

VA West Los Angeles

RETROFIT / REPLACE HUMIDIFICATION CONTROLS

100% Specifications
(0212.345.00)

May 15, 2013



DEPARTMENT OF VETERANS AFFAIRS

SPECIFICATIONS

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SECTION 01 00 00
GENERAL REQUIREMENTS

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1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing humidification system, and furnish labor and materials and perform work for "VA WEST LOS ANGELES RETROFIT/REPLACE HUMIDITY CONTROLS BUILDING 500" as required by drawings and specifications.
- B. Visits to the site by bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of Schwab Engineering and Management, as Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the government and shall not be construed as expressing or implying a contractual act of the government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the Project Engineer in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Project Engineer.
- E. All employees of General Contractor and subcontractors shall comply with VA Security Management Program and obtain permission of the VA Police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, General Contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- G. Training:
 - 1. All employees of the General Contractor or subcontractors shall have the 10-hour OSHA certified construction safety course for on-site staff and 30 additional hours for project superintendent (competent person) and / or relevant competency training, as determined by VA CP with input from the ICRA team.
 - 2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

- A. The project scope includes (not limited to) the following:
 - 1. Demolish existing humidification systems including power, humidifiers, make up water, drain pipes, coolers and all related supports.
 - 2. Reuse some removed items like coolers, condensate pumps, cold water and condensate drain for new project.
 - 3. Patch all duct openings and seal to meet SMACNA standard.
 - 4. Provide power to all new humidifiers in main ducts of interstitial space.
 - 5. Provide new cold water makeup pipes with line filter and UV lights.
 - 6. Provide new humidifiers on main ducts of each air handler.

7. The construction should be phased as one air handler at a time.
8. To coordinate with the owner for shutdown period.
9. Provide air readings prior to demolition starts of all related air supply, return, exhaust outlets served by respective air handlers.
10. Post construction air reading is required for all supply, return and exhaust in affected areas.
11. Provide control for designed scopes and demonstrate to the owner.
12. Project area close-out and acceptance by VA.
13. To minimize the impact of OR operation, all work shall be done at evening / night shifts i.e. hours when the OR's are not occupied.

AMOUNT: _____ \$ _____
(WORDS) (FIGURES)

14. Total contract duration 180 calendar days. The contract schedule milestones shall be as follows:

- A) Approval and fabrication of ductwork: 45 calendar days.
- B) On site ductwork installation is 75 calendar days from VA's acceptance of fabricated ductwork.

B. Alternate Deduct:

1. UV Lights

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, one CD-ROM of specifications and drawings will be furnished if not obtained from the IFB.
- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from the CD-Rom issued in the IFB.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, the General Contractor shall give 3 days' notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.

4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Document control:

1. Before starting any work, the General Contractor/subcontractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "law enforcement sensitive" or "sensitive unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as cd's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and site security officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - A) Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - B) "Sensitive Information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

D. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.5 FIRE SAFETY

- A. Applicable publications: publications listed below form part of this article to extent referenced. Publications are referenced in text by basic designations only.
 1. American Society for Testing and Materials (ASTM):
E84-2009.....Surface Burning Characteristics of Building Materials
 2. National Fire Protection Association (NFPA):
10-2010Standard for Portable Fire Extinguishers

30-2008.....Flammable and Combustible Liquids Code
51B-2009.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work
70-2011.....National Electrical Code
241-2009.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational safety and health administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

- B. Fire safety plan: establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Project Engineer and facility safety officer for review for compliance with contract requirements in accordance with section 01 33 23, shop drawings, product data and samples. Prior to any worker for the Contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the General Contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the Project Engineer that individuals have undergone Contractor's safety briefing.
- C. Site and building access: maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary construction partitions:
1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM e84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, $\frac{3}{4}$ hour fire/smoke rated doors with self-closing devices.
 2. Install one-hour fire-rated temporary construction partitions to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials.
- F. Temporary heating and electrical: install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of egress: do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Project Engineer and Facility Safety Officer.

- H. Egress routes for construction workers: maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Project Engineer and facility safety officer.
- I. Fire extinguishers: provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and combustible liquids: store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Smoke detectors: prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Project Engineer and facility safety officer.
- L. Hot work: perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51b. Coordinate with Project Engineer and facility safety officer.
- M. Fire hazard prevention and safety inspections: inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Project Engineer and facility safety officer.
- N. Smoking: smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- O. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- P. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- Q. If required, submit documentation to the Project Engineer that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.
- R. Fines for violations of fire safety requirements.
 - 1. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas. \$2,500 per offense.
 - 2. Disposed of waste and debris in accordance with NFPA 241. Remove from buildings daily. \$2,500 per offense.
 - 3. Tripping, setting off, of fire alarms and /or flow switches, without proper notification is a violation fineable at the minimum of \$2,500 per offense plus expenses.
 - 4. Smoke detectors that were bagged, covered, or any way rendered inoperable during work shift must be made operable at the end of said work shift. This offense is fineable at the minimum of \$2,500 per offense plus expenses.
 - 5. Any false alarms that causes a visit by the fire department is fineable at the minimum of \$2,500 per offense plus expenses.
 - 6. Hot Work: The following offenses are a violation fineable at a minimum of \$2,500 per offense plus expenses: a) Failure to obtain a hot work permit prior to work, b) Failure to maintain Fire Watch, as required during Hot Work, and c) Failure to remove smoke detector

cover after said Hot Work is completed at the end of the work shift for the day, whichever is sooner.

7. Fines for Open Fire Doors: Fire doors at all times shall be kept closed, where required. These doors shall not be left open in any manner; they shall not be propped or tied open. Violations are fineable at no less than \$2,500 per violation plus expenses. These fines will be imposed due to Contractor's fault, negligence or failure to comply with NFPA codes and VA Policies.
8. Interstitial work shall have safety measures and personnel in place both above and below the ceiling to ensure no injury or death occurs to individuals below the work zone from falling items through the ceiling. Failure to do so is a Fine of \$5,000 per offense.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any federal, state, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the Project Engineer.
 - E. Workmen are subject to rules of Medical Center applicable to their conduct.
 - F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by research animals or medical personnel, and Contractor's personnel, except as permitted by Project Engineer where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Building(s) no. 500 will be occupied during performance of work; but immediate areas of construction will be vacated.
1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that utilities and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to department of Veterans Affairs personnel through other construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by department of Veterans Affairs so that Medical Center operations will continue during the construction period.
 2. Immediate areas of alterations not mentioned in preceding subparagraph 1 will be temporarily vacated while alterations are performed.
- H. Construction fence: before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by Project Engineer.
- I. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with fire department or company (department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- J. Utilities services: maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. Of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Project Engineer.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Project Engineer.

- A) Interruption of utilities: a monetary fine, at a minimum of \$2,500 plus expenses, will be levied, if any utility service is interrupted in any area of the facility without proper notification and authorization, i.e., "utility shutdown notice"
- 2. Contractor shall submit a request to interrupt any such services to Project Engineer, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
- 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
- 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Project Engineer.
- 5. In case of a contract construction emergency, service will be interrupted on approval of Project Engineer. Such approval will be confirmed in writing as soon as practical.
- 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the government and not the Contractor.
- K. Abandoned lines: all service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
 - 1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 - 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the Project Engineer.
- M. Coordinate the work for this contract with other construction operations as directed by Project Engineer. This includes the scheduling of traffic and the use of roadways, as specified in article, use of roadways.

1.7 ALTERATIONS

- A. Survey: before any work is started, the Contractor shall make a thorough survey with the Project Engineer of areas of building in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
 - 1. Existing condition and types of flooring, doors, windows, walls and other surfaces not required to be altered throughout affected area.

2. Existence and conditions of items to be either reused or relocated, or both.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and Project Engineer.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of Project Engineer, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by government. Provided the contract work is changed by reason of this subparagraph b, the contract will be modified accordingly, under provisions of clause entitled "differing site conditions" (FAR 52.236-2) and "changes" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-survey: ten days before expected partial or final inspection date, the Contractor and Project Engineer together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
 2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
 3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the Contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to Project Engineer and facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, Shop Drawings, Product Data and Samples.

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the Medical Center.
- C. Medical Center infection control personnel shall monitor for airborne disease (e.g. Aspergillosis) as appropriate during construction. A baseline of conditions may be established by the Medical Center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
1. The Project Engineer and VAMC infection control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the Contractor shall implement corrective measures to restore proper pressure differentials as needed.
 2. In case of any problem, the Medical Center, along with assistance from the Contractor, shall conduct an environmental assessment to find and eliminate the source.
- D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by Project Engineer. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
 2. Do not perform dust producing tasks within occupied areas without the approval of the Project Engineer. For construction in any areas that will remain jointly occupied by the Medical Center and Contractor's workers, the Contractor shall:
 - A) Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the Project Engineer and Medical Center.
 - B) HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the Medical Center through intake vents, or building openings. Install HEPA (high efficiency particulate accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the Medical Center.

- C) Adhesive walk-off/carpet walk-off mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied Medical Center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - D) Vacuum and wet mop all transition areas from construction to the occupied Medical Center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
 - E) The Contractor shall not haul debris through patient-care areas without prior approval of the Project Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. Transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 - F) Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
 - G) There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 - H) At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- E. Final cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
 - 2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
 - 3. All new air ducts shall be cleaned prior to final inspection.
- F. Fines for violation of infection control policy requirements:
- 1. Any violation of the Medical Center's infection control policy is fineable at the minimum of \$5,000 per offense plus expenses.
- G. Prevention of legionella disease:
- Prior to construction, the Contractor shall request that the VA test for legionella in the construction zone. The Contractor shall prepare a plan detailing project-specific protection measures as recommend by the VA and the VA safety office, including periodic status reports, and submit to the Project Engineer for review for compliance with contract requirements in accordance with section 01 33 23, shop drawings, product data and samples. At a minimum:

1. The Contractor shall document all water distribution systems to be affected by the project, to include all valves, outlets, piping, lateral lines and fixtures. The construction drawings may be used as the documentation.
2. The Contractor shall provide infection control measures necessary and as related to the water distribution system to prevent legionella. At a minimum, the Contractor should flush the water system weekly, within the construction zone, and each instance the system is altered. The safety office may periodically test at unannounced times inside the construction zone.
3. Before working on the system, the Contractor shall request the VA test for legionella. While working on the system, the Contractor shall isolate the system within the area and drain it to perform the necessary repairs or replacement. If the system is dormant and remains energized for a period of more than five (5) days, the Contractor shall flush the system weekly. Before placing the system back in service, the Contractor shall test the system for leaks and request the VA perform a test for legionella.
4. The Contractor shall remove all "dead legs" and faulty mixing valves from the system, as well as other faulty parts related to the system.
5. The Contractor shall provide documentation that all procedures were followed during construction. The Contractor should request that the VA test the system. The results must come back as x3 negative for legionella cultures before the system can be placed back in service.
 - A) Flushing of outlets as a pre-occupancy precaution may be sufficient if there is no history of the organism in the system's water or of prior cases; however, if a history of contamination exists, it may be more prudent to take more aggressive measures (such as hyper-chlorination or thermal eradication) followed by culturing the water for the presence of legionella to assure effectiveness of mitigation activity. Similar activities should be followed before inactive portions of the water distribution system (e.g. Showers, sinks) are reused.
 - B) If the test results are above the limit, then measures must be taken to disinfect the system as directed by the safety office.

1.9 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
 1. Reserved items which are to remain property of the government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Project Engineer.
 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
 3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the government. When rooms and spaces are vacated by the department of Veterans Affairs during the alteration period, such items which are not required by drawings and specifications to be either relocated or reused will be removed by the government in advance of work to avoid interfering with Contractor's operation.

4. PCB transformers and capacitors: the Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department Of Transportation (DOT) as outlined in Code Of Federal Regulation (CFR), titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) compliance program policy nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the uniform hazardous waste manifest (EPA form 8700-22), along with the uniform hazardous waste manifest continuation sheet (EPA form 8700-22a) shall be returned to the Contracting Officer who will annotate the contract file and transmit the manifest to the Medical Center's chief.

A) Copies of the following listed CFR titles may be obtained from the government printing office:

40 CFR 261.....Identification and Listing of Hazardous Waste

40 CFR 262.....Standards Applicable to Generators of Hazardous
Waste

40 CFR 263.....Standards Applicable to Transporters of
Hazardous Waste

40 CFR 761.....PCB Manufacturing, Processing, Distribution in
Commerce, and use Prohibitions

49 CFR 172.....Hazardous Material tables and Hazardous Material
Communications Regulations

49 CFR 173.....Shippers - General Requirements for Shipments
and Packaging

49 CRR 173.....Subpart A General

49 CFR 173.....Subpart B Preparation of Hazardous Material for
Transportation

49 CFR 173.....Subpart J Other Regulated Material; Definitions
and Preparation

TSCA.....Compliance Program Policy Nos. 6-PCB-6 and
6-PCB-7

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

1.11 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Project Engineer. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Project Engineer before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) Disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "changes" (FAR 52.243-4 and VAAR 852.236-88) and "differing site conditions" (FAR 52.236-2).

1.12 LAYOUT OF WORK

- A. The Contractor shall lay out the work from government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark center lines for addition to existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, and center lines of columns in directions, major utilities and elevations of floor slabs:
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the Project Engineer before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

1.13 AS-BUILT DRAWINGS

- A. The Contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Project Engineer's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the Project Engineer within 15 calendar days after each completed phase and after the acceptance of the project by the Project Engineer.
- D. Paragraphs a, b, & c shall also apply to all shop drawings.

1.14 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property.

1.15 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by Project Engineer, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.16 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the government. The Contractor shall carefully conserve any utilities furnished without charge.

- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: obtain heat by connecting to Medical Center heating distribution system.
 - 1. Steam is available at no cost to Contractor.
- E. Electricity (for construction and testing): furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for construction and testing):
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Project Engineer's discretion) of use of water from Medical Center's system.

1.17 TESTS

- A. Pre-test mechanical systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.18 INSTRUCTIONS

- A. Contractor shall furnish maintenance and operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Project Engineer coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Project Engineer and shall be considered concluded only when the Project Engineer is satisfied in regard to complete and thorough coverage. The department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Project Engineer, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.19 PHOTOGRAPHIC DOCUMENTATION

- A. During the construction period through completion, provide 50 to 100 digital photographic images of construction progress and at selected milestones as per these specifications.
- B. Photographic documentation to include:
 - 1. Before construction, the existing conditions shall be documented.
 - 2. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every fifteen (15) calendar days ("progressions"). Progression documentation shall track interior construction of the building. Interior progressions shall track interior improvements and continuing until project completion.
 - 3. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet

rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the project. Overlapping photographic techniques shall be used to insure maximum coverage.

4. Miscellaneous events that occur during any Contractor site visit, or events captured by the department of Veterans Affairs independently, shall be dated, labeled and inserted into a section in the navigation structure entitled "slideshows," allowing this information to be stored in the same "place" as the formal scope.
 5. Detailed exact-built of all just as directed by the Project Engineer.
 6. Finished detailed interior prior to occupancy.
- C. Coordination of photo shoots is accomplished through Project Engineer
- D. Upon completion of the project, final copies of the documentation (the "permanent record") shall be provided in an electronic media format, typically a DVD.

- E n d -

SECTION 01 30 00
ADMINISTRATIVE REQUIREMENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Coordination and project conditions.
- B. Field engineering.
- C. Preconstruction meeting.
- D. Site mobilization meeting.
- E. Progress meetings.
- F. Pre-installation meetings.
- G. Cutting and patching.
- H. Special procedures.

1.2 COORDINATION AND PROJECT CONDITIONS

- A. Coordinate scheduling, submittals, and work of various sections of project manual to ensure efficient and orderly sequence of installation of interdependent construction elements, with provisions for accommodating items installed later.
- B. Verify utility requirements and characteristics of operating equipment are compatible with building utilities. Coordinate work of various sections having interdependent responsibilities for installing, connecting to, and placing in service, operating equipment.
- C. Coordinate space requirements, supports, and installation of mechanical and electrical work indicated diagrammatically on drawings. Follow routing shown for pipes, ducts, and conduit, as closely as practicable; place runs parallel with lines of building. Utilize spaces efficiently to maximize accessibility for other installations, for maintenance, and for repairs.
- D. In finished areas except as otherwise indicated, conceal pipes, ducts, and wiring within construction. Coordinate locations of fixtures and outlets with finish elements.
- E. Coordinate completion and clean-up of work of separate sections in preparation for substantial completion and for portions of work designated for Owner's partial occupancy.
- F. After Owner occupancy of premises, coordinate access to site for correction of defective work and work not in accordance with contract documents, to minimize disruption of Owner's activities.

1.3 PRECONSTRUCTION MEETING

- A. Owner and Engineer will schedule meeting after notice of award.
- B. Attendance required: Owner, Engineer, and Contractor.
- C. Agenda:
 - 1. Execution of Owner-Contractor agreement.
 - 2. Submission of executed bonds and insurance certificates.
 - 3. Distribution of contract documents.
 - 4. Submission of list of subcontractors, list of products, schedule of values, and progress schedule.

5. Designation of personnel representing parties in contract, and Engineer.
 6. Procedures and processing of field decisions, submittals, substitutions, applications for payments, proposal request, change orders, and contract closeout procedures.
 7. Scheduling.
- D. Record minutes and distribute copies within two days after meeting to participants, with two copies to Engineer, Owner, and those affected by decisions made.

