

# VA Master Specifications



Prepared For

## **Renovate Mansion House**

Perry Point VAMC, MD

Contract No. VA 245-C-0529

Project No. 512A5-10-335

Submittal Date: 22 October 2012

FINAL Submittal

**Revised 14 June 2013**

DEPARTMENT OF VETERANS AFFAIRS  
Mansion

TABLE OF CONTENTS  
Section 00 01 10

|             | <b>DIVISION 00 - SPECIAL SECTIONS</b>                 | <b>DATE</b> |
|-------------|---|-------------|
| 00 01 15    | List of Drawing Sheets                                |             |
|             | <b>DIVISION 01 - GENERAL REQUIREMENTS</b>             |             |
| 01 00 00    | General Requirements                                  |             |
| 01 10 10    | Special Processes for Historical Preservation         |             |
| 01 32 16.15 | Project Schedules (Small Projects - Design/Bid/Build) | 04-10       |
| 01 33 23    | Shop Drawings, Product Data, and Samples              |             |
| 01 42 19    | Reference Standards                                   |             |
| 01 57 19    | Temporary Environmental Controls                      |             |
| 01 74 19    | Construction Waste Management                         |             |
| 01 81 11    | Sustainable Design Requirements                       |             |
| 01 91 00    | General Commissioning Requirements                    |             |
|             | <b>DIVISION 02 - EXISTING CONDITIONS</b>              |             |
| 02 41 00    | Demolition  | 11-08       |
| 02 82 11    | Traditional Asbestos Abatement                        | 07-11       |
| 02 83 33.13 | Lead-Based Paint Removal and Disposal                 | 08-11       |
|             | <b>DIVISION 04 - MASONRY</b>                          |             |
| 04 05 13    | Masonry Mortaring                                     | 08-08       |
| 04 05 16    | Masonry Grouting                                      |             |
| 04 05 31    | Masonry Tuck Pointing                                 | 10-08       |
| 04 20 00    | Unit Masonry  | 08-08       |
|             | <b>DIVISION 05 - METALS</b>                           |             |
| 05 50 00    | Metal Fabrications                                    | 10-07       |
|             | <b>DIVISION 06 - WOOD, PLASTICS AND COMPOSITES</b>    |             |
| 06 10 00    | Rough Carpentry                                       | 10-07       |
| 06 16 63    | Cementitious Sheathing                                | 10-07       |
| 06 20 00    | Finish Carpentry                                      | 05-10       |
| 06 30 00    | Repair for Deterioration and Decay in Wood Members    |             |
|             | <b>DIVISION 07 - THERMAL AND MOISTURE PROTECTION</b>  |             |
| 07 21 13    | Thermal Insulation                                    | 03-09       |
| 07 31 13    | Wood Shingles   |             |
| 07 60 00    | Flashing and Sheet Metal                              | 10-10       |
| 07 61 10    | Sheet Metal Roofing                                   |             |
| 07 71 40    | Gutters and Downspouts                                |             |
| 07 92 00    | Joint Sealants  | 02-11       |

|          |  |       |
|----------|--|-------|
|          |  |       |
|          | <b>DIVISION 08 - OPENINGS</b>                |       |
|          |  |       |
| 08 11 13 | Hollow Metal Doors and Frames                | 02-09 |
| 08 14 00 | Interior Wood Doors                          | 01-10 |
| 08 50 00 | Restoration of Historic Wood Doors & Windows |       |
| 08 51 23 | Steel Windows                                | 10-07 |
| 08 71 00 | Door Hardware                                | 02-11 |
| 08 80 00 | Glazing                                      | 12-10 |
| 08 90 00 | Louvers and Vents                            | 01-08 |
|          |  |       |
|          |  |       |
|          | <b>DIVISION 09 - FINISHES</b>                |       |
|          |  |       |
| 09 20 00 | Plaster Patching and Repair                  |       |
| 09 23 00 | Gypsum Plastering                            | 02-08 |
| 09 24 00 | Portland Cement Plastering                   | 02-08 |
| 09 26 00 | Veneer Plastering                            | 02-08 |
| 09 29 00 | Gypsum Board                                 |       |
| 09 30 13 | Ceramic Tile                                 |       |
| 09 68 00 | Carpeting                                    | 08-08 |
| 09 91 00 | Painting                                     | N/A   |
|          |  |       |
|          | <b>DIVISION 10 - SPECIALTIES</b>             |       |
|          |  |       |
| 10 21 13 | Toilet Compartments                          | 11-07 |
| 10 28 00 | Toilet, Bath, and Laundry Accessories        | 02-08 |
|          |  |       |
|          | <b>DIVISION 11 - EQUIPMENT</b>               |       |
|          |  |       |
|          | Not In Project                               |       |
|          |  |       |
|          | <b>DIVISION 12 - FURNISHINGS</b>             |       |
|          |  |       |
| 12 32 00 | Manufactured Wood Casework                   | 11-07 |
| 12 36 00 | Countertops                                  | 05-10 |
|          |  |       |
|          | <b>DIVISION 13 - SPECIAL CONSTRUCTION</b>    |       |
|          |  |       |
|          | Not In Project                               |       |
|          |  |       |
|          | <b>DIVISION 14 - CONVEYING EQUIPEMENT</b>    |       |
|          |  |       |
|          | Not In Project                               |       |
|          |  |       |
|          | <b>DIVISION 17 - BUILDING AUTOMATION</b>     |       |
|          |  |       |
| 17 00 00 | Building Automation                          |       |
|          |  |       |
|          | <b>DIVISION 21 - FIRE SUPPRESSION</b>        |       |
|          |  |       |
| 21 13 13 | Wet-Pipe Sprinkler Systems                   |       |
|          |  |       |
|          | <b>DIVISION 22 - PLUMBING</b>                |       |

|          |   |        |
|----------|---|--------|
|          |   |        |
| 22 05 11 | Common Work Results for Plumbing  | 04-04  |
| 22 05 23 | General-Duty Valves for Plumbing Piping                                     | 12-09  |
| 22 07 11 | Plumbing Insulation   | 05-11  |
| 22 13 00 | Facility Sanitary and Vent Piping   | 12-09  |
| 22 33 00 | Electric Domestic Water Heaters   | 11-04M |
| 22 40 00 | Plumbing Fixtures   | 05-08M |
|          |   |        |
|          | <b>DIVISION 23 - HEATING, VENTILATING, AND AIR<br/>CONDITIONING (HVAC)</b>  |        |
|          |   |        |
| 23 05 11 | Common Work Results for HVAC  |        |
| 23 05 12 | General Motor Requirements for HVAC Equipment                               |        |
| 23 05 41 | Noise and Vibration Control for HVAC Piping and<br>Equipment                | 11-10  |
| 23 05 93 | Testing, Adjusting, and Balancing for HVAC                                  | 11-10  |
| 23 07 11 | HVAC and Boiler Plant Insulation  | 11-10  |
| 23 08 00 | Commissioning of HVAC Systems   | 05-11  |
| 23 09 23 | Direct-Digital Control System for HVAC                                      | 05-11  |
| 23 21 13 | Hydronic Piping   | 07-10  |
| 23 21 23 | Hydronic Pumps  | 04-11  |
| 23 31 00 | HVAC Ducts and Casings  | 03-10  |
| 23 34 00 | HVAC Fans   | 02-10  |
| 23 37 00 | Air Outlets and Inlets  | 04-11  |
| 23 81 46 | Water-Source Unitary Heat Pumps   | 11-09  |
|          |   |        |
|          | <b>DIVISION 26 - ELECTRICAL</b>   |        |
|          |   |        |
| 26 05 11 | Requirements for Electrical Installations                                   |        |
| 26 05 21 | Low-Voltage Electrical Power Conductors and Cables<br>(600 Volts and Below) |        |
| 26 05 26 | Grounding and Bonding for Electrical Systems                                | 04-09  |
| 26 05 33 | Raceway and Boxes for Electrical Systems                                    | 12-05  |
| 26 27 26 | Wiring Devices  | 10-06  |
| 26 29 11 | Motor Starters  | 12-05  |
| 26 51 00 | Interior Lighting   | 04-09  |
|          |   |        |
|          | <b>DIVISION 27 - COMMUNICATIONS</b>   |        |
|          |   |        |
| 27 05 11 | Requirements for Communications Installations                               | 11-09  |
| 27 05 26 | Grounding and Bonding for Communications Systems                            | 10-06  |
| 27 05 33 | Raceways and Boxes for Communications Systems                               | 12-05  |
| 27 08 00 | Commissioning of Communications Systems                                     | 06-13  |
| 27 10 00 | Structured Cabling  | 12-05  |
|          |   |        |
|          | <b>DIVISION 28 - ELECTRONIC SAFETY AND SECURITY</b>                         |        |
|          |   |        |
| 28 31 00 | Fire Detection And Alarm  |        |
|          |   |        |
|          | <b>DIVISION 31 - EARTHWORK</b>  |        |
|          |   |        |
| 31 20 11 | Earth Moving (Short Form)   |        |
|          |   |        |
|          | <b>DIVISION 32 - EXTERIOR IMPROVEMENTS</b>                                  |        |
|          |   |        |
| 32 12 16 | Asphalt Paving  | 10-09  |

|          |   |  |
|----------|---|--|
| 32 90 00 | Planting                                  |  |
|          |   |  |
|          | <b>DIVISION 33 - UTILITIES</b>            |  |
|          |   |  |
| 33 71 02 | Underground Electrical Distribution       |  |
|          |   |  |
|          | <b>DIVISION 34 - TRANSPORTATION</b>       |  |
|          |   |  |
|          | Not In Project                            |  |
|          |   |  |
|          | <b>ADDENDUM - A</b>                       |  |
|          |   |  |
|          | Hazardous Building Material Survey Report |  |
|          |   |  |
|          |   |  |
|          |   |  |
|          |   |  |

DEPARTMENT OF VETERANS AFFAIRS  
Mansion

TABLE OF CONTENTS  
Section 00 01 10

|             | <b>DIVISION 00 - SPECIAL SECTIONS</b>                 | <b>DATE</b> |
|-------------|---|-------------|
| 00 01 15    | List of Drawing Sheets                                |             |
|             | <b>DIVISION 01 - GENERAL REQUIREMENTS</b>             |             |
| 01 00 00    | General Requirements                                  |             |
| 01 10 10    | Special Processes for Historical Preservation         |             |
| 01 32 16.15 | Project Schedules (Small Projects - Design/Bid/Build) | 04-10       |
| 01 33 23    | Shop Drawings, Product Data, and Samples              |             |
| 01 42 19    | Reference Standards                                   |             |
| 01 57 19    | Temporary Environmental Controls                      |             |
| 01 74 19    | Construction Waste Management                         |             |
| 01 81 11    | Sustainable Design Requirements                       |             |
|             | <b>DIVISION 02 - EXISTING CONDITIONS</b>              |             |
| 02 41 00    | Demolition  | 11-08       |
| 02 82 11    | Traditional Asbestos Abatement                        | 07-11       |
| 02 83 33.13 | Lead-Based Paint Removal and Disposal                 | 08-11       |
|             | <b>DIVISION 04 - MASONRY</b>                          |             |
| 04 05 13    | Masonry Mortaring                                     | 08-08       |
| 04 05 16    | Masonry Grouting                                      |             |
| 04 05 31    | Masonry Tuck Pointing                                 | 10-08       |
| 04 20 00    | Unit Masonry  | 08-08       |
|             | <b>DIVISION 05 - METALS</b>                           |             |
| 05 50 00    | Metal Fabrications                                    | 10-07       |
|             | <b>DIVISION 06 - WOOD, PLASTICS AND COMPOSITES</b>    |             |
| 06 10 00    | Rough Carpentry                                       | 10-07       |
| 06 16 63    | Cementitious Sheathing                                | 10-07       |
| 06 20 00    | Finish Carpentry                                      | 05-10       |
| 06 30 00    | Repair for Deterioration and Decay in Wood Members    |             |
|             | <b>DIVISION 07 - THERMAL AND MOISTURE PROTECTION</b>  |             |
| 07 21 13    | Thermal Insulation                                    | 03-09       |
| 07 31 13    | Wood Shingles   |             |
| 07 60 00    | Flashing and Sheet Metal                              | 10-10       |
| 07 61 10    | Sheet Metal Roofing                                   |             |
| 07 71 40    | Gutters and Downspouts                                |             |
| 07 92 00    | Joint Sealants  | 02-11       |

|          |  |       |
|----------|--|-------|
|          | <b>DIVISION 08 - OPENINGS</b>                |       |
|          |  |       |
| 08 11 13 | Hollow Metal Doors and Frames                | 02-09 |
| 08 14 00 | Interior Wood Doors                          | 01-10 |
| 08 50 00 | Restoration of Historic Wood Doors & Windows |       |
| 08 51 23 | Steel Windows                                | 10-07 |
| 08 71 00 | Door Hardware                                | 02-11 |
| 08 80 00 | Glazing                                      | 12-10 |
| 08 90 00 | Louvers and Vents                            | 01-08 |
|          |  |       |
|          |  |       |
|          | <b>DIVISION 09 - FINISHES</b>                |       |
|          |  |       |
| 09 20 00 | Plaster Patching and Repair                  |       |
| 09 23 00 | Gypsum Plastering                            | 02-08 |
| 09 24 00 | Portland Cement Plastering                   | 02-08 |
| 09 26 00 | Veneer Plastering                            | 02-08 |
| 09 29 00 | Gypsum Board                                 |       |
| 09 68 00 | Carpeting                                    | 08-08 |
| 09 91 00 | Painting                                     | N/A   |
|          |  |       |
|          | <b>DIVISION 10 - SPECIALTIES</b>             |       |
|          |  |       |
| 10 21 13 | Toilet Compartments                          | 11-07 |
| 10 28 00 | Toilet, Bath, and Laundry Accessories        | 02-08 |
|          |  |       |
|          | <b>DIVISION 11 - EQUIPMENT</b>               |       |
|          |  |       |
|          | Not In Project                               |       |
|          |  |       |
|          | <b>DIVISION 12 - FURNISHINGS</b>             |       |
|          |  |       |
| 12 32 00 | Manufactured Wood Casework                   | 11-07 |
| 12 36 00 | Countertops                                  | 05-10 |
|          |  |       |
|          | <b>DIVISION 13 - SPECIAL CONSTRUCTION</b>    |       |
|          |  |       |
|          | Not In Project                               |       |
|          |  |       |
|          | <b>DIVISION 14 - CONVEYING EQUIPEMENT</b>    |       |
|          |  |       |
|          | Not In Project                               |       |
|          |  |       |
|          | <b>DIVISION 17 - BUILDING AUTOMATION</b>     |       |
|          |  |       |
| 17 00 00 | Building Automation                          |       |
|          |  |       |
|          | <b>DIVISION 21 - FIRE SUPPRESSION</b>        |       |
|          |  |       |
| 21 13 13 | Wet-Pipe Sprinkler Systems                   |       |
|          |  |       |
|          | <b>DIVISION 22 - PLUMBING</b>                |       |
|          |  |       |
| 22 05 11 | Common Work Results for Plumbing             | 04-04 |

|          |   |        |
|----------|---|--------|
| 22 05 23 | General-Duty Valves for Plumbing Piping                                     | 12-09  |
| 22 07 11 | Plumbing Insulation   | 05-11  |
| 22 13 00 | Facility Sanitary and Vent Piping   | 12-09  |
| 22 33 00 | Electric Domestic Water Heaters   | 11-04M |
| 22 40 00 | Plumbing Fixtures   | 05-08M |
|          |   |        |
|          |   |        |
|          | <b>DIVISION 23 - HEATING, VENTILATING, AND AIR<br/>CONDITIONING (HVAC)</b>  |        |
|          |   |        |
| 23 05 11 | Common Work Results for HVAC  |        |
| 23 05 12 | General Motor Requirements for HVAC Equipment                               |        |
| 23 05 41 | Noise and Vibration Control for HVAC Piping and<br>Equipment                | 11-10  |
| 23 05 93 | Testing, Adjusting, and Balancing for HVAC                                  | 11-10  |
| 23 07 11 | HVAC and Boiler Plant Insulation  | 11-10  |
| 23 08 00 | Commissioning of HVAC Systems   | 05-11  |
| 23 09 23 | Direct-Digital Control System for HVAC                                      | 05-11  |
| 23 21 13 | Hydronic Piping   | 07-10  |
| 23 21 23 | Hydronic Pumps  | 04-11  |
| 23 31 00 | HVAC Ducts and Casings  | 03-10  |
| 23 34 00 | HVAC Fans   | 02-10  |
| 23 37 00 | Air Outlets and Inlets  | 04-11  |
| 23 81 46 | Water-Source Unitary Heat Pumps   | 11-09  |
|          |   | 11-09  |
|          |   | 04-11  |
|          |   |        |
|          | <b>DIVISION 26 - ELECTRICAL</b>   |        |
|          |   |        |
| 26 05 11 | Requirements for Electrical Installations                                   |        |
| 26 05 21 | Low-Voltage Electrical Power Conductors and Cables<br>(600 Volts and Below) |        |
| 26 05 26 | Grounding and Bonding for Electrical Systems                                | 04-09  |
| 26 05 33 | Raceway and Boxes for Electrical Systems                                    | 12-05  |
| 26 27 26 | Wiring Devices  | 10-06  |
| 26 29 11 | Motor Starters  | 12-05  |
| 26 51 00 | Interior Lighting   | 04-09  |
|          |   | 09-10  |
|          | <b>DIVISION 27 - COMMUNICATIONS</b>   | 04-09  |
|          |   |        |
| 27 05 11 | Requirements for Communications Installations                               | 11-09  |
| 27 05 26 | Grounding and Bonding for Communications Systems                            | 10-06  |
| 27 05 33 | Raceways and Boxes for Communications Systems                               | 12-05  |
| 27 08 00 | Commissioning of Communications Systems                                     | 06-13  |
| 27 10 00 | Structured Cabling  | 12-05  |
|          |   |        |
|          | <b>DIVISION 28 - ELECTRONIC SAFETY AND SECURITY</b>                         |        |
|          |   |        |
| 28 31 00 | Fire Detection And Alarm  |        |
|          |   |        |
|          | <b>DIVISION 31 - EARTHWORK</b>  |        |
|          |   |        |
| 31 20 11 | Earth Moving (Short Form)   |        |
|          |   |        |
|          | <b>DIVISION 32 - EXTERIOR IMPROVEMENTS</b>                                  |        |



|          |   |  |
|----------|---|--|
|          |   |  |
| 32 90 00 | Planting                                  |  |
|          |   |  |
|          | <b>DIVISION 33 - UTILITIES</b>            |  |
|          |   |  |
| 33 71 02 | Underground Electrical Distribution       |  |
|          |   |  |
|          | <b>DIVISION 34 - TRANSPORTATION</b>       |  |
|          |   |  |
|          | Not In Project                            |  |
|          |   |  |
|          | <b>ADDENDUM - A</b>                       |  |
|          |   |  |
|          | Hazardous Building Material Survey Report |  |
|          |   |  |
|          |   |  |
|          |   |  |
|          |   |  |

SECTION 00 01 15  
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of  
the contract.

**GENERAL**

501-GI0.01 COVER SHEET

501-GI0.02 DRAWING LEGEND, ABBREVIATIONS & SYMBOLS

**CIVIL**

501-CD1.01 CIVIL SITE PLAN - DEMOLITION PLAN

501-CS1.01 SITE PLAN - EXISTING CONDITIONS

501-CS1.02 CIVIL SITE PLAN - NEW WORK - EROSION CONTROL PLAN

501-CS1.03 CIVIL SITE PLAN - NEW WORK - SITE CONSTRUCTION STAGING PLAN

501-CG1.01 CIVIL SITE PLAN - NEW WORK - GRADING PLAN

501-CU1.01 CIVIL SITE PLAN - NEW WORK - SITE UTILITIES

**ARCHITECTURAL**

501-AD1.01 DEMOLITION BASEMENT FLOOR PLAN

501-AD1.02 DEMOLITION FIRST FLOOR PLAN

501-AD1.03 DEMOLITION SECOND FLOOR PLAN

501-AD1.04 DEMOLITION ATTIC PLAN

501-AD1.05 DEMOLITION ROOF PLAN

501-AD1.06 DEMOLITION REFLECTED CEILING PLAN FIRST FLOOR

501-AD1.07 DEMOLITION REFLECTED CEILING PLAN SECOND FLOOR

501-AE1.01 BASEMENT FLOOR PLAN

501-AE1.02 FIRST FLOOR PLAN

501-AE1.03 SECOND FLOOR PLAN

501-AE1.04 ATTIC PLAN

501-AE1.05 ROOF PLAN

501-AE1.06 REFLECTED CEILING PLAN FIRST FLOOR  
501-AE1.07 REFLECTED CEILING PLAN SECOND FLOOR  
501-AE2.01 NORTH ELEVATION  
501-AE2.02 SOUTH ELEVATION  
501-AE2.03 EAST AND WEST ELEVATION  
501-AE2.05 PORTICO PLAN, ELEVATIONS AND DETAILS  
501-AE4.01 STAIR PLANS, SECTIONS AND DETAILS  
501-AE5.01 ROOF DETAILS  
501-AE6.01 WINDOW SCHEDULE  
501-AE6.02 DOOR SCHEDULE AND DETAILS  
501-AE6.03 FINISH SCHEDULE  
501-AF6.01 PARTITION AND TRIM DETAILS  
501-AF6.02 PORCH WINDOW WALL DETAILS  
501-AF6.03 PORCH BRACKET DETAILS  
501-IE5.01 INTERIOR ELEVATIONS MEETING ROOM, LIBRARY AND HALL  
501-IE5.02 INTERIOR ELEVATIONS FRONT HALL, DINING ROOM, AND BREAK OUT ROOM  
501-IE5.03 INTERIOR ELEVATIONS HALL ADDITION, UNISEX RESTROOM, PREP SPACE AND  
KITCHEN  
501-IE5.04 CASEWORK ELEVATIONS AND DETAILS  
501-IE5.05 INTERIOR ELEVATIONS PORCH, OFFICE #1B AND OFFICE #2B  
501-IE5.06 INTERIOR ELEVATIONS OFFICE #5B, OFFICE #7B AND HALL 2ND FLOOR  
501-IE5.07 INTERIOR ELEVATIONS MEN'S/ WOMEN'S RESTROOM, WORK SPACE 1, 2

**STRUCTURAL**

501-SD1.01 FOUNDATION PLAN - DEMOLITION  
501-SD1.02 1<sup>ST</sup> FLOOR STRUCTURAL PLAN - DEMOLITION  
501-SD1.03 2<sup>ND</sup> FLOOR DEMOLITION PLAN - DEMOLITION  
501-SD1.04 3<sup>RD</sup> FLOOR STRUCTURAL PLAN - DEMOLITION  
501-SE1.01 FOUNDATION PLAN

501-SE1.02 FIRST FLOOR FRAMING PLAN

501-SE2.01 STRUCTURAL DETAILS

**HVAC**

501-MD1.00 MECHANICAL PLAN - DEMOLITION - BASEMENT

501-MD1.01 MECHANICAL PLAN - DEMOLITION - FIRST FLOOR

501-MD1.02 MECHANICAL PLAN - DEMOLITION - SECOND FLOOR

501-MD1.03 MECHANICAL PLAN - DEMOLITION - ATTIC

501-MS1.00 MECHANICAL SITE PLAN - NEW WORK

501-ME1.00 MECHANICAL PLAN - NEW WORK - BASEMENT

501-ME1.01 MECHANICAL PLAN - NEW WORK - FIRST FLOOR

501-ME1.02 MECHANICAL PLAN - NEW WORK - SECOND FLOOR

501-ME1.03 MECHANICAL PLAN - NEW WORK - ATTIC

501-ME1.04 MECHANICAL PLAN - NEW WORK - HYDRONIC PIPING

501-ME1.05 MECHANICAL PLAN - NEW WORK - HYDRONIC PIPING

501-ME1.06 HVAC SCHEDULES

501-ME1.07 HVAC RISER DIAGRAM, DETAILS AND DOC CONTROLS

**PLUMBING**

501-PD1.00 PLUMBING PLAN - DEMOLITION - BASEMENT

501-PD1.01 PLUMBING PLAN - DEMOLITION - FIRST FLOOR

501-PD1.02 PLUMBING PLAN - DEMOLITION - SECOND FLOOR

501-PD1.03 PLUMBING PLAN - DEMOLITION - ATTIC

501-PL1.00 PLUMBING PLAN - NEW WORK - WATER/DWV - BASEMENT

501-PL1.01 PLUMBING PLAN - NEW WORK - HOT/COLD WATER - FIRST FLOOR

501-PL1.02 PLUMBING PLAN - NEW WORK - DWV - FIRST FLOOR

501-PL1.03 PLUMBING PLAN - NEW WORK - HOT/COLD WATER - SECOND FLOOR  
501-PL1.04 PLUMBING PLAN - NEW WORK - DWV - SECOND FLOOR  
501-PL1.05 PLUMBING DETAILS  
501-PL1.06 PLUMBING RISER DIAGRAM

**ELECTRICAL**

501-ES1.01 ELECTRICAL SITE PLAN - DEMOLITION AND NEW WORK  
501-ED1.01 ELECTRICAL PLAN - BASEMENT - DEMOLITION  
501-ED1.02 ELECTRICAL PLAN - FIRST FLOOR - DEMOLITION  
501-ED1.03 ELECTRICAL PLAN - SECOND FLOOR - DEMOLITION  
501-EP1.01 POWER PLAN - BASEMENT - NEW WORK  
501-EP1.02 POWER PLAN - FIRST FLOOR - NEW WORK  
501-EP1.03 POWER PLAN - SECOND FLOOR - NEW WORK  
501-EP1.04 POWER PLAN - THIRD FLOOR - NEW WORK  
501-EL1.01 LIGHTING PLAN - BASEMENT - NEW WORK  
501-EL1.02 LIGHTING PLAN - FIRST FLOOR - NEW WORK  
501-EL1.03 LIGHTING PLAN - SECOND FLOOR - NEW WORK  
501-EL1.04 LIGHTING PLAN - THIRD FLOOR - NEW WORK  
501-ET1.01 DATA/COMM PLAN - BASEMENT - NEW WORK  
501-ET1.02 DATA/COMM PLAN - FIRST FLOOR - NEW WORK  
501-ET1.03 DATA/COMM PLAN - SECOND FLOOR - NEW WORK  
501-E5.01 ELECTRICAL LEGEND, SCHEDULES, NOTES AND DETAILS  
501-E5.02 ELECTRICAL DETAILS

**FIRE PROTECTION**

501-FX1.01 FIRE PROTECTION ATTIC AND 2<sup>ND</sup> FLOOR

501-FX1.02 FIRST FLOOR FIRE PROTECTION AND BASEMENT

501-FX1.03 FIRST FLOOR FIRE PROTECTION AND BASEMENT

**FIRE ALARM**

501-FA1.01 FIRE ALARM - BASEMENT

501-FA1.02 FIRE ALARM - 1<sup>ST</sup> FLOOR

501-FA1.03 FIRE ALARM - 2<sup>ND</sup> FLOOR

501-FA1.04 FIRE ALARM - ATTIC

501-FA1.05 FIRE ALARM - RISER

and Grist Mill - Bldg. 501

SECTION 01 00 00  
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of portions of existing structures, and furnish labor and materials and perform work for Upgrade HVAC the Mansion Bldg 501 as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of BES, Inc. as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the Resident Engineer in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Resident Engineer.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that an OSHA certified "competent person" (CP) (29 CFR

and Grist Mill - Bldg. 501

1926.20(b)(2) will maintain a presence at the work site whenever the general or subcontractors are present.

G. Training:

1. All employees of general contractor or subcontractors shall have the OSHA certified Construction Safety course and /or other relevant competency training, as determined by VA CP with input from the ICRA team.
2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

A. Base Bid:

All Work in accordance with the plans and specs. The Base bid for the Mansion is five geothermal, water to water heat pumps with geothermal well field, pump, and hydronic piping.

B - 501 - Mansion \_\_\_\_\_

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to



and Grist Mill - Bldg. 501

inspection of their personal effects when entering or leaving the project site.

2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Resident Engineer for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or

and Grist Mill - Bldg. 501

- "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
  6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
  7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
  8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
    - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
    - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

#### F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

and Grist Mill - Bldg. 501

## 1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

### 1. American Society for Testing and Materials (ASTM):

E84-2009 .....Surface Burning Characteristics of Building  
Materials

### 2. National Fire Protection Association (NFPA):

10-2010 .....Standard for Portable Fire Extinguishers

30-2008 .....Flammable and Combustible Liquids Code

51B-2009 .....Standard for Fire Prevention During  
Welding, Cutting and Other Hot Work

70-2011 .....National Electrical Code

241-2009 .....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

### 3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926 .....Safety and Health Regulations for  
Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Residents Engineer for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements.

and Grist Mill - Bldg. 501

This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. Or as directed by residents engineer.

E. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C,  $\frac{3}{4}$  hour fire/smoke rated doors with self-closing devices.
2. Install temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

and Grist Mill - Bldg. 501

- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with // Resident Engineer
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Resident Engineer.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- M. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Resident Engineer. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.
- N. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Engineer.
- O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B., as well as the Fire Safety standards in Specification 01 10 10 1.4B. Coordinate with Resident

and Grist Mill - Bldg. 501

Engineer. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

- P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Resident Engineer.
- Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- S. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

#### 1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

and Grist Mill - Bldg. 501

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the Resident Engineer.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Resident Engineer where required by limited working space.
  - 1. Do not store materials and equipment in other than assigned areas.
  - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

and Grist Mill - Bldg. 501

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Resident Engineer. All such actions shall be coordinated with the Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Building No. 501 will not be occupied during performance of work.

J. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water,



and Grist Mill - Bldg. 501

steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Resident Engineer.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Resident Engineer. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
2. Contractor shall submit a request to interrupt any such services to Resident Engineer, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Resident Engineer.
5. In case of a contract construction emergency, service will be interrupted on approval of Resident Engineer. Such approval will be confirmed in writing as soon as practical.

and Grist Mill - Bldg. 501

6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the Resident Engineer.

N. Coordinate the work for this contract with other construction operations as directed by Resident Engineer. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

#### 1.8 INFECTION PREVENTION MEASURES

A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to

and Grist Mill - Bldg. 501

take corrective action immediately if the safe levels are exceeded.

B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to Resident Engineer for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

C. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by Resident Engineer. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.

2. Do not perform dust producing tasks within occupied areas without the approval of the Resident Engineer. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:

a. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work

and Grist Mill - Bldg. 501

area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- b. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior circulation areas to protect existing floors. These mats shall be changed as often as required to maintain clean work areas all times.
- c. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
- d. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
- e. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

E. Final Cleanup:

- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

and Grist Mill - Bldg. 501

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

#### 1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Resident Engineer.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

and Grist Mill - Bldg. 501

#### 1.10 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Resident Engineer. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Resident Engineer before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

#### 1.11 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the

and Grist Mill - Bldg. 501

project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Resident Engineer's review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the Resident Engineer within 15 calendar days after each completed phase and after the acceptance of the project by the Resident Engineer.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### 1.12 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Resident Engineer, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.

C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

and Grist Mill - Bldg. 501

### 1.13 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system must be given by Resident Engineer. If the equipment is not installed and maintained in accordance with the following provisions, the Resident Engineer will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary



and Grist Mill - Bldg. 501

facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

#### 1.14 TEMPORARY TOILETS

A. Use of portalet toilets - VA Resident Engineer to approve location.

#### 1.15 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

and Grist Mill - Bldg. 501

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Resident Engineer's discretion) of use of water from Medical Center's system.

#### 1.16 TESTS

A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor,

and Grist Mill - Bldg. 501

materials, equipment, instruments, and forms, to conduct and record such tests.

- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, refrigerant, hot water, controls and electricity, etc.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

#### 1.17 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Resident Engineer coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views

and Grist Mill - Bldg. 501

showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Resident Engineer and shall be considered concluded only when the Resident Engineer is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Resident Engineer, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

#### 1.18 RELOCATED EQUIPMENT

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items

and Grist Mill - Bldg. 501

indicated by symbol "R" or otherwise shown to be relocated by the Contractor.

- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Resident Engineer.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

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SECTION 01 10 10  
SPECIAL PROCESSES FOR HISTORIC PRESERVATION

PART 1 GENERAL

1.1 DESCRIPTION

- A. This Project has been designed in compliance with the Secretary of the Interior's Standards for the Treatment of Historic Properties (revised 1995), and must be completed consistent with the design.
- B. General contractor and relevant sub-contractors should have at least five years of experience working on historic buildings, or five significant historic preservation projects, and work must follow the procedures outlined in the National Park Service's Technical Preservation Briefs, which are included in their entirety by their reference here, and referred to specifically in the relevant specification sections.
- C. The contractor shall recognize that all aspects and elements of the property may potentially contribute to the historic significance of the property, and the contractor shall not be the judge of the relative significance of any feature. This judgment is entirely the responsibility of the owner. Consequently, no element shall be altered, removed, refused or taken from the premises without the approval of the owner or the owner's representative as being consistent with the requirements of the contract documents.

1.2 RELATED WORK

- A. Sections relevant to the preservation of historic elements
  - 1. Section 01 00 00, General Requirements
  - 2. Section 02 41 00, Demolition
  - 3. Section 04 05 31, Masonry Tuck Pointing
  - 4. Section 08 50 00, Restoration of Historic Wood Doors and Windows
  - 5. Section 31 20 11, Earth Moving

### 1.3 DEFINITIONS

DISASSEMBLE: Carefully take apart materials (or components) that are to be salvaged and stored.

REMOVE: Take away materials that are not to be salvaged and dispose of them in a proper and legal manner.

### 1.4 QUALITY ASSURANCE/FIRE SAFETY

A. The following safeguards shall be observed in performing hot work, such as welding, cutting, soldering, brazing, and other operations where open flames or implements utilizing heat are used.

#### B. Regulatory Requirements

1. The contractor shall ensure that operations involving the use of open-flame or electrical ARC equipment are not conducted until a GSA Form 1755; Permit for Welding, Cutting, and Burning has been completed and signed by the Project Manager each day such activity is to occur.
2. Prior to commencing operations, a positive determination shall be made if it is impractical to conduct the hot work in a shop area or outside of the building. This determination shall be made by the Client and Architect, in consultation with the Construction Project Manager.
3. Prior to operations, if hot-work is judged necessary, the job site shall be visited and suitable locations established for the portable equipment during actual operations and storage during non-working hours. The responsible supervisor for the Contractor, the Client and the Architect shall confer and decide upon such locations with the Client's decision being final in event of disagreement.
4. The Contractor shall notify the Client and the Architect of the area of operations for each day and of all subsequent changes that occur. This is necessary to assure inspection of all areas.

5. The Contractor shall notify the Client and the Architect of all locations where hot work is to be performed no later than the morning the work is to be performed.
6. Before operations commence, the Contractor shall furnish personnel to serve as a fire watch (or watches) for location(s) where hot work is to be done. (One fire watcher may observe several locations in a relatively small contiguous area if approved by the Client and Architect.) Each fire watch shall have a Contractor-furnished, suitable type, fully charged, operable fire extinguisher. The Contractor is responsible that the fire watcher knows how to operate the fire extinguisher and how to turn on a fire alarm and/or summon the fire department.
  - a. Check the opposite side of walls, floors, ceilings, or roofs before starting operations and take suitable precautions to minimize the hazard for a fire starting or communicating to the opposite side from operations.

C. COMBUSTIBLE MATERIALS

1. Hot work shall not be done in or near rooms or in areas where flammable liquids or explosive vapors are present or thought to be present. In the latter case, a combustible gas indicator (explosimeter) test shall be made to assure that the area is safe. The Contractor is responsible for arranging for such test and he shall bear such charges as may be incurred.
2. Insofar as possible, the Contractor shall remove and keep the area free from all combustibles, i.e., rubbish, paper, waste, etc., within a twenty-five (25) foot radius from operations.
3. If combustible material cannot be removed, the Contractor shall furnish fireproof blankets and cover such materials with them, insuring that no openings exist into which sparks can penetrate. At the direction of the Client, wood floors, walls, and ceiling shall be wet down thoroughly with water before, during, and after operations to afford adequate protection. NOTE: TAKE SPECIAL CARE NOT TO DAMAGE HISTORIC WOOD FABRIC DURING THIS PROCESS. CONSULT FIRE PROTECTION ENGINEER FOR TECHNICAL ADVICE AND SHPO ON HISTORIC PRESERVATION MATTERS BEFORE PERFORMING THIS WORK.



4. Where possible, the Contractor shall furnish and use baffles of metal or gypsum board to prevent the spraying of sparks, hot slag, etc., into surrounding combustible material.

D. SAFETY MEASURES

1. The Contractor shall prevent the extension of sparks and particles of hot metal through open windows, doors, holes, and cracks in floors, walls, ceilings, roofs, and the like.
2. Where cylinders of gas are used in hot work, they shall be placed a safe distance from work. The Contractor shall check hoses and equipment for deterioration, malfunction, and leaks prior to starting operations. He shall provide suitable supports to prevent accidental overturning of cylinders. All cylinder control valves shall be shut off while the equipment is unattended. Acetylene cylinders shall be in an upright position while in use with the gas pressure regulator set at 15 psi or less.
3. When hot work operations are completed or ended for the day, each location of the day's work shall be inspected by the supervisor representative of the Contractor not sooner than thirty (30) minutes after completion of operations to detect hidden or smoldering fires and to insure that proper housekeeping is maintained.
4. If any of the above safeguards are not employed, or are violated, the Client may by verbal command, followed by written notice, stop the work until compliance is obtained. Such stoppage shall not relieve the Contractor from performing his work within the contract period for the contract price.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

END OF SECTION

SECTION 01 32 16.15  
PROJECT SCHEDULES

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
  - 1. The name and address of the proposed consultant.
  - 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
  - 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

#### 1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

#### 1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting

Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents. These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
  2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

F.

#### 1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work

activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

#### 1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
  - 1. Show activities/events as:
    - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
    - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
    - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
    - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
    - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and

- immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
  3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
  4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
  5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
  2. The planned number of shifts per day.
  3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
  - 1. Actual start and/or finish dates for updated/completed activities/events.
  - 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
  - 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
  - 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
  - 5. Completion percentage for all completed and partially completed activities/events.
  - 6. Logic and duration revisions required by this section of the specifications.
  - 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the

Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.



#### 1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
  - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
  - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
  - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

#### 1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
  - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
  - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
  - 3. The schedule does not represent the actual prosecution and progress of the project.
  - 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

#### 1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question

and its relationship to other activities on the approved network diagram.

- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

- - - E N D - - -

SECTION 01 33 23  
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant

to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
  - 1. For each drawing required, submit one legible photographic paper reproducible.
  - 2. Reproducible shall be full size.
  - 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  - 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  - 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  - 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  - 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

BES Design Build, LLC

Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

2712 Bull Street  
Beaufort, SC 29902

1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.

- - - E N D - - -

SECTION 01 42 19  
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
811 Vermont Avenue, NW - Room 462  
Washington, DC 20420  
Telephone Numbers: (202) 461-8217 or (202) 461-8292  
Between 9:00 AM - 3:00 PM



1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

|      |  |
|------|--|
| AA   | Aluminum Association Inc.<br><a href="http://www.aluminum.org">http://www.aluminum.org</a>                       |
| AABC | Associated Air Balance Council<br><a href="http://www.aabchq.com">http://www.aabchq.com</a>                      |
| AAMA | American Architectural Manufacturer's Association<br><a href="http://www.aamanet.org">http://www.aamanet.org</a> |
| ACI  | American Concrete Institute<br><a href="http://www.aci-int.net">http://www.aci-int.net</a>                       |
| ACPA | American Concrete Pipe Association<br><a href="http://www.concrete-pipe.org">http://www.concrete-pipe.org</a>    |
| ADC  | Air Diffusion Council<br><a href="http://flexibleduct.org">http://flexibleduct.org</a>                           |
| AGA  | American Gas Association<br><a href="http://www.aga.org">http://www.aga.org</a>                                  |
| AGC  | Associated General Contractors of America<br><a href="http://www.agc.org">http://www.agc.org</a>                 |
| AHAM | Association of Home Appliance Manufacturers<br><a href="http://www.aham.org">http://www.aham.org</a>             |
| AISC | American Institute of Steel Construction<br><a href="http://www.aisc.org">http://www.aisc.org</a>                |
| AISI | American Iron and Steel Institute<br><a href="http://www.steel.org">http://www.steel.org</a>                     |
| AMCA | Air Movement and Control Association, Inc.<br><a href="http://www.amca.org">http://www.amca.org</a>              |
| ANSI | American National Standards Institute, Inc.<br><a href="http://www.ansi.org">http://www.ansi.org</a>             |

|        |  |
|--------|--|
| APA    | The Engineered Wood Association<br><a href="http://www.apawood.org">http://www.apawood.org</a>   |
| ARI    | Air-Conditioning and Refrigeration Institute<br><a href="http://www.ari.org">http://www.ari.org</a>  |
| ASAE   | American Society of Agricultural Engineers<br><a href="http://www.asae.org">http://www.asae.org</a>  |
| ASCE   | American Society of Civil Engineers<br><a href="http://www.asce.org">http://www.asce.org</a>   |
| ASHRAE | American Society of Heating, Refrigerating, and<br>Air-Conditioning Engineers<br><a href="http://www.ashrae.org">http://www.ashrae.org</a> |
| ASME   | American Society of Mechanical Engineers<br><a href="http://www.asme.org">http://www.asme.org</a>  |
| ASTM   | American Society for Testing and Materials<br><a href="http://www.astm.org">http://www.astm.org</a>  |
| AWI    | Architectural Woodwork Institute<br><a href="http://www.awinet.org">http://www.awinet.org</a>  |
| AWS    | American Welding Society<br><a href="http://www.aws.org">http://www.aws.org</a>  |
| AWWA   | American Water Works Association<br><a href="http://www.awwa.org">http://www.awwa.org</a>  |
| BHMA   | Builders Hardware Manufacturers Association<br><a href="http://www.buildershardware.com">http://www.buildershardware.com</a>               |
| CISCA  | Ceilings and Interior Systems Construction Association<br><a href="http://www.cisca.org">http://www.cisca.org</a>                          |
| CISPI  | Cast Iron Soil Pipe Institute<br><a href="http://www.cispi.org">http://www.cispi.org</a>   |
| CRSI   | Concrete Reinforcing Steel Institute<br><a href="http://www.crsi.org">http://www.crsi.org</a>  |
| CTI    | Cooling Technology Institute<br><a href="http://www.cti.org">http://www.cti.org</a>  |

|       |   |
|-------|---|
| DHI   | Door and Hardware Institute<br><a href="http://www.dhi.org">http://www.dhi.org</a>  |
| EPA   | Environmental Protection Agency<br><a href="http://www.epa.gov">http://www.epa.gov</a>  |
| ETL   | ETL Testing Laboratories, Inc.<br><a href="http://www.etl.com">http://www.etl.com</a>   |
| FCC   | Federal Communications Commission<br><a href="http://www.fcc.gov">http://www.fcc.gov</a>  |
| GANA  | Glass Association of North America<br><a href="http://www.cssinfo.com/info/gana.html/">http://www.cssinfo.com/info/gana.html/</a>             |
| GA    | Gypsum Association<br><a href="http://www.gypsum.org">http://www.gypsum.org</a>   |
| GSA   | General Services Administration<br><a href="http://www.gsa.gov">http://www.gsa.gov</a>  |
| HPVA  | Hardwood Plywood & Veneer Association<br><a href="http://www.hpva.org">http://www.hpva.org</a>  |
| ICBO  | International Conference of Building Officials<br><a href="http://www.icbo.org">http://www.icbo.org</a>                                       |
| ICEA  | Insulated Cable Engineers Association Inc.<br><a href="http://www.icea.net">http://www.icea.net</a>   |
| \ICAC | Institute of Clean Air Companies<br><a href="http://www.icac.com">http://www.icac.com</a>   |
| IEEE  | Institute of Electrical and Electronics Engineers<br><a href="http://www.ieee.org/">http://www.ieee.org/</a>                                  |
| IPCEA | Insulated Power Cable Engineers Association   |
| MSS   | Manufacturers Standardization Society of the Valve and Fittings<br>Industry Inc.<br><a href="http://www.mss-hq.com">http://www.mss-hq.com</a> |
| NAAMM | National Association of Architectural Metal Manufacturers<br><a href="http://www.naamm.org">http://www.naamm.org</a>                          |

NAPHCC Plumbing-Heating-Cooling Contractors Association  
<http://www.phccweb.org.org>

NBS National Bureau of Standards  
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors  
<http://www.nationboard.org>

NEC National Electric Code  
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA National Fire Protection Association  
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NSF National Sanitation Foundation  
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.portcement.org>

PPI        The Plastic Pipe Institute  
<http://www.plasticpipe.org>

RFCI       The Resilient Floor Covering Institute  
<http://www.rfci.com>

RMA        Rubber Manufacturers Association, Inc.  
<http://www.rma.org>

SCMA       Southern Cypress Manufacturers Association  
<http://www.cypressinfo.org>

SDI        Steel Door Institute  
<http://www.steeldoor.org>

IGMA       Insulating Glass Manufacturers Alliance  
<http://www.igmaonline.org>

SMACNA    Sheet Metal and Air-Conditioning Contractors  
National Association, Inc.  
<http://www.smacna.org>

SSPC       The Society for Protective Coatings  
<http://www.sspc.org>

TCA        Tile Council of America, Inc.  
<http://www.tileusa.com>

TPI        Truss Plate Institute, Inc.  
583 D'Onofrio Drive; Suite 200  
Madison, WI 53719  
(608) 833-5900

UBC        The Uniform Building Code  
See ICBO

UL         Underwriters' Laboratories Incorporated  
<http://www.ul.com>

WWPA       Western Wood Products Association  
<http://www.wwpa.org>

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SECTION 01 57 19  
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
  - 1. Adversely effect human health or welfare,
  - 2. Unfavorably alter ecological balances of importance to human life,
  - 3. Effect other species of importance to humankind, or;
  - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
  - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
  - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
  - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
  - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
  - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
  - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident Engineer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
    - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
    - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
    - d. Description of the Contractor's environmental protection personnel training program.
    - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - h. Permits, licenses, and the location of the solid waste disposal area.
  - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

#### 1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Maryland and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
  - 1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
  - 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
  - 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.



F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00p.m unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

| Time Duration of Impact Noise       | Sound Level in dB |
|-------------------------------------|-------------------|
| More than 12 minutes in any hour    | 70                |
| Less than 30 seconds of any hour    | 85                |
| Less than three minutes of any hour | 80                |
| Less than 12 minutes of any hour    | 75                |

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19  
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inserts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Not used.
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.
  - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

### 1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
  - 1. Excess or unusable construction materials.
  - 2. Packaging used for construction products.
  - 3. Poor planning and/or layout.
  - 4. Construction error.
  - 5. Over ordering.
  - 6. Weather damage.
  - 7. Contamination.
  - 8. Mishandling.
  - 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent; project goal is to be 75 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### 1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### 1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  1. Procedures to be used for debris management.
  2. Techniques to be used to minimize waste generation.
  3. Analysis of the estimated job site waste to be generated:

- a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.
    - b. Off site: Transportation means and destination. Include list of materials.
      - 1) Description of materials to be site-separated and self-hauled to designated facilities.
      - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
    - c. The names and locations of mixed debris reuse and recycling facilities or sites.
    - d. The names and locations of trash disposal landfill facilities or sites.
    - e. Documentation that the facilities or sites are approved to receive the materials.
  - C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
  - D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.
- 1.6 APPLICABLE PUBLICATIONS
- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
  - B. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction
- 1.7 RECORDS
- Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

## PART 3 - EXECUTION

### 3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

### 3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

### 3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

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SECTION 01 81 11  
SUSTAINABLE DESIGN REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

This Section describes general requirements and procedures to comply with the Guiding Principles for Leadership in High Performance and Sustainable Buildings Memorandum of Understanding incorporated in the Executive Orders 13423 and 13514; Energy Policy Act of 2005 (EPA 2005) and the Energy Independence and Security Act of 2007 (EISA 2007).

1.2 OBJECTIVES

A. To obtain acceptable Indoor Air Quality (IAQ) for the completed project and minimize the environmental impacts of the construction and operation, the Contractor during the construction phase of this project shall implement the following procedures:

1. Select products that minimize consumption of non-renewable resources consume reduced amounts of energy and minimize amounts of pollution to produce, and employ recycled and/or recyclable materials. It is the intent of this project to conform with EPA's Five Guiding Principles on environmentally preferable purchasing. The five principles are:
  - a. Include environmental considerations as part of the normal purchasing process.
  - b. Emphasize pollution prevention early in the purchasing process.
  - c. Examine multiple environmental attributes throughout a product's or service's life cycle.
  - d. Compare relevant environmental impacts when selecting products and services.
  - e. Collect and base purchasing decisions on accurate and meaningful information about environmental performance.
2. Control sources for potential IAQ pollutants by controlled selection of materials and processes used in project construction in order to attain superior IAQ.
3. Products and processes that achieve the above objectives to the extent currently possible and practical have been selected and included in these Construction Documents. The Contractor is responsible to maintain and support these objectives in developing means and methods for performing the work of this Contract and in

proposing product substitutions and/or changes to specified processes.

4. Use building practices that insure construction debris and particulates do not contaminate or enter duct work prior to system startup and turn over.

### 1.3 RELATED DOCUMENTS

- A. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT
- C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS

### 1.4 DEFINITIONS

- A. Agrifiber Products: Composite panel products derived from agricultural fiber
- B. Biobased Product: As defined in the 2002 Farm Bill, a product determined by the Secretary to be a commercial or industrial product (other than food or feed) that is composed, in whole or in significant part, of biological products or renewable domestic agricultural materials (including plant, animal, and marine materials) or forestry materials
- C. Biobased Content: The weight of the biobased material divided by the total weight of the product and expressed as a percentage by weight
- D. Certificates of Chain-of-Custody: Certificates signed by manufacturers certifying that wood used to make products has been tracked through its extraction and fabrication to ensure that it was obtained from forests certified by a specified certification program
- E. Composite Wood: A product consisting of wood fiber or other plant particles bonded together by a resin or binder
- F. Construction and Demolition Waste: Includes solid wastes, such as building materials, packaging, rubbish, debris, and rubble resulting from construction, remodeling, repair and demolition operations. A construction waste management plan is to be provided by the Contractor as defined in Section 01 74 19.
- G. Third Party Certification: Certification of levels of environmental achievement by nationally recognized sustainability rating system.
- H. Light Pollution: Light that extends beyond its source such that the additional light is wasted in an unwanted area or in an area where it inhibits view of the night sky

- I. Recycled Content Materials: Products that contain pre-consumer or post-consumer materials as all or part of their feedstock
  - J. Post-Consumer Recycled Content: The percentage by weight of constituent materials that have been recovered or otherwise diverted from the solid-waste stream after consumer use
  - K. Pre-Consumer Recycled Content: Materials that have been recovered or otherwise diverted from the solid-waste stream during the manufacturing process. Pre-consumer content must be material that would not have otherwise entered the waste stream as per Section 5 of the FTC Act, Part 260 "Guidelines for the Use of Environmental Marketing Claims": [www.ftc.gov/bcp/grnrule/guides980427](http://www.ftc.gov/bcp/grnrule/guides980427)
  - L. Regional Materials: Materials that are extracted, harvested, recovered, and manufactured within a radius of 250 miles (400 km) from the Project site
  - M. Salvaged or Reused Materials: Materials extracted from existing buildings in order to be reused in other buildings without being manufactured
  - N. Sealant: Any material that fills and seals gaps between other materials
  - O. Type 1 Finishes: Materials and finishes which have a potential for short-term levels of off gassing from chemicals inherent in their manufacturing process, or which are applied in a form requiring vehicles or carriers for spreading which release a high level of particulate matter in the process of installation and/or curing.
  - P. Type 2 Finishes: "Fuzzy" materials and finishes which are woven, fibrous, or porous in nature and tend to adsorb chemicals offgas
  - Q. Volatile Organic Compounds (VOCs): Any compound of carbon, excluding carbon monoxide, carbon dioxide, carbonic acid, metallic carbides or carbonates, and ammonium carbonate, which participates in atmospheric photochemical reactions. Compounds that have negligible photochemical reactivity, listed in EPA 40 CFR 51.100(s), are also excluded from this regulatory definition.
- 1.5 SUBMITTALS
- A. Sustainable Design Submittals:
    - 1. Measurement and Verification Systems: Provide cut sheets and manufacturer's product data for all controls systems, highlighting electrical metering and trending capability components.

2. Salvaged or Reused Materials: Provide documentation that lists each salvaged or reused material, the source or vendor of the material, the purchase price, and the replacement cost if greater than the purchase price.
3. Recycled Content: Submittals for all materials with recycled content (excluding MEP systems equipment and components) must include the following documentation:  
Type of each material or product, excluding cost of labor and equipment for installation
  - a. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the percentage of post-consumer and pre-consumer recycled content (by weight) of each material or product
  - b. An electronic spreadsheet that tabulates the Project's total materials cost and combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value) expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate, on an ongoing basis, line items for each material, including cost, pre-consumer recycled content, post-consumer recycled content, and combined recycled content value.
4. Regional Materials: Submittals for all products or materials expected to contribute to the regional calculation (excluding MEP systems equipment and components) must include the following documentation:
  - a. Cost of each material or product, excluding cost of labor and equipment for installation
  - b. Location of product manufacture and distance from point of manufacture to the Project Site
  - c. Location of point of extraction, harvest, or recovery for each raw material in each product and distance from the point of extraction, harvest, or recovery to the Project Site
  - d. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the

Project Site to the point of manufacture for each regional material

- e. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of extraction, harvest, or recovery for each regional material or product, including, at a minimum, gravel and fill, planting materials, concrete, masonry, and GWB
- f. An electronic spreadsheet that tabulates the Project's total materials cost and regional materials value, expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate on an ongoing basis, line items for each material, including cost, location of manufacture, distance from manufacturing plant to the Project Site, location of raw material extraction, and distance from extraction point to the Project Site.

5. Biobased Products:

- a. Rapidly Renewable Products: Submittals must include written documentation from the manufacturer declaring that rapidly renewable materials are made from plants harvested within a ten-year or shorter cycle and must indicate the percentage (by weight) of these rapidly renewable components contained in the candidate products, along with the costs of each of these materials, excluding labor and delivery costs.

6. Outdoor Air Delivery Monitoring: Provide manufacturer's cut sheets highlighting the installed carbon dioxide monitoring system components and sequence of controls shop drawing documentation, including CO2 differential set-points and alarm capabilities.

7. Interior Adhesives and Sealants: Submittals for all field-applied adhesives and sealants, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content.

- a. Provide manufacturers' documentation verifying all adhesives used to apply laminates, whether shop-applied or field-applied, contain no urea-formaldehyde.

8. Interior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content  
Product Data highlighting VOC content.
9. Air Filtration: Provide manufacturer's cut sheets and product data highlighting the following:
  - a. Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs) per ASHRAE HVAC Design Manual for Hospitals and Clinics.
  - b. Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed AHUs are used during construction. See above for requirements
10. Thermal Comfort Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all thermal comfort-control systems components.
11. Gypsum Wall Board: Provide manufacturer's cut sheets or product data verifying that all gypsum wallboard products are moisture and mold-resistant.
12. Fiberglass Insulation: Provide manufacturer's cut sheets or product data verifying that fiberglass batt insulation contains no urea-formaldehyde.
13. Duct Acoustical Insulation: Provide manufacturer's cut sheets or product data verifying that mechanical sound insulation materials in air distribution ducts consists of an impervious, non-porous coatings that prevent dust from accumulating in the insulating materials.
14. Green Housekeeping: Provide documentation that all cleaning products and janitorial paper products meet the VOC limits and content requirements of this specification section.
- B. Project Materials Cost Data: Provide a spreadsheet in an electronic file indicating the total cost for the Project and the total cost of building materials used for the Project, as follows:
  1. Not more than 60 days after the Preconstruction Meeting, the General Contractor shall provide to the Owner and Architect a preliminary

- schedule of materials costs for all materials used for the Project organized by specification section. Exclude labor costs and all mechanical, electrical, and plumbing (MEP) systems materials and labor costs. Include the following:
- a. Identify each reused or salvaged material, its cost, and its replacement value.  
based materials costs.
  2. Provide final versions of the above spreadsheets to the Owner and Architect not more than 14 days after Substantial Completion.
- C. Construction Waste Management: See Section 01 74 19 "Construction Waste Management" for submittal requirements.
- D. Construction Indoor Air Quality (IAQ) Management: Submittals must include the following:
1. Not more than 30 days after the Preconstruction Meeting, prepare and submit for the Architect and Owner's approval, an electronic copy of the draft Construction IAQ Management Plan in an electronic file including, but not limited to, descriptions of the following:
  2. Instruction procedures for meeting or exceeding the minimum requirements of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, 1995, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling
    - a. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage
    - b. Schedule of submission to Architect of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials
    - c. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille
    - d. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit

3. Not more than 30 days following receipt of the approved draft CIAQMP, submit an electronic copy of the approved CIAQMP in an electronic file, along with the following:
  - a. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for all filtration media to be installed at return air grilles during construction if permanently installed AHUs are used during construction.
  - b. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs).
4. Not more than 14 days after Substantial Completion provide the following:
  - a. Documentation verifying required replacement of air filtration media in all air handling units (AHUs) after the completion of construction and prior to occupancy and, if applicable, required installation of filtration during construction.
  - b. Minimum of 18 Construction photographs: Six photographs taken on three different occasions during construction of the SMACNA approaches employed, along with a brief description of each approach, documenting implementation of the IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.
  - c. A copy of the report from testing and inspecting agency documenting the results of IAQ testing, demonstrating conformance with IAQ testing procedures and requirements defined in Section 01 81 09 "Testing for Indoor Air Quality."
- E. Commissioning: See Section 01 91 00 "General Commissioning Requirements" for submittal requirements.
- F. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:
  1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 01 74 19 "Construction Waste Management."
  2. Construction IAQ Management: See details below under Section 3.2 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.



## 1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss the Construction Waste Management Plan, the required Construction Indoor Air Quality (IAQ) Management Plan, and all other Sustainable Design Requirements. The purpose of this meeting is to develop a mutual understanding of the Project's Sustainable Design Requirements and coordination of the Contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.
- B. Construction Job Conferences: The status of compliance with the Sustainable Design Requirements of these specifications will be an agenda item at all regular job meetings conducted during the course of work at the site.

## PART 2 - PRODUCTS

### 2.1 PRODUCT ENVIRONMENTAL REQUIREMENTS

- A. Elimination of CFCs AND HCFCs:
  - 1. Ozone Protection: Base building cooling equipment shall contain no refrigerants other than the following: HCFC-123, HFC-134a, HFC-245fa, HFC-407c, or HFC 410a.
  - 2. Extruded polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation shall not be manufactured with hydrochlorofluorocarbon (HCFC) blowing agents.
- B. HVAC Distribution Efficiency:
  - 1. All duct systems shall be constructed of galvanized sheet metal, aluminum, or stainless steel as deemed appropriate based on the application requirements. No fiberglass duct board shall be permitted.
  - 2. All medium- and high-pressure ductwork systems shall be pressure-tested in accordance with the current SMACNA standards.
  - 3. All ductwork shall be externally insulated. No interior duct liner shall be permitted.
  - 4. Where possible, all air terminal connections shall be hard-connected with sheet metal ductwork. If flexible ductwork is used, no flexible duct extension shall be more than six feet in length.

5. All HVAC equipment shall be isolated from the ductwork system with flexible duct connectors to minimize the transmittance of vibration.
  6. All supply and return air branch ducts shall include the appropriate style of volume damper. Air terminal devices such as grilles, registers, and diffusers shall be balanced at duct branch dampers, not at terminal face.
- C. Measurement and Verification: Install controls and monitoring devices as required by MEP divisions order to comply with International Performance Measurement & Verification Protocol (IPMVP), Volume III: Concepts and Options for Determining Energy Savings in New Construction, April 2003, Option D.
1. The IPMVP provides guidance on situation-appropriate application of measurement and verification strategies.
- D. Salvaged or Reused materials: There shall be no substitutions for specified salvaged and reused materials and products.
1. Salvaged materials: Use of salvaged materials reduces impacts of disposal and manufacturing of replacements.
- E. Recycled Content of Materials:
1. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of 30% of the cost of materials used for the Project, exclusive of all MEP equipment, labor, and delivery costs. The Contractor shall make all attempts to maximize the procurement of materials with recycled content.
    - a. e post-consumer recycled content value of a material shall be determined by dividing the weight of post-consumer recycled content by the total weight of the material and multiplying by the cost of the material.
    - b. Do not include mechanical and electrical components in the calculations.
    - c. Do not include labor and delivery costs in the calculations.
    - d. Recycled content of materials shall be defined according to the Federal Trade Commission's "Guide for the Use of Environmental Marketing Claims," 16 CFR 260.7 (e).
    - e. Utilize all on-site existing paving materials that are scheduled for demolition as granulated fill, and include the cost of this

material had it been purchased in the calculations for recycled content value.

- f. The materials in the following list must contain the minimum recycled content indicated:

| Category                  | Minimum Recycled Content |
|---------------------------|--------------------------|
| Compost/mulch             | 100% post-consumer       |
| Asphaltic Concrete Paving | 25% post-consumer        |
| Cast-in-Place Concrete    | 6% pre-consumer          |
| CMU: Gray Block           | 20% pre-consumer         |
| Steel Reinforcing Bars    | 90% combined             |
| Structural Steel Shapes   | 90% combined             |
| Steel Joists              | 75% combined             |
| Steel Deck                | 75% combined             |
| Steel Fabrications        | 60% combined             |
| Steel Studs               | 30% combined             |
| Steel Roofing             | 30% post-consumer        |
| Aluminum Fabrications     | 35% combined             |
| Rigid Insulation          | 20% pre-consumer         |
| Batt insulation           | 30% combined             |

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SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, and Division 28, series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, and Division 28 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction, and post-occupancy

phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
  2. Verify and document proper integrated performance of equipment and systems.
  3. Verify that Operations & Maintenance documentation is complete.
  4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
  5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
  6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.
- G. The Commissioning Agent, both the firm and individual designated as the Commissioning Agent, shall be certified by at least one of the following entities: the National Environmental Balancing Bureau (NEBB), the Associated Air Balance Council Commissioning Group (AABC), and the Building Commissioning Association (BCA). Certification(s) shall be valid and active. Proof of certification(s) shall be submitted to the Contracting Officer and the Resident Engineer three (3) calendar days after the Notice to Proceed.

## 1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer and the Resident Engineer.
- B. In this structure, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to

require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.

- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:
1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
  2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
  3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.
  4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that

they deem to constitute a potential contract change prior to acting on these issues.

5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

### 1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.

### 1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

### 1.5 DEFINITIONS

- A. Architect: Includes Architect identified in the Contract for Construction between the Department of Veterans Affairs and Contractor, plus consultant/design professionals responsible for design of fire suppression, plumbing, HVAC, controls for HVAC systems, electrical, communications, electronic safety and security, as well as other related systems.
- B. CxA: Commissioning Agent.
- C. Commissioning Plan: a document that is an overall plan that outlines the commissioning process, commissioning team responsibilities, schedule for commissioning activities, and commissioning documents.
- D. Commissioning Issue: a condition in the installation or function of a component, piece of equipment or system that affects the system operations, maintenance, and/or repair.
- E. Commissioning Observation: a condition in the installation or function of a component, piece of equipment or system that may not be in compliance with the Contract Documents, or may not be in compliance with the manufacturer's installation instruction, or may not be in compliance with generally accepted industry standards.
- F. Systems Functional Performance Test: a test, or tests, of the dynamic function and operation of equipment and systems using manual (direct observation) or monitoring methods. Systems Functional Performance

Testing is the dynamic testing of systems (rather than just components) under full operation (e.g., the chiller pump is tested interactively with the chiller functions to see if the pump ramps up and down to maintain the differential pressure setpoint). Systems are tested under various modes, such as during low cooling or heating loads, high loads, component failures, unoccupied, varying outside air temperatures, fire alarm, power failure, etc. The systems are run through all the control system's sequences of operation and components are verified to be responding as the sequences state. Traditional air or water test and balancing (TAB) is not Systems Functional Performance Testing, in the commissioning sense of the word. TAB's primary work is setting up the system flows and pressures as specified, while System Functional Performance Testing is verifying that the system has already been set up properly and is functioning in accordance with the Construction Documents. The Commissioning Agent develops the Systems Functional Performance Test Procedures in a sequential written form, coordinates, witnesses, and documents the actual testing. Systems Functional Performance Testing is performed by the Contractor. Systems Functional Performance Tests are performed after startups, control systems are complete and operational, TAB functions and Pre-Functional Checklists are complete.

- G. System: A system is defined as the entire set of components, equipment, and subsystems which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one component of an entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam supply, chilled water supply, refrigerant supply, hot water supply, controls and electrical service, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of the fuel supply, combustion air, controls, steam, feedwater supply, condensate return and other related components.
- H. Pre-Functional Checklist: a list of items provided by the Commissioning Agent to the Contractor that require inspection and elementary component tests conducted to verify proper installation of equipment. Pre-Functional Checklists are primarily static inspections and



procedures to prepare the equipment or system for initial operation (e.g., belt tension, oil levels OK, labels affixed, gages in place, sensors calibrated, etc.). However, some Pre-Functional Checklist items entail simple testing of the function of a component, a piece of equipment or system (such as measuring the voltage imbalance on a three-phase pump motor of a chiller system). The term "Pre-Functional" refers to before Systems Functional Performance Testing. Pre-Functional Checklists augment and are combined with the manufacturer's startup checklist and the Contractor's Quality Control checklists.

I. Seasonal Functional Performance Testing: a test or tests that are deferred until the system will experience conditions closer to their design conditions.

J. VA: Includes the Contracting Officer, Resident Engineer, or other authorized representative of the Department of Veterans Affairs.

K. TAB: Testing, Adjusting, and Balancing.

#### 1.6 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

##### 4. HVAC (Division 23)

- a. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
- b. Condensate Return Systems (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, deaerators, boiler feed pumps and motors, safeties).
- c. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
- d. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit

controller hardware and software, all sequences of operation, system accuracy and response time).

#### 1.7 COMMISSIONING TEAM

##### A. Members Appointed by Contractor:

1. Contractor: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

##### B. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. Representatives of the facility user and operation and maintenance personnel.
3. Architect and engineering design professionals.

#### 1.8 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
  1. Coordination meetings.
  2. Training in operation and maintenance of systems, subsystems, and equipment.
  3. Testing meetings.
  4. Witness and assist in Systems Functional Performance Testing.
  5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the

commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

#### 1.9 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
  - 1. Participate in commissioning coordination meetings.
  - 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
  - 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
  - 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
  - 5. Review and comment on commissioning documentation.
  - 6. Participate in meetings to coordinate Systems Functional Performance Testing.
  - 7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
  - 8. Provide information to the Commissioning Agent for developing commissioning plan.
  - 9. Participate in training sessions for VA's operation and maintenance personnel.
  - 10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test

procedures to conduct Systems Functional Performance Testing of installed systems.

#### 1.10 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.

- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
  - M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
  - N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
  - O. Prepare commissioning Field Observation Reports.
  - P. Prepare the Final Commissioning Report.
  - Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
  - R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.
- 1.11 COMMISSIONING DOCUMENTATION
- A. Commissioning Agent's Certification(s): Commissioning Agent shall submit evidence of valid and current certification(s), as required in Section 1.1(G), to the Contracting Officer.
  - B. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
    - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.

2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
  3. Identification of systems and equipment to be commissioned.
  4. Schedule of Commissioning Coordination meetings.
  5. Identification of items that must be completed before the next operation can proceed.
  6. Description of responsibilities of commissioning team members.
  7. Description of observations to be made.
  8. Description of requirements for operation and maintenance training.
  9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
  10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
  11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
  12. Preliminary Systems Functional Performance Test procedures.
- C. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
  2. Test number.
  3. Time and date of test.
  4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
  5. Dated signatures of the person performing test and of the witness, if applicable.

6. Individuals present for test.
  7. Observations and Issues.
  8. Issue number, if any, generated as the result of test.
- D. Pre-Functional Checklists: The Commissioning Agent will prepare *Pre-Functional Checklists*. *Pre-Functional Checklists shall be completed* and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check *Pre-Functional Checklists* to verify accuracy and readiness for testing. Inaccurate or incomplete *Pre-Functional Checklists* shall be returned to the Contractor for correction and resubmission.
- E. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- F. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.
- G. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
1. Creating an Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.
  - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
  - c. Identify changes to the Contract Documents that may require action.
  - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
  - e. Identify person(s) who corrected or resolved the issue.
  - f. Identify person(s) verifying the issue resolution.
- H. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of



the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5. Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

I. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

J. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:

1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.

4. Approved Operation and Maintenance Data as submitted by the Contractor.

#### 1.12 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
  1. The Commissioning Team: A list of commissioning team members by organization.
  2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
  3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
  4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
  5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
  6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
  7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.

- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.

2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

#### 1.13 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

#### 1.14 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test

instruments. Instruments shall have been calibrated within six months prior to use.

#### 1.15 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor will work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

## PART 2 - PRODUCTS

### 2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and when dropped or damaged. Calibration tags shall be affixed or certificates readily available.

## PART 3 - EXECUTION

### 3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

- A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.
  - 1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
    - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
    - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.

2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
  - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
  - b. The full startup plan shall at a minimum consist of the following items:
    - 1) The Pre-Functional Checklists.
    - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
    - 3) The manufacturer's normally used field checkout sheets.
      - a) The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
      - b) The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
3. Sensor and Actuator Calibration
  - a. All field installed temperature, relative humidity, CO<sub>2</sub> and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
  - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

### 3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

### 3.3 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results



will be added to the master construction schedule and the commissioning schedule.

### 3.4 TRENDING AND ALARMS

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
  - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
  - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
  - 3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for

producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.
2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance

Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

| 2-Pipe Fan Coil Unit Trending and Alarms |      |                |                            |                        |            |                   |             |
|--|------|----------------|----------------------------|------------------------|------------|-------------------|-------------|
| Point                                    | Type | Trend Interval | Operational Trend Duration | Testing Trend Duration | Alarm Type | Alarm Range       | Alarm Delay |
| Space Temperature                        | AI   | 15 Minutes     | 12 hours                   | 3 days                 | P          | ±5°F from SP      | 10 min      |
| SA Temperature                           | AI   | 15 Minutes     | 12 hours                   | 3 days                 | P          | ±5°F from SP      | 10 min      |
| Pre-Filter Status                        | AI   | None           | None                       | None                   | M          | > SP              | 1 hour      |
|  |      |                |                            |                        |            |                   |             |
| Water Sensor                             | DI   | COV            | 12 hours                   | 3 days                 | M          | N/A               | 30 Min      |
|  |      |                |                            |                        |            |                   |             |
| Cooling Coil Valve Position              | AO   | 15 Minutes     | 12 hours                   | 3 days                 | N/A        |                   |             |
| Fan Coil ON/OFF                          | DO   | COV            | 12 hours                   | 3 days                 | M          | Status <> Command | 30 min      |

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

| SYSTEM                    |                       |                                     |
|---------------------------|-----------------------|-------------------------------------|
| Sensor                    | Calibration Frequency | O&M Calibration Procedure Reference |
| Discharge air temperature | Once a year           | Volume I Section D.3.aa             |
| Discharge static pressure | Every 6 months        | Volume II Section A.1.c             |

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

| AIR HANDLING UNIT AHU-1-5 |                       |                   |                     |          |
|---------------------------|-----------------------|-------------------|---------------------|----------|
| Control Reference         | Proportional Constant | Integral Constant | Derivative Constant | Interval |
| Heating Valve Output      | 1000                  | 20                | 10                  | 2 sec.   |

### 3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with

the stated criteria of acceptance given on the test form.

Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
  2. Equipment location and ID number
  3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment.
  4. Date
  5. Project name
  6. Participating parties
  7. A copy of the specification section describing the test requirements
  8. A copy of the specific sequence of operations or other specified parameters being verified
  9. Formulas used in any calculations
  10. Required pretest field measurements
  11. Instructions for setting up the test.
  12. Special cautions, alarm limits, etc.
  13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
  14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
  15. A section for comments.
  16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
  2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
  3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
  4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
  5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected

building equipment and systems, due to these temporary modifications, to their pretest condition.

- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

### 3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose.



Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
  2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
  3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
  4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
    - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
    - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
  - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
  - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
  - c. The Commissioning Agent will document the resolution process.
  - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
  1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
  2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem,

cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.

3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

### 3.7 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall

review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

### 3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 23 . The Training and Demonstration shall include, but is not limited to, the following:
  - 1. Review the Contract Documents.
  - 2. Review installed systems, subsystems, and equipment.
  - 3. Review instructor qualifications.
  - 4. Review instructional methods and procedures.
  - 5. Review training module outlines and contents.
  - 6. Review course materials (including operation and maintenance manuals).
  - 7. Review and discuss locations and other facilities required for instruction.
  - 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
  - 9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
  - 1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and

outline for each training module. At completion of training, submit two complete training manuals for VA's use.

2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Videotapes: Submit two copies within seven days of end of each training module.
  - a. Identification: On each copy, provide an applied label with the following information:
    - 1) Name of Project.
    - 2) Name and address of photographer
    - 3) Name of Contractor.
    - 4) Date videotape was recorded.
    - 5) Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. QUALITY ASSURANCE

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. COORDINATION

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.

2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. INSTRUCTION PROGRAM

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
  - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
  - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
  - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.

- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:

1. Basis of System Design, Operational Requirements, and Criteria:  
Include the following:
  - a. System, subsystem, and equipment descriptions.
  - b. Performance and design criteria if Contractor is delegated design responsibility.
  - c. Operating standards.
  - d. Regulatory requirements.
  - e. Equipment function.
  - f. Operating characteristics.
  - g. Limiting conditions.
  - h. Performance curves.
2. Documentation: Review the following items in detail:
  - a. Emergency manuals.
  - b. Operations manuals.
  - c. Maintenance manuals.
  - d. Project Record Documents.

- e. Identification systems.
  - f. Warranties and bonds.
  - g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
- a. Instructions on meaning of warnings, trouble indications, and error messages.
  - b. Instructions on stopping.
  - c. Shutdown instructions for each type of emergency.
  - d. Operating instructions for conditions outside of normal operating limits.
  - e. Sequences for electric or electronic systems.
  - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
  - b. Equipment or system break-in procedures.
  - c. Routine and normal operating instructions.
  - d. Regulation and control procedures.
  - e. Control sequences.
  - f. Safety procedures.
  - g. Instructions on stopping.
  - h. Normal shutdown instructions.
  - i. Operating procedures for emergencies.
  - j. Operating procedures for system, subsystem, or equipment failure.
  - k. Seasonal and weekend operating instructions.
  - l. Required sequences for electric or electronic systems.
  - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
- a. Alignments.
  - b. Checking adjustments.
  - c. Noise and vibration adjustments.
  - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
- a. Diagnostic instructions.
  - b. Test and inspection procedures.
7. Maintenance: Include the following:
- a. Inspection procedures.
  - b. Types of cleaning agents to be used and methods of cleaning.

- c. List of cleaning agents and methods of cleaning detrimental to product.
  - d. Procedures for routine cleaning
  - e. Procedures for preventive maintenance.
  - f. Procedures for routine maintenance.
  - g. Instruction on use of special tools.
8. Repairs: Include the following:
- a. Diagnosis instructions.
  - b. Repair instructions.
  - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
  - d. Instructions for identifying parts and components.
  - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
- 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
  - 2. Instruction:
    - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
    - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
      - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
      - 2) The VA will furnish an instructor to describe VA's operational philosophy.
      - 3) The VA will furnish the Contractor with names and positions of participants.
  - 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA



and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

SECTION 02 41 00  
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
  - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
  - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers. See Specification 01 10 10 Section 1.4 for Fire Safety Standards at Historic Properties.
  - 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take all necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center. A historic property with unique and irreplaceable historic fabric, historic material to remain must be protected against damage, undue wear or exposure during the construction process.; Any damaged items shall be repaired or replaced as approved by the Architect and Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove portions of buildings and structures as indicated on drawings, including all appurtenances related or connected thereto, as noted below:
  - 1. As required for installation of new utility service lines.
  - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations . All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5

feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

### 3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 02 82 11  
TRADITIONAL ASBESTOS ABATEMENT

TABLE OF CONTENTS

|   |                        |
|---|------------------------|
| 1.1 SUMMARY OF THE WORK.....  | 1                      |
| 1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS.....                | 1                      |
| 1.1.2 EXTENT OF WORK.....   | 1                      |
| 1.1.3 RELATED WORK.....   | 1                      |
| 1.1.4 TASKS.....  | 1                      |
| 1.1.5 CONTRACTORS USE OF PREMISES.....                                | 2                      |
| 1.2 VARIATIONS IN QUANTITY.....                                       | 2                      |
| 1.3 STOP ASBESTOS REMOVAL.....  | 2                      |
| 1.4 DEFINITIONS.....  | 3                      |
| 1.4.1 GENERAL.....  | 3                      |
| 1.4.2 GLOSSARY.....   | 3                      |
| 1.4.3 REFERENCED STANDARDS ORGANIZATIONS.....                         | 9                      |
| 1.5 APPLICABLE CODES AND REGULATIONS.....                             | 10                     |
| 1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS..... | 10                     |
| 1.5.2 Asbestos Abatement CONTRACTOR RESPONSIBILITY.....               | 11                     |
| 1.5.3 FEDERAL REQUIREMENTS.....                                       | 11                     |
| 1.5.4 STATE REQUIREMENTS.....   | <b>Error! Bookmark</b> |
| 1.5.5 LOCAL REQUIREMENTS.....   | <b>Error! Bookmark</b> |
| 1.5.6 STANDARDS.....  | 11                     |
| 1.5.7 EPA GUIDANCE DOCUMENTS.....                                     | 12                     |
| 1.5.8 NOTICES.....  | 12                     |
| 1.5.9 PERMITS/LICENSES.....   | 12                     |
| 1.5.10 POSTING AND FILING OF REGULATIONS.....                         | 12                     |
| 1.5.11 VA RESPONSIBILITIES.....                                       | 12                     |
| 1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS.....                    | 13                     |
| 1.5.13 PRE-CONSTRUCTION MEETING.....                                  | 13                     |
| 1.6 PROJECT COORDINATION.....   | 14                     |
| 1.6.1 PERSONNEL.....  | 14                     |
| 1.7 RESPIRATORY PROTECTION.....                                       | 15                     |
| 1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM.....                   | 15                     |
| 1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR.....                 | 15                     |
| 1.7.3 SELECTION AND USE OF RESPIRATORS.....                           | 16                     |
| 1.7.4 MINIMUM RESPIRATORY PROTECTION.....                             | 16                     |

|  |    |
|--|----|
| 1.7.5 MEDICAL WRITTEN OPINION.....                                   | 16 |
| 1.7.6 RESPIRATOR FIT TEST.....                                       | 16 |
| 1.7.7 RESPIRATOR FIT CHECK.....                                      | 16 |
| 1.7.8 MAINTENANCE AND CARE OF RESPIRATORS.....                       | 16 |
| 1.7.9 SUPPLIED AIR SYSTEMS.....                                      | 16 |
| 1.8 WORKER PROTECTION.....   | 17 |
| 1.8.1 TRAINING OF ABATEMENT PERSONNEL.....                           | 17 |
| 1.8.2 MEDICAL EXAMINATIONS.....                                      | 17 |
| 1.8.3 REGULATED AREA ENTRY PROCEDURE.....                            | 17 |
| 1.8.4 DECONTAMINATION PROCEDURE.....                                 | 17 |
| 1.8.5 REGULATED AREA REQUIREMENTS.....                               | 18 |
| 1.9 DECONTAMINATION FACILITIES.....                                  | 18 |
| 1.9.1 DESCRIPTION.....   | 18 |
| 1.9.2 GENERAL REQUIREMENTS.....                                      | 18 |
| 1.9.3 TEMPORARY FACILITIES TO THE PDF and W/EDF.....                 | 18 |
| 1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF).....                  | 19 |
| 1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF).....          | 20 |
| 1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES.....                | 21 |
| PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT.....                      | 21 |
| 2.1 MATERIALS AND EQUIPMENT.....                                     | 21 |
| 2.1.1 GENERAL REQUIREMENTS.....                                      | 21 |
| 2.2 MONITORING, INSPECTION AND TESTING.....                          | 23 |
| 2.2.1 GENERAL.....   | 23 |
| 2.2.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT.....              | 24 |
| 2.2.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH..... | 24 |
| 2.3 ASBESTOS hAZARD aBATEMENT pLAN.....                              | 25 |
| 2.4 SUBMITTALS.....  | 26 |
| 2.4.1 PRE-START MEETING SUBMITTALS.....                              | 26 |
| 2.4.2 SUBMITTALS DURING ABATEMENT.....                               | 27 |
| 2.4.3 SUBMITTALS AT COMPLETION OF ABATEMENT.....                     | 28 |
| 2.5 ENCAPSULANTS.....  | 28 |
| 2.5.1 TYPES OF ENCAPSULANTS.....                                     | 28 |
| 2.5.2 PERFORMANCE REQUIREMENTS.....                                  | 28 |
| 2.5.3 CERTIFICATES OF COMPLIANCE.....                                | 29 |
| PART 3 - EXECUTION.....  | 29 |
| 3.1 REGULATED AREA PREPARATIONS.....                                 | 29 |
| 3.1.3.1 DESIGN AND LAYOUT.....                                       | 31 |

|          |  |    |
|----------|--|----|
| 3.1.3.2  | NEGATIVE AIR MACHINES (HEPA UNITS).....  | 31 |
| 3.1.3.3  | PRESSURE DIFFERENTIAL.....   | 32 |
| 3.1.3.4  | MONITORING.....  | 32 |
| 3.1.3.5  | AUXILIARY GENERATOR.....   | 33 |
| 3.1.3.6  | SUPPLEMENTAL MAKE-UP AIR INLETS.....   | 33 |
| 3.1.3.7  | TESTING THE SYSTEM.....  | 33 |
| 3.1.3.8  | DEMONSTRATION OF THE NEGATIVE PRESSURE Filtration SYSTEM.....                      | 33 |
| 3.1.3.9  | USE OF THE NEGATIVE PRESSURE FILTRATION SYSTEM DURING<br>ABATEMENT OPERATIONS..... | 34 |
| 3.1.3.10 | DISMANTLING THE SYSTEM.....  | 34 |
| 3.1.4    | CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA.....                      | 34 |
| 3.1.4.1  | GENERAL.....   | 34 |
| 3.1.4.2  | PREPARATION PRIOR TO SEALING THE REGULATED AREA.....                               | 34 |
| 3.1.4.3  | CONTROLLING ACCESS TO THE REGULATED AREA.....                                      | 35 |
| 3.1.4.4  | CRITICAL BARRIERS.....   | 35 |
| 3.1.4.5  | PRIMARY BARRIERS.....  | 35 |
| 3.1.4.6  | SECONDARY BARRIERS.....  | 36 |
| 3.1.4.7  | EXTENSION OF THE REGULATED AREA.....   | 36 |
| 3.1.4.8  | FIRESTOPPING.....  | 36 |
| 3.1.5    | Sanitary facilities.....   | 36 |
| 3.1.6    | PERSONAL PROTECTIVE EQUIPMENT.....   | 36 |
| 3.1.7    | Pre-cleaning.....  | 37 |
| 3.1.8    | PRE-ABATEMENT ACTIVITIES.....  | 37 |
| 3.1.8.1  | PRE-ABATEMENT Meeting.....   | 37 |
| 3.1.8.2  | PRE-ABATEMENT CONSTRUCTION AND OPERATIONS.....                                     | 38 |
| 3.1.8.3  | PRE-ABATEMENT INSPECTIONS AND PREPARATIONS.....                                    | 38 |
| 3.2      | REMOVAL OF ACM.....  | 39 |
| 3.2.1    | WETTING acm.....   | 39 |
| 3.2.2    | SECONDARY BARRIER AND WALKWAYS.....  | 39 |
| 3.2.3    | WET REMOVAL OF ACM.....  | 40 |
| 3.2.4    | WET REMOVAL OF AMOSITE.....  | 41 |
| 3.2.5    | REMOVAL OF ACM/DIRT FLOORS AND OTHER SPECIAL PROCEDURES.....                       | 41 |
| 3.3      | LOCKDOWN ENCAPSULATION.....  | 42 |
| 3.3.1    | GENERAL.....   | 42 |
| 3.3.2    | DELIVERY AND STORAGE.....  | 42 |
| 3.3.3    | WORKER PROTECTION.....   | 42 |
| 3.3.4    | ENCAPSULATION OF SCRATCH COAT PLASTER OR PIPING.....                               | 42 |
| 3.3.5    | SEALING EXPOSED EDGES.....   | 43 |



|  |    |
|--|----|
| 3.4 DISPOSAL OF ACM WASTE MATERIALS.....                         | 43 |
| 3.4.1 GENERAL.....   | 43 |
| 3.4.2 PROCEDURES.....  | 43 |
| 3.5 PROJECT DECONTAMINATION.....                                 | 44 |
| 3.5.1 GENERAL.....   | 44 |
| 3.5.2 REGULATED AREA CLEARANCE.....                              | 44 |
| 3.5.3 WORK DESCRIPTION.....                                      | 44 |
| 3.5.4 PRE-DECONTAMINATION CONDITIONS.....                        | 44 |
| 3.5.5 FIRST CLEANING.....  | 44 |
| 3.5.6 PRE-CLEARANCE INSPECTION AND TESTING.....                  | 45 |
| 3.5.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES.....             | 45 |
| 3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING.....       | 45 |
| 3.6.1 GENERAL.....   | 45 |
| 3.6.2 FINAL VISUAL INSPECTION.....                               | 45 |
| 3.6.3 FINAL AIR CLEARANCE TESTING.....                           | 45 |
| 3.6.4 FINAL AIR CLEARANCE PROCEDURES.....                        | 46 |
| 3.6.5 CLEARANCE SAMPLING USING PCM - LESS THAN 260LF/160SF:..... | 47 |
| 3.6.8 LABORATORY TESTING OF TEM SAMPLES.....                     | 47 |
| 3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE.....        | 48 |
| 3.7.1 COMPLETION OF ABATEMENT WORK.....                          | 48 |
| 3.7.2 CERTIFICATE OF COMPLETION BY CONTRACTOR.....               | 48 |
| 3.7.3 WORK SHIFTS.....   | 48 |
| 3.7.4 RE-INSULATION.....   | 48 |
| ATTACHMENT #1.....   | 49 |
| ATTACHMENT #2.....   | 50 |
| ATTACHMENT #4.....   | 53 |

INSTRUCTIONS TO ARCHITECT/ENGINEER AND INDUSTRIAL HYGIENE CONSULTANT

SECTION 02 82 11

CLASS I NEGATIVE PRESSURE ENCLOSURE ASBESTOS ABATEMENT SPECIFICATIONS

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

1.1.2 EXTENT OF WORK

- A. A Hazardous Material Report is provided that gives a detailed description of the tested areas of asbestos containing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

1.1.3 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 02 41 00, DEMOLITION.
- C. Division 09, FINISHES
- D. Division 22, PLUMBING.
- E. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

- A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.

