

**SECTION 28 31 00
FIRE DETECTION AND ALARM**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Resident Engineer or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.
- C. Fire alarm signals:
 - 1. The Medical Center currently has an EST-3 automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. System operation is in conformance with current VA standards. This system shall be modified to include the new smoke compartments 1-14, 1-15, and Penthouse.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the Fire Command Center, security office, and Central Plant.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

- A. A fully addressable fire alarm system as an extension of the existing addressable system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.
- B. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.
- C. Existing fire alarm speakers, duct smoke detectors, valve tamper switches and waterflow/pressure switches may be reused only as specifically indicated on the drawings and provided the equipment:
 - 1. Meets this specification section; and
 - 2. Is UL listed or FM approved; and
 - 3. Is compatible with new equipment being installed; and
 - 4. Is verified as operable through contractor testing and inspection; and
 - 5. Is warranted as new by the contractor.
- D. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.
- E. Basic Performance:
 - 1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
 - 2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
 - 3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
 - 4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
 - 5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.

6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.
- C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.
- D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.
- E. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- G. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
- H. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
- I. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- J. Section 28 08 00, COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.
- K. Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS (PACS). Requirements for integration with physical access control system.

1.4 SUBMITTALS

- A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Drawings:
 - 1. Prepare drawings using AutoCAD 2007 or later and include all contractor's information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COTR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per-building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR 3 sets of as-built drawings and one set of the as-built drawing computer files using AutoCAD 2007 or later. As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.

- a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
 - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
 - e. Complete listing of all digitized voice messages.
 - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
 - g. Include information indicating who will provide emergency service and perform post contract maintenance.
 - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
 - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
 - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COTR.
 - a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.

- b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
 - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
 - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
 - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.
- D. Certifications:
- 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
 - 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
 - 3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period

of 5 years from the date of acceptance of the entire installation by the Contracting Officer.

- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices //as well as all reused existing equipment connected to the fire alarm system//. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.
- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA Resident Engineer or his authorized representative.
- G. Emergency Service:
 - 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the Resident Engineer or his authorized representative.

2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.
 3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
 4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 man-hours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.
- I. In the event that VA modifies the fire alarm system post-Acceptance but during the 5 year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the

basic designation only and the latest editions of these publications shall be applicable.

- B. National Fire Protection Association (NFPA):
 - NFPA 13Standard for the Installation of Sprinkler Systems, 2010 edition
 - NFPA 14Standard for the Installation of Standpipes and Hose Systems, 2010 edition
 - NFPA 20Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition
 - NFPA 70.....National Electrical Code (NEC), 2010 edition
 - NFPA 72.....National Fire Alarm Code, 2010 edition
 - NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition
 - NFPA 101.....Life Safety Code, 2012 edition
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011
- E. American National Standards Institute (ANSI):
 - S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008
- F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
 - 1. All new conduits shall be installed in accordance with NFPA 70.
 - 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.

3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. The new smoke compartments 1-14 and 1-15 and penthouse shall be served by the existing FACP 4 located in Facilities Systems Closet

1E146. This panel shall be modified with SLC loop drivers and power supply upgrades as necessary to accommodate a new signaling line circuit for the ED Expansion. All other equipment shall remain intact, unless determined by the vendor to require upgrade for the new zones.

2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Operator terminal at main control unit:

1. Operator terminal shall consist of the central processing unit, display screen, keyboard and printer.
2. Display screen shall have a minimum 15-inch (380 mm) diagonal non-glare screen capable of displaying 24 lines of 80 characters each.
3. Keyboard shall consist of 60 alpha numeric and 12 user/functional control keys.
4. Printer shall be the automatic type, printing the date, time and location for all alarm, supervisory, and trouble conditions.

D. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.

3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
 4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
 5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.
- E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.
- F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.
- G. Trouble signals:
1. Arrange the trouble signals for automatic reset (non-latching).
 2. System trouble switch off and on lamps shall be visible through the control unit door.
- H. Function Switches: Provide the following switches in addition to any other switches required for the system:
1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
 2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
 3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.

4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
 5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
 6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
 7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
 8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
 9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.
- I. Remote Transmissions:
1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
 2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
- J. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit
- K. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

- A. Uninterrupted Power Supply (UPS):
1. The UPS system shall be comprised of a static inverter, a precision battery float charger, and sealed maintenance free batteries.
 2. Under normal operating conditions, the load shall be filtered through a ferroresonant transformer.
 3. When normal AC power fails, the inverter shall supply AC power to the transformer from the battery source. There shall be no break in output of the system during transfer of the system from normal to battery supply or back to normal.
 4. Batteries shall be sealed, gel cell type.
 5. UPS system shall be sized to operate the central processor, CRT, printer, and all other directly connected equipment for 5 minutes upon a normal AC power failure.
- B. Batteries:
1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
 2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
 3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.
- C. Battery Charger:
1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
 2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
 3. Shall have protection to prevent discharge through the charger.
 4. Shall have protection for overloads and short circuits on both AC and DC sides.
 5. A trouble condition shall actuate the fire alarm trouble signal.
 6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):

1. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.
6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COTR.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. The existing system is an emergency voice communication system.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting 2 different messages simultaneously.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.

5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. Remote microphones shall be provided in the existing fire command center for manual "all call" messages to each individual building and throughout all buildings including the Medical Center, Nursing Home, and Central Plant.
9. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be 70.7 VRMS with a minimum of 50 percent spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COTR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted 3 times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.

8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.

4. Strobes may be combined with the audible notification appliances specified herein.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be single station non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.
6. Stations identified as key operated only shall have a single standardized lock and key separate from the control equipment.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.

6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Water Flow Switches:

1. Wet pipe water flow for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.

2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.

2.10 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 SMOKE BARRIER DOOR CONTROL

- A. Electromagnetic Door Holders (Provided under door hardware):
 1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
 2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.
- B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.

- C. Door holder control circuits shall be electrically supervised.
- D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.12 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

2.13 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
 - 1. Manual pull stations - 5
 - 2. Fire alarm strobes - 5
 - 3. Fire alarm speakers - 5
 - 4. Smoke detectors - 20
 - 5. Duct smoke detectors with all appurtenances - 1
 - 6. Sprinkler system water flow switch - 1 of each size
 - 7. Sprinkler valve tamper switch - 1 of each type
 - 8. Control equipment utility locksets - 5
 - 9. Control equipment keys - 25
 - 10. 2.5 oz containers aerosol smoke - 12
 - 11. Printer paper - 3 boxes
 - 12. Printer replacement ribbons - 3
 - 13. Monitor modules - 3
 - 14. Control modules - 3
 - 15. Fire alarm SLC cable (same as installed) - 500 feet (152 m)
- C. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COTR.
- E. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.14 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

PART 3 - EXECUTION**3.1 INSTALLATION:**

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.
- C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All existing accessible fire alarm conduit not reused shall be removed.
- E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.
- F. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COTR.

- G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.
- I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.
- J. Where possible, locate water flow switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.
- K. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.
- L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.
- M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:
 - 1. Operate the emergency voice communication system in all smoke compartments except the compartment of alarm origin in the Medical Center, Nursing Home, and Central Plant. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm.
 - 2. Continuously sound a temporal pattern general alarm and flash all strobes in the smoke compartment in alarm until reset at the local fire alarm control unit.
 - 3. Release only the magnetic door holders in the smoke zone after the alert signal.
 - 4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.

5. Unlock the electrically locked exit doors within the zone of alarm.
- B. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke zone. Operation of a smoke detector at a shutter used for automatic closing shall also release only the in that smoke zone.
- C. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.
- D. Operation of any sprinkler or standpipe system valve supervisory switch shall cause a system supervisory condition.
- E. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
 3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
 4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
 5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
 - 1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 - 2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 - 3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 SMOKE ZONE DESCRIPTIONS: REFER TO LIFE SAFETY PLANS

4.2 DIGITIZED VOICE MESSAGES:

- A. Digitized voice messages shall be provided for each smoke zone of the ED Expansion and Renovation. The messages shall be arranged with a 3 second alert tone, a "Code Red" message and a description of the fire alarm area (building number, floor, level and smoke zone). A sample of such a message is as follows:

Alert Tone

Code Red

Building One, Second Floor, East Wing

Code Red

Building One, Second Floor, East Wing

Code Red

Building One, Second Floor, East Wing

4.3 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout all zones except the zone of origin.

- - END - -

SECTION 31 08 00

COMMISSIONING OF SITE UTILITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 31.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the site utility systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the Contract Documents developed with the approval of the VA.
 - 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" prerequisite of "Fundamental Building Systems Commissioning".
 - 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
 - 3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.

- D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following Site Utility systems will be commissioned:
 - 1. Sanitary Sewage Lift Stations (Lift station sump or tank level controls, pump alternator, alarms and alarm panel, pumps and motors).
 - 2. Steam Condensate Pump Stations (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, and safeties).
 - 3. Storm Drainage Pump Systems (Sump level controls, pump alternator, alarms and alarm panel, pumps and motors).

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Resident Engineer prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems

are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 31 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 31 Sections for additional Contractor training requirements.

----- END -----

**SECTION 31 20 00
EARTH MOVING**

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
 2. Excavation.
 3. Underpinning.
 4. Filling and backfilling.
 5. Grading.
 6. Soil Disposal.
 7. Clean Up.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D 1557.
 2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
 3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to Resident Engineer's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.
- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.

- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D2922.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the Resident Engineer. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the Resident Engineer based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be

limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

- R. Contaminated soils: Soil that contains contaminants as defined and determined by the Resident Engineer or the Government's testing agency.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- E. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, and Section 32 90 00, PLANTING.
- F. Site preparation: Section 31 23 19, DEWATERING, and Section 02 41 00, DEMOLITION.
- G. Foundation system requirements: Section 31 23 23.33, FLOWABLE FILL.
- H. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Classified Excavation: Removal and disposal of all material except that material not defined as Rock.
- C. Rock Excavation:
 - 1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179. Trenches in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.

2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.
3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m³ (1 cubic yard) for open excavation, or 0.57 m³ (3/4 cubic yard) for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
4. Blasting: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be removed with conventional methods may not be performed by blasting.
5. Definitions of rock and guidelines for equipment are presented for general information purposes only. The Contractor is expected to use the information presented in the Geotechnical Engineering Report to evaluate the extent and competency of the rock and to determine both quantity estimations and removal equipment and efforts.

1.5 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure uncovered and separated materials, and compute quantities by Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
 1. 600 mm (24 inches) from outside face of concrete work for which forms are required, except for footings.
 2. 300 mm (12 inches) from outside of perimeter of formed footings.
 3. 150 mm (6 inches) below bottom of pipe and not more than pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
 4. From outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment: No separate payment shall be made for rock excavation quantities shown. Contract price and time will be adjusted for overruns or underruns in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
 - 1. Certification of rock quantities excavated.
 - 2. Excavation method.
 - 3. Labor.
 - 4. Equipment.
 - 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 - 6. Plot plan showing elevation.
- C. Furnish to Resident Engineer:
 - 1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
 - 2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - b. Laboratory compaction curve in accordance with ASTM D 1557 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D 2940 requirements for subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
 - e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T99-01(2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop

- T180-01(2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):
 - D448-03a.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
 - D698-00ae1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft³ (600 kN m/m³))
 - D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
 - D1557-02e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³ (2700 kN m/m³))
 - D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
 - D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)
 - D2922-05.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
 - D2940-03.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports
- D. Society of Automotive Engineers (SAE):
 - J732-92.....Specification Definitions - Loaders
 - J1179-02.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC,

and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75- μ m (No. 200) sieve, per ASTM D2940;.

- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75- μ m (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
 1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4), per ASTM D 2940.
 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D 2940.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center Property.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by Resident Engineer. Remove materials from Medical Center Property. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with latest issue of, "American Standard for Nursery Stock" of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semiannually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus, and 5 percent potash. Maintain plants moved to permanent

positions as specified for plants in temporary locations until conclusion of contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.

- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by Resident Engineer. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center Property.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate

transition at structures and paving and uninterrupted drainage flow into inlets.

2. Locations of existing elevations indicated on plans are approximate from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify Resident Engineer of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify Resident Engineer of any differences between existing or constructed grades, as compared to those shown on the plans.
 3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
 4. Finish grading is specified in Section 32 90 00, PLANTING.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheeting and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the Resident Engineer, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
1. Design of the temporary support of excavation system is the responsibility of the Contractor.
 2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the Resident Engineer.
 3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
 4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, per Section 3.3 in compliance with specifications Section 31 23 23.33, FLOWABLE FILL, under disturbed foundations, as directed by Resident Engineer, at no additional cost

to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.

- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades.
- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the Resident Engineer.
- D. Blasting: Blasting of materials classified as rock shall be permitted only when authorized by Resident Engineer. Contractor shall meet all federal, state, and local requirements.
 - 1. Blasting shall be done with explosives of quantity and power, and fired in such sequence and locations as to not injure personnel, damage or crack rock against which concrete is to be placed, damage property, or damage existing work or other portions of new work. Contractor shall be responsible for damage caused by blasting operations.
- E. Proofrolling:
 - 1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
 - 2. Proofrolling shall consist of at least two complete passes with one pass being in a direction perpendicular to preceding one. Remove any areas that deflect, rut, or pump excessively during proofrolling, or that fail to consolidate after successive passes to suitable soils and replaced with compacted fill. Maintain subgrade until succeeding operation has been accomplished.
- F. Building Earthwork:
 - 1. Excavation shall be accomplished as required by drawings and specifications.

2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.
6. Slope grades to direct water away from excavations and to prevent ponding.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on undisturbed earth unless a mechanical support is shown.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by Resident Engineer.
2. Sanitary and storm sewer trenches:
 - a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - b. Bed bottom quadrant of pipe on undisturbed soil or granular fill.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
 - c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
 - d. Use granular fill for bedding where rock or rocky materials are excavated.

- H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and

other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:

- a. Provide a smooth transition between adjacent existing grades and new grades.
- b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
 - 2) Walks: Plus or minus 25 mm (1 inch).
 - 3) Pavements: Plus or minus 13 mm (1/2 inch).
- d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 UNDERPINNING:

- A. Design of the underpinning system is the responsibility of the Contractor and is subject to review and approval by the Resident Engineer. Underpinning of existing building foundations, as indicated on structural drawings, or where excavation undermines existing foundations, shall be accomplished in the following manner:
 1. Make general excavation for new construction, where new foundations are to be below existing foundations, to elevation of new foundations (or sized stone subbase), maintaining a 45 degree sloped berm.

2. For underpinning pits, underpin existing wall foundations by excavating 1200 mm (4 feet) wide pits to depth shown on drawings skipping 3 sections at any one time so as to maintain support for wall at all times.
3. Underpin intervening sections one at a time; no adjacent sections shall be underpinned until concrete in adjacent sections shall have reached 20 MPa (2500 psi) strength and have been dry packed with non-shrink grout to obtain positive bearing. Sheet and brace underpinning pits if soil will not stand on a vertical cut during this operation, or as required for safety of workmen. Repack any voids behind sheeting to prevent sloughing which could cause settlement of existing foundations. Contractor performing this portion of work shall have been prequalified by Resident Engineer as having previously performed successfully this type of work or will demonstrate his capability for successfully performing this work. It shall be sole responsibility of the Contractor to guard against objectionable movement or settlement and to preserve integrity of existing structures.
4. The tip elevation of the underpinning pits shall be a minimum of 900 mm (3 feet) below the adjacent excavation elevation.
5. Subgrades at the tip of the underpinning pit shall be clean, dry, and free of debris and shall be observed by the Resident Engineer prior to concrete placement.
6. Concrete shall not be free fall greater than 3000 mm (10 feet) into the pit.

3.4 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by Resident Engineer.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place

backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.

- C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of Resident Engineer. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:

1. Fills, Embankments, and Backfill

- a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D1557 95 percent.
- b. Curbs, curbs and gutters, ASTM D1557 95 percent.
- c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D1557 95 percent.
- d. Landscaped areas, top 400 mm (16 inches), ASTM D1557 85 percent.
- e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D1557 90 percent.

2. Natural Ground (Cut or Existing)

- a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D1557 95 percent.
- b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D1557 95 percent.
- c. Under sidewalks, top 150 mm (6 inches), ASTM D1557 95 percent.

3.5 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.
- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to Resident Engineer at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Disposal: Transport surplus satisfactory soil to designated storage areas on Medical Center property. Stockpile or spread soil as directed by Resident Engineer.
 - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- C. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- D. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- E. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center Property.

----- E N D -----

SECTION 31 23 23.33
FLOWABLE FILL

PART 1 - GENERAL

1.1 INTRODUCTION:

- A. Flowable fill refers to a cementitious slurry consisting of a mixture of fine aggregate or filler, water, and cementitious material(s), which is used as a fill or backfill in lieu of compacted earth. This mixture is capable of filling all voids in irregular excavations and hard to reach places (such as under undercuts of existing slabs), is self-leveling, and hardens in a matter of a few hours without the need for compaction in layers. Flowable fill is sometimes referred to as controlled density fill (CDF), controlled low strength material (CLSM), lean concrete slurry, and unshrinkable fill.
- B. Flowable fill materials will be used as only as a structural fill replacement on VA projects. Unless otherwise noted, flowable fill installed as a substitution for structural earth fill, shall not be designed to be removed by the use of hand tools. The materials and mix design for the flowable fill should be designed to produce the compressive strength indicated for the placed location, as determined by the Resident Engineer.

1.2 DESCRIPTION:

Furnish and place flowable fill in a fluid condition, that sets within the required time and, after curing, obtains the desired strength properties as evidenced by the laboratory testing of the specific mix design, at locations shown on the plans or as directed by the Resident Engineer in writing. This section specifies flowable fill for use as structural fill to remain easily excavatable using a backhoe as would be utilized for adjoining earth.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Earthwork, excavation and backfill and compaction requirements: Section 31 20 00, EARTH MOVING.

1.4 DEFINITIONS:

- A. Flowable fill - Ready-mix Controlled Low Strength Material used as an alternative to compacted soil, and is also known as controlled density fill, and several other names, some of which are trademark names of material suppliers. Flowable fill (Controlled Low Strength Material) differs from portland cement concrete as it contains a low cementitious

content to reduce strength development for possible future removal. Unless specifically approved otherwise, by the Resident Engineer, flowable fill shall be designed as a permanent material, not designed for future removal. Design strength for this permanent type flowable fill shall be a compressive strength of 2.1 MPa (300 psi) minimum at 28 days. Chemical admixtures may also be used in flowable fill to modify performance properties of strength, flow, set and permeability.

- B. Excavatable Flowable fill - flowable fill designed with a compressive strength that will allow excavation as either machine tool excavatable at compressive strength of 1.5 MPa (200 psi) maximum at 1 year, or hand tool excavatable at compressive strength of 0.7 MPa (100 psi) maximum at 1 year.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Flowable fill Mix Design: Provide flowable fill mix design containing cement and water. At the contractor's option, it may also contain fly ash, aggregate, or chemical admixtures in any proportions such that the final product meets the strength and flow consistency, and shrinkage requirements included in this specifications.
 - 1. Test and Performance - Submit the following data:
 - a. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C 39 at 28 days after placement.
 - b. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per ft.) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
 - c. Flowable fill shall have a unit weight of 1900 - 2300 kg/m³ (115 - 145 lb/feet³) measured at the point of placement after a 60 minute ready-mix truck ride.
- C. Provide documentation that the admixture supplier has experience of at least one year, with the products being provided and any equipment required to obtain desired performance of the product.
- D. Manufacturer's Certificates: Provide Resident Engineer with documentation issued by the State Agency responsible for approving

materials for burial, indicating conformance with applicable rules and regulations.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4832-02.....Standard Test Method for Preparation and Testing of Controlled Low Strength Material (CLSM) Test Cylinders.
 - C618-03.....Standard Specifications for Coal Fly Ash and Raw or Calcined Natural Pozzolan for use as Mineral Admixture in Concrete. (Use Fly Ash conforming to the chemical and physical requirements for mineral admixture, Class F listed, including Table 2 (except for Footnote A). Waive the loss on ignition requirement.)
 - C403/C403M-05.....Standard Test Method for Time of Setting of Concrete Mixtures by Penetration Resistance.
 - C150-99 Rev.A-04.....Standard Specification for Portland Cement
 - C33-03.....Standard Specification for Concrete Aggregates
 - C494/C494M-04.....Standard Specification for Chemical Admixtures for Concrete
 - C940 RevA-98.....Standard Specification for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced - Aggregate Concrete in the Laboratory
- C. American Concrete Institute (ACI):
 - SP-150-94.....Controlled Low-Strength Materials

1.7 QUALITY ASSURANCE:

- A. Manufacturer: Flowable fill shall be manufactured by a ready-mix concrete producer with a minimum of 1 year experience in the production of similar products.
- B. Materials: For each type of material required for the work of this Section, provide primary materials that are the products of one manufacturer. If not otherwise specified here, materials shall comply with recommendations of ACI 229, "Controlled Low Strength Materials."
- C. Pre-Approval Procedures: The use of flowable fill during any part of the project shall be restricted to those incidences where, due to field conditions, the Contractor has made the Resident Engineer aware of the conditions for which he recommends the use of the flowable, and the

Resident Engineer has confirmed those conditions and approved the use of the flowable fill, in advance. During the submittal process, the contractor shall prepare and submit various flowable fill mix designs corresponding to required conditions or if the contractor desires to use flowable fill due to economics. Approval for the strength of the flowable fill shall be obtained from the Resident Engineer when the contractor desires, or is required, to use flowable fill at specific location(s) within the project. Prior to commencement of field operations the contractor shall establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.

1.8 DELIVERY, STORAGE, AND HANDLING:

Deliver and handle all products and equipment required, in strict compliance with manufacturer's recommendations. Protect from damage due to weather, excessive temperatures, and construction operations.

1.9 PROJECT CONDITIONS:

Perform installation of flowable fill only when approved by the Resident Engineer, and when existing and forecasted weather conditions are within the limits established by the manufacturer of the materials and products used.

PART 2 - PRODUCTS

2.1 MATERIALS:

Provide flowable fill containing, at a minimum, cementitious materials and water. Cementitious materials shall be portland cement, pozzolanic materials, or other self-cementing materials, or combinations thereof, at the contractor's option, and following approval by the Resident Engineer. The flowable fill mix design may also contain, fine aggregate or filler, and/or chemical admixtures in any proportions such that the final product meets the strength, flow consistency and shrinkage requirements included in this specification, as approved by the Resident Engineer.

- A. Portland Cement: ASTM C150, Type 2 meeting Nevada State DOT standards.
- B. Mixing Water: Meeting Nevada State DOT standards for use as mix-water for cast-in-place concrete.
- C. Air-Entraining Admixture: ASTM C260.
- D. Chemical Admixtures: ASTM C494.
- E. Aggregate: ASTM C33.

2.2 FLOWABLE FILL MIXTURE:

- A. Mix design shall produce a consistency that will result in a flowable product at the time of placement which does not require manual means to move it into place.

- B. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C39 at 28 days after placement.
- C. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per foot) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
- D. Flowable fill shall have a unit weight of 1900 - 2300 kg/m³ (115 - 145 lbs/feet³) measured at the point of placement after a 60 minute ready-mix truck ride. In the absence of strength data the cementitious content shall be a maximum of 90 kg/m³ (150 lbs/cy).
- E. Flowable fill shall have an in-place yield of a maximum of 110% of design yield for removable types at 1 year.
- F. Provide equipment as recommended by the Manufacturer and comply with manufacturer's recommendations for the addition of additives, whether at the production plant or prior to placement at the site.

PART 3 - EXECUTION

3.1 EXAMINATION:

Examine conditions of substrates and other conditions under which work is to be performed and notify Resident Engineer, in writing, of circumstances detrimental to the proper completion of the work. Do not proceed until unsatisfactory conditions are corrected.

3.2 APPLICATION OF FLOWABLE FILL:

Secure tanks, pipes and other members to be encased in flowable fill. Insure that there are no exposed metallic pipes, conduits, or other items that will be in contact with the flowable fill after placement. If so, replace with non-metallic materials or apply manufacturers recommended coating to protect metallic objects before placing the flowable fill. Replacement or protection of metallic objects is subject to the approval of the Resident Engineer.

3.3 PROTECTION AND CURING:

Protect exposed surfaces of flowable fill from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by Resident Engineer.

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**SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:
- B. Curb, gutter, combination curb and gutter, and wheel stop.
- C. Pedestrian Pavement: Walks, grade slabs, lawn mower strips, crossings, wheelchair curb ramps, terraces, and steps.
- D. Vehicular Pavement: Service courts and driveways.

