydronic system. Provide propylene glycol to system to insure system can operate at a min of -10°F.
- C. Pot Feeder Make-up Unit: By pass type for chemical treatment, schedule 3.5 mm (10 gauge) heads, 20 mm (3/4-inch) system connections and large

neck opening for chemical addition. Feeders shall be 19 Liters (5 gallon) minimum size.

D. Not Used

## **2.5 EQUIPMENT AND MATERIALS IDENTIFICATION**

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.

B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.

C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:

1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
3. Provide piping for the flow assembly piping to the main control panel and accessories.
  - a. The inlet piping shall connect to the discharge side of the circulating water pump.
  - b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
  - c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
5. Provide piping for corrosion monitor rack per manufacturer's installation instructions. Provide ball valves to isolate and service rack.
6. Not Used

7. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 31 00  
HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
  - 2. Not Used
  - 3. Exhaust duct for, kitchen hood exhaust (grease) and "wet exhaust" ducts.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

**1.2 RELATED WORK**

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. Kitchen Hoods: Section 23 38 13, COMMERCIAL-KITCHEN HOODS.
- D. Not Used
- E. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- F. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- G. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- H. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, I. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- J. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- K. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- L. Not Used
- M. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.

- N. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- O. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- P. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- Q. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

### **1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access doors.
  - 2. Round duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access sections.
    - e. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.

5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Sound attenuators, including pressure drop and acoustic performance.
7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
- 10 Details and design analysis of alternate or optional duct systems.
- 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):  
 ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):  
 A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip  
 A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process  
 A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength  
 B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate  
 C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)  
 E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):  
 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems  
 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
  - 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
  - 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
  - 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
  - 181-08.....Factory-Made Air Ducts and Air Connectors
  - 555-06 .....Standard for Fire Dampers
  - 555S-06 .....Standard for Smoke Dampers

## **PART 2 - PRODUCTS**

### **2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Optional Duct Materials:
  - 1. Grease Duct: Double wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
  - 3. Gaskets in Flanged Joints: Soft neoprene.



E. Approved factory made joints may be used.

## 2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

0 to 50 mm (2 inch)

> 50 mm to 75 mm (2 inch to 3 inch)

> 75 mm to 100 mm (3 inch to 4 inch)

Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal

D. Not Used

E. Wet Air Exhaust Ducts and Accessories: Ducts for dishwashers, scullery hood, cart washers, manual cart washers, 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.

F. Provide a welded stainless steel duct section for housing the duct-mounted terminal humidifiers. Ductwork shall be at least 3 feet long on the upstream side and 6 feet long on the downstream side. Slope the ductwork against the direction of airflow and provide drain connections.

G. Kitchen and Grill Hood (Ventilator) Exhaust Ducts: Comply with NFPA 96.

1. Material: 1.6 mm (16 gage) steel sheet (black iron), ASTM A1011, or 1.3 mm (18 gage) stainless steel. Use stainless steel for exposed duct in occupied areas. See Optional Duct Materials.

2. Construction: Liquid tight with continuous external weld for all seams and joints. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access doors or panels for duct cleaning inside of horizontal duct at drain pockets, at 6 m (20 feet) intervals, and at each change of direction.

3. Access doors or panels shall be of the same material and thickness of the duct with gaskets and sealants that are rated 815 degrees C (1500 degrees F) and shall be grease-tight.

4. Grease Duct: Double-wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust. Installation and accessories shall comply with the manufacturers catalog data. Outer

jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown in the drawings will have to be converted to equivalent round size.

- H. Hood Exhaust and Associated Ductwork: 1.3 mm (18 gage) all welded stainless steel duct.
- I. Not Used
- J. Not Used
- K. Not Used
- L. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.
  - 1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
  - 2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.
- M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
  - 1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  - 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  - 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene

base cement or machine formed seam in lieu of continuous welded seams.

4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.  
Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.
- N. Not Used
- O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV.  
Avoid use of trapeze hangers for round duct.
- R. Ductwork in excess of 620 cm<sup>2</sup> (96 square inches) shall be protected unless the duct has one dimension less than 150 mm (6 inches) if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for VA Facilities. This applies to the following:
  1. Agent cashier spaces
  2. Perimeter partitions of caches
  3. Perimeter partitions of computer rooms
  4. Perimeter of a COOP sites
  5. Perimeter partitions of Entrances
  6. Security control centers (SCC)

### **2.3 NOT USED**

### **2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  1. Each duct mounted coil and humidifier.
  2. Each fire damper (for link service), smoke damper and automatic control damper.
  3. Each duct mounted smoke detector.

4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
  1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
  2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

## **2.5 FIRE DAMPERS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
  1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
  2. Submit manufacturer's installation instructions conforming to UL rating test.

## **2.6 SMOKE DAMPERS**

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
  1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
  2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
  3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if

required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.

4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

## **2.7 COMBINATION FIRE AND SMOKE DAMPERS**

- A. Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

## **2.8 FIRE DOORS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

## **2.9 FLEXIBLE AIR DUCT**

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

## 2.10 FLEXIBLE DUCT CONNECTIONS

- A. Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

## 2.11 SOUND ATTENUATING UNITS

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0.6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.
- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt,

water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

#### **2.12 PREFABRICATED ROOF CURBS**

- A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

#### **2.13 FIRESTOPPING MATERIAL**

- A. Refer to Section 07 84 00, FIRESTOPPING.

#### **2.14 SEISMIC RESTRAINT FOR DUCTWORK**

- A. Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

#### **2.15 DUCT MOUNTED THERMOMETER (AIR)**

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
  - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
  - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

#### **2.16 DUCT MOUNTED TEMPERATURE SENSOR (AIR)**

- A. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### **2.17 INSTRUMENT TEST FITTINGS**

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

#### **2.18 NOT USED**

**2.19 NOT USED****2.20 ELECTROSTATIC SHIELDING**

- A. At the point of penetration of shielded rooms ducts shall be made electrically discontinuous by means of a flexible, nonconductive connection outside shielded room.
- B. Metallic duct portion inside shielded room shall be electrically bonded to shielding.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
  - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke



dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR .

- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
  - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
  - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating

condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

### **3.3 DUCTWORK EXPOSED TO WIND VELOCITY**

- A. Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145km/h (90mph).

### **3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

- A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

### **3.5 OPERATING AND PERFORMANCE TESTS**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

**SECTION 23 34 00**  
**HVAC FANS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Not Used.
- J. Not Used.
- K. Not Used.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

- b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
  - 1. Exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
  - 2. Not Used
- I. Not Used

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fan sections, motors and drives.
  - 2. Centrifugal fans, motors, drives, accessories and coatings.
    - a. In-line centrifugal fans.
    - b. Not Used
    - c. Up-blast kitchen hood exhaust fans.
    - d. Not Used
    - e. Utility fans and vent sets.
  - 3. Prefabricated roof curbs.
  - 4. Power roof and wall ventilators.
  - 5. Not Used
  - 6. Not Used
  - 7. Not Used
  - 8. Not Used
  - 9. Not Used
  - 10. Air curtain units.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
- 99-86.....Standards Handbook
  - 210-06.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating
  - 261-09.....Directory of Products Licensed to bear the AMCA  
Certified Ratings Seal - Published Annually
  - 300-08.....Reverberant Room Method for Sound Testing of  
Fans
- C. American Society for Testing and Materials (ASTM):
- B117-07a.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus
  - D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test
  - G152-06.....Standard Practice for Operating Open Flame  
Carbon Arc Light Apparatus for Exposure of Non-  
Metallic Materials
  - G153-04.....Standard Practice for Operating Enclosed Carbon  
Arc Light Apparatus for Exposure of Non-Metallic  
Materials
- D. National Fire Protection Association (NFPA):
- NFPA 96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
- 37-07.....Air Curtains for Entrance Ways in Food and Food  
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
- 181-2005.....Factory Made Air Ducts and Air Connectors

#### 1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

## **PART 2 - PRODUCTS**

### **2.1 FAN SECTION (CABINET FAN)**

- A. Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

### **2.2 CENTRIFUGAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
  - 1. DWD1 fans: Arrangement 3.
  - 2. SWS1 fans: Arrangement 1, 3, 9 or 10, exhaust fans Arrangement 3 shall not be acceptable.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
  - 1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 1/2 inches wire mesh screens for fan inlets without duct connections.
  - 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
  - 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
  - 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
  - 5. Belts: Oil resistant, non-sparking and non-static.
  - 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
  - 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
  - 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.

9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
- E. Not used.
- F. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 12 inches and housings may be cast iron.
- H. Not used.

### **2.3 POWER ROOF VENTILATOR**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. Provide electric motor operated damper where indicated.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhauster, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan



shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

2.4 POWER wall VENTILATORA. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Type: Centrifugal fan, backward inclined blades.

C. Construction: Steel or aluminum, completely weatherproof, for wall mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.

D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

## **2.5 NOT USED**

## **2.6 NOT USED**

## **2.7 NOT USED**

D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Motor shall be totally enclosed type.

E. Wall Shutter: Fan manufacturer's standard, steel frame, aluminum blades, heavy duty stall type electric damper motor, spring closed.

F. Wire Safety Guards: Provide on exposed inlet and outlet.

## **2.8 NOT USED**

## **2.9 AIR CURTAIN UNITS**

A. Manufacturer's standard, high velocity, non-recirculating type with demonstrated performance in effectively preventing entry of dust and insects and effectively stopping inflow of air due to winds of 24 km/h (15 mph) velocity. AMCA seal is waived. Units for kitchens or food storage shall comply with NSF 37.

B. Casing: Sheet metal or polycarbonate plastic. Provide internal or external vibration isolation to effectively prevent transmission of vibration and noise from units to building structure. Units shall completely house all parts and have manufacturer's standard finish coating.

C. Fans: Ruggedly constructed, statically and dynamically balanced. Noise level shall not exceed 77 dBA measured at 1.5 m (5 feet) distance.

D. Air Discharge Outlet Nozzle: Cover full width of door opening. Fan discharge ducts, plenum, flow control vanes and nozzles shall provide a

uniform distribution of air over entire length of door. Provide adjustable volume and directional control.

- E. Heating Coil: Provide hot water heating coil. Maximum discharge air temperature shall be 49 degrees C (120 degrees F).
- F. Controls: Provide on-off door operated switch. The "on-off" switch circuit shall close to start fan motors when door starts to open and open when the door reaches closed position. A local disconnect switch for each fan motor shall be provided and shall be mounted to be accessible without use of ladder.
- G. Motors: Fan motors shall be of type suitable for service conditions, sealed ball bearings, resilient mounting and automatic thermal overload switch.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

#### **3.2 PRE-OPERATION MAINTENANCE**

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

#### **3.3 START-UP AND INSTRUCTIONS**

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

- - - E N D - - -

**SECTION 23 36 00**  
**AIR TERMINAL UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Air terminal units, air flow control valves.

**1.2 RELATED WORK**

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Not Used.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air Terminal Units: Submit test data.
  - 2. Not Used
- C. Not Used
- D. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):  
 880-08.....Air Terminals Addendum to ARI 888-98  
   incorporated into standard posted 15<sup>th</sup> December  
   2002
- C. National Fire Protection Association (NFPA):  
 90A-09.....Standard for the Installation of Air  
   Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):  
 181-08.....Standard for Factory-Made Air Ducts and Air  
   Connectors
- E. American Society for Testing and Materials (ASTM):  
 C 665-06.....Standard Specification for Mineral-Fiber  
   Blanket Thermal Insulation for Light Frame  
   Construction and Manufactured Housing

## 1.6 GUARANTY

- A. In accordance with the GENERAL CONDITIONS

## PART 2 - PRODUCTS

### 2.1 GENERAL

- A. Coils:
  - 1. Not Used
  - 2. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
  - 3. Water Heating Coils:
    - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
    - b. Capacity: As indicated, based on scheduled entering water temperature.
    - c. Headers: Copper or Brass.
    - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
    - e. Tubes: Copper, arrange for counter-flow of heating water.
    - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
    - g. Provide vent and drain connection at high and low point, respectively of each coil.
    - h. Coils shall be guaranteed to drain.

