

**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies, steel frames and related components.
- B. Terms relating to steel frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 TESTING

- A. An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Door and Hardware Institute (DHI):
 - A115 Series..... Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)
- C. Steel Door Institute (SDI):
 - 113-01 Thermal Transmittance of Steel Door and Frame Assemblies
 - 128-09 Acoustical Performance for Steel Door and Frame Assemblies
 - A250.8-03 (R2008)..... Standard Steel Doors and Frames
- D. American Society for Testing and Materials (ASTM):
 - A167-99(R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A568/568-M-11 Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled
 - A1008-10..... Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability

- B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire,
Profiles and Tubes
- D1621-10Compressive Properties of Rigid Cellular Plastics
- D3656-07Insect Screening and Louver Cloth Woven from Vinyl Coated
Glass Yarns
- E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss
of Building Partitions
- E. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)
- F. National Fire Protection Association (NFPA):
80-10 Fire Doors and Fire Windows
- G. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- H. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- I. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- B. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- C. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

- A. GENERAL:
 - 1. Frames to receive hardware specified in Section 08 71 00, DOOR HARDWARE.

2.3 METAL FRAMES

- A. General:
 - 1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
 - 2. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
 - 3. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
 - 1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.

2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
- C. Terminated Stops: SDI A250.8.
- D. Frame Anchors:
1. Floor anchors:
 - a. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart. c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
 - b. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
 - c. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 SHOP PAINTING

- A. SDI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

- A. Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS and Section 08 71 00, DOOR HARDWARE.

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