

SECTION 04 20 00

UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.
- D. Color, texture and composition of masonry units: Match existing.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 300 mm by 300 mm (12 inches by 12 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 2. Concrete masonry units, when exposed in finish work.
 - 3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample installation in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
 - 1. Use masonry units from random cubes of units delivered on site.
 - 2. Include reinforcing, ties, and anchors.

- B. Use sample installation approved by Resident Engineer for standard of workmanship of new masonry work.
- C. Use sample installation area to test cleaning methods.

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C62-05.....Building Brick (Solid Masonry Units Made From Clay or Shale)
 - C67-07.....Sampling and Testing Brick and Structural Clay Tile
 - C216-07.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
 - C476-02.....Standard Specification for Grout for Masonry
 - F1667-05.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
 - All Weather Masonry Construction Manual, 2000.
- D. Brick Industry Association - Technical Notes on Brick Construction (BIA):
 - 11-1986.....Guide Specifications for Brick Masonry, Part I
 - 11A-1988.....Guide Specifications for Brick Masonry, Part II
 - 11B-1988.....Guide Specifications for Brick Masonry, Part III Execution
 - 11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
 - 11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued
- E. Masonry Standards Joint Committee; Specifications for Masonry Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

PART 2 - PRODUCTS

2.1 BRICK

- A. Face Brick:
 - 1. ASTM C216, Grade SW, Type FBS.
 - 2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.

3. Size:

a. Match existing bricks.

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight.

2. Sizes: 8" x 8" x 16".

3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

2.3 PREFORMED COMPRESSIBLE JOINT FILLER

A. Thickness and depth to fill the joint as specified.

B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.

C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.4 ACCESSORIES

A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.

B. Box Board:

1. Mineral Fiber Board: ASTM C612, Class 1.

2. 25 mm (1 inch) thickness.

3. Other spacing material having similar characteristics may be used subject to the Resident Engineer's approval.

C. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry used.

2. Acid cleaners are not acceptable.

3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

D. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.

2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.

3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Wall Openings:
 1. If items are not available when walls are built, prepare openings for subsequent installation.
- C. Tooling Joints:
 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 4. Tool Exposed interior joints in finish work concave unless specified otherwise.

D. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

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E. Wetting and Wetting Test:

1. Test and wet brick or clay tile in accordance with BIA 11B.
2. Do not wet concrete masonry units or glazed structural facing tile before laying.

F. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

G. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

H. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

3.4 BRICK EXPANSION AND CONTROL JOINTS.

A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.

B. Keep joint free of mortar and other debris.

C. Where joints occur in masonry walls.

1. Install preformed compressible joint filler in brick wythe.
2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
3. Install filler, backer rod, and sealant on exposed faces.

D. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.

E. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 BRICKWORK

A. Lay clay brick in accordance with BIA Technical Note 11 series.

B. Laying:

1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
2. Maintain bond pattern throughout.

3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Solid Exterior Walls:

1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with nominal thick face brick.
2. Construct solid brick jambs not less than 20 mm (.8 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not use full bonding headers.
4. Parging:
 - a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
 - b. Make parging continuous over backup, and extend 150 mm (six inches) onto adjacent concrete or masonry.
 - c. Parge, with mortar, the ends and backs for recesses in exterior walls to a thickness of 13 mm (1/2 inch).
 - d. Parge with mortar to true even surface the inside surface of exterior walls to receive insulation.

3.6 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

D. Structural Brick Units:

1. Clean as recommended brick manufacturer. Protect light colored mortar joints from discoloration during cleaning.
2. Prepare schedule of test locations.

3.7 WATER PENETRATION TESTING

- A. Seven days before plastering or painting, in the presence of Resident Engineer, test solid exterior masonry walls for water penetration.
- B. Direct water on masonry for a period of one hour at a time when wind velocity is less than five miles per hour.
- C. Should moisture appear on inside of walls tested, make additional tests at other areas as directed by Resident Engineer.
- D. Correct the areas showing moisture on inside of walls, and repeat test at repaired areas, to insure that moisture penetration has been stopped.
- E. Make water test at following locations: TBD

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