#### 4. Not Used

- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

### 2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM)
- C. Sound Power Levels: Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.
  - 1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2

IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
4. Not Used

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

I. Not Used

## **2.3 NOT USED**

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times.  
Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

### **3.2 OPERATIONAL TEST**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

- - - E N D - - -

**SECTION 23 37 00  
AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. Not Used
- C. Not Used
- D. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- E. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- F. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- G. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air intake/exhaust hoods.
  - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
  - 1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society of Civil Engineers (ASCE):



ASCE7-05.....Minimum Design Loads for Buildings and Other  
Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet and Strip

B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors

## **PART 2 - PRODUCTS**

### **2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)**

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.
2. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.
3. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

- B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.
- C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.
- D. See paragraph 3.3 for Intake/Exhaust exposed to high wind velocities.
- E. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS

## **2.2 EQUIPMENT SUPPORTS**

- A. REFER TO SECTION 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING, AND SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## **2.3 AIR OUTLETS AND INLETS**

- A. Materials:
  - 1. Steel or aluminum Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
  - 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
  - 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
  - 1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
    - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
    - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

- c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
  - d. Not Used
  - e. Not Used
  - f. Not Used
- 3. Not Used
- 4. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
  - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
  - b. Bar spacing: 20 mm (3/4 inch) maximum.
  - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- 5. Supply Grilles: Same as registers but without the opposed blade damper.
- 6. Not Used
  - a. Register shall have integral; face adjustable, opposed blade damper constructed of heavy gauge Aluminum. Damper shall be operable from the face of the register. Units shall be nozzle type with adjustable discharge pattern.
- 7. Not Used
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
  - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
  - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
  - 3. Perforated Face Type: To match supply units.
  - 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
  - 5. Linear Type: To match supply units.
  - 6. Door Grilles: Are furnished with the doors.
  - 7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.

- a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
  - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- E. NOT USED
- F. NOT USED
- G. NOT USED

#### **2.4 WIRE MESH GRILLE**

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

#### **2.5 FILTER RETURN/EXHAUST GRILLE**

- A. Provide grille with in stream 1-inch deep MERV 4 filter and removable face.
  - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish. Stainless Steel shall be No. 4 finish.
  - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
  - 3. Aluminum, or Stainless steel as scheduled.
  - 4. Standard face connected to a mounting frame with space for a throwaway filter. Hold face closed by a locking screw. Provide retaining clips to hold filter in place. Provide fiberglass throwaway filter.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

**3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY**

- A. Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 90 mph

**3.3 TESTING, ADJUSTING AND BALANCING (TAB)**

- A. Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**3.4 OPERATING AND PERFORMANCE TESTS**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

- - - E N D - - -

**SECTION 23 38 13**  
**COMMERCIAL-KITCHEN HOODS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies food service, grease-extracting, energy saving, exhaust ventilators.

**1.2 DEFINITIONS**

- A. Ventilator, kitchen hood, hood and canopy; for purposes of this specification section, these terms all have the same definition.
- B. UL Listed grease extractor: a slotted (not mesh) type grease extractor that has been tested and rated by Underwriters Laboratories.
- C. Eyebrow, compensating, short circuit, short cycle types are not allowed.

**1.3 RELATED WORK**

- A. Section 05 50 00, METAL FABRICATIONS: Supports for Ventilators.
- B. Section 11 44 00, FOOD COOKING EQUIPMENT: Cooking Equipment.
- C. Section 11 40 21, FOOD SERVICE EQUIPMENT-UTILITY DISTRIBUTION SYSTEM: Utility Distribution Systems.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint of Equipment.
- E. Section 22 11 00, FACILITY WATER DISTRIBUTION: Plumbing Connections.
- F. Section 21 10 00, WATER-BASED FIRE-SUPPRESSION SYSTEMS: Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS: Building Fire-Protection System.
- G. Section 23 34 00, HVAC FANS: Up-blast kitchen hood exhaust fans.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Remote monitoring of the kitchen ventilation system.
- I. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Electrical Connections.

**1.4 QUALITY CONTROL**

- A. Installer Qualifications: Experienced in food service equipment installation or supervised by an experienced food service equipment installer.
  - 1. Where required to complete equipment installation, electrician and plumber shall be licensed in jurisdiction where project is located.
- B. NSF Compliance: Equipment bears NSF Certification Mark or UL Classification Mark indicating compliance with applicable NSF standards, including NSF/ANSI 2, NSF 2-Supplement, and NSF/ANSI 4.

- C. UL Listing: Equipment has been evaluated according to UL 710, is listed in UL "Heating, Cooling, Ventilating and Cooking Equipment Directory," and is labeled for intended use.
- D. Fire-Protection Systems: Comply with NFPA 96 and NFPA 17A.
- E. Welding: Perform welding according to AWS D9.1M/D9.1.
- F. Seismic Restraint:
  - 1. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
  - 2. Comply with applicable guidelines for seismic restraint of kitchen equipment contained in SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Guidelines," Appendix A.
- G. In-Use Service: At least one factory-authorized service agency for equipment shall be located in the geographical area of the installation and shall have the ability to provide service within 24 hours after receiving a service call.

#### **1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Include manufacturer's address and telephone number.
  - 2. Include catalog or model numbers, and illustrations and descriptions of ventilators and accessories.
- C. Installation Drawings: Show dimensions; method of assembly; and details of installation, adjoining construction, coordination with service utilities, and other work required for a complete installation.
- D. Field Test Reports: Indicate dates and times of tests and certify test results.
- E. Operating Instructions: Include operating instructions covering operation of all components and maintenance procedures covering proper cleaning and necessary lubrication or adjustments to controls.
- F. Not Used.
  - h product submitted.