1.2 RELATED WORK

- A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 00, EARTH MOVING.
- C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.
- D. Metal Components of Steps (Nosing and Railing): Section 05 50 00, METAL FABRICATIONS.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain and reimburse a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the Resident Engineer, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture.

1.6 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler

- 2. Hot poured sealing compound
- 3. Reinforcement
- 4. Curing materials
- C. Data and Test Reports: Select subbase material.
 - 1. Job-mix formula.
 - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Association of State Highway and Transportation Officials (AASHTO):

M31.....Deformed and Plain Billet Steel Bars for Concrete Reinforcement (ASTM A615/A615M-96A)

M55M/55M.....Welded Steel Wire Fabric for Concrete Reinforcement (ASTM A185)

M147.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 1996)

M148.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309A)

M171.....Sheet Materials for Curing Concrete (ASTM C171)

M182.....Burlap Cloth Made from Jute or Kenaf

M213.....Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Type) (ASTM D1751)

T99.....Moisture-Density Relations of Soils Using a 2.5 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop

T180.....Moisture-Density Relations of Soils Using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

C. American Society for Testing and Materials (ASTM):

C94/C94M.....Ready-Mixed Concrete

C143/C143M.....Slump of Hydraulic Cement Concrete

SPEC WRITER NOTE: Update materials to agree with requirements (type, grades, class, test method, tables, etc.) specified in the referenced APPLICABLE PUBLICATIONS.

PART 2 - PRODUCTS**2.1 GENERAL**

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")
Vehicular Pavement	50 mm (2") (Machine Finished) 100 mm (4") (Hand Finished)
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31 or M42. Tie bars shall be deformed steel bars conforming to AASHTO M31 or M42.

2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, Grading E or F.
- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.

- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
 - 2. Impervious Sheeting conforming to AASHTO M171.
 - 3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 2 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
 - 1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 200 mm (8 inches), and that when compacted, will produce a layer of the designated thickness.
 - 2. When the designated compacted thickness exceeds 150 mm (6 inches), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
 - 3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
 - 4. If the elevation of the top layer is 13 mm (1/2 inch) or more below the grade, excavate the top layer and replace with new material to a depth of at least 75 mm (3 inches) in compacted thickness.

C. Compaction:

1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:

Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 10 mm (3/8 inch).
2. The completed thickness shall be within 13 mm (1/2 inch) of the thickness as shown.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.

4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
 5. Clean and oil forms each time they are used.
- C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.
1. Make necessary corrections to forms immediately before placing concrete.
 2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.4 EQUIPMENT

- A. The Resident Engineer shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the Resident Engineer shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the Resident Engineer before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the Resident Engineer before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or

manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the Resident Engineer.

3.9 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 3 mm (1/8 inch) for gutter and 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain.
- H. Visible surfaces and edges of finished curb, gutter, and combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs, Lawn Mower Crossings, Wheelchair Curb Ramps, and Terraces:
 - 1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
 - 6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).

7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
1. Remove the riser forms one at a time, starting with the top riser.
 2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
 3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
 4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 5 mm (3/16 inch).

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 3000 mm (10 feet) long and 150 mm (6 inches) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 1500 mm (5 feet) in length, and straightedges, 3000 mm (10 feet) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 3000 mm (10 foot) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 6 mm (1/4 inch) in both longitudinal and transverse directions when tested with a 3000 mm (10 foot) straightedge.
- E. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 450 mm (18 inches)

wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 3 mm (1/8 inch) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

- G. The finish surfaces of new and existing abutting pavements shall coincide at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
- D. Correct irregularities exceeding the above.

3.14 JOINTS - GENERAL

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs, and gutters by inserting 3 mm (1/8 inch) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.

- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.18 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the Resident Engineer.

- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m²/L (200 square feet per gallon) for both coats.
 - 2. Do not allow the concrete to dry before the application of the membrane.
 - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
 - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.21 CLEANING

- A. After completion of the curing period:
 - 1. Remove the curing material (other than liquid membrane).
 - 2. Sweep the concrete clean.
 - 3. After removal of all foreign matter from the joints, seal joints as herein specified.
 - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the Resident Engineer, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the Resident Engineer.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -

TECHNICAL NOTES

A. These Technical Notes are intended as a guide in preparing this specification section and the detail drawings. Delete these notes before typing the Contract Specifications. Modify this specification section and appropriate details and finishes included on the drawings for site work concrete, such as, other methods of construction (when aesthetics is of prime importance), or special game areas (shuffleboard, horseshoe, game tables, etc.). If any of the following items are used, include the referenced publication and paragraphs in the appropriate portion of the contract specification.

1. When the project is located in an area where winter damage from deicing chemicals and freeze-thaw cycles pose a serious problem, the Spec Writer shall check the need for a special protective coating of linseed oil mixture. The coating protects only against the action of urea, sodium chloride, and calcium chloride used for deicing purposes. Protection against these chemicals is not required for concrete that will be in place for a cumulative time of six weeks at a continuous minimum temperature of 5 °C (40 °F), excluding the curing time. Otherwise, give concrete protective coating. Referenced paragraphs:

APPLICABLE PUBLICATION: AASHTO M233. Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.

MATERIALS: Concrete Protection Material-Linseed Oil mixture shall conform to AASHTO M233.

CURING AND PROTECTION: Protective Coating - apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against the items constructed under this section to protect the concrete against the action of deicing materials.

- a. Application: Complete backfilling and curing operation prior to applying protective coating. Concrete shall be surface dry and thoroughly clean before each application. Give the concrete surface at least two applications. Coverage shall not be more than 11 m²/L (50 square yards per gallon) for first application, and not more than 16 m²/L (70 square yards per gallon) for the second application, except when the number of applications and coverage for each application for commercially prepared mixture shall be in accordance with the manufacturer's instructions. Protect coated surfaces from vehicular and pedestrian traffic until dry.

- b. Precautions: Do not heat protective coating, and do not expose the protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 °C (50 °F).

SUBMITTALS: Certificates-Concrete Protective Coating.

2. In some case it may be practical and economical to build concrete vehicular pavement with an integral curb section. The integral curb being constructed simultaneously with the pavement slab in a one-step operation avoids a longitudinal joint between the curb and gutter, and pavement. The curb is easily formed with a template and straightedge. The only joints generally required in the integral curbs are continuations of the transverse joints in the pavement slab. Another option for concrete curb or curb and gutter not required to be constructed integral with or tied to a concrete pavement, is the use of a self-propelled machine (slipforming machine) to place the concrete. This type of construction is most advantageous when the drawing details indicate a "mountable" (rolled) type curb and gutter. However, use of these machines on small jobs is generally not cost justifiable. Include the following paragraph and additional requirements for the integral curb template, extrusion equipment, and self-propelled machine in the appropriate portions of the Contract Specification, when an integral curb is indicated on the drawings or the use of a curb-forming machine is justified.

CURB-FORMING MACHINES: Curb-forming machines for constructing integral curbs, curbs, and gutter will be approved based on trail use on the job. If the equipment produces unsatisfactory results, discontinue use of the equipment at any time during construction and accomplish the work by hand method construction as specified. Remove unsatisfactory work and reconstruct the full length between regularly scheduled joints. Dispose of removed portions off the Station.

3. When aesthetics is of prime importance and certain areas are shown to have a special finish and texture, such as an exposed aggregate surface or to have colored concrete, the Spec Writer shall consider the use of the following data:
 - a. Contact the Portland Cement Association district office in the area of the project for advice in specifying and detailing the finish and texture desired.
 - b. Exposed Aggregate Concrete: For use by the physically handicapped, the texture of an exposed aggregate surface shall be smooth and the aggregate size shall not produce a rough finish. There are a

number of ways to obtain exposed aggregate finishes, so base the method selected on local materials and construction practices. The following is a suggested paragraph:

EXPOSED AGGREGATE CONCRETE: When concrete is shown to have an exposed aggregate surface, the finish shall be as follows: Apply mix and mark off surface as indicated with surface joints at least 10 mm (3/8 inch) deep. Level off finish to a true surface and compact with a wood float, working as little as possible so that coarse material will remain at the top. Before finish has set, treat top surface with cement retarding material. When body of concrete finish has set, remove retarded surface film by wire brushes and fine water spray to remove the mortar from the top of the colored aggregate. Continue washing and brushing until flush water runs clear and there is no noticeable cement film left on the aggregate. Specify color of aggregate in Section 09 06 00, SCHEDULE FOR FINISHES. Prior to starting work, submit a sample of exposed aggregate concrete panel to the Resident Engineer for approval.

Edit the above paragraph to describe the "seeding method" of preparing a concrete base 10 to 13 mm (3/8 to 1/2-inch) lower than the finish grade to accommodate the aggregate to be scattered over the concrete base surface and embedded therein by use of a hand float, straight edge, or darby. After the aggregate is embedded, the usual procedures are followed to expose the aggregate.

- B. Colored Concrete - Two method of producing colored concrete finishes are: By integral color or by the dry-shake method. For durability, uniformity of color and lower cost, the Department of Veterans Affairs preference is the integral color method. The amount of pigment used to achieve integral colored concrete should be the minimum amount necessary to produce the desired color, but never more than 10 percent by weight of the cement. The use of white Portland cement produces cleaner, brighter colors and is the preference to normal gray Portland cement, except for black or dark gray colors. The following is a suggested paragraph:

COLORED CONCRETE: Pedestrian pavement designed to be colored shall have the coloring introduced into the concrete mix at the batch plant.

Introduce sufficient quantities of // carbon black // mineral oxide pigment // to produce the color specified in Section 09 06 00, SCHEDULE FOR FINISHES. Prior to starting work, submit a sample of the colored

concrete with type of coloring additive and the amount of additive per m³ (cubic yard) of concrete mix to the Resident Engineer for approval. Some coloring materials affect air entrainment while others do not, the Spec Writer will make certain that the color and mixtures used do not produce a concrete having less than the desired air content specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. Edit the above paragraph and drawing details as required to cover mixing, placing, preparation, equipment, finish, and any special construction.

- C. Include under the SUBMITTALS portion of Contract Specifications the following paragraphs(s) as applicable:

Samples:

1. Exposed aggregate concrete panel, 0.4 m² by 50 mm (4 square feet by 2 inches) thick, 2 required, each color and finish.
2. Color concrete panel, as specified in Section 09 06 00, SCHEDULE FOR FINISHES, with mix data.
3. Snow Melting Systems - Specify snow melting systems as required by the HVAC design manual in a separate section and that section title referenced in this section. The site plan drawings shall indicate the areas to be provided with the snow melting systems.

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**SECTION 32 12 16
ASPHALT PAVING**

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The Resident Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.
- C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
 2. Asphalt cement certificate of conformance to State Highway Department requirements.
 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. One copy of State Highway Department Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Resident Engineer or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
1. Base course over 152mm(6") thick: 38mm(1-1/2");
 2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
1. Maximum particle size not to exceed 25.4mm(1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50

600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

- A. Comply with provisions of Asphalt Institute Specification SS2:
 - 1. Asphalt cement: Penetration grade 50/60
 - 2. Prime coat: Cut-back type, grade MC-250
 - 3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 - 1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
 - 2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.

- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Resident Engineer or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C(280 degrees F).
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
 - 1. Spread material in a manner that requires the least handling.
 - 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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**SECTION 32 17 23
PAVEMENT MARKINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the Resident Engineer. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,
Waterborne
- C. Master Painters Institute (MPI):
No. 97-2007.....Latex Traffic Marking Paint

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual

control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.3 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m³/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the Resident Engineer. The application of paint conforming to Fed. Spec. TT-P-1952 is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the Resident Engineer has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared,

and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. At the direction of the Resident Engineer, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 TEMPORARY PAVEMENT MARKING

When shown or directed by the Resident Engineer, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and when so ordered by the Resident Engineer, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method so that the surface to which the marking was applied will not be damaged. As an option, an approved preformed pressure sensitive, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) may be furnished and used in lieu of temporary painted marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted markings at no additional cost to the Government.

3.6 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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**SECTION 32 31 13
CHAIN LINK FENCES AND GATES**

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of all labor, materials, and equipment necessary for furnishing and installing chain link fence, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

- A. Grounding of fencing for enclosures of electrical equipment and for lightning protection as shown: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. Temporary Construction Fence: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Finish Grading: Section 31 20 00, EARTH MOVING, and Section 32 90 00, PLANTING.
- D. Card readers and biometric devices: Section 28 13 16, PHYSICAL ACCESS CONTROL SYSTEM AND DATABASE MANAGEMENT
- E. Security fences: Section 32 31 53, PERIMETER SECURITY FENCES AND GATES.

1.3 MANUFACTURER'S QUALIFICATIONS

Fence, gates, and accessories shall be products of manufacturers' regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
 - 1. Manufacturer's Literature and Data: Chain link fencing, gates and all accessories.
 - 2. Manufacturer's Certificates: Zinc-coating complies with complies with specifications.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A121-07.....Metallic Coated Carbon Steel Barbed Wire
 - A392-07.....Zinc-Coated Steel Chain-Link Fence Fabric

- A817-07.....Metal-Coated Steel Wire for Chain-Link Fence
Fabric and Marcellled Tension Wire
 - C94/C94M-07.....Ready-Mixed Concrete
 - F567-07.....Installation of Chain-Link Fence
 - F626-(R2003).....Fence Fittings
 - F900-05.....Industrial and Commercial Swing Gates
 - F1043-06.....Strength and Protective Coatings on Metal
Industrial Chain-Link Fence Framework
 - F1083-08.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures.
- C. Federal Specifications (Fed. Spec.):
- FF-P-110J.....Padlock, Changeable Combination

PART 2 - PRODUCTS

2.1 GENERAL

Materials shall conform to ASTM F1083 and ASTM A392 ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

2.2 CHAIN-LINK FABRIC

ASTM A392 9 gauge wire woven in a 50 mm (2 inch) mesh. Top and bottom selvage shall have twisted and barbed finish. Zinc-coating weight shall be 340 grams/m² (1.2 ounces per square foot).

2.3 POST, FOR GATES AND FENCING

ASTM F1083, Grade SK-40A, round, zinc-coated steel. Dimensions and weights of posts shall conform to the tables in the ASTM Specification. Provide post braces and truss rods for each gate, corner, pull or end post. Provide truss rods with turnbuckles or other equivalent provisions for adjustment.

2.4 TOP RAIL AND BOTTOM RAIL

ASTM F1083, Grade SK-40A, round, zinc-coated steel. Dimensions and weights of posts shall conform to the tables in the ASTM Specification; fitted with suitable expansion sleeves and means for securing rail to each gate, corner, and end posts.

2.5 ACCESSORIES

Accessories as necessary caps, rail and brace ends, wire ties or clips, braces and tension bands, tension bars, truss rods, and miscellaneous accessories conforming to ASTM F626

2.6 GATES

ASTM F900, type as shown. Gate framing, bracing, latches, and other hardware zinc-coating weight shall be the same as the FABRIC. Gates less than 2400 mm (8 feet) wide shall have truss rods or intermediate braces. Attach gate fabric to the gate frame by method standard with the manufacturer, except that welding will not be permitted. Arrange latches for padlocking so that padlock will be accessible from both sides of the gate regardless of the latching arrangement. When required, extend each end member of gate frame sufficiently above the top member or provide three strands of barbed wire in horizontal alignment with barbed wire strands on the fence.

2.7 GATE HARDWARE

- A. Manufacturer's standard products, installed complete. The type of hinges shall allow gates to swing through 180 degrees, from closed to open position. Hang and secure gates in such a manner that, when locked, they cannot be lifted off hinges.
- B. Padlocks for gates are specified under Section 08 71 00, DOOR HARDWARE. Padlocks shall have chains that are securely attached to the gate or gate post.

2.8 CONCRETE

ASTM C94/C94M, using 19 mm (3/4 inch) maximum-size aggregate, and having minimum compressive strength of 25 mPa (3000 psig) at 28 days. Non-shrinking grout shall consist of one part Portland cement to three parts clean, well-graded sand, non-shrinking grout additive and the minimum amount of water to produce a workable mix.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fence by properly trained crew, on previously prepared surfaces, to line and grade as shown. Install fence in accordance with ASTM F567 and with the manufacturer's printed installation instructions, except as modified herein or as shown. Maintain all equipment, tools, and machinery while on the project in sufficient

quantities and capacities for proper installation of posts, chain links and accessories.

3.2 POST SETTING IN STRUCTURES

Install post in retaining walls, curbs, concrete slabs, or similar construction in proper size galvanized pipe sleeves set into the concrete or built into the masonry as shown. Set sleeves plumb and 13 mm (1/2 inch) above the finished structure. Fill space solidly between sleeve and post with non-shrinking grout, molten lead, or sulphur, and finish to divert water running down the post away from the post base.

3.3 POST CAPS

Fit all exposed ends of post with caps. Provide caps that fit snugly and are weathertight. Where top rail is used, provide caps to accommodate the top rail. Install post caps as recommended by the manufacturer and as shown.

3.4 SUPPORTING ARMS

Design supporting arms, when required, to be weathertight. Where top rail is used, provide arms to accommodate the top rail. Install supporting arms as recommended by the manufacturer and as shown.

3.5 TOP RAILS AND BOTTOM RAILS

Install rails before installing chain link fabric. Provide suitable means for securing rail ends to terminal and intermediate post. The rails shall have expansion couplings (rail sleeves) spaced as recommended by the manufacturer. Where fence is located on top of a wall, install expansion couplings over expansion joints in wall.

3.6 ACCESSORIES

Supply accessories (posts braces, tension bands, tension bars, truss rods, and miscellaneous accessories), as required and recommended by the manufacturer, to accommodate the installation of a complete fence, with fabric that is taut and attached properly to posts, rails, and tension wire.

3.7 FABRIC

Pull fabric taut and secured with wire ties or clips to the top rail and bottom rail close to both sides of each post and at intervals of not more than 600 mm (24 inches) on centers. Secure fabric to posts using stretcher bars and ties or clips.

3.8 GATES

Install gates plumb, level, and secure for full opening without interference. Set keepers, stops and other accessories into concrete as required by the manufacturer and as shown. Adjust hardware for smooth operation and lubricate where necessary.

3.9 REPAIR OF GALVANIZED SURFACES

Use galvanized repair compound, stick form, or other method, where galvanized surfaces need field or shop repair. Repair surfaces in accordance with the manufacturer's printed directions.

3.10 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the station.

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**SECTION 32 84 00
PLANTING IRRIGATION**

PART 1 - GENERAL

1.1 DESCRIPTION

An automatically-controlled ,irrigation system, complete, including piping, backflow preventer, drip emitters,, valves, controls, control wiring, fittings, electrical connections and necessary accessories.

1.2 RELATED WORK

- A. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- D. Protection of Materials and Equipment: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION/ /.
- E. Division 26, ELECTRICAL.
- F. Section 32 90 00, PLANTING

1.3 QUALITY ASSURANCE

- A. Criteria:
 - 1. Manufacturer regularly and presently manufactures the item submitted as one of their principal products.

2. There is a permanent service organization, maintained or trained by the manufacturer, which will render satisfactory service within eight hours of receipt of notification that service is requested.
3. Installer, or supplier of a service, has technical qualifications, experience, and trained personnel and facilities to perform the specified work.

B. Products Criteria:

1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units are products of one manufacturer.
2. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - a. All components of an assembled unit need not be products of the same manufacturer but component parts which are alike are the product of a single manufacturer.
 - b. Components are compatible with each other and with the total assembly for the intended service.
3. Nameplates: Nameplate bearing manufacturer's name or identification trademark securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

C. System Requirements:

1. Full and complete coverage is required. Contractor shall, at no additional cost to the Government, make necessary adjustments to layout required to achieve full coverage of

- irrigated areas without overthrow on roadways, sidewalks, window wells, or buildings and to protect trees from close high spray velocity.
2. Layout work as closely as possible to drawings. Drawings are diagrammatic to the extent that swing joints, offsets and all fittings are not shown. Lines are to be common trenched wherever possible.
 3. Locations of remote control valves is schematic. Remote control valves shall be grouped wherever possible and aligned at a set dimension back of curb along roads.
 4. Irrigation lines and control wire shall run through designated utility lanes or beside roadways where possible.
- D. Maintenance and Operating Instructions: Prior to final acceptance, verbal instructions, for a period of not less than 8 hours, shall be provided to the operating personnel. Provide two additional years of software support for one hour each month. Provide manuals as specified in Section 01 00 00, GENERAL REQUIREMENTS.
- E. Completely program controller and satellites according to approved irrigation schedule.
- F. Follow manufacturer's instructions for installation.
- G. Manufacturer of Control Systems to certify Control System is complete, including all related components, and totally operational. Submit certificate to Resident Engineer.
- H. As-Built Record Drawings: Maintain a complete set of as-built drawings which shall be corrected daily to show changes in locations of all pipe, valves, pumps and related irrigation equipment. Valves shall be shown with dimensions to reference points.

I. Controller Chart:

1. Prepare a map diagram showing location of all valves, lateral lines, and route of the control wires. Identify all valves as to size, station, number and type of irrigation. "As-built" drawings must be approved before charts are prepared.
2. Provide one controller chart showing the area covered by controller for each automatic controller supplied at the maximum size controller door will allow. Chart shall be a reduced drawing of the actual "as-built" system. If controller sequence is not legible when the drawing is reduced to door size, the drawing shall be enlarged to a size that is readable and placed folded, in a sealed plastic container, inside the controller door.
3. Chart shall be a blackline print with a different color used to show area of coverage for each station. Charts must be completed and approved prior to final inspection of the irrigation system.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data:
 1. Piping.
 2. Jointing materials.
 3. Valves.
 4. Backflow preventer.
 5. Water meter.
 6. Frames and covers.

7. Strainers.
 8. Pressure gages.
 9. Automatic control equipment.
 10. Drip Emitters
 11. Quick couplers.
 12. Valve boxes.
- C. Complete detailed layout shop drawings covering design of system showing pipe sizes and lengths; fittings, locations, types and sizes of sprinkler heads; controls; backflow preventers; valves; location and mounting details of electrical control equipment; complete wiring diagram showing routes and wire sizes; wiring details and connections to existing services. Do not start work before final shop drawing approval.
- D. Name and address of a permanent service organization maintained or trained by the manufacturers that will render satisfactory service within eight hours of receipt of notification that service is requested.
- E. Reproducible "as-built" drawings.
- F. After "as-built" drawings have been approved, submit print of controller chart.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- C. American National Standard Institute (ANSI):

B40.1-98Gauges-Pressure Indicating Dial
Type-Elastic Element

D. American Society of Sanitary Engineers (ASSE):

1013-2005Reduced Pressure Principle Backflow
Preventers

E. American Society for Testing and Materials (ASTM):

B61-02Steam or Valve Bronze Castings

B62-02Composition Bronze or Ounce Metal Castings

D1785-04aPoly(Vinyl Chloride) (PVC) Plastic Pipe,
Schedule 40, 80, and 120

D2241-04bPoly(Vinyl Chloride) (PVC) Pressure-Rated
Pipe (SDR Series)

D2287-96(2001)Nonrigid Vinyl Chloride Polymer and
Copolymer Molding and Extrusion Compounds

D2464-99e1Threaded Poly (Vinyl Chloride) (PVC)
Plastic Pipe Fittings, Schedule 80

D2466-05Poly(Vinyl Chloride) (PVC) Plastic Pipe
Fittings, Schedule 40

D2564-04Solvent Cements for Poly (Vinyl Chloride)
(PVC) Plastic Piping Systems

D2855-96(2002)Making Solvent Cemented Joints with
Poly(Vinyl Chloride) (PVC) Pipe and
Fittings

F477-02e1Elastomeric Seals (Gaskets) for Joining
Plastic Pipe

F. American Water Works Association (AWWA):

- C110/A21.10-03Ductile-Iron and Gray-Iron Fittings, 3-Inch Through 48-Inch for Water
- C111/A21.11-00Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- C115/A21.15-99Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges
- C151/A21.51-02Ductile-Iron Pipe, Centrifugally Cast, for Water C153/A21.53-00 Ductile-Iron Compact Fittings for Water Service
- C500-02Metal-seated Gate Valves for Water Supply Service C504-00 Rubber Seated Butterfly Valves
- C600-99Installation of Ductile-Iron Water Mains and Their Appurtenances

G. Manufacturers Standardization Society (MSS):

- SP70-1998Cast Iron gate Valves, Flanged and Thread Ends

H. National Electrical Manufacturers Association (NEMA):

- 250-2003Enclosures for Electrical Equipment (1000 Volts Maximum)

PART 2 - PRODUCTS

2.1 PIPING

A. Irrigation Mains: Provide one of the following materials.

1. Ductile Iron, AWWA 151, working pressure 1025 kPa (150 psi), cement lined, exterior bituminous coated.
 2. Polyvinyl Chloride (PVC) Pressure Pipe, AWWA C900, PVC 1120, working pressure 1025 kPa (150 psi). Pipe shall conform to outside diameters of AWWA 151 cast iron pressure pipe to accommodate cast iron fittings.
- B. Irrigation Laterals: Polyvinyl Chloride, ASTM D2241, PVC 1120, SDR 21, solvent welded.
- C. Threaded Pipe: Polyvinyl Chloride, ASTM D1785, PVC 1120, Schedule 80, for threaded connections, risers and swing joints.
- D. Above Grade and in Concrete Pit: AWWA C115, flanged joints and fittings working pressure 1025 kPa (150 psi).
- E. Fittings:
1. Irrigation Mains (Ductile Iron and PVC Pipe): Ductile Iron, AWWA 110.
 2. Irrigation Laterals: PVC, schedule 40, solvent welded socket type, ASTM D2466.
 3. Threaded Pipe: PVC, schedule 80, ASTM D2464.
 4. Swing Joints: Threaded fittings with elastomeric seals that allow 360 degree rotation, and designed for minimum 1375 kPa (200 psig) working pressure, may be used in lieu of standard threaded fittings.
- F. Jointing Materials:
1. Irrigation Mains: Rubber gaskets, AWWA C111.
 2. Irrigation Laterals: Solvent cement, ASTM D2564.

