

SECTION 09 65 16
LINOLEUM (HOMOGENOUS) SHEET FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies the installation of natural jute backing linoleum (homogenous) sheet flooring with welded seams and integral flash cove base (where applicable).
- C. Installation of sheet flooring including following:
 - 1. Heat welded seams.
 - 2. Integral flash cove base: Installed at intersection of floor and vertical surfaces (where applicable).

1.2 RELATED WORK

- A. Concrete floors: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Resilient base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY CONTROL-QUALIFICATIONS:

- A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
 - 1. Heat welded seaming is manufacturer's prescribed method of installation.
 - 2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
 - 3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.
- B. The sheet linoleum floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
 - 2. Smoke Density: Less than 450 per ASTM E662.
- C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:
- B. Manufacturer's Literature and Data:
 - 1. Description of resilient material and accessories to be provided.
 - 2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
 - 3. Application and installation instructions.
 - 4. Onsite Maintenance Training: Provide onsite training to staff on how to clean, maintain & repair flooring.
 - 5. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Samples:
 - 1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod 300 mm (12 inches) square for each type, pattern and color.
 - 2. Cap strip and cove stick, 300 mm (12 inches) for flash base.
 - 3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
 - 4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
 - 5. Edge strips: 150 mm (6 inches) long each type.
 - 6. Adhesive, underlayment and primer: Pint container, each type.

1.5 PROJECT CONDITIONS

- A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).
- B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing.
- C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.
- B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.
- C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.
- D. Store sheet flooring on end.
- E. Move sheet linoleum floor coverings and installation accessories into spaces where they will be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society For Testing Materials (ASTM):
 - E648-09.....Critical Radiant Flux of Floor-Covering Systems
Using a Radiant Energy Source.
 - E662-09.....Specific Optical Density of Smoke Generated by
Solid Materials.
 - F710-08.....Practice for Preparing Concrete Floors and Other
Monolithic Floors to Receive Resilient Flooring.
 - F1869-04.....Moisture Vapor Emission Rate of Concrete
Subfloor using Anhydrous Calcium Chloride
 - F2170-09.....Determining Relative Humidity in Concrete Floor
Slabs using In-situ Probes
- C. Resilient Floor Covering Institute (RFCI):
 - Recommended Work Practices for Removal of Resilient Floor Coverings.

1.8 SCHEDULING

Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY:

Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 SHEET LINOLEUM FLOOR COVERINGS (LN)

- A. Sheet Linoleum Floor Coverings: Smooth face, minimum thickness nominal 2.5 mm (0.10 inch). Sheet flooring shall conform to ASTM F1913 and material requirements specified in ASTM F1303, Type II, Grade 1, backing classification not applicable. Foam backed sheet flooring is not acceptable.
- B. Size: Provide maximum size sheet linoleum material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).
- C. Each color and pattern of sheet flooring shall be of same production run.
- D. **Basis of Design Product: as specified in the ROOM FINISH LEGEND (sheet A-602). Substitute Products submitted from other manufacturers must meet minimum performance attributes of specified product.**

2.2 WELDING ROD:

Product of floor covering manufacturer in color shall match field color of sheet linoleum covering. Provide samples to architect for selection.

2.3 APPLICATION MATERIALS AND ACCESSORIES

- A. Floor and Base Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use. Basis of Design: Forbo Marmoleum Sustain 885m.
- B. Mastic Underlayment (for concrete floors): Provide products with latex or polylinoleum acetateresins in mix. Condition to be corrected shall determine type of underlayment selected for use.
- C. Base Accessories:
 - 1. Fillet Strip/Cove Stick: 19 mm (3/4 inch) radius fillet strip compatible with linoleum sheet material.
 - 2. Cap Strip: Extruded flanged zero edge linoleum reducer strip approximately 25 mm (one inch) exposed height with 13 mm (1/2 inch) flange.

2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide cementitious products with latex or polylinoleum acetate resins in the mix.

2.8 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive or sheet flooring manufacturer.

2.9 EDGE STRIPS

- A. Extruded aluminum, mill finish, mechanically cleaned.
- B. 28 mm (1-1/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.
- C. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center in between.

2.10 SEALANT

- A. As specified in Section 07 92 00, JOINT SEALANTS.
- B. Compatible with sheet flooring.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.
- C. After installation, maintain temperature at or above 36 °C (65 °F.)
- D. Building is permanently enclosed.
- E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.
 - 1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.
 - 2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.
- B. Broom or vacuum clean substrates to be covered by sheet linoleum floor coverings immediately before installation. Following cleaning, examine

substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.

- C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.
- D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.
- G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements are to be met:
 - 1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.
 - 2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.
- H. Preparation shall include the removal of existing flooring and existing adhesive. Do not use solvents to remove adhesives. Coordinate with Asbestos Abatement Section if asbestos abatement procedures will be involved.

3.3 INSTALLATION OF FLOORING

- A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.
- B. Maintain uniformity of sheet linoleum floor covering direction and avoid cross seams.

- C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.
- D. Match edges of resilient floor coverings for color shading and pattern at seams.
- E. Where resilient sheet flooring abuts other flooring material floors shall finish level.
- F. Extend sheet linoleum floor coverings into toe spaces, door reveals, closets, and similar openings.
- G. Inform the Resident Engineer of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.
- H. Install sheet in full coverage adhesives.
 - 1. Air pockets or loose edges will not be accepted.
 - 2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.
- I. Keep joints to a minimum; avoid small filler pieces or strips.
- J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.
- K. Follow manufacturer's recommendations regarding pattern match, if applicable.
- L. Installation of Edge Strips:
 - 1. Locate edge strips under center lines of doors unless otherwise indicated.
 - 2. Set aluminum strips in adhesive, anchor with lead anchors and stainless steel Phillips screws.
- M. Integral Flash Cove Base Installation:
 - 1. Set preformed fillet strip to receive base.
 - 2. Install the base with adhesive, terminate expose edge with the cap strip.
 - 3. Form internal and external corners to the geometric shape generated by the cove at either straight or radius corners.
 - 4. Solvent weld joints as specified for the flooring. Seal cap strip to wall with an adhesive type sealant.
 - 5. Unless otherwise specified or shown where sheet flooring is scheduled, provide flash base at intersection of floor and vertical surfaces. Provide sheet flooring and base scheduled for room on floors and walls under and behind areas where casework, laboratory

and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

3.4 INSTALLATION OF INTEGRAL FLASH COVERED BASE

- A. Set preformed cove to receive base. Install base material with adhesive and terminate exposed edge with cap strip. Flash base shall be 100 mm (4 inches) high.
- B. Internal and external corners shall be formed to geometric shape generated by cove at either square or radius corners.

3.5 WELDING

- A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.
- B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
- C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
- D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.6 CLEANING

- A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
- B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
- C. Clean and polish materials per flooring manufacturer's written recommendations.
- D. Vacuum floor thoroughly.
- E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.
- F. Upon completion, Resident Engineer shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
- G. Perform initial maintenance according to flooring manufacturer's written recommendations.

3.7 PROTECTION:

- A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
- B. Keep traffic off sheet flooring for 24 hours after installation.

- C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the Resident Engineer.
- D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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