1.4 SITE MOBILIZATION MEETING

- A. Engineer and Owner will schedule meeting at project site prior to Contractor occupancy.
- B. Attendance required: Owner, Engineer, special consultants, and Contractor, Contractor's Superintendent, and major subcontractors.
- C. Agenda:
 1. Use of premises by Owner and Contractor.
 2. Owner's requirements
 3. Construction facilities and controls provided by Owner.
 4. Temporary utilities provided by Owner.
 5. Security and housekeeping procedures.
 6. Schedules.
 7. Application for payment procedures.
 8. Procedures for testing.
 9. Procedures for maintaining record documents.
 10. Requirements for start-up of equipment.
 11. Inspection and acceptance of equipment put into service during construction period.
- D. Record minutes and distribute copies within two days after meeting to participants, with two copies to Engineer, Owner, and those affected by decisions made.

1.5 PROGRESS MEETINGS

- A. Schedule and administer meetings throughout progress of the work at maximum weekly intervals.
- B. Schwab Engineering and GC will make arrangements for meetings, prepare agenda with copies for participants, preside at meetings.
- C. Attendance required: job superintendent, major subcontractors and suppliers, Owner, Engineer, as appropriate to agenda topics for each meeting.
- D. Agenda:
 1. Review minutes of previous meetings.
 2. Review of work progress.
 3. Field observations, problems, and decisions.
 4. Identification of problems impeding planned progress.

5. Review of submittals schedule and status of submittals.
 6. Review of off-site fabrication and delivery schedules.
 7. Maintenance of progress schedule.
 8. Corrective measures to regain projected schedules.
 9. Planned progress during succeeding work period.
 10. Coordination of projected progress.
 11. Maintenance of quality and work standards.
 12. Effect of proposed changes on progress schedule and coordination.
 13. Other business relating to work.
- E. Record minutes and distribute copies within two days after meeting to participants, with two copies to /Engineer, Owner, and those affected by decisions made.

1.6 Pre-installation meetings

- A. When required in individual specification sections, convene pre-installation meetings at project site prior to commencing work of specific section.
- B. Require attendance of parties directly affecting, or affected by, work of specific section.
- C. Notify Engineer four days in advance of meeting date.
- D. Prepare agenda and preside at meeting:
 1. Review conditions of installation, preparation and installation procedures.
 2. Review coordination with related work.
- E. Record minutes and distribute copies within two days after meeting to participants, with two copies to Engineer, Owner, and those affected by decisions made.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 CUTTING AND PATCHING

- A. Employ skilled and experienced installer to perform cutting and patching.
- B. Submit written request in advance of cutting or altering elements affecting:
 1. Structural integrity of element.
 2. Integrity of weather-exposed or moisture-resistant elements.
 3. Efficiency, maintenance, or safety of element.
 4. Visual qualities of sight exposed elements.
 5. Work of Owner or separate Contractor.
- C. Execute cutting, fitting, and patching to complete work, and to:
 1. Fit the several parts together, to integrate with other work.
 2. Uncover work to install or correct ill-timed work.
 3. Remove and replace defective and non-conforming work.

4. Remove samples of installed work for testing.
 5. Provide openings in elements of work for penetrations of mechanical and electrical work.
- D. Execute work by methods to avoid damage to other work, and to provide proper surfaces to receive patching and finishing.
 - E. Cut masonry and concrete materials using masonry saw or core drill.
 - F. Restore work with new products in accordance with requirements of contract documents.
 - G. Fit work tight to pipes, sleeves, ducts, conduit, and other penetrations through surfaces.
 - H. Maintain integrity of wall, ceiling, or floor construction; completely seal voids.
 - I. At penetrations of fire rated walls, partitions, ceiling, or floor construction, completely seal voids with fire rated material, to full thickness of penetrated element.
 - J. Refinish surfaces to match adjacent finishes. For continuous surfaces, refinish to nearest intersection; for assembly, refinish entire unit.
 - K. Identify hazardous substances or conditions exposed during the work to Engineer for decision or remedy.

3.2 SPECIAL PROCEDURES

- A. Materials: as specified in product sections; match existing with new products and salvaged products for patching and extending work.
- B. Employ skilled and experienced installer to perform alteration work.
- C. Cut, move, or remove items as necessary for access to alterations and renovation work. Replace and restore at completion.
- D. Remove unsuitable material not marked for salvage, including rotted wood, corroded metals, and deteriorated masonry and concrete. Replace materials as specified for finished work.
- E. Remove debris and abandoned items from area and from concealed spaces.
- F. Prepare surface and remove surface finishes to permit installation of new work and finishes.
- G. Close openings in exterior surfaces to protect existing work from weather and extremes of temperature and humidity.
- H. Remove, cut, and patch work in manner to minimize damage and to permit restoring products and finishes to original or specified condition.
- I. Refinish existing visible surfaces to remain in renovated rooms and spaces, to specified condition for each material, with neat transition to adjacent finishes.
- J. Where new work abuts or aligns with existing, provide smooth and even transition. Patch work to match existing adjacent work in texture and appearance.
- K. When finished surfaces are cut so that smooth transition with new work is not possible, terminate existing surface along straight line at natural line of division and submit recommendation to Architect/Engineer for review.
- L. Where change of plane of 1/4 inch or more occurs, submit recommendation for providing smooth transition; to Architect/Engineer for review.

- M. Trim existing doors to clear new floor finish. Refinish trim to original or specified condition.
- N. Patch or replace portions of existing surfaces which are damaged, lifted, discolored, or showing other imperfections.
- O. Finish surfaces as specified in individual product sections.

- End -

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236 21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1.2 For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1.3 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1.4 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1.5 Submittals will be reviewed for compliance with contract requirements by Architect Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1.6 Upon receipt of submittals, Architect Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1.7 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243 4) and CHANGES SUPPLEMENT (VAAR 852.236 88) of the GENERAL CONDITIONS.

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1.8 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1.9 Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
- B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.

2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall send a copy of transmittal letter to both Resident Engineer and to Architect Engineer simultaneously with submission of material to a commercial testing laboratory.
 5. Contractor shall forward a copy of transmittal letter to Resident Engineer simultaneously with submission to a commercial testing laboratory.
 6. Laboratory test reports shall be sent directly to Resident Engineer for appropriate action.
 7. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 8. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.

Los Angeles, California

Retrofit/Replace Humidity Controls
Building 500

3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4 3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect Engineer under one cover.
- 1.10 Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to:

Schwab Engineering and Management
(Architect Engineer)

1000 E Walnut Street, suite 227
(A/E P.O. Address)

Pasadena, CA 91106
(City, State and Zip Code)

- 1.11 At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.

- 1.12 Samples for approval shall be sent to Architect Engineer, in care of Resident Engineer, VA Medical Center,

(P.O. Address)

(City, State and Zip Code)

- E n d -

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Closeout procedures.
- B. Final cleaning.
- C. Starting of systems.
- D. Demonstration and instructions.
- E. Testing, adjusting and balancing.
- F. Protecting installed construction.
- G. Project record documents.
- H. Operation and maintenance data.
- I. Manual for materials and finishes.
- J. Manual for equipment and systems.
- K. Spare parts and maintenance products.
- L. Product warranties and product bonds.
- M. Maintenance service.

1.2 CLOSEOUT PROCEDURES

- A. Submit written certification that Contract Documents have been reviewed, Work has been inspected, and that Work is complete in accordance with Contract Documents and ready for Architect/Engineer's review.
- B. Provide submittals to Architect/Engineer required by authorities having jurisdiction.
- C. Submit final Application for Payment identifying total adjusted Contract Sum, previous payments, and sum remaining due.
- D. Owner will occupy all portions of building as specified in Section 01 10 00 - Summary.

1.3 FINAL CLEANING

- A. Execute final cleaning prior to final project assessment.
- B. Clean interior and exterior glass, surfaces exposed to view; remove temporary labels, stains and foreign substances, polish transparent and glossy surfaces, vacuum carpeted and soft surfaces.
- C. Clean equipment and fixtures to sanitary condition with cleaning materials appropriate to surface and material being cleaned.
- D. Clean filters of operating equipment.
- E. Clean debris from roofs, gutters, downspouts, and drainage systems.
- F. Clean site; sweep paved areas, rake clean landscaped surfaces.
- G. Remove waste and surplus materials, rubbish, and construction facilities from site.

1.4 STARTING OF SYSTEMS

- A. Coordinate schedule for start-up of various equipment and systems.
- B. Notify Architect/Engineer seven days prior to start-up of each item.

- C. Verify each piece of equipment or system has been checked for proper lubrication, drive rotation, belt tension, control sequence, and for conditions which may cause damage.
- D. Verify tests, meter readings, and specified electrical characteristics agree with those required by equipment or system manufacturer.
- E. Verify wiring and support components for equipment are complete and tested.
- F. Execute start-up under supervision of applicable manufacturer's representative in accordance with manufacturers' instructions.
- G. When specified in individual specification Sections, require manufacturer to provide authorized representative to be present at site to inspect, check, and approve equipment or system installation prior to start-up, and to supervise placing equipment or system in operation.
- H. Submit a written report in accordance with Section 01 33 00 - Submittal Procedures that equipment or system has been properly installed and is functioning correctly.

1.5 DEMONSTRATION AND INSTRUCTIONS

- A. Demonstrate operation and maintenance of products to Owner's personnel two weeks prior to date of Substantial Completion.
- B. Demonstrate Project equipment and instructed by qualified manufacturer's representative who is knowledgeable about the Project.
- C. For equipment or systems requiring seasonal operation, perform demonstration for other season within six months.
- D. Utilize operation and maintenance manuals as basis for instruction. Review contents of manual with Owner's personnel in detail to explain all aspects of operation and maintenance.
- E. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shutdown of each item of equipment at scheduled time, at equipment location.
- F. Prepare and insert additional data in operations and maintenance manuals when need for additional data becomes apparent during instruction.
- G. Required instruction time for each item of equipment and system is specified in individual sections.

1.6 PROTECTING INSTALLED CONSTRUCTION

- A. Protect installed Work and provide special protection where specified in individual specification sections.
- B. Provide temporary and removable protection for installed products. Control activity in immediate work area to prevent damage.
- C. Provide protective coverings at walls, projections, jambs, sills, and soffits of openings.
- D. Protect finished floors, stairs, and other surfaces from traffic, dirt, wear, damage, or movement of heavy objects, by protecting with durable sheet materials.
- E. Prohibit traffic or storage upon waterproofed or roofed surfaces. When traffic or activity is necessary, obtain recommendations for protection from waterproofing or roofing material manufacturer.

1.7 PROJECT RECORD DOCUMENTS

- A. Maintain on site one set of the following record documents; record actual revisions to the Work:
 - 1. Drawings.
 - 2. Specifications.
 - 3. Addenda.
- B. Change Orders and other modifications to the Contract.
- C. Reviewed Shop Drawings, Product Data, and Samples.
 - 1. Manufacturer's instruction for assembly, installation, and adjusting.
 - 2. Ensure entries are complete and accurate, enabling future reference by Owner.
 - 3. Store record documents separate from documents used for construction.
- D. Record information concurrent with construction progress, not less than weekly.
- E. Specifications: Legibly mark and record at each product section description of actual products installed, including the following:
 - 1. Manufacturer's name and product model and number.
 - 2. Product substitutions or alternates utilized.
 - 3. Changes made by Addenda and modifications.
- F. Record Drawings and Shop Drawings: Legibly mark each item to record actual construction including:
 - 1. Measured depths of foundations in relation to finish first main floor datum.
 - 2. Measured horizontal and vertical locations of underground utilities and appurtenances, referenced to permanent surface improvements.
 - 3. Measured locations of internal utilities and appurtenances concealed in construction, referenced to visible and accessible features of the Work.
 - 4. Field changes of dimension and detail.
 - 5. Details not on original Contract drawings.
- G. Submit documents to Architect/Engineer.

1.8 OPERATION AND MAINTENANCE DATA

- A. Submit data bound in 8-1/2 x 11 inch (A4) text pages, three D side ring capacity expansion binders with durable plastic covers.
- B. Prepare binder cover with printed title "OPERATION AND MAINTENANCE INSTRUCTIONS", title of project,
- C. Internally subdivide binder contents with permanent page dividers, logically organized as described below; with tab titling clearly printed under reinforced laminated plastic tabs.
- D. Drawings: Provide with reinforced punched binder tab. Bind in with text; fold larger drawings to size of text pages.
- E. Contents: Prepare Table of Contents for each volume, with each product or system description identified, typed on white paper, in three parts as follows:

1. Part 1: Directory, listing names, addresses, and telephone numbers of Architect/Engineer, Contractor, Subcontractors, and major equipment suppliers.
2. Part 2: Operation and maintenance instructions, arranged by system and subdivided by specification section. For each category, identify names, addresses, and telephone numbers of Subcontractors and suppliers. Identify the following:
 - a) Significant design criteria.
 - b) List of equipment.
 - c) Parts list for each component.
 - d) Operating instructions.
 - e) Maintenance instructions for equipment and systems.
 - f) Maintenance instructions for special finishes, including recommended cleaning methods and materials, and special precautions identifying detrimental agents.
3. Part 3: Project documents and certificates, including the following:
 - a) Shop drawings and product data.
 - b) Air and water balance reports.
 - c) Certificates.
 - d) Originals of warranties and bonds.

1.9 MANUAL FOR MATERIALS AND FINISHES

- A. Submit two copies of preliminary draft or proposed formats and outlines of contents before start of Work. Architect/Engineer will review draft and return one copy with comments.
- B. For equipment, or component parts of equipment put into service during construction and operated by Owner, submit documents within ten days after acceptance.
- C. Submit one copy of completed volumes 15 days prior to final inspection. Draft copy be reviewed and returned after final inspection, with Architect/Engineer comments. Revise content of document sets as required prior to final submission.
- D. Submit two sets of revised final volumes in final form within 10 days after final inspection.
- E. Building Products, Applied Materials, and Finishes: Include product data, with catalog number, size, composition, and color and texture designations. Include information for re-ordering custom manufactured products.
- F. Instructions for Care and Maintenance: Include manufacturer's recommendations for cleaning agents and methods, precautions against detrimental agents and methods, and recommended schedule for cleaning and maintenance.
- G. Moisture Protection and Weather Exposed Products: Include product data listing applicable reference standards, chemical composition, and details of installation. Include recommendations for inspections, maintenance, and repair.
- H. Additional Requirements: As specified in individual product specification sections.

- I. Include listing in Table of Contents for design data, with tabbed fly sheet and space for insertion of data.

1.10 MANUAL FOR EQUIPMENT AND SYSTEMS

- A. Submit two copies of preliminary draft or proposed formats and outlines of contents before start of Work. Architect/Engineer will review draft and return one copy with comments.
- B. For equipment, or component parts of equipment put into service during construction and operated by Owner, submit documents within ten days after acceptance.
- C. Submit one copy of completed volumes 15 days prior to final inspection. Draft copy be reviewed and returned after final inspection, with Architect/Engineer comments. Revise content of document sets as required prior to final submission.
- D. Submit two sets of revised final volumes in final form within 10 days after final inspection.
- E. Each Item of Equipment and Each System: Include description of unit or system, and component parts. Identify function, normal operating characteristics, and limiting conditions. Include performance curves, with engineering data and tests, and complete nomenclature and model number of replaceable parts.
- F. Panelboard Circuit Directories: Provide electrical service characteristics, controls, and communications; typed.
- G. Include color coded wiring diagrams as installed.
- H. Operating Procedures: Include start-up, break-in, and routine normal operating instructions and sequences. Include regulation, control, stopping, shut-down, and emergency instructions. Include summer, winter, and special operating instructions.
- I. Maintenance Requirements: Include routine procedures and guide for preventative maintenance and troubleshooting; disassembly, repair, and reassembly instructions; and alignment, adjusting, balancing, and checking instructions.
- J. Include servicing and lubrication schedule, and list of lubricants required.
- K. Include manufacturer's printed operation and maintenance instructions.
- L. Include sequence of operation by controls manufacturer.
- M. Include original manufacturer's parts list, illustrations, assembly drawings, and diagrams required for maintenance.
- N. Include control diagrams by controls manufacturer as installed.
- O. Include Contractor's coordination drawings, with color coded piping diagrams as installed.
- P. Include charts of valve tag numbers, with location and function of each valve, keyed to flow and control diagrams.
- Q. Include list of original manufacturer's spare parts, current prices, and recommended quantities to be maintained in storage.
- R. Include test and balancing reports as specified in Section 01 40 00 - Quality Requirements.
- S. Additional Requirements: As specified in individual product specification sections.

- T. Include listing in Table of Contents for design data, with tabbed dividers and space for insertion of data.

1.11 SPARE PARTS AND MAINTENANCE PRODUCTS

- A. Furnish spare parts, maintenance, and extra products in quantities specified in individual specification sections.
- B. Deliver to Project site and place in location as directed by Owner; obtain receipt prior to final payment.

1.12 PRODUCT WARRANTIES AND PRODUCT BONDS

- A. Obtain warranties and bonds executed in duplicate by responsible subcontractors, suppliers, and manufacturers, within ten days after completion of applicable item of work.
- B. Execute and assemble transferable warranty documents and bonds from subcontractors, suppliers, and manufacturers.
- C. Verify documents are in proper form, contain full information, and are notarized.
- D. Co-execute submittals when required.
- E. Include Table of Contents and assemble in three D side ring binder with durable plastic cover.
- F. Submit prior to final Application for Payment.
- G. Time Of Submittals:
1. For equipment or component parts of equipment put into service during construction with Owner's permission, submit documents within ten days after acceptance.
 2. Make other submittals within ten days after Date of Substantial Completion, prior to final Application for Payment.
 3. For items of Work for which acceptance is delayed beyond Date of Substantial Completion, submit within ten days after acceptance, listing date of acceptance as beginning of warranty or bond period.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION - NOT USED

-- END --

SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Project Engineer to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- C. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 23, and Division 26, series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- D. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction, and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:
 - 1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 - 2. Verify and document proper integrated performance of equipment and systems.