- B. Abatement activities including removal, encapsulation, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
- C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

#### 1.1.5 CONTRACTORS USE OF PREMISES

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

#### 1.2 VARIATIONS IN QUANTITY

The locations of ACM as indicated in the hazardous material report and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Contractor is responsible for determine the quantities required for abatement as it pertain to the demolition and construction work.

#### 1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal Stop Asbestos Removal Order, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed

up with written notification to the Contracting Officer as soon as practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
- B. breach or break in regulated area containment barrier(s);
- C. less than -0.02" WCG pressure in the regulated area;
- D. serious injury/death at the site;
- E. fire/safety emergency at the site;
- F. respiratory protection system failure;
- G. power failure or loss of wetting agent; or
- H. any visible emissions observed outside the regulated area.

#### 1.4 DEFINITIONS

##### 1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

##### 1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

Barrier - Any surface the isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Plastic barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulate - An encapsulate that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawlspace - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

VA Total - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Disposal bag - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that

which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

Personal protective equipment (PPE) - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.

Pipe tunnel - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building



owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) or Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Assigned protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area.

Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Professional Industrial Hygienist (VPIH/CIH) - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may be a Certified Industrial Hygienist (CIH).

VA Representative - The VA official responsible for on-going project work.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) - The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

#### 1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- A. VA Department of Veterans Affairs  
810 Vermont Avenue, NW  
Washington, DC 20420
- B. AIHA American Industrial Hygiene Association  
2700 Prosperity Avenue, Suite 250  
Fairfax, VA 22031  
703-849-8888
- C. ANSI American National Standards Institute  
1430 Broadway  
New York, NY 10018  
212-354-3300
- D. ASTM American Society for Testing and Materials  
1916 Race St.  
Philadelphia, PA 19103  
215-299-5400
- E. CFR Code of Federal Regulations  
Government Printing Office  
Washington, DC 20420
- F. CGA Compressed Gas Association  
1235 Jefferson Davis Highway  
Arlington, VA 22202  
703-979-0900

- G. CS Commercial Standard of the National Institute of Standards and Technology (NIST)  
U. S. Department of Commerce  
Government Printing Office  
Washington, DC 20420
- H. EPA Environmental Protection Agency  
401 M St., SW  
Washington, DC 20460  
202-382-3949
- I. MIL-STD Military Standards/Standardization Division  
Office of the Assistant Secretary of Defense  
Washington, DC 20420
- J. NIST National Institute for Standards and Technology  
U. S. Department of Commerce  
Gaithersburg, MD 20234  
301-921-1000
- K. NEC National Electrical Code (by NFPA)
- L. NEMA National Electrical Manufacturer's Association  
2101 L Street, N.W.  
Washington, DC 20037
- M. NFPA National Fire Protection Association  
1 Batterymarch Park  
P.O. Box 9101  
Quincy, MA 02269-9101  
800-344-3555
- N. NIOSH National Institutes for Occupational Safety and Health  
4676 Columbia Parkway  
Cincinnati, OH 45226  
513-533-8236
- O. OSHA Occupational Safety and Health Administration  
U.S. Department of Labor  
Government Printing Office  
Washington, DC 20402
- P. UL Underwriters Laboratory  
333 Pfingsten Rd.  
Northbrook, IL 60062  
312-272-8800

## 1.5 APPLICABLE CODES AND REGULATIONS

### 1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.

- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

#### 1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

#### 1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern of asbestos abatement include, but are not limited to, the following regulations.

- A. Occupational Safety and Health Administration (OSHA)
  - 1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
  - 2. Title 29 CFR 1910 Subpart I - Personal Protective Equipment
  - 3. Title 29 CFR 1910.134 - Respiratory Protection
  - 4. Title 29 CFR 1926 - Construction Industry Standards
  - 5. Title 29 CFR 1910.1020 - Access to Employee Exposure and Medical Records
  - 6. Title 29 CFR 1910.1200 - Hazard Communication
  - 7. Title 29 CFR 1910 Subpart K - Medical and First Aid
- B. Environmental Protection Agency (EPA):
  - 1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
  - 2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
- C. Department of Transportation (DOT)
  - Title 49 CFR 100 - 185 - Transportation

#### 1.5.6 STANDARDS

- A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
  - 1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI Z88.2 - Practices for Respiratory Protection.
  - 2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA Filter Units, 7th Edition.

- B. Standards which govern encapsulation work include, but are not limited to the following:
  - 1. American Society for Testing and Materials (ASTM)
- C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
  - 1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
  - 2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
  - 3. NFPA 101 - Life Safety Code

#### 1.5.7 EPA GUIDANCE DOCUMENTS

- A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
- B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
- C. Asbestos Waste Management Guidance EPA 530-SW-85-007
- D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
- E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

#### 1.5.8 NOTICES

- A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
- B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

#### 1.5.9 PERMITS/LICENSES

- A. The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

#### 1.5.10 POSTING AND FILING OF REGULATIONS

- A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each in the clean room at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

#### 1.5.11 VA RESPONSIBILITIES

Prior to commencement of work:

- A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.
- B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement,

submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

#### 1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

- A. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
  - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
  - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

#### 1.5.13 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine

procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing.
- B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.
- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.
  - 1. Regulated area preparation procedures;
  - 2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
  - 3. Decontamination area set-up/layout and decontamination procedures for employees;
  - 4. Abatement methods/procedures and equipment to be used;
  - 5. Personal protective equipment to be used;
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

#### 1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

##### 1.6.1 PERSONNEL

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
  - 1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal

- (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.
2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
  3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
  4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

#### 1.7 RESPIRATORY PROTECTION

##### 1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

##### 1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.



#### 1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

#### 1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

#### 1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

#### 1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPRs which have been put into a motor/blower failure mode.

#### 1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

#### 1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

#### 1.7.9 SUPPLIED AIR SYSTEMS

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The

competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

## 1.8 WORKER PROTECTION

### 1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

### 1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

### 1.8.3 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

### 1.8.4 DECONTAMINATION PROCEDURE

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
- B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
  1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
  2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
  3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.

- C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. (THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)
- D. Shower and wash body completely with soap and water. Rinse thoroughly.
- E. Rinse shower room walls and floor to drain prior to exiting.
- F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

#### 1.8.5 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

#### 1.9 DECONTAMINATION FACILITIES

##### 1.9.1 DESCRIPTION

Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

##### 1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

##### 1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate

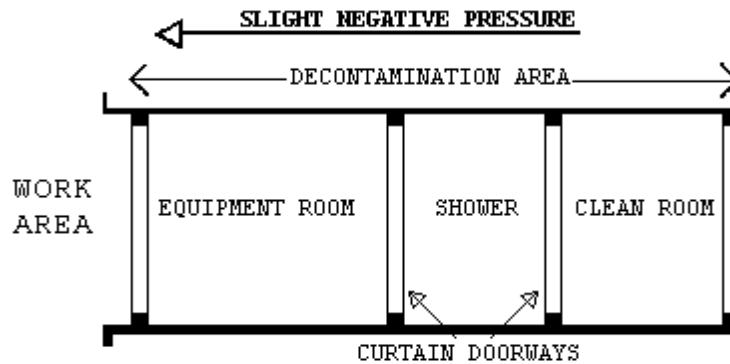
lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

#### 1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water.

- Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
  4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.

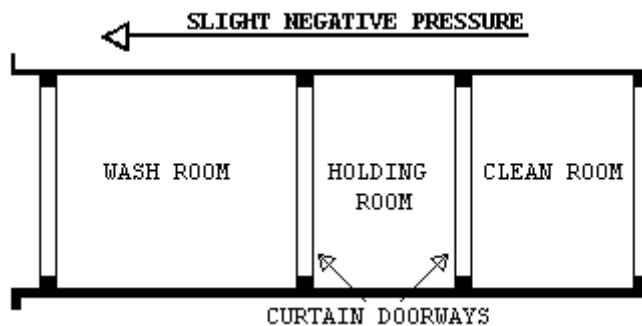


#### 1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

The Competent Person shall provide an W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can

- be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
  4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
  5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



#### 1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

At the washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

### PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

#### 2.1 MATERIALS AND EQUIPMENT

##### 2.1.1 GENERAL REQUIREMENTS

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and

efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
- D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
- E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
- F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
- G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
- H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
- I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
- J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
- K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
- L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-start meeting submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
- M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

- N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

## 2.2 MONITORING, INSPECTION AND TESTING

### 2.2.1 GENERAL

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the employee exposure to asbestos must not exceed 0.1 fiber per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.
- B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.
- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.



## 2.2.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT

- A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
  2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
  3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
  4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
  5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
  6. Task 6: Issue certificate of decontamination for each regulated area and project report.
- B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

## 2.2.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH

Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor or Abatement Worker and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

## 2.3 ASBESTOS HAZARD ABATEMENT PLAN

The Contractor shall have established an Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP shall be submitted for review and approval to the VA prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAPs are:

- A. Minimum Personnel Qualifications
- B. Emergency Action Plan/Contingency Plans and Arrangements
- C. Security and Safety Procedures
- D. Respiratory Protection/Personal Protective Equipment Program and Training
- E. Medical Surveillance Program and Recordkeeping
- F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area
- G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
- H. Negative Pressure Systems Requirements
- I. Monitoring, Inspections, and Testing
- J. Removal Procedures for ACM
- K. Removal of Contaminated Soil (if applicable)
- L. Encapsulation Procedures for ACM
- M. Disposal of ACM waste/equipment
- N. Regulated Area Decontamination/Clean-up
- O. Regulated Area Visual and Air Clearance
- P. Project Completion/Closeout

## 2.4 SUBMITTALS

### 2.4.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
  1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
  2. Waste water filtration system, shower system, containment barriers.
  3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
  4. Respirators, protective clothing, personal protective equipment.
  5. Fire safety equipment to be used in the regulated area.
- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. Area or clearance air monitoring shall be conducted in accordance with EPA AHERA protocols.
- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
  1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
  2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution

3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
  1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAPs developed; medical opinion; and current respirator fit test.
  2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
  3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAPs incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; and copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.
- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS and application instructions.

#### 2.4.2 SUBMITTALS DURING ABATEMENT

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; and

representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.

- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
  - 1. Removal of any poly barriers.
  - 2. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
  - 3. Packaging and removal of ACM waste from regulated area.
  - 4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

#### 2.4.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

### 2.5 ENCAPSULANTS

#### 2.5.1 TYPES OF ENCAPSULANTS

- A. The following four types of encapsulants, if used, must comply with comply with performance requirements as stated in paragraph 2.6.2:
  - 1. Removal encapsulant - used as a wetting agent to remove ACM.
  - 2. Bridging encapsulant - provides a tough, durable coating on ACM.
  - 3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
  - 4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

#### 2.5.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

- A. General Requirements for all Encapsulants:
  - 1. ASTM E84: Flame spread of 25; smoke emission of 50.
  - 2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
  - 3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
  - 4. ASTM E96: Permeability - minimum of 0.4 perms.
- B. Bridging/Penetrating Encapsulants:
  - 1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft<sup>2</sup>).
  - 2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
  - 3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
  - 4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.

C. Lockdown Encapsulants:

1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft<sup>2</sup>) (test compatibility with cementitious and fibrous fireproofing).
3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.5.3 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

PART 3 - EXECUTION

3.1 REGULATED AREA PREPARATIONS

3.1.1 SITE SECURITY

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.
- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM

in the regulated area and enforcement of restricted access by the VA's employees.

- G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

#### 3.1.2. SIGNAGE AND POWER MANAGEMENT

- A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.
- B. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
- C. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

SPEC WRITER NOTE: Interiors of existing ductwork may require decontamination. This may be done during the pre-cleaning phase of operations before the ductwork is sealed off or during the final cleaning phase prior to re-engagement of the system. Appropriate equipment and control measures shall be utilized to prevent contamination of building spaces during this operation. Adequate cleaning of ductwork may sometimes be accomplished by drawing high volumes of air through the system using the HEPA filtered negative pressure ventilation units.

#### 3.1.3 NEGATIVE PRESSURE FILTRATION SYSTEM

The Contractor shall provide enough HEPA negative air machines to effect  $> -0.02''$  WCG pressure. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the

cubic feet per minute (CFM) for each unit to determine the number of units needed to effect  $> - 0.02''$  WCG pressure. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area. NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to provide  $> - 0.02''$  WCG pressure. The contractor shall use double the number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters.

#### 3.1.3.1 DESIGN AND LAYOUT

- A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
  - 1. Method of supplying power to the units and designation/location of the panels.
  - 2. Description of testing method(s) for correct air volume and pressure differential.
  - 3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

#### 3.1.3.2 NEGATIVE AIR MACHINES (HEPA UNITS)

- A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
- B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
- C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.



- D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.
- E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
- F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
- G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.
- H. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters changed by the contractor or documentation when changed and tested by the contractor filters

#### 3.1.3.3 PRESSURE DIFFERENTIAL

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of - 0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

#### 3.1.3.4 MONITORING

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the

project log and shall indicate at least -0.02" water column gauge for the duration of the project.

#### 3.1.3.5 AUXILIARY GENERATOR

If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50% of the negative air machines in operation.

#### 3.1.3.6 SUPPLEMENTAL MAKE-UP AIR INLETS

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

#### 3.1.3.7 TESTING THE SYSTEM

The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.

#### 3.1.3.8 DEMONSTRATION OF THE NEGATIVE PRESSURE FILTRATION SYSTEM

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

- A. Plastic barriers and sheeting move lightly in toward the regulated area.
- B. Curtains of the decontamination units move in toward regulated area.
- C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
- D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

3.1.3.9 USE OF THE NEGATIVE PRESSURE FILTRATION SYSTEM  
DURING ABATEMENT OPERATIONS

- A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed. No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
- B. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.
- C. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
- D. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

3.1.3.10 DISMANTLING THE SYSTEM

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6 mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos shall be attached to the units.

3.1.4 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

3.1.4.1 GENERAL

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 3.1.4.8; FIRESTOPPING.

3.1.4.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any

plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

#### 3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

SPEC WRITER NOTE: Fire resistant barriers must be drywall/gypsum board. Danger signs must be posted as per OSHA. Any alternate method must be submitted in advance for VA written approval prior to use.

#### 3.1.4.4 CRITICAL BARRIERS

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

#### 3.1.4.5 PRIMARY BARRIERS

A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams must overlap at least 1800 mm (6') and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.

SPEC WRITER NOTE: Some States require thicker (6 mil) poly to be utilized on walls. Editor should ensure that State minimums are addressed.

- B. If stairs and ramps are covered with 6 mil plastic, two layers must be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

#### 3.1.4.6 SECONDARY BARRIERS

A loose layer of 6 mil shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work and at a minimum once per work day.

#### 3.1.4.7 EXTENSION OF THE REGULATED AREA

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

#### 3.1.4.8 FIRESTOPPING

- A. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

#### 3.1.5 SANITARY FACILITIES

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

#### 3.1.6 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

### 3.1.7 PRE-CLEANING

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. All workers performing pre-cleaning activities must don appropriate personal protective equipment (PPE), as specified throughout this document and as approved in the Contractor's work plan. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location. Drapes, clothing, upholstered furniture and other fabric items should be disposed of as asbestos contaminated waste. Cleaning these asbestos contaminated items utilizing HEPA vacuum techniques and off-premises steam cleaning is very difficult and cannot guarantee decontamination. Carpeting will be disposed of prior to abatement if in the regulated area. If ACM floor tile is attached to the carpet while the Contractor is removing the carpet that section of the carpet will be disposed of as asbestos waste.

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

### 3.1.8 PRE-ABATEMENT ACTIVITIES

#### 3.1.8.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA

representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

#### 3.1.8.2 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

#### 3.1.8.3 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

- A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
- B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of VA A/E Quality Alert 07/09 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAPS (destructive) ACM inspection should be conducted on all building structures that will be demolished. Ensure the following areas are

inspected on the project: lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawlspaces (previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings.

- C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.
- D. If present and required, remove and dispose of carpeting from floors in the regulated area.
- E. Inspect existing firestopping in the regulated area. Correct as needed.

### 3.2 REMOVAL OF ACM

#### 3.2.1 WETTING ACM

- A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation and OSHA's "wet methods" for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
- B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.
- C. Removal Encapsulant: When authorized by VA, provide a penetrating encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during removal.

#### 3.2.2 SECONDARY BARRIER AND WALKWAYS

- A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3 meters) of the area where work is to done. Secure the secondary barrier with duct tape to prevent it from moving or debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.
- B. Install walkways using 6 mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.



### 3.2.3 WET REMOVAL OF ACM

- A. Adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time (at a minimum two hours) must be allowed for the amended water or removal encapsulant to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present.
- B. If ACM does not wet well with amended water due to composition, coating or jacketing, remove as follows:
  1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
  2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
  3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not over saturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6M), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.
  4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not over saturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.
  5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands

holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

#### 3.2.4 WET REMOVAL OF AMOSITE

- A. The following areas shown on drawings indicate locations of amosite ACM which will require local exhaust ventilation and collection as described below, in addition to wet removal. Provide specific description /locations/ drawings.
- B. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be located no more than 600 mm (2') from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4') square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2') below the work to effect capture. One person in the crew shall be assigned to operate the duct collection system on a continual basis.
- C. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VPIH/CIH and VA Contracting Officer. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

#### 3.2.5 REMOVAL OF ACM/DIRT FLOORS AND OTHER SPECIAL PROCEDURES

- A. MAJOR ABATEMENT ON DIRT FLOORS:  
When working on dirt floors, remove all visible asbestos debris using wet methods after set-up of PDF, W/EDF, negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed.

Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulated the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.) Soils covered with permanent barriers MUST HAVE PERMANENT SIGNAGE INSTALLED TO WARN AGAINST PENETRATION ASSOCIATED WITH POTENTIAL DISTURBANCE OF ASBESTOS.

1. Remove ACS as shown on drawings to a minimum depth of 6 using wet methods. After wetting with amended water to minimize dust, shovel dirt into disposal bags. The CPIH/CIH shall closely monitor work conditions and take appropriate action to protect workers from over exposure to asbestos and heat stress. The minimum number of air

- changes per hour shall be six using negative air machines. Use special vacuum truck equipped with HEPA filtration to remove soil
2. Enclosure of ACS using a concrete layer of 4" over the entire surface may also be done. Thoroughly dampen soil first with amended water before pouring concrete. Personnel shall be proficient in concrete finishing as well as asbestos trained.
- B. Crawlspace/Pipe Tunnels:  
When working in crawlspaces or pipe tunnels, remove all visible asbestos debris using wet methods (if possible) after set-up of PDF, W/EDF, and after establishing negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed. Clearance requirements include confirmation sampling of affected soil by Polarized Light Microscopy (PLM). Clearance sampling requirements are specified in Sections 3.6.4 and 3.6.5.

Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulated the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.)

### 3.3 LOCKDOWN ENCAPSULATION

#### 3.3.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, the contractor shall encapsulate all surfaces with a bridging encapsulant.

#### 3.3.2 DELIVERY AND STORAGE

Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the MSDS for the material.

#### 3.3.3 WORKER PROTECTION

Before beginning work with any material for which an MSDS has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint pre-filter and an organic vapor cartridge, at a minimum, shall used in addition to the HEPA filter when an organic solvent based encapsulant is used. The CPIH/CIH shall be responsible for provision of adequate respiratory protection. Note: Flammable and combustible encapsulants shall not be used, unless authorized in writing by the VA.

#### 3.3.4 ENCAPSULATION OF SCRATCH COAT PLASTER OR PIPING

- A. Apply two coats of lockdown encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with

the manufacturer's instructions. Any deviation from the instructions must be approved by the VA's representative in writing prior to commencing the work.

- B. Apply the lockdown encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the while the scratch coat is still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first coat in strict conformance with the manufacturer's instructions. Color the lockdown encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface must be a uniform third color produced by the mixture.

### 3.3.5 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, etc., with two coats of bridging encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the bridging encapsulant. Apply in accordance with 3.3.4 (B).

## 3.4 DISPOSAL OF ACM WASTE MATERIALS

### 3.4.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

### 3.4.2 PROCEDURES

- A. The VA must be notified at least 24 hours in advance of any waste removed from the containment.
- B. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.
- C. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped or HEPA vacuumed.

- D. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

### 3.5 PROJECT DECONTAMINATION

#### 3.5.1 GENERAL

- A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
- B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
- C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

#### 3.5.2 REGULATED AREA CLEARANCE

Clearance air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

#### 3.5.3 WORK DESCRIPTION

Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

#### 3.5.4 PRE-DECONTAMINATION CONDITIONS

- A. Before decontamination starts, all ACM waste from the regulated area shall be collected and removed, and the loose 6 mil layer of poly removed while being adequately wetted with amended water and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
  - 1. Primary barriers consisting of 2 layers of 6 mil poly on the floor and 4 mil poly on the walls.
  - 2. Critical barriers consisting of 2 layers of 6 mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
  - 4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

#### 3.5.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air

handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

#### 3.5.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

#### 3.5.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

### 3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING

#### 3.6.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH starting after the final cleaning.

#### 3.6.2 FINAL VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

#### 3.6.3 FINAL AIR CLEARANCE TESTING

- A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of one field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA in this specification. If the release criteria are not met, the Contractor

shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. All Additional inspection and testing costs will be borne by the Contractor.

- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

#### 3.6.4 FINAL AIR CLEARANCE PROCEDURES

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol, or 70 AHERA structures per square millimeter (s/mm<sup>2</sup>) by AHERA TEM.
- B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
  2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8μ MCE filters for PCM analysis and 0.45μ Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.
  3. Final clearance for soil that is not encapsulated, samples will be collected on 0.8μ MCE filters for PCM analysis and 0.45μ Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Air clearance of work areas where contaminated soil has been removed is in addition to the requirement for clearance by bulk sample analysis discussed within these specifications. There will be no aggressive air sampling for the clearance of soil due to the fact that aggressive air sampling may overload the cassettes.
  4. Random samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 SF of soil - 3 samples; >1000 to <5000 SF of soil - 5 samples; and >5000 SF of soil - 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1% asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1% asbestos, the areas shall be re-cleaned until the sample results are <1%.

3.6.5 CLEARANCE SAMPLING USING PCM - LESS THAN 260LF/160SF:

- A. The VPIH/CIH will perform clearance samples as indicated by the specification.
- B. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.
- C. Random samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 SF of soil - 3 samples; >1000 to <5000 SF of soil - 5 samples; and >5000 SF of soil - 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1% asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1% asbestos, the areas shall be re-cleaned until the sample results are <1%.

3.6.6 CLEARANCE SAMPLING USING TEM - EQUAL TO OR MORE THAN 260LF/160SF: TEM

- A. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.
- B. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance samples shall be collected. All samples must be equal to or less than 70 AHERA structures per square millimeter (s/mm<sup>2</sup>) AHERA TEM.

3.6.7 LABORATORY TESTING OF PCM CLEARANCE SAMPLES

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA's representative and the Contractor.

3.6.8 LABORATORY TESTING OF TEM SAMPLES

Samples shall be sent by the VPIH/CIH to a NIST accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

3.6.9 LABORATORY TESTING OF BULK SAMPLES

Samples shall be sent by the VPIH/CIH or CPIH/CIH to a NIST accredited laboratory for analysis by PLM. The laboratory shall be successfully participating in the NIST Bulk Asbestos Analysis (PLM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.



### 3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

#### 3.7.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

- A. Remove all equipment and materials from the project area.
- B. Dispose of all packaged ACM waste as required.
- C. Repair or replace all interior finishes damaged during the abatement work, as required.
- D. Fulfill other project closeout requirements as required in this specification.

#### 3.7.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

#### 3.7.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

#### 3.7.4 RE-INSULATION

If required as part of the contract, replace all asbestos containing insulation/fire-proofing with suitable non-asbestos material. Provide MSDS's for all replacement materials in advance of installation for VA approval. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE: \_\_\_\_\_ VA Project #: \_\_\_\_\_

PROJECT NAME: \_\_\_\_\_ Abatement Contractor: \_\_\_\_\_

VAMC/ADDRESS: \_\_\_\_\_

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):  
which took place from        /        /        to        /        /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH Signature/Date:.....

CPIH/CIH Print Name:.....

Abatement Contractor Signature/Date:.....

Abatement Contractor Print Name:.....

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: \_\_\_\_\_ DATE: \_\_\_\_\_

PROJECT ADDRESS: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME: \_\_\_\_\_

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature: \_\_\_\_\_

Printed Name: \_\_\_\_\_

Social Security Number: \_\_\_\_\_

Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

Witness: \_\_\_\_\_

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND  
TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER: \_\_\_\_\_

VA MEDICAL FACILITY: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: \_\_\_\_\_

1. I verify that the following individual

Name: \_\_\_\_\_ Social Security Number: \_\_\_\_\_

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: \_\_\_\_\_

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of CPIH/CIH: \_\_\_\_\_

Signature of Contractor: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of Contractor: \_\_\_\_\_

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S  
ASBESTOS SPECIFICATIONS

VA Project Location: \_\_\_\_\_

VA Project #: \_\_\_\_\_

VA Project Description: \_\_\_\_\_

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature \_\_\_\_\_ Date \_\_\_\_\_

Abatement Contractor Competent Person(s) \_\_\_\_\_ Date \_\_\_\_\_

- - END- - -

SECTION 02 83 33.13  
LEAD-BASED PAINT REMOVAL AND DISPOSAL

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies abatement and disposal of lead-based paint (LBP) and controls needed to limit occupational and environmental exposure to lead hazards.

1.2 RELATED WORK

- A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
- B. Section 02 41 00, DEMOLITION.
- C. Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. Code of Federal Regulations (CFR):
  - CFR 29 Part 1910.....Occupational Safety and Health Standards
  - CFR 29 Part 1926.....Safety and Health Regulations for Construction
  - CFR 40 Part 148.....Hazardous Waste Injection Restrictions
  - CFR 40 Part 260.....Hazardous Waste Management System: General
  - CFR 40 Part 261.....Identification and Listing of Hazardous Waste
  - CFR 40 Part 262.....Standards Applicable to Generators of Hazardous Waste
  - CFR 40 Part 263.....Standards Applicable to Transporters of Hazardous Waste
  - CFR 40 Part 264.....Standards for Owners and Operations of Hazardous Waste Treatment, Storage, and Disposal Facilities
  - CFR 40 Part 265.....Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
  - CFR 40 Part 268.....Land Disposal Restrictions
  - CFR 49 Part 172.....Hazardous Material Table, Special Provisions, Hazardous Material Communications, Emergency Response Information, and Training Requirements
  - CFR 49 Part 178.....Specifications for Packaging
- C. National Fire Protection Association (NFPA):
  - NFPA 701-2004.....Methods of Fire Test for Flame-Resistant Textiles and Films
- D. National Institute for Occupational Safety And Health (NIOSH)





- K. Lead Control Area: An enclosed area or structure with full containment to prevent the spread of lead dust, paint chips, or debris of lead-containing paint removal operations. The lead control area is isolated by physical boundaries to prevent unauthorized entry of personnel.
- L. Lead Permissible Exposure Limit (PEL): Fifty micrograms per cubic meter of air as an 8-hour time weighted average as determined by 29 CFR 1910.1025. If an employee is exposed for more than 8 hours in a work day, the PEL shall be determined by the following formula. 
$$\text{PEL (micrograms/cubic meter of air)} = 400/\text{No. of hrs worked per day}$$
- M. Personnel Monitoring: Sampling of lead concentrations within the breathing zone of an employee to determine the 8-hour time weighted average concentration in accordance with 29 CFR 1910.1025. Samples shall be representative of the employee's work tasks. Breathing zone shall be considered an area within a hemisphere, forward of the shoulders, with a radius of 150 mm to 225 mm (6 to 9 inches) and the center at the nose or mouth of an employee.

#### 1.5 QUALITY ASSURANCE

- A. Before exposure to lead-contaminated dust, provide workers with a comprehensive medical examination as required by 29 CFR 1926.62 (I) (1) (i) & (ii). The examination shall not be required if adequate records show that employees have been examined as required by 29 CFR 1926.62(I) without the last year.
- B. Medical Records: Maintain complete and accurate medical records of employees in accordance with 29 CFR 1910.20.
- C. CIH Responsibilities: The Contractor shall employ a certified Industrial Hygienist who will be responsible for the following:
  - 1. Certify Training.
  - 2. Review and approve lead-containing paint removal plan for conformance to the applicable referenced standards.
  - 3. Inspect lead-containing paint removal work for conformance with the approved plan.
  - 4. Direct monitoring.
  - 5. Ensure work is performed in strict accordance with specifications at all times.
  - 6. Ensure hazardous exposure to personnel and to the environment are adequately controlled at all times.
- D. Training: Train each employee performing paint removal, disposal, and air sampling operations prior to the time of initial job assignment, in accordance with 29 CFR 1926.62.
- E. Training Certification: Submit certificates signed and dated by the CIH and by each employee stating that the employee has received training.

F. Respiratory Protection Program:

1. Furnish each employee required to wear a negative pressure respirator or other appropriate type with a respirator fit test at the time of initial fitting and at least every 6 months thereafter as required by 29 CFR 1926.62.
2. Establish and implement a respiratory protection program as required by 29 CFR 1910.134, 29 CFR 1910.1025, and 29 CFR 1926.62.

G. Hazard Communication Program: Establish and implement a Hazard Communication Program as required by 29 CFR 1910.1200.

H. Hazardous Waste Management: The Hazardous Waste Management plan shall comply with applicable requirements of Federal, State, and local hazardous waste regulations and address:

1. Identification of hazardous wastes associated with the work.
2. Estimated quantities of wastes to be generated and disposed of.
3. Names and qualifications of each contractor that will be transporting, storing, treating, and disposing of the wastes. Include the facility location and a 24-hour point of contact. Furnish two copies of hazardous waste permits and/EPA Identification numbers.
4. Names and qualifications (experience and training) of personnel who will be working on-site with hazardous wastes.
5. List of waste handling equipment to be used in performing the work, to include cleaning, volume reduction, and transport equipment.
6. Spill prevention, containment, and cleanup contingency measures to be implemented.
7. Work plan and schedule for waste containment, removal and disposal. Wastes shall be cleaned up and containerized daily.
8. Cost for hazardous waste disposal according to this plan.

I. Safety and Health Compliance:

1. In addition to the detailed requirements of this specification, comply with laws, ordinances, rules, and regulations of federal, state, and local authorities regarding removing, handling, storing, transporting, and disposing of lead waste materials. Comply with the applicable requirements of the current issue of 29 CFR 1910.1025. Submit matters regarding interpretation of standards to the Contracting Officer for resolution before starting work.
2. Where specification requirements and the referenced documents vary, the most stringent requirements shall apply.

J. Pre-Construction Conference: Along with the CIH, meet with the Contracting Officer to discuss in detail the lead-containing paint

removal work plan, including work procedures and precautions for the work plan.

#### 1.6 SUBMITTALS

- A. Submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Catalog Data:
  - Vacuum filters
  - Respirators
- C. Instructions: Paint removal materials. Include applicable material safety data sheets.
- D. Statements Certifications and Statements:
  - 1. Qualifications of CIH: Submit name, address, and telephone number of the CIH selected to perform responsibilities in paragraph entitled "CIH Responsibilities." Provide previous experience of the CIH. Submit proper documentation that the Industrial Hygienist is certified by the American Board of Industrial Hygiene in comprehensive practice, including certification number and date of certification/recertification.
  - 2. Testing Laboratory: Submit the name, address, and telephone number of the testing laboratory selected to perform the monitoring, testing, and reporting of airborne concentrations of lead. Provide proper documentation that persons performing the analysis have been judged proficient by successful participation within the last year in the National Institute for Occupational Safety and Health (NIOSH) Proficiency Analytical Testing (PAT) Program. The laboratory shall be accredited by the American Industrial Hygiene Association (AIHA). Provide AIHA documentation along with date of accreditation/reaccreditation.
  - 3. Lead-Containing Paint Removal Plan:
    - a. Submit a detailed job-specific plan of the work procedures to be used in the removal of lead-containing paint. The plan shall include a sketch showing the location, size, and details of lead control areas, location and details of decontamination rooms, change rooms, shower facilities, and mechanical ventilation system.
    - b. Include in the plan, eating, drinking, smoking and restroom procedures, interface of trades, sequencing of lead related work, collected wastewater and paint debris disposal plan, air sampling plan, respirators, protective equipment, and a detailed description of the method of containment of the operation to ensure that airborne lead concentrations of 30 micrograms per

cubic meter of air are not exceeded outside of the lead control area.

- c. Include air sampling, training and strategy, sampling methodology, frequency, duration of sampling, and qualifications of air monitoring personnel in the air sampling portion on the plan.
4. Field Test Reports: Monitoring Results: Submit monitoring results to the Contracting Officer within 3 working days, signed by the testing laboratory employee performing the air monitoring, the employee that analyzed the sample, and the CIH.
5. Records:
  - a. Completed and signed hazardous waste manifest from treatment or disposal facility.
  - b. Certification of Medical Examinations.
  - c. Employee training certification.

## PART 2 PRODUCTS

PAINT REMOVAL PRODUCTS: Submit applicable Material Safety Data Sheets for paint removal products used in paint removal work. Use the least toxic product, suitable for the job and acceptable to the Industrial Hygienist.

## PART 3 EXECUTION

### 3.1 PROTECTION

- A. Notification: Notify the Contracting Officer 20 days prior to the start of any paint removal work.
- B. Lead Control Area Requirements.
  1. Establish a lead control area by completely enclosing the area or structure where lead-containing paint removal operations will be performed.
  2. Contain removal operations by the use of a negative pressure full containment system with at least one change room and with HEPA filtered exhaust.
- C. Protection of Existing Work to Remain: Perform paint removal work without damage or contamination of adjacent areas. Where existing work is damaged or contaminated, restore work to its original condition.
- D. Boundary Requirements: Provide physical boundaries around the lead control area by roping off the area [designated on the drawings] or providing curtains, portable partitions or other enclosures to ensure that airborne concentrations of lead will not reach 30 micrograms per cubic meter of air outside of the lead control area.
- E. Heating, Ventilating and Air Conditioning (HVAC) Systems: Shut down, lock out, and isolate HVAC systems that supply, exhaust, or pass through the lead control areas. Seal intake and exhaust vents in the lead

control area with 6-mil plastic sheet and tape. Seal seams in HVAC components that pass through the lead control area.

F. Change Room and Shower Facilities: Provide clean change rooms and shower facilities within the physical boundary around the designated lead control area in accordance with requirements of 29 CFR 1926.62.

G. Mechanical Ventilation System:

1. Use adequate ventilation to control personnel exposure to lead in accordance with 29 CFR 1926.57.
2. To the extent feasible, use fixed local exhaust ventilation connected to HEPA filters or other collection systems, approved by the industrial hygienist. Local exhaust ventilation systems shall be designed, constructed, installed, and maintained in accordance with ANSI Z9.2.
3. If air from exhaust ventilation is recirculated into the work place, the system shall have a high efficiency filter with reliable back-up filter and controls to monitor the concentration of lead in the return air and to bypass the recirculation system automatically if it fails. Air may be recirculated only where exhaust to the outside is not feasible.

H. Personnel Protection: Personnel shall wear and use protective clothing and equipment as specified herein. Eating, smoking, or drinking is not permitted in the lead control area. No one will be permitted in the lead control area unless they have been given appropriate training and protective equipment.

I. Warning Signs: Provide warning signs at approaches to lead control areas. Locate signs at such a distance that personnel may read the sign and take the necessary precautions before entering the area. Signs shall comply with the requirements of 29 CFR 1926.62.

### 3.2 WORK PROCEDURES

A. Perform removal of lead-containing paint in accordance with approved lead-containing paint removal plan. Use procedures and equipment required to limit occupational and environmental exposure to lead when lead-containing paint is removed in accordance with 29 CFR 1926.62, except as specified herein. Dispose of removed paint chips and associated waste in compliance with Environmental Protection Agency (EPA), federal, state, and local requirements.

B. Personnel Exiting Procedures:

1. Whenever personnel exit the lead-controlled area, they shall perform the following procedures and shall not leave the work place wearing any clothing or equipment worn during the work day:
  - a. Vacuum themselves off.

- b. Remove protective clothing in the decontamination room, and place them in an approved impermeable disposal bag.
  - c. Shower.
  - d. Change to clean clothes prior to leaving the physical boundary designated around the lead-contaminated job site.
- C. Monitoring: Monitoring of airborne concentrations of lead shall be in accordance with 29 CFR 1910.1025 and as specified herein. Air monitoring, testing, and reporting shall be performed by a CIH or an Industrial Hygiene (IH) Technician who is under the direction of the CIH:
  1. The CIH or the IH Technician under the direction of the CIH shall be on the job site directing the monitoring, and inspecting the lead-containing paint removal work to ensure that the requirements of the Contract have been satisfied during the entire lead-containing paint removal operation.
  2. Take personal air monitoring samples on employees who are anticipated to have the greatest risk of exposure as determined by the CIH. In addition, take air monitoring samples on at least 25 percent of the work crew or a minimum of two employees, whichever is greater, during each work shift.
  3. Submit results of air monitoring samples, signed by the CIH, within 24 hours after the air samples are taken. Notify the Contracting Officer immediately of exposure to lead at or in excess of the action level of 30 micrograms per cubic meter of air outside of the lead control area.
- D. Monitoring During Paint Removal Work:
  1. Perform personal and area monitoring during the entire paint removal operation. Sufficient area monitoring shall be conducted at the physical boundary to ensure unprotected personnel are not exposed above 30 micrograms per cubic meter of air at all times. If the outside boundary lead levels are at or exceed 30 micrograms per cubic meter of air, work shall be stopped and the CIH shall immediately correct the condition(s) causing the increased levels and notify the Contracting Officer immediately.
  2. The CIH shall review the sampling data collected on that day to determine if condition(s) requires any further change in work methods. Removal work shall resume when approval is given by the CIH. The Contractor shall control the lead level outside of the work boundary to less than 30 micrograms per cubic meter of air at all times. As a minimum, conduct area monitoring daily on each shift in

which lead paint removal operations are performed in areas immediately adjacent to the lead control area.

3. For outdoor operations, at least one sample on each shift shall be taken on the downwind side of the lead control area. If adjacent areas are contaminated, clean and visually inspect contaminated areas. The CIH shall certify that the area has been cleaned of lead contamination.

### 3.3 LEAD-CONTAINING PAINT REMOVAL

- A. Remove paint within the areas designated on the drawings in order to completely expose the substrate. Take whatever precautions are necessary to minimize damage to the underlying substrate.
- B. Indoor Lead Paint Removal: Select paint removal processes to minimize contamination of work areas with lead-contaminated dust or other lead-contaminated debris/waste. This paint removal process should be described in the lead-containing paint removal plan. Perform manual sanding and scraping to the maximum extent feasible.
- C. Mechanical Paint Removal and Blast Cleaning: Perform mechanical paint removal and blast cleaning in lead control areas using negative pressure full containments with HEPA filtered exhaust. Collect paint residue and spent grit (used abrasive) from blasting operations for disposal in accordance with EPA, state and local requirements.
- D. Outside Lead Paint Removal: Select removal processes to minimize contamination of work areas with lead-contaminated dust or other lead-contaminated debris/waste. This paint removal process should be described in the lead-containing paint removal plan. Perform manual sanding and scraping to the maximum extent feasible.

### 3.4 SURFACE PREPARATIONS

Avoid flash rusting or other deterioration of the substrate. Provide surface preparations for painting in accordance with Section 09 91 00, PAINTING.

### 3.5 CLEANUP AND DISPOSAL

- A. Cleanup: Maintain surfaces of the lead control area free of accumulations of paint chips and dust. Restrict the spread of dust and debris; keep waste from being distributed over the work area. Do not dry sweep or use compressed air to clean up the area. At the end of each shift and when the paint removal operation has been completed, clean the area of visible lead paint contamination by vacuuming with a HEPA filtered vacuum cleaner and wet mopping the area.

- B. Certification: The CIH shall certify in writing that the inside and outside the lead control area air monitoring samples are less than 30 micrograms per cubic meter of air, the respiratory protection for the employees was adequate, the work procedures were performed in accordance with 29 CFR 1926.62, and that there were no visible accumulations of lead-contaminated paint and dust on the worksite. Do not remove the lead control area or roped-off boundary and warning signs prior to the Contracting Officer's receipt of the CIH's certification. Reclean areas showing dust or residual paint chips.
- C. Testing of Lead-Containing Paint Residue and Used Abrasive Where indicated or when directed by the Contracting Officer, test lead containing paint residue and used abrasive in accordance with 40 CFR 261 for hazardous waste.
- D. Disposal:
1. Collect lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing, which may produce airborne concentrations of lead particles.
  2. Store removed paint, lead-contaminated clothing and equipment, and lead-contaminated dust and cleaning debris into U.S. Department of Transportation (49 CFR 178) approved 55-gallon drums. Properly labels each drum to identify the type of waste (49 CFR 172) and the date lead-contaminated wastes were first put into the drum. Obtain and complete the Uniform Hazardous Waste Manifest forms from VA Project Manager. Comply with land disposal restriction notification requirements as required by 40 CFR 268:
    - a. Collect lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing which may produce airborne concentrations of lead particles. Label the containers in accordance with 29 CFR 1926.62. Dispose of lead-contaminated waste material at an approved hazardous waste treatment, storage, or disposal facility off Government property.
    - b. Store waste materials in U.S. Department of Transportation (49 CFR 178) approved 55-gallon drums. Properly label each drum to identify the type of waste (49 CFR 172) and the date the drum was filled. The Contracting Officer or an authorized representative will assign an area for interim storage of waste-containing drums. Do not store hazardous waste drums in interim storage longer than 90 calendar days from the date affixed to each drum.
    - c. Handle, store, transport, and dispose lead or lead-contaminated waste in accordance with 40 CFR 260, 40 CFR 261, 40 CFR 262, 40



CFR 263, 40 CFR 264, and 40 CFR 265. Comply with land disposal  
restriction notification requirements as required by 40 CFR 268.

- E. Disposal Documentation Submit written evidence that the hazardous waste treatment, storage, or disposal facility (TSD) is approved for lead disposal by the EPA and state or local regulatory agencies. Submit one copy of the completed manifest, signed and dated by the initial transporter in accordance with 40 CFR 262.

- - - E N D - - -

SECTION 04 05 13

MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:

1. Section 04 05 16, MASONRY GROUTING.
2. Section 04 20 00, UNIT MASONRY.
3. Section 04 05 31, MASONRY TUCK POINTING.
4. Section 04 72 00, CAST STONE MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by Resident Engineer to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Resident Engineer.

1.4 TESTS

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by Resident Engineer.
- E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.
- F. Testing:
  1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
  2. Mortar:
    - a. Test for compressive strength and water retention; ASTM C270.
    - b. Mortar compressive strengths 28 days as follows:  
Type N: Minimum 5170 kPa (750 psi) at 28 days.  
Type O: Minimum 2410 kPa (350 psi) at 28 days
  3. Cement:
    - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.

- b. Nonstaining cement shall contain no more than 0.03 percent water soluble alkali.
- 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.
- 5. High Bond Mortar: Test for compressive strength, tensile strength, flexural strength, and brick bond strength.
- G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

#### 1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
  - 1. Testing laboratory's facilities and qualifications of its technical personnel.
  - 2. Indicating that following items meet specifications:
    - a. Portland cement.
    - b. Masonry cement.
    - c. Mortar cement.
    - d. Hydrated lime.
    - e. Fine aggregate (sand).
    - g. Color admixture.
- C. Laboratory Test Reports:
  - 1. Mortar, each type.
  - 2. Admixtures.
- D. Manufacturer's Literature and Data:
  - 1. Cement, each kind.
  - 2. Hydrated lime.
  - 3. Admixtures.
  - 4. Liquid acrylic resin.

#### 1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

#### 1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

C40-04.....Organic Impurities in Fine Aggregates for  
Concrete  
C91-05.....Masonry Cement  
C109-08.....Compressive Strength of Hydraulic Cement Mortars  
(Using 2-in. or 50-MM Cube Specimens)  
C144-04.....Aggregate for Masonry Mortar  
C150-09.....Portland Cement  
C207-06.....Hydrated Lime for Masonry Purposes  
C270-10.....Mortar for Unit Masonry  
C307-03(R2008).....Tensile Strength of Chemical - Resistant Mortar,  
Grouts, and Monolithic Surfacing  
C321-00(R2005).....Bond Strength of Chemical-Resistant Mortars  
C348-08.....Flexural Strength of Hydraulic Cement Mortars  
C595-10.....Blended Hydraulic Cement  
C780-10.....Preconstruction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry  
C979-10.....Pigments for Integrally Colored Concrete  
C1329-05.....Mortar Cement

## PART 2 - PRODUCTS

### 2.1 HYDRATED LIME

ASTM C207, Type S (or Type SA Hydrated Lime, if used)

### 2.2 AGGREGATE FOR MASONRY MORTAR

#### A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

### 2.3 PORTLAND CEMENT

#### A. ASTM C150, Type I.

A. Use white Portland cement wherever white mortar is specified.

B. The cement shall not have more than .60 percent alkali.

### 2.4 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

### 2.5 TUCK-POINTING MORTAR

A. For Cast Stone or Precast Concrete: Proportion by volume of pointing final tooling shall match the mortar used in that area.

## 2.6 MASONRY MORTAR

A. Conform to ASTM C270.

B. Admixtures:

1. Do not use mortar admixtures, except color admixtures or unless approved by Resident Engineer.
2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
3. Do not use antifreeze compounds.

C. Colored Mortar:

1. Maintain uniform mortar color for exposed work throughout.
2. Match mortar color in approved sample or mock-up.
3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.

D. Color Admixtures:

1. Proportion as specified by manufacturer.
2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

## 2.7 COLOR ADMIXTURE

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

## PART 3 - EXECUTION

### 3.1 MIXING

A. Mix in a mechanically operated mortar mixer.

1. Mix mortar for at least three minutes but not more than five minutes.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.

D. Mortar that has stiffened because of loss of water through evaporations:

1. Shall not be re-tempered by adding water.
2. Discard mortar that has reached its initial set or has not been used within two hours.

### 3.2 MORTAR USE LOCATION

A. Use Type O mortar for stone masonry areas not exposed to earth.

- B. Use Type N mortar for both faces of basement stone masonry walls exposed to earth.
- C. Use Type N mortar for miscellaneous masonry.

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SECTION 04 05 16

MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:

1. Section 04 72 00, CAST STONE MASONRY.
2. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

A. Test grout and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by Resident Engineer.

E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.

F. Testing:

1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:

2. Grout:

- a. Test for compressive strength; ASTM C1019.
- b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.

3. Cement:

- a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified, which includes all areas of stone masonry.
- b. Nonstaining cement shall contain no more than 0.03 percent water soluble alkali.

4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Indicating that following items meet specifications:
  - a. Portland cement.

- b. Masonry cement.
  - c. Grout.
  - d. Hydrated lime.
  - e. Fine aggregate (sand).
  - f. Color admixture.
  - C. Laboratory Test Reports:
    - 1. Grout, each type.
    - 2. Admixtures.
  - D. Manufacturer's Literature and Data:
    - 1. Cement, each kind.
    - 2. Hydrated lime.
    - 3. Admixtures.
    - 4. Liquid acrylic resin.
- 1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:
- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
  - B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.
- 1.6 APPLICABLE PUBLICATIONS:
- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
  - B. American Society for Testing and Materials (ASTM):
    - C40-04.....Organic Impurities in Fine Aggregates for  
Concrete
    - C91-05.....Masonry Cement
    - C150-09.....Portland Cement
    - C207-06.....Hydrated Lime for Masonry Purposes
    - C404-07.....Aggregate for Masonry Grout
    - C476-10.....Grout for Masonry
    - C595-10.....Blended Hydraulic Cement
    - C979-10.....Pigments for Integrally Colored Concrete
    - C1019-11.....Sampling and Testing Grout
- PART 2 - PRODUCTS
- 2.1 HYDRATED LIME:
- ASTM C207, Type S.
- 2.2 AGGREGATE FOR MASONRY GROUT:
- ASTM C404, Size 8.
- 2.3 BLENDED HYDRAULIC CEMENT:
- ASTM C595, Type IS, IP.



2.4 MASONRY CEMENT:

- A. ASTM C91. Type N, S, or M.
- B. Use white masonry cement whenever white mortar is specified.

2.5 PORTLAND CEMENT:

- A. ASTM C150, Type I.
- B. Use white Portland cement wherever white mortar is specified.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

- A. Conform to ASTM C476 except as specified.
- B. Grout type proportioned by volume as follows:
  - 1. Fine Grout:
    - a. Portland cement or blended hydraulic cement: one part.
    - b. Hydrated lime: 0 to 1/10 part.
    - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
  - 2. Coarse Grout:
    - a. Portland cement or blended hydraulic cement: one part.
    - b. Hydrated lime: 0 to 1/10 part.
    - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
    - d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
  - 3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

- A. Mix in a mechanically operated grout mixer.
  - 1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.

- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

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SECTION 04 05 31  
MASONRY TUCK POINTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for tuck pointing of existing masonry and stone work.

1.2 RELATED WORK

Mortars: Section 04 05 13, MASONRY MORTARING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C67-07 .....Brick and Structural Clay Tile, Sampling and Testing
  - C216-07 .....Facing Brick (Solid Masonry Units Made From Clay or Shale)
  - C270-07 .....Mortar for Unit Masonry
- C. International Masonry Institute: Recommended Practices and Guide Specifications for Cold Weather Masonry Construction.
- D. National Park Service, *Preservation Brief 2: Repointing Mortar Joints in Historic Masonry Buildings*, (1998).

1.4 SUBMITTALS

- A. Qualifications: Submit documentation which verifies qualifications of masonry subcontractor, their site supervisors and craftsmen. Those performing and supervising the Work should have at least 5 years of experience in historic masonry work, or 5 significant historic masonry preservation projects.
- B. At the beginning of the project, provide chemical analysis for up to three mortar samples to be taken at locations as

determined in consultation with the Architect. Submit test results to Architect. The sampling of the existing mortar and analysis by the approved laboratory is to be procured and paid for by the Contractor and included in the pricing for this part of the work. In addition to composition, the new mortar must match the historic in color, composition, and joint profile.

- C Mortar Mixes: Submit mixes and product data for each type of mortar to be used.
- D Product Data: Submit data on cleaning solutions.
- E Samples:
  - 1. Mortar sample: Submit, for verification and approval, a sample of each type of mortar used, in form of 6" long by 1/2" wide sample strips of mortar set in aluminum or plastic channels.
- F Product Data: Required.
- G Samples: Required.
- H Manufacturer's Certificate: Required

#### 1.5 QUALIFICATIONS

- A Manufacturer: Company specializing in manufacturing products specified in this section with minimum ten years documented experience.
- B. Installer: Company and designated personnel specializing in performing Work of this section with minimum of 5 years documented experience with each required procedure, and with historic buildings masonry restoration. Refer to submittal requirements

#### 1.6 MOCK-UP

- A Mock-up requirements:
  - 1. Initially perform sample joint raking and repointing on a designated portion of a masonry wall sized 1'-6" long by 1'-6" high as approved by the architect.

2. Demonstrate proficiency with joint raking tools and ability to not damage masonry units with either hand or power tools.
  3. Mix and cure test batch of repointing mortar and place in joints; repeat test mix until mortar color is approved. Test mortar should be matched, dried and approved before placing in joints.
  4. Clean the mock-up area to determine extent of cleaning, methods, and cleaning products required.
  5. Repeat, up to three different panels as requested, for both repointing and cleaning condition, until acceptable.
- B Propose mock-up locations to Architect and Owner for approval.
- C Acceptable panels and methods of procedure will become the standard for work of this section.

## PART 2 - PRODUCTS

### 2.1 TUCK POINTING MORTAR

As per mortar specifications.

### 2.2 REPLACEMENT MASONRY UNITS

B. Units to match existing.

## PART 3 - EXECUTION

### 3.1 CUT OUT OF EXISTING MORTAR JOINTS

A. Cut out existing mortar joints (both bed and head joints) and remove by means of a toothing chisel or a special pointer's grinder, to a uniform depth of to 51 to 76 mm (2 to 3 inches).

Take care to not damage edges of existing masonry units to remain.

- B. Remove dust and debris from the joints by brushing, blowing with air or rinsing with water. Do not rinse when temperature is below freezing.

### 3.2 JOB CONDITIONS

- A. Protection: Protect newly pointed joints from rain, until pointed joints are sufficiently hard enough to prevent damage.
- B. Cold Weather Protection:
  - 1. Tuck pointing may be performed in freezing weather when methods of protection are utilized.
  - 2. Comply with applicable sections of "Recommended Practices for Cold Weather Construction" as published by International Masonry Industry All Weather Council.
  - 3. Existing surfaces at temperatures to prevent mortar from freezing or causing other damage to mortar.

### 3.3 INSTALLATION OF TUCK POINTING MORTAR

- A. Immediately prior to application of mortar, dampen joints to be tuck pointed. Prior to application of pointing mortar, allow masonry units to absorb surface water.
- B. Tightly pack mortar into joints in thin layers, approximately 6 mm (1/4-inch) thick maximum.
- C. Allow layer to become "thumbprint hard" before applying next layer.
- D. Pack final layer flush with surfaces of masonry units. When mortar becomes "thumbprint hard", tool joints.

### 3.4 TOOLING OF JOINTS

- A. Tool joints with a jointing tool to produce a smooth, compacted, joint that matches the historic joints in profile.
- B. Tool joints in patch work with a jointing tool as approved by the Architect and Resident Engineer.

### 3.5 REPLACEMENT OF MASONRY UNITS

- A. Cut out mortar joints surrounding masonry units that are to be removed and replaced.
  - 1. Units removed may be broken and removed, providing surrounding units to remain are not damaged.
  - 2. Once the units are removed, carefully chisel out the old mortar and remove dust and debris.
- B. Dampen surfaces of the surrounding units before new units are placed.
  - 1. Allow existing masonry to absorb surface moisture prior to starting installation of the new replacement units.
  - 2. Butter contact surfaces of existing masonry and new replacement masonry units with mortar.
  - 3. Center replacement masonry units in opening and press into position.
  - 4. Remove excess mortar with a trowel.
  - 5. Point around replacement masonry units to ensure full head and bed joints.
  - 6. When mortar becomes "thumbprint hard", tool joints.

### 3.6 CLEANING

- A. Clean exposed masonry surfaces on completion.
- B. Remove mortar droppings and other foreign substances from wall surfaces.
- C. First wet surfaces with clean water, then wash down with a solution of soapless detergent specially prepared for cleaning brick.
- D. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water. No wire brushes to be used for cleaning.
- E. Free clean surfaces from traces of detergent, foreign streaks or stains. Protect materials during cleaning operations including adjoining construction.
- F. Use of muriatic acid for cleaning is prohibited.

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SECTION 04 20 00

UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.
- D. Color, texture and composition of masonry units: Match existing.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
  - 1. Face brick, sample panel, 300 mm by 300 mm (12 inches by 12 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
  - 2. Concrete masonry units, when exposed in finish work.
  - 3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Certificates:
  - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
  - 2. Indicating that the following items meet specification requirements:
    - a. Face brick.
  - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample installation in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
  - 1. Use masonry units from random cubes of units delivered on site.
  - 2. Include reinforcing, ties, and anchors.



- B. Use sample installation approved by Resident Engineer for standard of workmanship of new masonry work.
- C. Use sample installation area to test cleaning methods.

#### 1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C62-05.....Building Brick (Solid Masonry Units Made From Clay or Shale)
  - C67-07.....Sampling and Testing Brick and Structural Clay Tile
  - C216-07.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
  - C476-02.....Standard Specification for Grout for Masonry
  - F1667-05.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
  - All Weather Masonry Construction Manual, 2000.
- D. Brick Industry Association - Technical Notes on Brick Construction (BIA):
  - 11-1986.....Guide Specifications for Brick Masonry, Part I
  - 11A-1988.....Guide Specifications for Brick Masonry, Part II
  - 11B-1988.....Guide Specifications for Brick Masonry, Part III Execution
  - 11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
  - 11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued
- E. Masonry Standards Joint Committee; Specifications for Masonry Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

#### PART 2 - PRODUCTS

##### 2.1 BRICK

- A. Face Brick:
  - 1. ASTM C216, Grade SW, Type FBS.
  - 2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.

3. Size:

a. Match existing bricks.

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight.

2. Sizes: 8" x 8" x 16".

3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

2.3 PREFORMED COMPRESSIBLE JOINT FILLER

A. Thickness and depth to fill the joint as specified.

B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.

C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.4 ACCESSORIES

A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.

B. Box Board:

1. Mineral Fiber Board: ASTM C612, Class 1.

2. 25 mm (1 inch) thickness.

3. Other spacing material having similar characteristics may be used subject to the Resident Engineer's approval.

C. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry used.

2. Acid cleaners are not acceptable.

3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

D. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.

2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.

3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

### 3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
  1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
  2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
  3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
  1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
  2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
  1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
  2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
  1. Minus 6 mm (1/4 inch).
  2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
  1. Accurate to minus 0 mm (0 inch).
  2. Plus 6 mm (1/4 inch).

### 3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Wall Openings:
  1. If items are not available when walls are built, prepare openings for subsequent installation.
- C. Tooling Joints:
  1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
  2. Tool while mortar is soft enough to be compressed into joints and not raked out.
  3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
  4. Tool Exposed interior joints in finish work concave unless specified otherwise.

- D. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

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- E. Wetting and Wetting Test:

- 1. Test and wet brick or clay tile in accordance with BIA 11B.
- 2. Do not wet concrete masonry units or glazed structural facing tile before laying.

- F. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

- G. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

- H. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

### 3.4 BRICK EXPANSION AND CONTROL JOINTS.

- A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
  - 1. Install preformed compressible joint filler in brick wythe.
  - 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
  - 3. Install filler, backer rod, and sealant on exposed faces.
- D. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
- E. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

### 3.5 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
  - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
  - 2. Maintain bond pattern throughout.

3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Solid Exterior Walls:

1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with nominal thick face brick.
2. Construct solid brick jambs not less than 20 mm (.8 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not use full bonding headers.
4. Parging:
  - a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
  - b. Make parging continuous over backup, and extend 150 mm (six inches) onto adjacent concrete or masonry.
  - c. Parge, with mortar, the ends and backs for recesses in exterior walls to a thickness of 13 mm (1/2 inch).
  - d. Parge with mortar to true even surface the inside surface of exterior walls to receive insulation.

3.6 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

D. Structural Brick Units:

1. Clean as recommended brick manufacturer. Protect light colored mortar joints from discoloration during cleaning.
2. Prepare schedule of test locations.

3.7 WATER PENETRATION TESTING

- A. Seven days before plastering or painting, in the presence of Resident Engineer, test solid exterior masonry walls for water penetration.
- B. Direct water on masonry for a period of one hour at a time when wind velocity is less than five miles per hour.
- C. Should moisture appear on inside of walls tested, make additional tests at other areas as directed by Resident Engineer.
- D. Correct the areas showing moisture on inside of walls, and repeat test at repaired areas, to insure that moisture penetration has been stopped.
- E. Make water test at following locations: TBD

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SECTION 05 50 00

METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Support for Wall and Ceiling Mounted Items: Ceiling hung toilet partitions.

1.2 RELATED WORK

- A. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Support for ceiling hung toilet partitions.
- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.

- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
- B18.6.1-81(R1997).....Wood Screws
  - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-05.....Structural Steel
  - A47-99(R2004).....Malleable Iron Castings
  - A48-03.....Gray Iron Castings
  - A53-06.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
  - A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
  - A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
  - A307-07.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
  - A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked  
Austenitic Stainless Steel Pipes
  - A391/A391M-01.....Grade 80 Alloy Steel Chain
  - A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A786/A786M-05.....Rolled Steel Floor Plate
  - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
  - B456-03.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
  - B632-02.....Aluminum-Alloy Rolled Tread Plate
  - C1107-07.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
  - D3656-04.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
  - F436-07.....Hardened Steel Washers



F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for  
General Use

F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs

F1667-05.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-04.....Structural Welding Code Steel

D1.2-03.....Structural Welding Code Aluminum

D1.3-98.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP521-01.....Pipe Railing Manual

AMP 500-505-1988.....Metal Finishes Manual

MBG 531-00.....Metal Bar Grating Manual

MBG 532-00.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC):

SP 1-05.....No. 1, Solvent Cleaning

SP 2-05.....No. 2, Hand Tool Cleaning

SP 3-05.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 120 kg (250 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m<sup>2</sup> (100 pounds per square foot).

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A167, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Floor Plate:

1. Steel ASTM A786.

E. Steel Pipe: ASTM A53.

1. Galvanized for exterior locations.

2. Type S, Grade A unless specified otherwise.

3. NPS (inside diameter) as shown.

F. Cast-Iron: ASTM A48, Class 30, commercial pattern.

G. Malleable Iron Castings: A47.

H. Primer Paint: As specified in Section 09 91 00, PAINTING.

I. Grout: ASTM C1107, pourable type.

J. Insect Screening: ASTM D3656.

## 2.3 HARDWARE

### A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

### B. Fasteners:

1. Bolts with Nuts:
  - a. ASME B18.2.2.
  - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
  - c. ASTM F468 for nonferrous bolts.
  - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

## 2.4 FABRICATION GENERAL

### A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

### B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

### C. Connections

1. Except as otherwise specified, connections may be made by welding or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.

5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
  - a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.
  - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
  - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
- b. Fit removable members to be easily removed.
- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes

2. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.
3. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.

4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  1. Provide temporary bracing for such items until concrete or masonry is set.
  2. Place in accordance with setting drawings and instructions.
  3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  1. Design and finish as specified for shop welding.
  2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

### 3.2 INSTALLATION OF SUPPORTS

#### A. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

- - - E N D - - -

SECTION 06 10 00

ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.
- C. Cement board sheathing: Section 06 16 63, CEMENTITIOUS SHEATHING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):  
National Design Specification for Wood Construction  
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):  
A190.1-02.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):  
B18.2.1A-96(R2005).....Square and Hex Bolts and Screws  
B18.2.2-87(R2005).....Square and Hex Nuts  
B18.6.1-81 (R97).....Wood Screws



- B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws  
and Metallic Drive Screws
- E. American Plywood Association (APA):  
E30-03.....Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):  
A47-99(R2004).....Ferritic Malleable Iron Castings  
A48-03.....Gray Iron Castings  
A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) by the Hot Dip  
Process  
C954-04.....Steel Drill Screws for the Application of Gypsum  
Board or Metal Plaster Bases to Steel Studs from  
0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in  
thickness  
C1002-04.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Metal Studs  
D143-94(R2004).....Small Clear Specimens of Timber, Method of  
Testing  
D1760-01.....Pressure Treatment of Timber Products  
D2559-04.....Adhesives for Structural Laminated Wood Products  
for Use Under Exterior (Wet Use) Exposure  
Conditions  
D3498-03.....Adhesives for Field-Gluing Plywood to Lumber  
Framing for Floor Systems  
F844-07.....Washers, Steel, Plan (Flat) Unhardened for  
General Use  
F1667-05.....Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):  
MM-L-736C.....Lumber; Hardwood
- H. Commercial Item Description (CID):  
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self  
Threading Anchors)
- I. Military Specification (Mil. Spec.):  
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):  
TPI-85.....Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)  
PS 1-95.....Construction and Industrial Plywood  
PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
  - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
  - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
  - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
  - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
  - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
  - 4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 200 mm (8 inches) wide.
- D. Sizes:
  - 1. Conforming to Prod. Std., PS20.
  - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
  - 1. At time of delivery and maintained at the site.
  - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
  - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
  - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
  - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

## 2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
  1. APA rated Exposure 1 or Exterior; panel grade CD or better.
  2. Wall sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
    - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
  3. Roof sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
    - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.
- D. Subflooring:
  1. Under finish wood flooring or underlayment:
    - a. APA Rated sheathing, Exposure 1. panel grade CD.
    - b. Minimum 15 mm (19/32 inch) thick with span rating 32/16 or greater for supports at 400 mm (16 inches) on center and 18.25 mm (23/32 inch) thick with span rating 48/24 for supports at 600 mm (24 inches) on center.

2. Combination subflooring-underlayment under resilient flooring or carpet:
  - a. APA Rated Stud-I-Floor Exterior or Exposure 1, T and G.
  - b. Minimum 15 mm (19/32 inch) thick or greater, span rating 16, for supports at 400 mm (16 inches) on center; 18 mm (23/32 inch) thick or greater, span rating 24, for supports at 600 mm (24 inches) on center.
  - c. Minimum 19 mm (3/4-inch) thick or greater, span rating 32, for supports at 810 mm (32 inches) on center; 28 mm (1-1/8 inch) thick, span rating 48 for supports at 1200 mm (48 inches) on center.

E. Underlayment:

1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
2. Minimum 6 mm (1/4 inch) thick or greater over plywood subflooring and 9 mm (3/8 inch) thick or greater over board subflooring, unless otherwise shown.

2.3 STRUCTURAL-USE PANELS

A. Comply with APA.

- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.

C. Wall and Roof Sheathing:

1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

D. Subflooring:

1. Under finish wood flooring or underlayment:
  - a. APA rated sheathing panels, durability classification of Exposure 1 or Exterior.
  - b. Span Rating of 24/16 or greater for supports 400 mm (16 inches) on center.
2. Under resilient floor or carpet.
  - a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
  - b. Span Rating of 16 or greater for supports 300 mm (16 inches) on center and 24 or greater for supports 600 mm (24 inches) on center.

E. Underlayment:

1. APA rated Exposure 1.
2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.

F. Wood "I" Beam Members:

1. Size and Shape as shown.
2. Cambered and marked "Top up".
3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as shown.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

G. Laminated Veneer Lumber (LVL):

1. Bonded jointed wood veneers with ASTM D2559 adhesive.
2. Scarf jointed wood veneers with grain of wood parallel.
3. Size as shown.

2.4 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
  - a. Common: Type I, Style 10.
  - b. Concrete: Type I, Style 11.
  - c. Barbed: Type I, Style 26.
  - d. Underlayment: Type I, Style 25.
  - e. Masonry: Type I, Style 27.

- f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
3. Straps:
  - a. Designed to provide wind and seismic ties with sizes as shown or specified.
  - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
  - c. Punched for fastener.
4. Metal Bridging:
  - a. Optional to wood bridging.
  - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
  - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
  - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
5. Joist Hangers:
  - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
  - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
6. Timber Connectors: Fabricated of steel to shapes shown.
7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
8. Wall Anchors for Joists and Rafters:
  - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
  - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.

c. Strap not less than 100 mm (4 inches) embedded end.

9. Joint Plates:

- a. Steel plate punched for nails.
- b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
- c. Size for axial eccentricity, and fastener loads.

G. Adhesives:

- 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
- 2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:

- 1. AFPA National Design Specification for Wood Construction for timber connectors.
- 2. AITC Timber Construction Manual for heavy timber construction.
- 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
- 4. APA for installation of plywood or structural use panels.
- 5. ASTM F 499 for wood underlayment.
- 6. TPI for metal plate connected wood trusses.

B. Fasteners:

1. Nails.

- a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
- b. Use special nails with framing connectors.
- c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
- d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
- e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
- f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
- g. Nailing Schedule; Using Common Nails:
  - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
  - 2) Bridging to joist, toe nail each end two-8d

- 3) Ledger strip to beam or girder three-16d under each joint.
  - 4) Subflooring or Sheathing:
    - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
    - b) Subflooring, more than 150 mm (6 inches) wide, to each stud or joint, face nail three-8d.
    - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300 mm (12 inches) at supported edges and 500 mm (20 inches) o.c. at intermediate supports.
  - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400 mm (16 inches) on center.
  - 6) Top plate to stud, end nail two-16d.
  - 7) Stud to sole plate, toe nail or framing anchor. Four-8d
  - 8) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
  - 9) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
  - 10) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
  - 11) Top plates, laps, and intersections, face nail two-16d.
  - 12) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
  - 13) Ceiling joists to plate, toenail three-8d or framing anchor.
  - 14) Continuous header to stud, four 16d.
  - 15) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
  - 16) Ceiling joists, to parallel rafters, face nail three-16d.
  - 17) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
  - 18) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
  - b. Countersink bolt heads flush with the surface of nailers.
  - c. Embed in concrete and solid masonry or use expansion bolts.  
Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
  - d. Use toggle bolts to hollow masonry or sheet metal.



- e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
- 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
  - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
  - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
- 4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
- 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
- 6. Screws to Join Wood:
  - a. Where shown or option to nails.
  - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
  - c. Spaced same as nails.
- 7. Installation of Timber Connectors:
  - a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
  - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
  - 1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
  - 2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
  - 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
  - 1. Install furring, blocking, nailers, and grounds where shown.
  - 2. Use longest lengths practicable.
  - 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
  - 4. Layers of Blocking or Plates:
    - a. Stagger end joints between upper and lower pieces.
    - b. Nail at ends and not over 600 mm (24 inches) between ends.

- c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
- //5. Fabricate roof edge vent strips with 6 mm by 6 mm (1/4 inch by 1/4 inch) notches, 100 mm (4 inches) on center, aligned to allow for venting of // insulating concrete // and venting base sheet //.
- 6. Unless otherwise shown, use wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using wood shims where necessary so face of furring forms a true, even plane. Space furring not over 400 mm (16 inches on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 400 mm (16 inches) centers.

F. Floor and Ceiling Framing:

- 1. Set with crown edge up.
- 2. Keep framing at least 50 mm (2 inches) away from chimneys.
- 3. Bear on not less than 100 mm (4 inches) on concrete and masonry, and 38 mm (1-1/2 inches) on wood and metal unless shown otherwise.
- 4. Support joist, trimmer joists, headers, and beams framing into carrying members at same relative levels on joist hangers unless shown otherwise.
- 5. Lap and spike wood joists together at bearing, or butt end-to-end with scab ties at joint and spike to plates. Scab tie lengths not less than 200 mm (8 inches) lap on joist ends. Install wood I beam joists as shown.
- 6. Frame openings with headers and trimmer joist. Double headers carrying more than two tail joists and trimmer joists supporting headers carrying more than one tail joist unless otherwise shown.
- 7. Drive nails through headers into joists using two nails for 50 mm by 150 mm (2 inch by 6 inch); three nails for 50 mm by 200 mm (2 inch by 8 inch) and four nails for 50 mm by 250 mm (2 inch by 10 inch) and over in size.
- 8. Install nearest joist to double headers and spike joist to both header members before trimmer joist is installed and secured together.
- 9. Doubled joists under partitions parallel with floor joists.
- 10. Where joists run perpendicular to masonry or concrete, anchor every third joist to masonry or concrete with one metal wall anchor. Securely spike anchors with three nails to side of joist near its bottom.
- 11. Anchor joists running parallel with masonry or concrete walls to walls with steel flats spaced not over 1800 mm (6 feet) apart. Extend

steel flats over at least three joists and into masonry 100 mm (4 inches) with ends turned 50 mm (2 inches); bolt to concrete. Set top of flats flush with top of joists, and securely nail steel flats to each joist.

12. Hook ties at steel framing over top flange of steel members.

13. Nonbearing partitions running parallel with ceiling joists, install solid 50 mm (2 inch) thick bridging same depth as ceiling joists cut to fit snug between joists for securing top plate of partitions.

Securely spike bridging to joists. Space 1200 mm (4 feet) on center.

//14. Where ceramic tile finish floors are set in Portland cement mortar, nail continuous 50 mm by 75 mm (2 inches by 3 inches) ledgers to sides of joists to support subflooring flush with top of joist. //

#### G. Bridging:

1. Use 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be used for wood bridging.
2. Install one row of bridging for joist spans over 2400 mm (8 feet), but less than 4800 mm (16 feet) long; install two rows for spans over 4800 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two joists if header is more than 600 mm (2 feet) from end of trimmer or from regular row of bridging.
4. Secure with two nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two rows at the third points of span unless otherwise shown.

#### H. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.
3. Valley, Ridge, and Hip Members:
  - a. Size for depth of cut on rafters.
  - b. Straight and true intersections of roof planes.
  - c. Secure hip and valley rafters to wall plates by using framing connectors.
  - d. Double valley rafters longer than the available lumber, with pieces lapped not less than 1200 mm (4 feet) and spiked together.
  - e. Butt joint and scab hip rafters longer than the available lumber.
4. Spike to wall plate and to ceiling joists except when secured with framing connectors.

5. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one rafter unless shown otherwise.
6. Install 50 mm by 100 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1200 mm (4 feet) on center unless shown otherwise.

I. Framing of Dormers:

1. Frame as shown, with top edge of ridge beveled to pitch of roof header.
2. Set studs on doubled trimmer rafters.
3. Double studs at corners of dormers.
4. Double plate on studs and notch rafters over plate and bear at least 75 mm (3 inches) on plates.
5. Frame opening to receive window frame or louver frame.

J. Partition and Wall Framing:

1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
  - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
  - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
4. Headers or Lintels:
  - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
  - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.
5. Use double top plates, with members lapped at least 610 mm (2-feet) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Use single sill plates at bottom of opening unless shown otherwise. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.

9. Install corner bracing when plywood or structured use panel sheathing is not used.
  - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
  - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

K. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

L. Subflooring:

1. Subflooring may be either boards, structural-use panels, or plywood.
2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.
3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
  - a. Space edges 3 mm (1/8 inch) apart.
  - b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

M. Underlayment:

1. Where finish flooring of different thickness is used in adjoining areas, use underlayment of thickness required to bring finish flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Fasten to subfloor as specified in ASTM F499.
4. Plywood and particle underlayment may be glue-nailed to subfloor.
5. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and

approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.

6. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
7. After installation, avoid traffic on underlayment and damage to its finish surface.

N. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.
- //5. Match and align sheathing which is an extension of work in place to existing. //

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SECTION 06 16 63

CEMENTITIOUS SHEATHING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cement board sheathing applied to frame wall construction, ready to receive subsequent finishes.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: 1. Cement board panels, 200 mm by 200 mm (8 inches by 8 inches), minimum size.
  - 2. Fasteners, each type used.
  - 3. Reinforcing tape for joints 300 mm (12 inches) long.
  - 4. Water barrier backing, 300 mm (12 inches) square.
- C. Product Data:
  - 1. Cement board sheathing.
  - 2. Reinforcing tape.
  - 3. Fasteners.

1.3 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact.
- B. Store materials so as to prevent damage or contamination.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - A108.11-1999.....Interior Installation of Cementitious Backer Units
  - A118.9-1999.....Cementitious Backer Units
- C. American Society for Testing and Materials (ASTM):
  - C954-04.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness.
  - D226-06.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
  - D4586-07.....Asphalt Roof Cement, Asbestos-Free
- D. Federal Specifications (FS):

UU-B-790.....Building Paper, Vegetable Fiber INT AMD 1 (Kraft,  
Waterproofed, Water Repellant and Fire Resistant)

## PART 2 - PRODUCTS

### 2.1 CEMENT BOARD SHEATHING

- A. Conform to ANSI A118.9, except physical property requirements defined in Table 1 changed to not less than the minimum values stated below.
- B. Property Minimum Average Value
  - 1. Water Absorption by Weight, ASTM D1037 20 percent maximum
  - 2. Flame Spread 5
  - 3. Smoke Density 0
  - 4. Thickness 13 mm (1/2 inch)
  - 5. Minimum Width 800 mm (32 inches)
  - 6. Flexural Strength wet and dry 6895 kpa (1000 psi)
  - 7. Fastener Holding wet and dry 33 kpa (125 pounds)

### 2.2 ACCESSORY MATERIALS

- A. Steel Drill Screws: ASTM C954. Modified for flat head. Bugle head not acceptable.
- B. Organic Felt: ASTM D226, Type II, 13.6 kg (30 lb).
- C. Roof Cement: ASTM D4586
- D. Joint Reinforcing Tape:
  - 1. Minimum 100 mm (4-inches) wide open mesh alkali resistant.
  - 2. Glass fiber mesh polymer coated as recommended by Cement Board manufacturer.
- E. Water Barrier: FS UU-B-790. Type I (Barrier paper), Grade D (Water-vapor permeable). Other products meeting or exceeding the Federal specification for a water barrier with water vapor permeability are acceptable.

## PART 3 - EXECUTION

### 3.1 ENVIRONMENTAL REQUIREMENTS

- A. Do not install units when temperature is below 4.5 degrees Celsius (40 degrees F).
- B. Do not install joint reinforcing tape when temperature is below 10 degrees Celsius (50 degrees F).

### 3.2 INSTALLATION

- A. Remove wrapping and separate to allow air circulation for not less than seven days before installation.
- B. Installing Water Barrier over Framing Members:
  - 1. Apply roof cement or tape to framing members sufficient to adhere and support water barrier.



2. Use either organic felt or water barrier.
3. Apply barrier shingle fashion with horizontal joints lapped not less than 50 mm (2 inches). Lap end joints over framing, not less than 100 mm (4 inches) cemented together with roof cement, stagger end joints.
4. Do not leave over 300 mm (12-inch) wide strip exposed when work is stopped.
5. Coordinate with installation of flashing to lap water barrier over flashing. Install weeps every 600 mm (24 inches) or as detailed, directly above flashing. Provide for clear exit of water to exterior.
6. Repair torn or cut barrier with barrier patch spanning framing space cemented to surface along top and side edges.