2.2 VALVES (EXCEPT REMOTE CONTROL VALVES)

A. Underground Shut-Off Valves: Provide One of the Following:

1. Gate valves 50 mm (2 inches) and larger: Iron body, bronze mounted, double disc with parallel or inclined seats, non-rising stem turning clockwise to close, 1025 kPa (150 psi) minimum working pressure. AWWA C504.
2. Butterfly valves 80 mm (3 inches) and larger: cast iron body with stainless steel shaft, ductile iron valve disc and resilient rubber coated, 1025 kPa (150 psi) minimum pressure. AWWA C504.
3. Ball valves (for isolation valves 1-1/2" and smaller): Full-port ball valves with bronze body, PTFE seats, and 90 degree on/off handle. Ball valves to have NPT female end connections.

B. Operations:

1. Underground: furnish valves with 50 mm (2 inch) nut for T-Handle socket wrench operation.
2. Above ground and in pits: MSS SP70, with handwheels.
3. All butterfly valves 150 mm (6 inches) and above shall have enclosed gear drive operators.
4. Ends of valves shall accommodate the type of pipe installed.

C. Check: Swing.

1. Smaller than 100 mm (4 inches): Bronze body and bonnet, ASTM B61 or B62, 850 kPa (125 pound) WSP.
2. One hundred mm (4 inches) and larger: Iron body, bronze trim, vertical or horizontal installation, flange connection, 1375 kPa (200 pound) WOG.

- D. Pressure Reducing Valve: Cast steel body with renewable seats, with stainless steel trim. Flow passages and all parts designed to withstand high velocity applications, flange connected.

2.3 VALVE BOX

- A. Gate and Butterfly Valve: Valve boxes shall be precast concrete (from Rigid Cast Iron Forms) with compressive strength of the concrete in excess of 30 Mpa (4000 psi). Box shall be of such length to be adapted to depth of cover required over pipe at valve location. Mark box cover to differentiate between lawn irrigation system and domestic water supply system and set flush with finished grade. Provide 1 "T" handle socket wrenches of 15 mm (5/8 inch) round stock with sufficient length to extend 600 mm (2 feet) above top of deepest valve box cover.
- B. Remote Control Valves: When in pavement, valve boxes shall be precast concrete (from Rigid Cast Iron Forms) with compressive strength of the concrete in excess of 30 MPa (4000 psi). In planter areas, valve boxes shall be HDPE structural foam Type A, Class III, //green//tan// in color. Box shall be minimum 475 mm (19 inches) long by 350 mm (14 inches) deep with key-lockable hinged cast iron cover.
 - 1. After installation, label boxes with two 80 mm (3 inch) size stencils designated controller and circuit numbers with permanent white epoxy paint. Numbers shall be placed at center of valve cover and shall face nearest main road or service road.
 - 2. Furnish 1 750 mm (30 inch) long valve adjustment keys.

2.4 PIT

Reinforced poured in place concrete or approved precast concrete.

2.5 STRAINERS

Basket or "Y" type with brass strainer basket. Body smaller than 70 mm (2-1/2 inch) shall be brass or bronze; 70 mm (2-1/2 inch) and larger shall be cast iron or semi-steel. Strainer cover to be furnished with blow-off connection and shut-off valve to accommodate 20 mm (3/4 inch) diameter hose connection.

2.6 PRESSURE GAUGES:

ANSI B40 1, 114 mm (4-1/2 inch) diameter, all metal case, bottom connected. Dial shall be either dead black or white lacquered throughout. Provide shut-off cocks. Maximum graduations of 10 kPa (2 psi).

2.7 AUTOMATIC CONTROL EQUIPMENT—ELECTRIC FIELD SATELLITES

- A. Overall Control Concept: The electric automatic control system shall consist of central computer system which provides irrigation starting controls and overriding capabilities of field satellite units in turn operating individual remote control valves in accordance with timing schedules programmed into the field units. The number of units and location of the installations are shown on the drawings
- B. The Central Computer Control System consists of a Central Computer, Flow Meter, Moisture Sensor, ET Measurement Device, Rain Measurement Device, Wind Measurement Device, Central Control Software, Field Controller and all accessories necessary to operate the irrigation system. All of these components and software shall be a standard package as recommended and supplied by the irrigation control manufacturer.
- C. Central Computer Control System:
 - 1. Field Controller shall have the following characteristics:

- a. Capable of reading a flow meter and "learn" the historical flow average for each station, without the use of additional "control units", "encoders" and "decoders".
- b. Capable of receiving on-site, daily ET weather data and automatically determine station run times, without the use of additional "control units", "encoders" and "decoders".
- c. Capable of accounting for accumulated rainfall and determine station run-times, without the use of additional "control units", "encoders", and "decoders".
- d. Twelve master schedules to allow 12 month programming.
- e. Monthly water volume budgets proportionate to historical ET and interactive with all programs.
- f. Able to alert user when controller's usage is more than at budget.
- g. Cycle and Soak watering.
- h. Twelve month historical ET tables built-in and interactive with programs.
- i. Complete English and Spanish operators manual built-in.
- j. Irrigate in minutes, inches per week, percent of ETo and/or moisture content.
- k. Electrical fault detection and bypass - logs all alerts.
- l. Program No Water Days by station, by program or by controller from 0 to 31 days.
- m. Log for each station for the last 30 water days the following information:
 - 1) time and date irrigation ran

- 2) number of repeat cycles run
 - 3) programmed minutes
 - 4) actual minutes run
 - 5) inches applied manual / test minutes
 - 6) hold-over time
 - 7) no water days
 - 8) alert flags
- n. Programmable rain shut down.
 - o. Activate / deactivate master valve control.
 - p. Calculate cycle & soak finish times for each program.
 - q. Stacked or simultaneous program operations.
 - r. Optional integrated Radio Remote compatible.
 - s. Display station and equipment descriptions for each station.
 - t. Select Pump output by program.
 - u. Hydraulic Limit setting to maintain flow within operator-set parameters when running simultaneous programs.
 - v. Built-in transient protection with increased lightning protection available.
 - w. Four additional outputs provided for auxiliary (light, gate, etc.) control. Programming of these devices is independent from irrigation programs.
 - x. Control irrigation by measuring moisture levels for various hydrozones as compared to user-programmed moisture set points at the controller.

- y. Use existing field wires for valve operation to receive moisture level information back at the controller.
 - z. Capable of skipping stations when sufficient levels of moisture are reached.
- D. Flow Meter: Use Existing
- E. Moisture Sensors: Use existing on site
- F. ET Measurement Device: Use existing on site
- G. Wind Measurement Device: Use existing on site
- H. Central Computer Software
1. Shall run on any IBM compatible computer with minimum of 16 MEG of memory available for program operation.
 2. Shall require 300 megabytes of hard disk space for program and files.
 3. Shall function with any combination of hardwired, phone, CDPD radio, digital radio or local radio interface.
 4. Shall not conflict with other software programs running on the same computer.
 5. Shall allow uploading and downloading of programs and log data by controller or groups of controllers.
 6. Shall allow direct real-time access to run stations, run programs, check for flows, check master valve operation, and turn controllers on or off.
 7. Shall be capable of printing alerts each day based on operator-set data filters. This feature prints only program changes and problem flags selected by the operator.

8. Shall have capability of automatically creating permanent files each time log or program data is uploaded.
9. Shall have capability of allowing all program data, log data, summary data and alert data for each controller to be selectively printed by controller or group.
10. Shall have capability of automatically uploading weather data from ET gage or weather station, and a Tipping Rain Bucket and re-distributing it to all field units.
11. Shall have the capacity to operate up to 9,999 controllers.
12. Shall have capability of automatically retrieving water usage data monthly from each controller and writing it to text files.
13. Shall have capability of allowing the user to view and / or override any changes made at field units.
14. The Central Computer shall, when used with digital network radio, have the capability to roam throughout the United States without changing frequencies.
15. Failure of the central control system or communication links to the field controllers shall not affect normal, water management operation of field controllers.

I. Field Controllers with Central Communication:

1. Manufacturer shall conduct an on-site radio test before submitting a bid to customer for any type of radio control.
2. When using digital radio, radio shall be an internal packet-switched digital radio modem capable of two-way communication on the Mobitex public network.

3. When using radio, radio modem and all interface boards shall be mounted inside the controller and powered by the same 24VAC internal transformer.
4. A vandal-resistant epoxy-filled dome antenna shall be used when using any type of radio communication.

2.8 AUTOMATIC CONTROL EQUIPMENT—INDEPENDENT ELECTRIC CONTROLLERS

- A. Overall Control Concept. The electric automatic control system shall consist of one or more independent controllers which operate individual remote control valves in accordance with timing schedules programmed into the independent units. The number of units and location of the installations are shown on the drawings. Irrigation controller is to be compatible with or match existing.
- B. The Control System consists of an Independent controller, Flow Meter, Rain Sensor and all accessories necessary to operate the irrigation system. All of these components and software shall be a standard package
- C. Independent controller shall have the following characteristics:
 1. Four (4) completely independent programs with five (5) start times, for a total of 20 possible start times per day.
 2. The watering time for each station can be set from one (1) minute to nine (9) hours and fifty-nine minutes in one (1) minute increments.
 3. The stations shall allow for a rapid programming of a block of stations with the same watering time.
 4. The watering days for each program may be based on a seven-day week or a skip-a-day routine allowing a program to skip from one (1) to thirty (30) days.

5. Shall be furnished with a programmable rain shut down that allows the selection for the number of days the controller will stay off in rain shut down mode before it goes back to the automatic mode.
6. The controller shall be furnished with a real time clock that retains the actual time during power outages without batteries eliminating the need to reset the clock in case of power outages.
7. The controller shall be furnished with a non-volatile memory that retains the program (s) indefinitely during power outages or seasonal shutdowns.
8. The manual activation system shall be furnished with a check cycle to sequentially run stations for a selected time from one (1) minute to nine (9) minutes.
9. The manually activated program cycle shall run a program independent of its programmed start time and water days.
10. The manually activated station cycle shall run a single station for a select time.
11. The controller shall be furnished with a built-in remote control capability.
12. The controller shall be furnished with automatic field wire fault detection that enables the controller to sense a short in the field wire and instantly turn off that station, report the fault, and move to the next programmed station without overloading a circuit or tripping a reset button.
13. The controller shall be furnished with a rain switch that automatically turns off all stations without disturbing the program.

14. The controller shall be UL and C-UL approved.
15. The controller shall be furnished with a percentage key to increase or decrease all station runtimes on a percentage basis in one (1) percent increments from zero (0) to three hundred (300) percent by program.
16. The controller shall be furnished with the ability to select cycle and soak
17. The controller shall monitor the flow rate and be furnished with the following features: main line break flow detection, unscheduled flow detection, station upper limit flow detection, programmable flow check delay from one (1) to six (6) minutes, monitor and display measured flow in GPM, automatic flow learn mode for setting individual station limits or manual entry or semi-automatic monitor/set mode, global percentage adjust to automatically factor upper flow limits for stations, automatic station advancement for station overflow, audible and visual alert for all flow violations, intelligent upper-limit processing for concurrent station operation, automatic closure of normally open master valve on main line breaks or unscheduled overflow.
18. The controller shall be furnished with a feature for tracking water consumption in gallons to pinpoint specific water savings and conservation efforts. The controller shall be furnished with the following:
 - a) Programmable master valve either normally open or normally closed.
 - b) Programmable pump.
 - c) Programmable stacking or no stacking.
 - d) Programmable timer delay.

- e) Programmable security code.
- f) Programmable alarm to either enable or disable an audible alarm in the event of a flow violation.
- g) Programmable cycle and soak selects each program to be either cycle and soak or not.
- h) Programmable flow to enable or disable the flow sensor features.
- i) Programmable pipe size that selects the appropriate pipe size for the flow sensor.
- j) Programmable main line flow limit to set an upper flow limit from one (1) to nine hundred ninety-nine (999) GPM
- k) Main Line flow limit to set an upper limit from one (1) to nine hundred ninety-nine (999) GPM, defining the maximum allowable flow when there is no scheduled irrigation.
- l) Programmable flow check delay to set up a delay after any station changes, from one (1) minute to six (6) minutes, during which time no flow limits are checked.
- m) View and clear accumulated gallons.
- n) Programmable flow percentage from five (5) to eighty (80) percent provided for as an adjustment on all station flow limits.
- o) Programmable station upper flow limit to individually set an upper flow limit from zero (0) to five hundred (500) GPM for each station or to run a watering profile during which the upper flow limit for each station will be automatically set based on the measured flow and programmable flow percentage.

J. Rain delay setting from one (1) to seven (7) days

- K. Automatic, semi-automatic, and manual and timed-manual operation.
- L. 10 position programming dial and LCD display.
- M. Lightning surge protection.
- N. Self-diagnostic circuit breakers that identify and override electrical malfunction of valves.
- O. Non-volatile memory to retain power during power failures of any duration.
- P. Battery backup to maintain accurate time for up to ninety (90) days.
- Q. Sensor hook-up with sensor override switch on faceplate.
- R. Weather-resistant, locking metal cabinet with heavy duty internal transformer.

2.9 AUTOMATIC CONTROL EQUIPMENT--SOLAR-POWERED

- A. Shall be powered by an internal photovoltaic module
- B. Output to actuators shall be digital control pulses at 3.5 volts DC.
- C. The photovoltaic module shall be protected by a Lexan polycarbonate, or equal, lens.

2.10 REMOTE CONTROL VALVES:

- A. Each sprinkler section shall be automatically operated by a remote control valve installed underground and operated by a 24-volt AC electric solenoid Valves shall be globe type of heavy duty construction and shall have manual shut-off and flow control adjustment and provide for manual operation. Install valves with unions on each side to allow for easy removal. Valves shall have a minimum of 1025 kPa (150 psi) working pressure.

- B. Valves shall be of all brass construction furnished as straight or angle pattern type, or valve body shall be cast-iron with brass bonnet, trim and renewable seat and have two inlet tappings (furnished with one plugged) to allow installation as either a straight or angle pattern valve.
- C. Valves shall be diaphragm type designed to operate in water containing sand and debris and shall have a self cleaning type contamination filter to filter all water leading to the solenoid actuator and the diaphragm chamber. Valve shall incorporate a non-adjustable type opening and closing speed control for protection against surge pressures, or valves shall operate by means of a slow acting direct drive thermal hydraulic motor without ports, screens or diaphragms.
- D. Valves shall be completely serviceable from the top without removing valve body from the system. Furnish 1 750 mm (30 inch) long adjustment keys. Valves to operate at no more than 50 kPa (7 psi) pressure loss at manufacturers maximum recommended flow rate.

2.11 SPRINKLER EMITTERS

- A. The inlet of the emitter shall be threaded with one-half inch female threads so that it may be screwed onto a standard one-half inch male threaded fitting or nipple. The emitter shall have a teflon free, self sealing screen that is yellow in color for identification. The emitters shall be available in flow rates of one-half, one, two and four gallons per hour. Drip emitters shall be UV resistant. Each outlet of each emitter shall be fully pressure-compensated and self-flushing with a diffuser cap. The outlet of the emitter shall have a separate silicone elastomer control element to provide pressure compensation. Emitters shall be capable of providing 1gpm or 2gpm at inlet pressures between 5 and 50 psi. Filtration shall be 80-150 mesh.

- B. Emitter distribution tubing shall be constructed of UV resistant vinyl material with a .5" IPS. Tubing shall be as manufactured by the same manufacturer as the drip emitters.

2.12 QUICK COUPLERS

- A. Shall have all parts contained in a two-piece unit and shall consist of a coupler water seal valve assembly and a removable upper body to allow the spring and key track to be serviced without shut down of the main.
- B. Metal parts shall be brass.
- C. Lids shall be lockable vinyl covered and have springs for positive closure on key removal.
- D. Furnish 1 hose swivels and operating keys for each size coupler to the Resident Engineer.

2.13 LOW VOLTAGE CONTROL VALVE WIRE

Wire: Solid copper wire, Underwriters Laboratories Inc. approved for direct burial in ground. Size of wire shall be in accordance with manufacturer's recommendations, but in no case less than No. 14.

2.14 SPLICING MATERIALS: EPOXY WATERPROOF SEALING PACKET. LOW VOLTAGE CONTROLLER CABLE

Multi-strand cable, Underwriters Laboratories Inc. approved for direct burial in ground. Size and type of wire shall be in accordance with manufacturer's recommendations.

2.15 SLEEVE MATERIAL

PVC-1120-5DR 17, Schedule 40.

2.16 WARNING TAPE

A. Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape, detectable type blue with black letters (if potable water), or purple with black letters (if reclaimed or untreated well water), and imprinted with "CAUTION BURIED IRRIGATION WATER LINE BELOW".

B. TRACER WIRES

No. 14, Green, Type TW plastic-coated copper tracer wire shall be installed with non-metallic irrigation main lines.

PART 3 - EXECUTION

3.1 PIPE LAYING - GENERAL

A. Do not lay pipe on unstable material, in wet trench or when, in the opinion of Resident Engineer, trench or weather conditions are unsuitable for the work.

B. Concrete thrust block shall be installed where the irrigation main changes direction as at ells and tees and where the irrigation main terminates. Pressure tests shall not be made for a period of 36 hours following the completion of pouring of the thrust blocks. Concrete thrust blocks for supply mains shall be sized and placed in strict accordance with the pipe manufacturer's specifications and shall be of an adequate size and so placed as to take all thrust created by the maximum internal water pressure.

C. Allow a minimum of 80 mm (3 inches) between parallel pipes in the same trench.

D. Hold pipe securely in place while joint is being made.

E. Do not work over, or walk on, pipe in trenches until covered by layers of earth well tamped in place to a depth of 300 mm (12 inches) over pipe.

- F. Full length of each section of pipe shall rest upon the pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipe on wood blocking.
- G. Install sprinkler lines to avoid heating trenches, electric ducts, storm and sanitary sewer lines, and existing water and gas mains, all of which have right of way.
- H. Clean interior of pipe of foreign matter before installation. Keep pipe clean during laying operations by means of plugs or other methods. When work is not in progress, securely close open ends of pipe and fittings to prevent water, earth, or other substances from entering.
- I. Each sprinkler section shall drain to waste valves placed at lowest points in the system. Waste valves shall discharge to drainage pits composed of 3 foot long vertical sections of 600 mm (24 inch) diameter sewer pipe placed under the lawn areas. Fill pipe with gravel and cover with 50 mm (2 inch) precast concrete cover before backfilling. Waste valves may also discharge to storm sewers, where available.
- J. Minimum cover over water mains shall be 750 mm (30 inches). Control valves shall never be less than 80 mm (3 inches) below finished grade.
- K. Existing sidewalks and curbs shall not be cut during trenching and installation of pipe. Install pipe under sidewalks and curbs by jacking, auger boring, or by tunneling. Repair or replace any concrete that cracks, due to settling, during the warranty period.
- L. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

M. Warning tape shall be continuously placed 300 mm (12 inches) above sprinkler system water mains and laterals.

3.2 LAYING PLASTIC PIPE

A. Pipe shall be snaked in trench at least 1 meter to 100 meters (1 foot per 100 feet) to allow for thermal construction and expansion and to reduce strain on connections.

B. Joints

1. Solvent Welded Socket Type: ASTM D2855.

2. Threaded Type: Apply liquid teflon thread lubricant of teflon thread type. After joint is made hand tight (hard), a strap wrench should be used to make up to two additional full turns.

3. Elastomeric Gasket: ASTM F477.

a. Immediately before joining two lengths of PVC pipe, the inside of the bell or coupling, the outside of the spigot and the elastomeric gasket shall be thoroughly cleaned to remove all foreign material.

b. Lubrication of the joint and rubber gasket shall be done in accordance with the pipe manufacturer's specifications.

c. Care shall be taken that only the correct elastomeric gasket, compatible with the annular groove of the bell, is used. Insertion of the elastomeric gasket in the annular groove of the bell or coupling shall be in accordance with the manufacturer's recommendations. Pipe that is not furnished with a depth mark shall be marked before assembly to assure that the spigot end is inserted to the full depth of the joint.

d. The spigot and bell or coupling shall be aligned and pushed until the reference line on the spigot is flush with the end

of the bell or coupling. Pushing shall be done in a smooth, steady motion.

3.3 LAYING DUCTILE IRON PIPE

A. Installation: AWWA C600.

B. Joints:

1. Mechanical: AWWA C111. Provide sufficient quantities of bolts, nuts, glands and gaskets for each socket opening on pipe and fittings.
2. Push-on: Apply thin film of lubricant to gasket and place in proper position in contour of bell. Insert beveled end of joining pipe and make contact with gasket. Force beveled end of pipe to bottom of bell without displacing gasket. Do not caulk. Use only lubricant furnished by manufacturer of pipe.
3. Flanges: AWWA C115. Install only in concrete pits. Make watertight and set not less than 150 mm (6 inches) from walls or floor.

3.4 LAYING EMITTER HOSE

A. Use Type 1/11 solvent weld.

B. Bushing for adaptation from PVC Schedule 40 fittings to flex-vinyl hose shall be line size by 10 mm (3/8 inch) insert bushings.

3.5 INSTALLATION QUICK COUPLERS

A. Quick couplers shall be placed on temporary nipples extending at least 80 mm (3 inches) above finished grade. After turf is established, remove temporary nipples, ensuring that no dirt or foreign matter enters outlet, and install sprinkler heads and quick couplers at ground surface as detailed.

- B. Install all quick couplers on swing joints as detailed on plans.

3.6 INSTALLATION OF CONTROL WIRING

- A. Wiring from master controllers to satellites and stub-cuts for future extension shall be located in trench with new mains or in separate trench at back of curb, unless cross-country route is shown. Locate in trench with mains when possible on cross-country routes.
- B. Wiring bundles located with piping shall be set with top of the bundle below top of the pipe. No two wires in any bundle shall be of the same color. Wires shall be bundled, and tied or taped at 4.5 m (15 foot) intervals. A numbered tag shall be provided at each end of a wire, i.e., at valve, at field located controllers and at master controller. The number at each end of wire to be the same.
- C. Splicing shall be held to a minimum. A pullbox shall be provided at each splice. No splices will be allowed between field located controllers and remote control valves.
- D. Provide 300 mm (12 inch) expansion loops in wiring at each wire connection or change in wire direction. Provide 600 mm (24 inch) loop at remote control valves.
- E. Power wiring for the operation of irrigation system shall not be run in same conduit as control wiring.

3.7 Tracer Wire installation

- A. Tracer wire shall be installed on bottom of trench, adjacent to vertical pipe projections, carefully installed to avoid stress from backfilling, and shall be continuous throughout length of pipe with spliced joints soldered and covered with insulation type tape.

- B. Tracer wire shall follow main line pipe and branch lines and terminate in yard box with gate valve controlling these main irrigation lines. Provide sufficient length of wire to reach finish grade, bend back end of wire to make a loop and attach a Dymo-Tape type plastic label with designation "Tracer Wire."
- C. Record locations of tracer wires and their terminations on project record documents.

