

SECTION 23 37 00  
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
  - 1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society of Civil Engineers (ASCE):
  - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
  - A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23  
05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all drawings and details and provide all mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Diffusers: Suitable for surface mounting or duct mounting as indicated, off-white finish, square or round neck connection as shown on the drawings.
2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.
  - a. Margin Frame: Flat, 20 mm (3/4 inch) wide.
  - b. Bars: Minimum 5 mm (3/16 inch) wide by 20 mm (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 3 mm (1/8 inch) on center. Reinforce bars on 450 mm (18 inch) center for sidewall units and on 150 mm (6 inch) center for units installed in floor or sills.
  - c. Provide opposed blade damper and equalizing or control grid where shown.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for duct mounted units.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Door Grilles: Are furnished with the doors.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

#### 3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

#### 3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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