C. Installing Cement Board Units:

1. Apply cement board sheathing immediately over water barrier in accordance with ANSI A108.11, with rounded edges and rough side to exterior, except as specified otherwise.
2. Secure units to framing members with screws spaced not more than 200 mm (8 inches) on center and not closer than 13 mm (1/2-inch) from the edge of the unit.
3. Install screws so that the screw heads do not penetrate the surface of unit.
4. Install 13 mm (1/2-inch) wide horizontal control joints at floors and vertical control joints not over 4.87 m (16 feet) on center unless shown otherwise, maintain alignment.
5. Stop units at edges of building expansion joints.
6. Minimum bearing over framing members: 19 mm (3/4-inch.)

D. Joint and Surface Treatment: Apply joint reinforcing tape over joints, exposed edges, and corners using adhesive recommended by manufacturer.

E. Leave surface flush and ready to receive subsequent finishes.

3.3 PROTECTION AND REPAIR

- A. Protect board with temporary coverings against moisture until subsequent finish is applied.
- B. Patch and repair damaged surface prior to application of subsequent finish.
  1. Fill cracks.
  2. Replace loose, spalling or missing joint finish.
  3. Replace broken or damaged boards.

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SECTION 06 20 00

FINISH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies exterior and interior millwork.
- B. Items specified.
  - Seats and benches at new portico reconstruction (Mansion House)
  - New portico reconstruction (Mansion House)
  - Wall Paneling (Mansion House Kitchen)
  - Mounting Strips, Shelves, and Rods
  - Chair Rail (Mansion House)
  - Moldings (Mansion House)
  - Base (Mansion House)

1.2 RELATED WORK

- A. Fabricated Metal brackets: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Wood doors: Section 08 14 00, WOOD DOORS.
- D. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.
- E. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
  - 2. Show construction and installation.
- C. Samples:
  - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
  - 1. Indicating preservative treatment fire retardant treatment of materials meet the requirements specified.
  - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
  - 1. Finish hardware

- 2. Sinks with fittings
- 3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21<sup>0</sup>C (70<sup>0</sup>F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
  - A36/A36M-08.....Structural Steel
  - A53-07.....Pipe, Steel, Black and Hot-Dipped Zinc Coated,  
Welded and Seamless
  - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip
  - B26/B26M-09.....Aluminum-Alloy Sand Castings
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Profiles, and Tubes
  - E84-09.....Surface Burning Characteristics of Building  
Materials
- C. American Hardboard Association (AHA):
  - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
  - A156.9-03.....Cabinet Hardware
  - A156.11-04.....Cabinet Locks
  - A156.16-02.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
  - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
  - A208.1-99.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
  - AWPA C1-03.....All Timber Products - Preservative Treatment by  
Pressure Processes
- H. Architectural Woodwork Institute (AWI):

AWI-99.....Architectural Woodwork Quality Standards and  
Quality Certification Program

I. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High-Pressure Decorative Laminates

J. U.S. Department of Commerce, Product Standard (PS):

PS20-05.....American Softwood Lumber Standard

K. Military Specification (Mil. Spec):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

L. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion

A-A-1936.....Contact Adhesive

FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle

FF-S-111D(1).....Screw, Wood

MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 LUMBER

A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Hardwood: MM-L-736, species as specified for each item.

D. Softwood: PS-20, exposed to view appearance grades:

1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
2. Use Prime for painted or opaque finish.

E. Use edge grain Wood members exposed to weather.

2.2 PLYWOOD

A. Softwood Plywood:

1. Prod. Std.

2. Grading and Marking:

- a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
  - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
4. Plastic Laminate Plywood Cores:
- a. Exterior Type, and species group.
  - b. Veneer Grade: A-C.
5. Shelving Plywood:
- a. Interior Type, any species group.
  - b. Veneer Grade: A-B or B-C.
6. Other: As specified for item.

B. Hardwood Plywood:

1. HPVA: HP.1
2. Species of face veneer shall be as shown or as specified in connection with each particular item.
3. Inside of Building:
  - a. Use Type II (interior) A grade veneer for transparent finish.
  - b. Use Type II (interior) Sound Grade veneer for paint finish.
4. On Outside of Building:
  - a. Use Type I, (exterior) A Grade veneer for natural or stained and varnish finish.
  - b. Use Type I, (exterior) Sound Grade veneer for paint finish.
5. Use rotary cut white birch unless specified otherwise.

2.3 PARTICLEBOARD

A. NPA A208.1

B. Plastic Laminate Particleboard Cores:

1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.

C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.4 PLASTIC LAMINATE

A. NEMA LD-3.

- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.

- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
  - 1. Plastic laminate clad plywood or particle board.
  - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
- E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

#### 2.5 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

#### 2.6 STAINLESS STEEL

ASTM A167, Type 302 or 304.

#### 2.7 ALUMINUM CAST

ASTM B26

#### 2.8 ALUMINUM EXTRUDED

ASTM B221

#### 2.9 HARDWARE

- A. Rough Hardware:
  - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
  - 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
  - 3. Fasteners:
    - a. Bolts with Nuts: FF-N-836.
    - b. Expansion Bolts: A-A-1922A.
    - c. Screws: Fed. Spec. FF-S-111.
- B. Finish Hardware
  - 1. Cabinet Hardware: ANSI A156.9.
    - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
    - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
    - c. Sliding Door Tracks: B07063.
    - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
    - e. Concealed Hinges: B1601, minimum 110 degree opening.

- f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
  - g. Cabinet Door Catch: B0371 or B03172.
  - h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
- 2. Cabinet Locks: ANSI A156.11.
  - a. Drawers and Hinged Door: E07262.
  - b. Sliding Door: E07162.
- 3. Auxiliary Hardware: ANSI A156.16.
  - a. Shelf Bracket: B04041, japanned or enameled finish.
  - b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
  - c. Closet Bar: L03131 chrome finish of required length.
  - d. Handrail Brackets: L03081 or L03101.
    - 1) Cast Aluminum, satin polished finish.
    - 2) Cast Malleable Iron, japanned or enamel finish.
- 4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
- 5. Pipe Bench Supports:
  - a. Pipe: ASTM A53.
- 6. Fabricated Wall Bench Supports:
  - a. Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
  - b. Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise. Drill 6 mm (1/4 inch) holes for anchors on vertical member, not more than 200 mm (8 inches) on center between ends or corners.
  - c. Stainless steel bars brackets: ASTM A167, fabricated to shapes shown, Number 4 finish. Use 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and not less than two 13 mm (1/4 inch) hole for anchors on vertical member.
- 7. Thru-Wall Counter Brackets:
  - a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
  - b. Baked enamel prime coat finish.
- 8. Edge Strips Moldings:
  - a. Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color, stainless steel, or 3 mm (1/8 inch) thick extruded aluminum.

- b. Stainless steel or extruded aluminum channels.
- c. Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.
- 9. Rubber or Vinyl molding
  - a. Rubber or vinyl standard stock and in longest lengths practicable.
  - b. Design for closures at joints with walls and adhesive anchorage.
  - c. Adhesive as recommended by molding manufacturer.
- 10. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

#### 2.10 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
  - 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
  - 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
  - 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

#### 2.11 FIRE RETARDANT TREATMENT

- A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.
- B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
- C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
- D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
- E. Fire Resistant Softwood Plywood:
  - 1. Use Grade A, Exterior, plywood for treatment.
  - 2. Meet the following requirements when tested in accordance with ASTM E84.
    - a. Flame spread: 0 to 25.
    - b. Smoke developed: 100 maximum
- F. Fire Resistant Hardwood Plywood:
  - 1. Core: Fire retardant treated softwood plywood.
  - 2. Hardwood face and back veneers untreated,
  - 3. Factory seal panel edges, to prevent loss of fire retardant salts.



## 2.12 PRESERVATIVE TREATMENT

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPA Standards.

B. Use Grade A, exterior plywood for treatment.

## 2.13 FABRICATION

### A. General:

1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
2. Finish woodwork shall be free from pitch pockets.
3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
8. Plastic Laminate Work:
  - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
  - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
  - c. Provide plastic backing sheet on underside of countertops, vanity tops, including back splashes and end splashes of countertops.
  - d. Use backing sheet on concealed large panel surface when decorative face does not occur.

### B. Seats and Benches:

1. Fabricate from 50 mm (2 inch) stock strips of vertical grain Southern Yellow Pine; preservative treated for exterior seats.
2. Solid seats securely glued together of spliced, doweled, or double tongued and grooved wood pieces. Where open joints are indicated, work each wood piece from solid stock.

C. Mounting Strips, Shelves and Rods:

1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.
4. Rod or Closet Bar: L03131. Combination Garment and Shelf Support, intermediate support for closet bar: B04051 for rods over 1800 mm (6 feet) long.

D. Wall Paneling in Kitchen (Mansion House):

1. Fire Retardant Treated
2. Solid softwood.
  - a. Knotty Pine.
  - b. Tongue and groove.
  - c. Thickness: Not less than 19 mm (3/4 inch).
  - d. Random Lengths not less than 600 mm (24 inches), width to match existing.
3. Trim and base:
  - a. Match existing ceiling molding.
  - b. Match existing base.
4. Use nominal one by 100 mm (4 inches) softwood furring strips.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted surfaces have dried.
2. Secure trim with fine finishing nails, screws, or glue as required.

3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

B. Seats and Benches: (Mansion House Portico Reconstruction)

C. Wall Paneling:

1. Solid softwood boards
  - a. Install 25 by 75 mm (1 by 3 inch) furring strips on 400 mm (16 inch) centers horizontally between top and bottom strips. Secure to each stud with two screws.
  - b. Install paneling laid vertically with end joints staggered between adjacent boards.
  - c. Tightly butt joints and blind nail each board at each furring strip.
2. Install edge trim and base as shown, use solid wood members of same species as wall paneling.

D. Shelves:

1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
  - a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
  - b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.

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SECTION 06 30 00

REPAIR FOR DETERIORATION AND DECAY IN WOODEN MEMBERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes guidance on stabilizing decayed wood elements with epoxy consolidant and filler.
- B. Deterioration and decay in wood results from moisture infiltration, accompanying fungal growth and insect infestation. Paint, caulk and sealant failures are also a major cause of wood deterioration.
- C. Some sources of moisture may include the original moisture in green wood, rainwater, condensation, ground water, piped water, and water released by water-conducting fungus through the process of decay itself.
- D. Epoxy repair may be appropriate if:
  - 1. the piece to be repaired is historically significant. Epoxy repair makes it possible to retain most of an original component by selectively repairing only the damaged area.
  - 2. if the piece is decorative and replacement would be too expensive or impossible.+
- E. Epoxy repair may NOT be appropriate if:
  - 1. the piece is a structural member. Epoxy has adequate compression strength, but is not the best choice to repair a member in tension. In this case, replacement is usually a better option.
  - 2. the wood to be repaired is to remain unpainted, as the epoxy is quite different in appearance than wood. In this case, the wood should be selectively replaced.
  - 3. if the area to be repaired is large, as epoxy repair can be expensive.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Conservation Services  
8 Lakeside Trail

Kinnelon, NJ 07405  
(201)838-6412

B. Abatron, Inc.  
5501 95th Ave.  
Kenosha, WI 53144  
(800)445-1754 or (414)653-2000

C. Roux Laboratories  
5344 Overmyer Dr.  
Jacksonville, FL 32205  
(904)693-1200

## 2.2 MATERIALS

A. Epoxy consolidant and epoxy filler, both are multiple part compounds. Purchase by the gallon unless a large amount of epoxying needs to be done. Use one of the following, or approved equal:

1. "Con Serv (T) Flexible Consolidant 100" (Conservation Services):  
Cures slowly with a 5 to 7 hour application time to allow deep penetration. Complete hardness is achieved in 3 to 6 days.
2. "Con Serv (T) Flexible Patch 200" (Conservation Services): A four part putty-like filler; Is not easy to mix in small amounts; Consistency and hardness are easily controlled with this material.

NOTE: The products of Conservation Services are recommended for treatment of thicker wood such as window sills. Because of its slower curing time, it allows for deeper penetration into members.

3. "Liquidwood-1" Consolidant (Abatron): Solidifies in a short period of time.
4. "Woodepox-2" Adhesive Paste (Abatron): A two-part paste mix; final hardness is determined by varying the ratio of the two parts. The LiquidWood can be used as a thinner, but this reduces the flexibility of the filler.

NOTE: These Abatron products are recommended for use on smaller members such as window sashes where deep penetration of consolidant is not required. The quick drying feature is an advantage for small, but repetitive jobs. Abatron carries twenty different types of wood consolidants with varying degrees of penetration

- B. Oil clay that can be purchased from a hobby store - used to keep consolidant from leaking through cracks.
- C. Nitril Rubber Gloves (Abatron).
- D. Disposable vinyl gloves: Available from drug store or pharmaceutical supply distributor in 50 count or larger boxes.

## 2.3 EQUIPMENT

- A. All equipment recommended by manufacturer.
- B. Plastic bottles, like those used for hair dye, to apply the consolidant; having many on hand is recommended. Cleaning of the bottles for reuse is possible.
- C. Applicator bottles: Available from drug store and sold for hair dye application usually in 8 fl. oz. size; Also available in bulk from Roux Laboratories. Roux Color Applicators lend themselves more easily to cleaning and reuse.
- D. Rags of different sizes to wipe up spills before epoxy has a chance to harden, small rags are recommended for quick one time uses such as wiping off spouts and caps.
- E. Thin wooden sticks, approximately 8" long for scooping out paste and mixing consolidant.
- F. Goggles and a respirator for protection from fumes.
- G. Putty knives for application of filler.
- H. Channel lock pliers for opening stuck caps.
- I. Allen wrench to clean out cap holes.
- J. Needle nose pliers to pull out hardened epoxy.
- K. 1/8"x8"x12" Masonite boards for mixing paste filler.
- L. Carbon dioxide fire extinguisher: Curing epoxy creates heat that may cause fire.
- M. Rotary saw.
- N. Air compressor.
- O. Drill.
- P. Stiff bristle brushes.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Follow Manufacturer's application directions regarding use, surface preparation, application and environmental requirements.
- B. Detect rot using the "Pick Test":
  1. Insert an ice pick into the wood at a slight angle.
  2. Lift the pick out. If the wood splinters in long pieces, the wood is ok. If the wood snaps where the pick is being lifted, the wood is decayed.
- C. When rot is discovered:
  1. Determine the source of moisture infiltration and eliminate it.
    - a. If rot is only present on the surface, drying is all that is necessary to stop the spread of decay and kill off any growth.
  2. If source of moisture is unknown, treat the wood with a preservative.
    - a. Preservatives are caustic chemicals and should be handled with care.
    - b. A particularly dangerous wood preserving chemical is pentachlorophenol (a.k.a. penta).  
CAUTION: THIS CHEMICAL IS CARCINOGENIC AND ITS USE IS BANNED IN MANY STATES.
  3. Preservatives will eliminate fungal growth, but generally do not restore strength to the deteriorated wood material.

### 3.2 PREPARATION

- A. Surface Preparation:
  1. Dry affected wood member completely to arrest further decay. Dry in place if possible -or- remove the member and keep in a cool dry place until dry.  
CAUTION: IF THIS PRECAUTION IS NOT TAKEN, THE EPOXY CAN ACTUALLY TRAP MOISTURE IN WOOD FIBERS AND ACCELERATE THE DECAY PROCESS
  2. Have all materials at hand before the mixing process begins.
  3. Label all caps and lids so that a cap or lid is not placed on the wrong container or it may remain there permanently.

### 3.3 ERECTION, INSTALLATION, APPLICATION

CAUTION: AS EPOXIES CURE, HEAT IS PRODUCED. FOR THIS REASON, EPOXIES SHOULD BE USED IN SMALL QUANTITIES TO AVOID EXTENSIVE HEAT BUILD-UP. CARE SHOULD BE TAKEN WHEN USING EPOXY ON A HOT DAY.

A. Repair decayed wood using epoxy wood consolidant:

1. Drill 1/4" or 3/16" holes in affected wood to receive epoxy consolidant.

- a. Drill holes at an angle and spaced approximately 2" on center in staggered rows. The top of one hole should line up with the bottom of the next hole.

CAUTION: BE SURE NOT TO DRILL THROUGH THE ENTIRE SURFACE FOR CONSOLIDANT WILL LEAK OUT FROM BEHIND.

- b. Dam any surface cracks with oil clay so that epoxy will not leak.

2. Remove sawdust and dirt from drilled holes using compressed air or stiff bristle brushes.
3. Following manufacturer's instructions, mix a small amount of the consolidant components (resin and hardener) together in an applicator bottle. Stir the mixture thoroughly by hand with a thin stick for 4 minutes or with a bent coat hanger chucked into a drill for 2 minutes.
4. Using a large plastic syringe or squeeze bottle and tube spout, carefully squirt the consolidant into the pre-drilled holes. Completely saturate the wood, moving from hole to hole refilling until the wood can hold no more. More than one application may be needed.
5. Wipe off any excess consolidant or spills and cover the treated area to protect until cured as directed by epoxy manufacturer.
6. If severed pieces need to be re-attached, glue them in place with a mixture of consolidant and filler.

B. When the consolidant has cured, fill the voids in the surface with epoxy filler (wood-epoxy putty):

1. Mix the two part epoxy filler following the same procedures for mixing consolidant in Section 3.3 A.3. above. Mix filler to achieve the consistency of a glazing compound that can be worked with a putty knife.
2. Apply the filler to the surface:



- a. For large voids, apply filler in 1" thick layers.  
This reduces the possibility of  
problems associated with heat build-up.
  - b. Build up filler layers slightly above the wood  
surface to allow for planing and sanding smooth after it  
has cured.
3. When the filler has cured, sand or plane the surface smooth.
  4. Apply a wood preservative to surrounding wood surfaces and prime  
and paint the entire surface.

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SECTION 07 21 13

THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Insulation, each type used
  - 2. Adhesive, each type used.
  - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C270-08.....Mortar for Unit Masonry
  - C516-08.....Vermiculite Loose Fill Thermal Insulation
  - C549-06.....Perlite Loose Fill Insulation
  - C552-07.....Cellular Glass Thermal Insulation.
  - C553-08.....Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications
  - C578-08.....Rigid, Cellular Polystyrene Thermal Insulation
  - C591-08.....Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation

C612-04.....Mineral Fiber Block and Board Thermal  
Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for  
Light Frame Construction and Manufactured  
Housing

C728-05.....Perlite Thermal Insulation Board

C954-07.....Steel Drill Screws for the Application of  
Gypsum Panel Products or Metal Plaster Base to  
Steel Studs From 0.033 (0.84 mm) inch to 0.112  
inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs

D312-00 (R2006).....Asphalt Used in Roofing

E84-08.....Surface Burning Characteristics of Building  
Materials

F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

## PART 2 - PRODUCTS

### 2.1 INSULATION - GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

| Material Type                 | Percent by Weight                        |
|-------------------------------|--|
| Perlite composite board       | 23 percent post consumer recovered paper |
| Polyisocyanurate/polyurethane |  |
| Rigid foam                    | 9 percent recovered material             |
| Foam-in-place                 | 5 percent recovered material             |
| Glass fiber reinforced        | 6 percent recovered material             |
| Phenolic rigid foam           | 5 percent recovered material             |
| Rock wool material            | 75 percent recovered material            |

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

#### 2.2 MASONRY CAVITY WALL INSULATION:

- A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.
- B. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.
- C. Polystyrene Board: ASTM C578, Type X.
- D. Perlite Board: ASTM C728.
- E. Cellular Glass Block: ASTM C552, Type I or IV.

#### 2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.
- B. Cellular Glass Block: ASTM C552, Type I or IV.

#### 2.4 EXTERIOR FRAMING OR FURRING INSULATION:

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

#### 2.5 ACOUSTICAL INSULATION:

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

2.6 SOUND DEADENING BOARD:

- A. Mineral Fiber Board: ASTM C612, Type IB, 13 mm (1/2 inch thick).
- B. Perlite Board: ASTM C728, 13 mm (1/2 inch thick).

2.7 RIGID INSULATION:

- A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.
- B. Mineral Fiber Board: ASTM C612, Type IB or 2.
- C. Perlite Board: ASTM C728.
- D. Cellular Glass Block: ASTM C552, Type I.

2.8 MASONRY FILL INSULATION:

- A. Vermiculite Insulation: ASTM C516, Type II.
- B. Perlite Insulation: ASTM C549, Type IV.

2.9 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.10 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

2.11 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.

- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

### 3.2 MASONRY CAVITY WALLS:

- A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.
- B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
- C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.
- D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

### 3.3 PERIMETER INSULATION:

- A. Vertical insulation:
  - 1. Fill joints of insulation with same material used for bonding.
  - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
  - 3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Horizontal insulation under concrete floor slab:
  - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
  - 2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

### 3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

- D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.
- E. Roof Rafter Insulation or Floor Joist Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing or subfloor.
- F. Ceiling Insulation and Soffit Insulation:
  - 1. Fasten blanket insulation between wood framing or joist with nails or staples through flanged edges of insulation.
  - 2. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
  - 3. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

3.5 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

- A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.
- E. Floor insulation:
  - 1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m<sup>2</sup> (25 lbs/100 sq. ft.), and firmly bed insulation therein.

2. When applied in more than one layer, bed succeeding layers in hot steep asphalt applied at the rate of not less than 11.5 Kg per m<sup>2</sup> per m<sup>2</sup> lbs/100 sq. ft.).
3. Contractors option: Insulation may be installed with nonflammable adhesive in accordance with the manufacturer's printed instructions when a separate vapor retarder is used.

3.6 MASONRY FILL INSULATION:

- A. Pour fill insulation in cavity voids of masonry units or other openings occur.
- B. Pour in lifts of not more than 6 m (20 feet).

3.7 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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SECTION 07 31 13

WOOD SHINGLES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies wood shingle roofing including moisture shedding underlayment, eave protection and flashings.

1.2 RELATED WORK

- A. Counterflashing and flashing of roof projections: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Skylights, roof scuttles, ridge and roof vents, Section 07 71 00, ROOF SPECIALTIES.

1.3 SUMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Shingles, each type, color and texture.
- C. Manufacturer's Literature and Data:
  - 1. Shingles, each type
  - 2. Installation instructions
- D. Qualifications: Submit documentation which verifies qualifications of subcontractors, their site supervisors and craftsmen per part 1.6 of this section

1.4 DELIVERY AND STORAGE

- A. Deliver materials in manufacturer's unopened bundles or containers with the manufacturer's brand and name clearly marked thereon.
- B. Shingle bundle wrapping shall bear the label of Underwriters Laboratories, Inc.
- C. Store shingles in accordance with manufacturer's printed instructions. Store roll goods on end in an upright position.
- D. Keep materials dry, covered completely and protected from the weather.

## 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B370.....Copper Sheet and Strip for Building Construction
  - D4586.....Asphalt roof Cement, Asbestos Free D2178-04
- C. RCSHSB (Red Cedar Shingles and Handsplit Shakes Bureau) - Grading rules for red cedar shingles and handsplit shakes.
- D. SMACNA (Sheet Metal and Air Condition Contractors National Association) - Architectural Sheet Metal Manual.
- E. National Park Service, *Preservation Brief 19: The Repair and Replacement of Historic Wooden Shingle Roofs*, (1989).

## 1.6 QUALIFICATIONS

- A. Subcontractor: Company and designated personnel specializing in shingle installation, with minimum five years documented experience, or five significant similar projects.

## PART 2 - PRODUCTS

### 2.1 SHINGLES

- A.Cedar Shingles: CSSB Sized and Graded, NO. 1 (Blue Label) 24 inches long. Site-Treat with water based clear preservatives to improve fungus and moisture resistance and UV protection.

### 2.2 ROOFING NAILS

- A. Nails: Standard round wire shingle type hot dipped Zinc coated steel type, of sufficient length to penetrate through roof sheathing.

### 2.3 ROOFING COMPONENTS

- A. Underlayment and Eave (Ice Dam)underlayment and eave (ice dam) protection: sheet barrier of rubberized asphalt bonded to sheet

polyethylene, (1 mm) total thickness, with strippable treated release paper; Grace ice & watershield or approved equal.

- B. Continuous ventilation sheet layer: as recommended by shingle manufacturer.
- B. Plastic cement: asphalt type with mineral fiber components, free of toxic solvents, capable of setting within 24 hours at temperatures of 75 degrees F and 50 percent relative humidity.
- C. Lap cement: fibrated cutback asphalt type, recommended for use in application of underlayment, free of toxic solvents.
- D. Site preservative treatment: water based, clear type, to resist fungus and moisture intrusion manufactured by cedar renew or approved equal.
- E. Flashing materials: as specified in sections 07 60 00.

### PART 3 EXECUTION

#### 3.1 PREPARATION- Removal of existing roof construction

- A. Once approval to proceed is granted by the architect, remove all shingles, flashings, base flashings as applicable.
- C. Prior to removing damaged sheathing materials, notify architect and provide architect and owner the opportunity to observe exist sheathing conditions. Remove and replace damaged sheathing back to next roof framing member, only after gaining approval of owner and architect. If historic sheathing remains, effort should be made to protect and retain material in place.
- D. As directed by architect, replace removed wood sheathing and deck materials with new wood sheathing, 1" x 6" cypress boards, 20% maximum moisture content, full length, cut to neatly infill void.
- E. Roof surfaces shall be sound, reasonably smooth and free from defects which would interfere with roofing installation.
- F. Roof accessories, vent pipes and other projections through the roof must be in place and roof flashing installed or ready for installation before laying shingles.

#### 3.2 INSTALLATION

- A. Underlayment and eave (ice dam) protection installation:

1. Place eave edge metal flashings tight with fascia molding. Weather lap joints 2 inches and seal with plastic cement. Secure flange with nails.

2. Apply rubberized asphalt/polyethylene sheet underlayment and eave protection.

B. Metal flashing and accessories installation:

1. Install flashings in accordance with RCSHSB requirements.
2. Weather lap joints minimum 2 inches and seal weather tight with plastic cement.
3. Secure in place. Conceal fastenings.
4. Flash and seal work weather tight, projecting through or mounted on roofing with plastic cement.

C. Shingles installation:

1. Place shingles in accordance with RCSHSB requirements to produce fan coursing pattern (radiating from peak) with 7-1/2" weather exposure to produce triple thickness over roof area.
2. Provide double course at eaves as detailed.
3. Project first course 1 inch beyond top of cornice molding.
4. Complete installation to provide weather tight service.

### 3.3 METAL DRIP EDGES

- A. At rakes, install metal drip edges made of stainless steel specified under Section 07 60 00, FLASHING AND SHEET METAL. Apply the metal drip edge directly over the underlayment along the rakes.
- B. Secure metal drip edges with compatible nails spaced not more than 250 mm (10 inches) on center along the inner edges.

### 3.4 FLASHINGS

Provide metal flashings specified under Section 07 60 00, FLASHING AND SHEET METAL at the intersections of roofs, adjoining walls, or projections through the deck such as chimneys and vent stacks. Give careful attention to the installation of all flashings.

### 3.5 RIDGE

- A. Shape and hip lap each shingle lengthwise down center to provide equal exposure on each side of ridge. Beginning at one end of ridge, apply shingles with maximum 125 mm (5 inches) exposure.
- B. Secure each shingle with two nails on each side, 210 mm (8-1/2 inches) back from exposed end and one inch up from edge.

### 3.6 VALLEY FLASHING

- A. Install metal valley flashing shown and as specified under Section 07 60 00, FLASHING AND SHEET METAL.
- B. Secure valley flashing in accordance with shingle manufacturer's printed instructions and in accordance with SMACNA.
- C. Expose flashing in open portion of valley a minimum of 2 inches and lap the shingles over the flashing a minimum of 3 inches.

### 3.7 ROOF ACCESSORIES

- A. Install ridge and roof vents, as recommended by SMACNA prior to placing shingles.
- B. Lap shingles over the accessories flashing a minimum of 125 mm (5 inches).

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SECTION 07 60 00  
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. ASTM International (ASTM):
  - B32-08.....Solder Metal
  - B370-09.....Copper Sheet and Strip for Building Construction
  - D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective Coatings for Metal
  - D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.
- G. Federal Specification (Fed. Spec):
  - A-A-1925A.....Shield, Expansion; (Nail Anchors)
  - UU-B-790A.....Building Paper, Vegetable Fiber

H. International Code Commission (ICC): International Building Code,  
Current Edition

#### 1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

B. Wind Design Standard: Fabricate and install roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

#### 1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
3. Gutter and Conductors
4. Expansion joints

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing and step flashing.

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

#### PART 2 - PRODUCTS

## 2.1 FLASHING AND SHEET METAL MATERIALS

- A. Lead-coated Copper ASTM B370, cold-rolled temper.

## 2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup> ( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper.
  - 2. Nails:
    - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
    - B. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

## 2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
  - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
- C. Exposed Locations:
  - 1. Copper: 0.4 Kg (16 oz).

## 2.4 FABRICATION, GENERAL

- A. Jointing:
  - 1. In general, copperjoints, except expansion and contraction joints, shall be locked and soldered.
  - 2. Jointing of copper over 0.5 Kg (20 oz) weight shall be done by lapping, riveting and soldering.



3. Joints shall conform to following requirements:

- a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
- b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
- c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.

4. Flat and lap joints shall be made in direction of flow.

5. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper.
- b. Wire brush to produce a bright surface before soldering.
- c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
- d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper at intervals not exceeding 7200 mm (24 feet).
4. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
5. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce)copper.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz) copper.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

## 2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. Finish exposed metal surfaces as follows, unless specified otherwise:
  1. Copper: Mill finish.

## 2.6 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting where shown.
  - 1. Use either copper, thickness specified unless specified otherwise.
  - 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use 0.5 Kg (20 oz) copper.
  - 3. Use either copper at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
  - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
  - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
    - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
    - b. Allow for loose fit around and into the pipe.

## 2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. 20 oz Copper.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  - 5. Where counterflashing is installed, an integral flange at the top designed to be extended into the masonry joint shall be used.
- C. One-piece Counterflashing:
  - 1. Back edge turned up and fabricate to lock into reglet in masonry.

2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- F. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.

5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.

### 3.2 COUNTERFLASHING (CAP FLASHING OR HOODS)

#### A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, and step flashings except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.

4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

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SECTION 07 61 10  
SHEET METAL ROOFING

PART I GENERAL

1.1 SUMMARY

A. Section includes:

1. On-site, roll-formed standing seam sheet metal roofing, felt, self-adhering polyethelyne-faced underlayment and accessories at the front porch and rear awning roof.

B. Related Sections:

1. Section 01 10 10 - Special Processes in Historic Preservation
2. Section 06 10 00 - Rough Carpentry
3. Section 07 60 00 - Sheet Metal Flashing and Trim
4. Section 07 71 40 - Gutters and Downspouts
5. Section 07 92 00 - Joint Sealers
6. Section 09 91 00 - Painting and Coatings

1.2 REFERENCES

- A. ASTM B101 - Specification for Lead-Coated Copper Sheet and Strip for Building Construction.
- B. ASTM D226 - Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
- C. ASTM D2178 - Specification for Asphalt Glass (Felt) Used in Roofing and Waterproofing
- D. ASTM D4586 - Specification for Asphalt Roof Cement, Asbestos Free.
- E. FS TT-C-494 - Coating Compound, Bituminous, Solvent Type, Acid Resistant.
- F. CDA (Copper Development Association) - Copper in Architecture Handbook.

- G. SMACNA (Sheet Metal and Air Conditioning Contractors National Association) - Architectural Sheet Metal Manual.

### 1.3 SUBMITTALS

- A. Section 01330 - Submittal Procedures: Submittal procedures.
- B. Product Data: Submit data on metal types, finishes, profiles and characteristics.
- C. Qualifications: Submit documentation which verifies qualifications of roofing contractor subcontractor, their site supervisors and craftsmen per part 1.5 of this section.
- D. Samples: Submit the number of samples the Contractor needs returned, plus two additional samples which will be retained by the Architect. Samples are to be 8 x 8 inch in size illustrating metal thickness and finish color.
- E. Shop Drawings: Show fabrication and installation layouts of sheet metal roofing, including plans, elevations, and keyed references to termination points. Distinguish between shop and field-assembled work. Include the following if any of this is to be different than, or in addition to details on the Construction Documents.
  - 1. Details for forming sheet metal roofing, including seams and dimensions.
  - 2. Details for joining and securing sheet metal roofing, including layout of fasteners, clips and other attachments. Include pattern of seams.
  - 3. Details of termination points and assemblies, including fixed points.
  - 4. Details of expansion joints, including showing direction of expansion and contraction.
  - 5. Details of roof penetrations.
  - 6. Details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counter flashings.
  - 7. Details of special conditions



#### 1.4 QUALITY ASSURANCE

- A. Perform Work in accordance with SMACNA's "Architectural Sheet Metal Manual." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- B. Copper Roofing Standard: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- C. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and qualities of materials and execution.
  - 1. Building mockup of typical roof eave, including fascia, and apron as shown on Drawings: approximately 48 inches square. Provide ridge and standing seams

#### 1.5 QUALIFICATIONS

Fabricator and Installer: Company and designated personnel specializing in sheet metal roof installations with minimum seven years documented experience. Refer to submittal requirements.

#### 1.6 PRE-INSTALLATION MEETING

- A. Section 01300 - Administrative Requirements: Preinstallation meeting.
- B. Convene minimum one week prior to commencing Work of this section.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- C. Section 01600 - Product Requirements: Product storage and handling requirements.
- D. Deliver sheet metal roofing pans, components, and all other sheet metal roofing materials so as to not be damaged or deformed. Package sheet metal roofing materials for protection during any transportation or handling.

- E. Unload, store and erect sheet metal roofing materials in a manner to prevent bending, warping, twisting and surface damage.
- F. Stack materials on platforms or pallets, covered with suitable weather tight and ventilated covers. Store metal coils and sheet metal roofing materials to ensure dryness. Do not store metal coils or sheet metal roofing materials in contact with other materials that may cause staining, denting or other surface damage.
- G. Store copper away from uncured concrete and masonry.

#### 1.8 COORDINATION

- A. Section 01300 - Administrative Requirements: Coordination and project conditions.
- B. Coordinate installation of the substrate work so that substrate is completely ready when roofing begins.
- C. Coordinate sheet metal roofing with rain drainage work, flashing, trim, and construction of new wood deck assemblies, walls and other adjoining work to provide a leak proof, secure and non-corrosive installation

#### 1.9 WARRANTY

- A. Section 01700 - Execution Requirements: Product warranties and product bonds.
- B. Provide five year manufacturer warranty for custom sheet metal roofing.
  - 1. Failures to include, but are not limited to the following:
    - a) Structural failures of the materials supplied
    - b) Loose parts
    - c) Excessive oil canning
    - d) Failure to remain weather tight, including uncontrolled water leakage

- e) Deterioration of metals, metal finishes, and other materials beyond normal weathering, including non-uniformity of color or finish
- f) Galvanic action between sheet metal roofing and dissimilar materials.

## PART 2 PRODUCTS

### 2.1 ROOFING SHEET METALS

- A. Lead Coated Copper Sheet: ASTM B 101, consisting of cold-rolled copper sheet, H00 temper, 16 oz/sq ft., coated both sides with lead weighing not less than 12 lb/100 sq. ft. nor more than 15 lb/100 sq ft.

- 1. Available Manufacturers:

- a) Hussey Copper Ltd.
- b) Outokumpu American Brass
- c) Revere Copper Products Inc.
- d) Follansbee Company

### 2.2 UNDERLAYMENT MATERIALS

- A. Felts: ASTM D 226, Type II (No. 30), asphalt-saturated organic felts.
- B. Self-Adhering, Polyethylene-faced Sheet: ASTM D 1970, 40 mils thick minimum, consisting of slip-resisting polyethylene-film reinforcing and top surface laminated to SBS-modified asphalt adhesive, with release-paper backing; cold applied.

- 1. Available Products:

- a) Carlisle Coatings and Waterproofing, Dri-Start A
- b) W.R. Grace & Co. Ice and Water Shield
- c) Johns Manville, Roof Defender
- d) Owens Corning, Weatherlock
- e) Polyguard Products, Deck Guard

- C. Slip Sheet: Building paper, minimum 5 lb./100 sq. ft, rosin sized.

## 2.3 ACCESSORIES AND MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, solder, protective coatings, separators, sealants and other items as required for a complete and total roofing system and as may be recommended by fabricator for sheet metal roofing. Provide components as required for a complete sheet metal roofing assembly, including drip edges, corner units, ridge closures, clips, flashings, required sealants, gaskets, fillers, closure strips and similar items.
- B. Wood Expansion Joint Material and Curbs: Lumber complying with the requirements of Specification 06100: Rough Carpentry.
- C. Reglets: Recessed type, fitted into existing brick masonry joints.
- D. Fasteners: Copper, self-tapping screws, self-locking rivets and bolts and other suitable and/or approved mechanical fasteners designed to withstand anticipated loads.
  - 1. Nails for Copper Roofing: Copper, stainless steel or hardware bronze, 0.109 inch minimum and not less than 7/8 inch long, barbed with large head.
  - 2. Rivets: 100% copper pop-rivets.
  - 3. Cleats: Mechanically seamed cleats formed from 20-oz/sq.ft. thick copper sheet.
- E. Solder for Lead-Coated Copper: ASTM B 32, type suitable for application and material being soldered.
- F. Elastomeric Joint Sealant: ASTM C 920, of base polymer, type, grade, class, and use the stated classifications required to produce joints in sheet metal roofing that will remain weather tight and as recommended by roll-formed sheet metal roofing manufacturer for installation indicated.

- G. Expansion-Joint Sealant: For hooked-type expansion joints, which must be free to move, provide non-setting, non-hardening, non-migrating, heavy-bodied polyisobutylene sealant.
- H. Plastic Cement: ASTM D4586, Type 1.
- I. Bituminous Roofing Paint: Cutback type conforming to MIL-C-450 or FS TT-C-494.
- J. Flashing and Trim: See Section 07 60 00: Sheet Metal Flashing and Trim.
- K. Gutters and Downspouts: See Section 07 71 40 Gutters and Downspouts.

#### 2.4 FABRICATION

- A. General: Contractor to custom fabricate sheet metal roofing to comply with details shown and recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, geometry, metal thickness, and other characteristics of installation indicated. All work to comply with manufacturer's written instructions.
- B. Form standing-seam pans with finished height of 1 inch.
- C. Form sections true to shape, accurate in size, square, and free from distortion or defects.
- D. Fabricate cleats of same material as sheet, interlockable with sheet.
- E. Fabricate starter strips of same material as sheet, continuous, interlockable with sheet.
- F. Form pieces in single length sheets.
- G. Hem exposed edges on underside ½ inch; miter and seam corners.
- H. Fabricate sheet metal roofing to allow for expansion in running work sufficient to prevent leakage, damage, and deterioration of the

Work. Form exposed sheet metal work to fit substrates without excessive oil canning, buckling, and tool marks, true to line and levels indicated, and with exposed edges folded back to form hems.

1. Lay out sheet metal roofing so cross seams, when required, are made in direction of flow with higher pans overlapping lower pans. Stagger cross seams.
  2. Fold and cleat eaves and transverse seams in the shop.
  3. Form and fabricate sheets, seams, strips, cleats, valleys, ridges, edge treatments, integral sections of flashings, and other components of metal roofing profiles, patterns, and drainage arrangements shown and as required for leak proof construction.
- I. Tin edges of copper sheet to be soldered. Solder shop formed metal joints. After soldering, remove flux. Wipe and wash solder joints clean. Weather seal joints.
- J. Fabricate corners from one piece with minimum 18 inch long legs; solder for rigidity.
- K. Fabricate vertical faces with bottom edge formed outward 1/4 inch and hemmed to form drip.
- L. Sealant Joints: Where moveable, non-expansion-type joints are indicated or required to produce weather tight seams, form metal to provide for proper installation of elastomeric sealant, joints in compliance with SMACNA standards.
- L. Metal Protection: Where dissimilar metals will contact each other, protect against galvanic action by painting contact surfaces with bituminous coating, by applying required rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturers of dissimilar metals or by fabricator.

## 2.5 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for the recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces will be acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## PART 3 EXECUTION

### 3.1 EXAMINATION

- A. Section 01300 - Administrative Requirements: Coordination and project conditions.
- B. Examine substrates, areas and conditions, with Installer present, for compliance with the stated requirements for installation tolerances, sheet metal roofing supports, and other conditions that may be affecting performance of work.
  - 1. Examine the roof deck to verify it is clean and smooth, that sheathing joints are supported by framing or blocking, and that decking is free of depressions, waves or projections, and properly sloped to eaves
  - 2. Examine primary and secondary roof framing members to verify that rafters, purlins, angles, channels and other structural support members and anchorages have been installed.
  - 3. Verify that the substrate is sound, dry, smooth, clean and that provision has been made for flashings and penetrations through the sheet metal roofing.
  - 4. For the record, prepare a written report, endorsed by Installer, listing conditions detrimental to performance of work.

### 3.2 PREPARATION

- A. Fill knot holes and surface cracks with latex filler at areas of bonded eave protection.
- B. Broom clean deck surfaces under underlayment.
- C. Install starter and edge strips, and cleats before starting installation.
- D. Install reglets as detailed. Seal top of reglets with sealant.
- E. Back paint concealed metal surfaces and surfaces in contact with dissimilar metals with protective backing paint to a minimum dry film thickness of 15 mil.

### 3.3 INSTALLATION

- A. Underlayment
  - 1. Apply self-adhering polyethylene-faced layer, wrinkle-free, over entire roof area in single layer laid perpendicular to slope; weather lap edges 2 inches. Comply with temperature restrictions of the specified underlayment by manufacturer for installation. Install at locations indicated on Drawings, in shingle fashion to shed water. Comply with manufacturer's installation instructions. Install with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller.
  - 2. Apply felt over self-adhering polyethylene-faced layer to limit adhesion to metal roof.
  - 3. Apply slip sheet in one layer, laid loose before installing sheet metal roof.
- B. General Roofing Installation Requirements:
  - 1. Cleat and seam all joints.



2. Use adhesive for temporary anchorage, where possible, to minimize the use of mechanical fasteners under sheet metal roofing.
  3. Use plastic cement for joints between metal and bitumen and for joints between metal and felts.
  4. Provide formed metal pans for protrusions through roof. Fill pans watertight with plastic cement.
  5. Solder lap intersection joints. After soldering, wash metal clean with neutralizing solution, rinse with water.
- C. Standing Seam Roofing Installation: Conform to SMACNA details and assembly standards.
- D. Flashing Installation: Coordinate with Section 07 60 00 - Sheet Metal Flashing and Trim.
- E. CLEANING AND PROTECTION OF INSTALLED CONSTRUCTION
1. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
  2. Replace panels that have been damaged beyond successful repair and/or as determined by Owner and Architect.
  3. Do not permit traffic over unprotected roof surface.

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SECTION 07 71 40  
GUTTERS AND DOWNSPOUTS

PART I GENERAL

1.0 SUMMARY

- A. Section includes the following lead-coated copper sheet metal gutters and downspouts.
  - 1. Formed roof drainage system including 6" downspouts and 6" half-round gutters of 20 ounce lead-coated copper.
- B. Related Sections:
  - 1. Section 01 10 10 - Special Processes in Historic Preservation.
  - 2. Section 07 31 13 - Wood Shingle Roofing
  - 3. Section 07 61 10 - Sheet Metal Roofing.
  - 4. Section 07 60 00 - Sheet Metal Flashing and Trim.
  - 5. Section 07 92 00 - Joint Sealers.
  - 6. Section 09 91 00 - Paints and Coatings.

1.1 REFERENCES

- A. SMACNA (Sheet Metal and Air Conditioning Contractors National Association) - Architectural Sheet Metal Manual.

1.2 TERMS

- A. The terms "downspout" and "leader" are used interchangeably in the project drawings.

1.3 DESIGN REQUIREMENTS

- A. Conform to applicable code for size and method of rain water discharge.

1.4 SUBMITTALS

- A. Qualifications: Submit documentation which verifies qualifications of subcontractor, their site supervisors and craftsmen per Part 1.6 of this section.
- B. Shop Drawings: Indicate locations, configurations, jointing methods, fastening methods, locations, and installation details, including Conductor heads and Downspout Boots.
- C. Product Data: Submit data on manufactured components, materials, and finishes.
- D. Samples: Submit two samples, 12 inches long illustrating component design, finish, color, and configuration.

1.5 QUALITY ASSURANCE

- A. Perform Work in accordance with SMACNA Manual.
- B. Installer: Company and designated personnel specializing in performing Work of this section with minimum five years documented experience with each required procedure.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Section 01600 - Product Requirements: Product storage and handling requirements.
- B. Stack material to prevent twisting, bending, and abrasion, and to provide ventilation. Slope to drain.
- C. Prevent contact with materials during storage which may cause discoloration, staining, or damage.

1.7 COORDINATION

- A. Gutters and Downspouts to be installed along with new sheathing and new roofs, wood shingle on the main portion of the house, and standing seam lead-coated copper on the east addition. Work should also be coordinated to follow restoration of exterior stucco and wood siding.

1.8 WARRANTY

- A. Provide five year manufacturer warranty for gutter and downspout finishes.

PART II PRODUCTS

2.0 GUTTERS AND DOWNSPOUTS

A. Product Description:

1. Gutters: Lead-coated copper sheet metal; Semi-circular style profile, 20 oz.
2. Downspouts: Lead-coated copper sheet metal; Round profile, 20 oz.
3. Substitutions: Section 01600 - Product Requirements.

## 2.1 COMPONENTS

- A. Copper: ASTM B370, cold rolled 20 oz/sq. ft.; natural finish.

## 2.2 ACCESSORIES

- A. Anchors and Supports: Profiled to suit gutters and downspouts.
- B. Anchoring Devices: In accordance with SMACNA requirements and type recommended by fabricator.
- C. Gutter Supports: Brackets as indicated on drawings.
- D. Downspout Supports: Brackets, as indicated on drawings.
- E. Fasteners: Copper, same material and finish as gutters and downspouts.
- F. Solder: As recommended by manufacturer.
- G. Conductor Heads: Located and shaped as indicated on drawings.
- H. Downspout boots: Provide leader extenders or downspout boots into subsurface drainage system as indicated in drawings. All elements to be built of copper.
- I. Product Data: Submit data on manufactured components, materials, and finishes.

## 2.3 FABRICATION

- A. Form gutters and downspouts of profiles and sizes indicated.
- B. Fabricate with required connection pieces.
- C. Form sections square, true, and accurate in size, in maximum possible lengths, free of distortion or defects detrimental to appearance or performance. Allow for expansion at joints.
- D. Hem exposed edges of metal.
- E. Tin edges of copper sheet to be soldered. Solder shop formed metal joints. After soldering, remove flux. Wipe and wash solder joints clean. Weather seal joints.
- F. Fabricate gutter and downspout accessories; solder watertight.
- G. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- H. Building side of gutter shall be not less than 38 mm (1 ½ inches) higher than exterior side same height as exterior side.

- I. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- J. Gutter Spacers:
  - 1. Fabricate of same material and thickness as gutter.
  - 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
  - 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
  - 4. Rivet and solder to gutter except rivet and seal to aluminum.
- K. Outlet Tubes:
  - 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
  - 2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
  - 3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.
  - 4. Fabricate basket strainers of same material as gutters.
- L. Gutter Brackets:
  - 1. Fabricate of same metal as gutter. Use Lead-Coated Copper.
  - 2. Fabricate to gutter profile.
  - 3. Drill two 5 mm (3/16 inch diameter holes in anchor leg for countersunk flat head screws.
- M. Leaders:
  - 1. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
  - 2. Fabricate elbows by mitering, riveting, and soldering. Lap upper section to the inside of the lower piece.
  - 3. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch)

from wall surface in accordance with Architectural Sheet  
Metal Manual Plate 34, Design E for round shapes.

N. Conductor Heads:

1. Fabricate of same material as conductor.
2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
5. Extend wall edge not less than 25 mm (one inch) above front edge.
6. Solder joints for water tight assembly.
7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

PART III EXECUTION

3.0 EXAMINATION

- A. Section 01300 - Administrative Requirements: Coordination and project conditions.
- B. Verify surfaces are ready to receive gutters and downspouts.

3.1 PREPARATION

- A. Paint surfaces in contact with dissimilar metals with protective backing paint to a minimum dry film thickness of 15 mil.

3.2 INSTALLATION

- A. Install gutters and downspouts as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
- B. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.

- C. Apply sheet metal to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
- D. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
- E. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
- F. Sheet Metal: Join lengths with formed seams soldered watertight. Flash and solder gutters to downspouts and accessories.
- G. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot.
- H. Solder metal joints for full metal surface contact. After soldering, wash metal clean with neutralizing solution and rinse with water.
- I. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- J. Building side of gutter shall be not less than 38 mm (1 ½ inches) higher than exterior side same height as exterior side.
- K. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- L. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails. Use brass or bronze brackets and brass screws.
- M. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- N. Gutter Expansion Joints:
  - 1. Locate expansion joints midway between outlet tubes.
  - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
  - 3. Install a cover plate over the space at expansion joint.



4. Fasten cover plates to gutter section on one side of expansion joints only.
  5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- O. Outlet Tubes:
1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
  2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
  3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.
  4. Fabricate basket strainers of same material as gutters. Set bracket strainers loosely into gutter outlet tubes.
- P. Gutter Brackets:
1. Fabricate of same metal as gutter. Use Lead-Coated Copper.
  2. Fabricate to gutter profile.
  3. Drill two 5 mm (3/16 inch diameter holes in anchor leg for countersunk flat head screws.
- Q. Leaders: :
1. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
  2. Fabricate elbows by mitering, riveting, and soldering. Lap upper section to the inside of the lower piece.
  3. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design E for round shapes.
- R. Conductor Heads:
1. Fabricate of same material as conductor.
  2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
  3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.

4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
5. Extend wall edge not less than 25 mm (one inch) above front edge.
6. Solder joints for water tight assembly.
7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

### 3.3 TESTING

- A. Test gutters and downspouts for proper operation with Architect present.
- B. Block downspouts and fill gutters to verify that there are no leaks.
- C. Release downspout blockage to verify proper flow to and through downspouts.
- D. Remedy deficient conditions and retest until all components of system operate properly.

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SECTION 07 92 00

JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
  - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:

1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
2. Conduct field tests for each application indicated below:
  - a. Each type of elastomeric sealant and joint substrate indicated.
  - b. Each type of non-elastomeric sealant and joint substrate indicated.
3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.

E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:

1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

#### 1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
  1. Caulking compound
  2. Primers
  3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

#### 1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
  1. Do not proceed with installation of joint sealants under following conditions:

- a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
    - b. When joint substrates are wet.
  - B. Joint-Width Conditions:
    - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
  - C. Joint-Substrate Conditions:
    - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.
- 1.6 DELIVERY, HANDLING, AND STORAGE:
- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
  - B. Carefully handle and store to prevent inclusion of foreign materials.
  - C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).
- 1.7 DEFINITIONS:
- A. Definitions of terms in accordance with ASTM C717 and as specified.
  - B. Back-up Rod: A type of sealant backing.
  - C. Bond Breakers: A type of sealant backing.
  - D. Filler: A sealant backing used behind a back-up rod.
- 1.8 WARRANTY:
- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
  - B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.
- 1.9 APPLICABLE PUBLICATIONS:
- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

- C509-06.....Elastomeric Cellular Preformed Gasket and  
Sealing Material.
- C612-10.....Mineral Fiber Block and Board Thermal  
Insulation.
- C717-10.....Standard Terminology of Building Seals and  
Sealants.
- C834-10.....Latex Sealants.
- C919-08.....Use of Sealants in Acoustical Applications.
- C920-10.....Elastomeric Joint Sealants.
- C1021-08.....Laboratories Engaged in Testing of Building  
Sealants.
- C1193-09.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold  
Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials—  
Sponge or Expanded Rubber.
- E84-09.....Surface Burning Characteristics of Building  
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:

- 1. ASTM C920, polyurethane or polysulfide.
- 2. Type M.
- 3. Class 25.
- 4. Grade NS.
- 5. Shore A hardness of 20-40

B. S-2:

- 1. ASTM C920, polyurethane or polysulfide.
- 2. Type M.
- 3. Class 25.
- 4. Grade P.
- 5. Shore A hardness of 25-40.

C. S-3:

- 1. ASTM C920, polyurethane or polysulfide.

2. Type S.
  3. Class 25, joint movement range of plus or minus 50 percent.
  4. Grade NS.
  5. Shore A hardness of 15-25.
  6. Minimum elongation of 700 percent.
- D. S-4:
1. ASTM C920 polyurethane or polysulfide.
  2. Type S.
  3. Class 25.
  4. Grade NS.
  5. Shore A hardness of 25-40.
- E. S-5:
1. ASTM C920, polyurethane or polysulfide.
  2. Type S.
  3. Class 25.
  4. Grade P.
  5. Shore hardness of 15-45.
- F. S-6:
1. ASTM C920, silicone, neutral cure.
  2. Type S.
  3. Class: Joint movement range of plus 100 percent to minus 50 percent.
  4. Grade NS.
  5. Shore A hardness of 15-20.
  6. Minimum elongation of 1200 percent.
- G. S-7:
1. ASTM C920, silicone, neutral cure.
  2. Type S.
  3. Class 25.
  4. Grade NS.
  5. Shore A hardness of 25-30.
  6. Structural glazing application.
- H. S-8:
1. ASTM C920, silicone, acetoxycure.
  2. Type S.
  3. Class 25.
  4. Grade NS.
  5. Shore A hardness of 25-30.
  6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.



#### 2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

#### 2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

#### 2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

#### 2.7 CLEANERS-NON POURIOUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

### PART 3 - EXECUTION

#### 3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.

- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

### 3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
  - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  - 1. Apply primer prior to installation of back-up rod or bond breaker tape.

2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

### 3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### 3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

### 3.5 INSTALLATION:

- A. General:
  1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  5. Avoid dropping or smearing compound on adjacent surfaces.
  6. Fill joints solidly with compound and finish compound smooth.
  7. Tool joints to concave surface unless shown or specified otherwise.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
  9. Apply compounds with nozzle size to fit joint width.
  10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### 3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate, each building.
    - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
  - 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
  - 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
  - 3. Whether sealants filled joint cavities and are free from voids.
  - 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### 3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### 3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
  - 1. Metal to Metal: Type S-1, S-2
  - 2. Metal to Masonry or Stone: Type S-1

3. Masonry to Masonry or Stone: Type S-1
  4. Stone to Stone: Type S-1
  5. Cast Stone to Cast Stone: Type S-1
  6. Threshold Setting Bed: Type S-1, S-3, S-4
  7. Masonry Expansion and Control Joints: Type S-6
  8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- C. Sanitary Joints:
1. Walls to Plumbing Fixtures: Type S-9
  2. Counter Tops to Walls: Type S-9
  3. Pipe Penetrations: Type S-9
- D. Horizontal Traffic Joints:
1. Concrete Paving, Unit Pavers: Type S-11 or S-12
- E. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
  2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
  3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.
  4. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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SECTION 08 11 13

HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.
  - 2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Door and Hardware Institute (DHI):
  - A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

C.Steel Door Institute (SDI):

A250.8-03.....Standard Steel Doors and Frames

D.American Society for Testing and Materials (ASTM):

A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-  
alloy, Hot-Rolled and Cold-Rolled

E.The National Association Architectural Metal Manufactures (NAAMM):

Metal Finishes Manual (1988 Edition)

F.National Fire Protection Association (NFPA):

80-09.....Fire Doors and Fire Windows

G.Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

H.Intertek Testing Services (ITS):

Certifications Listings...Latest Edition

I.Factory Mutual System (FM):

Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

A.Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

B.Anchors, Fastenings and Accessories: Fastenings anchors, clips  
connecting members and sleeves from zinc coated steel.

C.Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow SDI A250.8 for fabrication of standard steel doors, except as  
specified otherwise. Doors to receive hardware specified in Section  
08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44  
mm (1-3/4 inches), unless otherwise shown.

2. Close top edge of exterior doors flush and seal to prevent water  
intrusion.

3. When vertical steel stiffeners are used for core construction, fill  
spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: SDI A250.8, Level 1, Model 2 of size and design  
shown. Use for interior locations only. Do not use for stairwell doors.

C. Heavy Duty Doors: SDI A250.8, Level 2, Model 2 of size and design  
shown. Core construction types a, d, or f, for interior doors, and,  
types b, c, e, or f, for exterior doors.



D. Extra Heavy Duty Doors: SDI A250.8, Level 3, Model 2 of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use stairwell doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

E. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

G. Custom Metal Hollow Doors:

1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

## 2.3 METAL FRAMES

A. General:

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors.
  - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
  - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
4. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements.

C. Terminated Stops: SDI A250.8.

D. Glazed Openings:

- a. Integral stop on exterior, corridor, or secure side of door.
- b. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Frame Anchors:

1. Floor anchors:

- a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
- b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
- c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
- d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.

2. Jamb anchors:

- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, // except for fire rated frames space anchors as required by labeling authority.
- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
  - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.

- 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
  - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
  - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
  - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- f. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

## 2.4 LOUVERS

### A. General:

- 1. Sight proof type with stationary blades the full thickness of the door.
- 2. Design lightproof louvers to exclude passage of light but permit free ventilation.

### B. Fabrication:

- 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
- 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
- 3. Weld stationary blades to frames. Weld louvers into door openings.

## 2.5 SHOP PAINTING

SDI A250.8.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
  - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
  - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
  - 3. Protect frame from accidental abuse.

4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00

INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors and stile and rail doors with prefinish, prefit option.
- B. Section includes fire rated doors

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Metal louvers: Section 08 90 00, LOUVERS AND VENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
  - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
  - 1. Show every door in project and schedule location in building.
  - 2. Indicate type, grade, finish and size; include detail of glazing louvers and pertinent details.
  - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
  - 1. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.
2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

#### 1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
1. For interior doors, manufacturer's warranty for lifetime of original installation.

#### 1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

#### 1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. Window and Door Manufacturers Association (WDMA):
- I.S.1-A-04.....Architectural Wood Flush Doors
  - I.S.4-07A.....Water-Repellent Preservative Non-Pressure  
Treatment for Millwork
  - I.S.6A-01.....Architectural Wood Stile and Rail Doors
  - T.M.5-90.....Split Resistance Test Method
  - T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
  - T.M.7-08.....Cycle-Slam Test Method
  - T.M.8-08.....Hinge Loading Test Method
  - T.M.10-08.....Screwholding Test Method
- C. National Fire Protection Association (NFPA):
- 80-07.....Protection of Buildings from Exterior Fire
  - 252-08.....Fire Tests of Door Assemblies
- D. ASTM International (ASTM):

## PART 2 - PRODUCTS

### 2.1 STILE AND RAIL DOORS

- A. Meeting requirements of WDMA I.S.6A
- B. Ponderosa pine doors of size and design shown.
- C. Grade: Premium.
- D. Door Panels:
  - 1. Grain of face of panels parallel with longest dimensions of panel.
  - 2. Flat panels: Veneered composite core, not less than 6 mm (5/8 inch) thick.
  - 3. Raised panels: Unless otherwise shown, thickness of raised panels not less than the following:
    - a. For 35 mm (1-3/8 inch) and 45 mm (1-3/4 inch) thick doors: 28 mm (1-1/8 inch) thick
- E. Stops and Molds:
  - 1. Solid sticking both sides, of same material as stiles and rails, coped at intersections.
  - 2. Glazed openings applied wood stops nailed on interior side of door.
- F. Louvers: Size as shown.

### 2.2 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
  - 1. An identification mark or a separate certification including name of inspection organization.
  - 2. Identification of standards for door, including glue type.
  - 3. Identification of veneer and quality certification.
  - 4. Identification of preservative treatment for stile and rail doors.

### 2.3 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

## PART 3 - EXECUTION

### 3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.

B. Clearances between Doors and Frames and Floors:

1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.

C. Provide cutouts for special details required and specified.

D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.

E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.

F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.

G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.

B. Provide protective covering over knobs and handles in addition to covering door.

C. Maintain covering in good condition until removal is approved by Resident Engineer.

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SECTION 08 50 00

RESTORATION OF HISTORIC WOOD WINDOWS, DOORS AND SHUTTERS

PART I GENERAL

1.1 SUMMARY

- A. Section includes restoration of existing historic wood windows, doors and shutters.
- B. Repair strategies are designed to maximize the retention of historic fabric while making the windows weather resistant for long-term use and serviceable for cyclical maintenance. The key principle is to minimize water infiltration, the cause of cracking, checking and deterioration of wooden sash and door elements.
- C. Work of this section to follow procedures in the National Park Service Preservation Brief 9: The Repair of Historic Wood Windows.
- C. Related Sections:
  - 1. Section 04 05 31 - Masonry Tuckpointing
  - 2. Section 07 92 00 - Joint Sealers
  - 3. Section 09 91 00 - Paints and Coatings

1.2 SUBMITTALS

- A. Qualifications: Submit documentation which verifies qualifications of subcontractors, their site supervisors and craftsmen per part 1.3 of this section.
- B. Shop Drawings: Submit shop drawings indicating profiles of new components to be fabricated.
- C. Product Data: Submit component dimensions, anchorage and fasteners, replacement glass, and accessories.

1.3 QUALIFICATIONS

- A. Restoration Subcontractor: Company and designated

personnel specializing in the restoration of historic wood windows and doors, with minimum five years documented experience. Refer to submittal requirements.

- B. Shop Drawings: Submit shop drawings indicating profiles of new components to be fabricated.
- C. Restoration Subcontractor: Company and designated personnel specializing in the restoration of historic wood windows and doors, with minimum five years documented experience. Refer to submittal requirements.
- D. Ultra violet film stripping and reinstallation: Company and designated personnel specializing in the removal and installation of protective film on glass with minimum experience of five years working on historic structures. Refer to submittal requirements.

#### 1.4 PRE-INSTALLATION MEETING

- A. Convene minimum one week before starting Work of this section.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Product Requirements: Product storage and handling requirements, and as detailed in this section.

#### 1.6 ENVIRONMENTAL REQUIREMENTS

- A. Do not install sealants when ambient temperature is less than 40 degrees F. Section 01600 - Product Requirements.
- B. Maintain this minimum temperature during and after installation of sealants.

PART 2 PRODUCTS

2.1 As specified in Part 3 sections.

PART 3 EXECUTION

3.1 SHUTTER SALVAGE

- A. Remove all shutters. Salvage historic shutters for repair and reinstallation, dispose of non-historic shutters.
- B. At historic shutters, remove and restore hardware for reinstallation on same leaf.

3.2 SASH AND DOOR REMOVAL

- A. Remove interior window casing, parting beads, and stops as necessary to free the existing sash. Tag and label components with window/door opening designator and location in jamb.
- B. Remove existing weather-strip and discard.
- C. Remove sash or door slab from the jambs and stamp the unit with a window/door opening designator. Double-hung windows will be stamped on the side of one stile. Doors will be stamped on the edge of the latch-side stile.
- D. Install temporary acrylic or plywood panels in each window opening, using non-destructive anchoring systems. Door openings shall only be filled with solid core flush doors, fitted to opening, and shall have temporary hinges, handles, surface applied locks and compressible weather-stripping to prevent weather infiltration.
- E. Label (key to the window schedule, bid set drawings) and maintain all associated elements from each window opening together. See window and door schedules on drawings for hardware organization and reuse.
- F. Do not use permanent markers on painted surfaces.

- G. Use dividers and store the windows vertically on edge, as they sit in the jamb, not lying down. Loose panes must be removed or secured.
- H. To minimize breakage, pain lines at the edges of window stops and parting strips must be cut/scribed first with a sharp knife before the moldings are removed.
- I. Moldings must be pried loose patiently and carefully.
- J. All nails will be removed by pulling them through the back of the moldings only. Representative nails will be tagged and archived.
- K. Any breakage of wooden elements will be repaired immediately, small pieces are difficult to store and are often lost on site. Franklin International Titebond II, product #5002 - #5008 (crosslink polyvinyl acetate); weatherproof construction adhesive or equal, will be used for these repairs.

### 3.3 GLASS REMOVAL

- A. Label each pane of glass with location and orientation within the sash so that the historic glass can be returned to its original location and orientation.
- B. Remove all face glazing compound from each window sash using a steam stripper or other approved method.
- C. Free each pane of glass and store until later use.
- D. Remove bed glazing from each putty-bar and putty-bed using putty knives or appropriate scrapers.
- E. Retain broken glass for possible re-use in smaller panes of other units.
- F. Use painters tape, blue 3M Scotch Long-Mask Masting Tape 2090, to label the panes for proper orientation when re-installed. All panes will be marked on the exterior of the glass. The following information will be indicated on the tape:

- 1. Location designation

2. "Up" arrows for determining orientation

3.4 PAINT REMOVAL

- A. All OSHA, EPA, and other federal, state, and local standards should be complied with.
- B. Remove all paint from the sash so that new paint can be successfully applied at the end of this project. A steam stripper and heat guns (or other approved methods) will be carefully used to remove the paint while limiting damage to the wood substrate. Note that a two-inch band of undisturbed paint will be left on the interior and exterior of each pair of sash. Lightly feather the edges of each paint band. These paint bands will be available in the future if a chromo-chronology is ever executed.
- C. Prepare substrates for repairs by hand sanding with 100 grit paper. The sides of stiles of double-hung windows do not need to be sanded.
- D. After substrate is sanded, vacuum all surfaces and wash wood surfaces with a solution of water and tri-sodium phosphate. Rinse surfaces with clean water.0

3.5 HARDWARE REMOVAL AND TREATMENT

- A. Remove paint from all sash/door hardware so that screws can be loosened.
- B. Scribe paint around hardware so that removal of hardware does not splinter adjacent wood.
- C. After removing all screws, hardware should be taken from each sash/door.
- D. Tag and retain all hardware and screws separately for each opening.
- E. Allow project Owner and Architect to review all hardware so that a determination can be made as to whether hardware will be re-installed.
- F. Hardware not re-installed should be tagged and turned over to the Owner in its existing condition.
- G. Chemically strip remaining paint from all hardware.
- H. Buff or brush clean all metal components with abrasive appropriate to original finish.

- I. Polish all brass and iron components with jewelers' rouge on a cotton buffing wheel.
- J. Clear-coat all interior ferrous hardware with an acrylic lacquer coating and brass or iron hardware with a urethane coating.
- K. Shutter hardware and strap hinges to be powder coated.
- L. Re-install hardware when preserved sash/doors are being re-hung.

3.6 EXECUTING WOOD DUTCHMAN REPAIRS:

- A. See Criteria for Wood Repairs below, which defines when wood repairs will be executed.
- B. Replicate the different component profiles. Sample stock run from the cutter knives will be submitted to the Architect for approval.
- C. Carefully disassemble sash/door as necessary. Take care to mark components with pencil for re-assembly.
- D. Remove unsound wood and extend at least 1/4" into sound wood. Whenever possible, create voids that will provide mechanical attachments, e.g., dovetails. Retain discarded materials indicated by Owner. Tag and submit to Owner.
- E. Cut Dutchman oversized for repair area. Cut from stock that matches historic profile.
- F. Dry-fit joints to ensure that joints are tight. Clean glue surfaces with acetone or denatured alcohol. Apply water-resistant exterior carpenter's glue and clamp until glue has set.
- G. Fashion Dutchman to replicate historic jointery.
- H. Plane Dutchman repair to match adjoining flat surfaces or feather Dutchman to meet irregular or eroded surfaces.
- I. Back-prime any mortises and tenons that become exposed during disassembly.
- J. Reassemble sash/door using historic and new components and draw bore with wood pins.

- K. The damage and deterioration is mostly limited to the lower 1/3 of the sash stiles and rails. Dutchman repairs will be made at the lower joints where structural integrity has suffered from deterioration in lieu of epoxy repairs and fillers.
- L. Slip tenons will be let into the lower rails where deterioration necessitates the removal of the original tenon.
- M. A putty bar that is cracked or deteriorated will be removed and replaced with the new bar glued into a dado, cut into the muntin.
- N. For better adhesion, the length of glue joints is maximized wherever possible.
- O. Fill all fastener and screw holes solid, such that new fasteners can be reset and achieve full strength equal to that of fasteners set in solid wood.
- P. Fill all fastener and screw holes solid, such that new fasteners can be reset and achieve full strength equal to that of fasteners set in solid wood.

### 3.7 EXECUTING COMPONENT REPLACEMENT:

- A. See Criteria for Wood Repairs below, which defines when wood repairs will be executed.
- B. Replicate the different component profiles. Sample stock run from the cutter knives will be submitted to the Architect for approval.
- C. Carefully disassemble sash or door as necessary. Take care to mark components with pencil for re-assembly.
- D. Remove unsound component. Retain discarded material meeting Owner's criteria for material to be archived, tag, and submit to Owner.
- E. Run new component from stock that matches historic profile.
- F. Fashion replacement component to replicate historic joinery.
- G. Back-prime any joints that become exposed during disassembly.

- H. Reassemble sash/door using historic and new components and draw bore with wood pins.

### 3.8 EXECUTING EPOXY REPAIRS

- A. Remove any deteriorated wood regardless of shape of void.
- B. Clean area of void and apply epoxy primers and fillers according to manufacturer's specifications.
- C. Apply epoxy filler to the void and sand flush.
- D. Shape or tool epoxy filler as necessary.
- E. All deterioration will be removed at minimum 1/4" past the apparent area of deterioration to prevent the fungus hyphae from penetrating further into the piece.
- F. Small areas, 4 cubic inches and less, can be primed with thinned epoxy for penetration, and filled with flexible epoxy filler putty (material/products to be determined or approved by submittal).

### 3.9 APPLYING WATER REPELLANT WOOD PRESERVATIVE, PRIMER AND PAINT:

- A. Prepare surfaces or substrates for painting by lightly sanding.
- B. Apply a water-repellant wood preservative to all surfaces of the sash/door.
- C. Apply one coat of primer to all surfaces of the sash/door including putty beds and putty bars.
- D. Lightly sand the surfaces after the primer has dried, and clean off all dust.
- E. Finish paint exterior surfaces to specified colors. Shop finish paint interior portions to restore existing interior color at time of removal.



- F. Apply two topcoats of specified latex paint to all surfaces other than the putty beds and putty bars. Refer to section 09 91 00 Painting, for specified paint and primer products.
- G. Primer and paint should cover the glass adjacent to the face glazing approximately 1/32".
- H. Prime and paint the sash/door in a controlled environment rather than in the field. Touch-up the paint on site immediately after installation.

3.10 GLAZING WINDOW SASH:

- A. Clean glass prior to glazing.
- B. Re-glaze all window lites using pure linseed oil bed and face glazing. Glazing points shall be used to set the glass.
- C. Broken panes will be replaced with historic glass or reproduction glass. All replacement reproduction glass panes are to be documented in record drawing materials provided by the Contractor.
- D. Broken, Historic panes of glass can be re-used in other locations requiring smaller panes.
- E. After approximately 30 days of cure time, the glass can be cleaned again. Razor edges should not touch the edge of the putty on the glass surface.

3.11 RE-INSTALLING WINDOW SASH AND DOORS:

- A. Remove temporary panels.
- B. Reinstall window sash in restored channels for smooth operation.
- C. Re-string sash weights using Samson cotton sash cord (Samson Technologies Aetna Sash Cord product code 002, cotton braid sash cord with a nylon inner core, all white).
- D. Re-install existing pulleys.
- E. Install new weather-strip as specified.

- F. Re-install existing sash doors into historic jambs to operate smoothly and fully engage new weather-stripping.
- G. Re-install hardware.

3.13 TYPICAL WOOD REPAIRS:

- A. Wood repairs will not be made for aesthetic purposes only.
- B. Wood repairs will be made if *any* of the following three conditions exist.
  - 1. If the joinery of the shutter, sash or door is compromised.
  - 2. If the shutter, sash or door cannot be made to resist weather, or
  - 3. If defects left in place would reduce the serviceability of the shutter, sash or door.
- C. When wood repairs are necessary, the amount of wood removed should be minimized but the amount removed should allow for
  - 1. The removal of all damaged wood
  - 2. The provision of ample glue surface, and
  - 3. The reconstruction of historic joinery and the structural integrity of the historic component.
- E. All deteriorated wood fibers will be removed. Small areas, 4 cubic inches, can be primed and filled with epoxy (material/products to be determined or approved by submittal), large areas, larger than 4 cubic inches, will be repaired with Dutchmen.
- F. All deterioration will be removed at minimum 1/4" past the apparent area of deterioration to prevent the fungus hyphae from penetrating further into the piece.
- G. Slip tenons will be let into the lower rails where deterioration necessitates the removal of the original tenon.
- H. A putty bar that is cracked or deteriorated will be removed and replaced with the new bar glued into a dado, cut into the muntin.

- I. For better adhesion, the length of glue joints is maximized wherever possible.
- J. Putty Bar Replacement (Total or Partial): Remove broken putty bar flush with putty bed and kerf the muntin at least 1/4" deep and as wide as original putty bar. Glue new putty bar into dado. Shave muntin to appropriate height above putty bar.
- K. Repair of Deteriorated or Damaged Material: Remove deteriorated wood and square void to a simple shape that provides a mechanical bond if possible. Fabricate slightly oversized Dutchman and glue into void. Ensure that joints are tight. Shave Dutchman to match contiguous surfaces.
- L. Joint Repair: Disassemble sash as necessary. Remove deteriorated end of stile or rail. Form new joint that allows for maximum glue surface and possible mechanical bond. Fabricate slightly oversized Dutchman and glue to component. Shave Dutchman to match contiguous surfaces. Fashion Dutchman to accommodate historic joint.
- M. Repair of Tenon: Disassemble sash as necessary. Cut off broken or deteriorated tenon. Mortise component approximately 3" deep to receive new tenon. Fabricate new slip tenon and glue into place. Shave exposed tenon end to fit existing mortise.
- N. Check Repairs: Kerf through-checks with saw blade or dado set so as to capture the check. Fabricate wood Dutchman and glue in place. Shave Dutchman to match contiguous surfaces.

### 3.14 ADJUSTING

- A. Adjust hardware for smooth operation and secure weathertight closure.

### 3.15 CLEANING

- A. Remove protective material from sharp finished surfaces.

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SECTION 08 51 23

STEEL WINDOWS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section Includes: Framed fixed glass partitions and doors - non-fire rated
  - 1. Steel, type and sizes as shown.
  - 2. Hardware.
  - 3. Accessories including, but not limited to, following:
    - a. Mullions, closures, trim, weather-stripping, covers, insect screens, anchors, clips, fasteners, and other components necessary for fabrication and installation complete of windows as specified.

1.2 RELATED WORK:

- A. Sealing Joints: Section 07 92 00, JOINT SEALANTS.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Finish Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY CONTROL

A. QUALIFICATIONS:

- 1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
  - a. Manufacturer who regularly and presently, manufactures and installs steel window and door units and related accessories as one of its principal products.
  - b. Accessories required for doors shall be manufacturer's standard or those of other manufacturers regularly engaged in making window accessories and acceptable to window manufacturer.
    - 1) Items shall be of materials which shall be compatible with balance of window unit material, and construction shall be that which shall give desired functional service.
- 2. Installer: Approved in writing by manufacturer.

1.4 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish following:
- B. Product Data: Furnish for each type of window required, including:

1. Construction details and fabrication methods.
  2. Profiles and dimensions of individual components.
  3. Data on hardware, including sweep lock, keeper, lift handles, accessories, and finishes.
  4. Recommendations for maintenance and cleaning of window surfaces.
- C. Shop Drawings: Furnish for each type window included in project.
1. Layout and installation details, including anchors, support framing and sheet metal trim members.
  2. Elevations of continuous work at 1:50 (1/4 inch) scale and typical window unit elevations at 1:20 (3/4 inch) scale.
  3. Full-size section details of typical composite members, including reinforcement.
  4. Hardware.
  5. Accessories.
  6. Glazing details.
  7. Color charts for standard finishes and sealants.
- D. Samples:
1. Typical sash corner.
  2. Typical muntin section.
  3. For Initial Color Selection: Submit samples of each specified finish on 300 mm (12 inch) long sections of window members.
  4. Hardware.
- E. Quality Control Submittals:
1. Test Reports: Window manufacturer provide certified test report from a qualified independent testing laboratory engaged in testing windows to verify that his steel window assembly has been tested in accordance with specified test procedures and products comply with these minimum test performance characteristics indicated. Test reports shall have been made within current year.
  2. Manufacturer's Certificates:
    - a. Stating steel members have been given specified thickness of prime coat and/or organic coating finish.
    - b. Indicating manufacturer's and installer's meet qualifications as specified.
- 1.5 DELIVERY, STORAGE AND HANDLING:
- A. Comply with applicable recommendations of Steel Window Institute.
  - B. Deliver steel window units and related components in manufacturer's original, unopened protective packaging labeled for identification with

manufacturer's name and brand and contents. Use padded blankets or other approved protective wrapping for glass, decorative metal work, and other exposed elements.

1. Do not deliver steel window units until work is ready for their installation.
2. Inspect components for damage upon delivery. Do not install steel window units with dimples or dents. Remove and replace damaged components at no additional cost.

C. Storage: Store steel window units and related components, in positions necessary to prevent twisting, in weathertight and dry storage facility in their original shipping containers with protective wrapping or packaging securely in place, in accordance with manufacturers written instructions.

D. Protect finish from damage from handling, weather and construction operations before, during and after installation.

#### 1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

Z97.1-04.....Glazing Materials Used in Buildings, Safety  
Performance Specifications and Methods of Test.

C. American Society for Testing and Materials (ASTM):

A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products.

B633-07.....Electrodeposited Coatings of Zinc on Iron and  
Steel

C509-06.....Elastomeric Cellular Preformed Gasket and  
Sealing Material.

D2287-96(2001).....Non-rigid Vinyl Chloride Polymer and Copolymer  
Molding and Extrusion Compounds

E283-04.....Test Method for Determining Rate of Air Leakage  
Through Exterior Windows, Curtain Walls and  
Doors Under Specified Pressure Differences  
Across Specimen.

E331-00.....Test Method for Water Penetration of Exterior  
Windows, Curtain Walls, and Doors by Uniform  
Static Air Pressure Difference.

D. National Fire Protection Association:

NFPA 80-06.....Standard for Fire Doors and Windows.

E. Steel Structures Painting Council (SSPC):

SSPC-SP1.....Solvent Cleaning.

SSPC-SP8.....Pickling.

1.7 WARRANTY:

Warranty: Submit written warranty, in accordance with General Condition requirements except that warranty period shall be extended to include five (5) years.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Materials:

1. Frame: Formed from 2.3 mm (12 gauge) galvanized sheet steel.
2. Heavy Intermediate Ventilators: Manufactured from solid hot rolled steel shapes.
  - a. Sections made from new billet steel with flanges rolled integral at mill.
  - b. Glazing rebate surfaces must be perpendicular to web or stem of section. Applied glazing rebate extensions and tapered rebate surfaces are not acceptable.
3. Hardware shall be as follows:
  - a. Fastener: Standard bronze sweep lock.
  - b. Pulls: Standard bronze latch handle.
  - c. Balance Arm: Spiral and extension spring sash balance.
4. Paint Finishes:
  - a. Prime Coat: After fabrication, steel windows, fins, mullions, cover plates and associated parts shall be cleaned, properly treated, prime painted with manufacturer's standard prime paint.
  - b. Factory Finish: After fabrication, for type of factory finish selected, steel windows and associated components shall be cleaned, and given following treatments:
    - 1) Pretreatment: Zinc phosphate treated.
    - 2) Primer: Manufacturer's special epoxy primer and oven cured.
    - 3) Finish Coat: Manufacturer's standard color coat finish and oven cured.
    - 4) Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.

- a) Color of finish coat is specified in finish schedule in drawings.
- b) Touch-up abraded surfaces with enamel as specified for factory finish coat, except that it shall be Class A (Air-Drying), same as original.
- c. Zinc Coated Optional Finish: All steel except screens, shall be cleaned and:
  - 1) Hot dip galvanized (ASTM A123) and/or Electrodeposited (ASTM B633) or equivalent standards.
  - 2) Zinc coated, phosphate treated and prime painted.
  - 3) Zinc coated, phosphate treated, prime painted and factory finished in color as selected, from manufacturer's standard colors.
  - 4) Use galvanize repair compound where galvanized surfaces need field or shop repair. Apply compound in accordance with manufacturer's printed directions.
- 5. Glass and Glazing: As specified in Section 08 80 00, GLAZING.
  - a. Windows shall be factory glazed prior to delivery to project site.
  - b. Do not provide weep holes through glazed areas.
- 6. Accessories:
  - a. Fit and install each screen so as to cover windows individually and be free from interference with window hardware without sacrificing protection against insects.
  - b. Anchor clips and mullions necessary for installation of glazed steel partitions required for attaching such items to window shall be provided by window manufacturer.
  - c. Screws, shields, plugs or other fastenings into building construction shall be in accordance with manufacturer's recommendations.

## 2.2 FABRICATION:

- A. General: Fabricate steel windows in accordance with approved shop drawings. Form sections in one piece, straight, true and smooth. Prior to fabrication, all hot rolled steel sections shall be cleaned by shot blasting.
- 1. Attachment of manufacturer's metal nameplates, shall not be permitted on any window surface.