3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- E. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.
- F. The Commissioning Agent, both the firm and individual designated as the Commissioning Agent, shall be certified by at least one of the following entities: the National Environmental Balancing Bureau (NEBB), the Associated Air Balance Council Commissioning Group (AABC), and the Building Commissioning Association (BCA). Certification(s) shall be valid and active. Proof of certification(s) shall be submitted to the Contracting Officer and the Project Engineer three (3) calendar days after the Notice to Proceed.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS
- B. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 DEFINITIONS

- A. Architect: Includes Architect identified in the Contract for Construction between the Department of Veterans Affairs and Contractor, plus consultant/design professionals responsible for design of fire suppression, plumbing, HVAC, controls for HVAC systems, electrical, communications, electronic safety and security, as well as other related systems.
- B. CxA: Commissioning Agent.

- C. Commissioning Plan: a document that is an overall plan that outlines the commissioning process, commissioning team responsibilities, schedule for commissioning activities, and commissioning documents.
- D. Commissioning Issue: a condition in the installation or function of a component, piece of equipment or system that affects the system operations, maintenance, and/or repair.
- E. Commissioning Observation: a condition in the installation or function of a component, piece of equipment or system that may not be in compliance with the Contract Documents, or may not be in compliance with the manufacturer's installation instruction, or may not be in compliance with generally accepted industry standards.
- F. Systems Functional Performance Test: a test, or tests, of the dynamic function and operation of equipment and systems using manual (direct observation) or monitoring methods. Systems Functional Performance Testing is the dynamic testing of systems (rather than just components) under full operation (e.g., the chiller pump is tested interactively with the chiller functions to see if the pump ramps up and down to maintain the differential pressure setpoint). Systems are tested under various modes, such as during low cooling or heating loads, high loads, component failures, unoccupied, varying outside air temperatures, fire alarm, power failure, etc. The systems are run through all the control system's sequences of operation and components are verified to be responding as the sequences state. Traditional air or water test and balancing (TAB) is not Systems Functional Performance Testing, in the commissioning sense of the word. TAB's primary work is setting up the system flows and pressures as specified, while System Functional Performance Testing is verifying that the system has already been set up properly and is functioning in accordance with the Construction Documents. The Commissioning Agent develops the Systems Functional Performance Test Procedures in a sequential written form, coordinates, witnesses, and documents the actual testing.

Systems Functional Performance Testing is performed by the Contractor. Systems Functional Performance Tests are performed after startups, control systems are complete and operational, TAB functions and Pre-Functional Checklists are complete.

- G. System: A system is defined as the entire set of components, equipment, and subsystems which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one component of an entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam supply, chilled water supply, refrigerant supply, hot water supply, controls and electrical service, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of the fuel supply, combustion air, controls, steam, feedwater supply, condensate return and other related components.
- H. Pre-Functional Checklist: a list of items provided by the Commissioning Agent to the Contractor that require inspection and elementary component tests conducted to verify proper installation of equipment. Pre-Functional Checklists are primarily static inspections and procedures to prepare the equipment or system for initial operation (e.g., belt tension, oil levels OK, labels affixed, gages in place, sensors calibrated, etc.). However, some Pre-Functional Checklist items entail simple testing of the function of a component, a piece of equipment or system (such as measuring the voltage imbalance on a three-phase pump motor of a chiller system). The term "Pre-Functional" refers to before Systems Functional Performance Testing. Pre-Functional Checklists augment and are combined with the manufacturer's startup checklist and the Contractor's Quality Control checklists.
- I. Seasonal Functional Performance Testing: a test or tests that are deferred until the system will experience conditions closer to their design conditions.

J. VA: Includes the Contracting Officer, Project Engineer, or other authorized representative of the Department of Veterans Affairs.

K. TAB: Testing, Adjusting, and Balancing.

1.5 SYSTEMS TO BE COMMISSIONED

A. The following systems will be commissioned as part of this project:

1. Heating, Ventilating and Air Conditioning (HVAC)
 - a. Humidification systems serving Operating Room including steam generator, steam distribution tubes, condensate return pumps, drainage pipe.

1.6 COMMISSIONING TEAM

A. Members Appointed by Contractor:

1. Contractor: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s):
Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, suppliers, and specialists deemed appropriate by the Project Engineer.

B. Members Appointed by the Contracting Officer:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. Representatives of the facility user and operation and maintenance personnel.
3. Architect and engineering design professionals.

1.7 CONTRACTING OFFICER RESPONSIBILITIES

A. Appoint an individual, company, or firm to act as the Commissioning Agent.

- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 - 1. Coordination meetings.
 - 2. Training in operation and maintenance of systems, subsystems, and equipment.
 - 3. Testing meetings.
 - 4. Witness and assist in Systems Functional Performance Testing.
 - 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide Construction Documents to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.8 CONTRACTOR'S RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 - 1. Participate in commissioning coordination meetings.
 - 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
 - 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
 - 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other

commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.

5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.9 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12-month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M

manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.10 COMMISSIONING DOCUMENTATION

- A. Commissioning Agent's Certification(s): Commissioning Agent shall submit evidence of valid and current certification(s), as required in Section 1.1(G), to the Contracting Officer.
- B. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 - 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 - 3. Identification of systems and equipment to be commissioned.
 - 4. Schedule of Commissioning Coordination meetings.
 - 5. Identification of items that must be completed before the next operation can proceed.
 - 6. Description of responsibilities of commissioning team members.
 - 7. Description of observations to be made.
 - 8. Description of requirements for operation and maintenance training.
 - 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.

10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- C. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- D. Pre-Functional Checklists: The Commissioning Agent will prepare *Pre-Functional Checklists*. *Pre-Functional Checklists shall be completed* and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing.

Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

- E. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- F. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.
- G. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
 - 1. Creating an Commissioning Issues Log Entry:
 - a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
 - b. Assign a descriptive title for the issue.
 - c. Identify date and time of the issue.
 - d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.

- e. Identify system, subsystem, and equipment to which the issue applies.
 - f. Identify location of system, subsystem, and equipment.
 - g. Include information that may be helpful in diagnosing or evaluating the issue.
 - h. Note recommended corrective action.
 - i. Identify commissioning team member responsible for corrective action.
 - j. Identify expected date of correction.
 - k. Identify person that identified the issue.
2. Documenting Issue Resolution:
- a. Log date correction is completed or the issue is resolved.
 - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.
- H. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that

exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent
 2. Commissioning plan.
 3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
 5. Commissioning Issues Log.
 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- I. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:
1. Documentation of deferred and off season test(s) results.
 2. Completed Systems Functional Performance Test Procedures for off season test(s).
 3. Documentation that unresolved system performance issues have been resolved.
 4. Updated Commissioning Issues Log, including status of unresolved issues.
 5. Identification of potential Warranty Claims to be corrected by the Contractor.

- J. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.
 4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.11 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.

5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Project Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.12 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 42 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CM) to manage and lead the commissioning effort on behalf of the Contractor.

The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

- C. Within 42 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.13 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.14 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the Contracting Officer, Project Engineer, and Contractor. The Commissioning Agent will submit commissioning documents and information to the Project Engineer. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor will work with the Commissioning Agent and the Project Engineer to incorporate the commissioning activities into the construction schedule. The Commissioning

Agent will provide sufficient information on commissioning activities to allow the Contractor and the Project Engineer to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the Project Engineer.

- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for the schedule.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- A. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- E. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and when dropped or damaged. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

- A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.
 - 1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
 - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
 - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
 - 2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the

manufacturer recommended procedures have been completed.

Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.

a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.

b. The full startup plan shall at a minimum consist of the following items:

- 1) The Pre-Functional Checklists.
- 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
- 3) The manufacturer's normally used field checkout sheets.
 - a) The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - b) The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration

a. All field installed temperature, relative humidity, CO₂ and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.

- b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.

4. Execution of Equipment Startup

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the Project Engineer and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the Project Engineer and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of

Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the Project Engineer.

- C. The Contractor shall be responsible for resolution of deficiencies as directed by the Project Engineer.

3.3 TRENDING AND ALARMS

- A. Trending is a method of testing as a stand-alone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
 - 3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.

- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Project Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
 - 1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Project Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Project Engineer, prior to the execution of Systems Functional Performance Testing.
 - 2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure.

The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.

3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operation- al Trend Duration	Testing Trend Du- ration	Alarm Type	Alarm Range	Alarm Delay
SA Tempera- ture	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Set- point	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidi- ty	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Damper Posi- tion	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Posi- tion	AO	15 Minutes	12 hours	3 days	N/A		

Steam and Condensate Pumps Trending and Alarms							
Point	Type	Trend Interval	Operation- al Trend Duration	Testing Trend Du- ration	Alarm Type	Alarm Range	Alarm Delay
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Me- ter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Flow (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Com- mand	10 min

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Project Engineer and Commissioning Agent.

1. Point-to-Point checkout documentation;

2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the

operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

- B. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the Project Engineer, the Architect-Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- C. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)
 2. Equipment location and ID number

3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment.
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- D. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something

other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.

3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
 5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- E. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the

test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

- F. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- G. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered reason for a claim of delay or for a time extension.
- H. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and Project Engineer. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- I. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are

scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

- J. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms required. Prior to testing, the Commissioning Agent will provide these forms to the Project Engineer and the Contractor for review and approval. The Contractor shall include the completed forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. Nonconformance issues will be noted and reported to the Project Engineer on Commissioning Field Reports and the Commissioning Master Issues Log.
 - 1. Corrections of minor items of noncompliance identified shall be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 - 2. The systems functional Performance Testing process shall be conducted to minimize delays, maintaining the completeness and accuracy of the testing.
 - 3. Identification of an item of noncompliance shall be discussed with the Contractor and the Project Engineer.
 - 4. When there is no dispute on an item of noncompliance:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and proposed corrective actions. The Systems Functional Performance Test then proceeds to another test or sequence. At the end of each day, the Commissioning

Agent shall submit a Commissioning Field Report to the Project Engineer. The Commissioning Agent will note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the Project Engineer and the Commissioning Agent.

- b. The need for retesting shall be determined by the Project Engineer in consultation with the Commissioning Agent. The Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated until corrected.
6. In the event of a dispute about item of noncompliance:
- a. Items of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Final interpretive and acceptance is with the Project Engineer.
 - c. The Commissioning Agent shall document the resolution process.
 - d. Once the interpretation and resolution have been determined, the Contractor shall correct the items, report it to the Commissioning Agent. The requirement for retesting will be determined by the Project Engineer. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until corrected.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract

Documents due to manufacturing defect, all identical units may be considered unacceptable by the Contracting Officer. In such case, the Contractor shall provide the Contracting with the following:

1. Within one week of notification by the Contracting Officer, the Contractor shall examine all other identical units making a record of the findings and provide the results to the Contracting Officer.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, and proposed solutions which shall include full equipment submittals. The proposed solutions shall meet the requirements of the original installation.
3. The Contracting Officer shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the Contracting Officer shall test the installations for up to one week before deciding whether to accept or reject the Contractor's proposal.
5. Upon acceptance, the Contractor shall comply with the Contracting Officer's instructions and the warranty, if the original equipment warranty had begun. The replacement/repair work shall be completed within a time frame as directed by the Contracting Officer.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the Project Engineer. The Commissioning Agent will evaluate each test and report to the Project Engineer using a standard form. The Project Engineer will provide final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.7 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the Contracting Officer. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the Contracting Officer and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The Contracting Officer will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

----- END -----

SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other Sections.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 09 - FINISHES, Division 13 - SPECIAL CONSTRUCTION, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, and Division 26 - ELECTRICAL.
- B. Type of Finish, Color, and Gloss Level of Finish Coat: See Drawings.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 - 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.

4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Drawings.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-1992.....Threshold Limit Values (TLV) for Chemical
Substances and Physical Agents and Biological
Exposure Indices (BEIs)

ACGIH TLV-DOC.....Documentation of Threshold Limit Values and
Biological Exposure Indices, (Sixth Edition)

C. State of California:

Proposition 65.....Safe Drinking Water and Toxic Enforcement Act of
1986

D. South Coast Air Quality Management District (SCAQMD):

Regulation XI, Source Specific Standards:

Rule 1113.....Architectural Coatings

E. American National Standards Institute (ANSI):

A13.1-96.....Scheme for the Identification of Piping Systems

F Master Painters Institute (MPI):

No. 43.....Zero VOC Latex Semi-Gloss

No. 44.....Interior Latex Egg-Shell

No. 50-07.....Interior Latex Primer Sealer

No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)

No.107-07.....Universal Primer

No.143.....Institutional Low Odor/VOC, Latex Interior Flat

No.144.....Institutional Low Odor/VOC, Latex Interior Low Sheen

No.145.....Institutional Low Odor/VOC, Latex Interior Egg Shell

No.147.....Institutional Low Odor/VOC, Latex Interior Semi-Gloss

No.149.....Institutional Low Odor/VOC, Primer/Sealer

No. 154 & 164.....Zero VOC Acrylic Semi-Gloss

G. Steel Structures Painting Council (SSPC):

SSPC SP 1-00 (R2004)....Solvent Cleaning

SSPC SP 2-00 (R2004)....Hand Tool Cleaning

SSPC SP 3-00 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, available products
that may be incorporated into the Work include, but are not limited to
products listed in other Part 2 articles for the paint category
indicated.

B. Basis of Design: Products of the Sherwin-Williams Company, 2200 W.
Orangewood Avenue, Suite 235, Orange, CA 92868. Contact: Penny Balogh;
Phone (310) 999-9396; Email: penny.m.balogh@sherwin.com.

1. Products of other manufacturers satisfying the requirements of this
specification shall also be acceptable.

2.2 MATERIALS

A. Interior Latex Primer Sealer: MPI 50: SW ProGreen 200 Low VOC Interior
Latex Primer B28W0060

- B. Interior Latex, MPI Gloss Level 3 (LE): MPI 52: SW ProMar 200 Zero VOC Interior Latex Eg-Shel, B20-2600 Series
- C. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53: SW ProMar 200 Zero VOC Interior Latex Flat, B30-2600 Series
- D. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54: SW ProGreen 200 Low VOC Interior Latex Semi-Gloss B31W00651
- E. Universal Primer: MPI 107: SW ProIndustrial ProCryl Universal Primer Low VOC B66-310 Series
- F. Latex, Interior, Institutional Low Odor/VOC, MPI Gloss
Level 1: MPI 143: SW ProMar 200 Zero VOC Interior Latex Flat B30-2600 Series
- G. Latex, Interior, Institutional Low Odor/VOC, MPI Gloss
Level 2: MPI 144: SW ProMar 200 Zero VOC Interior Latex Lo Sheen B24-2600 Series
- H. Latex, Interior, Institutional Low Odor/VOC, MPI Gloss
Level 3: MPI 145: SW ProMar 200 Zero VOC Interior Latex Eg-Shel, 20-2600 Series
- I. Latex, Interior, Institutional Low Odor/VOC, MPI Gloss
Level 5: MPI 147: SW ProIndustrial Zero VOC Acrylic Semi Gloss B66W00651 OR Harmony® Interior Latex Semi-Gloss, B10W951
- J. Primer Sealer, Interior, Institutional Low Odor/VOC: MPI 149: SW Harmony® Interior Latex Primer, B11W900
- K. Zero VOC Acrylic Semi-Gloss: MPI 154 & 164: SW ProIndustrial Zero Acrylic Gloss, B66W611
- L. Acrylic Clear Topcoat: SW Sher-crete, A10T0013 (glossy) or A10T00110 (low luster)
- M. Waterbased Urethane Floor Enamel: SW Armorseal 1K, B65C775
- N. Concrete Degreaser: H&C Degreaser
- O. Concrete Etching Solution: H&C Concrete Etching Solution

2.3 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.4 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

A. All paints and coating materials shall comply with DHS requirements as stated herein or conform to the restrictions of the local Environmental and Toxic Control jurisdiction (SCAQMD Rule 1113 for Architectural Coatings), whichever is more restrictive.

1. Volatile Organic Compounds (VOC):

- a. VOC content of paint materials shall not exceed 200 g/l for primers, sealers, and undercoaters or quick-dry primers, sealers, and undercoaters.
- b. VOC content for General Coatings (Flat Coatings, Nonflat Coatings, and Nonflat Coatings - High Gloss), shall not exceed 100 g/l, 150 g/l, and 250 g/l respectively, and shall not be formulated with more than one percent aromatic hydrocarbons by weight.

2. Asbestos: Materials shall not contain asbestos.

3. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, cadmium, mercury or mercury compounds or free crystalline silica.

4. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens. Comply with California Proposition 65 requirements.

5. Use high-performance acrylic paints in place of alkyd paints, where possible. Use of alkyd paint shall not be allowed.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.

