

SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

- A. Mortar used in Section:
 - 1. Section 04 20 00, UNIT MASONRY.
 - 2. Section 04 05 16, MASONRY GROUTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Testing laboratory's facilities and qualifications of its technical personnel.
 - 2. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Mortar cement.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
- C. Laboratory Test Reports:
 - 1. Mortar, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
 - 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

C40-04.....	Organic Impurities in Fine Aggregates for Concrete
C91-05.....	Masonry Cement
C109-07.....	Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-04.....	Aggregate for Masonry Mortar
C150-05.....	Portland Cement
C207-06.....	Hydrated Lime for Masonry Purposes
C270-07.....	Mortar for Unit Masonry
C307-03.....	Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00/R05.....	Bond Strength of Chemical-Resistant Mortars
C348-02.....	Flexural Strength of Hydraulic Cement Mortars
C595-08.....	Blended Hydraulic Cement
C780-07.....	Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-05.....	Pigments for Integrally Colored Concrete
C1329-05.....	Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

- A. ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

- A. ASTM C144 2.3 BLENDED HYDRAULIC CEMENT
ASTM C595, Type IS, IP.

2.3 MASONRY CEMENT

- A. ASTM C91. Type N, S, or M.
Use white masonry cement whenever white mortar is specified.

2.4 MORTAR CEMENT

- A. ASTM C1329, Type N, S or M.

2.5 PORTLAND CEMENT

- A. ASTM C150, Type I.
Use white Portland cement wherever white mortar is specified.

2.6 WATER

- A. Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.7 POINTING MORTAR

- A. Pointing Mortar for Glazed Structural Facing Tile:

1. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.

2.8 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
 1. Do not use mortar admixtures, unless approved by Contracting Officer's Technical Representative (COTR).
 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 3. Do not use antifreeze compounds.

2.9 HIGH BOND MORTAR

- A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.
- B. Mortar properties when tested in accordance with referenced specifications.
 1. Compressive Strength, ASTM C109: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.
 2. Tensile Strength, ASTM C307: 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.
 3. Flexural Strength, ASTM C348: Minimum 6067 kPa (880 psi), using flexural bar.
 4. Bond Strength, ASTM C321: Minimum 2965 kPa (430 psi), using crossed brick.

PART 3 - EXECUTION

3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 1. Re-tempered by adding water to restore to proper consistency and workability.
 2. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:

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08-08M

1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

- A. Use Type N mortar for masonry work, except as otherwise specified.

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