#### **1.6 WARRANTY**

- A. Warrant food service equipment to be free from defects in materials and workmanship in accordance with requirements of "Warranty of Construction" article in FAR clause 52.246-21.

## 1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Welding Society (AWS):  
D9.1M/D9.1-2006.....Sheet Metal Welding Code
- C. ASTM International (ASTM):  
A666-03.....Standard Specification for Annealed or Cold-  
Worked Austenitic Stainless Steel Sheet, Strip,  
Plate, and Flat Bar
- D. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP500-06.....Metal Finishes Manual for Architectural and  
Metal Products, 2006
- E. NFPA International (NFPA):  
#96-2008.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- F. NSF International/American National Standards Institute (NSF/ANSI):  
Standard #2-2009.....Food Service Equipment  
Standard #4-2009.....Commercial Cooking, Rethermalization, and  
Powered Hot Food Holding and Transport  
Equipment
- G. Sheet Metal and Air Conditioning Contractors' National Association  
(SMACNA):  
1767-2001.....Kitchen Ventilation Systems and Food Service  
Equipment Fabrication and Installation  
Guidelines
- H. Underwriters Laboratories Inc. (UL):  
#710-06.....Exhaust Hoods for Commercial Cooking Equipment

## PART 2 - PRODUCTS

### 2.1 EXHAUST HOODS

- A. The hood shall be constructed of a minimum of 18 gauge, (type 304) stainless steel with a #3 finish. Hood shall be constructed using the standing seam method for optimum strength. The seams on the canopy shall be welded liquidtight, and all exposed external welds shall be ground and polished to match the original finish of the metal. Lighter material gauges, alternate material types and finishes (400 series stainless steel, cold rolled steel, etc.) and non-liquidtight welding (tack weld, spot weld, etc.) is not acceptable. Construction shall



include corrosion-resistant steel framing members for strength. Short circuit style hoods are not allowed. Hood shall be of a design to lower the CFM requirements by at least 20 to 30 percent. This can be accomplished by various internal configurations or air deflectors.

- B. Designer to verify CFM and pressure drop with manufacturer.

INTERNATIONAL MECHANICAL REQUIREMENTS PER LINEAR FOOT	
TYPE OF HOOD	CFM
<b>EXTRA HEAVY-DUTY COOKING APPLIANCES</b>	
Double Island Canopy (per side)	550
Single Island Canopy	700
Wall-Mounted Canopy	550
<b>HEAVY-DUTY COOKING APPLIANCES</b>	
Double Island Canopy (per side)	400
Single Island Canopy	600
Wall-Mounted Canopy	400
<b>MEDIUM-DUTY COOKING APPLIANCES</b>	
Double Island Canopy (per side)	300
Single Island Canopy	500
Wall-Mounted Canopy	300
<b>LIGHT-DUTY COOKING APPLIANCES</b>	
Double Island Canopy (per side)	250
Single Island Canopy	400
Wall-Mounted Canopy	200

- C. Hood shall include UL listed and NSF certified grease extractor type, high efficiency cartridge style baffle filters of adequate number and sizes to ensure optimum performance in accordance with manufacturer's published information. The filter housing shall terminate in a pitched, full length grease trough, which shall drain into a removable grease container. Hood shall be provided with one (1) filter removal tool.
- D. Vapor proof, UL Listed, recessed Fluorescent light fixtures shall be prewired to a junction box situated at the top of the hood for field connection. Wiring shall conform to the requirements of the National Electrical Code (NEC #70).
- E. Not Used.
- F. Fire protection systems: Wet chemical with wall-mounted stainless-steel cabinet.
1. Fire-protection system to provide duct, plenum, and surface protection for ventilator and equipment located below ventilator.
  2. System interwired with shunt trip breaker and gas solenoid valve of equipment located below ventilator for power and fuel shutoff during system actuation.
- G. Options

1. Enclosure Panels: 1.3 mm (0.05 inch) thick stainless steel shall be installed; locate between ventilator top and ceiling on all exposed sides.
2. Back shall be finished. (ALL EXPOSED AREAS OF HOOD TO BE FINISHED)
3. Stainless-steel wall flashing shall be installed on wall behind and on the side(s) of ventilator from wall curb to bottom of ventilator.
4. Remote monitoring of the demand ventilation control showing what is transpiring during the course of a day. Provide remote monitoring of the kitchen ventilation system via the DDC control system.  
Coordinate interface with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
5. Hoods shall have UL listed light and fan control switches flush mounted and pre-wired through built-in electrical chaseaway.

H. Exhaust Ventilator System Requirements:

SYMBOL	Description	Type
K1301	Ventilator	Single sided- Wall
K1302	Ventilator	Single sided- Island
K1303	Ventilator	Dual sided
K1304	Fire-protection system with remote, wall-mounted pull station(s) located near door(s)	-

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install ventilators level and plumb with access clearances required for operation, maintenance and cleaning and in accordance with the manufacturer's published documentation.
- B. Coordinate installation of ventilators with overhead supports; see Section 05 50 00, METAL FABRICATIONS.
- C. Interconnect ventilators to service utilities.
- D. Install seismic restraints for equipment.

**3.2 FIELD TESTING**

- A. Field Testing, General: Following installation, test ventilators for compliance with specified requirements and those of authorities having jurisdiction. Perform testing after air-handling systems have been balanced and adjusted.
- B. Smoke Test:

1. Test Conditions:
  - a. Perform tests with cooking equipment served by ventilator turned off.
  - b. Perform tests with supply and exhaust fans serving the food service kitchen area turned on.
2. Test Procedure: Move a smoke bomb around the perimeter of cooking equipment at the top surface.
3. Test-Performance Requirements: No visible smoke shall escape from the ventilator canopy into the room.