3.8 SETTING OF VALVES

- A. No valves shall be set under roads, pavement or walks.
- B. Clean interior of valves of foreign matter before installation.
- C. Where pressure control valves are installed adjacent to remote control valve, they shall be housed in the same valve box.
- D. Set valve box cover flush with finished grade.

3.9 SLEEVING

- A. Furnish and install where pipe and control wires pass under walks, paving, walls, and other similar areas.
- B. Sleeving to be twice line size or greater to accommodate retrieval for repair of wiring or piping and shall extend 300 mm (12 inches) beyond edges of paving or construction.
- C. Bed sleeves with a minimum of 100 mm (4 inches) of sand backfill above top of pipe.

3.10 TEST AND FLUSHING

- A. Pressure Test: Pressure test lines before joint areas are backfilled. Backfill a minimum of 300 mm (12 inches) over the pipe to maintain pipe stability during test period. Test piping at hydraulic pressure of 1025 kPa (150 psi) for two hours. Maximum loss shall be 3 L/25 mm pipe diameter/300 m (0.8

gallons/inch pipe diameter/1000-feet). Locate pump at low point in line and apply pressure gradually. Install pressure gage shut-off valve and safety blow-off valve between pressure source and piping. Inspect each joint and repair leaks. Line shall be retested until satisfactory.

- B. Flushing: After testing, flush system with a minimum of 150 percent of operating flow passing through each pipe beginning with larger mains and continuing through smaller mains in sequence. Flush lines before installing sprinkler heads and quick couplers.
- C. Operation Test: Upon completion of the final adjustment of the sprinkler heads to permanent level at ground surface, test each sprinkler section by the pan test and visual test to indicate a uniform distribution within any one sprinkler head area and over the entire area. Operate the entire installation to demonstrate the complete and successful operation of all equipment.

- - - E N D - - -

**SECTION 32 90 00
PLANTING**

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of furnishing and installing all planting materials required for landscaping hereinafter specified in locations as shown.

1.2 EQUIPMENT

Maintain all equipment, tools and machinery while on the project in sufficient quantities and capacity for proper execution of the work.

1.3 RELATED WORK

- A. Section 31 20 00, EARTH MOVING, Stripping Topsoil and Stock Piling.
- B. Section 01 45 29, TESTING LABORATORY SERVICES, Topsoil Testing.
- C. Section 31 20 00, EARTH MOVING, Topsoil Materials.
- D. Section 32 84 00, PLANTING IRRIGATION.
- E. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.4 SUBMITTALS

- A. Samples: Submit the following samples for approval before work is started:

Inert Mulch	2.3 kg (5 pounds) of each type to be used.
Organic Mulch	2.3 kg (5 pounds) of each type to be used.
Pre-Emergent Herbicide	2.3 kg (5 pounds) of each type to be used.

- B. Certificates of Conformance or Compliance: Before delivery, notarized certificates attesting that the following materials meet the requirements specified shall be submitted to the Resident Engineer for approval:

- 1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
- 2. Fertilizers.

C. Manufacturer's Literature and Data:

1. Metal edging
2. Antidesiccant
3. Erosion control materials
4. Pre-emergent herbicide

D. Licenses: Licenses of Arborist shall be submitted (one copy), to the Resident Engineer.

E. Soil laboratory testing results and any soil amendment recommendations from the Contractor.

1.5 DELIVERY AND STORAGE

A. Delivery:

1. Notify the Resident Engineer of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant material from the job site immediately.
2. Protect plants during delivery to prevent damage to root balls or desiccation of leaves. Protect trees during transport by tying in the branches and covering all exposed branches.
3. Spray evergreen plants and deciduous plants in full leaf with anti-desiccant immediately prior to shipment and after delivery when temperatures in Las Vegas are over 98 degrees.
4. Deliver only plant materials that can be planted in one day unless adequate storage and watering facilities are available on site.
5. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.
6. Deliver fertilizer to the site in the original, unopened containers bearing the manufacturer's warrantee chemical analysis, name, trade name or trademark, and in conformance to state and federal law. In lieu of containers, fertilizer may be furnished in bulk and a certificate indicating the above information shall accompany each delivery.
7. During delivery: Protect plants, from drying out and seed from contamination.
8. During delivery: Protect plants from drying out.

9. Remove rejected materials immediately from site. Do not lift move adjust to plumb or otherwise manipulate plants by trunk or stems.

B. Storage:

1. Keep seed, and fertilizer in dry storage away from contaminants.
3. Store plants not installed on the day of arrival at the site as follows:
 - a. Shade and protect plants from the wind when stored outside.
 - b. Keep plants, including those in containers, in a moist condition until planted, by watering with fine mist spray.
 - c. Do not install plants when ambient temperatures may drop to below 35 degrees F or above 105 degrees F.
 - d. Do not install plants when wind velocity exceeds 25 miles per hour.

1.6 PLANTING INSTALLATION SEASONS AND CONDITIONS

- A. No work shall be done when the ground is frozen, snow covered, too wet or in an otherwise unsuitable condition for planting. Special conditions may exist that warrants a variance in the specified planting dates or conditions. Submit a written request to the Resident Engineer stating the special conditions and proposal variance.
- B. Do not move equipment over existing or newly placed structures without written approval of the Resident Engineer. Provide protection board to protect paving. Protect other improvements from damage with protection board ramps, sheeting and fencing.
- C. Utilities: Determine location of underground utilities and perform work in a manner which will avoid damage. Hand excavate if required to minimize possibility of damage to underground utilities. Repair and replace immediately at Contractor's expense utilities, conduits etc. that are damaged as a result of Contractor's work. Call before digging.

1.7 PLANT ESTABLISHMENT PERIOD

- A. The Establishment Period for plants shall begin immediately after installation, with the approval of the Resident Engineer, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Plant Establishment Period the Contractor shall provide the following maintenance:

1. Water all plants to maintain an adequate supply of moisture within the root zone. Apply water at a moderate rate so as not to displace the mulch or flood the plants. Comply with City of North Las Vegas and Southern Nevada Water Authority regulations and guidelines.
2. Prune plants and replace mulch as required.
3. Replace and restore stakes, guy wires, and eroded plant saucers as required.
4. In plant beds and saucers, remove grass, weeds, and other undesired vegetation, including the root growth, before they reach a height of 75 mm (3 inches).
5. Spray with approved insecticides and fungicides to control pests and ensure plant survival in a healthy growing condition, as directed by the Resident Engineer.
6. Fertilizing: Deep feed trees and shrubs twice in 120 days with Liquid Fertilizer 4-8-2 or equal Conform to manufacturer's recommendations and specifications / rates. Submit dates and materials used in writing to Resident Engineer.
7. Apply pre-emergent to mulched areas every 60 days. Submit dates and materials used in writing to Resident Engineer. Apply post emergent to control weed growth on a monthly basis.
8. Remove plants that die during this period and replace each plant with one of the same size and species at the time the dead plant is removed.

1.8 PLANT AND TURF WARRANTY

- A. All work shall be in accordance with the terms of the Paragraph, "Warranty" of FAR clause 52.246-21, including the following supplements:
 1. A Two Year Plant Warranty will begin on the date that the Government accepts the project or phase for beneficial use and occupancy. The Contractor shall have completed, located, and installed all plants according to the plans and specifications. All plants are expected to be living and in a healthy condition at the time of final inspection.
 2. The Contractor will replace any dead plant material. A one year warranty for the plants that was replaced, will begin on the day the work is completed.
 3. The Government will re-inspect all plants at the end of the Two Year Warranty. The Contractor will replace any dead, missing, or defective

plant material immediately. The Warranty will end on the date of this inspection provided the Contractor has complied with the work required by this specification. The Contractor shall also comply with the following requirements:

- a. Replace dead, missing or defective plant material prior to final inspection.
- b. Mulch and weed plant beds and saucers. Just prior to this inspection, treat these areas to a second application of approved pre-emergent herbicide.
- c. From plants having been installed for one year, remove stakes, guy wires and any required tree wrappings.
- d. Complete remedial measures directed by the Resident Engineer to ensure plant and turf survival.
- e. Repair damage caused while making plant or turf replacements.

1.9 APPLICABLE PUBLICATIONS

A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American National Standards Institute (ANSI) Publications:

- ANSI Z60.1-04.....Nursery Stock
- ANSI Z133.1-06.....Tree Care Operations-Pruning, Trimming,
Repairing, Maintaining, and Removing Trees and
Cutting Brush- Safety Requirements

C. Hortus Third, A Concise Dictionary of Plants Cultivated in the U.S. and Canada.

D. American Society for Testing and Materials (ASTM) Publications:

- C136-06.....Sieve Analysis of Fine and Coarse Aggregates
- C516-02.....Vermiculite Loose Fill Thermal Insulation
- C549-06.....Perlite Loose Fill Insulation
- D977-05.....Emulsified Asphalt (ASTHO M140)
- D2028-97 (Rev. 2004)....Cutback Asphalt (Rapid-curing Type)
- D2103-05.....Polyethylene Film and Sheeting

E. U. S. Department of Agriculture Federal Seed Act.

- 1998.....Rules and Regulations

F. American Wood Protection Association (AWPA):

C2-02.....Lumber, Timbers, Bridge Ties and Mine Ties,
Pressure Treatment

PART 2 - PRODUCTS

2.1 GENERAL

All plant material will conform to the varieties specified or shown in the plant list and be true to botanical name as listed in Hortus Third.

2.2 PLANTS

- A. Plants shall be in accordance with ANSI Z60.1, except as otherwise stated in the specifications or shown on the plans. Where the drawings or specifications are in conflict with ANSI Z60.1, the drawings and specification shall prevail.
- B. Provide well-branched and formed planting stock, sound, vigorous, and free from disease, sunscald, windburn, abrasion, harmful insects or insect eggs with healthy, normal, and unbroken root systems. Provide trees, deciduous and evergreen, that are single trunked with a single leader, unless otherwise indicated, display no weak crotches. Provide symmetrically developed deciduous trees and shrubs of uniform habit of growth, with straight boles or stems and free from objectionable disfigurements, and evergreen trees and shrubs with well developed symmetrical tops with typical spread of branches for each particular species or variety. Provide ground cover and vine plants with the number and length of runners for the size specified, and the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti-desiccants at the nursery before digging.
- C. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the Resident Engineer, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
- D. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.

- E. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.
- F. Make substitutions only when a plant (or its alternates as specified) is not obtainable and the Resident Engineer authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant having the same essential characteristics with an equitable adjustment of the contract price.
- G. When existing plants are to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.

2.3 LABELS

Each plant, or group and bundles or containers of the same species, variety, and size of plant, shall be legibly tagged with a durable, waterproof and weather-resistant label indicating the correct plant name and size specified in the plant list. Labels shall be securely attached and not be removed.

2.4 TOPSOIL

- A. Topsoil shall be a well-graded soil of good uniform quality. It shall be a natural, friable soil representative of productive soils in the vicinity. Topsoil shall be free of admixture of subsoil, foreign matter, objects larger than 25 mm (one inch) in any dimension, toxic substances, weeds and any material or substances that may be harmful to plant growth and shall have a pH value of not less than 5.0 nor more than 7.5.
- B. Obtain material from stockpiles established under Section 31 20 00, EARTH MOVING, subparagraph, Stripping Topsoil that meet the general requirements as stated above. Amend topsoil not meeting the pH range specified by the addition of pH Adjusters.
- C. If sufficient topsoil is not available on the site to meet the depth as specified herein, the Contractor shall furnish additional topsoil. At least 10 days prior to topsoil delivery, notify the Resident Engineer of the source(s) from which topsoil is to be furnished. Obtain topsoil from well drained areas. Additional topsoil shall meet the general requirements as stated above and comply with the requirements specified in Section 01 45 29, TESTING LABORATORY SERVICES. Amend topsoil not meeting the pH range specified by the addition of pH adjusters.
- F. Organic Matter shall be commercially prepared compost, composted sufficiently to be free of all woody fibers, seeds, and leaf structures, and free of toxic and nonorganic matter.

- G. Fertilizer: Agricultural fertilizer of a formula indicated by the soil test. Fertilizers shall be organic, slow-release compositions whenever applicable

2.5 SOIL CONDITIONERS

- A. Peat shall be a natural product of sphagnum moss peat. Peat shall be shredded and granulated to pass through a 1/2 inch mesh screen and conditioned in storage piles for at least six months after excavation.
- B. Coarse Sand
Coarse concrete sand, ASTM C-33 Fine Aggregate, shall be clean, sharp, free of limestone, shale and slate particles and of toxic materials.
- C. Perlite shall conform to ASTM C549.
- D. Vermiculite shall be horticultural grade and free of any toxic materials and conform to ASTM C516.
- E. Pine Bark shall be horticultural-grade milled pine bark, with 80 percent of the material by volume sized between 0.1 and 15.0 mm (.004in. and .59in.).
 - 1. Pine bark shall be aged sufficiently to break down all woody material. Pine bark shall be screened
 - 2. pH shall range between 4.0 and 7.0.
 - 3. Submit manufacturer's literature for approval.
- F. Organic Matter shall be commercially prepared compost, composted sufficiently to be free of all woody fibers, seeds, and leaf structures, and free of toxic and nonorganic matter.
- G. Planting Tablets 20-10-5 plus minor micronutrients, 21 gram size, shall conform to the following standards:
 - Nitrogen 20%
 - Phosphate 10%
 - Potash 5%
 - Calcium 3.3%
 - Magnesium 0.7%
 - Sulfur 2%
 - Boron 0.04%
 - Copper 0.05%
 - Iron 0.9%
 - Manganese 0.07%
 - Zinc 0.05%

Apply at the following rates:

Container size	1 gal	2 gal	3 gal	5 gal	7 gal	15 gal	24" box	Above 24" box
Application rate	1 tab	1 - 2 tabs	2 - 3 tabs	2 - 3 tabs	3 - 5 tabs	7 - 10 tabs	15 - 24 tabs	Use rates for established plantings

2.6 PLANTING SOIL MIXTURE

A. For trees and shrubs: The planting soil mixture shall be composed of 3 parts imported topsoil, and 3 parts soil conditioner and 2 parts native soil.

Add and mix into this, soil sulfur according to the following rate per plant container size:

- 1 gallon = ¼ cup
- 5 gallon = 1 cup
- 15 gallon 2 cups
- 24 inch box = 3 cups
- 36 inch box = 4 cups
- 48 inch box = 5 cups
- 54 inch box = 8 cups
- Palm box = 6 cups

B. For Palo Verde trees:

- 2 parts imported topsoil,
- 1 part soil conditioner,
- and 2 parts native soil.

2.7 BIOSTIMULANTS

Biostimulants shall contain soil conditioners, VAM fungi, and endomycorrhizal and ectomycorrhizal fungi spores and soil bacteria appropriate for existing soil conditions

2.8 PLANT FERTILIZER

- A. Provide plant fertilizer that is commercial grade and uniform in composition and conforms to applicable state and federal regulations.
- B. For new plant material, provide packet, table, or pellet forms of slow release fertilizers, bearing the manufacturer's warranted statement of analysis. Fertilizer formulation shall be determined by the results and recommendations of the soil tests.

2.9 MULCH

- A. Mulch shall be free from deleterious materials and shall be stored as to prevent inclusion of foreign material.
- B. Inert mulch materials shall be river rock stone and crushed granite as per plans and shall range in size from 1/4 mm to 6" in accordance with ASTM C 136.

2.10 EROSION CONTROL

- A. Erosion control net material shall be heavy, twisted jute mesh. Openings between strands approximately 2 inches square. Material will be secured with 6 inch wire staples made by the same manufacturer as the netting.

2.11 TREE WRAP

- A. Crinkle Paper Tree wrap shall be two thicknesses of crinkled paper cemented together with a layer of bituminous material. Wrapping material shall be a minimum of 4 inches in width and have a stretch factor of 33-1/3 percent. Twine for tying shall be lightly tarred medium or coarse sisal yarn.

2.12 STAKES AND GUYING WIRES

- A. Provide stakes for tree support of lodge pole pine with 10 inch tapered driving point and chamfered top, 2 inches by 2 inches, or 8 feet long and pointed at one end. Do not stake into root ball.
- B. Tree straps shall be used to prevent chafing. See details.
- C. Excessive wind condition may warrant the use of three, 3" lodge pole pine stalks. Prior to purchase and installation contractor shall obtain direction from resident engineer. No additional cost shall be associated with this item.

2.13 EDGING

Metal edging shall be galvanized steel or aluminum with slots provided for stakes and shall be (3/16 inch) thick by 4 inches deep in standard lengths. Steel edging shall be treated with a rust preventative coating and factory finished in color bronze. Anchoring stakes shall be of similar material and 18 inches long and tapered.

2.18 WATER

Water shall not contain elements toxic to plant life. It shall be obtained from existing irrigation system. Or as specified in the general requirements section.

2.19 ANTIDESICCANT

Ant desiccant shall be an emulsion specifically manufactured for agricultural use that will provide a protective film over plant surfaces permeable enough to permit transpiration.

2.24 HERBICIDES

All herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Keep all herbicides in the original labeled containers indicating the analysis and method of use.

PART 3 - EXECUTION

3.1 LAYOUT

Stake plant material locations and bed outlines on project site for approval by the Resident Engineer before any plant pits or beds are dug. The Resident Engineer may approve adjustments to plant material locations to meet field conditions.

3.2 EXCAVATION FOR PLANTING

- A. Prior to excavating for plant pits and bed, verify the location of any underground utilities. Damage to utility lines will be repaired at the Contractor's expense. Where lawns have been established prior to planting operation, cover the surrounding turf before excavations are made in a manner that will protect turf areas. Barricade existing trees, shrubbery, and beds that are to be preserved in a manner that will effectively protect them during the project construction.
- B. Remove rocks and other underground obstructions to a depth necessary to permit proper planting according to plans and specifications. Where underground utilities, construction, or solid rock ledges are encountered, the Resident Engineer may select other locations for plant material.

- C. Dig plant pits by any approved method so that they have vertical sides and flat bottoms. When pits are dug with an auger and the sides of the pits become glazed, scarify the glazed surface. Size the plant pits as shown, otherwise, the minimum allowable dimensions of plant pits shall be regardless of width, 150 mm (6 inches) deeper for shrubs and 225 mm (9 inches) deeper for trees than the depth of ball or root spread; for ball or root spread up to 600 mm (2 feet), pit diameters shall be twice the ball or root spread; for ball or root spread from 600 to 1200 mm (2 to 4 feet), pit diameters shall be 600 mm (2 feet) greater; for ball or root spread over 1200 mm (4 feet), pit diameters shall be 1-1/2 times the ball or root spread.
- D. Where ground cover and planting beds occur in existing turf areas, remove turf to a depth that will ensure the removal of the entire root system, with additional bed preparation as specified in the next paragraph.
- E. Using topsoil, form earth saucers or water basins for watering around plants. Basins to be 2" high for shrubs and 4" high for trees.
- F. Treat plant saucers, shrub, and ground cover bed areas, prior to mulching, with an approved pre-emergent herbicide. Plant ground cover in areas to receive erosion control material through the material after material is in place.

3.3 SETTING PLANTS

- A. Handle balled and burlapped and container-grown plants only by the ball or container. Remove container-grown plants in such a way to prevent damage to plants or root system. Set plants plumb and hold in position until sufficient soil has been firmly placed around the roots or ball. Set plants so that the root crown is 1" higher than the surrounding grade. Plant ground cover plants after the mulch is in place. Avoid contaminating the mulch with the planting soil. Add slow release packet, tablet or pellet fertilizer as each plant is installed as per manufacturer's recommendation for method of installation and quantity.
- B. Backfill balled and burlapped and container-grown plants with planting soil mixture as specified to approximately half the depth of the ball and then tamp and water. For balled and burlapped plants, carefully remove excess burlap and tying materials and fold back. Where plastic wrap or treated burlap is used in lieu of burlap, completely remove these materials before backfilling. Tamp and water remainder of backfill Planting Soil Mixture; then form earth saucers or water basins around isolated plants with topsoil.

3.4 STAKING AND GUYING

- A. Stake and guy plants as shown on the drawings and as specified.
- B. Remove stakes and guy wires after one year.

3.5 EDGING PLANT BEDS

- A. Uniformly edge beds using a sharp tool to provide a clear cut division line between the planted area and the adjacent lawn.
- B. Install metal edging materials in accordance with manufacturer's recommendations and as shown on the plans.

3.6 MULCHING PLANTS

- A. Mulch within 48 hours after planting and applying a pre-emergent herbicide. Do not mulch in ground cover areas that shall have organic material placed before planting.
- B. Placing Crushed rock mulch: Granular pre-emergent shall be applied to all shrub beds at application rate recommended by manufacturer. All pre-emergent applications shall be water activated within 4 hours after applied. Two pre-emergent applications are required during the rock mulch installation. See rock mulch detailing on drawings. Two additional pre-emergent applications are required during the maintenance period.
- C. Eradicate existing weeds. By using herbicides and manual procedures for eradication. Record all herbicide applications noting date and location of application. Submit all records to the resident engineer.
- D. Grade surfaces upon which the crushed rock mulch is to be placed to a density of 80 percent. Grade smooth and free of deleterious material. Rocks larger than rock mulch material specified shall be removed and disposed of or salvaged for future use in another plant bed.
- E. Rock mulch shall be evenly distributed over the designated area. The depth of the rock mulch shall be at least 2 inches up to the root ball, and 1 inch over the root ball.
- F. After placing, spreading, grading and applying the pre-emergent to the rock mulch water-settle the total thickness of the mulch settling the minus material in the crushed rock and activating the pre-emergent material.
- G. Correct all erosion that occurs within the rock mulch area.
- H. Keep mulch out of the crowns of shrubs and off buildings, sidewalks, light standards, and other structures.

3.7 PRUNING

- A. Prune new plant material in the following manner: Remove dead, broken and crossing branches. Prune deciduous trees and shrubs to reduce total amount of anticipated foliage by 1/4 to 1/3 while retaining typical growth habit of individual plants with as much height and spread as is practicable. Make cuts with sharp instruments as close as possible to the branch collar. Do not make flush cuts. Do not make "Headback" cuts at right angles to line of growth. Do not pole trees or remove the leader. Remove trimmings from the site. Paint cuts 13 mm (1/2 inch) in diameter and larger with the specified tree wound dressing.

3.8 EROSION CONTROL MATERIAL

- A. Install and maintain erosion control material meeting the requirements of this specification on the designated areas as shown and specified. Prepare, fertilize and vegetate the area(s) to be covered, as specified, before the erosion material is placed. Immediately following the planting operations, lay the material evenly and smoothly and in contact with the soil throughout. Omit the straw mulch from all seeded areas receiving the erosion control material.
- B. For waterways, unroll the material in the direction of waterflow. When two or more strips are required to cover a ditch area, they shall overlap at least 100 mm (4 inches). In case a strip is to be spliced lengthwise, the ends of the strips shall overlap at least 150 mm (6 inches) with the upgrade section on top.
- C. When using erosion control material on slopes, place the material either horizontally or vertically to the slope with the edges and ends of adjacent strips butted tightly against each other.
- D. Staple each strip in three rows (each edge and center with the center row alternately spaced) with staples spaced not more than 1200 mm (4 feet) longitudinally. When using two or more strips side by side on slopes, use a common row of staples on the adjoining strips. Staple all end strips at 300 mm (one foot) intervals at the end. Firmly embed staples in the underlying soil.
- E. Maintenance shall consist of repairs made necessary by erosion, wind, or any other cause. Maintain, protect, repair, or replace the erosion control material until the Termination of the Plant and Warranty Period.

3.9 INSPECTIONS

Installation work is subject to inspection at any time during the work for compliance with specified materials and requirements. And installation not in conformance with the construction documents will be

reinstalled or repaired to the satisfaction of the resident engineer at no cost to the government.

Post Construction Completion Inspections:

1. Substantial Completion Walk-through (contractor prepares punch list)
2. Walk-through to begin Landscape Warranty period.
3. Eleventh Month walk through.
4. Final Acceptance Walk-through (to certify end of 2 year Warranty period)

3.10 RESTORATION AND CLEAN-UP

Where existing or new turf areas have been damaged or scarred during planting and construction operations, restore disturbed area to their original condition. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. In areas where planting and turf work have been completed, clear the area of all debris, spoil piles, and containers. Clear all other paved areas when work in adjacent areas is completed. Remove all debris, rubbish and excess material from the station.