- B. Frame: Members shall be modified channel shapes. Corners of frame and ventilators shall be mitered or coped then solidly welded. Head and jamb members shall have integral screen-stops. Integrally roll continuous flange at jambs and heads to form a caulking stop between facing and backing masonry. Exposed and contact surfaces shall be finished smooth, flush, with adjacent surfaces.
- C. Sills: Sills shall have stepped rebates to receive lower sash bottom rail, which shall be kept clear of sill wash. Sills shall not be perforated at any point in their full length. Weld strap anchors to underside of sill, or screw to tapped lugs welded thereto.
- D. Muntins: Steel tee muntin sections shall be tenoned and welded to perimeter frame. Muntin intersections shall be slotted and cross notched.
- E. Glazing: Design windows for interior glazing. Provide continuous removable snap-in metal glazing beads to suit specified glazing.
- F. Mullions: Provide manufacturer's standard or a structural shape mullion at multiple unit openings. Make mullions full height of opening and embed them to minimum depth of 125 mm (5 inches) into sill, or securely anchor at head and sill with zinc-coated sheet steel extensions, standard bent-clips or offset shapes of 1.7 mm (14 gauge) zinc-coated steel.
- G. If glazed partitions and interior metal window trim are installed as complete units, mullions may be anchored at head by means of 5 mm (3/16 inch) steel plate clip bolted to mullion and welded to lintel, and supported at sill with 2.3 mm (12 gauge) zinc-coated steel bent clips welded to mullion.
- H. Closures: Miter or cope closure corners and fit with tightly closed joints. Secure closures to window frames with non-corrosive machine screws or expansion rivets, and to masonry with fasteners specified.
- I. Reinforcing: Reinforce window frames for attachment of screens, screen hardware or travel-limit lug. Full or limited length reinforcing plates shall be welded to back of frames, and shall be 3 mm (1/8 inch) thick and of sufficient width to securely hold fasteners.
- J. Welding: Dress all exposed welds and joints, flush and smooth.
- K. Fasteners for Anchoring: Where type, size or spacing of fasteners for securing windows and accessories to building construction is not shown or specified, use expansion or toggle bolts or screws, recommended by manufacturer for construction material adjacent to window units. Bolts

or screws: Minimum 6 mm (1/4 inch) diameter and spaced not over 600 mm (24 inches) on centers.

1. Expansion shield and bolt assemblies shall provide holding power beyond tensile and shearing strength of bolt.

### PART 3 - EXECUTION

#### 3.1 INSPECTION:

- A. Window openings shall conform with details, dimensions and tolerances shown on window manufacturers approved shop drawings.
- B. Conditions which may adversely affect window installation shall be brought to Contractors attention, for repair, prior to commencement of window installation. Do not proceed with window installation until unsatisfactory conditions have been corrected.
- C. Washdown of adjacent masonry shall be completed prior to erection of windows to prevent damage to window finish by cleaning materials.

#### 3.2 INSTALLATION

##### A. General:

1. Windows specified under this section shall be installed by experienced personnel as approved by window manufacturer.
- B. Install windows in strict accordance with approved shop drawings.
    1. Set units plumb, level and true to line, without warp or rack of frames.
    2. Anchor units securely to surrounding construction with a minimum of three adjustable, asphalt coated or galvanized steel anchors with approved fasteners in accordance with manufacturer's recommendations.

##### C. Protect window equipment during construction.

- D. Upon complete installation of all windows and accessories, and before acceptance of work, adjust all movable sash and operating mechanism for free and easy operation, and defects of any nature.

- E. Furnish certificate, signed by both contractor and window manufacturer, stating that installation of windows was done by installers approved by manufacturer of windows.

#### 3.3 PROTECTION:

- A. Protect windows from damage until final inspection and acceptance.

- - - E N D - - -

**SECTION 08 71 00**  
**DOOR HARDWARE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Door hardware and related items necessary for complete installation and operation of doors.

**1.2 RELATED WORK**

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, INTERIOR WOOD DOORS, Section 08 50 00 RESTORATION OF HISTORIC WOOD DOORS & WINDOWS.
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.
- E. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.
- F. Electrical: Division 26, ELECTRICAL.
- G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 GENERAL**

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
  - 1. Mortise locksets.
  - 2. Hinges for hollow metal and wood doors.
  - 3. Surface applied overhead door closers.

4. Exit devices.
5. Floor closers.

#### **1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.24-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
1. Locks, latchsets, and panic hardware: 5 years.
  2. Door closers and continuous hinges: 10 years.

#### **1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS"; furnish maintenance manuals and instructions on all door hardware.

#### **1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23 plus 2 copies to the VAMC Locksmith (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

| Hardware Item | Quantity | Size | Reference Publication Type No. | Finish | Mfr. Name and Catalog No. | Key Control Symbols | UL Mark (if fire rated and listed) | ANSI/BHMA Finish Designation |
|---------------|----------|------|--------------------------------|--------|---------------------------|---------------------|------------------------------------|------------------------------|
|               |          |      |                                |        |                           |                     |                                    |                              |
|               |          |      |                                |        |                           |                     |                                    |                              |
|               |          |      |                                |        |                           |                     |                                    |                              |

- C. Samples and Manufacturers' Literature:
1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
  2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates

shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

#### **1.7 DELIVERY AND MARKING**

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

#### **1.8 PREINSTALLATION MEETING**

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
  - 1. Inspection of door hardware.
  - 2. Job and surface readiness.
  - 3. Coordination with other work.
  - 4. Protection of hardware surfaces.
  - 5. Substrate surface protection.
  - 6. Installation.
  - 7. Adjusting.
  - 8. Repair.
  - 9. Field quality control.
  - 10. Cleaning.

#### **1.9 INSTRUCTIONS**

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

- B. Manufacturers' Catalog Number References: Where manufacturers' products are specified herein, products of other manufacturers which are considered equivalent to those specified may be used. Manufacturers whose products are specified are identified by abbreviations as follows:

|                 |   |                   |
|-----------------|---|-------------------|
| Adams-Rite      | Adams Rite Mfg. Co.                     | Pomona, CA        |
| Best            | Best Access Systems                     | Indianapolis, IN  |
| Don-Jo          | Don-Jo Manufacturing                    | Sterling, MA      |
| G.E. Security   | GE Security, Inc.                       | Bradentown, FL    |
| Markar          | Markar Architectural Products           | Pomona, CA        |
| Pemko           | Pemko Manufacturing Co.                 | Ventura, CA       |
| Rixson          | Rixson                                  | Franklin Park, IL |
| Rockwood        | Rockwood Manufacturing Co.              | Rockwood, PA      |
| Securitron      | Securitron Magnalock Corp.              | Sparks, NV        |
| Southern Folger | Southern Folger Detention Equipment Co. | San Antonio, TX   |
| Stanley         | The Stanley Works                       | New Britain, CT   |
| Tice            | Tice Industries                         | Portland, OR      |
| Trimco          | Triangle Brass Mfg. Co.                 | Los Angeles, CA   |
| Zero            | Zero Weather Stripping Co.              | New York, NY      |

- C. Keying: All cylinders shall be keyed into existing BEST ~~//~~ Great ~~//~~ Grand Master Key System to match existing~~//~~. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset ~~//~~. Cylinders shall be ~~//~~ 6 ~~//~~ or 7 ~~//~~ pin type to match existing. Keying information shall be furnished at a later date by the Resident Engineer. Contractor shall verify with the station personnel the location of the key identification to be stamped on the cylinders.

~~SPEC WRITER NOTE: Contractor shall verify with the station personnel, the location of key identification to be stamped on cylinders.~~

#### 1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-04.....Padlocks

E2180-07.....Standard Test Method for Determining the  
Activity of Incorporated Antimicrobial Agent(s)  
In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers  
Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush  
Bolts

A156.4-08.....Door Controls (Closers)

A156.5-01.....Auxiliary Locks and Associated Products

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.12-05 .....Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07 .....Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder

A156.16-08.....Auxiliary Hardware

A156.17-04 .....Self-Closing Hinges and Pivots

A156.18-06.....Materials and Finishes

A156.20-06 .....Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22-05.....Door Gasketing and Edge Seal Systems

A156.24-03.....Delayed Egress Locking Systems

A156.25-07 .....Electrified Locking Devices

A156.26-06.....Continuous Hinges

A156.28-07 .....Master Keying Systems

A156.29-07 .....Exit Locks and Alarms

A156.30-03 .....High Security Cylinders

A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Fire Windows

101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

## **PART 2 - PRODUCTS**

### **2.1 BUTT HINGES**

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
  2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.
- B. Provide quantity and size of hinges per door leaf as follows:
1. Doors up to 1210 mm (4 feet) high: 2 hinges.
  2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
  3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
  4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
  5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
  6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
  7. Provide heavy-weight hinges where specified.
  8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.



## 2.2

### 2.3 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer. ~~// for each type specified. //~~

### 2.4 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
  2. Where specified, closer shall have hold-open feature.
  3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
  4. Material of closer body shall be forged or cast.
  5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
  6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
  7. Closers shall have full size metal cover; plastic covers will not be accepted.
  8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
  9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
  10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
  11. Provide parallel arm closers with heavy duty rigid arm.

12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

## **2.6 DOOR STOPS**

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

## **2.7 OVERHEAD DOOR STOPS AND HOLDERS**

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

## **2.8**

## **2.9 LOCKS AND LATCHES**

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. ~~Lock cylinders shall have not less than six pins seven pins to match existing. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool.~~ Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
  - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless

- steel. Provide sectional (lever x rose) lever design matching ~~f Schlage L9000 17A~~. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
2. 3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.
4. 5. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

## 2.13 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

| Locks/Keys                      | Quantity                   |
|---------------------------------|----------------------------|
| Cylinder locks                  | 2 keys each                |
| Cylinder lock change key blanks | 100 each different key way |
| Master-keyed sets               | 6 keys each                |
| Grand Master sets               | 6 keys each                |
| Great Grand Master set          | 5 keys                     |
| Control key                     | 2 keys                     |

- B.

## 2.14 KEY CABINET

- A. ANSI Standard A156.5. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all

keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.

- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.
- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the Resident Engineer.

## **2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING**

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates as specified below:
  - 1. Kick plates, mop plates and armor plates of metal, Type J100 series.
  - 2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick

- and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates and/or mop plates are not required on following door sides:
    - a. Armor plate side of doors;
    - b. Exterior side of exterior doors;
    - c. Closet side of closet doors;
    - d. Both sides of aluminum entrance doors.
  4. Armor plates for doors are listed under Article "Hardware Sets".

Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
  5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
  6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

#### **2.16 FLUSH BOLTS (LEVER EXTENSION)**

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.

- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

#### **2.17 PUSH PLATES**

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J300 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

#### **2.18 COMBINATION PUSH AND PULL PLATES**

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

#### **2.19**

- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

#### **2.20 FINISHES**

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 605: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:

1. Door Closers: Factory applied paint finish. Dull or Satin Brass color.

F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag<sup>+</sup>). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

## **2.21 BASE METALS**

- A. Apply specified U.S. Standard finishes on different base metals as following:

| Finish | Base Metal      |
|--------|-----------------|
|        |                 |
| 605    | Brass or bronze |
|        |                 |

## **PART 3 - EXECUTION**

### **3.1 HARDWARE HEIGHTS**

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.

### **3.2 INSTALLATION**

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors // except security bedroom, bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. //. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

- B. Hinge Size Requirements:

| Door Thickness | Door Width | Hinge Height |
|----------------|------------|--------------|
|----------------|------------|--------------|



|   |   |                       |
|---|---|-----------------------|
| 45 mm (1-3/4 inch)                          | 900 mm (3 feet) and less                                | 113 mm (4-1/2 inches) |
| 45 mm (1-3/4 inch)                          | Over 900 mm (3 feet) but not more than 1200 mm (4 feet) | 125 mm (5 inches)     |
| 35 mm (1-3/8 inch) (hollow core wood doors) | Not over 1200 mm (4 feet)                               | 113 mm (4-1/2 inches) |

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

|  |         |
|--|---------|
| Doors 1500 mm (5 ft.) or less in height                                | 2 butts |
| Doors over 1500 mm (5 ft.) high and not over 2280 mm (7 ft. 6 in) high | 3 butts |
| Doors over 2280 mm (7 feet 6 inches) high                              | 4 butts |
| Dutch type doors   | 4 butts |
| Doors with spring hinges 1370 mm (4 feet 6 inches) high or less        | 2 butts |
| Doors with spring hinges over 1370 mm (4 feet 6 inches)                | 3 butts |

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified

keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

### 3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:

1. Re-adjust hardware.
2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

### 3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

### 3.5 HARDWARE SETS:

HW SET: 01 HOPES

DOOR NUMBER:

M2

EACH TO HAVE:

|   |     |                |                              |     |     |
|---|-----|----------------|------------------------------|-----|-----|
| 1 | EA  | CYLINDER(S)    | CYLINDER(S) AS REQUIRED      | 605 | BES |
| 1 | SET | HOPES HARDWARE | ALL OTHER HARDWARE BY HOPE'S | 605 | BYO |

HOPE'S DOOR, FRAMES AND HARDWARE

HW SET: 04 NEW

DOOR NUMBER:

M10

EACH TO HAVE:

|   |    |             |                    |     |     |
|---|----|-------------|--------------------|-----|-----|
| 3 | EA | HINGE       | 3CB1 4.5 X 4.5 NRP | 605 | IVE |
| 1 | EA | PRIVACY SET | L9040 17A          | 605 | SCH |
| 1 | EA | DOMESTOP    | FS436              | 605 | IVE |
| 3 | EA | SILENCER    | SR64               | GRY | IVE |

HW SET: 07 NEW

DOOR NUMBER:

M13

EACH TO HAVE:

|   |    |                |                          |     |     |
|---|----|----------------|--------------------------|-----|-----|
| 3 | EA | HINGE          | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | STOREROOM LOCK | L9080HD 17A              | 605 | SCH |
| 1 | EA | BEST CORES     | FINAL BEST CORE BY OWNER | 605 | BES |
| 1 | EA | KICK PLATE     | 8400 10" X 2" LDW B4E CS | 605 | IVE |
| 1 | EA | ROLLER STOP    | FS471                    | 605 | IVE |
| 3 | EA | SILENCER       | SR64                     | GRY | IVE |

HW SET: 09 EXISTING

DOOR NUMBER:

|     |     |     |     |     |     |
|-----|-----|-----|-----|-----|-----|
| M1  | M12 | M15 | M16 | M17 | M20 |
| M21 | M22 | M23 | M29 | M3  | M31 |
| M32 | M33 | M34 | M35 | M36 | M37 |
| M4  | M5  | M6  | M7  | M8  | M9  |

EACH TO HAVE:

|   |                       |                       |     |
|---|-----------------------|-----------------------|-----|
| 1 | SET EXISTING HARDWARE | ALL HARDWARE EXISTING | EXT |
|---|-----------------------|-----------------------|-----|

EXISTING OPENING

HW SET: 10 REVERSE DOOR SWING

DOOR NUMBER:

M15A

EACH TO HAVE:

|   |                  |                              |     |     |
|---|------------------|------------------------------|-----|-----|
| 1 | SET HARDWARE TBD | PROVIDE HARDWARE AS REQUIRED | 605 | UNK |
|---|------------------|------------------------------|-----|-----|

REVERSE DOOR SWING.

HW SET: 11

DOOR NUMBER:

M11

EACH TO HAVE:

|   |    |                     |                          |     |     |
|---|----|---------------------|--------------------------|-----|-----|
| 3 | EA | HINGE               | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | DEADBOLT            | B560HD                   | 605 | SCH |
| 1 | EA | BEST CORES          | FINAL BEST CORE BY OWNER | 605 | BES |
| 1 | EA | PUSH PLATE          | 100T 3-1/2" X 15" CFT    | 605 | HAG |
| 1 | EA | PULL PLATE WITH LIP | 120L 3-1/2" X 16" CFC    | 605 | HAG |
| 1 | EA | SURFACE CLOSER      | 4011 DEL MC              | BRT | LCN |
| 1 | EA | WALL STOP           | WS406CVX                 | 605 | IVE |
| 3 | EA | SILENCER            | SR64                     | GRY | IVE |

Renovate Mansion House  
And Grist Mill - Bldg. 501

DB2010.001.00

HW SET: 12  
DOOR NUMBER:  
M14

EACH TO HAVE:

|   |    |                     |                          |     |     |
|---|----|---------------------|--------------------------|-----|-----|
| 3 | EA | HINGE               | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | DEADBOLT            | B560HD                   | 605 | SCH |
| 1 | EA | BEST CORES          | FINAL BEST CORE BY OWNER | 605 | BES |
| 1 | EA | PUSH PLATE          | 100T 3-1/2" X 15" CFT    | 605 | HAG |
| 1 | EA | PULL PLATE WITH LIP | 120L 3-1/2" X 16" CFC    | 605 | HAG |
| 1 | EA | SURFACE CLOSER      | 4111 AVB EDA MC DEL      | BRT | LCN |
| 1 | EA | WALL STOP           | WS406CVX                 | 605 | IVE |
| 3 | EA | SILENCER            | SR64                     | GRY | IVE |

HW SET: 13  
DOOR NUMBER:  
M24 M26

EACH TO HAVE:

|   |    |                     |                          |     |     |
|---|----|---------------------|--------------------------|-----|-----|
| 3 | EA | HINGE               | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | CLASSROOM DEADBOLT  | B563HD                   | 605 | SCH |
| 1 | EA | BEST CORES          | FINAL BEST CORE BY OWNER | 605 | BES |
| 1 | EA | PUSH PLATE          | 100T 3-1/2" X 15" CFT    | 605 | HAG |
| 1 | EA | PULL PLATE WITH LIP | 120L 3-1/2" X 16" CFC    | 605 | HAG |
| 1 | EA | SURFACE CLOSER      | 4011 DEL MC              | BRT | LCN |
| 1 | EA | WALL STOP           | WS406CVX                 | 605 | IVE |
| 3 | EA | SILENCER            | SR64                     | GRY | IVE |

HW SET: 14 NEW  
DOOR NUMBER:  
M25

EACH TO HAVE:

|   |    |                |                          |     |     |
|---|----|----------------|--------------------------|-----|-----|
| 3 | EA | HINGE          | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | STOREROOM LOCK | L9080HD 17A              | 605 | SCH |
| 1 | EA | BEST CORES     | FINAL BEST CORE BY OWNER | 605 | BES |
| 1 | EA | KICK PLATE     | 8400 10" X 2" LDW B4E CS | 605 | IVE |
| 1 | EA | WALL STOP      | WS406CCV                 | 605 | IVE |
| 3 | EA | SILENCER       | SR64                     | GRY | IVE |

HW SET: 15  
DOOR NUMBER:  
M27

EACH TO HAVE:

|   |    |                |                          |     |     |
|---|----|----------------|--------------------------|-----|-----|
| 3 | EA | HINGE          | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | CLASSROOM LOCK | L9070BHD 17A             | 605 | SCH |
| 1 | EA | BEST CORES     | FINAL BEST CORE BY OWNER | 605 | BES |

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And Grist Mill - Bldg. 501

DB2010.001.00

|   |    |           |          |     |     |
|---|----|-----------|----------|-----|-----|
| 1 | EA | WALL STOP | WS406CVX | 605 | IVE |
| 3 | EA | SILENCER  | SR64     | GRY | IVE |

HW SET: 16  
DOOR NUMBER:  
M28

EACH TO HAVE:

|   |    |                   |                          |     |     |
|---|----|-------------------|--------------------------|-----|-----|
| 6 | EA | HINGE             | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 2 | EA | MANUAL FLUSH BOLT | FB458                    | 605 | IVE |
| 1 | EA | DUST PROOF STRIKE | DP2                      | 605 | IVE |
| 1 | EA | CLASSROOM LOCK    | L9070BHD 17A             | 605 | SCH |
| 1 | EA | BEST CORES        | FINAL BEST CORE BY OWNER | 605 | BES |
| 2 | EA | WALL STOP         | WS406CVX                 | 605 | IVE |
| 2 | EA | SILENCER          | SR64                     | GRY | IVE |

HW SET: 17 NEW  
DOOR NUMBER:  
M30

EACH TO HAVE:

|   |    |                   |                          |     |     |
|---|----|-------------------|--------------------------|-----|-----|
| 3 | EA | HINGE             | 3CB1 4.5 X 4.5 NRP       | 605 | IVE |
| 1 | EA | CLASSROOM LOCK    | L9070BHD 17A             | 605 | SCH |
| 1 | EA | BEST CORES        | FINAL BEST CORE BY OWNER | 605 | BES |
| 1 | EA | CONCEALED OH STOP | 100S-ADJ                 | 605 | GLY |
| 3 | EA | SILENCER          | SR64                     | GRY | IVE |

---END---

SECTION 08 80 00

GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, Historic Wood Window & Door Restoration Section #
3. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
  - a. Tempered glass.
  - b. Laminated glass or have certificate for panes without permanent label.
  - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 or applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

#### 1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
  1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
  2. Certificate on shading coefficient.
  3. Certificate on "R" value when value is specified.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
  1. Glass, each kind required.
  2. Insulating glass units.
  3. Elastic compound for metal sash glazing.
  4. Putty, for wood sash glazing.
  5. Glazing cushion.
  6. Sealing compound.
- E. Samples:
  1. Size: 150 mm by 150 mm (6 inches by 6 inches).
  2. Tinted glass.
  3. Wired glass.
  4. Insulating glass.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

#### 1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

#### 1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

#### 1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
  - 1. Insulating glass units to remain sealed for 10 years.
  - 2. Laminated glass units to remain laminated for 5 years.

#### 1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
  - Z97.1-04.....Safety Glazing Material Used in Building -  
Safety Performance Specifications and Methods  
of Test.
- C. American Society for Testing and Materials (ASTM):
  - C1363-05.....Thermal Performance of Building Assemblies, by  
Means of A Hot Box Apparatus
  - C542-05.....Lock-Strip Gaskets.
  - C716-06.....Installing Lock-Strip Gaskets and Infill  
Glazing Materials.
  - C794-06.....Adhesion-in-Peel of Elastomeric Joint Sealants.
  - C864-05.....Dense Elastomeric Compression Seal Gaskets,  
Setting Blocks, and Spacers.
  - C920-08.....Elastomeric Joint Sealants.
  - C964-07.....Standard Guide for Lock-Strip Gasket Glazing.
  - C1036-06.....Flat Glass.
  - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass.
  - C1172-09.....Laminated Architectural Flat Glass.



C1376-10.....Pyrolytic and Vacuum Deposition Coatings on  
Flat Glass.

E84-09.....Surface Burning Characteristics of Building  
Materials.

E1300-09.....Determining Load Resistance of Glass in  
Buildings.

E2190-08.....Insulating Glass Unit

D. Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials;  
1977, with 1984 Revision.

E. National Fire Protection Association (NFPA):

80-08.....Fire Doors and Windows.

F. National Fenestration Rating Council (NFRC)

G. Safety Glazing Certification Council (SGCC)2009:

Certified Products Directory (Issued Semi-Annually).

H. Unified Facilities Criteria (UFC):

4-010-01-2007.....DOD Minimum Antiterrorism Standards for  
Buildings

I. Glass Association of North America (GANA):

Glazing Manual (Latest Edition)

Sealant Manual (2008)

J. American Society of Civil Engineers (ASCE):

ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass: TBD

1. ASTM C1036, Type I, Class 1, Quality q3 .
2. Thickness, 6 mm (1/4 inch) or as indicated.

C. Low emissivity coated glass: TBD

1. ASTM C1036, Type I, Class 2, Quality q3.
2. Color: Clear
3. Thickness, 6 mm (1/4 inch) or .

D. Patterned and Wired Flat Glass:

1. ASTM C1036, Type II, Class 1, Form 1, Pattern P1, Finish F1, Quality  
05 Mesh m1.

2. Thickness, 6 mm (1/4 inch).

## 2.2 INSULATING GLASS UNITS

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

- B. Assemble units using glass types specified:

- C. Sealed Edge Units (SEU):

1. Insulating Glass Unit Makeup

- a. Outboard Lite

1. Glass type: clear
    2. Glass Tint: none
    3. Nominal Thickness: ¼"
    4. Glass Strength: Tempered
    5. Coating Orientation: N/A.

- b. Spacer

1. Nominal Thickness:
    2. Gas Fill: 90% Argon

- c. Inboard Lite

1. Glass Type: Clear
    2. Glass Tint: none
    3. Nominal Thickness:
    4. Glass Strength: (Annealed, Heat-Strengthened, Tempered)
    5. Coating Orientation: Third surface.

2. Performance Characteristics (Center of Glass)

- a. Visible Transmittance: 72
  - b. Visible Reflectance: 11
  - c. Winter U-factor (U-value): 0.30
  - d. Shading Coefficient (SC): 0.47
  - e. Solar heat Gain Coefficient (SHGC): 0.41

3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.

4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

## 2.3 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
  - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
  - 2. Shore a hardness of 80 to 90 Durometer.
  - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
  - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
  - 5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
  - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
  - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
  - 3. Lengths: One to 25 to 76 mm (one to three inches).
  - 4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:
  - 1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
  - 2. Grade NS.
  - 3. Shore A Hardness of 25 to 30 Durometer.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Verification of Conditions:
  - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
  - 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturers approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do

not proceed with installation until unsatisfactory conditions have been corrected.

- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

### 3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

### 3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Laminated Glass:
  - 1. Tape edges to seal interlayer and protect from glazing sealants.
  - 2. Do not use putty or glazing compounds.
- H. Insulating Glass Units:
  - 1. Glaze in compliance with glass manufacturer's written instructions.
  - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
  - 3. Do not use putty or glazing compounds.

4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
5. Install with tape or gunnable sealant in wood sash.

J. Fire Resistant Glass:

1. Wire glass: Glaze in accordance with NFPA 80.

3.4 INSTALLATION - WET METHOD (SEALANT AND SEALANT) TBD

- A. Place setting blocks at 1/3 points and install glazing pane or unit.
- B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- C. Fill gaps between glazing and stops with silicone type sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
- D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 INSTALLATION - REGLAZING HISTORIC FRAMING

- A. Wood Sash: For glazing with glazing beads: ASTM C920, gunnable sealant.
- B. Lock-strip Gaskets: Follow ASTM C716 for installation.

3.6 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.7 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.8 GLAZING SCHEDULE

A. Clear Glass:

1. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

B. Insulating Glass:

1. Install SEU clear tempered glass in windows, interior pane of dual glazed windows, storefronts, adjacent to entrances or walks.
2. Install SEU clear glass in windows, interior pane of dual glazed windows, storefronts, not adjacent to entrances or walks.

E. Laminated Glass: Install as specified in doors, and interior pane of dual glazed windows where indicated.

1. If laminated glass is required for double glazed windows, provide it for interior panes only.

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SECTION 08 90 00

LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

- A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. COLOR OF FINISH: SEE FINISH SCHEDULE.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:  
Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:  
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):  
Approved Product List - November 2007
- C. American Society for Testing and Materials (ASTM):  
A167-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel  
Steel Plate, Sheet, and Strip  
A1008/A1008M REV A-07...Steel, Sheet, Carbon, Cold Rolled, Structural,  
and High Strength Low-Alloy with Improved  
Formability  
B209/B209M-07.....Aluminum and Aluminum Alloy, Sheet and Plate  
B221-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes  
B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-505 (1988).....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):

90A-02.....Installation of Air Conditioning and Ventilating  
Systems

G. American Architectural Manufacturers Association (AAMA):

605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels

H. Air Movement and Control Association, Inc. (AMCA):

500-L-99.....Testing Louvers

## PART 2 - PRODUCTS

### 2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Stainless Steel: ASTM A167, Type 302B.

C. Carbon Steel: ASTM A1008/A1008M.

D. Aluminum, Plate and Sheet: ASTM B209/B209M.

E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

F. Inorganic Zinc Primer: MPI No. 19.

### 2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed type louvers of size and design shown.

2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.

3. Furnish louvers with sill extension or separate sill as shown.

4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Weather louvers shall have a minimum of \_\_\_\_\_ percent free area and shall pass \_\_\_\_\_ mm/s (fpm) free area velocity at a pressure drop not exceeding \_\_\_\_\_ mm (inch) water gage and carry not more than \_\_\_\_\_ g (ounces) of water per m<sup>2</sup> (square foot) of free area for 15 minutes when tested per AMCA Standard 500-L.



2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, sills and mullions; 2 mm (0.081-inch) thick extruded aluminum. Blades shall be standard type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.
  - a. Blades: Attach blades to frame with aluminum pivot pins through nylon bearings. Fasten each blade to stainless steel operation arms that are connected to minimum 3 mm (1/8-inch) thick stainless steel operating // bar // handle // arranged for simultaneous operation of blades.
  - //b. Spring/chain operation: Exposed operator activated by spring attached to operating // bar // handle // and mounted on frame. //Control of louver shall be by pull chain of required length to be operable from floor. Provide pulleys and brackets as required.//
  - //c. Hand crank operation: Hand crank operator activated by case hardened gears concealed in aluminum housing. Operators shall be removable and located at jambs. Provide one right-handed operator for each louver. //
  - //d. Motor operation: Motor operated by approved electric motor. Motors shall be removable and located at jambs of louver. Connect motor operator lever arm to operating bar by means of stainless steel connecting rod. //
  - //e. Automatic operation: Louvers shall be complete with // weights, // pull chain, // chain holder and brackets, // cables, // sheaves, // spring, // 70°C (160°F) fusible link, // and other related items meeting requirements of NFPA 90A. Provide non-ferrous bearings and spindles of replaceable type. //Control of louver shall be by pull chain of required length to be operable from floor. // Louvers shall close automatically in case of fire. //

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.

- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

#### 2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

#### 2.5 EXTERIOR DOOR LOUVERS

- A. Fabricate of 1.6 mm (0.063-inch) thick extruded aluminum. Miter frames at corners and join by concealed corner brackets.
- B. Equip louvers on outside with wire guards, except omit wire guards for louvers in doors located completely below enclosed areaways.

#### 2.6 INTERIOR DOOR LOUVERS

- A. Fabricate louvers for interior doors and partitions of 1.6 mm (0.063-inch) thick extruded aluminum.
- B. Make louvers sight-proof type with stationary blades,

#### 2.7 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate or 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

#### 2.8 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide 0.8 mm (0.032-inch) thick aluminum sleeves.

## 2.9 BRICK VENTS

- A. Vents shall be of size shown formed of approximately 3 mm (0.125 inch) thick cast aluminum, or 3 mm (0.125) inch extruded aluminum.
- B. Provide vents complete with aluminum screen frame with corrosion resistant insect screening mounted on back of vent.
- C. Provide vents with required anchors.

## 2.10 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers Air Intake Vents Wire Guards:
  - 1.Organic Finish: AAMA 605 (Fluorocarbon coating).

## 2.11 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on organic finish is not approved.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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SECTION 09 20 00

PLASTER PATCHING AND REPAIR

PART I GENERAL

1.1 SUMMARY

- A. Section includes repairs to lime plaster on existing wood lath.
- B. Related Sections:
  - 1. Section 06 20 00 - Finish Carpentry.
  - 2. Section 09 91 00 - Paints and Coatings.

1.2 SUBMITTALS

- A. Product Data: Submit data on plaster materials and accessories, characteristics, and limitations of products specified.
- B. Qualifications as defined in Section 1.3 of this Section

1.3 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacturing products specified in this section with minimum five years documented experience, or five significant, similar projects.
- B. Installer: Company specializing in performing Work of this section with minimum five years documented experience, or five significant, similar projects.

1.4 MOCK-UP

- A. Provide mock-up, minimum 6" x 12" repaired area, illustrating surface finish, and transition to existing original plaster finish.
- B. Suggest location within field of finish work to Owner for their approval.
- C. Approved mock-up may remain as part of the Work.

1.5 PRE-INSTALLATION MEETING

- A. Convene minimum one week prior to commencing Work of this section. Cover as an agenda item at progress meeting if possible.

#### 1.6 ENVIRONMENTAL REQUIREMENTS

- A. Do not apply plaster when substrate or ambient air temperature is less than 50 degrees F nor more than 80 degrees F.

- B. Section 01 57 19 - Temporary Facilities and Controls: Temporary Heat.

### PART II PRODUCTS

#### 2.1 LIME PLASTER

- A. Manufacturers:

- 1. St. Astier: NHL Plastering Mortar.
- 2. Virginia Lime Works: Lime Putty Plaster.
- 3. Substitutions: Section 01600 - Product Requirements.

#### 2.2 COMPONENTS

- A. Plaster Base Materials:

- 1. Patching and Base Coat Plaster: St. Astier, NHL 5 natural hydraulic lime, pre-mixed.

- B. Finishing Plaster:

- 1. Lime Putty Type: Manufactured by Virginia Lime Works, non-hydraulic, premixed.

- C. Consolidating Materials:

- 1. St. Astier, NHL 2 natural hydraulic lime, or lime putty: 1 part to 10 parts water.
- 2. Materials and methods recommended by plaster subcontractor will be considered.

#### 2.3 ACCESSORIES

- A. Plaster washers (zinc), galvanized screws, metal mesh, or other approved metal supports, of type and size to suit application.

### PART III EXECUTION

#### 3.1 EXAMINATION

- A. Section 01300 - Administrative Requirements: Coordination and project conditions.
- B. Wood Lath and Accessories: Verify substrate is flat and surface is ready to receive work of this section. Verify joint and surface perimeter accessories are in place.
- C. Mechanical and Electrical: Verify services within walls have been properly capped, tested and approved.

#### 3.2 INSTALLATION

- A. Consolidate and stabilize any existing loose plaster and wood lath.
- B. Remove existing paint and wall covering down to original plaster finish where new work is to be installed, as indicated in Section 09900 Restoration Painting and on drawings. Protect existing original plaster finish which is to remain.
- C. Plastering:
  - 1. Apply brown coat over existing substrates.
  - 2. Apply finish coat to repaired areas to provide smooth alignment with existing original plaster.

#### 3.3 ERECTION TOLERANCES

- A. Maximum Variation from True Flatness: 1/8 inch in 10 feet.

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SECTION 09 23 00

GYPSUM PLASTERING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies metal and gypsum lathing and gypsum plaster.

1.2 RELATED WORK

A.Room finish schedule: See finish schedule in drawings.

B.Cement plaster: Section 09 24 00, PORTLAND CEMENT PLASTERING.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C841, and C842 and as specified.

B.Solid Backing or Solid Bases: Concrete, masonry, sheathing, rigid insulation, and similar materials to which plaster is directly applied.

C.Wet Areas: Areas of a building where cyclic or continuous exposure to very humid or wet conditions, or in which a dew point condition may occur in the plaster. Dew point conditions occur frequently in such areas as kitchens, bathing or shower rooms and similar areas.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Details of floating interior angle unrestrained construction.
2. Details of assembly and anchorage of lath and accessories.

C. Manufacturers' Literature and Data:

1. Accessories for plaster, each type.
2. Metal plaster bases, each type.
3. Fasteners.
4. Bonding compounds, including application instructions.
5. Admixtures, including mixing and application instructions.

D. Manufacturers certificates:

1. Gypsum plaster.
2. Keene's cement.

E. Samples: Accessories for plaster, each type, not less than 150 mm (six inches) long.

Panel showing finish coat, 24 by 24 inches.

1.5 DELIVERY, STORAGE, AND PROTECTION

ASTM C841 and C842.



## 1.6 PROJECT CONDITIONS

Maintain work areas at a minimum temperature of 13°C (55°F) for not less than one week prior to application of plaster, during application of plaster and until plaster is completely dry.

## 1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing And Materials (ASTM):
- A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire
  - C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems.
  - C28-00 (R2005).....Gypsum Plasters
  - C35-01 (R2005).....Inorganic Aggregates For Use in Gypsum Plaster
  - C61-00.....Gypsum Keene's Cement
  - C206-03.....Finishing Hydrated Lime
  - C472-99 (R2004).....Physical Testing of Gypsum, Gypsum Plaster and Gypsum Concrete
  - C631-95 (R2004).....Bonding Compounds for Interior Gypsum Plastering
  - C841-03.....Installation of Interior Lathing and Furring
  - C842-05.....Application of Interior Gypsum Plaster
  - C847-06.....Metal Lath
  - C1002-04.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C. Commercial Item Description (CID):
- A-A-55615.....Shield, Expansion; (Wood Screw and Log Bolt Self Threading Anchor)

## PART 2 - PRODUCTS

### 2.1 PLASTERING BASES (LATH)

- A. Expanded Metal:
- ASTM C847, except as modified by ASTM C841 and this specification.
- B. Gypsum Lath:
- 1. 10 mm (3/8 inch) thick.
  - 2. Type X for fire rated assemblies.

### 2.2 GYPSUM PLASTERS

- A. Base and Finish coats ASTM C28 and ASTM C842, except as otherwise specified.

1. Compressive strength of base coat for high-strength gypsum and Keene's cement finish coat plaster; 25 Mpa (2800 psi) when tested in accordance with ASTM C472.
2. Compressive strength of finish coat (when fully dry) of high-strength gypsum plaster; 35 Mpa (5,000 psi) when tested in accordance with ASTM C472.

B. Keene's Cement for Finish Coats: ASTM C61.

## 2.3 LIME

ASTM C206, Type S.

## 2.4 AGGREGATES

- A. ASTM C35, natural sand, except grade aggregates in accordance with "TABLE 1", except sand for Keene's Cement Finish Coat, 100 percent passing a No. 30 sieve.
- B. Vermiculite and perlite aggregates are not permitted, except where required for fire rated assemblies.

## 2.5 BONDING COMPOUND (FOR INTERIOR WORK)

ASTM C631, except water re-emulsifiable compound is prohibited.

## 2.6 ACCESSORIES FOR GYPSUM PLASTER

ASTM C841.

## 2.7 FASTENERS

- A. Tie wire, screws, clips, and other fasteners ASTM C841, except as otherwise specified.
- B. Fasteners for securing metal plastering bases shall have heads, or be through washers large enough to engage two strands of the metal plastering base.
- C. For fire rated construction type and size as used in fire rated test.
- D. Screws: ASTM C1002.
- E. Expansion Shields: CID A-A-55615, of the Type and Class applicable.

## PART 3 EXECUTION

### 3.1 APPLYING LATH BASES

- A. In accordance with ASTM C841, except as otherwise specified or shown.
- B. Use metal plastering bases where plaster is required on partitions, ceilings and furring, where required for setting ceramic tile in adhesive on gypsum plaster and for irregular surfaces.
  1. Where plaster is required on solid bases, metal plastering bases are not required, unless shown on the drawings.
  2. Form true surfaces, straight or in fair curves where shown, without sags or buckles and with long dimension of lath at right angles to direction of supports.

3. Shape lathing to within 19 mm (3/4 inch) of finished profiles of irregular surfaces.
4. Lath for ceiling construction shall terminate at casing bead (Floating Angle Construction) where butting into or penetrated by walls, columns, beams, and similar elements.
- C. Gypsum lath may be used in lieu of metal lath for gypsum plaster only on straight flat surfaces of partitions and walls, and on furring, except for lathing in wet areas..
- D. Installing Metal Plastering Bases:
  1. Select type of metal plastering base to conform to Table 1 of ASTM C841, except as otherwise specified.
  2. Where metal plastering bases are required over solid backing, use self-furring, zinc-coated (galvanized) metal plastering base, with vapor permeable backing.
  3. Attach self-furring metal lath directly to masonry and concrete with hardened nails, power actuated drive pins, or other approved fasteners. Locate fasteners at the dimples or crimps only.
  4. Where metal plastering bases are required over steel columns, use self-furring, diamond mesh, expanded metal lath.
  5. Rib lath shall not be used, except 10 mm (3/8 inch) rib lath may be used above ceramic tile wainscots where the finish above the wainscot is required to finish flush with the tile face.
  6. Metal plastering bases shall not be continuous through expansion and control joints, but shall terminate at each side of the joint.

### 3.2 SURFACE PREPARATION OF SOLID BASES

- A. Prepare and condition in accordance with ASTM C842, except as otherwise specified.
- B. Surface of masonry and concrete shall be straight and true so that maximum variation in plane does not exceed 6 mm (1/4 inch), 3 mm (1/8 inch) plus, 3 mm (1/8 inch) minus), in 3 m (10 feet), non-accumulative.
- C. Form ties and other metal projections shall be cut back to slightly below the surface.
- D. Projections shall be removed and depressions, holes, cracks and similar voids shall be filled flush with patching compound compatible with the substrate and plaster, within the tolerance, specified in ASTM C842.
- E. Clean existing concrete surfaces specified to receive plaster to ensure mechanical key as specified in ASTM C842.
- F. Condition new or existing concrete surfaces specified to receive plaster by applying bonding compound as specified in ASTM C842.

### 3.3 INSTALLING PLASTERING ACCESSORIES

- A. Install accessories in accordance with ASTM C841, except as follows:

1. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified for metal lath.
  2. Install in one piece, within the limits of the longest commercially available lengths.
  3. Wood plugs are not acceptable anchorage for fasteners.
- B. Corner Beads: Install at all vertical and horizontal external plaster corners, as required to establish grounds, and where shown.
- C. Strip Lath:
1. Install metal lath strips centered over joints between dissimilar materials, such as clay tile, brick, concrete masonry units, concrete, and metal lath, where both such surfaces are required to be plastered and are in contact with each other in same plane, except where expansion joints and casing beads are required.
  2. Wire tie, staple, screw, or nail strip lath to base along both edges at not over 150 mm (6 inches) on centers.
  3. Reinforce gypsum lath at corners of openings, at internal corners, and at chases and similar breaks in continuity in accordance with ASTM C841.
- D. Casing Beads:
1. Install casing beads at locations where plaster terminates against other materials.
  2. Where shown.
  3. Where plaster terminates against trim of steel frames and trim of other materials and equipment, except where trim overlaps plaster.
  4. Where plaster for new walls or furring (vertical or horizontal) terminates against existing construction.
  5. Around perimeter of openings for recessed casework and equipment, except where edge is covered by flanges. Locate to conform to dimensions shown on approved shop drawings.
  6. Both sides of expansion and control joints, unless shown otherwise.
  7. Install casing beads where ceilings butt into or are penetrated by walls, columns, beams, and similar elements so as to provide floating angle (unrestrained) construction in accordance with ASTM C841.
- E. Cornerites:
1. Install at interior corners of walls, partitions, and other vertical surfaces to be plastered, except where metal lath is carried around angle.
  2. Fasten only as necessary to retain position during plastering.
  3. Omit cornerites at junction of new plastered walls with existing plastered walls.

4. Where metal plastering bases are specified not to be carried around internal angles, and at locations where casing beads are specified and shown.

F. Control Joints:

1. Where control joints are placed paralleled to framing members, install joints within 100 mm (4 inches) of framing member.
2. Install control joints only to the edges of abutting sheets of lath so that the latch is not continuous or tied across joint.
3. Extend control joints the full width and height of the wall or length of soffit/ceiling plaster membrane.

3.4 GYPSUM PLASTER APPLICATION

A. Proportion, mix, and apply plaster in accordance with ASTM C842.

B. Thickness of Plaster: ASTM C842, except as follows:

1. Where greater thickness is shown.
2. Where thickness is required to match existing.
3. On metal plaster base 19 mm (3/4 inch), except where greater thickness is required for fire rated construction
4. Apply finish coats to a uniform thickness of approximately 2 mm (1/16 inch) with not more than 3 mm (1/8 inch) thickness at any point.

C. Cut 2 mm (1/16 inch) deep V-joint in finish coat of plaster adjacent to metal door frames and wherever plaster finishes flush with other materials, except where casing beads are required. Omit 2 mm (1/16 inch) deep V-joint on walls and partitions where plaster is recessed back from face of door frames, or similar conditions.

D. Plaster shall have a smooth-trowel finish unless specified or shown otherwise.

E. Finish Coat Locations:

1. Gypsum lime-putty finish: Use for all walls and ceilings not required to have Keene's cement or high-strength gypsum plaster.
2. Keene's cement or high-strength gypsum plaster finish: Use for walls and ceilings, toilets, and scheduled areas.

F. Provide base and finish coats of plaster on walls, partitions, furring, and ceilings where plaster is shown on drawings and scheduled in the room finish schedule, except as follows:

1. Apply base coats of plaster, without finish coat, to portion of metal partitions extending above suspended or furred ceilings to underside of structure overhead as follows:

a. Two sides of the followings:

- 1) Fire rated partitions.

- b. One side of the following:
    - 1) Sound rated partitions unless shown otherwise.
    - 2) Furring for pipe and duct shafts, except where fire rated construction is shown.
    - 3) Fire rated partitions shown as having plaster on one side and a different finish on other side.
    - 4) Inside of exterior wall furring or stud construction.
  - 2. In locations other than those noted above, plaster including finish coat is not required on partition surfaces to extend more than 100 mm (four inches) above suspended ceiling.
  - 3. Plaster is required for patching existing plaster surfaces that extend above ceilings where holes occur or penetration openings occur.
  - G. Apply base coats of plaster, without finish coat, to metal stud partitions in pipe basements; pipe spaces; electric closets; back of casework units and equipment mounted in wall recesses; in spaces where exposed walls are designated, and in spaces where no finish number is shown or scheduled.
  - H. Omit plaster on masonry and concrete surfaces in following location:
  - J. Apply finish coat of plaster on walls and partitions after installation of wainscot in rooms and spaces where other finishes are required such as ceramic tile or marble.
- 3.5 GROUTING HOLLOW METAL DOOR FRAMES
- Solidly fill heads and jambs of hollow metal frames in metal stud plaster partitions with plaster grout of same mix used for base coats.
- 3.6 PATCHING
- A. After all work (except painting) is finished, point around all trim, frames, and similar items.
  - B. Patch damaged new plaster to match previously applied plaster in color and texture.
  - C. Sanding plaster is prohibited.
  - D. Patch, alter and replace existing plaster surfaces as required to complete work:
    - 1. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with patching plaster. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with same materials used in construction so as to provide fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction and construction that will not permit the passage of smoke.

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SECTION 09 24 00  
PORTLAND CEMENT PLASTERING

PART 1 GENERAL

1.1 DESCRIPTION

This section specifies lathing and Portland cement based plaster (stucco).

1.2 RELATED WORK

- A. Room finish schedule and color: See Drawings.
- .
- B. Gypsum plaster: Section 09 23 00, GYPSUM PLASTERING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C841, and C926 and as specified.
- B. Self-furring Lath: Metal plastering bases having dimples or crimps designed to hold the plane of the back of the lath 6 to 10 mm (1/4 to 3/8 inch) away from the plane of the solid backing.
- C. Solid Backing or Solid Bases: Concrete, masonry, sheathing, rigid insulation, and similar materials to which plaster is directly applied.
- D. Wet Areas: Areas of a building where cyclic or continuous exposure to very humid or wet conditions, or in which a dew point condition may occur in the plaster. Dew point conditions occur frequently in such areas as shower rooms and similar areas.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Accessories for plaster, each type.
  - 2. Metal plastering bases, each type.
  - 3. Fasteners.
  - 4. Bonding compounds, including application instructions.
  - 5. Admixtures, including mixing and application instructions.
- C. Samples:

Accessories for plaster, each type, not less than 150 mm (6 inches) long.

Panel showing finish coat 24 by 24 inches.

D. Qualifications: Proof of requirements as defined in Section 1.5 of this section

#### 1.5 Qualifications

A. Installer: Company specializing in performing Work of this section with minimum five years documented experience, or five significant, similar projects.

#### 1.65 PROJECT CONDITIONS

- A. Maintain work areas for interior work at a temperature of not less than 4°C (40°F) for not less than 48 hours prior to application of plaster, during application of plaster and until plaster is completely dry.
- B. Exterior plaster shall not be applied when the ambient temperature is less than 4°C (40°F).
- C. Plaster shall not be applied to frozen surfaces or surfaces containing frost.
- D. Frozen materials shall not be used in the mix.
- E. Plaster coats shall be protected against freezing for a period of not less than 24 hours after application.

#### 1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing And Materials (ASTM):
  - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire
  - C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems.
  - C91-05.....Masonry Cement
  - C150-07.....Portland Cement
  - C207-06.....Hydrated Lime for Masonry Purposes
  - C260-06.....Air Entraining Admixtures for Concrete.
  - C841-03.....Installation of Interior Lathing and Furring
  - C847-06.....Metal Lath
  - C897-05.....Aggregate for Job-Mixed Portland Cement Based Plasters
  - C926-06.....Application of Portland Cement-Based Plaster
  - C933-07.....Welded Wire Lath



C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs

C. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self-  
Threading Anchors)

D. Federal Specifications (Fed Spec.):

UU-B-790A.....Building Paper, Vegetable Fiber (Kraft,  
Waterproofed, Water Repellent and Fire  
Resistant)

E. All work to follow the processes and standards outlined in National Park  
Service Preservation Brief 22: Preservation and Repair of Historic  
Stucco

1.8 MOCK-UP

A. Provide mock-up, minimum 6" x 12" repaired area, illustrating surface  
finish, and transition to existing original stucco finish.

PART 2 - PRODUCTS

2.1 METAL PLASTERING BASES

A. Stucco patches to replicate historic lath condition. At brick masonry  
walls, stucco to be applied to walls. In locations with wood or metal  
lath, replicate existing lath, overlapped with historic to provide good  
attachment.

2.1 ACCESSORIES FOR CEMENT PLASTER (STUCCO)

A. ASTM C841, except fabricate from zinc alloy.  
B. Control Joints: ASTM C841, zinc.

2.2 FASTENERS

A. Tie, wire, screws, clips, and other fasteners ASTM C841, except as  
otherwise specified.  
B. Fasteners for securing metal plastering bases shall have heads, or be  
through washers large enough to engage two strands of the metal  
plastering base.  
C. For fire rated construction; type and size as used in fire rated test.  
D. Screws: ASTM C1002.  
E. Expansion Shields: CID A-A-55615, of the Type and Class applicable.

2.3 CEMENT

A. New stucco to replicate historic composition. Prior to beginning stucco  
patching, contractor to sample stucco in three locations (selected in

consultation with architect), and test them to determine the percentage of portland cement, sand, lime and other materials. New stucco will match historic in terms of composition.

B. Portland: ASTM C150, Type I.

C. Masonry: ASTM C91. Lime where added, ASTM C207, Type S.

D. White where required for white finish coat.

#### 2.4 LIME

A. A. New stucco to replicate historic composition.

B. ASTM C206, Type S.

C. ASTM C207, Type S.

#### 2.5 AGGREGATES (SAND)

A. A. New stucco to replicate historic composition.

B. ASTM C897, graded as required to suit texture of finish specified.

C. White where white finish coat is specified.

#### 2.6 BONDING AGENT

ASTM C932.

#### 2.7 FINISH COAT FOR CEMENT PLASTER (STUCCO)

A. A. New stucco to replicate historic composition.

B. If available, factory prepared dry blend of materials, integrally colored, designed for exterior finish coat application.

C. Pigments: ASTM C979, lime proof mineral oxide.

D. Not more than 35 percent, by weight of all ingredients (cement, aggregate, hydrated lime, admixture and coloring pigment) shall pass a number 100 sieve.

#### 2.9 ADMIXTURES

Air Entrainment: ASTM C260.

### PART 3 - EXECUTION

#### 3.1 METAL PLASTERING BASES (LATH) LOCATIONS

A. Where plaster is required on solid concrete or masonry bases, metal plastering bases are not required, unless shown on the drawings. Where shown use wire lath or stucco mesh.

B. On ceiling or soffit framing use flat diamond mesh lath.

D. Over steel columns, use self-furring flat diamond mesh lath.

E. Where metal plastering bases are used as a base for exterior cement plaster over wall sheathing, use wire lath or stucco mesh with water resistant backing.

#### 3.2 APPLYING METAL PLASTERING BASES

A. In accordance with ASTM C841, except as otherwise specified or shown.

- B. Form true surfaces, straight or in fair curves where shown, without sags or buckles and with long dimension of lath at right angles to direction of supports.
- C. Lath for ceiling or soffit construction shall terminate at casing bead (floating angle construction) at perimeter angles between walls and ceilings or soffits.
- D. Lath with backing shall be applied to produce a paper to paper and metal to metal lap at ends and sides of adjacent sheets, whether full sheets or less than full sheets are used:
  - 1. Backing shall be lapped 50 mm (2 inches) for both horizontal and vertical laps.
  - 2. Horizontal laps shall be ship lap fashion to conduct water to the outside and over flashing or waterproofing.
- E. Metal plastering bases shall not be continuous through expansion and control joints, but shall be stopped at each side.
- F. Attach metal lath directly to masonry and concrete with hardened nails, power actuated drive pins or other approved fasteners. Fasteners shall be located at the dimples or crimps only.
- G. Wood plugs are not acceptable.

### 3.3 INSTALLING PLASTERING ACCESSORIES

- A. Install accessories in accordance with ASTM C841, except as otherwise specified.
  - 1. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified for metal lath.
  - 2. Install in one piece, within the limits of the longest commercially available lengths.
- B. Corner Beads: Install at all vertical and horizontal external plaster corners, as required to establish grounds, and where shown.
- C. Strip Lath:
  - 1. Install metal lath strips centered over joints between dissimilar materials, such as hollow tile, brick, concrete masonry units, concrete, and joints with metal lath on framing or furring, where both such surfaces are required to be plastered and are in contact with each other in same plane, except where expansion joints and casing beads are required.
  - 2. Wire tie or fasten strip lath to base along both edges at not over 150 mm (six inches) on centers.
- D. Casing Beads:

1. Install casing beads where shown and at following locations where plaster terminates to provide finish trim.
2. Where plaster terminates against non-plastered surfaces such as masonry, concrete, and wood.
3. Where plaster terminates against trim of steel frames and trim of other materials and equipment, except where trim overlaps plaster.
4. Around perimeter of openings except where edge is covered by flanges. Locate to conform to dimensions shown on shop drawings.
5. Where plaster for new walls or furring (vertical or horizontal) terminates against existing construction.
6. Both sides of expansion and control joints unless shown otherwise.
7. Install casing bead at perimeter angles between walls and ceilings so as to provide floating angle (unrestrained) construction in accordance with ASTM C841.

E. Cornerites:

1. Install at interior corners of walls, partitions, and other vertical surfaces to be plastered, except where metal lath is carried around angle.
2. Fasten only as necessary to retain position during plastering.
3. Omit cornerites at junction of new plastered walls with existing plastered walls at locations where casing beads are specified.

F. Control Joints:

1. Where control joints are placed parallel to framing members, install joints within 100 mm (four inches) of the framing member.
2. Install control joints only to the edges of abutting sheets of lath so that the lath is not continuous or tied across the joint.
3. Joints shall extend the full width and height of the wall or length of soffit/ceiling plaster membrane.

3.4 SURFACE PREPARATION OF SOLID BASES

A. Surfaces that are to receive plaster shall be prepared and conditioned in accordance with ASTM C926, except as otherwise specified.

B. New surfaces of masonry and concrete:

1. Remove projections and clean concrete surface of form oil.
2. Fill depressions, holes, cracks and similar voids flush with Portland cement plaster to provide substrate within the tolerance specified in ASTM C926.
3. Use bonding agent.
4. Cover with self furring lath where required to keep the total plaster thickness as specified in Table 4 of ASTM C926.

C. Existing surfaces of concrete and masonry:

1. Clean surface of dirt and other foreign matter which will prevent bond.
2. Apply dash bond coat or bonding agent as specified herein.
3. Where existing surfaces have a coating such as paint or bituminous waterproofing apply metal plastering base as specified herein.

### 3.5 STUCCO COMPOSITION

- A. New stucco to replicate historic composition. Patching stucco to replication composition of historic, based on laboratory testing.
- B. Stucco should be applied in a three coat process.
- C. Use air entrained plaster for all exterior work.
- B. Color
  1. Entire building to be painted following stucco patching work.
  6. Finish coat shall match the existing historic stucco in texture.

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SECTION 09 26 00  
VENEER PLASTERING

PART 1 GENERAL

1.1 DESCRIPTION

This section specifies veneer plaster and veneer plaster base.

1.2 RELATED WORK

- A. Gypsum backing board on multi-layer systems: Section 09 29 00, GYPSUM BOARD.
- B. Application of sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms in accordance with ASTM C11, C843, C844, and as specified.
- C. "Yoked" Gypsum Board cut out for opening with no joint at the opening corners.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Gypsum veneer plaster.
  - 2. Gypsum Base for Veneer Plaster.
  - 3. Accessories.
  - 4. Joint reinforcing materials.
  - 5. Laminating adhesive.
- C. Shop Drawings:

Typical veneer plaster installation, showing corner details, casing details, control joint details, and other similar details.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems

- C472-99 (R2004).....Physical Testing of Gypsum, Gypsum Plasters and  
Gypsum Concrete
- C475-02 (R2007).....Joint Compound and Joint Tape for Finish Gypsum  
Board Construction
- C587-04.....Gypsum Veneer Plaster
- C588-03.....Gypsum Base for Veneer Plasters
- C631-95 (R2004).....Bonding Compounds for Interior Plastering
- C843-99 (R2006).....Application of Gypsum Veneer Plaster
- C844-07.....Application of Gypsum Base to Receive Gypsum  
Veneer Plaster
- C954-07.....Steel Drill Screws for the Application of Gypsum  
Panel Products Board or Metal Plaster Bases to  
Steel Studs from 0.033 in. (0.84mm) to 0.112 in.  
(2.84mm) in thickness
- C1002-07.....Steel Drill Screws for the Applications of  
Gypsum Panel Products Board or Metal Plaster  
Bases
- C1047-05.....Accessories for Gypsum Wallboard and Gypsum  
Veneer Base

C. All work to comply with National Park Service Preservation Brief 21:  
Repairing Historic Flat Plaster Walls and Ceilings, and National Park Service  
Preservation Brief 23: Preserving Historic Ornamental Plasters.

## PART 2 - PRODUCTS

### 2.1 VENEER BASE

ASTM C588, plain, Type "X", 16 mm (5/8-inch) thick.

### 2.2 GYPSUM VENEER PLASTER

ASTM C587. Minimum compressive strength of finish coat plaster shall be  
17.2 MPa (2500 psi) in accordance with ASTM C472.

### 2.3 ACCESSORIES

- A. Corner Bead, Edge Trim and Control Joints: ASTM C1047 or D3678, except  
as specified.
- B. Corner bead and edge trim (casings): Minimum 0.38 mm (0.015-inch) thick  
zinc-coated steel sheet or rigid PVC plaster.
- C. Flanges not less than 22 mm (7/8-inch) wide with punch-outs or  
deformations as required to provide plaster bond.

## 2.4 JOINT REINFORCING TAPE

ASTM C475, Paper tape.

## 2.5 LAMINATING ADHESIVE

ASTM C475 joint compound chemical setting type or as recommended by veneer base manufacturer. VOC not to exceed 20g/l; free of antifreeze and pesticides.

## 2.6 FASTENERS

- A. Screws: ASTM C1002 or C954.
- B. Staples: Flattened zinc-coated steel wire, minimum 15 mm (9/16-inch) leg for securing corner beads or casing and minimum 9 mm (3/8-inch) leg for securing joint reinforcement.

## 2.7 BONDING COMPOUND

ASTM C631.

# PART 3 EXECUTION

## 3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, construct the same as that used in fire rating test.
- B. Requirements for fire rated and sound rated assemblies and materials: Construct as shown and specified; the provisions of the Scope Paragraphs 1.2 and 1.3 of ASTM C843 and 1.2, 1.3, and 1.4 of ASTM C844 regarding details of construction shall not apply.
- C. Requirements for ventilating unheated spaces above veneer plaster ceilings: Construct as shown and specified; the provisions of the Scope Paragraph 1.5 of ASTM C844 regarding ventilation shall not apply.

## 3.2 APPLICATION OF VENEER BASE

- A. Gypsum Board Heights:
  - 1. Extend gypsum board from floor to underside of structure overhead on partitions and furring as follows:
    - a. Two sides of the following:
      - 1) Fire rated partitions.



- 2) Smoke partitions including cross corridor smoke partitions.
- 3) Sound rated partitions.
- 4) Full height partitions shown (FHP).
- 5) Corridor partitions.
- b. One side of the following:
  - 1) Inside of exterior walls and furring.
  - 2) Room side of rooms without suspended ceilings.
  - 3) Furring for pipes and duct shafts, except where fire rated construction is shown.
2. Extend layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
3. In locations other than those specified above, extend gypsum board as follows:
  - a. Not less than 100 mm (four inches) above suspended acoustical ceilings.
  - b. To ceiling.
  - c. To existing ceilings.

B. Installation:

1. Apply veneer base in accordance with ASTM C844, except as otherwise specified or shown.
2. Use veneer base of maximum practical length.
3. Install veneer base with long dimension direction as follows:
  - a. On ceilings, at 90 degrees to framing to which it is applied.
  - b. On partitions, horizontally or vertically, except when the partition is fire rated apply base as designed in the fire rating test.
4. In vertical application of veneer base, use panels of length required to reach full height of vertical surfaces in one continuous piece.
5. Erect veneer base so that the leading edge of the base is first attached to the open end of the metal stud flange.
6. Leave a space approximately 6 mm (1/4-inch) at bottom and top of veneer base for caulking or sealant.
7. Edge and End Joints:
  - a. Locate edge joints over framing in fire rated partitions.
  - b. Locate end joints over furring or framing in all cases.
  - c. Stagger end joints of adjoining boards or multiple layer boards.
8. Control Joints:
  - a. ASTM C844, paragraph 7.4.

- b. Locate at both side of jambs of openings if gypsum board is not "yoked". Use only one system throughout.
  - c. Not required for wall length less than 9 m (30 feet).
  - d. Do not extend veneer base across control joints.
  - e. Extend control joints the full height of the wall or length of soffit/ceiling veneer plaster membrane.
9. Two-Ply Construction:
- a. Apply in accordance with ASTM C844 with joints between layers staggered or offset and falling over framing member, except at control joints.
  - b. Use screws to hold veneer base in place.
10. Accessories:
- a. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces with screws or staples.
  - b. Install in one piece, within the limits of the longest commercially available lengths.
  - c. Corner Beads:
    - 1) At all external corners.
    - 2) Where required as grounds.
    - 3) Where shown.
  - d. Casings Beads:
    - 1) At both sides of expansion and control joints, except as otherwise shown.
    - 2) Where veneer plaster terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
    - 3) Where non-load bearing veneer plastered surfaces abuts load bearing members.
    - 4) Where shown.

### 3.3 SEALANT APPLICATION

- A. Apply sealants to veneer plaster base to cut outs, penetrations, and intersections with adjoining materials prior to application of veneer plaster for acoustical partitions.
- B. Coordinate with Section 07 92 00, JOINT SEALANTS, for application of sealants.

### 3.4 VENEER PLASTER APPLICATION OVER GYPSUM BASE

- A. Mix and apply veneer plaster in accordance with ASTM C843 for one-component plasters, except as specified otherwise.
- B. Joint Reinforcement: ASTM C843.
- C. Apply smooth-trowel finish.
- D. On fire rated, smoke barrier, sound barrier and other partitions specified or shown to extend to underside of structure overhead or full height (floor to floor), the veneer plaster finish may terminate 100 mm (four inches) above the suspended ceiling.
- E. Seal and reinforce all joints and fastener heads above ceilings.

### 3.5 CLEANUP AND PATCHING

Remove any plaster splashes from adjacent surfaces. Repair defects in veneer plaster. Plaster surfaces shall be smooth, clean, and in condition to receive the finishing materials that will be applied.

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SECTION 09 29 00  
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of wood framing members for walls, partitions, furring, soffits and ceilings: Section 06 10 00 ROUGH CARPENTRY.
- B. Gypsum base for veneer plaster: Section 09 26 00, VENEER PLASTERING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Cornerbead and edge trim.
  - 2. Finishing materials.
  - 3. Laminating adhesive.
  - 4. Gypsum board, each type.
- C. Shop Drawings:
  - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
  - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
  - 3. Typical shaft wall assembly.
  - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
  - 1. Cornerbead.
  - 2. Edge trim.
  - 3. Control joints.
- E. Test Results:
  - 1. Fire rating test, each fire rating required for each assembly.

2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-08.....Terminology Relating to Gypsum and Related  
Building Materials and Systems

C475-02.....Joint Compound and Joint Tape for Finishing  
Gypsum Board

C840-08.....Application and Finishing of Gypsum Board

C919-08.....Sealants in Acoustical Applications

C954-07.....Steel Drill Screws for the Application of Gypsum  
Board or Metal Plaster Bases to Steel Stud from  
0.033 in. (0.84mm) to 0.112 in. (2.84mm) in  
thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs

C1047-05.....Accessories for Gypsum Wallboard and Gypsum  
Veneer Base

C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing

C1658-06.....Glass Mat Gypsum Panels

C1396-06.....Gypsum Board

E84-08.....Surface Burning Characteristics of Building  
Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

B. Coreboard or Shaft Wall Liner Panels.

1. ASTM C1396, Type X.

- 2. ASTM C1658: Glass Mat Gypsum Panels,
- 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.

- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

## 2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

## 2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

## 2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

## 2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

## PART 3 - EXECUTION

### 3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
  - 1. Two sides of partitions:
    - a. Full height partitions shown (FHP).
    - e. Corridor partitions.
  - 2. One side of partitions or furring:
    - a. Inside of exterior wall furring or stud construction.

- b. Room side of room without suspended ceilings.
  - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
- 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
  - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
  - 2. At ceiling of suspended gypsum board ceilings.
  - 3. At existing ceilings.
- 3.2 INSTALLING GYPSUM BOARD
  - A. Coordinate installation of gypsum board with other trades and related work.
  - B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
  - C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
  - D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
  - E. Bring gypsum board into contact, but do not force into place.
  - F. Ceilings:
    - 1. For single-ply construction, use perpendicular application.
    - 2. For two-ply assemblies:
      - a. Use perpendicular application.
      - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
  - G. Walls (Except Shaft Walls):
    - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
    - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
    - 3. Stagger screws on abutting edges or ends.
    - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to

- minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
  6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
  7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
  8. Control Joints ASTM C840 and as follows:
    - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
    - b. Not required for wall lengths less than 9000 mm (30 feet).
    - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Electrical and Telecommunications Boxes:
1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- I. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
  2. Install in one piece, without the limits of the longest commercially available lengths.
  3. Corner Beads:
    - a. Install at all vertical and horizontal external corners and where shown.
    - b. Use screws only. Do not use crimping tool.
  4. Edge Trim (casings Beads):
    - a. At both sides of expansion and control joints unless shown otherwise.
    - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.



- c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
- d. Where shown.

### 3.3 CAVITY SHAFT WALL

#### A. Gypsum Board:

##### 1. Two hour wall:

- a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
- b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
- c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

##### 2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.

##### 3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

#### B. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

### 3.4 FINISHING OF GYPSUM BOARD

#### A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.

#### B. Before proceeding with installation of finishing materials, assure the following:

- 1. Gypsum board is fastened and held close to framing or furring.
- 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

#### C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non-decorated fire rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the fire rated construction. Sanding is not required of non decorated surfaces.

### 3.5 REPAIRS

#### A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.

- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide fire protection equivalent to the fire rated construction.

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**SECTION 09 30 13**  
**CERAMIC TILING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies ceramic, marble thresholds and waterproofing membranes for thin-set applications and tile backer board.

**1.2 RELATED WORK**

- A. Preformed sealant joints in tile flooring.
- B. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- C. Plastering: Section 09 23 00, GYPSUM PLASTERING and Section 09 24 00, PORTLAND CEMENT PLASTERING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Base tile, each type, each color, each size.
  - 2. Wall (or wainscot) tile, each color, size and pattern.
  - 3. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
  - 1. Ceramic tile, marked to show each type, size, and shape required.
  - 2. Chemical resistant mortar and grout (Epoxy and Furan).
  - 3. Cementitious backer unit.
  - 4. Dry-set Portland cement mortar and grout.
  - 6. Elastomeric membrane and bond coat.
  - 7. Reinforcing tape.
  - 8. Leveling compound.
  - 9. Commercial Portland cement grout.
  - 10. Organic adhesive.
  - 11. Waterproofing isolation membrane.
  - 12. Fasteners.
- D. Certification:
  - 1. Master grade, ANSI A137.1.
  - 2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
    - a. Chemical resistant mortar and grout (epoxy and furan).
    - b. Modified epoxy emulsion.
    - c. Commercial Portland cement grout.
    - d. Cementitious backer unit.

- e. Dry-set Portland cement mortar and grout.
- f. Elastomeric membrane and bond coat.
- g. Reinforcing tape.
- h. Latex-Portland cement mortar and grout.
- i. Leveling compound.
- j. Organic adhesive.
- k. Waterproof isolation membrane.

#### **1.4 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
  - A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
  - A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-set or latex-Portland Cement Mortar
  - A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
  - A137.1-08.....Ceramic Tile
- C. American Society For Testing And Materials (ASTM):
  - A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcing
  - C109/C109M-11.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)
  - C241-09.....Abrasion Resistance of Stone Subjected to Foot Traffic
  - C348-08.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
  - C627-10.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester

- C954-11.....Steel Drill Screws for the Application of Gypsum Board on Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in thickness
- C979-10.....Pigments for Integrally Colored Concrete
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Panel Products
- C1027-09.....Determining "Visible Abrasion Resistance on Glazed Ceramic Tile"
- C1028-07.....Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method
- C1127-09.....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface
- C1178/C1178M-11.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel
- C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units
- D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- D5109-99 (R2004).....Standard Test Methods for Copper-Clad Thermosetting Laminates for Printed Wiring Boards
- D. Marble Institute of America (MIA): Design Manual III-2007
- E. Tile Council of America, Inc. (TCA):  
2007.....Handbook for Ceramic Tile Installation

## **PART 2 - PRODUCTS**

### **2.1 TILE**

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
1. Inspection procedures listed under the Appendix of ANSI A137.1.
  2. Abrasion Resistance Classification:
    - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
    - b. Class IV, 6000 revolutions.
  3. Slip Resistant Tile for Floors:
    - a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
      - 1) Not less than 0.7 (wet condition) for bathing areas.
      - 2) Not less than 0.8 on ramps for wet and dry conditions.

3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.

4. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.

D. Ceramic Wall Tile:

1. Moisture Absorption: 0.5 <20% percent.
2. Size: As indicated on drawings.
3. Shape: Rectangular field tile and bullnose top and coved base, dimensions shown on drawings.
4. Edge: Square (top bullnosed).
5. Surface Finish: See finish schedule.
6. Color: Selected by architect from manufacturer's standard range.
7. Grout Width: 1/16"

E. Base: Floor and thru-body porcelain mosaic tile:

1. Moisture Absorption: <0.5%
2. Length: Tile length 2" inch x 2".
3. Edge: Square (top square - flush with wall tile).
4. Color and Pattern: Single color as selected from Manufacturer's standard color range.

F. Mortar Materials:

1. Mortar Bed Materials: ANSI A108.1A, ANSI A108.1B; portland cement, sand, [latex additive, and water; proportioned in accordance with applicable code.
2. Mortar Bond Coat Materials:
  - a. Dry-Set Portland Cement type: ANSI A118.1.
  - b. Latex-Portland Cement type: ANSI A118.4.

G. Grout Materials:

1. Standard Grout: Commercial Portland cement type as specified in ANSI A118.6 color as selected.
  - a. Interior Sealants and Sealant Primers: Maximum volatile organic compound content in accordance with SCAQMD Rule 1168.

H. Thresholds: Marble type, Tennessee Pink color, honed finish, 6" x ¾" inch size by full width of wall or frame opening, beveled both sides, radiused edges from bevel to vertical face.

- I. Grout Sealer: Tile Guard water-based grout sealer or approved equal.

### **PART 3 - EXECUTION**

#### **3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

#### **3.2 ALLOWABLE TOLERANCE**

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
  - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
  - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
  - 1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
  - 2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

#### **3.3 SURFACE PREPARATION**

- A. Patching and Leveling:
  - 1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
  - 3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces that are out of required plane.
- B. Walls:

1. Over cementitious backer units install in accordance with TCA Handbook Method W244, using membrane at toilet rooms and W223, organic adhesive.
2. Install gypsum board walls according to manufacturer's guidelines.

B. Floors:

1. Over interior concrete substrates, install in accordance with TCA Handbook Method F113, dry-set or latex-portland cement bond coat] color as selected by Architect.

C. Existing Floors and Walls:

1. Where new tile bases are required to finish flush with plaster above or where they are extensions of similar bases in conjunction with existing floor tiles cut channel in floor slab and expose rough wall construction sufficiently to accommodate new tile base and setting material.

**3.4 MARBLE**

- A. Secure thresholds in position with minimum of two stainless steel dowels.
- B. Set in dry-set Portland cement mortar or latex-Portland cement mortar bond coat.
- C. Set threshold to finish 12mm (1/2 inch) above ceramic tile floor unless shown otherwise, with bevel edge joint top flush with adjacent floor similar to TCA detail TR611-02.

**3.5 CERAMIC TILE - GENERAL**

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines: F141-11 and W242-11
- C. Installing Mortar Beds for Floors:
  1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
  2. Install floor mortar bed reinforcing centered in mortar fill.
  3. Screed finish to level plane float finish.
  4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
- D. Workmanship:
  1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
  2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
  3. Form intersections and returns accurately.



4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
  - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
  - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
  - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
  - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
  - c. In areas where floor drains occur, slope to drains where shown.
  - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
  - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
  - b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
  - c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
  - d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
  - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
  - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
  - a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.

### **3.6 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE**

- A. Installation of Tile: ANSI A108.1.

### **3.7 GROUTING**

- A. Grout Type and Location:
  - 1. Grout for glazed wall and base tile commercial Portland cement grout.
- B. Workmanship:
  - 1. Install and cure grout in accordance with the applicable standard.
  - 2. Portland Cement grout: ANSI A108.1.
  - 3. Epoxy Grout: ANSI A108.1.
  - 4. Furan and Commercial Portland Cement Grout: ANSI A108.1 and in accordance with the manufacturer's printed instructions.

### **3.8 MOVEMENT JOINTS**

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

### **3.9 CLEANING**

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with commercial Portland cement grout as recommended by the manufacturer of the grout and bond coat.

### **3.10 PROTECTION**

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

### **3.11 TESTING FINISH FLOOR**

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

- - - E N D - - -

SECTION 09 68 00

CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

A. Color and texture of carpet and edge strip: See finish schedule in drawings for finishes.

1.3 QUALITY ASSURANCE

A. Carpet installed by mechanics certified by the Floor Covering Installation Board.

B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.

C. Samples:

1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in finish schedule.
2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified in finish schedule.
3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified in finish schedule.

D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

- E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

#### 1.5 DELIVERY AND STORAGE

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

#### 1.6 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

#### 1.7 WARRANTY

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

#### 1.8 APPLICABLE PUBLICATIONS

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):  
ANSI/NSF 140-07.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):  
AATCC 16-04.....Colorfastness to Light  
AATCC 129-05.....Colorfastness to Ozone in the Atmosphere under High Humidities  
AATCC 134-06.....Electric Static Propensity of Carpets  
AATCC 165-99.....Colorfastness to Crocking: Textile Floor Conerings-AATCC Crockmeter Method
- D. American Society for Testing and Materials (ASTM):

ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings  
ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup  
Apparatus  
ASTM D5116-06.....Determinations of Organic Emissions from Indoor  
Materials/Products  
ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester  
ASTM D5417-05.....Operation of the Vettermann Drum Tester  
ASTM E648-06.....Critical Radiant Flux of Floor-Covering Systems  
Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

CRI 104-02.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
  - a. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build up to less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.

11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.
  12. Delamination Strength: Minimum of 440 N/m (2.5 lb./inch) between secondary backing.
  13. Flammability and Critical Radiant Flux Requirements:
    - a. Test Carpet in accordance with ASTM E 648.
    - b. Class I: Not less than 0.45 watts per square centimeter.
    - c. Class II: Not less than 0.22 watts per square centimeter.
    - d. Carpet in corridors, exits and Medical Facilities: Class I.
  14. Density: Average Pile Yarn Density (APYD):
    - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
    - b. Other areas: Minimum APYD 4000.
  15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
    - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
    - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
    - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
    - d. Carpet, Styrene: 0.4 mg/sq.m x hr.
    - e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
    - f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
    - g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.
  - B. Shall meet platinum level of ANSI/NSF 140.
  - C. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- 2.2 ADHESIVE AND CONCRETE PRIMER
- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
  - B. Seam Adhesives: Waterproof, non-flammable and non-staining.
- 2.3 SEAMING TAPE
- A. Permanently resistant to carpet cleaning solutions, steam, and water.
  - B. Recommended by carpet manufacturer.
- 2.4 EDGE STRIPS (MOLDING)
- A. Vinyl Edge Strip:
    1. Beveled floor flange minimum 50 mm (2 inches) wide.
    2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.

3. Color as specified in finish schedule in drawings.

## PART 3 - EXECUTION

### 3.1 SURFACE PREPARATION

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents and existing carpet materials.
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.

### 3.2 CARPET INSTALLTION

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
  1. Relax carpet in accordance with Section 6.4.
  2. Comply with indoor air quality recommendations noted in Section 6.5.
  3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
  1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
  2. Use additional adhesive to secure carpets around pipes and other vertical projections.
- F. Carpet Modules:
  1. Install per CRI 104, Section 13, Adhesive Application.
  2. Lay carpet modules with pile in same direction unless specified other wise in finish schedule in drawings.
  3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
  4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

### 3.3 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

- - - E N D - - -



SECTION 09 91 00

PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00,

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
  - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.

2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
  3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
  4. Attach labels to panel stating the following:
    - a. Federal Specification Number or manufacturers name and product number of paints used.
    - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
    - c. Product type and color.
    - d. Name of project.
  5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  2. High temperature aluminum paint.
  3. Epoxy coating.
  4. Intumescent clear coating or fire retardant paint.
  5. Plastic floor coating.
- 1.4 DELIVERY AND STORAGE
- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of water paint mixtures, cementitious paint, apply paint as specified to an area, not to exceed 9 m<sup>2</sup> (100 ft<sup>2</sup>), selected by Resident Engineer.
- B. Finish and texture approved by Resident Engineer will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):  
ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)  
ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):  
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):  
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):  
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)  
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):  
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):  
No. 1-07.....Aluminum Paint (AP)  
No. 4-07.....Interior/ Exterior Latex Block Filler  
No. 5-07.....Exterior Alkyd Wood Primer  
No. 7-07.....Exterior Oil Wood Primer  
No. 8-07.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)  
No. 9-07.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)  
No. 10-07.....Exterior Latex, Flat (AE)  
No. 11-07.....Exterior Latex, Semi-Gloss (AE)  
No. 18-07.....Organic Zinc Rich Primer  
No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)

No. 26-07.....Cementitious Galvanized Metal Primer  
No. 27-07.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)  
No. 31-07.....Polyurethane, Moisture Cured, Clear Gloss (PV)  
No. 36-07.....Knot Sealer  
No. 43-07.....Interior Satin Latex, MPI Gloss Level 4  
No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2  
No. 45-07.....Interior Primer Sealer  
No. 46-07.....Interior Enamel Undercoat  
No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)  
No. 48-07.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)  
No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)  
No. 50-07.....Interior Latex Primer Sealer  
No. 51-07.....Interior Alkyd, Eggshell, MPI Gloss Level 3  
No. 52-07.....Interior Latex, MPI Gloss Level 3 (LE)  
No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)  
No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)  
No. 59-07.....Interior/Exterior Alkyd Porch & Floor Enamel, Low  
Gloss (FE)  
No. 60-07.....Interior/Exterior Latex Porch & Floor Paint, Low  
Gloss  
No. 66-07.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC  
Approved) (FC)  
No. 67-07.....Interior Latex Fire Retardant, Top-Coat (ULC  
Approved) (FR)  
No. 68-07.....Interior/ Exterior Latex Porch & Floor Paint,  
Gloss  
No. 71-07.....Polyurethane, Moisture Cured, Clear, Flat (PV)  
No. 74-07.....Interior Alkyd Varnish, Semi-Gloss  
No. 77-07.....Epoxy Cold Cured, Gloss (EC)  
No. 79-07.....Marine Alkyd Metal Primer  
No. 90-07.....Interior Wood Stain, Semi-Transparent (WS)  
No. 91-07.....Wood Filler Paste  
No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)  
No. 95-07.....Fast Drying Metal Primer  
No. 98-07.....High Build Epoxy Coating  
No. 101-07.....Epoxy Anti-Corrosive Metal Primer  
No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)  
No. 114-07.....Interior Latex, Gloss (LE) and (LG)  
No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)  
No. 135-07.....Non-Cementitious Galvanized Primer

No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2  
(LF)

No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3  
(LL)

No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4

No. 141-07.....Interior High Performance Latex (SG) MPI Gloss  
Level 5

H. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004)....Solvent Cleaning

SSPC SP 2-04 (R2004)....Hand Tool Cleaning

SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious  
(CEP)], Type 1 for exterior use, Type II for interior use.

B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner  
recommended by manufacturer at rate of about one part of thinner to four  
parts of varnish.

C. Plastic Tape:

1. Pigmented vinyl plastic film in colors as specified in Section 09 06  
00, SCHEDULE FOR FINISHES or specified.

2. Pressure sensitive adhesive back.

3. Widths as shown.

D. Identity markers options:

1. Pressure sensitive vinyl markers.

2. Snap-on coil plastic markers.

E. Aluminum Paint (AP): MPI 1.

F. Interior/Exterior Latex Block Filler: MPI 4.

G. Exterior Alkyd Wood Primer: MPI 5.

H. Exterior Oil Wood Primer: MPI 7.

I. Exterior Alkyd, Flat (EO): MPI 8.

J. Exterior Alkyd Enamel (EO): MPI 9.

K. Exterior Latex, Flat (AE): MPI 10.

L. Exterior Latex, Semi-Gloss (AE): MPI 11.

M. Organic Zinc rich Coating (HR): MPI 22.

N. High Heat Resistant Coating (HR): MPI 22.

O. Cementitious Galvanized Metal Primer: MPI 26.

P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.

Q. Knot Sealer: MPI 36.

R. Interior Satin Latex: MPI 43.

- S. Interior Low Sheen Latex: MPI 44.
- T. Interior Primer Sealer: MPI 45.
- U. Interior Enamel Undercoat: MPI 47.
- V. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- W. Interior Alkyd, Gloss (AK): MPI 49.
- x. Interior Latex Primer Sealer: MPI 50.
- Y. Interior Alkyd, Eggshell: MPI 51
- Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- DD. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
- EE. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
- FF. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
- GG. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
- HH. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
- II. Epoxy Cold Cured, Gloss (EC): MPI 77.
- JJ. Marine Alkyd Metal primer: MPI 79.
- KK. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
- LL. Wood Filler Paste: MPI 91.
- MM. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- NN. Fast Drying Metal Primer: MPI 95.
- OO. High Build Epoxy Coating: MPI 98.
- PP. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- QQ. High Build Epoxy Marine Coating (EC): MPI 108.
- RR. Interior latex, Gloss (LE) and (LG): MPI 114.
- SS. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- TT. Waterborne Galvanized Primer: MPI 134.
- UU. Non-Cementitious Galvanized Primer: MPI 135.
- VV. Interior High Performance Latex, MPI Gloss Level 2 (LF): MPI 138.
- WW. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- XX. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
- YY. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

## 2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

## 2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  2. Lead-Base Paint:
    - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
    - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
    - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
  3. Asbestos: Materials shall not contain asbestos.
  4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  6. Use high performance acrylic paints in place of alkyd paints, where possible.
  7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

## PART 3 - EXECUTION

### 3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.

- b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
  - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
  - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
  - a. Apply in clean areas and in still air.
  - b. Before varnishing vacuum and dust area.
  - c. Immediately before varnishing wipe down surfaces with a tack rag.