C. Not Used.

D. Wet Fire Extinguishing System: Test system to verify that equipment operation complies with NFPA 96 and NFPA 17A.

### **3.3 CLEAN-UP**

- A. At completion of the installation, clean and adjust equipment as required to produce ready-for-use condition.
- B. Where stainless-steel surfaces are damaged during installation procedures, repair finishes to match adjoining undamaged surfaces.

### **3.4 INSTRUCTIONS**

- A. Instruct personnel and transmit operating instructions in accordance with requirements.

- - - E N D - - -

**SECTION 23 40 00**  
**HVAC AIR CLEANING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION:  
General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Not Used
- C. Section 23 73 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS:  
Filter housing and racks.
- D. Not Used

**1.3 QUALITY ASSURANCE**

- A. Air Filter Performance Report for Extended Surface Filters:
  - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
  - 2. Government Option: The Government at its option may take one of the filters for each different type submitted and run an independent test to determine if the filter meets the requirements of this specification. When the filter meets the requirements, the Government will pay for the test. When the filter does not meet the

- specification requirements, the manufacturer will be required to pay for the test and replace the filters with filters that will perform as required by the specifications.
3. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
  - B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
  - C. Comply with UL Standard 900 for flame test.
  - D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification, and file number.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Extended surface filters.
  2. Holding frames. Identify locations.
  3. Side access housings. Identify locations, verify insulated doors.
  4. Not Used
  5. Magnehelic gages.
  6. Not Used
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Not Used

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):  
52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):  
NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):  
900;Revision 15 July 2009      Test Performance of Air Filter Units

## **PART 2 - PRODUCTS**

### **2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED**

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.
- B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

### **2.2 EXTENDED SURFACE AIR FILTERS**

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
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D. Not Used

### 2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

- C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

**2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):**

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

**2.5 NOT USED**

- A. Not Used
- B. Not Used
- C. Not Used



- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.

## **2.6 NOT USED**

## **2.7 FILTER HOUSINGS/SUPPORT FRAMES**

### **A. Side Servicing Housings (HVAC Grade)**

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. Where installed outdoors, the housing shall be weatherproof and suitable for rooftop/outdoor installation. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.
3. Performance: Leakage at rated airflow, upstream to downstream of filter, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within  $\pm$  3% at 0.6" w.g.

4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Not Used

## **2.10 NOT USED**

## **2.11 INSTRUMENTATION**

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

## **2.12 HVAC EQUIPMENT FACTORY FILTERS**

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

## **2.13 FILTER RETURN GRILLES**

- A. Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Not Used

## **3.2 START-UP AND TEMPORARY USE**

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the COR.

## **3.3 NOT USED**

- - E N D - - -

**SECTION 23 74 13**  
**PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof top air handling units including integral components specified herein.
- B. Definitions: Roof Top Air Handling Unit(Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.
- D. Section 23 07 11, HVAC Piping and duct insulation.
- E. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, Piping and valves.
- F. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.
- G. Section 23 34 00, HVAC FANS: Return and exhaust fans.
- H. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- I. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.
- K. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.
- L. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.
- M. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Types of motor starters.
- N. Not Used

O. NOT USED

### 1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Air Handling Units Certification
  - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
  - 2. Air Handling Units with Plenum Fans:
    - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
    - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
  - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
  - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
  - 3. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
    - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
  - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

### 1.4 SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
  - 1. Submittals for RTUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, blender

- sections and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.
2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
  3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
  5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
  - 260-01.....Sound Rating of Ducted Air Moving and  
Conditioning Equipment
  - 410-01.....Standard for Forced-Circulation Air-Heating and  
Air-Cooling Coils
  - 430-09.....Standard for Central Station Air Handling Units
  - AHRI-DCAACP.....Directory of Certified Applied Air Conditioning  
Products
- C. Air Moving and Conditioning Association (AMCA):
  - 210-07.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
  - 9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings

- E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
  - 51-2007.....Laboratory Methods of Testing Fans for Rating
- F. American Society for Testing and Materials (ASTM):
  - A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - B117-07a.....Salt Spray (Fog) Testing
  - C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
  - D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
  - D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
  - E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
  - 9-90.....Load Ratings and Fatigue life for Ball Bearings
- H. Military Specifications (Mil. Spec.):
  - DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair
- I. National Fire Protection Association (NFPA):
  - NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009
- J. Energy Policy Act of 2005 (P.L.109-58)

## **PART 2 - PRODUCTS**

### **2.1 ROOF TOP AIR HANDLING UNITS**

#### **A. General:**

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.

2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.
7. Corrosion Protection:



a. Coil Treatment: Epoxy Immersion Coating-Electrically Deposited:

The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil.

Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- 1) Salt Spray Resistance (Minimum 6,000 Hours)
- 2) Humidity Resistance (Minimum 1,000 Hours)
- 3) Water Immersion (Minimum 260 Hours)
- 4) Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- 5) Impact Resistance (Up to 160 Inch/Pound)

b. Casing Surfaces (Exterior and Interior): All exposed and accessible exterior and interior metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) and 500 hours UV resistance (ASTM D4587).

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and as shown on drawings.
2. RTUs shall be completely self supporting for installation on steel support pedestals.
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid or perforated inner skin to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to ( $\pm 1245$  Pa ( $\pm 5$  in. w.g.)). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to  $\pm 5$  in. w.g. ( $\pm 1245$  Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free polyurethane foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and  $48 \text{ kg/m}^3$  ( $3.0 \text{ lb/ft}^3$ ) density with a total thermal resistance (R-value) of approximately  $2.3 \text{ m}^2\text{K/W}$  ( $13.0 \text{ hr-ft}^2 \text{ }^\circ\text{F/BTU}$ ). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation	Foam
Thickness	50 mm (2 inch) Minimum
Density	$48 \text{ kg/m}^3$ ( $3.0 \text{ lb/ft}^3$ ) Minimum
Total R Value	$2.3 \text{ m}^2\text{K/W}$ ( $13.0 \text{ ft}^2\text{ }^\circ\text{F.hr/Btu}$ ) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
  - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
  - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).
  - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect

switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
  10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.
- D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.