3.11 ENVIRONMENTAL PROTECTION

All work and Contractor operations shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

- - - E N D - - -

**SECTION 33 10 00
WATER UTILITIES**

PART 1 - GENERAL

1.1 DESCRIPTION:

Underground water distribution system complete, ready for operation, including all appurtenant structures, and connections to both new building service lines and to existing water supply.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, trench widths, pipe bedding, backfill, shoring, sheeting, bracing: Section 31 20 00, EARTH MOVING.
- C. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Protection of materials and equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Fire protection system connection and supervisory switch for post indicator valve: Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.
- F. Fire protection system connection, Section 21 10 00, WATER-BASED FIRE-SUPPRESSION SYSTEMS.

1.3 DEFINITIONS:

- A. Water Distribution: Pipelines and appurtenances which are part of the distribution system. The distribution system comprises the network of piping located throughout building areas and other areas of water use, including hydrants, valves, and other appurtenances used to supply water for domestic and fire-fighting/fire protection purposes.
- B. Water Service Line: Pipe line connecting building piping to water distribution lines.

1.4 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be product of one manufacturer.
 - 2. Nameplate: Nameplate bearing manufacturer's name or identifiable trademark securely affixed in a conspicuous place on equipment or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Water lines and the extension, and/or modifications to Public Utility systems.

- C. Comply with all rules and regulations of Federal, State, and Local // Health Department // Department of Environmental Quality // having jurisdiction over the design, construction, and operation of potable water systems.
- D. All material surfaces in contact with potable water shall comply with NSF 61.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data (Submit all items as one package):
(Ductile Iron Pipe and Polyvinyl Chloride (PVC) shall be in accordance with AWWA C600 and C605 respectively; and shall be provided to Resident Engineer for approval.)
 - 1. Piping.
 - 2. Gaskets.
 - 3. Valves.
 - 4. Fire hydrants.
 - 5. Street washer.
 - 6. Meter.
 - 7. Vaults, frames and covers.
 - 8. Steps.
 - 9. Post indicator.
 - 10. Valve boxes.
 - 11. Corporation and curb stops.
 - 12. Curb stop boxes.
 - 13. Joint restraint.
 - 14. Disinfection products.
 - 15. Link/sleeve seals.
- C. Testing Certifications:
 - 1. Certification of Backflow Devices.
 - 2. Hydrostatic Testing.
 - 3. Certification of Disinfection, including free chlorine residuals, and bacteriological examinations.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI/ASME):
 - B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
 - B16.18.....Cast Bronze Solder Joint Pressure Fittings

- B16.26-88.....Cast Copper Alloy Fittings for Flared Copper
Tubes
- B40.100-98.....Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
 - A123-97.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A148M-03.....Standard Specifications for Steel Castings
 - A242-00.....Standard Specifications for High Strength Low
Alloy Structural Steel AASHTO No. M161
 - A307-02.....Standard Specifications for Carbon Steel Bolts
and Studs, 60,000 psi Tensile Strength
 - A536-04.....Standard Specifications for Ductile Iron
Castings
 - B61-02.....Steam or Valve Bronze Castings
 - B62-02.....Composition Bronze or Ounce Metal Castings
 - B88-02.....Seamless Copper Water Tube
 - B828.....Standard Practice: Soldering and Brazing Copper
Tube and fittings
 - C32-04.....Sewer and Manhole Brick (Made from Clay or
Shale)
 - C139-03.....Concrete Masonry Units for Construction of Catch
Basins and Manholes
 - D1784-03.....Standard Specifications for Rigid PVC Compounds
and CPVC Compounds
 - D1869-00.....Standard Specifications for Rubber Rings for
Asbestos Cement Pipe
 - D2464-99.....Standard Specifications for Threaded PVC Pipe
Fittings, Schedule 80
 - D2467-02.....Standard Specifications for Poly (Vinyl
Chloride) (PVC) Plastic Pipe Fittings, Schedule
80
 - D3139-98.....Joints for Plastic Pressure Pipes Using Flexible
Elastomeric Seals
 - F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe
 - C32-04.....Standard Specifications for Sewer Manhole Brick
- D. American Water Works Association (AWWA):
 - B300-04.....Hypochlorites
 - B301-04.....Liquid Chlorine

- C104-04.....Cement Mortar Lining for Ductile Iron Pipe and Fittings for Water
- C105-99.....Polyethylene Encasement for Gray and Ductile C.I. Piping for Water and Other Liquids
- C110-03.....Ductile-Iron and Gray-Iron Fittings, 80 mm (3 Inches) Through 1200 mm (48 Inches) for Water and Other Liquids
- C111-01.....Rubber-Gasket Joints for Ductile-Iron and Gray-Iron Pressure Pipe and Fittings
- C115-99.....Flanged Ductile-Iron and Gray-Iron Pipe with Threaded Flanges
- C150-02.....American National Standard for Thickness Design of Ductile Iron Pipe
- C151-96.....Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids
- C153-00.....Ductile-Iron Compact Fittings, 80 mm (3 inches) Through 300 mm (12 Inches) for Water and Other Liquids
- C500-02.....Gate Valves for Water and Sewerage Systems
- C502a-95.....Dry-Barrel Fire Hydrants
- C503-97.....Wet-Barrel Fire Hydrants
- C508-01.....Swing Check Valves for Waterworks Service, 2 Inches (50 mm) Through 24 Inches (600mm) NPS
- C509-01.....Resilient Seated Gate Valve for Water and Sewage System
- C510-97.....Double Check Valve Back-Flow Prevention Assembly
- C511-97.....Reduced Pressure Principle Back-Flow Prevention Assembly
- C550-01.....Protective Epoxy Interior Coatings for Valves and Hydrants
- C600-01.....Installation for Ductile-Iron Water Mains and Their Appurtenances
- C605-94.....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water
- C651-92.....Disinfecting Water Mains
- C800-01.....Underground Service Line Valves and Fittings
- C900-97.....Polyvinyl Chloride (PVC) Pressure Pipe, 4 Inches Thru 12 Inches, for Water

C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe 14 Inches
Thru 36 Inches

E. National Fire Protection Association (NFPA):

24-95.....Installation of Private Fire Service Mains and
Their Appurtenances

291-01.....Fire Flow Testing and Marking of Hydrants

1141-98.....Fire Protection in Planned Building Groups

F. NSF International:

14-03.....Plastics Piping Components and Related Materials

61-02.....Drinking Water System Components-Health Effects
(Sections 1-9)

G. American Welding Society (AWS):

A5.8-04.....Braze Filler Metal

H. Foundation for Cross-Connection Control and Hydraulic Research-2005

I. Copper Development Association's Copper Tube Handbook-2005

PART 2 - PRODUCTS

2.1 DUCTILE IRON PIPE AND FITTINGS:

A. Ductile iron pipe, direct buried:

1. Provide ductile iron pipe conforming to the requirements of AWWA C151, Pressure Class 350 for Pipe 100 mm through 300 mm (4 inches through 12 inches) in diameter and 250, [] minimum for pipe larger than 300 mm (12 inches) in diameter, with standard thickness cement mortar lining interior, and interior asphaltic seal coat and exterior asphaltic coating, in accordance with AWWA and ANSI Standards.

2. Below Grade: Supply pipe in lengths not in excess of a nominal 6 m (20 feet) with rubber ring type push-on joints, mechanical joint or approved restrained joint. Provide flange joint pipe where shown on the drawings. Provide mechanical and restrained joint pipe with sufficient quantities of accessories as required for each joint.

3. When a polyethylene encasement over pipe, fittings, and valves is a requirement as indicated on the drawings, the material, installation and workmanship shall conform to applicable sections of AWWA C105. Make provisions to keep the polyethylene from direct exposure to sunlight prior to installation. Backfill following installation without delay to avoid exposure to sunlight.

B. Ductile Iron Pipe Above Grade or in Below Ground Concrete Pits:

1. Flanged ductile iron pipe, AWWA C115, with factory applied screwed long hub flanges except as otherwise specified hereinafter. Face and drill flanges after being screwed on the pipe, with flanges true to 90 degrees with the pipe axis and flush with end of pipe, ANSI B16.1,

- 850 kPa (125 psi) or 1725 kPa (250 psi) standard, for the purpose intended.
2. Wall Sleeve Castings: Size and types shown on the drawings and be hot dipped galvanized. Seal strips, where required shall be Link Seal as manufactured by Thunderline Corp., Wayne, Michigan or equal.
 3. Pipe Thickness Class: Minimum of Class 53 as defined in AWWA C150 for all sizes of flanged pipe.
 4. Rubber Ring Gaskets: Full face type, AWWA C111, 2 mm (1/16 inch) rubber ring gaskets and of approved composition suitable for the required service.
 5. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall not receive the standard tar or asphalt coat on the outside surfaces but shall be shop primed on the outside with one coat of Kop-Coat No. 621 Rust Inhibitive Primer or equal. Paint color shall match the wall color.
 6. Bolts and Nuts on Flanged Fittings: Grade B, ASTM A307. Low alloy, high strength steel in accordance with AWWA C111. Assemble stainless steel bolts and nuts using anti-seize compound to prevent galling.
- C. All Pipe Fittings: Ductile iron with a minimum pressure rating of 2400 kPa (350 psi). Fittings shall meet the requirements of ANSI and AWWA specifications as applicable. Rubber gasket joints shall conform to AWWA C111 for mechanical and push-on type joints. Ball joints shall conform to AWWA C151 with a separately cast ductile iron bell conforming to ASTM A148. Flanged fittings shall conform to AWWA C115 and be furnished flat faced and drilled to 850 kPa (125 psi) or 1725 kPa (250 psi) template in accordance with ANSI B16.1 with full faced gaskets.
- D. Provide cement mortar lining and bituminous seal coat on the inside of the pipe and fittings in accordance with AWWA C104. Provide standard asphaltic coating on the exterior.
- E. Provide a factory hydrostatic test of not less than 3.5 MPa (500 psi) for all pipe in accordance with AWWA C151.
- F. Provide non-detectable adhesive backed identification tape on top and sides of all buried ductile iron pipe, extended from joint to joint along the length of the pipe and have black lettering identifying the pipe service at no more than 300 mm (12 inch) intervals. According to service, the tape background color shall be as follows: // force main/sanitary-green; // potable water-blue; // reclaimed water-lavender.
//

2.2 POLYVINYL CHLORIDE PIPE AND FITTINGS:

A. Class-Rated Polyvinyl Chloride (PVC) Pipe:

1. PVC pipe and accessories 100 mm to 356 mm (4 inches-14 inches) in diameter, AWWA C900 "Polyvinyl Chloride (PVC) Pressure Pipe", Class 200, DR 14, cast iron outside diameters, unless otherwise shown or specified.
2. PVC pipe and accessories 400 mm (16 inches) or larger, AWWA C905, "Polyvinyl Chloride Water Transmission Pipe", Class 235, DR 18, cast iron outside diameters unless otherwise shown or specified. Pipe and accessories shall bear the NSF mark indicating pipe size, manufacturer's name, AWWA and/or ASTM Specification number, working pressure and production code. Pipe and couplings shall be made in accordance with ASTM D1784.
3. PVC Pipe and Accessories Smaller than 100 mm (4 inches): Schedule 80, meeting the requirements of ASTM D-1785, Type 1, Grade 1. All exposed piping shall be CPVC meeting requirements of ASTM F441.

B. Joints:

1. Pipe 75 mm (3 inches) and Greater in Diameter: Push-on type with factory installed solid cross section elastomeric ring meeting the requirements of ASTM F-477.
2. Pipe Less Than 75 mm (3 inches) in Diameter: Threaded (ASTM D-2464) or solvent welded (ASTM 2467). Use Teflon tape or liquid Teflon thread lubricant approved for use on plastic on all threaded joints.

C. Fittings:

1. Class-Rated Pipe 75 mm (3 inches) in Diameter and Greater: Ductile iron with mechanical joints conforming to the requirements of AWWA C153.
2. For Schedule 80 Pipe less than 75 mm (3 inches) in Diameter: Threaded or solvent weld. Threaded PVC fittings shall conform to ASTM D2464. CPVC fittings shall conform to ASTM F437 for threaded fittings and ASTM F439 for solvent weld fittings.

2.3 COPPER PIPE AND TUBING:

Copper Piping: ASTM B88, Type K, or Type L with flared fittings in accordance with AWWA C800, with sweat cast brass fittings per ANSI B16.18. Use brazing alloy, AWS A5.8, Classification BCuP.

2.4 VALVES:

A. Asbestos packing is not allowed.

B. Gate:

1. 75 mm (3 inches) and Larger: Resilient seated, ductile iron body, bronze mounted, inclined seats, non-rising stem type turning counter-

clockwise to open, 1375 kPa (200 pound) WOG. AWWA C509. The resilient seat shall be fastened to the gate with stainless steel fasteners or vulcanizing methods. The interior and exterior shall be coated with thermo-setting or fusion epoxy coating in accordance with AWWA C550.

2. Operator:

a. Underground: Except for use with post indicators, furnish valves with 50 mm (2 inch) nut for socket wrench operation. Post indicator shall comply with the requirements of NFPA 24 and shall be fully compatible with the valve provided.

b. Above Ground and in Pits: Hand wheels.

3. Joints: Ends of valves shall accommodate, or be adapted to, pipe installed.

C. Check: Swing.

1. Smaller than 100 mm (4 inches): Bronze body and bonnet, ASTM B61 or B62, 1375 kPa (200 pound) WOG.

2. 100 mm (4 inches) and Larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1375 kPa (200 pound) WOG. Check valves for fire lines shall conform to AWWA C508 and shall be epoxy coated and lined per AWWA C550.

D. Corporation stops and saddles shall conform to AWWA C800.

E. Curb Stop: Smaller than 75 mm (3 inches). Waterworks standard for Type "K" copper, single piece cast bronze body with tee top operated plug sealed with O-ring gaskets, 1375 kPa (200 pound) WOG per AWWA C800.

2.5 CURB STOP BOX:

Cast iron extension box with screw or slide type adjustment and flared base. Box shall be adapted, without full extension, to depth of cover required over pipe at stop location. Cast the word "WATER" in cover and set cover flush with finished grade. Curb stop shut-off rod shall extend 600 mm (2 feet) above top of deepest stop box.

2.6 VALVE BOX:

Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be adapted, without full extension, to depth of cover required over pipe at valve location. Cast the word "WATER" in cover. Provide [] "T" handle socket wrenches of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.

2.7 POST INDICATOR VALVE:

A. Valve: Valve shall conform to the specifications listed in Section 2.4 for gate valves. The Post Indicator shall conform to NFPA 24, and shall be fully compatible with the valve and all the supervisory switches.

2.8 FIRE HYDRANTS:

- A. Size of main valve opening of each hydrant shall be 125 mm (5 inches), minimum. Hose thread, size of fire apparatus connection, and shape, size and direction of rotation of operating head of hydrant shall be identical with // present local fire department and/or water department standards // those in use at station.
- B. Hydrant shall be type AWWA C502, heavy construction, of proper length to connect pipe without extra fittings, and shall be the traffic type with safety flange on barrel and safety couplings on the valve stem with the following features:
 - 1. Interior removable without digging up hydrant; can be packed under pressure; 150 mm (6 inch) bell connection; one steamer nozzle and two hose nozzles with nozzle caps securely chained to barrel; suitable drainage device; single rubber or leather-faced valve in base; nozzles, stuffing boxes, wedge nuts, seat rings, clamp plates, etc. Threaded joints or spindles shall be bronze. Upper and lower barrels shall be of equal diameters. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 50 mm (2 inches) above finished grade. All fire hydrants shall have 150 mm (6 inch) bottom connection.
 - 2. Provide fire hydrants with a finish paint identical to the existing fire hydrants.
- C. Provide _____ wrenches with handles not less than 350 mm (14 inches) long.

2.9 PIPE SLEEVES:

Ductile iron or zinc coated steel.

2.10 BACKFLOW PREVENTER:

- A. Potable Water and Irrigation Water Service: Reduced Pressure Principle Type AWWA C511, except pressure drop at rated flow shall not exceed 100 kPa (15 psi). Gate valves installed on the assembly shall be resilient seated valve conforming to AWWA C509.
- B. Fire Service: Double detector check valve. AWWA C510 and NFPA 14.
- C. In cold climate areas, backflow assemblies and devices shall be protected from freezing by a method acceptable to local jurisdiction.
- D. Backflow preventers shall be approved by the Foundation for Cross-Connection Control and Hydraulic Research per current edition of the Manual of Cross-Connection Control.
- E. Backflow preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.

- F. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.
- G. Backflow preventer shall be accessed and have clearance for the required testing, maintenance and repair. Access and clearance shall require a minimum of one (1) foot (305 mm) between the lowest portion of the assembly and grade, floor or platform. Installations elevated more than five (5) feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

//2.11 WATER METER:

Furnished and set by Water Service Utility. //

//2.12 WATER METER:

Furnished by Water Service Utility and installed by Contractor. //

//2.13 WATER METER:

Furnish and install meter approved by Water Service Utility. Forward approval. //

2.14 VAULTS (BACKFLOW PREVENTER OR METER):

- A. Top and base shall be reinforced concrete.
- B. Walls shall be reinforced concrete, precast concrete, or segmental block (ASTM C139).

2.15 CAST IRON FRAME AND COVER, STEPS, ETC.:

Cast iron frame and cover, steps, etc. shall comply with State Department of Transportation standard details. Identify cover as "WATER".

2.16 FLEXIBLE EXPANSION JOINTS: (PROVIDE FOR DOMESTIC AND FIRE SERVICE)

Ductile iron with ball joints rated for 1725 kPa (250 PSI) working pressure conforming to ANSI/AWWA A21.53/C153, capable of deflecting a minimum of 30 degrees and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 375 μm (15 mils) of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory holiday tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA A21.11/C110. Bolts and nuts high strength steel with synthetic gaskets that comply with AWWA C110.

2.17 POTABLE WATER:

Water used for filling, flushing, and disinfection of water mains and appurtenances shall conform to Safe Drinking Water Act.

2.18 DISINFECTION CHLORINE:

- A. Liquid chlorine shall conform to AWWA B301 and AWWA C651.
- B. Sodium hypochlorite shall conform to AWWA B300 with 5 percent to 15 percent available chlorine.
- C. Calcium hypochlorite shall conform to AWWA B300 supplied in granular form or 5.g tablets, and shall contain 65 percent chlorine by weight.

2.19 WARNING TAPE

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape, // detectable // non-detectable // type, blue with black letters, and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES:

Install water service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings to which such service is to be connected and make connections thereto. If building services have not been installed provide temporary caps.

3.2 REGRADING:

Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.3 PIPE LAYING, GENERAL:

- A. Care shall be taken in loading, transporting, and unloading to prevent injury to the pipe or coatings. Pipe or fittings shall not be dropped. All pipe or fittings shall be examined before laying, and no piece shall be installed which is found to be defective. Any damage to the pipe coatings shall be repaired as directed by the Resident Engineer.
- B. All pipe and fittings shall be subjected to a careful inspection just prior to being laid or installed. If any defective piping is discovered after it has been laid, it shall be removed and replaced with a sound pipe in a satisfactory manner at no additional expense to the Government. All pipe and fittings shall be thoroughly cleaned before laying, shall be kept clean until they are used in the work, and when installed or laid, shall conform to the lines and grades required.
- C. All buried piping shall be installed to the lines and grades as shown on the drawings. All underground piping shall slope uniformly between joints where elevations are shown.

- D. Contractor shall exercise extreme care when installing piping to shore up and protect from damage all existing underground water line and power lines, and all existing structures.
- E. Do not lay pipe on unstable material, in wet trench, or when trench or weather conditions are unsuitable.
- F. Do not lay pipe in same trench with other pipes or utilities unless shown otherwise on drawings.
- G. Hold pipe securely in place while joint is being made.
- H. Do not walk on pipes in trenches until covered by layers of earth well tamped in place to a depth of 300 mm (12 inches) over pipe.
- I. Full length of each section of pipe shall rest solidly upon pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipes on wood blocking.
- J. Tees, plugs, caps, bends and hydrants on pipe installed underground shall be anchored. See section 3.7 "PIPE SUPPORTS".
- K. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water and chemical, or mechanical injury. At completion of all work, thoroughly clean exposed materials and equipment.
- L. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the manufacturer.
- M. Warning tape shall be continuously placed 300 mm (12 inches) above buried water pipes.

3.4 DUCTILE IRON PIPE:

- A. Installing Pipe: Lay pipe in accordance with AWWA C600 with polyethylene encasement if required in accordance with AWWA C105. Provide a firm even bearing throughout the length of the pipe by tamping selected material at the sides of the pipe up to the spring line.
- B. All pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.
- C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.
- D. Jointing Ductile-Iron Pipe:
 - 1. Push-on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead. A rubber gasket shall be inserted in the groove of the bell end of the pipe, and the joint surfaces cleaned and lubricated. The

- plain end of the pipe is to be aligned with the bell of the pipe to which it is joined, and pushed home with approved means.
2. Mechanical Joints at Valves, Fittings: Install in strict accordance with AWWA C111. To assemble the joints in the field, thoroughly clean the joint surfaces and rubber gaskets with soapy water before tightening the bolts. Bolts shall be tightened to the specified torque.
 3. Ball Joints: Install in strict accordance with the manufacturer's instructions. Where ball joint assemblies occur at the face of structures, the socket end shall be at the structure and ball end assembled to the socket.
 4. Flanged joints shall be in accordance with AWWA C115. Flanged joints shall be fitted so that the contact faces bear uniformly on the gasket and then are made up with relatively uniform bolt stress.

3.5 PVC PIPE:

- A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA 605. Place selected material and thoroughly compacted to one foot above the top of the pipe and thereafter back filled as specified in Section 31 20 00, EARTH MOVING.
- B. Copper Tracer Wire: Copper tracer wire consisting of No. 14 AWG solid, single conductor, insulated copper wire shall be installed in the trench with all piping to permit location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 300 m (1000 feet), provide a 2.3 kg (5 pound) magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall be attached at the end of each line.
- C. Magnetic markers may be used in lieu of copper tracer wire to aid in future pipe locating. Generally, install markers on 6 m (20 foot) centers. If pipe is in a congested piping area, install on 3 m (10 foot) centers. Prepare as-built drawing indicating exact location of magnetic markers.

3.6 COPPER PIPE:

Copper piping shall be installed in accordance with the Copper Development Association's Copper Tube Handbook and manufacturer's recommendations. Copper piping shall be bedded in 150 mm (6 inches) of

sand and then back filled as specified in Section 31 20 00, EARTH MOVING.

3.7 PIPE SUPPORTS:

A. Supports:

1. All piping shall be properly and adequately supported. Hangers, supports, base elbows and tees, and concrete piers and pads shall be provided as indicated on the drawings. If the method of support is not indicated on the drawings, exposed piping shall be supported by hangers wherever the structure is suitable and adequate to carry the superimposed load. Supports shall be placed approximately 2.4 m (8 feet) on centers and at each fitting.
2. Hangers shall be heavy malleable iron of the adjustable swivel type, split ring type, or the adjustable-swivel, pipe-roll type for horizontal piping and adjustable, wrought iron, clamp type for vertical piping. Flat steel strap or chain hangers are not acceptable unless indicated on the drawings.
3. Hangers shall be attached to the structure, where possible, by beam clamps and approved concrete inserts set in the forms before concrete is poured. Where this method is impractical, anchor bolts with expanding lead shields, rawl drives, or malleable iron expansion shields will be permitted.
4. Where hangers cannot be used, the Contractor shall provide pipe saddle supports with pipe column and floor flange.

3.8 RESTRAINED JOINTS:

- A. Sections of piping requiring restrained joints shall be constructed using pipe and fittings with restrained "locked-type" joints and the joints shall be capable of holding against withdrawal for line pressures 50 percent above the normal working pressure but not less than 1375 kPa (200 psi). The pipe and fittings shall be restrained push-on joints or restrained mechanical joints.
- B. The minimum number of restrained joints required for resisting force at fittings and changes in direction of pipe shall be determined from the length of retained pipe on each side of fittings and changes in direction necessary to develop adequate resisting friction with the soil. Restrained pipe length shall be as shown on the drawings.
- C. Restrained joint assemblies with ductile iron mechanical joint pipe shall be "Flex-Ring", "Lok-Ring", or mechanical joint coupled as manufactured by American Cast Iron Pipe Company, "Mega-Lug" or approved equal.