### 3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
  1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
  3. See other sections of specifications for specified surface conditions and prime coat.
  4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
  1. Sand to a smooth even surface and then dust off.
  2. Sand surfaces showing raised grain smooth between each coat.
  3. Wipe surface with a tack rag prior to applying finish.



4. Surface painted with an opaque finish:
    - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
    - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
  5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
  6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
  7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
    - a. Thin filler in accordance with manufacturer's instructions for application.
    - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
  2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
  3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
    - a. This includes flat head countersunk screws used for permanent anchors.
    - b. Do not fill screws of item intended for removal such as glazing beads.
  4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
  5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys  
Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

#### 3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

#### 3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard: TBD
1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
    - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
    - c. Transparent finishes as specified under Transparent Finishes on Wood except Floors and Finish for Wood Floors.
  2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
  3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
  4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
  5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes: TBD
1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where finish is specified.
  2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) MPI 135 (Non-Cementitious Galvanized Primer).
  3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  4. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
  5. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
  6. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board: TBD

1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 (LE)) // MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)) or MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in bathrooms.

H. Gypsum Plaster and Veneer Plaster: TBD

1. MPI 45 (Interior Primer Sealer), except use MPI 50 (Interior Latex Primer Sealer) when an alkyd flat finish is specified.
2. Surfaces scheduled to have MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) // MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.

I. Concrete Masonry Units except glazed or integrally colored and decorative units: TBD

1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

J. Cement Plaster or stucco Concrete Masonry, Brick Masonry and Cement board Interior Surfaces of Ceilings and Walls: TBD

1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) except use two coats where substrate has aged less than six months.
2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)) MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)) MPI 140 (Interior High Performance latex, MPI Gloss Level 4) MPI 141 (Interior High Performance Latex (SG) MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss (LE) and (LG)) TT-P-1411A (Paint, Copolymer Resin, Cementitious (CEP)) Type II MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating (EC)) or CID-A-A-1555 (Water, Paint, Powder) as scheduled.

- K. Concrete Floors: TBD MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss) MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss).

### 3.6 EXTERIOR FINISHES

- A. Apply following finish coats where called for in finish schedule in drawings.
- B. Wood: TBD
1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
  2. Portion of sash runs of double hung wood windows, concealed by sash when in a closed position: Apply two coats of ASTM D260 mixed with not more than 0.12L (1/4 pint) of dryer per 3.89L (gallon).
  3. Two coats of MPI 10 Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) on exposed surfaces, except where transparent finish is specified.
  4. Two coats of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)) MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)) for transparent finish.
- C. Steel and Ferrous Metal: TBD
1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) MPI 9 (Exterior Alkyd Enamel (EO)) MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
- D. Concrete Masonry Units Brick Cement Plaster Concrete: TBD
1. General:
    - a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
    - b. Mix as specified in manufacturer's printed directions.
    - c. Do not mix more paint at one time than can be used within four hours after mixing. Discard paint that has started to set.
    - d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
    - e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
  2. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

### 3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work: TBD

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
  - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
  - b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)).
  - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.

C. Gypsum Board: TBD

1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

D. Plaster: TBD

1. One coat of MPI 50 (Interior Latex Primer Sealer) // plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
3. One coat of or MPI 50 (Interior Latex Primer Sealer) plus one coat of 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
4. One coat MPI 101 (Cold Curing Epoxy Prime (EC)).

E. Masonry and Concrete Walls: TBD

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 114 (Interior Latex).
3. Two coats of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL))

F. Wood: TBD

1. Sanding:
  - a. Use 220-grit sandpaper.
  - b. Sand sealers and varnish between coats.
  - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:

- a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
  - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
  - c. Sand as specified.
3. Paint Finish:
  - a. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).
  - b. One coat MPI 66 (Interior Alkyd Fire retardant, Clear Top-Coat (ULC Approved) (FC) MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR), intumescent type (FR), on exposed wood in attics with floors used for mechanical equipment and above ceilings where shown.
  - c. One coat of MPI 45 Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).
  - d. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
4. Transparent Finishes on Wood Except Floors.
  - a. Natural Finish:
    - 1) One coat of sealer as written in 2.1 E.
    - 2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV) MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)).
  - b. Stain Finish:
    - 1) One coat of MPI 90 (Interior Wood Stain, Semi-Transparent (WS)).
    - 2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
    - 3) One coat of sealer as written in 2.1 E.
    - 4) Two coats of MPI 71 Polyurethane, Moisture Cured, Clear Flat (PV) MPI 31 (Polyurethane Moisture Cured, Clear Gloss (PV)).
  - c. Varnish Finish:
    - 1) One coat of sealer as written in 2.1 E.
    - 2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV) MPI 31 (Polyurethane Moisture Cured, Clear Gloss (PV)).
  - d. MPI 66 (Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)) Intumescent Type, Fire Retardant Coating (FC) where scheduled: Two coats.
5. Finish for Wood Floors:
  - a. Hardwood Flooring:
    - 1) Apply MPI 91 (Wood Filler Paste) to open grained wood. Remove surplus filler and wipe clean.
    - 2) Sand lightly when dry. Remove dust.



- 3) Apply two coats of CID-A-A-2335 (Sealer, Surface).
- 4) Apply two thin coats of P-W-155 (Wax Floor, Water Emulsion) and machine buff to uniform luster.
- b. Stage Floor: Sand only. No filling, sealing, or waxing is required.
- c. Exercise Area Recreation Hall Gymnasium Handball Boards in Exercise Area Floor Finish:
  - 1) Two coats of CID-A-A-2335 (Sealer, Surface).
  - 2) Two coats of coating as written in 2.1 D (PL). Coating applied evenly in direction of boards and free from streaks.
  - 3) Allow 48 hours between coats.
  - 4) Apply in one continuous operation with squeegee or lambs wool applicator with application free from streaks in accordance with plastic coating manufacturer's directions.
- d. Striping:
  - 1) Where striping is shown for wood floors apply plastic tape stripes as written in 2.1 F.
  - 2) Do striping when floor coating is dry.
  - 3) Install stripes to straight lines and true curves as shown.
- G. Cement Board: TBD One coat of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)) MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)) MPI 140 (Interior High Performance Latex MPI Gloss level 4) MPI 141 (Interior High Performance Latex (SG) MPI Gloss Level 5 MPI 114 (Interior Latex, Gloss (LE) and (LG)).
- H. Concrete Floors: TBD One coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss (FE)).
- I. Miscellaneous: TBD
  1. Apply where specified in Drawings. .
  2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.
  3. Gold Paint (GP): Two coats of gold paint.
  4. Existing acoustical units scheduled to be repainted except acoustical units with a vinyl finish:
    - a. Clean units free of dust, dirt, grease, and other deterrents to paint adhesion.
    - b. Mineral fiber units: One coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)).
    - c. Units of organic fiber or other material not having a class A rating: One coat of MPI 66 (Interior Alkyd Fire Retardant, Clear

Top-Coat (ULC Approved) (FC)) MPI 67 (Interior Latex Fire Retardant,  
Top-Coat (ULC Approved) (FR)) fire retardant paint.

5. Interstitial floor markings: One coat MPI 27 (Exterior/ Interior Alkyd Floor Enamel, Gloss (FE)) MPI 59 ((Interior/ Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)) MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss) MPI 60 (interior/ Exterior Latex Porch & Floor Paint, Low Gloss (FR)).

### 3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### 3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  2. Paint colors as specified in Drawings except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

- d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
  - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
  - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
    - a. Apply two coats of MPI 8 (Exterior Alkyd, Flat (EO)) MPI 94 (Exterior Alkyd, Semi-gloss (EO)) MPI 9 (Exterior Alkyd Enamel (EO)) to the following ferrous metal items:  
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
    - b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) to the following metal items:  
Galvanized and zinc-copper alloy metal.
    - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
  - 2. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
    - b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One coat of MPI 101 (Cold Curing Epoxy Primer) and one coat of MPI 77 (Epoxy Cold Cured, Gloss (EC) MPI 98 (High Build Epoxy Coating)) MPI 108 (High Build Epoxy Marine coating (EC)).
    - c. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 44 (Interior Low Sheen Latex) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 43 (Interior Satin Latex) MPI 54 (Interior Latex, Semi-

Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.

- d. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
    - 1) Garbage and trash incinerator.
    - 2) Medical waste incinerator.
    - 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
    - 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
    - 5) Engine generator exhaust piping and muffler.
  - e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) MPI 8(Exterior Alkyd, Flat (EO)) MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
  - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex Semi-Gloss (AE) MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)).

### 3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
  - 1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Drawings..
  - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  - 3. Painting of ferrous metal and galvanized metal.
  - 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space // except shingles.
  - 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:

1. Prefinished items:
  - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
  - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
  - a. Hardware except ferrous metal.
  - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
  - c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
  - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
  - b. Inside walls or other spaces behind access doors or panels.
  - c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
  - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
  - b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
  - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
  - b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
  - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
  - b. Gas Storage Racks.
  - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.

14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

### 3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
  1. Legend may be identified using 2.1 G options or by stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow.
  5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
    - a. High Pressure - 414 kPa (60 psig) and above.
    - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
    - c. Low Pressure - 103 kPa (14 psig) and below.
    - d. Add Fuel oil grade numbers.
  6. Legend name in full or in abbreviated form as follows:

| PIPING                     | COLOR OF<br>EXPOSED PIPING | COLOR OF<br>BACKGROUND | COLOR OF<br>LETTERS | LEGEND<br>BBREVIATIONS |
|----------------------------|----------------------------|------------------------|---------------------|------------------------|
| Blow-off                   |                            | Yellow                 | Black               | Blow-off               |
| Boiler Feedwater           |                            | Yellow                 | Black               | Blr Feed               |
| A/C Condenser Water Supply |                            | Green                  | White               | A/C Cond Wtr Sup       |
| A/C Condenser Water Return |                            | Green                  | White               | A/C Cond Wtr Ret       |
| Chilled Water Supply       |                            | Green                  | White               | Ch. Wtr Sup            |
| Chilled Water Return       |                            | Green                  | White               | Ch. Wtr Ret            |
| Shop Compressed Air        |                            | Yellow                 | Black               | Shop Air               |
| Air-Instrument Controls    |                            | Green                  | White               | Air-Inst Cont          |
| Drain Line                 |                            | Green                  | White               | Drain                  |
| Emergency Shower           |                            | Green                  | White               | Emg Shower             |

|                                   |       |        |       |                      |
|-----------------------------------|-------|--------|-------|----------------------|
| High Pressure Steam               |       | Yellow | Black | H.P. _____*          |
| High Pressure Condensate Return   |       | Yellow | Black | H.P. Ret _____*      |
| Medium Pressure Steam             |       | Yellow | Black | M. P. Stm _____*     |
| Medium Pressure Condensate Return |       | Yellow | Black | M.P. Ret _____*      |
| Low Pressure Steam                |       | Yellow | Black | L.P. Stm _____*      |
| Low Pressure Condensate Return    |       | Yellow | Black | L.P. Ret _____*      |
| High Temperature Water Supply     |       | Yellow | Black | H. Temp Wtr Sup      |
| High Temperature Water Return     |       | Yellow | Black | H. Temp Wtr Ret      |
| Hot Water Heating Supply          |       | Yellow | Black | H. W. Htg Sup        |
| Hot Water Heating Return          |       | Yellow | Black | H. W. Htg Ret        |
| Gravity Condensate Return         |       | Yellow | Black | Gravity Cond Ret     |
| Pumped Condensate Return          |       | Yellow | Black | Pumped Cond Ret      |
| Vacuum Condensate Return          |       | Yellow | Black | Vac Cond Ret         |
| Fuel Oil - Grade                  |       | Green  | White | Fuel Oil-Grade ____* |
| Boiler Water Sampling             |       | Yellow | Black | Sample               |
| Chemical Feed                     |       | Yellow | Black | Chem Feed            |
| Continuous Blow-Down              |       | Yellow | Black | Cont. B D            |
| Pumped Condensate                 |       | Black  |       | Pump Cond            |
| Pump Recirculating                |       | Yellow | Black | Pump-Recirc.         |
| Vent Line                         |       | Yellow | Black | Vent                 |
| Alkali                            |       | Yellow | Black | Alk                  |
| Bleach                            |       | Yellow | Black | Bleach               |
| Detergent                         |       | Yellow | Black | Det                  |
| Liquid Supply                     |       | Yellow | Black | Liq Sup              |
| Reuse Water                       |       | Yellow | Black | Reuse Wtr            |
| Cold Water (Domestic)             | White | Green  | White | C.W. Dom             |
| Hot Water (Domestic)              |       |        |       |                      |
| Supply                            | White | Yellow | Black | H.W. Dom             |
| Return                            | White | Yellow | Black | H.W. Dom Ret         |
| Tempered Water                    | White | Yellow | Black | Temp. Wtr            |
| Ice Water                         |       |        |       |                      |
| Supply                            | White | Green  | White | Ice Wtr              |
| Return                            | White | Green  | White | Ice Wtr Ret          |
| Reagent Grade Water               |       | Green  | White | RG                   |
| Reverse Osmosis                   |       | Green  | White | RO                   |
| Sanitary Waste                    |       | Green  | White | San Waste            |
| Sanitary Vent                     |       | Green  | White | San Vent             |
| Storm Drainage                    |       | Green  | White | St Drain             |
| Pump Drainage                     |       | Green  | White | Pump Disch           |



Chemical Resistant Pipe

|                       |        |       |            |
|-----------------------|--------|-------|------------|
| Waste                 | Yellow | Black | Acid Waste |
| Vent                  | Yellow | Black | Acid Vent  |
| Atmospheric Vent      | Green  | White | ATV        |
| Silver Recovery       | Green  | White | Silver Rec |
| Oral Evacuation       | Green  | White | Oral Evac  |
| Fuel Gas              | Yellow | Black | Gas        |
| Fire Protection Water |        |       |            |
| Sprinkler             | Red    | White | Auto Spr   |
| Standpipe             | Red    | White | Stand      |
| Sprinkler             | Red    | White | Drain      |

SPEC WRITER NOTE: If solar hot water system is on project, include the following.

|                                       |                 |
|---------------------------------------|-----------------|
| Hot Water Supply Domestic/Solar Water | H.W. Sup Dom/SW |
| Hot Water Return Domestic/Solar Water | H.W. Ret Dom/SW |

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000 15000 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
  - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
  - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
  - c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
  - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

3.14 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

APPENDIX

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating    Abbreviation

Acrylic Emulsion    AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)

Alkyd Flat    Ak (MPI 49)

Alkyd Gloss Enamel    G (MPI 48)

Alkyd Semigloss Enamel    SG (MPI 47)

Aluminum Paint    AP (MPI 1)

Cementitious Paint    CEP (TT-P-1411)

Exterior Latex    EL??(MPI 10 / 11 / 119)??

Exterior Oil EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)  
Epoxy Coating EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)  
Fire Retardant Paint FR (MPI 67)  
Fire Retardant Coating (Clear) FC (MPI 66, intumescent type)  
Floor Enamel FE (MPI 27 - gloss/MPI 59 - eggshell)  
Heat Resistant Paint HR (MPI 22)  
Latex Emulsion LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI  
114, gloss Level 6  
Latex Flat LF (MPI 138)  
Latex Gloss LG (MPI 114)  
Latex Semigloss SG (MPI 141)  
Latex Low Luster LL (MPI 139)  
Plastic Floor Coating PL  
Polyurethane Varnish PV (MPI 31 - gloss/MPI 71 - flat)  
Rubber Paint RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).  
Water Paint, Cement WPC (CID-A-A-1555 - Water Paint, Powder).  
Wood Stain WS (MPI 90)

Verify abbreviations used in the following coating sections:

Section 09 96 59, HIGH-BUILD GLAZED COATINGS GC  
Section 09 94 19, MULTICOLOR INTERIOR FINISHING MC

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SECTION 10 21 13

TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies metal toilet partitions.

1.2 RELATED WORK

- A. Overhead structural steel supports for ceiling hung pilasters: Section 05 50 00, METAL FABRICATIONS.
- B. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Prime coat of paint on 150 mm (six-inch) square of metal panel with baked enamel finish coat over half of panel.
- C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
- D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
- E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
FF-B-575C.....Bolt, Hexagon and Square
- C. Code of Federal Regulations (CFR):  
40 CFR 247.....Comprehensive Procurement Guidelines for  
Products Containing Recovered Materials
- D. Commercial Item Descriptions (CID):  
A-A-1925.....Shield, Expansion (Nail Anchors)  
A-A-60003.....Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 FABRICATION

- A. Conform to Fed. CID A-A-60003, except as modified herein.
- B. Fabricate to dimensions shown or specified.
- C. Toilet Enclosures:

1. Type 1, Style B (Ceiling hung) Overhead Reinforced.
2. Reinforce panels shown to receive toilet tissue holders or grab bars.
3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
5. Keeper:
  - a. U-slot to engage bar of throw latch.
  - b. Combined with rubber bumper stop.
6. Wheelchair Toilets:
  - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
  - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
7. Finish:

a. Finish 3 (stainless steel) on panel of enclosure panels adjacent to urinals

D. Urinal Screens:

1. Type III, Style D (wall hung), finish 3, (stainless steel).
  - a. With integral flanges and continuous, full height wall anchor plate.
  - b. Wall anchor plate drilled for 4 anchors on both sides of screen.
2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).

2.2 FASTENERS

- A. Partition Fasteners: CID A-A-60003.
- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
  1. Install in rigid manner, straight, plumb and with all horizontal lines level.
  2. Conceal evidence of drilling, cutting and fitting in finish work.
  3. Use hex-bolts for through-bolting.
  4. Adjust hardware and leave in freely working order.
  5. Clean finished surfaces and leave free of imperfections.
- B. Panels and Pilasters:

1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.

C. Urinal Screens:

1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
2. Space anchors at top and bottom and equally in between.

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SECTION 10 28 00

TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
  - 1. Combination paper towel dispenser and disposal unit.
  - 2. Toilet tissue dispenser.
  - 3. Grab Bars: (10800-1.DWG).
  - 4. Metal framed mirror: (10800-7.DWG).
  - 5. Mop racks.
  - 6. Stainless steel shelves, Type 44 Type 45 Type 45C. (10801-1.DWG)
  - 7. Stainless steel shelves at wheelchair lavatory.
- B. This section also specifies custom fabricated items used in toilets and related spaces.

1.2 RELATED WORK

- A. Color of finishes: See Drawings.
- F. Manufactured toilet and bath accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each product specified.
  - 2. Paper towel dispenser and combination dispenser and disposal units.
  - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
  - 4. Shower Curtain rods, showing required length for each location.
  - 5. Grab bars, showing design and each different type of anchorage.
  - 6. Medicine cabinets showing design and installation.
  - 7. Foot operated soap dispenser, showing anchorage and components.
  - 8. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
- C. Samples:
  - 1. One of each type of accessory specified.
  - 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:

1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.
2. Anodized finish as specified.

1.4 QUALITY ASSURANCE

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):  
A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip.



- A176-99(R2004).....Stainless and Heat-Resisting Chromium Steel  
Plate, Sheet, and Strip
- A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- A312/A312M-06.....Seamless and Welded Austenitic Stainless Steel  
Pipes
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy-Coated (Galvannealed) by the Hot-Dip  
Process
- B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
- B456-03.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- C1036-06.....Flat Glass
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass
- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self Supporting Plastics in a  
Horizontal Position
- F446-85 (R2004).....Consumer Safety Specification for Grab Bars and  
Accessories Installed in the Bathing Area.
- A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- D3453-01.....Flexible Cellular Materials - Urethane for  
Furniture and Automotive Cushioning, Bedding,  
and Similar Applications
- D3690-02.....Vinyl-Coated and Urethane-Coated Upholstery  
Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual  
AMP 500-505-88.....Metal Finishes Manual and Finishes for Stainless  
Steel
- D. American Welding Society (AWS):  
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless  
Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):  
A-A-3002.....Mirrors, Glass  
FF-S-107C (2).....Screw, Tapping and Drive  
FF-S-107C.....Screw, Tapping and Drive.  
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail  
Specification

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
  - 1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
  - 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
  - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
  - 2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
  - 3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).
- G. Plywood: PS1, Grade CD.

### 2.2 FASTENERS

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

### 2.3 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Mechanical finish, medium satin.

1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
2. Stainless Steel: NAAMM AMP 503, finish number 4.
3. Ferrous Metal:
  - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
  - b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.
4. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

#### 2.4 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

#### 2.5 PAPER TOWEL DISPENSERS

- A. Surface mounted type with sloping top.
- B. Dispensing capacity for 300 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

#### 2.6 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

- A. Semi-recessed type.
- B. Dispensing capacity for 400 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Form face frames, from one piece.

- E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.
- F. Provide removable waste receptacle approximately 40 liter (10.5 gallon) capacity, fabricated of 0.45 mm (0.018-inch) thick stainless steel.

#### 2.7 WASTE RECEPTACLES

- A. Semi-recessed type, without doors. Fed. Spec WW-P-541, Type II.
- B. Fabricate of stainless steel.
- C. Form face frame from one piece.
- D. Provide removable waste receptacle of approximately (12 gallon) capacity, fabricated of stainless steel.
- E. Waste receptacle key locked in place.

#### 2.8 TOILET TISSUE DISPENSERS

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

#### 2.9 GRAB BARS

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Concealed mount, swing up and on metal toilet partitions.
- D. Bars:
  - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
    - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
    - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
  - 2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
  - 3. Continuous weld intermediate support to the grab bar.
  - 4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.
- E. Flange for Concealed Mounting:
  - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
  - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on metal toilet provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on metal partitions.

2.10 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
3. Filler:
  - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
  - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
4. Attached Shelf for Mirrors:

- a. Fabricate shelf of the same material and finish as the mirror frame.
- b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
- c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
- d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:

1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.11 MOP RACKS

A. Minimum 1.0M (40 inches) long with five holders.

B. Clamps:

1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel:

2.12 STAINLESS STEEL SHELVES, TYPES:

- A. Fabricate shelves and brackets to design shown of 1.2 mm (0.0478-inch) thick stainless steel.
- B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4-inch) anchor bolts.

C. Screw or weld brackets to shelves.

## 2.13 STAINLESS STEEL SHELVES AT WHEELCHAIR LAVATORY

A. Back wall mounted:

1. Fabricate to size and shape shown of plate and tube.
2. Turn up edges and weld corners of shelf.
3. Weld tube to back plate and shelf, weld back plate to shelf, filler plate to tube, and corners of shelf with continuous welds.
4. Drill back plate for 6 mm (1/4 inch) anchor bolts.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the Resident Engineer the exact location of accessories.

### 3.2 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.
- I. Install wall mirrors in Mental Health and Behavioral Units with tamper resistant screws that are flush mounted so that they will not support a rope or material for hanging.

### 3.3 SCHEDULE OF ACCESSORIES

### 3.4 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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SECTION 12 32 00  
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies wood veneer casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.
- B. Where shown, provide wood veneer casework items as follows:
  - 1. Wall cabinets, base cabinets at 2<sup>nd</sup> floor toilet rooms and at kitchen.

1.2 RELATED WORK

- A. Custom Casework: Section 06 20 00, FINISH CARPENTRY.
- B. Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

1.3 MANUFACTURER'S QUALIFICATIONS

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - Sinks, trim and fittings.
  - Locks for doors and drawers
  - Adhesive cements
- C. Samples:
  - Counter top, 150 mm (six inch) square
  - Wood Face Veneer or Hardwood Plywood
- D. Shop Drawings (1/2 full size):
  - 1. All casework, showing details of construction, including materials, hardware and accessories.
  - 2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
  - 3. Fastenings and method of installation.



## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99 (R2004).....Stainless and Heat-Resisting chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-07.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
  - C1036-06.....Flat Glass
- C. Composite Panel Association (CPA):
- A208.1-99.....Particleboard
- D. U.S. Department of Commerce Product Standards (Prod. Std):
- PS1-95.....Construction And Industrial Plywood
- E. Hardwood, Plywood and Veneer Association (HPVA):
- HP.1-04.....Hardwood and Decorative Plywood
- F. Architectural Woodwork Institute (AWI):
- Architectural Woodwork Quality Standards, Guide Specifications Quality Certification Program - 1999
- G. American Society of Mechanical Engineers (ASME):
- A112.18.1-05.....Plumbing Fixture Fittings
- H. National Electrical Manufacturers Association (NEMA):
- LD3-05.....High Pressure Decorative Laminates
  - LD3.1-95.....Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates
- I. Hardwood Plywood and Veneer Association
- HP-1.....Hardwood and Decorative Plywood

## PART 2 - PRODUCTS

### 2.1 PLYWOOD, HARDWOOD FACE VENEER

HPVA HP-1, Premium Grade Rotary cut Select Maple.

### 2.2 PLYWOOD, SOFTWOOD

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

### 2.3 PARTICLEBOARD

CPA A208.1, Type 1, Grade 1-M-3.

### 2.4 PLUMBING FIXTURES

ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

## 2.5 SOLID WOOD

Wood required for edge banding shall be of same species as wood face veneer.

## 2.6 SHEET STEEL

ASTM A1008.

## 2.7 STAINLESS STEEL

ASTM A167, with No. 4 finish.

## 2.8 HARDWARE

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
  - 1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
  - 2. The key change number marked on the exposed face of lock, and also stamped on each key.
  - 3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.
- C. Hinged Doors:
  - 1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
  - 2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
  - 3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- D. Door Catches:
  - 1. Friction or Magnetic type, fabricated with metal housing.
  - 2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.
- E. Locks:
  - 1. Cylinder type pin tumbler.
  - 2. Equip doors and drawers where shown with locks.

F. Drawer and Door Pulls:

Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.

G. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides shall have positive stop.
3. Equip drawers with rubber bumpers.

H. Shelf Standards (Except For Fixed Shelves):

Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

## 2.9 FABRICATION

A. Casework shall be of the reveal overlay design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.

B. Fabricate casework of factory finished wood veneer as follows:

1. Where shown. Shelves and all semi-concealed surfaces shall be plastic laminated.
2. Horizontal and vertical reveals between doors and drawer for reveal overlay design shall be 19 mm (3/4 inch) unless otherwise shown.

C. Electrical fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles:

1. Factory installed in casework.
2. For electrical lighting fixtures, see drawings.
3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
4. Install wiring in built-in raceways and terminate at junction box mounted on rear of cabinet and counter.
5. For final hook-up at junction box see electrical sections of specifications.

D. Base:

1. Provide wood base with close, flush joints; set with adhesive.
2. Install base at floor line after casework has been accurately leveled.

E. Countertops:

1. Countertops, splashbacks shall be solid polymer solid surfacing, color to be white factory glued to either a plywood (PS1), or particleboard (CPA A208.1) core.

2. Countertops shall be 1-1/4 inches thick, double round edge.
3. Splashbacks shall be finished 19 mm (3/4 inch) thick and be secured to countertops with concealed metal fastenings and with contact surfaces set in waterproof adhesive. Extend splashbacks to upper cabinets and to island tops.
4. Provide cut-outs for plumbing trim where shown.

F.Sink bowls:

1. 18 gage stainless steel, of size and design shown.
2. All interior corners of bowls shall be formed to manufacturer's standard radii.
3. Sinks shall have rims with flanged edges overlapping tops to provide tight joints.
4. Secure sink bowls with concealed fastenings.
5. For service lines from service fixtures, see other sections of specifications.

G.Provide the following plumbing trim and fittings:

1. Faucets: ASME A112.18.1 Type I, compression type, countertop mounted, chromium plated brass, having two valves and with swing-spout shown, elevated to clear handles.
2. Fittings shall have an elongated escutcheon for spout and handles, replaceable valve seats and four arm or lever style indexed chromium plated brass or stainless steel handles; handles either with or without hood.

H.Faucets:

1. ASME A112.18.1 Type I, compression type, splashback mounted, chromium plated brass, having two valves and with swing-spout as indicated.
2. Fittings shall have exposed body union inlets and adjustable flanges.
3. Valves shall have indexed chromium plated brass or stainless steel lever handles and replaceable valves seats; handles either with or without hood.

I.Drain:

1. Cast or wrought brass or stainless steel with flat strainer.
2. Surfaces of drains exposed from above shall have a chromium plated finish.

J.Traps: Cast brass.

K.Support Members for Tops of Tables:

1. Construct as detailed.
2. Provide miscellaneous steel members and anchor as shown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.
- B. The installation shall be complete including all trim and hardware.  
Leave the casework clean and free from defects.

3.2 FASTENINGS

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.
- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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SECTION 12 36 00

COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
  - 1. Sinks with traps and drains.

1.2 RELATED WORK

- A. Finishes: See finish schedule in drawings.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Equipment Reference Manual for SECTION 12 36 00, COUNTERTOPS.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
  - 1. Show dimensions of section and method of assembly.
  - 2. Show details of construction at 1/2 scale.
- C. Samples:
  - 1. 150 mm (6 inch) square samples each top.
  - 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
  - A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
  - A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Supply Fittings
  - A112.1.2-04.....Air Gaps in Plumbing System
  - A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)
- E. American Society for Testing and Materials (ASTM):
  - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

- A1008-09.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High Strength, Low Alloy
- D256-06.....Pendulum Impact Resistance of Plastic
- D570-98(R2005).....Water Absorption of Plastics
- D638-08.....Tensile Properties of Plastics
- D785-08.....Rockwell Hardness of Plastics and Electrical  
Insulating Materials
- D790-07.....Flexural Properties of Unreinforced and  
Reinforced Plastics and Electrical Insulating  
Materials
- D4690-99(2005).....Urea-Formaldehyde Resin Adhesives
- G21-96 (R2002).....Determining Resistance of Synthetic Polymeric  
Materials to Fungi
- F. Federal Specifications (FS):
  - A-A-1936.....Adhesive, Contact, Neoprene Rubber
- G. U.S. Department of Commerce, Product Standards (PS):
  - PS 1-95.....Construction and Industrial Plywood
- H. National Electrical Manufacturers Association (NEMA):
  - LD 3-05.....High Pressure Decorative Laminates
  - LD 3.1-95.....Performance, Application, Fabrication, and  
Installation of High Pressure Decorative  
Laminates

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 304.
- B. Fasteners:
  - 1. Metals used for welding same metal as materials joined.
  - 2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable  
for materials being joined with metal splice plates, channels or  
other supporting shape.

### 2.2 SINKS

- A. Stainless Steel:
  - 1. ANSI/ASME A112.19.3, Type 304.
  - 2. Self rim for plastic laminate or similar tops with concealed  
fasteners.
  - 3. Flat rim for welded into stainless steel tops.
  - 4. Ledge back or ledge sides with holes to receive required fixtures  
when mounted on countertop.
  - 5. Apply fire resistant sound deadening material to underside.
- B. Stainless steel circular, rectangular or oval shaped bowl.

## 2.3 TRAPS AND FITTINGS

A. Material as specified in DIVISION 22, PLUMBING.

B. For Stainless Steel Sinks:

1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
2. Flat strainer, except where cup strainer or overflow standpipe specified.
  - a. Provide cup strainer in cabinet type 1B.
  - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
3. Exposed surface chromium plated finish.

## 2.4 WATER FAUCETS

A. ASME A112.18.1.

1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
2. Indexed lever handles either with or without head.
3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
4. Swing spouts elevated to clear handles.
5. Exposed brass surfaces chromium plated.
6. Cast combination hot and cold fixture with one piece body for multiple outlets.
7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.

B. Eye and Face Bath, Counter Mounted:

1. Stainless Steel circular or oval shaped self rimmed sink, as shown on drawings.
2. Two fully enclosed rubber bound spray heads to provide an aerated flow of water simultaneously into both eyes and across face.
3. Push-pull hand operated valve.
4. Volume regulator for each spray.

## 2.5 FIXTURE IDENTIFICATION

A. Code fixtures with full view plastic index buttons.

B. Use following colors and codes:

| SERVICE    | COLOR      | CODE | COLOR OF LETTERS |
|------------|------------|------|------------------|
| Cold Water | Dark Green | CW   | White            |
| Hot Water  | Red        | HW   | White            |

## 2.6 COUNTERTOPS

A. Fabricate in largest sections practicable.



- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
  - 1. Not less than 19 mm (3/4 inch) thick.
  - 2. Height 100 mm (4 inches) unless noted otherwise.
  - 3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
  - 4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
  - 1. Accurately cut for size of penetration.
- I. Metal Counter Tops:
  - 1. Fabricate up to 3600 mm (12 feet) long in one piece, including nosing, backs and ends.
  - 2. When counter tops exceed 3600 mm (12 feet) in length accurately fitted field joints are acceptable.
  - 3. Finish thickness at edges 32 mm (1-1/4 inch).
  - 4. Reinforced with minimum 1.5 mm (0.0598 inch) thick hat channel stiffeners, minimum of two stiffeners for units without sinks and three stiffeners for units with sinks welded or soldered to underside of top full length, except at sink openings.
  - 5. Apply sound deadening material on underside.
  - 6. Flange edges of tops down 32 mm (1-1/4 inch) and reinforce with concealed hardwood or with a steel frame.
  - 7. Grind welds smooth and finished on exposed surfaces to match finish specified.
  - 8. Stainless Steel Counter or Sink Tops:
    - a. Where noted stainless steel except where specified for nourishment unit, unit kitchen, and medicine cabinet.
    - b. Use 1.5 mm (0.0598 inch) thick stainless steel.
    - c. Depth of splash backs and splash ends 25 mm (one inch) and turned down at least 13 mm (1/2 inch) at wall. Where faucets are located in splash backs, fabricate depth of splash backs 50 mm (2 inches) with provision made to receive required fixture.

- d. Where sinks occur fabricate top with 5 mm (3/16 inch) marine edge and fit flush with adjacent tops of other materials.
- e. Weld sink flush to counter top and finish to appear seamless.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
  - 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
  - 2. Use round head bolts or screws.
- D. Sinks
  - 1. Install stainless steel sink as integral stainless steel basin with no seams.
    - a. Install faucets and fittings on sink ledges with watertight seals where shown.
  - 2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
    - a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
    - b. Design support for a twice the full sink weight.
    - c. Install with overflow standpipes.
  - 3. Install methyl methacrylic polymer sinks in manufacturer's recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
    - a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.
    - b. Install drain and traps to sink.
- E. Faucets, Fixtures, and Outlets:
  - 1. Seal opening between fixture and top.
  - 2. Secure to top with manufacturers standard fittings.

#### 3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

- - - E N D - - -

BUILDING AUTOMATION SPECIFICATION  
DIVISION 17 00 00

|   |    |
|---|----|
| PART 1 - GENERAL.....                           | 2  |
| 1 RELATED DOCUMENTS.....                        | 2  |
| 2 QUALIFICATIONS OF BIDDER.....                 | 2  |
| 3 SCOPE OF WORK.....                            | 2  |
| 4 SYSTEM DESCRIPTION.....                       | 3  |
| 5 WORK BY OTHERS.....                           | 4  |
| 6 CODE COMPLIANCE.....                          | 4  |
| 7 SUBMITTALS.....                               | 4  |
| 8 SYSTEM STARTUP & COMMISSIONING.....           | 6  |
| 9 TRAINING.....                                 | 6  |
| 10 OPERATING AND MAINTENANCE MANUALS.....       | 6  |
| 11 WARRANTY.....                                | 7  |
| PART 2 - PRODUCTS.....                          | 8  |
| 1 SYSTEM ARCHITECTURE.....                      | 8  |
| 2 NETWORK CONTROL UNITS (NCUs).....             | 10 |
| 3 STANDALONE DIGITAL CONTROL UNITS (SDCUs)..... | 14 |
| 4 OPERATOR WORKSTATION REQUIREMENTS.....        | 17 |
| 5 PORTABLE OPERATOR'S TERMINAL.....             | 25 |
| 6 DDC SENSORS AND POINT HARDWARE.....           | 25 |
| 7 CONTROL VALVES.....                           | 26 |
| 8 DAMPERS.....                                  | 27 |
| 9 DAMPER ACTUATORS.....                         | 27 |
| 10 SMOKE DETECTORS.....                         | 27 |
| 11 AIRFLOW MEASURING STATIONS.....              | 28 |
| PART 3 - EXECUTION.....                         | 29 |
| 1 CONTRACTOR RESPONSIBILITIES.....              | 29 |
| 2 WIRING, CONDUIT, AND CABLE.....               | 29 |
| 3 HARDWARE INSTALLATION.....                    | 30 |
| 4 SOFTWARE INSTALLATION.....                    | 32 |
| 5 COMMISSIONING AND SYSTEM STARTUP.....         | 33 |
| 6 SEQUENCES OF OPERATION.....                   | 34 |

BUILDING AUTOMATION SPECIFICATION  
DIVISION 17 00 00

PART 1 - GENERAL

1 Related Documents

The General Provisions of the Contract, including General, Supplementary, and Special Conditions, and Division 1 - General Requirements, apply to work specified in this section. Subcontractor must familiarize himself with the terms of the above documents.

2 Qualifications of Bidder

- 2.1 The Building Automation System shall be manufactured by Andover Controls Corporation and installed by Control Sources, LLC.
- 2.2 Controls Contractor shall have qualified service personnel on staff to respond in person at the project site within (24) hours of receiving a service call from the owner to the contractors office throughout the guarantee period.
- 2.3 Control Contractor must have a trained staff of application engineers, who have been certified by the manufacturer in the configuration, programming and service of the automation system.

3 Scope of Work

- 3.1 Except as otherwise noted, the control system shall consist of all Ethernet Network Controllers, Standalone Digital Control Units, workstations, software, sensors, transducers, relays, valves, dampers, damper operators, control panels, and other accessory equipment, along with a complete system of electrical interlocking wiring to fill the intent of the specification and provide for a complete and operable system. Except as otherwise specified, provide operators for equipment such as dampers if the equipment manufacturer does not provide these. Coordinate requirements with the various Contractors.
- 3.2 The BAS contractor shall review and study all HVAC drawings and the entire specification to familiarize himself with the equipment and system operation and to verify the quantities and types of dampers, operators, alarms, etc. to be provided.
- 3.3 All interlocking, wiring and installation of control devices associated with the equipment listed below shall be provided under this Contract. When the BAS system is fully installed and operational, the BAS Contractor and representatives of the Owner will review and check out the system. At that time, the BAS contractor shall demonstrate the operation of the system and prove that it complies with the intent of the drawings and specifications.
- 3.4 The Contractor shall furnish and install a complete building automation system including all necessary hardware and all operating and applications software necessary to perform the control sequences of operation as called for in this specification. At a minimum, provide controls for the following:
  - 1. Air handling units
  - 2. Return air fans

3. Exhaust and supply fans
4. Chilled water system including pumps, chillers, and cooling towers
5. Boilers including hot water pumps
6. Computer room air handling units
7. Refrigerant leak detection system
8. Smoke evacuation sequence of AHUs and return fans including smoke control dampers and fire command override panel.
9. Finned tube radiation control
10. Variable volume and constant volume box control including interlocks with finned tube radiation.
11. Cabinet unit heater controls
12. Monitoring points for packaged equipment such as emergency generators, air compressors, electric meter, water meters, chiller (s)
13. Compressed air to all pneumatic actuators and operators
14. Power wiring to DDC devices, smoke control dampers and BAS panels.

- 3.5 Provide services and manpower necessary for commissioning of system in coordination with the HVAC Contractor, Balancing Contractor and Owner's representative.
- 3.6 All work performed under this section of the specifications will comply with all codes, laws and governing bodies. If the drawings and/or specifications are in conflict with governing codes, the Contractor shall submit a proposal with appropriate modifications to the project to meet code restrictions. If this specification and associated drawings exceed governing code requirements, the specification will govern. The Contractor shall obtain and pay for all necessary construction permits and licenses.

#### 4 Training

Provide a minimum of (40) hours of on-site training for (3) system operators. The training will be hands-on type at the owner's office. The training class will use the actual Operator's Manual that will be submitted for this project. In addition provide (2) weeks of classroom training for one individual at the Manufacturer's sponsored training courses.

#### 5 System Description

The Building Automation System (BAS) shall consist of the existing PC-based workstations and microcomputer controllers of modular design providing distributed processing capability, and allowing future expansion of both input/output points and processing/control functions. For this project the system shall consist of the following components:

##### 5.1 Operator Workstation(s).

The BAS Contractor shall integrate the extension of the BAS into the existing Operator Workstation located in the chiller plant.

##### 5.2 Ethernet-based Network Controller(s).

The BAS Contractor shall furnish Ethernet-based network controllers as described in Part 2 of the specification. These controllers will connect directly to the Operator Workstation over Ethernet, provide communication to the Standalone Digital

Control Units and/or other Input/Output Modules and serve as a gateway to equipment furnished by others (if applicable).

5.3 Standalone Digital Control Units (SDCUs).

Provide the necessary quantity and types of SDCUs to meet the requirements of the project for mechanical equipment control including air handlers, central plant control, and terminal unit control. Each SDCU will operate completely standalone, containing all of the I/O and programs to control its associated equipment.

6 Work by Others

6.1 The BAS Contractor shall cooperate with other contractors performing work on this project necessary to achieve a complete and neat installation. To that end, each contractor shall consult the drawings and specifications for all trades to determine the nature and extent of others' work.

6.2 The BAS Contractor shall provide field supervision to the designated contractor for the installation of the following:

1. Automatic control dampers
2. Fire/smoke dampers
3. Blank-off plates for dampers that are smaller than duct size.
4. Sheet metal baffle plates to eliminate stratification.

6.3 The Electrical Contractor shall provide:

1. All power wiring to motors, heat trace, junction boxes for power to BAS panels.
2. Furnish smoke detectors and wire to the building fire alarm system. HVAC Contractor to mount devices. BAS Contractor to hardwire to fan shut down.
3. Auxiliary contact (pulse initiator) on the electric meter for central monitoring of kWH and KW. Electrical Contractor shall provide the pulse rate for remote readout to the BAS. BAS contractor to coordinate this with the electrical contractor.

7 Code Compliance

7.1 Provide BAS components and ancillary equipment, which are UL-916 listed and labeled.

7.2 All equipment or piping used in conditioned air streams, spaces or return air plenums shall comply with NFPA 90A Flame/Smoke/Fuel contribution rating of 25/50/0 and all applicable building codes or requirements.

7.3 All wiring shall conform to the National Electrical Code.

7.4 All smoke dampers shall be rated in accordance with UL 555S.

7.5 Comply with FCC rules, Part 15 regarding Class A radiation for computing devices and low power communication equipment operating in commercial environments.

7.6 Comply with FCC, Part 68 rules for telephone modems and data sets.

8 Submittals

- 8.1 All shop drawings shall be prepared in AutoCAD software. In addition to the drawings, the Contractor shall furnish a diskette containing the identical information. Drawings shall be B size or larger.
- 8.2 Shop drawings shall include a riser diagram depicting locations of all controllers and workstations, with associated network wiring. Also included shall be individual schematics of each mechanical system showing all connected points with reference to their associated controller. Typicals will be allowed where appropriate.
- 8.3 Submittal data shall contain manufacturer's data on all hardware and software products required by the specification. Valve, damper and air flow station schedules shall indicate size, configuration, capacity and location of all equipment.
- 8.4 Software submittals shall contain narrative descriptions of sequences of operation, program listings, point lists, and a complete description of the graphics, reports, alarms and configuration to be furnished with the workstation software. Information shall be bound or in a three ring binder with an index and tabs.
- 8.5 Submit five (5) copies of submittal data and shop drawings to the Engineer for review prior to ordering or fabrication of the equipment. The Contractor prior to submitting shall check all documents for accuracy.
- 8.6 The Engineer will make corrections, if required, and return to the Contractor. The Contractor will then resubmit with the corrected or additional data. This procedure shall be repeated until all corrections are made to the satisfaction of the Engineer and the submittals are fully approved.

## 9 System Startup & Commissioning

- 9.1 Each point in the system shall be tested for both hardware and software functionality. In addition, each mechanical and electrical system under control of the BAS will be tested against the appropriate sequence of operation specified herein. Successful completion of the system test shall constitute the beginning of the warranty period. A written report will be submitted to the owner indicating that the installed system functions in accordance with the plans and specifications.
- 9.2 The BAS contractor shall commission and set in operating condition all major equipment and systems, such as the chilled water, hot water and all air handling systems, in the presence of the equipment manufacturer's representatives, as applicable, and the Owner and Architect's representatives.
- 9.3 The BAS Contractor shall provide all manpower and engineering services required to assist the HVAC Contractor and Balancing Contractor in testing, adjusting, and balancing all systems in the building. The BAS Contractor shall have a trained technician available on request during the balancing of the systems. The BAS Contractor shall coordinate all requirements to provide a complete air balance with the Balancing Contractor and shall include all labor and materials in his contract.

## 10 Training

The BAS Contractor shall provide both on-site and classroom training to the Owner's representative and maintenance personnel per the following description:

- 10.1 On-site training shall consist of a minimum of (40) hours of hands-on instruction geared at the operation and maintenance of the systems. The curriculum shall include
- ◆ System Overview
  - ◆ System Software and Operation
    - System access
    - Software features overview
    - Changing setpoints and other attributes
    - Scheduling
    - Editing programmed variables
    - Displaying color graphics
    - Running reports
    - Workstation maintenance
    - Application programming
  - ◆ Operational sequences including start-up, shutdown, adjusting and balancing.
  - ◆ Equipment maintenance.
  - ◆ Classroom training will include a minimum of (1) training slot for two weeks of course material covering workstation operation and controller programming.

## 11 Operating and Maintenance Manuals

- 11.1 The operation and maintenance manuals shall contain all information necessary for the operation, maintenance, replacement,



installation, and parts procurement for the entire BAS. This documentation shall include specific part numbers and software versions and dates. A complete list of recommended spare parts shall be included with the leadtime and expected frequency of use of each part clearly identified.

- 11.2 Following project completion and testing, the BAS contractor will submit as-built drawings reflecting the exact installation of the system. The as-built documentation shall also include a copy of all application software both in written form and on diskette.

## 12 Warranty

- 12.1 The BAS contractor shall warrant the system for 12 months after system acceptance and beneficial use by the owner. During the warranty period, the BAS contractor shall be responsible for all necessary revisions to the software as required to provide a complete and workable system consistent with the letter and intent of the Sequence of Operation section of the specification.

- 12.2 Updates to the manufacturer's software shall be provided at no charge during the warranty period.

## PART 2 - PRODUCTS

### 1 System Architecture

#### 1.1 General

The Building Automation System (BAS) shall consist of Network Control Units (NCUs), a family of Standalone Digital Control Units (SDCUs), Input/Output Unit Modules (IOU Modules), Operator Workstations (OWs), and one File Server to support system configurations where more than one operator workstation is required. The BAS shall provide control, alarm detection, scheduling, reporting and information management for the entire facility, and Wide Area Network (WAN) if applicable, from a single ODBC-compliant database.

#### 1.2 Level 1 Network Description

Level 1, the main backbone of the system, shall be an Ethernet LAN/WAN. Network Control Units, Operator Workstations, and the Central File Server shall connect directly to this network without the need for Gateway devices.

#### 1.3 Level 2 Network Description

Level 2 of the system shall consist of one or more field buses managed by the Network Control Units. The Level 2 field buses may consist of one or both of the following types:

- 1.) An RS485, token passing bus that supports up to 127 Standalone Digital Control Units (SDCUs) for operation of HVAC equipment and lighting, or
- 2.) An RS485 field bus that supports up to 32 devices from a family of plug-in, IOU modules.

These IOU modules may be mounted within the NCU enclosure or remotely mounted via a single, twisted, shielded pair of wires.

#### 1.4 BAS

The BAS shall be capable of being segmented, through software, into multiple local area networks (LANs) distributed over a wide area network (WAN), sharing a single file server. This enables workstations to manage a single LAN (or building), and/or the entire system with all devices being assured of being updated by and sharing the most current database. In the case of a single workstation system, the workstation shall contain the entire database - with no need for a separate file server.

#### 1.5 Standard Network Support

All NCUs, Workstation(s) and File Server shall be capable of residing directly on the owner's Ethernet TCP/IP LAN/WAN with no required gateways. Furthermore, the NCU's, Workstation(s) and File Server shall be capable of using standard, commercially available, off-the-shelf Ethernet infrastructure components such as routers, switches and hubs. With this design the owner may utilize the investment of an existing or new enterprise network or structured cabling system. This also allows the option of the maintenance of the LAN/WAN to be performed by the owner's Information Systems Department as all devices utilize standard TCP/IP components.

#### 1.6 Remote Communications

In addition to the above LAN/WAN architecture support, the same workstation software (front end) must be capable of managing remote systems via standard dial-up phone lines as a standard component of the software. Front-end "add-on" software modules to perform remote site communication shall not be acceptable.

The remote system architecture shall consist of two levels providing control, alarm detection, reporting and information management for the remote facility. Level 1 shall contain the Remote Site Control Unit, communicating to the remotely located, Operator Workstation(s) through the use of a modem and a standard dial-up phone line. Level 2 shall consist of one or more field buses controlled by the RSCU. The field buses may consist of one or both of two types:

- 1) An RS485, token passing bus that supports up to 127 Standalone Digital Control Units (SDCUs) for operation of HVAC equipment and lighting, or
- 2) An RS485 field bus that supports up to 32 devices from a family of plug-in, IOU modules that may be mounted within the RSCU enclosure or remotely mounted on a single, twisted, shielded pair of wires.

#### 1.7 System Expansion

The BAS system shall be scalable and expandable at all levels of the system using the same software interface, and the same Level 1 and Level 2 controllers. Systems that require replacement of either the workstation software or field controllers in order to expand the system shall not be acceptable.

The BAS shall be expandable to include Security and Access Control functions at any time in the future with no additional workstations, front-end software or Level 1 controllers required. Standalone Digital Control Units or IOU modules shall be able to be added to the existing Level 1 controller's field bus(es), to perform security and card access applications. In this way, an owner's existing investment in wiring infrastructure may be leveraged and the cost and inconvenience of adding new field bus wiring will be minimized.

Additionally, an integrated video badging option must be able to be included with no additional workstations required. This photo ID option must share the same database as the BAS in order to eliminate the need for updating multiple databases.

The system shall use the same application programming language for all levels: Operator Workstation, Network Control Unit, Remote Site Control Unit and Standalone Digital Control Unit. Furthermore, this single programming language shall be used for all applications: environmental control, card access control, intrusion detection and security, lighting control, leak detection / underground storage tank monitoring, and digital data communication interfaces to third party microprocessor-based devices.

#### 1.8 Support For Open Systems Protocols

The BAS design must include solutions for the integration of the following "open systems" protocols: BACnet, LonTalk™, and digital

data communication to third party microprocessors such as chiller controllers, fire panels and variable frequency drives (VFDs).

The system shall also provide the ability to program custom ASCII communication drivers, that will reside in the NCU, for communication to third party systems and devices. These drivers will provide real time monitoring and control of the third party systems.

## 2 Network Control Units (NCUs)

### 2.1 General

Network Control Units shall be microprocessor based, multi-tasking, multi-user, and employ a real time operating system. Each NCU control panel shall consist of modular hardware including power supply, CPU board, and input/output modules. A sufficient number of NCUs shall be supplied to fully meet the requirements of this specification and the attached point list. NCUs for telephone dialup sites shall be of the same design as the Ethernet control units but without the plug-in Ethernet network interface card (NIC), i.e., NCUs, which include a NIC, shall be interchangeable whether used on a LAN/WAN or a dialup site.

### 2.2 Webserver Functionality

All NCUs on the Ethernet TCP/IP LAN/WAN shall be capable, out-of-the box, to be set up as a Web Server. The NCU shall have the ability to store HTML code and "serve" pages to a web browser. This provides the ability for any computing device utilizing a TCP/IP Ethernet connection and capable of running a standard Internet browser (Microsoft Internet Explorer™, Netscape Navigator™, etc.) to access real-time data from the entire BAS via any NCUs.

Graphics and text-based web pages shall be constructed using standard HTML code. The interface shall allow the user to choose any of the standard text or graphics-based HTML editors for page creation. It shall also allow the operator to generate custom graphical pages and forms.

The WEB server interface shall be capable of password security, including validation of the requesting PC's IP address. The WEB server interface shall allow the sharing of data or information between any controller, or process or network interface (BACnet, LonTalk and TCP/IP) that the BMS has knowledge of, regardless of where the point is connected on the BAS network or where it is acquired from.

The BAS network controller must act directly as the WEB server. It must directly generate the HTML code to the requesting user (i.e. WEB browser), eliminating the need for and reliance on any PC-based WEB server hardware or software. To simplify graphic image space allocation, HTML graphic images, if desired, shall be stored on any shared network device. The BAS WEB server shall have the ability to acquire any necessary graphics using standard pathing syntax within the HTML code mounted within the BAS WEB server. External WEB server hardware and software are not acceptable.

## 2.3 Hardware Specifications

### 2.3.1 Memory:

A minimum of 4MB of RAM shall be provided for NCUs with expansion up to 8MB. The 8MB versions shall include a floating-point math co-processor.

### 2.3.2 Communication Ports:

Each NCU shall provide communication to both the Workstation(s) and the field buses. In addition, each NCU must have at least 3 other communications ports that support a telephone modem, portable service tool, serial printer and connection to third party controllers such as a chiller control panel. On a LAN/WAN system the NCU shall be provided with a 10Mbps plug-in Ethernet TCP/IP network interface card (NIC).

### 2.3.3 Input/Output (I/O):

Each NCU shall support the addition of the following types of inputs and outputs:

- ◆ Digital Inputs for status/alarm contacts
- ◆ Counter Inputs for summing pulses from meters.
- ◆ Thermistor inputs for measuring temperatures in space, ducts and thermowells.
- ◆ Analog inputs for pressure, humidity, flow and position measurements.
- ◆ Digital Outputs for on/off equipment control.
- ◆ Analog Outputs for valve and damper position control, and capacity control of primary equipment.

### 2.3.4 Modular Expandability:

The system shall employ a modular I/O design to allow easy expansion. Input and output capacity is to be provided through plug-in modules of various types or DIN-mountable IOU modules. It shall be possible to combine I/O modules as desired to meet the I/O requirements for individual control applications.

### 2.3.5 Hardware Override Switches:

All digital output units shall include three position manual override switches to allow selection of the ON, OFF, or AUTO output state. These switches shall be built into the unit and shall provide feedback to the controller so that the position of the override switch can be obtained through software. In addition each analog output shall be equipped with an override potentiometer to allow manual adjustment of the analog output signal over its full range, when the 3 position manual override switch is placed in the ON position.

### 2.3.6 Local Status Indicator Lamps:

Provide as a minimum LED indication of CPU status, Ethernet LAN status, and field bus status. For each output, provide LED indication of the value of the output (On/Off). For each output module provide an LED which gives a visual indication of whether any outputs on the module are manually overridden.

#### 2.3.7 Real Time Clock (RTC):

Each NCU shall include a battery-backed, real time clock, accurate to 10 seconds per day. The RTC shall provide the following: time of day, day, month, year, and day of week. In normal operation the system clock will be based on the frequency of the AC power. The system shall automatically correct for daylight savings time and leap years and be Year 2000 compliant.

#### 2.3.8 Power Supply:

The power supply for the NCUs shall be auto sensing, 120-220VAC, 60/50 Hz power, with a tolerance of +/- 20%. Line voltage below the operating range of the system shall be considered outages. The controller shall contain over voltage surge protection, and require no additional AC power signal conditioning. Optionally, if indicated on the drawings, the power supply shall accept an input voltage of (-48 VDC).

#### 2.3.9 Automatic Restart After Power Failure:

Upon restoration of power after an outage, the ECU shall automatically and without human intervention: update all monitored functions; resume operation based on current, synchronized time and status, and implement special start-up strategies as required.

#### 2.3.10 Battery backup:

Each NCU with the standard 120-220VAC power supply shall include a programmable DC power backup system rated for a minimum of 72 hours of battery backup to maintain all volatile memory or, a minimum of 2 hours of full UPS including modem power. This power backup system shall be configurable such that at the end of a settable timeframe (such as 1 hour) of running on full UPS, the unit will shut off full UPS and switch to memory retention-only mode for the remainder of the battery power. The system shall allow the simple addition of more batteries to extend the above minimum battery backup times.

### 2.4 Software Specifications

#### 2.4.1 General.

The NCU shall contain flash ROM as the resident operating system. Application software will be RAM resident. Application software will only be limited by the amount of RAM memory. There will be no restrictions placed on the type of application programs in the system. Each NCU shall be capable of parallel processing, executing all control programs simultaneously. Any program may affect the operation of any other program. Each program shall have the full access of all I/O facilities of the processor. This execution of control function shall not be interrupted due to normal user communications including interrogation, program entry, printout of the program for storage, etc.

#### 2.4.2 User Programming Language:

The application software shall be user programmable. This includes all strategies, sequences of operation, control algorithms, parameters, and setpoints. The source program shall be English language-based and programmable by the user. The

language shall be structured to allow for the easy configuration of control programs, schedules, alarms, reports, telecommunications, local displays, mathematical calculations, passwords, and histories. The language shall be self-documenting. Users shall be able to place comments anywhere in the body of a program. Program listings shall be configurable by the user in logical groupings.

## 2.5 Control Software:

The NCU shall have the ability to perform the following pre-tested control algorithms:

- ◆ Proportional, Integral plus Derivative Control (PID)
- ◆ Self Tuning PID
- ◆ Two Position Control
- ◆ Digital Filter
- ◆ Ratio Calculator
- ◆ Equipment Cycling Protection

### 2.5.1 Mathematical Functions:

Each controller shall be capable of performing basic mathematical functions (+, -, \*, /), squares, square roots, exponential, logarithms, Boolean logic statements, or combinations of both. The controllers shall be capable of performing complex logical statements including operators such as >, <, =, and, or, exclusive or, etc. These must be able to be used in the same equations with the mathematical operators and nested up to five parentheses deep.

### 2.5.2 Energy Management Applications:

NCUs shall have the ability to perform any or all of the following energy management routines:

- ◆ Time of Day Scheduling
- ◆ Calendar Based Scheduling
- ◆ Holiday Scheduling
- ◆ Temporary Schedule Overrides
- ◆ Optimal Start
- ◆ Optimal Stop
- ◆ Night Setback Control
- ◆ Enthalpy Switchover (Economizer)
- ◆ Peak Demand Limiting
- ◆ Temperature Compensated Duty Cycling
- ◆ CFM Tracking
- ◆ Heating/Cooling Interlock
- ◆ Hot/Cold Deck Reset
- ◆ Free Cooling
- ◆ Hot Water Reset
- ◆ Chilled Water Reset
- ◆ Condenser Water Reset
- ◆ Chiller Sequencing

### 2.5.3 History Logging:

Each controller shall be capable of logging any system variable over user defined time intervals ranging from 1 second to 1440

minutes. Any system variables (inputs, outputs, math calculations, flags, etc.) can be logged in history. A maximum of 32767 values can be stored in each log. Each log can record either the instantaneous, average, minimum or maximum value of the point. Logs can be automatic or manual. Logged data shall be downloadable to the Operator Workstation for long term archiving based upon user-defined time intervals, or manual command.

#### 2.5.4 Alarm Management:

For each system point, alarms can be created based on high/low limits or conditional expressions. All alarms will be tested each scan of the NCU and can result in the display of one or more alarm messages or reports.

Up to 8 alarms can be configured for each point in the controller.

Messages and reports can be sent to a local terminal, to the front-end workstation(s), or via modem to a remote-computing device.

Alarms will be generated based on their priority. A minimum of 255 priority levels shall be provided.

If communication with the Operator Workstation is temporarily interrupted, the alarm will be buffered in the NCU. When communications return, the alarm will be transmitted to the Operator Workstation if the point is still in the alarm condition.

#### 2.5.5 Reporting.

The NCU shall be able to generate user-definable reports to a locally connected printer or terminal. The reports shall contain any combination of text and system variables. Report templates shall be able to be created by users in a word processing environment. Reports can be displayed based on any logical condition or through a user command.

### 3 Standalone Digital Control Units (SDCUs)

#### 3.1 General:

Standalone Digital Control Units shall provide control of HVAC and lighting. Each controller shall have its own control programs and will continue to operate in the event of a failure or communication loss to its associated NCU.

#### 3.2 Memory:

Control programs shall be stored in battery backed-up RAM and EPROM. Each controller shall have a minimum of 32K bytes of user RAM memory and 128K bytes of EPROM.

#### 3.3 Communication Ports:

SDCUs shall provide a communication port to the field bus. In addition, a port shall be provided for connection of a portable service tool to support local commissioning and parameter changes with or without the NCU online. It shall be possible from a service port on any SDCU to view, enable/disable, and modify



values of any point or program on any controller on the local field bus, any NCU or any SDCU on a different field bus.

3.4 Input/Output:

Each SDCU shall support the addition of the following types of inputs and outputs:

- ◆ Digital Inputs for status/alarm contacts
- ◆ Counter Inputs for summing pulses from meters.
- ◆ Thermistor Inputs for measuring temperatures in space, ducts and thermowells.
- ◆ Analog inputs for pressure, humidity, flow and position measurements.
- ◆ Digital Outputs for on/off equipment control.
- ◆ Analog Outputs for valve and damper position control, and capacity control of primary equipment.

3.5 Expandability:

Input and output capacity shall be expandable through the use of plug-in modules. A minimum of two modules shall be added to the base SDCU before additional power is required.

3.6 Networking:

Each SDCU will be able to exchange information on a peer to peer basis with other Standalone Digital Control Units during each field bus scan. Each SDCU shall be capable of storing and referencing global variables (on the LAN) with or without any workstations online. Each SDCU shall be able to have its program viewed and/or enabled/disabled either locally through a portable service tool or through a workstation connected to an NCU.

3.7 Indicator Lamps:

SDCUs will have as a minimum, LED indication of CPU status, and field bus status.

3.8 Real Time Clock (RTC):

An SDCU shall have a real time clock in either hardware or software. The accuracy shall be within 10 seconds per day. The RTC shall provide the following information: time of day, day, month, year, and day of week. Each SDCU shall receive a signal, every hour, over the network from the NCU which synchronizes all SDCU real time clocks.

3.9 Automatic Restart After Power Failure:

Upon restoration of power, the SDCU shall automatically and without human intervention, update all monitored functions, resume operation based on current, synchronized time and status, and implement special start-up strategies as required.

3.10 Battery Back Up:

Each SDCU shall have at least 3 years of battery back up to maintain all volatile memory.

3.11 Alarm Management:

For each system point, alarms can be created based on high/low limits or conditional expressions. All alarms will be tested each scan of the SDCU and can result in the display of one or more alarm messages or reports.

Up to 8 alarms can be configured for each point in the controller enabling the escalation of the alarm priority (urgency) based upon which alarm(s) is/are triggered.

Alarm messages can be sent to a local terminal or modem connected to an NCU or to the Operator's Workstation(s).

Alarms will be generated based on their priority. A minimum of 255 priority levels shall be provided.

If communication with the NCU is temporarily interrupted, the alarm will be buffered in the SDCU. When communications return, the alarm will be transmitted to the NCU if the point is still in the alarm condition.

### 3.12 Air Handler Controllers (To be used on units with less than 40 points)

AHU Controllers shall be capable of meeting the requirements of the sequence of operation found in the Execution portion of this specification and for future expansion.

AHU Controllers shall support all the necessary point inputs and outputs as required by the sequence and operate in a standalone fashion.

AHU Controllers shall be fully user programmable to allow for modification of the application software.

An LCD display shall be optionally available for readout of point values and to allow operators to change setpoints and system parameters.

A manual override switch shall be provided for all digital and analog outputs on the AHU Controller. The position of the switch shall be monitored in software and available for operator displays and alarm notification.

### 3.13 VAV Terminal Unit Controllers

VAV Terminal Unit Controllers shall support, but not be limited to the control of the following configurations of VAV boxes to address current requirements as described in the Execution portion of this specification, and for future expansion:

- ◆ Single Duct Cooling Only
- ◆ Single Duct Cooling with Reheat (Electric or Hot Water)
- ◆ Fan Powered (Parallel or Series)
- ◆ Dual Duct (Constant or Variable Volume)
- ◆ Supply/Exhaust

VAV Controllers for single duct applications will come equipped with a built-in actuator for modulation of the air damper. The actuator shall have a minimum torque rating of 35 in.-lb., and contain an override mechanism for manual positioning of the damper during startup and service.

VAV Controllers shall contain an integral velocity sensor accurate to +/- 5% of the full range of the box's CFM rating.

Each controller shall perform the sequence of operation described in Part 3 of this specification, and have the capability for time of day scheduling, occupancy mode control, after hours operation, lighting control, alarming, and trending.

VAV Controllers shall be able to communicate with any other Standalone Digital Control Unit on the same field bus with or

without communication to the NCU managing the field bus. Systems that fail to provide this (true peer-to-peer) capability will be limited to a maximum of 32 VAV controllers per field bus.

### 3.14 Unitary Controllers

Unitary Controllers shall support, but not be limited to, the control of the following systems as described in the Execution portion of this specification, and for future expansion:

- ◆ Unit Ventilators
- ◆ Heat Pumps (Air to Air, Water to Water)
- ◆ Packaged Rooftops
- ◆ Fan Coils (2 or 4 Pipe)

The I/O of each Unitary Controller shall contain the sufficient quantity and types as required to meet the sequence of operation found in the Execution portion of this specification. In addition, each controller shall have the capability for time of day scheduling, occupancy mode control, after hour operation, lighting control, alarming, and trending.

### 3.15 Lighting Controllers

Lighting controllers shall provide direct control of 20 Amp, 277 VAC lighting circuits using mechanically held, latching relays. Controllers will contain from 8 to 48 circuits per enclosure. Each controller shall also contain inputs for direct connection to light switches and motion detectors.

Each controller shall have the capability for time of day scheduling, occupancy mode control, after hour operation, alarming, and trending.

### 3.16 Display Controllers

Display controllers are standalone, touch screen based operator interfaces. The controller shall be designed for flush mounting in a finished space, with a minimum display size of 9 x 9 inches. Software shall be user programmable allowing for custom graphical images that simulate floor plans, menus, equipment schematics along with associated real time point values coming from any NCU on the network.

The touch screen display shall contain a minimum of 64 possible touch cells that permit user interaction for changing screens, modifying setpoints or operating equipment.

Systems that do not offer a display controller as specified must provide a panel mounted computer with touch screen capability as an alternative.

## 4 Operator Workstation Requirements

### 4.1 General.

The BAS workstation software shall be configurable as either a single workstation system (with a local database) or multi-workstation system where the database is located on a central file server. The client software on multi-workstation system shall access the file server database program via an Ethernet TCP/IP network running at either 10MBPS or 100MBPS.

All Workstations shall be Pentium II based personal computers operating under the Microsoft NT operating system. The application software

shall be capable of communication to all Network Control Units and Standalone Digital Control Units, feature high-resolution color graphics, alarming, reporting, and be user configurable for all data collection and data presentation functions.

For multi-workstation systems, a minimum of 256 workstations shall be allowed on the Ethernet network along with the central file server. In this client/server configuration, any changes or additions made from one workstation will automatically appear on all other workstations without the requirement for manual copying of files. Multi-workstation systems with no central database will not be acceptable. Multi-workstation systems with distributed/tiered file servers and a central (master) database will be acceptable.

4.2 Workstation Requirements (Single workstation or multi-workstation configuration).

The workstation shall consist of the following:

2 GHz Pentium 4 processor with 512MB of RAM

Microsoft Windows 2000 Professional™ or XP Professional operating system

Serial port, parallel port

10/100MBPS Ethernet NIC

80 GB hard disk

CD-ROM drive

High resolution (minimum 1024 x 768), 17" flat panel display

Mouse

Full function keyboard

Audio sound card and speakers

License agreement for all applicable software.

4.3 File Server Hardware Requirements (if file server is shown on the drawings).

The file server computer shall contain of the following:

2 GHz Pentium 4 processor with 1GB of RAM

Microsoft Windows 2000 Server™ operating system

10/100MBPS Ethernet NIC

80 GB hard disk

CD-ROM drive

High resolution (minimum 1024 x 768), 17" flat panel display

Mouse

Full function keyboard

License agreement for all applicable software.

4.4

Provide one Windows 2000-compatible 56 Kbaud modem.

4.5 Printer

Provide an alarm printer and a separate report/graphics printer. The alarm printer shall be an Epson dot matrix or equivalent and the report printer shall be a HP LaserJet.

#### 4.6 Workstation Software

##### 4.6.1 General Description

The software architecture must be object-oriented in design, a true 32-bit application suite utilizing Microsoft's OLE, COM, DCOM and ODBC technologies. These technologies make it easy to fully utilize the power of the operating system to share, among applications (and therefore to the users of those applications), the wealth of data available from the BAS.

The workstation functions shall include monitoring and programming of all DDC controllers. Monitoring consists of alarming, reporting, graphic displays, long term data storage, automatic data collection, and operator-initiated control actions such as schedule and setpoint adjustments.

Programming of controllers shall be capable of being done either off-line or on-line from any operator workstation. All information will be available in graphic or text displays. Graphic displays will feature animation effects to enhance the presentation of the data, to alert operators of problems, and to facilitate location of information throughout the DDC system. All operator functions shall be selectable through a mouse.

##### 4.6.2 System Database

The files server database engine must be Microsoft SQL Server, or another ODBC-compliant, relational database program. This ODBC (Open Database Connectivity)-compliant database engine allows for an owner to utilize "their" choice of database and due to it's "open" architecture, allows an owner to write custom applications and/or reports which communicate directly with the database avoiding data transfer routines to update other applications. The system database shall contain all point configurations and programs in each of the controllers that have been assigned to the network. In addition, the database will contain all workstation files including color graphic, alarm reports, text reports, historical data logs, schedules, and polling records.

##### 4.6.3 User Interface

The BAS workstation software shall allow the creation of a custom, browser-style interface linked to the user that has logged into the workstation software. This interface shall support the creation of "hot-spots" that the user may link to view/edit any object in the system or run any object editor or configuration tool contained in the software. Furthermore, this interface must be able to be configured to become a user's "PC Desktop" - with all the links that a user needs to run other applications. This, along with the Windows 2000 user security capabilities, will enable a system administrator to setup workstation accounts that not only limit the capabilities of the user within the BAS software but may also limit what a user can do on the PC and/or LAN/WAN. This might be used to ensure, for example, that the user of an alarm monitoring workstation is unable to shutdown the active alarm viewer and/or unable to load software onto the PC.

#### 4.6.4 User Security

The software shall be designed so that each user of the software can have a unique username and password. This username/password combination shall be linked to a set of capabilities within the software, set by and editable only by, a system administrator. The sets of capabilities shall range from View only, Acknowledge alarms, Enable/disable and change values, Program, and Administer. The system shall allow the above capabilities to be applied independently to each and every class of object in the system. The system must allow a minimum of 256 users to be configured per workstation. There shall be an inactivity timer adjustable in software that automatically logs off the current operator after the timer has expired.

#### 4.6.5 Configuration Interface

The workstation software shall use a familiar Windows Explorer™-style interface for an operator or programmer to view and/or edit any object (controller, point, alarm, report, schedule, etc.) in the entire system. In addition, this interface shall present a "network map" of all controllers and their associated points, programs, graphics, alarms, and reports in an easy to understand structure. All object names shall be alphanumeric and use Windows long filename conventions. Object names shall not be required to be unique throughout the system. This allows consistency in point naming. For example, each VAV controller can have an input called Space Temperature and a setpoint called CFM Setpoint. The VAV controller name shall be unique such as VAV for LAB101. Systems requiring unique object names throughout the system will not be acceptable.

The configuration interface shall also include support for template objects. These template objects shall be used as building blocks for the creation of the BAS database. The types of template objects supported shall include all data point types (input, output, string variables, setpoints, etc.), alarm algorithms, alarm notification objects, reports, graphics displays, schedules, and programs. Groups of template object types shall be able to be set up as template subsystems and systems. The template system shall prompt for data entry if necessary. The template system shall maintain a link to all "child" objects created by each template. If a user wishes to make a change to a template object, the software shall ask the user if he/she wants to update all of child objects with the change. This template system shall facilitate configuration and programming consistency and afford the user a fast and simple method to make global changes to the BAS.

#### 4.6.6 Color Graphic Displays

The system shall allow for the creation of user defined, color graphic displays for the viewing of mechanical and electrical systems, or building schematics. These graphics shall contain point information from the database including any attributes associated with the point (engineering units, etc.). In addition operators shall be able to command equipment or change setpoints from a graphic through the use of the mouse. Requirements of the color graphic subsystem include:

- ◆ SVGA, bit-mapped displays. The user shall have the ability to import AutoCAD generated picture files as background displays.
- ◆ A built-in library of animated objects such as dampers, fans, pumps, buttons, knobs, gauges, and graphs which can be "dropped" on a graphic through the use of a software configuration "wizard". These objects shall enable operators to interact with the graphic displays in a manner that mimics their mechanical equivalents found on field installed control panels. Using the mouse, operators shall be able to adjust setpoints, start or stop equipment, modify PID loop parameters, or change schedules.
- ◆ Status changes or alarm conditions must be able to be highlighted by objects changing screen location, size, color, text, blinking or changing from one display to another.
- ◆ Graphic panel objects shall be able to be configured with multiple "tabbed" pages allowing an operator to quickly view individual graphics of equipment, which make up a subsystem or system.
- ◆ Ability to link graphic displays through user defined objects, alarm testing, or the result of a mathematical expression. Operators must be able to change from one graphic to another by selecting an object with a mouse - no menus will be required.

#### 4.6.7 Automatic monitoring

The software shall allow for the automatic collection of data and reports from any controller through either a hardwire or modem communication link. The frequency of data collection shall be completely user-configurable.

#### 4.6.8 Alarm Management

The software shall be capable of accepting alarms directly from controllers, or generating alarms based on evaluation of data in controllers and comparing to limits or conditional equations configured through the software. Any alarm (regardless of its origination) will be integrated into the overall alarm management system and will appear in all standard alarm reports, be available for operator acknowledgment, and have the option for displaying graphics, or reports.

Alarm management features shall include:

- ◆ A minimum of 255 alarm notification levels. Each notification level will establish a unique set of parameters for controlling alarm display, acknowledgment, keyboard annunciation, alarm printout and record keeping.
- ◆ Automatic logging in the database of the alarm message, point name, point value, connected controller, timestamp, username and time of acknowledgement, username and time of alarm silence (soft acknowledgement)
- ◆ Automatic printing of the alarm information or alarm report to an alarm printer or report printer.
- ◆ Playing an audible beep or audio (wav) file on alarm initiation or return to normal.
- ◆ Sending an email or alphanumeric page to anyone listed in a workstation's email account address list on either the initial occurrence of an alarm and/or if the alarm is repeated because

an operator has not acknowledged the alarm within a user-configurable timeframe. The ability to utilize email and alphanumeric paging of alarms shall be a standard feature of the software integrated with the operating system's mail application interface (MAPI). No special software interfaces shall be required.

- ◆ Individual alarms shall be able to be re-routed to a workstation or workstations at user-specified times and dates. For example, a critical high temp alarm can be configured to be routed to a Facilities Dept. workstation during normal working hours (7am-6pm, Mon-Fri) and to a Central Alarming workstation at all other times.
- ◆ An active alarm viewer shall be included which can be customized for each user or user type to hide or display any alarm attributes.
- ◆ The font type and color, and background color for each alarm notification level as seen in the active alarm viewer shall be customizable to allow easy identification of certain alarm types or alarm states.
- ◆ The active alarm viewer can be configured such that an operator must type in text in an alarm entry and/or pick from a drop-down list of user actions for certain alarms. This ensures accountability (audit trail) for the response to critical alarms.

#### 4.6.9 Custom Report Generation

The software will contain a built-in custom report generator, featuring word processing tools for the creation of custom reports. These custom reports shall be able to be set up to automatically run or be generated on demand. Each workstation shall be able to associate reports with any word processing or spreadsheet program loaded on the machine. When the report is displayed, it will automatically spawn the associated report editor such as MS Word™.

- ◆ Reports can be of any length and contain any point attributes from any controller on the network.
- ◆ The report generator will have access to the user programming language in order to perform mathematical calculations inside the body of the report, control the display output of the report, or prompt the user for additional information needed by the report.
- ◆ It shall be possible to run other executable programs whenever a report is initiated.
- ◆ Report Generator activity can be tied to the alarm management system, so that any of the configured reports can be displayed in response to an alarm condition.
- ◆ Standard reports shall include:
  - Points in each controller.
  - Points in alarm
  - Disabled points
  - Overridden points
  - Operator activity report
  - Alarm history log.
  - Program listing by controller with status.



- Network status of each controller

#### 4.6.10 Spreadsheet-style reports

The software shall allow the simple configuration of row/column (spreadsheet-style) reports on any class of object in the system. These reports shall be user-configurable and shall be able to extract live (controller) data and/or data from the database. The user shall be able to set up each report to display in any text font, color and background color. In addition the report shall be able to be configured to filter data, sort data and highlight data which meets user-defined criteria.

#### 4.6.11 HTML Reporting

The above spreadsheet-style reports shall be able to be run to an HTML template file. This feature will create an HTML "results" file in the directory of the HTML template. This directory can be shared with other computer users, which will allow those users with access to the directory to "point" their web browser at the file and view the report.

#### 4.6.12 Scheduling

It shall be possible to configure and download from the workstation schedules for any of the controllers on the network.

- ◆ Time of day schedules shall be in a calendar style and shall be programmable for a minimum of one year in advance. Each standard day of the week and user-defined day types shall be able to be associated with a color so that when the schedule is viewed it is very easy, at-a-glance, to determine the schedule for a particular day even from the yearly view. To change the schedule for a particular day, a user shall simply click on the day and then click on the day type.
- ◆ Each schedule will appear on the screen viewable as the entire year, monthly, week and day. A simple mouse click shall allow switching between views. It shall also be possible to scroll from one month to the next and view or alter any of the schedule times.
- ◆ Schedules will be assigned to specific controllers and stored in their local RAM memory. Any changes made at the workstation will be automatically updated to the corresponding schedule in the controller.

#### 4.6.13 Programmer's Environment

The programmer's environment will include access to a superset of the same programming language supported in the controllers. Here the programmer will be able to configure application software off-line (if desired) for custom program development, write global control programs, system reports, wide area networking data collection routines, and custom alarm management software. On the same screen as the program editor, the programming environment shall include dockable debug and watch bars for program debugging and viewing updated values and point attributes during programming. In addition a wizard tool shall be available for loading programs from a library file in the program editor.

#### 4.6.14 Saving/Reloading

The workstation software shall have an application to save and restore field controller memory files. This application shall not be limited to saving and reloading an entire controller - it must also be able to save/reload individual objects in the controller. This allows off-line debugging of control programs, for example, and then reloading of just the modified information.

#### 4.6.15 Data Logging

The workstation software shall have the capability to easily configure groups of data points with trend logs and display the trend log data. A group of data points shall be created by drag-and-drop method of the points into a folder. The trend log data shall be displayed through a simply menu selection. This data shall be able to be saved to file and/or printed.

#### 4.6.16 Audit Trail

The workstation software shall automatically log and timestamp every operation that a user performs at a workstation, from logging on and off a workstation to changing a point value, modifying a program, enabling/disabling an object, viewing a graphic display, running a report, modifying a schedule, etc.

#### 4.6.17 Fault Tolerant File Server Operation

The system shall provide the option to provide fault tolerant operation in the event of the loss of the CPU, disk drives, or other hardware required to maintain the operational integrity of the system. Operational integrity includes all user interfaces, monitoring of alarm points and access points, and executing access control functions.

The switchover mechanism provided shall be automatic. Should the failure be caused by hardware, then the system shall immediately switch to the Backup computer. Should the system failure be caused by software (instruction or data), the system shall not pass the faulted code to the Backup computer, otherwise the Backup shall fail in the same manner of the Primary computer.

Switchover to the Backup computer shall be initiated and effective (complete) in a manner and time frame that precludes the loss of event data, and shall be transparent to the system users, except for an advisory alarm message indicating that the switchover has occurred.

When the system fails-over from the Primary to the Backup computer, no alarm or other event shall be lost, and the Backup computer shall take control of all system functions.

A single component failure in the system shall not cause the entire system to fail. All system users shall be informed of any detectable component failure via an alarm event. System users shall not be logged off as a result of a system failure or switchover.

The Primary computer shall provide continual indication that the Backup computer is unavailable until such time that the fault has been purged.

## 5 Portable Operator's Terminal

Full screen, laptop service tools shall communicate directly to all controllers. The laptop software shall enable users to monitor both instantaneous and historical point data, modify control parameters, and enable/disable any point or program in any controller on the network.

- ◆ The laptop computer will be a Pentium-based portable computer with a minimum of 128MB of RAM memory, and a 4GB hard disk drive, running Windows 2000 or Windows XP.
- ◆ The laptop service tool will connect to any Ethernet controller or standalone controller via a dedicated service port. From this single connection, the user shall be able to communicate with any other controller on the LAN.
- ◆ The laptop service tool will limit operator access by passwords. The service tool must support, at a minimum, the following password-protected user types: Administrator, Modify Parameters, View Only.
- ◆ The laptop software shall include built-in menus for viewing points by controller, enabling, disabling and viewing programs, configuring controllers, and communicating to other controllers on the network.

## 6 DDC Sensors and Point Hardware

### 6.1 Temperature Sensors

- ◆ All temperature devices shall use precision thermistors accurate to  $\pm 1$  degree F over a range of  $-30$  to  $230$  degrees F. Space temperature sensors shall be accurate to  $\pm .5$  degrees F over a range of  $40$  to  $100$  degrees F.
- ◆ Standard space sensors shall be available in an off white enclosure for mounting on a standard electrical box.
- ◆ Where manual overrides are required, the sensor housing shall feature both an optional sliding mechanism for adjusting the space temperature setpoint, as well as a push button for selecting after hours operation.
- ◆ Where a local display is specified, the sensor shall incorporate either an LED or LCD display for viewing the space temperature, setpoint and other operator selectable parameters. Using built in buttons, operators shall be able to adjust setpoints directly from the sensor.
- ◆ Duct temperature sensors shall incorporate a thermistor bead embedded at the tip of a stainless steel tube. Probe style duct sensors are useable in air handling applications where the coil or duct area is less than 14 square feet.
- ◆ Averaging sensors shall be employed in ducts which are larger than 14 square feet. The averaging sensor tube must contain at least one thermistor for every 3 feet, with a minimum tube length of 12 feet.
- ◆ Immersion sensors shall be employed for measurement of temperature in all chilled and hot water applications as well as refrigerant applications. Thermal wells shall be brass or stainless steel for non-corrosive fluids below 250 degrees F and 300 series stainless steel for all other applications.
- ◆ A pneumatic signal shall not be allowed for sensing temperature.