2. Maintain interior temperatures until paint dries hard.
3. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Ferrous Metals:
 1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

- a. This includes flat head countersunk screws used for permanent anchors.
- b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D Zinc-Coated (Galvanized) Metal, Aluminum, Surfaces Specified Painted:
 1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 107 Pro Industrial Pro-Cryl Universal Primer, B66W310 NOTE: Pro Cryl is not a zinc rich primer, but it is a Flash rust/early rust resistant primer. No zinc rich primer is available that's compliant in SDAPCD. Prime or spot prime with MPI 107 Pro Industrial Pro-Cryl Universal Primer, B66W310.
- E. Gypsum Plaster and Gypsum Board:
 1. Remove efflorescence, loose and chalking plaster or finishing materials.
 2. Remove dust, dirt, and other deterrents to paint adhesion.
 3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.

- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Project Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Project Engineer, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizers and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required.
- D. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: No. 107-07 (Universal Primer).
 - 2. Zinc-coated steel and iron: MPI 107 Pro Industrial Pro-Cryl Universal Primer, B66W310.

3. Machinery not factory finished: MPI 107 Pro Industrial Pro-Cryl Universal Primer, B66W310.
- E. Concrete Floor Slab; Interior Surface of Floors: See INTERIOR FINISHES, Concrete Floors.
- F. Gypsum Board; Interior Surfaces of Walls:
 1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 LE), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE), and MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE), finish: Use MPI 50 (Interior Latex Primer Sealer).

3.6 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in drawings.
- B. Metal Work:
 1. Apply to exposed surfaces.
 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 43 ProMar 200 Zero VOC Latex Semi-Gloss, B31-2651 Series, or MPI 154 & 164 Pro Industrial Zero VOC Acrylic Semi-Gloss, B66W650.
 - b. Two coats of MPI 44 ProGreen® 200 Int Ltx Eg-Shel, B20W651/B20WQ8651MPI, or 154 & 164 Pro Industrial Zero VOC Acrylic Eg-Shel, B66W660.
 - c. Machinery: One coat MPI 154 & 164 Pro Industrial Zero VOC Acrylic Gloss, B66W600 Series.
- C. Concrete Floors:
 1. All concrete surfaces must be clean, dry, and free of grease, oil, paint, sealers, etc.
 2. Apply Sher-Crete Acrylic Clear Topcoat or Armorseal 1K Waterbased Urethane Floor Enamel per manufacturer's requirements:
 - a. Sher-Crete: Degrease concrete if required using H&C Degreaser; Etch concrete surface using H&C Concrete Etching Solution; apply two coats Sher-Crete Acrylic Clear Topcoat.
 - b. Armorseal 1K: Apply three coats; first coat reduced 10%.
- D. Gypsum Board:
 1. Two coats of MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 LE), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE), or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE), as indicated in Drawings.
- E. Miscellaneous:
 1. Apply where specified in Drawings.

3.7 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.8 PAINT COLOR

- A. Color and gloss of finish coats is specified in Drawings.
- B. For additional requirements regarding color see Article, REFINISHING EXISTING PAINTED SURFACES.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

3.9 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and Finishing of Interior:
 - 1. Painting and finishing of new and existing work including colors and gloss of finish selected is indicated in Drawings.
 - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 3. Painting of ferrous metal and galvanized metal.
- B. Building and Structural Work not Painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.

2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
5. Labels:
 - a. Code required labels, such as but limited to: Underwriters Laboratories Inc., Inchcape Testing Services, Inc., Factory Mutual Research Corporation, et al.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.

3.10 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

3.11 INDOOR AIR QUALITY

- A. Wear protective clothing and respirators when applying oil-based paints or using spray equipment with any paints.
- B. Maximize ventilation during application and drying.
- C. Isolate area of application from rest of building.
- D. Vacate space for as long as possible after application. Wait a minimum of 48 hours before occupying freshly painted rooms.

3.12 WASTE MANAGEMENT

- A. Separate waste in accordance with the Waste Management Plan. Set aside extra paint for future color matches, or reuse by Owner, Habitat for Humanity, etc. Where local options exist for leftover paint recycling, collect all waste paint by type and provide for delivery to recycling or collection facility.

- B. Close and tightly seal all partly used paint and finish containers and store protected in well-ventilated, fire-safe area at moderate temperature.
- C. Place empty containers of solvent-based paints in areas designated for hazardous materials.
- D. Do not dispose of paints or solvents by pouring on the ground or down drains. Place in designated containers for proper disposal.

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SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
 - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
 - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
 - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.2 RELATED WORK:

- A. Section No. 23 22 23

1.3 QUALITY CONTROL:

- A. Shop-Drawing Preparation:
 - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
 - 2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS:

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.
9. Type of connection (Vertical support, vertical support with seismic brace etc.).

- ### 1.5 APPLICABLE PUBLICATIONS:

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
- Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural Steel
- A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A325M-09.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]

- A490-10.....Standard Specification for Heat-Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength
- A490M-10.....Standard Specification for High-Strength Steel
Bolts, Classes 10.9 and 10.9.3, for Structural
Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded
and Seamless Carbon Steel Structural Tubing in
Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and Seamless
Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain
Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural
Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axel-
Steel Deformed Bars for Concrete
Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in
Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, February 2011
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems,
1998 Edition and Addendum

1.6 REGULATORY REQUIREMENT:

- A. IBC 2008.
- B. Exceptions: The seismic restraint of the following items may be omitted:
 - 1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
 - 2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
 - 3. Gas and medical piping less than 2 ½ inches inside diameter.
 - 4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
 - 5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.

6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

PART 2 - PRODUCTS

2.1 STEEL:

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A307.

2.2 CAST-IN-PLACE CONCRETE:

- A. Concrete: 28 day strength, $f'_c = 25$ MPa (3,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL:

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
 1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
 2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

- A. See drawings for equipment to be restrained or braced.

**3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING;
ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND
CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
 - 1. Design criteria:
 - a. Piping resiliently supported: Restrain to support // 120 //
-percent of the weight of the systems and components and contents.
 - b. Piping not resiliently supported: Restrain to support // 60 //
-percent of the weight of the system components and contents.
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 09 91 00, PAINTING.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Project Engineer (RE)/Contracting Officers Technical Representative (COTR).
 - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 - 7. Asbestos products or equipment or materials containing asbestos shall not be used.

- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Project Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Execution (Installation, Construction) Quality:
 - 1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
 - 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- D. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- E. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.

5. Wall, floor, and ceiling plates.

H. Coordination Drawings: In accordance with GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION. Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Hangers, inserts, supports, and bracing.
3. Pipe sleeves.
4. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

3. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007 Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008 Standard Specification for Carbon Structural Steel
A575-96 (R 2007) Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
E84-2005 Standard Test Method for Surface Burning Characteristics of Building Materials
E119 2008a Standard Test Methods for Fire Tests of Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP 58 02 Pipe Hangers and Supports-Materials, Design and Manufacture
SP 69-2003 (R 2004) Pipe Hangers and Supports-Selection and Application
- E. International Code Council, (ICC):
IBC-06, (R 2007) International Building Code
IPC-06, (R 2007) International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16 inch) high of brass with black filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, etc. shall be identified.
- C. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- D. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2 inch) high for number designation, and not less than 6.4 mm (1/4 inch) for service designation on 19 gage, 38 mm (1 1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8 1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3 ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.4 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD P 21035B, paint.

2.5 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest

edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located.

- B. Type Numbers Specified: MSS SP 58. For selection and application refer to MSS SP 69.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP 58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Project Engineer for each job condition.
 - 3. Power driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Project Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP 58.
 - 1. Welded attachment: Type 22.
 - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Hanger Rods: Hot rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP 58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn buckles shall provide 38 mm (1 1/2 inches) minimum of adjustment and incorporate locknuts. All thread rods are acceptable.
- F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1 5/8 inches by 1 5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- G. Pipe Hangers and Supports: (MSS SP 58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
 - 1. General Types (MSS SP 58):
 - a) Standard clevis hanger: Type 1; provide locknut.
 - b) Riser clamps: Type 8.
 - c) Wall brackets: Types 31, 32 or 33.
 - d) Turnbuckle: Types 13 or 15.
 - e) U bolt clamp: Type 24.

f) Copper Tube:

- (i) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
- (ii) For vertical runs use epoxy painted or plastic coated riser clamps.
- (iii) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
- (iv) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

2.6 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. Penetrations are not allowed through beams.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless steel pipe sleeves are specifically called for below.
- E. Sleeve clearance through floors, walls, and partitions, shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

2.7 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where steel pipe sleeves are specified.

2.8 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and

utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- G. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Project Engineer. Damaged or defective items in the opinion of the Project Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- H. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

- I. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- J. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- K. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- L. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Project Engineer.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.4 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.5 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
- C. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
- D. The following Material And Equipment shall NOT be painted::
 - 1. Motors, controllers, control switches, and safety switches.
 - 2. Control and interlock devices.
 - 3. Regulators.
 - 4. Pressure reducing valves.
 - 5. Control valves and thermostatic elements.
 - 6. Lubrication devices and grease fittings.
 - 7. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - 8. Valve stems and rotating shafts.
 - 9. Pressure gages and thermometers.
 - 10. Glass.
 - 11. Name plates.
 - 12. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 - 13. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.

14. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.6 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.7 STARTUP AND TEMPORARY OPERATION

- A. Start-up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.8 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Project Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.9 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Set points of all interlock devices shall be listed.

F. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.

G. Emergency procedures.

3.10 INSTRUCTIONS TO VA PERSONNEL

A. Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 22 05 23
GENERAL- DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Backflow Preventers.
 3. Backwater Valves. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM): A536-84 (R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
- ASSE 1003-01 (R 2003) Performance Requirements for Water Pressure Reducing Valves
- ASSE 1012-02 Backflow Preventer with Intermediate Atmospheric Vent
- ASSE 1013-05 Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
- IPC-06 (R 2007) International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
- SP-25-98 Standard Marking System for Valves, Fittings, Flanges and Unions
- SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)
- SP-70-06 Cast Iron Gate Valves, Flanged and Threaded Ends.
- SP-72-99 Ball Valves With Flanged or Butt Welding For General Purpose
- SP-80-03 Bronze Gate, Globe, Angle and Check Valves.
- SP-110-96 Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.

3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- E. Shut off:
1. Cold and Hot Water:
 - a) 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - b) Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.
- F. Check:
1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non-metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

G. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFPE or TFE disc, malleable iron hand wheel.

2.2 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 1. Water make up to heating systems, chilled water system and similar equipment consuming water.
 2. Atmospheric Vacuum Breaker: ASSE 1001
 - a) Hose bibs and sinks w/threaded outlets.
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Preparation and finish painting and identification of piping systems:
Section 09 91 00, PAINTING.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Pipe Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Piping.
 2. Strainers.
 3. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- A-A-1427C Sodium Hypochlorite Solution
- A-A-59617 Unions, Brass or Bronze Threaded, Pipe Connections and Solder-Joint Tube Connections
- C. American National Standards Institute (ANSI):
- American Society of Mechanical Engineers (ASME): (Copyrighted Society)
- A13.1-96 Scheme for Identification of Piping Systems
- B16.3 98 Malleable Iron Threaded Fittings ANSI/ASME
- B16.22-01 Wrought Copper and Copper Alloy Solder Joint Pressure Fittings ANSI/ASME Element ANSI/ASME
- D. American Society for Testing and Materials (ASTM):
- A47-99 Ferritic Malleable Iron Castings Revision 1989
- A53-02 Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless
- A74-03 Cast Iron Soil Pipe and Fittings
- A183-83(R1998) Carbon Steel Track Bolts and Nuts
- A312-03 Seamless and Welded Austenitic Stainless Steel Pipe
- B32-03 Solder Metal
- B61-02 Steam or Bronze Castings

- B75-99 (Rev A) Seamless Copper Tube
- B88-03 Seamless Copper Water Tube
- B584-00 Copper Alloy Sand Castings for General Applications Revision A
- B687-99 Brass, Copper, and Chromium-Plated Pipe Nipples
- C564-03 Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- E. International Association of Plumbing and Mechanical Officials (IAPMO):
Uniform Plumbing Code - 2000
- IS6-93 Installation Standard
- F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-72-99 Ball Valves With Flanged or Butt Welding For General Purpose
- SP-110-96 Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 WATER SERVICE CONNECTIONS

- A. Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.
- B. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psi) working pressure conforming to ANSI/AWWA A21.53/C153, capable of deflecting a minimum of 30 degrees and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory holiday tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA A21.11/C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene.

2.2 INTERIOR DOMESTIC WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints.
- C. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non corrosive flux.
- E. Brazing alloy: AWS A5.8, Classification BCuP.

2.3 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, and equipment when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW P 351, standard weight.

2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples: ASTM B 687, Chromium-plated.
 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2 1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms: Chrome plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 TRAP PRIMER WATER PIPING:

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.5 WATERPROOFING

- A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.
- B. Floors: Provide cast iron stack sleeve with flashing device and a underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.
- C. Walls: See detail shown on drawings.

2.6 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non ferrous pipe.

2.7 STERILIZATION CHEMICALS

- A. Liquid Chlorine: ASTM E1120.
- B. Hypochlorite: ASTM E1229, or Fed. Spec. AA-1427C, grade B.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the IPC International Plumbing Code and the following:
 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
 3. All pipe runs shall be laid out to avoid interference with other work.
 4. Install union and shut-off valve on pressure piping at connections to equipment.
 5. Pipe Hangers, Supports and Accessories:
 - a) All piping shall be supported per VA Seismic Design Handbook H-18-8 and MS-SP 69-2003 (R 2004) Pipe Hangers and Support Selection and Applications.

- b) Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c) Floor, Wall and Ceiling Plates, Supports, Hangers:
 - (i) Solid or split unplated cast iron.
 - (ii) All plates shall be provided with set screws.
 - (iii) Pipe Hangers: Height adjustable clevis type.
 - (iv) Adjustable Floor Rests and Base Flanges: Steel.
 - (v) Concrete Inserts: "Universal" or continuous slotted type.
 - (vi) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - (vii) Riser Clamps: Malleable iron or steel.
 - (viii) Rollers: Cast iron.
 - (ix) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - (x) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - (xi) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 6. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 - 7. Penetrations:
 - a) Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
- B. Piping shall conform to the following:
- 1. Domestic Water:
 - a) Where possible, grade all lines to facilitate drainage. Provide drain valves at bottom of risers. All unnecessary traps in circulating lines shall be avoided.

- b) Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use either liquid chlorine or hypochlorite for sterilization.

- E n d -

SECTION 22 31 11

WATER SOFTENERS

PART 1 - GENERAL

1.1 DESCRIPTION:

Provide sodium cycle, cation exchange, pressure type, water softening equipment complete with piping services, electrical services, controls, accessories and auxiliary equipment.

1.2 RELATED WORK:

- A. Preparation and finish painting: Section 09 91 00, PAINTING.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Softener tank construction, coatings and linings.
 - 2. Tank distribution system design.
 - 3. Main operating valve.
 - 4. Control system and flow meter.
 - 5. Exchange resin.
 - 6. Brine system.
 - 7. Accessories including pressure gages and test kit.
 - 8. Performance data including normal and maximum flow and pressure drop. Certification that required performance will be achieved.
 - 9. Piping.
- C. Complete detailed layout, setting, arrangement, and installation drawings including electrical/pneumatic controls. Drawings shall also show all parts of the apparatus including relative positions, dimensions, and sizes and general arrangement of connecting piping.
- D. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

A-A-694D.....Sodium Chloride, Technical

C. American Society of Mechanical Engineers (ASME):

B16.1-1998Cast Iron Pipe Flanges and Flanged Fittings

B16.3 - 2006.....Malleable-Iron Threaded Fittings Classes 150 and
300

B40.100 - 2005Pressure Gages and Gage Attachments

Boiler and Pressure Vessel Code, Section VIII, Pressure Vessels, 2007

D. ASTM International (ASTM):

A53/A53M - 07Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless

D2665-04ae2.....Poly (Vinyl Chloride) (PVC) Plastic Drain,
Waste, and Vent Piping and Fittings.

E. American Water Works Association (AWWA):

B300 - 10Hypochlorites

B301 - 10Liquid Chlorine

C651 - 05.....Disinfecting Water Mains

F. National Electrical Manufacturers Association (NEMA):

ICS-6-1993(R2006.....Industrial Control and Systems: Enclosures

G. Department of Health and Human Services, Food and Drug Administration
(FDA):

CFR 21, Chapter 1, Part 173.25, Ion-Exchange Resins

CFR 21, Chapter 1, Part 175.300, Resinous and Polymeric Coatings

PART 2 - PRODUCTS

2.1 SOFTENING SYSTEM:

A. Vertical, down flow, pressure type with automatic controls to operate on sodium cycle. Automatic-exchange cylinder duplex units. Designed for 690 kPa (100 psi) working pressure. All materials exposed to water shall be considered as generally safe by the Food and Drug Administration (FDA).

B. Performance Requirements:

1. Continuous flow of zero hardness soft water (ASTM soap test method) with influent water conditions and flows listed in Part 1, with only one of the duplex units in service.