- D. Ductile iron pipe bell and spigot joints shall be restrained with EBBA Iron Sales, Inc. Series 800 Coverall or approved equal.
- E. Ductile iron mechanical joint fittings shall be restrained with EBBA Iron Sales, Inc. Series 1200 Restrainer. The restraining device shall be designed to fit standard mechanical joint bells with standard T head bolts conforming to AWWA C111 and AWWA C153. Glands shall be manufactured of ductile iron conforming to ASTM A536. Set screws shall be hardened ductile iron and require the same torque in all sizes. Steel set screws not permitted. These devices shall have the stated pressure rating with a minimum safety factor of 2:1. Glands shall be listed with Underwriters Laboratories and/or approved by Factory Mutual.
- F. Thrust blocks shall not be permitted.
- G. Where ductile iron pipe manufactured with restrained joints is utilized, all restrained joints shall be fully extended and engaged prior to back filling the trench and pressurizing the pipe.
- H. PVC pipe bell and spigot joints shall be restrained with the Uni-Flange Corp. Series 1350 Restrainer or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.
- I. Ductile iron mechanical joint fittings used with PVC pipe shall be restrained with UNI-Flange Corp. Series 1300 Restrainer, EBBA Iron, Inc, Series 2000PV Mechanical Joint Restrainer Gland, or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A-536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.

3.9 PIPE SEPARATION:

- A. Horizontal Separation-Water Mains and Sewers:
 - 1. Water mains shall be located at least 3 m (10 feet) horizontally from any proposed drain, storm sewer, sanitary or sewer service connection.
 - 2. Water mains may be located closer than 3 m (10 feet) to a sewer line when:
 - a. Local conditions prevent a lateral separation of 3 m (10 feet); and
 - b. The water main invert is at least 450 mm (18 inches) above the crown of the sewer; and

- c. The water main is either in a separate trench or in the same trench on an undisturbed earth shelf located one side of the sewer.
 3. When it is impossible to meet (1) or (2) above, both the water main and drain or sewer shall be constructed of mechanical joint ductile iron pipe. Ductile iron pipe shall comply with the requirements listed in this specification section. The drain or sewer shall be pressure tested to the maximum expected surcharge head before back filling.
- B. Vertical Separation-Water Mains and Sewers:
1. A water main shall be separated from a sewer so that its invert is a minimum of 450 mm (18 inches) above the crown of the drain or sewer whenever water mains cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the water main located within 10 feet horizontally of any sewer or drain crossed. A length of water main pipe shall be centered over the sewer to be crossed with joints equidistant from the sewer or drain.
 2. Both the water main and sewer shall be constructed of slip-on or mechanical joint ductile iron pipe or PVC pipe equivalent to water main standards of construction when:
 - a. It is impossible to obtain the proper vertical separations described in (1) above; or
 - b. The water main passes under a sewer or drain.
 3. A vertical separation of 450 mm (18 inches) between the invert of the sewer or drain and the crown of the water main shall be maintained where a water main crosses under a sewer. Support the sewer or drain lines to prevent settling and breaking the water main.
 4. Construction shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer or drain line is at least 3 m (10 feet).

3.10 SETTING OF VALVES AND BOXES:

- A. Provide a surface concrete pad 450 by 450 by 150 mm (18 by 18 by 6 inches) to protect valve box when valve is not located below pavement.
- B. Clean valve and curb stops interior before installation.
- C. Set valve and curb stop box cover flush with finished grade.
- D. Valves shall be installed plumb and level and in accordance with manufacturer's recommendations.

3.11 SETTING OF FIRE HYDRANTS:

- A. Set center of each hydrant not less than 600 mm (2 feet) nor more than 1800 mm (6 feet) back of edge of road or face of curb. Fire apparatus connection shall face road with center of nozzle 450 mm (18 inches) above finished grade. Set barrel flange not more than 50 mm (2 inches) above finished grade.
- B. Set each hydrant on a slab of stone or concrete not less than 100 mm (4 inches) thick and 375 mm (15 inches) square. The service line to the hydrant, between the tee and the shoe of the hydrant, shall be fully restrained.
- C. Set bases in not less than 0.4 cubic meter (1/2 cubic yard) of crushed rock or gravel placed entirely below hydrant drainage device.
- D. Clean interiors of hydrants of all foreign matter before installation.

3.12 PIPE SLEEVES:

Install where water lines pass through retaining walls, building foundations and floors. Seal with modular mechanical type link seal. Install piping so that no joint occurs within a sleeve. Split sleeves may be installed where existing lines pass through new construction.

3.13 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines in accordance with AWWA C651.
- B. Initial flushing shall obtain a minimum velocity in the main of 0.75 m/sec (2.5 feet per second) at 40 PSI residual pressure in water main. The duration of the flushing shall be adequate to remove all particles from the line.

Pipe Diameter		Flow Required to Produce 2.5 ft/sec (approx.) Velocity in Main		Number of Hydrant Outlets			
				Size of Tap. in. (mm)			
In	(mm)	gpm	(L/sec)	1 (25)	1 1/2 (38)	2 (51)	2 1/2-in (64 mm)
				Number of taps on pipe			
4	(100)	100	(6.3)	1	--	--	1
6	(150)	200	(12.6)	--	1	--	1
8	(200)	400	(25.2)	--	2	1	1
10	(250)	600	(37.9)	--	3	2	1
12	(300)	900	(56.8)	--	--	3	2
16	(400)	1,600	(100.9)	--	--	4	2

The backflow preventers shall not be in place during the flushing.

- C. The Contractor shall be responsible to provide the water source for filling, flushing, and disinfecting the lines. Only potable water shall be used, and the Contractor shall provide all required temporary pumps,

storage facilities required to complete the specified flushing, and disinfection operations.

- D. The Contractor shall be responsible for the disposal of all water used to flush and disinfect the system in accordance with all governing rules and regulations. The discharge water shall not be allowed to create a nuisance for activities occurring on or adjacent to the site.
- E. The bacteriological test specified in AWWA C651 shall be performed by a laboratory approved by the // Health Department // Department of Environmental Quality // of the State. The cost of sampling, transportation, and testing shall be the responsibility of the Contractor.
- F. Re-disinfection and bacteriological testing of failed sections of the system shall be the sole responsibility of the Contractor.
- G. Before backflow preventers are installed, all upstream piping shall be thoroughly flushed.

3.14 HYDROSTATIC TESTING:

- A. Hydrostatic testing of the system shall occur prior to disinfecting the system.
- B. After new system is installed, except for connections to existing system and building, backfill at least 300 mm (12 inches) above pipe barrel, leaving joints exposed. The depth of the backfill shall be adequate to prevent the horizontal and vertical movement of the pipe during testing.
- C. Prior to pressurizing the line, all joint restraints shall be completely installed and inspected.
- D. If the system is tested in sections, and at the temporary caps at connections to the existing system and buildings, the Contractor shall provide and install all required temporary thrust restraints required to safely conduct the test.
- E. The Contractor shall install corporation stops in the line as required to purge the air out of the system. At the completion of the test, all corporation stops shall be capped.
- F. The Contractor shall perform pressure and leakage tests for the new system for 2 hours to 1375 kPa (200 psi). Leakage shall not exceed the following requirements.
 - 1. Copper Tubing: No leaks.
 - 2. Ductile Iron Pipe: AWWA C600. Provide to Resident Engineer office.
 - 3. Polyvinyl Chloride (PVC) AWWA C605. Provide to Resident Engineer office.

3.15 BACKFLOW PREVENTOR TESTING:

- A. All backflow preventers shall be tested and certified for proper operation prior to being placed in operation.
- B. Original copies of the certification shall be submitted to the Resident Engineer.

- - - E N D - - -

**SECTION 33 30 00
SANITARY SEWERAGE UTILITIES**

PART 1 - GENERAL

1.1 DESCRIPTION:

Outside, underground sanitary sewer system, complete, ready for operation, including all gravity flow lines // pressure (force) lines // manholes, cleanouts, frames, covers, structures, appurtenances, and connections to new building and structure, service lines, existing sanitary sewer lines, and existing sanitary structures, and all other incidentals.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING. //Dewatering: Section 31 23 19, DEWATERING.//
- C. Concrete Work Reinforcing, Placement and Finishing; Section 03 30 00, CAST-IN-PLACE CONCRETE // Section 03 30 53, MISCELLANEOUS CAST-IN-PLACE CONCRETE //.
- D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.
- E. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- //F. Sanitary Sewer Pumping Facilities, Division 22, PLUMBING.//

1.3 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, including model number, securely affixed in a conspicuous place on equipment, or name or trademark, including model number cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturers' Literature and Data: Submit the following as one package:
1. Pipe, Fittings, and, Appurtenances.
 2. Jointing Material.
 3. Manhole and Structure Material.
 4. Frames and Covers.
 5. Steps and Ladders.
 - //6. Gate Valves. //
 - //7. Valve Boxes. //
 - //8. Check Valves. //
 - //9. Air Release Valves. //
 - //10. Acid Neutralization Tanks. //

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A48/A48M-03.....Gray Iron Castings
 - A536-84(2004).....Ductile Iron Castings
 - A615/A615M-06.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement
 - A625/A625M-03.....Tin Mill Products, Black Plate, Single Reduced
 - A746-03.....Ductile Iron Gravity Sewer Pipe
 - C12-06.....Installing Vitrified Clay Pipe Lines
 - C76-05b/C76M-05b.....Reinforced Concrete Culvert, Storm Drain and
Sewer Pipe
 - C139-05.....Concrete Masonry Units for Construction of Catch
Basins and Manholes
 - C150-05.....Portland Cement
 - C425-04.....Compression Joints for Vitrified Clay Pipe and
Fittings
 - C478-06a/C478M-06a.....Precast Reinforced Concrete Manhole Sections
 - C700-05.....Vitrified Clay Pipe, Extra Strength, Standard
Strength, and Perforated
 - C828-03.....Low-Pressure Air Test of Vitrified Clay Pipe
Lines
 - C857-95(2001).....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures
 - D698-00ae1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12,400 ft-lbf/ft³ (600
kN-m/m³))

- D2321-05.....Underground Installation of Thermoplastic Pipes
for Sewers and Other Gravity-Flow Applications
- D2412-02.....Determination of External Loading
Characteristics of Plastic Pipe by Parallel-
Plate Loading
- D2992-01.....Practice for Obtaining Hydrostatic or Pressure
Design Basis for Fiberglass (Glass-Fiber-
Reinforced Thermosetting-Resin) Pipe and
Fittings
- D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe
and Fittings
- D3212-96a (2003) e1.....Joints for Drain and Sewer Plastic Pipes Using
Flexible Elastomeric Seals
- D3261-03.....Butt Heat Fusion Polyethylene (PE) Plastic
Fittings for Polyethylene (PE) Plastic Pipe and
Tubing
- D3350-05.....Polyethylene Plastics Pipe and Fittings
Materials
- D4101-05a.....Polypropylene Injection and Extrusion Materials
- F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe
- F679-06.....Poly (vinyl chloride) (PVC) Large-Diameter
Plastic Gravity Sewer Pipe and Fittings
- F714-05.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on
Outside Diameter
- F794-03.....Poly (Vinyl Chloride)(PVC) Ribbed Gravity Sewer
Pipe and Fittings Based on Controlled Inside
Diameter
- F894-05.....Polyethylene (PE) Large Diameter Profile Wall
Sewer and Drain Pipe
- F949-03.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer
Pipe with Smooth Interior and Fittings
- C. American Water Works Association (AWWA):
- C105/A21.5-05.....Polyethylene Encasement for Ductile Iron Pipe
Systems
- C110/A21.10-03.....Ductile-Iron and Gray-Iron Fittings for Water
- C111/A21.11-00.....Rubber Gasket Joints for Ductile Iron Pressure
Pipe and Fittings
- C115-99.....Flanged Ductile-Iron Pipe with Threaded Flanges

- C116-03.....Protective Fusion-Bonded Epoxy Coatings for the Interior and Exterior Surfaces of Ductile Iron Pipe and Gray Iron Fittings for Water Supply Service
- C151-/A21.51-02 Ductile-Iron Pipe, Centrifugally Cast for Water
- C153-00 Ductile-Iron Compact Fittings for Water Services
- C508-01.....Swing Check Valves for Waterworks, 2 inches (50 mm) Through 24 inches (600 mm) NPS
- C509-01.....Resilient Seated Gate Valves for Water-Supply Service
- C515-01.....Reduced-Wall, Resilient-Seated Gate Valves For Water Supply Service
- C512-04.....Air Release, Air/Vacuum, and Combination Air Valves for Waterworks Service
- C550-05.....Protective Epoxy Interior Coatings for Valves and Hydrants
- C600-05.....Installation for Ductile-Iron Water Mains and Their Appurtenances
- C605-94.....Underground Installation of Polyvinyl (PVC) Pressure Pipe and Fittings for Water
- C900-97Polyvinyl Chloride (PVC) Pressure Pipe, 100 mm (4 inches) Through 300 mm (12 inches) for Water Distribution
- C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 350 mm through 1,200 mm (14 Inches through 48 Inches), for Water Transmission and Distribution
- C906-99.....Polyethylene (PE) Pressure Pipes and Fittings, 100 mm through 1575 mm (4 Inches through 63 Inches), for Water Distribution
- D. American Association of State Highway and Transportation Officials (AASHTO):
 - M198-05.....Joints for Concrete Pipe, Manholes, and Precast Box Sections using Preformed Flexible Joint Sealants
- E. Uni-Bell PVC Pipe Association:
 - Uni-B-6-98.....Recommended Practice Low Pressure Air Testing of Installed Sewer Pipe

PART 2 - PRODUCTS

2.1 PIPING:

A. Gravity Flow Lines (Pipe and Fittings):

1. Vitrified Clay: Pipe and fittings shall conform to ASTM C700, extra strength, with gasketed bell and spigot end joints. Joints on the pipe and fitting shall conform to ASTM C425.
2. Polyvinyl Chloride (PVC):
 - a. Pipe and Fittings, 100 to 375 mm (4 to 15 inches) in diameter, shall conform to ASTM D3034, Type PSM, // SDR 35 // SDR 26 //. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D3212. Gaskets shall conform to ASTM F477. Solvent welded joints shall not be permitted.
 - b. Pipe and fittings, 450 to 900 mm (18 to 36 inches) in diameter, shall be solid wall or have a corrugated or ribbed exterior profile and a smooth interior. Pipe shall conform to the following:
 - 1) Pipe and fittings shall conform to ASTM F949 corrugated sewer pipe with a smooth interior. The corrugated outer wall shall be fused to the smooth interwall at the corrugation valley. Pipe and fitting shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 350 kPa (50 psi) at 5 percent deflection, when tested in accordance with ASTM D2412. Corrugation shall be perpendicular to the axis of the pipe to allow gaskets to be installed on field cut sections of pipe without the requirement for special fittings.
 - 2) Ribbed wall PVC pipe and fittings shall conform to ASTM F794 ribbed sewer pipe with smooth interior pipe and fittings shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 320 kPa (46 psi) when tested in accordance with ASTM D 2412, at 5 percent vertical deflection. Joints shall not leak at 7.6 m (25 feet) of head under 5 percent deflection.
 - 3) Solid wall pipe and fittings shall conform to ASTM F679, // SDR 35 // SDR 26 // pipe and fittings shall gaskets conforming to ASTM F477, and shall be able to withstand a hydrostatic pressure of 345 kPa (50 psi).
3. Ductile Iron Pipe (DIP) for Sanitary Sewer: Shall conform to ASTM A746, thickness Class 51 unless otherwise shown or specified. Joints on pipe and fittings shall be push-on style and conform to AWWA C110 and AWWA C111, rated for 1.03 MPa (150 psi). Exterior coating shall

- be approximately 0.025 mm (1 mil) asphaltic coating as specified in ASTM A746. Interior lining shall be a catalyzed coal tar epoxy, having a minimum thickness of 0.60 mm (24 mils), a permeability rating of 0.13 perms, direct impact rating of 11.3 Nm (100 in-lbs), an abrasion resistance of 20 liters of sand per mil, and dielectric strength of 250 volts per mil. Pipe and fittings shall be polyethylene encased with 0.20 mm (8 mil) polyethylene sheeting per AWWA C105. Color of polyethylene encasement shall be green.
4. High density polyethylene (HDPE) pipe and fittings 450 mm to 900 mm (18 inches to 36 inches) shall conform to ASTM F894. Pipe and fittings shall have a smooth interwall and profile exterior, and be Class // 40 // 63 // 100 // 160 // as noted on the drawings //. Joints shall be water tight elastomeric gaskets in accordance with ASTM D3212, or thermal welded joints.
- B. Gravity flow lines with secondary containment (pipe and fittings):
1. Piping systems conveying hazardous materials shall be constructed with a watertight primary (carrier) pipe completely enclosed within a watertight secondary (containment) pipe.
 2. Fiberglass Piping and Fittings: Shall be manufactured in accordance with ASTM D2992 using a filament-winding process. Joints shall be adhesive bonded straight or tapered spigot and bells. Taper angles shall not be greater than 0.5 degrees. The pipe and fittings shall have an integral epoxy resin-rich reinforced liner not less than 0.50 mm (0.020 inch) for carrier pipes, and not less than 0.25 mm (0.010 inch) for containment pipe.
 3. The carrier pipe shall be installed with manufactured spacers to maintain a minimum interstitial space of 19 mm (0.75 inch) between the carrier pipe and the containment pipe.
 4. The piping shall be equipped with adequate monitoring ports to detect the presence of fluids within the containment pipe and for the extraction of fluids from the containment pipe.
- C. Pressure (Force) Lines (Pipe and Fittings):
1. All pipe and fittings used in the construction of force mains shall be rated for a minimum of // 1035 kPa (150 psi) // ____ kPa (____psi) //.
 2. Ductile Iron: Pipe shall conform to AWWA C151 and C111 with polyethylene lining. Flange joints shall conform to AWWA C115. Lining shall be heat-fused mechanical bond polyethylene having a dielectric strength of 250 volts per mil when fully cured. Lining shall be holiday tested in accordance with AWWA C116. The lining shall be a

- minimum of 1 mm (40 mil) in the barrel of the pipe, and a minimum of 0.25 mm (10 mil) on the bell and spigot area of the pipe. The lining shall be repaired at all field cuts per the manufacturer's recommendations. Joints shall be conformed to AWWA C116. Pipe shall be polyethylene encased per AWWA C105.
3. Ductile iron fittings shall comply with AWWA C110 and AWWA C111. Fittings shall be polyethylene lined, as specified for ductile iron pipe. Ductile iron fittings shall be polyethylene encased per AWWA C105.
 4. Polyvinyl Chloride (PVC): PVC pipe 100 mm to 300 mm (4 to 12 inches) shall conform to AWWA C900, Class 150 (DR 18) // Class 200 (DR 14) //. PVC pipe larger than 300 mm (12 inches) shall conform to AWWA C905, Class 165 (DR 25) // Class 200 (DR 21) //. Fittings for PVC pipe shall be ductile iron.
 5. High Density Polyethylene (HDPE) pipe and fittings shall be manufactured from PE 3408, high density, extra high molecular weight polyethylene meeting the requirements of ASTM D3350. Pipe shall be manufactured in accordance with ASTM F714, and shall be // Class 160 (DR 11) // Class 200 (DR 9) //. Molded fittings shall be manufactured in accordance with ASTM D3261 and subject to the test required under ASTM D3261. Fabricated fittings shall be made by heat fusion jointing of machined shapes cut from pipe, sheet stock, or molded fittings. Molded and fabricated fittings shall be rated for a minimum working pressure equivalent to the pipe. Joints shall be heat fusion butt joints, flange adapters, or mechanical couplings.
 - a. Flange adapters shall have adequate through-bore length to be clamped in a butt fusion jointing machine without the use of a stub-end holder. The sealing surface of the flanged shall be machined with a series of V-shaped grooves to restrain the gasket against blow out. Back-up rings and flange bolts shall be rated equal to or greater than the mating pipe. All flange adapters shall be equipped with a stainless steel internal pipe stiffener.
 - b. Mechanical couplings shall be sleeve style, restrained coupling. The sleeve and gland shall be epoxy coated and lined and rated for the pressure of the mating pipe. Coupling shall be supplied with stainless steel pipe stiffeners to be installed within the pipe.

2.2 JOINTING MATERIAL:

A. Gravity Flow Lines:

1. Vitrified Clay Pipe: Rubber gasket, ASTM C425.

2. Ductile Iron Pipe: Push-on or mechanical joints, AWWA C111, AWWA C110. Flange joints shall comply with AWWA C115. Flange joints shall only be used in vaults or above-grade.
 3. Polyvinyl Chloride (PVC) Pipe (Gravity Use): Joints, ASTM D3212. Elastomeric gasket, ASTM F477.
 4. High Density Polyethylene (HDPE) pipe and fitting joints, ASTM E-3212, elastomeric gaskets, ASTM F477.
- B. Gravity Flow with Secondary Containment: Tapered or straight bell and spigot with adhesive bond. Completed joint shall be equal or greater than the pressure rating of the pipe.
- C. Pressure (Force) Main:
1. All joints indicated on the drawings as being "restrained" shall be fully restrained and capable of restraining 50 percent above all loads acting on the joint, but not less than 1035 kPa (150 psi). Thrust blocks shall not be permitted.
 2. Ductile iron pipe and fittings, mechanical or push-on, conforming to AWWA C110 and C111. Restrained joints shall meet the following requirements:
 - a. Push-on joints shall be restrained by a mechanical locking slot cast integrally in the bell of the pipe or fitting. The spigot shall have a retainer weldment or band. Locking segments, placed in the slots in the bell, shall form a mechanical restraint and prevent the opening of the joint.
 - b. Mechanical joint restraint shall be incorporated into the design of the follower gland. The restraining mechanism shall consist of individually actuated wedges that increase their resistance to pull-out as pressure or external forces increase. The device shall be capable of full mechanical joint deflection during assembly and the flexibility of the joint shall be maintained after burial. The joint restraint ring and its wedging components shall be made of Grade 60-42-10 ductile iron conforming to ASTM A536. The wedges shall be ductile iron heat treated to a minimum hardness of 370 BHN. Dimensions of the gland shall be such that it can be used with the standardized mechanical joint bell conforming to AWWA C111 and AWWA C153 of the latest revision. Torque limiting twist-off nuts shall be used to insure proper actuation of the restraining wedges. The gland shall be specifically designed for the type of pipe (DIP or PVC) connected to the fitting.
 3. Polyvinyl Chloride (PVC) Pipe (Pressure Use):
 - a. Push-on joints shall conform to AWWA C900, C905.

- b. Push-on gaskets for pipe, ASTM F477.
- c. Restrained joints shall comply with one of the following:
 - 1) Joints to mechanical ductile iron fittings shall comply with the requirements for ductile iron pipe, except the mechanical joint restraint gland shall be specifically designed for use with PVC pipe.
 - 2) Push-on bell and spigot joints shall be retained with retaining rings and thrust rods. The rings shall be ductile iron conforming to ASTM A536. The rings shall be split style with serrated inside face which grips the pipe when the halves of the ring is assembled together. The ring shall not bear directly on the back of the bell. The rods shall be of adequate size and number to resist all axial movement of the joint.
- 4. High Density Polyethylene (HDPE) pipe and fittings shall be fusion butt welded, flanged, or mechanical couplings as recommended by the manufacturer. Restrained joints shall be limited to fusion welded and flanged.

2.3 MANHOLES AND VAULTS:

- A. Manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections, or cast-in-place concrete. The manholes and vaults shall be in accordance with State Department of Transportation or State Roads Commission standard details, and the following:
 - 1. Precast Concrete Segmental Blocks: Blocks shall conform to ASTM C139 and shall not be less than 150 mm (6 inches) thick for manholes to a depth of 3.6m (12 feet); not less than 200 mm (8 inches) thick for manholes deeper than 3.6m (12 feet) deep. Blocks shall be not less than 200 mm (8 inches) in length. Blocks shall be shaped so that joints seal and bond effectively with cement mortar. Parge structure interior and exterior with 15 mm (1/2 inch) of cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 1200 mm (48 inches) in diameter. Wall thickness shall conform to requirements of ASTM C76, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
 - 3. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top

- sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
4. Flat top manhole tops shall be reinforced concrete as detailed on the drawings.
 5. Vaults: Reinforced concrete, as indicated on the plans, or precast reinforced concrete. Concrete for precast sections shall have a minimum compressive strength of 35 MPa (5,000 psi) at 28 days, ASTM A615, Grade 60 reinforcing steel, rated for AASHTO HS20-44 loading with 30 percent impact, and conform to ASTM C857.
 6. Mortar:
 - a. Precast Concrete Segmental Block Structures: By volume, 1 part of Portland cement, 1/4 part lime hydrate, and 3 parts sand.
 - b. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 21 L (5-1/2 gallons) per sack of cement.
 7. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M198.
 8. Frames and covers shall be gray cast iron conforming to ASTM A48. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words "sanitary sewer". The studs and the lettering shall be raised 8 mm (5/16 inch). The cover shall be a minimum of 600 mm (24 inches) in diameter and shall have four 19 mm (3/4 inch) vent holes and two lifting slots. The bearing surface of the frame and cover shall be machine finished. The cover shall fit firmly on the frame without movement when subject to traffic.
 9. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 406 mm (16 inches) wide and project a minimum of 178 mm (7 inches) away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 300 mm (12 inch) centers.
 10. Ladders, brackets and hardware shall be constructed of welded aluminum, rails shall be 10 mm (3/8 inch) by 63 mm (2-1/2 inches) spaced a minimum of 400 mm (16 inches) apart. Rungs shall be 35 mm (1-3/8 inches) in diameter and have a non-slip surface. Standoffs shall offset the ladder 180 mm (7 inches) from the wall. The ladder assembly shall be rated for a minimum of 2200 N (500 pounds).