### 6.2 Humidity Sensors

- ◆ Humidity devices shall be accurate to  $\pm 5\%$  at full scale for space and  $\pm 3\%$  for duct and outside air applications. Suppliers shall be able to demonstrate that accuracy is NIST traceable.

- ◆ Provide a hand held field calibration tool that both reads the output of the sensor and contains a reference sensor for ongoing calibration.

#### 6.3 Pressure Sensors

- ◆ Air pressure measurements in the range of 0 to 10" water column will be accurate to +/- 1% using a solid-state sensing element. Acceptable manufacturers include Modus Instruments and Mamac.
- ◆ Differential pressure measurements of liquids or gases shall be accurate to +/- 0.5% of range. The housing shall be Nema 4 rated.

#### 6.4 Current and KW Sensors

- ◆ Current status switches shall be used to monitor fans, pumps, motors and electrical loads. Current switches shall be available in solid and split core models, and offer either a digital or an analog signal to the automation system. Acceptable manufacturer is Veris or approved equal.
- ◆ Measurement of three phase power shall be accomplished with a kW/kWH transducer. This device shall utilize direct current transformer inputs to calculate the instantaneous value (kW) and a pulsed output proportional to the energy usage (kWH). Provide Veris Model 6000 Power Transducer or approved equal.

#### 6.5 Flow Sensors

- ◆ Provide an insertion vortex flowmeter for measurement of liquid, gas or steam flows in pipe sizes above 3 inches.
- ◆ Install the flow meter on an isolation valve to permit removal without process shutdown.
- ◆ Sensors shall be manufactured by EMCO or approved equal.

#### 6.6 Electric/Pneumatic Transducers

- ◆ Electric to pneumatic transducers shall operate from either a PWM or analog signal. E/P transducers shall be rated for 0 - 20 psi operation and accurate to 2% of full scale. E/P transducers shall have a maximum air consumption of 100 SCIM.
- ◆ E/P transducers may be installed at the end device (damper or valve), or mounted separately in a field interface panel, or as part of the controller. All transducers will be calibrated. Panel mounted transducers shall be Sensycon Model ### or approved equal.

#### 6.7 Electric/Pneumatic Solenoid Valves

Electric solenoid operated pneumatic valves (EP's) shall have a three port operation: common, normally open and normally closed. They shall be rated for 50 psig when used for 25 psig or less applications, or rated for 150 psig when used for 100 psig or less applications. The coils shall be equipped with transient suppression devices to limit transients to 150 percent of the rated coil voltage.

#### 7 Control Valves

- ◆ Provide automatic control valves suitable for the specified controlled media (steam, water or glycol). Provide valves which mate and match the material of the connected piping. Equip control valves with the actuators of required input power type and control signal type to accurately position the flow control element and provide sufficient force to achieve required leakage specification.

- ◆ Control valves shall meet the heating and cooling loads specified, and close off against the differential pressure conditions within the application. Valves should be sized to operate accurately and with stability from 10 to 100% of the maximum design flow.
- ◆ Trim material shall be stainless steel for steam and high differential pressure applications.
- ◆ Electric actuation should be provided on all terminal unit reheat applications.

#### 8 Dampers

- ◆ Automatic dampers, furnished by the Building Automation Contractor shall be single or multiple blade as required. Dampers are to be installed by the HVAC Contractor under the supervision of the BAS Contractor. All blank-off plates and conversions necessary to install smaller than duct size dampers are the responsibility of the Sheet Metal Contractor.
- ◆ Damper frames are to be constructed of 13 gauge galvanized sheet steel mechanically joined with linkage concealed in the side channel to eliminate noise as friction. Compressible spring stainless steel side seals, and acetal or bronze bearings shall also be provided.
- ◆ Damper blade width shall not exceed eight inches. Seals and 3/8 inch square steel zinc plated pins are required. Blade rotation is to be parallel or opposed as shown on the schedules.
- ◆ For high performance applications, control dampers will meet or exceed the UL Class I leakage rating.
- ◆ Control and smoke dampers shall be Ruskin, or approved equal.
- ◆ Provide opposed blade dampers for modulating applications and parallel blade for two position control.

#### 9 Damper Actuators

- ◆ Electronic Actuators - the actuator shall be direct coupled over the shaft, enabling it to be mounted directly to the damper shaft without the need for connecting linkage. The actuator shall have electronic overload circuitry to prevent damage. For power-failure/safety applications, an internal mechanical, spring return mechanism shall be built into the actuator housing. Non-spring return actuators shall have an external manual gear release to allow positioning of the damper when the actuator is not powered.
- ◆ Pneumatic Actuators - shall be of the synthetic elastomer diaphragm piston type and shall be fully proportioning unless otherwise specified. They shall have full metal bodies and utilize replaceable diaphragms. Damper actuators on large sections of modulating dampers (>25 sq.ft.) or high face velocity applications (such as fan inlet vanes) shall be equipped with pilot positioners to provide repeatability and quick response. Also provide pilot positioners on steam valves requiring 1/3 - 2/3 operation.

#### 10 Smoke Detectors

- ◆ Air duct smoke detectors shall be by Air Products & Controls or approved equal. The detectors shall operate at air velocities from 300 feet per minute to 4000 feet per minute.
- ◆ The smoke detector shall utilize a photoelectric detector head.
- ◆ The housing shall permit mechanical installation without removal of the detector cover.

- ◆ The detectors shall be listed by Underwrites Laboratories and meet the requirements of UL 268A.

11 Airflow Measuring Stations

- ◆ Provide a thermal anemometer using instrument grade self heated thermistor sensors with thermistor temperature sensors.
- ◆ The flow station shall operate over a range of 0 to 5,000 feet/min with an accuracy of +/- 2% over 500 feet/min and +/- 10 ft/min for reading less than 500 feet/min.
- ◆ The output signal shall be linear with field selectable ranges including 0-5 VDC, 0-10VDC and 4-20 mA.
- ◆ Furnish Ebtron Series 3000 airflow stations or approved equal.

## PART 3 - EXECUTION

### 1 Contractor Responsibilities

#### 1.1 General

Installation of the building automation system shall be performed by the Contractor or a subcontractor. However, all installation shall be under the personal supervision of the Contractor. The Contractor shall certify all work as proper and complete. Under no circumstances shall the design, scheduling, coordination, programming, training, and warranty requirements for the project be delegated to a subcontractor.

#### 1.2 Demolition

Remove controls which do not remain as part of the building automation system, all associated abandoned wiring and conduit, and all associated pneumatic tubing. The Owner will inform the Contractor of any equipment which is to be removed that will remain the property of the Owner. All other equipment which is removed will be disposed of by the Contractor.

#### 1.3 Access to Site

Unless notified otherwise, entrance to building is restricted. No one will be permitted to enter the building unless their names have been cleared with the Owner or the Owner's Representative.

#### 1.4 Code Compliance

All wiring shall be installed in accordance with all applicable electrical codes and will comply with equipment manufacturer's recommendations. Should any discrepancy be found between wiring specifications in Division 17 and Division 16, wiring requirements of Division 17 will prevail for work specified in Division 17.

#### 1.5 Cleanup

At the completion of the work, all equipment pertinent to this contract shall be checked and thoroughly cleaned, and all other areas shall be cleaned around equipment provided under this contract.

### 2 Wiring, Conduit, and Cable

All wire will be copper and meet the minimum wire size and insulation class listed below:

| Wire Class     | Wire Size     | Isolation Class |
|----------------|---------------|-----------------|
| Power          | 12 Gauge      | 600 Volt        |
| Class One      | 14 Gauge Std. | 600 Volt        |
| Class Two      | 18 Gauge Std. | 300 Volt        |
| Class Three    | 18 Gauge Std. | 300 volt        |
| Communications | Per Mfr.      | Per Mfr.        |

- ◆ Power and Class One wiring may be run in the same conduit. Class Two and Three wiring and communications wiring may be run in the same conduit.
- ◆ Where different wiring classes terminate within the same enclosure, maintain clearances and install barriers per the National Electric Code.

- ◆ Where wiring is required to be installed in conduit, EMT shall be used. Conduit shall be minimum 1/2 inch galvanized EMT. Set screw fittings are acceptable for dry interior locations. Watertight compression fittings shall be used for exterior locations and interior locations subject to moisture. Provide conduit sealoff fitting where exterior conduits enter the building or between areas of high temperature/moisture differential.
- ◆ Flexible metallic conduit (max. 3 feet) shall be used for connections to motors, actuators, controllers, and sensors mounted on vibration producing equipment. Liquid-tight flexible conduit shall be use in exterior locations and interior locations subject to moisture.
- ◆ Junction boxes shall be provided at all cable splices, equipment termination, and transitions from EMT to flexible conduit. Interior dry location J-boxes shall be galvanized pressed steel, nominal four-inch square with blank cover. Exterior and damp location JH-boxes shall be cast alloy FS boxes with threaded hubs and gasketed covers.
- ◆ Where the space above the ceiling is a supply or return air plenum, the wiring shall be plenum rated. Teflon wiring can be run without conduit above suspended ceilings. EXCEPTION: Any wire run in suspended ceilings that is used to control outside air dampers or to connect the system to the fire management system shall be in conduit.
- ◆ Coaxial cable shall conform to RG62 or RG59 rating. Provide plenum rated coaxial cable when running in return air plenums.
- ◆ Fiber optic cable shall include the following sizes; 50/125, 62.5/125 or 100/140.
- ◆ Only glass fiber is acceptable, no plastic.
- ◆ Fiber optic cable shall only be installed and terminated by an experienced contractor. The BAS contractor shall submit to the Engineer the name of the intended contractor of the fiber optic cable with his submittal documents.

### 3 Hardware Installation

#### 3.1 Installation Practices for Wiring

1. All controllers are to be mounted vertically and per the manufacturer's installation documentation .
2. The 120VAC power wiring to each Ethernet or Remote Site controller shall be a dedicated run, with a separate breaker. Each run will include a separate hot, neutral and ground wire. The ground wire will terminate at the breaker panel ground. This circuit will not feed any other circuit or device.
3. A true earth ground must be available in the building. Do not use a corroded or galvanized pipe, or structural steel.
4. Wires are to be attached to the building proper at regular intervals such that wiring does not droop. Wires are not to be affixed to or supported by pipes, conduit, etc.
5. Conduit in finished areas, will be concealed in ceiling cavity spaces, plenums, furred spaces and wall construction. Exception; metallic surface raceway may be used in finished areas on masonry walls. All surface raceway in finished areas must be color



matched to the existing finish within the limitations of standard manufactured colors.

6. Conduit, in non-finished areas where possible, will be concealed in ceiling cavity spaces, plenums, furred spaces, and wall construction. Exposed conduit will run parallel to or at right angles to the building structure.
7. Wires are to be kept a minimum of three (3) inches from hot water, steam, or condensate piping.
8. Where sensor wires leave the conduit system, they are to be protected by a plastic insert.
9. Wire will not be allowed to run across telephone equipment areas.

### 3.2 Installation Practices for Field Devices

1. Well-mounted sensors will include thermal conducting compound within the well to insure good heat transfer to the sensor.
2. Actuators will be firmly mounted to give positive movement and linkage will be adjusted to give smooth continuous movement throughout 100 percent of the stroke.
3. Relay outputs will include transient suppression across all coils. Suppression devices shall limit transients to 150% of the rated coil voltage.
4. Water line mounted sensors shall be removable without shutting down the system in which they are installed.
5. For duct static pressure sensors, the high pressure port shall be connected to a metal static pressure probe inserted into the duct pointing upstream. The low pressure port shall be left open to the plenum area at the point that the high pressure port is tapped into the ductwork.
6. For building static pressure sensors, the high pressure port shall be inserted into the space via a metal tube. Pipe the low pressure port to the outside of the building.

### 3.3 Enclosures

1. For all I/O requiring field interface devices, these devices where practical will be mounted in a field interface panel (FIP). The Contractor shall provide an enclosure which protects the device(s) from dust, moisture, conceals integral wiring and moving parts.
2. FIPs shall contain power supplies for sensors, interface relays and contactors, safety circuits, and I/P transducers.
3. The FIP enclosure shall be of steel construction with baked enamel finish, NEMA 1 rated with a hinged door and keyed lock. The enclosure will be sized for twenty percent spare mounting space. All locks will be keyed identically.
4. All wiring to and from the FIP will be to screw type terminals. Analog or communications wiring may use the FIP as a raceway without terminating. The use of wire nuts within the FIP is prohibited.
5. All outside mounted enclosures shall meet the NEMA-4 rating.
6. The wiring within all enclosures shall be run in plastic track. Wiring within controllers shall be wrapped and secured.

### 3.4 Identification

1. Identify all control wires with labeling tape or sleeves using either words, letters, or numbers that can be exactly cross-referenced with as-built drawings.
2. All field enclosures, other than controllers, shall be identified with a bakelite nameplate. The lettering shall be in white against a black or blue background.
3. Junction box covers will be marked to indicate that they are a part of the BAS system.
4. All I/O field devices (except space sensors) that are not mounted within FIP's shall be identified with name plates.
5. All I/O field devices inside FIP's shall be labeled.

### 3.5 Existing Controls.

Existing controls which are to be reused must each be tested and calibrated for proper operation. Existing controls which are to be reused and are found to be defective requiring replacement, will be noted to the Owner. The Owner will be responsible for all material and labor costs associated with their repair.

### 3.6 Control System Switch-over

1. Demolition of the existing control system will occur after the new temperature control system is in place including new sensors and new field interface devices.
2. Switch-over from the existing control system to the new system will be fully coordinated with the Owner. A representative of the Owner will be on site during switch-over.
3. The Contractor shall minimize control system downtime during switch-over. Sufficient installation mechanics will be on site so that the entire switch-over can be accomplished in a reasonable time frame.

### 3.7 Location

1. The location of sensors is per mechanical and architectural drawings.
2. Space humidity or temperature sensors will be mounted away from machinery generating heat, direct light and diffuser air streams.
3. Outdoor air sensors will be mounted on the north building face directly in the outside air. Install these sensors such that the effects of heat radiated from the building or sunlight is minimized.
4. Field enclosures shall be located immediately adjacent to the controller panel(s) to which it is being interfaced.

## 4 Software Installation

### 4.1 General.

The Contractor shall provide all labor necessary to install, initialize, start-up and debug all system software as described in this section. This includes any operating system software or other third party software necessary for successful operation of the system.

4.2 Database Configuration.

The Contractor will provide all labor to configure those portions of the database that are required by the points list and sequence of operation.

4.3 Color Graphic Slides.

Unless otherwise directed by the owner, the Contractor will provide color graphic displays as depicted in the mechanical drawings for each system and floor plan. For each system or floor plan, the display shall contain the associated points identified in the point list and allow for setpoint changes as required by the owner.

4.4 Reports.

The Contractor will configure a minimum of 6 reports for the owner as listed below:

1. Central Plant Status Report
2. Air Handler Status Report
3. VAV Status Report
4. Energy Consumption Report
5. Space Temperature Report
6. Specialty Equipment Status Report

4.5 Documentation

As built software documentation will include the following:

1. Descriptive point lists
2. Application program listing
3. Application programs with comments.
4. Printouts of all reports.
5. Alarm list.
6. Printouts of all graphics

5 Commissioning and System Startup

5.1 Point to Point Checkout.

Each I/O device (both field mounted as well as those located in FIPs) shall be inspected and verified for proper installation and functionality. A checkout sheet itemizing each device shall be filled out, dated and approved by the Project Manager for submission to the owner or owner's representative.

5.2 Controller and Workstation Checkout.

A field checkout of all controllers and front end equipment (computers, printers, modems, etc.) shall be conducted to verify proper operation of both hardware and software. A checkout sheet itemizing each device and a description of the associated tests shall be prepared and submitted to the owner or owner's representative by the completion of the project.

5.3 System Acceptance Testing

1. All application software will be verified and compared against the sequences of operation. Control loops will be exercised by inducing a setpoint shift of at least 10% and observing whether

- the system successfully returns the process variable to setpoint. Record all test results and attach to the Test Results Sheet.
2. Test each alarm in the system and validate that the system generates the appropriate alarm message, that the message appears at all prescribed destinations (workstations or printers), and that any other related actions occur as defined (i.e. graphic panels are invoked, reports are generated, etc.). Submit a Test Results Sheet to the owner.
  3. Perform an operational test of each unique graphic display and report to verify that the item exists, that the appearance and content are correct, and that any special features work as intended. Submit a Test Results Sheet to the owner.
  4. Perform an operational test of each third party interface that has been included as part of the automation system. Verify that all points are properly polled, that alarms have been configured, and that any associated graphics and reports have been completed. If the interface involves a file transfer over Ethernet, test any logic that controls the transmission of the file, and verify the content of the specified information.
- 6 Sequences of Operation
1. Chiller control
  2. Boiler Control
  3. Single Zone Air Handlers
  4. Multi Zone Air Handlers
  5. Packaged Roof Top Control
  6. Cooling Only VAV
  7. Fan Powered VAV
  8. Fan Coil Control
  9. Heat Pump Control
  10. Unit Ventilator Control

SECTION 21 13 13  
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Design, installation and testing shall be in accordance with NFPA 13 and the VA Fire Protection Design Manual.
- B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all portions of Building, including, but not limited to:
  - 1. Electrical and Mechanical Equipment Rooms
  - 2. Attic space (3<sup>rd</sup> Floor)
  - 3. Upper Attic space (under roof)
  - 4. Concealed storage areas around the Attic perimeter
  - 5. Above-ceiling space of 2<sup>nd</sup> Floor Addition, which includes Work Rooms 1 & 2, Restrooms and Hall
  - 6. Above-ceiling space of Porch
  - 7. Porch
  - 8. Basement crawl spaces

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- D. Section 09 91 00, PAINTING.
- F. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

1.3 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Maryland fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler

Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractor's fire sprinkler and state contractors license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.

3. Manufacturers Data Sheets:

- a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
- b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.

4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.

5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

Submittals shall include, but not be limited to, the following:

- a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
- b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete

- trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
- c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
  - d. Certificates shall document all parts of the installation.
  - e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.
- D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
- 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
  - 2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
    - a. Light Hazard Occupancies: 2<sup>nd</sup> Floor, 1<sup>st</sup> Floor (except Kitchen), Above-ceiling spaces and Basement crawl spaces.
    - b. Ordinary Hazard Group 1 Occupancies: Mechanical Equipment Rooms, Electrical Switchgear Rooms, Electric Closets, Upper Attic, Kitchen and Basement.
    - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, Storage areas, Concealed storage areas around the Attic perimeter and Attic (3<sup>rd</sup> Floor).
    - d. Request clarification from the Government for any hazard classification not identified.
  - 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
  - 4. Water Supply: Perform hydrant flow test for basis of design. Pipe sizes shown were based off the following flow test:
    - a. Location Hydrant 16 at Fifth Avenue and between Avenues B & C
    - b. Static pressure: \_482.6\_\_\_\_\_ kPa ( \_70\_\_\_\_\_ psi)

- c. Residual pressure: 275.8 kPa ( 40        psi)
- d. Flow: 87.1 L/s ( 1380 gpm)
- e. Date: 05/08/2011 Time 11:15 AM
- 5. Zoning:
  - a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge. One zone will be provided for the building.

#### 1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Department of Veterans Affairs (VA): Fire Protection Design Manual - April 2009
- C. National Fire Protection Association (NFPA):
  - 13-2010.....Installation of Sprinkler Systems
  - 101-2009.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
  - 170-2009.....Fire Safety Symbols
- D. Underwriters Laboratories, Inc. (UL):
  - Fire Protection Equipment Directory - 2011
- E. Factory Mutual Engineering Corporation (FM):
  - Approval Guide - 2011
- F. International Building Code - 2009
- G. Foundation for Cross-Connection Control and Hydraulic Research-2005

#### PART 2 PRODUCTS

##### 2.1 PIPING & FITTINGS

- A. Sprinkler systems in accordance with NFPA 13.

##### 2.2 VALVES

- A. Valves in accordance with NFPA 13.
- B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).
- D. Alarm valve shall be UL Listed and Factory Mutual Approved. The alarm valve shall be equipped with a removable cover assembly. The alarm valve shall be listed for installation in the vertical or horizontal position. The alarm valve shall be equipped with gauge connections on



the system side and supply side of the valve clapper. The alarm valve shall be equipped with an external bypass to eliminate false water flow alarms. The alarm valve trim piping shall be externally galvanized. Maximum water working pressure to 250 PSI.

- E. Ported alarm connections on sprinkler riser valve to be piped to a retard chamber to absorb variable pressure surges. Circuit Closer to be installed on retard chamber with proper venting capabilities to eliminate vapor or hydraulic lock against circuit closer.
- G. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

## 2.3 FIRE DEPARTMENT SIAMESE CONNECTION

- A. Brass, free-standing type, exterior fire department connection with brass escutcheon plate, without sill cock, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

## 2.4 SPRINKLERS

- A. All sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.
  - 4. Provide 'cages' to protect sprinkler heads from breakage/damage when the elevation of the head is less than 7 feet 6 inches above finished floor.
- B. Temperature Ratings: In accordance with NFPA 13.

## 2.5 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser.

## 2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

## 2.7 SWITCHES:

- A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. Water Flow Indicating Pressure Switch will activate an alarm by way of an alarm pressure switch. The alarm pressure switch shall be compatible with system devices. The alarm pressure enclosure shall be UL Listed and Factory Mutual Approved for the application in which it is used. The alarm pressure switch shall have the ability to be wired for Class A or Class B service.
- D. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

## 2.9 GAUGES

Provide gauges as required by NFPA 13.

## 2.10 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

## 2.11 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide

a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.
- G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building. Provide a 3/4-inch garden hose adapter at the test connection.
- I. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- J. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- K. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.
- L. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- M. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- O. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at the alarm valve.
- P. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

- Q. Interruption of Service: There shall be no interruption of the existing underground fire distribution system without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

### 3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/Resident Engineer to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

### 3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

- - - E N D - - -

SECTION 22 05 11  
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 92 00, JOINT SEALANTS. Section 07 92 00
- D. Section 09 91 00, PAINTING.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

4. Conform to codes and standards as required by the specifications.  
Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
  5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the RE/COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the RE/COTR at least two weeks prior to commencing installation of any item.
  2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the RE/COTR for resolution.

3. Provide complete layout drawings required by Paragraph, SUBMITTALS.  
Do not commence construction work on any system until the layout drawings have been approved.

D. Plumbing Systems: NAPHCC National Standard Plumbing Code.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable "Group" number.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  1. Equipment and materials identification.
  2. Hangers, inserts, supports and bracing.
  3. Wall, floor, and ceiling plates.
- H. Maintenance Data and Operating Instructions:
  1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment.

#### 1.5 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the RE/COTR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

SEC IX-98.....Qualifications Standard for Welding and Brazing  
Procedures, Welders, Brazers, and Welding and  
Brazing Operators

C. American Society for Testing and Materials (ASTM):

A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R  
(2002)

E84-2003.....Standard Test Method for Burning Characteristics  
of Building Materials



E119-2000.....Standard Test Method for Fire Tests of Building  
Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:

SP-58-93.....Pipe Hangers and Supports-Materials, Design and  
Manufacture

SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application

E. National Electrical Manufacturers Association (NEMA):

MG1-2003, Rev. 1-2004...Motors and Generators

F. National Association of Plumbing - Heating - Cooling Contractors  
(NAPHCC):

1996.....National Standard Plumbing Code

## PART 2 - PRODUCTS

### 2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

### 2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the

result will be a complete and fully operational plant that conforms to contract requirements.

## 2.3 SAFETY GUARDS

Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

## 2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

### A. Valve Tags and Lists:

1. Plumbing: Provide for all valves (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm ( 1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

## 2.5 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

## 2.6 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the National Uniform Seismic Installation Guidelines (NUSIG), most current edition. Submittals based on either the NUSIG guidelines or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69.
- C. For Attachment to Concrete Construction:
  1. Concrete insert: Type 18, MSS SP-58.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
  1. Welded attachment: Type 22.

2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41mm by 41mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
  1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
  1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.
    - e. Saddle support: Type 36, 37 or 38.
    - f. Turnbuckle: Types 13 or 15. preinsulate
    - g. U-bolt clamp: Type 24.
    - h. Copper Tube:
      - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
      - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
      - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.

- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. //b. Spring Supports (Expansion and contraction of vertical piping):
  - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
  - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator. //
2. Plumbing Piping (Other Than General Types):
  - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.
  - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
  - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
  1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
  2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  3. Shield thickness shall match the pipe insulation.
  4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
    - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
    - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

## 2.7 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## 2.8 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

## 2.9 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## 2.10 ASBESTOS

Materials containing asbestos are not permitted.

## PART 3 - EXECUTION

### 3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment, access provisions, and work of all trades.. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
  - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment

against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

J. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.



- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### 3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. Plumbing horizontal and vertical pipe supports, refer to the NAPHCC National Standard Plumbing Code.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### 3.4 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

### 3.5 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks.

Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.

2. Material And Equipment Not To Be Painted Includes:

- a. Motors, controllers, control switches, and safety switches.
- b. Control and interlock devices.
- c. Regulators.
- d. Pressure reducing valves.
- e. Control valves and thermostatic elements.
- f. Lubrication devices and grease fittings.
- g. Copper, brass, aluminum, stainless steel and bronze surfaces.
- h. Valve stems and rotating shafts.
- i. Pressure gauges and thermometers.
- j. Glass.
- k. Name plates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.

4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer

5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.

6. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.6 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.7 STARTUP AND TEMPORARY OPERATION

Startup equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL

REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL  
EQUIPMENT.

3.8 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.9 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. Deliver to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. Include all new and temporary equipment and all elements of each assembly.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, other data.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device. Include assembly drawings and parts lists. Include operating precautions and reasons for precautions.
- E. Lubrication instructions including type and quantity of lubricant.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications.
- G. Set points of all interlock devices.
- H. Trouble-shooting guide for control systems.
- I. Operation of the combustion control system.
- J. Emergency procedures.

3.10 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 22 05 23  
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
  2. Backflow Preventers.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)  
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)  
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves  
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent  
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)  
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):  
SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions  
SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)  
SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For  
General Purpose  
SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.  
SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces
  - 5. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

#### PART 2 - PRODUCTS

##### 2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

F. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110,  
Ball valve shall be full port three piece or two piece with a  
union design with adjustable stem package. Threaded stem designs  
are not allowed. The ball valve shall have a SWP rating of 1035  
kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body  
material shall be Bronze ASTM B584, Alloy C844. The ends shall  
be solder,
- b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron  
body with EPDM seal and aluminum bronze disc. The butterfly  
valve shall meet MSS SP-67, type I standard. The butterfly valve  
shall have a SWP rating of 1380 kPa (200 psig). The valve design  
shall be lug type suitable for bidirectional dead-end service at  
rated pressure. The body material shall meet ASTM A 536, ductile  
iron.

G. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller  
manual balancing valve shall be of bronze body, brass ball  
construction with glass and carbon filled TFE seat rings and  
designed for positive shutoff. The manual balancing valve shall  
have differential pressure read-out ports across the valve seat  
area. The read out ports shall be fitting with internal EPT inserts  
and check valves. The valve body shall have 8 mm or DN8 NPT (¼"  
NPT) tapped drain and purge port. The valves shall have memory  
stops that allow the valve to close for service and then reopened to  
set point without disturbing the balance position. All valves shall  
have calibrated nameplates to assure specific valve settings.

H. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall  
be class 125, bronze swing check valves with non-metallic Buna-N  
disc. The check valve shall meet MSS SP-80 Type 4 standard. The  
check valve shall have a CWP rating of 1380 kPa (200 psig). The  
check valve shall have a Y pattern horizontal body design with  
bronze body material conforming to ASTM B 62, solder joints, and  
PTFE or TFE disc.

I. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.

## 2.2 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
  1. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
  2. Water service entrance from loop system.
  3. Atmospheric Vacuum Breaker: ASSE 1001
    - a. Hose bibs and sinks w/threaded outlets.
    - b. Disposers.
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body



and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

#### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- - E N D - - -

SECTION 22 07 11  
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for

1. Plumbing piping and equipment.

B. Definitions

1. ASJ: All service jacket, white finish facing or jacket.

2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.

3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.

4. Concealed: Piping above ceilings and in chases and pipe spaces.

5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.

6. FSK: Foil-scrim-kraft facing.

7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).

8. Density: kg/m<sup>3</sup> - kilograms per cubic meter (Pcf - pounds per cubic foot).

9. Thermal conductance: Heat flow rate through materials.

a. Flat surface: Watts per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).

10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

- 12. R: Pump recirculation.
- 13. CW: Cold water.
- 14. SW: Soft water.
- 15. HW: Hot water.
- 16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- B. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

- 4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

- 4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

- 4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

- 4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

- 4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### 1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

e. Make reference to applicable specification paragraph numbers for coordination.

#### 1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed

instructions of manufacturers of adhesives, mastics and finishing cements.

#### 1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04 .....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08 .....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07 .....Standard Specification for Mineral Fiber pipe Insulation

- C552-07 .....Standard Specification for Cellular Glass  
Thermal Insulation
- C553-08 .....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-10 .....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-10.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation
- C1136-10 .....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10 .....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
  - 101-09 .....Life Safety Code
  - 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
  - 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
  - 723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density  $48 \text{ kg/m}^3$  (3 pcf),  $k = 0.037$  (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density  $16 \text{ kg/m}^3$  (1 pcf),  $k = 0.045$  (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1,  $k = 0.037$  (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 Mineral wool or refractory fiber

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1,  $k = 0.021$  (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1,  $k = 0.021$  (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV,  $K=0.027$  (0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV,  $K=0.027$  (0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.



## 2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## 2.6 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU,

and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

## 2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

| Nominal Pipe Size and Accessories Material (Insert Blocks) |                           |
|--|---------------------------|
| Nominal Pipe Size mm (inches)                              | Insert Blocks mm (inches) |
| Up through 125 (5)   | 150 (6) long              |
| 150 (6)  | 150 (6) long              |
| 200 (8), 250 (10), 300 (12)                                | 225 (9) long              |
| 350 (14), 400 (16)   | 300 (12) long             |
| 450 through 600 (18 through 24)                            | 350 (14) long             |

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

## 2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## 2.11 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching stainless steel
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

## 2.12 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

## 2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## PART 3 - EXECUTION

### 3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Plumbing work not to be insulated:
  - 1. Piping and valves of fire protection system.
  - 2. Chromium plated brass piping.
  - 3. Water piping in contact with earth.
  - 4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
  - 5. Distilled water piping.

- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.  
Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe insulation:
  - 1. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions
- L. Provide vapor barrier jackets over insulation as follows:
  - 1. All piping exposed to outdoor weather.
  - 2. All interior piping conveying fluids below ambient air temperature.
- M. Provide metal jackets over insulation as follows:
  - a. All plumbing piping exposed to outdoor weather.
  - b. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### 3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
  - 1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
  - 2. Plain board:
    - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.

- b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
- 3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
  - a. Water filter, chemical feeder pot or tank.
  - b. Pneumatic, cold storage water and surge tanks.
- 4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Domestic water heaters and hot water storage tanks (not factory insulated).
- B. Molded Mineral Fiber Pipe and Tubing Covering:
  - 1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
  - 2. Contractor's options for fitting, flange and valve insulation:
    - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
    - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
    - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass

fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
  - a. Plumbing piping as follows:
    - 1) Waste piping from electric water coolers and icemakers to drainage system.
    - 2) Waste piping located above basement floor from air handling units, from equipment(including trap) to main vertical waste pipe.
    - 3) Cold water piping.

D. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.

3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

E. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation



manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

### 3.3 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

| Insulation Thickness Millimeters (Inches)                                     |   |  |                  |                  |                   |
|---|---|--|------------------|------------------|-------------------|
|   |   | Nominal Pipe Size Millimeters (Inches) |                  |                  |                   |
| Operating Temperature Range/Service   | Insulation Material   | Less than 25 (1)                       | 25 - 32 (1 - 1¼) | 38 - 75 (1½ - 3) | 100 (4) and Above |
| 38-60 degrees C (100-140 degrees F)<br>(Domestic Hot Water Supply and Return) | Mineral Fiber (Above ground piping only)                      | 38 (1.5)                               | 38 (1.5)         | 50 (2.0)         | 50 (2.0)          |
| 38-60 degrees C (100-140 degrees F)<br>(Domestic Hot Water Supply and Return) | Rigid Cellular Phenolic Foam (Above ground piping only)       | 38 (1.5)                               | 38 (1.5)         | 50 (2.0)         | 50 (2.0)          |
| 38-60 degrees C (100-140 degrees F)<br>(Domestic Hot Water Supply and Return) | Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only) | 38 (1.5)                               | 38 (1.5)         | ----             | ----              |
| 38-60 degrees C (100-140 degrees F)<br>(Domestic Hot Water Supply and Return) | Flexible Elastomeric Cellular Thermal (Above                  | 38 (1.5)                               | 38 (1.5)         | ----             | ----              |

|                                     |  |             |         |          |          |
|-------------------------------------|--|-------------|---------|----------|----------|
| Supply and Return)                  | ground piping only)  |             |         |          |          |
|                                     |  |             |         |          |          |
| 4-16 degrees C<br>(40-60 degrees F) | Rigid Cellular Phenolic Foam<br>(Above ground piping only)   | 25<br>(1.0) | 25(1.0) | 25 (1.0) | 25 (1.0) |
| 4-16 degrees C<br>(40-60 degrees F) | Polyiso-cyanurate Closed-Cell Rigid(Exterior Locations only) | 25<br>(1.0) | 25(1.0) | 25 (1.0) | 25 (1.0) |
|                                     |  |             |         |          |          |

- - - E N D - - -

SECTION 22 13 00  
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Piping.
  - 2. Floor Drains.
  - 3. Grease Removal Unit.
  - 4. Cleanouts.
  - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
  - A13.1-07.....Scheme for Identification of Piping Systems
  - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
  - B16.4-06.....Standard for Grey Iron Threaded Fittings  
Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings  
B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and  
250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,  
Aluminum Coated, by the Hot Dip Process  
A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated, Welded and  
Seamless  
A74-06.....Standard Specification for Cast Iron Soil Pipe  
and Fittings  
A183-03.....Standard Specification for Carbon Steel Track  
Bolts and Nuts  
A536-84(R 2004).....Standard Specification for Ductile Iron  
Castings  
B32-08.....Standard Specification for Solder Metal  
B75-02.....Standard Specification for Seamless Copper Tube  
B306-02.....*Standard Specification for Copper Drainage Tube*  
(DWV)  
B584-06a.....Standard Specification for Copper Alloy Sand  
Castings for General Applications  
C564-03a.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings  
D2000-08.....Standard Classification System for Rubber  
Products in Automotive Applications  
D2564-04E1.....Standard Specification for Solvent Cements for  
Poly (Vinyl Chloride) (PVC) Plastic Pipe and  
Fittings  
D2665-08.....*Standard Specification for Poly (Vinyl*  
*Chloride) (PVC) Plastic Drain, Waste, and Vent*  
*Pipe and Fittings*

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for  
Sanitary and Storm Drain, Waste, and Vent  
Piping Applications

310-04.....Coupling for Use in Connection with Hubless  
Cast Iron Soil Pipe and Fittings for Sanitary  
and Storm Drain, Waste, and Vent Piping  
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water  
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
  - a. pipe buried in or in contact with earth
  - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
  - c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.

4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60°C (140°F).
2. PVC piping and fittings shall NOT be used for the following applications:
  - a. Waste collected from steam condensate drains
  - b. spaces such as mechanical equipment rooms, kitchens, SPD, and sterilizer areas.
  - b. Vertical waste and soil stacks serving more than two floors
  - c. Exposed in mechanical equipment rooms.
  - d. Exposed inside of ceiling return plenums
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings:
  - a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
  2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
  3. Nipples shall conform to ASTM B 687, Chromium-plated.
  4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

## 2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
  3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## 2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze

closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

## 2.5 FLOOR DRAINS

- A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into



floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

- B. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.
- C. Type D (FD-D) floor drain shall comply with ANSI A112.6.3. The type D floor drain shall have a Cast iron body with flange, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange.

## 2.6 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## 2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
  - 1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
  - 2. The cabinet shall be recessed mounting with a stainless steel cover.
  - 3. The solenoid valve shall have a brass body, Buna "N" seats, normally closed, 5.98 kPa (125 psi) rated, 24VAC.
  - 4. The control wiring shall be copper in accordance with the latest edition of the National Electric Code, Article 725 and not less than

18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.

5. The vacuum breaker shall conform to ASSE 1001.

B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.

1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)

2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.

3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.

4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.

5. The manifold shall be omitted when serving only one trap.

## 2.8 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

## PART 3 - EXECUTION

### 3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings where possible.

F. The piping shall be installed to permit valve servicing or operation.

G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.

H. The piping shall be installed free of sags and bends.

I. Seismic restraint shall be installed where required by code.

J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends.

Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

### 3.2 JOINT CONSTRUCTION

A. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

B. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

- C. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- D. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

### 3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### 3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
  3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.

4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch):  
1500 mm (60 inches) with 19 mm ( $\frac{3}{4}$  inch) rod.
5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch):  
1500 mm (60 inch) with 22 mm ( $\frac{7}{8}$  inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
  1. Solid or split unplated cast iron.
  2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  7. Riser clamps shall be malleable iron or steel.
  8. Rollers shall be cast iron.
  9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
  1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

| Pipe Size                              | Minimum Pitch |
|--|---------------|
| 80 mm or DN 80 (3 inches) and smaller  | 2%            |
| 100 mm or DN 100 (4 inches) and larger | 1%            |

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

### 3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
  3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all

p-traps shall be inspected for leaks and any leaks found shall be corrected.

4. Final Tests: Either one of the following tests may be used.
  - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
  - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 33 00

ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the requirements for installing a complete electric domestic water heater system ready for operation including the water heaters, thermometers, and all necessary accessories, connections, and equipment.

1.2 RELATED WORK:

- A. Section 09 91 00, PAINTING: Preparation and finish painting.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 22 07 11, PLUMBING INSULATION: Heater Insulation.

1.3 QUALITY ASSURANCE:

- A. Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) for efficiency performance:
  - 1. ASHRAE 90.1, Energy Efficient Design of New Buildings except Low-Rise Residential Buildings, "for commercial water heaters."
- B. Electrical components, devices and accessories shall be listed and labeled B as defined in NFPA 70 by a qualified testing agency, and marked for intended location and application.
- C. ASME code construction shall be a vessel fabricated in compliance with the ASME boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects"
- E. The electric domestic water heater shall conform to Section 13 05 41 on Seismic restraint requirements, withstanding Seismic movement without separation of any parts from the equipment when subjected to a Seismic event.

1.4 SUBMITTALS:

- A. Submit manufacturer's literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:
  - 1. Water Heaters.
  - 2. Pressure and Temperature Relief Valves.
  - 4. Thermometers.



5. Pressure Gages.
6. Vacuum Breakers.
- B. For each electric domestic hot water heater type and size, the following characteristics shall be submitted:
  1. Rated Capacities.
  2. Operating characteristics.
  3. Electrical characteristics.
  4. Furnished specialties and accessories.
  5. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.
- C. Shop drawings shall include wiring diagrams for power, signal and control functions.
- D. Seismic qualification certificates shall be submitted that details equipment anchorage components identifies equipment center of gravity with mounting and anchorage provisions, and whether the seismic qualification certificate is based on an actual test or calculations.
- E. The domestic water heater shall be certified and labeled by a testing agency.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Sanitary Engineering (ASSE):  
1005.....Performance Requirements for Water Heater Drain  
Valves, 20 mm (3/4 inch) size
- C. American National Standard Institute (ANSI):  
Z21.22B-2001.....Relief Valves for Hot Water Supply Systems
- D. American Society of Mechanical Engineers (ASME):  
B1.20.1-83(R 2006).....Pipe Threads, General Purpose (Inch)  
B16.5-03.....Standard for Pipe Flanges and Flanged Fittings:  
NPS ½ through NPS 24  
B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings: Classes 150, 300, 400, 600, 900,  
1500, and 2500.  
PTC 25.3-02.....Pressure Relief Devices  
Section IV-07.....Boiler and Pressure Vessel Code; Section IV,  
Recommended Rules for the Care and Operation of  
Heating Boilers

Section VIII D1-07.....Boiler and Pressure Vessel Code, Section VIII,  
Pressure Vessels Division 1 -Basic Coverage

E. National Fire Protection Association (NFPA)

70-06.....National Electrical Code

F. Underwriters Laboratories, Inc. (UL):

174-04.....Household Electric Storage Tank Water Heaters

1453-04.....Water Heaters, Electric Booster and Commercial  
Storage Tank

499-05.....Standard for Safety Electric Heating Appliances

1.6 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining

any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## PART 2 - PRODUCTS

### 2.1 ELECTRIC, TANKLESS, DOMESTIC WATER HEATER

- A. Electric, Tankless, domestic water heaters shall be constructed with copper piping or tubing complying with NSF 61 barrier materials for potable water without storage capacity.
- B. The pressure rating shall be 1035 kPa (150 psig).
- C. The heating element shall be resistance heating system type.
- D. Temperature control shall be made with flow control fittings.
- E. The safety control shall be a high temperature limit cutoff device or system.
- F. The heater shall have a bracket for wall mounting and have an aluminum or steel with enameled jacket.

### 2.2 HEAT TRAPS

- A. Heat traps shall be installed in accordance with ASHRAE 90.1, latest edition.

## PART 3 - EXECUTION

### 3.1 INSTALLATION:

- A. Water heaters shall be installed elevated above the floor. Refer to Specification Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
- B. The water heaters shall be installed level and plumb and securely anchored.
- C. The water heaters shall be installed and connected in accordance with manufacturer's written instructions.
- D. Shutoff valve shall be installed on the domestic water supply piping to the water heater.
- E. All manufacturers' required clearances shall be maintained.

### 3.2 LEAKAGE TEST:

Before piping connections are made, water heaters shall be tested with hydrostatic pressure of 1375 kPa (200 psi) and 1654 kPa (240 psi) for a unit with a MAWP of 1103 kPa (160 psi). Any domestic water heater leaking water shall be replaced with a new unit at no additional cost to the VA.

### 3.3 PERFORMANCE TEST:

All of the remote water outlets shall have a minimum of 49°C (120°F) and a maximum of 54°C (130°F) water flow at all times. If necessary,

make all corrections to balance the return water system or reset the  
thermostat to make the system comply with design requirements.

- - - E N D - - -

SECTION 22 40 00  
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
The American Society of Mechanical Engineers (ASME):  
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor  
Plumbing Fixtures for Public Use  
A112.19.1M-04.....Enameled Cast Iron Plumbing fixtures  
A112.19.2M-03(R2008)....Vitreous China Plumbing Fixtures  
A112.19.3-2001(R2008)...Stainless Steel Plumbing fixtures (Designed for  
Residential Use)
- C. American Society for Testing and Materials (ASTM):  
A276-2003.....Stainless and Heat-Resisting Steel Bars and  
Shapes
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM  
AMP 500-505  
Metal Finishes Manual (1988)
- E. American Society of Sanitary Engineers (ASSE):  
1016-05.....Performance Requirements for Individual  
Thermostatic, Pressure Balancing and Combination

Pressure Balancing and Thermostatic Control  
Valves for Individual Fixture Fittings

F. National Sanitation Foundation (NSF)/American National Standards  
Institute (ANSI):

61-03.....Drinking Water System Components-Health Effects

G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and  
Surfaces

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.

B. Flow Control Restrictor:

1. Capable of restricting flow from 95 to 110 mL/s (1.5 to 1.7 gpm) for lavatories; 125 to 140 mL/s (2.0 to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 to 190 mL/s (2.75 to 3.0 gpm) for dietary food preparation and rinse sinks.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 and 550 kPa (25 and 80 psi).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-clearing action, and is capable of easy manual cleaning.

C. Device manufactured by OMNI Products, Inc. or equal.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction steel plate as detailed on drawing. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.
- D. (P-106) Water Closet (Tank Type, pressure assisted, ANSI A112.19.2M, Figure 7) domestic, elongated bowl with tank, closed coupled, flushometer tank, floor outlet, water conservation. Top of rim shall be 460 mm (18 inches) above finished floor.
  1. Seat: Domestic with cover, solid molded plastic, elongated bowl. Color shall be white.
  2. Fittings: Tank fittings and accessories;
    - a. Flushing mechanism shall be: Pressure assisted, close coupled, flushometer tank, 6 L (1.6 gallons) per flush.
    - b. Stops, tank - angle.

2.6 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.

C. (P-414) Lavatory (Wrist Control, ASME/ANSI A112.19.2M, Figure 16)

straight back, approximately 500 by 450 mm (20 by 18 inches) and a 102 mm (4-inch) minimum apron, first quality vitreous china. Punching for faucet shall be on 203 mm (8-inch) centers. Set rim 864 mm (34 inches) above finished floor.

1. Faucet: Solid cast brass construction with washerless ceramic mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 102 to 127 mm (4 to 5 inches) above rim. Provide laminar flow control device. One hundred two millimeter (4-inch) wrist blade type, handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
3. Stops: Angle type. See paragraph 2.2.Stops
4. Trap: Cast copper alloy, 40 by 32 mm (1-1/2 by 1-1/4 inch) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.7 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

B. (P-521) Laundry Tub (Plastic, Single Compartment with Legs) fiber reinforced plastic, single bowl with raised back, approximately 635 by 559 mm (25 by 22 inches) by 356 mm (14 inches) deep, with base and legs.

1. Faucets: Solid brass construction, combination faucet with replacement monel seat, removable replacement unit containing all parts subject to wear, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast, formed or drop forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.
2. Drain: Stopper.
3. Trap: Cast copper alloy, 40 mm (1-1/2 inch) P-trap. Adjustable with connected elbow, and nipple to wall and escutcheon.



## 2.8 DISPENSER, DRINKING WATER

- A. (P-606) Drinking Fountain (Wall Hung, Surface Mounted) cabinet, CRS, with stainless steel receptor, 18 gage, type 304 with satin finish and shall be complete with hanger and bottom cover plate. Unit dimensions, 300 mm (12 inches) wide by 286 mm (11-1/4 inches) front to back by 240 mm (9-1/2 inches) high including an 86 mm (1-3/4 inch) high splash back. Lead free.
1. Provide self-closing, drain back valve assembly with automatic stream height control and an 86 mm (3-3/8 inch) high bubbler.
  2. Provide 40 mm (1-1/2 inch) cast brass P-trap mounted in pipe space, with opening to accept drain back from the frost-proof valve assembly.
  3. All exposed accessories shall be chrome plated. Set receptor rim 1067mm (42-inches) above grade.

## 2.9 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 20 mm (3/4-inch) hose thread on spout; 20 mm (3/4-inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 460 mm (1-1/2 feet) nor more than 920 mm (3-feet) above grade. On porches and platforms, set approximately 760 mm (2-1/2 feet) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.

## PART 3 - EXECUTION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4-inch) diameter bolts, and to extend at least 75 mm (3-inches) into masonry and be fitted with loose tubing or sleeves extending into

masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4-inch) threaded studs, and shall extend at least 35 mm (1-1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

### 3.1 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

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SECTION 23 05 11

COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. RE: Resident Engineer
  - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 31 20 11, EARTH MOVING: (SHORT FORM)
- E. Section 03 30 53, (SHORT FORM)CAST-IN-PLACE CONCRETE: Concrete and Grout
- F. Section 05 50 00, METAL FABRICATIONS
- G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- H. Section 07 92 00, JOINT SEALANTS
- I. Section 09 91 00, PAINTING
- J. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- K. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- L. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- M. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- N. Section 23 31 00, HVAC DUCTS and CASINGS
- O. Section 23 34 00, HVAC FANS
- P. Section 23 37 00, AIR OUTLETS and INLETS
- Q. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- R. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-

class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

C. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

- D. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- E. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
  2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and

properly integrated their equipment and controls to provide a complete and efficient installation.

- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
  - 2. Submit electric motor data and variable speed drive data with the driven equipment.
  - 3. Equipment and materials identification.
  - 4. Fire-stopping materials.
  - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 6. Wall, floor, and ceiling plates.
- G. HVAC Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- H. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):  
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):  
IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves  
IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts

- IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves
- E. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- F. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
Section I-2007.....Power Boilers  
Section IX-2007.....Welding and Brazing Qualifications  
Code for Pressure Piping:  
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Standard Specification for Carbon Structural  
Steel  
A575-96(2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades  
E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials  
E119-09c.....Standard Test Methods for Fire Tests of Building  
Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture, Selection, Application, and  
Installation  
SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application  
SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):  
MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):  
31-06.....Standard for Installation of Oil-Burning  
Equipment  
54-09.....National Fuel Gas Code  
70-08.....National Electrical Code  
85-07.....Boiler and Combustion Systems Hazards Code  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems  
101-09.....Life Safety Code

#### 1.6 DELIVERY, STORAGE AND HANDLING

##### A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

##### B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### 1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

##### A. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times.

Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment.

##### B. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary



acceptance and the equipment will then be under the control and operation of Government personnel.

## PART 2 - PRODUCTS

### 2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

### 2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

### 2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch drive as follows:
  - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
  - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### 2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- C. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- D. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

#### 2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## 2.6 ELECTRIC MOTORS

Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## 2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC: Provide for all valves.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## 2.8 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

## 2.9 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

C. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.

D. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

E. Attachment to Wood Construction: Wood screws or lag bolts.

F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

H. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.

- c. Wall brackets: Types 31, 32 or 33.
- d. Roller supports: Type 41, 43, 44 and 46.
- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15. Preinsulate.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
  - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
  - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
  - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
  - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

## 2.10 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating  
Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

#### 2.11 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

#### 2.12 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## 2.13 ASBESTOS

Materials containing asbestos are not permitted.

## PART 3 - EXECUTION

### 3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
  - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Electrical and Pneumatic Interconnection of Controls and Instruments:

This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 53, (SHORT FORM) CAST-IN-PLACE CONCRETE.

K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Install steam piping expansion joints as per manufacturer's recommendations.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut



opening through construction no larger than absolutely necessary for the required installation.

- N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- O. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### 3.2 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

### 3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to

structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

#### 3.4 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government.
- B. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- C. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

#### 3.5 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.

2. Material And Equipment Not To Be Painted Includes:
  - a. Motors, controllers, control switches, and safety switches.
  - b. Control and interlock devices.
  - c. Regulators.
  - d. Pressure reducing valves.
  - e. Control valves and thermostatic elements.
  - f. Lubrication devices and grease fittings.
  - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
  - h. Valve stems and rotating shafts.
  - i. Pressure gauges and thermometers.
  - j. Glass.
  - k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
  - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
  - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### 3.6 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### 3.7 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### 3.8 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### 3.9 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### 3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

### 3.11 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

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SECTION 23 05 12  
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 21 23, HYDRONIC PUMPS.
- D. Section 23 34 00, HVAC FANS.
- E. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS.
- F. Section 23 81 46, WATER-SOURCE UNITARY HEAT PUMPS.
- G. Section 23 23 00, REFRIGERANT PIPING.
- H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with drawings and specifications.
  - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
  - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:
  - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
  - MG 1-2006 Rev. 1 2009 ..Motors and Generators
  - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
  - 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
  - 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
  - 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
  - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:



1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
    - b. Motors connected to 208-volt systems: 200 volts.
  2. Three phase:
    - a. Motors connected to 208-volt systems: 200 volts.
- F. Number of phases shall be as follows:
1. Motors: Single phase, unless noted otherwise.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown on the drawings.
  2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.  
Enclosure requirements for certain conditions are as follows:
    - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
    - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
    - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
  3. Enclosures shall be primed and finish coated at the factory with manufacturer's primecoat and standard finish.
- J. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

- a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
- b. Other wiring shall be NFPA 70 designation THWN.
- c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
- 4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
- 5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

| Minimum Premium Efficiencies<br>Open Drip-Proof |             |             |             | Minimum Premium Efficiencies<br>Totally Enclosed Fan-Cooled |             |             |             |
|---|-------------|-------------|-------------|---|-------------|-------------|-------------|
| Rating<br>kW (HP)                               | 1200<br>RPM | 1800<br>RPM | 3600<br>RPM | Rating<br>kW (HP)   | 1200<br>RPM | 1800<br>RPM | 3600<br>RPM |
| 0.746 (1)                                       | 82.5%       | 85.5%       | 77.0%       | 0.746 (1)   | 82.5%       | 85.5%       | 77.0%       |
| 1.12 (1.5)                                      | 86.5%       | 86.5%       | 84.0%       | 1.12 (1.5)  | 87.5%       | 86.5%       | 84.0%       |
| 1.49 (2)  | 87.5%       | 86.5%       | 85.5%       | 1.49 (2)  | 88.5%       | 86.5%       | 85.5%       |
| 2.24 (3)  | 88.5%       | 89.5%       | 85.5%       | 2.24 (3)  | 89.5%       | 89.5%       | 86.5%       |
| 3.73 (5)  | 89.5%       | 89.5%       | 86.5%       | 3.73 (5)  | 89.5%       | 89.5%       | 88.5%       |
| 5.60 (7.5)                                      | 90.2%       | 91.0%       | 88.5%       | 5.60 (7.5)  | 91.0%       | 91.7%       | 89.5%       |
| 7.46 (10)                                       | 91.7%       | 91.7%       | 89.5%       | 7.46 (10)   | 91.0%       | 91.7%       | 90.2%       |
| 11.2 (15)                                       | 91.7%       | 93.0%       | 90.2%       | 11.2 (15)   | 91.7%       | 92.4%       | 91.0%       |

|                |       |       |       |                |       |       |       |
|----------------|-------|-------|-------|----------------|-------|-------|-------|
| 14.9 (20)      | 92.4% | 93.0% | 91.0% | 14.9 (20)      | 91.7% | 93.0% | 91.0% |
| 18.7 (25)      | 93.0% | 93.6% | 91.7% | 18.7 (25)      | 93.0% | 93.6% | 91.7% |
| 22.4 (30)      | 93.6% | 94.1% | 91.7% | 22.4 (30)      | 93.0% | 93.6% | 91.7% |
| 29.8 (40)      | 94.1% | 94.1% | 92.4% | 29.8 (40)      | 94.1% | 94.1% | 92.4% |
| 37.3 (50)      | 94.1% | 94.5% | 93.0% | 37.3 (50)      | 94.1% | 94.5% | 93.0% |
| 44.8 (60)      | 94.5% | 95.0% | 93.6% | 44.8 (60)      | 94.5% | 95.0% | 93.6% |
| 56.9 (75)      | 94.5% | 95.0% | 93.6% | 56.9 (75)      | 94.5% | 95.4% | 93.6% |
| 74.6 (100)     | 95.0% | 95.4% | 93.6% | 74.6 (100)     | 95.0% | 95.4% | 94.1% |
| 93.3 (125)     | 95.0% | 95.4% | 94.1% | 93.3 (125)     | 95.0% | 95.4% | 95.0% |
| 112 (150)      | 95.4% | 95.8% | 94.1% | 112 (150)      | 95.8% | 95.8% | 95.0% |
| 149.2<br>(200) | 95.4% | 95.8% | 95.0% | 149.2<br>(200) | 95.8% | 96.2% | 95.4% |

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

#### 3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

#### 3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

#### 3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41  
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- C. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- D. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

| TYPE OF ROOM                         | NC LEVEL |
|--------------------------------------|----------|
| Audio Speech Pathology               | 25       |
| Audio Suites                         | 25       |
| Auditoriums, Theaters                | 35-40    |
| Bathrooms and Toilet Rooms           | 40       |
| Chapels                              | 35       |
| Conference Rooms                     | 35       |
| Corridors (Nurse Stations)           | 40       |
| Corridors(Public)                    | 40       |
| Dining Rooms, Food Services/ Serving | 40       |
| Examination Rooms                    | 35       |
| Gymnasiums                           | 50       |
| Kitchens                             | 50       |
| Laboratories (With Fume Hoods)       | 45 to 55 |

|   |       |
|---|-------|
| Laundries                                   | 50    |
| Lobbies, Waiting Areas                      | 40    |
| Locker Rooms                                | 45    |
| Offices, Large Open                         | 40    |
| Offices, Small Private                      | 35    |
| Operating Rooms                             | 40    |
| Patient Rooms                               | 35    |
| Phono/Cardiology                            | 25    |
| Recreation Rooms                            | 40-45 |
| Shops                                       | 50    |
| SPD (Decontamination and Clean Preparation) | 45    |
| Therapeutic Pools                           | 45    |
| Treatment Rooms                             | 35    |
| Warehouse                                   | 50    |
| X-Ray and General Work Rooms                | 40    |

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Seismic Restraint Requirements:

1. Equipment:

- a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such

mechanical equipment shall be properly supported to resist a horizontal force of 50 percent of the weight of the equipment furnished.

- b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.

2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.

- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### 1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:

- a. Floor mountings
- b. Hangers
- c. Snubbers
- d. Thrust restraints

2. Bases.

3. Seismic restraint provisions and bolting.

4. Acoustical enclosures.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

#### 1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):  
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):  
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products  
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength  
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):  
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):  
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards.



Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

## 2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

## 2.3 VIBRATION ISOLATORS

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
  - 3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
  - 4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be

reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed ¼' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel

C. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

## 2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## 2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
  2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
  3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
  4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
  5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
  6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.
- 3.2 ADJUSTING
- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
  - B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
  - C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
  - D. Adjust active height of spring isolators.
  - E. Adjust snubbers according to manufacturer's recommendations.
  - F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.

G. Torque anchor bolts according to equipment manufacturer's  
recommendations to resist seismic forces.

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SELECTION GUIDE FOR VIBRATION ISOLATORS

| EQUIPMENT                    | ON GRADE             |              |             | 20FT FLOOR SPAN |              |             | 30FT FLOOR SPAN |              |             | 40FT FLOOR SPAN |              |             | 50FT FLOOR SPAN |              |             |
|------------------------------|----------------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
|                              | BASE<br>TYPE         | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL |
| REFRIGERATION MACHINES       |                      |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| ABSORPTION                   | ---                  | D            | 0.3         | ---             | SP           | 0.8         | ---             | SP           | 1.5         | ---             | SP           | 1.5         | ---             | SP           | 2.0         |
| PACKAGED HERMETIC            | ---                  | D            | 0.3         | ---             | SP           | 0.8         | ---             | SP           | 1.5         | ---             | SP           | 1.5         | R               | SP           | 2.5         |
| OPEN CENTRIFUGAL             | B                    | D            | 0.3         | B               | SP           | 0.8         | ---             | SP           | 1.5         | B               | SP           | 1.5         | B               | SP           | 3.5         |
| RECIPROCATING:               |                      |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| ALL                          | ---                  | D            | 0.3         | ---             | SP           | 0.8         | R               | SP           | 2.0         | R               | SP           | 2.5         | R               | SP           | 3.5         |
| COMPRESSORS AND VACUUM PUMPS |                      |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP THROUGH 1-1/2<br>HP       | ---                  | D, L,<br>W   | 0.8         | ----            | D, L,<br>W   | 0.8         | ---             | D, L,<br>W   | 1.5         | ---             | D, L,<br>W   | 1.5         | ---             | D, L,<br>W   | ---         |
| 2 HP AND OVER:               |                      |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| 500 - 750 RPM                | ---                  | D            | 0.8         | ---             | S            | 0.8         | ---             | S            | 1.5         | ---             | S            | 1.5         | ---             | S            | 2.5         |
| 750 RPM & OVER               | ---                  | D            | 0.8         | ---             | S            | 0.8         | ---             | S            | 1.5         | ---             | S            | 1.5         | ---             | S            | 2.5         |
| PUMPS                        |                      |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| CLOSE<br>COUPLED             | UP TO<br>1-1/2<br>HP | ---          | ---         | ---             | ---          | D, L,<br>W  | ---             | ---          | D, L,<br>W  | ---             | ---          | D, L,<br>W  | ---             | ---          | D, L,<br>W  |
|                              | 2 HP<br>&<br>OVER    | ---          | ---         | ---             | I            | S           | 0.8             | I            | S           | 1.5             | I            | S           | 1.5             | I            | S           |

| EQUIPMENT             |                        | ON GRADE     |              |             | 20FT FLOOR SPAN |              |             | 30FT FLOOR SPAN |              |             | 40FT FLOOR SPAN |              |             | 50FT FLOOR SPAN |              |             |
|-----------------------|------------------------|--------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
|                       |                        | BASE<br>TYPE | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL |
| LARGE<br>INLINE       | Up to<br>25 HP         | ---          | ---          | ---         | ---             | S            | 0.75        | ---             | S            | 1.50        | ---             | S            | 1.50        | ---             | ---          | NA          |
|                       | 26 HP<br>THRU<br>30 HP | ---          | ---          | ---         | ---             | S            | 1.0         | ---             | S            | 1.50        | ---             | S            | 2.50        | ---             | ---          | NA          |
| BASE<br>MOUNTED       | UP TO<br>10 HP         | ---          | ---          | ---         | ---             | D, L,<br>W   | ---         | ---             | D, L,<br>W   | ---         | ---             | D, L,<br>W   | ---         | ---             | D, L,<br>W   | ---         |
|                       | 15 HP<br>THRU<br>40 HP | I            | S            | 1.0         | I               | S            | 1.0         | I               | S            | 2.0         | I               | S            | 2.0         | I               | S            | 2.0         |
|                       | 50 HP<br>&<br>OVER     | I            | S            | 1.0         | I               | S            | 1.0         | I               | S            | 2.0         | I               | S            | 2.5         | I               | S            | 2.5         |
| ROOF FANS             |                        |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| ABOVE OCCUPIED AREAS: |                        |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| 5 HP & OVER           |                        | ---          | ---          | ---         | CB              | S            | 1.0         | CB              | S            | 1.0         | CB              | S            | 1.0         | CB              | S            | 1.0         |
| CENTRIFUGAL FANS      |                        |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 50 HP:          |                        |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 200 RPM         |                        | B            | N            | 0.3         | B               | S            | 2.5         | B               | S            | 2.5         | B               | S            | 3.5         | B               | S            | 3.5         |
| 201 - 300 RPM         |                        | B            | N            | 0.3         | B               | S            | 2.0         | B               | S            | 2.5         | B               | S            | 2.5         | B               | S            | 3.5         |
| 301 - 500 RPM         |                        | B            | N            | 0.3         | B               | S            | 2.0         | B               | S            | 2.0         | B               | S            | 2.5         | B               | S            | 3.5         |
| 501 RPM & OVER        |                        | B            | N            | 0.3         | B               | S            | 2.0         | B               | S            | 2.0         | B               | S            | 2.0         | B               | S            | 2.5         |

| EQUIPMENT                   | ON GRADE     |              |             | 20FT FLOOR SPAN |              |             | 30FT FLOOR SPAN |              |             | 40FT FLOOR SPAN |              |             | 50FT FLOOR SPAN |              |             |
|-----------------------------|--------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
|                             | BASE<br>TYPE | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL |
| 60 HP & OVER:               |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 300 RPM               | B            | S            | 2.0         | I               | S            | 2.5         | I               | S            | 3.5         | I               | S            | 3.5         | I               | S            | 3.5         |
| 301 - 500 RPM               | B            | S            | 2.0         | I               | S            | 2.0         | I               | S            | 2.5         | I               | S            | 3.5         | I               | S            | 3.5         |
| 501 RPM & OVER              | B            | S            | 1.0         | I               | S            | 2.0         | I               | S            | 2.0         | I               | S            | 2.5         | I               | S            | 2.5         |
|                             |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
|                             |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| COOLING TOWERS              |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 500 RPM               | ---          | ---          | ---         | ---             | SP           | 2.5         | ---             | SP           | 2.5         | ---             | SP           | 2.5         | ---             | SP           | 3.5         |
| 501 RPM & OVER              | ---          | ---          | ---         | ---             | SP           | 0.75        | ---             | SP           | 0.75        | ---             | SP           | 1.5         | ---             | SP           | 2.5         |
| INTERNAL COMBUSTION ENGINES |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 25 HP                 | I            | N            | 0.75        | I               | N            | 1.5         | I               | S            | 2.5         | I               | S            | 3.5         | I               | S            | 4.5         |
| 30 THRU 100 HP              | I            | N            | 0.75        | I               | N            | 1.5         | I               | S            | 2.5         | I               | S            | 3.5         | I               | S            | 4.5         |
| 125 HP & OVER               | I            | N            | 0.75        | I               | N            | 1.5         | I               | S            | 2.5         | I               | S            | 3.5         | I               | S            | 4.5         |
| AIR HANDLING UNIT PACKAGES  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| SUSPENDED:                  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP THRU 5 HP                | ---          | ---          | ---         | ---             | H            | 1.0         | ---             | H            | 1.0         | ---             | H            | 1.0         | ---             | H            | 1.0         |
| 7-1/2 HP & OVER:            |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 500 RPM               | ---          | ---          | ---         | ---             | H,<br>THR    | 1.5         | ---             | H,<br>THR    | 2.5         | ---             | H,<br>THR    | 2.5         | ---             | H,<br>THR    | 2.5         |
| 501 RPM & OVER              | ---          | ---          | ---         | ---             | H,<br>THR    | 0.8         | ---             | H,<br>THR    | 0.8         | ---             | H, TH<br>R   | 0.8         | ---             | H, TH<br>R   | 2.0         |



| EQUIPMENT   | ON GRADE     |              |             | 20FT FLOOR SPAN |              |             | 30FT FLOOR SPAN |              |             | 40FT FLOOR SPAN |              |             | 50FT FLOOR SPAN |              |             |
|---|--------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|-----------------|--------------|-------------|
|   | BASE<br>TYPE | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL | BASE<br>TYPE    | ISOL<br>TYPE | MIN<br>DEFL |
| FLOOR MOUNTED:  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP THRU 5 HP  | ---          | D            | ---         | ---             | S            | 1.0         | ---             | S            | 1.0         | ---             | S            | 1.0         | ---             | S            | 1.0         |
| 7-1/2 HP & OVER:  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 500 RPM   | ---          | D            | ---         | R               | S,<br>THR    | 1.5         | R               | S,<br>THR    | 2.5         | R               | S,<br>THR    | 2.5         | R               | S,<br>THR    | 2.5         |
| 501 RPM & OVER  | ---          | D            | ---         | ---             | S,<br>THR    | 0.8         | ---             | S,<br>THR    | 0.8         | R               | S,<br>THR    | 1.5         | R               | S,<br>THR    | 2.0         |
| HEAT PUMPS  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| ALL   | ---          | S            | 0.75        | ---             | S            | 0.75        | ---             | S            | 0.75        | CB              | S            | 1.5         | ---             | ---          | NA          |
| CONDENSING UNITS  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| ALL   | ---          | SS           | 0.25        | ---             | SS           | 0.75        | ---             | SS           | 1.5         | CB              | SS           | 1.5         | ---             | ---          | NA          |
| IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9) |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP THRU 50 HP:  |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| UP TO 300 RPM   | ---          | D            | ---         | R               | S            | 2.5         | R               | S            | 2.5         | R               | S            | 2.5         | R               | S            | 3.5         |
| 301 - 500 RPM   | ---          | D            | ---         | R               | S            | 2.0         | R               | S            | 2.0         | R               | S            | 2.5         | R               | S            | 2.5         |
| 501 - & OVER  | ---          | D            | ---         | ---             | S            | 1.0         | ---             | S            | 1.0         | R               | S            | 2.0         | R               | S            | 2.5         |
| 60 HP AND OVER:   |              |              |             |                 |              |             |                 |              |             |                 |              |             |                 |              |             |
| 301 - 500 RPM   | R            | S            | 1.0         | R               | S            | 2.0         | R               | S            | 2.0         | R               | S            | 2.5         | R               | S            | 3.5         |
| 501 RPM & OVER  | R            | S            | 1.0         | R               | S            | 2.0         | R               | S            | 2.0         | R               | S            | 2.0         | R               | S            | 2.5         |

## NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93  
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
6. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.

F. Section 23 34 00, HVAC FANS

G. Section 23 37 00, AIR OUTLETS AND INLETS

H. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training

J. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

### 1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five

- years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance

- during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
- a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
  - b. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
  - c. Minimum outside air: 0 percent to plus 10 percent.
  - d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
  4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:
    - a. When field TAB work begins.
    - b. During each partial final inspection and the final inspection for the project if requested by VA.
- 1.4 SUBMITTALS
- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
  - B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
  - C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
  - D. Submit Following for Review and Approval:
    1. Design Review Report within 90 days for conventional design projects after the system layout on air side is completed by the Contractor.
    2. Systems inspection report on equipment and installation for conformance with design.
    3. Duct Air Leakage Test Report.
    4. Systems Readiness Report.

5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2007 .....HVAC Applications ASHRAE Handbook, Chapter 37,  
Testing, Adjusting, and Balancing and Chapter  
47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System  
Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting,  
Balancing of Environmental Systems
- 2nd Edition 2006 .....Procedural Standards for the Measurement of  
Sound and Vibration
- 3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems  
Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):
- 3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

#### PART 2 - PRODUCTS

##### 2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

##### 2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

## PART 3 - EXECUTION

### 3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### 3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### 3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### 3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### 3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.



### 3.6 TAB REPORTS

- A. Submit an intermediate report for 25 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

### 3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Allow \_\_90\_\_ days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- D. Air Balance and Equipment Test: Include air handling units, fans and room diffusers/outlets/inlets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - 3. Test and balance systems in all specified modes of operation, including fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Record final measurements for air handling equipment performance data sheets.

### 3.8 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be

permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

### 3.9 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

- - E N D - - -

SECTION 23 07 11  
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for

1. HVAC piping, ductwork and equipment.

B. Definitions

1. ASJ: All service jacket, white finish facing or jacket.

2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.

3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.

4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.

5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.

6. FSK: Foil-scrim-kraft facing.

7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F).

8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).

9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.

10. Thermal conductance: Heat flow rate through materials.

a. Flat surface: Watt per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

13. RS: Refrigerant suction.

14. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- C. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant piping and fittings.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

- 4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

- 4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

- 4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings

where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5\* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### 1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

- e. Make reference to applicable specification paragraph numbers for coordination.

#### 1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

- B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

- C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

- D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

- C534-08.....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe  
Insulation
- C552-07.....Standard Specification for Cellular Glass  
Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
  - 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
  - 96-08.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
  - 101-09.....Life Safety Code
  - 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials



255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

## PART 2 - PRODUCTS

### 2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

### 2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

### 2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

### 2.4 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Equipment and duct insulation, ASTM C 591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

## 2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## 2.6 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

## 2.7 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

| Nominal Pipe Size and Accessories Material (Insert Blocks) |                           |
|--|---------------------------|
| Nominal Pipe Size mm (inches)                              | Insert Blocks mm (inches) |
| Up through 125 (5)   | 150 (6) long              |
| 150 (6)  | 150 (6) long              |
| 200 (8), 250 (10), 300 (12)                                | 225 (9) long              |
| 350 (14), 400 (16)   | 300 (12) long             |
| 450 through 600 (18 through 24)                            | 350 (14) long             |

## 2.8 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## 2.9 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or stainless steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

## 2.10 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

## 2.11 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## PART 3 - EXECUTION

### 3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 4. Equipment: Expansion tanks, flash tanks, hot water pumps,
- F. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- G. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- H. Provide vapor barrier jackets over insulation as follows:
  - 1. All piping and ductwork exposed to outdoor weather.
  - 2. All interior piping and ducts conveying fluids below ambient air temperature.

### 3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
  - 1. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics,
    - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct
    - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
    - c. Outside air intake ducts: no insulation required.
- B. Flexible Mineral Fiber Blanket:
  - 1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
  3. Concealed supply air ductwork.
    - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
    - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
  4. Concealed return air duct:
    - a. In attics (where not subject to damage) and where exposed to outdoor weather: 50mm (2 inch) thick insulation faced with FSK.
    - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
    - c. Concealed return air ductwork in other locations need not be insulated.
  5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
  6. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- C. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
  2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
  3. Provide secure attachment facilities such as welding pins.
  4. Apply insulation with joints tightly drawn together
  5. Apply adhesives, coverings, neatly finished at fittings, and valves.
  6. Final installation shall be smooth, tight, neatly finished at all edges.
  7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.

8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
  - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

D. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.

8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
  9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
  10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
  11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
  12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.
- E. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
  2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.
    - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
    - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
  3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
  4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.



5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.

### 3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

### 3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

| Insulation Thickness Millimeters (Inches)  |  |  |                  |                  |                   |
|--|--|--|------------------|------------------|-------------------|
|  |  | Nominal Pipe Size Millimeters (Inches) |                  |                  |                   |
| Operating Temperature Range/Service  | Insulation Material  | Less than 25 (1)                       | 25 - 32 (1 - 1¼) | 38 - 75 (1½ - 3) | 100 (4) and Above |
| 4-16 degrees C (40-60 degrees F)<br>(CH, CHR, GC, GCR and RS for DX refrigeration) | Rigid Cellular Phenolic Foam                                     | 38 (1.5)                               | 38 (1.5)         | 38 (1.5)         | 38 (1.5)          |
| 4-16 degrees C (40-60 degrees F)<br>(CH, CHR, GC, GCR and RS for DX refrigeration) | Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)    | 38 (1.5)                               | 38 (1.5)         | 38 (1.5)         | 38 (1.5)          |
| (40-60 degrees F)<br>(CH, CHR, GC, GCR and RS for DX refrigeration)                | Flexible Elastomeric Cellular Thermal (Above ground piping only) | 38 (1.5)                               | 38 (1.5)         | 38 (1.5)         | 38 (1.5)          |

- - - E N D - - -

SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following HVAC systems will be commissioned:
  - 1. Air Handling Systems (including terminal units and energy recovery units)

2. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
3. Dehumidification Systems (Energy recovery devices - such as enthalpy wheels, fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties, controls, gages, and vibration isolation).

#### 1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### PART 2 - PRODUCTS (NOT USED)

#### PART 3 - EXECUTION

##### 3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### 3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent may witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### 3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### 3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23  
DIRECT-DIGITAL CONTROL SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

A. The control system(s) shall be as indicated on the project, drawings and as described in these specifications. This scope of work shall include a complete and working system including all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty. The system shall include necessary hardware equipment and software to allow data communications between the controls system and the existing "Andover Continuum Building Automation System" for Perry Point Veterans Administration Maryland site. See attachment: Andover Controls Corporation Continuum Building Automation System following this section defining BAS.

B. The Contractor's work shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required by the Contract for the complete and fully functional Controls Systems. The new system devices shall be the product of "Andover Controls Corporation". The new system including interface to existing system and equipment shall be installed by "Control Sources LLC, 8860 Kelso Drive, Baltimore MD 21221.

SECTION 23 21 13

HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Condenser water, and drain piping.
  - 2. Extension of domestic water make-up piping.
  - 3. Glycol-water piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 31 20 11, EARTH MOVING:
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- F. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- G. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
- D. Mechanical pressed fittings shall be installed by factory trained workers.
- E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
  - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

F. Qualifications of piping fabricators: The only acceptable method for joining pipe systems is by a heat fusion process. Submit documentation substantiating the following qualifications:

1. Fabricators shall have completed a heat fusion school in which each participant has performed a heat fusion procedure under direct supervision of an approved manufacturing certification program or a DOT certified heat fusion technician.

#### 1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Grooved joint couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. All specified hydronic system components.
10. Water flow measuring devices.
11. Gages.
12. Thermometers and test wells.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

1. Air separators.
2. Expansion tanks.

D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for condenser water, and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.

## 1.5 APPLICABLE PUBLICATIONS

- 23 21 13-3



A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and  
Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon  
Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings

A183-03 ..... Standard Specification for Carbon Steel Track  
Bolts and Nuts

A216/A216M-08 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service

A234/A234M-07 ..... Piping Fittings of Wrought Carbon Steel and  
Alloy Steel for Moderate and High Temperature  
Service

A307-07 ..... Standard Specification for Carbon Steel Bolts  
and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) ..... Standard Specification for Ductile Iron Castings

A615/A615M-08 ..... Deformed and Plain Carbon Steel Bars for  
Concrete Reinforcement

A653/A 653M-08 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) By the Hot-Dip  
Process

B32-08 ..... Standard Specification for Solder Metal

B62-02 ..... Standard Specification for Composition Bronze or  
Ounce Metal Castings

B88-03 ..... Standard Specification for Seamless Copper Water  
Tube

B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate

C177-04 ..... Standard Test Method for Steady State Heat Flux  
Measurements and Thermal Transmission Properties  
by Means of the Guarded Hot Plate Apparatus

C478-09 ..... Precast Reinforced Concrete Manhole Sections

C533-07 ..... Calcium Silicate Block and Pipe Thermal  
Insulation

C552-07 ..... Cellular Glass Thermal Insulation

D3350-08 ..... Polyethylene Plastics Pipe and Fittings  
Materials

- C591-08 ..... Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation
- D1784-08 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compound
- D1785-06 ..... Poly (Vinyl Chloride) (PVC) Plastic Pipe,  
Schedules 40, 80 and 120
- D2241-05 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe  
(SDR Series)
- F439-06 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,  
Schedule 80
- F441/F441M-02 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80
- F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic  
Pipe
- F. American Water Works Association (AWWA):
  - C110-08.....Ductile Iron and Grey Iron Fittings for Water
  - C203-02.....Coal Tar Protective Coatings and Linings for  
Steel Water Pipe Lines Enamel and Tape Hot  
Applied
- G. American Welding Society (AWS):
  - B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
  - CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
  - EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
  - SP-67-02a.....Butterfly Valves
  - SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
  - SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
  - SP-80-08.....Bronze Gate, Globe, Angle and Check Valves

SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends

SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends

SP-125-00.....Gray Iron and Ductile Iron In-line, Spring  
Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute,  
Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related  
Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs  
and other Recreational Water Facilities -  
Evaluation criteria for materials, components,  
products, equipment and systems for use at  
recreational water facilities

61-2008.....Drinking Water System Components - Health  
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

#### 1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each  
pipe size used at the facility.

### PART 2 - PRODUCTS

#### 2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC.

#### 2.2 PIPE AND TUBING

A. Condenser Water, Ground-Coupled Closed-Loop Piping System:

1. Above Ground Piping:

a. Copper water tube: ASTM B88, Type K, hard drawn.

2. Ground Heat Exchanger Piping System: Provide high density  
polyethylene pipe, fittings and piping components for the  
underground portions of the ground heat exchanger, Use of polyvinyl  
chloride (PVC) or polybutylene pipe and fittings is not permitted.  
Provide high density polyethylene pipe coiled on reel, with U-bend  
factory installed, pipe pre-marked for depth and U-bend connections

factory tested. Because of their size and weight, coiled PE piping requires appropriate equipment and procedures for safe handling, installation and use. Reels and coiled pipe shall allow easy and thorough inspection of the pipe exterior for any shipping and handling damage. The reel shall be capable of securing the pipe coil while the pipe is being pressure tested. The reel and pipe coil shall allow easy access and handling while spooling the pipe coil off the reel for inspection into the bore hole. Pipe coil on reel shall be factory marked to show depth graduations.

a. High Density Polyethylene Pipe: Pipe shall be manufactured from virgin high density polyethylene extrusion material in accordance with ASTM D 2513 with PE345434C or PE355434C cell classification and UV stabilizer of C, D or E as specified in ASTM D 3350. Provide ASTM D 3035 pipe with a standard dimension ratio (SDR) of 11.0 for pipe less than 1.25 inches diameter. Provide ASTM D 2447, Schedule 40 or ASTM D 3035 pipe with a minimum SDR of 13.5 for pipe 1.25 inches diameter or greater. Provide ASTM D 3035 pipe in vertical bores greater than 200 feet deep with a SDR of 11.0.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type K, or schedule 40 PVC plastic piping.
2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type K.

D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

## 2.3 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Contractor's Option: Mechanical press sealed fittings, double pressed type, NSF 50/61 approved, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements for up to 65 mm (2-1/2 inch) and below are optional for above ground water piping only.

3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

#### 2.4 FITTINGS FOR PLASTIC PIPING

A. Schedule 40, socket type for solvent welding.

B. Schedule 40 PVC drain piping: Drainage pattern.

C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

#### 2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 99 degrees C (210 degrees F).

E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

#### 2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

#### 2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working

pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

D. Globe and Angle Valves

1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

E. Check Valves

1. Swing Check Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

F. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

1. Ball style valve.

2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.

3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

G. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

H. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

## 2.8 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
  1. Metal tag attached by chain to the device.

2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

## 2.9 STRAINERS

### A. Y Type.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

### B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

## 2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

### A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
  - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
  - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

### B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

## 2.11 HYDRONIC SYSTEM COMPONENTS

- A. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- B. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm



suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

- C. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- D. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- E. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

#### 2.12 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
  - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

#### 2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the Resident Engineer:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

#### 2.14 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
  1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
  2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

#### 2.15 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

#### 2.16 AUXILIARY DRAIN PAN, DRAIN CONNECTIONS, AND DRAIN LINES

Provide galvanized steel auxiliary drain pans under units where indicated. Provide separate drain lines for the unit drain and auxiliary drain pans. Trap drain pans from the bottom to ensure complete pan drainage. Provide drain lines full size of drain opening. Traps and piping to drainage disposal points shall conform to Section 22 00 00 PLUMBING SYSTEMS.

#### 2.17 ANTIFREEZE PROTECTION

Provide propylene glycol antifreeze solution which meets local and State requirements and is acceptable to heat pump component manufacturers. The antifreeze shall be used in closed-loop ground source heat pump systems for the transfer of energy to provide heating and cooling. The fluid shall contain the necessary corrosion inhibitors to protect pipe and equipment from attack by the antifreeze solution utilized.