2. Exchanger material shall not wash out of apparatus during any softening run regardless of rate of flow.

3. Turbidity and color of treated water shall not increase above that of raw water.

4. Dirty or turbid water shall not occur during any softening run, regardless of changes in demand rate.

5. Strainer system, gravel bed, and exchange material shall not become fouled, either by turbidity in the raw water, or by dirt, rust or scale from pipe to the extent to render backwash ineffective.
 6. Regeneration shall be accomplished within a period of 75 minutes and occur not more than once per day. Regeneration period shall be that part of cycle of operation from the time unit has delivered its softening capacity until it is ready to be delivering soft water again, including all backwashing, brining and brine washout, complete. Amount of salt necessary to completely recondition unit after a capacity run shall not exceed 240 kg per cubic meter (15 pounds per cubic foot) of existing material.
- C. Softener Tanks - Fiberglass Reinforced Plastic (FRP): Polyester reinforced by a continuous roving glass filament overwrap. Hydrostatically test at design pressure and provide certification. Support on a molded structural base. Tanks shall have flanged openings for mineral filling and removal. Provide vacuum breaker.
- D. Distribution System: Soft water collector and backwash water distributor shall be non-clogging, single point and hub radial laterals, designed to not cause channeling in the bed, PVC, Schedule 80. The distributor system shall be fully covered by one layer of quartz under-bedding with no debris or fines.
- E. Exchange Material: Solid virgin high capacity styrene base resinous material. Material shall be stable over the entire pH range with good resistance to bead fracture from attrition or osmotic shock. Particle size 20 - 50 mesh and contain no agglomerates, shells, plates or other shapes that might interfere with the functioning of the softener. Exchange capacity as CaCO₃ shall be considered to be 840 grains per cubic meter (23.8 grains per cubic foot) at 240 kg per cubic meter (15 pounds per cubic foot) salt dosage. Resin shall not require dosing or addition of any chemical, mixture, or solution to the water requiring treatment, or the water used for backwashing, other than NaCl for regeneration. Resin shall be FDA compliant under CFR 21, Chapter 1, 173.25.
- F. Brine Measuring Tank with Cover: Rotationally molded high density polyethylene. Tank sized to provide a minimum of four regenerations per load of salt at a full salting. Tank shall include elevated salt plate and a chamber to house the brine valve assembly.

G. Brine System Controls: Automatic valve shall open to admit brine to softener and close to prevent air admission to the softener. During refill, the valve shall regulate flow of soft water to the brine tank. Provide float-operated safety valve to prevent brine tank overflow.

H. System Controls:

1. The controller shall be completely automatic and shall sequence all steps of regeneration and return the softener to a service or stand-by mode and alternate the duplex units. Selectable time or flow meter initiated regeneration. The initiating time or volume set points shall automatically reset upon initiation of the regeneration sequence. Controller shall permit manual initiation of regeneration.
2. Computer-based field-programmable controller with selectable flow meter based and time clock based operating cycles. The controller will utilize alphanumeric, self-prompting programming for simple start-up. EEPROM memory shall store program data eliminating need for battery back up on configuration input after power loss. Self-diagnostic and capable of emitting an audible error signal and displaying error-specific messages. Lockout function to prevent unauthorized access to the program data. Sealed keypad with capability of all programming functions. Fluorescent alphanumeric display on face of controller. Enclose controls in NEMA ICS-6; Type 4X enclosure mounted approximately 1.5 meters (5 feet) above the floor.
3. Operating conditions shall be continuously monitored and display shall show time of day, volume remaining before next regeneration, number of regenerations in last 14 days, number of days since last regeneration, instantaneous flow rate, resettable totalized flow since the last regeneration, time of next regeneration, and identify the cycle that is in progress.
4. Flow shall be regulated to prevent resin loss, operate between 30 and 100 psi supply pressure, and prevent noise and hydraulic shock. Control shall permit only one unit to regenerate at a time.
5. Flow meter shall have turndown range of 60/1, minimum accuracy of +/- 1% of maximum range, repeatability of +/-0.5% of full range. Install with manufacturer's recommended straight pipe before and after the meter.
6. Main operating valve shall be a fully automatic multiport diaphragm type or valve nest constructed of cast iron or corrosion resistant alloy material with hard-coat anodization and final coat of fluoroplate polymer. Coating shall resist 1000 hour/5% salt spray

test without sign of corrosion. Valves shall be slow opening and closing, free of water hammer; diaphragm assembly shall be fully guided. All valve parts accessible for service. The main operating valve shall include a valve mounted automatic self adjusting brine injector to draw brine and control rinse at a constant rate regardless of water pressure in the range of 30 to 100 psi. Valve shall have soft water sampling cock and indicator to show system status.

J. Sampling Cocks: Provide for hard and soft water.

K. Sodium Chloride: Fed. Spec. A-A-694D. Provide sufficient quantity for ten regenerations.

2.2 EXTERNAL SOFTENER PIPING:

A. Pipe: ASTM A53, galvanized, Schedule 40.

B. Fittings: Malleable iron, ASME B16.3, or coated cast iron, ASME B16.1, class 125.

C. Flanges: ASME B16.1, Class 125.

D. Threaded Joints: Shall be made with ends reamed out. Apply bituminous base lubricant or fluorocarbon resin tape to male threads only.

2.3 BRINE PIPING:

Polyvinyl chloride (PVC), ASTM D2665, Schedule 80 with solvent welded joints.

2.4 VALVES

Ball: Carbon steel body, stainless steel trim, reinforced Teflon seat and seal, full port, threaded ends.

2.5 PRESSURE GAGES

ASME B40.100, Grade A, 1% accuracy, 110 mm (4-1/2 inches) diameter, all metal case, bottom connected. White dials, black hands, graduated from 0 to 700 kPa (0 to 100 psi) and identity labeled. Provide gages with gage cocks at softener hard water inlet and soft water outlet to show pressure drop thru softener.

2.6 WATER TESTING EQUIPMENT:

A. Furnish water testing equipment in a portable cabinet specially made for the installed equipment.

B. Equipment shall permit the conducting of Boutron & Boudet standard soap test, or test as recommended by manufacturer of equipment.

C. Include in the testing equipment kit the following:

1. One test bottle suitable for taking and shaking water samples, graduated to indicate proper quantity of sample.

2. One quart bottle with a screwed cap containing a solution of stock soap with the lather factor shown thereon.

3. One dropping bottle of 50 mL capacity with a screw cap and with dropping pipette as one integral part of the cap.
4. Two Baume hydrometers, calibrated for range necessary to test brine solution.
5. Two heat resisting glass cylinders suitable for holding brine solution for testing with hydrometer.

PART 3 - EXECUTION

3.1 REQUIRED TECHNICAL SERVICES:

Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendation, put system into service, make all adjustments required for full conformance to design and specified requirements, and perform all demonstrations and tests.

3.2 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines and softener interiors in accordance with AWWA C651.
- B. Material:
 1. Liquid chlorine: AWWA B301.
 2. Hypochlorite: AWWA B300.

3.3 STARTUP AND TESTING:

- A. Operating: Tests shall be run in presence of Contracting Officers Technical Representative (COTR) or Resident Engineer (RE). It will not be permitted, for testing purposes, to add to or subtract from exchange material used in apparatus, neither will any regenerating agent, other than the solution specified, be permitted.
- B. Procedure:
 1. Regenerate system to demonstrate operation of multiport valve.
 2. Operate each softener at constant maximum required capacity for ten minutes after soft water is produced. When necessary, waste softened water to sewer to maintain above flow rate. Soft water production shall begin when a sample of 40 cc does not require more than five drops of Boutron & Boudet soap solution to produce a permanent lather.
 3. In order that color and turbidity of softened water may be under continuous observation during test, soft water sampling cock shall remain open and the stream of softened water run through a rubber hose discharging at the bottom of a wide mouth 4 L (1 gallon) clear glass container, set against a white background.
 4. Demonstrate all features of the control system including diagnostics and flow and cycle indications.

- C. The Commissioning Agent will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- D. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- F. Section 23 22 23, STEAM CONDENSATE PUMPS
- G. Section 23 31 00, HVAC DUCTS and CASINGS
- H. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- I. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Equipment Vibration Tolerance:
 - 1. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- C. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere).

The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

D. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

E. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

F. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

- G. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 01 33 23, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 4. In addition, for HVAC systems provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Interstitial space.
 - c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.
 - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.

H. HVAC Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves

IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts

IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves

E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving
Devices

F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural
Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades

- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E119-09c.....Standard Test Methods for Fire Tests of Building
Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation
 - SP 69-2003.....Pipe Hangers and Supports-Selection and
Application
 - SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
 - MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
 - 31-06.....Standard for Installation of Oil-Burning
Equipment
 - 54-09.....National Fuel Gas Code
 - 70-08.....National Electrical Code
 - 85-07.....Boiler and Combustion Systems Hazards Code
 - 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
 - 101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
 - 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 - 2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
 - 3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.

F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.

- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.
 - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
 - 1. Suitable for variable torque load.
 - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance on incoming power line. Provide output line reactors on line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.8 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.9 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws,

- built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Attachment to existing structure: Support from existing floor/roof frame.
- F. Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- I. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium

silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
 - a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- J. Pre-insulated Calcium Silicate Shields:
 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.

4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- K. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

2.10 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating
Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

2.11 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly.

2.12 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- N. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.
- O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping.

Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.

- j. Glass.
- k. Name plates.
- 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
- 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
- 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
- 6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 07 11
HVAC, PLUMBING, AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
 - 2. Plumbing piping and equipment.
 - 3. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and boiler plant piping, breeching and stacks and equipment after asbestos abatement.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, Boiler Plant and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil scrim kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C (300-700 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F)
 - 8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a) Flat surface: Watt per square meter (BTU per hour per square foot).
 - b) Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 - 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 12. HPS: High pressure steam (415 kPa [60 psig] and above).
 - 13. HPR: High pressure steam condensate return.

- 14.MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
- 15.MPR: Medium pressure steam condensate return.
- 16.LPS: Low pressure steam (103 kPa [15 psig] and below).
- 17.LPR: Low pressure steam condensate gravity return.
- 18.PC: Pumped condensate.
- 19.HWH: Hot water heating supply.
- 20.HWHR: Hot water heating return.
- 21.CW: Cold water.
- 22.SW: Soft water.
- 23.HW: Hot water.
- 24.CH: Chilled water supply.
- 25.CHR: Chilled water return.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- C. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Piping and equipment.
- D. Section 23 22 13, STEAM CONDENSATE HEATING PIPING: Piping and equipment.
- E. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
 - 4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.1.3 Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.5 Loudspeakers and recessed lighting fixtures, including their assemblies and accessories, shall be permitted in the ceiling cavity plenum where listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a peak heat release rate of 100 kW or less when tested in accordance with UL 2043, Standard for Safety Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

- 1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides
- (2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, Standard Methods of Tests of Fire Endurance of Building Construction and Materials

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a) Insulation materials: Specify each type used and state surface burning characteristics.
 - b) Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c) Insulation accessory materials: Each type used.
 - d) Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e) Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 - 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 - 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 - 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L P 535E (2)-91 Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL A 3316C (2)-90 Adhesives, Fire Resistant, Thermal Insulation
 - MIL A 24179A (1)-87 Adhesive, Flexible Unicellular Plastic Thermal Insulation
 - MIL C 19565C (1)-88 Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL C 20079H-87 Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

- A167 99 Standard Specification for Stainless and Heat Resisting Chromium Nickel Steel Plate, Sheet, and Strip
- B209 04 Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate
- C411-97 Standard test method for Hot Surface Performance of High Temperature Thermal Insulation
- C449 00 Standard Specification for Mineral Fiber Hydraulic Setting Thermal Insulating and Finishing Cement
- C533 04 Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

E. C534 05 Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

- C547-06 Standard Specification for Mineral Fiber pipe Insulation
- C552 03 Standard Specification for Cellular Glass Thermal Insulation
- C553-02 Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-90 Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
- C612-04 Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-04 Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-06 Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668 97a (2006) Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-06 Standard Test Method for Surface Burning Characteristics of Building Materials
- E119 05a Standard Test Method for Fire Tests of Building Construction and Materials
- E136 04 Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

F. National Fire Protection Association (NFPA):

- 90A-02 Installation of Air Conditioning and Ventilating Systems
- 96-04 Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
- 101-06 Life Safety Code
- 251-06 Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-06 Standard Method of tests of Surface Burning Characteristics of Building Materials

G. Underwriters Laboratories, Inc (UL):

- 723 UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03

H. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2002 Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER

- A. ASTM C612 (Board, Block), Class 1 or 2, $k = 0.037$ Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), $k = 0.045$ (0.31) Class B-5, Density 32 kg/m³ (2 pcf), $k = 0.04$ (0.27), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) for use at temperatures 230 degrees C (450 degrees F).

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = 0.021$ (0.15), for temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, $k = 0.021$ (0.15), for temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, vapor retarder and all service jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 0 degrees C (75 degrees F).
- B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, $K=0.027$ (0.19), for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, $K=0.027$ (0.19), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C177, C518, $k = 0.039$ Watt per meter, per degree C (0.27), at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.7 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil Scrim Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).
- C. Boiler Plant Pipe supports: MSS SP58, Type 39. Apply at all pipe support points, except where MSS SP58, Type 3 pipe clamps provided as part of the support system.

2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL A 3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL A 3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL A 24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL C 19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL C 19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with tin coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or stainless steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL C 20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

- F. PVC fitting cover: Fed. Spec L P 535, Composition A, 11 86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Project Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.

4. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Plumbing work not to be insulated:
 1. Piping and valves of fire protection system.
 2. Chromium plated brass piping.
 3. Water piping in contact with earth.
 4. Piping in pipe basement serving wall hydrants.
 5. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
 6. Distilled water piping.
- J. Boiler plant work not to be insulated:
 - a) Vents-tank, safety and back pressure valves except protective.
 - b) Threaded valves
 - c) Check valves
 - d) Unions
 - e) Orifice flanges
 - f) Dielectric flanges and unions
 - g) Steam header drains
 - h) Non-return stop and check valve drains
 - i) Pressure transmission to gages
 - j) Piping in control panels
2. Equipment:
 - a) Safety valves
 - b) Water meters
 - c) All nameplates
3. Specialties:
 - a) Pressure reducing valves
 - b) Control valves-water and steam
 - c) Level sensors-piping, valves and blowdown
 - d) Back pressure regulators-oil and steam
 - e) Strainers under 65 mm (2-1/2 inch) pipe size
 - f) Expansion bellows
 - g) Flexible connectors
 - h) Ball joints except piping between joints
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a) Pipe risers through floors
 - b) Pipe or duct chase walls and floors
 - c) Smoke partitions
 - d) Fire partitions
- N. Provide metal jackets over insulation as follows:
1. All piping and ducts exposed to outdoor weather.
 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a) Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b) For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c) For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
 - a) 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct unlined air handling units and after filter housing.
 - b) 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a) Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
 - a) Above ceilings at a roof level: 50 mm (2 inch) thick insulation faced with FSK.
 - b) Above ceilings for other than roof level: 40 mm (1 1/2 inch) thick insulation faced with FSK.
4. Concealed return air duct above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK. Concealed return air ductwork in other locations need not be insulated.
5. Return air duct in interstitial spaces: 40 mm (1-1/2 inch thick insulation faced with FSK.
6. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:

- a) Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
- b) Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
- c) Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
- d) Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

Nominal Thickness of Molded Mineral Fiber Insulation				
Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4- 3)	100-150 (4-6)	200 (8) and above
a. 122-177 degrees C (251-350 F) (HPS, MPS,)	50 (2.0)	65 (2.5)	90 (3.5)	90 (3.5)
b. 100-121 degrees C HPR, MPR (212-250 degrees F) (Vent piping from PRV safety valves, condensate receivers, and flash tanks)	25 (1.0)	50 (2.0)	50 (2.0)	50 (2.0)
c. 38-99 degrees C (100- 211 degrees F) (LPR, PC, HWH, HWHR)	25 (1.0)	40 (1.5)	50 (2.0)	50 (2.0)
1. Runouts to fan coil units	15 (0.5)	-	-	-
2. Runouts to reheat coils air terminal unit reheat coils	15 (0.5)	-	-	-
d. Domestic hot water supply and return	15 (0.5)	20 (0.75)	25 (1.0)	40 (1.5)

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in table below, for piping above ground:

Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
1. 4-16 degrees C (40-60 degrees F), CH, CHR, GC, and GCR.	20 (0.75)	20 (0.75)	25 (1)	40 (1.5)	50 (2.0)
a. Run outs to Fan Coil Units.	15 (0.5)	--	--	--	--

8. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.

a) HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

b) Plumbing piping as follows:

(i) Cold water piping.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water and refrigerant piping.

Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
1. 4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	50 (2.0)	80 (3.0)	80 (3.0)	100 (4.0)
2. 4-16 degrees C (40-60 degrees F) (CH and CHR outside chiller room)	40 (1.5)	50 (2.0)	50 (2.0)	65 (2.5)

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2. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.

- E N D -

SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following HVAC systems will be commissioned:

1. Steam System (Boilers, controls, gages and instrumentation, safety relief valves, combustion burners/fans/motors, fuel delivery pumps and motors, flues).
2. OR Air Handling Systems (Humidifiers, condensate return).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The control system(s) shall be as indicated on the project documents, point list, drawings and described in these specifications. This scope of work shall include a complete and working system including all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
- B. Engineering Control Center (ECC) shall include:
 - 1. Operator Workstation Web-Browser User Interface (UI).
 - 2. Ethernet, IP Supervisory Network.
 - 3. Portable Laptop servicing device with software
 - 4. Graphic Operational Interface.
 - 5. Software Configuration Tools (SCT).
 - 6. Scheduling and Alarm Management software.
 - 7. Local LonWorks FTT-10 or 1250 networks.
 - 8. Network Area Controllers (NAC).
 - 9. Data and File Server (DFS).
 - 10. Unitary Control Units (UCU).
 - 11. LonMark Compliant Application Controllers and field devices.
 - 12. Connected I/O devices.
 - 13. Third party system Data Integration.
- C. The Controls Contractor's work shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required by the Contract for the complete and fully functional Controls Systems.
- D. Following control devices and systems shall be used to provide the functional requirements of HVAC equipment and systems.
 - 1. Direct Digital Control (DDC) of HVAC equipment and systems with electric or electronic positioning of valves and dampers.