2.4 CONCRETE:

Concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

2.5 REINFORCING STEEL:

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

//2.6 SEWERAGE WET WELL (LESS THAN 300 GALLONS WORKING VOLUME):

Provide single wall fiberglass reinforced plastic (FRP) U. L. labeled underground storage tanks as shown on the drawings. Size and fittings shall be as shown on drawings.

A. Loading conditions-tanks shall meet the following design criteria:

1. Internal Load: Tank shall withstand without leakage a 34.5 kpa (5 psi) air pressure test with 5 to 1 safety factor. Contractor shall test prior to installation as this is to test for leakage.
2. Vacuum Test: Every tank shall be tested to 292 mm (11.5 inches) of mercury vacuum by the tank manufacturer to assure structural integrity. Contractor shall submit vacuum test certificate if test by manufacturer at plant.
3. Surface Loading: Tank shall withstand surface HS20-44 axle loads.
4. External Hydrostatic Pressure: Tank will withstand 2.1 m (7 feet) of overburden with the hole fully flooded with a 3.1 safety factor against leaking.

B. Fittings:

1. All threaded fittings shall be of a material of construction consistent with the requirements of the U.L. label and located as per drawings.
2. All fittings shall be of sizes as shown on drawings.

C. Materials: Tanks shall be manufactured with 100 percent resin and glass fiber reinforcement with no sand filters.

D. Dimension:

1. Tank shall have nominal capacity as shown on drawings.
2. Tanks shall have 900 mm (36 inch) ID manway riser with complete cast iron frame and lid at finish grade. //

//2.7 SEWAGE WET WELL (LARGER THAN 300 GALLONS WORKING VOLUME):

- A. Wet well shall be a rectangular precast vault conforming to ASTM C857. The vault shall have a precast bottom, walls, and top structure. The vault shall be constructed of 35 MPa (5000 psi) concrete at 28 days and

ASTM A625, Grade 60 reinforcement. The vault shall be rated for HS20-44 loading and 30 percent impact loads.

- B. All joints in the precast structure shall be tongue and groove. Flexible sealing compound, conforming to AASHTO M198, shall be placed in all joints to form a watertight structure. //

2.8 CONCRETE PROTECTIVE COATING:

Concrete coating for the interior of wet wells shall consist of an epoxy blended filler sealer, and a cross linked epoxy phenolic cured, resistant protective coating.

2.9 ACID NEUTRALIZATION TANKS:

Acid neutralization tanks shall be constructed of 6 mm (1/4 inch) plate non code mild carbon steel suitable for rubber type lining with all welds double butt, continuous full welded, non porous and ground smooth and having no crevices, offsets or sharpened edges. The bottom and side walls shall be lined with 6 mm (1/4 inch) thermoplastic sheet lining fused directly to white ceramic lining 50 mm (2 inches) thick laid in Permamate acid and alkali proof mortar. The tank shall include 1050 mm (42 inch) ID manway riser constructed of steel shell with an interior corrosion resistant coating and complete cast iron frame and lid at the finish grade. Neutralizing charge shall be limestone, 75 mm (3 inches) in size.

2.10 GATE VALVES:

- A. AWWA C509, resilient seated gate valves rated for 1360 kPa (200 psi) WSP, reduced-wall resilient seated gates valves may be supplied in accordance with AWWA C515. Asbestos packing is prohibited. The interior and exterior of the valve shall be epoxy coated for AWWA C550.
- B. Operation:
 - 1. Shall turn counterclockwise to open.
 - 2. Underground: 50 mm (2 inch) nut for socket wrench operation.
 - 3. Above Ground and In Pits: Handwheels.
- C. Joints: End of valve shall accommodate, or be adapted to, pipe furnished.

2.11 VALVE BOXES:

- A. Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be of such length as will be adapted, without full extension, to depth of cover required over pipe at valve location.
- B. Cast the word "SEWER" on the cover.

- C. Provide _____ "T" handle socket wrenches, of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.

2.12 CHECK VALVES

Check valves shall be swing-check valves conforming to AWWA C508. The interior and exterior of the valve shall be epoxy coated per AWWA C550. The check valve shall be rated for minimum of 850 kPa (125 psi) working pressure.

2.13 OIL AND GREASE INTERCEPTOR AND GREASE REMOVAL PIT:

- A. Shall be constructed of reinforced precast concrete or cast-in-place concrete of the shape and configuration indicated on the plans. Precast vaults shall be constructed in accordance with ASTM C857 and be rated for HS20-44 loading. The concrete shall have a minimum compressive strength of 35 MPa (5,000 psi) at 28 days, and reinforcement shall comply with ASTM A615, Grade 60. Access to the trap shall be through 600 mm (24 inches) diameter manhole frame and cover or through hinged aluminum access manways.
- B. Baffles shall be constructed of 6 mm (1/4 inch) mild carbon steel with 6 mm (1/4 inch) thermoplastic coating.

2.14 AIR RELEASE VALVE:

Valves shall be combination air release and vacuum valve with a single body. The valves shall be rated for 1025 kPa (150 Psi) working pressure, and conform to AWWA C512. Valve shall be provided with threaded connections, and be mounted on a full opening ball valve which shall isolate the valve from the system.

2.15 CLEANOUT FRAMES AND COVERS:

Frames and covers shall be gray iron casting conforming to ASTM C48. The frame and cover shall be rated for HS20-44 wheel loading, have a studded pattern on its cover, vent holes, and lifting slots. The cover shall fit firmly on the frame without movement when subject to vehicular traffic. The word "SEWER" shall be cast on the cover.

2.16 WARNING TAPE:

Standard, .1mm (4Mil) polyethylene 76 mm (3 inch) wide tape // detectable // non-detectable // type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES:

- A. Install sanitary sewer service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings where service is

required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

- B. Connections of service line to building piping shall be made after the new sanitary sewer system has been constructed, tested, and accepted for operation by the Resident Engineer. The Contractor shall install all temporary caps or plugs required for testing.
- C. When building services have not been installed at the time when the sanitary sewer system is complete, provide temporary plugs or caps at the ends of all service lines. Mark the location and depth of the service lines with continuous warning tape placed 300 mm (12 inches) above service lines.

3.2 ABANDONED MANHOLES STRUCTURES AND PIPING:

- A. Manholes and Structures Outside of Building Areas: Remove frame and cover, cut and remove the top of an elevation of 600 mm (2 feet) below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.
- B. Manholes and Structures with Building Areas: Remove frame and cover and // remove the entire structure and the base // cut and remove the top to an elevation of 600 (2 feet) below the finish floor elevation, and completely fill the structure with 21 MPa (3,000 psi) concrete. //
- C. Piping under and within 1500 mm (5 feet) of building areas shall be // completely removed // abandoned in place and completely filled with 21 MPa (3000 psi) concrete. //
- D. Piping outside of building areas shall // be completely removed // have all ends of the piping at the limit of the abandonment and within structures and manholes, plugged with concrete, and abandoned in-place //.
- E. The Contractor shall comply with all OSHA confined space requirements while working within existing manholes and structures.
- F. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.3 REGRADING:

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting

below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

3.4 CONNECTIONS TO EXISTING VA OWNED MANHOLES:

- A. During construction of new connections to existing manholes, it shall be the sole responsibility of the Contractor to maintain continued sanitary sewer service to all buildings and users upstream. The contractor shall provide, install, and maintain all pumping, conveyance system, dams, weirs, etc. required to maintain the continuous flow of sewage. All temporary measures required to meet this requirement shall be subject to the review of the Resident Engineer.
- B. Core existing structure, install pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- C. The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all pipes connected to the manhole.
- D. Connections and alterations to existing manholes shall be constructed so that finished work conforms as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY COMPANY MANHOLES:

- A. Comply with all rules and regulations of the public utility.
- B. The connection to the existing utility shall comply with the standard details and specifications of the public utility company, except as specifically modified on the plans and specifications.

3.6 PIPE SEPARATION:

- A. Horizontal Separation - Water Mains and Sewers:
 - 1. Existing and proposed water mains shall be at least 3 meters (10 feet) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
 - 2. Gravity flow mains and pressure (force) mains may be located closer than 3 meters (10 feet) but not closer than 1.8 m (6 feet) to a water main when:
 - a. Local conditions prevent a lateral separation of ten feet; and

- b. The water main invert is at least 450 mm (18 inches) above the crown of the gravity sewer or 600 mm (24 inches) above the crown of the pressure (force) main; and
 - c. The water main is in a separate trench separated by undisturbed earth.
3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe. The pipe for the sanitary sewer main shall comply with the specifications for pressure (force) mains, and the water main material shall comply with Section 33 10 00, WATER UTILITIES. The sewer shall be pressure tested as specified for pressure (force) mains before backfilling.
- B. Vertical Separation - Water Mains and Sewers at Crossings:
1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 600 mm (24 inches) above the crown of gravity flow sewer or 1200 mm (48 inches) above the crown of pressure (force) mains. The vertical separation shall be maintained within 3 meters (10 feet) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
 2. In no case shall pressure (force) sanitary main cross above, or within 600 mm (24 inches) of water lines.
 3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 450 mm (18 inches) above or 300 mm (12 inches) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 600 mm (24 inches) below the water line provided both the water line and sewer line are constructed of ductile iron pipe. The pipe for the sewer shall conform to the requirements for pressure sewers specified herein. Piping for the water main shall conform to Section 33 10 00, WATER UTILITIES.
 4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 3 meters (10 feet).

3.7 GENERAL PIPING INSTALLATION:

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade. Pressure (force) mains shall have the bells facing the direction of flow.

- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility. Sanitary sewers shall cross at least 600 mm (2 feet) below water lines.
- H. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 300 mm (12 inches) over the crown of the pipe.
- I. Warning tape shall be continuously placed 300 mm (12 inches) above sewer pipe
- J. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:
 - 1. Ductile Iron Piping: AWWA C111 and C600.
 - 2. Vitrified Clay Piping: ASTM C12.
 - 3. Polyvinyl Chloride (PVC) Piping: ASTM D2321.
 - 4. High Density Polyethylene (HDPE) Piping: Comply with manufacturer's recommendations with // gasketed joints // gaskets with fused joints //.
- K. Gravity Flow Lines with Secondary Containment:
 - 1. Install per manufacturer's recommendations. Install all pipe centering devices to maintain an interstitial space below the invert of the carrier pipe. Both the carrier and containment pipe shall be tested for leaks.
- L. Installation of Pressure (Force) Mains:
 - 1. Sections of piping listed on the drawings shall be fully restrained using approved joint restraint devices. Joint restraint devices shall be installed in accordance with the manufacturer's recommendations. For devices with twist of nuts, the twist of nuts shall be placed on top of the fitting for the Engineer's inspection. The Contractor

shall torque test all bolts, set screws, identified by the Resident Engineer.

2. Thrust blocks shall not be permitted.
3. Install pressure (force) mains in accordance with the provisions of these specifications and the following standards:
 - a. Ductile Iron Piping: AWWA C111 and C600.
 - b. Polyvinyl Chloride (PVC) Piping: AWWA C605.
 - c. High Density Polyethylene (HDPE) Piping: Per manufacturer's recommendations.

3.8 MANHOLES AND VAULTS:

A. General:

1. Circular Structures:
 - a. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 15 mm (1/2 inch) or cement mortar applied with a trowel and finished to an even glazed surface.
 - b. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
 - c. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
2. Rectangular Structures:
 - a. Reinforced concrete structures shall be installed in accordance with Division 03, CONCRETE.
 - b. Precast concrete structures shall be placed on a 200 mm (8 inch) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on 200 mm (8 inches) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
3. Do not build structures when air temperature is 0 degrees C (32 degrees F), or below.
4. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of

flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:

- a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
5. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1:12 (1-inch per foot) nor more than 1:6 (2 inches per foot). Bottom slab and benches shall be concrete.
 6. The wall that support access rungs or ladder shall be 90 degrees vertical from the floor of structure to manhole cover.
 7. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
 8. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 50 mm (2 inches) above the adjacent finish grade. Install a 200 mm (8 inches) thick, by 300 mm (12 inches) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.9 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES:

Reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

//3.10 WET WELLS (FIBERGLASS TANK):

- A. Install tank on a 200 mm (8 inch) reinforced concrete pad as indicated on the drawing.
- B. Installation of the tank and fitting shall be in accordance with the recommendations of the manufacturer.
- C. In areas where the tank is subject to groundwater, the tank shall be ballast against floating as recommended by the manufacturer.
- D. After installation, the inlets and outlets shall be plugged, and the tank completely filled with water. The tank shall have no leakage over a 48 hour period.
- E. Top of wet well shall be set 300 mm (12 inches) above finish grade.
- F. Install a 300 mm (12 inches) concrete ring around the fiberglass tank.

//

//3.11 WET WELLS (PRECAST CONCRETE):

- A. Install the wet well on a 200 mm (8 inches) compacted aggregate base course.
- B. Set precast units level and plumb. Install sealant between all precast.
- C. Core openings for pipe penetrations and seal with a modular seal. Seal shall be "link-seal" or approved equal.
- D. Grout all joints and depressions in the vault. Install concrete protective coating per the manufacturer's recommendations. The final coating shall be applied in two coats, providing a minimum thickness .15 - .20 mm (6-8 mils) dry film thickness per coat.
- E. Set top of wet well 300 mm (12 inches) above finish grade.
- F. Pipe and fittings entering and within the wet well shall be poly lined ductile iron pipe.
- G. All pipe penetrations through the walls of the wet well shall be sealed water tight. //

3.12 DRY WELL AND VAULTS:

- A. Install // precast // reinforced // concrete // vaults on a 200 mm (8 inches) compacted aggregate base course. The floor, walls, and top shall be level and plumb.
- B. Vaults shall be sized as indicated on the drawings. Orientate vault and internal piping, valves and appurtenances to provide access to all valves and appurtenances for operation and maintenance of the equipment.
- C. Paint interior of dry well and vaults with two (2) coats of alkyd enamel masonry paint.

3.13 OIL AND GREASE INTERCEPTOR AND GREASE REMOVAL PIT:

- A. // Construct reinforced concrete as shown on the drawing, and in accordance with Division 03, CONCRETE. // Install precast units as specified above. //
- B. Pipe and Fittings: Ductile iron, polylined, piping shall be used inside of trap, between trap and buildings, and between trap and manhole.
- C. Manways and access manholes shall be set to finish grade providing adequate access to the unit. Slope pavement around the access-way to prevent stormwater from entering the unit.
- D. Install baffles as indicated on the drawings.

3.14 ACID NEUTRALIZING TANKS:

- A. Set tank on a 200 mm (8 inches) compacted sand base per the manufacturer's recommendations.
- B. Inspect interior and exterior of the tank and repair all damage to the lining. Place limestone in tank.
- C. Backfill around tank with sand material.

3.15 CLEANOUTS:

- A. 150 millimeters (6 inches) in diameter and consisting of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Center-set cleanouts, located in unpaved areas, in a 300 by 300 by 150 mm (12 by 12 by 6 inches) thick concrete slab set flush with adjacent finished grade. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 50 mm (2 inches) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 600 mm (24 inches) in diameter.
- B. The top of the cleanout assembly shall be 50 mm (2 inches) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.16 SETTING OF GATE VALVES:

- A. Avoid setting valves under pavement except where shown on the drawings.
- B. Clean valve interior before installation.
- C. Set valve plumb, restrain ends of valves when indicated on the drawing.
- D. Set valve box cover flush with the finished grade. Valve box shall be centered over the operating nut.

3.17 SETTING OF CHECK VALVES:

- A. Check valves shall be installed in a vault, direct burial of check valves shall not be permitted.
- B. Check valves shall be set in the horizontal position, with adequate clearance to the structure to allow for movement of the lever and maintenance of the valve.
- C. Clean the interior of the valve and check its operation prior to installation.
- D. After installation, adjust the weight on the lever to provide proper operation in accordance with the manufacturer's recommendations.

3.18 SETTING OF AIR RELEASE VALVES:

- A. Set valves in vault with adequate space for maintenance of the valve. The vault shall have a solid floor to prevent all sanitary blowoff from being absorbed into the soils.
- B. Valves shall be set plumb and supported to the vault. Maintain accessibility to the isolation valve on the air valve line.
- C. Install the valve after the completion of testing of the pressure (force) main.

3.19 INSPECTION OF SEWERS:

Inspect and obtain the Resident Engineer's approval. Thoroughly flush out before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lip at joints on the inside of gravity sewer lines are not acceptable.

3.20 TESTING OF SANITARY SEWERS:

A. Gravity Sewers and Manholes (Select one of the following):

1. Air Test: Vitrified Clay Pipe ASTM C828. PVC Pipe, Uni-Bell Uni-B-6. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 28 kPa (4 psi) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 24 kPa (3.5 psi) greater than the average back-pressure of any groundwater above the sewer. The minimum test time shall be as specified in Uni-Bell Uni-B-6.

2. Exfiltration Test:

- a. Subject pipe to hydrostatic pressure produced by head of water at depth of 900 mm (3 feet) above invert of sewer at upper manhole under test. In areas where ground water exists, head of water shall be 900 mm (3 feet) above existing water table. Maintain head of water for one hour for full absorption by pipe body before testing. During one hour test period, measured maximum allowable rate of exfiltration for any section of sewer shall be 11 L (3.0 gallons) per hour per 30 m (100 feet).
- b. If measurements indicate exfiltration is greater than maximum allowable leakage, take additional measurements until leaks are located. Repair and retest.

3. Infiltration Test: If ground water level is greater than 900 mm (3 feet) above invert of the upper manhole, infiltration tests are acceptable. Allowable leakage for this test will be the same as for the exfiltration test.

B. Pressure (Force) Mains: Test at 690 kPa (100 psi) for two hours. Leakage shall be per the following:

$$L=J*D*\sqrt{P}/4500$$

Where:

- L = Maximum Allowable Leakage in Gallons per Hour
 J = Number of Joints in Test Area
 D = Diameter of Pipe in Inches
 P = Average Test Pressure (Psi)

- C. Testing of Fiberglass Sewage Holding Tanks: No leakage at 35 kPa (5 psi) air pressure test with 5:1 safety factor. Test by Contractor after installation.
- D. Testing of Concrete Wet Well: No leakage with the wet well completely filled with water for a duration of 4 hours.

- - - E N D - - -

**SECTION 33 40 00
STORM DRAINAGE UTILITIES**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies construction of outside, underground storm sewer systems. The storm sewer systems shall be complete and ready for operation, including all drainage structures, frames, grate and covers, connections to new buildings, structure service lines, existing storm sewer lines and existing drainage structures and all required incidentals.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- C. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.
- E. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to public storm sewer lines and the extension, and/or modifications to Public Utility systems.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data: Submit the following as one package:
 - 1. Piping.
 - 2. Jointing material.
 - 3. Manhole, inlet and catch basin material.

- 4. Frames and covers.
- 5. Steps.
- 6. Resilient connectors and downspout boots.
- C. One copy of State Department of Transportation standard details of MANHOLES, INLETS and catch basins.
- D. One copy of State Department of Transportation specification.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A48-03/A48M-03.....Gray Iron Castings
 - A536-84(2004).....Ductile Iron Castings
 - A615-05/A615M-05.....Deformed and Plain-Billet Steel Bars for Concrete Reinforcement
 - A655-04e1/A655M-04e1... Reinforced Concrete D-Load Culvert, Storm Drain and Sewer Pipe
 - A742-03/A742M-03.....Steel Sheet, Metallic Coated and Polymer Precoated for Corrugated Steel Pipe
 - A760-01a/A760M-01a.....Corrugated Steel Pipe, Metallic-Coated for Sewers and Drains
 - A762-00/A762M-00.....Corrugated Steel Pipe, Polymer Precoated for Sewers and Drains
 - A798-01/M798M-01.....Installing Factory-Made Corrugated Steel Pipe for Sewers and Other Applications
 - A849-00.....Post-Applied Coatings, Pavings, and Linings for Corrugated Steel Sewer and Drainage Pipe
 - A929-01/A929M-01.....Steel Sheet, Metallic Coated by the Hot Dip Process for Corrugated Steel Pipe
 - C76-05a/C76M-05a.....Reinforced Concrete Culvert, Storm Drain and Sewer Pipe
 - C139-03.....Concrete Masonry Units for Construction of Catch Basins and Manholes
 - C150-04ae1.....Portland Cement
 - C443-05/C443M-05.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
 - C478-03a/C478M-03a.....Precast Reinforced Concrete Manhole Sections
 - C506-05/C506M-05.....Reinforced Concrete Arch Culvert, Storm Drain and Sewer Pipe

- C507-05a/C507M-05a.....Reinforced Concrete Elliptical Culvert, Storm Drain and Sewer Pipe
- C655-04e1/C655M-04e1....Reinforced Concrete D-Load Culvert, Storm Drain and Sewer Pipe
- C1433-04e1/C1433M-04e1..Precast Reinforced Concrete Box Sections for Culverts, Storm Drains and Sewers
- C828-03.....Low-Pressure Air Test of Vitrified Clay Pipe Lines
- C857-95(2001).....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
- C923-02/C923M-02.....Resilient Connectors between Reinforced Concrete Manhole Structures, Pipes and Materials
- C924-02/C924M-02.....Testing Concrete Pipe Sewer Lines by Low Pressure Air Test Method
- C1103-03/C1103M-03.....Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
- D698-00ae1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³ (600 kN-m/m³))
- D1056-00.....Flexible Cellular Materials-Sponge or Expanded Rubber
- D2412-02.....Determination of External Loading Characteristics of Plastic Pipe by Parallel Plate Loading
- D2321-04e1.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity Flow Applications .
- D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- D3212-96a(2003)e1.....Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
- D3350-04.....Polyethylene Plastics Pipe and Fittings Materials
- D4101-05a.....Polypropylene Injection and Extrusion Materials
- F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F679-03.....Poly (Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings
- F714-05.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter

- F794-03.....Poly (Vinyl Chloride)(PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter
- F894-98a.....Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
- F949-03.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer Pipe with Smooth Interior
- F1417-92(2005).....Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

NOTE: ASTM test methods shall be the current version as of the date of advertisement of the project.

C. American Association of State Highway and Transportation Officials (AASHTO):

- HB17.....Standard Specifications for Highway Bridges
- M190-04.....Bituminous Coated Corrugated Metal Culvert Pipe and Pipe Arches
- M198-05.....Joints for Circular Concrete Sewer and Culvert Pipe Using Flexible Watertight Gaskets
- M294-04.....Corrugated Polyethylene Pipe, 300-1500 mm (12 to 60 inches) Diameter

PART 2 - PRODUCTS

2.1 PIPING:

A. Gravity Lines (Pipe and Appurtenances):

1. Concrete:

- a. Reinforced pipe, ASTM C76. Class // III // IV // V //, or ASTM C655, // 19.7kN/lm (1350 lbs/lf) per 300 mm (1 foot) inside dia. // 29.2kN/lm (2000 lbs/lf) per 300 mm (1 foot) inside dia. // D-Load, 300 mm through 2740 mm (12 inches through 108 inches). // Reinforced arch culvert and storm drainpipe shall comply with ASTM C506, Class // A-III // A-IV //. Reinforced elliptical culvert and storm drainpipe shall comply with ASTM C507, Class HE III // HE IV // VE III // VE IV // VE V // VE VI //. Joints shall be watertight flexible joints made with rubber-type gaskets conforming to ASTM C443.

2. Polyvinyl Chloride (PVC):

- a. Pipe and Fittings, Type PSM PVC Pipe, shall conform to ASTM D3034, Type PSM, SDR 35. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D 3212. Gaskets shall conform to ASTM F 477. Solvent welded joints shall not be permitted.

