

**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
2. Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass is approved by COTR.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
 2. Certificate on shading coefficient.
 3. Certificate on "R" value when value is specified.
 4. Certificate test reports confirming compliance's with specified bullet resistive rating.
 5. Certificate that blast resistant glass meets the requirements of UFC4-010-01.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 1. Glass, each kind required.
 2. Insulating glass units.
 3. Transparent (one-way vision glass) mirrors.
 4. Elastic compound for metal sash glazing.
 5. Putty, for wood sash glazing.
 6. Glazing cushion.
 7. Sealing compound.
- E. Samples:
 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
 - 1. Insulating glass units to remain sealed for 10 years.
 - 2. Laminated glass units to remain laminated for 5 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - Z97.1-04.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
 - C1363-05.....Thermal Performance of Building Assemblies, by Means of A Hot Box Apparatus
 - C542-05.....Lock-Strip Gaskets.
 - C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials.
 - C794-06.....Adhesion-in-Peel of Elastomeric Joint Sealants.
 - C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
 - C920-08.....Elastomeric Joint Sealants.
 - C964-07.....Standard Guide for Lock-Strip Gasket Glazing.

- C1036-06.....Flat Glass.
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- C1172-09.....Laminated Architectural Flat Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass.
- D635-06.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position.
- D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet.
- E84-09.....Surface Burning Characteristics of Building
Materials.
- E1300-09.....Determining Load Resistance of Glass in
Buildings.
- E2190-08.....Insulating Glass Unit
- D. Commercial Item Description (CID):
A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):
16 CFR 1201 - Safety Standard for Architectural Glazing Materials;
1977, with 1984 Revision.
- F. National Fire Protection Association (NFPA):
80-08.....Fire Doors and Windows.
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC)2009:
Certified Products Directory (Issued Semi-Annually).
- I. Underwriters Laboratories, Inc. (UL):
752-06.....Bullet-Resisting Equipment.
- J. Unified Facilities Criteria (UFC):
4-010-01-2007.....DOD Minimum Antiterrorism Standards for
Buildings
- K. Glass Association of North America (GANA):
Glazing Manual (Latest Edition)
Sealant Manual (2008)
- L. American Society of Civil Engineers (ASCE):
ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT**2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q4.
 - 2. Thickness, 9 mm (3/8 inch).

2.2 HEAT-TREATED GLASS

- A. Clear Tempered Glass:
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
 - 2. Thickness, 6 mm (1/4 inch).

2.3 GLAZING ACCESSORIES

- A. Refer to manufacturer's installation instructions.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Verification of Conditions:
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 - 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Refer to manufacturer's installation instructions.

3.4 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COTR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.5 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.6 GLAZING SCHEDULE

- A. Tempered Glass:
 - 1. Install in full and half glazed doors.
 - 2. Install in storefront, windows, and door sidelights adjacent to doors.
 - 3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
- B. Clear Glass:
 - 1. As indicated.

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