2. Terminal units including Humidifiers and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents.

- E. Connect the new work to the existing ECC system or operator workstation. The existing CPU/Monitor, printer, and other peripherals may be used to form a single operator workstation. New system including interface to existing systems and equipment shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.
- F. The control subcontractor shall supply as required, all necessary hardware equipment and software packages to interface between any existing and new system Network Area Controllers (NAC) as part of this contract. Number of area controllers required is dependent on the type and quantity of devices, hardware and software points provided. Network area controllers are same as remote controller units (RCU).
- G. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. Temperature Controls contractor shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- H. The Top End of the NAC shall communicate using American Society of Heating and Refrigerating Engineers/American National Standards Institute (ASHRAE/ANSI) Standard 135(BACnet) protocol. The NAC shall reside on the BACnet/IP Ethernet (ISO 8802-3) local area network, and provide information via standard BACnet object types and application services. The Bottom End of the NAC, the unit level controllers and all

other field devices shall reside on the LonTalk FTT-10a network, and provide data using LonMark standard network variable types and configuration properties.

- I. The intent of this specification is to provide a peer-to peer networked, stand-alone, distributed control system. The ECC requires the incorporation of LonWorks Technologies using Free Topology Transceivers (FTT-10), and specific conformance to the LONMARK Interoperability Association's v3.0 Physical and logical Layer guidelines in all (NAC) Network Area Controllers, Remote Control Unit controllers, unitary terminal unit controllers and other LonMark compliant field devices. The minimum Baud rate shall be 78,000 Baud for FTT-10 and 1,250,000 Baud for FTT-1250.
 - 1. LonTalk communications protocol will be used on the communication network between RCU controllers and LonWorks controllers and devices to assure interoperability between all devices within the network.
 - 2. The ECC shall provide communication to all LonTalk data variables as defined in input/output point schedule and as required to accomplish sequence of operation as specified.
 - 3. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- J. The control system shall accommodate 5 users simultaneously, and the access to the system should be limited only by operator password.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- G. Section 26 27 26, WIRING DEVICES.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ACU: Auxiliary Control Unit (ACU) used for controls of air handling units, reports to RCU.

- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: Building Automation Control Network Protocol, ASHRAE Standard 135.
- E. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- F. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- G. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- H. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- I. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls. In this specification, there are three types of control units are used; Unitary Control Unit (UCU), Auxiliary Control Unit (ACU), and Remote Control Unit (RCU).
- J. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- K. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- L. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- M. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the

Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

- N. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- O. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- P. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Q. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- R. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- S. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- T. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- U. FTT-10: Echelon Transmitter-Free Topology Transceiver.
- V. GIF: Abbreviation of Graphic interchange format.
- W. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- X. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- Y. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO).

Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

- Z. I/P: Internet Protocol-global network, connecting workstations and other host computers, servers etc. to share the information.
- AA. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- BB. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- CC. LonMark: An association comprising of suppliers and installers of LonTalk products. The Association provides guidelines for the implementation of the LonTalk protocol to ensure interoperability through Standard implementation.
- DD. LonTalk: An open standard protocol developed by the Echelon Corporation that uses a "Neuron Chip" for communication.
- EE. LonWorks: Network technology developed by the Echelon Corporation.
- FF. Network: A set of computers or other digital devices communicating with each other over a medium such as wire, coax, fiber optics cable etc.
- GG. Network Area Controller: Digital controller, supports a family of auxiliary control units and unitary control units, and communicates with peer-to-peer network for transmission of global data.
- HH. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- II. MS/TP: Master-slave/token-passing.
- JJ. Operating system (OS): Software, which controls the execution of computer application programs.
- KK. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- LL. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- MM. Peer-to-Peer: A networking architecture that treats all network stations as equal partners.
- NN. PICS: Protocol Implementation Conformance Statement.

OO. UCU: Unitary Control Unit, digital controller, dedicated to a specific piece of equipment, such as VAV boxes, chillers, fan coil units, heat exchangers etc.

1.4 QUALITY ASSURANCE

A. Criteria:

1. The Controls and Instrumentation System Contractor shall be a primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope and complexity to the EEC specified in this Contract. Distributors, manufacturer's representatives and wholesalers will not be acceptable.
2. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegates the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
3. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
4. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
5. The controls subcontractor shall have (minimum of three years) experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation

- of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
 7. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.
3. Peer-to-peer controllers, unitary controllers shall conform to the requirements of UL 916, Category PAZX.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (20) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within (10) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be (10) seconds. Analog objects shall start to adjust within (3) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior (10) seconds.

5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every five (5) seconds. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
8. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within (5) seconds of each other.
9. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5 degrees C (±1 degrees F)
Ducted air temperature	±1.0 degrees C [±2 degrees F]
Outdoor air temperature	±1.0 degrees C [±2 degrees F]
Water temperature	±0.5 degrees C [±1 degrees F]
Relative humidity	±2 percent RH
Water flow	±5 percent of full scale
Air flow (measuring stations)	±5 percent of reading
Air pressure (ducts)	±25 Pa [±0.1 "W.G.]
Air pressure (space)	±3 Pa [±0.001 "W.G.]
Water pressure	±2 percent of full scale *Note 1
Electrical Power	5 percent of reading

Note 1: for both absolute and differential pressure

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
 - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 - 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 - 3. Control dampers and control valves schedule, including the size and pressure drop.
 - 4. Installation instructions for smoke dampers and combination smoke/fire dampers, if furnished.
 - 5. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.

6. Catalog cut sheets of all equipment used. This includes, but is not limited to DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
7. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
8. Color prints of proposed graphics with a list of points for display.
9. Furnish PICS for each BACNET compliant device.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. As Built Control Drawings:
 1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- E. Operation and Maintenance (O/M) Manuals):
 1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.

- d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Licenses, guaranty, and other pertaining documents for all equipment and systems.
 - h. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
- F. Submit Performance Report to Project Engineer prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.
- 1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
 - 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions to the VA facilities personnel.
 - 3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.

4. Training by independent or franchised dealers who are not direct employees of the controls supplier will not be acceptable.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent non-condensing.
- B. The CUs and associated equipment used in controlled environment shall be mounted in NEMA 1 enclosures for operation at 0 to 50 degrees C (32 to 122 degrees F) at a relative humidity of 10 to 90 percent non-condensing.
- C. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65 degrees C (-40 to 150 degrees F).
- D. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- E. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
Standard 135-04.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
BPVC-CC-N-04.....Boiler and Pressure Vessel Code
- D. American Society of Testing Materials (ASTM):
B32-04.....Standard Specification for Solder Metal
B88-03.....Standard Specifications for Seamless Copper Water Tube
B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)

- B280-03.....Standard Specification for Seamless Copper Tube
for Air-Conditioning and Refrigeration Field
Service
- D2737-03.....Standard Specification for Polyethylene (PE)
Plastic Tubing
- E. Federal Communication Commission (FCC):
Rules and Regulations Title 47 Chapter 1-2001 Part 15..Radio Frequency
Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
802.3-05.....Information Technology-Telecommunications and
Information Exchange between Systems-Local and
Metropolitan Area Networks- Specific
Requirements-Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)
Access method and Physical Layer Specifications
- G. Instrument Society of America (ISA):
7.0.01-1996.....Quality Standard for Instrument Air
- H. National Fire Protection Association (NFPA):
70-05.....National Electric Code
90A-02.....Standard for Installation of Air-Conditioning
and Ventilation Systems
- I. Underwriter Laboratories Inc (UL):
94-06.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
294-05.....Access Control System Units
486A/486B-04-.....Wire Connectors
555S-03.....Standard for Smoke Dampers
916-Rev 2-04.....Energy Management Equipment
1076-05.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.

2. The Operator Workstations, Servers and principal network computer equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
4. The networks shall, at minimum, comprise, as necessary, the following:
 - a. Operator Workstations - fixed and portable as required by the Specifications.
 - b. Network computer processing, data storage and communication equipment including Servers and digital data processors.
 - c. Routers, bridges, switches, hubs, modems, interfaces and the like communication equipment.
 - d. Active processing network area controllers connected to programmable field panels and controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces as required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 1. The Controls Systems Application network shall utilize an open architecture capable of each and all of the following:
 - a. Utilizing standard Ethernet communications and operate at a minimum speed of 10/100 Mb/sec.
 - b. Connecting via BACNET with ANSI/ASHRAE Standard 135.
 - c. LonMark as per ANSI/EIA 709 (LonWorks) to LonMark FTT-10 transceivers.

2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital wireless technologies if required by the VA.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the owner.
4. The Controls Contractor shall provide the IT interfacing equipment and shall coordinate on configuration and interfacing arrangements with the Data Cabling System contractor. The Controls Contractor shall coordinate IT equipment interfacing with the Data Cabling Systems contractor. This IT equipment shall be provided by the Data Cabling systems contractor directly at that contractor's cost. The Controls Contractor shall provide all IT interfacing equipment and cabling to a detail coordinated with the Owner.

D. Third Party Interfaces:

1. The Controls Systems shall include necessary hardware, equipment and software to allow data communications between the Controls Systems and building systems supplied by other trades.
2. The other manufacturers and contractors supplying other associated systems and equipment will provide their necessary hardware, software and start-up at their cost and will cooperate fully with the Controls Contractor in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide Controls Systems Application Server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these Server(s) with the same software Tool Set that is located in the Network Area Controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the Controls Systems Server(s) shall be through the same browser Operator Interface functionality used to access individual nodes. When logged onto a Server the Operator will be able to also interact with any other NAC on the Controls As required for the functional operation of the Controls Systems, the Controls Contractor shall provide all necessary digital processor programmable Server(s). These Server(s) shall be utilized for Controls Systems Application configuration, for archiving, reporting

and trending of data, for Operator transaction archiving and reporting, for network information management, for alarm annunciation, for Operator Interface tasks, for Controls Application management and the like. These Server(s) shall utilize IT industry standard data base platforms such as Microsoft SQL Server and Microsoft Data Engine (MSDE) or approved equal.

2.2 DIRECT DIGITAL CONTROLLERS

- A. (NAC) Network Area Controllers shall be stand-alone, multi-tasking, multi-user, real-time digital processor complete with all hardware, software, and communications interfaces, power supplies. The Controls System shall be designed and implemented entirely for use and operation on the Internet. NACs shall have access to data within the industry standard IT network to the Data Server and other NACs as needed to accomplish required global control strategies.
1. NACs shall provide both standalone and networked direct digital control of mechanical and electrical building system controllers as required by the Specifications. The primary NAC shall support a minimum of [5,000] field points together with all associated features, sequences, schedules, applications required for a fully functional distributed processing operation.
 2. NACs shall monitor and report communication status to the Controls Systems Application. The Controls Systems shall provide a system advisory upon communication failure and restoration.
 3. All NACs on the network shall be equipped with all software functionality necessary to operate the complete user interface, including graphics, via a Browser connected to the Node on the network or directly via a local port on the NAC.
 4. All NAC shall be provided with face mounted LED type annunciation to continually display its operational mode, power and communications.
 5. The controllers shall reside on the BACnet Ethernet (ISO 8802-3) local area network and provide Read (Initiate) and Write (Execute) services as defined in Clauses 15.5 and 15.8, respectively of ASHRAE Standard 135, to communicate BACnet objects. Objects supported shall include: Analog input, analog output, analog value, binary input, binary output, binary value, and device.
 6. Each NAC shall be provided with the necessary un-interruptible power facilities to ensure its continued normal operation during periods of line power outages of, at minimum, 1-minute duration. Normal

functionality shall include all normal software processing, communication with powered field devices and network communications with other powered Controls Systems NAC, Data Servers and OWS. Each NAC shall report its communication status to the Application. The Application shall provide a system advisory upon communication failure and restoration. Each NAC shall retain program, control algorithms, and setpoint information in non-volatile memory in the event of a power failure, and shall return to normal operation upon restoration of power.

7. Each NAC shall have sufficient memory to support its operating system, database, and program requirements, including the following:
 - a. Device and network management.
 - b. Data sharing.
 - c. Alarm and event management including custom alarm messages for each level alarm for the points noted in the I/O Schedule.
 - d. Energy management.
 - e. Historical trend data for points specified.
 - f. Maintenance report.
 - g. Scheduling.
 - h. Dial up and network communications.
 - i. Manual override monitoring.
8. Each NAC shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of secondary system controllers, point capacity and programming functions.
9. Each NAC shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
10. Each NAC shall monitor the status of all overrides and inform the operator that automatic control has inhibited, and allow the operator to manually override automatic or centrally executed command.
11. Provide the capability to generate and modify the Controls Systems Application software-based sequences, database elements, associated operational definition information and user-required revisions to same at any designated Workstation together with the means to download same to the associated System Controllers.

12. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- B. Auxiliary Control Units (ACUs) shall be stand-alone, multi-tasking, multi-user, real time digital processor complete with all hardware, software and communication interfaces, power supplies, and input/output modular devices.
1. ACUs shall either reside on the LonTalk FTT-10a network or provide data using LonMark standard network variable types and configuration properties.
 2. All ACUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
 3. Each ACU shall have sufficient memory to support its operating system, database including the following:
 - a. Data sharing.
 - b. Device and network management.
 - c. Alarm and event management.
 - d. Scheduling.
 - e. Energy Management.
 4. Each ACU shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of I/O functions. The type of spares shall be in the same proportion as the implemented functions on the controller, but in no case there shall be less than one point of each implemented I/O type.
 5. Each ACU shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
 6. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- C. Unitary Control Units (UCUs) shall be microprocessor-based. They shall be capable of stand-alone operation, continuing to provide stable control functions if communication is lost with the rest of the system.

1. Unitary Control Units shall either reside on the LonTalk FTT-10a network or provide data using LonMark standard network variable types and configuration properties.
 2. Each UCU shall have sufficient memory to support its own operating system, including data sharing.
 3. All UCUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
 4. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- D. Provide I/O module that connects sensors and actuators onto the field bus network for use by the direct digital controllers. I/O devices shall support the communication technology specified for each controller.
1. Analog input shall allow the monitoring of low voltage (0-10 VDC), current (4-20 ma), or resistance signals (thermistor, RTD). Analog input shall be compatible with, and field configurable to commonly available sensing devices. Analog output shall provide a modulating signal for these control devices.
 2. Binary inputs shall allow the monitoring of on/off signals from remote devices. Binary inputs shall provide a wetting current of at least 12 milliamps to be compatible with commonly available control devices. Binary outputs shall provide on/off operation, or a pulsed low voltage signal for pulse width modulation control. Outputs shall be selectable for either normally open or normally closed operation.
 3. Binary outputs on remote and auxiliary controllers shall have 3-position (on/off/auto) override switches and status lights. Analog outputs on remote and auxiliary controllers shall have status lights and a 2-position (auto/manual) switch and manually adjustable potentiometer for manual override.
 4. Each output point shall be provided with a light emitting diode (LED) to indicate status of outputs.
- E. Communication Ports:
1. NACs controllers in the DDC systems shall be connected in a system local area network using protocol defined by ASHRAE Standard 135, BACnet protocol.

2. The control supplier shall provide connectors, repeaters, hubs, and routers necessary for inter-network communication.
3. Minimum baud rate between the peer-to-peer controllers in the system LAN shall be maintained at the rate of 10 Mbps. Minimum baud for the low level controllers between UCUs and ACUs, ACUs and NAC's shall be maintained at the rate of 76 Kbps.
4. Provide RS-232 port with DB-9 or RJ-11 connector for communication with each controller that will allow direct connection of standard printers, operator terminals, modems, and portable laptop operator's terminal. Controllers shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems, printers or terminals.
5. Database, such as points; status information, reports, system software, custom programs of any one controller shall be readable by any other controller on the network.

F. Diagnostic Devices (DD):

1. Provide a laptop computer capable of accessing all system data. This device may be connected to any point on the system network or may be connected directly to any digital controller for programming, set-up, and troubleshooting.
2. Laptop computer shall be PC notebook style containing necessary software and hardware required. The PC shall contain as a minimum:
 - a. 2.4 GHZ Intel Pentium Processor.
 - b. 128MB, 100 MHz RAM.
 - c. 60GB Hard Drive.
 - d. One-Die 256K L2 Cache.
 - e. 3.5 inch, 1.44MB Floppy Disk Drive
 - f. 48 X CD RW Drive.
 - g. 56K Internal Modem.
 - h. 32MB video memory graphics.
 - i. Ethernet IP network card.
 - j. Operating system compatible with PC Microsoft XP professional listed under Operator Workstation.

- G. Electric Outlet: Provide a single phase, 120 VAC electrical receptacles inside or within 2 meters (6 feet) of the NAC and ACU enclosures for use with test equipment.

H. Spare Equipment:

1. Provide spare digital controller (CU) boards and spare I/O boards as required. It shall be possible for trained hospital personnel to replace CU boards and load software via the Laptop computer or the ECC.
2. Provide a minimum of one spare digital controller board of each type and associated parts including batteries to make at least one complete set of DDC control equipment spares.
3. If I/O boards are separate from the CU boards, provide two spare I/O boards for each spare CU board provided above.

2.3 DIRECT DIGITAL CONTROLLER SOFTWARE

- A. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
- B. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the operator workstation.
- C. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
- D. All CU's shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC workstation. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
- E. All DDC control loops shall be able to utilize any of the following control modes:
 1. Two position (on-off, slow-fast) control.
 2. Proportional control.
 3. Proportional plus integral (PI) control.

4. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 5. Automatic tuning of control loops.
- F. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
- G. Application Software: The CUs shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the operator workstation or via a portable workstation, when it is necessary, to access directly the programmable unit.
1. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.
 2. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature falls outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

3. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
4. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via operator's workstation.
5. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
 - a. Time, day.
 - b. Commands such as on, off, auto.
 - c. Time delays between successive commands.
 - d. Manual overriding of each schedule.
 - e. Allow operator intervention.
6. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the appropriate workstations based on time and events. An alarm shall be

able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

7. Remote Communications: The system shall have the ability to dial out in the event of an alarm to workstations and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
8. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.4 SENSORS (AIR, WATER AND STEAM)

A. Temperature and Humidity Sensors:

1. Electronic Sensors: Provide all remote sensors as required for the systems. All sensors shall be vibration and corrosion resistant for wall, immersion, and/or duct mounting.
 - a. Temperature Sensors: Thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - 1) Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - 2) Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.

- 3) Space sensors shall be equipped with set-point adjustment, override switch, display, and/or communication port as shown on the drawings. Match room thermostats, locking cover.
 - 4) Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - 5) Room security sensors shall have stainless steel cover plate with insulated back and security screws.
 - 6) Wire: Twisted, shielded-pair cable.
 - 7) Output Signal: 4-20 ma.
 - b. Humidity Sensors: Bulk polymer sensing element type.
 - 1) Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - 2) Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - 3) 4-20 ma continuous output signal.
 - c. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1) 4-20 ma output signal.
 - 2) 0 to 5 inches wg for duct static pressure range.
 - 3) 0 to 0.25 inch wg for Building static pressure range.
- B. Water flow sensors:
1. Type: Insertion vortex type with retractable probe assembly and 2 IN full port gate valve.
 - a. Pipe size: 3 to 24 IN.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 IN 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
 3. Performance:
 - a. Accuracy: 1.0% of reading
 - b. Repeatability: 0.15% of reading

- c. Turndown: 20:1
 - d. Response time: Adjustable from 1 to 100 seconds.
 - e. Power: 24 volt DC
 - 4. Manufacturer: Emco V-Bar 910
 - 5. Install flow meters according to manufacturer's recommendations.
Where recommended by manufacturer because of mounting conditions,
provide flow rectifier.
- C. Water Flow Sensors:
- 1. Sensor shall be insertion turbine type with turbine element,
retractor and preamplifier/transmitter mounted on a two-inch full
port isolation valve; assembly easily removed or installed as a
single unit under line pressure through the isolation valve without
interference with process flow; calibrated scale shall allow precise
positioning of the flow element to the required insertion depth
within plus or minus 1 mm (0.05 inch); wetted parts shall be
constructed of stainless steel. Operating power shall be nominal 24
VDC. Local instantaneous flow indicator shall be LED type in NEMA 4
enclosure with 3-1/2 digit display, for wall or panel mounting.
 - 2. Performance characteristics:
 - a. Ambient conditions: -40 to 60 degrees C (-40 to 140 degrees F), 5
to 100 percent humidity.
 - b. Operating conditions: 850 kPa (125 psig), 0 to 120 degrees C (30
to 250 degrees F), 0.15 to 12 m per second (0.5 to 40 feet per
second) velocity.
 - c. Nominal range (turn down ratio): 10 to 1.
 - d. Overall accuracy plus or minus one percent of reading.
 - e. Repeatability: plus or minus 0.25 percent of reading.
 - f. Preamplifier mounted on meter shall provide 4-20 ma divided pulse
output or switch closure signal for units of volume or mass per a
time base. Signal transmission distance shall be a minimum of
1,800 meters (6,000 feet). Preamplifier for bi-directional flow
measurement shall provide a directional contact closure from a
relay mounted in the preamplifier.
 - g. Pressure Loss: Maximum 1 percent of the line pressure in line
sizes above 100 mm (4 inches).
 - h. Ambient temperature effects, less than 0.005 percent calibrated
span per degree C (degree F) temperature change.
 - i) RFI effect - flow meter shall not be affected by RFI.

- j) Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

D. Flow switches:

- 1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

- E. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.5 CONTROL CABLES

- A. As specified in Division 26.

2.6 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling heating and cooling devices shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum satin chrome manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:

- 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall be a platinum sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: Platinum sensor with set point adjustment and an indicator.
 - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
 - d. Battery replacement without program loss.

- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.7 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 - 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 - 4. Bearing shall be nylon, bronze sleeve or ball type.
 - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
- D. Operators shall be electric or pneumatic type operating at 140 kPa (20 psig) as required for proper operation.
 - 1. See drawings for required control operation.

2. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
3. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit; 210 meter per minute (700 fpm).
 - b. Duct mounted damper; 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss, 50 Pascal (0.20 inches water gage).
- E. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- F. Control Valves:
 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
 5. Flow characteristics:
 - a. Three way valves shall have a linear relation or equal percentage relation of flow versus valve position.
 - b. Two-way valves position versus flow relation shall be linear for steam and equal percentage for water flow control.
 6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
 - d. Two position water valves shall be line size.
- G. Damper and Valve Operators and Relays:
 1. Electric damper operator shall provide full modulating control of dampers. A linkage and pushrod shall be furnished for mounting the

actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design.

2. Electronic damper operators: VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

2.8 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controller (CUs) with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be true analog output signals to pneumatic positioners or variable frequency drives. Pulse width modulation outputs are not acceptable. The CUs shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and

coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
- b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
- c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
- d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.

- 4) Temperature analog output scaling from -45 to 70 degrees C (-50 to 160 degrees F).
- 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- C. Static Pressure Measuring Station:
1. Static Pressure Control:
 - a. Systems shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure.
 - 1) Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

- 2) For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the CU.
- 3) The CU shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
- 4) In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions.

D. Constant Volume Control:

1. Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

E. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.

2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Project Engineer for resolution before proceeding for installation.
2. Work Coordination: See GENERAL CONDITIONS.
3. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
4. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
5. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
6. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
7. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
8. Install equipment level and plum.

B. Piping Installation:

1. All piping associated with smoke control shall be hard drawn copper.
2. Tubing passing through or buried in concrete shall be installed in rigid steel conduit of sufficient strength to prevent damage to tubing.
3. Except for short apparatus connections, non-metallic tubing in all exposed locations, including mechanical rooms shall be protected from damage by installing the tubing in electric conduit or raceways. Provide protective grommet where tubing exits conduit.
4. Non-metallic tubing exposed to outdoors shall be protected by a sleeve or larger tubing.
5. In concealed but accessible locations such as above lay-in ceilings, non-metallic tubing may be run without conduit or raceway.

6. All tubing which is not run in conduit or raceway, both metallic and non-metallic, shall be neatly routed and securely fastened to building structure at not more than 36-IN. intervals.
7. Welding shall be performed in accordance with Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
8. Label and identify control air piping in accordance with specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Electrical Wiring Installation:

1. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
2. Install signal and communication cables in accordance with Specification Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section. All wiring shall be installed in conduits.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage power is required, provide suitable transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

- d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
 - 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 - 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 - 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- D. Install Sensors and Controls:
- 1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

- a. Install flow switch according to manufacturer's written instructions.
- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
- c. Assure correct flow direction and alignment.
- d. Mount in horizontal piping-flow switch on top of the pipe.

E. Installation of Network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 10 Base 2 (ThinNet RG-58 A/U Coaxial cabling with BNC connectors), 10 Base T (Twisted-Pair RJ-45 terminated UTP cabling).

2. Echelon:

- a. The ECC shall employ LonTalk communications FTT-10.

- b. Echelon LAN (Flat LON): The ECC shall employ a LON LAN that will connect through an Echelon Communication card directly to all controllers on the FTT-10 LAN.
- 3. Third Party Interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- F. Installation of Digital Controllers and Programming:
 - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
 - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a System Demonstration is required (see below). Prior to start of this Demonstration, the contractor is to perform a complete Validation of all aspects of the Controls and Instrumentation System.
- B. Validation
 - 1. Prepare and submit for approval a Validation Test Plan including Test Procedures for the performance verification tests. Test Plan shall address all specified functions of the Engineering Control Center and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test Plan shall include a Test Check

List to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver Test Plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the Validation Test Plan, Installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. DEMONSTRATION

1. System operation and calibration to be demonstrated by the Installer in the presence of the Architect or Owner's representative on random samples of equipment as dictated by the Owner's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the owner.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.

- f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
- g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
- h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
- i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

----- END -----

SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

- C. Seismic restraints for piping: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.
- F. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- H. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Valves of all types.
 - 6. Strainers.
 - 7. Pipe alignment guides.
 - 8. Expansion joints.
 - 9. Expansion compensators.
 - 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
 - 11. All specified steam system components.
 - 12. Gages.
 - 13. Thermometers and test wells.
 - 14. Electric heat tracing systems.
 - 15. Seismic bracing details for piping.

- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Heat Exchangers (Steam-to-Hot Water).
 - 2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
 - 1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
 - 2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
 - B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
 - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-2006.....Gray Iron Threaded Fittings
 - C. American Society of Mechanical Engineers (ASME):
 - B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings
 - B16.9-2007.....Factory-Made Wrought Butt welding Fittings
 - B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
 - B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with
Pipe Threads
 - B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
 - B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings
 - B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500
and 2500
 - B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes
150, 250, and 300
 - B31.1-2007.....Power Piping
 - B31.9-2008.....Building Services Piping
 - B40.100-2005.....Pressure Gauges and Gauge Attachments
- Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,
Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings
A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
A106-2008.....Seamless Carbon Steel Pipe for High-Temperature
Service
A126-2004.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
A181-2006.....Carbon Steel Forgings, for General-Purpose
Piping
A183-2003 Carbon Steel Track Bolts and Nuts
A216-2008 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service
A285-01 Pressure Vessel Plates, Carbon Steel, Low-and-
Intermediate-Tensile Strength
A307-2007 Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
A516-2006 Pressure Vessel Plates, Carbon Steel, for
Moderate-and- Lower Temperature Service
A536-84(2004)e1 Standard Specification for Ductile Iron Castings
B32-2008 Solder Metal
B61-2008 Steam or Valve Bronze Castings
B62-2009 Composition Bronze or Ounce Metal Castings
B88-2003 Seamless Copper Water Tube
F439-06 Socket-Type Chlorinated Poly (Vinyl Chloride)
(CPVC) Plastic Pipe Fittings, Schedule 80
F441-02(2008) Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic
Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding
B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:

SP-67-95.....Butterfly Valves
SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends
SP-71-97.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends
for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving
Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,
Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM
B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn;
or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B
Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,
Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting
piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,
ASME B16.4, may be used in lieu of malleable iron, except for steam
and steam condensate piping. Provide 300 pound malleable iron, ASME
B16.3 for steam and steam condensate piping. Cast iron fittings or
piping is not acceptable for steam and steam condensate piping.
Bushing reduction of a single pipe size, or use of close nipples, is
not acceptable.

4. Unions: ASME B16.39.

5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
 1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Gate Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
 - b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
 - 1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
 - 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves:
 - 1. Globe Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger:
 - 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
 - 2. Angle Valves
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger:
 - 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

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Los Angeles, California

VA Project 691-13-104WL
Retrofit/Replace Humidity Controls
Building 500

- 2) All other services: 861 kPa (125 psig), flanged, iron body,
bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
 - a. Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.8 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
 2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Cast iron or bronze.
 2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
 1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
 2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 PIPE ALIGNMENT

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.10 STEAM SYSTEM COMPONENTS

- A. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
 - 1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
 - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
 - 2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
 - 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
 - 4. Valves and seats: Suitable hardened corrosion resistant alloy.
 - 6. Floats: Stainless steel.
 - 7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- B. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- C. Steam Humidifiers:
 - 1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
 - 2. Steam separator: Stainless steel or cast iron.

3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
 - a. Duct section height exceeds 900 mm (36 inches).
 - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
 - b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
 - d. If within 3000 mm (10 feet) upstream of after-filter.

D. Electric-to-Steam Humidifier

1. Provide a packaged factory assembled electric type humidifier.
2. Ultra-sorb dispersion tubes.
3. Main duct mounting support.
4. 15 PSI clean steam generating equipment.
5. Control: Advanced Vapor-Logic 4 or equal, modulating type.
6. Provide Modbus, BACnet or Lonworks capable communicating with existing BMS (Siemens).
7. Provide room humidity transmitter.
8. Provide modulating high limit duct humidistat.
9. Provide air flow proving switch (pressure type).

E. Steam Hose and Accessories: Hose shall be sufficiently flexible to be placed in a 100 mm (4 feet) diameter coil.

1. Furnish and install in the mechanical room housing each PRV station a 7500 mm (25 feet) length of 13 mm (1/2 inch) ID steam hose, rated 861 kPa (125 psig) and a hose rack. In one end of the hose install a quick-couple device, suitable for steam service, to match corresponding devices in the PRV blowdown connections.
2. Hose storage rack: Wall-mounted, steel, iron or aluminum, semi-circular shape, with capacity to store 7500 mm (25 feet) of 13 mm (1/2 inch) ID steam hose.

F. Steam Exhaust Head: Cast iron, fitted with baffle plates, to trap and drain condensed water.

2.11 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

2.12 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Resident Engineer:
1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
 3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.13 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by Contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in

direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.4 SEISMIC BRACING

- A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

9. Furnish one spare seal and casing gasket for each pump to the Project Manager.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Pumps and accessories.
 2. Motors and drives.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):
- AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
- AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):
- ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power Transmission Apparatus
- ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):
- A48-03(2008).....Standard Specification for Gray Iron Castings
- B62-09.....Standard Specification for Composition Bronze or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.6 DEFINITIONS

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM)) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
 - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 - 2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
 - 3. Bearings: Regreaseable ball or roller type.
 - 4. Casing wearing rings: Bronze.
- E. Pump Operation:
 - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
 - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- F. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.
2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.
- G. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.
- H. Receiver Accessories:
 1. Thermometer: 34-216 degrees C (100 - 420 degrees F), mounted below minimum water level.
 2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

2.2 CONDENSATE PUMP, SUMP TYPE

- A. General: Factory assembled unit consisting of motor-driven pump(s) mounted on a horizontal cover plate bolted to a vented sump-type receiver, interconnecting wiring and piping, motor controls and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Vertical, cylindrical, cast iron sides and bottom, designed for service underground or below the floor. Inlet connection shall be located nine inches below the cover plate. Provide floor mounting gasket.
- C. Receiver Cover Plate: Heavy gage steel designed to support weight of pumps, motors, and accessories and support foot traffic with no deflection. Provide for mounting of pumps, motor and accessories by bolting to the cover. Provide threaded openings for piping connections and a bolted inspection plate for viewing interior of receiver. All bolted connections to cover plate, and between cover plate and receiver, shall be gasketed so that no vapor will escape into the room.
- D. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- E. Pumps: Centrifugal type, vertical extended shaft, bronze fitted, flexible-coupled, designed for submerged operation.
 1. Shaft: Stainless steel, AISI Type 416.
 2. Shaft bearings: Bronze, water lubricated.
 3. Shaft seal at cover plate: Packed type with bronze packing gland.

4. Thrust bearings: Regreaseable ball type located above the cover plate.
5. Discharge pipes: Terminate above the cover plate.
6. Pump-motor mounting: Bolted to brackets bolted to the cover plate. Removal of one pump shall not affect operation of the second pump.

F. Pump Operation:

1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver, and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator may be the mechanical type for use in lieu of float switches.

- G. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

2.3 VACUUM PUMP, HEATING

- A. General: Factory assembled unit consisting of water storage and air separating facilities, duplex water pumps, duplex air pumps, motors, controls and accessories, designed to receive, store, and pump the steam condensate from a vacuum return system. The unit shall also produce the required vacuum.
- B. Receiver Tank: Cast iron or galvanized steel and shall include water storage and air separation chambers.
- C. Water and Air Pumps: Centrifugal type, bronze fitted, with mechanical shaft seals.
1. Performance: Rating based on condensate at 71 degrees c (160 degrees F) and 20 kPa (5-1/2 inches of mercury vacuum). Perform test in accordance with factory instructions.
 2. Design pump to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 3. Shafts: Stainless steel.
 4. Bearings: Grease-lubricated ball or roller type.
 5. Casing Wear Rings: Bronze.

D. Air and Water Pump Operation:

1. Adjustable float switches: Mounted on receiver tank, to start and stop water pumps in response to changes in the water level in the receiver. Floats and connecting rods shall be copper, stainless steel, or bronze.
2. Adjustable vacuum switches: Mounted on receiver tank, to start and stop air pumps in response to vacuum requirements of the heating system.
3. Alternators of water pumps and for air pumps: To alternate the sequence of starting the pumps and to automatically start the second air or water pump when the first pump fails to meet the air or water demand.

E. Control Cabinet for 3 Phase (0.37 kW (1/2 Hp) and Larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contactor types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.
2. Indicating lights for each pump: Red to show that the pump is running, green to show pump is off.

F. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid tight flexible metal conduit where located outside of control cabinet.

G. Accessories Required:

1. Thermometer: Mounted on receiver below minimum water level.
2. Water level gage: Mounted on each compartment of receiver. Provide gage cocks which automatically stop the flow of water when the glass is broken. Provide gage glass protection rods and a drain on the lower gage cock.
3. A compound gage. Refer to Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
4. Temperature limit switch: To automatically admit cooling water to the air separation chamber when air separation water temperature exceeds the manufacturer's recommended limit.

