

**SECTION 08 80 00**  
**GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies glass, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

A. Factory glazed by manufacturer in following units:

1. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

**1.3 LABELS**

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Temporary labels shall remain intact until glass is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
  - a. Tempered glass.
  - b. Laminated glass or have certificate for panes without permanent label.

**1.4 PERFORMANCE REQUIREMENTS**

A. Glass Thickness:

1. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

**1.5 SUBMITTALS**

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.

C. Manufacturer's Literature and Data:

1. Glass, each kind required.

2. Insulating glass units.

6. Glazing cushion.

7. Sealing compound.

D. Samples:

1. Size: 150 mm by 150 mm (6 inches by 6 inches).

E. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

**1.6 DELIVERY, STORAGE AND HANDLING**

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

**1.7 PROJECT CONDITIONS**

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

**1.8 WARRANTY**

A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:

3. Laminated glass units to remain laminated for 5 years.

**1.9 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

Z97.1-09.....Safety Glazing Material Used in Building -  
Safety Performance Specifications and Methods  
of Test.

C. American Society for Testing and Materials (ASTM):

C542-05.....Lock-Strip Gaskets

- C716-06.....Installing Lock-Strip Gaskets and Infill  
Glazing Materials.
- C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
- C864-05.....Dense Elastomeric Compression Seal Gaskets,  
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- C964-07.....Standard Guide for Lock-Strip Gasket Glazing
- C1036-06.....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass.
- E2190-10.....Insulating Glass Unit
- D. Code of Federal Regulations (CFR):
  - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- E. National Fire Protection Association (NFPA):
  - 80-13.....Fire Doors and Windows.
  - 252-12.....Standard Method of Fire Test of Door Assemblies
  - 257-12.....Standard on Fire Test for Window and Glass  
Block Assemblies
- F. National Fenestration Rating Council (NFRC)
- G. Safety Glazing Certification Council (SGCC) 2012:  
Certified Products Directory (Issued Semi-Annually).
- H. Glass Association of North America (GANA):  
Glazing Manual (Latest Edition)  
Sealant Manual (2009)

## **PART 2 - PRODUCT**

### **2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
  - 1. ASTM C1036, Type I, Class 1, Quality q3.
  - 2. Thickness, 6 mm (1/4 inch).

### **2.2 HEAT-TREATED GLASS**

- A. Clear Tempered Glass:
  - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
  - 2. Thickness, 6 mm (1/4 inch).

### **2.3 COATED GLASS**

A. Ceramic Coated Spandrel Glass:

1. ASTM C1048, Kind FT, Condition B, Type I, Class 1, Quality q3 with ceramic coating applied over and fused into glass surface.
2. Pattern and color to match existing.
3. Apply coating to second surface.
4. Thickness, minimum 6 mm (1/4 inch).

### **2.4 LAMINATED GLAZING ASSEMBLIES**

A. Clear Tempered Glazing:

1. Both panes ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness: Each pane 4.8 mm (3/16 inch) thick

### **2.5 INSULATING GLASS UNITS**

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified:

C. Sealed Edge Units (SEU):

1. Insulating Glass Unit Makeup

a. Outboard Lite

1. Glass type: Ceramic Coated Spandrel Unit
2. Nominal Thickness: 6 mm (1/4 inch)
3. Glass Strength: Tempered
4. Coating Orientation: Surface #2\_\_

b. Spacer

1. Nominal Thickness: 13 mm (1/2 inch)
2. Gas Fill: Air

c. Inboard Lite

1. Glass Type: Clear Tempered Glass
2. Nominal Thickness: 6 mm (1/4 inch)
3. Glass Strength: Tempered

2. Performance Characteristics (Center of Glass)

- a. Visible Transmittance: \_\_0\_\_%
- b. Visible Reflectance: \_\_0\_\_%
- c. Winter U-factor (U-value): \_0.35\_\_

3. Glass shall be tempered as required by codes, or as required to meet thermal stress and wind loads.
4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

## **2.6 FIRE RESISTANT GLASS WITHOUT WIRE MESH**

- A. Type 1 (Transparent float glass), Class 1 (Clear).
- B. Fire-protective glass products used to protect against smoke and flames only shall be rated for 20 and 45 minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test for Window and Glass Block Assemblies)
- C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for 60 and 90 minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).
- D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a permanent mark of classification in accordance with local building code.
- E. Maximum size is per the manufacturer's test agency listing for doors, transoms, side lights, borrowed lights, and windows.
- F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.
  1. Category I products are limited to 0.84 m<sup>2</sup> - 9 ft<sup>2</sup> and tested to no less than 203 Nm-150 ft-lbs impact loading.
  2. Category II products are greater than 0.84 m<sup>2</sup> - 9 ft<sup>2</sup> and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

## **2.7 GLAZING ACCESSORIES**

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

H. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

I. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

**3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

**3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
  - 1. Glaze in compliance with glass manufacturer's written instructions.
  - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
  - 3. Do not use putty or glazing compounds.
  - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
- H. Fire Resistant Glass:
  - 2. Other fire resistant glass: Glaze in accordance with UL design requirements.

### **3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)**

- A. Cut glazing tape or spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.



### **3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with silicone type sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of silicone type sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

### **3.6 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, and other setting material in clean, whole, and acceptable condition.

### **3.7 PROTECTION**

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

### **3.8 GLAZING SCHEDULE**

- A. Fire Resistant Glass:

1. Use Fire Resistant Glass without wire mesh in the following:
  - a. Vision panels.
- B. Tempered Glass:
  2. Install in storefront, windows, and door sidelights adjacent to doors.
  3. Use clear tempered glass on interior side lights and doors.
- C. Clear Glass:
  1. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.
- D. Insulating Glass:
  1. Install SEU clear tempered glass in windows, interior pane of dual glazed windows.
- E. Spandrel Glass: Install specified spandrel glazing where indicated.

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