A. Biodegradability

The fluid shall not be less than 90 percent biodegradable.

B. Properties

The fluid shall conform to the following requirements, and tests shall be performed in accordance with specified test methods on the fluid.

1. Flash Point

The flash point shall not be lower than 194 degrees F, determined in accordance with ASTM D 92.

2. Biological Oxygen Demand (BOD)

For 5 days the BOD, at 50 degrees F, shall not exceed 0.007 ounce oxygen per gram nor be less than 0.0035 ounce oxygen per gram.

3. Freezing Point

The freezing point shall not exceed 15 degrees F, determined in accordance with ASTM D 1177.

4. Toxicity

The toxicity shall not be less than LD 50 (oral-rats) of 0.175 ounce per kilogram. The NFPA hazardous material rating for health shall not be more than 1 (slight).

5. Storage Stability

The fluid, tested in accordance with ASTM F 1105, shall neither show separation from exposure to heat or cold nor show an increase in turbidity.

C. Quality

The fluid, shall be homogeneous, uniform in color, and free from skins, lumps, and foreign materials detrimental to usage of the fluid.

2.18 CHEMICAL FEED TANK

Construct of steel for minimum working pressure of 125 psi. Provide chemical pipe, fittings, and valves as specified for water piping.

A. Condenser Water Piping System

Add borate-nitrite corrosion inhibitors, acceptable to heat pump component manufacturers, to initial fill water for heating and cooling water systems in concentrations of 0.5 ounce/gal of system water if corrosion inhibitors are not contained in freeze protection solution in the ground heat exchanger loop.

2.19 Tracer Wire for Nonmetallic Piping

Provide bare copper or aluminum wire not less than 0.10 inch in diameter in sufficient length to be continuous over each separate run of nonmetallic pipe.

2.20 U-Bend Assemblies

Provide factory-assembled and fused injection-molded 180 degree U-bend assemblies equipped with anti-buoyancy devices. U-bend assemblies shall be used for the vertical well field vertical loop heat exchangers. U-bend assemblies shall be prefabricated assemblies with u-bends and continuous pipe. The assemblies shall be pre-marked with depth graduations. Each assembly shall be the indicated length of the vertical loop heat exchanger as indicated. Each assembly shall be factory pressure tested to 100 psig<sup>50</sup>. Each assembly shall be provided with a factory pressure test report. Each U-bend assembly shall be temporarily capped to prevent the entry of dirt during storage and installation.

2.21 Bentonite Grout

Provide bentonite grout mixture for pressure grouting and sealing the bore hole of the vertical well. Provide grouting of wells in accordance with IGSHPA 21015. The grout selected shall meet ANSI/NSF Standard 60. The grout shall meet all local and state rules and regulations. The bentonite will be a slurry that will be tremie grouted from the bottom of the boring to the surface in accordance with the IGSHPA installation manual. The contractor will work quickly to assure that there are no air voids forming as a result of the bentonite placing.

2.22 High Grade Bentonite Grout

Provide high grade bentonite grout mixture. The grout shall be mixed with potable water. The grout shall be mixed per manufacturer instructions. The thermoconductivity of the grout shall be 0.43 Btu/hr-ft-F or greater. The minimum solids content shall be 23%. The target grout weight shall be 9.5 lb/gallons to 9.8 lb/gallon.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by

contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

### 3.2 INSTALLATION

#### A. Heat Pump System

Maintenance access to each piece of equipment shall not be compromised by any type of piping, electrical conduit, or any other utility. Further, install equipment in accordance with the manufacturer's written installation instructions, including the following:

1. Water-source water-to-air heat pumps -installation instructions

### 3.3 ABOVEGROUND PIPING

- A. Provide unions in piping to facilitate removal of heat pump for maintenance or replacement. Test, inspect, and approve piping before covering or concealing. Provide fittings for changes in direction of piping and for connections. Make changes in piping sizes through tapered reducing fittings; bushings will not be permitted. Install valves with stems horizontal or above. Provide flanges or unions at valves, traps, strainers, and connections to equipment; unions are not required in copper tubing piping systems.
  1. Threaded Connections: Threaded joints shall be sealed with a sealant compatible with the circulating fluid; use of Teflon tape is not permitted. Do not thread metal pipe into plastic piping.
  2. Pipe Hangers and Supports: Install in accordance with MSS SP-69. Provide additional pipe hangers and supports at in-line water pumps and flanged valves.
  3. Piping to Receive Insulation: Provide temporary wood spacers between the pipe hangers and supports, and the pipe to properly slope the piping and establish final elevations. Provide temporary wood spacers of same thickness as insulation to be provided under Section 23 07 11 HVAC and Boiler Plant Insulation.
  4. Cleaning of Piping: Keep interior and ends of new piping and existing piping, affected by Contractor's operations, cleaned of water and foreign matter during installation by using plugs or

other approved methods. When work is not in progress, securely close open ends of pipe and fittings to prevent entry of water and foreign matter. Inspect piping before placing into position.

B. Flushing the Aboveground Piping

Before connection of the header to the polyethylene ground heat exchanger loops, flush the entire aboveground piping system thoroughly in accordance with IGSHPA 21020 recommendations and leave filled with clean water. If the header is not immediately joined to the ground heat exchanger loop, the open ends shall be taped or capped. Purge and vent the above ground system piping of all air.

3.4 EARTHWORK

Earthwork shall be performed in accordance with applicable provisions of Section 31 20 11 EARTH MOVING, except that bentonite and thermally enhanced grouts shall be used where indicated or specified.

3.5 GROUND HEAT EXCHANGER PIPING

- A. Examine areas and conditions under which ground heat exchanger systems will be installed. Prior to excavation, trenching, or drilling, locate and mark buried utilities. Do not proceed with work until approved by the Contracting Officer. Sharp bends and mitered joints shall not be used in piping.. Provide fittings for changes in direction when minimum bend radius, as recommended by the pipe manufacturer, is exceeded. All pipe bends shall be radius type elbows. Make changes in piping sizes through tapered concentric fittings. Leaks shall be "cut-out" and repaired in accordance with the pipe manufacturer's recommendations. Direct buried threaded or flanged connections are not permitted. Prior to installation of the ground heat exchanger systems, verify that the installers are certified Ground Heat Exchanger Installers. Inspect all piping for damage prior to installation. Installation shall follow IGSHPA guidelines as well as local, state, and Federal guidelines and regulations. Upon delivery of piping, inspect the pipe for damage and verify that the pipe meets the project specifications. Prior to installation of pipe, carefully inspect pipe for damage. Do not use the pipe if it has a cut or a gouge that is more than 10 per cent of the minimum wall thickness of the pipe. Provide reels and pipe coil. Reels shall be used to securely hold the pipe coil while being pressure tested. When inserting the pipe into the bore hole, spool off pipe from the reel into the hole.

B. Vertical Well Fields

Each vertical well and ground heat exchanger loop shall have a Well Construction Permit as required by local and state regulations. In addition, each well and ground heat exchanger loop shall have a local and /or state Approved Well Permit as required by local and state regulations. The contractor shall maintain these permits during the construction contract period. A copy of the permits shall be submitted with the As-built documentation. Construction and installation of each well shall be in accordance to these permits. Each well shall be performed by a state S.C. certified well driller. Certifications shall be in the state where the work occurs. Prior to installation of wells, verify the well drillers and pump installers are certified. For any well that is abandon, abandonment shall be performed in accordance to local and state regulations. Provide abandonment records with certification to the contracting officer for review and submittal to the state. For any well that is closed, closing shall be performed in accordance to local and state regulations. Provide closing records with certification to the contracting officer for review and submittal to the state. All well submittals and records shall have the names of the well drillers and pump installers, copies of their certifications.

Each U-bend loop shall be factory assembled, laid out straight, taped to reduce springback, and water pressure tested at 100 psi for leaks and flow by IGSHPA 21020 recommended procedures before the hole is bored. Comply with all local and state codes, regulations, and requirements during the construction of the vertical wells or bore holes. Submit for each vertical well a Well Construction Log Record.

1. The borehole shall be constructed as indicated. Where any discrepancy exists between local and state codes, regulations, and requirements and this specification, the more stringent requirement applies. The U-bend shall be factory assembled and pressure tested to 100 psig prior to insertion into the vertical bore. All connections shall be by heat fusion. When inserting the U-bend assembly into the bore hole, use the depth graduations as another means of verification of depth of the bore hole. There shall be no joint in either leg of each vertical loop except for the factory assembled connection at the U-bend.



2. Vertical bores shall be 5 feet deeper than the length of the U-bend assembly loop and shall be clean (no casing) and of sufficient diameter to facilitate the installation of the U-bend assembly and a third pipe for pressure grouting. Fill the loop with water and pressurize to 40 psi to prevent the pipe from being crushed by backfill material. Temporarily cap the ends of the U-bend assemblies until the actual testing begins. The cap shall be fused to the pipe end in order to hold the pressure. Pressure testing can be performed while the bore hole is being drilled.
3. Backfill the bores from the bottom up with a bentonite grout material and grouting process in conformance with IGSHPA 21010 to ensure pipe contact and compliance with local and State requirements for sealing. Bentonite grout shall be prepared and mix in accordance with manufacturer's recommendations for water-to-mix ratio. Grouting materials shall be placed using a pressure pump with a tremie pipe system. Install the grouting material from the bottom to the top of the vertical borehole. If ant settling occurs during the initial 24-hour period after installation, additional material shall be added to insure the grouting material remains at the desired surface level. The bores shall not contain large, sharp, or jagged rocks or debris. Take reasonable and prudent care during installation and backfilling to not crush, cut, or kink the pipe.
4. In the event that a geological formation is encountered, that prevents the grouting material from forming a solid seal, either a 3/8 inch or 3/4 inch cementitious bentonite grout material may be used to seal the specific formation zone. Notify the contracting officer of any problems encountered. Upon completion of the specific zone, resume grouting until the desired surface of the vertical well or bore hole is reached.
5. During installation of the vertical well, maintain a water and soils log. The log shall indicate depth of water encountered, materials encountered, depth intervals of materials and physical description. If water is encountered, indicate in the log the depths at which it was encountered, and the static water level. Include in the log the type of drill rig used, the actual drilling time to complete the bore hole.

6. In absence of other requirements or as indicated, provide u-bend assemblies having the following pipe diameters for the u-bend assembly length as follows:
  - a. 1 inch diameter for 150 to 300 feet loop length
7. Each well location shall be shown and identified on as built drawings. Provide a tracer wire system. The tracer wire system shall include a locator device to identify the well field. The locator device shall be located in the mechanical room.
8. Minimum vertical well distance: In absence of other requirements or as indicated, provide a minimum well separation distance between wells of 20 feet. Provide a minimum separation distance between wells and building foundation walls of 10 feet.

C. Polyethylene Piping

Install piping in accordance with manufacturer's written instructions. Polybutylene piping shall not be used. Piping components shall be joined by a heat fusion method that conforms the piping manufacturer's recommendation for this application. During installation, keep trash, soil, and foreign objects out of the pipe. Tape or cap ends of the pipe until the pipe is joined to the circuit. The vertical loop take-off tee fittings may be made using tee fittings or the saddle fusion process on header piping 1.25 inches diameter and above. Completely remove the cutout on the saddle tees. Use bell reductions at pipe reductions. Use reducing socket tees when fabricating socket type reducing headers. Avoid sharp bends and mitered elbows and bends in piping. Consult pipe manufacturer for minimum bend radius. Install elbow fittings at changes in pipe direction that are tighter than the minimum recommended bend radius. Use only continuous pipe in vertical U-bend loops.

D. Heat Fusion Process

Joining shall be either by butt, socket, or saddle (for sidewall applications only) fusion in accordance with the manufacturer's Heat Fusion Qualification Guide. Use socket fusion joints for pipe 3/4 inches diameter and less. Use butt fusion joints for pipe greater than 3/4 inches diameter. Different plastics or grades of plastic shall not be fused together. When fusing pipe, perform heat fusion tests to verify the quality of the joints. Notify the Contracting Officer, the results of the heat fusion tests.

E. Pressurizing

After assembly of the entire ground loop system, fill the system with water and pressure test to 100 psi. Visually inspect welds prior to backfill of the trenches.

F. Pipe Identification

Install metalized (detectable) warning and identification tape above each horizontal pipe run. Install tape a minimum of 6 inches below finish grade. Install mechanical identification of vertical bore holes and connecting headers.

G. Tracer Wire

Install a continuous length of tracer wire for the full length of each run of nonmetallic pipe. Attach wire to top of pipe in such manner that it will not be displaced during construction operations.

3.6 FIELD QUALITY CONTROL

Upon completion and before final acceptance of work, test each system in service to demonstrate compliance with the contract requirements. Adjust controls and balance systems prior to final acceptance of completed systems. Test controls through every cycle of operation. Test safety controls to demonstrate performance of required function. Correct defects in work provided by Contractor and repeat tests. Furnish fuel, water, electricity, instruments, connecting devices, and personnel for tests. Flush and clean piping before placing in operation. Clean equipment, piping, strainers, ducts, and filters.

A. Piping Systems Except for Ground Heat Exchanger and Refrigerant

For above ground piping systems, and steel or copper piping systems: Before insulating, hydrostatically test each new piping system at not less than 1296 kPa gage 188 psi based on 1.5 times a system pressure of 862 kPa gage 125 psig. Maintain pressure for 2 hours with no leakage or reduction in gage pressure. Obtain approval before applying insulation.

B. Flow Test of Ground Heat Exchanger Piping

Before backfilling the trenches, flush, purge, and vent systems of air and flow test to ensure all portions of the heat exchanger are properly flowing using the procedures recommended by IGSHPA 21020. Utilize a portable temporary purging unit consisting of the following:

1. High volume, high head purge pump
2. Open reservoir
3. Filter assembly with bypass

4. Flow meter
5. Pressure gage
6. Connecting piping
7. Connecting hoses

Using a purge pump and the procedures recommended by IGSHPA 21020, flush and purge each ground heat exchanger system until free of air, dirt, and debris. A velocity of 0.6 m/sec 2 feet/sec is required in pipe sections to remove the air. Purge and vent all air from the piping.

Perform the flushing and purging operation with the water source heat pumps isolated by shutoff valves from the ground heat exchanger system. Allow purge pump to run 15 minutes after the last air bubbles have been removed. After the ground heat exchanger is completely flushed of air and debris, open the isolation valves and permit circulation through the heat pumps until the entire system is flushed and purged.

Utilizing the purging unit and the procedures recommended by IGSHPA 21020, conduct a pressure and flow test on the ground heat exchanger to ensure the system is free of blockage. If the flow test indicates blockage, locate the blockage using the manufacturer's recommendation, remove the blockage, then repeat the purge procedure and conduct the pressure and flow test again until all portions of the system are free flowing. The flow test shall be observed and approved by the Contracting Officer.

After purging has been completed, add the required amount of antifreeze to the system to achieve the required solution concentration. Fill the open reservoir with the quantity of antifreeze required for -9 degree C 15 degree F freeze protection and run the purge pump 15 minutes to deliver the antifreeze to the system. Test the solution with a hydrometer to determine the actual freezing point.

Form 1, "Ground Heat Exchanger Inspection and Test Report" located below,  
shall be completed for each system by the Contractor after completion  
of the flow and injection of required antifreeze to the system and  
before the systems can be backfilled.

FORM 1

GROUND HEAT EXCHANGER (GHX) INSPECTION AND TEST REPORT

NOTE: Use separate form for each GHX loop system.

Building:\_\_\_\_\_ Inspection Date:\_\_\_\_\_

Ground Heat Exchanger No. or Description:\_\_\_\_\_

Does the ground heat exchanger have a Well Construction Permit? Permit No.?

Does the ground heat exchanger have an approved well permit? Permit No.

List the WSHP Unit No.'s served by this GHX: \_\_\_\_\_

Ground Heat Exchanger Design Water Flow - \_\_\_\_\_ liters/sec gpm

Calculated purging flow and press to achieve 0.61 m 2 feet/sec

Purging: Flow \_\_\_\_\_ liters/sec gpm Head \_\_\_\_\_ kPa psi, Duration of test  
\_\_\_\_\_ min.

Hydrostatic test pressure \_\_\_\_\_ kPa psi; Duration \_\_\_\_\_ min.

Did the system pass the pressure test? \_\_\_\_\_

Is antifreeze required in system?\_\_\_\_\_ If yes, was antifreeze measured?\_\_\_\_\_

Has a dimensioned drawing been prepared, completely and accurately showing  
the layout of the ground heat exchanger?  
\_\_\_\_\_

Does the layout differ substantially from the contract documents? \_\_\_\_\_

If so is the deviation approved? \_\_\_\_\_

Depth of installed vertical loops is \_\_\_\_\_m feet. (Design is \_\_\_\_\_ m feet.)

Depth of horizontal piping is \_\_\_\_\_ m feet. (Design is \_\_\_\_\_m feet.)

Are the trenches clear of sharp bends, rocks, or other sharp objects that  
could restrict flow?\_\_\_\_\_

Are all joints heat fused (butt-, socket-, or saddle-fusion)?\_\_\_\_\_

Do the joints have the proper amount of roll-out?\_\_\_\_\_

Has the piping material been cut-out and properly removed from saddle-fusion  
tees?\_\_\_\_\_

Grout Manufacturer? \_\_\_\_\_; Percent of solids used in  
grout?\_\_\_\_\_Grout Type?\_\_\_\_\_Grout Thermal conductivity, k? (give  
units)\_\_\_\_\_

Was the system backfilled properly with good clean backfill material?\_\_\_\_\_

Attach the soil boring and water well log sheet for the bore hole?\_\_For each  
well submit a Well Construction Log Record

Comments:\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Inspected and approved this \_\_\_\_\_ date by \_\_\_\_\_

Title: \_\_\_\_\_

C. Pressure Test of Ground Heat Exchanger Piping

Prior to any cover or backfill of bore holes or trenches and after flow testing, flushing, and purging, the ground heat exchanger piping and headers shall be pressure tested by hydrostatic test. The system shall be isolated from all connections to piping. Ensure that the piping system has been flushed of all dirt and debris. The piping shall then be plugged or capped as necessary in preparation for the hydrostatic test(s).

1. Hydrostatic Test

The piping shall be hydrostatically pressurized to 150 percent of system pressure 150psi and monitor piping. If there is any pressure loss or visible leakage during the testing, the leak shall be identified and repaired in accordance with the piping components manufacturer's recommendations. Test shall be repeated until there is no loss in pressure during the test period. Provide results of test in test report. During testing, do not exceed the pipe/pipe fitting manufacturer test pressure rating or 150 percent of the pipe pressure rating. Do not pneumatic test the pipe. Prior to testing, remove all air from the system. Provide test in accordance to IGSHPA standards.

D. Field Tests

E. Soil Thermal Conductivity Testing

Perform soil thermal conductivity testing of the well system project location. The test will establish the thermal properties for verification of the design of the well field and the subsurface conditions at the site. The test will be performed by performed under the supervision of and certified by the ground source heat pump (GSHP) specialist. The test will be performed at locations as indicated. Each test will contain a minimum of 48 hours of recorded data.

1. Ground Source Heat Pump Specialist (GSHP)

shall be conducted by an individual who is a Certified GeoExchange Designer and is regularly engaged in the design of the type and capacity of system(s) specified in this project for the immediate three years prior to the submittal of the System Designer's Statement of Qualifications. Certification as a certified GeoExchange Designer shall be kept up to date and maintained with the Association of Energy Engineers. The GSHP's Statement of Qualifications shall include design experience in ground-loop heat



pump systems, geothermal heat pump design, data identifying the location, ground-loop heat pump system type, and capacity of at least three systems designed by the proposed System Designer during that period. The Contractor shall furnish documentation from the owner of each of these three systems verifying that each system has performed in the manner intended for the 6 months prior to submission of the Statement of Qualifications.

2. Soil Thermal Conductivity Testing Set-up

Conduct and perform tests in accordance with the procedures outlined in ASHRAE Item 90376.

3. Data Recording and sensor accuracy

Record data by means of automatic data logging equipment intended for such purposes and suitable for service of local ambient outside conditions. Protect compensated thermocouple reference junctions, if used, either from separate from the data logging equipment or integral to it, from rapid changes in environmental conditions. Record data at uniform 5 minute time intervals during the 48 hour test period. Data recorded will include a minimum time, inlet and outlet temperatures, heater power input, circulating pump power input, and ambient temperatures.

Temperature Measurements: Measure inlet and outlet temperatures with immersion temperature sensors. The temperatures sensors shall be calibrated every six months and have a valid calibrated stamp. Include the date and results from the most recent calibration in the test report. Any change-out of the temperature sensor in the system or data logger will require re-calibration.

Temperature Sensor calibration and accuracy: The combined rated sensor and data logger accuracy will be  $\pm 0.5$  degrees C 1 degree F or better. Verify temperature sensor and data logger accuracy and calibration at first use of the testing device during the test. The testing equipment shall have been calibrated semi-annually by immersion in ice and water bath. A calibration certificate stamp with date shall be on the test device. The result from the verification test using ice water bath shall not differ from 0 degrees C 32 degrees F by more than the required data accuracy. Additional readings will not differ from one another by more than

+/- 0.2 degrees C 0.5 degrees F when simultaneously immersed in the ice bath.

Power Measurements: Measure heater and circulating pump power input. Power measurements shall be independently determined by using power transducers with the manufacturer stated accuracy of +/- two percent or better at the level of power consumption for the test.

Flow Rate Measurements: Measure the flow rate. Flow rate shall be measured using a variable flow meter calibrated by the flow meter manufacturer having a rated accuracy of +/- two percent of full scale. Full scale or maximum rated flow for the flow meter shall not exceed actual flow rate by more than 70 percent.

#### 4. Test Borehole Construction

Prepare the bore hole in a manner in which the heat exchangers will be ultimately installed to the extent possible with respect to the bore hole size, pipe diameter , grouting method, and grout types as indicated. The installation of the test bore hole shall be as indicated for the vertical well field. The bore hole depth shall not vary more than 5 percent from the indicated design depth. Materials of the test borehole and heat exchanger shall be as indicated.

- a. At least 2 m 6 feet of excess pipe shall be left protruding above grade upon completion of the test borehole construction. Temporarily cap the ends of the protruding pipes until the actual testing begins. All local and state codes and regulations will be adhered to during the construction of the test bore hole. Where any discrepancy exists between local codes and regulations and this specification, the more stringent requirement applies. The U-tube assembly shall be factory assembled and pressure tested to 100 psig prior to insertion into the vertical bore. All connections shall be by heat fusion.
- b. During the completion of the test borehole, maintain a water well and soils property log. For each well submit a Well Construction Log Record

5. Flow Test of Ground Heat Exchanger Piping

Before backfilling the trenches, flush, purge, and vent systems of air and flow test to ensure all portions of the heat exchanger are properly flowing using the procedures recommended by IGSHPA 21020. Utilize a portable temporary purging unit consisting of the following:

- a. High volume, high head purge pump
- b. Open reservoir
- c. Filter assembly with bypass
- d. Flow meter
- e. Pressure gage
- f. Connecting piping
- g. Connecting hoses

Using a purge pump and the procedures recommended by IGSHPA 21020, flush and purge each ground heat exchanger system until free of air, dirt, and debris. A velocity of 2 feet/sec is required in pipe sections to remove the air. Purge and vent all air from the piping.

Perform the flushing and purging operation with the water source heat pumps isolated by shutoff valves from the ground heat exchanger system. Allow purge pump to run 15 minutes after the last air bubbles have been removed. After the ground heat exchanger is completely flushed of air and debris, open the isolation valves and permit circulation through the heat pumps until the entire system is flushed and purged.

Utilizing the purging unit and the procedures recommended by IGSHPA 21020, conduct a pressure and flow test on the ground heat exchanger to ensure the system is free of blockage. If the flow test indicates blockage, locate the blockage using the

manufacturer's recommendation, remove the blockage, then repeat the purge procedure and conduct the pressure and flow test again until all portions of the system are free flowing. The flow test shall be observed and approved by the Contracting Officer.

After purging has been completed, add the required amount of antifreeze to the system to achieve the required solution concentration.

Form 1, "Ground Heat Exchanger Inspection and Test Report" located below, shall be completed for each system by the Contractor after completion of the flow and injection of required antifreeze to the system and before the systems can be backfilled.

FORM 1

GROUND HEAT EXCHANGER (GHX) INSPECTION AND TEST REPORT

NOTE: Use separate form for each GHX loop system.

Building:\_\_\_\_\_ Inspection Date:\_\_\_\_\_

Ground Heat Exchanger No. or Description:\_\_\_\_\_

Does the ground heat exchanger have a Well Construction Permit? Permit No.?

Does the ground heat exchanger have an approved well permit? Permit No.

List the WSHP Unit No.'s served by this GHX: \_\_\_\_\_

Ground Heat Exchanger Design Water Flow - \_\_\_\_\_ gpm

Calculated purging flow and press to achieve 2 feet/sec

Purging: Flow \_\_\_\_\_ gpm Head \_\_\_\_\_ psi, Duration of test \_\_\_\_\_ min.

Hydrostatic test pressure \_\_\_\_\_ psi; Duration \_\_\_\_\_ min.

Did the system pass the pressure test? \_\_\_\_\_

Is antifreeze required in system?\_\_\_\_\_ If yes, was antifreeze measured?\_\_\_\_\_

Has a dimensioned drawing been prepared, completely and accurately showing  
the layout of the ground heat exchanger?  
\_\_\_\_\_

Does the layout differ substantially from the contract documents? \_\_\_\_\_

If so is the deviation approved? \_\_\_\_\_

Depth of installed vertical loops is \_\_\_\_\_ feet. (Design is \_\_\_\_\_ feet.)

Depth of horizontal piping is \_\_\_\_\_ feet. (Design is \_\_\_\_\_ feet.)

Are the trenches clear of sharp bends, rocks, or other sharp objects that  
could restrict flow?\_\_\_\_\_

Are all joints heat fused (butt-, socket-, or saddle-fusion)?\_\_\_\_\_

Do the joints have the proper amount of roll-out?\_\_\_\_\_

Has the piping material been cut-out and properly removed from saddle-fusion  
tees?\_\_\_\_\_

Grout Manufacturer? \_\_\_\_\_; Percent of solids used in  
grout?\_\_\_\_\_Grout Type?\_\_\_\_\_Grout Thermal conductivity, k? (give  
units)\_\_\_\_\_

Was the system backfilled properly with good clean backfill material?\_\_\_\_\_

Attach the soil boring and water well log sheet for the bore hole?\_\_For each  
well submit a Well Construction Log Record

Comments:\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Inspected and approved this \_\_\_\_\_ date by \_\_\_\_\_

Title: \_\_\_\_\_

6. Additional Field Testing

Requirements for testing, adjusting, and balancing (TAB) of ducts, piping, and equipment are specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING.

Submit written certificate to report the following:

- a. Water source heat pump unit nameplate data, and actual voltage and ampere consumption.
- b. Supply and return terminal airflow, and equipment used to measure airflow.
- c. Water source heat pump cfm and entering and leaving air temperatures.
- d. Water source heat pump unit condenser water gpm and entering and leaving temperatures.
- e. Ambient outside air temperature, date, and person testing, balancing, and reporting.

3.7 ADJUSTMENTS

Adjust controls and equipment so as to give satisfactory operation. Adjust entire water temperature control system and place in operation so that water quantities circulated are as indicated.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

RORSECTION 23 21 23  
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- G. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
  - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  - 3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).



4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
  3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

#### 1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power  
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or  
Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,  
General Requirements.

#### 1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

#### 1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the Resident Engineer.

### PART 2 - PRODUCTS

#### 2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
  - a. Balance: Rotating parts, statically and dynamically.
  - b. Construction: To permit servicing without breaking piping or motor connections.
  - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
  - d. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
  - e. Pump Connections: Flanged.
  - f. Pump shall be factory tested.
  - g. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
  - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
  - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
  - c. Pump operation and speed control shall be as shown on the drawings.

B. In-Line Type, Base Mounted End Suction or Double Suction Type:

1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
2. Casing Wear Rings: Bronze.
3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
4. Casing Vent: Manual brass cock at high point.
5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
7. Shaft: Steel, AISI Type 1045 or stainless steel.
8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
9. Shaft Sleeve: Bronze or stainless steel.
10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
11. Base Mounted Pumps:
  - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
  - b. Impeller Wear Rings: Bronze.
  - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
  - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.  
Provide lip seal and slinger outboard of each bearing.
  - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:

- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

C. Dual Arm Close Coupled Vertical In-Line Pump:

Supply and install as shown on the plans and specifications, dualArm close coupled type Vertical In-Line centrifugal pumping unit. The cast casing with equal size suction and discharge flanges, having separate tapped flush line and pressure gauge connections, shall incorporate two radially split, single stage centrifugal pumps. Each pump shall have a cast bronze dynamically balanced impeller, bronze shaft sleeve and inside type single spring mechanical seal. Each pump shall be complete with a factory furnished flush and vent line.

Each driving motor shall be an industry standard vertical solid shaft, squirrel cage induction type, built to NEMA standards. The motor shall have NEMA 1 enclosure and be suitable for a 60HZ, 3 Phase, 208 Volt power supply. The inlet and outlet ports on the casing shall be at least one size larger than the single pump size, so that both units may operate in parallel with no loss of single pump efficiency. Each port shall be fitted with an isolation valve that allow the units to operate in parallel, or standby, yet may be used to isolate one pumping unit for servicing or removal, with the other pump still operating.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

### 3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

- - - E N D - - -

SECTION 23 31 00  
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

- A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- C. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- D. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- E. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- G. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Sealants and gaskets.
    - c. Access doors.
  - 2. Round and flat oval duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Sealants and gaskets.
    - c. Access sections.
    - d. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 5. Flexible ducts and clamps, with manufacturer's installation instructions.
  - 6. Flexible connections.
  - 7. Instrument test fittings.
  - 8. Details and design analysis of alternate or optional duct systems.
  - 9. COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
  - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
  - A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip



- A653-09.....Standard Specification for Steel Sheet,  
Zinc-Coated (Galvanized) or Zinc-Iron Alloy  
coated (Galvannealed) by the Hot-Dip process
- A1011-09a.....Standard Specification for Steel, Sheet and  
Strip, Hot rolled, Carbon, structural, High-  
Strength Low-Alloy, High Strength Low-Alloy with  
Improved Formability, and Ultra-High Strength
- B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
- C1071-05e1.....Standard Specification for Fibrous Glass Duct  
Lining Insulation (Thermal and Sound Absorbing  
Material)
- E84-09a.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):
- 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and  
Flexible
- 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
- 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....Factory-Made Air Ducts and Air Connectors
- 555-06 .....Standard for Fire Dampers
- 555S-06 .....Standard for Smoke Dampers

## PART 2 - PRODUCTS

### 2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts,  
casings, and accessories of galvanized sheet steel, ASTM A653, coating  
G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167,  
Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts  
and Finish No. 2B for concealed duct or ducts located in mechanical  
rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards,  
paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

D. Approved factory made joints may be used.

## 2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
  - 0 to 50 mm (2 inch)
  - > 50 mm to 75 mm (2 inch to 3 inch)
  - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
  1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.

- b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
  - 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.  
Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
  - O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high.
  - P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
  - Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
- 2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS
- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
    - 1. Each duct mounted smoke detector.
  - B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
    - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
    - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).
- 2.4 FLEXIBLE AIR DUCT
- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
  - B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

## 2.5 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no

- additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
  4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- E. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- F. Control Damper Installation:
1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.

4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

G. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

H. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### 3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

### 3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM  
GENERATION

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SECTION 23 34 00  
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
- F. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- G. Corrosion Protection:
  - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.



#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fan sections, motors and drives.
  - 2. Centrifugal ceiling fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- F. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
  - 99-86.....Standards Handbook
  - 210-06.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating
  - 261-09.....Directory of Products Licensed to bear the AMCA  
Certified Ratings Seal - Published Annually
  - 300-08.....Reverberant Room Method for Sound Testing of  
Fans
- C. American Society for Testing and Materials (ASTM):
  - B117-07a.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus
  - D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test
  - G152-06.....Standard Practice for Operating Open Flame  
Carbon Arc Light Apparatus for Exposure of Non-  
Metallic Materials
  - G153-04.....Standard Practice for Operating Enclosed Carbon  
Arc Light Apparatus for Exposure of Non-Metallic  
Materials
- D. National Fire Protection Association (NFPA):
  - NFPA 96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-07.....Air Curtains for Entrance Ways in Food and Food  
Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.6 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN)

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY  
ASSURANCE.

B. Steel housing, baked enamel finish, direct connected fan assembly,  
attached grille. Provide gravity back draft assembly, aluminum wall cap  
and bird or insect screen.

C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish.  
Comply with UL 181 for erosion.

D. Motor: Shaded pole or permanent split capacitor, sleeve bearings,  
supported by steel brackets in combination with rubber isolators.

E. Ceiling Grille: White plastic egg crate design, 80 percent free area.

F. Control: Provide solid state speed control (located at unit) for final  
air balancing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's  
instructions.

B. Align fan and motor sheaves to allow belts to run true and straight.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with  
manufacturer recommended lubricants.

B. Rotate impeller by hand and check for shifting during shipment and check  
all bolts, collars, and other parts for tightness.

C. Clean fan interiors to remove foreign material and construction dirt and  
dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the  
drawings and specifications.

B. Check vibration and correct as necessary for air balance work.

C. After air balancing is complete and permanent sheaves are in place  
perform necessary field mechanical balancing to meet vibration tolerance

Renovate Mansion House  
and Grist Mill - Bldg. 501

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in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND  
EQUIPMENT.

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SECTION 23 37 00  
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
  - 1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society of Civil Engineers (ASCE):
  - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
  - A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23  
05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all drawings and details and provide all mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Diffusers: Suitable for surface mounting or duct mounting as indicated, off-white finish, square or round neck connection as shown on the drawings.
2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.
  - a. Margin Frame: Flat, 20 mm (3/4 inch) wide.
  - b. Bars: Minimum 5 mm (3/16 inch) wide by 20 mm (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 3 mm (1/8 inch) on center. Reinforce bars on 450 mm (18 inch) center for sidewall units and on 150 mm (6 inch) center for units installed in floor or sills.
  - c. Provide opposed blade damper and equalizing or control grid where shown.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for duct mounted units.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Door Grilles: Are furnished with the doors.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

#### 3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

#### 3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 23 81 46  
WATER-SOURCE UNITARY HEAT PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the following configurations of electrically operated "Water-Source Unitary Heat Pumps"
1. Water source unitary heat pumps smaller than 21 KW (6 Tons).
  2. Concealed water source heat pumps larger than 21 kW (6 Tons).
  3. Vertical stack water source heat pumps.
- B. Definitions:
1. Coefficient of Performance (COP) - Cooling: The ratio of the rate of the heat removed to the rate of energy input in consistent units, for a complete refrigerating system or some specific portion of that system under designated operating conditions.
  2. Coefficient of Performance (COP) - Heating: The ratio of the rate of heat delivered to the rate of energy input is consistent units for a complete heat pump system, including the compressor and, if applicable, auxiliary heat under designated operating conditions.
  3. Energy Efficiency Ratio (EER): The ratio of net cooling capacity in Btu/h to total rate of electricity input in watts under designated operating conditions.
  4. Seasonal Energy Efficiency Ratio (SEER): The ratio of net cooling capacity in Btu/h to total rate of electricity input in watts over a typical cooling season.
  5. Heating Season Performance Factor (HSPF): The ratio of the net heating capacity in Btu/h to total rate of electricity input in watts over a typical heating season.
  6. Energy-Star Ratings: Energy-Star is a government-backed labeling program that helps people and organizations save money and reduce greenhouse gas emissions by identifying factories, office equipment, home appliances and electronics that have superior energy efficiency.
  7. Unitary Water-Cooled Heat Pump: One or more factory made assemblies that normally include an indoor conditioning coil, compressor(s) and an outdoor refrigerant-to-water heat exchanger. These units provide both heating and cooling functions.
  8. FEMP: Federal Energy Management Program
  9. Extended Range Heat Pumps (Ground-Source/Ground-Coupled): Heat pumps designed to use with extended operating range of entering water temperature from -1 C (30 F) to 49 C (120 F)

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: For pre-test requirements.

- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for split systems and expansion tanks.
- E. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ductwork.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- G. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.

1.3 QUALITY ASSURANCE:

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.
- C. Comply with ASHRAE 90.1-2010.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
  - 1. Water Source Unitary Heat Pumps:
    - a. Less than 21 KW (6 Tons)
    - b. Larger than 21 KW (6 Tons) - Concealed
    - c. Vertical stack
    - d. Roof-top and unit ventilator types (Not specified below)
- C. Certification: Submit, simultaneously with shop drawings, a proof of certification that this product has been certified by AHRI.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required cooling and heating capacities EER and COP values as applicable.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating and Refrigeration Institute (AHRI) Standards:
  - AHRI-DCPP.....Directory of Certified Product Performance -  
Applied Directory of Certified Products
  - 210/240-08.....Performance Rating of Unitary Air-Conditioning  
and Air-Source Heat Pump Equipment



- 270-08.....Sound Rating of Outdoor Unitary Equipment
- 310/380-04.....Standard for Packaged Terminal Air-Conditioners  
and Heat Pumps (CSA-C744-04)
- 320-98.....Water-Source Heat Pumps
- 330-98.....Ground Source Closed-Loop Heat Pumps
- 340/360-07.....Commercial and Industrial Unitary Air-  
Conditioning and Heat Pump Equipment
- C. Air Movement and Control Association (AMCA):
  - 210-07.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating (ANSI)
  - 410-96.....Recommended Safety Practices for Users and  
Installers of Industrial and Commercial Fans
- D. American National Standards Institute (ANSI):
  - S12.51-02 (R2007).....Acoustics - Determination of Sound Power Levels  
of Noise Sources Using Sound Pressure -  
Precision Method for Reverberation Rooms (same  
as ISO 3741:1999)
- E. American Society of Heating, Refrigerating and Air-Conditioning  
Engineers Inc (ASHRAE):
  - 15-10.....Safety Standard for Refrigeration Systems (ANSI)
  - 62.1-10.....Ventilation for Acceptable Indoor Air Quality  
(ANSI)
  - 90.1-10.....Energy Standard for Buildings except Low-Rise  
Residential Buildings
  - 2008 Handbook                      HVAC Systems and Equipment
- F. American Society of Testing and Materials (ASTM):
  - B117-09.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus
- G. National Electrical Manufacturer's Association (NEMA):
  - MG 1-09 (R2010).....Motors and Generators (ANSI)
  - ICS 1-00 (R2005).....Industrial Controls and Systems: General  
Requirements
- H. National Fire Protection Association (NFPA):
  - 90A-09.....Standard for the Installation of Air-  
Conditioning and Ventilating Systems
- I. Underwriters Laboratory (UL):
  - 1995-05.....Heating and Cooling Equipment
- K. International Ground Source Heat Pump Association(IGSHPA)
  - 21010(1991).....Grouting Procedures for Ground-Source Heat Pump  
Systems
  - 21015(2000).....Grouting for Vertical GHP Systems

21020(1988).....Closed-Loop/Ground-Source Heat Pump  
System/Installation Guide

21060(1989).....Soil and Rock Classification Field Manual

## PART 2- PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR WATER SOURCE HEAT PUMPS

- A. System Characteristics of a Ground Source Closed-Loop System: The system consists of multiple units connected to a 2-pipe, closed-loop hydronic system with continuous water circulation. The temperature of the water loop shall be maintained between approximately -1 and 49 degrees C (30-120 degrees F) by means of heat addition or heat rejection into the ground loop.
- B. Applicable AHRI Standards: Units shall be listed in the corresponding AHRI Directory of certified Products shown in paragraph APPLICABLE PUBLICATIONS.

### 2.2 WATER SOURCE UNITARY HEAT PUMP (WSHP) LESS THAN 21 KW (6 TONS)

- A. Description: Packaged water-source heat pump with temperature controls; and shall be factory assembled, tested, and rated according to AHRI-ISO-13256-1. Unit shall be floor mounted type or horizontal type, with inlet and outlet duct connections as indicated. Comply with AHRI 320.
- B. Cabinet: Manufacturer's standard galvanized steel for ducted models. Units shall have access panels, and ducted models shall have flanged duct connections. Cabinet shall be factory insulated with fiber glass duct liner, minimum 13 mm (1/2-inch) thick and complying with UL 181. Units shall have knockouts for electrical, piping, and condensate drain connections.
- C. Fan:
  - 1. Housed Centrifugal Fan Direct driven, centrifugal, with permanently lubricated multi-speed motor resiliently mounted in fan inlet
- D. Compressor: Hermetic, scroll compressor installed on vibration isolators; with a slide-out chassis and housed in an acoustically treated enclosure. Unit shall have factory-installed safeties, anti-recycle timer, high-pressure cutout, low-pressure cutout or loss-of-charge switch, internal thermal-overload protection, and freeze stat to stop compressor if water-loop temperature in refrigerant-to-water heat exchanger falls below 2 deg C (35 deg F). Condensate overflow switch shall stop compressor with high condensate level in condensate drain pan. Compressor lockout circuit shall be capable of being reset at either remote thermostat or circuit breaker.
- E. Refrigerant Piping Materials: ASTM B 743 copper tube with wrought-copper fittings and brazed joints.

- F. Pipe Insulation: Refrigerant minimum 10-mm (3/8-inch) thick, flexible elastomeric insulation on piping exposed to airflow through the unit. Maximum 25/50 flame-spread/smoke-development indexes according to ASTM E 84.
- G. Refrigerant Metering Device: Furnish with thermal expansion valve to allow specified operation with entering-water temperatures from minus 4 to plus 52 deg C (25 to 125 deg F).
- H. Condensate Drainage: Plastic or stainless-steel drain pan with condensate drain piping projecting through unit cabinet and complying with ASHRAE 62.1-2010.
- I. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2010.
- J. Sound Attenuation Package: Minimum 1-mm (0.06-inch) thick compressor enclosure and front panel. Minimum 2-mm (0.12-inch) thick foam gasket around the compressor and perimeter of end panel, sound attenuating blanket over compressor and hot-gas muffler.
- K. Water-to-Refrigerant Heat Exchanger:
  - 1. Coaxial heat exchangers with copper water tube with enhanced heat-transfer surfaces inside a steel shell; both shell and tube shall be leak tested to 3102 kPa (450 psig) on refrigerant side and 2758 kPa (400 psig) on water side. Heat exchanger shall be factory mounted in unit on resilient rubber vibration isolators.
  - 2. Stainless-Steel, Brazed-Plate Heat Exchanger: Factory mount heat exchanger in unit on resilient rubber vibration isolators and leak tested to 3102 kPa (450 psig) for refrigerant side and 2758 kPa (400 psig) for water side.
- L. Water Regulating Valves: Limit water flow through refrigerant-to-water heat exchanger, and control head pressure on compressor during cooling and heating. Valves shall close when heat-pump compressor is not running.
- M. Hose Kits: Kits shall include metal braided hoses with swivel connectors on one end, flow control valve with test ports, two shut off ball valves with memory stops(one with test port), blow down ball valve and Y-strainer. Hoses shall be fire rated to meet UL94. Hoses shall have a minimum working pressure of 300psi.
- N. Refrigerant-to-Air Coils: Copper tubes with aluminum fins, leak tested to 3102 kPa (450 psig).
- O. Refrigerant Circuit Components: Sealed refrigerant circuit charged with R-410A refrigerant
  - 1. Filter-Dryer: Factory installed to clean and dehydrate the refrigerant circuit.

2. Charging Connections: Service fittings on suction and liquid for charging and testing.
  3. Reversing Valve: Pilot-operated sliding-type valve designed to be fail-safe in heating position with replaceable magnetic coil.
  4. Refrigerant Metering: Extended temperature range device or a bi-directional thermal expansion valve.
- P. Filters: Disposable, pleated type, 25 mm (1 inch) thick and with a minimum of 90 percent arrestance according to ASHRAE 52.1 and a MERV rating of 7 according to ASHRAE 52.2.
- Q. Comply with requirements in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for control equipment and sequence of operation.
- R. Controls:
1. Basic Unit Controls:
    - a. Low- and high-voltage protection.
    - b. Overcurrent protection for compressor and fan motor.
    - c. Random time delay, three to ten seconds, start on power up.
    - d. Time delay override for servicing.
    - e. Control voltage transformer.
  2. Thermostat: Wall-mounted thermostat heat-cool-off switch, fan on-auto switch, automatic changeover, exposed, temperature set point, Deg F indication.
  3. Terminal Controller:
    - a. Scheduled operation for occupied and unoccupied periods.
    - b. Compressor-disable relay shall stop compressor operation for demand limiting or switch to unoccupied operation.
    - c. Unit shall automatic restart after five minutes if fault clears and lockout after three attempts to restart following fault.
    - d. Indicate fault for service technician Return-air temperature high-limit (firestat).
    - e. Stop unit on high temperature.
    - f. Backup for volatile memory.
    - g. Differential pressure switch shall indicate fan status.
    - h. Fan failure alarm.
    - i. Differential pressure switch shall indicate filter status.
    - j. Dirty filter alarm.
  5. Comply with requirements in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for BAS interface requirements. Interface relay for scheduled operation. Interface relay shall provide indication of fault at central workstation. Interface shall be BAC-net for central BAS workstation for the following functions. Set-point adjustment for set points identified in this Section start/stop and operating status

of heat-pump unit Data inquiry shall include supply air, room air temperature and humidity, and entering-water temperature. Occupied and unoccupied schedules

S. Electrical Connection: Control box with single electrical connection factory installed and tested.

T. Hangers shall have manufacturer's recommended vibration isolators for horizontal type heat pumps.

### PART 3- EXECUTION

#### 3.1 INSTALLATION

- A. Floor-Mounted Units: Support on neoprene pads with minimum 3.17-mm (0.125-inch) static deflection. Secure units to anchor bolts installed in concrete bases.
- B. Suspended Units: Suspend from structure with threaded steel rods and vibration isolators and seismic restraints.
- C. Install wall-mounting thermostats, humidistats, and switch controls in electrical outlet boxes at heights to match lighting controls or as required in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### 3.2 CONNECTIONS

- A. Connect supply and return hydronic piping to heat pump with hose kits.
- B. Connect heat-pump condensate drain pan to indirect waste connection with condensate trap of adequate depth to seal against the pressure of fan. Install cleanouts in piping at changes of direction.
- C. Connect supply- and return-air ducts to water-source heat pumps with flexible duct connectors. Comply with requirements in Section 23 31 00, HVAC DUCTS and CASINGS.
- D. Install electrical devices furnished by manufacturer but not specified to be factory mounted.
- E. Install piping adjacent to machine to allow service and maintenance.

#### 3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. Test the heat pump units for the performance compliance after the installation is complete and electrical circuitry is energized.
  - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace malfunctioning units and retest as specified above.

### 3.4 INSTRUCTIONS

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat pumps.

### 3.5 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

### 3.6 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

### 3.7 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 05 11  
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of cable, panelboards, and other items and arrangements for the specified items are shown on drawings.
- C. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
  - 1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose

listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.

2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
  - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
  - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

#### 1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### 1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.



#### 1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  - 1. Components of an assembled unit need not be products of the same manufacturer.
  - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
  - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
  - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
  - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### 1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### 1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.

1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panel boards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
3. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### 1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
  1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
  2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
  3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live

electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.

4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer.

D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interferences.

#### 1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces shall not be less than specified in the NEC for all voltages specified.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### 1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as panelboards, cabinets, motor controllers (starters), safety switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved

lettering. Lettering shall be a minimum of 1/2 inch [12mm] high.

Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

#### 1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  - 3. Submit each section separately.
- E. The submittals shall include the following:
  - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
  - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of

- systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
  3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
  4. The manuals shall include:
    - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
    - b. A control sequence describing start-up, operation, and shutdown.
    - c. Description of the function of each principal item of equipment.
    - d. Installation instructions.
    - e. Safety precautions for operation and maintenance.
    - f. Diagrams and illustrations.
    - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
    - h. Performance data.
    - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
    - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit coupling, bushing and termination fitting.
  3. Conduit hangers, clamps and supports.
  4. Duct sealing compound.

5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 26 05 21  
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. General electrical requirements that are common to more than one section in Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Conduits for cables and wiring: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Manufacturer's Literature and Data: Showing each cable type and rating.
  - 2. Certificates: Two weeks prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
  - D2301-04.....Standard Specification for Vinyl Chloride  
Plastic Pressure Sensitive Electrical Insulating  
Tape
- C. Federal Specifications (Fed. Spec.):
  - A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed  
Installation)
- C. National Fire Protection Association (NFPA):
  - 70-05.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables  
83-03.....Thermoplastic-Insulated Wires and Cables  
467-01.....Electrical Grounding and Bonding Equipment  
486A-01.....Wire Connectors and Soldering Lugs for Use with  
Copper Conductors  
486C-02.....Splicing Wire Connectors  
486D-02.....Insulated Wire Connector Systems for Underground  
Use or in Damp or Wet Locations  
486E-00.....Equipment Wiring Terminals for Use with Aluminum  
and/or Copper Conductors  
493-01.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cable  
514B-02.....Fittings for Cable and Conduit  
1479-03.....Fire Tests of Through-Penetration Fire Stops

## PART 2 - PRODUCTS

### 2.1 CABLE AND WIRE (POWER AND LIGHTING)

- A. Cable and Wire shall be in accordance with Fed. Spec. A-A-59544, except as hereinafter specified.
- B. Single Conductor:
1. Shall be annealed copper.
  2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
  3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
1. THW, XHHW, or dual rated THHN-THWN shall be in accordance with UL 44, and 83. Type THW insulation is not specified for use in 13 mm (1/2 inch) conduit.
  2. Direct burial: UF or USE shall be in accordance with UL 493.
  3. Isolated power system wiring: Type XHHW with a dielectric constant of 3.5 or less.
- D. Color Code:
1. Secondary service, feeder and branch circuit conductors shall be color coded as follows:

| 208/120 volt | Phase | 480/277 volt |
|--------------|-------|--------------|
| Black        | A     | Brown        |
| Red          | B     | Orange       |
| Blue         | C     | Yellow       |



|  |         |        |
|--|---------|--------|
| White  | Neutral | Gray * |
| * or white with colored (other than green) tracer. |         |        |

- a. The lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding unique and distinct (i.e. pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Field coordinate for a final color coding with the COTR.
2. Use solid color compound or solid color coating for No. 12 AWG and No. 10 AWG branch circuit conductors and neutral sizes.
3. Phase conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
  - a. Solid color compound or solid color coating.
  - b. Stripes, bands, or hash marks of color specified above.
  - c. Color as specified using 19 mm (3/4 inch) wide tape. Apply tape in half overlapping turns for a minimum of 75 mm (three inches) for terminal points, and in junction boxes, pull boxes, troughs, manholes, and handholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Color code for isolated power system wiring shall be in accordance with the NEC.

## 2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E and NEC.
- B. Branch circuits (No. 10 AWG and smaller):
  1. Connectors: Solderless, screw-on, reusable pressure cable type, 600 volt, 105 degree C with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped wires.
  3. The number, size, and combination of conductors, as listed on the manufacturers packaging shall be strictly complied with.
- C. Feeder Circuits:
  1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material.

2. Field installed compression connectors for cable sizes 250 kcmil and larger shall have not less than two clamping elements or compression indents per wire.
3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Insulate with not less than that of the conductor level that is being joined.
4. Plastic electrical insulating tape: ASTM D2304 shall apply, flame retardant, cold and weather resistant.

#### 2.3 CONTROL WIRING

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

#### 2.4 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

#### 2.5 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

#### 2.6 WARNING TAPE

- A. The tape shall be standard, 76 mm (3 inch) wide, 4-Mil polyethylene detectable type.
- B. The tape shall be red with black letters indicating "CAUTION BURIED ELECTRIC LINE BELOW".

### PART 3 - EXECUTION

#### 3.1 INSTALLATION, GENERAL

- A. Install in accordance with the NEC, and as specified.

- B. Install all wiring in raceway systems, except where direct burial or HCF Type AC cables are used.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull boxes, manholes, or handholes.
- D. Wires of different systems (i.e. 120V, 277V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panelboards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
  - 2. Use ropes made of nonmetallic material for pulling feeders.
  - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
  - 4. Pull in multiple cables together in a single conduit.
- I. No more than (3) single-phase branch circuits shall be installed in any one conduit.
- J. The wires shall be derated in accordance with NEC Article 310. Neutral wires, under conditions defined by the NEC, shall be considered current-carrying conductors.

### 3.2 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

### 3.3 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to

supply such systems and have suitable spare circuit breakers or space for installation.

- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

#### 3.4 CONTROL AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

#### 3.5 FEEDER IDENTIFICATION

- A. In each interior pulbox and junction box, install metal tags on each circuit cables and wires to clearly designate their circuit identification and voltage.

#### 3.6 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

#### 3.7 FIELD TESTING

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices such as fixtures, motors, or appliances.
- B. Tests shall be performed by megger and conductors shall test free from short-circuits and grounds.
- C. Test conductor phase-to-phase and phase-to-ground.
- D. The Contractor shall furnish the instruments, materials, and labor for these tests.

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SECTION 26 05 26  
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies general grounding and bonding requirements of electrical equipment operations and to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

1.3 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
  - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
  - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper  
Wire

B8-2004.....Standard Specification for Concentric-Lay-  
Stranded Copper Conductors, Hard, Medium-Hard,  
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,  
Ground Impedance, and Earth Surface Potentials  
of a Ground System

C. National Fire Protection Association (NFPA):

70-2005.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-2005 .....Thermoset-Insulated Wires and Cables

83-2003 .....Thermoplastic-Insulated Wires and Cables

467-2004 .....Grounding and Bonding Equipment

486A-486B-2003 .....Wire Connectors

## PART 2 - PRODUCTS

### 2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm<sup>2</sup> (4 AWG) and larger shall be permitted to be identified per NEC.

B. Electrical System Grounding: Conductor sizes shall not be less than what is shown on the drawings and not less than required by the NEC, whichever is greater.

### 2.2 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

### 2.3 GROUND CONNECTIONS

A. Above Grade:

1. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.

2. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

#### 2.4 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

#### 2.5 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

#### 2.6 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm<sup>2</sup> (6 AWG) insulated ground wire with shield bonding connectors.

### PART 3 - EXECUTION

#### 3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

#### 3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

#### 3.3 SECONDARY EQUIPMENT AND CIRCUITS

- A. Conduit Systems:
  1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
  2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.

3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
  1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
  2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
  3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
- D. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.
- E. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- F. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- G. Panelboard Bonding: The equipment grounding terminal buses of the normal and essential branch circuit panelboards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than 16 mm<sup>2</sup> (10 AWG). These conductors shall be installed in rigid metal conduit.

#### 3.4 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

#### 3.5 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.



### 3.6 ELECTRICAL ROOM GROUNDING

Building Earth Ground Busbars: Provide ground busbar hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

### 3.7 WIREWAY GROUNDING

#### A. Ground and Bond Metallic Wireway Systems as follows:

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm<sup>2</sup> (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
3. Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

### 3.8 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

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SECTION 26 05 33  
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Mounting board for telephone closets: Section 06 10 00, ROUGH CARPENTRY.
- B. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- C. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- D. General electrical requirements and items that is common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
  - 1. Size and location of feeders;
  - 2. Size and location of panels and pull boxes
  - 3. Layout of required conduit penetrations through structural elements.
  - 4. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):

1-03.....Flexible Metal Conduit

5-01.....Surface Metal Raceway and Fittings

6-03.....Rigid Metal Conduit

50-03.....Enclosures for Electrical Equipment

360-03.....Liquid-Tight Flexible Steel Conduit

467-01.....Grounding and Bonding Equipment

514A-01.....Metallic Outlet Boxes

514B-02.....Fittings for Cable and Conduit

514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and  
Covers

651-02.....Schedule 40 and 80 Rigid PVC Conduit

651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-03.....Electrical Metallic Tubing

1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing

FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable

## PART 2 - PRODUCTS

### 2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm

(1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm  
(1/2 inch) flexible conduit may be used for tap connections to recessed  
lighting fixtures. Type THW insulation is not specified for use in 13 mm  
(1/2 inch) conduit

B. Conduit:

1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242,  
ANSI C80.6.

4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI  
C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be  
permitted only with cable rated 600 volts or less.

5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:

- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
- a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
- b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
- c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
- d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
- e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid aluminum conduit fittings:

- a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
- b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
- c. Set screw fittings: Not permitted for use with aluminum conduit.

3. Electrical metallic tubing fittings:

- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
- b. Only steel or malleable iron materials are acceptable.

- c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
- d. Indent type connectors or couplings are prohibited.
- e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 4. Flexible steel conduit fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp type, with insulated throat.
- 5. Liquid-tight flexible metal conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 6. Direct burial plastic conduit fittings:
  - a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
  - b. As recommended by the conduit manufacturer.
- 7. Surface metal raceway fittings: As recommended by the raceway manufacturer.
- 8. Expansion and deflection couplings:
  - a. Conform to UL 467 and UL 514B.
  - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
  - 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
  4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
  2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRIC LINE BELOW".

### PART 3 - EXECUTION

#### 3.1 PENETRATIONS

- A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.
  2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

#### 3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as hereinafter specified.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where specifically "accepted" by NEC Article 517.

C. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically and electrically continuous.
6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Do not use aluminum conduits in wet locations.
12. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

### 3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.

3. Install conduit through concrete beams only when the following occurs:
    - a. Where shown on the structural drawings.
    - b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
  4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
    - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
    - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
    - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
  5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
    - a. Rigid steel or rigid aluminum.
    - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
  2. Conduit for conductors 600 volts and below:
    - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
  3. Align and run conduit parallel or perpendicular to the building lines.
  4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
  5. Tightening set screws with pliers is prohibited.
- 3.4 EXPOSED WORK INSTALLATION
- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
  - B. Conduit for Conductors 600 volts and below:
    1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
  - C. Align and run conduit parallel or perpendicular to the building lines.



- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- F. Surface metal raceways: Use only where shown.
- G. Painting:
  - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  - 2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

### 3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
- B. Install UL approved sealing fittings, that prevent passage of explosive vapors, in hazardous areas equipped with explosive proof lighting fixtures, switches, and receptacles, as required by the NEC.

### 3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings, to prevent passage of water vapor, where conduits pass from warm to cold locations, i.e., (refrigerated spaces, constant temperature rooms, air conditioned spaces building exterior walls, roofs) or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 1500 mm (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall include an outer factory coating of .5 mm (20 mil) bonded PVC or field coat with asphaltum before installation. After installation, completely coat damaged areas of coating.

### 3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Provide liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside (air stream) of HVAC units, and locations subject to seepage or dripping of oil, grease or water. Provide a green ground wire with flexible metal conduit.

### 3.8 EXPANSION JOINTS

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

### 3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
    - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
    - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### 3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
  - 1. Flush mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes.)
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
- G. On all Branch Circuit junction box covers, identify the circuits with black marker.

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SECTION 26 27 26  
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
  - 70.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
  - WD 1.....General Color Requirements for Wiring Devices
  - WD 6 .....Wiring Devices - Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
  - 5.....Surface Metal Raceways and Fittings
  - 20.....General-Use Snap Switches
  - 231.....Power Outlets
  - 467.....Grounding and Bonding Equipment
  - 498.....Attachment Plugs and Receptacles
  - 943.....Ground-Fault Circuit-Interrupters

## PART 2 - PRODUCTS

### 2.1 RECEPTACLES

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
  - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
  - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
  - 1. Bodies shall be ivory in color.
  - 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
  - 3. Duplex Receptacles on Emergency Circuit:
    - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
  - 4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
    - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to

ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.

- b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
5. Safety Type Duplex Receptacles:
- a. Bodies shall be gray in color.
    - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
    - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
- a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.
- 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
  - 2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."

## 2.2 TOGGLE SWITCHES

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless

otherwise specified. The rocker type switch is not acceptable and will not be approved.

1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
3. Ratings:
  - a. 120 volt circuits: 20 amperes at 120-277 volts AC.
  - b. 277 volt circuits: 20 amperes at 120-277 volts AC.

#### 2.3 MANUAL DIMMING CONTROL

- A. slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be ivory in color unless otherwise specified.
- B. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

#### 2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be solid brass. Oversize plates are not acceptable.
- B. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- D. In psychiatric areas, wall plates shall be 302 stainless steel, have tamperproof screws and beveled edges.
- E. Duplex Receptacles on Emergency Circuit:
  1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.

- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
- I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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SECTION 26 29 11  
MOTOR STARTERS

PART 1 - GENERAL

1.1 DESCRIPTION

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 RELATED WORK

- A. Other sections which specify motor driven equipment, except elevator motor controllers.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.
- C. Manuals:
  - 1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
    - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.
    - b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.

- c. Elementary schematic diagrams shall be provided for clarity of operation.
- 2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:
  - 1. Certification that the equipment has been properly installed, adjusted, and tested.
  - 2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the Resident Engineer prior to shipping the controller(s) to the job site.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
  - 519.....Recommended Practices and Requirements for  
Harmonic Control in Electrical Power Systems
  - C37.90.1.....Standard Surge Withstand Capability (SWC) Tests  
for Protective Relays and Relay Systems
- C. National Electrical Manufacturers Association (NEMA):
  - ICS 1.....Industrial Control and Systems General  
Requirements
  - ICS 1.1.....Safety Guidelines for the Application,  
Installation and Maintenance of Solid State  
Control
  - ICS 2.....Industrial Control and Systems, Controllers,  
Contactors and Overload Relays Rated 600 Volts  
DC
  - ICS 6.....Industrial Control and Systems Enclosures
  - ICS 7.....Industrial Control and Systems Adjustable-Speed  
Drives
  - ICS 7.1.....Safety Standards for Construction and Guide for  
Selection, Installation and Operation of  
Adjustable-Speed Drive Systems
- D. National Fire Protection Association (NFPA):
  - 70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MOTOR STARTERS, GENERAL

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.

2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.

3. Motor control circuits:

a. Shall operate at not more than 120 volts.

b. Shall be grounded except as follows:

1) Where isolated control circuits are shown.

2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.

c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.

d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.

4. Overload current protective devices:

a. Overload relay (thermal or induction type).

5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.

6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.

7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.

8. Enclosures:

a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most

suitable for the environmental conditions where the motor controllers are being installed.

- b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
- c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.
- C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
- D. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
- E. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

## 2.2 MANUAL MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor starters.
  - 1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
  - 2. Units shall include overload and low voltage protection, red pilot light, NO NC auxiliary contact and toggle operator.
- C. Fractional horsepower manual motor starters.
  - 1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.
  - 2. Units shall include thermal overload protection, red pilot light and toggle operator.

## 2.3 MAGNETIC MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
- C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

## 2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall be solid state, micro processor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- D. Operating and Design Conditions:
  - Temperatures: Maximum +90°F Minimum 20°F
  - Relative Humidity: 95%
  - Drive Location: Air conditioned Building
- E. Controllers shall have the following features:
  - 1. Isolated power for control circuits.
  - 2. Manually re-settable motor overload protection for each phase.
  - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
  - 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
  - 5. Provide 4 to 20 ma current follower circuitry for interface with mechanical sensor devices.
  - 6. Automatic frequency adjustment from 20 Hz to 60 Hz.
  - 7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
    - a. Incorrect phase sequence.
    - b. Single phasing.
    - c. Over voltage in excess of 10 percent.

- d. Under voltage in excess of 10 percent.
- e. Running over current above 110 percent (shall not automatically reset for this condition.)
- f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
- g. Surge voltage in excess of 1000 volts.
- h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
- 9. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
- //10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.//
- 11. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.
- F. Minimum efficiency shall be 95 percent at 100 percent speed and 85percent at 50 percent speed.
- G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.
- H. Controllers shall include a door interlocked fused safety disconnect switch or door interlocked circuit breaker switch which will disconnect all input power.
- I. Controller shall include a 3% line reactor, and RFI/EMI filter.
- J. The following accessories are to be door mounted:
  - 1. AC Power on light.
  - 2. Ammeter (RMS motor current).
  - 3. HAND-OFF-AUTOMATIC switch.
  - 4. Manual speed control in HAND mode.
  - 5. System protection lights indicating that the system has shutdown and will not automatically restart.
  - 6. System protection light indicating that the system has shutdown but will restart when conditions return to normal.
  - 7. Manual variable speed controller by-pass switch.
  - 8. Diagnostic shutdown indicator lights for each shutdown condition.
  - 9. Provide two N.O. and two N.C. dry contacts rated 120 volts, 10 amperes, 60 HZ for remote indication of the following:

- a. System shutdown with auto restart.
  - b. System shutdown without auto restart.
  - c. System running.
10. Incorporate into each control circuit a 120-volt, time delay relay (ON delay), adjustable from 0.3-10 minutes, with transient protection. Provide transformer/s for the control circuit/s.
11. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller. Controllers shall be protected to comply with IEEE C37.90.1 and UL-508. Line noise and harmonic voltage distortion shall not exceed the values allowed by IEEE 519.
- K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.
- L. Network Communications Ports: Ethernet and RS-422/485.
- M. Embedded BAS Protocols for Network Communications: As specified in Division 22.
- N. Bypass Operation: Manually transfers motor between power converter output and bypass circuit, manually, automatically, or both. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- O. Bypass Controller: Provide contactor-style bypass, arranged to isolate the power converter input and output and permit safe testing of the power converter, both energized and de-energized, while motor is operating in bypass mode. Motor overload protection shall be provided.
  1. Bypass Contactor: Load-break NEMA-rated contactor.
  2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
  3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.

## 2.7 MOTOR CONTROL STATIONS

- A. Shall have the following features:
  1. Designed for suitably fulfilling the specific control functions for which each station is being installed.

2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to insure safety for people and equipment.
  3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
    - a. Red while the motor is running.
    - b. Green while the motor is stopped.
  4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.
  5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.
- B. Components of Motor Control Circuits:
1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
  2. Use of locking type STOP pushbuttons or switches, which cause motors to restart automatically when the pushbuttons or switches are released, will not be permitted.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
- B. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
- C. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
- E. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
- F. Install manual motor starters in flush enclosures in finished areas.
- G. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.



### 3.2 ADJUSTING

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.
- C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.

### 3.3 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

#### 1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Inspect contactors.
- d. Clean motor starters and variable speed motor controllers.
- e. Verify overload element ratings are correct for their applications.
- f. If motor-running protection is provided by fuses, verify correct fuse rating.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

#### 2. Variable speed motor controllers:

- a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.
- b. Test all control and safety features of the variable frequency drive.

### 3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor

starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

### 3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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SECTION 26 51 00  
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of the interior lighting systems.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.
  - 1. Material and construction details include information on housing, optics system and lens/diffuser.
  - 2. Physical dimensions and description.
  - 3. Wiring schematic and connection diagram.
  - 4. Installation details.
  - 5. Energy efficiency data.
  - 6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
  - 7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).
  - 8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer:
  - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):  
C62.41-91.....Guide on the Surge Environment in Low Voltage  
(1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):  
70.....National Electrical Code (NEC)  
101.....Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):  
C82.1-97.....Ballasts for Fluorescent Lamps - Specifications  
C82.2-02.....Method of Measurement of Fluorescent Lamp  
Ballasts  
C82.4-02.....Ballasts for High-Intensity-Discharge and Low-  
Pressure Sodium Lamps  
C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):  
496-96.....Edison-Base Lampholders  
542-99.....Lampholders, Starters, and Starter Holders for  
Fluorescent Lamps  
844-95.....Electric Lighting Fixtures for Use in Hazardous  
(Classified) Locations  
924-95.....Emergency Lighting and Power Equipment  
935-01.....Fluorescent-Lamp Ballasts  
1029-94.....High-Intensity-Discharge Lamp Ballasts  
1029A-06.....Ignitors and Related Auxiliaries for HID Lamp  
Ballasts  
1598-00.....Luminaires

1574-04.....Standard for Track Lighting Systems  
2108-04.....Standard for Low-Voltage Lighting Systems  
8750-08.....Light Emitting Diode (LED) Light Sources for Use  
in Lighting Products

F. Federal Communications Commission (FCC):  
Code of Federal Regulations (CFR), Title 47, Part 18

## PART 2 - PRODUCTS

### 2.1 LIGHTING FIXTURES (LUMINAIRES)

- A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
- B. Sheet Metal:
  - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
  - 2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
  - 3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
  - 4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.
- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
  - 1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
  - 2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive

screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

G. Metal Finishes:

1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
3. Exterior finishes shall be as shown on the drawings.

H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

I. Light Transmitting Components for Fluorescent Fixtures:

1. Shall be 100 percent virgin acrylic.
2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.

J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.

K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2 BALLASTS

A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V) electronic rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:

1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).

2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: Class A.
  4. Total Harmonic Distortion Rating: 10 percent or less.
  5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.
  8. Ballast Factor: 0.87 or higher unless otherwise indicated.
  9. Power Factor: 0.98 or higher.
  10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
  11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
  12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
  13. Dimming ballasts shall be as per above, except dimmable from 100% to 5 of rated lamp lumens.
- B. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit.
  2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: Class A.
  4. Total Harmonic Distortion Rating: 10 percent or less.
  5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.

8. Ballast Factor: 0.95 or higher unless otherwise indicated.
9. Power Factor: 0.98 or higher.
10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
11. Dimming ballasts shall be as per above, except dimmable from 100% to 5 % of rated lamp lumens.

#### 2.3 FLUORESCENT EMERGENCY BALLAST

- A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
  1. Emergency Connection: Operate one fluorescent lamp(s) continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
  2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
    - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
    - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
  3. Battery: Sealed, maintenance-free, nickel-cadmium type.
  4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
  5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

#### 2.4 LAMPS

- A. Linear and U-shaped T5 and T8 Fluorescent Lamps:
  1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
  2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
  3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500° and 4100°K, a Color Rendering Index (CRI) of greater than 70, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.
    - a. Other areas as indicated on the drawings.
- B. Compact Fluorescent Lamps:



1. T4, CRI 80 (minimum), color temperature 3500 K, and suitable for use with dimming ballasts, unless otherwise indicated.

C. Long Twin-Tube Fluorescent Lamps:

1. T5, CRI 80 (minimum), color temperature between 3500° and 4100°K, 20,000 hours average rated life.

2.5 EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.

B. Housing and Canopy:

1. Shall be made of die-cast aluminum.
2. Optional steel housing shall be a minimum 20 gauge thick or equivalent strength aluminum.
3. Steel housing shall have baked enamel over corrosion resistant, matte black or ivory white primer.

- C. Door frame shall be cast or extruded aluminum, and hinged with latch.

- D. Finish shall be satin or fine-grain brushed aluminum.

- E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Maximum fixture wattage shall be 1 watt or less.
2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.
3. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
4. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

- G. Voltages: Refer to Lighting Fixture Schedule.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.
- D. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
4. Hardware for recessed fluorescent fixtures:
  - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
  - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
  - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
  - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
- E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
- F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and

installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.

- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the Resident Engineer. Observe for visually detectable flicker over full dimming range.
- I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Burn-in fluorescent and compact fluorescent lamps intended to be dimmed, for at least 100 hours at full voltage. Replace any lamps and ballasts which fail during burn-in.
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.
- K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

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**SECTION 27 05 11**  
**REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

**1.2 MINIMUM REQUIREMENTS**

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

**1.4 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
  2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  3. Components shall be compatible with each other and with the total assembly for the intended service.
  4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
  2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
  3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### **1.5 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.6 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
  2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
  3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.7 WORK PERFORMANCE**

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

#### **1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.9 EQUIPMENT IDENTIFICATION**

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

#### **1.10 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  - 3. Submit each section separately.
- E. The submittals shall include the following:
  - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
  - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
  - 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of

- each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
  4. The manuals shall include:
    - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
    - b. A control sequence describing start-up, operation, and shutdown.
    - c. Description of the function of each principal item of equipment.
    - d. Installation and maintenance instructions.
    - e. Safety precautions.
    - f. Diagrams and illustrations.
    - g. Testing methods.
    - h. Performance data.
    - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
    - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit and pathway coupling, bushing and termination fitting.
  3. Raceway and pathway hangers, clamps and supports.
  4. Duct sealing compound.

#### **1.11 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.



**1.12 TRAINING**

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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**SECTION 27 05 26**  
**GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.
- B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
  - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
  - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

**1.4 APPLICABLE PUBLICATIONS**

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):
  - B1-2001.....Standard Specification for Hard-Drawn Copper Wire
  - B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
  - 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
  - 70-2011.....National Electrical Code (NEC)
- D. Telecommunications Industry Association, (TIA)
  - J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications
- E. Underwriters Laboratories, Inc. (UL):
  - 44-2005 .....Thermoset-Insulated Wires and Cables
  - 83-2003 .....Thermoplastic-Insulated Wires and Cables
  - 467-2004 .....Grounding and Bonding Equipment
  - 486A-486B-2003 .....Wire Connectors

## **PART 2 - PRODUCTS**

### **2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm<sup>2</sup> (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm<sup>2</sup> (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

## **2.2 GROUND RODS**

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

## **2.3 SPLICES AND TERMINATION COMPONENTS**

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

## **2.4 TELECOMMUNICATION SYSTEM GROUND BUSBARS**

- A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
  - 1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
  - 2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

## **2.5 GROUND CONNECTIONS**

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
  - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.
- A. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

## **2.6 EQUIPMENT RACK AND CABINET GROUND BARS**

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

## **2.7 GROUND TERMINAL BLOCKS**

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

## **2.8 SPLICE CASE GROUND ACCESSORIES**

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm<sup>2</sup> (6 AWG) insulated ground wire with shield bonding connectors.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

### **3.3 SECONDARY EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
  - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
  - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- F. Conduit Systems:
  - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
  - 2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
  - 3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.

- G. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- H. Boxes, Cabinets, Enclosures, and Panelboards:
  - 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
  - 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
  - 3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
- J. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

### **3.4 CORROSION INHIBITORS**

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.5 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

### **3.6 TELECOMMUNICATIONS SYSTEM**

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.
- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.
- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.

- E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the Resident Engineer prior to backfilling any ground connections.
- F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- G. Bonding Jumpers:
1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm<sup>2</sup> (6 AWG) insulated copper wire.
  2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
  3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.
- H. Bonding Jumper Fasteners:
1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
  2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
  3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
  4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

### **3.7 COMMUNICATION GROUNDING**

- A. Telecommunications Ground Busbars:
  - 1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
  - 2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.
- B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:
  - 1. Install a 16 mm<sup>2</sup> (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
  - 2. Use 16 mm<sup>2</sup> (6 AWG) bonding jumpers across aluminum pan junctions.
- C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
  - 1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
  - 2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm<sup>2</sup> (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
  - 3. Provide a 16 mm<sup>2</sup> (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.
- D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm<sup>2</sup> (16 AWG) bonding jumper.
- E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm<sup>2</sup> (6 AWG) ground wire bonding jumpers.



### **3.8 COMMUNICATIONS CABLE GROUNDING**

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
  - 1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
  - 2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

### **3.9 COMMUNICATIONS CABLE TRAY SYSTEMS:**

- A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:
  - 1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one splice plate connection in the presence of the Contractor.
  - 2. Install a 16 mm<sup>2</sup> (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
  - 3. When cable tray terminations to cable rack, install 16 mm<sup>2</sup> (6 AWG) bonding jumper between cable tray and cable rank pan.

### **3.10 COMMUNICATIONS RACEWAY GROUNDING**

- A. Conduit: Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.

### **3.11 GROUND RESISTANCE**

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

### **3.12 GROUND ROD INSTALLATION**

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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**SECTION 27 05 33**  
**RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Bedding of conduits: Section 31 20 00, EARTH MOVING.
- B. Mounting board for communications: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- E. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- F. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

**1.3 SUBMITTALS**

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
  - 1. Size and location of panels and pull boxes
  - 2. Layout of required conduit penetrations through structural elements.
  - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the Resident Engineer four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):  
1-03.....Flexible Metal Conduit  
6-03.....Rigid Metal Conduit  
50-03.....Enclosures for Electrical Equipment  
360-03.....Liquid-Tight Flexible Steel Conduit  
467-01.....Grounding and Bonding Equipment  
514A-01.....Metallic Outlet Boxes  
514B-02.....Fittings for Cable and Conduit  
514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and  
Covers  
651-02.....Schedule 40 and 80 Rigid PVC Conduit  
651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit  
797-03.....Electrical Metallic Tubing  
1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):  
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing  
FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable

### **PART 2 - PRODUCTS**

#### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
  2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
  3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
  - b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
  - c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
  - e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid aluminum conduit fittings:
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
  - b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
  - c. Set screw fittings: Not permitted for use with aluminum conduit.
3. Electrical metallic tubing fittings:

- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
  - d. Indent type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
  - b. As recommended by the conduit manufacturer.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer.
8. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.
  - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

**PART 3 - EXECUTION**

**3.1 PENETRATIONS**

A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the Resident Engineer prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the // Resident Engineer // COTR // as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the

spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.



3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer.

### 3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
  - a. Where shown on the structural drawings.
  - b. As approved by the Resident Engineer prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
  - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
  - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
  - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
  - a. Rigid steel or rigid aluminum.
  - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:
  - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

### **3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
  1. Rigid steel or rigid aluminum.
  2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
- C. Conduit for Conductors 600 volts and below:
  1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

### **3.5 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

### **3.6 CONDUIT SUPPORTS, INSTALLATION**

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
    - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
    - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.7 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush mounted.

2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

### **3.11 COMMUNICATION SYSTEM CONDUIT**

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

| Sizes of Conduit<br>Trade Size | Radius of Conduit Bends<br>mm, Inches |
|--------------------------------|---------------------------------------|
| 3/4                            | 150 (6)                               |
| 1                              | 230 (9)                               |
| 1-1/4                          | 350 (14)                              |
| 1-1/2                          | 430 (17)                              |
| 2                              | 525 (21)                              |
| 2-1/2                          | 635 (25)                              |
| 3                              | 775 (31)                              |
| 3-1/2                          | 900 (36)                              |
| 4                              | 1125 (45)                             |

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

- - - E N D - - -

**SECTION 27 08 00**

**COMMISSIONING OF COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 27.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

**1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

**1.3 SUMMARY**

- A. This Section includes requirements for commissioning the Facility communications systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

**1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

**1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in Division 27 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 27, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

## **1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

## **PART 2 - PRODUCTS (NOT USED)**

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION INSPECTIONS**

- A. Commissioning of Communications systems will require inspection of individual elements of the communications system construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule communications systems inspections as required to support the Commissioning Process.

### **3.2 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.3 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 27 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.5 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 27 Sections for additional Contractor training requirements.



Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

----- END -----

**SECTION 27 10 00  
STRUCTURED CABLING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.

**1.2 RELATED WORK**

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

**1.3 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Manufacturer's Literature and Data: Showing each cable type and rating.
  - 2. Certificates: Two weeks prior to final inspection, deliver to the // Resident Engineer COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
  - D2301-04.....Standard Specification for Vinyl Chloride  
Plastic Pressure Sensitive Electrical Insulating  
Tape
- C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed  
Installation)

D. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with  
Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground  
Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum  
and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

**PART 2 - PRODUCTS**

**2.1 CONTROL WIRING**

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

**2.2 COMMUNICATION AND SIGNAL WIRING**

- A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.
- C. Multi-conductor cables shall have the conductors color coded.

**2.3 WIRE LUBRICATING COMPOUND**

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

**PART 3 - EXECUTION**

**3.1 INSTALLATION, GENERAL**

- A. Install all wiring in raceway systems.

- B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Wire Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
  - 2. Use ropes made of nonmetallic material for pulling feeders.
  - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
  - 4. Pull in multiple cables together in a single conduit.

### **3.2 INSTALLATION IN MANHOLES**

- A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

### **3.3 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

### **3.4 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.5 EXISITNG WIRING**

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

- - - E N D - - -

SECTION 28 31 00  
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified.
- B. Fire alarm systems shall comply with requirements of NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officer or his authorized representative. Installers shall have a minimum of two years experience installing fire alarm systems.
- C. Fire alarm signals:
  - 1. Building 501 shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the Basement.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using the existing DTX wireless transmitter in accordance with NFPA 72.

1.2 SCOPE

- A Provide a complete local, electrically operated, electronically supervised, multiplexed/intelligent addressable fire alarm system including all necessary equipment, materials and wiring for the building as described in the specification. The system shall be microcomputer

based, utilizing distributed processing techniques. Systems shall include, but not be limited to: voice panel, fire alarm data gathering panels (FACPs), initiating devices and notification appliances. The initiating devices shall include: smoke detectors, heat detectors, manual pull stations, duct smoke detectors, addressable interface devices, sprinkler flow switches and valve supervisory switches. Provide conduit, wire, pull boxes, mounting boxes, terminal cabinets, fittings and accessories required to provide a complete operating system. Work includes providing alarm indicating speaker and alarm strobe devices, power supply, amplifiers, audio control console, batteries and all accessories necessary for a complete functional, operational fire alarm and voice evacuation system. The following fire interfaces shall be maintained or installed where required by code or requested by the VA (i.e. door release service):

1. Elevator shunt-trip: Provide where the elevator machine room is sprinklered.
2. Elevator recall: Provide for all elevators as required by code.

F. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. 4.  
Initiating device circuits (IDC) shall be wired Style B (Class B) in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4.0 (Class B) in accordance with NFPA 72. 6. Notification appliance circuits (NAC) shall be wired Style Y (Class B) in accordance with NFPA 72.

1.3 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Restoration of existing surfaces.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Procedures for submittals.
- C. Section 07 84 00, FIRESTOPPING: Fire proofing wall penetrations.
- D. Section 08 71 00, DOOR HARDWARE: Combination Closer-Holders.
- E. Section 09 91 00, PAINTING: Painting for equipment and existing surfaces.
- F. Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS: Sprinkler systems.

- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements for items which are common to other Division 26 sections.
- H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and boxes for cables/wiring.
- I. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW: Cables/wiring.

#### 1.4 SUBMITTALS

- A. General: Submit 4 copies and 1 reproducible in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- B. Drawings:

- 1. Prepare drawings using AutoCAD Release 14 software and include all contractors' information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COTR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
  - 2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
  - 3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
  - 4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type



conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.