2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined or forward type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B(10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this

type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

#### H. Plenum Fans - Single and/or Multiple Fans in an Array

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is

not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.

5. Fan Accessories

- a. Fan Isolation: Provide an actuator-controlled damper a manual blank off plate an automatic back draft damper to isolate the fan not in operation due to failure.
- b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

6. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

- I. Multi-zone damper blades shall be galvanized steel or aluminum type. Dampers shall have metal compressible jamb seals and extruded vinyl or metal blade edge seals. Dampers shall rotate on stainless steel bearings or bronze bushings. Leakage rate shall not exceed 2.5 cubic meters/minute/square meter (8 cfm per sq. foot) at 250 Pa (1 inch water). Dampers and operators shall be furnished and factory installed by RTU manufacturer. Damper operators shall be of the same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

- J. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage) Electronic Pneumatic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper

operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

- K. Blenders: Construction of the blender section shall be of welded aluminum 2 mm (0.081 inch) thick framing and turbulators. The mixer shall have no moving parts and shall contain a primary set of directional changing vanes, a secondary set of turbulator vanes, and a cone design for mixing of air streams. Certify blender performance to achieve no more than a 5°F variation across the cross section of the AHU measured 12 inches downstream of the blender over a face velocity range of 1-4 m/s (200-800 FPM).
- L. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
  - 1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
  - 2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
- M. Diffuser Section: Furnish a diffuser segment with perforated diffuser plate immediately downstream of supply fan to assure uniform distribution of leaving air across the face of the downstream after-filters to create uniform velocity profiles across the entire opening. Bolt or weld diffuser plate to a sturdy steel support frame so that it remains rigid. Manufacturer shall include any diffuser section pressure loss in excess of diffuser plate and this value shall be included in unspecified internal losses when selecting fan.
- N. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. 16, AIR COILS, for additional coil requirements.
  - 1. Water Coils, Including Glycol-Water.



- 2. Not Used
- 3. Not Used
- O. Not Used
- P. Sound Attenuators: Refer to Drawings, Specification Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. RTU sound attenuators shall be factory installed as an integral part of RTU.
- Q. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- R. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
  - 1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
  - 2. Install compatible 100 watt bulb in each light fixture.
  - 3. Provide a convenience duplex weatherproof receptacle next to the light switch.
  - 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install roof top unit in conformance with ARI 435.
- B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.
- C. Install seismic restraints for roof top units. Refer to specification Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class ( $C_L$ ) 12 listed in

SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

- E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

### **3.2 STARTUP SERVICES**

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

### **3.3 NOT USED**

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## SECTION 23 84 13

### HUMIDIFIERS

#### PART 1 - GENERAL

##### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### 1.2 SUMMARY

- A. This Section includes the following humidifiers:
  - 1. Wall mounted electric to steam humidification generator.

##### 1.3 DEFINITION

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

##### 1.4 ACTION SUBMITTALS

- A. Product Data: Include rated humidification capacity, operating characteristics, mounting information, and flow requirements, furnished specialties, and accessories.
- B. Shop Drawings: Detail fabrication and installation of humidifiers. Include piping details, plans, elevations, section cuts, details of components, and attachments to other work.
  - 1. Wiring Diagrams: Power, signal, and control wiring.

##### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For humidifiers to include in operation and maintenance manuals.

##### 1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to
- B. Comply with ARI 640, "Commercial and Industrial Humidifiers."

##### 1.7 COORDINATION

- A. Coordinate location and installation of humidifier. Revise locations and elevations to suit field conditions and to ensure proper humidifier operation.

#### PART 2 - PRODUCTS

##### 2.1 HUMIDIFIER

- A. Steam humidifier shall generate steam from ordinary tap water.
- B. Humidifier shall have all internal components contained in a steel cabinet with a key-locked access door.

- C. Humidifier shall have modulating controls to provide 10% to 100% capacity.
- D. Humidifier shall have tanks that can be taken apart for inspection, cleaning and if needed, repair. Alternatively, the same tank can be disposed of and replaced.
- E. The humidifier shall monitor the tank and the display will indicate when it is dirty and needs cleaning or replacing.
- F. Drain cycle will be self regulating both in frequency and duration to maximize tank life and minimizing energy waste.
- G. The drain cycle will automatically control mineral buildup base on water conductivity, humidity demand history. Drain water will be tempered by the fill valve.
- H. Humidifier shall interface with the existing DDC system and display input and output circuit status.
- I. The humidifier shall perform self diagnostics. Unit will shut down the tank (current to electrodes) to prevent unsafe operation and display cause of failure. Cause of failure shall include drain system malfunction, fill system malfunction and over current malfunction.
- J. Humidifier shall incorporate a high-water switch.
- K. A digital display shall be located on the humidifier to indicate amperage draw, humidity percentage demand, and provide diagnostic.
- L. An air gap to prevent backflow of fill water shall be part of the humidifier.
- M. Humidifier shall discharge steam vapor directly into the room area by using a fan distribution system included as part of the humidifier.
- N. Humidifier shall be able to work with the following common control signals 2-10 Vdc, 4-20 milliamp and on/off control (SPST relay).
- O. Controls:
  - 1. A solenoid fill valve and an automatic drain valve to maintain the tank water level and allow for routine flushing of the tank.
  - 2. Provide an outlet drain cooler and controls to cool the drain and or overflow water to 140 degrees, maximum.
  - 3. A programmable controller with manual, field-adjustable timer programs to control the drain cycle for flush duration and interval.
  - 4. Provide a three-probe water level controller.
  - 5. Provide an electronic controller to modulate the steam control valve(s) for humidification capacity control.

6. Provide an interface to the building DDC system to allow for monitoring of the steam generator controls.
7. Provide a disconnect switch by the manufacturer.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine submittal arrangements and conditions for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before humidifier installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 INSTALLATION

- A. Install humidifier electric to steam generator with the required clearance for service and maintenance.
- B. Seal humidifier penetrations.
- C. Install humidifier manifold piping as required for proper operations and in accordance with the humidifier manufacturer recommendations.