- b. Pipe and fittings, smooth wall, corrugated or ribbed PVC, shall conform to the following:
 - 1) Pipe and fittings shall conform to ASTM F949 corrugated sewer pipe with a smooth interior. The corrugated outer wall shall be fused to the smooth interwall at the corrugation valley. Pipe and fitting shall have a smooth bell, elastomeric joints conforming to ASTM D 3212, and shall have a minimum pipe stiffness of 345 kPa (50 psi) at 5 percent deflection, when tested in accordance with ASTM D 2412. Corrugation shall be perpendicular to the axis of the pipe to allow gaskets to be installed on field cut sections of pipe without the requirement for special fittings.
 - 2) Ribbed wall PVC pipe and fittings shall conform to ASTM F794, Series 46. Ribbed sewer pipe with smooth interior pipe and fittings shall have a smooth bell, elastomeric joints conforming to ASTM D 3212, and shall have a minimum pipe stiffness of 320 kPa (46 psi) when tested in accordance with ASTM D 2412, at 5 percent vertical deflection. Joints shall not leak at 7.6 m (25 feet) of head under 5 percent deflection.
 - 3) Solid wall pipe and fittings shall conform to ASTM F 679, // SDR 35 // SDR 26 // pipe and fittings shall gaskets conforming to ASTM F 477, and shall be able to withstand a hydrostatic pressure of 345 kPa (50 psi).
- 3. High Density Polyethylene (HDPE):
 - a. Smooth Wall PE Pipe: Shall comply with ASTM F714, DR 21 for pipes 75 to 600 mm (3 to 24 inches), and SDR 26 for pipes 650 to 1200 mm (26 to 48 inches). Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.
 - b. Corrugated PE Pipe: Shall comply with // AASHTO M294, // Type S // for pipes 300 to 1500 mm (12 to 60 inches). Pipe walls shall have following minimum properties:

<u>Nominal Size</u>	<u>Minimum Wall Area</u>	<u>Min. Moment of Inertia mm⁴/mm (in⁴/in)</u>
300 mm (12 in)	3200 mm ² /m (1.50 in ² /ft)	390 (.024)
375 mm (15 in)	4000 mm ² /m (1.91 in ² /ft)	870 (.053)
450 mm (18 in)	4900 mm ² /m (2.34 in ² /ft)	1020 (.062)
600 mm (24 in)	6600 mm ² /m (3.14 in ² /ft)	1900 (.116)

750 mm (30 in)	8300 mm ² /m (3.92 in ² /ft)	2670 (.163)
900 mm (36 in)	9500 mm ² /m (4.50 in ² /ft)	3640 (.222)
1050 mm (42 in)	9900 mm ² /m (4.69 in ² /ft)	8900 (.543)
1200 mm (48 in)	10900 mm ² /m (5.15 in ² /ft)	8900 (.543)
1350 mm (54 in)	12000 mm ² /m (5.67 in ² /ft)	13110 (.800)
1500 mm (60 in)	13650 mm ² /m (6.45 in ² /ft)	13110 (.800)

- c. Profile Wall PE Pipe: Shall comply with ASTM F894, Class 160, produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, Minimum cell class 334433C. Pipe walls shall have following minimum properties:

<u>Nominal Size</u>	<u>Minimum Wall Area</u>	<u>Min. Moment of Inertia mm⁴/mm (in⁴/in)</u>
450 mm (18 in)	6300 mm ² /m (2.96 in ² /ft)	850 (.052)
525 mm (21 in)	8800 mm ² /m (4.15 in ² /ft)	1150 (.070)
600 mm (24 in)	9900 mm ² /m (4.66 in ² /ft)	1330 (.081)
675 mm (27 in)	12500 mm ² /m (5.91 in ² /ft)	2050 (.125)
750 mm (30 in)	12500 mm ² /m (5.91 in ² /ft)	2050 (.125)
825 mm (33 in)	14800 mm ² /m (6.99 in ² /ft)	2640 (.161)
900 mm (36 in)	17100 mm ² /m (8.08 in ² /ft)	3310 (.202)
1050 mm (42 in)	16500 mm ² /m (7.81 in ² /ft)	4540 (.277)
1200 mm (48 in)	18700 mm ² /m (8.82 in ² /ft)	5540 (.338)

SPEC WRITER NOTE: Spec writer to delete unused corrugated metal pipe options.

4. Corrugated Steel Pipe:

- a. Zinc/Aluminum Coated: Pipe shall comply with ASTM A760, zinc or aluminum (Type 2) coated of either:
- 1) Type // I // II // pipe with // annular // helical // 68 by 13 mm (2-2/3 by 1/2 inch) corrugations.
 - 2) Type // IR // IIR // pipe with helical 19 by 19 by 190 mm (3/4 by 3/4 by 7-1/2 inch) corrugations.
- b. // Internal coatings shall be // Fully bituminous coated (AASHTO M190 Type A) // Half bituminous coated, Part Paved (AASHTO M190 Type B) // Fully bituminous coated, Part Paved (AASHTO M190 Type C) // Fully bituminous coated, Fully Paved (AASHTO M190 Type D) //.

- c. Concrete Lined: Zinc coated Type I corrugated steel pipe with // annular // helical // 68 by 13 mm (2-2/3 by 1/2 inch) corrugations shall comply with ASTM A760. Concrete lining shall comply with ASTM A849.
- d. Polymer Precoated: ASTM A762 corrugated steel pipe fabricated from ASTM A742, Grade 250/250 10/10 polymer precoated sheet of either:
 - 1) Type // I // II // pipe with // annular // helical // 68 by 13 mm (2-2/3 by 1/2 inch) corrugations.
 - 2) Type // IR IIR // pipe with helical 19 by 19 by 190 mm (3/4 by 3/4 by 7-1/2 inch) corrugations.
- e. //Internal coatings shall be // polymer precoated, part paved (AASHTO M190, Type B modified) // polymer precoated, fully paved (AASHTO M190, Type D modified) //.

2.2 JOINTING MATERIAL:

- A. Concrete Pipe: Rubber gasket ASTM C443.
- B. Polyvinyl Chloride (PVC) Pipe:
 - 1. PVC Plastic Pipe: Joints shall comply with ASTM D3212, Elastomeric Gaskets shall comply with ASTM F477 and as recommended by the manufacturer.
- C. PE Plastic Pipe:
 - 1. Smooth Wall PE Plastic Pipe: Pipe shall be joined using butt fusion as recommended by the manufacturer.
 - 2. Corrugated PE Plastic Pipe: Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Soil tight joints shall conform to requirements in AASHTO HB-17, Division II, for soil tightness and shall be as recommended by the manufacturer.
 - 3. Profile Wall PE Plastic Pipe: Joints shall be gasket or thermal weld type with integral bell in accordance with ASTM F894.
- D. Corrugated Metal Pipe:
 - 1. Gaskets: Rubber gaskets, shall comply with ASTM D1056, Type 2 // A1 // B3 // Rubber O-rings shall conform to ASTM C443.
 - 2. Connecting Bands: Connecting bands shall be of the type, size and sheet thickness of the band, and the size of the angles, bolts, rods and lugs as indicated, or where not indicated, as specified in the applicable standards or specifications for the pipe.

2.3 MANHOLES, INLETS AND CATCH BASINS:

- A. Manholes, inlets and catch basins shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections, or cast-in-place concrete. Manholes, inlets and

catch basins shall be in accordance with State Department of Transportation standard details, and the following VA requirements, in case of variance, VA requirements supersede:

1. Precast Concrete Segmental Blocks: Blocks shall conform to ASTM C139 and shall not be less than 150 mm (6 inches) thick for manholes to a depth of 3.6 m (12 feet); not less than 200 mm (8 inches) thick for manholes deeper than 3.6 m (12 feet) deep. Blocks shall be not less than 200 mm (8 inches) in length. Blocks shall be shaped so that joints seal and bond effectively with cement mortar. Parge structure interior and exterior with 15 mm (1/2 inch) of cement mortar applied with a trowel and finished to an even glazed surface.
2. Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 1200 mm (48 inches) in diameter. Wall thickness shall conform to requirements of ASTM C76, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
3. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
4. Flat top manhole tops shall be reinforced concrete as detailed on the drawings.
5. Precast Catch Basins: Concrete for precast sections shall have a minimum compressive strength of 35 MPa (5,000 psi) at 28 days, ASTM A615, Grade 60 reinforcing steel, rated for AASHTO HS20-44 loading with 30 percent impact, and conform to ASTM C-857.
6. Mortar:
 - a. Precast Concrete Segmental Block Structures: By volume, 1 part of Portland cement, 1/4 part lime hydrate, and 3 parts sand.
 - b. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 21L (5-1/2 gallons) per sack of cement.
7. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M-198B.

8. Frames and covers shall be gray cast iron conforming to ASTM A48. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words "storm sewer". The studs and the lettering shall be raised 8 mm (5/16 inch). The cover shall be a minimum of 600 mm (24 inches) in diameter and shall have four 19 mm (3/4 inch) vent holes and two lifting slots. The bearing surface of the frame and cover shall be machine finished. The cover shall fit firmly on the frame without movement when subject to traffic.
 9. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 250 mm (10 inches) wide and project a minimum of 125 mm (5 inches) away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 300 mm (12 inch) centers.
 10. Ladders, brackets and hardware shall be constructed of welded aluminum, rails shall be 9 mm (3/8 inch) by 63 mm (2-1/2 inches) spaced a minimum of 400 mm (16 inches) apart. Rungs shall be 35 mm (1-3/8 inches) in diameter and have a non-slip surface. Standoffs shall offset the ladder 180 mm (7 inches) from the wall. The ladder assembly shall be rated for a minimum of 2200 N (500 pounds).
- B. Prefabricated Corrugated Metal Manholes: Manholes shall be the type and design as indicated on the drawings and as recommended by the manufacturer.
- C. Prefabricated Plastic Manholes and Drain Basins: Plastic manholes and drain basins shall be as indicated on the drawings.
- D. Frame and Cover for Gratings: Frame and cover for gratings shall be // cast gray iron conforming to ASTM A48; cast ductile iron conforming to ASTM A536 // in accordance with State Department of Transportation standard details //. Weight, shape, size, and waterway openings for grates and curb inlets shall be as indicated on the drawings.

2.4 HEADWALLS:

- A. Headwalls shall be cast-in-place concrete and in accordance with State Department of Transportation standard details. Concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

2.5 CONCRETE:

Concrete shall be in accordance with State Department of Transportation standard specification //____//. For concrete not specified in above standards, concrete shall have a minimum compressive strength of 20 MPa

(3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform to the provisions of Division 03 of these specifications.

2.6 REINFORCING STEEL:

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

2.7 FLARED END SECTIONS:

Flared End Sections: Sections shall be of standard design fabricated from zinc-coated steel sheets conforming to requirements of ASTM A929.

2.8 PRECAST REINFORCED CONCRETE BOX.

Precast Reinforced Concrete Box: For highway loadings with 600 mm (2 feet) of cover or more subjected to dead load only, conform to ASTM C1433; For less than 600 mm (2 feet) of cover subjected to highway loading, conform to ASTM C1433.

2.9 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS:

- A. Resilient Connectors: Flexible, watertight connectors used for connecting pipe to manholes and inlets shall conform to ASTM C923.
- B. Downspout Boots: Boots used to connect exterior downspouts to the storm drainage system shall be of gray cast iron conforming to ASTM A48, Class 30B or 35B.

2.10 WARNING TAPE:

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape // detectable // non-detectable // type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 EXCAVATION FOR STORM DRAINS AND DRAINAGE STRUCTURES:

Excavation of trenches and for appurtenances and backfilling for storm drains, shall be in accordance with the applicable portions of Section 31 20 00, EARTH MOVING.

3.2 PIPE BEDDING:

The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321.

Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.3 GENERAL PIPING INSTALLATION:

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade.
- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility.
- H. Do not walk on pipe in trenches until covered by layers of shading to a depth of 300 mm (12 inches) over the crown of the pipe.
- I. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:
 - 1. Reinforced Concrete Pipe: Comply with manufacturer's recommendations with // gasketed joints //.
 - 2. Polyvinyl Chloride (PVC) Piping: ASTM D2321.
 - 3. High Density Polyethylene (HDPE) Piping: Comply with manufacturer's recommendations with // gasketed joints // gaskets with fused joints //
 - 4. Corrugated Metal Pipe: ASTM A798.
- J. Warning tape shall be continuously placed 300 mm (12 inches) above storm sewer piping.

3.4 REGRADING:

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

//3.5 CONNECTIONS TO EXISTING VA-OWNED MANHOLES:

Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping. //

//3.6 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES:

- A. Comply with all rules and regulations of the public utility.
- B. The connection to the existing utility shall comply with the standard details and specifications of the public utility company, except as specifically modified on the plans and specifications. //

3.7 MANHOLES, INLETS AND CATCH BASINS:

A. General:

1. Circular Structures:

- a. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 15 mm (1/2 inch) or cement mortar applied with a trowel and finished to an even glazed surface.
- b. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
- c. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.

2. Rectangular Structures:

- a. Reinforced concrete structures shall be installed in accordance with Division 03, CONCRETE of these specifications.
- b. Precast concrete structures shall be placed on a 200 mm (8 inch) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set

on a 200 mm (8 inches) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D 698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.

3. Do not build structures when air temperature is 0 degrees C (32 degrees F), or below.
4. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
5. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1:12 (25mm per 300mm, 1-inch per foot) nor more than 1:6 (50mm per 300mm, 2 inches per foot). Bottom slab and benches shall be concrete.
6. The wall that supports access rungs or ladder shall be 90 degrees vertical from the floor of structure to manhole cover.
7. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
8. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 50 mm (2 inches) above the adjacent finish grade. Install a 200 mm (8 inches) thick, by 300 mm (12 inches) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.8 CURB INLETS, CATCH BASINS, AND AREA DRAINS:

Reinforced concrete as shown or precast concrete.

3.9 INSPECTION OF SEWERS:

Inspect and obtain the Resident Engineer's approval. Thoroughly flush out before inspection. Lamp between structures and show full bore indicating sewer is true to line and grade. Lip at joints on inside of sewer is prohibited.

3.10 TESTING OF STORM SEWERS:

- A. Gravity Sewers (Select one of the following):

1. Air Test: Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
2. Exfiltration Test:
 - a. Subject pipe to hydrostatic pressure produced by head of water at depth of 900 mm (3 feet) above invert of sewer at upper manhole under test. In areas where ground water exists, head of water shall be 900 mm (3 feet) above existing water table. Maintain head of water for one hour for full absorption by pipe body before testing. During 1 hour test period, measured maximum allowable rate of exfiltration for any section of sewer shall be 11L (3.0 gallons) per hour per 30 m (100 feet).
 - b. If measurements indicate exfiltration is greater than maximum allowable leakage, take additional measurements until leaks are located. Repair and retest.

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**SECTION 33 46 13
FOUNDATION DRAINAGE**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies foundation drainage system, including installation, backfill, and cleanout extensions, to place of connection to storm sewer.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: For each type of filter fabric, pipe, and fitting indicated
- C. Product Data: Certifications from the manufacturers attesting that materials meet specification requirements.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - HB17-02.....Standard Spec for Highway Bridges, Div II, Section 36.4.2.4, Joint Properties.
 - M6-03.....Fine Aggregate for Portland Cement Concrete
 - M86/M86M-06.....Concrete Sewer, Storm Drain, and Culvert Pipe
 - M175/M175M-05.....Perforated Concrete Pipe
 - M288-06.....Geotextile Specification for Highway Applications
 - T281-06.....Vitrified Clay Pipe

C. American Society for Testing and Materials (ASTM):

- A74-09.....Standard Specification for Cast Iron Soil Pipe and Fittings
- A746-09.....Standard Specification for Ductile Iron Gravity Sewer Pipe
- C14/C14M-07Standard Specification for Non-reinforced Concrete Sewer, Storm Drain, and Culvert Pipe
- C118/C118M-05a.....Standard Specification for Concrete Pipe for Irrigation or Drainage
- C443/C443M-10.....Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
- C444/C444M-10.....Standard Specification for Perforated Concrete Pipe
- D448-08.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
- D2321-11.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
- D2729-11.....Standard Specification for Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- D3034-08.....Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- D4216-06.....Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) and Related PVC and Chlorinated Poly (Vinyl Chloride) (CPVC) Building Products Compounds
- F477-10.....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F758-95(2007)e1Standard Specification for Smooth-Wall Poly (Vinyl Chloride)(PVC)Plastic Underdrain Systems for Highway, Airport, and Similar Drainage.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Underslab Header:

1. ASTM A74 or ASTM A746 cast-iron soil pipe and fittings in NPS 4 to NPS 15 (DN 100 to DN 375). Joints shall be hub-and-spigot, gasket type.
 2. PE drainage tubing and fittings per ASTM D2737, in NPS 4 to NPS 10 (DN 100 to DN 250). Joints shall be coupling type.
 3. PE pipe and fittings per ASTM D2737, in NPS 12 to NPS 36 (DN 300 to DN 900). Joints shall be coupling type.
 4. PVC sewer pipe and fittings per ASTM D3034, in NPS 4 to NPS 15 (DN 100 to DN 375). Joints shall be bell-and-spigot. ASTM F477, elastomeric seal gaskets shall be used.
- B. Perforated Drainage Pipe:
1. Perforated, PE pipe and fittings per ASTM D2737, in NPS 4 to NPS 6 (DN 100 to DN 150). Joints shall be coupling type.
 2. Perforated, PE pipe and fittings per ASTM D2737, in NPS 8 to NPS 24 (DN 200 to DN 600). Joints shall be coupling type.
 3. Perforated, PVC sewer pipe and fittings per ASTM D2729, in NPS 4 (DN 100) only. Joints shall be bell-and-spigot, loose type.
 4. Perforated, clay pipe and fittings per AASHTO T281 in NPS 3 to NPS 24 (DN 80 to DN 600). Joints shall be socket-and-spigot, closed type.
 5. Perforated, concrete pipe and fittings per AASHTO M175/M175M, standard strength or ASTM C444/C444M, Type 1, and applicable requirements of ASTM C14/C14M, Class 2, in NPS 4 to NPS 24 (DN 100 to DN 600). Joints shall be socket-and-spigot type. ASTM C443/C443M rubber gaskets shall be used.
- C. Cleanout Extension: ASTM A74, cast iron pipe or ASTM A746 ductile iron. Gravity Sewer pipes shall have a neoprene gasket joints and long sweep elbow fittings.
- D. Drainage Conduit:
1. Pipe, fittings, and couplings shall be perforated and smooth PVC complying with ASTM D4216 and ASTM D2729.
 2. Pipe size shall be 200 mm (8 inches) and have a high minimum flow rate equal to a NPS 4 (DN 100) pipe.
 3. Fittings shall be PVC with NPS 4 (DN 100) outlet connection.
 4. Couplings shall be PVC.
- E. Geotextile: Nonwoven needle-punched geotextile, manufactured for subsurface drainage, made from polyolefins or polyesters; with

elongation greater than 50 percent; complying with the following properties determined according to AASHTO M 288:

- F. Drainage Mat: Formed three dimensional polyethylene or high-impact polymeric core or compression-resistant nylon matting of open three-dimensional construction.
- G. Drainage Material:
 - 1. Bedding: Crushed stone, 20 mm (3/4 inch) to No. 4 per ASTM D448.
 - 2. Fill to 300 mm (1 foot) above pipe: Crushed stone, 20 mm (3/4 inch) to No. 4 per ASTM D448.
- H. Concrete Sand: AASHTO M6.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Laying: Prior to installation of bedding materials or piping, examination of excavation and subgrades are to be observed by the Resident Engineer. Invert elevation of drain pipe shall not be higher than top of lowest floor elevation nor lower than a 45 degree line projected from bottom of any adjacent footing. Lay drain lines and firmly bed in granular material a minimum of 75 mm (3 inches) below invert to top of pipe to true grades and alignment with bells facing upgrade, and to slope uniformly between elevations shown on foundation drainage drawings. Keep trenches dry until pipe is in place and granular material backfill is completed to 300 mm (1 foot) above top of pipe, unless otherwise noted.
 - 1. Install gaskets, seals, sleeves, and couplings according to manufacturers written instructions and per the applicable standard:
 - a. PE and PVC pipe installation shall be per ASTM D2321 and ASTM F758.
 - b. Concrete piping shall be per ASTM C14/C14M, AASHTO M86/M86M, and ASTM C118/C118M.
 - c. PE joint construction shall be per ASTM D2737 and AASHTO HB17, Division II, Section 26.4.2.4, "Joint Properties."
 - d. PVC joint construction shall be per ASTM D3034 with elastomeric seals gaskets per ASTM D2321.
 - e. Perforated PVC joint construction shall be per ASTM D2729, with loose bell and spigot joints.
 - f. Perforated concrete joint construction, including fittings and gaskets, shall be per ASTM C443/C443M.

2. Lay perforated pipe with perforations down. Lay plain end pipe with closed joints held in place with two No. 9 spring steel wire clips at each joint or by standard clay collars.
 3. For foundation subdrainage, install piping pitched down in direction of flow, at a minimum slope of 0.5 percent and with a minimum cover of 900 mm (3 feet), unless otherwise indicated.
 4. For underslab subdrainage, install piping pitched down in direction of flow, at a minimum slope of 0.5 percent.
 5. Install cleanout extensions where shown on the Contract Documents.
 6. Prior to backfilling, check drain lines to assure free flow. Remove obstructions and recheck lines until satisfactory.
- B. Backfilling: Place a minimum of 300 mm (12 inches) of granular material, hand tamped, extending in width a minimum of 600 mm (2 feet) from building wall. Then place a minimum of 150 mm (6 inches) of concrete sand, well tamped. Continue backfill with pit run sand and gravel with a maximum plasticity index of 6 to within 900 mm (3 feet) of finished grade in planting areas. Remainder of backfill shall be comparable to existing adjacent soils. In bituminous and concrete paving areas, backfill to the bottom of the base course with pervious material. Where foundation drain is within 600 mm (2 feet) of finished grade, one-half of fill shall be made with crushed stone.
- C. Filter fabric may be substituted for sand layer.
- D. Vertical drainage mat in conjunction with geotextile may be substituted for sand and drainage material.
- E. When drain lines are left open for connection to discharge line, the open ends shall be temporarily closed and their location marked with wooden stakes.

- - -E N D - - -

**SECTION 34 71 13
VEHICLE BARRIERS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes passive High-Security Vehicle Barricades of walls and fixed bollards of crash resistance rating.

1.2 RELATED WORK

- A. Section 32 12 16, ASPHALT PAVING, for asphalt driveway and approach paving.
- B. Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS, for concrete driveway and approach paving.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE, for concrete islands and curbing.
- D. Section 05 50 00, METAL FABRICATIONS, for pipe bollards to protect parking control equipment.
- E. Sustainability and LEED requirements. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- F. Section 26 56 00, EXTERIOR LIGHTING

1.3 SYSTEM DESCRIPTION

- A. Barricade system mounted in the ground as detailed on the drawings.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work. Indicate dimensions, required clearances, method of field assembly, and location and size of each field connection.
- C. Certificate test reports confirming compliance's with specified resistive rating.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain parking control equipment through one source from a single manufacturer.

1.6 PERFORMANCE

- A. Performance Evaluation. All passive vehicle barriers shall be certified for their resistance to ramming according to "Test Method of Vehicle Crash Testing of Perimeter Barriers and Gates" SD-STD-02.01 Revision A March 2003.
- B. The system shall have been certified by the United States Department of State to have a performance evaluation per Department of State D.O.S. Specification SDSDT- 0201.
 - 1. STOPPING CAPACITY.
 - 2. Normal Operation. Vehicle barrier(s) shall provide excellent security and positive control of normal traffic in both directions by providing an almost insurmountable obstacle to non-armored or non-tracked vehicles.
 - 3. The Vehicle barrier(s) system shall be designed to stop a vehicle attacking from either direction.
 - 4. High Energy Attack. Vehicle barrier(s) shall have been shown by certified dynamic non-linear analysis to be capable of stopping and immobilizing non-armored or non-tracked vehicles with weight and velocity characteristics as defined in paragraph 4.3.2.1. The Bollard system shall be designed to destroy the front suspension system, steering linkage, engine crankcase and portions of the drive train.
 - 5. The Vehicle barrier(s) shall be capable of stopping and destroying a vehicle(s) weighing: 15,000 pounds (6,800 Kg):
 - a. K4 = 30 mph (48 kph)

1.7 COORDINATION

Coordinate installation of anchorages for parking control equipment. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

1.8 APPLICABLE PUBLICATIONS:

Department of State D.O.S. Specification SDSDT- 0201.

PART 3-EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, critical dimensions, and other conditions affecting performance.
- B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

Install Gate in concrete foundation pad as outlined in manufactures installation instructions.

3.3 FIELD QUALITY CONTROL

Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

---END---