5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR one (1) set of reproducible, as-built drawings, two blue-line copies and one (1) set of the as-built drawing computer files (using AutoCAD Release 14 or later). As-built drawings (floor plans) shall show all new and existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
  - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
  - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
  - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
  - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturers' installation limitations including but not limited to circuit length limitations.
  - e. Complete listing of all digitized voice messages.
  - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
  - g. Include information indicating who will provide emergency service and perform post contract maintenance.
  - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
  - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment

and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.

- j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
  - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manual to the COTR.
- a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
  - b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
  - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
  - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
  - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:

- 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
- 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
- 3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

#### 1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of five (5) years from the date of acceptance of the entire installation by the Contracting Officer.

#### 1.6 GUARANTY PERIOD SERVICES

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of five years from the date of acceptance of the entire installation by the Contracting Officer.
- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices as well as all reused existing equipment connected to the fire alarm system. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.
- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA Contracting Officer or his authorized representative.
- G. Emergency Service:
  - 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency

- warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the Contracting Officer or his authorized representative.
2. Normal and overtime emergency call-back service shall consist of an on-site response within two hours of notification of a system trouble.
  3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
  4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 man-hours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours are based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.
- I. In the event that VA modifies the fire alarm system post-Acceptance but during the five year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

## 1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only.
- B. National Fire Protection Association (NFPA):
  - 70-2011.....National Electrical Code (NEC).
  - 72-2010.....National Fire Alarm Code.
  - 90A-2009.....Installation of Air Conditioning and Ventilating Systems.
  - 101-2009.....Life Safety Code
- C. Underwriters Laboratories, Inc. (UL):
  - 2011.....Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2011 Edition
- E. American National Standards Institute (ANSI):
  - S3.41-1996.....Audible Emergency Evacuation Signal
- F. International Code Council, International Building Code (IBC) 2009 Edition
- G. Department of Veterans Affairs: Fire Protection Design Manual, Fifth Edition, April 2009

## PART 2 - PRODUCTS

### 2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

### 2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS and as follows:
  - 1. All new and reused conduit shall be installed in accordance with NFPA 70.
  - 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
  - 3. All new conduit shall be 19 mm (3/4 inch) minimum.
- B. Wire:
  - 1. All existing wiring shall be removed and new wiring installed in a conduit or raceway.

2. Wiring shall be in accordance with NEC article 760, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
3. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically accepted by the fire alarm equipment manufacturer in writing.
4. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
5. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All new and reused boxes shall be sized and installed in accordance with NFPA 70.
3. New and existing covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 19 mm (3/4 inch) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. The building shall be provided with a fire alarm control unit and shall operate as a supervised zoned fire alarm system.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.

4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

D. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. 3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

F. Trouble signals:

1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

G. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.

3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
7. 8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.

H. Remote Transmissions:

1. Provide interface to existing panel for transmission of alarm, supervisory and trouble signals to the VA Perry Point Fire Department.
2. All signals shall be distinct and indicate location and device type.
3. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
4. Equipment shall be compatible with existing system currently employed at VA Perry Point facility.

I. System Expansion:

1. Design the control units and enclosures so that the system can be expanded in the future (to include the addition of twenty percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

A. Batteries:

1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
2. Battery shall have sufficient capacity to power the fire alarm system for not less than twenty-four hours plus five minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.



3. Battery racks shall be steel with an alkali-resistant finish.

Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

B. Battery Charger:

1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
3. Shall have protection to prevent discharge through the charger.
4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):

1. Shall be a supervised, LCD display containing a minimum of two lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout Building 501
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a single channel system.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per floor.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50% spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COTR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted three times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.

8. The DVM memory shall have a minimum 50% spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for single channel application.
4. Each audio output circuit connection shall be configurable for Style Y.
5. A minimum of 50% spare output capacity shall be available for each amplifier.

F. Each amplifier shall be constantly supervised for any condition that could render the amplifier inoperable at its maximum output. Failure of any component shall cause automatic transfer to a designated backup amplifier, illumination of a visual "amplifier trouble" indicator on the control panel, appropriate logging of the condition in the system logs, and other actions for trouble conditions as specified.

## 2.7 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the one-half watt tap. Speakers shall provide a minimum sound output of 80 dBA at ten feet with the one-half watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4000 HZ.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in all areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 13 mm (1/2 inch) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of twenty (20) percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

## 2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.

2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE".
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2500 square feet.

2.12 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

#### 2.13 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:

- 1. Manual pull stations - 2
- 4. Fire alarm combination speaker/strobes - 2
- 6. Fire alarm strobes - 2
- 7. Smoke detectors - 2
- 8. Duct smoke detectors with all appurtenances - 1
- 9. Sprinkler system water flow switch - 1
- 11. Sprinkler valve tamper switch - 1
- 12. Control equipment utility locksets - 2
- 13. Control equipment keys - 25
- 15. 2.5 oz containers aerosol smoke - 3
- 16. Printer paper - 1 box
- 17. Printer replacement ribbons - 2
- 18. Monitor modules - 2
- 19. Control modules - 2
- 20. Fire alarm SLC cable (same as installed) - 30 m (100 feet)

- C. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COTR.
- E. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

#### 2.14 INSTRUCTION CHART:

Provide a typeset printed or typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the

sequence of operation. The instructions shall be approved by the COTR before being posted.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS , Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All new conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas. All existing accessible fire alarm conduit not reused shall be removed.
- C. All new or reused exposed conduit shall be painted in accordance with Section 09 91 00; PAINTING to match surrounding finished areas and red in unfinished areas.
- D. E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations to be approved by the COTR.
- F. Speakers shall be wall mounted and recessed in finished areas. Speakers may be surface mounted in unfinished areas.
- G. Strobes shall be flush wall mounted 2,000 mm (80 inches) above the floor or 150 mm (6 inches) below ceiling, whichever is lower. Locate and mount to maintain a minimum 900 mm (36 inches) clearance from side obstructions.
- H. Manual pull stations shall be installed not less than 1050 mm (42 inches) or more than 1200 mm (48 inches) from finished floor to bottom of device and within 1500 mm (60 inches) of a stairway or an exit door.
- I.

#### 3.2 TYPICAL OPERATION

- A. Activation of any manual pull station or smoke detector shall cause the following operations to occur:
  - 1. 2. Continuously sound of the DVM and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings 501
  - 4. Transmit a separate alarm signal, via wireless alarm unit to the fire department.

- B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.
- C. Smoke detectors in the primary elevator lobbies of Building 501 shall, in addition to the above functions, return all elevators in the bank to the secondary floor.
- D. Smoke detectors in the remaining elevator lobbies, elevator machine room, or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.

### 3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meet all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
  - 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
  - 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
  - 3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
  - 4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
  - 5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

### 3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all

system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

### 3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
1. Six one-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, two sessions at the completion of installation and two sessions 3 months after the completion of installation.
  2. Four two-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and two sessions 3 months after the completion of installation.
  3. Three eight-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one eight-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.
- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

### PART 4 - SCHEDULES

#### 4.1 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the building.



Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

- - - END - - -

SECTION 31 20 11  
EARTH MOVING (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Resident Engineer's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trench work throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in AASHTO, T180, ASTM, D1557.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety Requirements: Section 01 00 00, GENERAL REQUIREMENTS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

C. Rock Excavation:

1. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m<sup>3</sup> (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
2. Boulders or other detached stones each having a volume of 0.4 m<sup>3</sup> (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:

1. 300 mm (12 inches) outside of the perimeter of formed footings.
2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).

B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.6 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Rock Excavation Report:

1. Certification of rock quantities excavated.
2. Excavation method.
3. Labor.
4. Equipment.

5. Land Surveyor's or Civil Engineer's name and official registration stamp.
6. Plot plan showing elevations.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):  
2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):  
T99-01 (R2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop  
T180-01 (2004).....Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):  
D698-07.....Laboratory Compaction Characteristics of Soil Using Standard Effort  
D1557-02.....Laboratory Compaction Characteristics of Soil Using Modified Effort
- E. Standard Specifications of (Maryland) State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m<sup>3</sup> (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
  1. Under gravel drive, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4).
  2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Paving Stone: #387 washed granite.
- D. Metal Edging: 4"x 1/4" Steel edging.

- E. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- F. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

### PART 3 - EXECUTION

#### 3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the Resident Engineer. Remove materials from the Medical Center Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the Resident Engineer. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger

than 0.014 m<sup>3</sup> (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

- E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

### 3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
  1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
  2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel.

C. Blasting: Blasting shall not be permitted.

D. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft material to solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
3. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
  - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
  - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
  - c. Support piping on undisturbed earth unless a mechanical support is shown.
  - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Resident Engineer.
2. Sanitary and storm sewer trenches:
  - a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
  - b. The bottom quadrant of the pipe shall be bedded on undisturbed soil or granular fill.
    - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
    - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
  - c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
  - d. Use granular fill for bedding where rock or rocky materials are excavated.

F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the VA Testing Laboratory. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

G. Finished elevation of subgrade shall be as follows:

1. Pavement Areas - bottom of the pavement or base course as applicable.
2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

### 3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by Resident Engineer.
- B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified.
- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the Resident Engineer. Moisten or aerate material as necessary to provide the



moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method AASHTO // T180 // ASTM // D1557.

#### 3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the Resident Engineer at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

#### 3.5 PAVING STONE:

- A. Install #387 washed granite to a dimension of three inches. Install metal edging at perimeter and fasten @ 12" o.c. with metal stakes.

#### 3.6 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by Resident Engineer before seeding or sodding operation begins.

- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.
- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m<sup>2</sup> (25 pounds per 1000 square feet).
- D. Seeding: Seed at a rate of 2 kg/100 m<sup>2</sup> (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.
- F. Watering: The Resident Engineer is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. Resident Engineer will be responsible for sod after installation and acceptance.

3.7 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
  - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.8 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

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**SECTION 32 12 16**  
**ASPHALT PAVING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

**1.2 RELATED WORK**

A. Subgrade Preparation: Paragraph 3.3 and Section 31 20 11, EARTH MOVING.

**1.3 INSPECTION OF PLANT AND EQUIPMENT**

The Resident Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

**1.4 ALIGNMENT AND GRADE CONTROL**

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

**1.5 SUBMITTALS**

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Data and Test Reports:

1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.

- 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. One copy of State Highway Department Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Aggregate base, Asphaltic base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Resident Engineer or VA Contracting Officer.

### **2.2 AGGREGATES**

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
  - 1. Base course over 152mm(6") thick: 38mm(1-1/2");
  - 2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
  - 1. Maximum particle size not to exceed 25.4mm(1").
  - 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

| <u>Sieve Sizes</u> | <u>Percentage Passing</u> |
|--------------------|---------------------------|
| 19mm(3/4")         | 100                       |
| 9.5mm(3/8")        | 67 to 85                  |
| 6.4mm(1/4")        | 50 to 65                  |
| 2.4mm(No. 8 mesh)  | 37 to 50                  |
| 600µm(No. 30 mesh) | 15 to 25                  |
| 75µm(No. 200 mesh) | 3 to 8                    |

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

### **2.3 ASPHALTS**

- A. Comply with provisions of Asphalt Institute Specification SS2:
  - 1. Asphalt cement: Penetration grade 50/60
  - 2. Prime coat: Cut-back type, grade MC-250
  - 3. Tack coat: Uniformly emulsified, grade SS-1H

### **2.4 SEALER**

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

### **3.2 MIXING ASPHALTIC CONCRETE MATERIALS**

- A. Provide hot plant-mixed asphaltic concrete paving materials.
  - 1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
  - 2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

### **3.3 SUBGRADE**

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Resident Engineer or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

### **3.4 BASE COURSES**

- A. Subbase (when required)
  - 1. Spread and compact to the thickness shown on the drawings.

2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.

B. Base

1. Spread and compact to the thickness shown on the drawings.
2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.

C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").

D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).

E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

**3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING**

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

C. Receipt of asphaltic concrete materials:

1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
  - a. No depressions which will retain standing water.
  - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

### **3.6 APPLICATION OF SEAL COAT**

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

### **3.7 PROTECTION**

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

### **3.8 FINAL CLEAN-UP**

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 90 00

PLANTING

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The work in this section consists of furnishing and installing plant, soils, edging turf, grasses and landscape materials required as specified in locations shown.

**1.2 RELATED WORK**

- A. Topsoil Testing: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- C. Stripping Topsoil, Stock Piling and Topsoil Materials: Section 31 20 11, EARTH MOVING.

**1.3 DEFINITIONS**

- A. Backfill: The earth used to replace earth in an excavation.
- B. Balled and Burlapped Stock: ANSI Z60.1. Plants dug with firm, natural balls of earth in which they were grown, with ball size not less than sizes indicated diameter and depth recommended by ANSI Z60.1 for type and size of plant required; wrapped with burlap, tied, rigidly supported, and drum laced with twine with the root flare visible at the surface of the ball.
- C. Balled and Potted Stock: ANSI Z60.1. Plants dug with firm, natural balls of earth in which they are grown and placed, unbroken, in a container. Ball size is not less than sizes indicated diameter and depth recommended by ANSI Z60.1 for type and size of plant required.
- D. Bare-Root Stock: Plants with a well-branched, fibrous-root system developed by transplanting or root pruning, with soil or growing medium removed, and with not less than minimum root spread according to ANSI Z60.1 for type and size of plant required.
- E. Container-Grown Stock: Healthy, vigorous, well-rooted plants grown in a container, with a well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of plant required.

- F. Fabric Bag-Grown Stock: Healthy, vigorous, well-rooted plants established and grown in-ground in a porous fabric bag with well-established root system reaching sides of fabric bag. Fabric bag size is not less than diameter, depth, and volume required by ANSI Z60.1 for type and size of plant.
- G. Finish Grade: Elevation of finished surface of planting soil.
- H. Manufactured Topsoil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.
- I. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.
- J. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- K. Plant Material: These terms refer to vegetation in general, including trees, shrubs, vines, ground covers, turf and grasses, ornamental grasses, bulbs, corms, tubers, or herbaceous vegetation.
- L. Root Flare: Also called "trunk flare." The area at the base of the plant's stem or trunk where the stem or trunk broadens to form roots; the area of transition between the root system and the stem or trunk.
- M. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.
- N. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

#### 1.4 ABBREVIATIONS

#### 1.5 DELIVERY, STORAGE AND HANDLING

- A. Notify the Contracting Officer's Representative of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant and landscape materials from the job site immediately.
- B. Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable.

Keep seed and other packaged materials in dry storage away from contaminants.

C. Bulk Materials:

1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants. Keep bulk materials in dry storage away from contaminants.
2. Provide erosion control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
3. Accompany each delivery of bulk fertilizers, lime, and soil amendments with appropriate certificates.

D. Deliver bare-root stock plants freshly dug. Immediately after digging up bare-root stock, pack root system in wet straw, hay, or other suitable material to keep root system moist until planting.

E. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.

F. Handle planting stock by root ball.

G. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.

H. Store bulbs, corms, and tubers in a dry place at 60 to 65 deg F (16 to 18 deg C) until planting.

I. Deliver plants after preparations for planting have been completed, and install immediately. If planting is delayed more than 6 hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.

1. Heel-in bare-root stock: Soak roots that are in dry condition in water for two hours. Reject dried-out plants.
2. Set balled stock on ground and cover ball with soil, peat moss, sawdust, or other acceptable material.
3. Do not remove container-grown stock from containers before time of planting.

4. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly-wet, condition.
- J. Harvest, deliver, store, and handle sod according to requirements in TPI's "Guideline Specifications to Turfgrass Sodding". Deliver sod in time for planting within 24 hours of harvesting. Protect sod from breakage, seed contamination and drying.
- K. Deliver sprigs in air tight bags to keep from drying out. Sprigs delivered unwrapped, shall be kept moist in burlap or other accepted material until planting.
- L. Deliver plugs within 24 hours of harvesting, keep moist until planting.
- M. All pesticides and herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Deliver materials in original, unopened containers showing, certified analysis, name and address of manufacturer, product label, manufacturer's application instructions specific to the project and indication of conformance with state and federal laws, as applicable.

#### **1.6 PROJECT CONDITIONS**

- A. Verify actual grade elevations, service and utility locations, irrigation system components, and dimensions of plantings and construction contiguous with new plantings by field measurements before proceeding with planting work.
- B. Coordinate planting periods with maintenance periods to provide required maintenance from date of Substantial Completion.
- C. Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.
- D. Plant trees, shrubs, and other plants after finish grades are established and before planting turf areas unless otherwise indicated.
  1. When planting trees, shrubs, and other plants after planting turf areas, protect turf areas, and promptly repair damage caused by planting operations.
- E. Plant trees, shrubs, and other plants after finish grades are established unless otherwise indicated.

1. When planting trees, shrubs, and other plants, protect irrigation system components and promptly repair damage caused by planting operations.

**1.7 QUALITY ASSURANCE:**

**A. Products Criteria:**

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

**1.8 SUBMITTALS**

**A. Submit product data for each type of product indicated, including soils:**

1. Include quantities, sizes, quality, and sources for plant materials.
2. Include EPA approved product label, MSDS (Material Safety Data Sheet) and manufacturer's application instructions specific to the Project.

**B. Submit samples and manufacturer's literature for each of the following for approval before work is started.**

1. Trees and Shrubs: samples of each variety and size.
2. Organic and Compost Mulch: 1-pint (0.5-liter) volume of each organic and compost mulch required; in sealed plastic bags labeled with composition of materials by percentage of weight and source of mulch. Each Sample shall be typical of the lot of material to be furnished; provide an accurate representation of color, texture, and organic makeup.
3. Mineral Mulch: 2 lb (1.0 kg) of each mineral mulch required, in sealed plastic bags labeled with source of mulch. Sample shall be typical of the lot of material to be delivered and installed on the site; provide an accurate indication of color, texture, and makeup of the material.
  - a. Weed Control Barrier: 12 by 12 inches (300 by 300 mm).
4. Submit edging materials and accessories in manufacturer's standard size, to verify color selected.
5. Erosion Control Materials: 12 by 12 inches (300 by 300 mm).
6. Root Barrier: Width of panel by 12 inches (300 mm).
7. Landscape Membranes: 12 by 12 inches (300 by 300 mm).

8. Tree Wrap: Width of panel by 12 inches (300 mm).

C. Qualification data for qualified landscape Installer. Include list of similar projects completed by Installer demonstrating Installer's capabilities and experience. Include project names, addresses, and year completed, and include names and addresses of owners' contact persons.

D. Prior to delivery, provide notarized certificates attesting that each type of manufactured product, from the manufacturer, meet the requirements specified and shall be submitted to the Contracting Officer's Representative for approval:

1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).

2. Seed and Turf Materials notarized certificate of product analysis.

3. Manufacturer's certified analysis of standard products.

4. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.

E. Material Test Reports: For standardized ASTM D5268 topsoil imported or manufactured topsoil.

F. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of plants during a calendar year. Submit before start of required maintenance periods.

#### **1.9 PLANT AND TURF ESTABLISHMENT PERIOD**

A. The establishment period for plants and turf shall begin immediately after installation, with the approval of the Contracting Officer's Representative, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Establishment Period the Contractor shall maintain the plants and turf as required in Part 3.

#### **1.10 PLANT AND TURF MAINTENANCE SERVICE**

A. Provide initial maintenance service for trees, shrubs, ground cover and other plants by skilled employees of landscape Installer. Begin maintenance immediately after plants are installed and continue until plantings are acceptably healthy and well established but for not less than maintenance period below.

1. Maintenance Period: 3 months from date of Substantial Completion.

B. Obtain continuing maintenance proposal from Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement,

starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

**1.11 APPLICABLE PUBLICATIONS**

A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American National Standards Institute (ANSI):

Z60.1-04.....Nursery Stock

C. Association of Official Seed Analysts (AOSA): Rules for Testing Seed.

D. American Society For Testing And Materials (ASTM):

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles, and Tubes

C33/C33M-11.....Concrete Aggregates

C136-06.....Sieve Analysis of Fine and Coarse Aggregates

C516-08.....Vermiculite Loose Fill Thermal Insulation

C549-06.....Perlite Loose Fill Insulation

C602-07.....Agricultural Liming Materials

D977-05.....Emulsified Asphalt (AASHTO M140)

D5268-07.....Topsoil Used for Landscaping Purposes

E. Hortus Third: A Concise Dictionary of Plants Cultivated in the United States and Canada.

F. Turfgrass Producers International (TPI): Guideline Specifications to Turfgrass Sodding.

G. United States Department of Agriculture (USDA): Handbook No. 60  
Diagnosis and Improvement of Saline and Alkali Soils; Federal Seed Act Regulations.

**1.12 WARRANTY**

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will provide all manufacturers and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

1. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.
2. The Contractor will replace any dead plant material and any areas void of turf immediately, unless required to plant in the succeeding planting season. Provide extended warranty for period equal to original warranty period for replacement plant materials. Replacement plant and turf warranty will begin on the day the work is completed.
3. Replacement of relocated plants, that the Contractor did not supply, is not required unless plant failures is due to improper handling and care during transplanting. Loss through Contractor negligence requires replacement in plant type and size.
4. The Government will reinspect all plants and turf at the end of the Warranty Period. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty Period will end on the date of this inspection provided the Contractor has complied with the warranty work required by this specification. The Contractor shall also comply with the following requirements:
  - a. Replace plants that are more than 25 percent dead, missing or defective plant material prior to final inspection.
  - b. A limit of one replacement of each plant will be required except for losses or replacements due to failure to comply with requirements.
  - c. Mulch and weed plant beds and saucers. Just prior to final inspection, treat these areas to a second application of approved pre-emergent herbicide.
  - d. Complete remedial measures directed by the Contracting Officer's Representative to ensure plant and turf survival.
  - e. Repair damage caused while making plant or turf replacements.
- B. Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
  1. Failures include, but are not limited to, the following:
    - a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Owner, or incidents that are beyond Contractor's control.
    - b. Structural failures including plantings falling or blowing over.



- c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

## **PART 2 - PRODUCTS**

### **2.1 PLANT MATERIAL**

- A. Plant and turf materials: ANSI Z60.1; will conform to the varieties specified and be true to botanical name as listed in Hortus Third; nursery-grown plants and turf material true to genus, species, variety, cultivar, stem form, shearing, and other features indicated on Drawings; healthy, normal and unbroken root systems developed by transplanting or root pruning; well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf; free of disease, pests, eggs, larvae, and defects such as knots, sun scald, windburn, injuries, abrasions, and disfigurement.
  - 1. Trees—deciduous and evergreen: Single trunked with a single leader, unless otherwise indicated; symmetrically developed deciduous trees and shrubs of uniform habit of growth; straight boles or stems; free from objectionable disfigurements; evergreen trees and shrubs with well developed symmetrical tops, with typical spread of branches for each particular species or variety. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk ("included bark"); crossing trunks; cut-off limbs more than 3/4 inch (19 mm) in diameter; or with stem girdling roots will be rejected.
  - 2. Ground cover and vine plants: Provide the number and length of runners for the size specified on the Drawings, together with the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti desiccant at the nursery before digging.
  - 3. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the Contracting Officer's Representative, with no change

in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.

4. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
5. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
6. Bare root (BR) plants shall have the root system substantially intact, but with the earth carefully removed. Cover roots with a thick coating of mud by "puddling" after the plants are dug.
7. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.
8. Make substitutions only when a plant (or alternates as specified) is not obtainable and the Contracting Officer's Representative authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant with the same essential characteristics and an equitable adjustment of the contract price.
9. Existing plants to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.
10. Do not use plants harvested from the wild, from native stands, from an established landscape planting, or not grown in a nursery unless otherwise indicated.

B. Label at least one plant of each variety, size, and caliper with a securely attached, waterproof and weather-resistant label bearing legible the correct designation of common name and full scientific name, including genus and species. Include nomenclature for hybrid, variety, or cultivar, if applicable for the plant as indicated in the Plant Schedule or Plant Legend shown on the Drawings. Labels shall be securely attached and not be removed.

## **2.2 INORGANIC SOIL AMENDMENTS**

A. Lime: ASTM C602, agricultural liming material containing a minimum of 80 percent calcium carbonate equivalent and as follows:

1. Class: T, with a minimum of 99 percent passing through No. 8 (2.36 mm) sieve and a minimum of 75 percent passing through No. 60 (0.25 mm) sieve.
  2. Class: O, with a minimum of 95 percent passing through No. 8 (2.36 mm) sieve and a minimum of 55 percent passing through No. 60 (0.25 mm) sieve.
  3. Provide lime in form of ground calcitic limestone.
- B. Sulfur: Granular, biodegradable, and containing a minimum of 90 percent sulfur, with a minimum of 99 percent passing through No. 6 (3.35 mm) sieve and a maximum of 10 percent passing through No. 40 (0.425 mm) sieve.
- C. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.
- D. Aluminum Sulfate: Commercial grade, unadulterated.
- E. Perlite: ASTM C549, horticultural perlite, soil amendment grade.
- F. Agricultural Gypsum: Minimum 90 percent calcium sulfate, finely ground with 90 percent passing through No. 50 (0.30 mm) sieve.
- G. Coarse Sand shall be concrete sand, ASTM C33 Fine Aggregate, clean, sharp free of limestone, shale and slate particles, and toxic materials.
- H. Vermiculite: ASTM C516, horticultural grade and free of any toxic materials.
- I. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
- J. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

## **2.3 ORGANIC SOIL AMENDMENTS**

- A. Organic matter: Commercially prepared compost. Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 1 inch (25 mm) not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
1. Organic Matter Content: percent of dry weight.
  2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
- B. Peat: A natural product of peat humus except as otherwise specified. Peat shall be shredded and granulated to pass through a 1/2 inch (13 mm) mesh screen with a pH range of 3.4 to 4.8 and conditioned in storage piles for at least 6 months after excavation.

C. Wood derivatives: Decomposed, nitrogen-treated sawdust, ground bark, or wood waste; of uniform texture and free of chips, stones, sticks, soil, or toxic materials.

1. In lieu of decomposed wood derivatives, mix partially decomposed wood derivatives with ammonium nitrate at a minimum rate of 0.15 lb/cu. ft. (2.4 kg/cu. m) of loose sawdust or ground bark, or with ammonium sulfate at a minimum rate of 0.25 lb/cu. ft. (4 kg/cu. m) of loose sawdust or ground bark.

D. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, debris, and material harmful to plant growth.

#### **2.4 PLANT AND TURF FERTILIZERS**

A. Soil Test: Evaluate existing soil conditions and requirements prior to fertilizer selection and application to minimize the use of all fertilizers and chemical products. Obtain approval of Contracting Officer's Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.

B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:

1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

C. Slow-Release Fertilizer: Granular or pellet fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:

1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

D. Plant Tablets: Tightly compressed chip type, long-lasting, slow-release, commercial-grade planting fertilizer in tablet form. Tablets shall break down with soil bacteria, converting nutrients into a form that can be absorbed by plant roots.

## 2.5 PLANTING SOILS

A. Planting Soil: ASTM D5268 topsoil, with pH range of 5.5 to 7, a minimum of 2 percent organic material content; free of stones 1 inch (25 mm) or larger in any dimension and other extraneous materials harmful to plant growth.

B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.

1. Supplement with planting soil when quantities are insufficient.
2. Mix existing, native surface topsoil with fertilizer as recommended by the soils analysis.

C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources can be used if sufficient topsoil is not available on site to meet the depth as specified herein. The Contractor shall furnish imported topsoil. At least 10 days prior to topsoil delivery, notify the Contracting Officer's Representative of the source(s) from which topsoil is to be furnished. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches (100 mm) deep; do not obtain from bogs, or marshes.

## 2.6 BIOSTIMULANTS

A. Biostimulants: Contain soil conditioners, VAM fungi, and endomycorrhizal and ectomycorrhizal fungi spores and soil bacteria appropriate for existing soil conditions.

## 2.7 LANDSCAPE MEMBRANES

A. Nonwoven Geotextile Filter Fabric: Polypropylene or polyester fabric, 3 oz./sq. yd. (101 g/sq. m) minimum, composed of fibers formed into a stable network so that fibers retain their relative position. Fabric shall be inert to biological degradation and resist naturally-encountered chemicals, alkalis, and acids.

B. Composite Fabric shall be woven, needle-punched polypropylene substrate bonded to a nonwoven polypropylene fabric, 4.8 oz./sq. yd. (162 g/sq. m).

## 2.8 MULCH

A. Organic Mulch: Free from deleterious materials and suitable as a top dressing of trees and shrubs, consisting of one of the following:

1. Type: Shredded hardwood.

a. Straw for lawn seed bed mulch: Stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other objectionable material. Straw shall be in an air dry condition and suitable for placing with blower equipment.

b. Wood cellulose fiber for use with hydraulic application of grass seed and fertilizer: Consist of specially prepared wood cellulose fiber, processed to contain no growth or germination inhibiting factors, and dyed an appropriate color to facilitate visual metering of the application of materials. On an air dry weight basis, the wood cellulose fiber shall contain a maximum of 12 percent moisture, plus or minus 3 percent at the time of manufacture. The pH range shall be from 3.5 to 5.0. The wood cellulose fiber shall be manufactured so that:

1) After addition and agitation in slurry tanks with fertilizers, grass seeds, water, and other approved additives, the fibers in the material will become uniformly suspended to form homogeneous slurry.

2) When hydraulically sprayed on the ground, the material will form a blotter like cover impregnated uniformly with grass seed.

3) The cover will allow the absorption of moisture and allow rainfall or applied water to percolate to the underlying soil.

2. Size Range shall be 3 inches (76 mm) maximum, 1/2 inch (13 mm) minimum.

3. Color shall be natural.

## 2.9 TACKIFIERS AND ADHESIVES

A. Nonasphalt tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.

B. Asphalt emulsion: ASTM D977, Grade SS-1; nontoxic and free of plant-growth or germination inhibitors.

## 2.10 EROSION CONTROL

A. Erosion control blankets: Biodegradable wood excelsior, straw, or coconut fiber mat enclosed in a photodegradable plastic mesh. Include

manufacturer's recommended biodegradable staples, 6 inches (150 mm) long.

B. Erosion control fiber mesh: Biodegradable burlap or spun-coir mesh, a minimum of 0.92 lb/sq. yd. (0.5 kg/sq. m), with 50 to 65 percent open area. Include manufacturer's recommended biodegradable staples, 6 inches (150 mm) long.

C. Erosion control mats: Cellular, non-biodegradable slope stabilization mats designed to isolate and contain small areas of soil over steeply sloped surface, of 3 inch (75 mm) nominal mat thickness. Include manufacturer's recommended biodegradable anchorage system for slope conditions.

## **2.11 TREE WRAP**

A. Crinkle paper tree wrap: Two thicknesses of crinkled paper cemented together with a layer of bituminous material. Wrapping material shall be a minimum of 4 inches (100 mm) in width and have a stretch factor of 33 1/3 percent. Twine for tying shall be lightly tarred medium or coarse sisal yarn.

B. Extruded, translucent, twin walled polypropylene protection board sheets: 1/8 inch (3 mm) thick, 6 ft (1800 mm) long tree shelters may be utilized for short trunk trees 3 inch (75 mm) caliper or less.

C. Breathable synthetic fabric tree wrap: White in color, delivered in 3 inch (75 mm) wide rolls. Material shall be specifically manufactured for tree wrapping.

D. Tree wrap shall be secured to the trunk using bio-degradable tape suitable for nursery use and which is expected to degrade in sunlight in less than 2 years after installation.

## **2.12 WATER**

A. Water shall not contain elements toxic to plant life. Water to be obtained from hose bibb at no cost to the Contractor.

## **2.13 TURF SELECTIONS**

A. Grasses for Cool Regions shall be:

1. Bentgrasses: Redtop (*Agrostis alba*) & Colonial (*Agrostis tenuis*)
2. Bluegrasses: Kentucky (*Poa pratensis*), Rough-stalked (*Poa trivialis*) & Canada (*Poa compressa*)
3. Fescue: Red (*Festuca rubra*), Meadow (*Festuca pratensis*) & Tall (*Festuca arundinacea*)
4. Ryegrasses: Perennial (*Lolium perenne*)

B. Grasses for Warm Regions shall be:

1. Bermudagrass (*Cynodon dactylon*)
2. Carpetgrass (*Axonopus affinis*)
3. Centipedegrass (*Eremochloa ophiuroides*)
4. St. Augustinegrass (*Stenotaphrum secundatum*)
5. Zoysia: Manilagrass (*Zoysia matrella*)

**2.14 SEED**

- A. Grass Seed: Fresh, clean, dry, new-crop seed complying with "AOSA, Rules for Testing Seed" for purity and germination tolerances. Seed shall be labeled in conformance with U. S. Department of Agriculture rules and regulations under the Federal Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will not be acceptable.
- B. Seed Species: Not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed.
  1. Full Sun: a minimum of 3 cultivars.
  2. Sun and Partial Shade: Proportioned by weight as follows:
    - a. 50 percent.
  3. Shade: Proportioned by weight as follows:
    - a. 35 percent.

**2.15 SOD**

- A. Sod: Certified Number 1 Quality/Premium, including limitations on thatch, weeds, diseases, nematodes, and insects, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding". Furnish viable sod of uniform density, color, and texture, strongly rooted, and capable of vigorous growth and development when planted.
- B. Sod Species: Grass species as follows, with not less than 95 percent germination, 85 percent pure seed, and not more than 0.5 percent weed seed:
  1. Full Sun: a minimum of 3 cultivars.
  2. Sun and Partial Shade: Proportioned by weight as follows:
    - a. 50 percent.
  3. Shade: Proportioned by weight as follows:
    - a. 35 percent.



## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.
  - 1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
  - 2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
  - 3. Suspend soil spreading, grading, and tilling operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
  - 4. Uniformly moisten excessively dry soil that is not workable and which is too dusty.
  - 5. Special conditions may exist that warrant a variance in the specified planting dates or conditions. Submit a written request to the Contracting Officer's Representative stating the special conditions and proposal variance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Contracting Officer's Representative and replace with new planting soil.

### **3.2 PREPARATION**

- A. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.
- B. Install erosion control measures to prevent erosion or displacement of soils and discharge of soil bearing water runoff or airborne dust to adjacent properties and walkways.
- C. Lay out individual tree and shrub locations and areas for multiple plantings. Stake locations, outline areas, adjust locations when requested, and obtain approval by the Contracting Officer's Representative of layout before excavating or planting. The Contracting

Officer's Representative may approve adjustments to plant material locations to meet field conditions.

- D. Apply antidesiccant to trees and shrubs using power spray to provide an adequate film over trunks (before wrapping), branches, stems, twigs, and foliage to protect during digging, handling, and transportation.

- 1. If deciduous trees or shrubs are moved in full leaf, spray with antidesiccant at nursery before moving and again two weeks after planting.

- E. Wrap trees and shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.

### **3.3 PLANTING AREA ESTABLISHMENT**

- A. Loosen subgrade of planting areas to a minimum depth of 4 inches (100 Remove stones larger than 1 inch (25 mm) dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

- B. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

- C. Before planting, obtain Contracting Officer's Representative acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

### **3.4 EXCAVATION FOR TREES AND SHRUBS**

- A. Planting Pits and Trenches: Excavate circular planting pits with sides sloping inward at a 45 degree angle. Excavations with vertical sides are not acceptable. Trim perimeter of bottom leaving center area of bottom raised slightly to support root ball and assist in drainage away from center. Do not further disturb base. Ensure that root ball will sit on undisturbed base soil to prevent settling. Scarify sides of planting pit smeared or smoothed during excavation.

- 1. Excavate approximately 3 times as wide as ball diameter stock.
  - 2. Excavate at least 12 inches (300 mm) wider than root spread and deep enough to accommodate vertical roots for bare-root stock.
  - 3. Do not excavate deeper than depth of the root ball, measured from the root flare to the bottom of the root ball.
  - 4. If area under the plant was initially dug too deep, add soil to raise it to the correct level and thoroughly tamp the added soil to prevent settling.

5. Maintain required angles of repose of adjacent materials as shown on the Drawings. Do not excavate subgrades of adjacent paving, structures, hardscapes, or other new or existing improvements.
  6. Maintain supervision of excavations during working hours.
  7. Keep excavations covered or otherwise protected when unattended by Installer's personnel.
  8. Use topsoil to form earth saucers or water basins for watering around plants. Basins to be 2 inches (50 mm) high for shrubs and 4 inches (100 mm) high for trees.
- B. Subsoil and topsoil removed from excavations may be used as planting soil.
- C. Notify Contracting Officer's Representative if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.
- D. Notify Contracting Officer's Representative if subsoil conditions evidence unexpected water seepage or retention in tree or shrub planting pits.
- E. Fill excavations with water and allow water to percolate away before positioning trees and shrubs.

### 3.5 TREE, SHRUB, AND VINE PLANTING

- A. Prior to planting, verify that root flare is visible at top of root ball according to ANSI Z60.1. If root flare is not visible, remove soil in a level manner from the root ball to where the top-most root emerges from the trunk. After soil removal to expose the root flare, verify that root ball still meets size requirements.
- B. Remove stem girdling roots and kinked roots. Remove injured roots by cutting cleanly; do not break.
- C. Set balled and burlapped stock plumb and in center of planting pit or trench with root flare adjacent finish grades.
1. Use planting soil for backfill.
  2. After placing some backfill around root ball to stabilize plant, carefully cut and remove burlap, rope, and wire baskets from tops of root balls and from sides, but do not remove from under root balls. Remove pallets, if any, before setting. Do not use planting stock if root ball is cracked or broken before or during planting operation.
  3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately

one-half full, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.

4. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1 inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.

5. Continue backfilling process. Water again after placing and tamping final layer of soil.

D. When planting on slopes, set the plant so the root flare on the uphill side is flush with the surrounding soil on the slope; the edge of the root ball on the downhill side will be above the surrounding soil. Apply enough soil to cover the downhill side of the root ball.

### **3.6 TREE, SHRUB, AND VINE PRUNING**

A. Remove only dead, dying, or broken branches. Do not prune for shape.

B. Prune, thin, and shape trees, shrubs, and vines according to standard professional horticultural and arboricultural practices. Unless otherwise indicated by Contracting Officer's Representative, do not cut tree leaders; remove only injured, dying, or dead branches from trees and shrubs; and prune to retain natural character.

C. Do not apply pruning paint to wounds.

### **3.7 TREE WRAP**

A. Wrap the trunks of deciduous trees immediately after planting. Wrap the trunks of deciduous trees, 1-1/2 inches (40 mm) or greater in caliber with the specified material beginning at the base and extending to the first branches. Remove wrapping after one year. When using crinkled paper wrap, securely tie wrapping at the top and bottom and at 18 inch (450 mm) maximum intervals with twine.

### **3.8 ROOT-BARRIER INSTALLATION**

A. Install root barrier where trees are planted within 60 inches (1500 mm) paving or other hardscape elements, such as walls, curbs, and walkways unless otherwise shown on Drawings.

B. Align root barrier with bottom edge angled at 20 degrees away from the paving or other hardscape element and run it linearly along and adjacent to the paving or other hardscape elements to be protected from invasive roots.

C. Install root barrier continuously for a distance of 60 inches (1500 mm) in each direction from the tree trunk, for a total distance of 10 feet

(3 m) per tree. If trees are spaced closer, use a single continuous piece of root barrier.

1. Position top of root barrier per manufacturer's recommendations.
2. Overlap root barrier a minimum of 12 inches (300 mm) at joints.
3. Do not distort or bend root barrier during construction activities.
4. Do not install root barrier surrounding the root ball of tree.

### **3.9 GROUND COVER AND PLANT INSTALLATION**

- A. Set out and space ground cover and plants other than trees, shrubs, and vines as indicated in even rows with triangular spacing.
- B. Use planting soil for backfill.
- C. Dig holes large enough to allow spreading of roots.
- D. For rooted cutting plants supplied in flats, plant each in a manner that will minimally disturb the root system but to a depth not less than two nodes.
- E. Work soil around roots to eliminate air pockets and leave a slight saucer indentation around plants to hold water.
- F. Water thoroughly after planting, taking care not to cover plant crowns with wet soil.
- G. Protect plants from hot sun and wind; remove protection if plants show evidence of recovery from transplanting shock.
- H. Plant ground cover in areas to receive erosion control materials through the material after erosion control materials are in place.

### **3.10 MULCH INSTALLATION**

- A. Install weed-control barriers before mulching according to manufacturer's written instructions. Completely cover area to be mulched, overlapping edges a minimum of 6 inches (150 mm) and secure seams with galvanized pins.
- B. Mulch backfilled surfaces of planting areas and other areas indicated. Keep mulch out of plant crowns and off buildings, pavements, utility standards/pedestals, and other structures.

### **3.11 PLANT MAINTENANCE**

- A. Maintain plantings by pruning, cultivating, watering, weeding, fertilizing, mulching, restoring plant saucers, resetting to proper grades or vertical position, and performing other operations as required to establish healthy, viable plantings. Spray or treat as required to keep trees and shrubs free of insects and disease.

- B. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace mulch materials damaged or lost in areas of subsidence.
- C. Apply treatments as required to keep plant materials, planted areas, and soils free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards. Treatments include physical controls such as hosing off foliage, mechanical controls such as traps, and biological control agents.

### **3.12 TURF AREA PREPARATION AND GRADING**

- A. For newly graded subgrades loosen subgrade to a minimum depth of 4 inches (100 mm). Remove stones larger than 1 inch (25 mm) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
  - 1. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
  - 2. Spread planting soil to a depth of 4 inches (100 mm) but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
    - a. Spread approximately 1/2 the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches (50 mm) of subgrade. Spread remainder of planting soil.
    - b. Reduce elevation of planting soil to allow for soil thickness of sod.
- B. Finish grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch (13 mm) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

### **3.13 PREPARATION FOR EROSION-CONTROL MATERIALS.**

- A. Prepare area as specified in "Turf Area Preparation and Grading" Article.
- B. For erosion control mats, install planting soil in two lifts, with second lift equal to thickness of erosion control mats. Install erosion control mat and fasten with biodegradable materials as recommended by material manufacturer.

- C. Fill cells of erosion control mat with planting soil and compact before planting.
- D. For erosion control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten with biodegradable materials as recommended by material manufacturer.
- E. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

### **3.14 SEEDING**

- A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph (8 km/h). Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
  - 1. Do not use wet seed or seed that is moldy or otherwise damaged.
  - 2. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
- B. Sow seed at a total rate of 2 lb/1000 sq. ft. (0.9 kg/92.9 sq. m).
- C. Rake seed lightly into top 1/8 inch (3 mm) of soil, roll lightly, and water with fine spray.
- D. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets fastened with biodegradable materials according to manufacturer's written instructions.
- E. Protect seeded areas with erosion control mats where shown on Drawings; install and anchor with biodegradable materials according to manufacturer's written instructions.
- F. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2 tons/acre (42 kg/92.9 sq. m) Spread by hand, blower, or other suitable equipment.
  - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
- G. Protect seeded areas from hot, dry weather or drying winds by applying compost mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch (4.8 mm) and roll surface smooth.

### **3.15 HYDROSEEDING**

- A. For hydroseeding, mix specified seed, fertilizer, and fiber mulch in water, using equipment specifically designed for hydroseed application.

Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.

1. Apply slurry uniformly to all areas to be seeded in a one-step process. Apply slurry at a rate so that mulch component is deposited at not less than 1500-lb/acre (15.6-kg/92.9 sq. m) dry weight, and seed component is deposited at not less than the specified seed-sowing rate.
2. Apply slurry uniformly to all areas to be seeded in a two-step process. Apply first slurry coat at a rate so that mulch component is deposited at not less than 500-lb/acre (5.2-kg/92.9 sq. m) dry weight, and seed component is deposited at not less than the specified seed-sowing rate. Apply slurry cover coat of fiber mulch (hydromulching) at a rate of 1000 lb/acre (10.4 kg/92.9 sq. m).

### **3.16 SODDING**

- A. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.
- B. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid damage to subgrade or sod during installation. Tamp and roll lightly to ensure contact with subgrade, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.
  1. Lay sod across angle of slopes exceeding 1:3.
  2. Anchor sod on slopes exceeding 1:6 with biodegradable staples spaced as recommended by sod manufacturer but not less than 2 anchors per sod strip to prevent slippage.
- C. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently until sod is established.

### **3.17 TURF MAINTENANCE**

- A. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.



1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
  2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
  3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards.
- B. Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches (100 mm).
1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
  2. Water turf with fine spray at a minimum rate of 1 inch (25 mm) per week unless rainfall precipitation is adequate.
- C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet.

### **3.18 SATISFACTORY TURF**

- A. Turf installations shall meet the following criteria as determined by Contracting Officer's Representative:
1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any 10 sq. ft. (0.92 sq. m) and bare spots not exceeding 5 by 5 inches (125 by 125 mm).
  2. Satisfactory Sodded Turf: At end of maintenance period, a healthy, well-rooted, even-colored, viable turf has been established, free of weeds, open joints, bare areas, and surface irregularities.
  3. Satisfactory Plugged Turf: At end of maintenance period, the required number of plugs has been established as well-rooted, viable patches of grass, and areas between plugs are free of weeds and other undesirable vegetation.

- B. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.

**3.19 CLEANUP AND PROTECTION**

- A. During planting, keep adjacent paving and construction clean and work area in an orderly condition.
- B. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.
- C. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- D. Erect temporary fencing or barricades and warning signs, as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
- E. After installation and before Substantial Completion remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.
- F. Remove nondegradable erosion control measures after grass establishment period.
- G. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off Owner's property.

--- END ---

SECTION 33 71 02  
UNDERGROUND ELECTRICAL DISTRIBUTION

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C119.1 (2006) Electric Connectors Sealed Insulated  
Underground Connector Systems Rated 600 Volts

ASSOCIATION OF EDISON ILLUMINATING COMPANIES (AEIC)

AEIC CS8 (2000) Extruded Dielectric, Shielded Power  
Cables Rated 5 Through 46 kV

ASTM INTERNATIONAL (ASTM)

ASTM B 1 (2001) Hard-Drawn Copper Wire

ASTM B 3 (2001) Soft or Annealed Copper Wire

ASTM B 8 (2004) Concentric-Lay-Stranded Copper  
Conductors, Hard, Medium-Hard, or Soft

ASTM B 496 (2004) Compact Round Concentric-Lay-Stranded  
Copper Conductors

ASTM F 512 (1996) Standard Specification for Smooth-Wall  
Poly(Vinyl Chloride) (PVC) Conduit and  
Fittings for Underground Installation

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C2 (2007) National Electrical Safety Code

IEEE Std 100 (2000) The Authoritative Dictionary of IEEE  
Standards Terms-

IEEE Std 386 (1995; R 2001) Separable Insulated Connector  
Systems for Power Distribution Systems Above  
600V

IEEE Std 400.2 (2004) Guide for Field Testing of Shielded  
Power Cable Systems Using Very Low Frequency  
(VLF)

IEEE Std 404 (2000) Extruded and Laminated Dielectric  
Shielded Cable Joints Rated 2500 V Through  
500 000 V

IEEE Std 48 (1996; R 2003) Test Procedures and Requirements for Alternating-Current Cable Terminations 2.5 kV through 765 kV

IEEE Std 81 (1983) Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System (Part 1) Normal Measurements

INSULATED CABLE ENGINEERS ASSOCIATION (ICEA)

ICEA S-94-649 (2004) Standard for Concentric Neutral Cable Rated 5 Through 46 KV

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS (2007) Acceptance Testing Specifications

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA RN 1 (2005) Polyvinyl Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit

NEMA TC 3 (2004) Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing

NEMA TC 6 & 8 (2003) Polyvinyl Chloride (PVC) Plastic Utilities Duct for Underground Installations

NEMA TC 9 (2004) Fittings for Polyvinyl Chloride (PVC) Plastic Utilities Duct for Underground Installation

NEMA WC 71 (1999) Nonshielded Cables Rated 2001-5000 Volts for Use in the Distribution of Electric Energy

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2008) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 1242 (2006) Electrical Intermediate Metal Conduit -- Steel

UL 467 (2004) Grounding and Bonding Equipment

UL 486A (1997; Rev thru May 2001) Wire Connectors and Soldering Lugs for Use with Copper Conductors

UL 486B (2003) Wire Connectors for Use with Aluminum Conductors

UL 510 (2005) Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape

|         |  |
|---------|--|
| UL 514A | (2004, Rev 2005) Metallic Outlet Boxes                         |
| UL 514B | (2004, Rev 2006) Conduit, Tubing and Cable Fittings            |
| UL 6    | (2004) Rigid Metal Conduit                                     |
| UL 651  | (2005) Schedule 40 and 80 Rigid PVC Conduit                    |
| UL 83   | (2003; Rev thru 2006) Thermoplastic-Insulated Wires and Cables |
| UL 854  | (2004) Service-Entrance Cables                                 |

## 1.2 DEFINITIONS

- a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE Std 100.
- b. In the text of this section, the words conduit and duct are used interchangeably and have the same meaning.
- c. In the text of this section, "medium voltage cable splices," and "medium voltage cable joints" are used interchangeably and have the same meaning.

## 1.3 SUBMITTALS

The following shall be submitted:

### Product Data

Medium voltage cable  
Medium voltage cable joints  
Medium voltage cable terminations  
Live end caps

### Test Reports

Arc-proofing test for cable fireproofing materials  
Medium voltage cable qualification and production tests  
Field Acceptance Checks and Tests  
Arc-proofing test for cable fireproofing tape  
Cable Installation Plan and Procedure

Six copies of the information described below in 8-1/2 by 11 inch binders having a minimum of three rings from which material may readily be removed and replaced, including a separate section for

each cable pull. Sections shall be separated by heavy plastic dividers with tabs, with all data sheets signed and dated by the person supervising the pull.

- a. Site layout drawing with cable pulls numerically identified.
- b. A list of equipment used, with calibration certifications. The manufacturer and quantity of lubricant used on pull.
- c. The cable manufacturer and type of cable.
- d. The dates of cable pulls, time of day, and ambient temperature.
- e. The length of cable pull and calculated cable pulling tensions.
- f. The actual cable pulling tensions encountered during pull.

#### Certificates

Cable splicer/terminator

Cable Installer Qualifications

### 1.4 QUALITY ASSURANCE

#### 1.4.1 Certificate of Competency for Cable Splicer/Terminator

Certification of the qualification of the cable splicer/terminator shall be submitted, for approval, 30 days before splices or terminations are to be made in medium voltage (5 kV to 35 kV) cables. The certification shall include the training, and experience of the individual on the specific type and classification of cable to be provided under this contract. The certification shall indicate that the individual has had three or more year's recent experience splicing and terminating medium voltage cables. The certification shall also list a minimum of three splices/terminations that have been in operation for more than one year. In addition, the individual may be required to perform a dummy or practice splice/termination in the presence of the Contracting Officer, before being approved as a qualified cable splicer. If that additional requirement is imposed, the Contractor shall provide short sections of the approved types of cables along with the approved type of splice/termination kit, and detailed manufacturer's instructions for the cable to be spliced. The Contracting Officer reserves the right to require additional proof of competency or to reject the individual and call for certification of an alternate cable splicer.

#### 1.4.2 Cable Installer Qualifications

Provide at least one onsite person in a supervisory position with a documentable level of competency and experience to supervise all cable pulling operations. Provide a resume showing the cable installers' experience in the last three years, including a list of references complete with points of contact, addresses and telephone numbers.

#### 1.4.3 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

#### 1.4.4 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

##### 1.4.4.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

##### 1.4.4.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

## PART 2 PRODUCTS

### 2.1 CONDUIT, DUCTS, AND FITTINGS

#### 2.1.1 Rigid Metal Conduit

UL 6.

##### 2.1.1.1 Rigid Metallic Conduit, PVC Coated

NEMA RN 1, Type A40, except that hardness shall be nominal 85 Shore A durometer, dielectric strength shall be minimum 400 volts per mil at 60 Hz, and tensile strength shall be minimum 3500 psi.

#### 2.1.2 Intermediate Metal Conduit

UL 1242.

##### 2.1.2.1 Intermediate Metal Conduit, PVC Coated

NEMA RN 1, Type A40, except that hardness shall be nominal 85 Shore A durometer, dielectric strength shall be minimum 400 volts per mil at 60 Hz, and tensile strength shall be minimum 3500 psi.

#### 2.1.3 Plastic Conduit for Direct Burial

UL 651, Schedule 40 or Schedule 80 .

#### 2.1.4 Plastic Duct for Concrete Encasement

NEMA TC 6 & 8 and ASTM F 512, UL 651, EPC-40-PVC.

#### 2.1.5 Conduit Sealing Compound

Compounds for sealing ducts and conduit shall have a putty-like consistency workable with the hands at temperatures as low as 35 degrees F, shall neither slump at a temperature of 300 degrees F, nor harden materially when exposed to the air. Compounds shall adhere to clean surfaces of fiber or plastic ducts; metallic conduits or conduit coatings; concrete, masonry, or lead; any cable sheaths, jackets, covers, or insulation materials; and the common metals. Compounds shall form a seal without dissolving, noticeably changing characteristics, or removing any of the ingredients. Compounds shall have no injurious effect upon the hands of workmen or upon materials. Inflatable bladders may be used as an option.

#### 2.1.6 Fittings

##### 2.1.6.1 Metal Fittings

UL 514B.

##### 2.1.6.2 PVC Conduit Fittings

NEMA TC 3.

##### 2.1.6.3 PVC Duct Fittings

NEMA TC 9.

##### 2.1.6.4 Outlet Boxes for Steel Conduit

Outlet boxes for use with rigid or flexible steel conduit shall be cast-metal cadmium or zinc-coated if of ferrous metal with gasketed closures and shall conform to UL 514A.

### 2.2 LOW VOLTAGE INSULATED CONDUCTORS AND CABLES

Insulated conductors shall be rated 600 volts and conform to the requirements of NFPA 70, including listing requirements. Wires and cables manufactured more than 12 months prior to date of delivery to the site shall not be accepted. Service entrance conductors shall conform to UL 854, type USE.

#### 2.2.1 Conductor Types

Cable and duct sizes indicated are for copper conductors and THHN/THWN unless otherwise noted. Conductors No. 10 AWG and smaller shall be solid



copper. Conductors No. 8 AWG and larger shall be stranded copper. All conductors shall be copper.

#### 2.2.2 Conductor Material

Unless specified or indicated otherwise or required by NFPA 70, wires in conduit, other than service entrance, shall be 600-volt, Type THWN/THHN conforming to UL 83. Copper conductors shall be annealed copper complying with ASTM B 3 and ASTM B 8. Type EC/1350 is not acceptable. Intermixing of copper and aluminum conductors is not permitted.

#### 2.2.3 Jackets

Multiconductor cables shall have an overall PVC outer jacket.

#### 2.2.4 In Duct

Cables shall be single-conductor cable.

#### 2.2.5 Cable Marking

Insulated conductors shall have the date of manufacture and other identification imprinted on the outer surface of each cable at regular intervals throughout the cable length.

Each cable shall be identified by means of a fiber, laminated plastic, or non-ferrous metal tags, or approved equal, in each manhole, handhole, junction box, and each terminal. Each tag shall contain the following information; cable type, conductor size, circuit number, circuit voltage, cable destination and phase identification.

Conductors shall be color coded. Conductor identification shall be provided within each enclosure where a tap, splice, or termination is made. Conductor identification shall be by color-coded insulated conductors, plastic-coated self-sticking printed markers, colored nylon cable ties and plates, heat shrink type sleeves, or colored electrical tape. Control circuit terminations shall be properly identified. Color shall be green for grounding conductors and white for neutrals; except where neutrals of more than one system are installed in same raceway or box, other neutrals shall be white with a different colored (not green) stripe for each. Color of ungrounded conductors in different voltage systems shall be as follows

##### a. 208/120 volt, three-phase

- (1) Phase A - black
- (2) Phase B - red
- (3) Phase C - blue

#### 2.3 LOW VOLTAGE WIRE CONNECTORS AND TERMINALS

Shall provide a uniform compression over the entire conductor contact surface. Use solderless terminal lugs on stranded conductors.

- a. For use with copper conductors: UL 486A.

- b. For use with aluminum conductors: UL 486B. For connecting aluminum to copper, connectors shall be the circumferentially compressed, metallurgically bonded type.

## 2.4 LOW VOLTAGE SPLICES

Provide splices in conductors with a compression connector on the conductor and by insulating and waterproofing using one of the following methods which are suitable for continuous submersion in water and comply ANSI C119.1.

### 2.4.1 Heat Shrinkable Splice

Provide heat shrinkable splice insulation by means of a thermoplastic adhesive sealant material which shall be applied in accordance with the manufacturer's written instructions.

### 2.4.2 Cold Shrink Rubber Splice

Provide a cold-shrink rubber splice which consists of EPDM rubber tube which has been factory stretched onto a spiraled core which is removed during splice installation. The installation shall not require heat or flame, or any additional materials such as covering or adhesive. It shall be designed for use with inline compression type connectors, or indoor, outdoor, direct-burial or submerged locations.

## 2.5 MEDIUM VOLTAGE CABLE

Cable (conductor) sizes are designated by American Wire Gauge (AWG) and Thousand Circular Mils (Kcmil). Conductor and conduit sizes indicated are for copper conductors unless otherwise noted. Insulated conductors shall have the date of manufacture and other identification imprinted on the outer surface of each cable at regular intervals throughout cable length. Wires and cables manufactured more than 12 months prior to date of delivery to the site shall not be accepted. Provide single conductor type cables unless otherwise indicated.

### 2.5.1 Cable Configuration

Cable for underground distribution systems shall be ozone resistant, ethylene-propylene-rubber-insulated (EPR) cable conforming to NEMA WC 8 and ANSI S-94-649, as applicable, and AEIC CS6. Cable shall be single conductor, employing concentric, Class B stranded copper conductors with a full concentric neutral. Cable shall have conductor and insulation shielding. Insulation shielding shall be metal tape or wire type consisting of a concentric serving of tape or wires according to NEMA WC 8. Cable shall be rated 15 kV with 133 percent insulation level and have a jacket thickness of 220 and 50 mils, respectively. Cable shall have a polyvinyl chloride outer jacket.

### 2.5.2 Conductor Material

Provide concentric-lay-stranded, Class B compact round conductors. Provide soft drawn copper cables complying with ASTM B 3 and ASTM B 8 for regular concentric and compressed stranding or ASTM B 496 for compact stranding.

### 2.5.3 Insulation

Provide ethylene-propylene-rubber (EPR) insulation conforming to the requirements of NEMA WC 71 and ICEA S-94-649.

### 2.5.4 Shielding

Cables rated for 2 kV and above shall have a semiconducting conductor shield, a semiconducting insulation shield, and an overall copper tape or wire shield for each phase.

### 2.5.5 Neutrals

Concentric neutrals conductors shall be copper, having a combined ampacity equal to the phase conductor ampacity rating.

### 2.5.6 Jackets

Cables shall be provided with a PVC jacket. Direct buried cables shall be rated for direct burial. Provide type UD cables with an overall jacket.

## 2.6 MEDIUM VOLTAGE CABLE TERMINATIONS

IEEE Std 48 Class 1; of the molded elastomer, prestretched elastomer, or heat-shrinkable elastomer. Acceptable elastomers are track-resistant silicone rubber or track-resistant ethylene propylene compounds, such as ethylene propylene rubber or ethylene propylene diene monomer. Separable insulated connectors may be used for apparatus terminations, when such apparatus is provided with suitable bushings. Terminations, where required, shall be provided with mounting brackets suitable for the intended installation and with grounding provisions for the cable shielding, metallic sheath, or armor. Terminations shall be provided in a kit, including: skirts, stress control terminator, ground clamp, connectors, lugs, and complete instructions for assembly and installation. Terminations shall be the product of one manufacturer, suitable for the type, diameter, insulation class and level, and materials of the cable terminated. Do not use separate parts of copper or copper alloy in contact with aluminum alloy parts in the construction or installation of the terminator.

### 2.6.1 Cold-Shrink Type

Terminator shall be a one-piece design, utilizing the manufacturer's latest technology, where high-dielectric constant (capacitive) stress control is integrated within a skirted insulator made of silicone rubber. Termination shall not require heat or flame for installation. Termination kit shall contain all necessary materials (except for the lugs). Termination shall be designed for installation in low or highly contaminated indoor and outdoor locations and shall resist ultraviolet rays and oxidative decomposition.

### 2.6.2 Heat Shrinkable Type

Terminator shall consist of a uniform cross section heat shrinkable polymeric construction stress relief tubing and environmentally sealed outer covering that is nontracking, resists heavy atmospheric contaminants, ultra violet rays and oxidative decomposition. Provide heat shrinkable sheds or skirts of the same material. Termination shall be designed for installation in low or highly contaminated indoor or outdoor locations.

### 2.6.3 Separable Insulated Connector Type

IEEE Std 386. Provide connector with steel reinforced hook-stick eye, grounding eye, test point, and arc-quenching contact material. Provide connectors of the loadbreak or deadbreak type as indicated, of suitable construction for the application and the type of cable connected, and that include cable shield adaptors. Provide external clamping points and test points.

- a. 200 Ampere loadbreak connector ratings: Voltage: 15 kV, 95 kV BIL. Short time rating: 10,000 rms symmetrical amperes.
- b. 600 Ampere deadbreak connector ratings: Voltage: 15 kV, 95 kV BIL. Short time rating: 25,000 rms symmetrical amperes. Connectors shall have 200 ampere bushing interface for surge arresters.
- c. Provide one set[s] of three grounding elbows and one set[s] of three feed-thru inserts.

### 2.7 MEDIUM VOLTAGE CABLE JOINTS

Provide joints (splices) in accordance with IEEE Std 404 suitable for the rated voltage, insulation level, insulation type, and construction of the cable. Joints shall be certified by the manufacturer for waterproof, submersible applications. Upon request, supply manufacturer's design qualification test report in accordance with IEEE Std 404. Connectors for joint shall be tin-plated electrolytic copper, having ends tapered and having center stops to equalize cable insertion.

#### 2.7.1 Heat-Shrinkable Joint

Consists of a uniform cross-section heat-shrinkable polymeric construction with a linear stress relief system, a high dielectric strength insulating material, and an integrally bonded outer conductor layer for shielding. Replace original cable jacket with a heavy-wall heat-shrinkable sleeve with hot-melt adhesive coating.

#### 2.7.2 Cold-Shrink Rubber-Type Joint

Joint shall be of a cold shrink design that does not require any heat source for its installation. Splice insulation and jacket shall be of a one-piece factory formed cold shrink sleeve made of black EPDM rubber. Splice shall be packaged three splices per kit, including complete installation instructions.

### 2.8 TAPE

#### 2.8.1 Insulating Tape

UL 510, plastic insulating tape, capable of performing in a continuous temperature environment of 80 degrees C.

#### 2.8.2 Buried Warning and Identification Tape

Provide detectable tape.

### 2.8.3 Fireproofing Tape

Provide tape composed of a flexible conformable unsupported intumescent elastomer. Tape shall be not less than .030 inch thick, noncorrosive to cable sheath, self-extinguishing, noncombustible, and shall not deteriorate when subjected to oil, water, gases, salt water, sewage, and fungus.

### 2.9 PULL ROPE

Shall be plastic or flat pull line (bull line) having a minimum tensile strength of 200 pounds.

### 2.10 GROUNDING AND BONDING

#### 2.10.1 Driven Ground Rods

Provide copper-clad steel ground rods conforming to UL 467 not less than 3/4 inch in diameter by 10 feet in length. Sectional type rods may be used for rods 20 feet or longer.

#### 2.10.2 Grounding Conductors

Stranded-bare copper conductors shall conform to ASTM B 8, Class B, soft-drawn unless otherwise indicated. Solid-bare copper conductors shall conform to ASTM B 1 for sizes No. 8 and smaller. Insulated conductors shall be of the same material as phase conductors and green color-coded, except that conductors shall be rated no more than 600 volts. Aluminum is not acceptable.

### 2.11 CAST-IN-PLACE CONCRETE

Provide concrete for encasement of underground ducts with 3000 psi minimum 28-day compressive strength.

### 2.12 SOURCE QUALITY CONTROL

#### 2.12.1 Arc-Proofing Test for Cable Fireproofing Tape

Manufacturer shall test one sample assembly consisting of a straight lead tube 12 inches long with a 2 1/2 inch outside diameter, and a 1/8 inch thick wall, and covered with one-half lap layer of arc and fireproofing material per manufacturer's instructions. The arc and fireproofing tape shall withstand extreme temperature of a high-current fault arc 13,000 degrees K for 70 cycles as determined by using an argon directed plasma jet capable of constantly producing and maintaining an arc temperature of 13,000 degrees K. Temperature (13,000 degrees K) of the ignited arc between the cathode and anode shall be obtained from a dc power source of 305 (plus or minus 5) amperes and 20 (plus or minus 1) volts. The arc shall be directed toward the sample assembly accurately positioned 5 (plus or minus 1) millimeters downstream in the plasma from the anode orifice by fixed flow rate of argon gas (0.18 g per second). Each sample assembly shall be tested at three unrelated points. Start time for tests shall be taken from recorded peak current when the specimen is exposed to the full test temperature. Surface heat on the specimen prior to that time shall be minimal. The end point is established when the plasma or conductive arc penetrates the protective tape

and strikes the lead tube. Submittals for arc-proofing tape shall indicate that the test has been performed and passed by the manufacturer.

#### 2.12.2 Medium Voltage Cable Qualification and Production Tests

Results of AEIC CS8 qualification and production tests as applicable for each type of medium voltage cable.

### PART 3 EXECUTION

#### 3.1 INSTALLATION

Install equipment and devices in accordance with the manufacturer's published instructions and with the requirements and recommendations of NFPA 70 and IEEE C2 as applicable.

#### 3.2 CABLE INSPECTION

Prior to installation, each cable reel shall be inspected for correct storage positions, signs of physical damage, and broken end seals. If end seal is broken, moisture shall be removed from cable prior to installation in accordance with the cable manufacturer's recommendations.

#### 3.3 CABLE INSTALLATION PLAN AND PROCEDURE

The Contractor shall obtain from the manufacturer an installation manual or set of instructions which addresses such aspects as cable construction, insulation type, cable diameter, bending radius, cable temperature limits for installation, lubricants, coefficient of friction, conduit cleaning, storage procedures, moisture seals, testing for and purging moisture, maximum allowable pulling tension, and maximum allowable sidewall bearing pressure. The Contractor shall then perform pulling calculations and prepare a pulling plan which shall be submitted along with the manufacturer's instructions in accordance with SUBMITTALS. Cable shall be installed strictly in accordance with the cable manufacturer's recommendations and the approved installation plan.

Calculations and pulling plan shall include:

- a. Site layout drawing with cable pulls identified in numeric order of expected pulling sequence and direction of cable pull.
- b. List of cable installation equipment.
- c. Lubricant manufacturer's application instructions.
- d. Procedure for resealing cable ends to prevent moisture from entering cable.
- e. Cable pulling tension calculations of all cable pulls.
- f. Cable percentage conduit fill.
- g. Cable sidewall bearing pressure.
- h. Cable minimum bend radius and minimum diameter of pulling wheels used.

- i. Cable jam ratio.
- j. Maximum allowable pulling tension on each different type and size of conductor.
- k. Maximum allowable pulling tension on pulling device.

### 3.4 UNDERGROUND FEEDERS SUPPLYING BUILDINGS

Terminate underground feeders supplying building at a point 5 feet outside the building and projections thereof, except that conductors shall be continuous to the terminating point indicated. Coordinate connections of the feeders to the service entrance equipment with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Conduit shall be PVC, Type EPC-40 from the supply equipment to a point 5 feet outside the building and projections thereof. Protect ends of underground conduit with plastic plugs until connections are made.

### 3.5 UNDERGROUND CONDUIT AND DUCT SYSTEMS

#### 3.5.1 Requirements

Depths to top of the conduit shall be in accordance with NFPA 70. Run conduit in straight lines except where a change of direction is necessary. Numbers and sizes of ducts shall be as indicated. Ducts shall have a continuous slope downward toward underground structures and away from buildings, laid with a minimum slope of 3 inches per 100 feet. Depending on the contour of the finished grade, the high-point may be at a terminal, a manhole, a handhole, or between manholes or handholes. Short-radius manufactured 90-degree duct bends may be used only for pole or equipment risers, unless specifically indicated as acceptable. The minimum manufactured bend radius shall be 18 inches for ducts of less than 3 inch diameter, and 36 inches for ducts 3 inches or greater in diameter. Otherwise, long sweep bends having a minimum radius of 25 feet shall be used for a change of direction of more than 5 degrees, either horizontally or vertically. Both curved and straight sections may be used to form long sweep bends, but the maximum curve used shall be 30 degrees and manufactured bends shall be used. Ducts shall be provided with end bells whenever duct lines terminate in structures.

#### 3.5.2 Treatment

Ducts shall be kept clean of concrete, dirt, or foreign substances during construction. Field cuts requiring tapers shall be made with proper tools and match factory tapers. A coupling recommended by the duct manufacturer shall be used whenever an existing duct is connected to a duct of different material or shape. Ducts shall be stored to avoid warping and deterioration with ends sufficiently plugged to prevent entry of any water or solid substances. Ducts shall be thoroughly cleaned before being laid. Plastic ducts shall be stored on a flat surface and protected from the direct rays of the sun.

#### 3.5.3 Conduit Cleaning

As each conduit run is completed, for conduit sizes 3 inches and larger, draw a flexible testing mandrel approximately 12 inches long with a diameter

less than the inside diameter of the conduit through the conduit. After which, draw a stiff bristle brush through until conduit is clear of particles of earth, sand and gravel; then immediately install conduit plugs. For conduit sizes less than 3 inches, draw a stiff bristle brush through until conduit is clear of particles of earth, sand and gravel; then immediately install conduit plugs.

#### 3.5.4 Jacking and Drilling Under Roads and Structures

Conduits to be installed under existing paved areas which are not to be disturbed, and under roads and railroad tracks, shall be zinc-coated, rigid steel, jacked into place. Where ducts are jacked under existing pavement, rigid steel conduit will be installed because of its strength. To protect the corrosion-resistant conduit coating, predrilling or installing conduit inside a larger iron pipe sleeve (jack-and-sleeve) is required. For crossings of existing railroads and airfield pavements greater than 50 feet in length, the predrilling method or the jack-and-sleeve method will be used. Separators or spacing blocks shall be made of steel, concrete, plastic, or a combination of these materials placed not farther apart than 4 feet on centers. Hydraulic jet method shall not be used.

#### 3.5.5 Multiple Conduits

Separate multiple conduits by a minimum distance of 2 1/2 inches, except that light and power conduits shall be separated from control, signal, and telephone conduits by a minimum distance of 3 inches. Stagger the joints of the conduits by rows (horizontally) and layers (vertically) to strengthen the conduit assembly. Provide plastic duct spacers that interlock vertically and horizontally. Spacer assembly shall consist of base spacers, intermediate spacers, ties, and locking device on top to provide a completely enclosed and locked-in conduit assembly. Install spacers per manufacturer's instructions, but provide a minimum of two spacer assemblies per 10 feet of conduit assembly.

#### 3.5.6 Conduit Plugs and Pull Rope

New conduit indicated as being unused or empty shall be provided with plugs on each end. Plugs shall contain a weephole or screen to allow water drainage. Provide a plastic pull rope having 3 feet of slack at each end of unused or empty conduits.

#### 3.5.7 Duct Encased in Concrete

Construct underground duct lines of individual conduits encased in concrete. Do not mix different kinds of conduit in any one duct bank. Concrete encasement surrounding the bank shall be rectangular in cross-section and shall provide at least 4 inches of concrete cover for ducts. Separate conduits by a minimum concrete thickness of 4 inches, except separate light and power conduits from control, signal, and telecommunications conduits by a minimum concrete thickness of 4 inches. Before pouring concrete, anchor duct bank assemblies to prevent the assemblies from floating during concrete pouring. Anchoring shall be done by driving reinforcing rods adjacent to duct spacer assemblies and attaching the rods to the spacer assembly. Provide color, type and depth of warning tape as specified in Section 31 20 00 EARTH MOVING



### 3.6 CABLE PULLING

Test existing duct lines with a mandrel and thoroughly swab out to remove foreign material before pulling cables. Pull cables down grade with the feed-in point at the manhole or buildings of the highest elevation. Use flexible cable feeds to convey cables through manhole opening and into duct runs. Do not exceed the specified cable bending radii when installing cable under any conditions, including turnups into switches, transformers, switchgear, switchboards, and other enclosures. Cable with tape or wire shield shall have a bending radius not less than 12 times the overall diameter of the completed cable. If basket-grip type cable-pulling devices are used to pull cable in place, cut off the section of cable under the grip before splicing and terminating.

#### 3.6.1 Cable Lubricants

Use lubricants that are specifically recommended by the cable manufacturer for assisting in pulling jacketed cables.

### 3.7 CABLES IN UNDERGROUND STRUCTURES

Do not install cables utilizing the shortest path between penetrations, but route along those walls providing the longest route and the maximum spare cable lengths. Form cables to closely parallel walls, not to interfere with duct entrances, and support on brackets and cable insulators. Support cable splices in underground structures by racks on each side of the splice. Locate splices to prevent cyclic bending in the spliced sheath. Install cables at middle and bottom of cable racks, leaving top space open for future cables, except as otherwise indicated for existing installations. Provide one spare three-insulator rack arm for each cable rack in each underground structure.

#### 3.7.1 Cable Tag Installation

Install cable tags in each manhole as specified, including each splice. Tag wire and cable provided by this contract. Install cable tags over the fireproofing, if any, and locate the tags so that they are clearly visible without disturbing any cabling or wiring in the manholes.

### 3.8 CONDUCTORS INSTALLED IN PARALLEL

Conductors shall be grouped such that each conduit of a parallel run contains 1 Phase A conductor, 1 Phase B conductor, 1 Phase C conductor, and 1 neutral conductor.

### 3.9 LOW VOLTAGE CABLE SPLICING AND TERMINATING

Make terminations and splices with materials and methods as indicated or specified herein and as designated by the written instructions of the manufacturer. Do not allow the cables to be moved until after the splicing material has completely set. Make splices in underground distribution systems only in accessible locations such as manholes, handholes, or aboveground termination cabinets.

### 3.10 MEDIUM VOLTAGE CABLE TERMINATIONS

Make terminations in accordance with the written instruction of the termination kit manufacturer.

### 3.11 MEDIUM VOLTAGE CABLE JOINTS

Make joints only in accessible locations in manholes or handholes by using materials and methods in accordance with the written instructions of the joint kit manufacturer.

### 3.12 CABLE END CAPS

Cable ends shall be sealed at all times with coated heat shrinkable end caps. Cables ends shall be sealed when the cable is delivered to the job site, while the cable is stored and during installation of the cable. The caps shall remain in place until the cable is spliced or terminated. Sealing compounds and tape are not acceptable substitutes for heat shrinkable end caps. Cable which is not sealed in the specified manner at all times will be rejected.

### 3.13 FIREPROOFING OF CABLES IN UNDERGROUND STRUCTURES

Fireproof (arc proof) wire and cables which will carry current at 2200 volts or more in underground structures.

#### 3.13.1 Fireproofing Tape

Tightly wrap strips of fireproofing tape around each cable spirally in half-lapped wrapping. Install tape in accordance with manufacturer's instructions.

### 3.14 GROUNDING SYSTEMS

Provide grounding system as indicated, in accordance with NFPA 70 and IEEE C2, and as specified herein.

Noncurrent-carrying metallic parts associated with electrical equipment shall have a maximum resistance to solid earth ground not exceeding the following values:

|  |         |
|--|---------|
| Pad-mounted transformers without protective fences   | 25 ohms |
| Ground in manholes   | 25 ohms |
| Grounding other metal enclosures of primary voltage electrical and electrically-operated equipment | 25 ohms |

#### 3.14.1 Grounding Electrodes

Provide cone pointed driven ground rods driven full depth plus 6 inches, installed to provide an earth ground of the appropriate value for the particular equipment being grounded. If the specified ground resistance is not met, an additional ground rod shall be provided in accordance with the requirements of NFPA 70 (placed not less than 6 feet from the first rod). Should the resultant (combined) resistance exceed the specified resistance,

measured not less than 48 hours after rainfall, the Contracting Officer shall be notified immediately.

### 3.14.2 Grounding Connections

Make grounding connections which are buried or otherwise normally inaccessible, by exothermic weld or compression connector.

- a. Make exothermic welds strictly in accordance with the weld manufacturer's written recommendations. Welds which are "puffed up" or which show convex surfaces indicating improper cleaning are not acceptable. Mechanical connectors are not required at exothermic welds.
- b. Make compression connections using a hydraulic compression tool to provide the correct circumferential pressure. Tools and dies shall be as recommended by the manufacturer. An embossing die code or other standard method shall provide visible indication that a connector has been adequately compressed on the ground wire.

### 3.14.3 Grounding Conductors

Provide bare grounding conductors, except where installed in conduit with associated phase conductors. Ground cable sheaths, cable shields, conduit, and equipment with No. 6 AWG. Ground other noncurrent-carrying metal parts and equipment frames of metal-enclosed equipment. Ground metallic frames and covers of handholes and pull boxes with a braided, copper ground strap with equivalent ampacity of No. 6 AWG.

### 3.14.4 Ground Cable Crossing Expansion Joints

Protect ground cables crossing expansion joints or similar separations in structures and pavements by use of approved devices or methods of installation which provide the necessary slack in the cable across the joint to permit movement. Use stranded or other approved flexible copper cable across such separations.

## 3.15 EXCAVATING, BACKFILLING, AND COMPACTING

Provide in accordance with NFPA 70 and Section 31 20 00 EARTH MOVING.

### 3.15.1 Reconditioning of Surfaces

#### 3.15.1.1 Unpaved Surfaces

Restore to their original elevation and condition unpaved surfaces disturbed during installation of duct . Preserve sod and topsoil removed during excavation and reinstall after backfilling is completed. Replace sod that is damaged by sod of quality equal to that removed. When the surface is disturbed in a newly seeded area, re-seed the restored surface with the same quantity and formula of seed as that used in the original seeding, and provide topsoiling, fertilizing, liming, seeding, sodding, sprigging, or mulching.

#### 3.15.1.2 Paving Repairs

Where trenches, pits, or other excavations are made in existing roadways and other areas of pavement where surface treatment of any kind exists, restore such surface treatment or pavement the same thickness and in the same kind as previously existed, except as otherwise specified, and to match and tie into the adjacent and surrounding existing surfaces.

### 3.16 CAST-IN-PLACE CONCRETE

Provide concrete in accordance with Section 03 30 00 CAST-IN-PLACE CONCRETE.

#### 3.16.1 Concrete Slabs for Equipment

Unless otherwise indicated, the slab shall be at least 8 inches thick, reinforced with a 6 by 6 - W2.9 by W2.9 mesh, placed uniformly 4 inches from the top of the slab. Slab shall be placed on a 6 inch thick, well-compacted gravel base. Top of concrete slab shall be approximately 4 inches above finished grade with gradual slope for drainage. Edges above grade shall have 1 inch chamfer. Slab shall be of adequate size to project at least 8 inches beyond the equipment.

Stub up conduits, with bushings, 2 inches into cable wells in the concrete pad. Coordinate dimensions of cable wells with transformer cable training areas.

### 3.17 FIELD QUALITY CONTROL

#### 3.17.1 Performance of Field Acceptance Checks and Tests

Perform in accordance with the manufacturer's recommendations, and include the following visual and mechanical inspections and electrical tests, performed in accordance with NETA ATS.

##### 3.17.1.1 Medium Voltage Cables

Perform tests after installation of cable, splices, and terminators and before terminating to equipment or splicing to existing circuits.

##### a. Visual and Mechanical Inspection

- (1) Inspect exposed cable sections for physical damage.
- (2) Verify that cable is supplied and connected in accordance with contract plans and specifications.
- (3) Inspect for proper shield grounding, cable support, and cable termination.
- (4) Verify that cable bends are not less than ICEA or manufacturer's minimum allowable bending radius.
- (5) Inspect for proper fireproofing.
- (6) Visually inspect jacket and insulation condition.
- (7) Inspect for proper phase identification and arrangement.

##### b. Electrical Tests

(1) Perform a shield continuity test on each power cable by ohmmeter method. Record ohmic value, resistance values in excess of 10 ohms per 1000 feet of cable must be investigated and justified.

(2) Perform acceptance test on new cables before the new cables are connected to existing cables and placed into service, including terminations and joints. Perform maintenance test on complete cable system after the new cables are connected to existing cables and placed into service, including existing cable, terminations, and joints. Tests shall be very low frequency (VLF) alternating voltage withstand tests in accordance with IEEE Std 400.2. VLF test frequency shall be 0.05 Hz minimum for a duration of 60 minutes using a sinusoidal waveform. Test voltages shall be as follows:

CABLE RATING AC TEST VOLTAGE for ACCEPTANCE TESTING

|       |                 |
|-------|-----------------|
| 5 kV  | 10kV rms (peak) |
| 8 kV  | 13kV rms (peak) |
| 15 kV | 20kV rms (peak) |
| 25 kV | 31kV rms (peak) |
| 35 kV | 44kV rms (peak) |

CABLE RATING AC TEST VOLTAGE for MAINTENANCE TESTING

|       |                 |
|-------|-----------------|
| 5 kV  | 7kV rms (peak)  |
| 8 kV  | 10kV rms (peak) |
| 15 kV | 16kV rms (peak) |
| 25 kV | 23kV rms (peak) |
| 35 kV | 33kV rms (peak) |

### 3.17.1.2 Grounding System

#### a. Visual and mechanical inspection

Inspect ground system for compliance with contract plans and specifications

#### b. Electrical tests

Perform ground-impedance measurements utilizing the fall-of-potential method in accordance with IEEE Std 81. On systems consisting of interconnected ground rods, perform tests after interconnections are complete. On systems consisting of a single ground rod perform tests before any wire is connected. Take measurements in normally dry weather, not less than 48 hours after rainfall. Use a portable megohmmeter tester in accordance with manufacturer's instructions to test each ground or group of grounds. The instrument shall be equipped with a meter reading directly in ohms or fractions thereof to indicate the ground value of the ground rod or grounding systems under test.

### 3.17.2 Follow-Up Verification

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that circuits and devices are in good operating condition and properly performing the intended function. As an exception to requirements stated elsewhere in the contract, the Contracting Officer shall

Renovate Mansion House  
and Grist Mill - Bldg. 501

DB2010.001.00

be given 5 working days advance notice of the dates and times of checking  
and testing.

-- End of Section --