

**SECTION 23 82 00**  
**CONVECTION HEATING AND COOLING UNITS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Fan-coil units for office areas.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.
- C. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.
- I. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- J. Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Fan-Coil units.
- C. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute / Air Conditioning, Heating and Refrigeration Institute (ANSI/AHRI):
  - 440-08.....Performance Rating of Room Fan Coils
  - National Fire Protection Association (NFPA):
  - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
  - 70-11.....National Electrical Code
- C. Underwriters Laboratories, Inc. (UL):
  - 181-08.....Standard for Factory-Made Air Ducts and Air Connectors
  - 1995-05.....Heating and Cooling Equipment

### 1.6 GUARANTY

In accordance with FAR clause 52.246-21

## PART 2 - PRODUCTS

### 2.1 ROOM FAN-COIL UNITS

- A. Capacity Certification: AHRI 440.
- B. Safety Compliance: NEC compliant and UL listed.
- C. Noise Levels: Operating at full cooling capacity, sound power level shall not exceed by more than 5 dB the numerical value of sound pressure levels associated with noise criteria specified in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Select units at intermediate speed, for compliance with the noise criteria.
- D. Chassis: Galvanized steel, acoustically and thermally insulated to attenuate noise and prevent condensation.
- E. Cabinet: Minimum 1.3 mm (18 gage) steel reinforced and braced. Arrange components and provide adequate space for installation of piping package and control valves. Finish shall be factory-baked enamel in manufacturer's standard color on all exposed surfaces.
  - 1. Horizontal Unit: Provide Concealed type as shown. Provide supports and vibration isolators for horizontal units as recommended by the manufacturer.

- a. Concealed Units: Provide with return plenum and inlet duct collar and outlet duct collar.
- F. Fans: Centrifugal, forward curved, double width type wheels, galvanized steel or polyester resin construction, statically and dynamically balanced, direct driven.
  - 1. Motors: Provide electronically commutated motor in lieu of standard PSC motor.
  - 2. Provide a fan speed selector switch, with off, low, medium, and high positions. Switch shall have a set of auxiliary contacts which are open when the switch is in the "off" position and closed when the switch in any of the other positions. On ceiling-suspended horizontal and concealed units, switch shall be unit mounted.
- G. Cooling Coils:
  - 1. Hydronic: Copper tubes, 10 mm (three-eighths inch) minimum inside diameter, not less than 4.3 mm (0.017 inch) thick with copper or aluminum fins. Coils shall be pressure tested for bursting and strength in accordance with Underwriters Laboratories, Inc., requirements for pressure tested coils, and shall be designed to provide adequate heat transfer capacity. Provide manual air vent at high point of each coil and drain at each low point.
- H. Piping Package: Factory furnished with unit by the manufacturer or field-installed by the contractor to fit control valves provided by the controls supplier. Submit manufacturer's detailed drawings of the piping in the end compartments for approval prior to fabrication of the piping packages. Provide ball stop valves on the supply and return pipes and balancing fittings on the return pipes.
- I. Drain pans: Furnish galvanized steel with solderless drain connections and molded polystyrene foam insulating liner:
  - 1. Auxiliary drain pan: Located under control valve and piping within the unit enclosure to prevent dripping.
  - 2. Secondary Drain Pan: Where the unit is located such that drain pan overflow will damage the building, provide a secondary drain pan located underneath the unit, constructed to extend a minimum of 50 mm (2 inches) beyond the edges of the unit and be a minimum of 38 mm (1-1/2 inches deep) provided with a water detection device to deactivate the cooling in the unit.

- J. Air Filter: Shall be part of the return air filter grille.  
Manufacturer's standard throwaway type, not less than 25 mm (1 inch) thick, MERV 7, be tight fitting to prevent air by-pass.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times.  
Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

#### **3.2 OPERATIONAL TEST**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

#### **3.3 STARTUP AND TESTING**

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COTR and Commissioning Agent. Provide a minimum of 7 days prior notice.

#### **3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

#### **3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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