5. Automatic water make-up control to the air separation changes: Float switch and solenoid valve. Provide manual by-pass valve.
6. Muffler: When required to prevent the air vent sound from exceeding 90 db on the A scale at a distance of 2 m (6 feet) from the unit.
7. Vacuum breaker: Minimum adjustment range 20 to 50 kPa (5 to 15 inches of mercury), to protect the pump unit from excessive vacuum.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.
- C. Sequence of installation for base-mounted pumps:
 1. Level and shim the unit base and grout to the concrete pad.
 2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
 3. Connect properly aligned and independently supported piping.
 4. Recheck alignment.
- D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Sump Type Condensate Pump: Apply two coats of asphalt or bituminous compound on the exterior of the receiver tank, and mount level and flush in the floor with waterproofing gaskets and grouting to prevent ground water from entering the building from around the receiver.
- F. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
 - 2. Exhaust duct for chemical fume hoods, and "wet exhaust" ducts.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

- A. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- D. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Rectangular ducts:
 - a) Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b) Duct liner.
 - c) Sealants and gaskets.
 - d) Access doors.
 2. Round and flat oval duct construction details:
 - a) Manufacturer's details for duct fittings.
 - b) Duct liner.
 - c) Sealants and gaskets.
 - d) Access sections.
 - e) Installation instructions.
 3. Volume dampers, back draft dampers.
 4. Upper hanger attachments.
 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 6. Sound attenuators, including pressure drop and acoustic performance.
 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 8. Flexible connections.
 9. Instrument test fittings.
 10. Details and design analysis of alternate or optional duct systems.
 11. COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
ASCE7-05 Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
A167 99(2009) Standard Specification for Stainless and Heat Resisting Chromium Nickel Steel Plate, Sheet, and Strip
A653-09 Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
A1011-09a Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209 07 Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate

C1071-05e1 Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09 Standard for the Installation of Air Conditioning and Ventilating Systems

96-08 Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2nd Edition - 2005 HVAC Duct Construction Standards, Metal and Flexible

1st Edition - 1985 HVAC Air Duct Leakage Test Manual

6th Edition - 2003 Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181 08 Factory Made Air Ducts and Air Connectors

555 06 Standard for Fire Dampers

555S 06 Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Optional Duct Materials:

1. Grease Duct: Double wall factory built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.

D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.

2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.

3. Gaskets in Flanged Joints: Soft neoprene.

E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

0 to 50 mm (2 inch)

> 50 mm to 75 mm (2 inch to 3 inch)

> 75 mm to 100 mm (3 inch to 4 inch)

Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal

D. Wet Air Exhaust Ducts and Accessories: Ducts for dishwashers, scullery hood, cart washers, manual cart washers, cage washers, steam sterilizer hoods and orthotics hoods shall be 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not self-draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.

E. Provide a welded stainless steel duct section for housing the duct-mounted terminal humidifiers. Ductwork shall be at least 3 feet long on the upstream side and 6 feet long on the downstream side. Slope the ductwork against the direction of airflow and provide drain connections.

F. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.

2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.

a) Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.

b) Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.

4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie rod reinforcement unless approved by the Project Engineer.
- G. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- H. Volume Dampers: Single blade or opposed blade, multi louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- I. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
- J. Ductwork in excess of 620 cm² (96 square inches) shall be protected unless the duct has one dimension less than 150 mm (6 inches) if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for VA Facilities. This applies to the following:
 1. Agent cashier spaces
 2. Perimeter partitions of caches
 3. Perimeter partitions of computer rooms
 4. Perimeter of a COOP sites
 5. Perimeter partitions of Entrances
 6. Security control centers (SCC)

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 1. Each duct mounted coil and humidifier.
 2. Each fire damper (for link service), smoke damper and automatic control damper.
 3. Each duct mounted smoke detector.
 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1 1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 - 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 - 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 - 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 - 4. Shafts: Galvanized steel.
 - 5. Bearings: Nylon, bronze sleeve or ball type.
 - 6. Hardware: Zinc plated.
 - 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

- A. Combination fire and smoke dampers: Multi blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FIRE DOORS

- A. Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

- A. Where duct connections are made to fans and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.10 PREFABRICATED ROOF CURBS

- A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1 1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.11 SEISMIC RESTRAINT FOR DUCTWORK

- A. Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

- A. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.14 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.15 ELECTROSTATIC SHIELDING

- A. At the point of penetration of shielded rooms ducts shall be made electrically discontinuous by means of a flexible, nonconductive connection outside shielded room.
- B. Metallic duct portion inside shielded room shall be electrically bonded to shielding.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 3. Provide bolted construction and tie rod reinforcement in accordance with SMACNA Standards.
 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Project Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re setting of fire dampers and operation of smoke dampers to the Project Engineer.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
1. Provide necessary blank off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.

2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Project Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Project Engineer on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Project Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Project Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Project Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

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3.3 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- END -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, cable, panelboards, and other items and arrangements for the specified items are shown on drawings.
- C. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
 - 1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
 - 2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.

3. Certified; equipment or product which:
 - a) Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b) Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c) Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the VA through the Project Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the Project Engineer prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the Contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

- A. Where variations from the contract requirements are requested in accordance with Section 01 00 00, GENERAL REQUIREMENTS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to panelboards, motor controllers, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be, as determined by the Project Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
 3. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the Project Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Project Engineer.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, control devices and other significant equipment.

- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and/or attached to the equipment.
 - 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 4. Parts list which shall include those replacement parts recommended by the equipment manufacturer.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a) Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b) A control sequence describing start-up, operation, and shutdown.
 - c) Description of the function of each principal item of equipment.
 - d) Installation instructions.
 - e) Safety precautions for operation and maintenance.
 - f) Diagrams and illustrations.
 - g) Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h) Performance data.
 - i) Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j) List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the Project Engineer with one sample of each of the following:

1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
2. Each type of conduit coupling, bushing and termination fitting.
3. Conduit hangers, clamps and supports.
4. Duct sealing compound.

5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

- A. Training shall be provided in accordance with Article 1.18, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the Project Engineer at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

- E N D -

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Project Engineer:
 - 1. Certification that the materials and installation are in accordance with the drawings and specifications.
 - 2. Certification by the Contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07 Standard Specification for Hard-Drawn Copper Wire
 - B3-07 Standard Specification for Soft or Annealed Copper Wire

B8-04 Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983 IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07 National Electrical Safety Code

D. National Fire Protection Association (NFPA):

70 08 National Electrical Code (NEC)

99 2005 Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44 05 Thermoset Insulated Wires and Cables

83 08 Thermoplastic Insulated Wires and Cables

467 07 Grounding and Bonding Equipment

486A-486B-03 Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

- A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

2.3 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
 - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.5 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 GROUNDING BUS

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- C. Special Grounding: For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 RACEWAY

- A. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
 - 3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 - 4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm²] bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG [16 mm²] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
3. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG [16 mm²]. These conductors shall be installed in rigid metal conduit.

3.4 CORROSION INHIBITORS

- A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping at the outlets directly to the room or patient ground bus.

3.6 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Project Engineer prior to backfilling. The Contractor shall notify the Project Engineer 24 hours before the connections are ready for inspection.

- E n d -

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of panels and pull-boxes.
 - 3. Layout of required conduit penetrations through structural elements.
- C. Certifications:
 - 1. Two weeks prior to the final inspection, submit four copies of the following certifications to the Project Engineer:
 - a) Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
 - b) Certification by the Contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05 Electrical Rigid Steel Conduit
 - C80.3-05 Steel Electrical Metal Tubing
 - C80.6-05 Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

70-08 National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05 Flexible Metal Conduit

5-04 Surface Metal Raceway and Fittings

6-07 Electrical Rigid Metal Conduit - Steel

50-95 Enclosures for Electrical Equipment

360-093 Liquid-Tight Flexible Steel Conduit

467-07 Grounding and Bonding Equipment

514A-04 Metallic Outlet Boxes

514B-04 Conduit, Tubing, and Cable Fittings

797-07 Electrical Metallic Tubing

1242-06 Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

FB1-07 Fittings, Cast Metal Boxes and Conduit Bodies for Conduit,
Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 0.5 in unless otherwise shown. Where permitted by the NEC, 0.5 in flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.

2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.

3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in and shall be permitted only with cable rated 600 V or less.

4. Flexible galvanized steel conduit: Shall conform to UL 1.

5. Liquid-tight flexible metal conduit: Shall conform to UL 360.

6. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:

a) Fittings shall meet the requirements of UL 514B and NEMA FB1.

b) Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.

c) Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.

d) Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.

- e) Erickson (union type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f) Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
- a) Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b) Only steel or malleable iron materials are acceptable.
 - c) Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d) Indent-type connectors or couplings are prohibited.
 - e) Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible steel conduit fittings:
- a) Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b) Clamp-type, with insulated throat.
4. Liquid tight flexible metal conduit fittings:
- a) Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b) Only steel or malleable iron materials are acceptable.
 - c) Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
6. Expansion and deflection couplings:
- a) Conform to UL 467 and UL 514B.
 - b) Accommodate a 0.75 in deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c) Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d) Jacket: Flexible, corrosion resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a preassembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in, 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in diameter steel hanger rods.
 4. Solid Masonry and Concrete Anchors: Self drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Project Engineer prior to drilling through structural elements.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight.

3.2 INSTALLATION, GENERAL

- A. A. In accordance with UL, NEC, as shown, and as specified herein.
- B. B. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 5. Cut square, ream, remove burrs, and draw up tight.

6. Independently support conduit at 8 ft on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in of changes of direction, and within 12 in of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

C. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

D. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Project Engineer.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a) Where shown on the structural drawings.
 - b) As approved by the Project Engineer prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in thick is prohibited.
 - a) Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b) Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c) Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in of concrete around the conduits.

5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft intervals.
- G. Surface metal raceways: Use only where shown.

3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 3 in and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in and larger are acceptable.
- C. Install expansion and deflection couplings where shown.
- D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 15 in of slack flexible conduit. Flexible conduit shall have a copper green ground bonding jumper installed.

3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs. Attach each conduit with U bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a) Steel expansion anchors not less than 0.25 in bolt size and not less than 1.125 in embedment.
 - b) Power set fasteners not less than 0.25 in diameter with depth of penetration not less than 3 in.
 - c) Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.

- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back to back in the same wall are prohibited. A minimum 24 in center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

- E n d -

SECTION 26 27 26

WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Project Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Project Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70 National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1 General Color Requirements for Wiring Devices
 - WD 6 Wiring Devices - Dimensional Requirements

D. Underwriter's Laboratories, Inc. (UL):

- 5 Surface Metal Raceways and Fittings
- 20 General-Use Snap Switches
- 231 Power Outlets
- 467 Grounding and Bonding Equipment
- 498 Attachment Plugs and Receptacles
- 943 Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2 pole, 3 wire, and conform to the NEMA 5 20R configuration in NEMA WD 6. The duplex type shall have break off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
1. Bodies shall be ivory in color.
 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
 3. Duplex Receptacles on Emergency Circuit:
 - a) In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
 - a) Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.
 - b) Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
 5. Safety Type Duplex Receptacles:
 - a) Bodies shall be gray in color.
 - (i) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - (ii) Screws exposed while the wall plates are in place shall be the tamperproof type.

6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.

a) Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.

C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.

D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.

1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.

2. Shall be single unit toggle, butt contact, quiet AC type, heavy duty general-purpose use with an integral self-grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.

3. Ratings:

a) 120 volt circuits: 20 amperes at 120-277 volts AC.

b) 277 volt circuits: 20 amperes at 120-277 volts AC.

2.3 WALL PLATES

A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.

B. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

D. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.

E. Duplex Receptacles on Emergency Circuit:

1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

2.4 SURFACE MULTIPLE-OUTLET ASSEMBLIES

A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.

B. Shall have the following features:

1. Enclosures:

- a) Thickness of steel shall be not less than 0.040 inch [1mm] steel for base and cover. Nominal dimension shall be 1 1/2 by 2 3/4 inches [40 by 70mm] with inside cross sectional area not less than 3.5 square inches [2250 square mm]. The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.
2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 24 inches [600mm] on centers.
4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.
5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.
6. Bond the strips to the conduit systems for their branch supply circuits.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.

- H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
- I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers and fire pump controllers, shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

- 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
- 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
- C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. International Code Council (ICC):
- IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
- ICS 1-08.....Industrial Control and Systems: General
Requirements
- ICS 1.1-09.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control

- ICS 2-05.....Industrial Control and Systems Controllers,
Contactors, and Overload Relays Rated 600 Volts
- ICS 4-05.....Industrial Control and Systems: Terminal Blocks
- ICS 6-06.....Industrial Control and Systems: Enclosures
- ICS 7-06.....Industrial Control and Systems: Adjustable-
Speed Drives
- ICS 7.1-06.....Safety Standards for Construction and Guide for
Selection, Installation, and Operation of
Adjustable-Speed Drive Systems
- MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories Inc. (UL):
 - 508A-07.....Industrial Control Panels
 - 508C-07.....Power Conversion Equipment
 - UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
- C. Fractional horsepower manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 - 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Install manual motor controllers in flush enclosures in finished areas.
- C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
 - e. Verify overload relay ratings are correct.
 - f. Test all control and safety features of the manual motor controllers.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, and tests, the Contractor shall show by demonstration in service that the manual motor controllers are in good operating condition and properly performing the intended functions.

---END---

SECTION 26 29 21

DISCONNECT SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 29 11, MOTOR CONTROLLERS: Motor rated toggle switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
1. Clearly present sufficient information to determine compliance with drawings and specifications.
 2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
 3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.
- C. Manuals:
1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the Project Engineer two weeks prior to final inspection.
 2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
 3. Wiring diagrams shall indicate internal wiring and any interlocking.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the Project Engineer:
1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 2. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - FU 1-07 Low Voltage Cartridge Fuses
 - KS 1-06 Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)
- C. National Fire Protection Association (NFPA):
 - 70-08 National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 98-04 Enclosed and Dead-Front Switches
 - 248-00 Low Voltage Fuses
 - 977-94 Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

- A. In accordance with UL 98, NEMA KS1, and NEC.
- B. Shall have NEMA classification General Duty (GD) for 240 V switches and NEMA classification Heavy Duty (HD) for 480 V switches.
- C. Shall be HP rated.
- D. Shall have the following features:
 - 1. Switch mechanism shall be the quick-make, quick-break type.
 - 2. Copper blades, visible in the OFF position.
 - 3. An arc chute for each pole.
 - 4. External operating handle shall indicate ON and OFF position and have lock open padlocking provisions.
 - 5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
 - 6. Fuse holders for the sizes and types of fuses specified.
 - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 - 8. Ground lugs for each ground conductor.
 - 9. Enclosures:
 - a) Shall be the NEMA types shown on the drawings for the switches.
 - b) Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
 - c) Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

2.3 MOTOR RATED TOGGLE SWITCHES

- A. Refer to Section 26 29 11, MOTOR CONTROLLERS.

2.4 LOW VOLTAGE CARTRIDGE FUSES

- A. In accordance with NEMA FU1.
- B. Service Entrance: Class L, fast acting Class L, time delay Class RK1, fast acting Class RK1, time delay Class J, fast acting Class J, time delay Class T, fast acting.
- C. Feeders: Class L, fast acting Class L, time delay Class RK1, fast acting Class RK1, time delay Class RK5, fast acting Class RK5, time delay Class J, fast acting Class J, time delay.
- D. Motor Branch Circuits: Class RK1 Class RK5, time delay.
- E. Other Branch Circuits: Class RK1, time delay Class RK5, time delay Class J, fast acting Class J, time delay.
- F. Control Circuits: Class CC, fast acting time delay.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
- B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the Project Engineer.

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SECTION 26 05 21

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the Project Engineer:
 - a) Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b) Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
- D2301-04 Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
- C. National Fire Protection Association (NFPA):
- 70-08 National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):

WC 70-09 Power Cables Rated 2000 Volts or Less for the Distribution
of Electrical Energy

E. Underwriters Laboratories, Inc. (UL):

44-05 Thermoset-Insulated Wires and Cables

83-08 Thermoplastic-Insulated Wires and Cables

467-071 Electrical Grounding and Bonding Equipment

486A-486B-03 Wire Connectors

486C-04 Splicing Wire Connectors

486D-05 Sealed Wire Connector Systems

486E-94 Equipment Wiring Terminals for Use with Aluminum and/or
Copper Conductors

493-07 Thermoplastic-Insulated Underground Feeder and Branch
Circuit Cable

514B-04 Conduit, Tubing, and Cable Fittings

1479-03 Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA WC-70 and as
specified herein.

B. Single Conductor:

1. Shall be annealed copper.

2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No.
10 AWG and smaller.

3. Shall be minimum size No. 12 AWG, except where smaller sizes are
allowed herein.

C. Insulation:

1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44,
and UL 83.

2. Isolated power system wiring: Type XHHW-2 with a dielectric constant
of 3.5 or less.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be
color-coded as follows:

208/120 volt	Phase
Black	A
Red	B
Blue	C
White	Neutral
* Or white with colored (other than green) tracer.	

- a) Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the Project Engineer.
- 2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
- 3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a) Solid color insulation or solid color coating.
 - b) Stripes, bands, or hash marks of color specified above.
 - c) Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
- 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
 - 1. Connectors: Solderless, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
 - 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 - 3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Aboveground Circuits (No. 8 AWG and larger):
 - 1. Connectors shall be indent, or bolt clamp type of high conductivity and corrosion resistant material, listed for use with copper and aluminum conductors.
 - 2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
 - 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
 - 4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panelboards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
 - 2. Use nonmetallic ropes for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Project Engineer.
 - 4. All cables in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.3 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.4 EXISTING WIRING

- A. Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.5 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.6 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The Contractor shall furnish the instruments, materials, and labor for all tests.

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