#### 3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
  1. Install piping adjacent to humidifiers to allow service and maintenance.
  2. Install shutoff valve, strainer, backflow preventer, and union in humidifier makeup line.
- B. Install electrical devices and piping specialties furnished by manufacturer but not factory mounted.
- C. Install piping from safety relief valves to nearest floor drain.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

#### 3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.

- B. Perform tests and inspections and prepare test reports.
    - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
  - C. Tests and Inspections:
    - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
    - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
    - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
  - D. Remove and replace malfunctioning units and retest as specified above.
- 3.5 DEMONSTRATION
- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain humidifiers. Refer to Division 01 Section "Demonstration and Training."

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**INTERIOR SIGNAGE SCHEDULE --- ATTIC**

[illegible]

**VA BUTLER HEALTHCARE --- RENOVATE BUILDING 2 --- PROJECT NO. 529-12-107**

**INTERIOR SIGNAGE SCHEDULE --- BASEMENT**

SIGN TYPE	COPY LINE	MESSAGE	NUMBER OF EXISTING SIGN TO BE REUSED	LOCATION	NOTES
A2	1	<b>B001</b>	1142		Revise Copy Line 1
	2	<b>Supply Storage</b>			Revise Copy Line 2
A2	1	<b>B002</b>	1074		Revise Copy Line 1
	2	<b>Tray Assembly</b>			Revise Copy Line 2
A2	1	<b>B003</b>	1123		Revise Copy Line 1
	2	<b>Dietary Office</b>			Revise Copy Line 2
A2	1	<b>B005</b>	1139		Revise Copy Line 1
	2	<b>Mechanical</b>			
A2	1	<b>B006</b>	1166		Revise Copy Line 1
	2	<b>Mechanical</b>			
A2	1	<b>B007</b>	1077		Revise Copy Line 1
	2	<b>Cart Staging</b>			Revise Copy Line 2
	1	<b>B008</b>			Revise Copy Line 1
A2	2	<b>Dish Wash</b>	1112		Revise Copy Line 2
	3				Revise Copy Line 3
A9	1	<b>B009</b>	1143	Electrical Room	Revise Copy Line 1
	1	<b>B011</b>			Revise Copy Line 1
A3	2	<b>(Symbols)</b>	1141		(Female / Male / Accessible)
	3	<b>Restroom</b>			
A2	1	<b>B012</b>			New Sign
	2	<b>Housekeeping</b>			
A9	1	<b>B013</b>	1144	Corridor	Revise Copy Line 1
A9	1	<b>B014</b>	1156	Service Tunnel	
A2	1	<b>B015</b>			New Sign
	2	<b>Contaminated Waste</b>			
A2	1	<b>B016</b>			New Sign
	2	<b>Trash Collection</b>			
A2	1	<b>B017</b>			New Sign
	2	<b>Can Wash</b>			
A2	1	<b>B018</b>	1155	Dock Staging	Revise Copy Line 1
A2	1	<b>B019</b>			New Sign
	2	<b>Kitchen Prep</b>			
A9	1	<b>B020</b>	1158	Freezer	Revise Copy Line 1
A9	1	<b>B021</b>	1163	Cooler	Revise Copy Line 1
A9	1	<b>B022</b>	1165	Cart Cooler	Revise Copy Line 1
A1	1	<b>B023</b>	1102B		Revise Copy Line 1
	2	<b>Cook</b>			Revise Copy Line 2
A2	1	<b>B024</b>	1109		Revise Copy Line 1
	2	<b>Subsistence Storage</b>			Revise Copy Line 2
A9	1	<b>B025</b>	1157	New Service Tunnel	



VA BUTLER HEALTHCARE --- RENOVATE BUILDING 2 --- PROJECT NO. 529-12-107
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INTERIOR SIGNAGE SCHEDULE --- BASEMENT
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**VA BUTLER HEALTHCARE --- RENOVATE BUILDING 2 --- PROJECT NO. 529-12-107**

**INTERIOR SIGNAGE SCHEDULE --- FIRST FLOOR**

SIGN TYPE	COPY LINE	MESSAGE	NUMBER OF EXISTING SIGN TO BE REUSED	LOCATION	NOTES
A9	1	100A	Exist. To Remain	Lobby	Revise Copy Line 1
A9	1	100B	Exist. To Remain	Corridor	Revise Copy Line 1
A9	1	100C	Exist. To Remain	Vestibule	Revise Copy Line 1
	1	101			Revise Copy Line 1
A1	2	Nursing CLC	Exist. To Remain		
	3	Support			
A1	1	102	Exist. To Remain		Revise Copy Line 1
	2	(Office)			
A2	1	TC103	Exist. To Remain		Revise Copy Line 1
	2	Telecom			
A2	1	104	1080	Electrical/ICRA Cart	Revise Copy Line 1
A1	1	105	1101		Revise Copy Line 1
	2	Storage			
A2	1	106			New Sign
	2	Vending			
A9	1	107	1081	Seating Area	Revise Copy Line 1
A1	1	108	1098		Revise Copy Line 1
	2	(Office)			Revise Copy Line 2
	1	109			Revise Copy Line 1
A1	2	Soiled	1100		Revise Copy Line 2
	3	Linen			Revise Copy Line 3
	1	110			Revise Copy Line 1
A1	2	Clean	1051		Revise Copy Line 2
	3	Linen			Revise Copy Line 3
A2	1	111	1113		Revise Copy Line 1
	2	Exam - 1			Revise Copy Line 2
A2	1	112	1114		Revise Copy Line 1
	2	Exam - 2			Revise Copy Line 2
	1	113			Revise Copy Line 1
A1	2	Chaplain	1122		Revise Copy Line 2
	3				Revise Copy Line 3
	1	114			Revise Copy Line 1
A1	2	Chapel	1087		Revise Copy Line 2
	3				Revise Copy Line 3
	1	115			Revise Copy Line 1
A1	2	Chaplain	1088		Revise Copy Line 2
	3				Revise Copy Line 3
	1	116			Revise Copy Line 1
A1	2	Psychologist	1041		Revise Copy Line 2
	3				Revise Copy Line 3

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INTERIOR SIGNAGE SCHEDULE --- FIRST FLOOR					
SIGN TYPE	COPY LINE	MESSAGE	NUMBER OF EXISTING SIGN TO BE REUSED	LOCATION	NOTES
A3	1	117	1099		Revise Copy Line 1
	2	(Symbols)			(Male / Accessible)
	3	Men			Revise Copy Line 3
A3	1	118	1115		Revise Copy Line 1
	2	(Symbol)			(Female / Accessible)
	3	Women			Revise Copy Line 3
A1	1	119	1042		Revise Copy Line 1
	2	Police			Revise Copy Line 2
	3				Revise Copy Line 3
A9	1	120	Exist. To Remain		
A2	1	122	Exist. To Remain		Revise Copy Line 1
	2	Housekeeping			
A1	1	123	Exist. To Remain		Revise Copy Line 1
	2	Storage			
A1	1	124	Exist. To Remain		Revise Copy Line 1
	2	Nurse			Revise Copy Line 2
	3				Revise Copy Line 3
A3	1	125	Exist. To Remain		Revise Copy Line 1
	2	(Symbols)			(Unisex)
	3	Restroom			
A1	1	126	Exist. To Remain		Revise Copy Line 1
	2	ADHC			
	3				
A1	1	127	Exist. To Remain		Revise Copy Line 1
	2	ADHC			
	3				
A3	1	128	Exist. To Remain		Revise Copy Line 1
	2	(Symbols)			(UNISEX)
	3	STAFF			
B4	1		1106	Elevator	
	2	ELEVATOR			
	3	In Case of Fire			
	4	Do Not Use Elevator			
	5	USE STAIRS			
	6	(Fire/Stair Symbol)			
B1	1		1085	Stair A	
	2	EXIT			
	3	(Stair Symbol)			
	4	Stair A			Revise Copy Line 4
	5	Keep Door Closed			

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## INTERIOR SIGNAGE SCHEDULE --- FIRST FLOOR

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**VA BUTLER HEALTHCARE --- RENOVATE BUILDING 2 --- PROJECT NO. 157-12-107**

**INTERIOR SIGNAGE SCHEDULE --- SECOND FLOOR**

SIGN TYPE	COPY LINE	MESSAGE	NUMBER OF EXISTING TO BE REUSED	LOCATION	NOTES
A9	1	200	Exist. To Remain	Corridor	
A1	1	201	1073		Revise Copy Line 1
	2	Nurse			Revise Copy Line 2
	1	202			Revise Copy Line 1
A1	2	Nurse	1072		Revise Copy Line 2
	3				Revise Copy Line 3
	1	203			Revise Copy Line 1
A1	2	Nurse	1075		Revise Copy Line 2
	3				Revise Copy Line 3
A1	1	204			Revise Copy Line 1
	2	SPS	1057		Revise Copy Line 2
	3	Wash Down			Revise Copy Line 3
A1	1	205			New Sign
	2	SPS			
A1	1	206			New Sign
	2	PYXIS			
A2	1	207			New Sign
	2	Fire Alarm			
	1	208			Revise Copy Line 1
A1	2	EMS	1047		Revise Copy Line 2
	3	Sewing &			Revise Copy Line 3
	4	Uniform			Revise Copy Line 4
	5				Revise Copy Line 5
	1	209			
A2	2	Equipment			New Sign
	3	Wash			
	1	210			
A1	2	Kitchen	1053		Revise Copy Line 2
	3	Supervisor			Revise Copy Line 3
	4				Revise Copy Line 4
A1	1	211			New Sign
	2	EMS			
A2	1	212			
	2	EMS			New Sign
	3	Equipment			
A2	1	213	1111		Revise Copy Line 1
	2	Housekeeping			
	1	214			Revise Copy Line 1
A5	2	Wheelchair	1162		
	3	Repair			

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**INTERIOR SIGNAGE SCHEDULE --- SECOND FLOOR**

SIGN TYPE	COPY LINE	MESSAGE	NUMBER OF EXISTING TO BE REUSED	LOCATION	NOTES
A1	1	215			
	2	EMS			New Sign
	3	Breakroom			
A1	1	216			New Sign
	2	BioMed			
	1	217			Revise Copy Line 1
A3	2	(Symbols)	1090		(Female / Accessible)
	3	Women			Revise Copy Line 3
	1	218			Revise Copy Line 1
A3	2	(Symbols)	1082		(Male / Accessible)
	3	Men			Revise Copy Line 3
	1	219			
A1	2	Portable	1083		Revise Copy Line 2
	3	X-Ray			Revise Copy Line 3
	4	Storage			Revise Copy Line 4
	1	220			Revise Copy Line 1
A1	2	Administrative	1084		Revise Copy Line 2
	3	Assistant			Revise Copy Line 3
	4	Food Service			Revise Copy Line 4
	1	221			Revise Copy Line 1
A1	2	Director	1078		Revise Copy Line 2
	3	Food Service			Revise Copy Line 3
A2	1	222			
	2	MIT Cart			New Sign
	3	Storage			
A9	1	223			New Sign
A9	1	224			New Sign
A9	3	225			New Sign
A2	1	Nurse			New Sign
	2	Storage			
	1	226			
A1	2	Respiratory			New Sign
	3	Therapy			
	1	227			
A3	2	(Symbols)			(UNI / Accessible)
	3	RESTROOM			
A1	1	228			New Sign
	2	M. O. D.			
A1	1	229	1059		Revise Copy Line 1
	2	Nurse			Revise Copy Line 2

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## INTERIOR SIGNAGE SCHEDULE --- SECOND FLOOR

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